Info

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Test Title: Power Tree Outputs test 1

Document revision: v1.4 Last modification: 10 / 04 / 2019

Test description

<u>Test objectives and goals:</u> Test the output capabilities of the power tree board.

Sub-system(s): Output 5V, 12V, Variable, 19V and MotorBase

<u>Component(s)</u> (devices and test equipment): Voltmeter, E-Stop button, Power supply(19V), Test bench with power-resistor, PCB guard, Variable Power supply.

<u>Environment (location, conditions)</u>: Clean non-conductive workspace with an access to PCB guard and variable power supply. Establish perimeter if other persons are around.

Setup block diagram:



Risk table:

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#REF	Description	Situation	Probability & Gravity	R.I.	Security measure	Procedure for emergency
R1	Exploding component	Powering the PCB & there is a component failure	F1 & G2	4	Put guard over PCB when powering up a section. Wearing safety glasses.	Stop the test. Treat the victim. Call medical assistance if lesions occur.
R2	Burning with hot component	Adjusting the power resistor after testing	G1 & F2	4	Test will include a small fan to cool the power resistor. The tester will wear gloves when manipulating the power resistor.	Stop the test. Apply first aid on burn. If the burn is severe, call medical assistance.
R3	Bad PCB assembly causes breakage	When powering up the PCB, shorts or assembly defects	G0 & F1	1	Impedance will be measured before powering the board to ensure there is no short.	Find the problem source and repair the board
R4	Shock	A missed manipulation causes a shock to one of the operators	G1 & F1	2	Operators' vigilance.	Stop the test. Treat the victim. If the shock is severe, call medical assistance.

Gravity:
G1: light lesion, normally reversible

G1 : light lesion, normally reversible G2 : severe lesion, normally

Probability

F1 : Very rare to much frequent F2 : Frequent et very probable

R.I (Risk indicator)

Equals to 2 for G1 & F1 or F2 Equals to 4 for G2 & F1 irreversible Equals to 6 for G2 & F2

Test Procedure (include files and illustrations):

- 1. Measure output from supply (19v is expected) R4
- 2. Unplug the power supply
- 3. Measure impedance of 19v input barrel on PowerTree board (high impedance is expected) R3
- 4. Adjust variable power resistor to 2.7Ω
- 5. Connect power resistor to the first output of 5V (J5) and measure impedance of supply output R3
- 6. Put jumper of the corresponding output
- 7. Plug the power supply in the power tree board without having the power supply powered
- 8. Put PCB guard over PCB
- 9. Power the supply R4
- 10. Wait 30 sec and remove the guard if nothing failed R1
- 11. Measure current with TP5 & TP6 (A drop voltage of 0.18V is expected) R4
- 12. Measure voltage on power-resistor (Voltage should be 5V) R4
- 13. Unplug power supply
- 14. Unplug power resistor
- 15. Remove output jumper
- 16. If everything is correct, repeat the steps 5 to 14 for each 5 volt output with their corresponding test point. R4
- 17. Adjust variable power resistor to 6.6Ω R2
- 18. Connect power resistor to the first output of 12V (J2) and measure impedance of supply output R3
- 19. Put jumper of the corresponding output
- 20. Plug the power supply in the power tree board without having the power supply powered
- 21. Put PCB guard over PCB
- 22. Power the supply R4
- 23. Wait 30 sec and remove the guard if nothing failed R1
- 24. Measure current with TP14 & TP15 (A drop voltage of 0.18V is expected) R4
- 25. Measure voltage on power-resistor (Voltage should be 12V) R4
- 26. Unplug power supply
- 27. Unplug power resistor
- 28. Remove output jumper
- 29. If everything is correct, repeat the steps 18 to 28 for each 12 volt output with their corresponding test point. R4
- 30. Put jumper of the variable output
- 31. Plug the power supply in the power tree board without having the power supply powered
- 32. Put PCB guard over PCB
- Power the supply R4
- 34. Wait 30 sec and remove the guard if nothing failed R1
- 35. Measure voltage on output (Voltage should be between 2.5V and 13V) R4
- 36. Adjust voltage to 13V with potentiometer (R46) R4
- 37. Unplug power supply
- 38. Adjust variable power resistor to 7.22Ω R2
- 39. Connect power resistor to Variable output (J5) and measure impedance of supply output R3
- 40. Put PCB guard over PCB
- 41. Power the supply R4
- 42. Wait 30 sec and remove the guard if nothing failed R1
- 43. Measure current with TP21 & TP22 (A drop voltage of 0.18V is expected) R4
- 44. Measure voltage on power-resistor (Voltage should be 13V) R4
- 45. Adjust voltage to 2.5V with potentiometer (R46) R4
- 46. Unplug power supply
- 47. Unplug power resistor
- 48. Adjust variable power resistor to 1.38Ω R2
- 49. Connect power resistor to Variable output (J5) and measure impedance of supply output R3
- 50. Put PCB guard over PCB
- 51. Power the supply R4

52. Wait 30 sec and remove the guard if nothing failed R1 53. Measure current with TP21 & TP22 (A drop voltage of 0.18V is expected) R4 54. Measure voltage on power-resistor (Voltage should be 2.5V) R4 55. Unplug power supply 56. Unplug power resistor 57. Remove output jumper 58. Adjust variable power resistor to 8.3Ω R2 59. Connect power resistor to robot base output (J4) and measure impedance of supply output R3 60. Put jumper of the 15V DC-DC output 61. Plug the power supply in the power tree board without having the power supply powered 62. Put PCB guard over PCB 63. Power the supply R4 64. Wait 30 sec and remove the guard if nothing failed R1 65. Measure current with TP19 & TP20 (A drop voltage of 0.18V is expected) R4 66. Measure voltage on power-resistor (Voltage should be 15V) R4 67. Unplug power supply 68. Unplug power resistor 69. Remove output jumper 70. Power a variable power supply R4 71. Adjust voltage with measure to 14.8V R4 72. Turn off the variable supply 73. Adjust variable power resistor to 12.84Ω R2 74. Connect power resistor to the 19V output (J11) and measure impedance of supply output R3 75. Put jumper of the corresponding output 76. Plug the power supply in the power tree board without having the power supply powered 77. Put PCB guard over PCB 78. Power the supply R4 79. Wait 30 sec and remove the guard if nothing failed R1 80. Measure current with TP2 & TP3 (A drop voltage of 0.148V is expected) R4 81. Measure voltage on power-resistor (Voltage should be 19V) R4 82. Unplug power supply 83. Unplug power resistor 84. Remove output jumper Test parameters and inputs (limits, tolerances, settings): Every output should have a 10% tolerance and current should not exceed 2A Security Potential risks: [YES] Mechanical equipment damages (high speeds, sharp objects, projectiles)

Risk mitigation:

Neutralization at the source: Estop controlling the supply of the board, PCB protector, Failure and reverse connection protection by design

Collective protections: PCB protector for exploding component if there is failure at startup

Personal protections: Safety googles, Heat gloves

Approbation			
Approved by: Date:		_	
Approved by: Date:		_	
Test Results			
Tester	Time & date	Results	Comments
Comments			