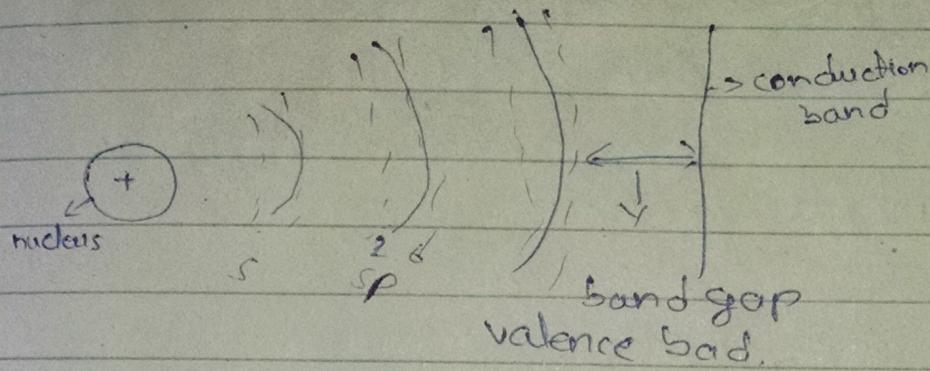


29-01-2016

BSCS-409

"Material, ~~and~~ semiconductors and devices.

A device that can perform arithmetic.



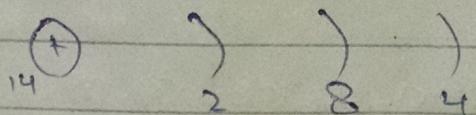
$$K, L, M, N, \dots = 2n^2 \quad 1.79 \text{ eV} \\ 1.79 \times 10^3$$

Conductors \Rightarrow Weak bonding of electron with nuclei

Semi conductors \Rightarrow

Insulators \Rightarrow Strong bonding of electron

Cose charge :



$$18 \times 10^3 + 5 \\ 18 \times 10^3$$

$$1.79 \times 10^3 - \cancel{18 \times 10^3} = 17.9 \times 10^3$$

$$\text{Cose charge} = 14 - 2 - 8 = +4$$

$$18 \times 10^3$$

Course Outline

Materials :

- Crystalline and non-crystalline solids
- Energy band in solids
- Types of Material
- Metals
- Semiconductors
- Imperfections in solids

Semiconductors :

- Extrinsic and Intrinsic Semiconductors
- Conductivities of semiconductors.
- Important Semiconductors
- Effect of temperature on Semiconductors
- Semiconductor growth
- Cutting, diffusion and liquid crystals

Devices :

- PN Junction
- Semiconductor diode and Zener diode
- Bipolar transistors
- Junction Field Effect Transistors (JFET)
- Metal Oxide Semiconductor FET (MOSFET)
- Solar cells
- Display Devices

- Integrated Circuits (IC's)

Book:

- i) Introduction to material science
James F. Shkel fort
- ii) Electronic Material Science
James W. Mayer
- iii) Electronic Device 9th Edition
Floyd

Insulators:

An insulator is a material that does not conduct electrical current under normal conditions. Most good insulators are compounds rather than single element materials. Valence electrons are tightly bond to the atoms, therefore there are very few free electrons in an insulator. Example rubber, Plastic, glass.

Conductors:

A conductor is a material that easily conducts electrical current. Most metals are good conductors. The best conductors are single-element materials, such as copper (Cu), silver (Ag), gold (Au) and Aluminium (Al) which are characterized by atoms with only one valence electron. Very loosely bond to the atom. These very loosely bound valence electrons. In conductive material free electrons are valence electrons.

Pure (intrinsic) state is neither a good conductor nor a good insulator. Single element semi conductors are Althimony (Sb), Arsenic, Bismuthine (Bi), Germanium (Ge), Tellurium (Te). Compounds such as Gallium arsenide, Silicon carbide and silicon germanium are also commonly used.

Siilicon (Si) and Germanium (Ge) are semi conductors. Silicon (Si) and Germanium (Ge) are also single element semi-conductors. The single element semi-conductors are silicon, germanium and gallium arsenide. They are also called elemental semiconductors. Silicon is most commonly used whereas germanium is moderately used.

The single element semi-conductors are chalcocides by which four valence electrons are shared between silicon and germanium atoms. Semiconductors are also called covalent semiconductors.

Semi - Conductors

- ① Crystalline
 - ② Emost Phous
 - ③ Poly Crystalline

• Crystalline Solids:

A crystalline solid has its molecules (or atoms) arranged in a lattice i.e. they are arranged in a regular fashion with equal spacing and angles relationship in all three dimensions.

Non-Crystalline Solids:

Also called amorphous, has no such arrangement of molecules.

- ionic compound are usually crystalline

- Not all crystalline compounds are ionic.

Solid Materials are usually distinguished as:

- Amorphous
- Polycrystalline
- Single crystalline solids.

- Each type is characterized by the size of an ordered region within the material.
- An ordered region is a spatial volume in which atoms (or molecules) have a geometric arrangement
- Amorphous materials have order only within a few atomic or molecular dimensions.
- Poly crystalline material relatively have high degree of order.
 - The ordered region vary in size of orientation
 - Each ordered region is called a grain and are separated from one another by grain boundaries.
- as:
 - Single crystal materials have regular geometric periodicity throughout the material.
 - Electrical properties of single-crystal material are superior to others.

• A primitive cell is the smallest unit cell that can be repeated to form the lattice.

For simple type of crystal structure we choose unit cells (fundamental unit) having orthogonal (90°) and equal distance structure.

Some simple type of single-crystal lattice structures are:

i) Simple cubic (Sc): (8-atoms)



Structure having an atom located at each corner of a cube.

ii) Body centered cubic (bcc): (9-atoms)



BCC structure has an atom at each corner and an additional atom at the center.

iii) Face centered cubic (fcc): (14-atoms)



fcc structure has an atom at each corner and additional atom at the center of each face plane.

cell

Band Graph:

The difference in energy between the valence band and the conduction band is called an energy gap.

This is the amount of energy that a valence electron must have in order to jump from valence to conduction band.

Once in conduction band electron is free to move throughout the material and is not tied to any given atom.

-h

Core:

Core of an atom consist of everything except its valence shell (valence electrons).

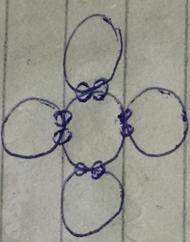
Silicon Vs Germanium :

The valence electrons in germanium are in the fourth shell while those in silicon are in the third shell (closer to the nucleus). i.e. Germanium valence ^{electrons} are at high energy level, than those in silicon, this require smaller amount of additional energy to escape from atom. This property make germanium more unstable at high temperature. This is why silicon is more commonly used in semiconductor devices.

Intrinsic Silicon Bonding:

In its purest form silicon atoms form covalent bond with four of its neighbouring atoms.

- Each silicon atom has eight shared valence electrons.



(pure silicon).

Pentaivalent impurity:



Conduction in Semiconductors:

At room temperature pure silicon has sufficient energy for some valence electrons to jump the gap from the valence to conduction producing a free electron (conduction electron) and a hole (vacancy left in valence band within the semiconductor crystal), called 'electron-hole pair'.

In a piece of semiconductor there are equal numbers of free electrons and holes.

Recombination:

When a conduction band electron loses energy and falls back into a hole in the valence band the process is called recombination.

Electron current:

When voltage is applied across a piece of material, the free electrons in conduction band are attracted toward positive end. This movement of electron is called electron current.

Hole current:

Valence electrons attached to their atoms in crystal structure can move into a nearby hole, leaving another hole. This movement of hole from one place to another create another current in semi-conductor material called hole current.

Doping:

The controlled addition of impurities to the intrinsic (pure) semi conductor material is called doping.

Doping increase the number of current carriers (electrons or holes).

I - bivalent impurity \rightarrow increase no. of holes

II - Pentavalent impurity \rightarrow increase no. of electrons.

N-type Semiconductors:

Piece of semiconductor having more free electrons (conduction band electrons) than holes is called N-type semi conductor material.

Pentavalent (Arsenic (As), Phosphorus (P), Bismuth (Bi) or Antimony (Sb) atoms with five valence electrons) impurities are added to increase numbers of free electrons.

P-type Semiconductors:

Piece of semi conductor having more numbers of holes in the crystal structure than free electrons is called P-type semiconductor.

P-type semiconductors are produced by doping intrinsic material with tri-valent impurities (atoms with 3 valence electrons Boron (B), Indium (In), Gallium (Ga).

Hole current:

Valence electrons attached to these atoms in crystal structure can move into a nearby hole, leaving another hole. This movement of hole from one place to another creates another current in semi-conductor material called hole current.

Doping:

The controlled addition of impurities to the intrinsic (pure) semiconductor material is called doping.

Doping increases the numbers of current carriers (electrons or holes).

- i - Univalent impurity \rightarrow increase no. of holes
- ii - Pentavalent impurity \rightarrow increase no. of electrons.

N-type Semiconductors:

Piece of semiconductor having more free electrons (conduction band electrons) than wholes is called N-type semiconductor material.

- Pentavalent (Arsenic (As), Phosphorus (P), Bismuth (Bi) or Antimony (Sb) atoms with five valence electrons) impurities are added to increase numbers of free electrons.

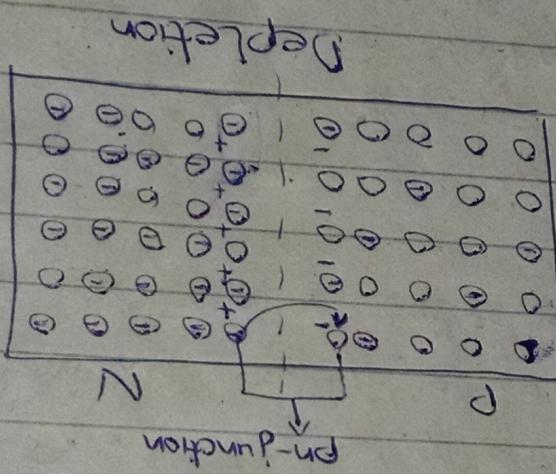
P-type Semiconductors:

Piece of semiconductor having more numbers of holes in the crystal structure than free electrons is called P-type semiconductor.

- P-type semiconductors are produced by doping intrinsic material with tri-valent impurities (atoms with 3 valence electrons Boron (B), Indium (In), Gallium (Ga).

$$V_{BE} = 0.3V$$

$$V_{SI} = 0.7V$$



The majority carriers are free electrons.

- In P-type semiconductor holes are majority carriers of current while conductivity band (free) electrons are minority carriers of current.

- In N-type semiconductor free electrons are majority carriers of current while holes are minority carriers (holes produced by thermally generated free electrons are minority carriers of current, while holes are majority carriers of current).

Majority and Minority Carriers

- A point is reached when total $-V$ charge in depletion region equals only fluxes

- These two layers of $-V$ and the charge from the depletion region (depletion of charge carriers).

- A depletion region forms starting at the junction and negative ions in p-region combine with holes in p-region, thus creating positive ions in n-region near junction and combine with holes in p-region. Thus a region starts diffusing across the junction pn-junction when majority electrons of p-junction and minority holes in n-region enter p-region.

- A pn-junction is formed when a part of material is doped n-type.

- Even after doping numbers of free electrons as holes can be increased, numbers of electrons and protons in material remain same resulting in material to be neutral.

The PN-junction:

Schematic symbol

The P-region is called Anode (A)
The N-region is called Cathode (K)

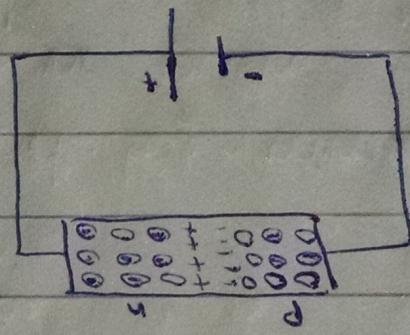
A diode is a piece of semi-conductors material, half doped as a P-region (by addition of pentavalent impurities) and half doped as a N-region (by addition of trivalent impurities) with a PN-junction and depletion region in between.

Ide:

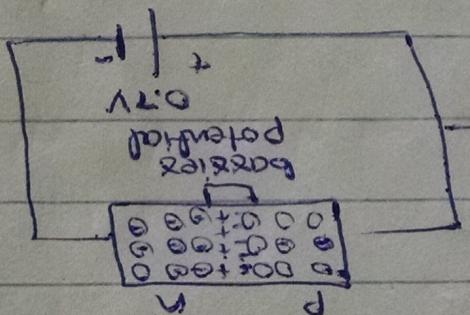
Layee.

- External energy must be applied to get the electrons to move across the barriers of the electric field into depletion layer.

Diffusion of electrons and leaving an electric field.



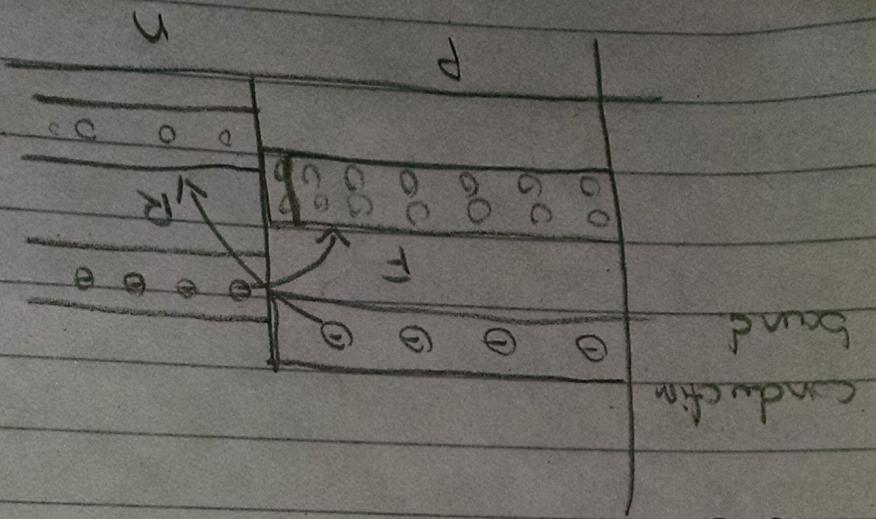
Reverse Bias



Forward Bias

We can provide external energy to diode
in two ways.

~~P~~

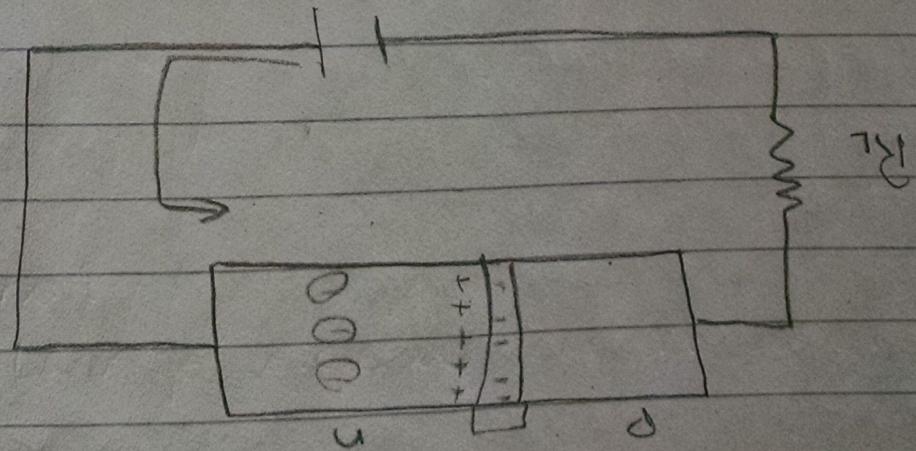


presently will to combine with the minority holes.

P passes the junction, and falls down the cathodes by - i.e terminated

CURRENT caused by minority carriers of

Reverse Current:



16
Valence and conduction band in N-type material are valence bond at slightly lower energy level than P-type material due to difference in atomic characteristics of impurities.

Reverse Break down:

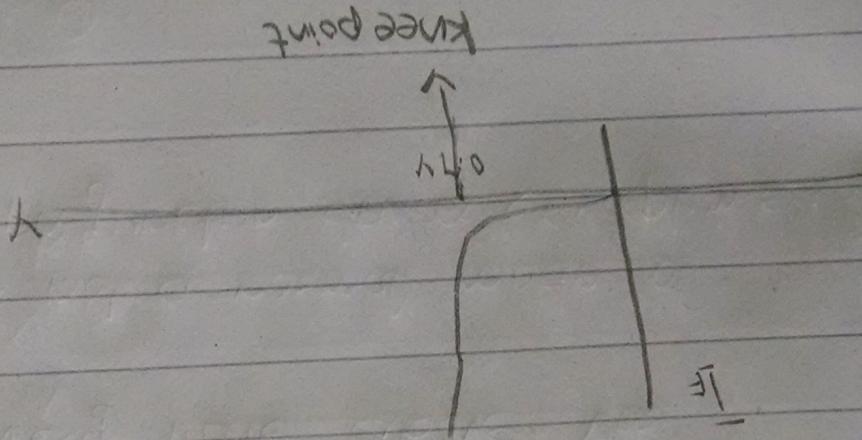
- Reverse break down is due to avalanche multiplication.
- If the external reverse-bias voltage is increased to a value called breakdown voltage, then reverse current will drastically increase.
- The high reverse bias voltage imparts energy to the free minority electrons so that as they speed through P region, they collide with atoms with enough energy to knock valence electrons out of orbit and into conduction band.

die.

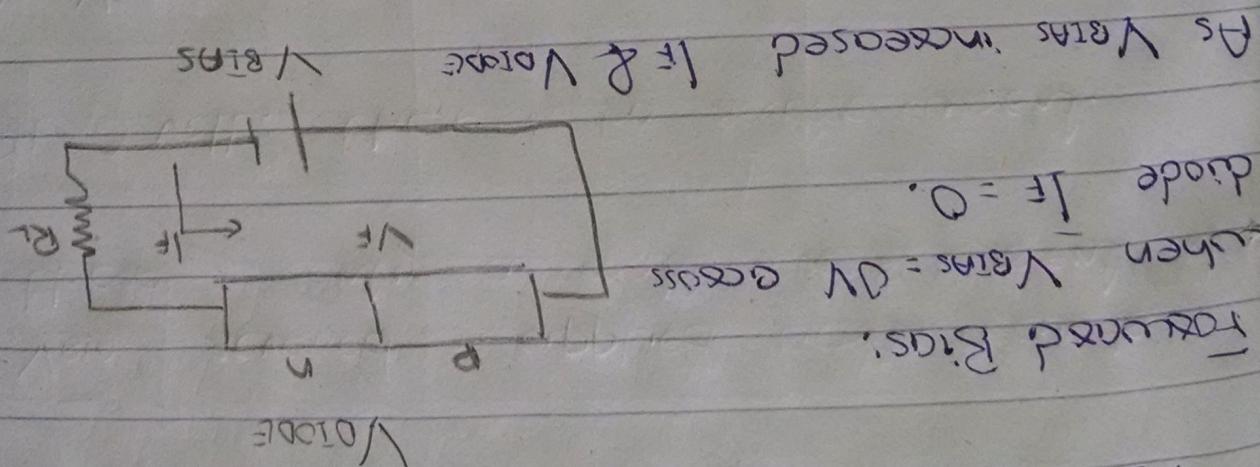
• Avancene multiplication can damage the atmosphere holes.

The high energy electrons go through the depletion region, they have enough energy to go through the insulation as conduction electrons, rather than combining with few electrons.

• The newly created free electrons are also highly in energy and repeat the process and the numbers of free electrons



As V_{BIA} increases, I_F increases rapidly. When V_{BIA} is such that $V_{BIA} = V_{BD}$, breakdown occurs. At this V_{BIA} increase in V_{BIA} causes a rapid increase in I_F because of the decrease in resistance across the diode. This is due to the increase in carrier density of the semi-conductors (N). As we move up the curve, the resistance decreases.



VI. Characteristics:

• Breakdown is not a normal mode of operation for p-n junction devices (exception exists).

As we continue to increase V_{BIA} , IR continues to increase but the voltage across diode VR increases very little due.

IR begins to increase drastically when V_{BIA} reaches the VR (Breakdown voltage).

As V_{BIA} reverse increases very small IR flow and VR increases.

At 0 volt, there is no reverse current.

These is only a small reverse current (IR) when reverse bias is applied across a diode.

Reverse Bias:

For
This
TE

Temperature Effect:

The battery potential decreases by 2mV for each degree increase in temperature.

$$2\text{mV} = 0.002\text{V}$$

$$0.7\text{V} - 0.002\text{V}$$

value),

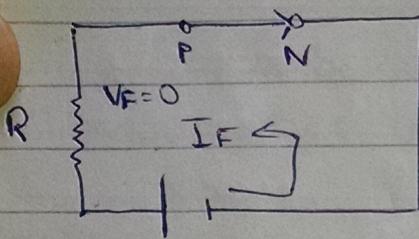
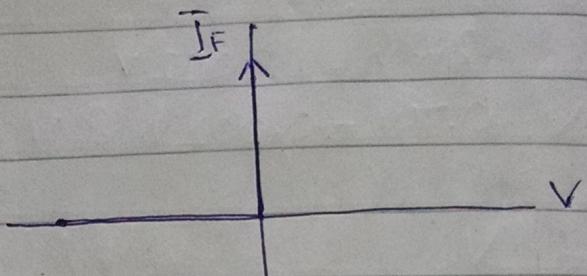
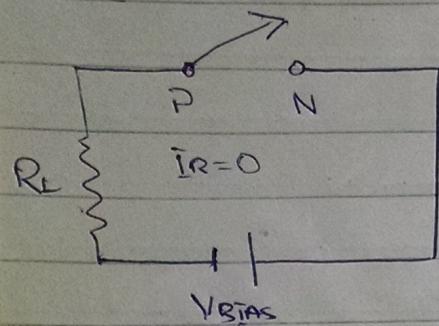
tinues

exists).

04-03-2016

Diode Models:

1. IDEAL MODELS:



Least accurate approximation

Forward Bias:

$$V_F = 0 \text{ V}$$

$$I_V = \frac{V_{BIAS}}{R_L}$$

Reverse Bias:

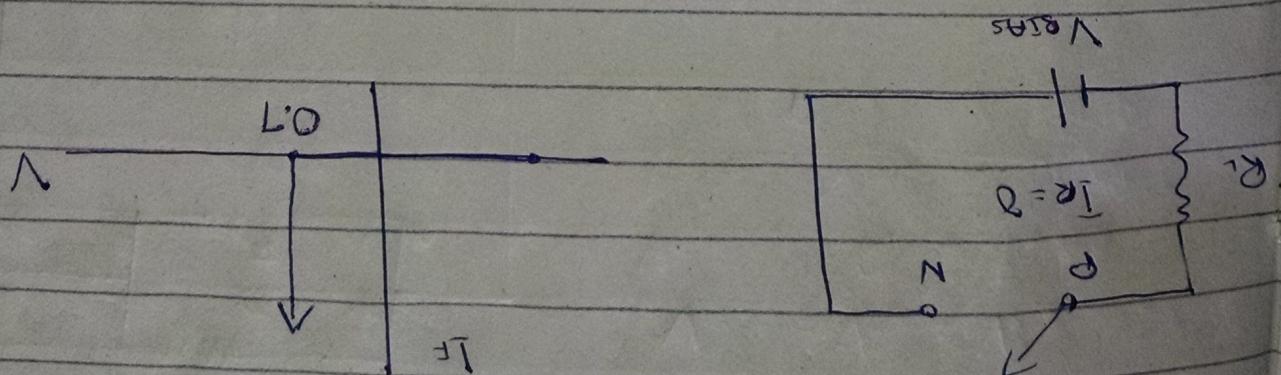
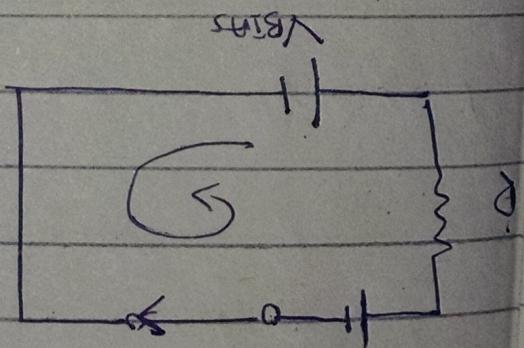
$$I_R = 0$$

$$V_{DIODE} = V_{BIAS}$$

$$I_F = \frac{V_{BIAS} - V_F}{R_L}$$

$$V_{RL} = I_F R_L$$

Foward Bias:



2. PRACTICAL MODEL:

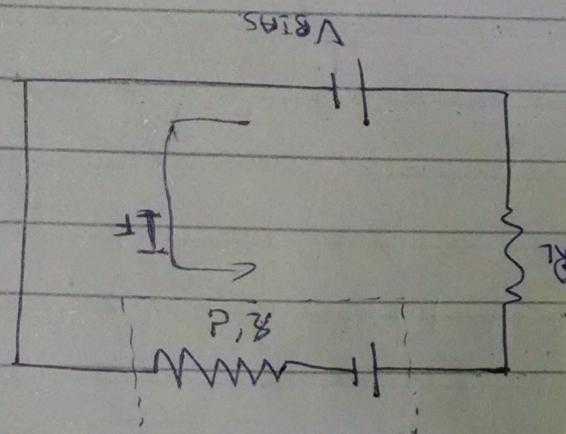
3-2016

$$R_L + R_{\text{d}}$$

$$I_E = V_{B1AS} - 0.7$$

$$V_E = 0.7V + I_E R_D$$

α_D = small signal dynamic resistance



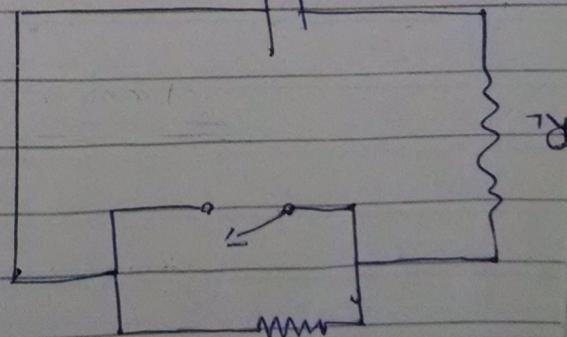
α_R = large internal reverse resistance

$$V_{B1AS}$$

$$I_R = \frac{V_{B1AS}}{R_L + R_R}$$

$$V_{B1AS} = I_R R_L + I_R R_R$$

$$V_{B1AS} = V_{RL} + V_{RR}$$



3- COMPLETE MODEL:

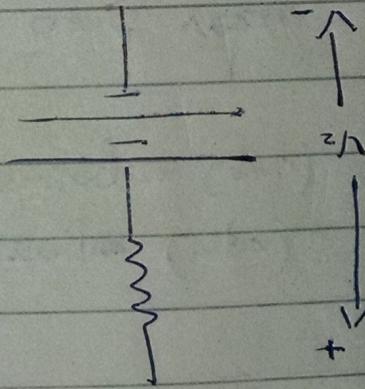
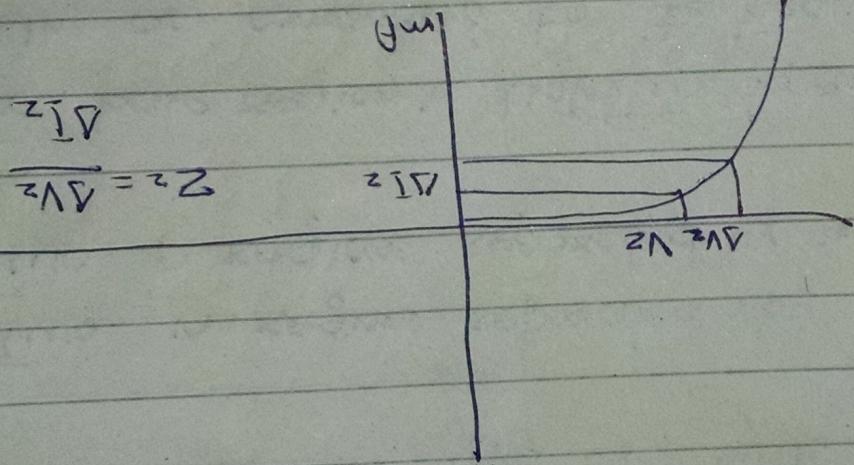
High reverse voltage.

- Avalanche breakdown occurs at a very high reverse voltage.
- Breakdown and Zener breakdown are available in Zener diode: Avalanche operation is the same as Zener diode.
- Two types of reverse breakdown are operating the same as Zener diode.
- If a Zener diode is forward biased, it undergoes changes drastically.
- Reverse breakdown almost constant and the voltage remain constant region, diode is set by carefully controlling the doping level during manufacturing.
- The breakdown voltage of a Zener diode reverse breakdown region.
- It is designed for operation in the device that differs from Zener diode as operating conditions.
- Zener diode is a silicon pn junction constant DC voltage under reverse biasing conditions.
- Zener diodes maintains a nearly

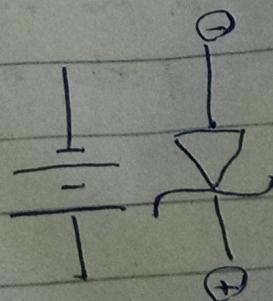
ZENER DIODE:

Normal diodes are called rectifiers.

- ↑
↓
+
↔
- Zener Breakdown occurs in a Zener diode at low reverse voltage.
 - A Zener diode is heavily doped to reduce Zener Breakdown voltage.
 - High doping causes a very thin depletion region with intense electric field with a region where depletion region.
 - Zener diodes with break down voltages of less than $5V$ operates predominately in breakdown region.
 - Zener Breakdown occurs in highly doped p-n junction where depletion region is of attachment between the negative electrons and a positive voltage is so great that it pulls electrons out of these covalent bonds and away from these parent atoms i.e. electrons are transferred from valence to conduction band.



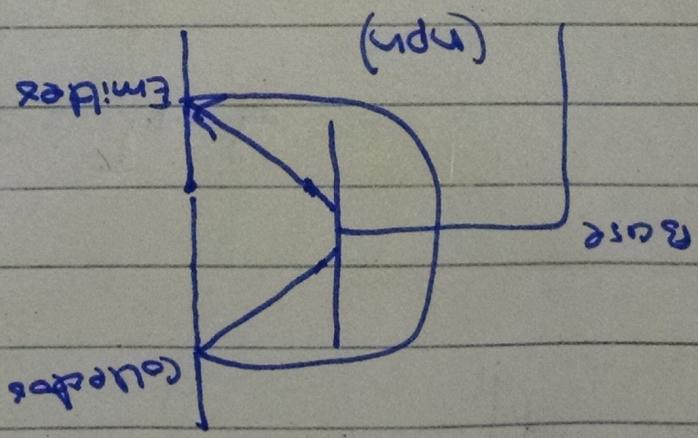
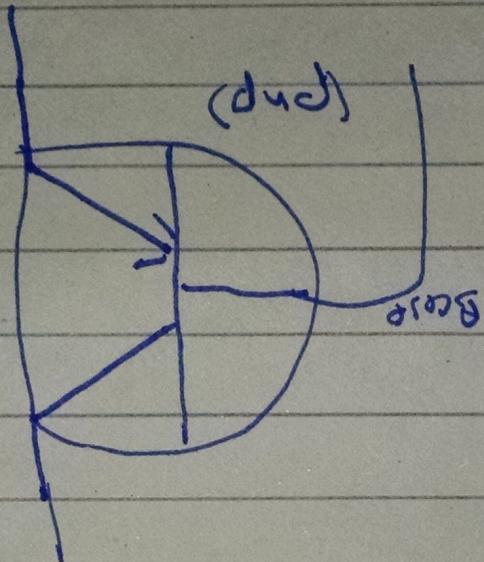
Actual Model:



Ideal Model:

- Polar Junction Transistors:
 - The BJT is constructed with three doped semi-conducting regions separated by two pn junctions.
 - These are two types of BJTs.
 - (i) NPN in regions separated by p-region (npn)
 - (ii) PNP in regions separated by n-region (nnp)
 - The base region is highly doped and very thin, as compared to the heavily doped collector and the moderately doped emitter.
 - The base junction must be forward biased with base-emitter voltage.
 - The collector junction must be reverse biased with base-collector voltage.

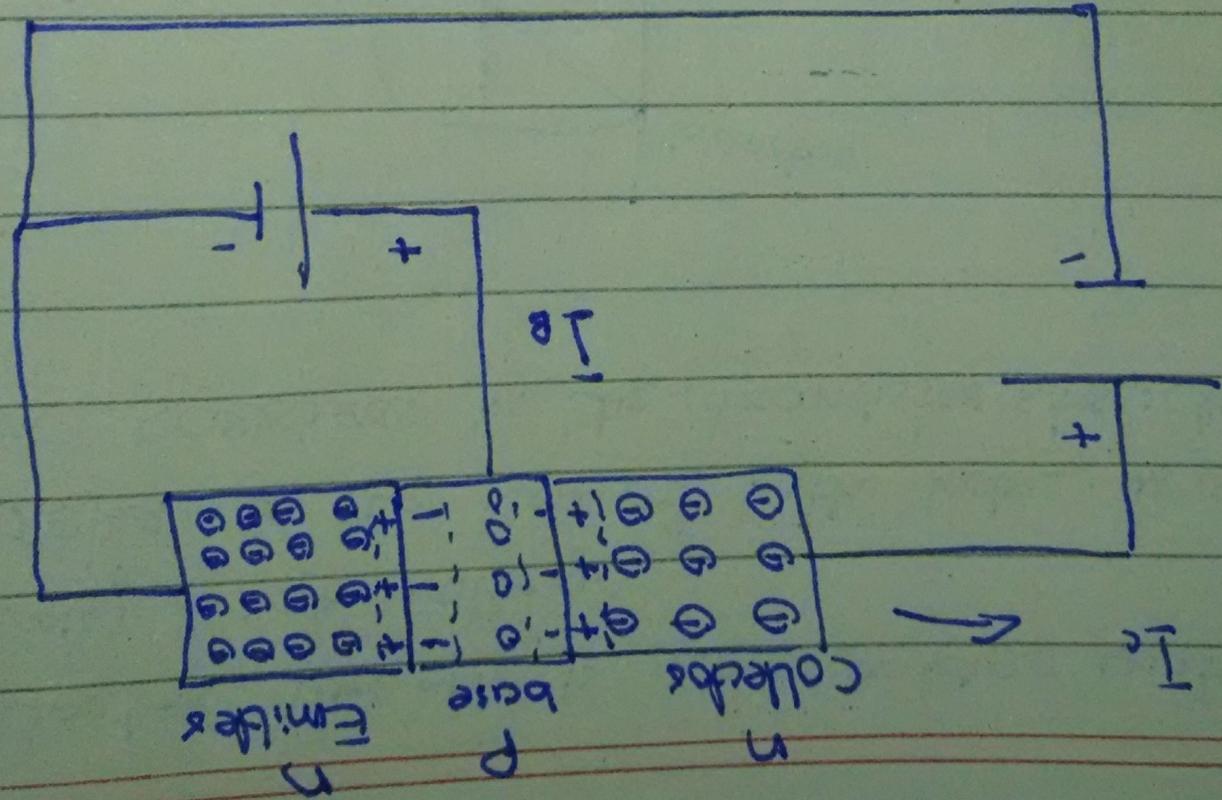
TRANSISTORS:



Symmetry:

- Base collector junction is reverse biased with a relatively high voltage.
- Bipolar effect takes place at the base of 90°H holes and electrons in the transition structure.

$$I_E = I_B + I_C$$



- The forward biased base from emitter junction to collector junction reverse bias base to emitter junction.
- The BE depletion region the BE forward biased bias from base to emitter junction.
- The heavily doped Emitter (n-type) region is the BC depletion region.
- The full of free (conduction band) electrons, that function into the P-type base region, where they become minority carriers.
- The base region is lightly doped and very thin having limited numbers of holes.
- Only a small percentage of all electrons available holes in the base.
- These few combined electrons flow out of the base lead as valence electrons forming small base electron current.
- Most of electrons flowing from emitter in the (NPN, PNP, Coped) base region don't reach middle.
- But diffuse into the BC depletion region.

What happens inside (npn) transistor?

- Once in BC depletion region they are pulled through the (reverse-bias) BC junction by the electric field setup by the force of attraction b/w positive and negative ions.
- Alternatively, we can think of the electrons as being pulled across the reverse bias BC junction by the attraction of collector supply voltage
- These electrons now move through the collector region into the positive terminal of the collector voltage source forming collector electron current.
- The collector current is much larger than the base current

Transistor Currents:

Emitter current (I_E) is the sum of the collector current (I_C) and the base current (I_B)

$$I_E = I_B + I_C \quad \textcircled{a}$$

Changes from 0.05 to 0.99 as grade but less 1.

$$\alpha = \frac{I_E}{I_C}$$

current is alpha (α)

Ratio of collector current (I_C) to the emitter

(B) changes from less than 20 to 200 as higher

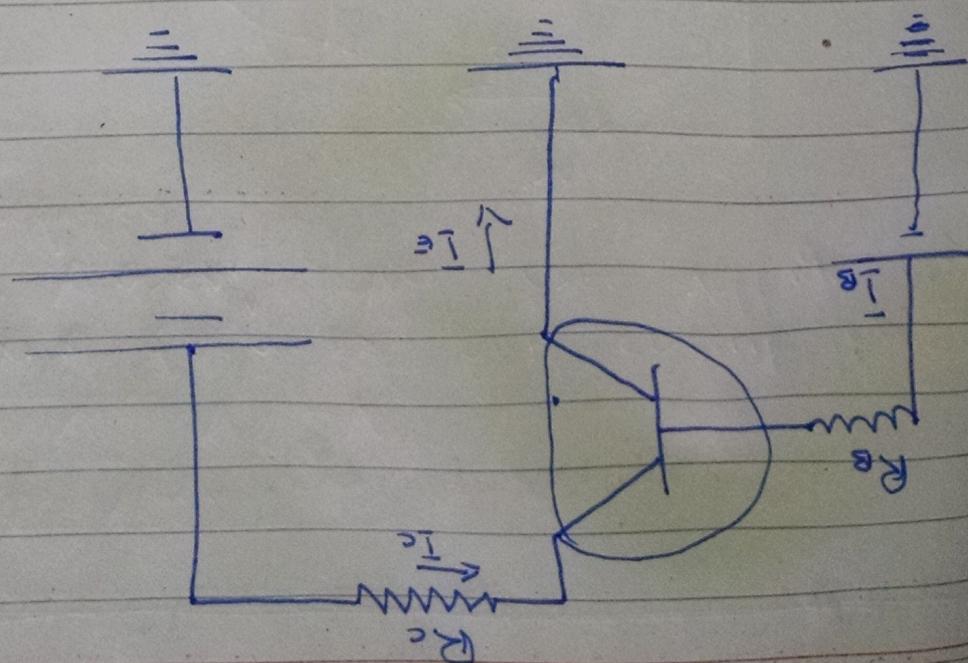
$$\beta = \frac{I_B}{I_C}$$

current gain of a transistor.

current (I_B) is B, which is called as base

Ratio of the collector current (I_C) to the base

transistor characteristics of parameters:



V_{CE} = Voltage at collector w.r.t emi. AEs

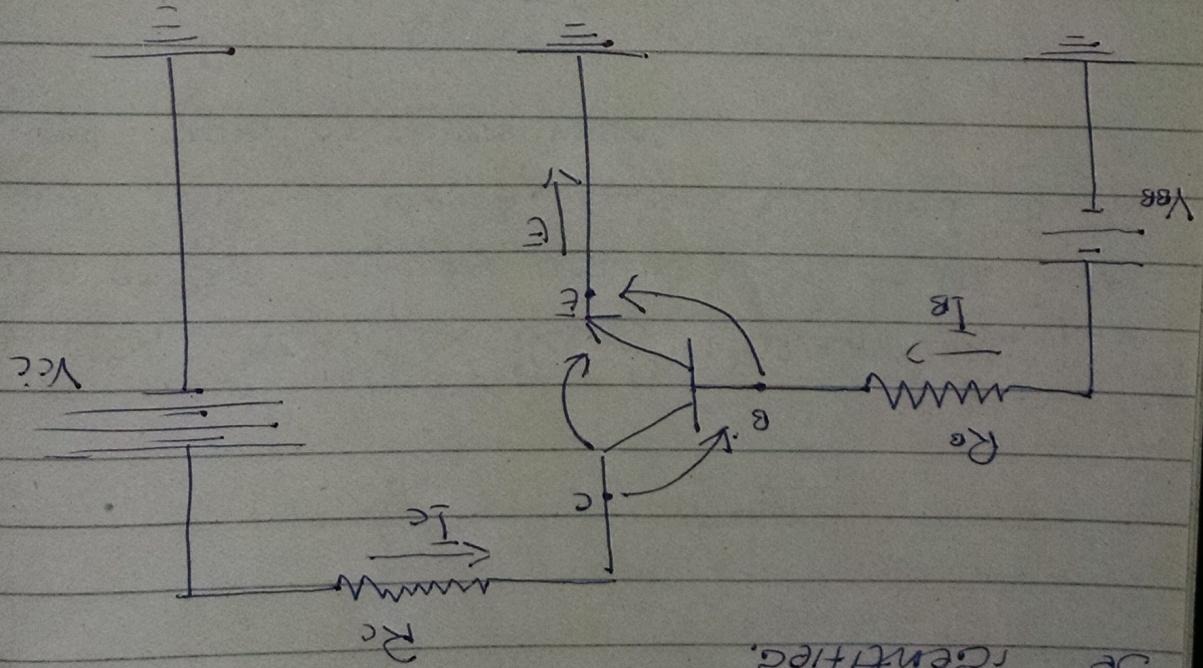
V_{CB} = Voltage at collector w.r.t Base

V_{BE} = Voltage at Base w.r.t emi. AEs

I_C = Collector current

I_E = Emitter current

I_B = Base current



be identified.

In a basic transistor bias circuit, three currents and three voltages can be identified.

Current Voltage Analysis:

Collector current, base current, collector voltage, base voltage, collector-emitter voltage, base-emitter voltage.

18-03-2016

$$V_{CE} = V_{CC} - I_C R_C \quad (III)$$

$$V_{RC} = I_C R_C$$

From Ohm's Law,

$$V_{CC} = V_{RC} + V_{CE}$$

$$V_{CE} = V_{CC} - V_{RC}$$

Emitter (S),

Voltage of collector w.r.t ground

$$R_B$$

$$I_B = \frac{V_{BE} - V_{RE}}{R_B} \quad (II)$$

$$\text{By Ohm's Law, } V_{RB} = I_B R_B$$

$$V_{RB} = V_{BE} - V_{RE}$$

R_B is

Base Emitter's voltage from collector across diodes

$$V_{BE} \approx 0.7V \quad (I)$$

With a nominal forward voltage drop of
diodes it acts like a forward biased diode
when Base Emitter junction is forward
biased if reverse bias the base collector junction

V_{CC} reverse bias the base collector junction

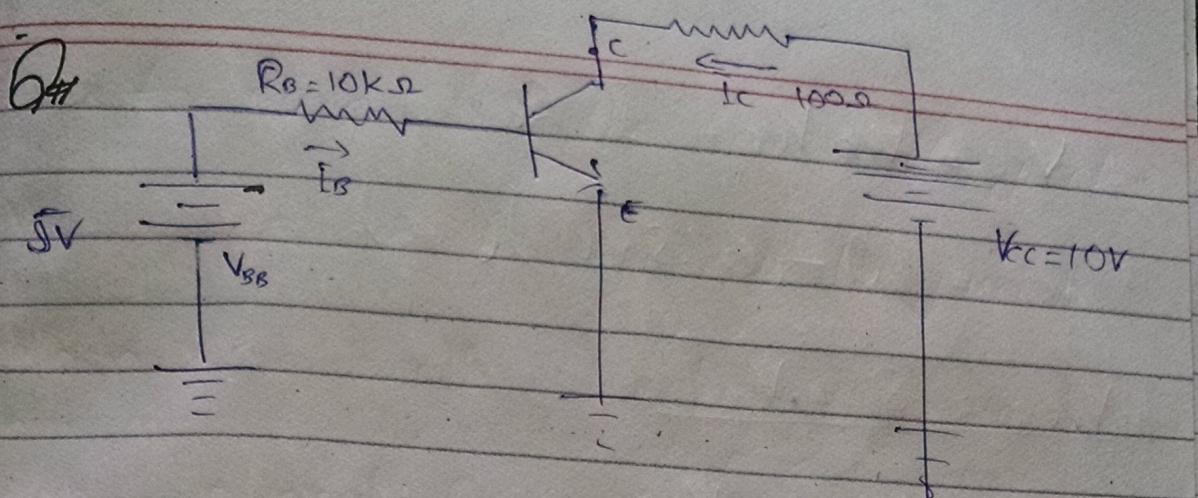
V_{BE} forward bias the base emitter junction

Voltage across the reverse bias collector base junction.

$$V_{CB} = V_{CE} - V_{BE} \quad \leftarrow \text{IV}$$

~~$$V_{CE} = V_{CB} + V_{BE}$$~~

$$\beta_{DC} = 150$$



Determine I_B , I_C , I_E
 V_{BE} , V_{CE} , V_{EBCS}

Start with $\boxed{V_{BE} = 0.7V}$

$$I_B = \frac{V_{BB} - V_{BE}}{R_B} = \frac{5 - 0.7}{10 \times 10^3} = 0.43 \text{ mA}$$

$$\beta = 150$$

$$\underline{\underline{I_C = 150}}$$

$$\underline{\underline{I_B}}$$

$$I_C = 150 \times 0.43 \times 10^{-3}$$

$$\boxed{I_C = 64.5 \text{ mA}}$$

$$I_E = I_B + I_C$$

$$\underline{\underline{I_E = 0.43 \text{ mA} + 64.5 \text{ mA}}}$$

$$\boxed{I_E = 64.93 \text{ mA}}$$

$$V_{CE} = V_{CC} - I_C R_C$$

$$V_{CE} = 10 - (64.5 \times 10^{-3})(100)$$

$$\boxed{V_{CE} = 3.55 \text{ V}}$$

$$V_{CB} = V_{CE} - V_{BE}$$

$$V_{CB} = 3.55 - 0.7$$

$$\boxed{V_{CB} = 2.75 \text{ V}}$$

Q_A

$$V_{CC} = 9 \text{ V}$$

$$R_C = 220 \Omega$$

$$R_B = 22 \text{ k}\Omega$$

$$V_{BB} = 6 \text{ V}$$

$$\beta_{OC} = 90$$

Solution:

Start with $\boxed{V_{BE} = 0.7 \text{ V}}$

$$I_B = \frac{V_{BB} - V_{BE}}{R_B} = \frac{6 - 0.7}{22 \times 10^3}$$

$$I_B = 240 \text{ mA}$$

$$\frac{I_B}{I_C} = 90$$

$$\begin{aligned}\frac{I_C}{I_C} &= 90 \times 0.24 \text{ mA} \\ I_C &= 21.6 \text{ mA}\end{aligned}$$

$$\begin{aligned}I_E &= I_B + I_C \\ &= 0.24 \text{ mA} + 21.6 \text{ mA} \\ I_E &= 21.84 \text{ mA}\end{aligned}$$

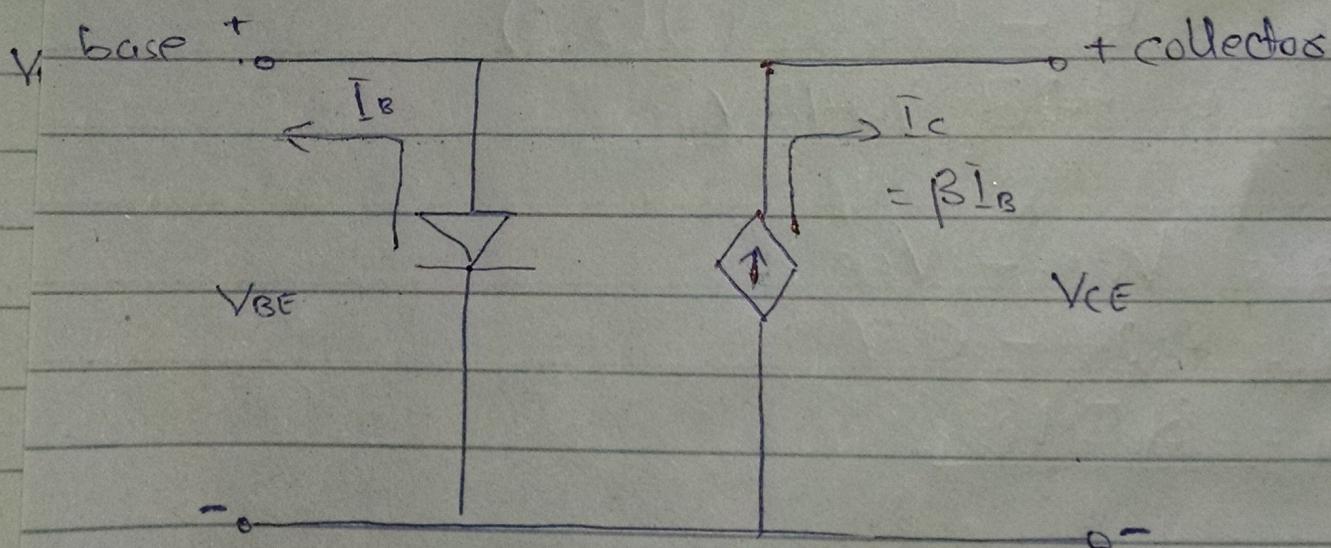
$$\begin{aligned}V_{CE} &= V_{CC} - I_C R_C \\ V_{CE} &= 9 - (21.6 \times 10^{-3})(220) \\ V_{CE} &= 4.248 \text{ V}\end{aligned}$$

$$\begin{aligned}V_{CB} &= V_{CE} - V_{BE} \\ V_{CB} &= 4.24 - 0.7 \\ V_{CB} &= 3.548\end{aligned}$$

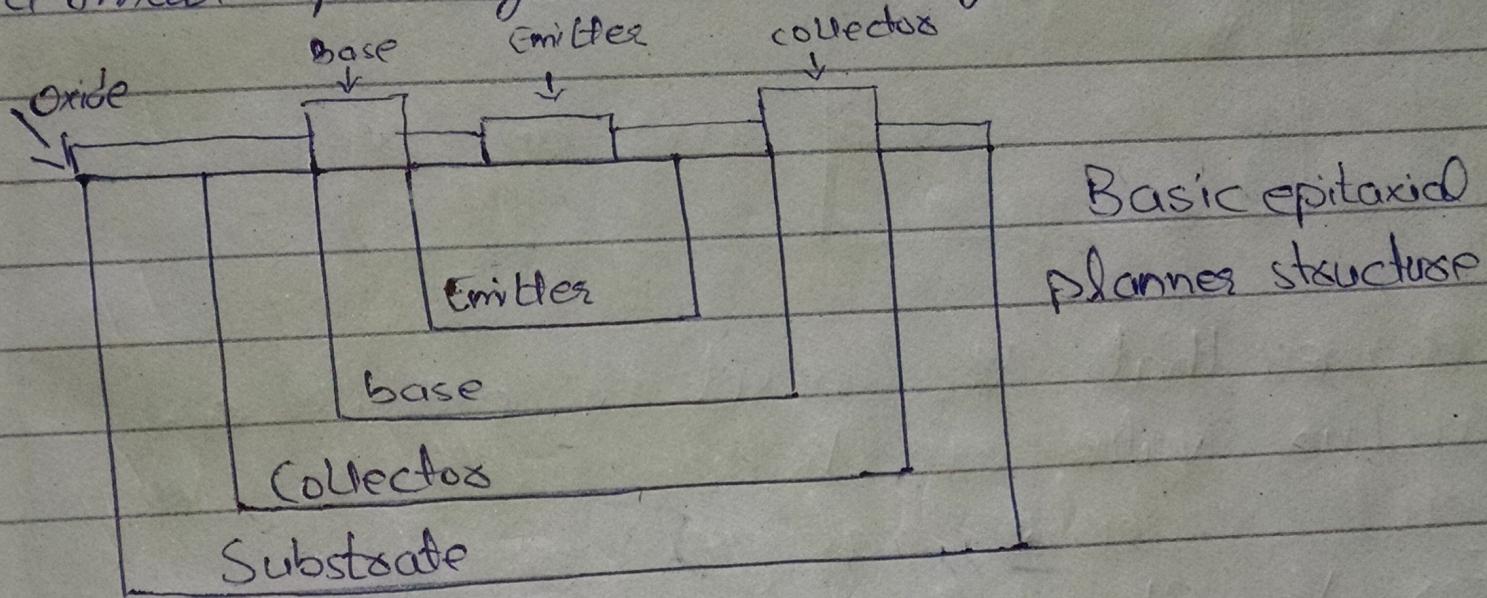
25-03-2016

Transistor DC Model:

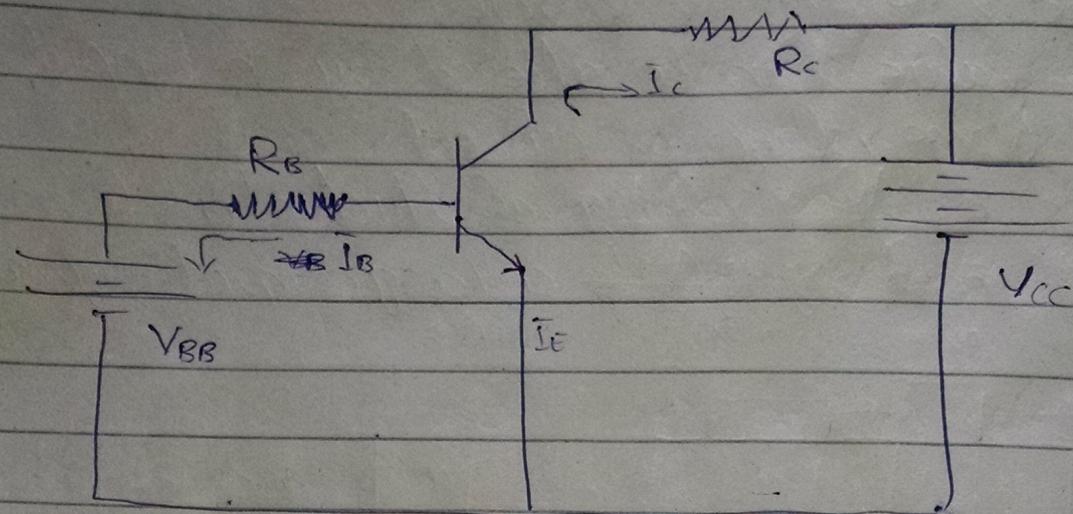
- You can view the BJT as a device with a current input and a dependent current source in the output circuit.
- The input circuit is a forward-bias diode through which there is a base current.
- The output is a dependent current source with a value that is dependent on the base current I_B and is equal to βI_B .



- Transistor is shortened form of original term "transfer resistor".
- Transistor effect is to make a resistance whose value can be altered by the input signal (some voltage or current) and to transfer pattern of signal fluctuation from a small input signal to a large output signal.



Collector Characteristic Curve:



- Assume that V_{BB} is set to produce a certain value of I_B .

Vi

- For $V_{CC} = 0V$, both base-emitter and base-collector junction are forward biased.
- Base would be at 0.7V and emitter and collector would be at 0V.
- In above condition $I_C = 0A$, as base current could flow through the base-emitter junction because of low impedance path to ground. $\boxed{I_B = I_E}$

- Deposition (laying)

- Adulately EC increase only slightly as we increase C due to widening of base collectors

as VCE continues to increase.

Given value of I_B we can find I_C .

reverse bias, the level off and essentially

• Ideally once the base collectors junction is

operation

gives into the active or linear region of its

become reverse bits and the transistors

- When VCE exceeds 0.7V base collects junction

forwards bids base collectors junction.

vice semesters less than 0.7Y due to the

LC starts to increase as Vcc increases until

as The Collected Current Incase

As V_{CC} is increased, VCE increases gradually

begin of its operation.

- When soft punchations are focused bidirectional transistors is said to be in saturation

i. In linear region the value of I_c is determined by the relationship $I_c = \beta I_b$

- When V_{CE} reaches a sufficiently high voltage, the reverse bias base collector junction goes into breakdown and the collector current increase rapidly.

- A transistor should never be operated in breakdown region.

- If $I_b = 0$ the transistor is in the cut off region and there will be a very small collector leakage current.

- Cut off is a non-conducting state of a transistor.

- Saturation is the state of BJT in which the collector current has reached a maximum and is independent of I_b .

Cu

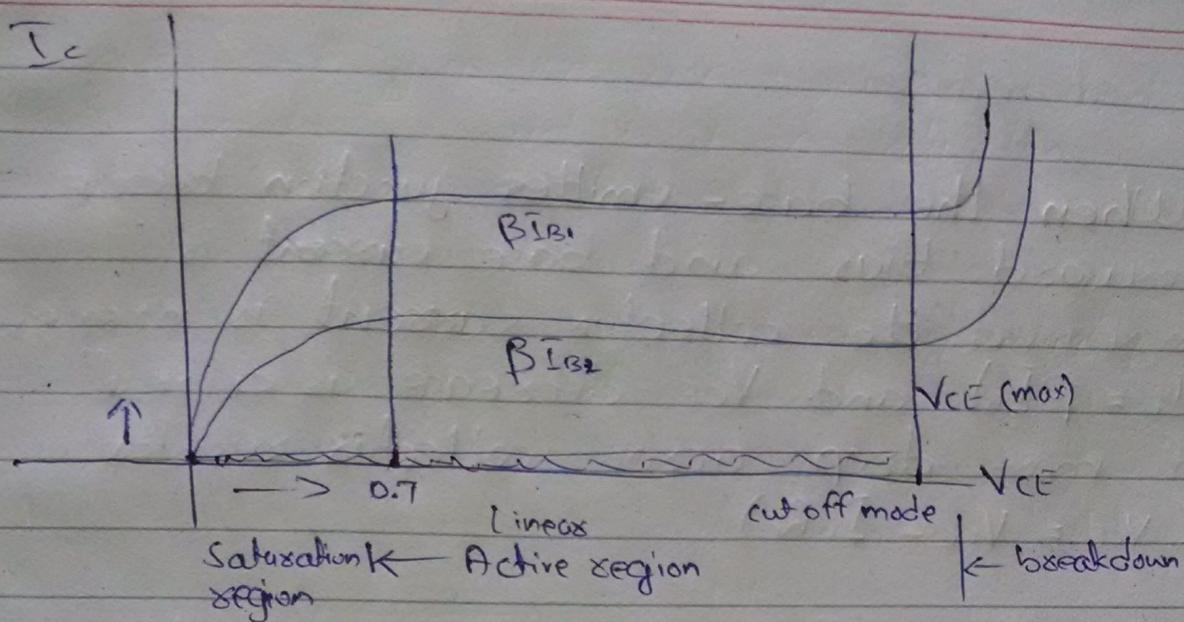
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Killing me softly



Cut off:

- When $I_B = 0$, transistor is in the cut off region of operation.
- In cutoff region, there is a very small amount of collector leakage current, I_{CEO} (Collector to emitter with base open) mainly due to thermally produced carriers.
- As I_{CEO} is too small it can be neglected giving $V_{CE} = V_{CC}$
- In cut off neither the base-emitter nor the base-collector junction are forward biased.

Saturation:

- When the base-emitter junction becomes forward bias and base current is increased the collector current is increased ($I_c = \beta I_B$) and V_{CE} decrease as a result of more drop across collector resistor ($V_{CE} = V_{CC} - I_c R_C$)

- When V_{CE} reaches its saturation value $V_{CE(sat)}$, the base-collector junction becomes forward bias and I_c can increase no further even with a continued increase in I_B .

- At the point of saturation, the relation $I_c = \beta I_B$ is no longer valid.
- $V_{CE(sat)}$ for a transistor occurs somewhere below the knee of the collector curve, and is usually only a few tenth of a volt.