

# Skycube Big Boy Spool Holder

The print orientation of the files is the best for printing. This requires no supports and no raft/brim.

## Recommended Print Settings:

Material	Layer Height	Infill	Top/Bottom Layers	Shells	Supports?
PLA	0.2mm	30-50%	4-6(0.8mm-1.2mm)	3 (1.2mm)	no

\*The above settings are assuming you have a printer with a 0.4mm nozzle, if yours doesn't adjust accordingly

## Installation

**Tools Needed:** Phillips screw driver, maybe super glue

1. Remove the two screws that attach the original spool holder to the printer, and set them aside.
2. Put the longer screw in the bottom hole of the spool holder and screw it into the bottom hole on the printer. Do not fully tighten it.
3. Insert the smaller screw into the top hole of the spool holder and line it up with the printer and tighten it fully.
4. Fully tighten the bottom screw
5. Insert the spool rod into the holder and attach with a bit of glue if the fit isn't tight enough.
6. Load a full sized spool on it and start printing!

