Assignment of Basic Machine Shop

Topic: 1 Lathe Construction

- 1. Explain the Working of Centre Lathe Machine and its parts.
- 2. Describe the Types of Lathe Machines (Capstan Lathe, Turret Lathe, CNC Lathe)

Topic: 2 Cutting Tools for Lathe Machine

Explain each:-

- 1. Single Point Cutting Tool
- Single Point Cutting Tool
 Compound Knurling Tool
- Parting Tool

- 2. Single Knurling Tool
- 4. Threading Tool

Topic: 3 Precision Measuring Tool

Describe Vernier Caliper, and its Applications.

Topic: 4 Lathe Operations

Describe the Lathe / Manufacturing Operations given below:-

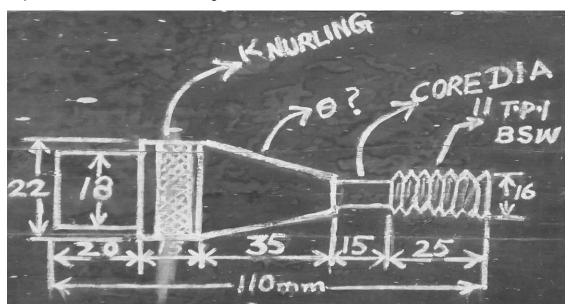
1. Facing

- 2. Step Turning
- 2. Straight Turning
- 4. Core Dia (Thread Dia)
- 5. Taper / Angular Turning
- 6. Knurling

7. Threading

Topic: 5 Work Piece / Job

Explain the Procedure of Making a Work Piece / Job.



Reference Book: 1. Workshop Technology by A.W. J. Chapman

2. Manufacturing Processes by R.B. Gupta...