/ Integrated	
utomation Portal	

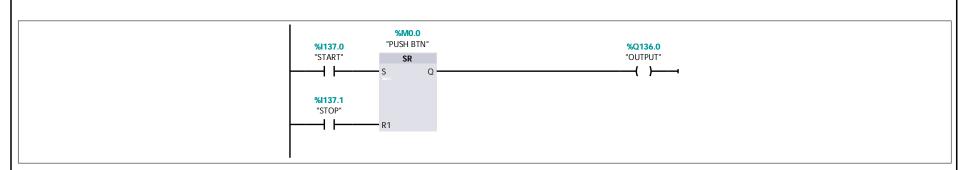
Task / PLC_1 [CPU 314C-2 PN/DP] / Program blocks

Main [OB1]

Main Properties							
General Control of the Control of th							
Name	Main	Number	1	Туре	OB	Language	LAD
Numbering	automatic				:		
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

Main						
Name	Data type	Offset	Default value	Comment		
▼ Temp						
OB1_EV_CLASS	Byte	0.0		Bits 0-3 = 1 (Coming event), Bits 4-7 = 1 (Event class 1)		
OB1_SCAN_1	Byte	1.0		1 (Cold restart scan 1 of OB 1), 3 (Scan 2-n of OB 1)		
OB1_PRIORITY	Byte	2.0		Priority of OB Execution		
OB1_OB_NUMBR	Byte	3.0		1 (Organization block 1, OB1)		
OB1_RESERVED_1	Byte	4.0		Reserved for system		
OB1_RESERVED_2	Byte	5.0		Reserved for system		
OB1_PREV_CYCLE	Int	6.0		Cycle time of previous OB1 scan (milliseconds)		
OB1_MIN_CYCLE	Int	8.0		Minimum cycle time of OB1 (milliseconds)		
OB1_MAX_CYCLE	Int	10.0		Maximum cycle time of OB1 (milliseconds)		
OB1_DATE_TIME	Date_And_Time	12.0		Date and time OB1 started		
Constant						

Network 1:



Symbol	Address	Туре	Comment
"OUTPUT"	%Q136.0	Bool	
"PUSH BTN"	%M0.0	Bool	
"START"	%I137.0	Bool	
"STOP"	%I137.1	Bool	