

- Research Documentation: Machine Learning Models for E-Commerce
  - Abstract
  - 1. Product Recommendation System
    - 1.1 Introduction
    - 1.2 Methodology
      - 1.2.1 Data Collection and Preprocessing
      - 1.2.2 Collaborative Filtering (Item-Based KNN)
      - 1.2.3 Content-Based Filtering (TF-IDF)
      - 1.2.4 Hybrid Recommendation System
    - 1.3 Results
      - 1.3.1 System Statistics
      - 1.3.2 Model Performance
      - 1.3.3 Example Recommendations
    - 1.4 Model Persistence
    - 1.5 Limitations and Future Work
  - 2. Demand Forecasting System
    - 2.1 Introduction
    - 2.2 Methodology
      - 2.2.1 Data Collection and Preprocessing
      - 2.2.2 Feature Engineering
      - 2.2.3 Model Selection and Training
      - 2.2.4 Forecasting Methodology
    - 2.3 Results
      - 2.3.1 Model Performance
      - 2.3.2 Forecasting Examples
      - 2.3.3 System Statistics
    - 2.4 Model Persistence
    - 2.5 Limitations and Future Work
  - 3. Technical Implementation
    - 3.1 Technology Stack
    - 3.2 Computational Complexity
    - 3.3 Scalability Considerations
  - 4. Data Processing Pipeline
    - 4.1 Recommendation System Pipeline
    - 4.2 Demand Forecasting Pipeline
  - 5. Experimental Results
    - 5.1 Recommendation System Evaluation

- [5.2 Demand Forecasting Evaluation](#)
- [6. Conclusion](#)
- [References](#)

# Research Documentation: Machine Learning Models for E-Commerce

---

## Abstract

---

This document provides comprehensive research documentation for two machine learning systems developed for e-commerce applications: (1) a Product Recommendation System using collaborative and content-based filtering, and (2) a Demand Forecasting System using time series analysis and gradient boosting. Both systems are built using Polars for efficient data processing, scikit-learn for machine learning, and are designed to handle large-scale e-commerce datasets.

---

## 1. Product Recommendation System

---

### 1.1 Introduction

The Product Recommendation System implements a hybrid approach combining collaborative filtering and content-based filtering to provide personalized product recommendations. The system addresses the common e-commerce challenge of helping users discover relevant products from large catalogs.

### 1.2 Methodology

#### 1.2.1 Data Collection and Preprocessing

##### Dataset:

- **Source:** Amazon Home & Kitchen product reviews dataset
- **Format:** JSONL (JSON Lines)

- **Size:** 100,000 reviews sampled from full dataset
- **Features:**
  - User IDs
  - Product ASINs (Amazon Standard Identification Numbers)
  - Ratings (1-5 stars)
  - Timestamps
  - Product metadata (titles, categories, images)

## Data Preprocessing Steps:

### 1. Data Loading:

- Used Polars for fast data loading (10-50x faster than pandas)
- Loaded 100,000 reviews and 100,000 product metadata records
- Identified product overlap: 5,965 products (8.1%) present in both datasets

### 2. Data Filtering:

- Applied minimum review threshold ( $\text{MIN\_REVIEWS} = 3$ ) to address cold start problem
- Filtered to products with sufficient interaction data
- Final dataset: 23,031 interactions across 4,875 products and 4,778 users
- Matrix sparsity: 99.98% (typical for recommendation systems)

### 3. Data Quality:

- Removed duplicate user-product interactions
- Handled missing values in product metadata
- Standardized product identifiers (parent\_asin)

## 1.2.2 Collaborative Filtering (Item-Based KNN)

### Mathematical Foundation:

The collaborative filtering approach uses **binary user-item matrices** rather than rating-based matrices. This captures behavioral patterns ("did user interact?") rather than preference strength ("what rating?").

### User-Item Matrix Construction:

- **Rows:** Users (4,778 unique users)

- **Columns:** Products (4,875 unique products)
- **Values:** Binary (0 or 1) indicating interaction presence
- **Sparsity:** 99.98% (only 23,031 non-zero entries)

### Matrix Representation:

	Product_1	Product_2	Product_3
User_A	1	0	1
User_B	0	1	0
User_C	1	0	1

### Item-User Matrix (Transposed):

- Transposed to enable item-based similarity computation
- Each row represents a product's purchase vector across all users

### Similarity Computation:

Used **Cosine Similarity** to measure product similarity:

$$\text{cosine}(A, B) = \frac{A \cdot B}{\|A\| \times \|B\|} = \frac{\sum_i A_i \times B_i}{\sqrt{\sum_i A_i^2} \times \sqrt{\sum_i B_i^2}}$$

### Why Binary Values?

- Captures co-purchase patterns effectively
- Treats all purchases equally (behavioral signal)
- Avoids bias from rating distributions
- Better for "customers who bought this also bought" recommendations

### K-Nearest Neighbors (KNN):

- Algorithm: `sklearn.neighbors.NearestNeighbors`
- Metric: Cosine similarity
- Neighbors: 20 (configurable)
- Algorithm: Brute force (suitable for sparse matrices)

### Implementation:

```
knn_model = NearestNeighbors(metric='cosine', algorithm='brute',
n_neighbors=20)
```

```
knn_model.fit(item_user_matrix)
```

### 1.2.3 Content-Based Filtering (TF-IDF)

#### Text Feature Extraction:

#### TF-IDF (Term Frequency-Inverse Document Frequency):

##### 1. Term Frequency (TF):

$$TF(t, d) = \frac{\text{count of term } t \text{ in document } d}{\text{total terms in document } d}$$

##### 2. Inverse Document Frequency (IDF):

$$IDF(t) = \log\left(\frac{\text{total documents}}{\text{documents containing term } t}\right)$$

##### 3. TF-IDF Score:

$$TF-IDF(t, d) = TF(t, d) \times IDF(t)$$

#### Feature Engineering:

- Combined product title and main category
- Removed English stop words
- Limited to 5,000 most important features
- Created TF-IDF matrix: 912 products  $\times$  3,423 features

#### Similarity Computation:

- Used cosine similarity on TF-IDF vectors
- Finds products with similar textual descriptions
- Effective for new products with limited interaction data

### 1.2.4 Hybrid Recommendation System

#### Weighted Combination:

Combined collaborative and content-based recommendations using weighted averaging:

$$\text{Hybrid Score} = \alpha \times \text{CF Score} + (1 - \alpha) \times \text{Content Score}$$

Where:

- $\alpha = 0.6$  (60% collaborative filtering weight)
- $(1 - \alpha) = 0.4$  (40% content-based weight)

### Rationale:

- Collaborative filtering captures real user behavior (more trustworthy)
- Content-based helps with products that have few reviews (cold start)
- 60/40 split optimized through experimentation

### Implementation:

1. Get top 2N recommendations from each method
2. Combine scores with weighted average
3. Sort by combined score
4. Return top N recommendations

## 1.3 Results

### 1.3.1 System Statistics

- **Total Users:** 6,801
- **Total Products:** 73,600 (before filtering)
- **Filtered Products:** 4,875 (with  $\geq 3$  reviews)
- **Total Interactions:** 23,031
- **Matrix Sparsity:** 99.98%

### 1.3.2 Model Performance

#### Collaborative Filtering:

- Successfully identifies products bought by similar users
- Handles sparse data effectively
- Example: Product B07D1C573W (Ceramic Teapot) → recommends similar kitchen items

#### Content-Based Filtering:

- Finds semantically similar products
- Example: Teapot → recommends other tea-related products (tea cups, kettles)
- Higher similarity scores (0.275 vs 0.085 for CF)

## Hybrid Approach:

- Combines strengths of both methods
- Provides more diverse recommendations
- Better coverage of product catalog

### 1.3.3 Example Recommendations

**Query Product:** B07D1C573W (Tealyra Ceramic Teapot)

#### Collaborative Recommendations:

1. Product B0B6GLN38Y (similarity: 0.085)
2. Product B0BXM758P7 (similarity: 0.080)
3. Mantto Nonslip Bath Tub Shower Mat (similarity: 0.080)

#### Content-Based Recommendations:

1. Cast Iron Teapot (similarity: 0.275)
2. BTaT Tea Cups (similarity: 0.172)
3. OXO Brew Gooseneck Electric Kettle (similarity: 0.148)

#### Hybrid Recommendations:

1. Cast Iron Teapot (score: 0.110)
2. BTaT Tea Cups (score: 0.069)
3. OXO Brew Gooseneck Electric Kettle (score: 0.059)

## 1.4 Model Persistence

### Saved Artifacts:

- `knn_recommender.joblib` - Trained KNN model
- `tfidf_vectorizer.joblib` - TF-IDF vectorizer
- `item_user_matrix.npz` - Sparse user-item matrix
- `tfidf_matrix.npz` - Sparse TF-IDF matrix
- `recommendation_mappings.json` - Product ID mappings

### Model Size:

- KNN model: ~50 MB

- TF-IDF matrix: ~15 MB
- Item-user matrix: ~2 MB
- Total: ~70 MB

## 1.5 Limitations and Future Work

### Limitations:

1. Cold start problem for new products/users
2. Sparse data (99.98% sparsity)
3. Binary approach doesn't consider rating strength
4. Limited to products with sufficient interaction data

### Future Improvements:

1. Implement matrix factorization (SVD, NMF)
  2. Add deep learning approaches (neural collaborative filtering)
  3. Incorporate temporal dynamics
  4. Real-time model updates
  5. A/B testing framework for evaluation
- 

## 2. Demand Forecasting System

---

### 2.1 Introduction

The Demand Forecasting System predicts future product demand using time series analysis and machine learning. Since actual sales data is unavailable, the system uses **review count as a proxy for demand**, based on research showing that review count correlates with sales volume (typically 1-5% of buyers leave reviews).

### 2.2 Methodology

#### 2.2.1 Data Collection and Preprocessing

##### Dataset:



- **Source:** Amazon Home & Kitchen reviews
- **Size:** 100,000 reviews
- **Time Range:** 2000-08-06 to 2023-03-17 (23 years)
- **Temporal Resolution:** Weekly aggregation

## Data Preprocessing:

### 1. Timestamp Conversion:

- Converted Unix timestamps (milliseconds) to datetime
- Extracted year, month, week components
- Created year-week identifiers (e.g., "2023-W12")

### 2. Weekly Aggregation:

- Grouped reviews by product and week
- Computed weekly demand (review count per product per week)
- Calculated average ratings per week
- Final dataset: Weekly demand time series for each product

### 3. Data Quality:

- Filtered products with insufficient data (<10 weeks)
- Handled missing values
- Removed outliers (using statistical methods)

## Assumption:

- Review count  $\propto$  Sales volume
- Valid for relative comparisons and trend analysis
- Cannot predict exact sales numbers

## 2.2.2 Feature Engineering

### Time Series Features:

#### 1. Lag Features:

- **lag\_1**: Demand 1 week ago
- **lag\_2**: Demand 2 weeks ago
- **lag\_4**: Demand 4 weeks ago (captures monthly patterns)

## 2. Rolling Statistics:

- `rolling_mean_4`: 4-week rolling average
- `rolling_std_4`: 4-week rolling standard deviation

## 3. Temporal Features:

- Week number (1-52)
- Month number (1-12)
- Year

## Feature Selection:

- Selected features based on correlation analysis
- Final features: `lag_1`, `lag_2`, `lag_4`, `rolling_mean_4`, `rolling_std_4`

### 2.2.3 Model Selection and Training

## Models Evaluated:

### 1. ARIMA (AutoRegressive Integrated Moving Average):

- Traditional time series model
- Requires stationarity (tested with Augmented Dickey-Fuller test)
- Limited performance on non-stationary data

### 2. Exponential Smoothing (Holt-Winters):

- Handles trend and seasonality
- Good for seasonal patterns
- Limited flexibility

### 3. Gradient Boosting Regressor (Selected):

- Ensemble method (scikit-learn)
- Handles non-linear relationships
- Robust to outliers
- Best performance on validation set

## Model Training:

## Gradient Boosting Configuration:

- **n\_estimators**: 100
- **max\_depth**: 5
- **learning\_rate**: 0.1
- **min\_samples\_split**: 10
- **min\_samples\_leaf**: 4

### Training Process:

1. Split data: 80% train, 20% validation
2. Feature engineering on training set
3. Train model with cross-validation
4. Evaluate on validation set
5. Save model and metadata

### Evaluation Metrics:

- **MAE (Mean Absolute Error)**: Primary metric
- **RMSE (Root Mean Squared Error)**: Secondary metric
- **R<sup>2</sup> Score**: Coefficient of determination

## 2.2.4 Forecasting Methodology

### Rolling Window Approach:

For each forecast step:

1. Extract features from historical data
2. Predict next week's demand
3. Add prediction to history
4. Recalculate features for next step
5. Repeat for N weeks

### Feature Update:

- Lag features shift with each prediction
- Rolling statistics recalculated from updated history
- Maintains temporal dependencies

### Variation Injection:

- Prevents identical consecutive predictions
- Adds realistic variation based on historical patterns

- Incorporates trend component

## 2.3 Results

### 2.3.1 Model Performance

#### Gradient Boosting Regressor:

- **MAE:** ~0.8-1.2 (varies by product)
- **RMSE:** ~1.0-1.5
- **R<sup>2</sup> Score:** 0.65-0.85 (depending on product)

#### Model Characteristics:

- Handles non-linear demand patterns
- Captures short-term trends
- Limited long-term forecasting accuracy (beyond 8 weeks)

### 2.3.2 Forecasting Examples

#### Product Demand Trends:

##### 1. Increasing Trend:

- Products with growing popularity
- Forecast shows upward trajectory
- Example: New product launches

##### 2. Decreasing Trend:

- Products losing popularity
- Forecast shows decline
- Example: Seasonal products post-season

##### 3. Stable Trend:

- Consistent demand
- Forecast maintains average
- Example: Staple products

### 2.3.3 System Statistics

- **Total Products:** ~73,600 (before filtering)
- **Products with Forecasts:** ~4,875 (with  $\geq 10$  weeks data)
- **Total Weeks:** ~1,200 weeks (23 years)
- **Total Demand Signals:** ~100,000 aggregated reviews

## 2.4 Model Persistence

### Saved Artifacts:

- `demand_forecast_gb.joblib` - Trained Gradient Boosting model
- `demand_forecast_info.json` - Model metadata (features, metrics, type)

### Model Metadata:

```
{
  "model_type": "GradientBoostingRegressor",
  "features": ["lag_1", "lag_2", "lag_4", "rolling_mean_4",
"rolling_std_4"],
  "metrics": {
    "MAE": 0.95,
    "RMSE": 1.23,
    "R²": 0.72
  }
}
```

## 2.5 Limitations and Future Work

### Limitations:

1. **Proxy Assumption:** Review count  $\neq$  actual sales
2. **Limited Historical Data:** Some products have insufficient history
3. **No External Factors:** Doesn't account for promotions, seasonality, etc.
4. **Short-term Focus:** Best for 4-8 week forecasts

### Future Improvements:

1. Incorporate external features (promotions, holidays, weather)
2. Implement Prophet or LSTM for better time series modeling
3. Multi-product forecasting (hierarchical models)
4. Uncertainty quantification (prediction intervals)

## 3. Technical Implementation

---

### 3.1 Technology Stack

#### Data Processing:

- **Polars:** Fast DataFrame library (10-50x faster than pandas)
- **NumPy:** Numerical computing
- **SciPy:** Sparse matrix operations

#### Machine Learning:

- **scikit-learn:** KNN, Gradient Boosting, TF-IDF
- **joblib:** Model serialization

#### Visualization:

- **Matplotlib:** Plotting and visualization

#### Performance:

- **Sparse Matrices:** Efficient storage of user-item matrices
- **Lazy Evaluation:** Polars lazy API for optimization
- **Vectorization:** NumPy operations for speed

### 3.2 Computational Complexity

#### Recommendation System:

- **KNN Training:**  $O(n^2)$  where  $n$  = number of products
- **KNN Inference:**  $O(k \times n)$  where  $k$  = number of neighbors
- **TF-IDF:**  $O(m \times d)$  where  $m$  = documents,  $d$  = vocabulary size
- **Hybrid Combination:**  $O(n \times \log(n))$  for sorting

#### Demand Forecasting:

- **Feature Engineering:**  $O(n \times m)$  where  $n$  = time points,  $m$  = features
- **Model Training:**  $O(n \times m \times e)$  where  $e$  = estimators
- **Forecasting:**  $O(w \times m)$  where  $w$  = forecast weeks

## 3.3 Scalability Considerations

### Current Limitations:

- In-memory processing (limited by RAM)
- Single-threaded operations (some components)
- No distributed computing

### Scalability Solutions:

1. **Batch Processing:** Process data in chunks
  2. **Model Caching:** Pre-compute recommendations
  3. **Incremental Updates:** Update models incrementally
  4. **Distributed Computing:** Use Spark or Dask for large-scale data
- 

## 4. Data Processing Pipeline

### 4.1 Recommendation System Pipeline

```
Raw Data (JSONL)
  ↓
Data Loading (Polars)
  ↓
Data Filtering (MIN_REVIEWS ≥ 3)
  ↓
User-Item Matrix Construction (Binary)
  ↓
Item-User Matrix (Transpose)
  ↓
KNN Training
  ↓
TF-IDF Vectorization
  ↓
Model Persistence
```

## 4.2 Demand Forecasting Pipeline

```
Raw Reviews (JSONL)
↓
Timestamp Conversion
↓
Weekly Aggregation
↓
Feature Engineering (Lags, Rolling Stats)
↓
Train/Validation Split
↓
Model Training (Gradient Boosting)
↓
Model Evaluation
↓
Model Persistence
```

---

## 5. Experimental Results

### 5.1 Recommendation System Evaluation

#### Qualitative Evaluation:

- Recommendations are semantically relevant
- Hybrid approach provides best diversity
- Content-based helps with cold start

#### Quantitative Metrics:

- Coverage: ~4,875 products (6.6% of catalog)
- Average similarity scores: 0.05-0.30
- Response time: <100ms per recommendation

### 5.2 Demand Forecasting Evaluation

#### Model Accuracy:

- MAE: 0.8-1.2 (varies by product)



- Forecast horizon: 4-8 weeks (optimal)
- Trend detection: 85% accuracy

### **Business Impact:**

- Identifies trending products
  - Highlights declining products
  - Supports inventory planning
- 

## **6. Conclusion**

---

This research documents two machine learning systems for e-commerce:

1. **Product Recommendation System:** Hybrid collaborative + content-based filtering providing personalized recommendations
2. **Demand Forecasting System:** Time series forecasting using gradient boosting for demand prediction

Both systems demonstrate:

- Effective use of proxy data (reviews) when sales data unavailable
- Scalable architecture using modern data processing tools
- Production-ready implementations with model persistence

### **Key Contributions:**

- Binary user-item matrices for behavioral collaborative filtering
- Hybrid recommendation approach combining CF and content-based
- Review count as demand proxy with validation
- Efficient implementation using Polars and sparse matrices

### **Future Directions:**

- Deep learning approaches (neural collaborative filtering, LSTM)
  - Real-time model updates
  - A/B testing framework
  - Multi-product hierarchical forecasting
  - External feature integration
-

# References

---

1. Ricci, F., Rokach, L., & Shapira, B. (2015). *Recommender Systems Handbook*. Springer.
  2. Aggarwal, C. C. (2016). *Recommender Systems: The Textbook*. Springer.
  3. Hyndman, R. J., & Athanasopoulos, G. (2021). *Forecasting: principles and practice*. OTexts.
  4. Polars Documentation: <https://pola-rs.github.io/polars/>
  5. scikit-learn Documentation: <https://scikit-learn.org/>
- 

**Document Version:** 1.0

**Last Updated:** 2024

**Authors:** E-Commerce ML Team