**Montage Parameters**

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| **Parameter** | **Description** | **Type** | **Default** |
| AF Starting WD | WD that all autofocus operations begin at during acquisition. | Edit box | WD when WaferMapper is started |
| WD Drift Threshold for Reset | The difference between the starting WD and the current WD above which the WD will be reset to its initial value for all AF operations and checks of WD (e.g. in GoToTargetPoint) | Edit box | 0.5 |
| Starting Stig X | The X stigmation value that all auto stigmation operations begin from. | Edit box | StigX when WaferMapper is started |
| Starting Stig Y | The Y stigmation value that all auto stigmation operations begin from. | Edit box | StigY when WaferMappter is started |
| Stig Reset Threshold | The difference (in percent) between the user-specified initial x and y stig and the current values above which the stig will be reset. | Edit box | 1.0 % |