

NOTE: HALF OF FULL TUBE DIAMETER

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	US FDA & Confluent Medical		
DIMENSIONS ARE IN MM TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		DRAWN	KIA	01/2017	TITLE: Generic IVC filter, as-cut configuration, flat	
		CHECKED				
		ENG APPR.				
		MFG APPR.				
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.			SIZE DWG. NO. REV A 1 1	
MATERIAL	COMMENTS:					
DO NOT SCALE DRAWING				SCALE: 6:1	WEIGHT:	SHEET 2 OF 4

B

B

A

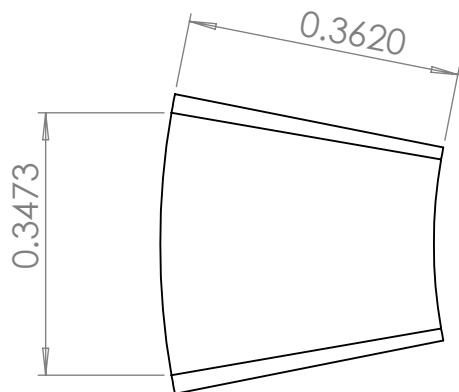
A

2

1

2

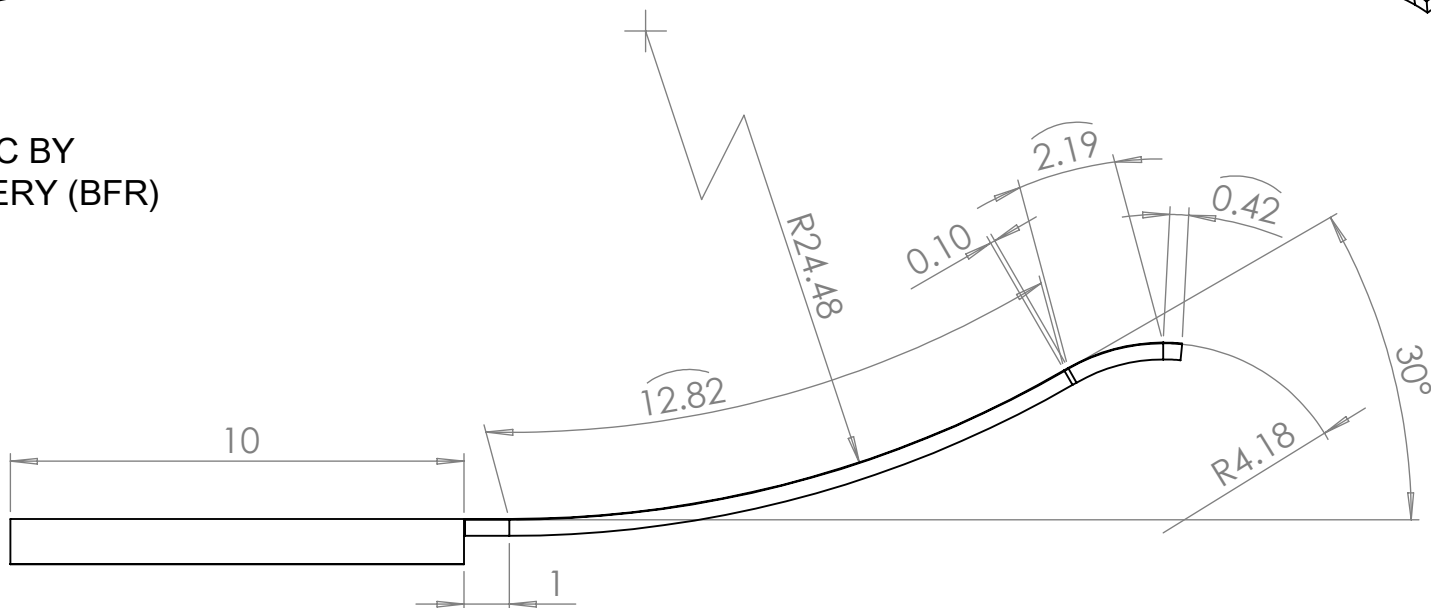
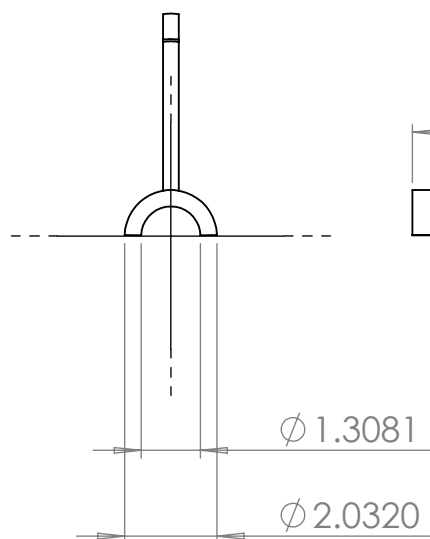
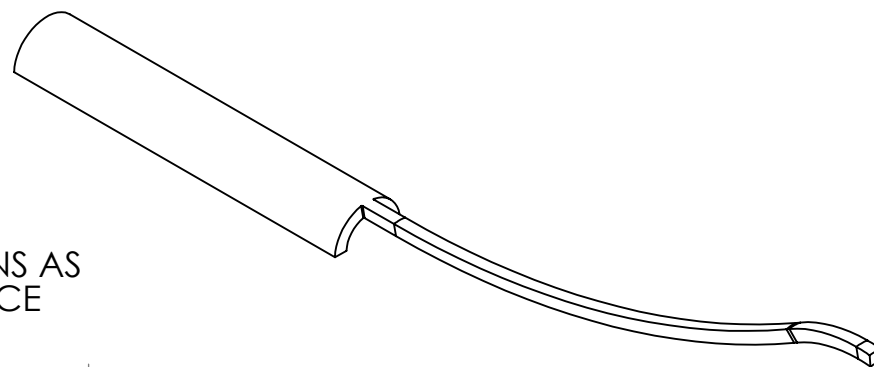
1



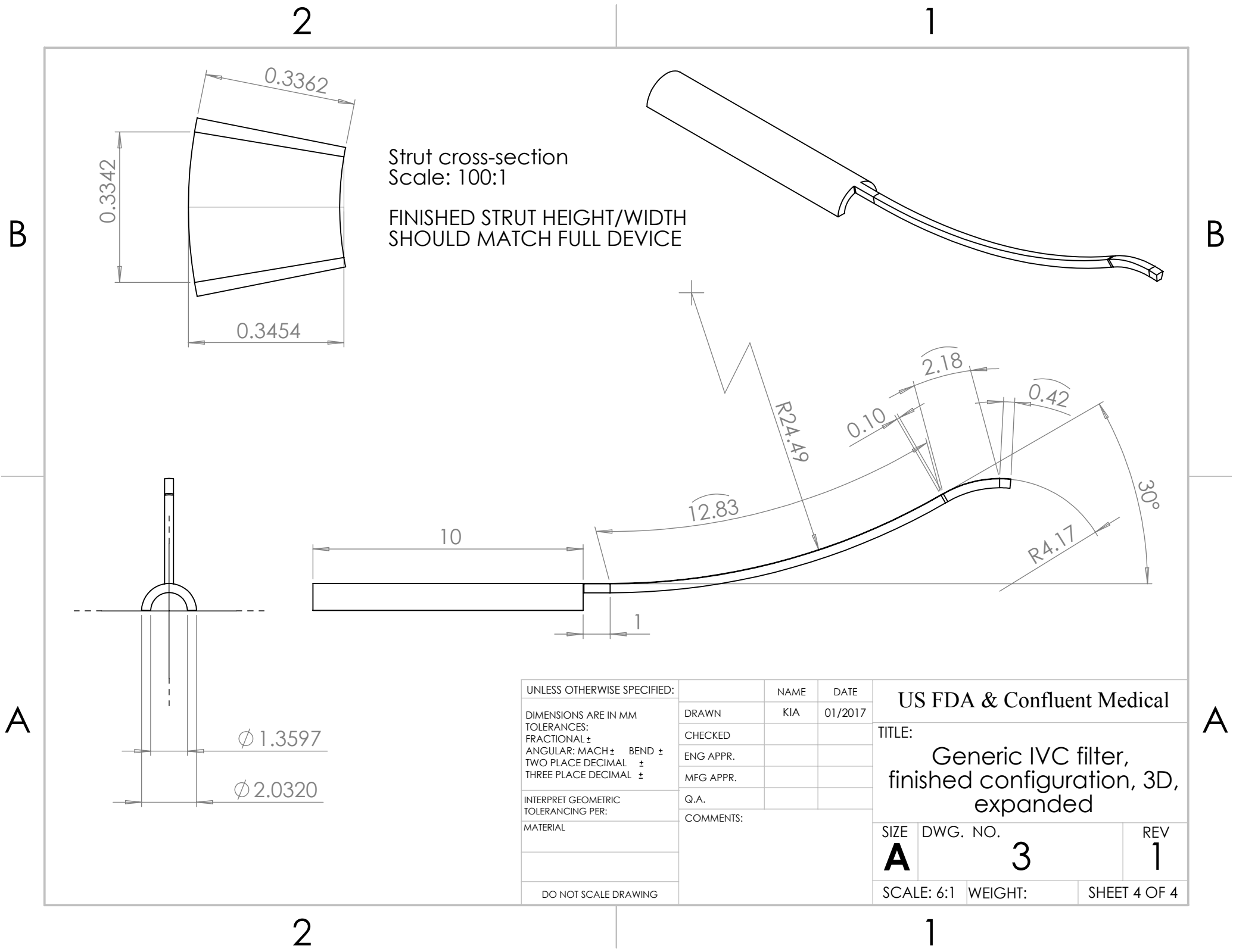
Strut cross-section
Scale: 100:1

SAME AS-CUT DIMENSIONS AS
SPECIFIED FOR FULL DEVICE

TARGET Af = 25 ± 5 °C BY
BEND FREE RECOVERY (BFR)
METHOD



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		CHECKED											
		ENG APPR.											
		MFG APPR.											
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.						SIZE DWG. NO. REV A 2 1					
MATERIAL		COMMENTS:											
DO NOT SCALE DRAWING								SCALE: 6:1		WEIGHT:		SHEET 3 OF 4	



Strut cross-section
Scale: 100:1

FINISHED STRUT HEIGHT/WIDTH
SHOULD MATCH FULL DEVICE

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DIMENSIONS ARE IN MM TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ± INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL	DRAWN	KIA	01/2017	TITLE: Generic IVC filter, finished configuration, 3D, expanded		
	CHECKED					
	ENG APPR.					
	MFG APPR.					
	Q.A.			SIZE DWG. NO. REV		
COMMENTS:				A 3 1		
DO NOT SCALE DRAWING				SCALE: 6:1 WEIGHT: SHEET 4 OF 4		