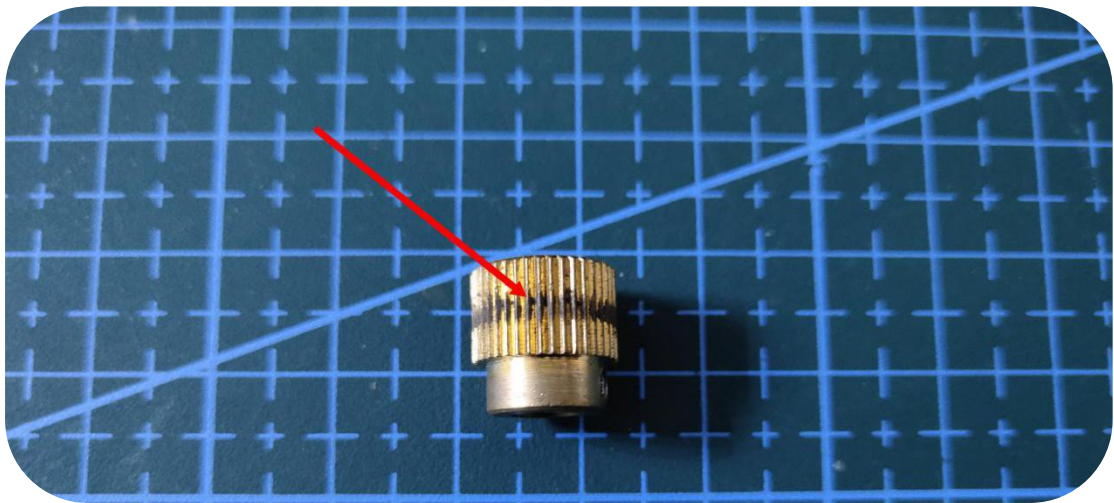


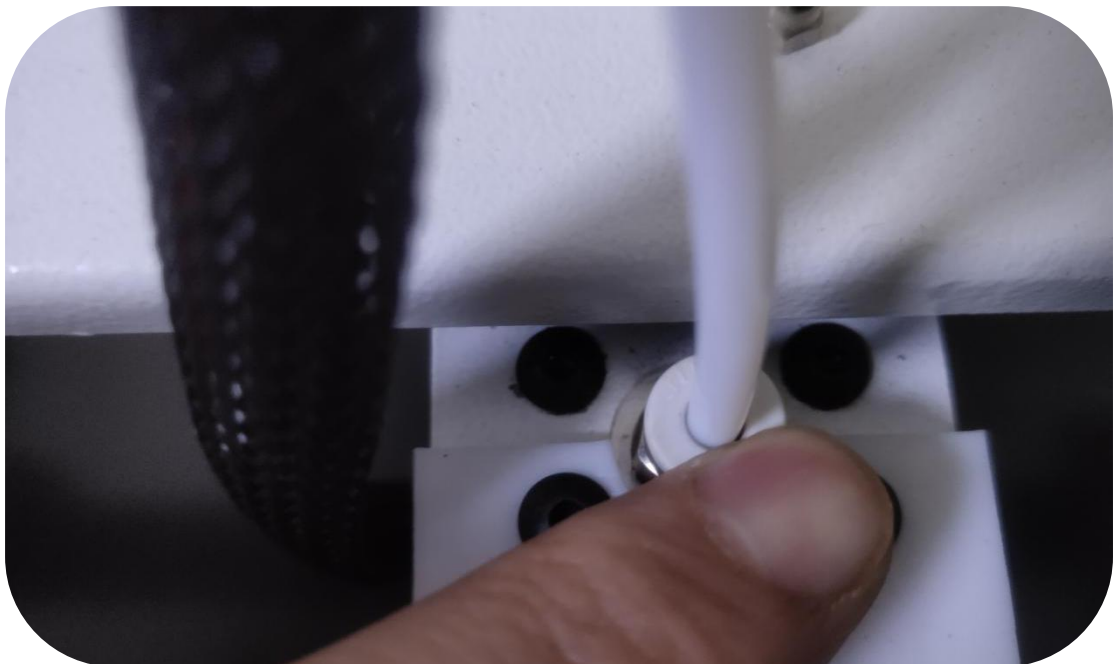
## Extrusion system maintenance

Working long hours without maintaining the extrusion system and changing nozzles can cause extrusion difficulties and affect print quality.

Clean the dirt on the extrusion wheel.



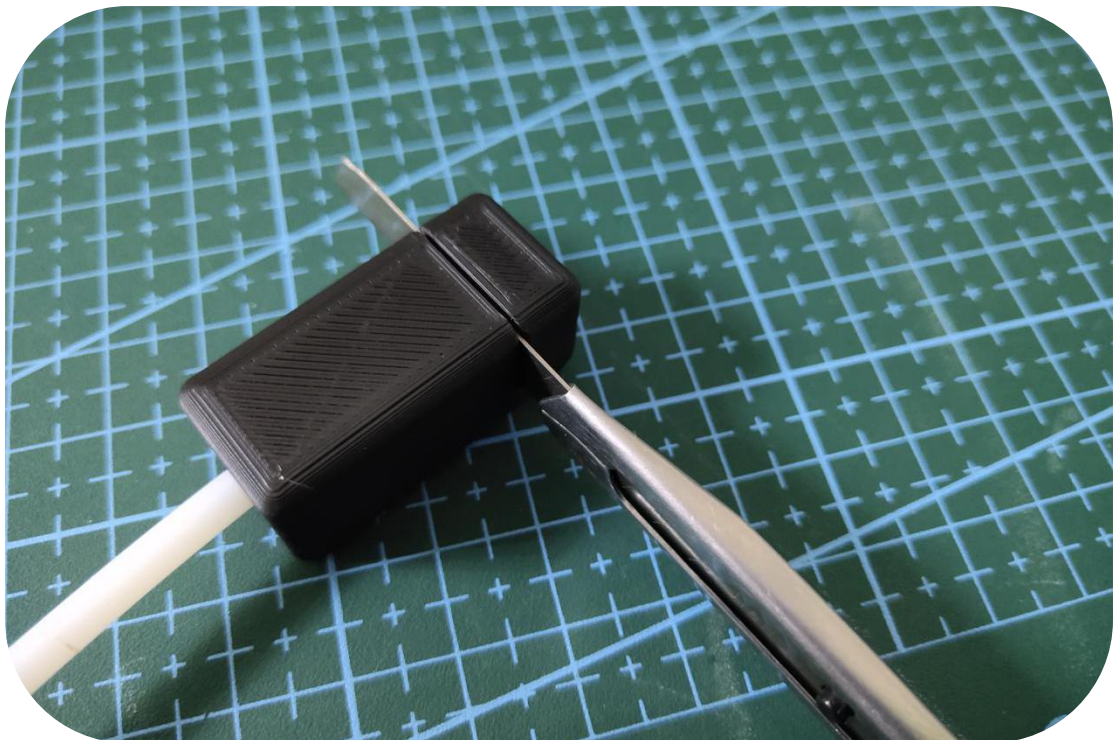
Press the plastic part and pull out the feed tube.



# Extrusion system maintenance

Cut the aging part.

It is recommended that you print a pipe cutter so that a flatter end face is obtained to prevent material leakage.

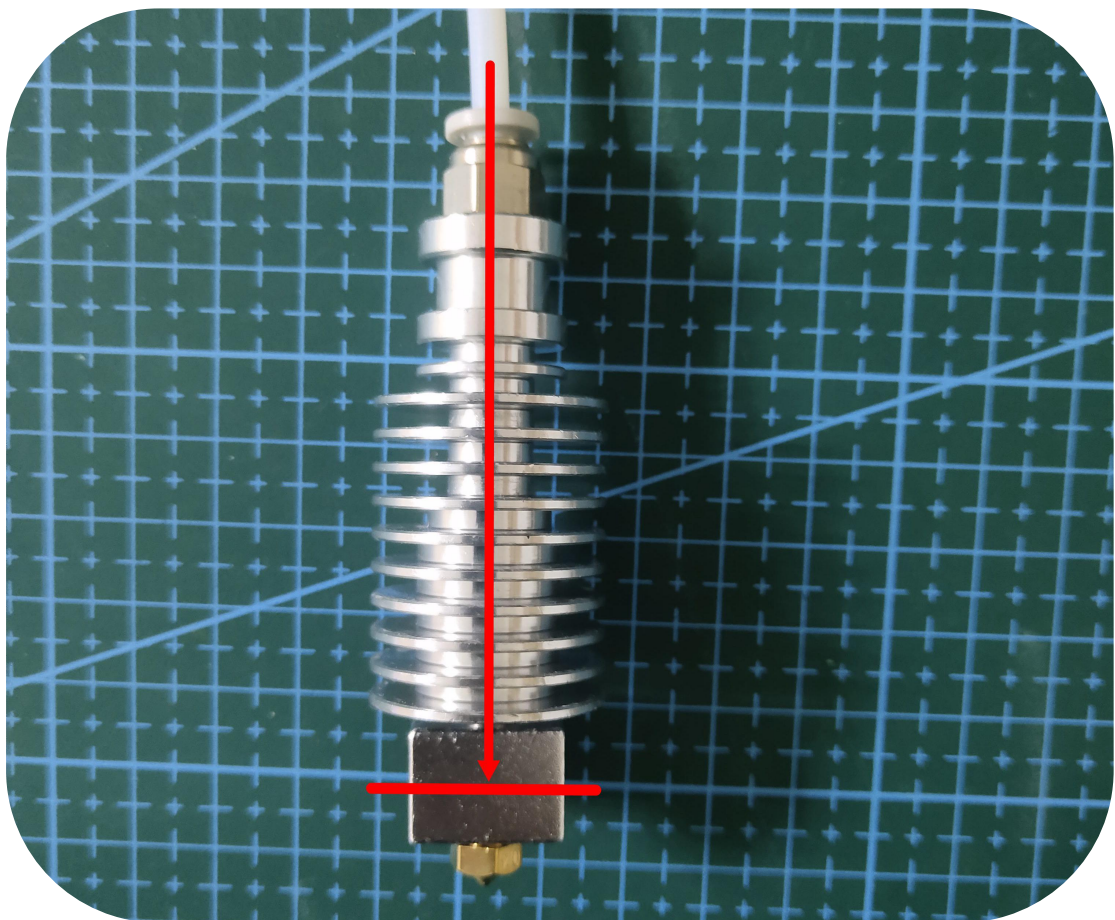




# Extrusion system maintenance

Insert the feed tube into the hot end.

Make sure that the feed tube reaches the bottom of the hot end (the position of the red line in the photo). The end of the feed tube should touch the nozzle, otherwise the hot end will be damaged.



## Extrusion system maintenance

