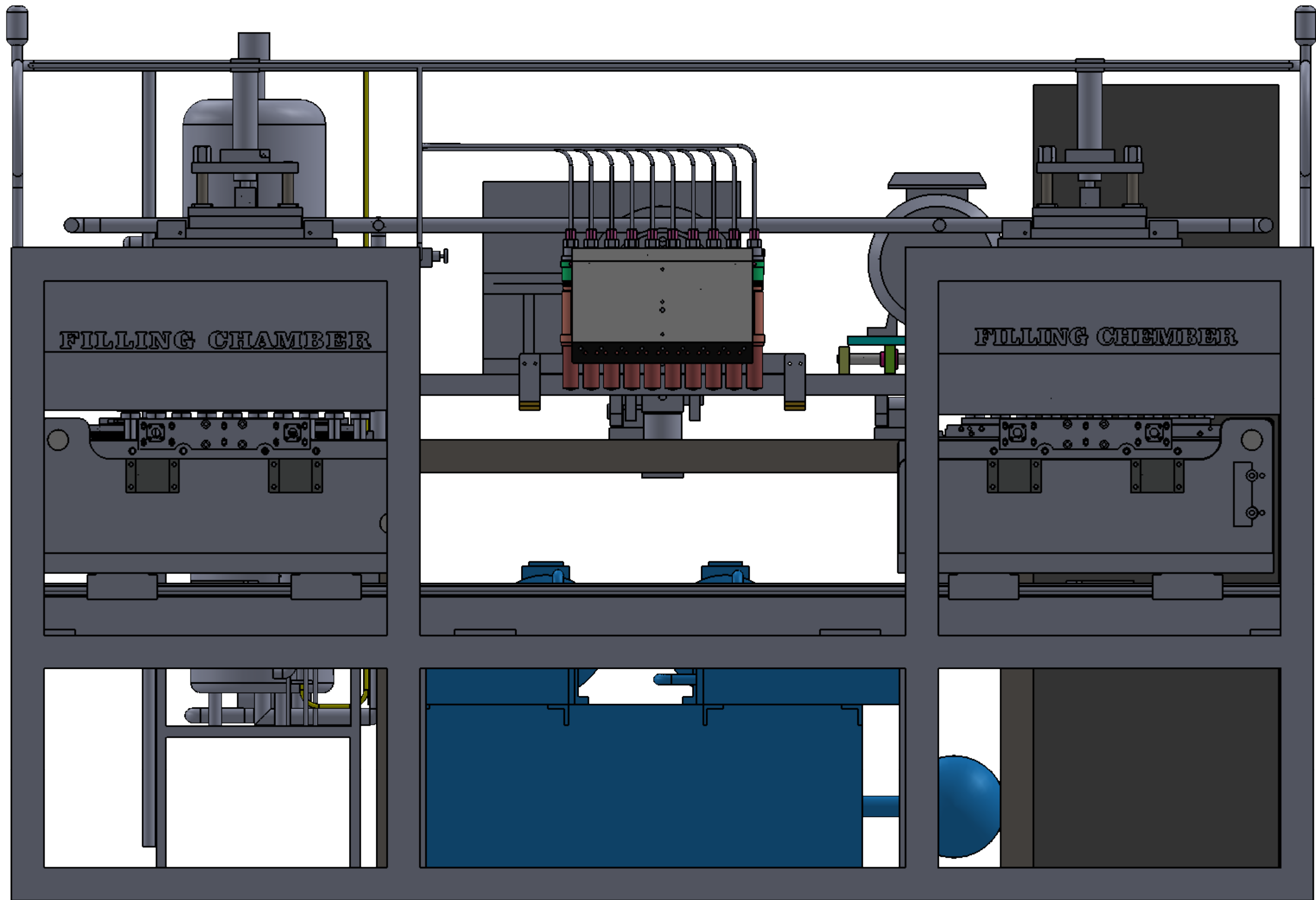
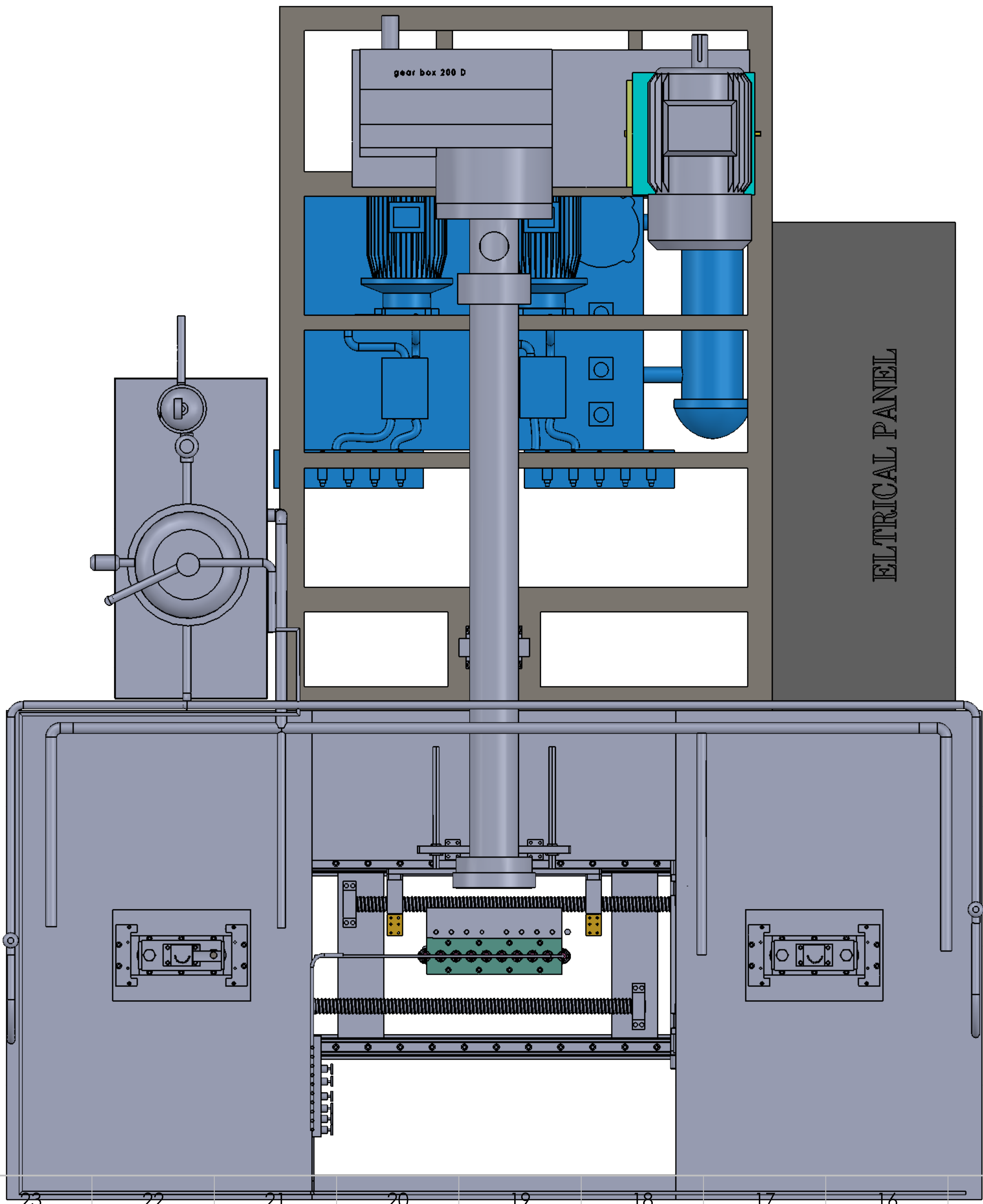
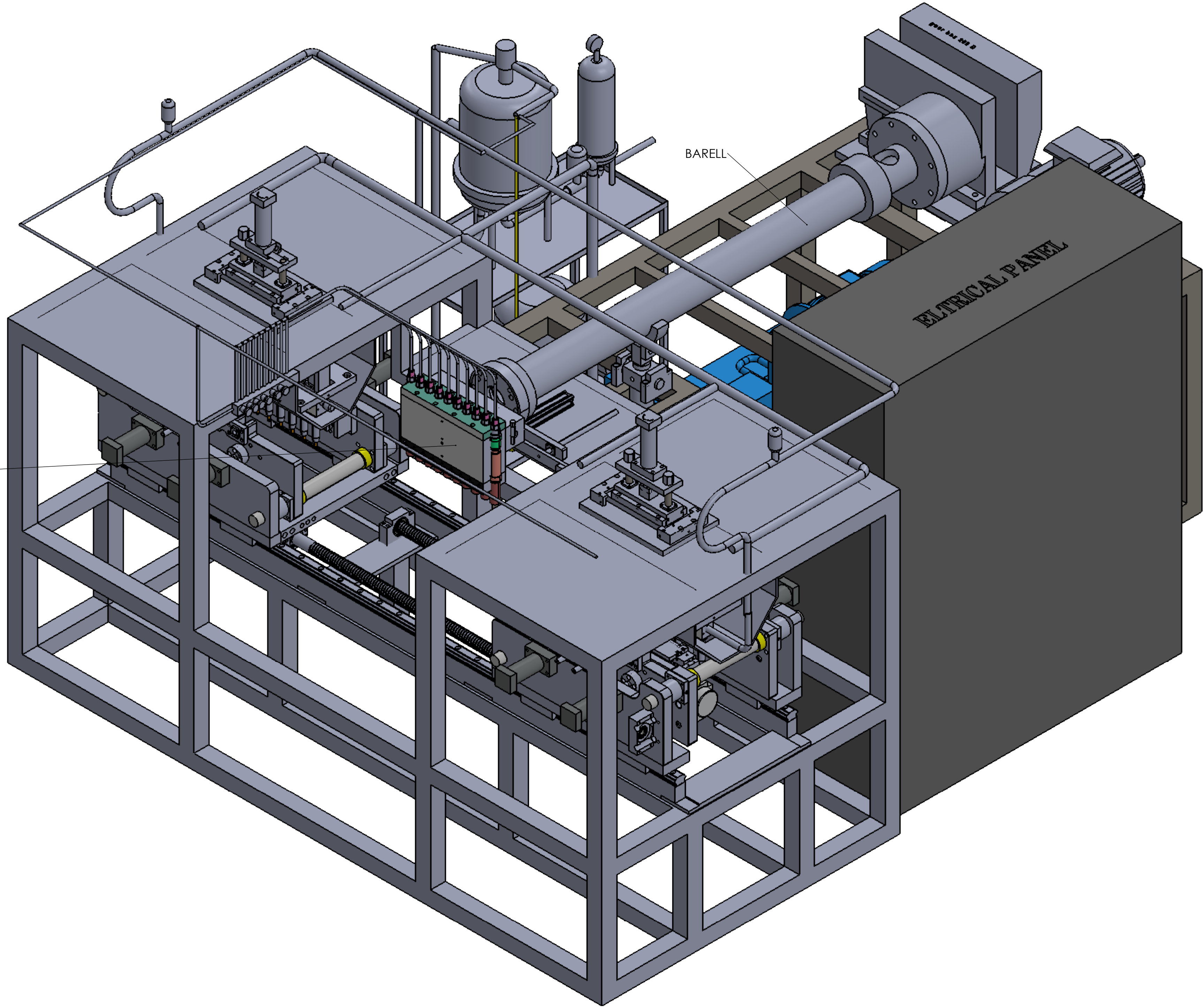
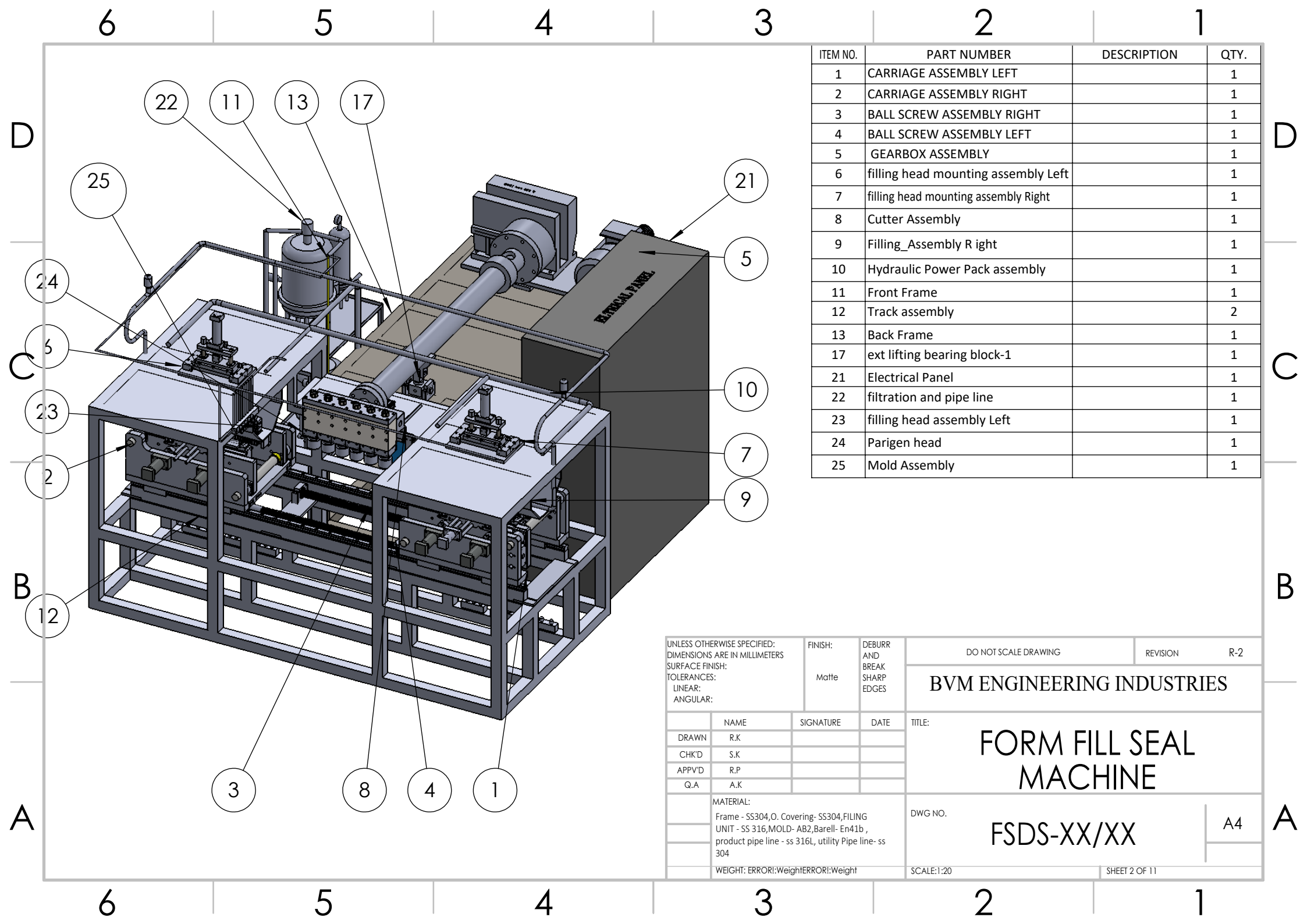


EXTRUSION HEAD



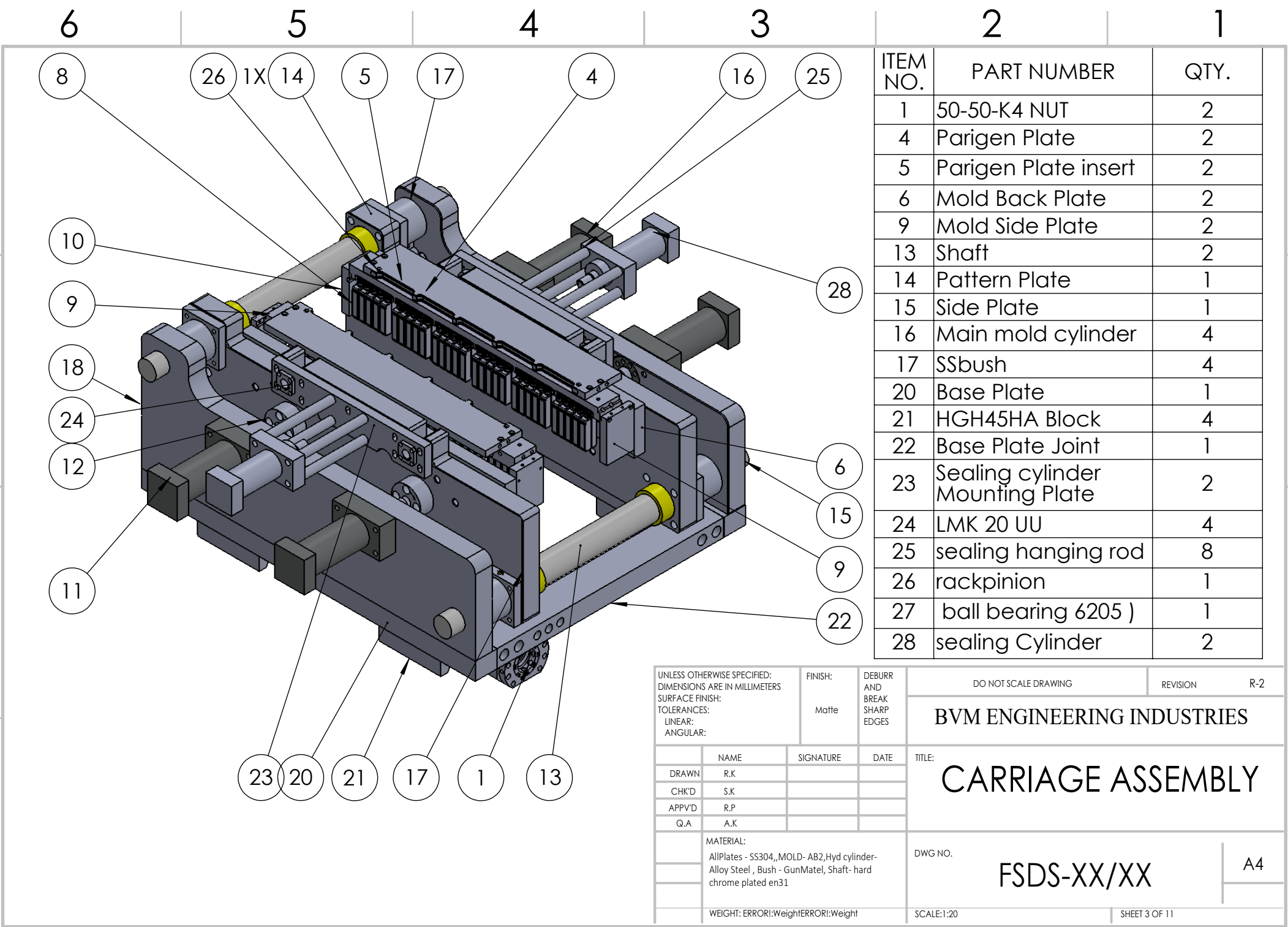
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS TOLERANCES: FRACTIONS DECIMALS ANGLES		FINISH: OUTER - MATTE FRAME - SAND BLASTED PRODUCT LINE - MIRROR	DRAWN AND CHECKED BY DATE	DO NOT SCALE DRAWING	REVISION	02
NAME		SIGNATURE		BVM ENGINEERING INDUSTRIES		
TITLE:				FORM FILL SEAL MACHINE		
MATERIAL:				FSDS-XX/XX		
WEIGHT TO 10NBS				SCALE: 1:10		
SHEET 1 OF 11				A4		





ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CARRIAGE ASSEMBLY LEFT		1
2	CARRIAGE ASSEMBLY RIGHT		1
3	BALL SCREW ASSEMBLY RIGHT		1
4	BALL SCREW ASSEMBLY LEFT		1
5	GEARBOX ASSEMBLY		1
6	filling head mounting assembly Left		1
7	filling head mounting assembly Right		1
8	Cutter Assembly		1
9	Filling_Assembly R ight		1
10	Hydraulic Power Pack assembly		1
11	Front Frame		1
12	Track assembly		2
13	Back Frame		1
17	ext lifting bearing block-1		1
21	Electrical Panel		1
22	filtration and pipe line		1
23	filling head assembly Left		1
24	Parigen head		1
25	Mold Assembly		1

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH:  Matte	DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING		REVISION R-2	
				BVM ENGINEERING INDUSTRIES			
DRAWN R.K		SIGNATURE		DATE		TITLE:  FORM FILL SEAL MACHINE	
CHK'D S.K							
APP'VD R.P							
Q.A A.K							
MATERIAL: Frame - SS304,O. Covering- SS304,FILING UNIT - SS 316,MOLD- AB2,Barell- En41b , product pipe line - ss 316L, utility Pipe line- ss 304				DWG NO.		A4	
WEIGHT: ERROR!WeightERROR!Weight				SCALE:1:20		SHEET 2 OF 11	



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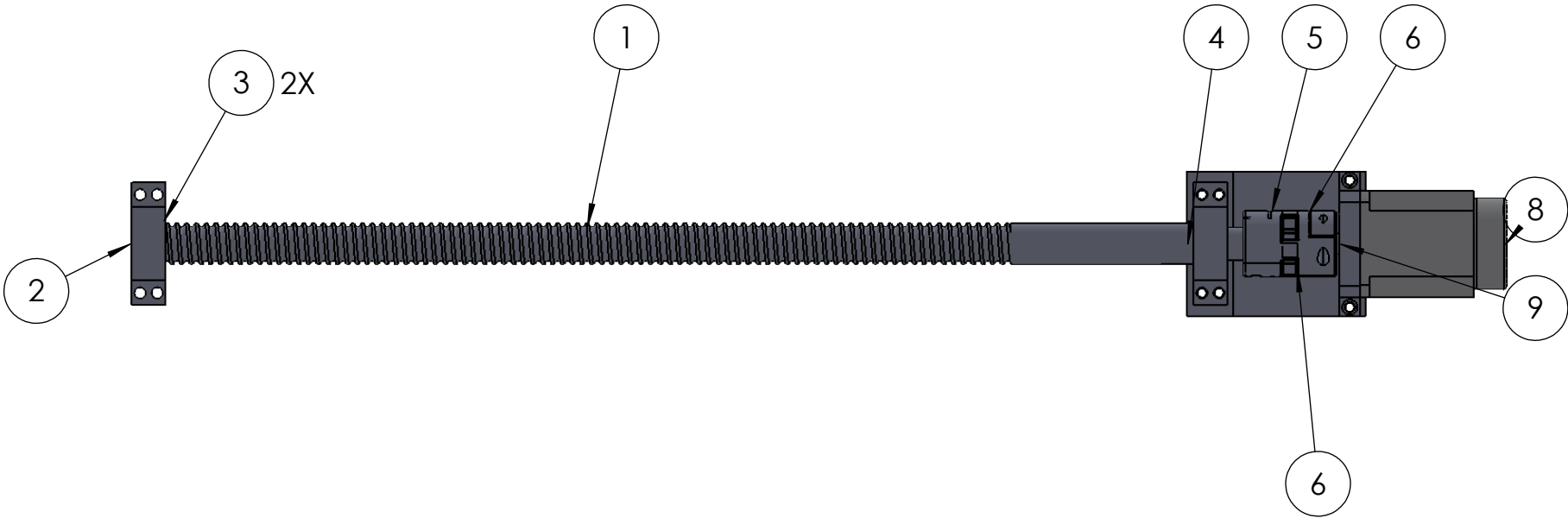
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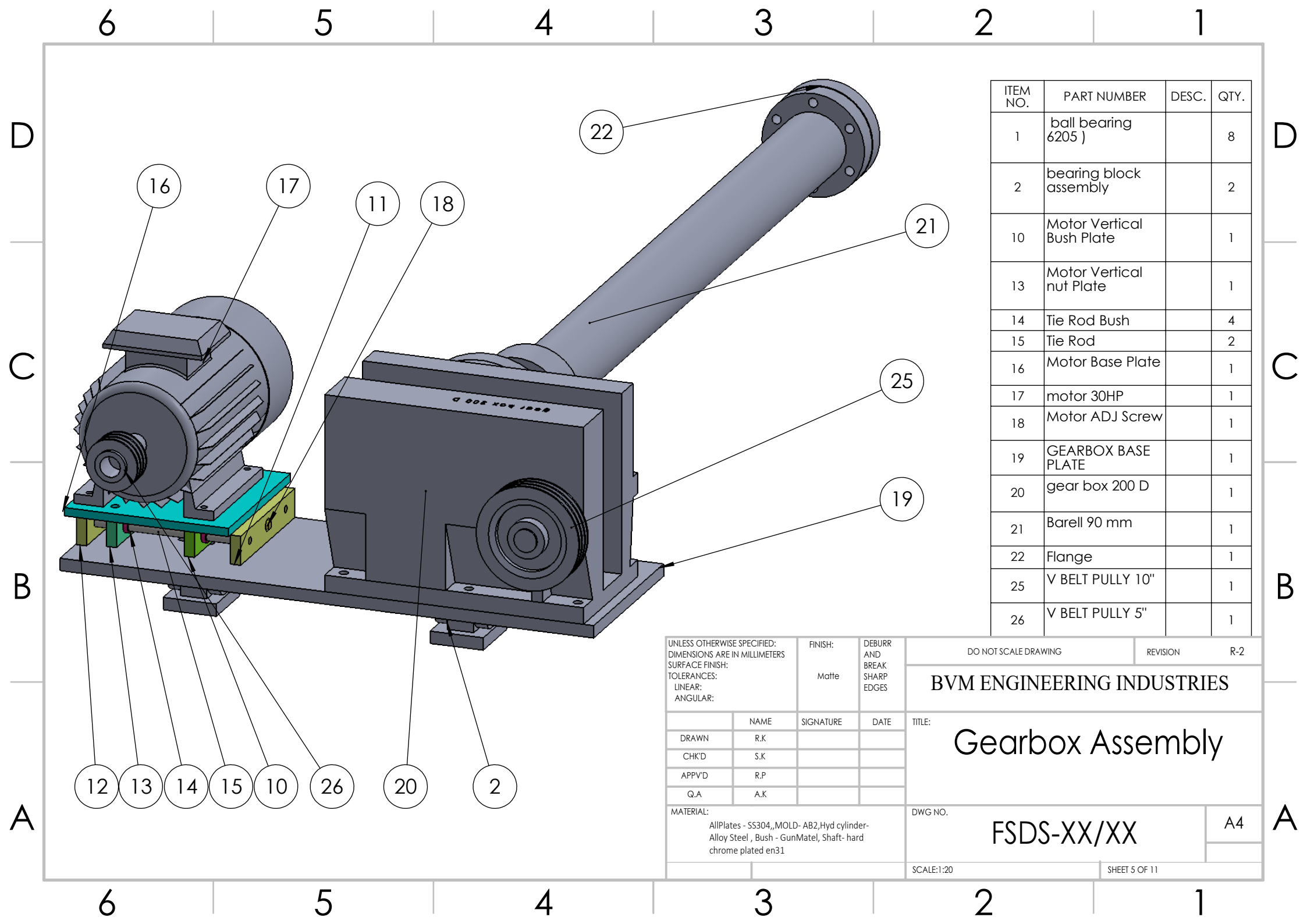
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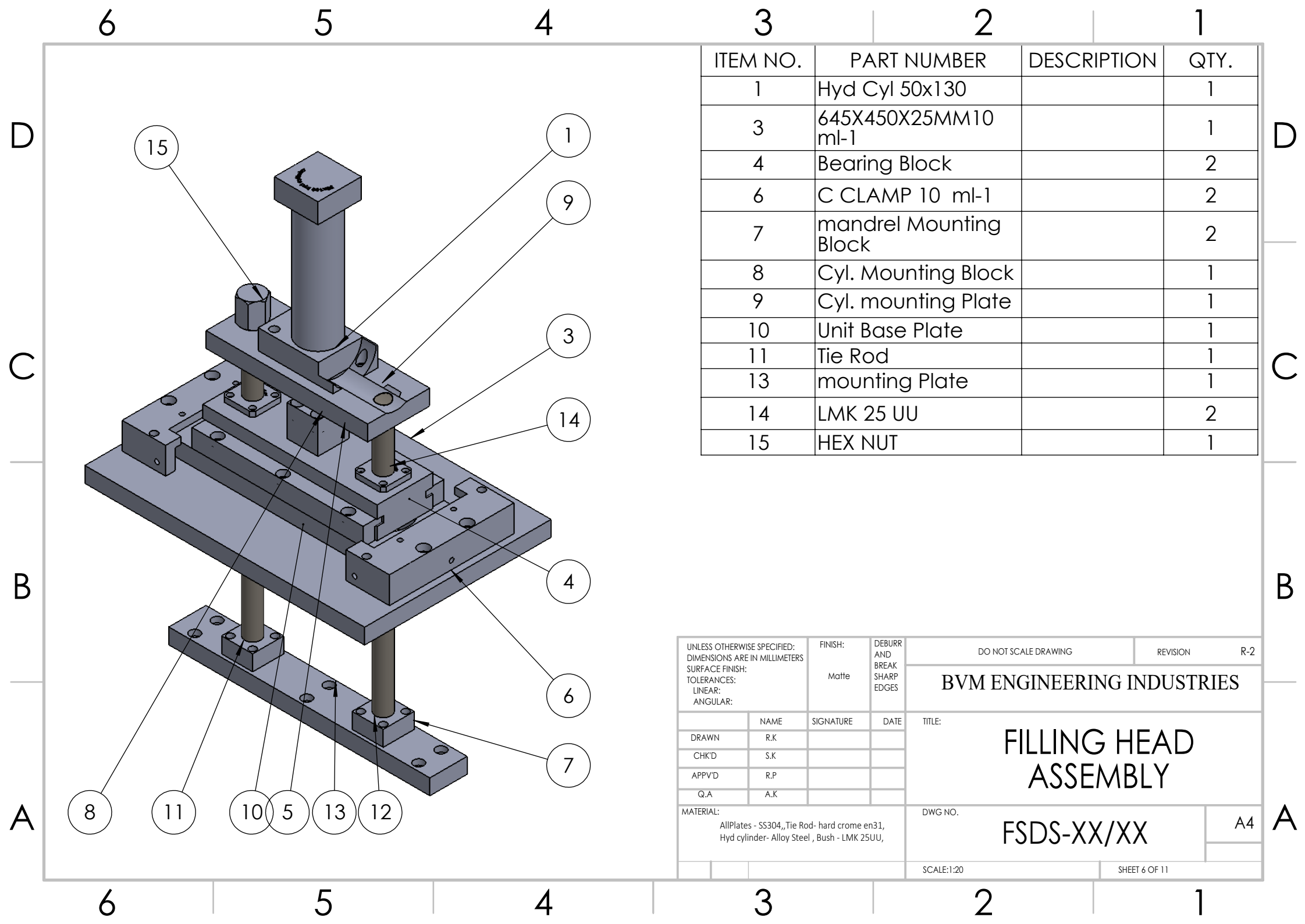
A



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Ball screw50x50-k4		1
2	bearing block		2
3	ball bearing 6208		4
4	Bearing bottom plate		1
5	COUPLING-L150		1
6	Spider-L-150		1
8	SERVO MOTOR-1		1
9	Motor mounting Plate		1

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH:  Matte		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION R-2			
						BVM ENGINEERING INDUSTRIES					
						TITLE:  Servo Assembly					
		DRAWN		R.K							
		CHK'D		S.K							
APPV'D		R.P									
		Q.A		A.K							
MATERIAL:  AllPlates - SS304,,MOLD- AB2,Hyd cylinder- Alloy Steel , Bush - GunMatel, Shaft- hard chrome plated en31						DWG NO.		FSDS-XX/XX		A4	
						SCALE:1:20		SHEET 4 OF 11			



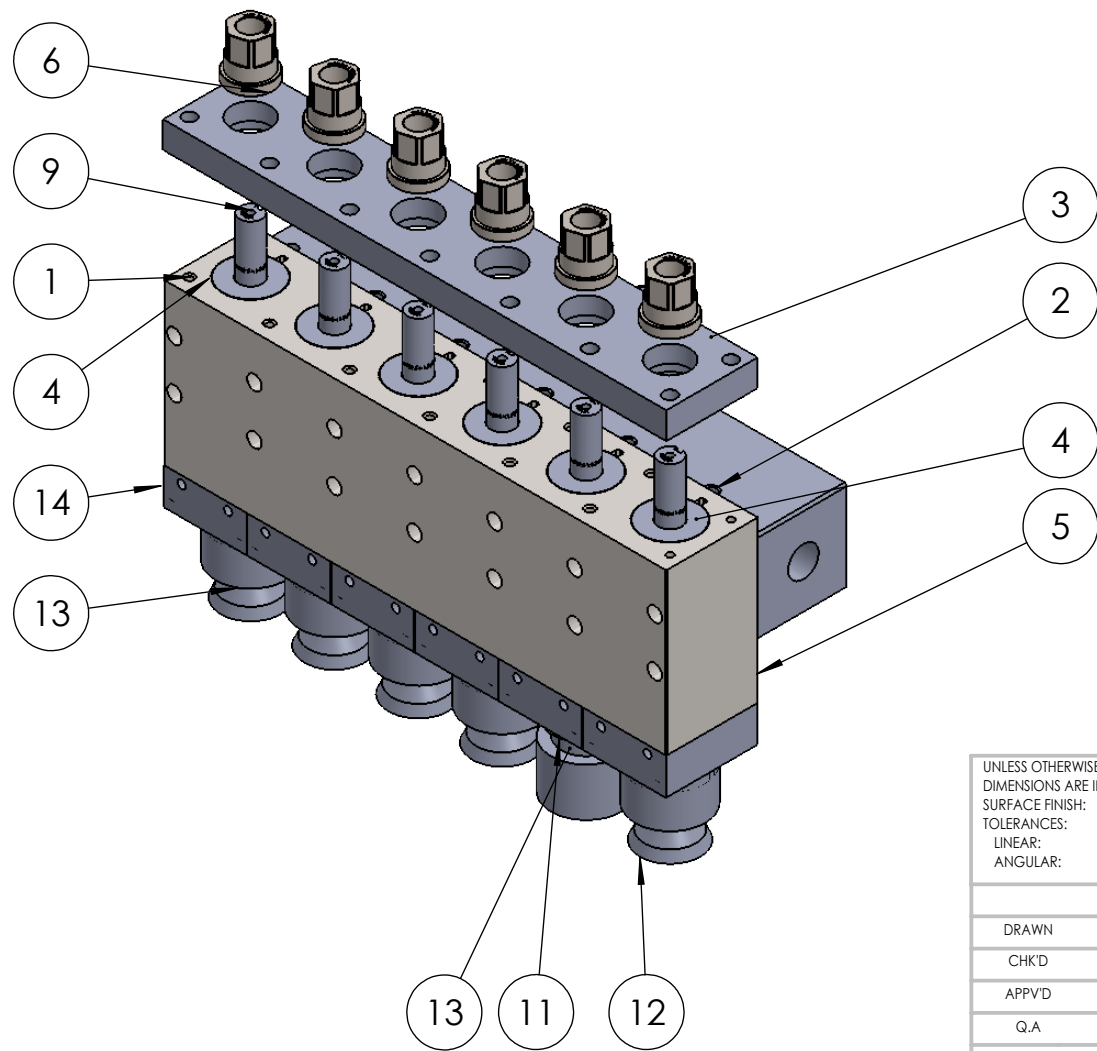


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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Main Block		1
2	Devide Block		1
3	Top Plate		1
4	Top insert		6
5	Bottom Block		6
6	Hex nut		6
9	carpuem rod		6
10	adjustment Sleeve		6
11	Checknut		6
12	Punch		6
13	Cup		6
14	Parigen Adjustment Block		6

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION		R-2			
				Matte				BVM ENGINEERING INDUSTRIES							
								TITLE:  Gearbox Assembly							
DRAWN		R.K													
CHK'D		S.K													
APPV'D		R.P													
Q.A		A.K													
MATERIAL:								DWG NO.				A4			
AllPlates - SS304,,MOLD- AB2,Hyd cylinder- Alloy Steel , Bush - GunMatel, Shaft- hard chrome plated en31								FSDS-XX/XX							
								SCALE:1:20				SHEET 7 OF 11			

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS		FINISH:		DEBURR AND BREAK SHARP EDGES
SURFACE FINISH:		Matte		
TOLERANCES:				
LINEAR:				
ANGULAR:				
	NAME	SIGNATURE	DATE	
DRAWN	R.K			
CHK'D	S.K			
APPV'D	R.P			
Q.A	A.K			
MATERIAL: AllPlates - SS304,,MOLD- AB2,Hyd cylinder- Alloy Steel , Bush - GunMatel, Shaft- hard chrome plated en31				

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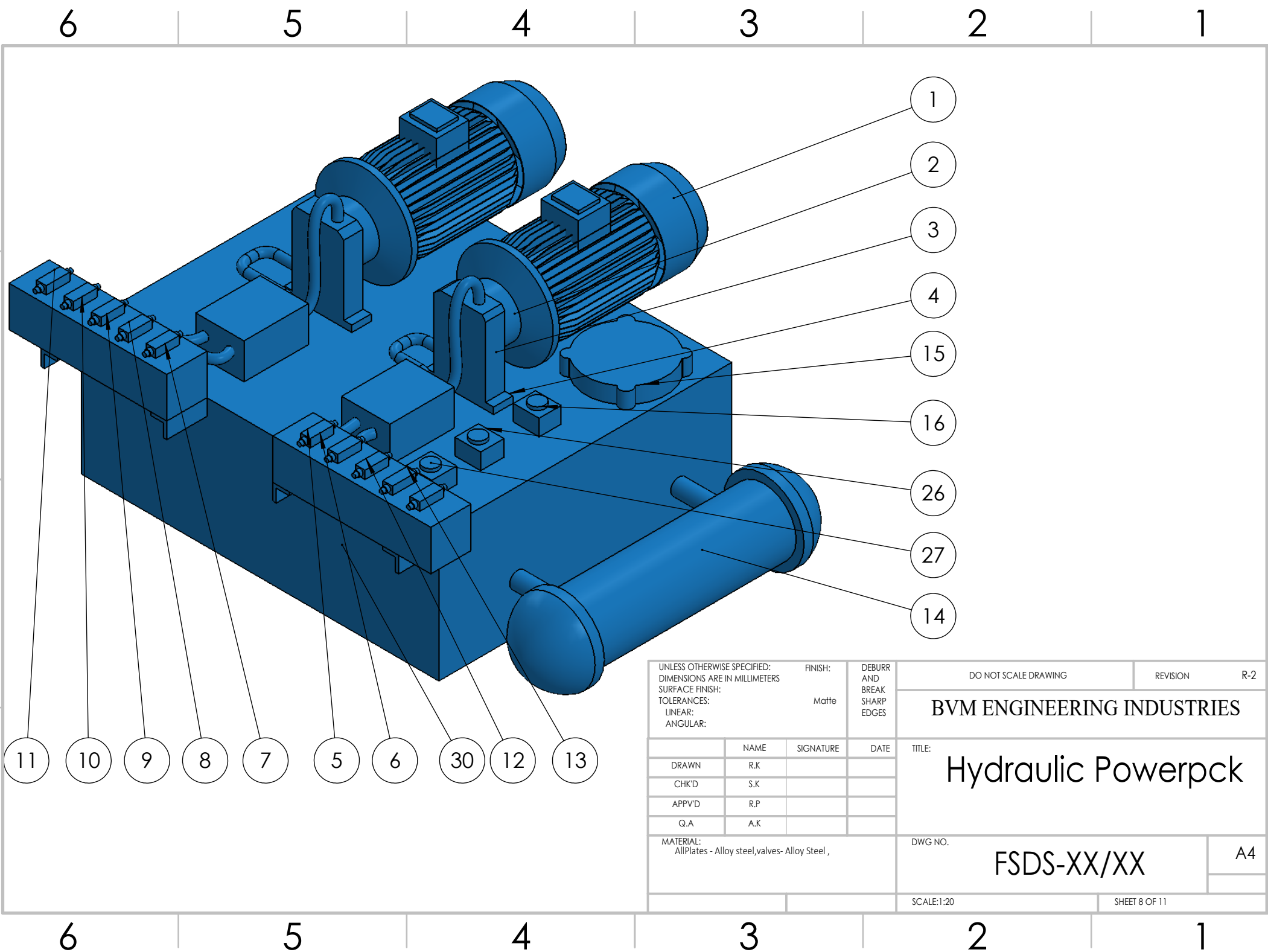
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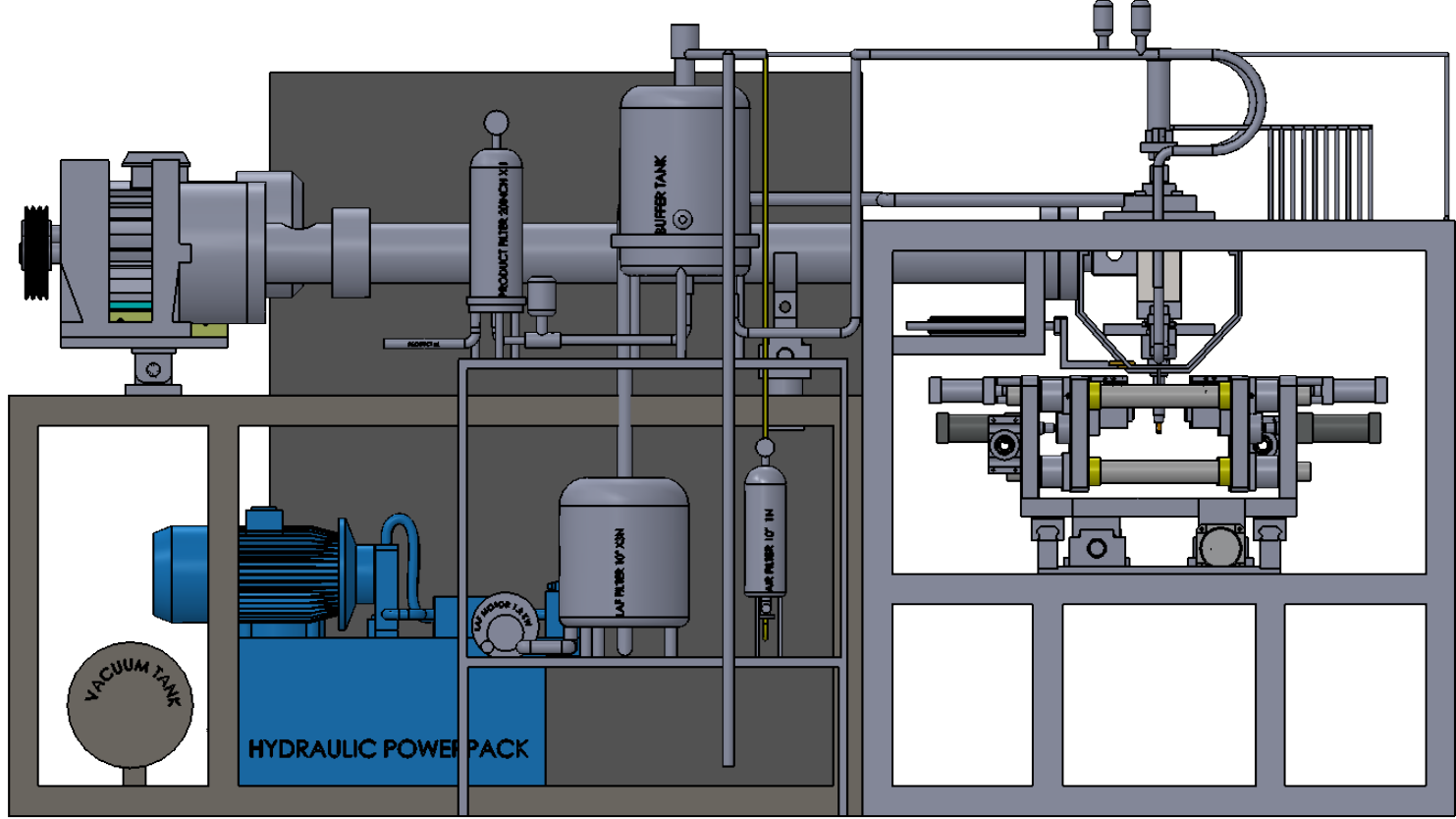
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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:  Matte		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION  R-2																			
				<table><tr><td></td><td>NAME</td><td>SIGNATURE</td><td>DATE</td></tr><tr><td>DRAWN</td><td>R.K</td><td></td><td></td></tr><tr><td>CHK'D</td><td>S.K</td><td></td><td></td></tr><tr><td>APPV'D</td><td>R.P</td><td></td><td></td></tr><tr><td>Q.A</td><td>A.K</td><td></td><td></td></tr></table>							NAME	SIGNATURE	DATE	DRAWN	R.K			CHK'D	S.K			APPV'D	R.P			Q.A	A.K		
	NAME	SIGNATURE	DATE																										
DRAWN	R.K																												
CHK'D	S.K																												
APPV'D	R.P																												
Q.A	A.K																												
MATERIAL: AllPlates - Alloy steel, valves- Alloy Steel ,						DWG NO.  FSDS-XX/XX				A4																			
						SCALE:1:20				SHEET 8 OF 11																			





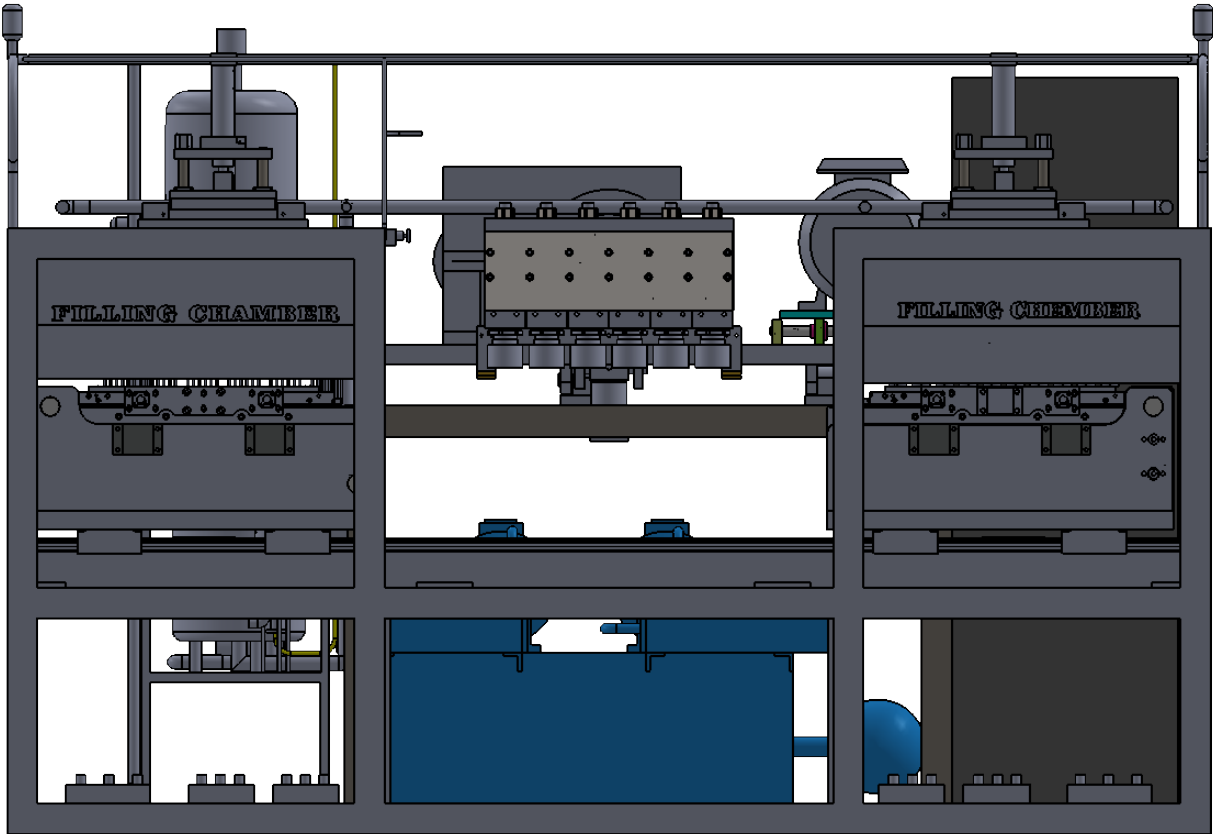
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:  Matte		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION		R-2	
BVM ENGINEERING INDUSTRIES													
		NAME		SIGNATURE		DATE		TITLE:  side view					
DRAWN		R.K											
CHK'D		S.K											
APPV'D		R.P											
Q.A		A.K											
MATERIAL:  AllPlates - SS304,,MOLD- AB2,Hyd cylinder- Alloy Steel , Bush - GunMatel, Shaft- hard chrome plated en31								DWG NO.  FSDS-XX/XX				A4	
								SCALE:1:20				SHEET 9 OF 11	

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UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETERS  
SURFACE FINISH:  
TOLERANCES:  
LINEAR:  
ANGULAR:

FINISH:  
  
Matte

DEBURR  
AND  
BREAK  
SHARP  
EDGES

DO NOT SCALE DRAWING

REVISION R-2

BVM ENGINEERING INDUSTRIES

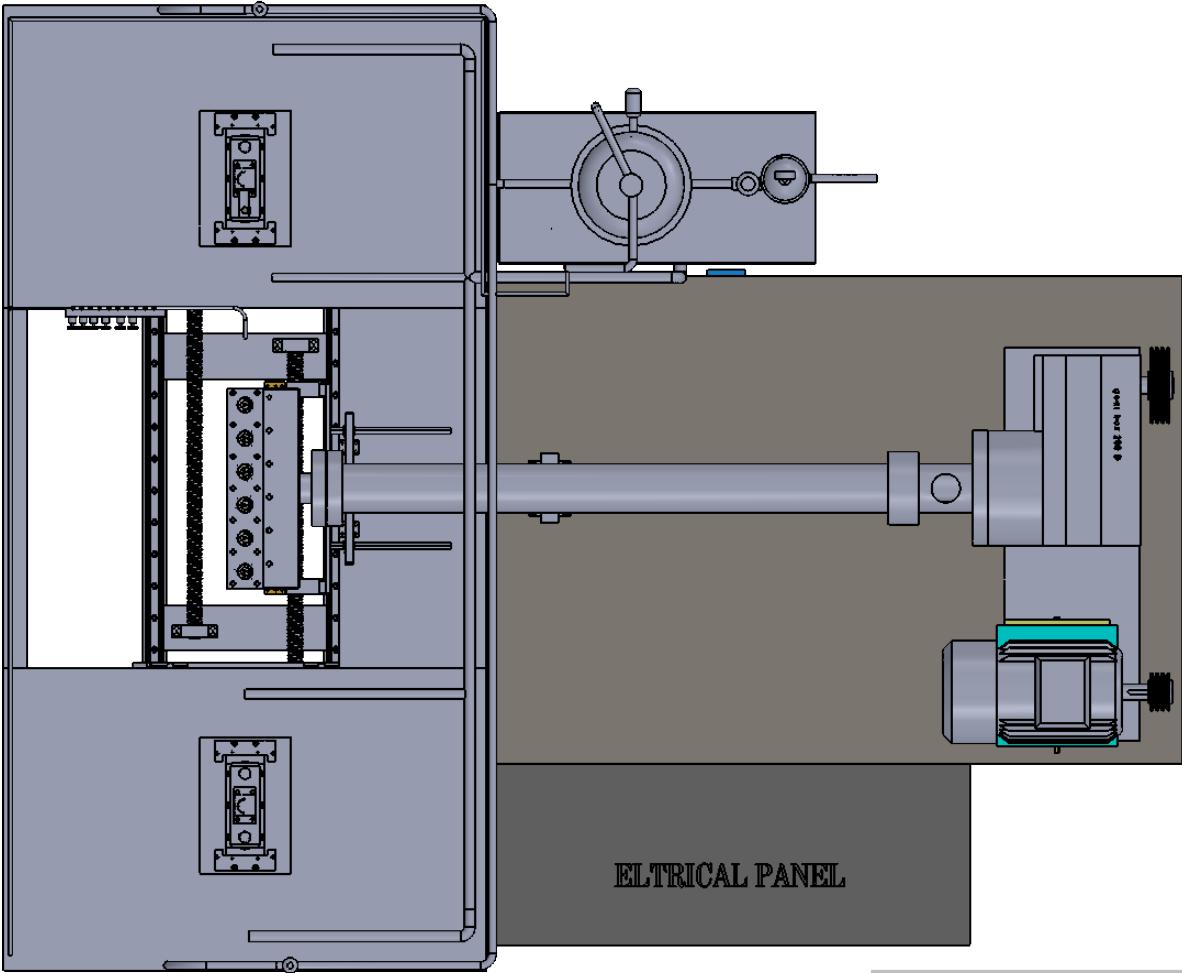
	NAME	SIGNATURE	DATE
DRAWN	R.K		
CHK'D	S.K		
APPVD	R.P		
Q.A	A.K		

MATERIAL:

TITLE: Front View

DWG NO. FSDS-XX/XX A4

SCALE:1:20 SHEET 10 OF 11



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:  Matte	DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING		REVISION		R-2			
						BVM ENGINEERING INDUSTRIES							
	NAME	SIGNATURE	DATE	TITLE:  Top View									
DRAWN	R.K												
CHK'D	S.K												
APP'VD	R.P												
Q.A	A.K												
MATERIAL:  AllPlates - SS304,,MOLD- AB2,Hyd cylinder- Alloy Steel , Bush - GunMatel, Shaft- hard chrome plated en31						DWG NO.						A4	
						FSDS-XX/XX							
					SCALE:1:20				SHEET 11 OF 11				