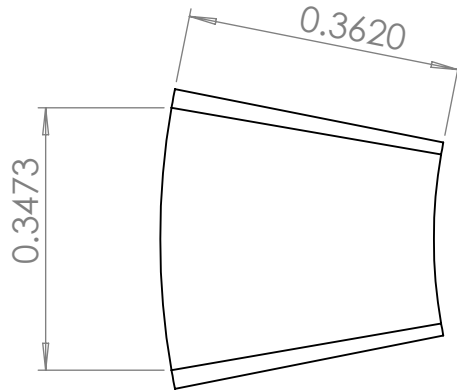


NOTE: HALF OF FULL TUBE DIAMETER

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	US FDA & Confluent Medical		
DIMENSIONS ARE IN MM TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	KIA	01/2017	TITLE: Generic IVC filter, as-cut configuration, flat		
	CHECKED					
	ENG APPR.					
	MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE DWG. NO. REV A 1 1		
MATERIAL	COMMENTS:					
DO NOT SCALE DRAWING				SCALE: 8:1	WEIGHT:	SHEET 2 OF 4

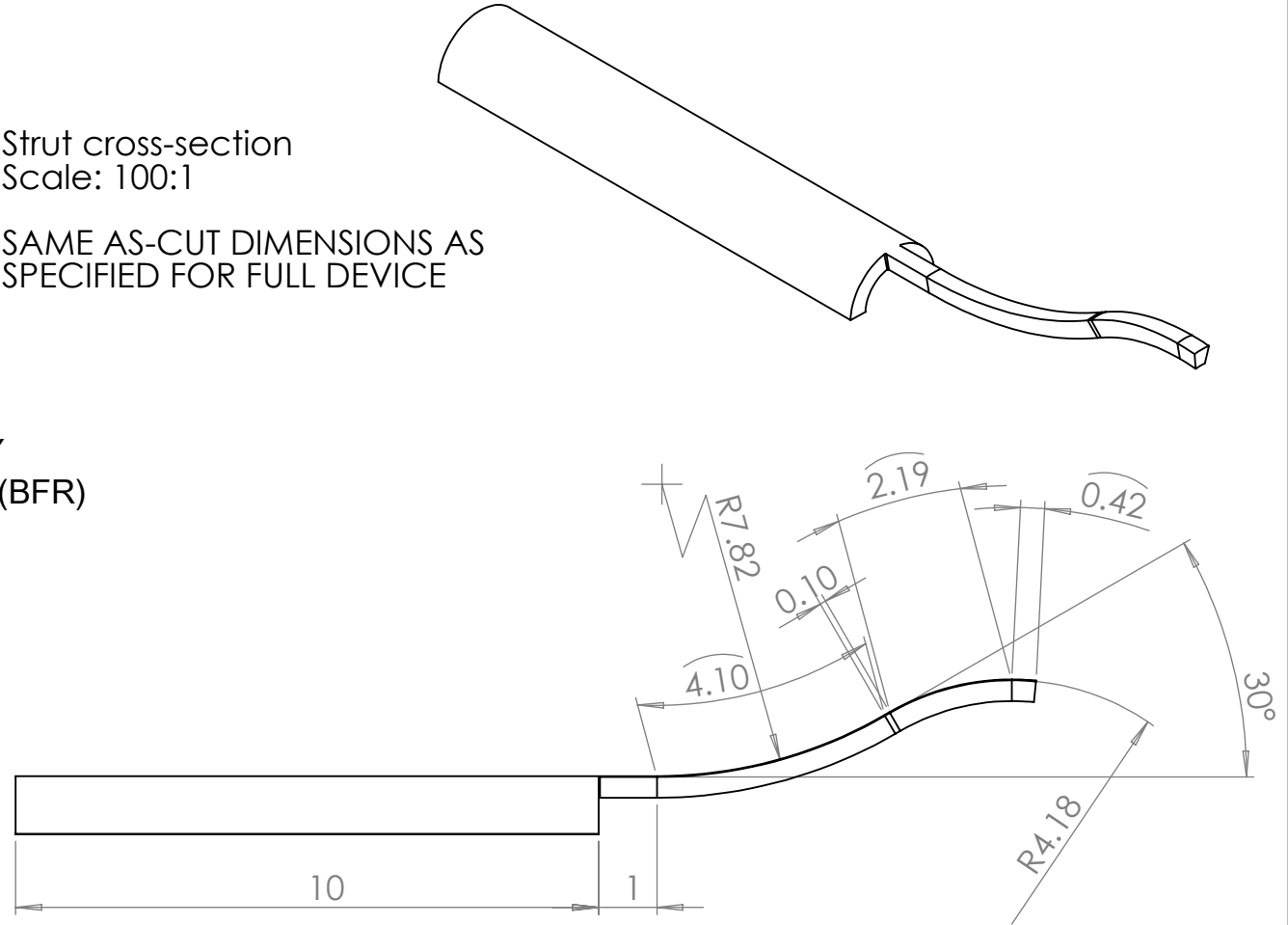
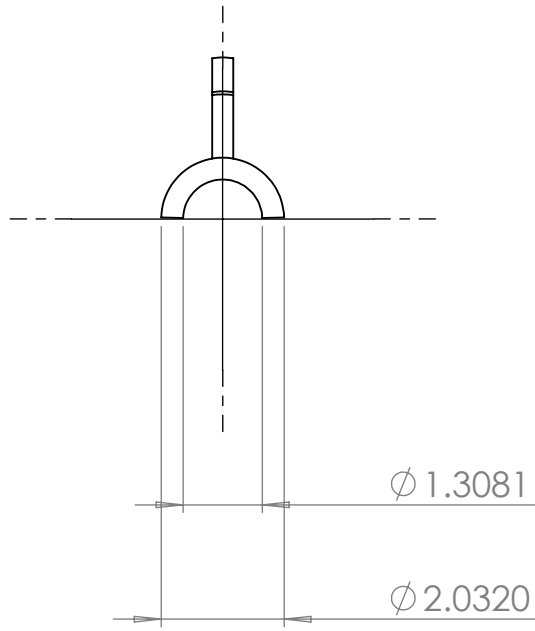
B



Strut cross-section
Scale: 100:1

SAME AS-CUT DIMENSIONS AS
SPECIFIED FOR FULL DEVICE

TARGET $A_f = 25 \pm 5$ °C BY
BEND FREE RECOVERY (BFR)
METHOD



B

A

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	US FDA & Confluent Medical TITLE: Generic IVC filter, as-cut configuration, 3D, expanded	
DIMENSIONS ARE IN MM		DRAWN	KIA		
TOLERANCES:		CHECKED			
FRACTIONAL \pm		ENG APPR.			
ANGULAR: MACH \pm BEND \pm		MFG APPR.			
TWO PLACE DECIMAL \pm		Q.A.		SIZE	
THREE PLACE DECIMAL \pm		COMMENTS:		DWG. NO.	
INTERPRET GEOMETRIC				REV	
TOLERANCING PER:				1	
MATERIAL				SCALE: 8:1	
				WEIGHT:	
DO NOT SCALE DRAWING				SHEET 3 OF 4	

2

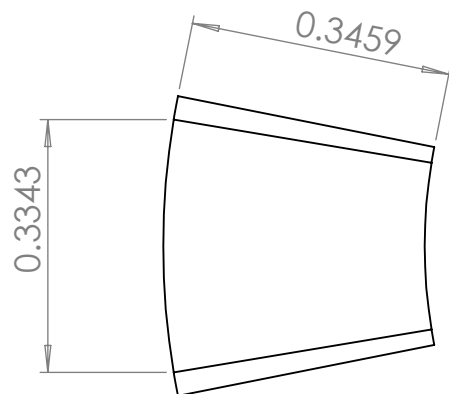
1

B

A

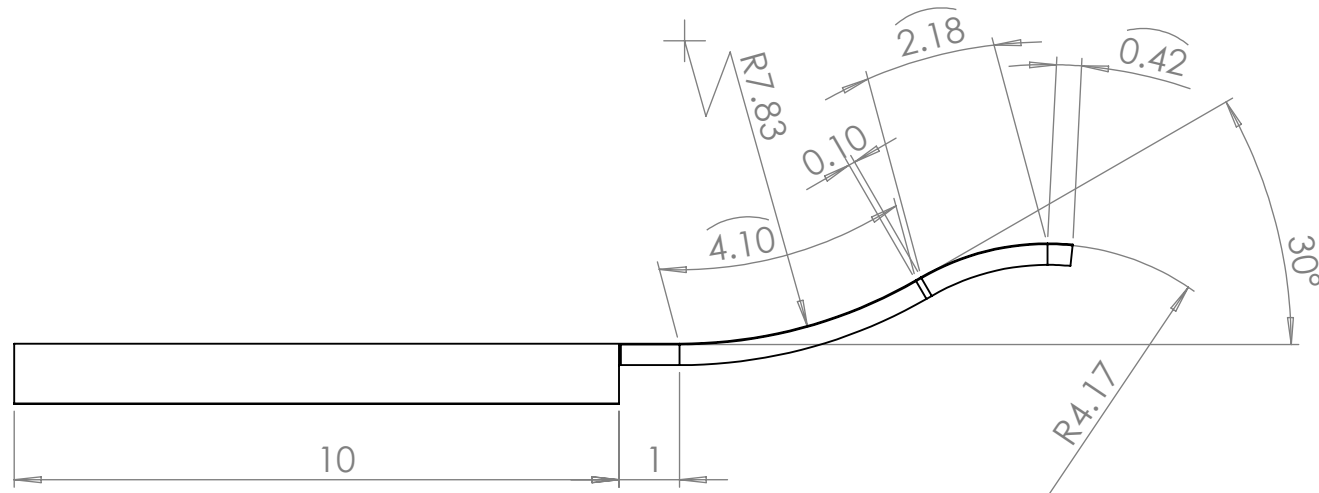
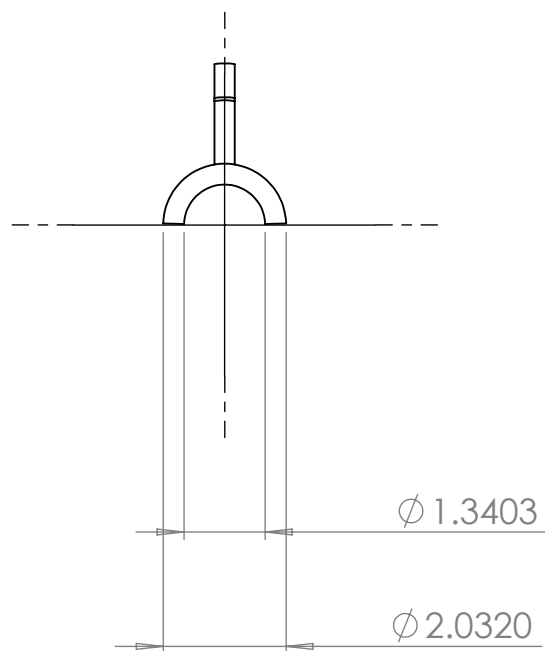
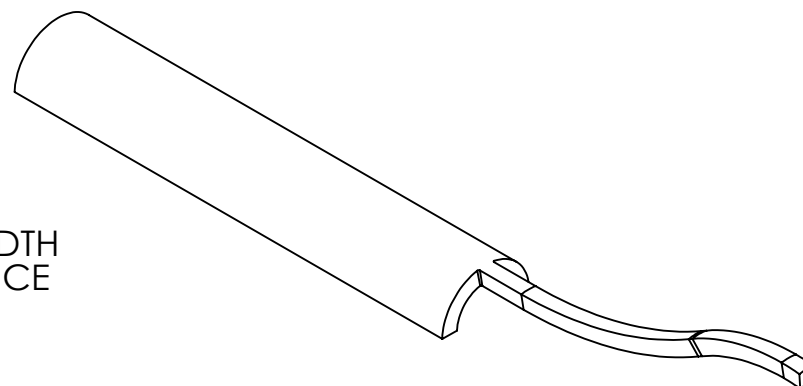
B

A



Strut cross-section
Scale: 100:1

FINISHED STRUT HEIGHT/WIDTH
SHOULD MATCH FULL DEVICE



UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN MM
TOLERANCES:
FRACTIONAL \pm
ANGULAR: MACH \pm BEND \pm
TWO PLACE DECIMAL \pm
THREE PLACE DECIMAL \pm

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL

DO NOT SCALE DRAWING

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

NAME

KIA

DATE

01/2017

US FDA & Confluent Medical

TITLE:

Generic IVC filter,
finished configuration, 3D,
expanded

SIZE

A

DWG. NO.

3

REV

1

SCALE: 8:1

WEIGHT:

SHEET 4 OF 4

2

1