





■ Typical Specifications

Items	Specifications
Rating (max.)	50mA 12V DC
Rating (min.)	10 µA 1V DC
Initial contact resistance	100mΩ max.
Travel (mm)	0.3

■ Product Line

Product No.	Operating force	Operating direction	Operating life	Stem color	Stem	Minimum ord	er unit (pcs.)	Drawing
T TOUGET NO.	Operating force	Operating direction	(5mA 5V DC)	Oteni coloi	Otem	Japan	Export	No.
SKHCBJA010	0.74N		500,000 cycles	Blue				
SKHCBEA010	1.27N		1,000,000 cycles	Black	Joint stem	1.000	1.000	1
SKHCBGA010	2.55N	Top push	500.000 cycles	Dark gray				
SKHCBKA010	0.74N	TOP PUSIT	Jou, Jour Cycles	Blue		1,000	1,000	
SKHCBFA010	1.27N		1,000,000 cycles	Black	Flat stem			2
SKHCBHA010	2.55N		500,000 cycles	Dark gray				

■ Packing Specifications

Bulk

Number of packages (pcs.)		Export package	
1 case / Japan 1 case / export packing		measurements (mm)	
5,000	15,000	309×476×347	

Dimensions

	111611616116		Unit:mm
No.	Photo	Style	PC board mounting hole dimensions (Viewed from switch mounting face)
1	Joint stem type	3.8 Guide bosses 3.8 Stem 2.7 9.1.6 12.5	2-e1.7 hole 4-e1.2 hole

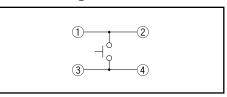
Dimensions Unit:mm

No.	Photo	Style	PC board mounting hole dimensions (Viewed from switch mounting face)
2	Flat stem type	a1.8 dimple on either of the two locations Guide bosses Stem	2-o1.7 hole 4-o1.2 hole 12.5

Note

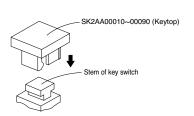
Please use 1.6mm thick PC boards.

■ Circuit Diagram



■ Product Line of Knobs Unit:mm Variety Applicable model Dimensions Label dimensions Color Model Cap SK2AA00510 Clear □10 Keytop Keytop + Cap N.P. SKHC Red SK2AA00010 SK2AA00060 SK2AA00020 SK2AA00030 SK2AA00070 SK2AA00080 Blue Key top Ivory Applicable to joint SK2AA00040 SK2AA00090 Black Thickness 0.1 stem type

- 1. The knob will be delivered together with the switch but packed separately.
- 2. The label is not included.
- 3. For SK2AA00010 to SK2AA00090 types, please check the mounting direction.



	Type	Sharp Feeling Type						
	туре				Snap-in			
	Series	SKHL	SKHH	SKHW	SKQJ	SKQB	SKQE	SKHC
	Photo							
	Features	_	_	_	_	_	Long-life	_
	Water-proof	_	_	_	_	•		
	Dust-proof	ı	_	•	•	•	•	_
	IP standard	-	_	_	_	_	_	_
Operati		•	•	•	•	•	•	•
directio	Side push	_	_	_	_	_	_	_
	W	6		16	□6.6	□10		10
Dimension (mm)		3.5	_ □6				□12	
	Н	4.3/5	See the relevant pages for respective product descriptions	4.3/5	5	5/13/23.2	See the relev respective prod	ant pages for uct descriptions
Operation force coverage	2N to 3N 3N to 4N	Ţ		1	Ţ	1	1	Ţ
4N to 5N Travel (mm)		0.25 0.3		0.25		0.3		
		0.		0.0	0.20		0.0	
	Ground terminal — — — — — — —		-	4000				
Operatir	ng temperature range		-40℃ to +90℃	; 	-20°C to +70°C	-40 C t	:o +90°C	-40℃ to +85℃
А	utomotive use	•	•	_	_	•	_	_
Life Cycle		2	*3	*3	2	2	2	2
	Rating (max.) (Resistive load)				50mA 12V DC			
Electrical	Rating (min.) (Resistive load)				10μA 1V DC			
performance	Insulation resistance			100M	1Ω min. 100V DC	1min.		
	Voltage proof		250V AC 1min.					
Durability	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively						
Durability	Lifetime	Shall be in accordance with individual specifications.						
	Cold	-40°C 96h -30°C 96h -40°C 96h						
Environmental performance	Dry heat	90°C 96h 80°C 96h 99		90℃ 96h				
	Damp heat		60°C, 90 to	95%RH 96h		60°C, 90 to 95%RH 1,000h 60°C, 90 to		95%RH 96h
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 $\ensuremath{\mathsf{W}}$: Width. The most outer dimension excluding terminal portion.

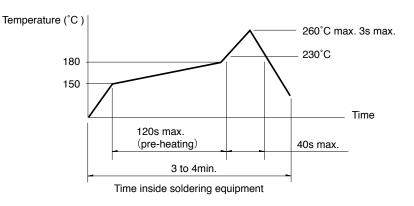
 $\mathsf{D}:\mathsf{Depth}.$ The most outer dimension excluding terminal portion. H: Height. The minimum dimension if there are variances.

Notes

- 1. The automotive operating temperature range to be individually discussed upon request.
- 2. Indicates applicability to all products in the series.

TACT Switch™ / Soldering Conditions

Condition for Reflow Available for Surface Mount Type. Temperature profile



Notes

- 1. Please confirm the specifications of our product for the detailed condition.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

■ Conditions for Auto-dip

Available for Snap-in Type and Radial Type.

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	60s max.
Soldering temperature	260℃ max.
Duration of immersion	5s max.
Number of soldering	2times max.

SKHH Series

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 110°C max.
Preheating time	60s max.
Soldering temperature	260℃ max.
Duration of immersion	5s max.
Number of soldering	2times max.

SKHL Top Push Type, SKQJ Series

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	45s max.
Soldering temperature	255℃ max.
Duration of immersion	5s max.
Number of soldering	2times max.

■ Manual Soldering

Items	Condition
Soldering temperature	350℃ max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

SKHH, SKHW Series

Items	Condition
Soldering temperature	360°C max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

SKTD, SKTG, SKQJ Series

Items	Condition
Soldering temperature	350°C max.
Duration of soldering	3s max.
Capacity of soldering iron	20W max.

Notes

- 1. Prevent flux penetration from the top side of the TACT Switch™.
- 2. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 3. The second soldering should be done after the switch is stable with normal temperature.
- 4. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA CORPORATION, or equivalents.)



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ALPS:

SKHCBJA010 SKHCBFA010 SKHCBKA010 SKHCBGA010 SKHCBHA010 SKHCBEA010