

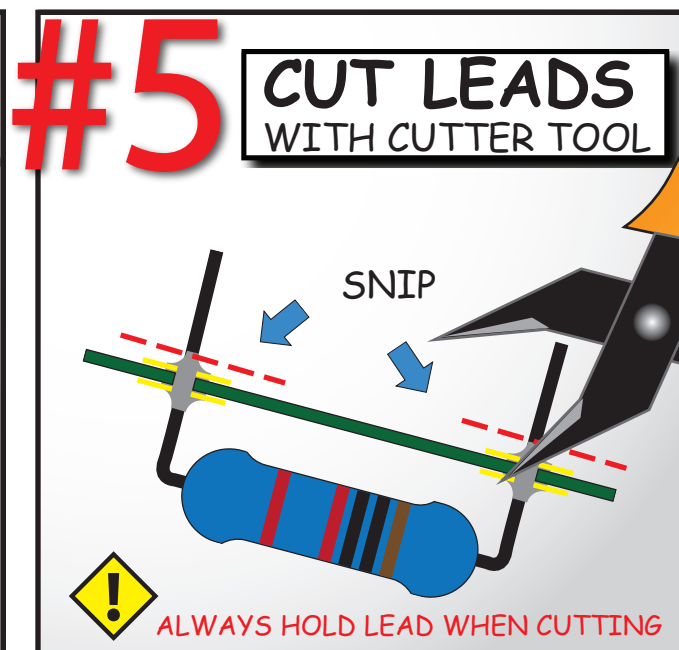
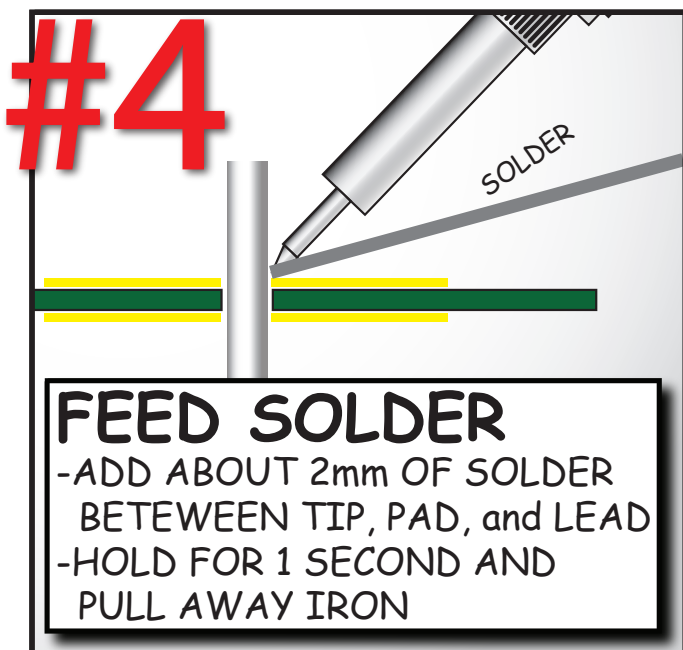
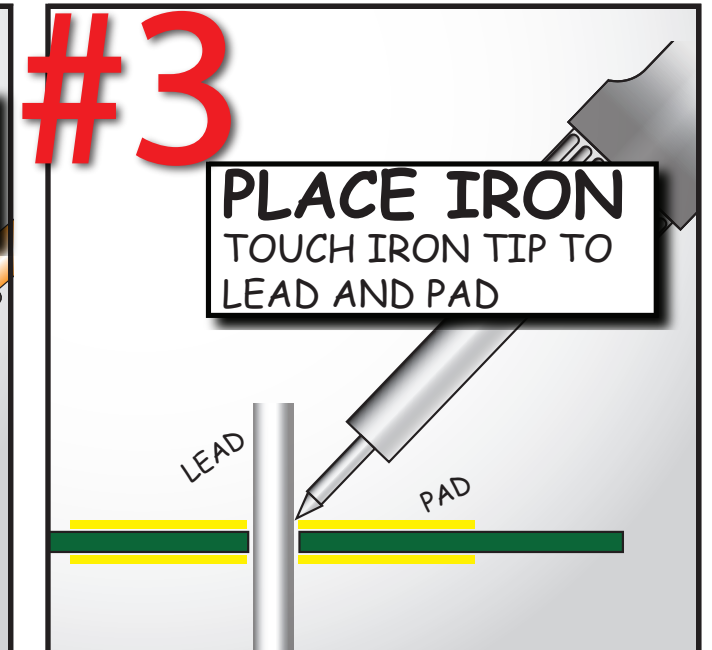
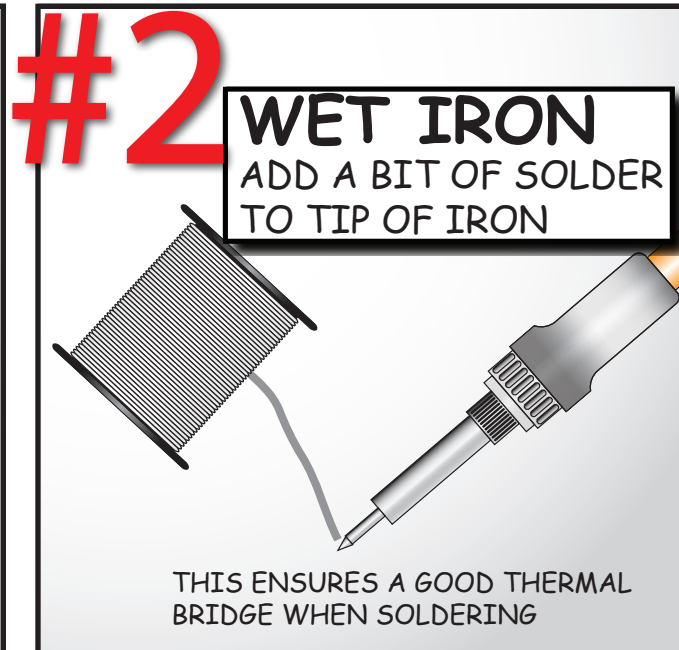
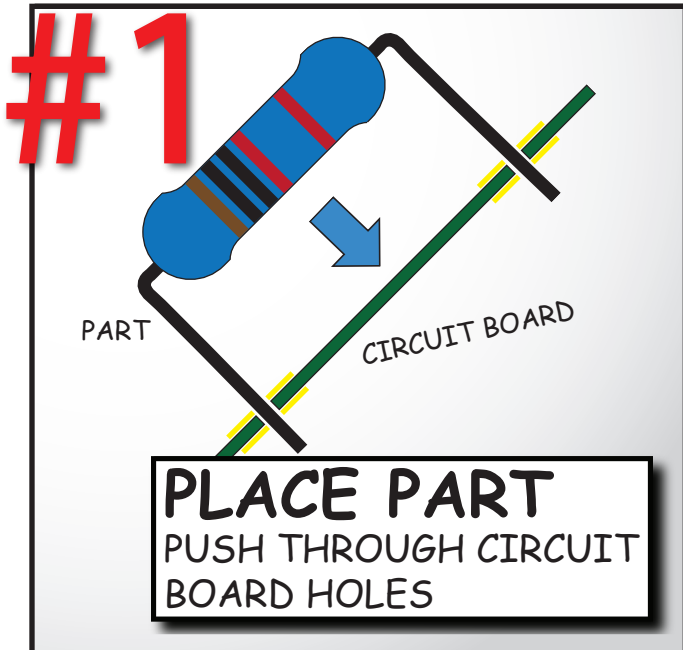
SOLDERING IS EASY

HERE'S HOW TO DO IT



BEFORE YOU START

- TURN ON IRON
- WHEN IRON IS HOT, CLEAN TIP BY WIPING WITH WET SPONGE



-WHILE SOLDERING, AVOID INHALING SMOKE

-WHEN COMPLETED, WASH HANDS WELL!

SOLDER CONTAINS LEAD

GOOD JOB!

THIS IS WHAT IT SHOULD LOOK LIKE

- CONCAVE FILLET
- SHINING SURFACE

TOO MUCH SOLDER

- LARGE BLOBS AT LEAD

COLD SOLDER

RESULTS FROM NOT ENOUGH HEATING TIME

- SOLDER BLOBS
- DARK, NON-SHINY SURFACE