

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN MM
TOLERANCES:
FRACTIONAL \pm
ANGULAR: MACH \pm BEND \pm
TWO PLACE DECIMAL \pm
THREE PLACE DECIMAL \pm

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL

DO NOT SCALE DRAWING

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

NAME

KIA

DATE

01/2017

US FDA & Confluent Medical

TITLE:

Generic IVC filter,
as-cut configuration,
flat laser toolpath

SIZE

A

DWG. NO.

1

REV

1.1

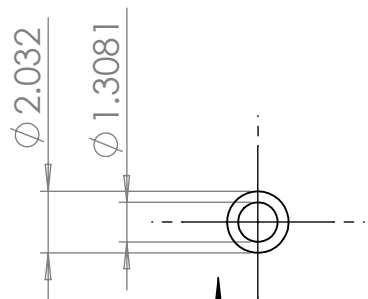
SCALE: 5:1

WEIGHT:

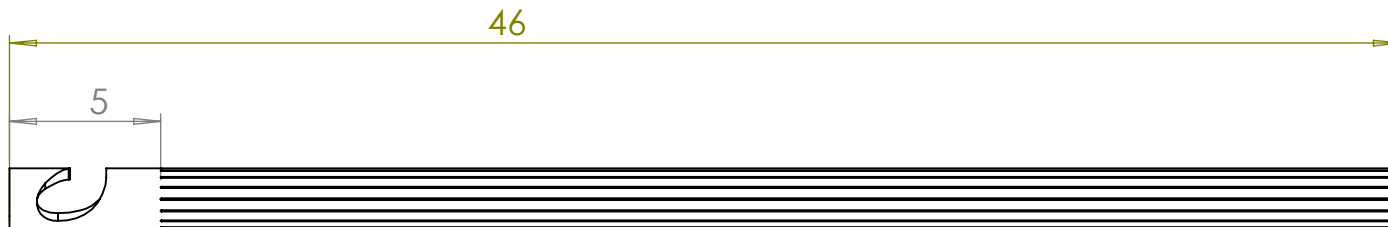
SHEET 2 OF 6

B

B

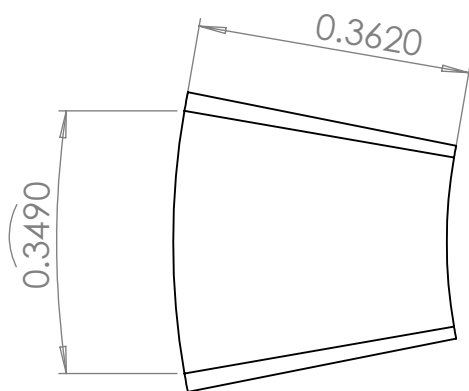


Tube size
TSE0800X0515GS



A

A



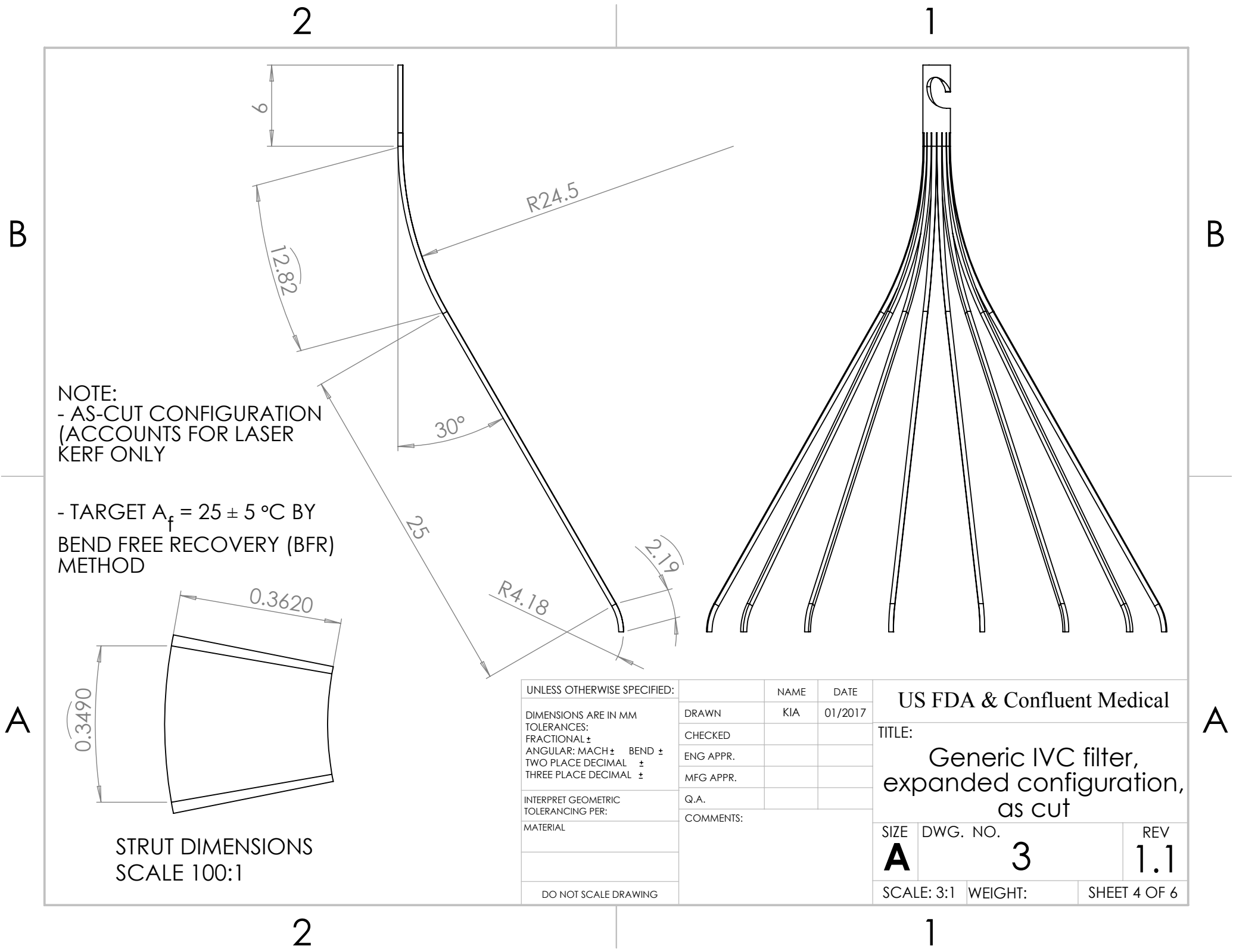
STRUT DIMENSIONS
SCALE 100:1

NOTE:
AS-CUT CONFIGURATION
(ACCOUNTS FOR LASER KERF ONLY)

UNLESS OTHERWISE SPECIFIED:			NAME	DATE	US FDA & Confluent Medical			
DIMENSIONS ARE IN MM TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		DRAWN	KIA	01/2017	TITLE: Generic IVC filter, as-cut configuration, wrapped tube			
		CHECKED						
		ENG APPR.						
		MFG APPR.						
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.							
MATERIAL	COMMENTS:			SIZE	DWG. NO.		REV	
				A	2		1.1	
DO NOT SCALE DRAWING				SCALE: 4:1	WEIGHT:		SHEET 3 OF 6	

2

1



UNLESS OTHERWISE SPECIFIED:

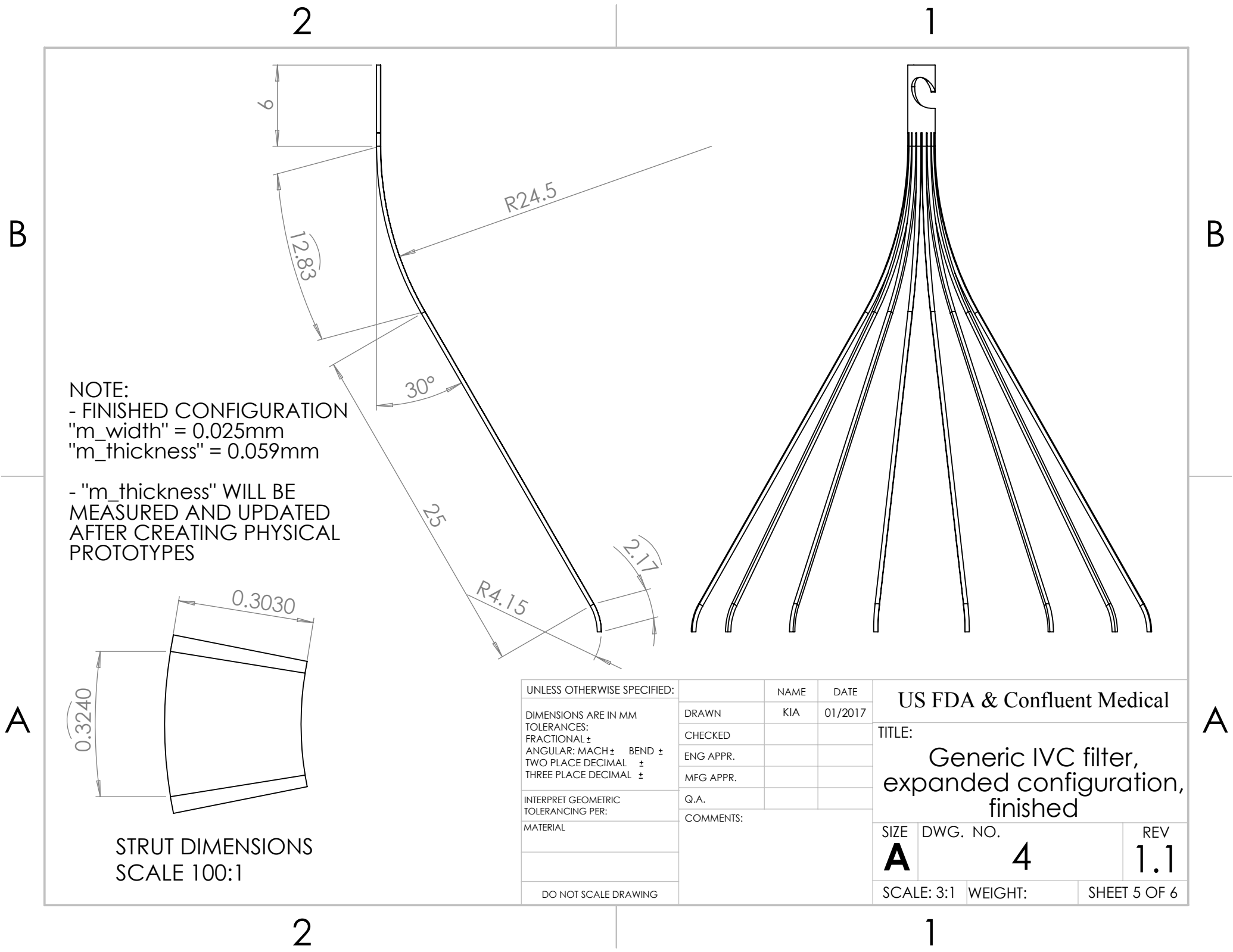
DIMENSIONS ARE IN MM
TOLERANCES:
FRACTIONAL \pm
ANGULAR: MACH \pm BEND \pm
TWO PLACE DECIMAL \pm
THREE PLACE DECIMAL \pm

INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL

DO NOT SCALE DRAWING

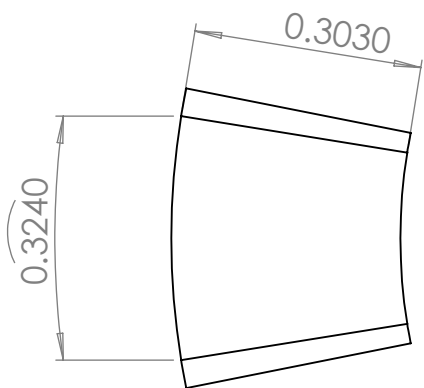
	NAME	DATE
DRAWN	KIA	01/2017
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

US FDA & Confluent Medical		
TITLE: Generic IVC filter, expanded configuration, as cut		
SIZE A	DWG. NO. 3	REV 1.1
SCALE: 3:1	WEIGHT:	SHEET 4 OF 6



NOTE:
- FINISHED CONFIGURATION
"m_width" = 0.025mm
"m_thickness" = 0.059mm

- "m_thickness" WILL BE
MEASURED AND UPDATED
AFTER CREATING PHYSICAL
PROTOTYPES



STRUT DIMENSIONS
SCALE 100:1

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN MM
TOLERANCES:
FRACTIONAL ±
ANGULAR: MACH ± BEND ±
TWO PLACE DECIMAL ±
THREE PLACE DECIMAL ±

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL

DO NOT SCALE DRAWING

DRAWN

NAME

KIA

DATE

01/2017

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

US FDA & Confluent Medical

TITLE:

Generic IVC filter,
expanded configuration,
finished

SIZE

A

DWG. NO.

4

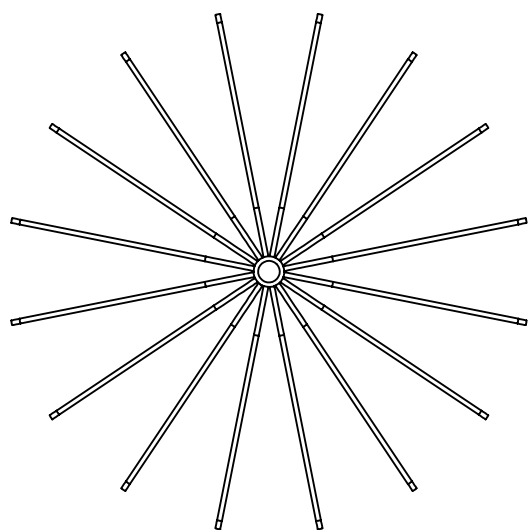
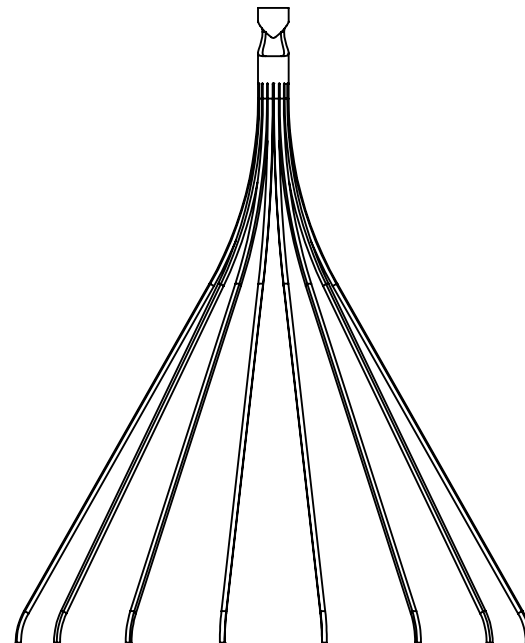
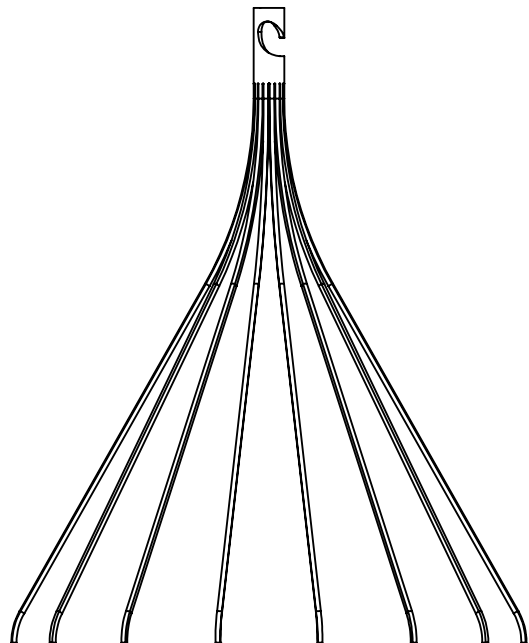
REV

1.1

SCALE: 3:1

WEIGHT:

SHEET 5 OF 6



NOTE:
 - FINISHED CONFIGURATION
 "m_width" = 0.025mm
 "m_thickness" = 0.059mm

 - "m_thickness" WILL BE
 MEASURED AND UPDATED
 AFTER CREATING PHYSICAL
 PROTOTYPES

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN MM
 TOLERANCES:
 FRACTIONAL ±
 ANGULAR: MACH ± BEND ±
 TWO PLACE DECIMAL ±
 THREE PLACE DECIMAL ±

INTERPRET GEOMETRIC
 TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	KIA	01/2017
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

US FDA & Confluent Medical

TITLE:
 Generic IVC filter,
 expanded configuration,
 finished

SIZE	DWG. NO.	REV
A	5	1.1
SCALE: 2:1	WEIGHT:	SHEET 6 OF 6