- litters our oceans. We continue to use aspault and concrete for our road surfaces. - While global warming persists and plastic Along with their suptibility to heaving and cracking, the process to refine and manufacture the materials pollutes our atnosphere with greenhouse gasses.
- The lack of usage of recycled plastics in large-scale production and manufactoring reduces the demand for recycling. Which reads to pramy plastics in landfills and our oceans. Simultimeast, Michigan roads are reduced to even worse conditions
- has stayed relatively similar, but with advancements in technology, greating conditions delative needs a change. Not only and - For the past decade, the make-up and structure of roads conditions deterriorating, our nation also has an increasing waste stream of plastics, as the production of plastics is doubling every year.

Problem Statement In recent years, the make-up and stricture of roads has stayed constant, but with advancements in technology and increasing need for environmentally friendly alternitaries, our crumbling infrastructure needs a change. Not only are ow road conditions deteriorating, our nation also has an increasing waste stream of plastics, Many of which are not recycled and End up in the oceans. Is there a way to improve roads through the use of recycled pastics?

| Signature: | Date: | Team Ma | |
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| Witness: | Date: | Team Members: | Continued Page # |

Title: 1 C Brainstorm ~ Based on rubric W Identifying + Understading - Problem: Michigans Crumbling infrastructure, 11 Invention recycled plastics, global warning, plasti Process who is effected: trucking and shipping inalistry - michigans conomy Ideating - a road surtace using a truss system made out so recycled plastic. The top lamer will still be concrete but it will reduce the amount of plastic used Pessyn + Bullid - prototype - cross section of road La have to note a moid for the trucs Testing + Refining - properties of our threses and concrete stress analyzev charges how we design + greate trasses Market Potential - How large is potential nurket Invention 5 many local state government or use for private businesses Impact 4 Scope markets determine who where our invention win sen to Value Preposition - need to consiter other impacts besides environmental Show the minimal adverse impact Hess concrete = less green house gas amissons do a calculation!! Inventor Communication Logbook - DO it as you go - NOT AFTER La documents: problem identification brainstorming, rescurch, solution, test tradds Display Board - Aesthetic w/ graphs, portures Well Written Shows Trivention process - problem, research, solution impall UNIQUE Prototype-snows key characterists -> truss system Live Pitch Date: Signature: Team Members: Continued Date: Witness:

Title: NIC Overcul

Type of plastic we need recycled Polyethylene Terephthalate (PET)

Properties:

thermoplastic hard, stiff, Strong, almensionally stuble obsorbs very little water

truck system mold

Portland cement
La for overlay

We need to construct a box for pouring the cernat

Signature:

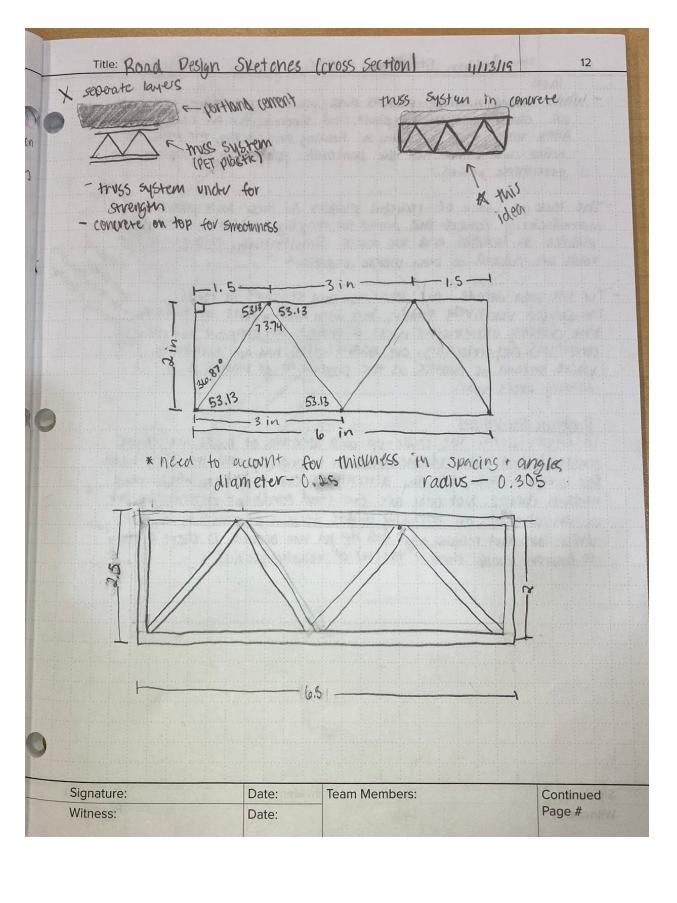
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Continued Page #



Making concrete wil coment powder And GLOVES WEAR BREATHING MASKS AND GLOVES

- Pow cernent powder in ourea consistency of "thin putty"
- Add water and stirr until the consistency of "thin putty" - If convete doesn't awady nave sond, add sand

ROHOS:

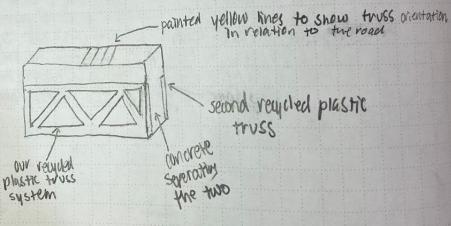
(start us) a 1:1 cernst sand votto) I part cement 3* parts sand 3 parts water

How we will use cement for our project
-build a wooden box for us to pour the concrete

1-just a very thin prototype to show how it would work not a cunote road or amounts

- place our recycled plastic truss on an edge

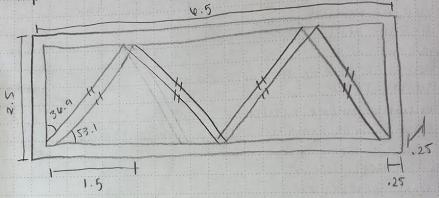
- pour concrete to fill the box (ABOVE the level of the truss

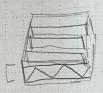


Signature: Date: Team Members: Continued Witness: Date: Page #

problem statement:

In recent years, the make-up and structure of roads me stayed constant, but with advancements in technology and stayed constant, but with advancementally friendly alternative increasing need for environmentally friendly alternative our crumbling infrastructure needs a change. Not only our crumbling infrastructure needs a change not nation also are our road conditions deteriorating, our nation also are our road conditions deteriorating, many of which an increasing waste stream of plastics, many of which are not recycled and end up in the oceans. Is there a are not recycled and end up in the vst of recycled plastics!





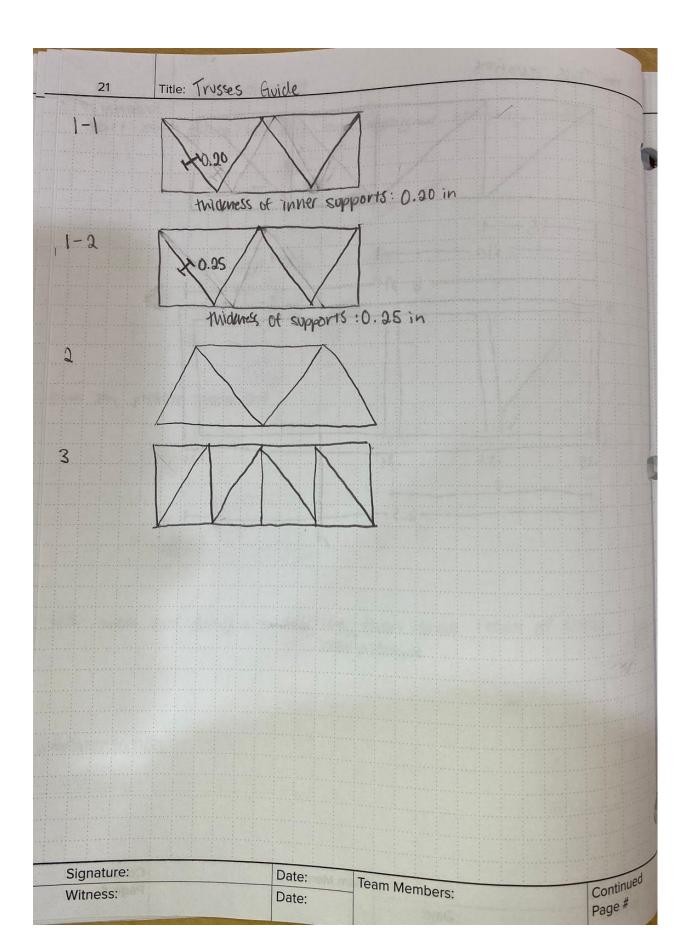
Broker

Sportiand cement

Stechcied biastie

PMOON?

| Signature: | Date: | Team M. | |
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| Witness: | Date: | Team Members: | Continued |
| | | 3160 | Page # |



| Title: Testing the Trusses Continued Continued Continued | | | | - atc. | | | Con | Illino |
|--|------|--------|---|----------|-------------|----|-----|--------|
| Tross Force = 69 lbs Displacement = 0,295 #3 3 Force = 50 Displacement = .180 #3 3 Force : 180 Obsplacement : .131 Force: 188 Displacement: .135 Force: 197 Displacement: .201 Signature: .201 Signature: .201 | | | Lines . | Date: Te | am Members | 5: | Con | tinued |
| #3 3 Force: 180 #1 1-1 Force: 168 Pisplacement: 131 #1 1-1 Force: 168 Pisplacement: 135 #5 1-2 Force: 197 3 points up | | Signat | ure: | Date: | 17777384441 | | | |
| #3 3 Force: 180 #1 1-1 Force: 168 Displacement: 131 #1 1-1 Force: 168 Displacement: 135 #1 1-2 Force: 197 #1 3 points up | | | | | | | | |
| #3 3 Force: 180 #1 1-1 Force: 168 Pisplacement: 131 #1 1-1 Force: 168 Pisplacement: ,135 #5 1-2 Force: 197 3 points up | | | | | | | | |
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| #3 3 Force: 180 #4 1-1 Force: 168 Pisplacement: 131 #4 1-1 Force: 168 Pisplace ment: ,135 #5 1-2 Force: 197 3 points up 3 points up | | | | | | | | |
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| #3 3 Force: 180 #1 1-1 Force: 168 #2 Displacement: 131 #4 1-1 Force: 168 #5 points up #6 points up | HE | 1-2 | Force: 197 | 3 paints | 100 | | | |
| #3 3 Force: 180 #1 1-1 Force: 168 #2 1-1 Force: 168 #3 3 points up | 4 | 1 | Displace ment: ,135 | | | | | |
| #3 3 Furce: 184 Displacement: 131 | 出 | 1-1 | Force: 168 | 3 point | 1 | | | |
| #3 3 Furce: 180 | | | | 1 1 3 3 | 1 | | | |
| #2 2 Force = 50 Displacement = .180 | ادی |) | PUICE . 180 | | W | | | |
| Force = 69 lbs Displacement = 0,225 Force = 50 | #3 | 7 | F0/10 : 15/10 | | | | | |
| Force = 69 lbs Displacement = 0,225 Force = 50 | | | Displacement = . 180 | | | | | |
| Force = 69 lbs Displacement = 0,225 | #2 | 2 | Force = 50 | | | | | |
| #D 1-1 (05 00 MK NR) | 1 | | Vispiacement - 0,283 | | | | | |
| #D 1-1 (05 odink sp) | | | Force - 69 165 | | | | | |
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| 23 Title: Testing the Trusses | test | truss | ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, | placen | wor. | | | |
| | | 23 | Title: Testing the | 1100000 | .a.t | | | |
| the Paris NYPO of Home | | 22 | | Truccol | | | | - |

the "liquid nubber" molaing material can be used multiple times.

For our prototype we need a recycled plastic musses

At least 2 for stress analysis/neuto1al testing

We need a container (tubberware) to pour the liquid rubber into (we truss on top) to create our mold

recyclable 1 plastics (PET) ~ plastic 21 bottles - melting point of ass &

According to Molal Making Technology website says that sillicones have the ability to witnestend a casting temperature range of 390-590°F in base = Obdensation cure

- · outstanding resistance to inhibition
- · cure rate adjustable we catalyst base mixture ratio
- · excellent for single-stage book molds
- . 1000 auromete for Plexibility in the demolding of complex parts

Signature:

Date:

Date

17 Title: Budget product name

00 mog 30 Tin-Cure sillione Rubber

ONLINE

Menards snapping list

portland cement mix -> mastercraft "concrete mix"

bucket + stir sticks

| Item | Product | Supplier | Price | |
|--------------------|------------------|-------------|---------|--------------------------------|
| Recycled Plastic | 2 liter bottles | Gabi | \$0 | |
| 5 gal pail | 5 gal Menard Pai | Menards | \$3.05 | |
| Concrete | Concrete mix | Mendards | \$3.17 | |
| Molding Mix | Oomoo Tin Cure | Mr. Pachera | \$28.49 | DEFECTIVE |
| 2nd Molding mix | Oomoo Tin-Cure | Amazon | \$36.97 | |
| Pot for melting pl | GG 1QT Saucep | Big Lots | \$9.54 | |
| | | | | |
| | | Net Total | 004.00 | |
| | | Total | \$81.22 | |
| | | Total | \$52.73 | (what comes out of our budget) |

Signature: Witness:

Date:

Team Members:

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- 2, 3-4 layers, with time for each layer to dry 27 measuring exp
- 25 pourines in one place win new no air bubbles de not give model to base to make sure its no movement
- 25 Stell model, apply light mist coeting 25 dispense part & then B, then combine together and mix for about 3 mins until colors mixed
- 27 Let rubber rise and seek its own level overmedal
- 25 cure at le noirs room temperature

BUDGET

| Item | Product | Supplier | Price | |
|--------------------|-----------------|-------------|---------|--------------------------------|
| Recycled Plastic | 2 liter bottles | Gabi | \$0 | |
| 5 gal pail | 5 gal Menard Pa | Menards | \$3.05 | |
| Concrete | Concrete mix | Mendards | \$3.03 | |
| Molding Mix | Oomoo Tin Cure | Mr. Pachera | | DEFECTIVE |
| 2nd Molding mix | Oomoo Tin-Cure | Amazon | \$36.97 | DEFECTIVE |
| Pot for melting pl | | | \$9.54 | |
| | | | | |
| | | | | |
| | | Net Total | \$81.22 | |
| | | Total | \$52.73 | (what comes out of our budget) |

| Signature: | Date: | Team Members: | Continued |
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| Witness: | Date: | cete(C) | Page # |
| | | | |

· A = HOPE

- CUT INTO STRIPS

- USE blender to Finely Chap pieces → pulvovice

- Smaller pieces meet easier

- melt

- grill w/ purchment paper over it

-> 850° > doesnt work

-> then in tooster oven?

Our plan:
- out up pieces very finely we exact write
- mest in thrift store pot
- pour into mold x 3

Signature:

Witness:

Date:

Team Members:

Continued Page #

