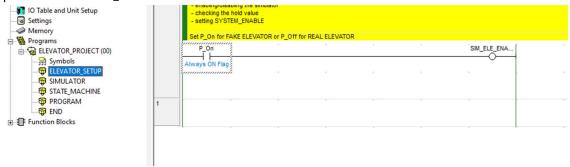
ELEVATOR TEMPLATE AND SIMULATOR SETUP

Setting up the Template file

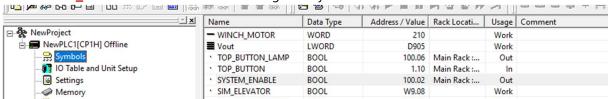
- 1. Download ELEVATOR.zip from LEARN
- 2. Extract the files from the zip file to a directory on your home network drive (somewhere on P:/ drive)
- 3. Rename ELEVATOR_PROGRAM.cxp to something unique for your group e.g. ElevatorGroup12.cxp
- 4. Open the .cxp program by double clicking on it

Setting up the Simulator

1. Open the ELEVATOR_SETUP section



- If using the physical elevator models: SIM_ELE_ENABLE must be set to OFF using a P_Off contact
- 3. While using the elevator simulator: **SIM_ELE_ENABLE** must be set to **ON** using a **P_On** contact
- 4. FAILING TO DO THIS WILL CAUSE YOUR CODE TO WORK INCORRECTLY WHEN SWITCHING BETWEEN THE SIMULATOR AND PHYSICAL MODEL
- 5. The **SYSTEM_ENABLE** bit must be set to **ON** using a **P_On** contact while using the physical elevator models, or the elevators will do **NOTHING.**
- 6. The SYSTEM_ENABLE bit can be found in the global symbol table:



- 7. NOTE click the Name column heading to sort by symbol name, clicking multiple times switches between ascending and descending order.
- 8. FAILING TO SET SYSTEM_ENABLE WILL PREVENT THE PHYSICAL ELEVATOR MODEL FROM MOVING

Hold Value and Encoder Value

- 1. Set the hold value by changing the number set in _HOLD_VALUE, found in the global symbol table
- 2. The encoder value is set using **COUNTER**, found in the global symbol table as well.

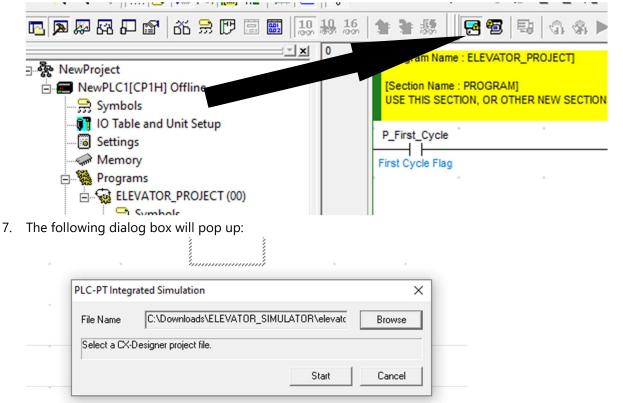


- 3. The encoder value (_COUNTER) is the position of the elevator carriage.
- 4. It will be set in two places by the elevator simulation, which is already set up and controlled using **SIM ELE ENABLE**, but you will also set it using a PRV instruction for High Speed Counter 0.

5. NOTE – the PRV instruction will NOT do anything while simulating, it is only run while interfacing with the physical elevator models.

Using the PLC integrated simulator

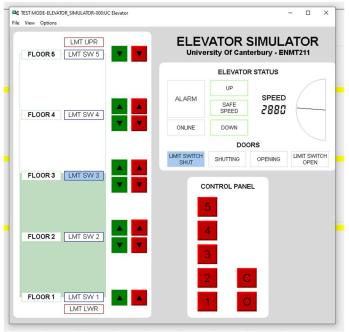
6. Once your template has been set up, open the simulator using the Start PLC-PT Integrated Simulator button

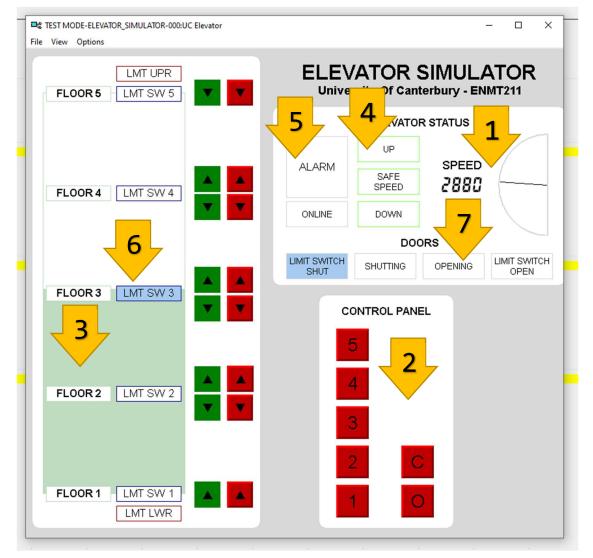


8. Enter the path to ELEVATOR SIMULATOR.IPP then click Start



9. The simulator GUI should now appear (if it doesn't pop up above CX-Programmer, look for on your taskbar, it will be one of those programs) - it should look similar to below:





- 1. Speed Indicator
- 2. Elevator Control panel (equivalent to the inside buttons on the elevator carriage)
- 3. Position indicator (the edge between green and white is the current elevator location)
- 4. Up/Down lamps indicate the elevator direction. Use this to check if the elevator is actually moving very slowly. The Safe Speed/Overspeed light will change if the winch motor speed is outside the range 0 to 6000 (#0 to #1770).
- 5. ALARM this will flash for the same reasons as the alarm on the physical model does.
- 6. Floor limit switches. Use these to determine if the elevator is at a floor.
- 7. Door logic lights these indicate whether the doors are open or shut (using LIMIT_OPEN and LIMIT_SHUT), and also whether the doors are currently opening or shutting.