Kanban – Method

✔ Genesis in Toyota Production System

✔ Used to manage throughput of a process by:

- Identifying bottlenecks
- Setting work in progress limits
- Displaying the status of the entire process in one view
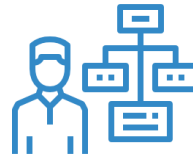
✔ Process steps represented by columns

Kanban – Method

Kanban Steps:

Visualize workflow by creating columns for each step

Manage flow by minimizing the work in progress

Improve process by applying Kaizen principles