

# Refrigeration and $T_c$ condition.

Refrigeration may be defined as the process of reducing and maintaining a temperature of a space or material below that of the surroundings.

N.B Refrigeration simply means the cooling of or removal of heat from a system.

Before the advent of mechanical refrigeration water was kept cool by storing it in semi-porous jars so that the water could seep through and evaporate. The evaporation carried away heat and cooled the water. The Romans carried pack trains of snow from Alps to Rome for cooling the emperor's drink. These methods of cooling all make use of natural phenomenon, they were used to maintain a lower temperature in a space or product.

The melting of ice or snow was one of the earliest methods of refrigeration and is still employed. Another medium of refrigeration is solid carbon dioxide or dry ice. At atmospheric pressure  $CO_2$  cannot exist in a liquid state and consequently, when solid  $CO_2$  is exposed to atmosphere, it sublimates, i.e. it goes directly from solid to vapour by absorbing the latent heat of sublimation ( $620 \text{ kJ/kg}$  at  $1 \text{ atm}$ ,  $-78.5^\circ\text{C}$ ) from the surroundings. The dry ice is suitable for low temperature refrigeration.

\* One of the most important applications of refrigeration has been the preservation of perishable food products, food processing, packaging, storing and transportation by storing them at low temperatures.

Effect of storage temperature on useful storage life of food products:

Food products	Average useful storage life (days)		
	$0^\circ\text{C}$	$22^\circ\text{C}$	$38^\circ\text{C}$
Meat	6-10	1	< 1
Fish	2-7	1	< 1
Poultry	5-18	1	< 1
Preserved fish	> 1000	> 350 &lt; 1000	> 100 &lt; 350
Fruits	2-180	1-20	1-7
Dry fruits	> 1000	> 350 &lt; 1000	> 2 &lt; 350
Leafy vegetables	3-20	1-7	1-3
Root crops	90-300	7-30	2-20
Dry seeds	> 1000	> 350 &lt; 100	> 100 &lt; 350

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to the treatment of air so as to  
perature, moisture content, etc.,  
by occupants, a process is  
subject of refrigeration and  
out of human need for food and  
generator is to transfer heat  
at a lower temperature than

maintain the system at a low  
refrigerating system" and the  
low temperature is called

one should know before getting  
refrigeration.

energy transferred by virtue  
i.e. Heat exists everywhere. It is  
is a form of energy it can be  
other forms of energy may be  
used. It is very important to  
in only one direction from a  
substance or area.

Heat of heat is an object, substance  
in which all heat has been removed  
area.

Removal of unwanted heat from a  
space and its transfer to  
space. Removal of heat lower  
accomplished by use of ice,  
mechanical refrigeration.

It is the utilization of mechanical  
refrigeration system" for the purpose



Refrigerants - These are chemical compounds that are alternately compressed and condensed into a liquid and then permitted to expand into a vapor or gas as they are pumped through the mechanical refrigeration system to cycle.

The refrigeration cycle is based on the long known physical principle that a liquid expanding into a gas extracts heat from the surrounding substance or area.

A typical example of this is: Simply wetting your finger and holding it up, it immediately begins to feel cooler than others, particularly if exposed to some air movement. That's because the liquid in which you dipped it is evaporating and as it does, it extracts heat from the skin of the finger and air around it.

Refrigerants evaporate or "boil" at much lower temperatures than water, which permits them to extract heat at a more rapid rate than the water on your fingers.

### Principle of Refrigeration

In the process of refrigeration, the available heat with the system to be maintained at low temperature, is continuously removed and transferred to the surrounding which is at high temperature.

According to the second law of thermodynamics (Clausius theorem), the removal of heat from low temperature is order to supply heat at high temperature is only possible by supplying external work to the system under operation. Hence, a refrigerator needs external power for removing heat continuously from the cabin to maintain temperature lower than the surrounding.

Basic mechanism of refrigeration is

$T_1$  = Maximum temperature

$T_2$  = Minimum temperature

$R$  = Refrigerator

$Q_1$  = Heat supplied to the hot body

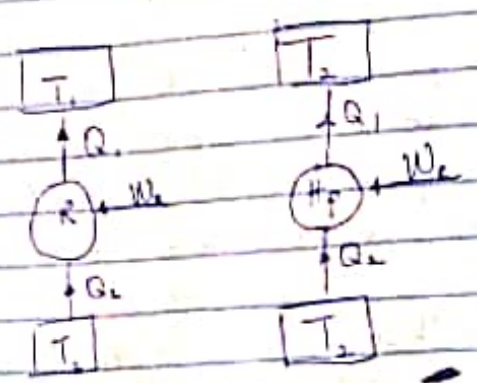
$Q_2$  = Heat removed from the low-temperature body

$W$  = Work required to produce low temperature.

$$(COP)_{RHP} = \frac{Q_1}{Q_1 - Q_2}$$

$$= \frac{T_2}{T_1 - T_2} \left[ \frac{Q_1 = \frac{T_1}{T_2} Q_2}{Q_2} \right]$$

mechanism of  
refrigeration



$$(COP)_{RHP} = \frac{Q_1}{Q_1 - Q_2} = \frac{T_1}{T_1 - T_2} \left[ \frac{Q_1 = \frac{T_1}{T_2} Q_2}{Q_2} \right]$$

### Basic mechanism of heat.

The job of the refrigeration cycle is to remove unwanted heat from one place and discharge it into another. To accomplish this the refrigerant is pumped through a closed refrigeration system. If the system was not closed, it would be using up the refrigerant by dissipating it into the surrounding medium, because it is closed, the same refrigerant is used over and over again, as it passes through the cycle removing some heat and discharging it. The closed cycle serves other purposes as well it keeps the refrigerant from becoming contaminated and controls its flow for it is a liquid in some parts of the cycle and a gas or vapour in other phases. The basic principle of refrigeration is

- Liquid absorbs heat when changed from liquid to gas
- Gases give off heat when changed from gas to liquid

For an air conditioning system to operate with the same the refrigerant must be used repeatedly. For this reason all air conditioners use the same cycle of compression, condensation, expansion, and evaporation in a closed circuit. The same refrigerant is used to move the heat from one area



to cool the areas and to expel this heat in another area.

- The refrigerant comes into the compressor as a low-pressure gas, it is compressed and then moves out of the compressor as a high-pressure gas.
- The gas then flows to the condenser. Here the gas condenses to a liquid and gives off its heat to the outside air.
- The liquid then moves to the expansion valve under high pressure. This valve restricts the flow of the fluid and lowers its pressure as it leaves the expansion valve.
- The low-pressure liquid then moves to the evaporator, where heat from the inside air is absorbed and changes it from liquid to gas.
- As a hot low-pressure gas, the refrigerant moves to the compressor where the entire cycle is repeated.

Also Note that the latent heat of a liquid when it gets converted to a gaseous state is the basic concept behind refrigeration.

Adiabatic compression of the refrigerant gas results in heating of the gas. Cooling of the heated gas results in liquefaction. The liquid is then allowed into the evaporator section of the refrigerator (the freezer) through a throttle valve where it is allowed into the area to absorb the heat from the interior of the freezer or refrigerator and gets reconverted to a gas but this section is at a lower pressure and forms the inlet side of the compressor.

The body of the refrigerator is well insulated to reduce the heat inflow from outside.

Modern refrigerators have a fan inside to force the cold or chilled air from the freezer section to the refrigerator section and a magnetic lock on the doors to keep the doors closed, automatic defrosting, collection of the defrost water and evaporation.

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To put it simply, refrigerators, freezers, AC units, heat pumps all have the same basic components

- 1) An evaporator + The cold coil that removes heat
- 2) A condenser + The warm coil that rejects the heat collected by the evaporator.
- 3) Refrigerant (gas): That runs through the entire system to transfer heat.
- 4) A compressor + Basically a pump that moves the refrigerant from place to place.

N.B. All the components work together to achieve one thing, which is removal of unwanted heat from one place and deliver it to another place where it can be rejected.

### Troubleshooting your refrigeration system

Refrigerators had made life so much easier than it was back when they did not exist and today it is the most essential and used appliance in our life. Everything beneficial comes with its problems, refrigerators have a slew of miscellaneous problems that may occur and it may lead to all stored food to spoil and so on. Most times, to recover from such problem refrigeration repair is needed.

#### Common problems

- Continuous water leakage
- Strange noise from the refrigerator
- Temperature not cold enough
- Freezing up food at the bottom part
- Ice building up inside the fridge.

Continuous Water leakage + A refrigerator leaks water into the water supply line freezes and splashes water continuously



It can also leak when the drain hose gets clogged with food particles, vegetable leaves and other litter and scraps. A defect in the water supply line or a shut-off valve at the open state can also cause water leakage and to get rid of this, the valve behind the panel of the refrigerator should be closed clearing the blockage and checked for wear and tears.

Strange noises from the refrigerator.

This happens when the condenser motor fan stops working due to blockage. The fan gets blocked due to blockage accumulating in the propeller blades and every time it rotates, the clicking sound produced is due to litter.

This can be solved by unplugging the refrigerator at first and then brushing the blades with warm water and bicarbonate solution.

This can also happen when the distance between the freezer and the wall is narrow.

Temperature not cold enough

Clogged coils inside can add to the raised temperature inside and result in inadequate cooling. This can be solved by the removal of evaporator cabinet and replace the fan.

The condenser fan is clogged with litter also plays a role in inadequate cooling of the refrigerator.

Freezing of food at the bottom:-

It is abnormal for food at the bottom part to be frosted.

The food may be insufficient compared to the surface area required to be occupied and the air to cool the food.

Due to inadequate food compared to the amount of the air inside, the food tends to freeze. This can also happen if the temperature regulating points are not set correctly.

Too much low-temperature setting points can cause food to freeze inside the bottom part.

This can be solved by setting the regulatory points to

an optimum temperature.

Ice building up inside the refrigerator.

House door pivots and sometimes closure of doors let the external air accumulate inside and cause the building up of excessive ice.

Ice build-up can lead to clogging inside the chamber and increase in humidity to be maintained inside. The proper preventive measure is to always tighten the door seals and check for proper closures.

It can be solved by unclogging the apertures, unplugging the refrigerator and introducing warm water to get rid of the excess buildup of ice pouring out.

Attention should be given so that distance is maintained between the wall and the fridge so that it gets enough space to release the excess air.

### Best methods for refrigerant leak detection

Accurate leak detection methods must be utilized to find leaks in a system and correctly address them.

- Soap Bubble / Visible method: Works with all refrigerants. It is very accurate for pinpointing a leak.
- Fluorescent Dye / Visible method: Works with all refrigerants. Dye must be added to refrigerant and a special UV light is required.
- Electronic leak detectors: Currently the most popular method in use. These detectors will work with all refrigerants. They can be very accurate or inaccurate depending on sensor condition. They must be checked regularly against a calibrated reference leak to ensure accuracy.
- Ultrasonic: Uses sound amplifiers. It acts on the high frequency sound pitch that occurs when gas passes through an orifice. This may not be accurate on small leaks.



not enough sound is generated through a small orifice.

→ Corona Discharge

→ Heat Diode

→ Heated Electrolyte

→ Infrared