



NOTES: UNLESS OTHERWISE SPECIFIED  
1. INTERPRET DIMENSION AND TOLERANCES PER ASME Y14.5M-1994.  
2. DEBURR AND BREAK ALL SHARP EDGES, MAX 0.010 UNLESS OTHERWISE INDICATED.  
3. PARTS ARE TO BE CLEAN AND FREE OF OIL, GREASE, AND OTHER CONTAMINANTS.

Hole Table			
HOLE	XDIM	YDIM	DESCRIPTION
A1	1.024	-1.555	M4x0.7 $\nabla$ .39
A2	2.624	-1.555	
B1	.157	-1.545	
B2	.157	-1.880	
B3	.157	-5.804	
B4	.157	-6.139	
B5	2.703	-4.919	
B6	3.054	-5.248	$\nabla$ .31
B7	1.764	-2.569	
C1	1.736	-3.420	
C2	2.095	-4.172	$\nabla$ .19
C3	1.544	-5.093	

TOLERANCES IN INCHES UNLESS OTHERWISE NOTED	
.X	$\pm$ .03
X.XX	$\pm$ .010
X.XXX	$\pm$ 0.005
X.XXXX	$\pm$ 0.0005
ANGULAR $\pm$ 0.5 DEG	

DRAWN D. Flickinger	7/27/2009
MATERIAL STAINLESS STEEL, 316L	
FINISH None	
SURFACE TEXTURE $\sqrt{32}$	
DIMENSIONS INCLUDE CHEMICALLY APPLIED FINISHES	
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THIRD ANGLE PROJECTION:	

HHMI		janelia farm	
HOWARD HUGHES MEDICAL INSTITUTE		research campus	
DESCRIPTION			
Head-side baseplate of head movement assembly			
SIZE B	PART NO JF-GM-AA0010A		REV -
MODEL FILE	HeadMovement_HeadSideBaseMount.ipt		SHEET 1 OF 1