Climber-8 2nd nozzle XY calibration
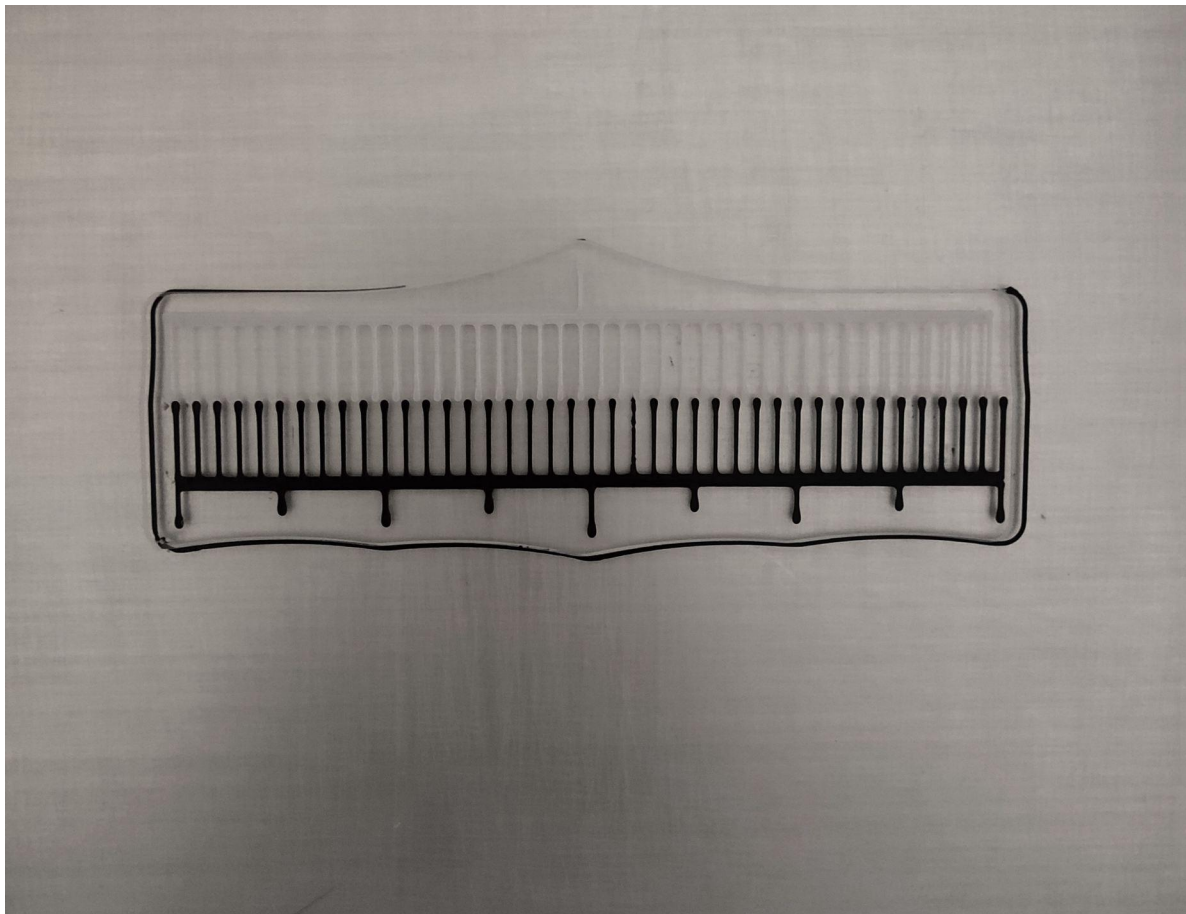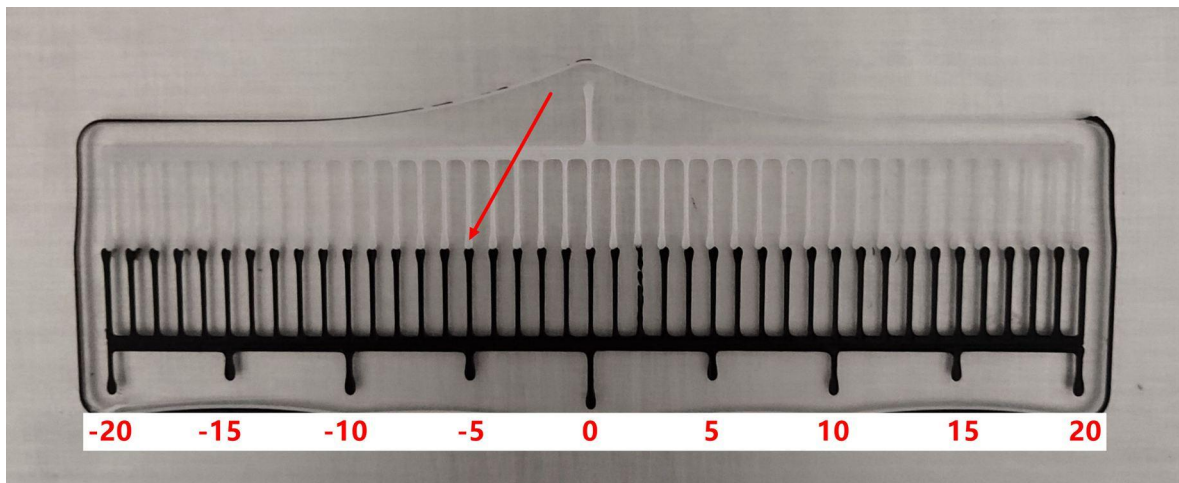
Print the file "C8_X Calibration.gcode".
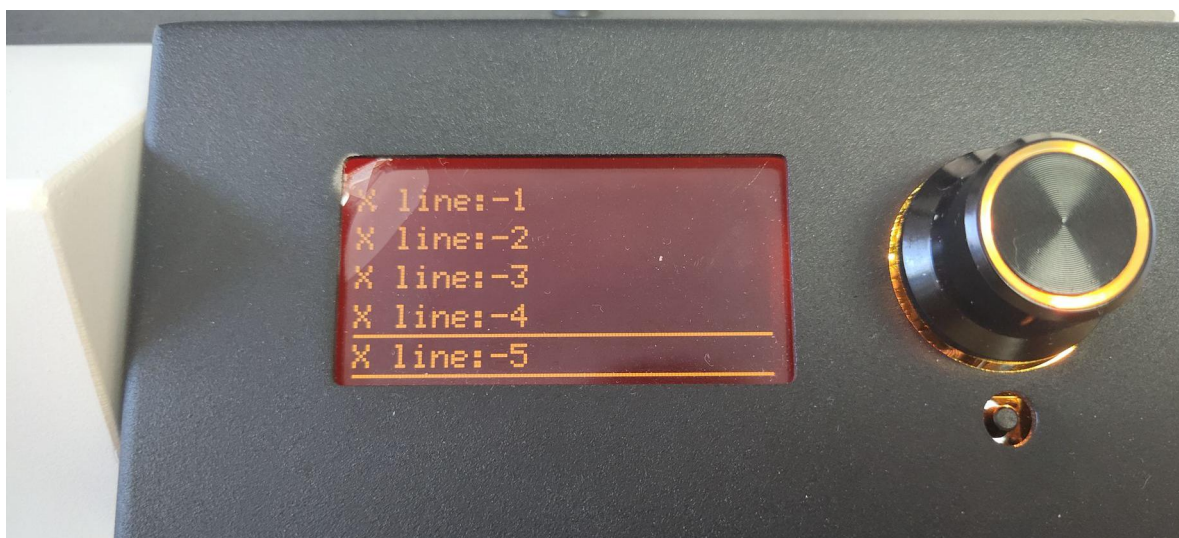
Find the aligned lines on the printed calibration model.

Enter"Configuration-->IDE-X Set-->Auto Calibration-->X Calibration"menu.

And select the corresponding line number in the LCD menu.

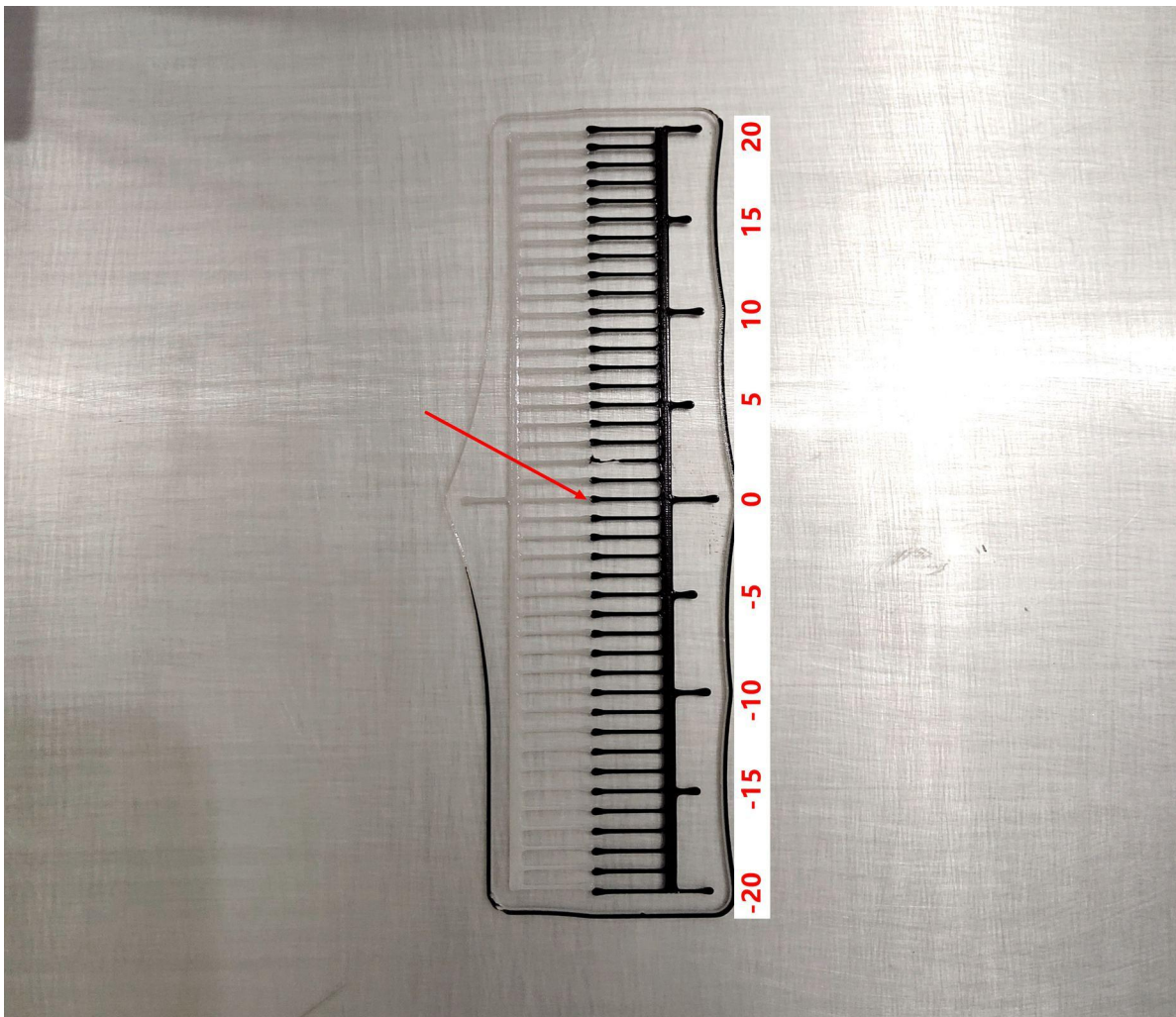Select the "Store settings" menu to save the data.

If no aligned rows are found in the model, then you need to select "2nd Nozzle Left" or "2nd Nozzle to Right" according to the actual situation.

Print the file "C8_Y Calibration.gcode".

Then use the same method to calibrate the offset of the 2nd nozzle on the Y axis to ensure that the line number "0" is aligned.

In addition to automatic calibration, you can also adjust the offset value of the 2nd nozzle on each axis through the "Tool Offset" menu.

1.The "**2nd Nozzle X**" value **increases** and the model moves to the **left**, value **decreases** and the model moves to the **right**.

2.The "**2nd Nozzle Y**" value **increases** and the model moves **forward**, value **decreases** and the model moves **backwards**.

3.The "**2nd Nozzle Z**" value **increases** and the **lower** the right nozzle, value **decreases** and the **raise** the right nozzle.

4. After modifying the offset value, select "**Store Settings**".