Solutions to the stone getting away from launch point problem

1 Method 1: $\frac{\mathrm{d}r}{\mathrm{d}t} > 0$

Write the parametric equations of motion of the particle with respect to time:

$$x(t) = v_0 t \cos \theta,$$
 $y(t) = v_0 t \sin \theta - \frac{1}{2}gt^2$

Now, let \vec{r} be the position vector of the particle. As it is always going away from the starting point, r must always increase in magnitude, so $\frac{\mathrm{d}r}{\mathrm{d}t} > 0$ must always hold. It is easy to obtain the expression of r(t) using the Pythagorean Theorem:

$$r^{2}(t) = x^{2}(t) + y^{2}(t) \implies r(t) = \sqrt{v_{0}^{2}t^{2} - v_{0}gt^{3}\sin\theta + \frac{1}{4}gt^{4}}$$

To evaluate the condition $\frac{dr}{dt} > 0$, it is sufficient to evaluate $\frac{dr^2}{dt} > 0$ thanks to the power rule for functions. This is equivalent to:

$$2v_0^2t - 3v_0gt^2\sin\theta + g^2t^3 > 0$$

Rearranging gives:

$$\sin \theta < \frac{2v_0^2t + g^2t^3}{3v_0gt^2} \equiv f(t)$$

The easiest thing to do here, in my opinion, is to find the minimum of f(t) w.r.t. time: $\frac{\mathrm{d}f}{\mathrm{d}t} = 0 \implies t = \frac{v_0\sqrt{2}}{g}$, which gives $\sin\theta < \frac{2\sqrt{2}}{3}$. $\sin(x)$ is strictly increasing on $\left[0, \frac{\pi}{2}\right]$ and therefore $\theta < \arcsin\left(\frac{2\sqrt{2}}{3}\right)$ and therefore $\left[\theta < 70.528^{\circ}\right]$.

2 Non-derivative solution making use of the dot-product

The radial velocity, $v_r = \frac{\mathrm{d}r}{\mathrm{d}t}$ can also be written in dot-product form as $\vec{r} \cdot \vec{v}$, where \vec{v} is the instantaneous velocity. Now, one has to write $\vec{r}(t)$ and $\vec{v}(t)$ in terms of $\vec{v_0}$, t, \vec{g} as follows:

$$\vec{r}(t) = \vec{v_0}t + \frac{\vec{g}}{2}t^2, \qquad \vec{v}(t) = \vec{v_0} + \vec{g}t$$

And therefore, evaluating the dot product and dividing both sides by $\frac{v_0t^2g\sqrt{2}}{2}\neq 0$ one finds that:

$$\frac{v_0\sqrt{2}}{gt} + \frac{gt}{v_0\sqrt{2}} > \frac{3\sin\theta\sqrt{2}}{2}$$

Rearranging gives:

$$\sin\theta < \frac{\sqrt{2}}{3} \left(\frac{v_0 \sqrt{2}}{gt} + \frac{gt}{v_0 \sqrt{2}} \right)$$

Notice that $\frac{v_0\sqrt{2}}{gt} = \left(\frac{gt}{v_0\sqrt{2}}\right)^{-1}$, and therefore one can use the famous inequality $x + x^{-1} \ge 2$, with the equality case only holding for $x = 1 \iff v_0\sqrt{2} = gt$ (identical to the t that minimises f(t) in the previous solution). This gives $\sin \theta < \frac{2\sqrt{2}}{3}$ so again, $\theta < 70.528^{\circ}$.