



ÓBUDAI EGYETEM
ÓBUDA UNIVERSITY

Signals – sensors 4.

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What is Transduction?

- Transduction is the conversion of one form of energy into another, which is a key concept in sensor operation.
 - Electrical transduction converts physical parameters (e.g., temperature, pressure) into electrical signals, as in thermocouples and photodiodes.
 - Mechanical-to-electrical transduction occurs in strain gauges, where mechanical stress converts to changes in resistance.
 - Thermal-to-electrical transduction converts heat into electrical signals, as seen in thermocouples.
 - Optical-to-electrical transduction converts light into electrical signals, as in photodiodes and solar cells.
 - Magnetic-to-electrical transduction occurs in Hall effect sensors, where magnetic fields generate voltage.

Sensing Principles Overview

- Sensing principles: electrical, mechanical, thermal, magnetic, optical, and chemical.
 - Electrical: Current, voltage-based sensors (e.g., resistive sensors).
 - Mechanical: Sensors measuring force, displacement, pressure.
 - Thermal: Temperature sensors (e.g., thermocouples).
 - Magnetic: Magnetic field sensors (e.g., Hall effect).
 - Optical: Light sensors (e.g., photodiodes).
 - Chemical: Gas and pH sensors.

Electrical Sensing Principles

- Electrical sensors detect changes in electrical properties such as resistance, capacitance, or inductance. Examples:
 - Resistive sensors: Potentiometers, strain gauges.
 - Capacitive sensors: Proximity detection.
 - Inductive sensors: Metal detection.

Mechanical Sensing Principles

- Mechanical sensors measure changes in physical dimensions, such as:
 - Pressure sensors: Measure fluid or gas pressure.
 - Displacement sensors: Measure linear or angular position.
 - Force sensors: Measure applied force (e.g., strain gauges, piezoelectric sensors).

Thermal Sensing Principles

- Thermal sensors detect temperature changes and include:
 - Thermocouples: Produce voltage in response to temperature.
 - Thermistors: Resistance changes with temperature.
 - Infrared sensors: Detect heat radiation.

Magnetic Sensing Principles

- Magnetic sensors detect magnetic fields using:
 - Hall effect sensors: Voltage induced by magnetic fields.
 - Magnetoresistive sensors: Resistance changes with magnetic field strength.

Optical Sensing Principles

- Optical sensors detect light changes and convert them into electrical signals:
 - Photodiodes: Generate current proportional to light intensity.
 - Phototransistors: Light-activated transistors.
 - Optical encoders: Convert light into electrical signals.

Chemical Sensing Principles

- Chemical sensors detect chemical properties and changes:
 - pH sensors: Measure acidity or alkalinity.
 - Gas sensors: Detect specific gas concentrations (e.g., CO₂, O₂).

Temperature Sensors

- Purpose: to measure overall environmental or a target object's surface or core temperature.
- Types: Thermocouples, Thermistors, RTDs, infrared sensors.

Thermocouple sensors

- A thermocouple is a temperature sensor that measures temperature based on the voltage difference generated by two different metals when exposed to heat.
- Based on the **Seebeck Effect**: When heat is applied to one of the two conductors or semiconductors, heated electrons flow toward the cooler conductor or semiconductor.
- This voltage can be measured.



Thermistors

- Thermistors are temperature-sensitive resistors whose resistance changes significantly with temperature.
- Typically made from ceramic or polymer materials composed of metal oxides, semiconductor-based sensors are also available.
- It typically has a **negative temperature coefficient (NTC)**, meaning its resistance decreases as temperature increases, however there are PTC-type thermistors.
- They have fast response time, usually the changes are non-linear.
- Operates in a **limited temperature range** (typically -50°C to 150°C).

RTD (Resistance Temperature Detectors)

- An RTD operates based on the principle that the electrical resistance of metals increases linearly with temperature.
- Commonly made from pure metals, most frequently platinum (Pt), though nickel and copper are also used.
- Operates in a **wider temperature range** (typically -200°C to 600°C , though specialized RTDs can go higher).



Infrared temperature sensors 1.

- **Infrared temperature sensors**, also known as **infrared thermometers** or **pyrometers**, are non-contact temperature measurement devices that detect infrared radiation emitted by objects.
- All objects above absolute zero (-273.15°C or 0 K) emit electromagnetic radiation. The amount and wavelength of the radiation depend on the object's temperature.
- The Stefan–Boltzmann law describes the intensity of the thermal radiation emitted by matter.
- Infrared thermometers detect the intensity of infrared radiation within a specific wavelength range (typically 0.7 to 14 micrometers).

Infrared temperature sensors 2.

- Infrared temperature sensors consist of two main components: **optics** and a **detector**.
- Infrared radiation is focused onto a detector by lenses made from infrared-transparent materials like **germanium**, **silicon**, **sapphire**, or **calcium fluoride**.
- **Pyroelectric Sensors** are using materials which generate a voltage in response to temperature changes. **Lithium tantalate (LiTaO₃)** and **barium strontium titanate (BST)** are common materials.
- Semiconductor-based detectors like **InGaAs (Indium Gallium Arsenide)** or **HgCdTe (Mercury Cadmium Telluride)** are detecting IR directly.

Infrared temperature sensors 3.



Temperature sensor comparison 1.

| Feature | RTDs (Resistance Temperature Detectors) | Thermistors | Infrared Sensors |
|---------------------|--|--|--|
| Operating Principle | Measures temperature by the change in resistance of a pure metal (typically platinum). | Measures temperature by the resistance change in metal oxide with temperature. | Measures temperature by detecting infrared radiation emitted by an object. |
| Material | Platinum, nickel, or copper | Ceramic, metal oxides | Semiconductor materials, infrared-sensitive photodetectors |
| Temperature Range | -200°C to +850°C | -100°C to +300°C | -70°C to +3000°C |
| Response Time | Moderate (typically slower than thermistors) | Fast (due to small size and material properties) | Very fast (non-contact measurement) |
| Accuracy | High ($\pm 0.1^\circ\text{C}$ to $\pm 1^\circ\text{C}$) | High ($\pm 0.1^\circ\text{C}$ within limited range) | Moderate to high (depends on model and calibration) |

Temperature sensor comparison 2.

| Feature | RTDs (Resistance Temperature Detectors) | Thermistors | Infrared Sensors |
|---------------------|--|---|---|
| Sensitivity | Moderate (linear response over a wide range) | High sensitivity but non-linear | High sensitivity to infrared radiation |
| Linearity | Fairly linear response | Non-linear response | Non-linear, typically depends on distance and material properties of the object |
| Stability | Very stable over time | Can drift over time, especially in extreme conditions | Stability depends on the calibration and environmental factors |
| Contact/Non-Contact | Contact | Contact | Non-contact (detects radiation from a distance) |
| Response Time | Moderate (seconds) | Fast (milliseconds) | Very fast (milliseconds to microseconds) |

Displacement sensors

- Displacement sensors measure the **linear** or **angular movement** of an object from a reference point.
- They are used to detect **position**, **distance**, or **movement** of a mechanical part.
- **Linear Displacement:** Measures the straight-line distance moved by an object.
- **Rotational Displacement:** Measures the angular position or rotation of an object.

Potentiometers

- A potentiometer is a three-terminal resistor with a sliding or rotating contact that provides variable resistance.
- There are 2 types of potentiometers: Rotary Potentiometers and Linear Potentiometers.
- Rotary Potentiometers can be used as rotation-detectors (e.g. gas pedal detection in cars).
- The potentiometer is acting like a voltage divider.



Linear Variable Differential Transformers (LVDTs)

- An **LVDT** consists of a primary coil, two secondary coils and a movable core.
- When the core moves, it induces a voltage difference in the secondary coils, proportional to the displacement.

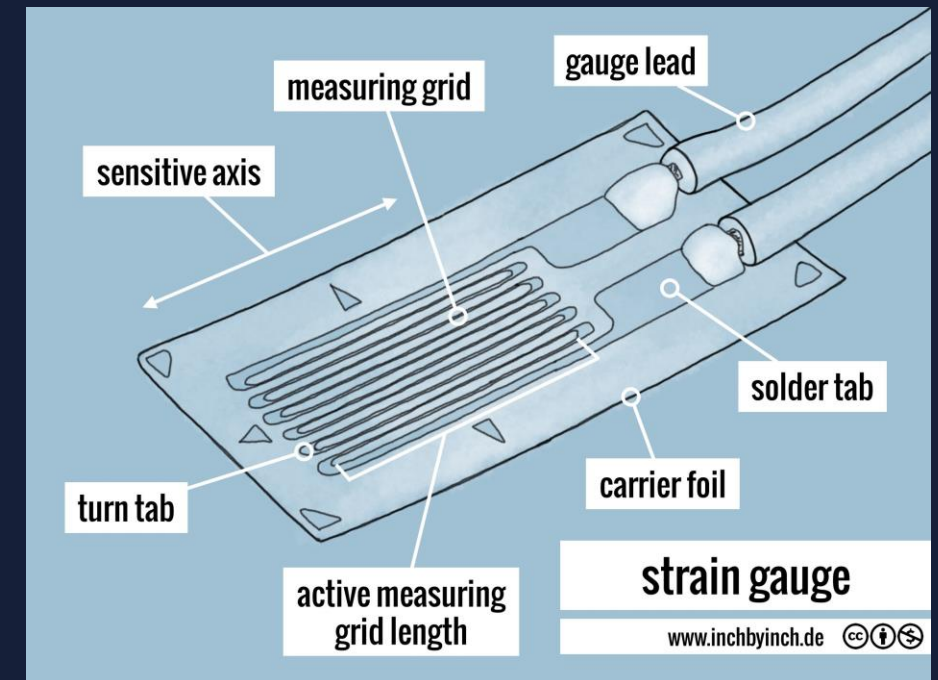


Pressure Sensors

- Usage: indirect force detection, gas or liquid pressure measurements.
- Force can be converted into pressure, therefore a pressure sensor is capable of measuring mass or force.
- Types: Strain Gauge, Piezoelectric, Capacitive.

Strain gauges

- Strain gauges are devices used to measure the strain (deformation) on an object.
- Invented by Edward E. Simmons and Arthur C. Ruge in 1938.
- A typical strain gauge consists of a metallic foil pattern mounted on an insulating flexible backing.
- There are different types of strain gauges, including foil strain gauges, semiconductor strain gauges, and photoelectric strain gauges.



Piezoelectric sensors 1.

- The operation is based on the **piezoelectric effect**, certain materials can generate an electrical charge when subjected to mechanical stress.
- Usually this effect is working on reverse mode too, an electric charge can deform the crystal. This is widely used in precise clock generators (e.g. watches).



Piezoelectric sensors 2.

- The effectiveness of a piezoelectric sensor largely depends on the material used. Piezoelectric materials can be **natural crystals, synthetic ceramics, or polymers**.
- Natural crystals: Quartz is the most popular type, however it has low sensitivity.
- Synthetic Piezoelectric Ceramics: Lead Zirconate Titanate (PZT), Barium Titanate (BaTiO_3), Lithium Niobate (LiNbO_3).
- Piezoelectric Polymers.

Capacitive pressure sensors

- It has a Ceramic Capacitor Sensitive Diaphragm.
- When the measured pressure (P) acts on the diaphragm, the diaphragm deforms and changes the capacitance.
- An electronic circuit can measure the capacitance.



Comparison of pressure sensors

| Feature | Strain Gauge Sensors | Piezoelectric Sensors | Capacitive Pressure Sensors |
|---------------------|---|--|--|
| Operating Principle | Measures pressure by detecting the strain (deformation) in the material; the strain causes a change in electrical resistance. | Converts mechanical pressure or strain into an electrical charge via the piezoelectric effect. | Measures pressure by detecting changes in capacitance caused by the displacement of a diaphragm between two conductive plates. |
| Materials | Thin metal foil or semiconductor materials like silicon, bonded to a substrate (often aluminum or steel). | Piezoelectric materials like quartz, PZT (Lead Zirconate Titanate), or PVDF (polyvinylidene fluoride). | Dielectric materials such as air, ceramic, or polymer with conductive metal plates or diaphragms. |
| Sensitivity | Moderate sensitivity, better suited for static and quasi-static measurements. | High sensitivity to dynamic changes in force or pressure (vibrations, impacts). | Moderate to high sensitivity, particularly in low-pressure ranges; can detect small displacements. |

Proximity Sensors

- Types: Capacitive, Inductive, Ultrasonic, Infrared.
- Purpose: to measure the distance between the sensor and a target object.
- Applications: parking assistants in cars, object detection in manufacturing, touch interfaces.

Capacitive proximity detection

- A capacitive sensor forms an electric field around its sensing face.
- When a target enters this field, it causes a change in capacitance.
- The sensor detects this change and triggers a response.



Inductive sensors

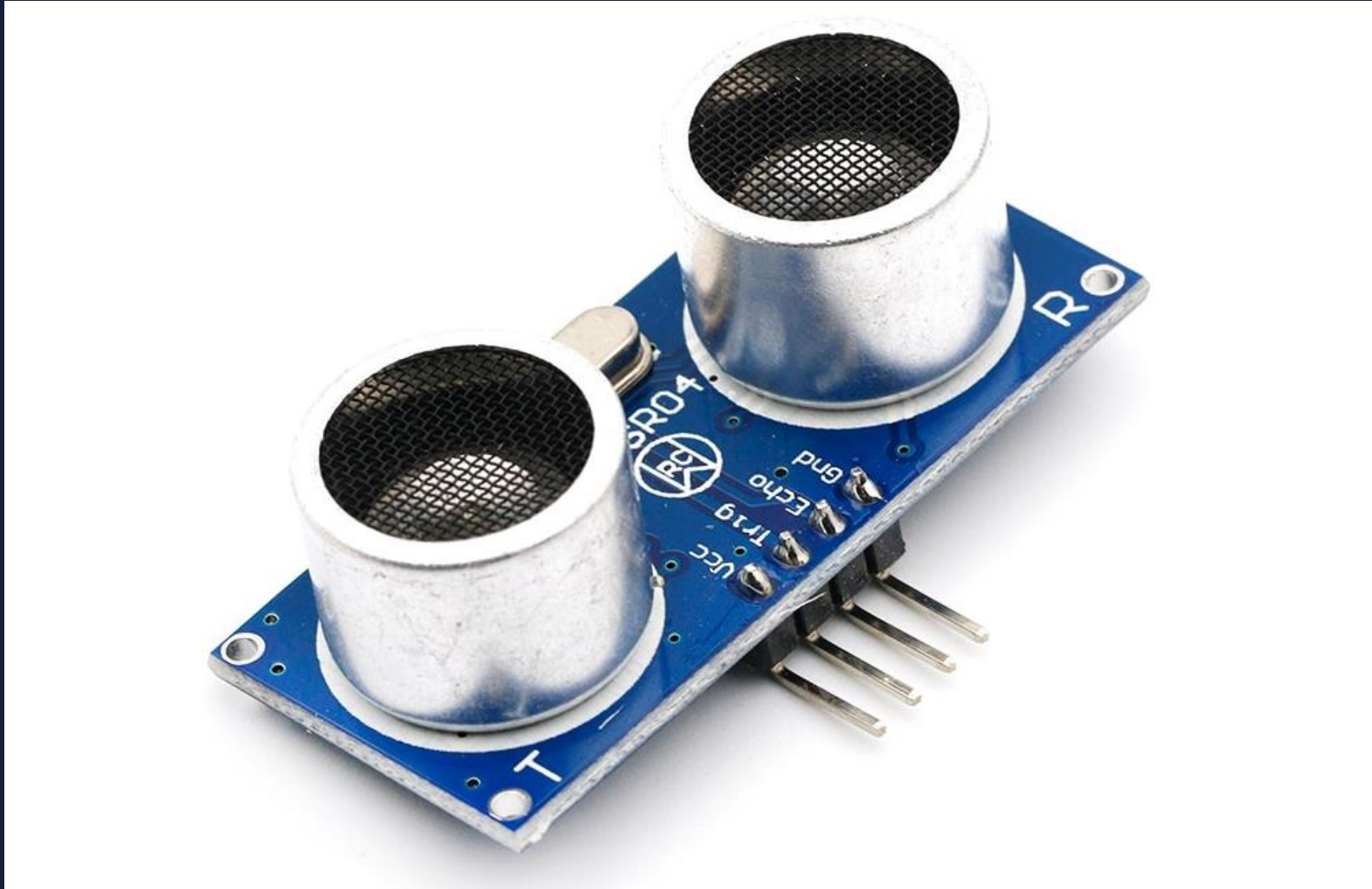
- An inductive proximity sensor detects metal objects using electromagnetic energy without requiring physical contact.
- The sensor's detection range varies depending on the type of metal being sensed.
- Because non-metallic substances like dirt and liquids do not interfere with its function, an inductive proximity sensor can operate effectively in wet or dirty environments.



Ultrasonic sensors 1.

- Ultrasonic proximity sensors operate based on the principle of **echo detection**.
- They emit ultrasonic waves (sound waves over 20kHz frequency) and listen for the reflected sound (echo) after it bounces back an object.
- The sensor calculates the round trip time of the sound and calculate the distance based on the speed of sound.
- Ultrasonic sensors can measure both the distance to an object and presence if the object is in the detection range.

Ultrasonic sensors 2.

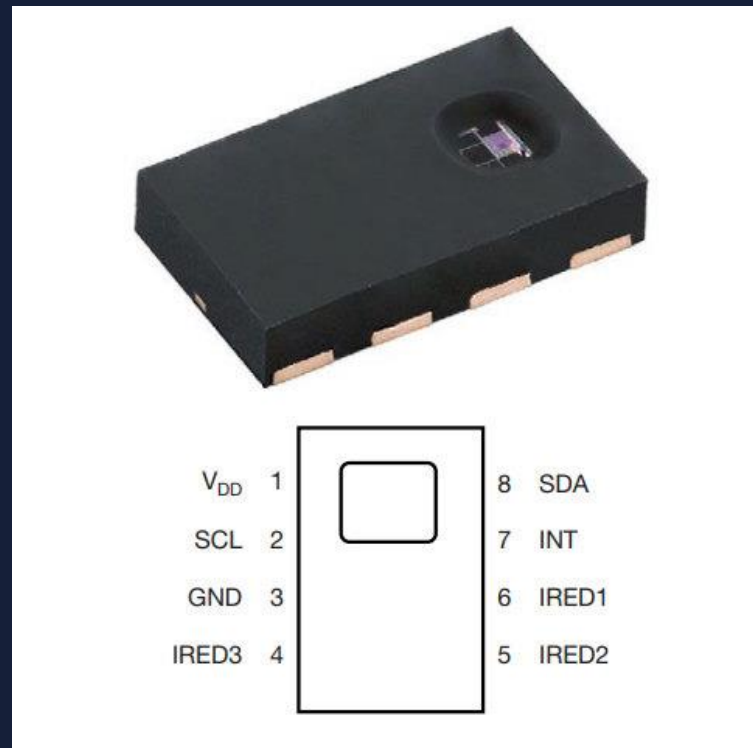


Optical proximity sensors 1.

- Optical proximity sensors use **light emission and detection** to sense the presence of an object within a specific range.
- These sensors are including a light emitting device (usually a LED) and a light detection device (photo LED).
- Infrared light is the most common wavelength.
- Types:
 - **Reflective sensors:** The emitted light hits an object and reflects back toward the sensor.
 - **Through-beam sensors:** The emitted light beam is interrupted when an object passes between the emitter and receiver, breaking the signal.

Optical proximity sensors 2.

- VCNL3036X01 High Resolution Digital Proximity Sensor With I2C Interface



Proximity sensors comparison

| Sensor Type | Detectable Material | Sensing Range | Advantages | Disadvantages |
|-------------------|------------------------|------------------------|--|---|
| Capacitive Sensor | Metal & Non-metal | Short (3-30mm) | Versatile, non-contact sensing | Sensitive to environment (humidity, dust) |
| Inductive Sensor | Metal | Short (1-15mm) | High accuracy with metals | Cannot detect non-metals |
| Ultrasonic Sensor | Solid & Liquid objects | Medium-Long (50mm-10m) | Long-range detection, unaffected by material | Higher cost, slower response |
| Optical Sensor | Reflective objects | Medium-Long (1mm-10m) | Fast response, long range | Sensitive to dirt, requires line of sight |

Light Sensors

- Types: Photodiodes, Phototransistors, LDR (Light Dependent Resistor).



Photodiodes 1.

- A photodiode is a semiconductor device that converts light into an electrical current.
- It operates based on the **photoelectric effect**, where photons of light generate electron-hole pairs in the semiconductor material.
- Two different types:
 - **Photovoltaic Mode:** In this mode, the photodiode generates a voltage when exposed to light.
 - **Photoconductive Mode:** An external reverse bias is applied, increasing the depletion region and making the photodiode more sensitive to light.

Photodiodes 2.

■ Practical Applications:

- Communication: Photodiodes are used in **fiber optic communication** systems.
- Light detection: Photodiodes are used in **light meters** and **photometers** to measure light intensity.
- Heart rate and blood oxygen level detection in medical devices: Pulse oximeters measures blood oxygen levels by detecting the absorption of light. Different oxygen levels absorbs different wavelengths.
- Barcode readers: Photodiodes detects reflected light from barcode patterns.
- Remote control systems: IR photodiodes are used for detecting the remote controls infrared signals.
- Photovoltaic diodes can be used for power generation.

Phototransistors

- A **phototransistor** combines the principles of a photodiode with the amplification ability of a transistor.
- It detects light and in the same time amplifies the electrical signal.
- Higher sensitivity compared to photodiodes.
- Applications are similar to the photodiodes but phototransistors are more sensitive.

LDRs (Light Dependent Resistors)

- An **LDR**, also known as a **photoresistor**, is a light-sensitive resistor whose resistance decreases with increasing light intensity.
- LDRs are made from semiconductor materials like cadmium sulfide (**CdS**).
- They have non-linear behavior: resistance changes drastically with light intensity.
- They have slow response times.
- LDRs can be used where detection speed is less important (automatic lighting).

Light sensor comparison

| Aspect | Light Dependent Resistor (LDR) | Photodiode | Phototransistor |
|---------------------|---|--|--|
| Operating Principle | Resistance decreases as light intensity increases | Converts light into current via the photoelectric effect | Combines a photodiode with a transistor for signal amplification |
| Response Time | Slow response to changes in light | Fast response time (microseconds to nanoseconds) | Slower than photodiodes but faster than LDRs |
| Sensitivity | High sensitivity to ambient light levels | Moderate sensitivity, better in low light conditions | High sensitivity due to internal current amplification |
| Common Applications | Automatic lighting, light-sensitive alarms | Optical communication, light meters | Infrared receivers, ambient light sensing, optical switches |

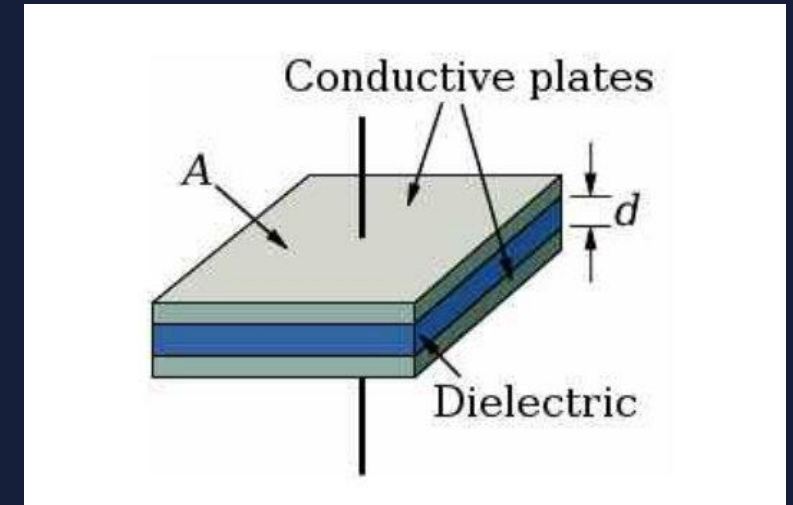
Humidity Sensors

- Humidity is the amount of water in the surrounding air.
- Absolute Humidity (AH): Absolute humidity is the ratio of the mass of water vapor to the volume of air, expressed in grams per cubic meter.
- Relative humidity (RH): Also measures water vapor, but RELATIVE to the temperature of the air. In other words, it is a measure of the actual amount of water vapor in the air compared to the total amount of vapor that can exist in the air at its current temperature.
- Types: Capacitive, Resistive, Thermal Conductivity.

Capacitive humidity sensors

- The humidity sensor is a small capacitor consisting of a hygroscopic (water-absorbing) dielectric material placed between a pair of electrodes.
- Most capacitive sensors use a plastic or polymer as the dielectric material.

https://www.rotronic.com/en-us/humidity_measurement-feuchtemessung-mesure_de_l_humidite/capacitive-sensors-technical-notes-mr



Resistive humidity sensors

- A **resistive humidity sensor** measures the **humidity** of the air by detecting changes in the electrical **resistance** of a hygroscopic material.
- Both capacitive and resistive humidity sensors are measuring relative humidity.



Thermal Conductivity Humidity Sensors

- The electrical conductivity of dry and wet air is different.
- These sensors measure the absolute humidity (AH) of the air.
- They contain a sealed dry air chamber (reference) and a vented chamber (measured).
- A thermal conductivity humidity sensor consists of two matched negative temperature coefficient (NTC) thermistors.
- As current passes through the thermistors, resistive heating increases their temperatures.
- The sealed sensor dissipates more heat than the exposed sensor, therefore the resistances will be different.



Comparison table of humidity sensors

| Aspect | Capacitive Humidity Sensors | Resistive Humidity Sensors | Thermal Conductivity Humidity Sensors |
|--------------------------|---|---|---|
| Operating Principle | Measures changes in capacitance as the dielectric constant changes with humidity. | Measures changes in electrical resistance of a hygroscopic material based on moisture absorption. | Measures changes in thermal conductivity of air due to water vapor content. |
| Response Time | Fast response time (typically in seconds). | Moderate response time (slightly slower than capacitive). | Relatively slow response time due to thermal mass. |
| Accuracy and Sensitivity | High accuracy and sensitivity over a wide humidity range. | Good sensitivity, though less accurate in very high humidity environments. | High accuracy in stable environments, but sensitive to temperature changes. |
| Common Applications | HVAC systems, industrial processes, consumer electronics. | Consumer electronics (humidifiers, dehumidifiers), weather stations. | Industrial drying systems, environmental monitoring, meteorology. |

Gas Sensors

- A **gas sensor** is a device that detects the presence or concentration of gases in the air.
- It converts this information into an electrical signal that can be measured and analyzed.
- Gas sensors are used to detect hazardous gases in working or other environments (e.g. Carbon-monoxide, methane, propane).
- Types: Electrochemical, Semiconductor, Infrared, Catalytic.

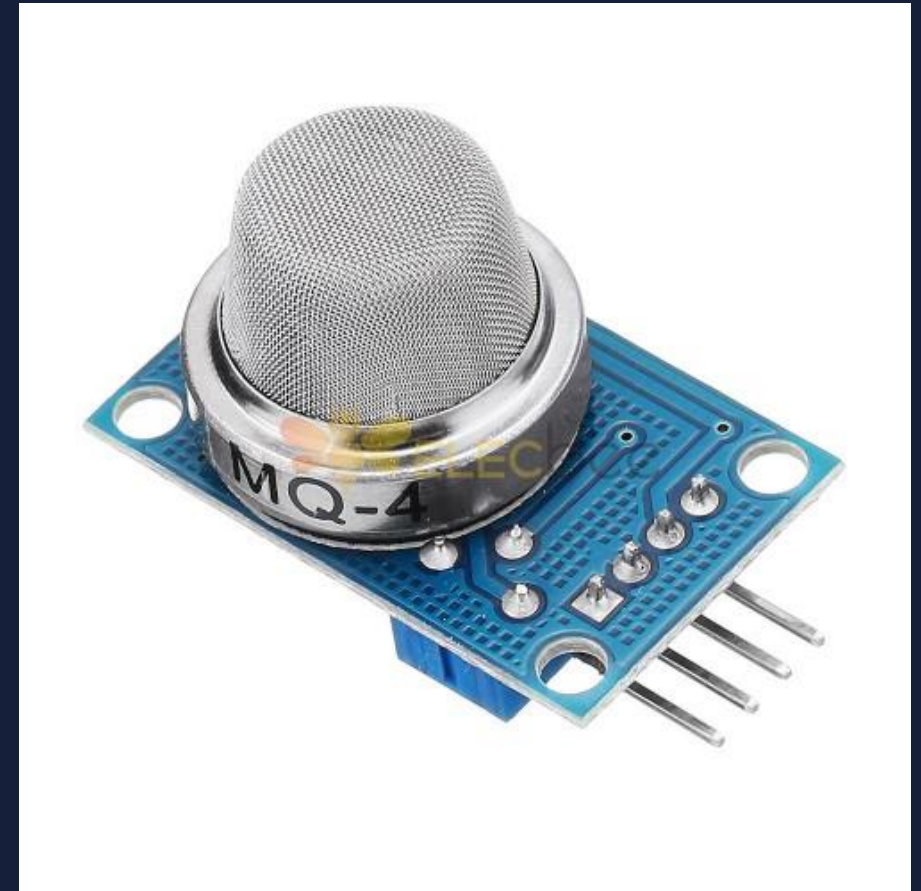
Electrochemical gas sensors

- Detects gas by generating a current when the target gas reacts with the sensor's electrolyte.
- Main application area is toxic gas detection (CO, H₂S, SO₂).
- Usually they have internal temperature sensor for compensating the measured values.



Semiconductor-based gas sensors

- Changes in resistance occur when gas molecules interact with a metal oxide semiconductor.
- Applications: household gas detectors (methane, propane), air quality monitoring.



Infrared gas detectors

- Infrared gas detection is a method for detecting combustible hydrocarbon gas with infrared light.
- The detector consists of a source of infrared light, an optical filter to select the proper wavelength and an optical infrared receiver.
- It uses 3.4um infrared wavelength to detect hydrocarbon molecules.
- CO₂ molecules are behaving similarly, this method can be used for Co₂ detection.



Catalytic Bead Gas Sensors

- Detects combustible gases by measuring the heat generated during gas combustion on a catalytic bead.
- Used in industrial environments to detect flammable gases.

Comparison table for gas sensors

| Aspect | Electrochemical Sensors | Semiconductor Sensors | Infrared (IR) Sensors | Catalytic Bead Sensors |
|---------------------|---|--|--|---|
| Operating Principle | Measures the current produced by a chemical reaction between the gas and electrolyte. | Changes in conductivity occur when gas interacts with a metal oxide semiconductor. | Detects gas by measuring the absorption of infrared light. | Measures heat generated by the combustion of gases on a catalytic bead. |
| Target Gases | Toxic gases (CO, H ₂ S, SO ₂) | Combustible gases (CH ₄ , propane) | CO ₂ , CH ₄ , hydrocarbons | Combustible gases (methane, propane) |
| Key Advantages | High selectivity and sensitivity for specific gases | Cost-effective and detects a wide range of gases | Non-contact detection | Reliable and robust for explosive gas detection |
| Common Applications | Industrial safety | Household gas detectors | Industrial gas detection | Gas leak detection, industrial safety |

Sensor taxonomy by usage

- Sensors can be separated by the usage area:
 - Industrial Automation Sensors.
 - Robotics Sensors.
 - Environmental Monitoring Sensors.
 - Healthcare Sensors.
 - Automotive Sensors.
 - Smart Devices and IoT Sensors.

Industrial Automation Sensors

- Industrial automation sensors include:
 - Temperature sensors.
 - Pressure and position sensors, used in manufacturing plants and automation systems.

Robotics Sensors

- Robotics sensors allow robots to interact with their environment, including:
 - Gyroscopes: Detecting rotation.
 - Accelerometers: Measuring acceleration.
 - Distance sensors: Detecting obstacles.

Environmental Monitoring Sensors

- Environmental monitoring sensors include:
 - Air quality sensors.
 - Humidity and temperature sensors, used in agriculture, climate control, and pollution monitoring.

Healthcare Sensors

- Healthcare sensors play a crucial role in monitoring vital signs such as:
 - Heart rate sensors.
 - Blood pressure sensors.
 - Glucose monitors.

Automotive Sensors

- Automotive sensors ensure vehicle safety and efficiency, including:
 - Oxygen sensors for fuel efficiency.
 - Proximity sensors for parking assistance.
 - Tire pressure sensors for safety.

Smart Devices and IoT Sensors

- IoT sensors are widely used in smart devices, including:
 - Smart thermostats detecting temperature and humidity.
 - Smart security systems using motion sensors.