

## Aladdinbox Skycube/Instone mini Cura Profile Install Guide

Thanks for choosing this special Cura profile for the iNstone Mini and Aladdinbox Skycube!

This Cura profile was tuned after many hours of printing and has been delivering great results.

1. Inside of Cura, go to 'Open' from 'File' menu and then navigate to where the 'aladdinbox.curaproject.3mf' file is and open it.
2. On the next screen choose, 'Open as Project'
3. When the next window pops up, choose 'Create New' from the drop down menu in the upper right corner, and then hit OK
4. This will add the 'Aladdinbox' Printer to your CURA and also load up my profile.
5. Click the 'Custom' button just to the right of 'Print Settings', and this will allow you to change settings depending on your print model and material.. such as Brims, Supports, Print Temp, etc.

**\*\*If you are not running the inov3D tuned Marlin firmware for the Aladdinbox/Instone., you may have to edit the Start Code and remove the 'M420 S1' line.\*\***

**This profile worked very well for all types of PLA, Enjoy and happy printing!**

