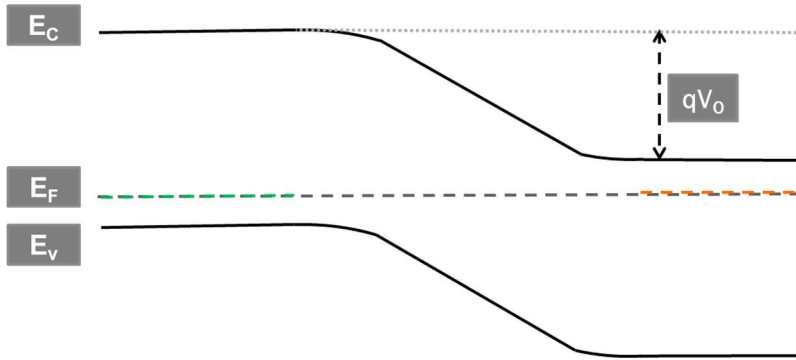


(Time allowed is 120min. 1 single-sided A4 sized handwritten formula sheet is allowed.)

1. This problem is about designing a silicon p/i/n diode to withstand a reverse bias voltage of $V_R = 20V$. The design parameters are: N , the doping level in the n and p regions (assumed to be uniform and equal); and, W , the thickness of the i-region.
- (a) Sketch the equilibrium band diagram for this device. [2]
- (b) Provide the values of N , W , and the maximum electric field in your design. Please keep in mind the following constraints. [8]
- N should be in the range of $10^{16} cm^{-3} - 10^{18} cm^{-3}$.
 - N should be as large as possible to minimize series resistance.
 - N should not be so large that the maximum electric field in the device gets anywhere close to the critical electric field in silicon, viz. $3 \cdot 10^5 V \cdot cm^{-1}$.

(a) The equilibrium band diagram is as follows. [2]



The corresponding electric field profile is as follows.



- (b) To start with, we note that the built-in potential is $V_0 = \frac{kT}{q} \ln\left(\frac{N}{n_i}\right) - \frac{kT}{q} \ln\left(\frac{n_i}{N}\right) = \frac{2kT}{q} \ln\left(\frac{N}{n_i}\right) = 0.84 V$.

Here is one way to design the device. [8]

First, let us start by putting a cap on the maximum electric field. Suppose we aim to design the device so the field does not exceed $6 \cdot 10^4 V \cdot cm^{-1} = E_m = 6 \cdot 10^6 V \cdot m^{-1}$, the maximum electric field.

Second, let us say that we will use the mid-level doping allowed, viz. $N = 10^{17} cm^{-3} = 10^{23} m^{-3}$, so that I do not have to deal with the problem of degenerate doping.

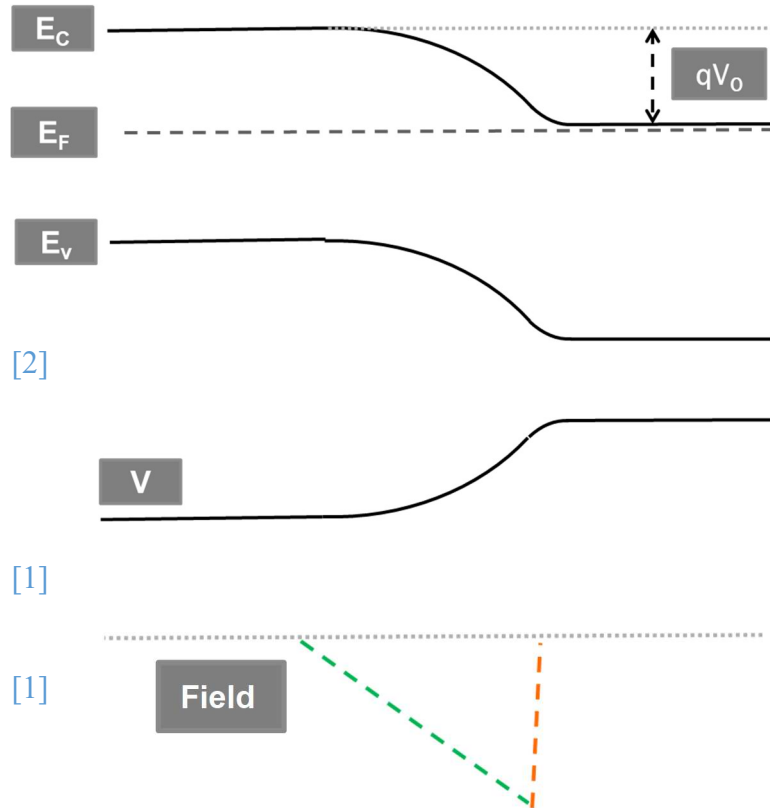
Then, $E_m = qNX/\epsilon \Rightarrow X = \epsilon E_m/qN = 39nm$

The voltage drop in the doped semiconductors is $V_{pn} = qNX^2/\epsilon = 0.23 V$. As expected, the voltage drop is almost entirely in the i-region. Thus, $E_m W \approx V_R \Rightarrow W = 20/(6.10^6) m = 3.3 \mu m$.

Thus, in this design: $E_m = 6.10^4 V.cm^{-1}$; $N = 10^{17} cm^{-3}$; $W = 3.3 \mu m$

2. Consider an n^+/i homojunction in a semiconductor with bandgap $E_g = 1.6eV$, electron affinity $\chi_s = 4eV$, relative permittivity $\kappa_s = 12$, and intrinsic carrier concentration $n_i = 10^8 cm^{-3}$. Assume that the Fermi level in the bulk of the n^+ region coincides with the conduction band-edge there. Assume equal electron and hole effective mass in the semiconductor. Also, assume *equilibrium* for all parts of this question. For part (b) provide a numerical answer. $\epsilon_0 = 8.854 \times 10^{-12} Fm^{-1}$
- (a) Sketch the band-diagram, including the vacuum level. Also show the profiles of the potential and electric field in the semiconductor. [4]
 (b) What is the built-in potential? [2]
 (c) Write down the Poisson equation for the i-region. Eliminate the position variable in order to express it in terms of the electric field and potential. [4]

(a) The band diagram, potential, and field are as follows.



- (b) The Fermi level on the n^+ side, before junction formation is: $E_{Fn} = E_C$
 The Fermi level on the i-side, before junction formation is: $E_{Fi} = E_C - E_G/2$

Therefore, the built-in potential is given by: $V_0 = E_{Fn} - E_{Fi} = E_G/2 = 0.8eV$ [1+1]

(c) The Poisson equation in the i-region is $\frac{d^2V}{dx^2} = -\frac{q(p-n)}{\epsilon}$

where the symbols have their usual meaning. Note that because it is not a doped material, there is no depletion charge; we can only have accumulation of carriers – electrons and/or holes, depending on the potential. [1+1]

Now, the position variable may be eliminated as follows:

$$\begin{aligned}\frac{dE}{dx} &= \frac{q(p-n)}{\epsilon} \\ \frac{dE}{dV} \frac{dV}{dx} &= \frac{q(p_0 e^{-qV/kT} - n_0 e^{+qV/kT})}{\epsilon} \\ -E \frac{dE}{dV} &= \frac{q(p_0 e^{-qV/kT} - n_0 e^{+qV/kT})}{\epsilon}\end{aligned}$$
 [1+1]

3. Consider metal-oxide-semiconductor (MOS) capacitors on n-type substrates that are ideal, meaning the workfunction of the metal and semiconductor are equal. Also assume no charge inside the oxide or at the interfaces.

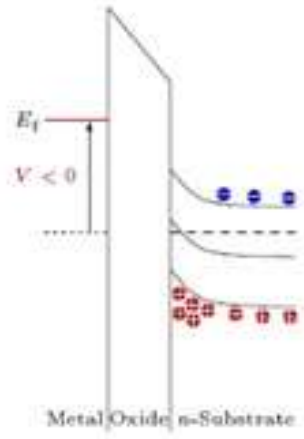
- (a) Suppose the semiconductor substrate is silicon, with doping of $N_d = 10^{17} cm^{-3}$; and the oxide is SiO_2 , with $\epsilon_r(SiO_2) = 4$, and thickness $t = 20nm$. Calculate the threshold voltage, and sketch the band diagram at threshold. [4]
- (b) At threshold, what are the electric fields in the oxide, and at the semiconductor surface? [3]
- (c) What is the high-frequency small-signal capacitance above threshold? [3]

(a) The threshold voltage in this ideal case is given by: $V_T = -2\phi_F - \frac{\sqrt{2\epsilon_s q N_d |2\phi_F|}}{C_{ox}}$ [1]

$$|\phi_F| = \left(\frac{kT}{q}\right) \ln\left(\frac{N_d}{n_i}\right) = 0.42V$$

$$C_{ox} = \frac{\epsilon_{ox}}{t_{ox}} = 1.77 \times 10^{-3} Fm^{-2}$$

$$\therefore V_T = -0.84 V - \frac{\sqrt{2\epsilon_s q N_d |2\phi_F|}}{C_{ox}} = -0.84 V - 0.94 V = -1.78 V$$
 [2]



[1]

(b) The electric field in the oxide is calculated as follows.

At threshold,

$$V_{ox} = \frac{\sqrt{2\epsilon_s q N_d |2\phi_F|}}{C_{ox}} = 0.94 \text{ V} = E_{ox} t_{ox} \quad [1]$$

$$\therefore E_{ox} = \frac{V_{ox}}{t_{ox}} = \frac{0.94 \text{ V}}{20 \times 10^{-9} \text{ m}} = 4.7 \times 10^7 \text{ Vm}^{-1} = 4.7 \times 10^5 \text{ Vcm}^{-1} \quad [1]$$

The semiconductor surface field is given by: $\epsilon_s E_s = \epsilon_{ox} E_{ox}$

$$\therefore E_s = \frac{\epsilon_{ox} E_{ox}}{\epsilon_s} = \frac{4 E_{ox}}{11.7} = 1.6 \times 10^7 \text{ Vm}^{-1} = 1.6 \times 10^5 \text{ Vcm}^{-1} \quad [1]$$

(c) The high-frequency capacitance above threshold is given by:

$$C_{min} = \frac{C_{ox} C_s}{C_{ox} + C_s} \quad [1]$$

$$C_{ox} = \frac{\epsilon_{ox}}{t_{ox}} = 1.77 \times 10^{-3} \text{ Fm}^{-2}$$

Now, $C_s = \frac{\epsilon_s}{W_m}$ where W_m is the maximum depletion width.

$$W_m = \sqrt{\frac{2\epsilon_s |2\phi_F|}{q N_d}} = 10^{-7} \text{ m} \Rightarrow C_s = \frac{\epsilon_s}{W_m} = 10^{-3} \text{ Fm}^{-2} \quad [1]$$

$$C_{min} = 6.4 \times 10^{-4} \text{ Fm}^{-2} \quad [1]$$