## PRODUCT PACK-OFF DATA PAGE: HWB

Product Name: JM SMUCKERS 8/3PK RRN SOUP BONES BEEF 6.3OZ

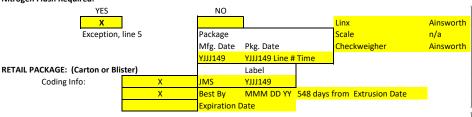
Item #: 115-7119000668B



Version Date:	26.Mai.21
Version:	6
Author :	RM, Added N2

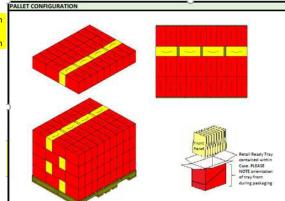
IF PACKED ON LINE #7, MUST POSITION AN EXTRA INDIVIDUAL ON THE PLATFORM INSPECTING PRODUCT FOR DEFECTS SIMILAR TO THE INSPECTION WE COMPLETE ONGOING WHEN PACKING ON HAND PACK LINE #5. REMOVE DEFECTS TO A CONTAINER FOR WEIGHMENT AFTER RUN HAS CONCLUDED.





Instructions:

Step 1. Step 2.



## Tray / Inner Pack:

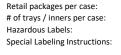
# of Packages/ tray or inner: Instructions for Inner: No inner

Step 1. Place pouches "Forward-Facing" in case.

Step 2. Tape top to close.

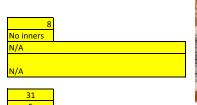
Step 3. Cases should be centered on pallet with zero overhang. Alternate each layer to interlock

## **Shipper Case:**



# of cases per layer # of layers per pallet

Slip sheet:







Not actual product. Shown for placement



Add 1 label to each length side of shipper

1 Place one label on each long side of case
2 Package lot code must include line #
3 Seal quality must be monitored
4 Place pallet label on front and right side of pallet

LABEL	CW MAX	UCL	INTERMIDIATE	TARGET	INTERMIDIATE	LCL	CW MIN
179	250	230	212.5	195	187.5	180	174

## Shipper/Case Label:



