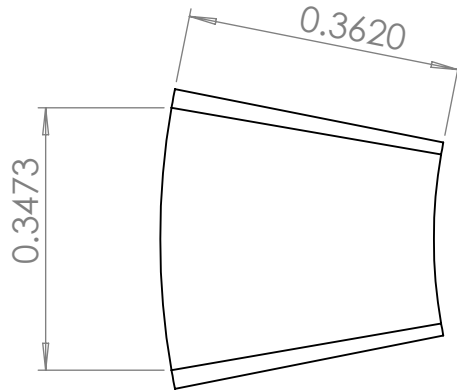


NOTE: HALF OF FULL TUBE DIAMETER

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	US FDA & Confluent Medical TITLE: Generic IVC filter, as-cut configuration, flat			
DIMENSIONS ARE IN MM TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		DRAWN	KIA				01/2017
		CHECKED					
		ENG APPR.					
		MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.			SIZE DWG. NO. REV A 1 1		
MATERIAL		COMMENTS:					
DO NOT SCALE DRAWING				SCALE: 8:1	WEIGHT:	SHEET 2 OF 4	

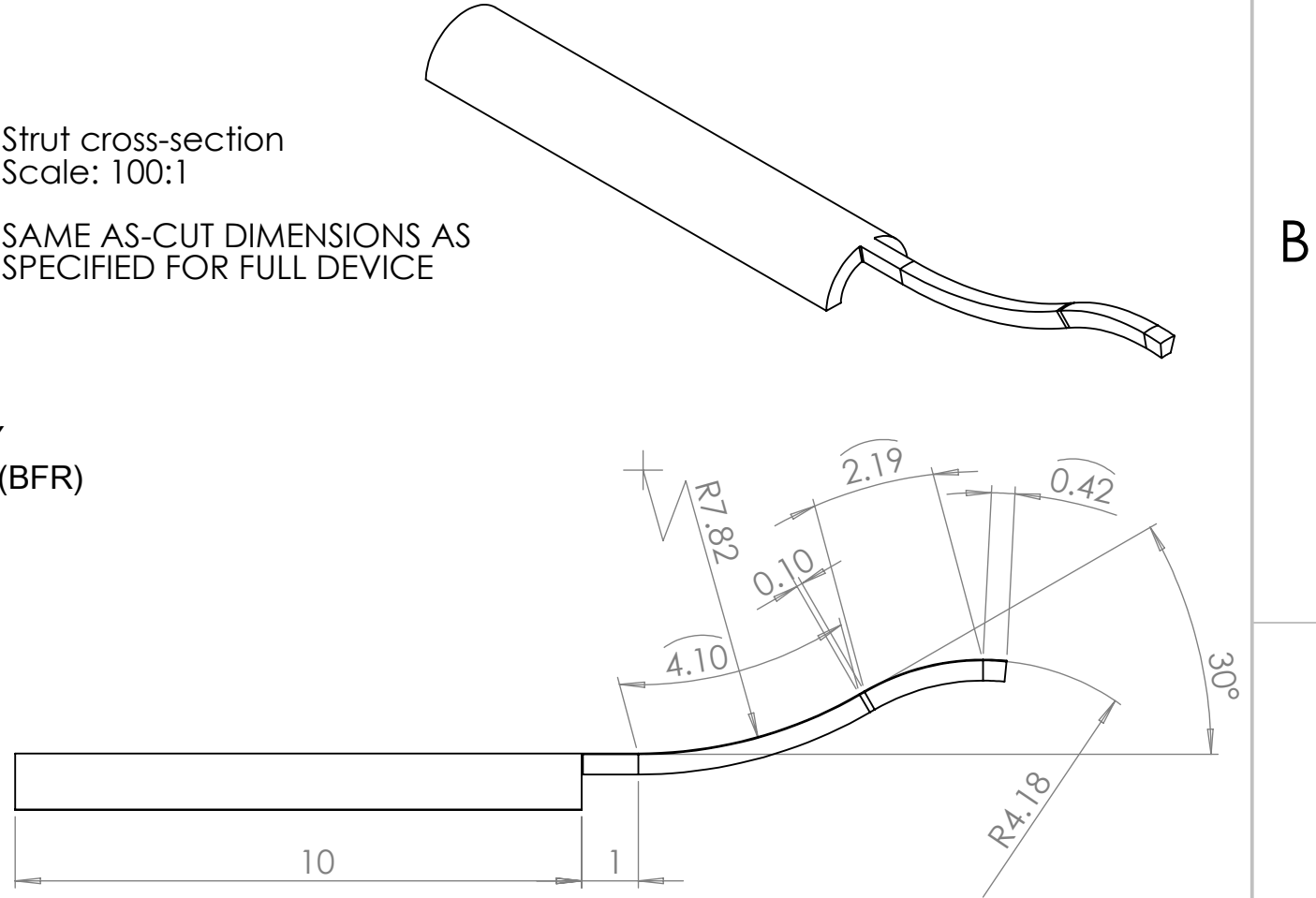
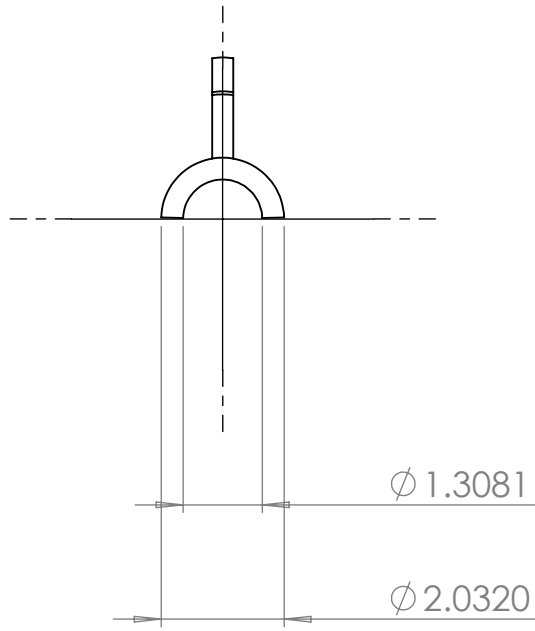
B



Strut cross-section
Scale: 100:1

SAME AS-CUT DIMENSIONS AS
SPECIFIED FOR FULL DEVICE

TARGET $A_f = 25 \pm 5$ °C BY
BEND FREE RECOVERY (BFR)
METHOD



B

A

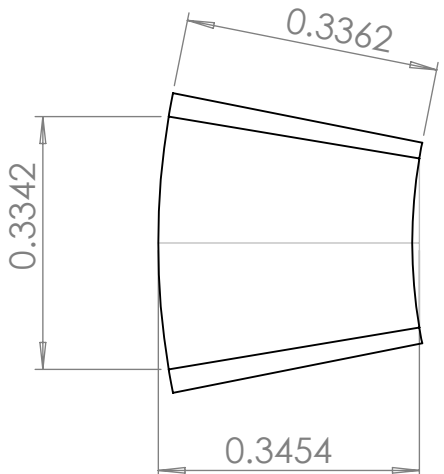
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	US FDA & Confluent Medical TITLE: Generic IVC filter, as-cut configuration, 3D, expanded	
DIMENSIONS ARE IN MM		DRAWN	KIA		
TOLERANCES:		CHECKED			
FRACTIONAL \pm		ENG APPR.			
ANGULAR: MACH \pm BEND \pm		MFG APPR.			
TWO PLACE DECIMAL \pm		Q.A.		SIZE	DWG. NO.
THREE PLACE DECIMAL \pm		COMMENTS:		A	2
INTERPRET GEOMETRIC					REV
TOLERANCING PER:					1
MATERIAL				SCALE: 8:1	WEIGHT:
DO NOT SCALE DRAWING					SHEET 3 OF 4

2

1

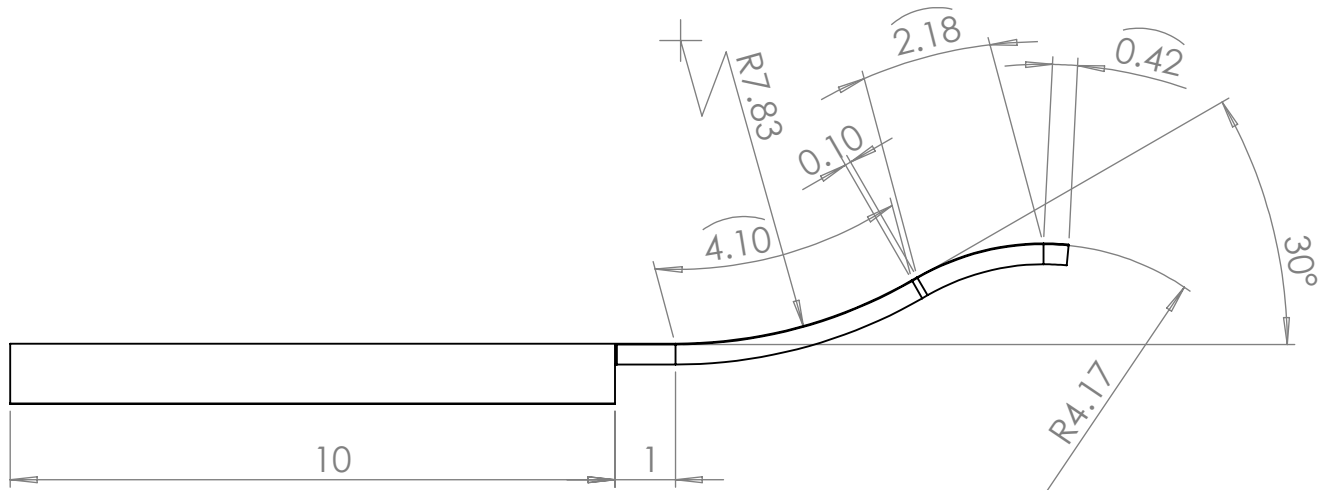
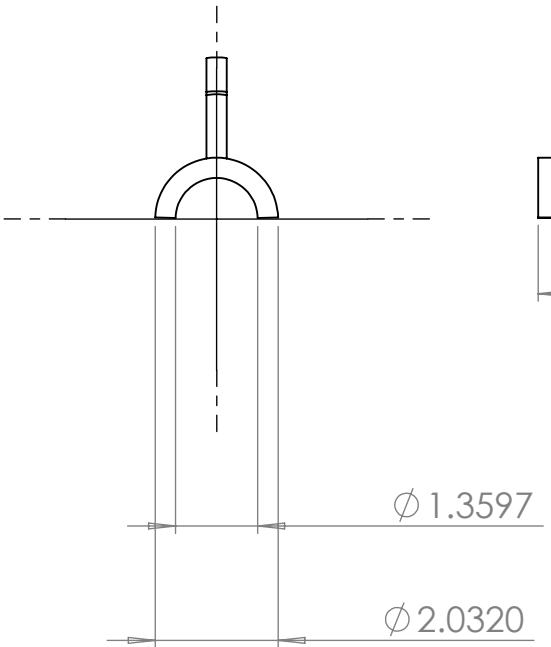
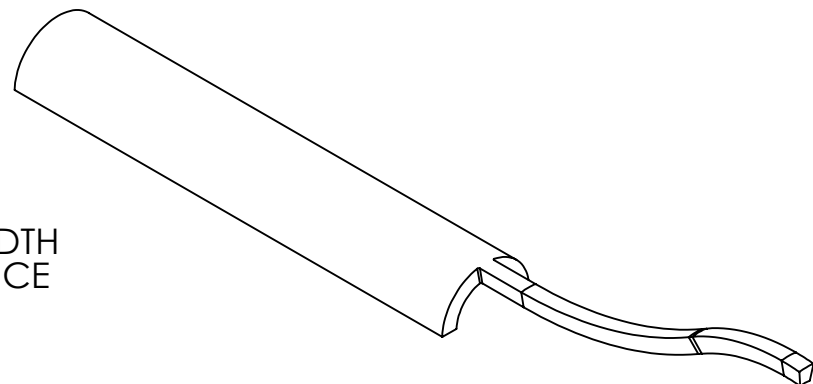
B

A



Strut cross-section
Scale: 100:1

FINISHED STRUT HEIGHT/WIDTH
SHOULD MATCH FULL DEVICE



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	US FDA & Confluent Medical		
DIMENSIONS ARE IN MM TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	KIA	01/2017	TITLE: Generic IVC filter, finished configuration, 3D, expanded		
	CHECKED					
	ENG APPR.					
	MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE DWG. NO. REV A 3 1		
MATERIAL	COMMENTS:					
DO NOT SCALE DRAWING				SCALE: 8:1	WEIGHT:	SHEET 4 OF 4

B

A