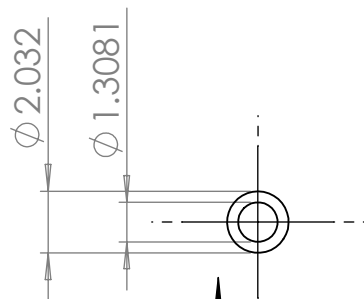


Note: assumed kerf width of 25 microns

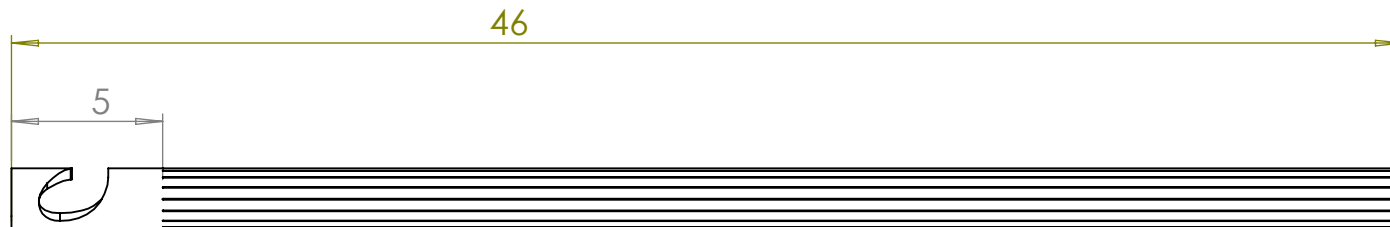
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	US FDA & Confluent Medical					
DIMENSIONS ARE IN MM		DRAWN	KIA				TITLE: Generic IVC filter, as-cut configuration, flat laser toolpath		
TOLERANCES:		CHECKED							
FRACTIONAL ±		ENG APPR.							
ANGULAR: MACH ± BEND ±		MFG APPR.							
TWO PLACE DECIMAL ±		Q.A.							
THREE PLACE DECIMAL ±		COMMENTS:		SIZE DWG. NO. REV A 1 1.1					
INTERPRET GEOMETRIC TOLERANCING PER:									
MATERIAL									
DO NOT SCALE DRAWING				SCALE: 5:1 WEIGHT: SHEET 2 OF 5					

B

B

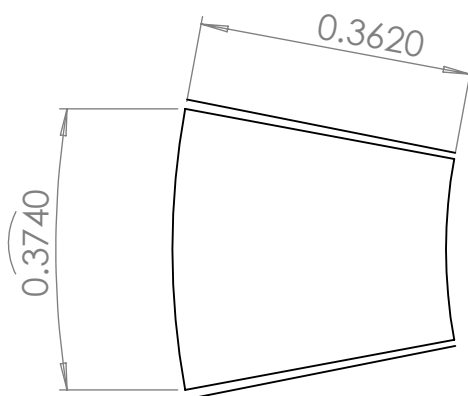


Tube size
TSE0800X0515GS



A

A

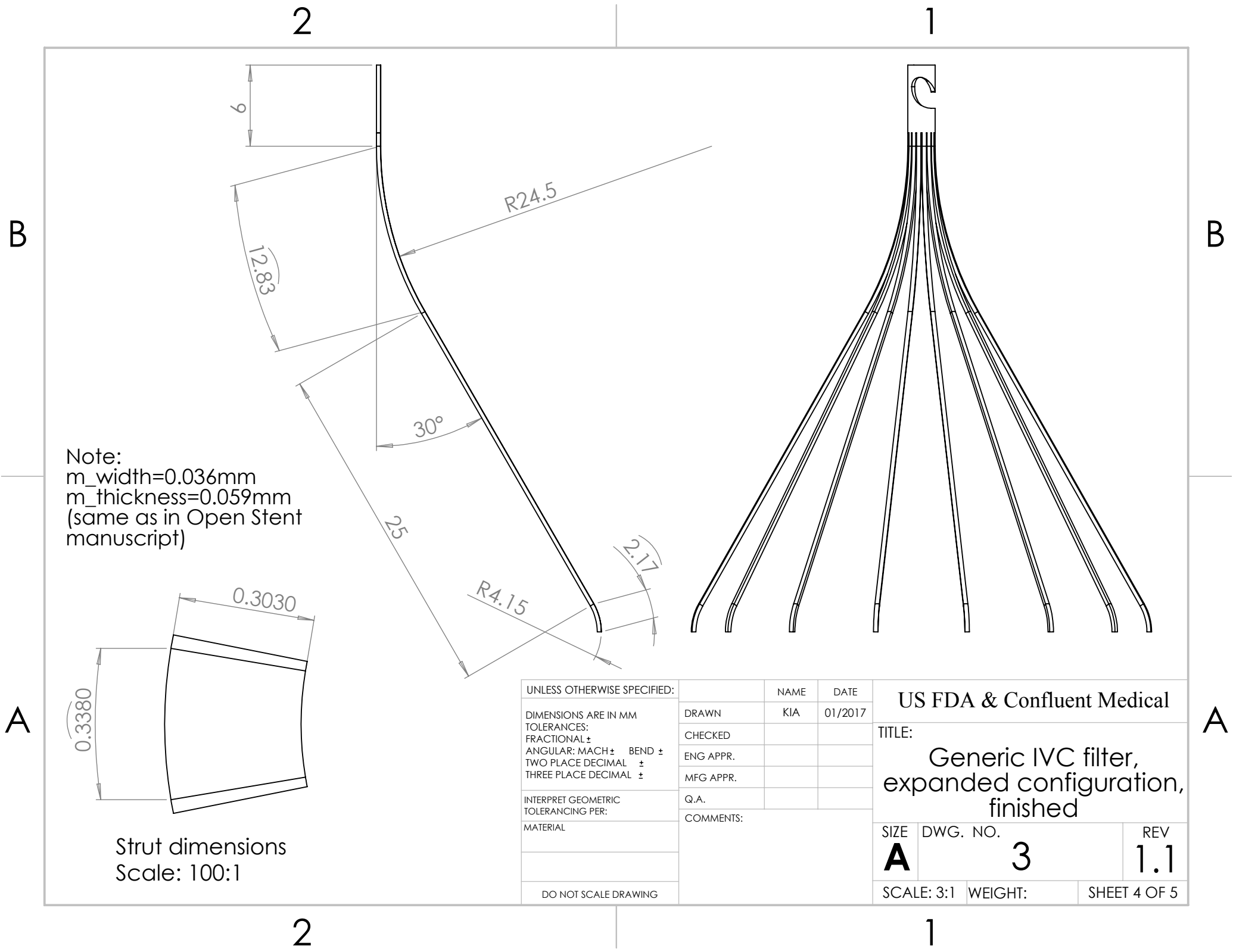


Strut dimensions
Scale: 100:1

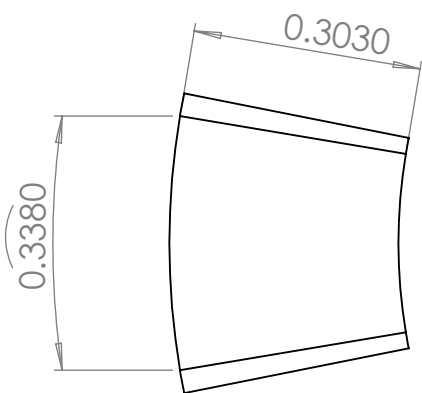
UNLESS OTHERWISE SPECIFIED:				US FDA & Confluent Medical		
DIMENSIONS ARE IN MM TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ± INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL	DRAWN	KIA	01/2017	TITLE: Generic IVC filter, as-cut configuration, wrapped tube		
	CHECKED					
	ENG APPR.					
	MFG APPR.					
	Q.A.					
	COMMENTS:			SIZE	DWG. NO.	REV
				A	2	1.1
DO NOT SCALE DRAWING	SCALE: 4:1		WEIGHT:	SHEET 3 OF 5		

2

1

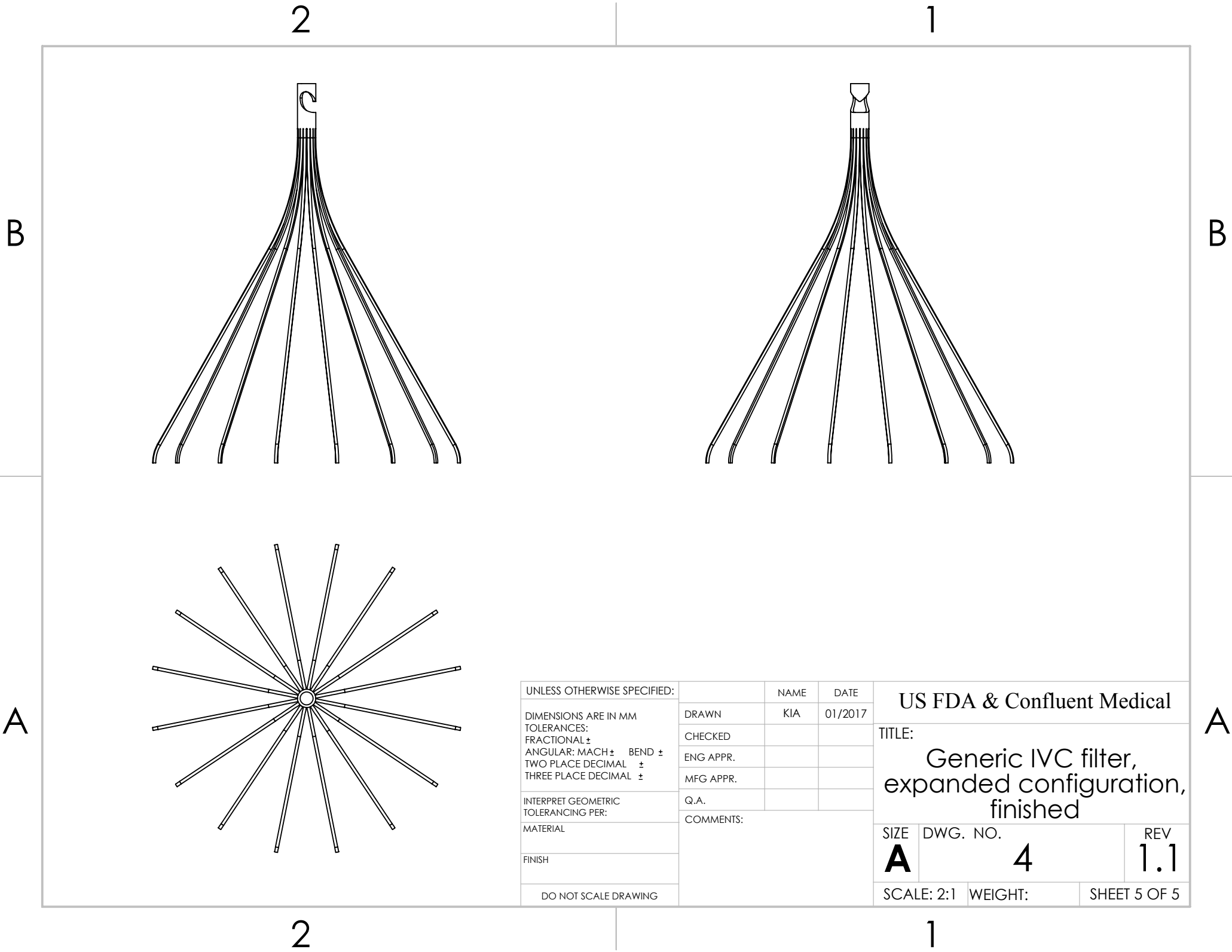


Note:
m_width=0.036mm
m_thickness=0.059mm
(same as in Open Stent
manuscript)



Strut dimensions
Scale: 100:1

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	US FDA & Confluent Medical		
DIMENSIONS ARE IN MM TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	KIA	01/2017	TITLE: Generic IVC filter, expanded configuration, finished		
	CHECKED					
	ENG APPR.					
	MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE DWG. NO. REV A 3 1.1		
MATERIAL	COMMENTS:					
DO NOT SCALE DRAWING				SCALE: 3:1	WEIGHT:	SHEET 4 OF 5



UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN MM
TOLERANCES:
FRACTIONAL \pm
ANGULAR: MACH \pm BEND \pm
TWO PLACE DECIMAL \pm
THREE PLACE DECIMAL \pm

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

NAME

KIA

DATE

01/2017

US FDA & Confluent Medical

TITLE:

Generic IVC filter,
expanded configuration,
finished

SIZE

A

DWG. NO.

4

REV

1.1

SCALE: 2:1

WEIGHT:

SHEET 5 OF 5