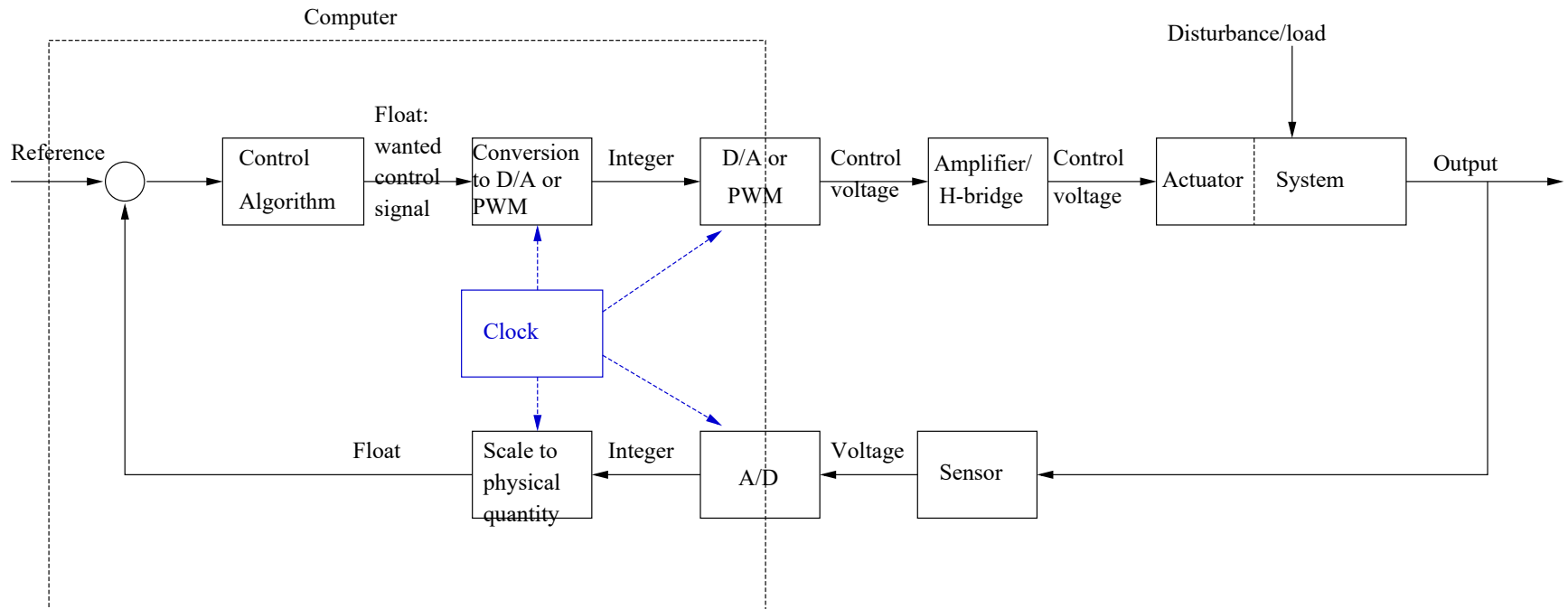

Outline

Introduction to digital control

- Effect of sampling

Control in a lab environment

Standard Control system



Time delays caused by the system, the sensor or sampling

- A function $f(t)$ which is delayed λ sec.
- has the Laplace transform

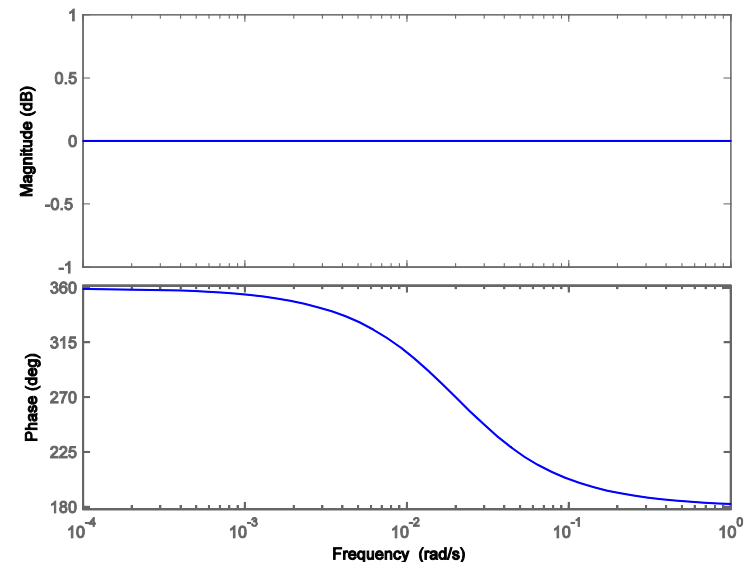
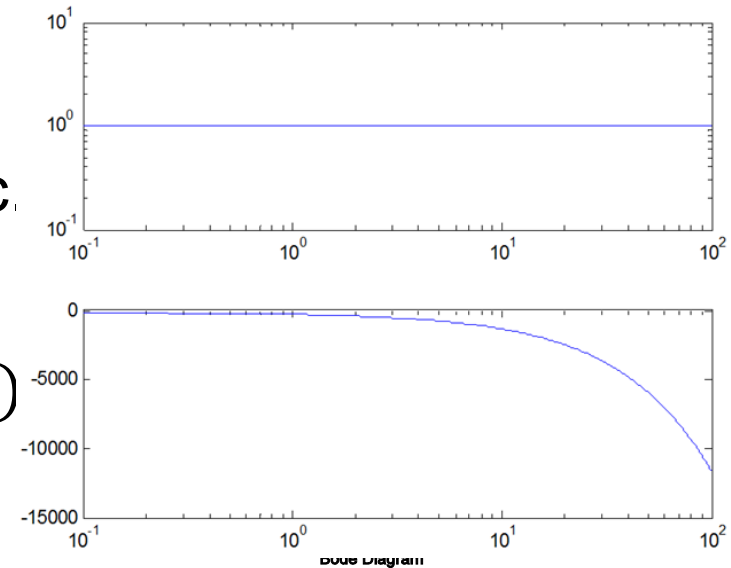
- $$F(s) = \int_0^\infty f(t - \lambda)e^{-s\lambda}dt = e^{-\lambda s}F(s)$$

- Pade approximation:

- $$e^{-\lambda s} \sim \frac{1 - \lambda/2s}{1 + \lambda/2s}$$

- For small λ
$$e^{-\lambda s} \sim \frac{1}{1 + \lambda s}$$

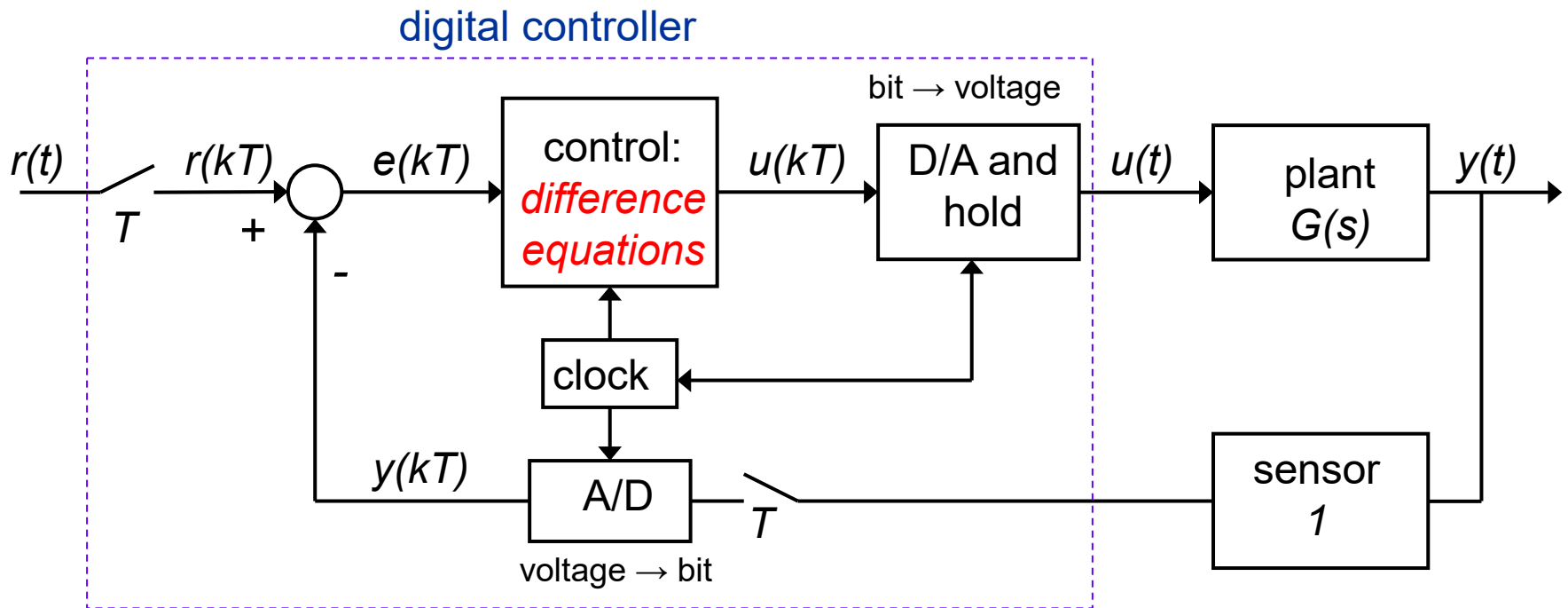
- Minimize the delays if possible



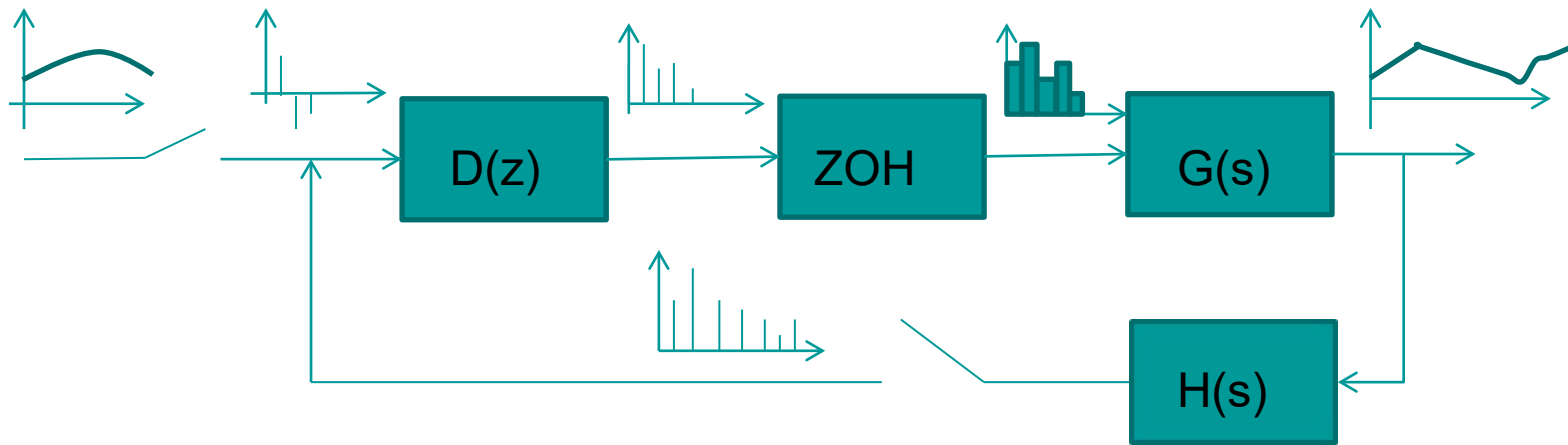
Discretisation

■ Digital Control System

- T is the sample time (s)
- Sampled signal : $x(kT) = x(k)$



Discrete control



The sample time must be constant !!!!

Discretization of the controller

Continuous control vs. digital control

- Basically, we want to simulate the controller $D(s)$
- $D(s)$ contains *differential equations* (time domain) – must be translated into *difference equations*.

Variables are measured/calculated values at kT

Derivatives are approximated (Euler's method)

$$\blacksquare \dot{x}(k) \approx \frac{x(k+1) - x(k)}{T}$$

Discretization

Example

Using Euler's method, find the difference equations.

$$D(s) = \frac{U(s)}{E(s)} = K_0 \frac{s+a}{s+b}$$

Differential equation

$$(s+b)U(s) = K_0(s+a)E(s) \xrightarrow{L^{-1}} \dot{u} + bu = K_0(e + ae)$$

Using Euler's method

$$\frac{u(k+1) - u(k)}{T} + bu(k) = K_0 \left(\frac{e(k+1) - e(k)}{T} + ae(k) \right) \Rightarrow$$

$$u(k+1) = (1 - bT)u(k) + K_0(aT - 1)e(k) + K_0e(k+1)$$

Implementation of controller

$$u(k+1) = (1-bT)u(k) + K_0(aT-1)e(k) + K_0e(k+1)$$

Pseudo code

$x=0$ initialization of past values for first time through the loop

$K_0 = \text{gain}$

$C1 = 1-bT$

$C2=K_0(aT-1)$

→ Read r and y from the A/D converter

$e = r-y$

$u = x+K_0e$

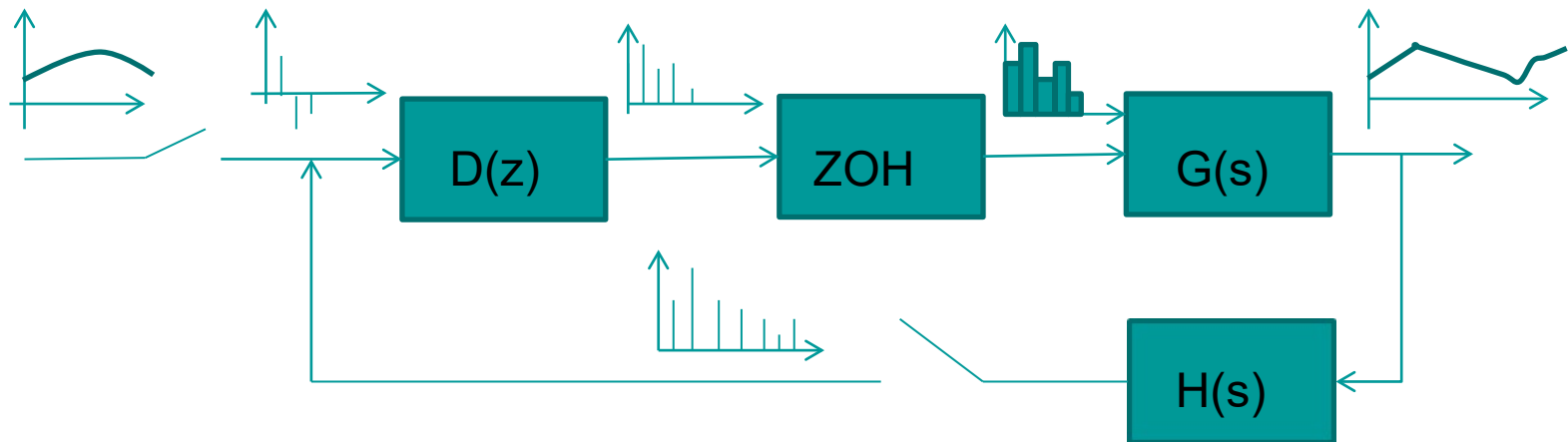
Send u to the D/A converter

$x= C1u+C2e$ (update x for next run through the loop)

→ Wait until T seconds from last read

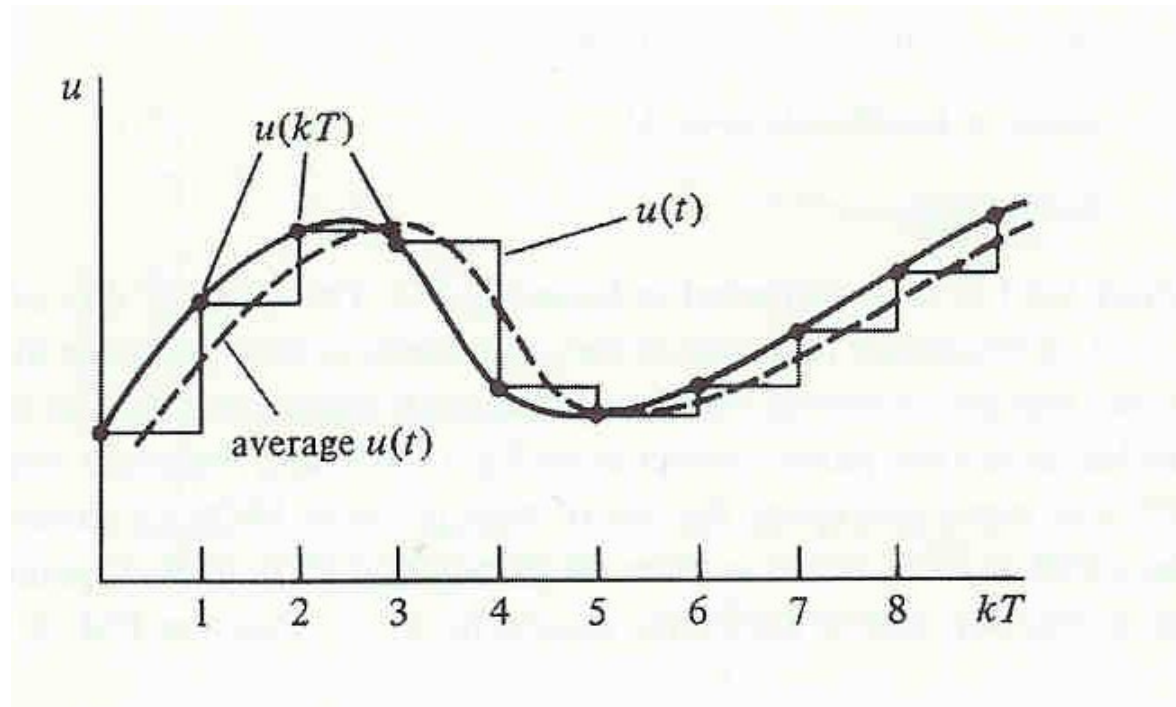
Discretisation : The “hold “

Most discret controller outputs are implemented as a series of steps – the controller output value at a samptime T are hold constant until the next samptime $T+T_s$ where a new controller output value are ready \Rightarrow ZOH is a realistic description



Effect of sampling

D/A in output from controller



The single most important impact of implementing a control digitally is the delay associated with the hold.

Effect of sampling

- Analysis

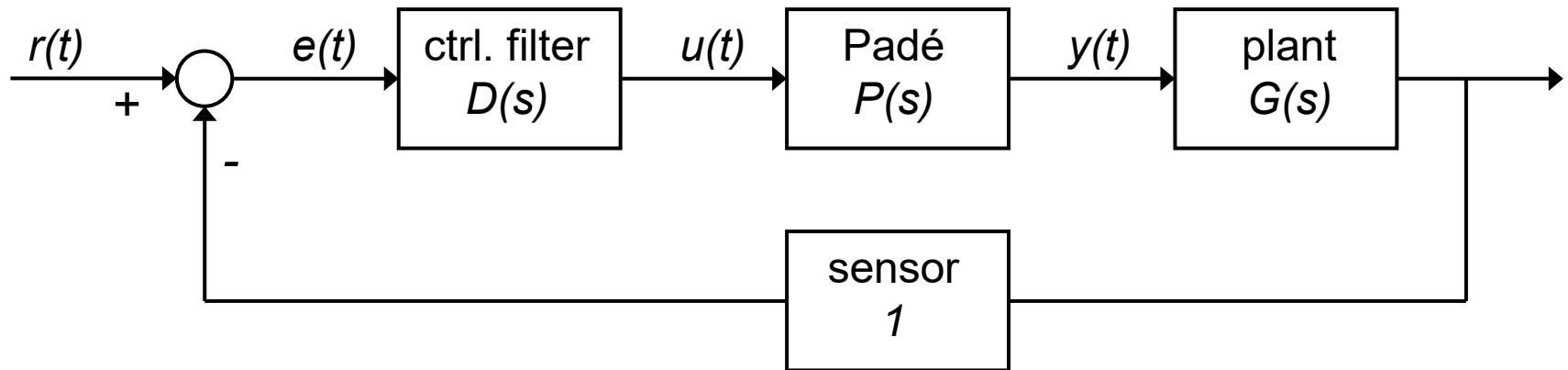
- Approximately 1/2 sample time delay

$$T_d = \frac{T}{2}$$

- Can be approx. by Padé
(and cont. analysis as usual)

Positive right plane zero

$$P(s) = \frac{s - 2/T}{s + 2/T}$$



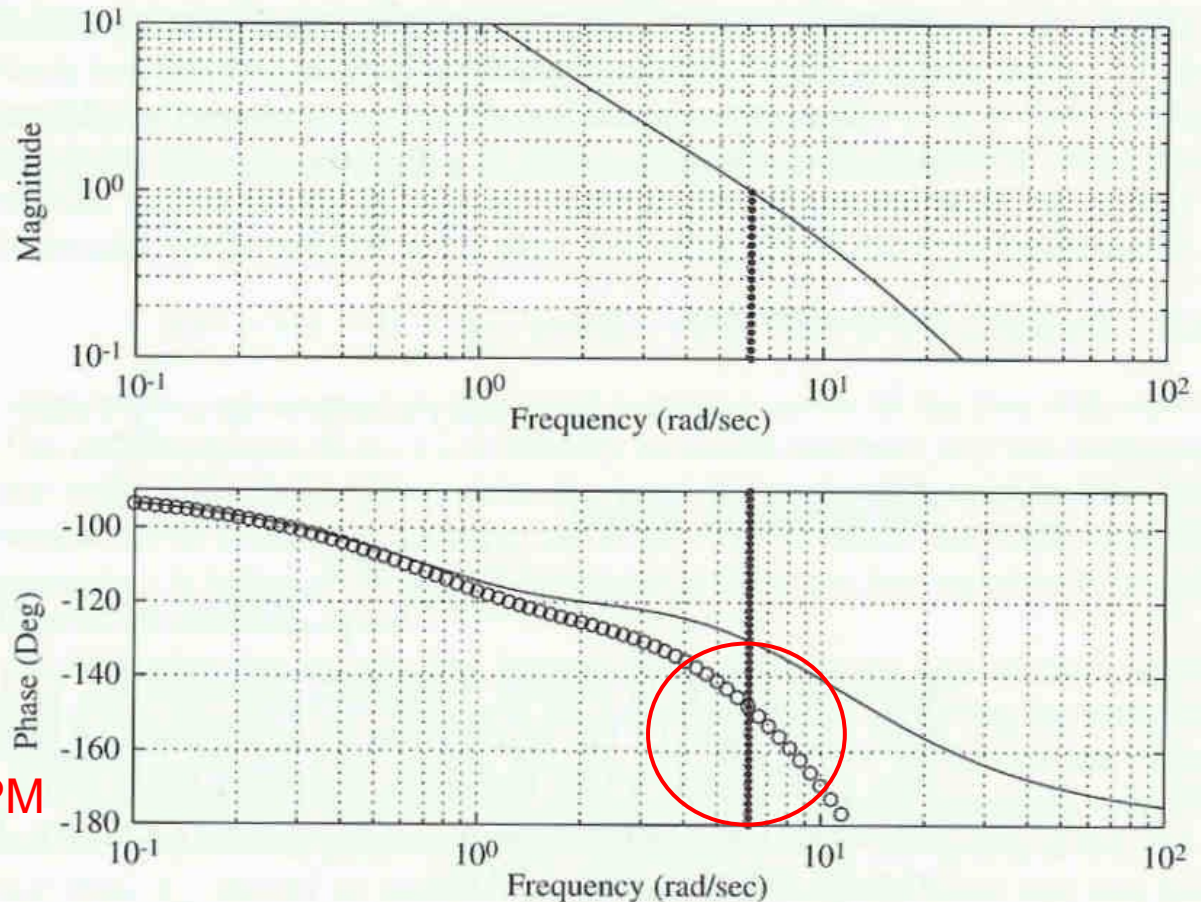
Effect of sampling

Example of
phase lag by
sampling

Example from
before with
sample rate = 10
Hz

Notice PM
reduction

All delays will cause PM
reduction



If the sample time is varying the stability is unknown !!!!

Discretization

Significance of sampling time T

Example controller $D(s)$ and plant $G(s)$

$$D(s) = 70 \frac{s+2}{s+10} \quad , \quad G(s) = \frac{1}{s(s+1)} = \frac{1}{s^2 + s}$$

Compare – investigate using Matlab

- 1) Closed loop step response with *continuous* controller.
- 2) Closed loop step response with *discrete* controller.
Sample rate = 20 Hz
- 3) Closed loop step response with *discrete* controller.
Sample rate = 40 Hz

Discretisation

Controller $D(s)$
and plant $G(s)$

$$D(s) = 70 \frac{s+2}{s+10}$$

$$G(s) = \frac{1}{s^2 + s}$$

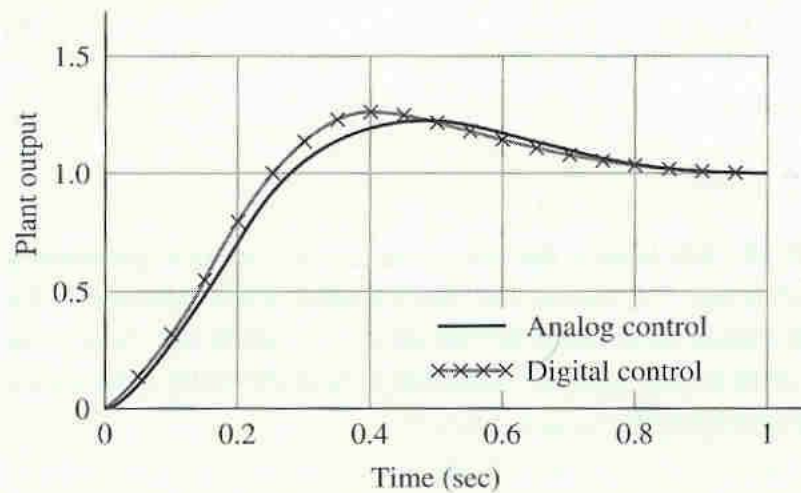
Matlab – continuous and discrete controller

```
numD = 70*[1 2]; denD = [1 10];  
numG = 1; denG = [1 1 0];  
sysOL = tf(numD,denD) * tf(numG,denG);  
sysCL = feedback(sysOL,1);  
sysCLd = c2d(sysCL,T,'zoh'); % use zero order hold  
                                and sample time T to convert  
                                from continous to discrete  
step(sysCL,'-',sysCDd,'--');
```

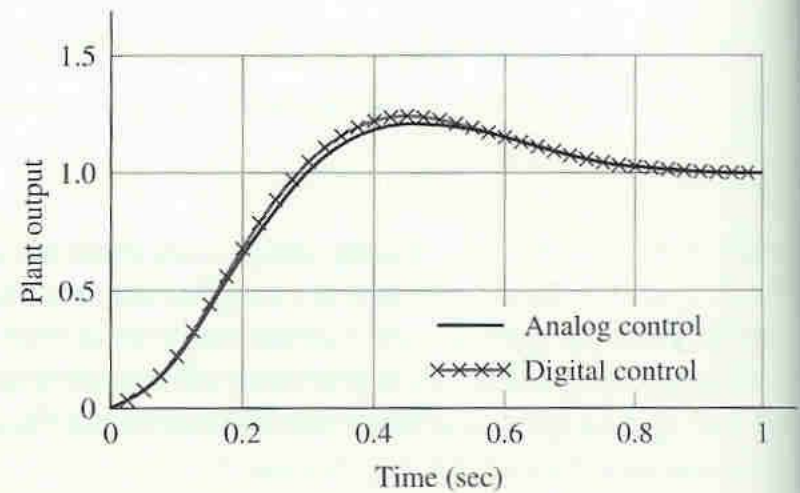
Discretisation

Figure 3.2

Continuous and digital step response using Euler's method for discretization: (a) 20 Hz sample rate, (b) 40 Hz sample rate



(a)



(b)

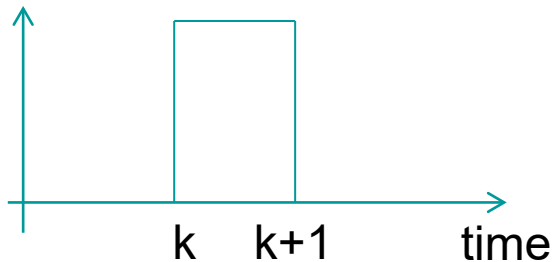
Notice, high sample frequency (small sample time T) gives a good approximation to the continuous controller

Design using discrete equivalents

- Design a continuous compensation
- Find the discrete equivalent best approximates the continuous controller
- Relate the sample time to the closed loop dynamics
- Use discrete analysis, simulation or experiments to verify

Discrete representation of D(s) and ZOH

- Given a input $e(k)$
- $D(s)$ preceded by ZOH corresponds to a positive step at sample time k and a negative step at sample time $k+1$



A positive step input at time k

$$E(s) = \frac{e(k)}{s}$$

A negative step input at time $k+1$

$$E(s) = \frac{-e(k)}{s}$$

$$D(z) = Z \left\{ \frac{D(s)}{s} \right\} + z^{-1} Z \left\{ \frac{-D(s)}{s} \right\} = (1 - z^{-1}) Z \left\{ \frac{D(s)}{s} \right\}$$

Matlab: $Dz = c2d(D,T,'zoh');$

Tustin's Method

Trapezoidal integration

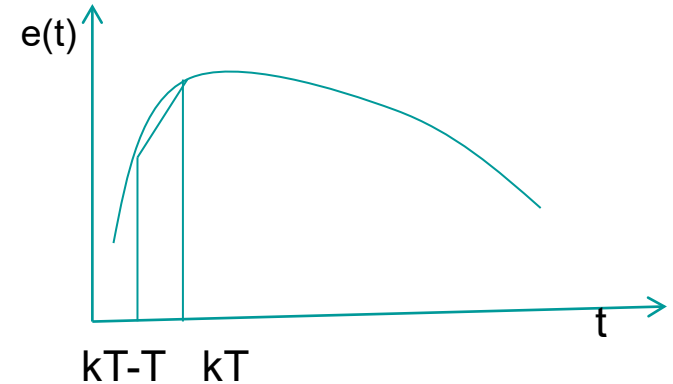
$e(t)$ is approximated by a straight line between two samples

$$u(k) = u(k-1) + \frac{T}{2} (e(k-1) + e(k))$$

or

$$\frac{U(z)}{E(z)} = \frac{T}{2} \left(\frac{1+z^{-1}}{1-z^{-1}} \right)$$

`Hd = c2d(H, 0.1, 'tustin');`



Discrete control

z-plan specifications

- The z-transform is the mathematical tool for the analysis of linear discrete systems

$$Z\{f(k)\} = F(z) = \sum_{k=0}^{\infty} f(k)z^{-k}$$

$$Z\{f(k-1)\} = z^{-1}F(z)$$

- The transfer function of a discrete system given by a difference equation can be found

Difference equation to discrete transfer function

$$y(k) = -a_1 y(k-1) - a_2 y(k-2) + b_0 u(k) + b_1 u(k-1) + b_2 u(k-2)$$

$$Y(z) = (-a_1 z^{-1} - a_2 z^{-2})Y(z) + (b_0 + b_1 z^{-1} + b_2 z^{-2})U(z)$$

$$\frac{Y(z)}{U(z)} = \frac{b_0 + b_1 z^{-1} + b_2 z^{-2}}{1 + a_1 z^{-1} + a_2 z^{-2}} = \frac{N(z)}{D(z)} = K \frac{(z - z_1)(z - z_2)}{(z - p_1)(z - p_2)}$$

z^{-1} is equivalent to one sample delay

Correspondence with cont. signals

General s - plane pole : $s = \sigma + j\omega$

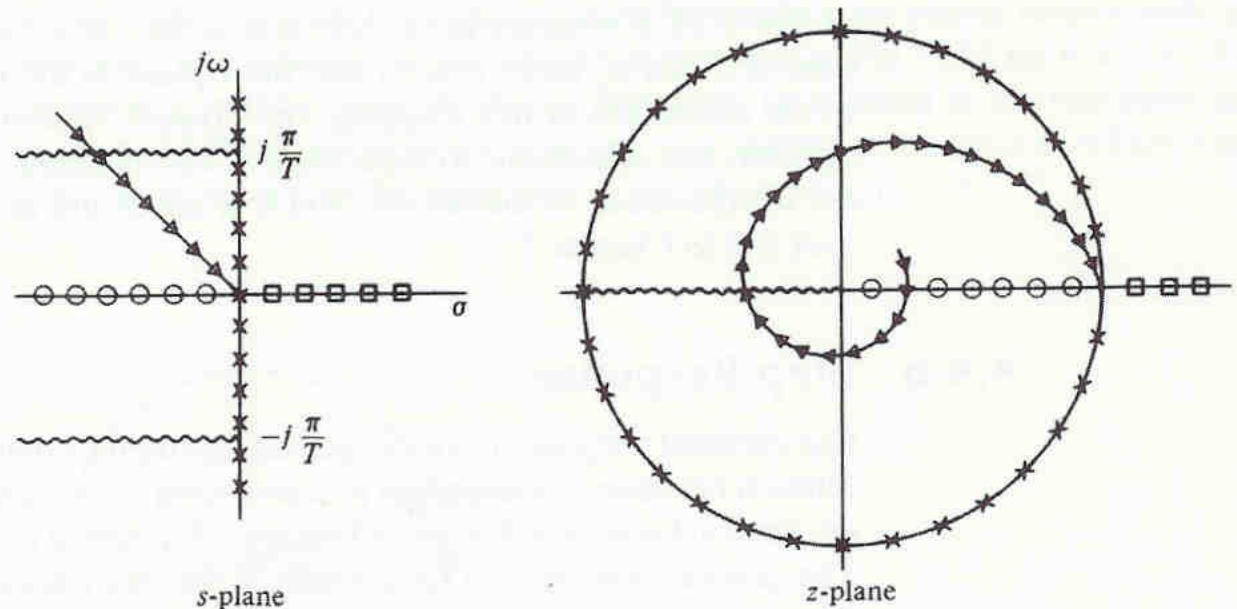
$$s = j\omega \quad \leftrightarrow \quad |z| = 1$$

$$s = \sigma, \quad \sigma \geq 0 \quad \leftrightarrow \quad z = r, \quad r \geq 1$$

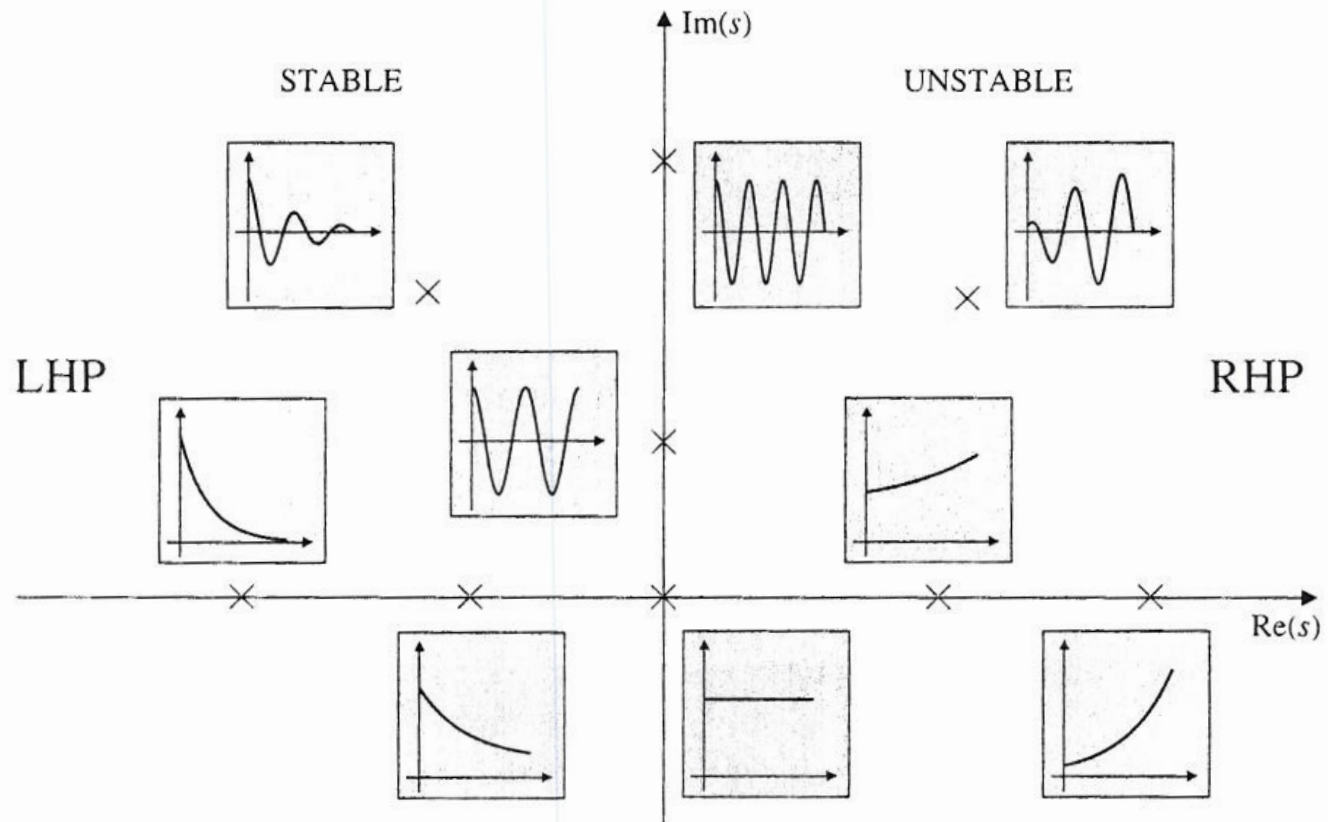
$$s = \sigma, \quad \sigma \leq 0 \quad \leftrightarrow \quad z = r, \quad 0 \leq r \leq 1$$

Pole map

$$z = e^{sT}$$

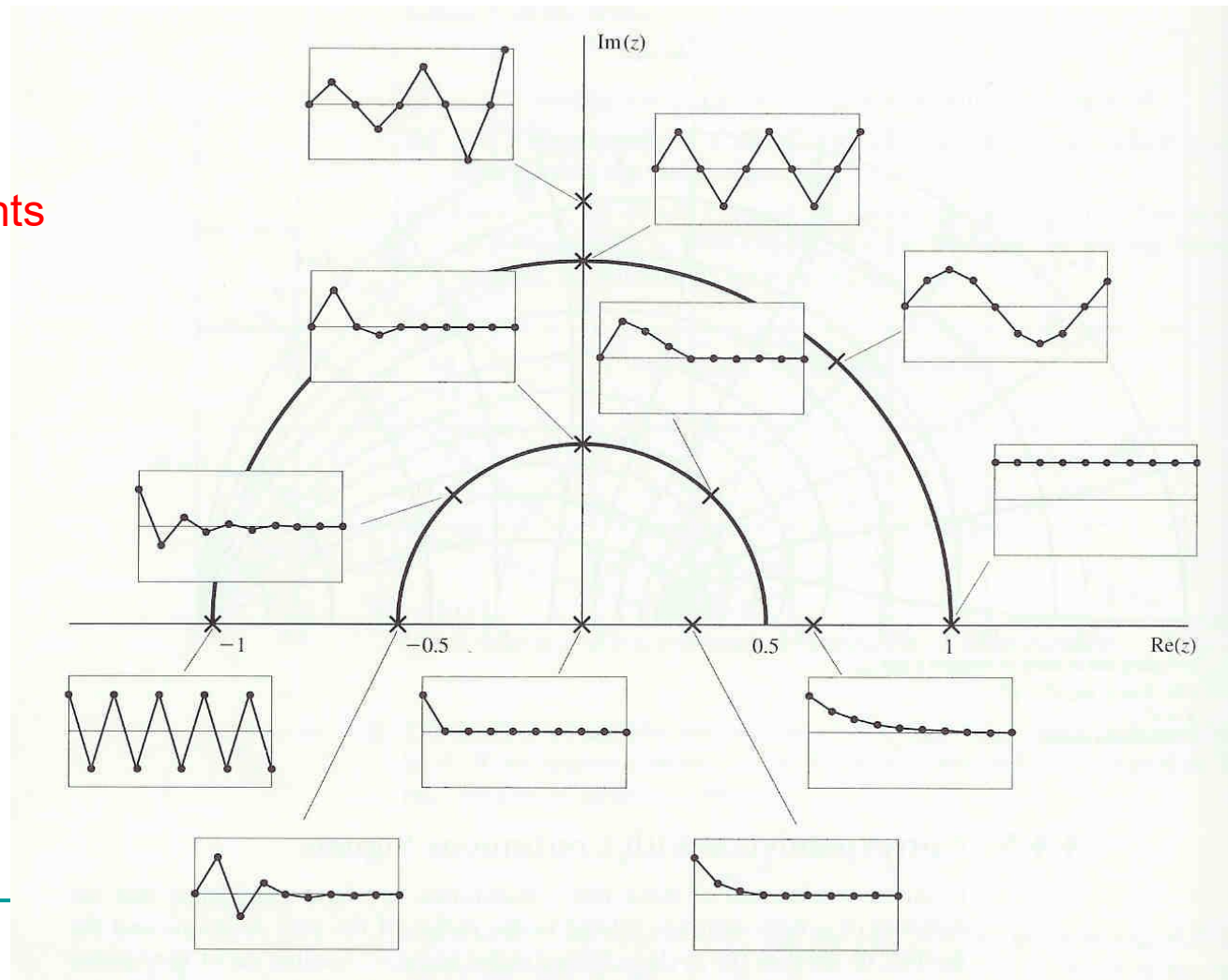


Time functions associated with poles in the s plane

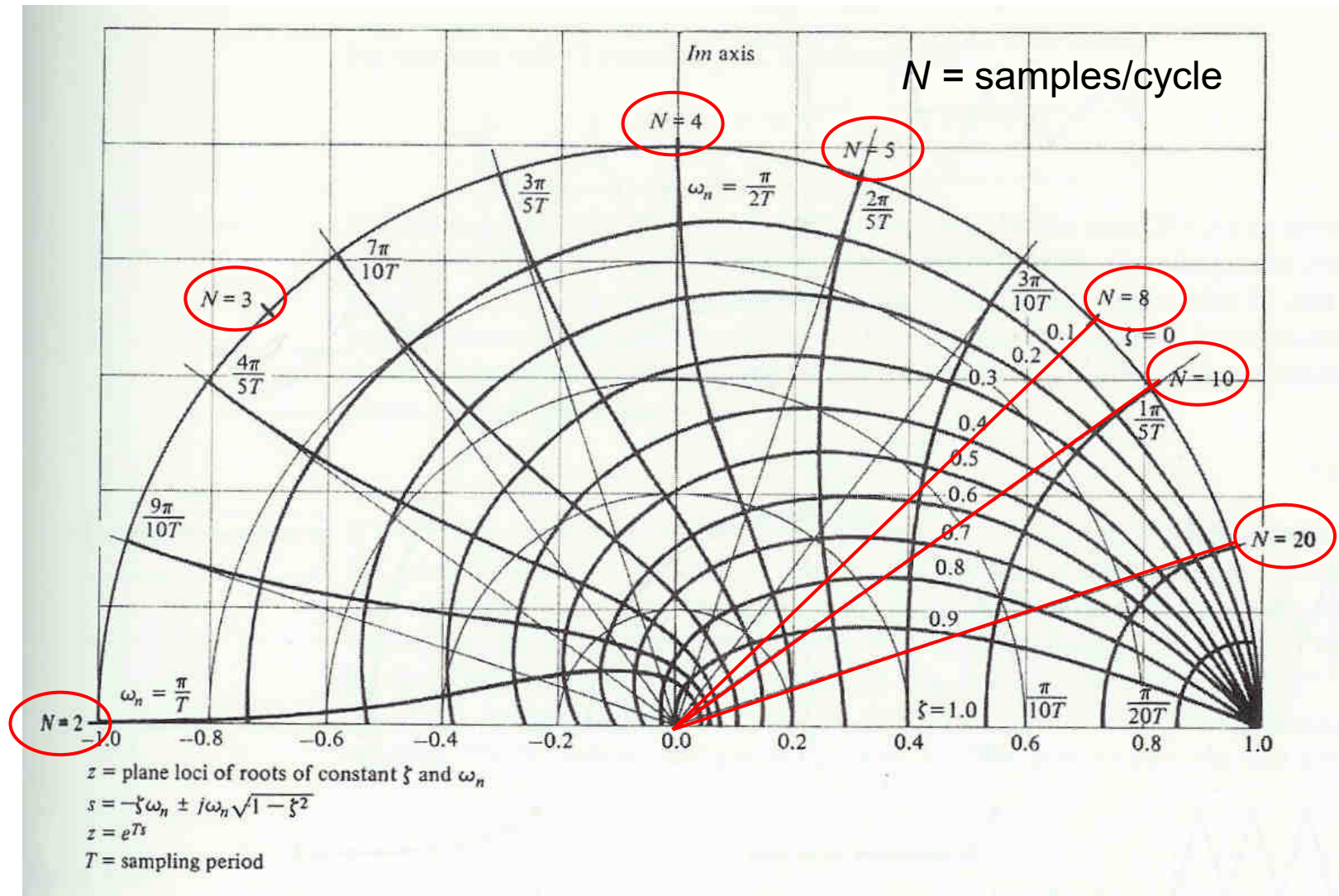


Time sequences associated with points in the z -plane.

Pole
placements



Signal analysis – discrete signals



- The duration settling of a time signal is related to the radius of the pole locations
the closer r is to 0 the shorter settling time
- The number of the samples per cycle N is related to the angle θ

$$N = \frac{360}{\theta} \frac{\text{samples}}{\text{cycle}}$$

The rule of thumb is to sample 20 times faster than the time constant

BREAK

Control in a lab environment

Things to remember

The controller design and implementation procedure

- Make a dynamic model of the system
 - Decide on inputs, outputs and disturbances
 - Decide the controller structure.
 - Adjust the dynamic model to describe the input/output relations
 - Controller design – inner loop first
 - Test by simulation
 - linear model
 - taking known non linearities into account
 - Implementation – gradually
 - Adjust parameters
 - Compensation for real life issues
-

Dynamic Model

Usually

- The system is approximated by a combination of first and second order elements
- The elements are found by e.g.
 - Stepresponses
 - Deduction based on physical laws

The real world is different from the Matlab world.

- The model is linear – the real world is non-linear
 - Non-linearities can be e.g.
 - saturation,
 - slew rate,
 - non-linear amplifiers – dead zones
 - friction
- High frequency dynamics are not included in the model
- Disturbances
- Noise

The real world is different from the Matlab world.

- High frequency poles could be left out of the model. They can cause problems if the bandwidth is increased.

Example

- Crane : the wire can be modeled via two complex conjugated poles causing wire oscillations

Controller design

Dimension the controllers starting from the innermost loops

- Simple first
- Start out using a proportional controller – it might do the job – it shows bad scaling
- Add an I element in the controller to remove stationary error
 - An extra zero (lag) can avoid infinite DC gain
- Add an D element to get a higher bandwidth – to get a faster system
 - An extra pole (lead) can avoid high frequency gain

Simulation

- Test by simulation
- Is the controller output adjusting the wanted system output in the right direction
- If the structure is wrong – make a re-design
- Test the signals from the controller to the system. Is the level of the signals realistic – otherwise adjust the controllers

Implementation

- Discretize the controller
- The sampletime is found from the fastest dynamics in the system to be controlled
- The sampletime must be constant.
- Implement the controllers separately if possible
- Implement the controller from low level to high level corresponding to inner loops first.
- The controller parameters are initial they must be adjusted in lab.
- Rise time, settling time and overshoot can be tested in the linear operating area – not from min to max.

Test purposes

Test for ability to

- follow a reference input
- suppress a disturbance
- suppress noise

Test strategy

- Small steps !!! Not the entire system immediately
- Test the controllers separately
- Stabilize from the lowest level
- For cascade structures –
 - test from the inner loop and adjust
 - Add outer loops one by one

Investigation of signals from the controller in closed loop

- Investigate the output signal from the controller to the system in the closed loop
- If the signal is jumping between max and min then e.g. the gain is too high
- If the signal never reaches the limitations the design could have been faster or a smaller e.g. motor could have been chosen.

Test using step response- very common

- Use a stepsize sufficiently large to show the dynamics, small enough to avoid saturations
- When using a small step – keep the noise in mind.
- Don't use a step from minimum to maximum input value – you will post probably enter a non-linear zone.
- Rise time, settling time and overshoot are only defined for the linear controller, a test from maximum to minimum input will most likely be affected by system limitations.
- Large step input can be violent/tough – in some cases ramp inputs are more manageable and closer to reality

Typical problems

- Controller parameter values from the off-line controller design are initial. They have to be adjusted in the lab.
- Dead zones caused by friction must be removed using offsets
- 'I' control in systems with saturations can cause integrator wind up
- Trembling behaviour can be caused by a low phase margin or impact from external forces.

Noise

- Noise is not included in the model
- Measurement noise often originate from discrete transducers. Analog transducers doesn't have the same problem.
- Calculate the transfer function from noise to output-maybe you will find high gains
- The transfer function from the origin of the noise to the output must be stable