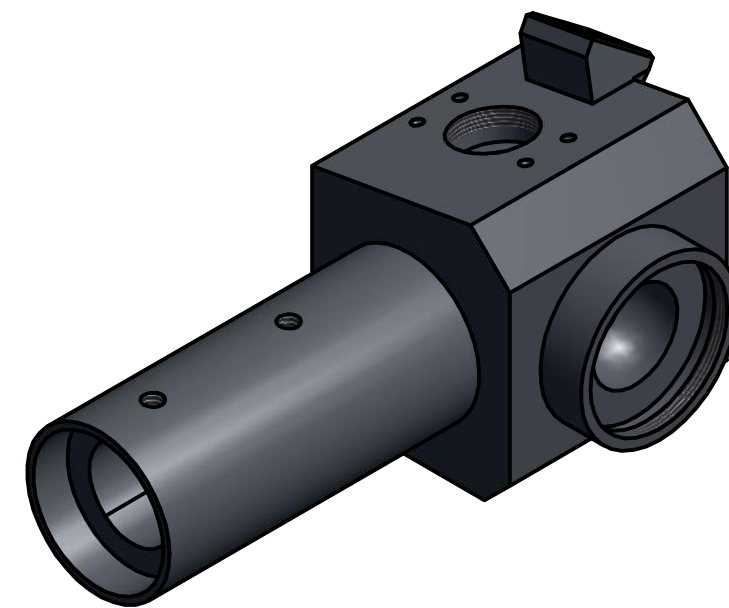
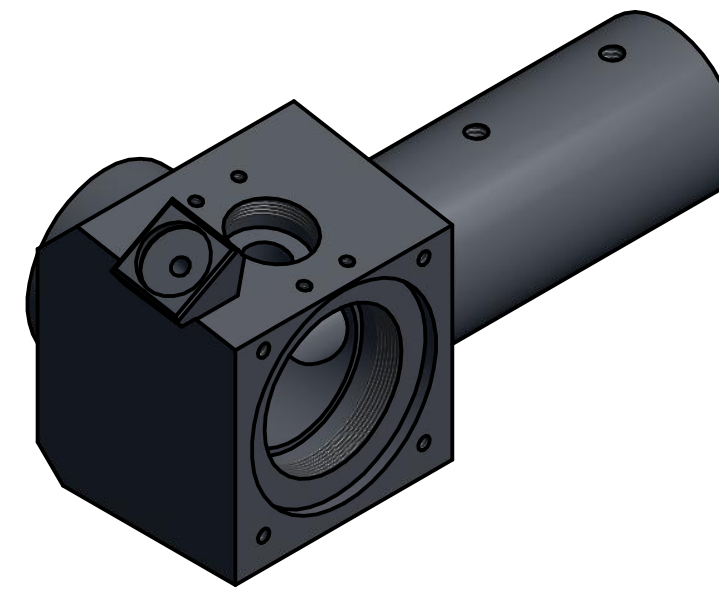
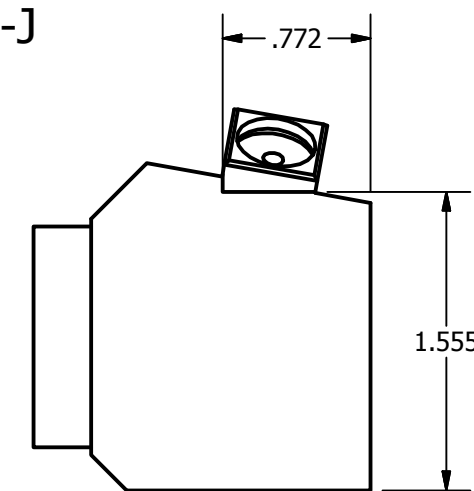
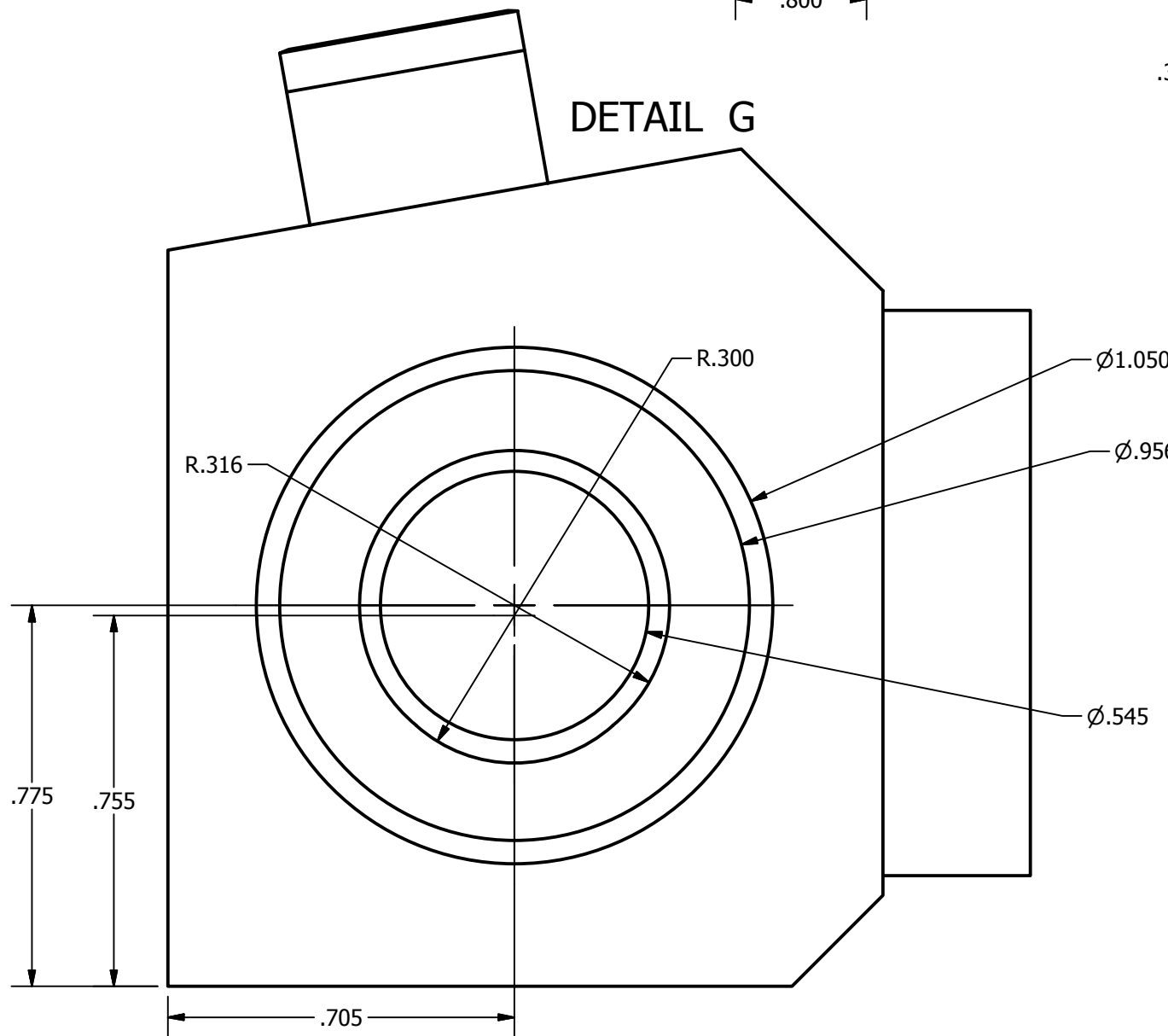
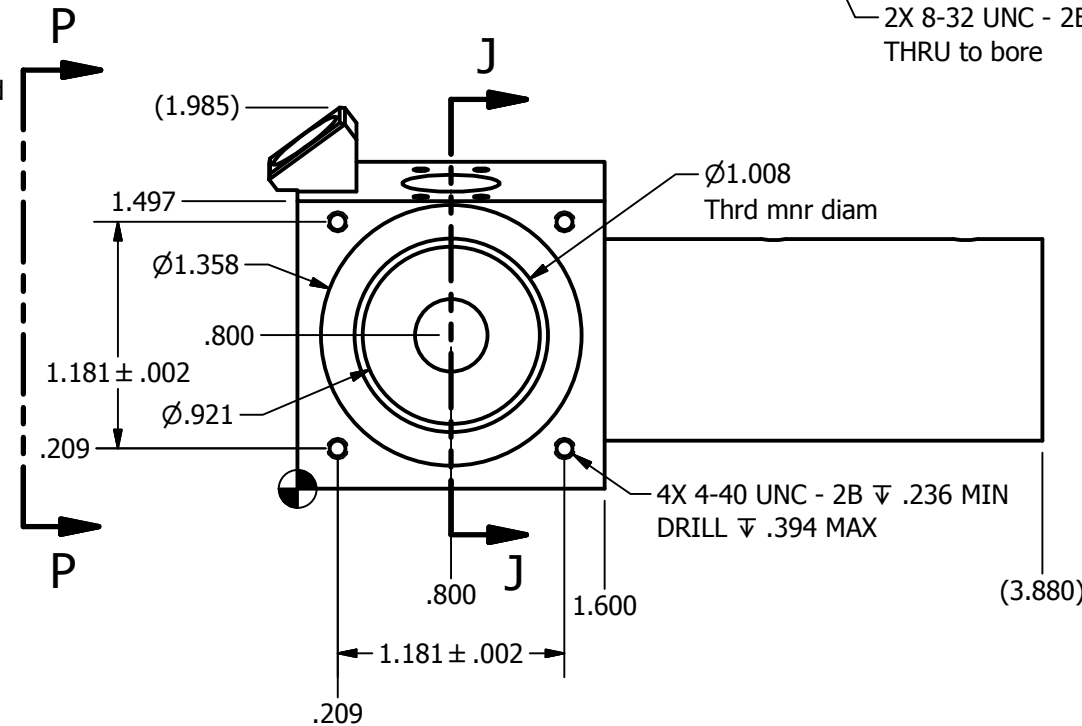
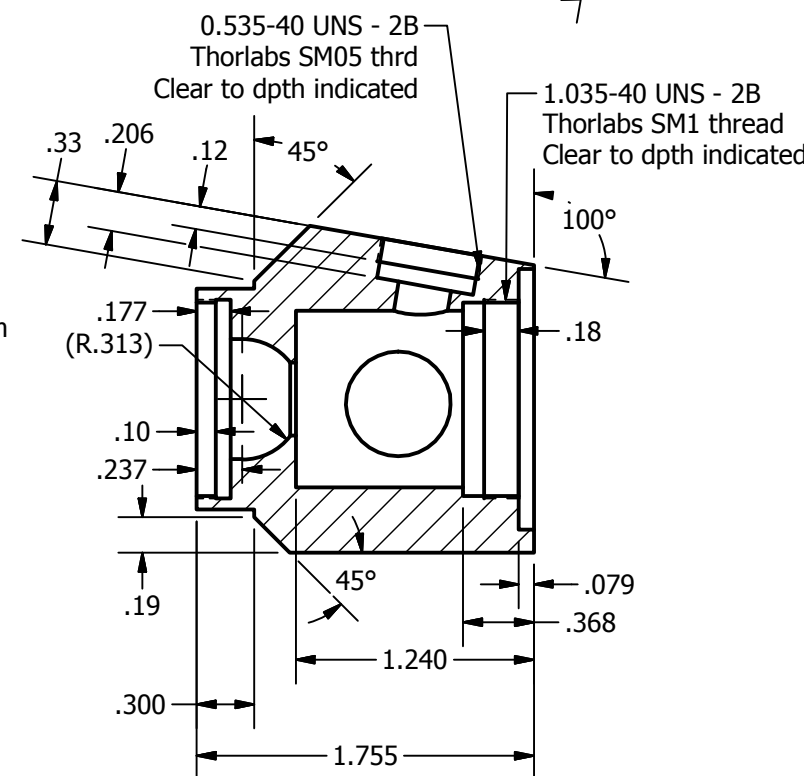
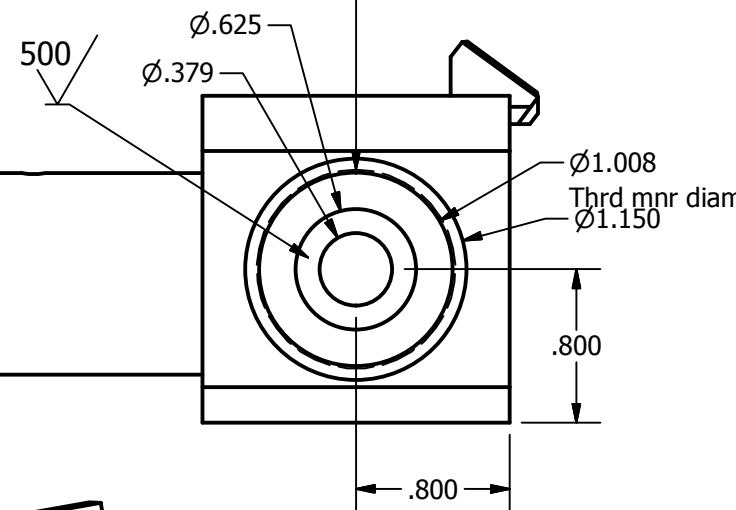
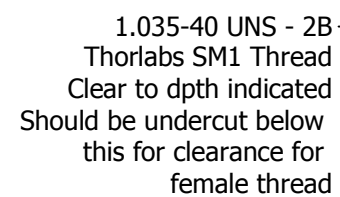
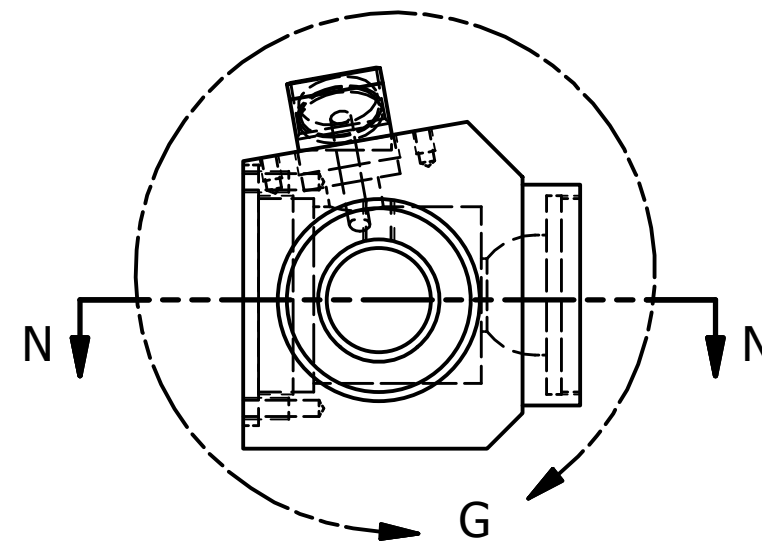
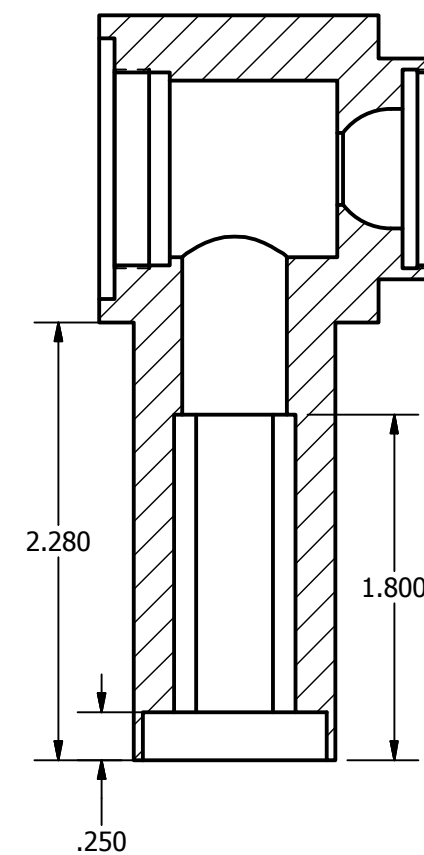
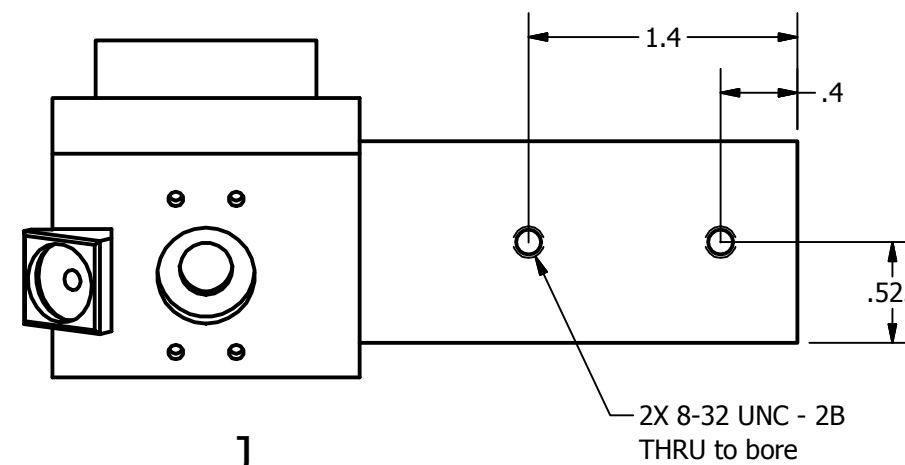
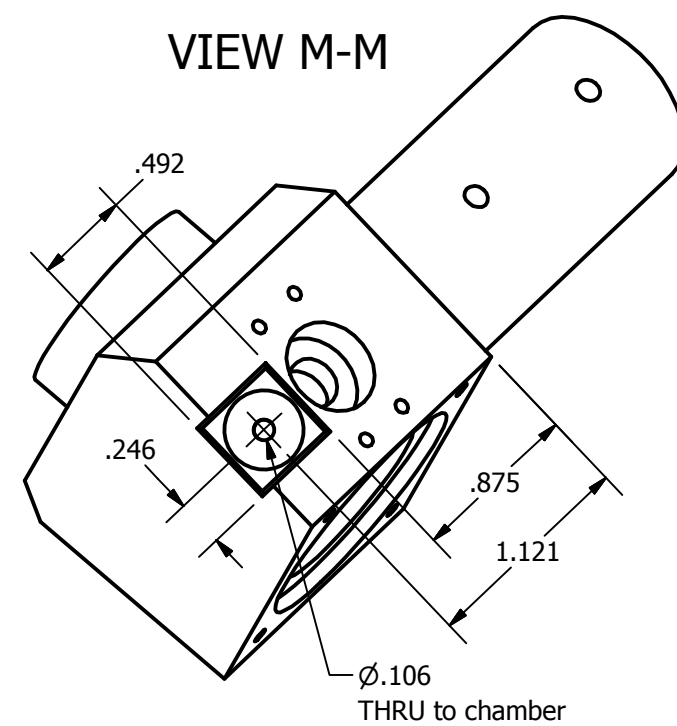
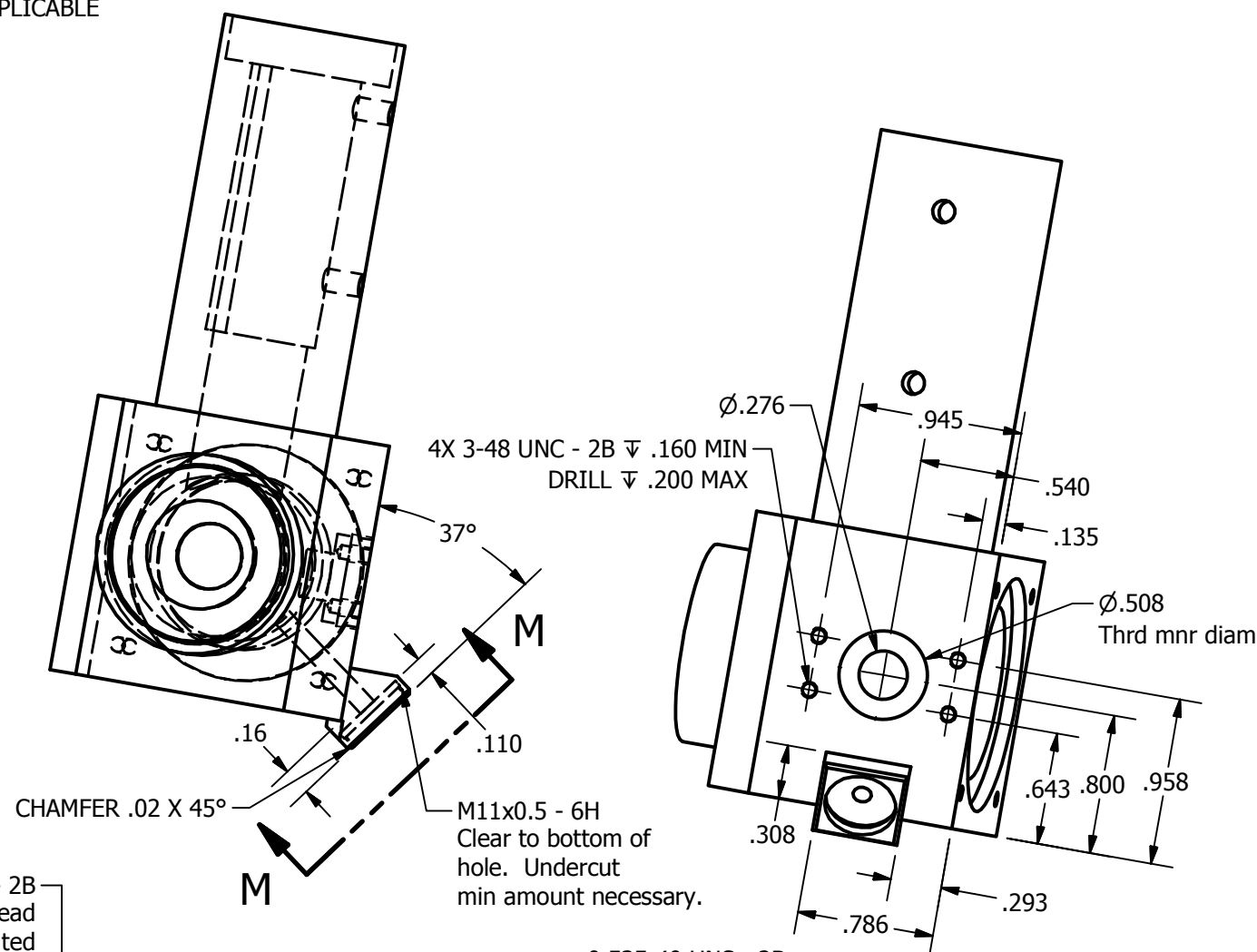


1. MATERIAL: **ALUMINUM, 6061-T651**
2. SPECIAL FINISH: **ANODIZE PER MIL-A-8625F, TYPE II, CLASS 2 (BLACK)**
3. SURFACE ROUGHNESS (UNLESS SPECIFIED OTHERWISE): **32 Ra** (AVERAGE MICRO-INCHES)
4. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994
5. DEBURR AND BREAK ALL SHARP EDGES, MAX 0.010" (UNLESS SPECIFIED OTHERWISE)
6. PARTS ARE TO BE CLEAN AND FREE OF OIL, GREASE, AND OTHER CONTAMINANTS
7. DIMENSIONS INCLUDE CHEMICALLY APPLIED FINISHES IF APPLICABLE

REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	-	INITIAL RELEASE	9/26/2012	JANELIA\\flickingerd



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(UNLESS SPECIFIED OTHERWISE)  
 PRIMARY UNITS: INCHES  
 [SECONDARY UNITS]: MILLIMETERS


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PRIMARY TOLERANCES:

X.X	± 0.020
X.XX	± 0.010
X.XXX	± 0.005
X.XXXX	± 0.0005
ANGULAR	± 0.5 DEG

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- DO NOT SCALE DRAWING -

THIRD ANGLE PROJECTION: 

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research campus

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SIZE C	PART NUMBER J001061	REV -	SHEET 1 OF 1
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