

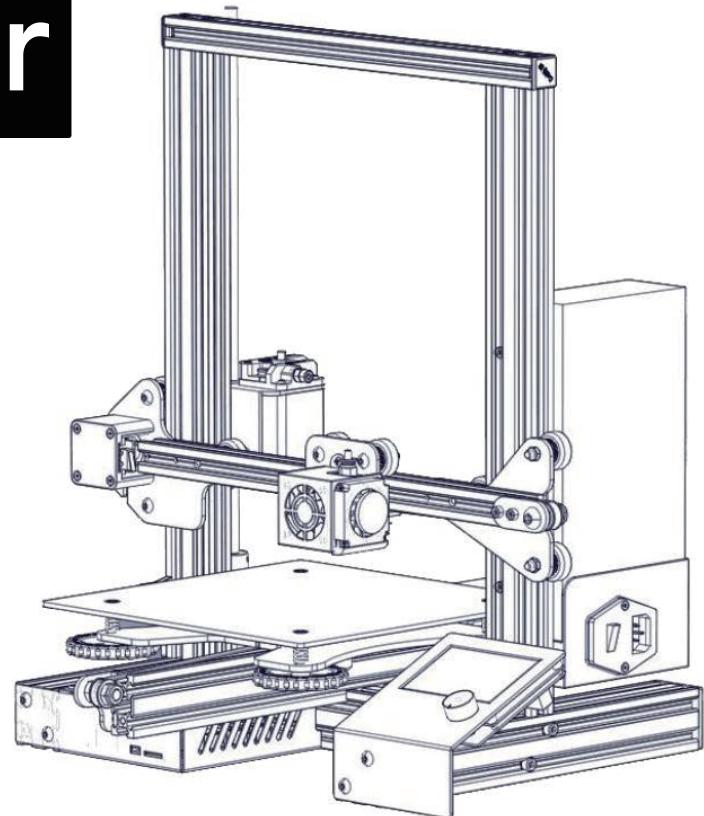


Ender

Ender-3 3D Printer

Instructions for assembly

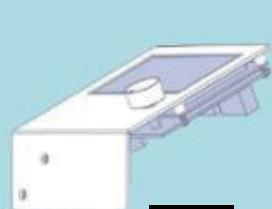
- ◆ This guide is for Ender-3 3D printer.
- ◆ Select the correct input voltage to match your local mains (230V or 115V).
- ◆ Because of software/hardware upgrades and model differences, new revisions may not be listed in this guide.
- ◆ Please plug the Power cord into a three-hole power jack.
- ◆ Detailed instructions for use are available on the TF card.



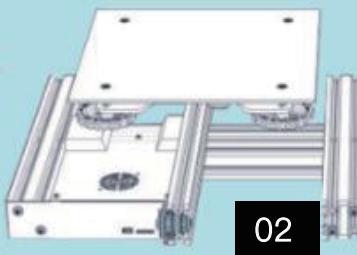
V.4.0

List 1

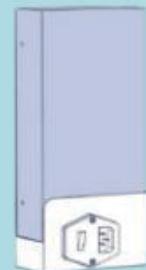
Assemblys



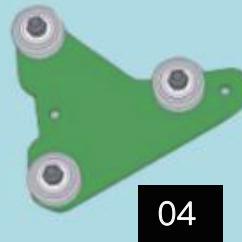
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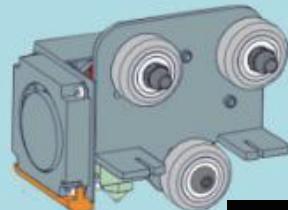
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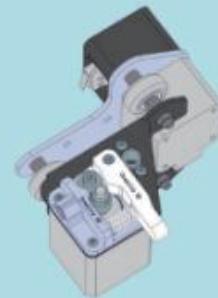
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04



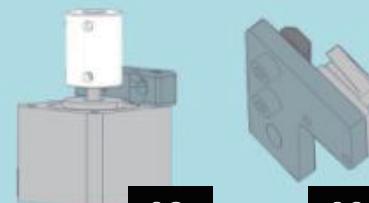
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06



07



08



09



10



11



12



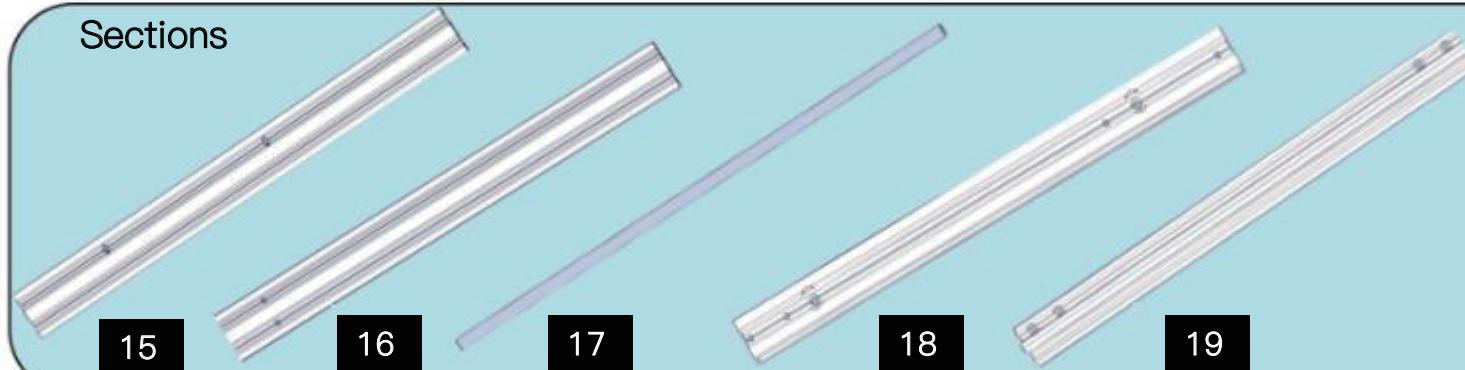
13



14

List 2

Sections



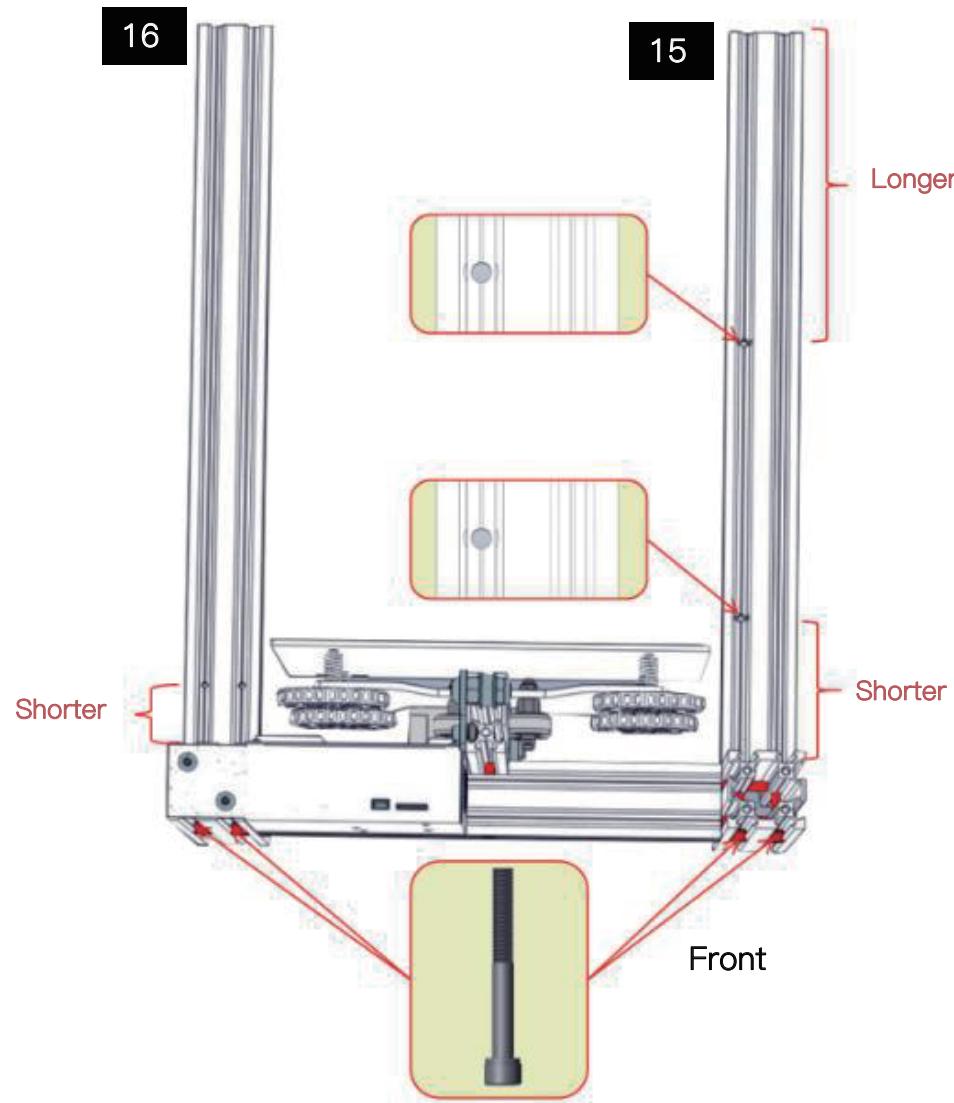
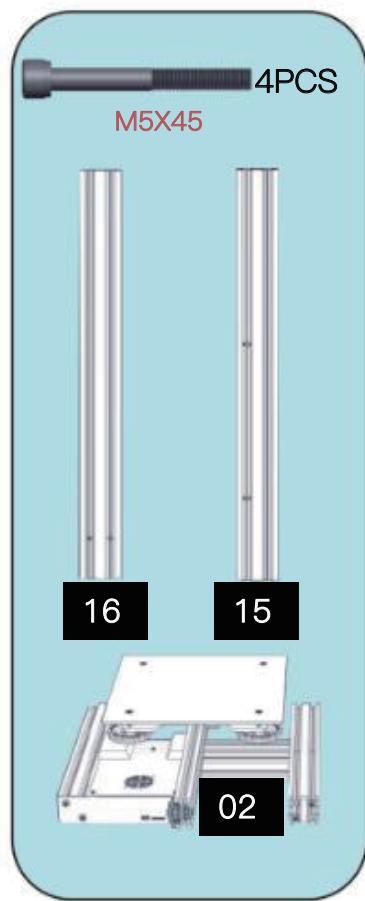
Fasteners

M5X8	4PCS	M5 T-nut	2PCS
M4X20	2PCS	M5X25	4PCS
M4X16	4PCS	M4X18P	2PCS
M5X45	4PCS		

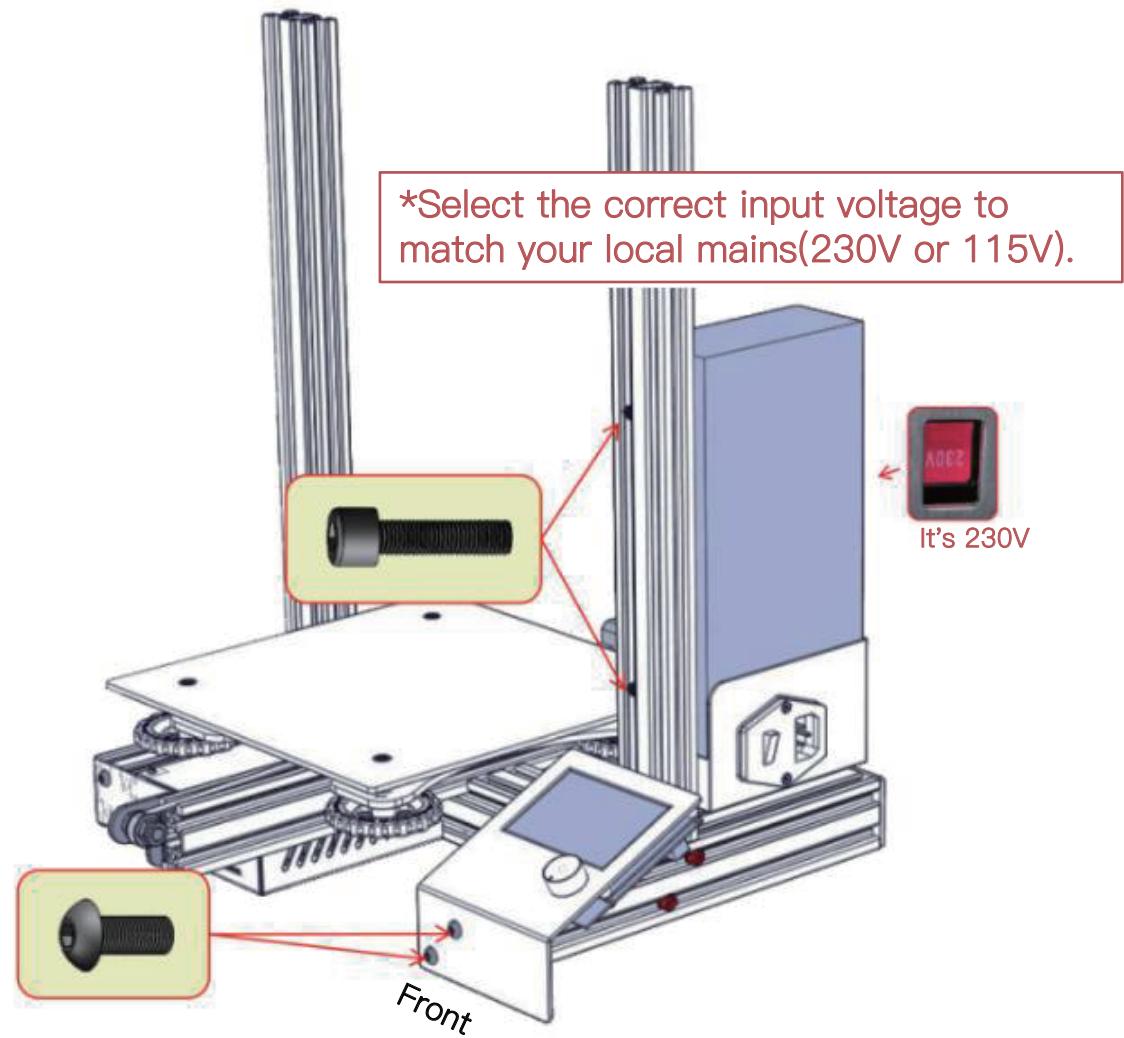
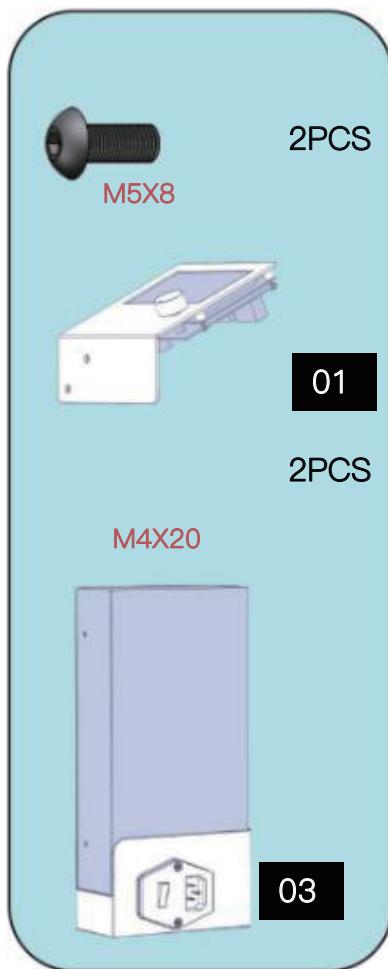
Tools



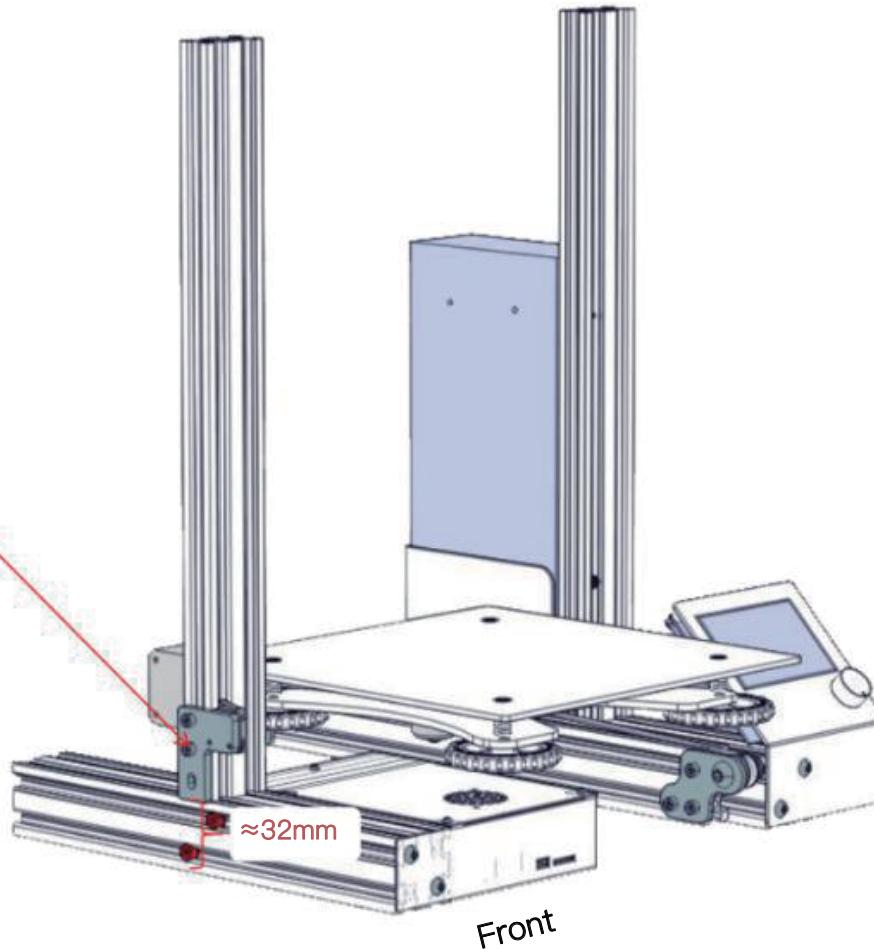
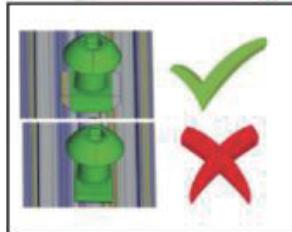
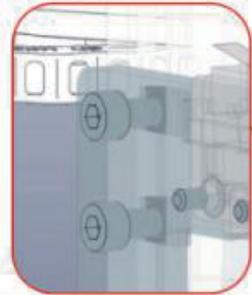
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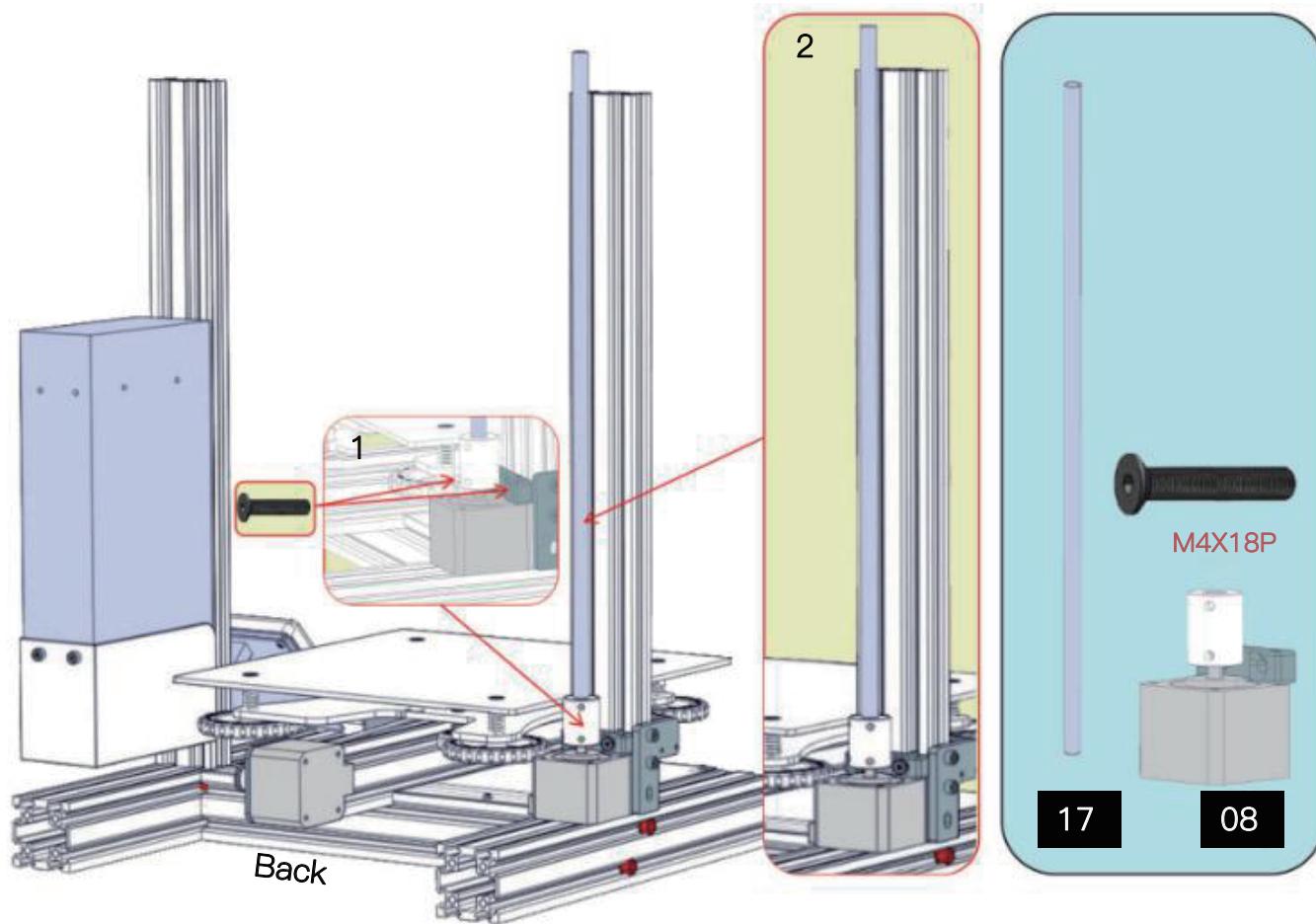
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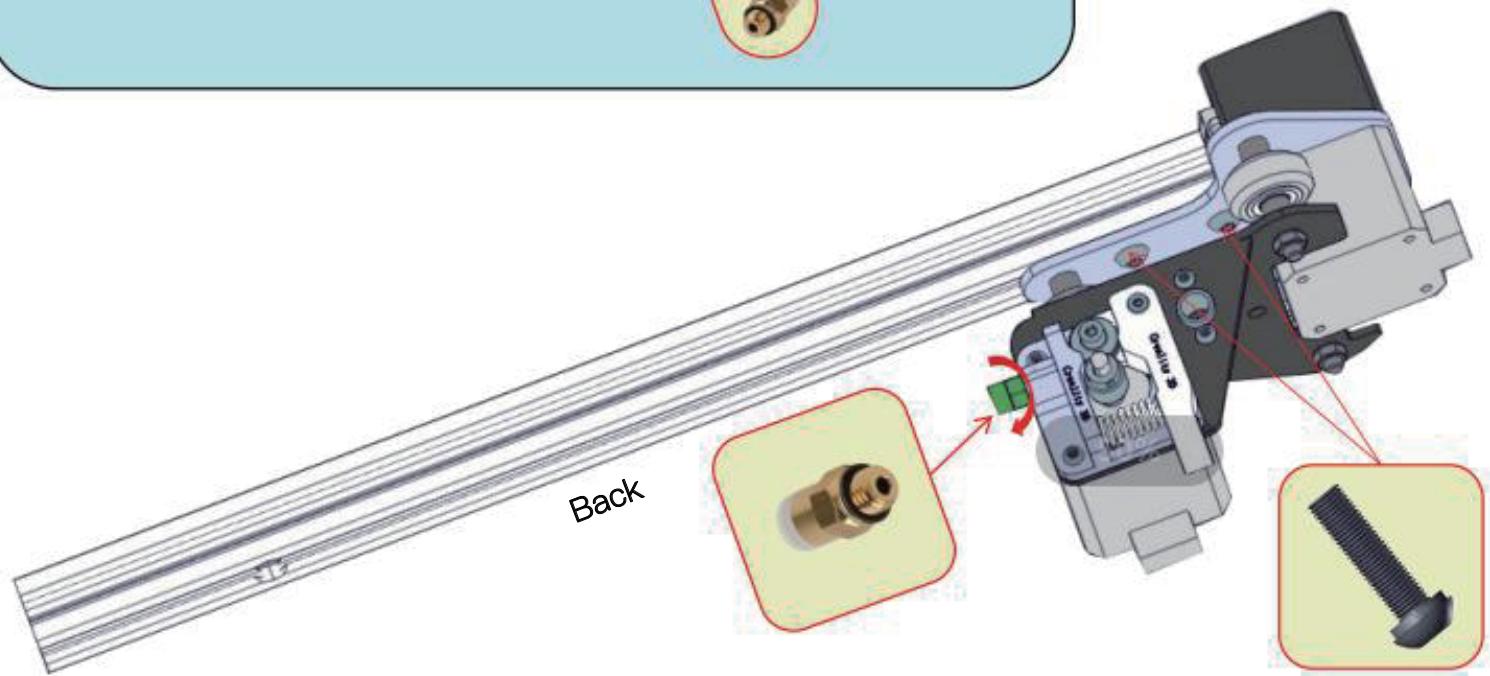
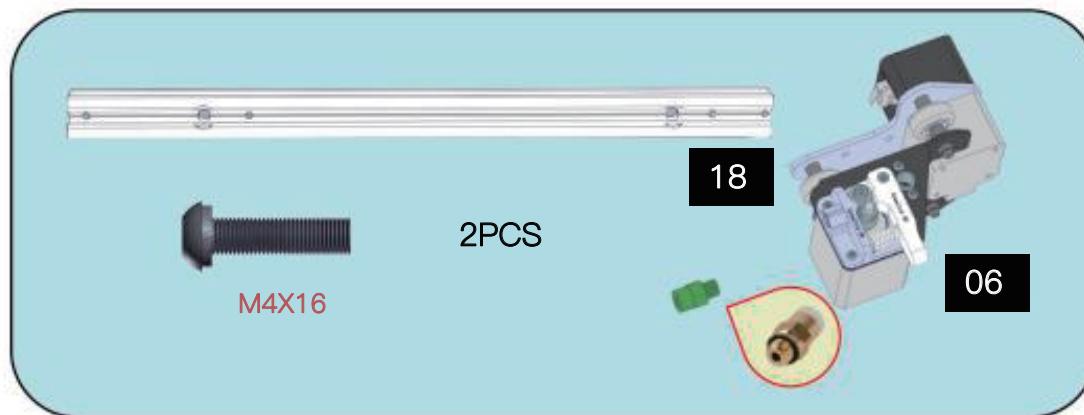
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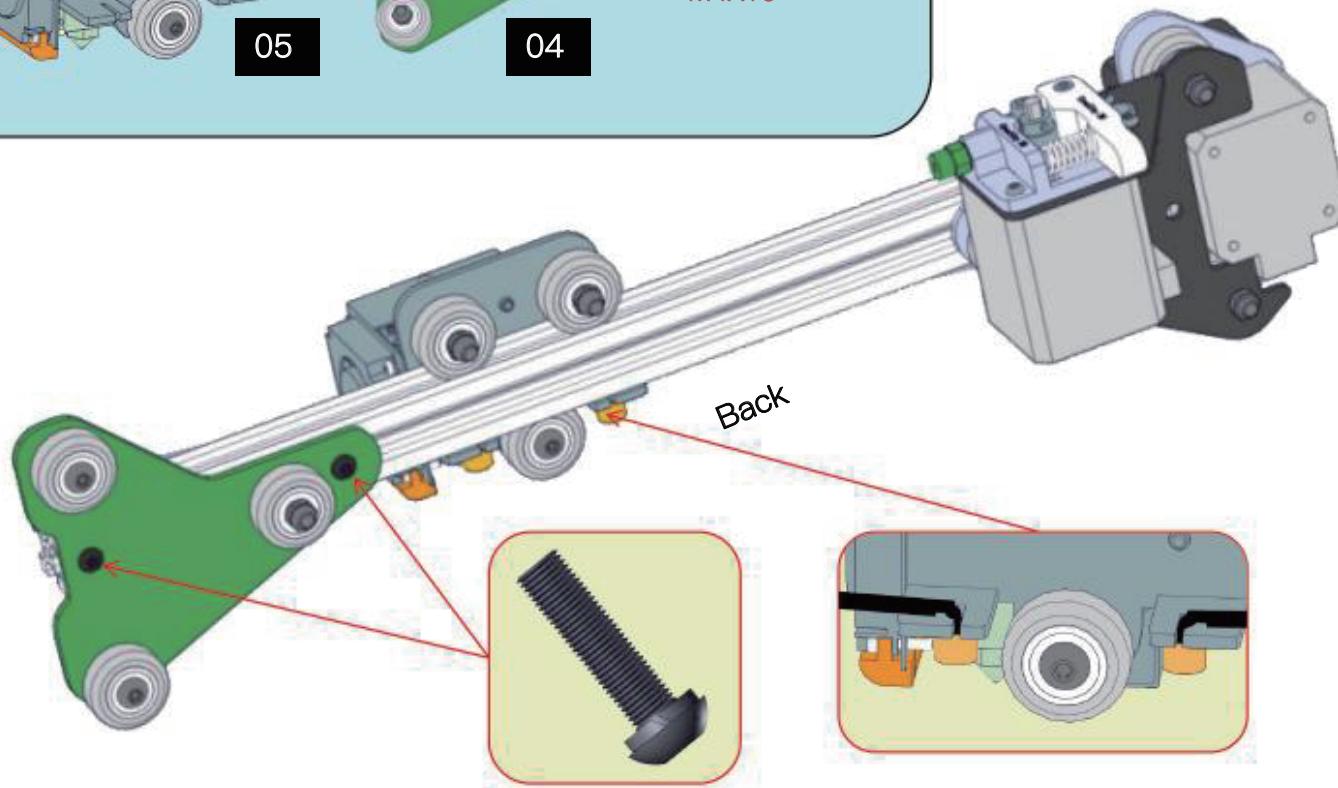
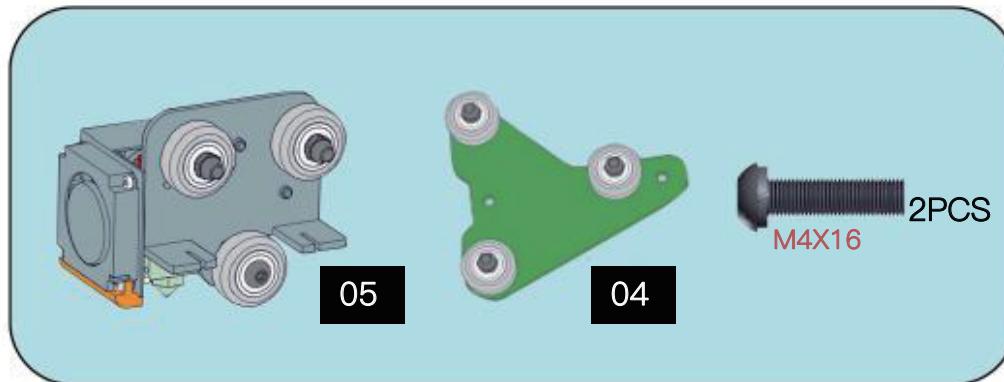
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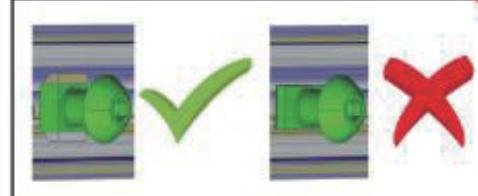
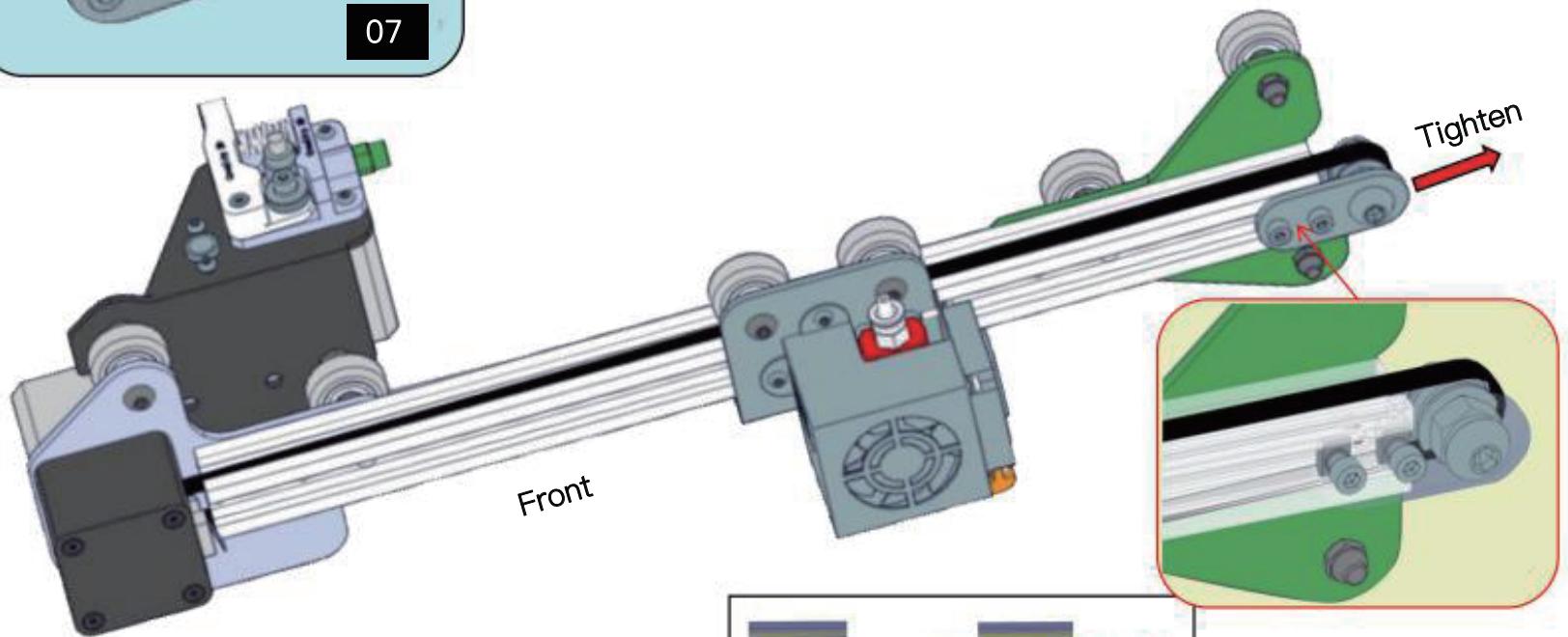
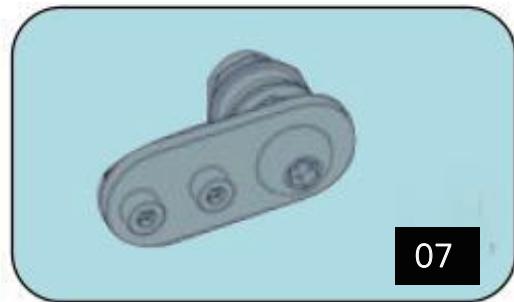
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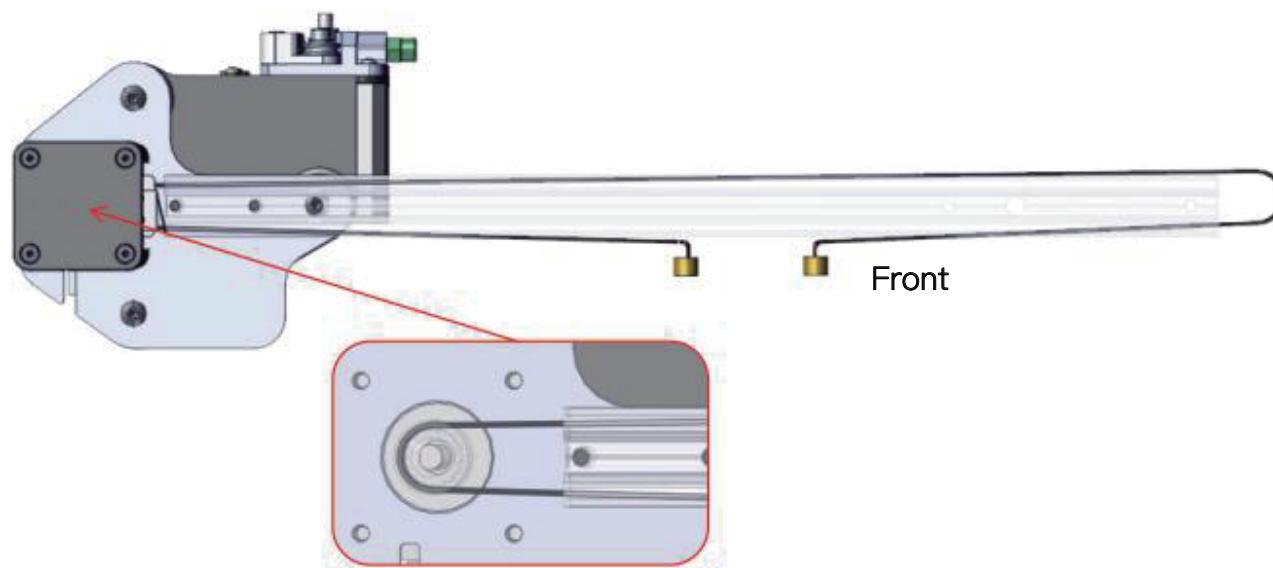
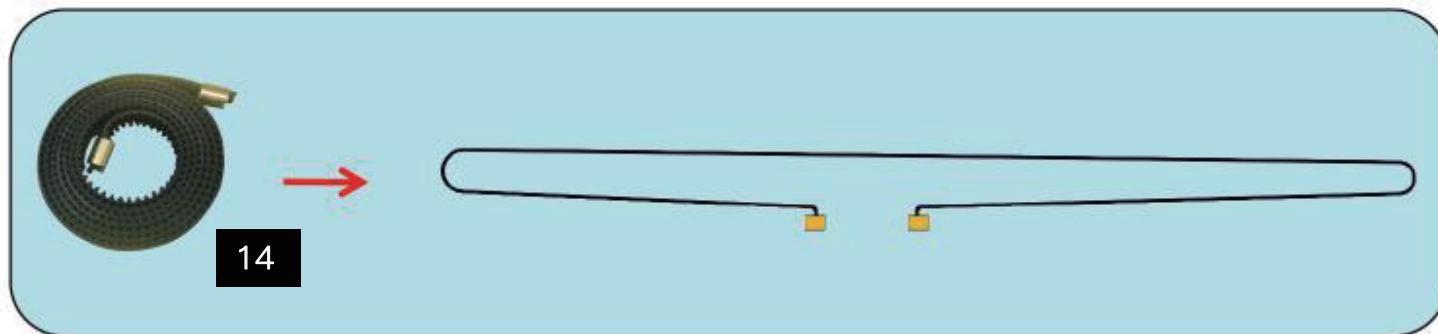
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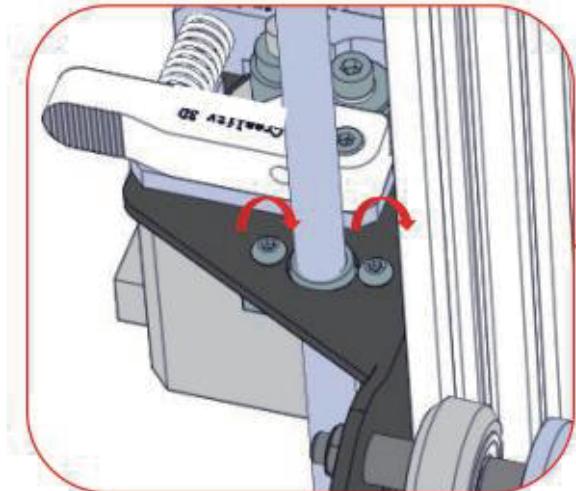
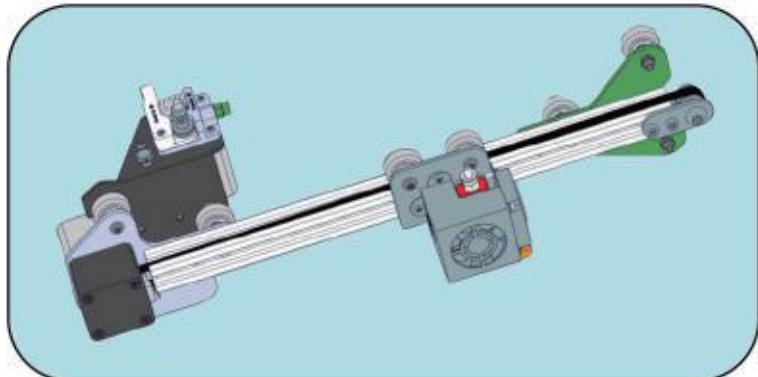
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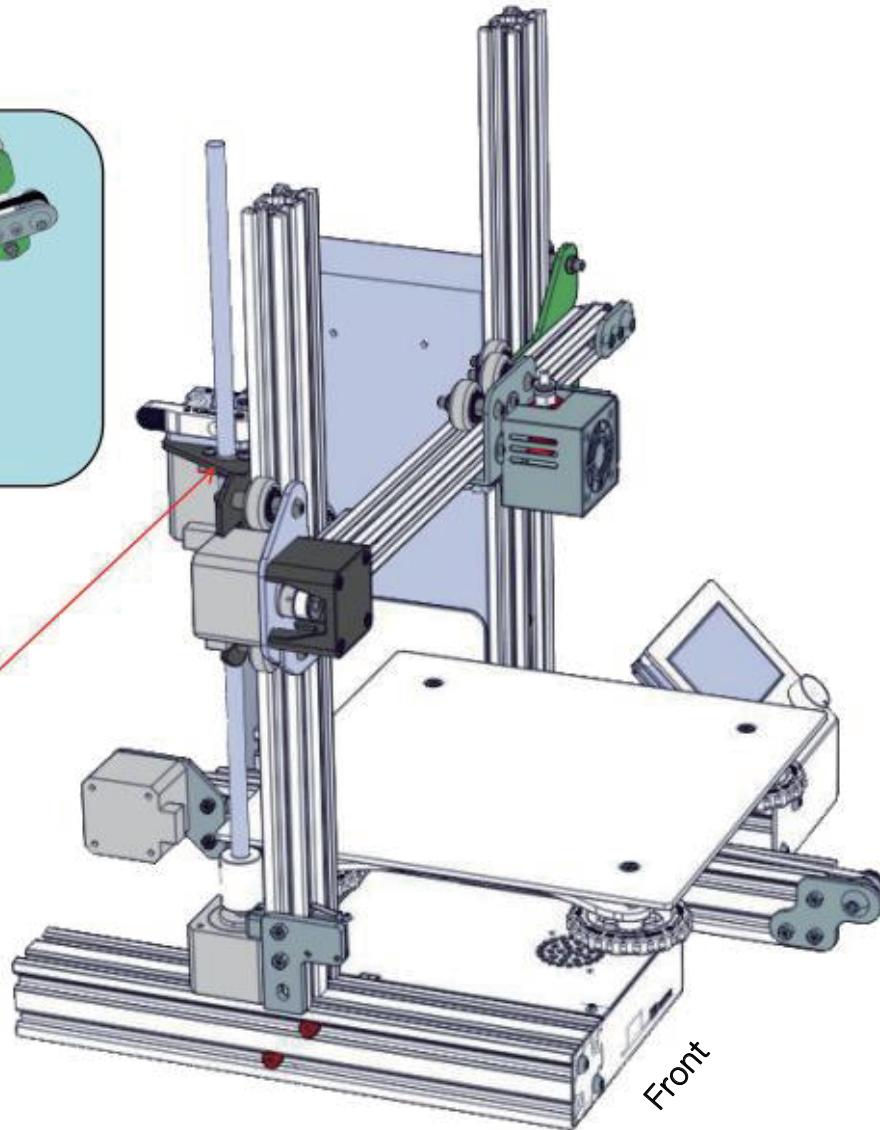
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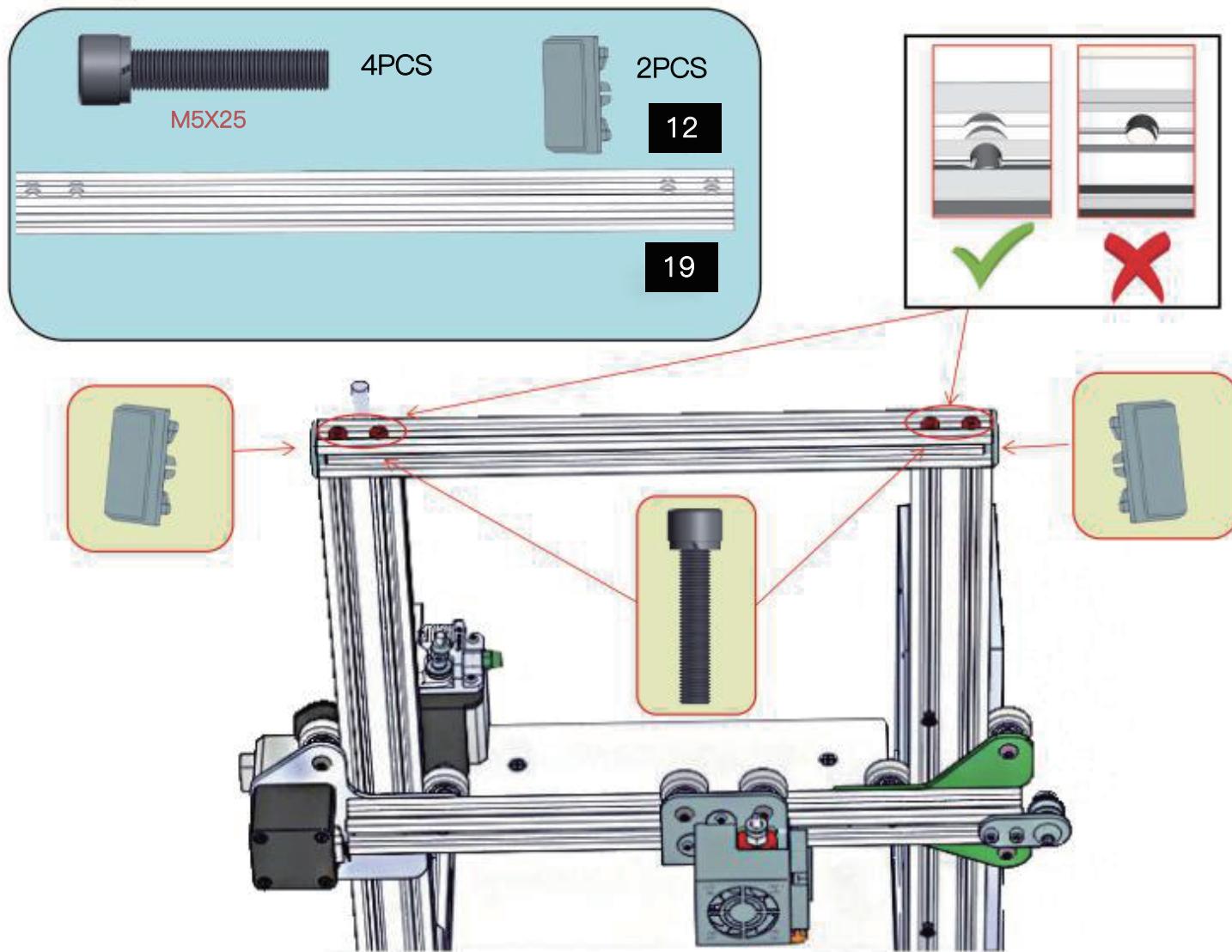
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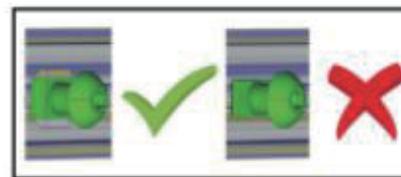
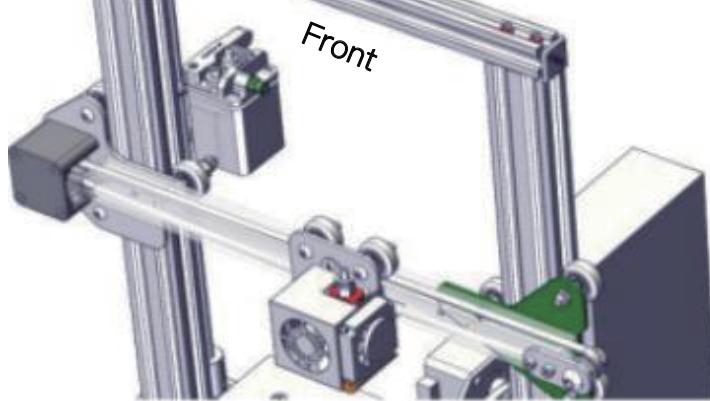
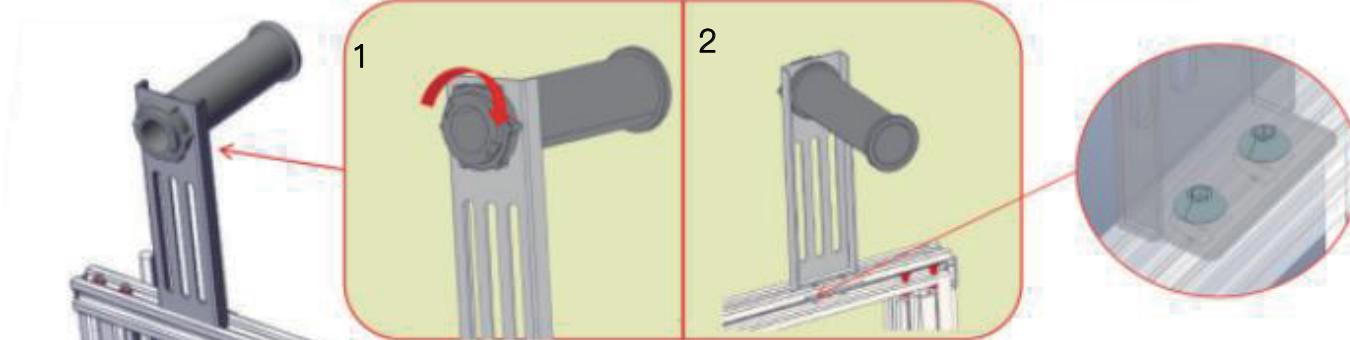
Don't tighten it too tight



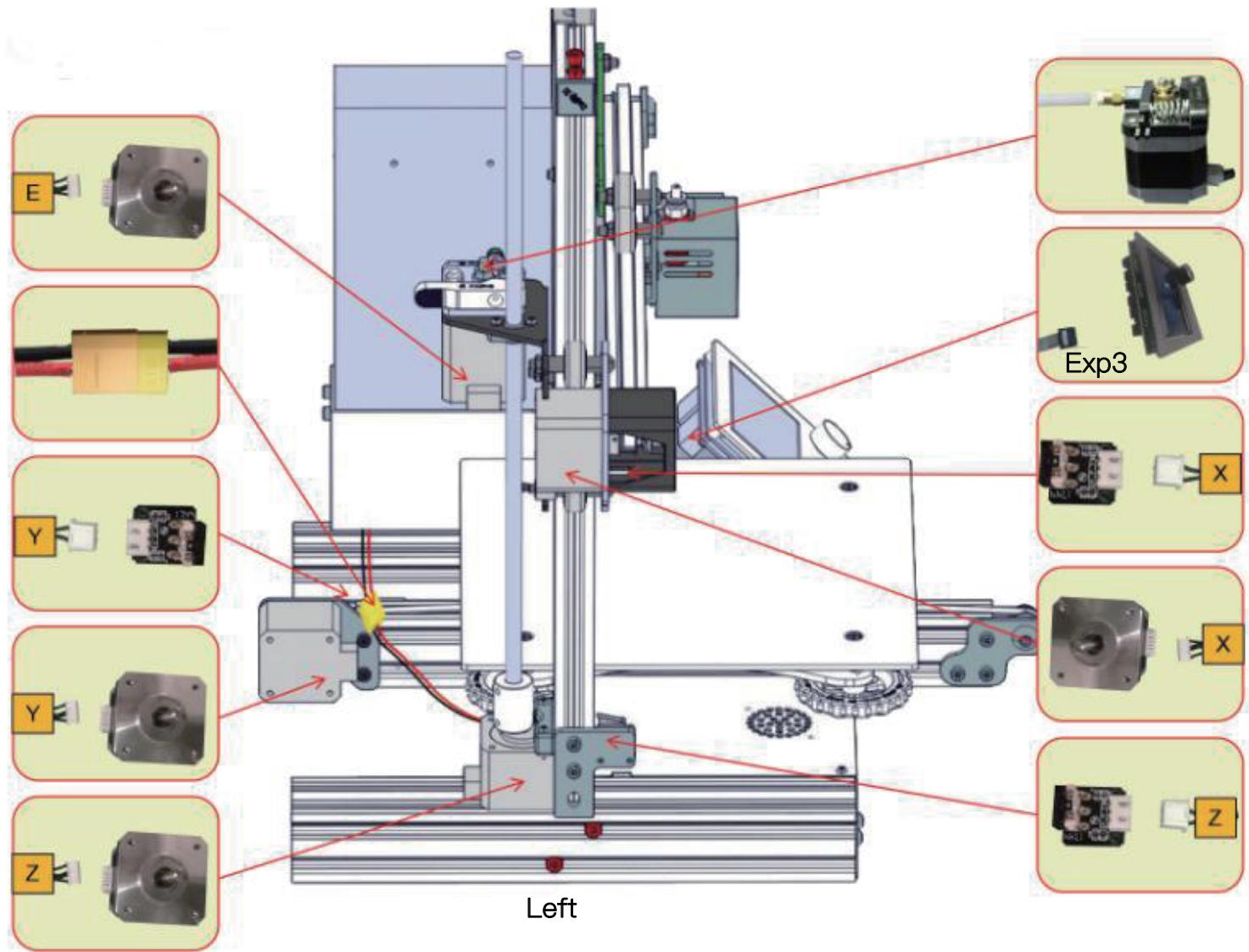
Step 10



Step 11

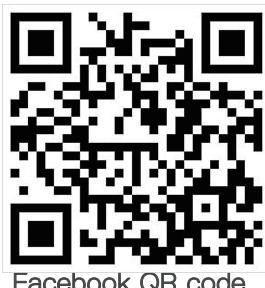


Step 12



Basic Parameters

Model	Ender-3	Working Mode	Online or TF card offline
Molding Tech.	FDM	File Format	STL,OBJ,AMF
Printing Size	220*220*250mm	Slice Software	Cura, Repetier-Host ,Simplify3D
Printing Speed	≤180mm/s, Normal 30–60mm/s	Power Supply	Input:AC 115/230V 50/60HZ Output:DC 24V
Precision	±0.1mm	Total Power	270W
Slice Thickness	0.1mm–0.4mm	Filament	1.75mm PLA
Nozzle Diameter	Standard 0.4mm	Operating System	Windows XP/Vista/7/10 MAC、Linux
Nozzle Number	1	Language	English
Nozzle Temp.	≤250°C	Resume Print	YES
Bed Temp.	≤100°C	Filament Detector	NO



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