### Style Overview

Comments	
2 BTN, NOTCH, SV, HACKING FLAP, UNCONSTRUCTED	
LINING INFW LINING	

Size Range	
Size Range	Body Type
MJVSBTGR	SLIM
MJVSRGR	SLIM

Product Attributes	
Placeholder No	HQ188260
Design Ref Number	JKG-31S4-3/8
Style Description	JOE 2 PC COTTON SUIT
Chief Value Fiber	COTTON
Purchase Type	LDP
Buy Type	SEASONAL
Model Code	K3S-KNG SUITS
JAMCO Model Code	
Block(1)	PALERMO 2BTN NOTCH-2 BUTTON NOTCH
Block(2)	LUCKY 6-FLAT FRONT
Block(3)	
Drop Size	STANDARD 6 DROP
Packaging Instructions	M02 FOLDING PACKAGING HANGING SUITS SPORT COATS

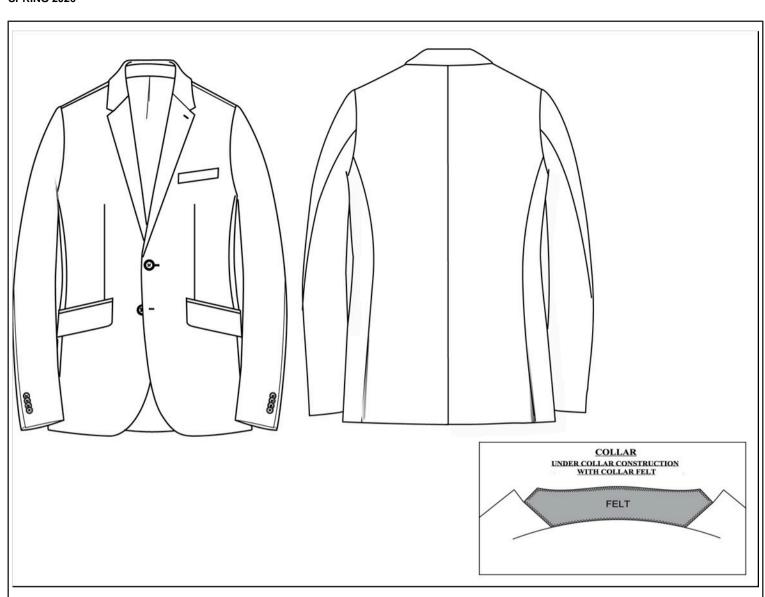
Owners & Status				
Product Developer	NATTIE WARSINSKY			
Tech Designer	KELLY GUO			
Designer	LAURA MORALES			
Style Status	WIP			
Costing Status	CONFIRMED			
Created	05/30/2025			
Last Modified	06/30/2025			

GARMENT TREATMENT	Treatment Type	
No Treatments available		

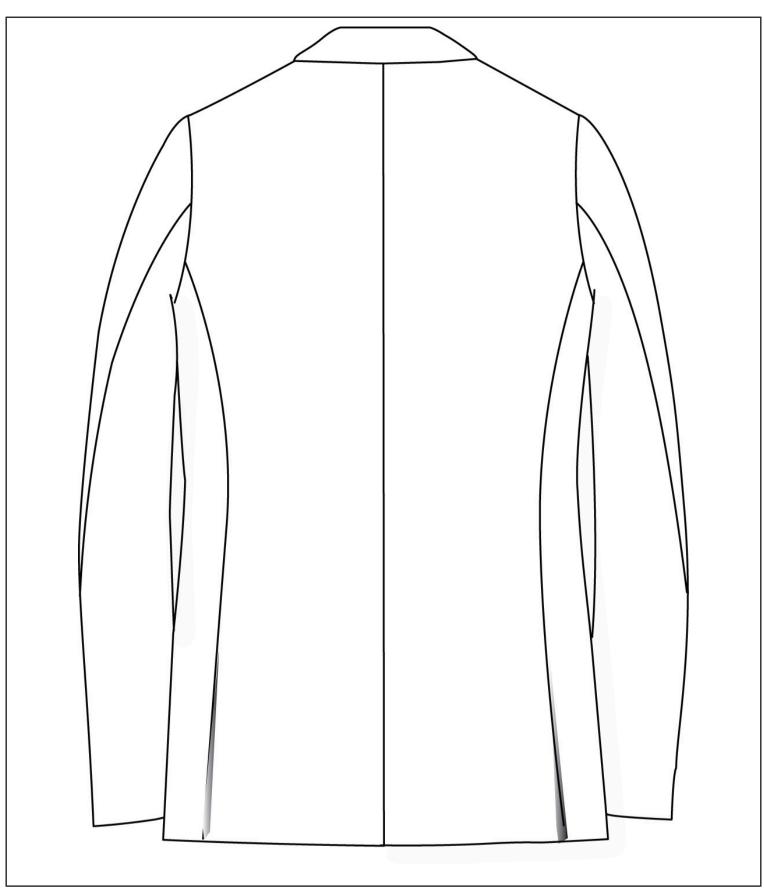
Hierarchy Information	
Product Assortment	SPRING 2026 KNG SUIT
Season	SPRING 2026
Brand	KNG
Buyer by Div/Cats	KNG-30
Label	JOE
Category	3-SUIT
Subcategory	31-SEASONAL SUIT
Gender	MENS
Start In DC Date	01/25/2026
End In DC Date	

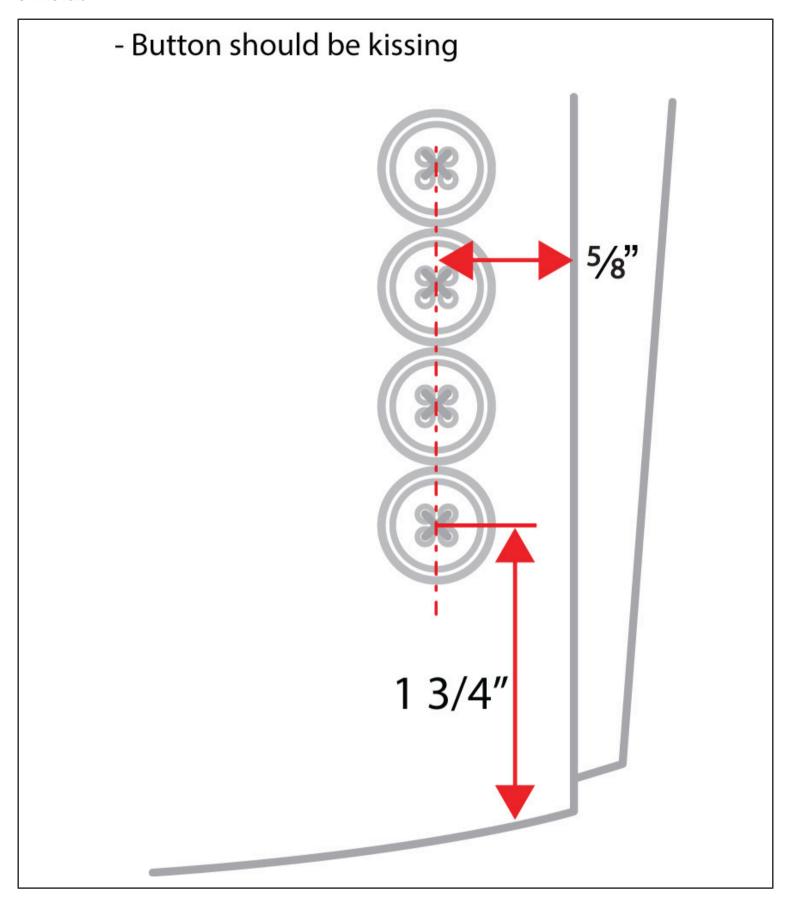
Colorway Table						
Color	Color Name	UCC	C Care Label			
2.11	КНАКІ	22	C1			
(==)	LIGHT BLUE	43	C1			

# Style Attachments



# Style Attachments

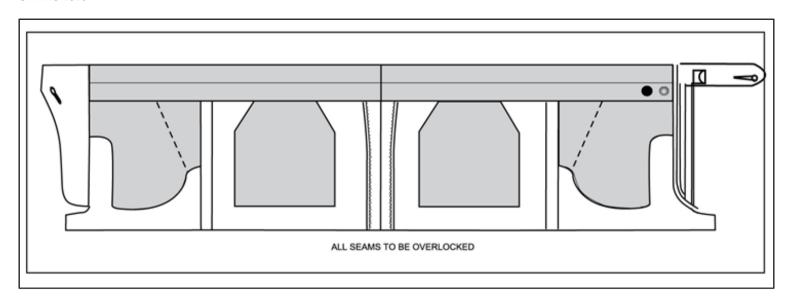




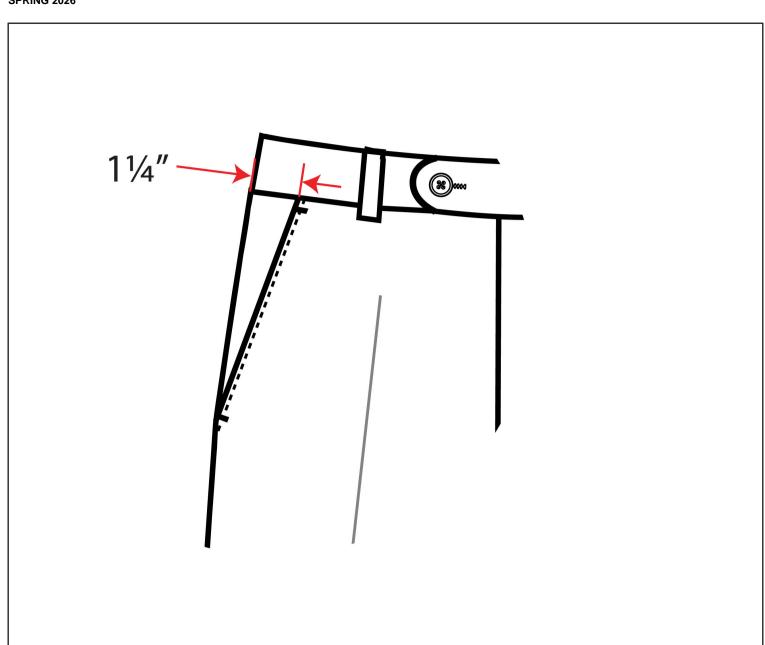
Style Attachments

CONFIDENTIAL 5 of 60 Date/Time: 08/18/2025 06:31 AM

# Style Attachments



# Style Attachments

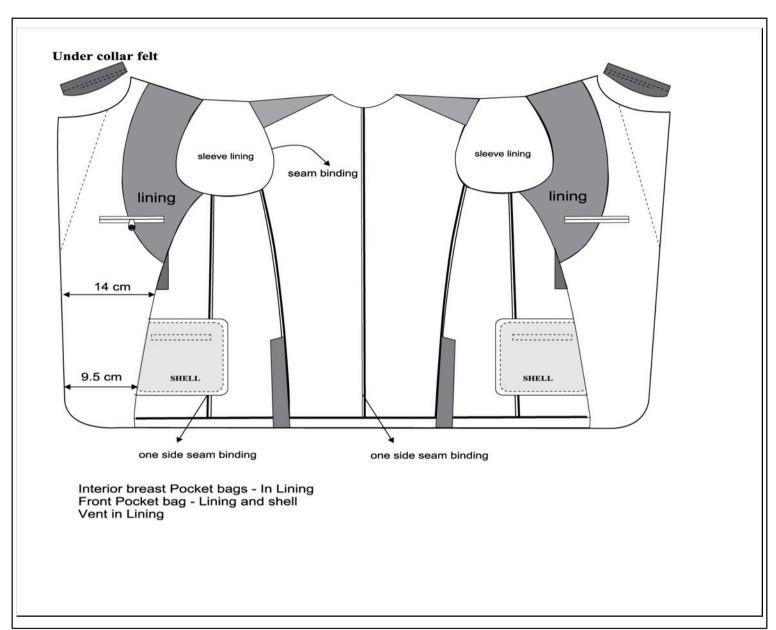


Date/Time: 08/18/2025 06:31 AM

### Style Attachments

Description
FINAL AUDIT REPORT - PO # K191771

#### Style Attachments



### Style Attachments

Description
FINAL AUDIT REPORT - PO # K191773

CONFIDENTIAL 10 of 60 Date/Time: 08/18/2025 06:31 AM

Style Attachments

CONFIDENTIAL 11 of 60 Date/Time: 08/18/2025 06:31 AM

Style Attachments

CONFIDENTIAL 12 of 60 Date/Time: 08/18/2025 06:31 AM

BOM Name	ВОМ

SHELL FABRIC					Colorways			
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	KHAKI	LIGHT BLUE
Material No: 43082	Supplier: RAYMOND LTD VND	Content: COTTON: 74.00 RAYON: 23.00 SPANDEX: 3.00	Placement Description: EXTERIOR BODY	Placement: SHELL RFABRIC	Piece Length:	Consumption Type: SOLID	KHAKI	LIGHT BLUE
<b>Description</b> : RAYMOND	Supplier Article No: WET0238	Cuttable Width:0		Cut Direction:TWO WAY			]	
Comments:	•	•	•	•		•	•	•

Comments:

#### Style Bill of Material

Івом **BOM Name INTERLINING FUSIBLE & LINING & TRIM FAB** Colorways Item Information **KHAKI** LIGHT BLUE Article #/Description Article #/Description Item Information Item Information Item Information Item Information Material No: 719 Supplier: GNT Content: Placement Placement: Piece Length: 45.72 Consumption **IVORY** OATMEAL GLOBAL INC Description: UNDERCOLLAR Type: SOLID TT-008 TT-031 **Description: GNT** Supplier Article No: Cuttable Width: 36.00 Yield:0.06 Cut Direction:TWO NON WOVEN COLLAR LPY250-1 WAY **CLOTH JACKET FELT** Comments: Supplier: GNT Content: Placement Placement: Piece Length: Consumption Material No: 43255 BLUF/PURPLF/ BI UF/PURPI F/ GLOBAL INC **Description: BODY** Type: SOLID **PINK** PINK LINING 5VR OPT C 5VR OPT C **Description: GNT** Supplier Article No: Cuttable Width:57.00 Yield:0.55 Cut Direction:TWO LINING PRINT GTP-102-026-5 WAY Comments: Material No: 43255 Supplier: GNT Content: Placement Placement: Piece Length: Consumption BLUE/PURPLE/ BLUE/PURPLE/ GLOBAL INC **Description: SLEEVE** Type: SOLID **PINK** PINK LINING 5VR OPT C 5VR OPT C **Description:** GNT Cuttable Width: 57.00 Yield:0.55 Cut Direction:TWO Supplier Article No: LINING PRINT GTP-102-026-5 WAY Comments: Placement: Material No: 43255 Supplier: GNT Content: Placement Piece Length: Consumption BLUE/PURPLE/ BLUE/PURPLE/ GLOBAL INC **Description: BINDING** Type: SOLID **PINK** PINK Description: GNT Supplier Article No: Cuttable Width: 57.00 Yield:0.12 Cut Direction:TWO 5VR OPT C 5VR OPT C LINING PRINT GTP-102-026-5 WAY Comments: Material No: 43255 Supplier: GNT Content: Placement Placement: Piece Length: Consumption BLUE/PURPLE/ BLUE/PURPLE/ GLOBAL INC **Description: BESOMS** Type: SOLID **PINK** PINK **Description: GNT** Supplier Article No: Cuttable Width:57.00 Yield:0.08 **Cut Direction:**TWO 5VR OPT C 5VR OPT C LINING PRINT GTP-102-026-5 WAY Comments: Supplier: HAAMA HK Content: Material No: 34222 Placement Placement: Piece Length: Consumption WHITE WHITE **Description: JACKET** POCKET LINING LTD Type: SOLID 40691 40691 **POCKETING Description: HAAMA** Supplier Article No: Cuttable Width: 145.00 Cut Direction:TWO Yield:0.34 PC PI AINWEAVE HAA40691 WHITE WAY JACKET POCKETING

Івом **BOM Name** INTERLINING FUSIBLE & LINING & TRIM FAB Colorways **Item Information KHAKI** LIGHT BLUE Article #/Description Article #/Description Item Information Item Information Item Information Item Information Content: Material No: 1229 Supplier: KUFNER **Placement** Placement: Piece Length: Consumption WHITE WHITE Description: FUSIBLE TRADING (SHANGHAI) Type: SOLID WHITE JACKET FRONT CO. LTD. PANEL **Description: KUFNER** Cuttable Width: 150.00 Yield:0.47 Cut Direction:TWO Supplier Article No: BI STRETCH FRONT MW6026-DONT USE WAY PANEL JACKET THIS ONE INTERLINING Comments: Material No: 781 Supplier: KUFNER Content: Placement Placement: Piece Length: Consumption WHITE WHITE TRADING (SHANGHAI) Description: FUSIBLE Type: SOLID COL 1 150 COL 1 150 CO. LTD. JACKET FRONT PANEL **Description: KUFNER** Supplier Article No: Cuttable Width: 150.00 Yield:0.50 Cut Direction:TWO BI STRETCH FRONT MW6028 WAY PANEL JACKET INTERLINING Comments: B&T ONLY Supplier: KUFNER Content: Placement Placement: Piece Length: Material No: 33731 Consumption WHITE WHITE TRADING (SHANGHAI) **Description: FUSIBLE** Type: SOLID CO. LTD. JACKET LAPEL FACING Description: KUFNER | Supplier Article No: Cuttable Width: 150.00 Yield:0.30 Cut Direction:TWO BI STRETCH LAPEL / MW6004 WAY FACING JACKET INTERLINING (PERFORMANCE) Comments: Material No: 34174 Supplier: KUFNER Content: **Placement** Placement: Piece Length: Consumption WHITE WHITE TRADING (SHANGHAI) Description: FUSIBLE Type: SOLID COL<sub>1</sub> COL 1 CO. LTD. JACKET SMALL PARTS **Description: KUFNER** Supplier Article No: Cuttable Width: 150.00 Yield:0.32 Cut Direction:TWO SMALL PARTS MN1504 WAY JACKET AND PANT **FUSIBLE** Comments:

Івом **BOM Name INTERLINING FUSIBLE & LINING & TRIM FAB** Colorways **KHAKI** LIGHT BLUE Article #/Description Article #/Description Item Information Item Information Item Information Item Information Item Information Material No: 32995 Supplier: KUFNER Content: Placement Placement: Piece Length: Consumption **NATURAL NATURAL** TEXTILE Description: FUSIBLE Type: SOLID COL 01 COL 01 CORPORATION JACKET EDGE AND **VENT Description: KUFNER** Cuttable Width:90.00 Yield:0.20 Cut Direction:TWO Supplier Article No: NON WOVEN EDGE MN3041 090 WAY SUPPORT JACKET AND PANT FUSIBLE Comments: Material No: 1934 Supplier: GNT Content: Placement Placement: Piece Length: Consumption PURF WHITE PURE WHITE GLOBAL INC Description: PANT Type: GNT-H141-M P GNT-H141-M P **POCKETING URE WHITE URE WHITE Description:** GNT PC Supplier Article No: Cuttable Width:57.00 Yield: 0.47 **Cut Direction:**TWO HERRINGBONE PANT **GNT-H141-M PURE** WAY POCKETING WHITE Comments: Material No: 1934 Supplier: GNT Content: Placement Placement: Piece Length: Consumption PURF WHITE PURF WHITE GLOBAL INC Description: WAISTBAND Type: GNT-H141-M P GNT-H141-M P CURTAIN / TOP **URE WHITE** URE WHITE Description: GNT PC Supplier Article No: Cuttable Width:57.00 Yield:0.06 Cut Direction:TWO HERRINGBONE PANT GNT-H141-M PURE **WAY** WHITE POCKETING Comments: Placement: Supplier: GNT Content: **Placement** Piece Length: Consumption Material No: 1934 **PURE WHITE** PURE WHITE GLOBAL INC Description: WAISTBAND Type: **GNT-H141-M P** GNT-H141-M P **CURTAIN / BOTTOM URE WHITE** URE WHITE **Description:** GNT PC Supplier Article No: Cuttable Width:57.00 Yield:0.11 **Cut Direction:**TWO HERRINGBONE PANT GNT-H141-M PURE lway **POCKETING** WHITE Comments: Material No: 1001 Supplier: HAAMA HK Content: Placement Placement: Piece Length: 200 Consumption WHITE WHITE **Description: BANROL** Type: SOLID lı TD W/100/38 NATU W/100/38 NATU Cut Direction:TWO **Description: HAAMA** Supplier Article No: Cuttable Width:38.00 Yield: 1.30 **RAL WHITE** RAL WHITE STRETCH BANROL HAA 620 WAY WAISTBAND PANT INTERLINING Comments:

INTERLINING FUSIBLE & LINING & TRIM FAB					Colo	rways					
Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	KHAKI	LIGHT BLUE				
''	Content:	Placement	Placement:	,	•	WHITE	WHITE	=	WHITE		
LID		WAISTBAND (ROLL)			Type: SOLID	NATURAL WHI TE	_	_	_	_	NATURAL WHI
Supplier Article No: HAA 620/1/32	Cuttable Width:5.50	Yield:1.30									
•		•		-	•	•	•				
Supplier: KUFNER	Content:	Placement	Placement:	Piece Length:	Consumption	WHITE	WHITE				
CO. LTD.		PANT SMALL PARTS			Type: SOLID	COL 1	COL 1				
Supplier Article No: MN1504	Cuttable Width:150.00	Yield:0.08	Cut Direction:TWO WAY								
	Article #/Description  Supplier: HAAMA HK LTD  Supplier Article No: HAA 620/1/32  Supplier: KUFNER TRADING (SHANGHAI) CO. LTD.  Supplier Article No:	Article #/Description   Item Information   Supplier: HAAMA HK LTD   Content:   Supplier Article No: HAA 620/1/32   Cuttable Width:5.50   Supplier: KUFNER TRADING (SHANGHAI) CO. LTD.   Cuttable Width:150.00   Supplier Article No:   Cuttable Width:150.00	Article #/Description   Item Information   Item Information   Supplier: HAAMA HK LTD   Content:   Placement Description: FUSIBLE / WAISTBAND (ROLL)   Supplier Article No:   Cuttable Width:5.50   Yield:1.30    Supplier: KUFNER TRADING (SHANGHAI) CO. LTD.   Placement Description: FUSIBLE / PANT SMALL PARTS   Supplier Article No:   Cuttable Width:150.00   Yield:0.08	Article #/Description   Item Information   Item Information   Item Information   Supplier: HAAMA HK LTD   Content:   Placement Description: FUSIBLE / WAISTBAND (ROLL)   Supplier Article No: HAA 620/1/32   Cuttable Width:5.50   Yield:1.30   Cut Direction:TWO WAY    Supplier: KUFNER TRADING (SHANGHAI) CO. LTD.   Placement Description: FUSIBLE / PANT SMALL PARTS    Supplier Article No:   Cuttable Width:150.00   Yield:0.08   Cut Direction:TWO	Article #/Description   Item Information   Item Inf	Article #/Description   Item Information   Item Inf	Article #/Description   Item Information   Item Inf				

TRIMS							Cold	orways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	KHAKI	LIGHT BLUE
Material No: 22174	Supplier: LOCALFA	Subtype: 017	Placement Description: BODY SEW THREAD	Placement:			DTM BODY	DTM BODY
<b>Description</b> : LOCAL SEWING THREAD	Supplier Article No: SEWING THREAD	Size:	Yield:0.00	Piece Length:				
Comments:	_				•			
Material No: 22174	Supplier: LOCALFA	Subtype: 017	Placement Description: LABEL SEW THREAD	Placement:			DTM LABEL	DTM LABEL
<b>Description</b> : LOCAL SEWING THREAD	Supplier Article No: SEWING THREAD	Size:	Yield:0.00	Piece Length:				
Comments:					•	•		
Material No: 22174	Supplier: LOCALFA	Subtype: 017	Placement Description: BUTTON SEW THREAD	Placement:			DTM BUTTON	DTM BUTTON
<b>Description</b> : LOCAL SEWING THREAD	Supplier Article No: SEWING THREAD	Size:	Yield:0.00	Piece Length:				
Comments:	•		•	•	•	•	•	<u>'</u>
Material No: 22289	Supplier: KUFNER	Subtype: 004	Placement	Placement:			NATURAL	NATURAL
	TRADING (SHANGHAI) CO. LTD.		<b>Description:</b> CHEST PIECE				WH	WH
Description: KUFNER 2,3 BUTTON SIZES 34-62 STANDARD	Supplier Article No: CP140134	Size:	<b>Yield:</b> 1.00	Piece Length:				
Comments:								
Material No: 33992	Supplier: KUFNER TRADING (SHANGHAI) CO. LTD.	Subtype: 007	Placement Description: SLEEVE HEAD	Placement:			WHITE WHITE	WHITE WHITE
Description: KUFNER STANDARD FAILORED	Supplier Article No: SLS140109	Size:	Yield:1.00	Piece Length:				

TRIMS			·				(	Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	KHAKI	LIGHT BLUE
Material No: 22210	Supplier: CONTINENTA COLLECTION	Subtype: 002	Placement Description: SHOULDE PAD	Placement: R			WHITE WHITE	WHITE WHITE
Description: CONTINENTAL PERFORMANCE S-L	Supplier Article No: 82644 MOS, MOM, MOL	Size:	Yield:1.00	Piece Length:				
Comments:			·	,	<b>'</b>			
Material No: 2594	Supplier: TIGER BUTTON	Subtype: 015	Placement Description: JACKET INSIDE BREAST	Placement:			TAN TAN	TAN TAN
Description: TIGER BUTTON TAILORED	Supplier Article No: CW3435-00 24L	Size:	Yield:2.00	Piece Length:				
Comments:	<u>'</u>	•	·	•	•	•		
Material No: 2594	Supplier: TIGER BUTTON	Subtype: 015	Placement Description: JACKET SLEEVE	Placement:			TAN TAN	TAN
<b>Description:</b> TIGER BUTTON TAILORED	Supplier Article No: CW3435-00 24L	Size:	Yield:8.00	Piece Length:				
Comments:	•	•		•	•	•	•	
Material No: 2594	Supplier: TIGER BUTTON	Subtype: 015	Placement Description: JACKET SLEEVE EXTRA	Placement:			TAN TAN	TAN TAN
Description: TIGER BUTTON TAILORED	Supplier Article No: CW3435-00 24L	Size:	Yield:1.00	Piece Length:				
Comments:	•	•	•	•	•	•	•	
Material No: 2596	Supplier: TIGER BUTTON	Subtype: 015	Placement Description: JACKET FRONT	Placement:			TAN TAN	TAN TAN
Description: TIGER BUTTON TAILORED	Supplier Article No: CW3435-00 32L	Size:	Yield:2.00	Piece Length:				
Comments:	•	•		•	•	•	•	
Material No: 2596	Supplier: TIGER BUTTON	Subtype: 015	Placement Description: JACKET FRONT EXTRA	Placement:			TAN TAN	TAN TAN
Description: TIGER BUTTON TAILORED	Supplier Article No: CW3435-00 32L	Size:	Yield:1.00	Piece Length:			1	

вом **BOM Name** TRIMS Colorways Article #/Description Article #/Description Item Information Item Information Item Information Item Information **KHAKI** LIGHT BLUE Item Information Placement Material No: 435 Supplier: LOCALFA Subtype: 009 Placement: Description: HOOK & EYE **Description: LOCAL** Supplier Article No: Size: Yield: 1.00 Piece Length: BOTTOMS HOOK & ELITE STYLE EYE Comments: Placement: Material No: 434 Supplier: YKK Subtype: 018 Placement LIGHT TAN BLUE COTTON **Description: FRONT** 010 546 FLY ZIPPER Size: Description: YKK ASIA Supplier Article No: Yield: 1.00 Piece Length: ZIPPER NYLON COIL TEETH / TAPE Comments: Material No: 2594 Supplier: TIGER Placement Placement: Subtype: 015 TAN TAN BUTTON Description: EXTERIOR TAN TAN FRONT WAISTBAND BUTTON **Description: TIGER** Supplier Article No: Size: Yield: 1.00 Piece Length: **BUTTON TAILORED** CW3435-00 24L Comments: Material No: 2594 Supplier: TIGER Subtype: 015 Placement Placement: TAN TAN BUTTON Description: EXTERIOR TAN TAN BACK POCKETS BUTTON **Description: TIGER** Supplier Article No: Size: Yield:2.00 Piece Length: **BUTTON TAILORED** CW3435-00 24L Comments: Placement: Material No: 2594 Supplier: TIGER Subtype: 015 Placement TAN TAN BUTTON Description: INTERIOR TAN TAN BUTTON **Description: TIGER** Supplier Article No: Size: Yield: 1.00 Piece Length: **BUTTON TAILORED** CW3435-00 24L Comments:

TRIMS								Colorways
·	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	KHAKI	LIGHT BLUE
	Supplier: TIGER BUTTON	Subtype: 015	Placement Description: EXTRA EXTERIOR BUTTON	Placement:			TAN TAN	TAN
	Supplier Article No: CW3435-00 24L	Size:	Yield:1.00	Piece Length:			_	
Comments:						•		•
Material No: 2923	Supplier: HANGERLOG INC. VND	<b>lSubtype:</b> 016	Placement Description: SEE SIZE CHART	Placement:				
<b>Description:</b> JOE FOR K&G SUIT/ SEPARATES HANGER - K&G - ASIA	Supplier Article No: 28350121JO - 15"	Size:	Yield:1.00	Piece Length:				
Comments:			•	•	•	-		
	Supplier: HANGERLOG INC. VND	<b>lSubtype</b> : 016	Placement Description: SEE SIZE CHART	Placement:				
<b>Description:</b> JOE FOR K&G SUIT/ SEPARATES HANGER - K&G - ASIA	Supplier Article No: 28550121JO - 17"	Size:	Yield:1.00	Piece Length:				
Comments:			•	•	<b>'</b>	•		•
	Supplier: HANGERLOG INC. VND	<b>Subtype:</b> 016	Placement Description: SEE SIZE CHART	Placement:				
<b>Description:</b> JOE FOR K&G SUIT/ SEPARATES HANGER - K&G - ASIA	Supplier Article No: 28750121JO - 19"	Size:	Yield:1.00	Piece Length:				
Comments:						•		
	Supplier: HANGERLOG INC. VND	<b>Subtype:</b> 016	Placement Description: SEE SIZE CHART	Placement:				
<b>Description:</b> JOE FOR K&G SUIT/ SEPARATES HANGER - K&G - ASIA	Supplier Article No: 28950121JO - 21"	Size:	Yield:1.00	Piece Length:				
Comments:								

TRIMS								Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	KHAKI	LIGHT BLUE
Material No: 439	Supplier: LOCALFA	Subtype: 035	Placement Description: INSIDE RIGHT BREAST POCKET	Placement:				
<b>Description</b> : LOCAL SUPPLIER BUTTON BAG	Supplier Article No: CLEAR BUTTON BAG	Size:	Yield:1.00	Piece Length:				
Comments:	•	•	•	•	•	•	•	
Material No: 439	Supplier: LOCALFA	Subtype: 035	Placement Description: INSIDE RIGHT BACK POCKET	Placement:				
<b>Description</b> : LOCAL SUPPLIER BUTTON BAG	Supplier Article No: CLEAR BUTTON BAG	Size:	Yield:1.00	Piece Length:				
Comments:		•	'	'	•			'
Material No: 40014	Supplier: GNT GLOBAL INC	Subtype: 019	Placement Description: ONTOP OF HANGER	Placement:				
<b>Description</b> : GNT JACKET OR SUIT SIZE TOPPER	Supplier Article No: GNT-SD-1209-SA	Size:	Yield:1.00	Piece Length:				
Comments:	ı		•					'

Material No: 38025 S	Article #/Description Supplier: INTERNATION	Item Information						lorways
Material No: 38025 S	Supplier: INTERNATION	Hitein iniormation	Item Information	Item Information	Item Information	Item Information	KHAKI	LIGHT BLUE
T L					item information	item information	KHAKI	LIGHT BLUE
	TRIMMINGS & LABELS (ASIA) LTD	Valbel Type:	Placement Description: CENTERE BELOW RIGHT INTERIOR BREAST POCKET	Placement: D				
•	Supplier Article No: JB-1	Label Name:JOE	Yield:1.00					
Comments:								
т	Supplier: INTERNATION TRIMMINGS & LABELS (ASIA) LTD	lAabel Type:	Placement Description: INSIDE LEFT INTERIOR BREAST POCKET	Placement:				
	Supplier Article No: GN-JPS	Label Name:GENERIC	Yield:1.00					
Comments:			•	•	•	•	•	
т	<b>Supplier:</b> INTERNATION TRIMMINGS & LABELS (ASIA) LTD	v∆abel Type:	Placement Description: CENTERE ON NECK SEAM	Placement: D				
Description: JOE COO S LABEL J	Supplier Article No: JB-5-A-FTC	Label Name:JOE	Yield:1.00				_	
Comments:			•		•	•	•	
т	<b>Supplier:</b> INTERNATIOI TRIMMINGS & LABELS (ASIA) LTD	lÆabel Type:	Placement Description: THROUGH LAPEL BUTTON HOLE	Placement:				
	Supplier Article No: JB-7-11-2	Label Name:JB	Yield:1.00					
Comments:			•		<u>'</u>	•	•	
т	Supplier: INTERNATION TRIMMINGS & LABELS (ASIA) LTD	lÆabel Type:	Placement Description: CENTERE ON BOTTOM PORTION OF FRONT EXTERIOR LEFT	Placement: D				
	Supplier Article No: JB-2	Label Name:JOE	Yield:1.00					

LABELS & PACKAGIN	G						C	Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	KHAKI	LIGHT BLUE
Material No: 36695	Supplier: R-PAC INTERNATIONAL CORP. (CHINA) VND	Label Type:	Placement Description: CENTERE ON BOTTOM PORTION OF BACK EXTERIOR LEFT S	Placement: D				
<b>Description</b> : JB-8-JT - JOE JOKER/PRICE COMBO TICKET	Supplier Article No: 8	Label Name:JOE	Yield:1.00					
Comments:			•					
Material No: 34224	Supplier: INTERNATION TRIMMINGS & LABELS (ASIA) LTD	NAdbel Type:	Placement Description: ATTACH UNDER CURTAIN ON INTERIOR RIGHT WAISTBAND	Placement:				
Description: SIZE MAIN LOGO CONTENT COO PO# IMPORT# CARE LABEL	Supplier Article No: GN-JPS	Label Name:GENERIC	Yield:1.00					
Comments:					•	•		
Material No: 33503	Supplier: R-PAC INTERNATIONAL CORP. (CHINA) VND	Label Type:	Placement Description: BOTTOM LEFT SLEEVE,CORNER EDGE SLEEVE VENT OPENING	Placement:				
Description: KG	Supplier Article No:	Label Name:GENERIC	Yield:1.00				1	

BOM Name	BOM								
Total FOB	48.85	Total Shell Fabric	11.97	Total Trim	3.50	Total Labels and Packaging		0.30	
Total Lining Fabric	4.15	Total CM	0.00	Total Other	0.00	Size Range		MEN'S JACKET.' REGULAI	VEST.SUIT R
Offer No	170748	Offer Confirmed Date	06/26/2025	Vendor	RAYMOND AMERICA	Factory			SPARK APPAREL ETHIOPIA PLC
SHELL FABRIC				<u> </u>					
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information				
Material No: 43082	Supplier: RAYMOND LTD VND	Content: COTTON: 74.00 RAYON: 23.00 SPANDEX: 3.00	Placement: SHELL FABRIC	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield: 3.15	UOM:		Ext Cost: 11.97
Description: RAYMOND	Supplier Article No: WET0238	Cuttable Width:0	Placement Description: EXTERIOR BODY						
Comments:	•	•	,	•	•	•			

BOM Name	BOM										
Total FOB	48.85	Total Shell Fabric	11.97	Total Trim	3.50	Total Labels and Packaging		0.30			
Total Lining Fabric	4.15	Total CM	0.00	Total Other	0.00	Size Range	J.				.VEST.SUIT AR
Offer No	170748	Offer Confirmed Date	06/26/2025	Vendor	RAYMOND AMERICA	Factory			SPARK APPARE ETHIOPIA PLC		
INTERLINING FUSIBLE & L	INING & TRIM FAB										
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information						
Material No: 719	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WA	Y Consumption Type: SOLID	Yield: 0.06	UOM:	MTR	Ext Cost: 0.11		
<b>Description:</b> GNT NON WOVEN COLLAR CLOTH JACKET FELT	Supplier Article No: LPY250-1	Cuttable Width:36.00	Placement Description: UNDERCO	LLAR							
Comments:					·						
Material No: 43255	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WA	Y Consumption Type: SOLID	<b>Yield:</b> 0.55	UOM:	EA	Ext Cost: 0.58		
<b>Description:</b> GNT LINING PRINT	Supplier Article No: GTP-102-026-5	Cuttable Width:57.00	Placement Description: BODY LINING								
Comments:		•	•			•					
Material No: 43255	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WA	Y Consumption Type: SOLID	<b>Yield:</b> 0.55	UOM:	MTR	Ext Cost: 0.58		
<b>Description:</b> GNT LINING PRINT	Supplier Article No: GTP-102-026-5	Cuttable Width:57.00	Placement Description: SLEEVE LINING								
Comments:	•	•	•	•					•		
Material No: 43255	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WA	Y Consumption Type: SOLID	<b>Yield:</b> 0.12	UOM:	MTR	Ext Cost: 0.13		
Description: GNT LINING PRINT	Supplier Article No: GTP-102-026-5	Cuttable Width:57.00	Placement Description: BINDING								
Comments:	•	•	•	•	•	•	,		•		
Material No: 43255	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WA	Y Consumption Type: SOLID	<b>Yield:</b> 0.08	UOM:	MTR	Ext Cost: 0.08		
<b>Description:</b> GNT LINING PRINT	Supplier Article No: GTP-102-026-5	Cuttable Width:57.00	Placement Description: BESOMS								
Comments:	,	•	•	•	•	•			•		

BOM Name	BOM									
Total FOB	48.85	Total Shell Fabric	11.97	Total Trim	3.50	Total Labels and Packaging		0.30		
Total Lining Fabric	4.15	Fotal CM	0.00 Total Other 0.00 Size Range		Size Range		Size Range		MEN'S JACKET REGUL	.VEST.SUIT AR
Offer No	170748	Offer Confirmed Date	06/26/2025	Vendor	RAYMOND AMERICA	Factory			SPARK APPAREL ETHIOPIA PLC	
INTERLINING FUSIBLE & L	INING & TRIM FAB									
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information					
Material No: 34222	Supplier: HAAMA HK LTD	Content:	Placement:	Cut Direction: TWO WA	Y Consumption Type: SOLID	Yield: 0.34	UOM:	MTR	Ext Cost: 0.24	
<b>Description:</b> HAAMA PC PLAINWEAVE JACKET POCKETING	Supplier Article No: HAA40691 WHITE	Cuttable Width:145.00	Placement Description: JACKET POCKETING							
Comments:										
Material No: 1229	Supplier: KUFNER TRADING (SHANGHAI) CO LTD.	Content:	Placement:	Cut Direction: TWO WA	Consumption Type: SOLID	Yield: 0.47	UOM:	MTR	Ext Cost: 0.36	
<b>Description:</b> KUFNER BI STRETCH FRONT PANEL JACKET INTERLINING	Supplier Article No: MW6026-DONT USE THIS ONE	Cuttable Width:150.00	Placement Description: FUSIBLE / JACKET FRONT PANEL							
Comments:	•	,	•	•	'	•	'		•	
Material No: 781	Supplier: KUFNER TRADING (SHANGHAI) CO LTD.	Content:	Placement:	Cut Direction: TWO WA	Y Consumption Type: SOLID	Yield: 0.50	UOM:	MTR	Ext Cost: 0.40	
<b>Description:</b> KUFNER BI STRETCH FRONT PANEL JACKET INTERLINING	Supplier Article No: MW6028	Cuttable Width:150.00	Placement Description: FUSIBLE / JACKET FRONT PANEL							
Comments:	•	1	'	•	'	•			•	
Material No: 33731	Supplier: KUFNER TRADING (SHANGHAI) CO LTD.	Content:	Placement:	Cut Direction: TWO WA	Y Consumption Type: SOLID	Yield: 0.30	UOM:	MTR	Ext Cost: 0.23	
Description: KUFNER BI STRETCH LAPEL / FACING JACKET INTERLINING (PERFORMANCE)	Supplier Article No: MW6004	Cuttable Width:150.00	Placement Description: FUSIBLE / JACKET LAPEL FACING							
Comments:	•					•				

BOM Name	BOM									
Total FOB	48.85	otal Shell Fabric	11.97	Total Trim	3.50		Total Labels and Packaging		0.30	
Total Lining Fabric	4.15	Total CM	0.00	Total Other	0.00		Size Range		MEN'S JACKET.VEST.S REGULAR	
Offer No	170748	Offer Confirmed Date	06/26/2025	Vendor	RAYM	OND AMERICA	Factory		-	SPARK APPAREI ETHIOPIA PLC
INTERLINING FUSIBLE &	LINING & TRIM FAB								•	
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Iter	m Information				
Material No: 34174	Supplier: KUFNER TRADING (SHANGHAI) CO LTD.	Content:	Placement:	Cut Direction: TWO WA	Y Coi SO	nsumption Type: LID	Yield: 0.32	UOM:	MTR	Ext Cost: 0.16
<b>Description</b> : KUFNER SMALL PARTS JACKET AND PANT FUSIBLE	Supplier Article No: MN1504	Cuttable Width:150.00	Placement Description: FUSIBLE / JACKET SMALL PARTS							
Comments:		•	•		·		•			
Material No: 32995	Supplier: KUFNER TEXTILE CORPORATION	Content:	Placement:	Cut Direction: TWO WA	Y Coi	nsumption Type: LID	Yield: 0.20	UOM:	MTR	Ext Cost: 0.07
Description: KUFNER NON WOVEN EDGE SUPPORT JACKET AND PANT FUSIBLE	Supplier Article No: MN3041 090	Cuttable Width:90.00	Placement Description: FUSIBLE / JACKET EDGE AND VENT							
Comments:	•	,	· ·	•			,			•
Material No: 1934	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WA	Y Coi	nsumption Type:	Yield: 0.47	UOM:	MTR	Ext Cost: 0.41
<b>Description:</b> GNT PC HERRINGBONE PANT POCKETING	Supplier Article No: GNT- H141-M PURE WHITE	Cuttable Width:57.00	Placement Description: PANT POCKETING							
Comments:										_
Material No: 1934	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WA	Y Coi	nsumption Type:	Yield: 0.06	UOM:	MTR	Ext Cost: 0.05
<b>Description</b> : GNT PC HERRINGBONE PANT POCKETING	Supplier Article No: GNT- H141-M PURE WHITE	Cuttable Width:57.00	Placement Description: WAISTBANI CURTAIN / TOP	D						
Comments:	•	•	•	•			•	-		•

BOM Name	ВОМ								
Total FOB	48.85	Total Shell Fabric	11.97	Total Trim	3.50	Total Labels and Packaging		0.30	
Total Lining Fabric	4.15	Total CM	0.00 Total Other 0.00 Size Range		Size Range		MEN'S JACKET REGULA	.VEST.SUIT AR	
Offer No	170748	Offer Confirmed Date	06/26/2025	Vendor	RAYMOND AMERICA	Factory			SPARK APPAREI ETHIOPIA PLC
INTERLINING FUSIBLE &	LINING & TRIM FAB								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information				
Material No: 1934	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WA	Consumption Type:	Yield: 0.11	UOM: 1	MTR	Ext Cost: 0.10
<b>Description:</b> GNT PC HERRINGBONE PANT POCKETING	Supplier Article No: GNT- H141-M PURE WHITE	Cuttable Width:57.00	Placement Description: WAISTBAN CURTAIN / BOTTOM	D					
Comments:									
Material No: 1001	Supplier: HAAMA HK LTD	Content:	Placement:	Cut Direction: TWO WA	Y Consumption Type: SOLID	Yield: 1.30	UOM: 1	MTR	Ext Cost: 0.25
Description: HAAMA STRETCH BANROL WAISTBAND PANT INTERLINING	Supplier Article No: HAA 620	Cuttable Width:38.00	Placement Description: BANROL						
Comments:	<u>'</u>	,	•		•	,			
Material No: 21790	Supplier: HAAMA HK LTD	Content:	Placement:	Cut Direction: TWO WA	Y Consumption Type: SOLID	<b>Yield:</b> 1.30	UOM: 1	MTR	Ext Cost: 0.36
Description: HAAMA STRETCH SEMI PERFORATED WAISTBAND FUSIBLE TAPE	Supplier Article No: HAA 620/1/32	Cuttable Width:5.50	Placement Description: FUSIBLE / WAISTBAND (ROLL)						
Comments:		,	'	•	,	•	•		•
Material No: 34174	Supplier: KUFNER TRADING (SHANGHAI) CO LTD.	Content:	Placement:	Cut Direction: TWO WA	Y Consumption Type: SOLID	<b>Yield:</b> 0.08	UOM: 1	MTR	Ext Cost: 0.04
<b>Description:</b> KUFNER SMALL PARTS JACKET AND PANT FUSIBLE	Supplier Article No: MN1504	Cuttable Width:150.00	Placement Description: FUSIBLE / PANT SMALL PARTS						
Comments:	-	•	•	•	•	•	•		

BOM Name	BOM		]					
Total FOB	48.85	Total Shell Fabric	11.97	Total Trim	3.50	Total Labels and Packaging	0.30	
Total Lining Fabric	4.15	Total CM	0.00	Total Other	0.00	Size Range	MEN'S JACKI REGU	ET.VEST.SUIT
Offer No	170748	Offer Confirmed Date	06/26/2025	Vendor	RAYMOND AMERICA	Factory		R SPARK APPAREL ED ETHIOPIA PLC
TRIMS								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
Material No: 22174	Supplier: LOCALFA	Supplier Article No: SEWING THREAD	Subtype: 017	Placement:	Size:	Yield: 0.00	UOM: KGM	Ext Cost: 0.00
Description: LOCAL SEWING THREAD	Placement Description: BODY SEW THREAD							
Comments:					·	•		
Material No: 22174	Supplier: LOCALFA	Supplier Article No: SEWING THREAD	Subtype: 017	Placement:	Size:	Yield: 0.00	UOM: KGM	Ext Cost: 0.00
Description: LOCAL SEWING THREAD	Placement Description: LABEL SEW THREAD							
Comments:	•	•	•	•	<u>'</u>	•	•	<u> </u>
Material No: 22174	Supplier: LOCALFA	Supplier Article No: SEWING THREAD	Subtype: 017	Placement:	Size:	Yield: 0.00	UOM: KGM	Ext Cost: 0.00
Description: LOCAL SEWING THREAD	Placement Description: BUTTON SEW THREAD							
Comments:	•		'	,	<u>'</u>	'	'	
Material No: 22289	Supplier: KUFNER TRADING (SHANGHAI) CO LTD.	Supplier Article No: CP140134	Subtype: 004	Placement:	Size:	<b>Yield:</b> 1.00	UOM: PR	Ext Cost: 0.99
<b>Description:</b> KUFNER 2,3 BUTTON SIZES 34-62 STANDARD	Placement Description: CHEST PIECE							
Comments:			,					
Material No: 33992	Supplier: KUFNER TRADING (SHANGHAI) CO LTD.	Supplier Article No: SLS140109	Subtype: 007	Placement:	Size:	<b>Yield:</b> 1.00	UOM: PR	Ext Cost: 0.38
<b>Description:</b> KUFNER STANDARD TAILORED	Placement Description: SLEEVE HEAD							
Comments:			,		•		,	

BOM Name	ВОМ								
Total FOB	48.85	Total Shell Fabric 1	1.97	Total Trim	3.50	Total Labels and Packaging	(	0.30	
Total Lining Fabric	4.15	Total CM 0	0.00	Total Other	0.00	Size Range		MEN'S JACKET.VEST.SUIT REGULAR	
Offer No	170748	Offer Confirmed Date 0	06/26/2025	Vendor	RAYMOND AMERICA	Factory			SPARK APPAREI ETHIOPIA PLC
TRIMS									
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information				
Material No: 22210	Supplier: CONTINENTAL COLLECTION	Supplier Article No: 82644 MOS, MOM, MOL	Subtype: 002	Placement:	Size:	Yield: 1.00	UOM: P	'R	Ext Cost: 0.36
<b>Description:</b> CONTINENTAL PERFORMANCE S-L	Placement Description: SHOULDER PAD								
Comments:						-			
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 2.00	UOM: G	GRO	Ext Cost: 0.04
<b>Description:</b> TIGER BUTTON TAILORED	Placement Description: JACKET INSIDE BREAST								
Comments:	•	•	•		•		•		
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 8.00	UOM: G	RO	Ext Cost: 0.16
<b>Description:</b> TIGER BUTTON TAILORED	Placement Description: JACKET SLEEVE								
Comments:				•					
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 1.00	UOM: G	GRO	Ext Cost: 0.02
<b>Description:</b> TIGER BUTTON TAILORED	Placement Description: JACKET SLEEVE EXTRA								
Comments:									
Material No: 2596	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 32L	Subtype: 015	Placement:	Size:	Yield: 2.00	UOM: G	RO	Ext Cost: 0.04
<b>Description:</b> TIGER BUTTON TAILORED	Placement Description: JACKET FRONT								
Comments:		•	•	•					•

BOM Name	ВОМ								
Total FOB	48.85	Total Shell Fabric 1	1.97	Total Trim	3.50	Total Labels and Packaging	C	).30	
Total Lining Fabric	4.15	Total CM 0	.00	Total Other	0.00	Size Range Factory		MEN'S JACKET.VEST.SUIT REGULAR	
Offer No	170748	Offer Confirmed Date 0	6/26/2025	Vendor	RAYMOND AMERICA				SPARK APPAREL ETHIOPIA PLC
TRIMS									
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information				
Material No: 2596	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 32L	Subtype: 015	Placement:	Size:	Yield: 1.00	UOM: G	RO	Ext Cost: 0.02
Description: TIGER BUTTON TAILORED	Placement Description: JACKET FRONT EXTRA								
Comments:									•
Material No: 435	Supplier: LOCALFA	Supplier Article No: ELITE STYLE	Subtype: 009	Placement:	Size:	Yield: 1.00	UOM: S	ET	Ext Cost: 0.00
Description: LOCAL BOTTOMS HOOK & EYE	Placement Description: HOOK & EYE								
Comments:									•
Material No: 434	Supplier: YKK	Supplier Article No: NYLON COIL TEETH / TAPE	Subtype: 018	Placement:	Size:	<b>Yield:</b> 1.00	UOM: E	A	Ext Cost: 0.00
Description: YKK ASIA ZIPPER	Placement Description: FRONT FLY ZIPPER								
Comments:	•	•	•			•	•		•
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 1.00	UOM: G	RO	Ext Cost: 0.02
Description: TIGER BUTTON TAILORED	Placement Description: EXTERIOR FRONT WAISTBAND BUTTON								
Comments:									
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 2.00	UOM: G	RO	Ext Cost: 0.04
Description: TIGER BUTTON TAILORED	Placement Description: EXTERIOR BACK POCKETS BUTTON								
Comments:	`				·	•			,

BOM Name	ВОМ								
Total FOB	48.85	Total Shell Fabric	11.97	Total Trim	3.50	Total Labels and Packaging	0	.30	
Total Lining Fabric	4.15	Total CM	0.00	Total Other	0.00	Size Range	J.	MEN'S JACKET.VEST.SUIT REGULAR SILVER SPARK APPAR LIMITED ETHIOPIA PLO	
Offer No	170748	Offer Confirmed Date	06/26/2025	Vendor	RAYMOND AMERICA	Factory			
TRIMS									
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information				
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 1.00	UOM: G	RO	Ext Cost: 0.02
Description: TIGER BUTTON TAILORED	Placement Description: INTERIOR BUTTON								
Comments:									
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 1.00	UOM: GI	RO	Ext Cost: 0.02
Description: TIGER BUTTON TAILORED	Placement Description: EXTRA EXTERIOR BUTTON								
Comments:	•	•	•	•	•	•	,	•	
Material No: 2923	Supplier: HANGERLOGIC INC. VND	Supplier Article No: 28350121JO - 15"	Subtype: 016	Placement:	Size:	<b>Yield:</b> 1.00	<b>UOM</b> : 10	00	Ext Cost: 0.46
Description: JOE FOR K&G SUIT/SEPARATES HANGER - K&G - ASIA	Placement Description: SEE SIZE CHART								
Comments:	·	•	•	•	,	'	'		
Material No: 2924	Supplier: HANGERLOGIC INC. VND	Supplier Article No: 28550121JO - 17"	Subtype: 016	Placement:	Size:	Yield: 1.00	<b>UOM</b> : 10	00	Ext Cost: 0.46
Description: JOE FOR K&G SUIT/SEPARATES HANGER - K&G - ASIA	Placement Description: SEE SIZE CHART								
Comments:									
Material No: 2925	Supplier: HANGERLOGIC INC. VND	Supplier Article No: 28750121JO - 19"	Subtype: 016	Placement:	Size:	Yield: 1.00	<b>UOM</b> : 10	00	Ext Cost: 0.47
Description: JOE FOR K&G SUIT/SEPARATES HANGER - K&G - ASIA	Placement Description: SEE SIZE CHART								
Comments:		•	•	•			•		

BOM Name	BOM								
Total FOB	48.85	Total Shell Fabric	11.97	Total Trim	3.50	Total Labels and Packaging		0.30	
Total Lining Fabric	4.15	Total CM	0.00	Total Other	0.00	Size Range Factory		MEN'S JACKET.VEST.SUIT REGULAR SILVER SPARK APPAR LIMITED ETHIOPIA PLO	
Offer No	170748	Offer Confirmed Date	06/26/2025	Vendor	RAYMOND AMERICA				
TRIMS		·							
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information				
Material No: 2926	Supplier: HANGERLOGIC INC. VND	Supplier Article No: 28950121JO - 21"	Subtype: 016	Placement:	Size:	Yield: 1.00	UOM:	100	Ext Cost:
<b>Description</b> : JOE FOR K&G SUIT/SEPARATES HANGER - K&G - ASIA	Placement Description: SEE SIZE CHART								
Comments:									
Material No: 439	Supplier: LOCALFA	Supplier Article No: CLEAR BUTTON BAG	Subtype: 035	Placement:	Size:	Yield: 1.00	UOM:	EA	Ext Cost: 0.00
<b>Description:</b> LOCAL SUPPLIER BUTTON BAG	Placement Description: INSIDE RIGHT BREAST POCKET								
Comments:	-								
Material No: 439	Supplier: LOCALFA	Supplier Article No: CLEAR BUTTON BAG	Subtype: 035	Placement:	Size:	Yield: 1.00	UOM:	EA	Ext Cost: 0.00
<b>Description:</b> LOCAL SUPPLIER BUTTON BAG	Placement Description: INSIDE RIGHT BACK POCKET								
Comments:	•			•					•
Material No: 40014	Supplier: GNT GLOBAL INC	Supplier Article No: GNT- SD-1209-SA	Subtype: 019	Placement:	Size:	Yield: 1.00	UOM:	EA	Ext Cost:
<b>Description:</b> GNT JACKET OR SUIT SIZE TOPPER	Placement Description: ONTOP OF HANGER								
Comments:	•	•		·	•				ı

BOM Name	ВОМ							
Total FOB	48.85	Total Shell Fabric 1	1.97	Total Trim	3.50	Total Labels and Packaging	0.30	
Total Lining Fabric	4.15	Fotal CM	.00	Total Other	0.00	Size Range	MEN'S JACKE REGUI	T.VEST.SUIT
Offer No	170748	Offer Confirmed Date	6/26/2025	Vendor	RAYMOND AMERICA	Factory		R SPARK APPARE D ETHIOPIA PLC
LABELS & PACKAGING								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
Material No: 38025	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: JB-1	Label Name: JOE	Label Type:	Placement:	<b>Yield:</b> 1.00	<b>UOM</b> : 1000	Ext Cost: 0.10
Description: JOE MAIN LOGO LABEL	Placement Description: CENTERED BELOW RIGHT INTERIOR BREAST POCKET							
Comments:						•		
Material No: 34224	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: GN- JPS	Label Name: GENERIC	Label Type:	Placement:	Yield: 1.00	<b>UOM</b> : 1000	Ext Cost: 0.02
Description: SIZE MAIN LOGO CONTENT COO PO# IMPORT# CARE LABEL	Placement Description: INSIDE LEFT INTERIOR BREAST POCKET							•
Comments:		'	<u>'</u>		'	'		
Material No: 38028	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: JB-5 A-FTC	Label Name: JOE	Label Type:	Placement:	<b>Yield:</b> 1.00	<b>UOM</b> : 1000	Ext Cost: 0.02
Description: JOE COO LABEL	Placement Description: CENTERED ON NECK SEAM							
Comments:		•	• 		<b>,</b>			
Material No: 36622	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: JB-7-11-2	Label Name: JB	Label Type:	Placement:	Yield: 1.00	<b>UOM</b> : 1000	Ext Cost: 0.06
Description: HANGTAG WITH ROPE AND SEAL	Placement Description: THROUGH LAPEL BUTTON HOLE							•
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BOM Name	BOM								
Total FOB	48.85	Total Shell Fabric	11.97	Total Trim	3.50	Total Labels and Packaging		0.30	
Total Lining Fabric	4.15	Fotal CM	0.00	Total Other	0.00	Size Range	Size Range		.VEST.SUIT AR
Offer No	170748	Offer Confirmed Date	06/26/2025	Vendor	RAYMOND AMERICA	Factory			SPARK APPARE ETHIOPIA PLC
LABELS & PACKAGING									
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information				
Material No: 38026	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: JB	-2 Label Name: JOE	Label Type:	Placement:	Yield: 1.00	UOM:	1000	Ext Cost: 0.05
Description: JOE MAIN LOGO LABEL	Placement Description: CENTERED ON BOTTOM PORTION OF FRONT EXTERIOR LEFT						•		
Comments:				•					
Material No: 36695	Supplier: R-PAC INTERNATIONAL CORP. (CHINA) VND	Supplier Article No: 8	Label Name: JOE	Label Type:	Placement:	<b>Yield:</b> 1.00	UOM:	1000	Ext Cost: 0.02
<b>Description:</b> JB-8-JT - JOE JOKER/PRICE COMBO TICKET	Placement Description: CENTERED ON BOTTOM PORTION OF BACK EXTERIOR LEFT S						'		1
Comments:						•			
Material No: 34224	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: GN JPS	I- Label Name: GENERIC	Label Type:	Placement:	<b>Yield:</b> 1.00	UOM:	1000	Ext Cost: 0.02
Description: SIZE MAIN LOGO CONTENT COO PO# IMPORT# CARE LABEL	Placement Description: ATTACH UNDER CURTAIN ON INTERIOR RIGHT WAISTBAND								
Comments:	•		•	•					
Material No: 33503	Supplier: R-PAC INTERNATIONAL CORP. (CHINA) VND	Supplier Article No: 19	Label Name: GENERIC	Label Type:	Placement:	<b>Yield:</b> 1.00	UOM:		Ext Cost: 0.01
Description: KG PRICE TICKET	Placement Description: BOTTOM LEFT SLEEVE, CORNER						,		

BOM Name	BOM						
Total FOB	48.85	Total Shell Fabric	11.97	Total Trim	3.50	Total Labels and Packaging	0.30
Total Lining Fabric	4.15	Total CM	0.00	Total Other	0.00	Size Range	MEN'S JACKET.VEST.SUIT REGULAR
Offer No	170748	Offer Confirmed Date	06/26/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC
LABELS & PACKAGING							
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information		
	EDGE SLEEVE VENT OPENING						

Com	ments
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СМ							
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information		
No Components available for	this Section					.,	

OTHER							
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information		
No Components available for	r this Section					-	

BOM Name	ВОМ								
Total FOB	52.22	Total Shell Fabric	13.11	Total Trim	3.50	Total Labels and Packaging		0.30	
Total Lining Fabric	4.36	Total CM	0.00	Total Other	0.00	Size Range		MEN'S JACKET.' TALL	VEST.SUIT BIG &
Offer No	170749	Offer Confirmed Date	06/26/2025	Vendor	RAYMOND AMERICA	Factory		-	PARK APPAREL ETHIOPIA PLC
SHELL FABRIC									
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information				
Material No: 43082	Supplier: RAYMOND LTD VND	Content: COTTON: 74.00 RAYON: 23.00 SPANDEX: 3.00	Placement: SHELL FABRIC	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield: 3.45	UOM:		Ext Cost: 13.11
Description: RAYMOND	Supplier Article No: WET0238	Cuttable Width:0	Placement Description: EXTERIOR BODY						
Comments:	•	•	•	•	•	•			•

BOM Name	ВОМ										
Total FOB	52.22	Total Shell Fabric	13.11	Total Trim	3.50	Total Labels and Packaging		0.30			
Total Lining Fabric	4.36	Total CM	0.00	Fotal Other	0.00	.00 Size Range		MEN'S JACKET TALL	.VEST.SUIT BIG		
Offer No	170749	Offer Confirmed Date	06/26/2025	/endor	RAYMOND AMERICA	Factory			Factory		SPARK APPAREI ETHIOPIA PLC
INTERLINING FUSIBLE & I	LINING & TRIM FAB										
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information						
Material No: 719	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WA	Y Consumption Type: SOLID	Yield: 0.07	UOM:	MTR	Ext Cost: 0.13		
<b>Description:</b> GNT NON WOVEN COLLAR CLOTH JACKET FELT	Supplier Article No: LPY250-1	Cuttable Width:36.00	Placement Description: UNDERCOL	LAR							
Comments:		*									
Material No: 43255	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WA	Y Consumption Type: SOLID	Yield: 0.55	UOM:	EA	Ext Cost: 0.58		
<b>Description:</b> GNT LINING PRINT	Supplier Article No: GTP-102-026-5	Cuttable Width:57.00	Placement Description: BODY LINING								
Comments:	_					•			_		
Material No: 43255	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WA	Consumption Type: SOLID	Yield: 0.59	UOM:	MTR	Ext Cost: 0.62		
<b>Description:</b> GNT LINING PRINT	Supplier Article No: GTP-102-026-5	Cuttable Width:57.00	Placement Description: SLEEVE LINING								
Comments:	•	•	•				•		•		
Material No: 43255	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WA	Y Consumption Type: SOLID	<b>Yield:</b> 0.13	UOM:	MTR	Ext Cost: 0.14		
<b>Description:</b> GNT LINING PRINT	Supplier Article No: GTP-102-026-5	Cuttable Width:57.00	Placement Description: BINDING								
Comments:	_	•	•	•	•	•	,		•		
Material No: 43255	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WA	Consumption Type: SOLID	Yield: 0.09	UOM:	MTR	Ext Cost: 0.09		
<b>Description:</b> GNT LINING PRINT	Supplier Article No: GTP-102-026-5	Cuttable Width:57.00	Placement Description: BESOMS								
Comments:	-	1	•								

BOM Name	BOM							
Total FOB	52.22	Total Shell Fabric	13.11	Total Trim	3.50	Total Labels and Packaging	0.3	30
Total Lining Fabric	4.36	Fotal CM	0.00	Total Other	0.00	Size Range	JA	EN'S ACKET.VEST.SUIT BIG & ALL
Offer No	170749	Offer Confirmed Date	06/26/2025	Vendor	RAYMOND AMERICA	Factory		ILVER SPARK APPAREI MITED ETHIOPIA PLC
INTERLINING FUSIBLE & L	INING & TRIM FAB				•			
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
Material No: 34222	Supplier: HAAMA HK LTD	Content:	Placement:	Cut Direction: TWO WA	Consumption Type SOLID	e: Yield: 0.35	UOM: MT	FR <b>Ext Cost</b> : 0.24
<b>Description</b> : HAAMA PC PLAINWEAVE JACKET POCKETING	Supplier Article No: HAA40691 WHITE	Cuttable Width:145.00	Placement Description: JACKET POCKETING					
Comments:		`	,	·	,	,		,
Material No: 781	Supplier: KUFNER TRADING (SHANGHAI) CO LTD.	Content:	Placement:	Cut Direction: TWO WA	Consumption Type SOLID	e: Yield: 0.50	UOM: MT	FR Ext Cost: 0.40
<b>Description:</b> KUFNER BI STRETCH FRONT PANEL JACKET INTERLINING	Supplier Article No: MW6028	Cuttable Width:150.00	Placement Description: FUSIBLE / JACKET FRONT PANEL					
Comments:	•		•	•		•	•	,
Material No: 781	Supplier: KUFNER TRADING (SHANGHAI) CO LTD.	Content:	Placement:	Cut Direction: TWO WA	Consumption Type SOLID	e: Yield: 0.50	UOM: MT	FR Ext Cost: 0.40
<b>Description:</b> KUFNER BI STRETCH FRONT PANEL JACKET INTERLINING	Supplier Article No: MW6028	Cuttable Width:150.00	Placement Description: FUSIBLE / JACKET FRONT PANEL					
Comments:	•			•	•	•	•	<u>,</u>
Material No: 33731	Supplier: KUFNER TRADING (SHANGHAI) CO LTD.	Content:	Placement:	Cut Direction: TWO WA	Y Consumption Type SOLID	e: Yield: 0.32	UOM: MT	FR Ext Cost: 0.25
Description: KUFNER BI STRETCH LAPEL / FACING JACKET INTERLINING (PERFORMANCE)	Supplier Article No: MW6004	Cuttable Width:150.00	Placement Description: FUSIBLE / JACKET LAPEL FACING					
Comments:	,	-	•		,	•		·

BOM Name	ВОМ									
Total FOB	52.22	Total Shell Fabric	13.11	Total Trim	3.50		Total Labels and Packaging		0.30	
Total Lining Fabric	4.36	Total CM	0.00	Total Other	0.00		Size Range		MEN'S JACKET TALL	VEST.SUIT BIG
Offer No	170749	Offer Confirmed Date	06/26/2025	/endor	RAYN	MOND AMERICA	Factory			SPARK APPAREI ETHIOPIA PLC
INTERLINING FUSIBLE &	LINING & TRIM FAB							,		
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Ite	em Information				
Material No: 34174	Supplier: KUFNER TRADING (SHANGHAI) CO LTD.	Content:	Placement:	Cut Direction: TWO WA		onsumption Type: OLID	Yield: 0.34	UOM:	MTR	Ext Cost: 0.17
<b>Description</b> : KUFNER SMALL PARTS JACKET AND PANT FUSIBLE	Supplier Article No: MN1504	Cuttable Width:150.00	Placement Description: FUSIBLE / JACKET SMALL PARTS							
Comments:		•	•	•	•		•	•		
Material No: 32995	Supplier: KUFNER TEXTILE CORPORATION	Content:	Placement:	Cut Direction: TWO WA		onsumption Type: OLID	Yield: 0.21	UOM:	MTR	Ext Cost: 0.07
Description: KUFNER NON WOVEN EDGE SUPPORT JACKET AND PANT FUSIBLE	Supplier Article No: MN3041 090	Cuttable Width:90.00	Placement Description: FUSIBLE / JACKET EDGE AND VENT							
Comments:	•	,	•	1			•			•
Material No: 1934	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WA	Y Co	onsumption Type:	Yield: 0.50	UOM:	MTR	Ext Cost: 0.44
<b>Description:</b> GNT PC HERRINGBONE PANT POCKETING	Supplier Article No: GNT- H141-M PURE WHITE	Cuttable Width:57.00	Placement Description: PANT POCKETING							
Comments:			•							_
Material No: 1934	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WA	Y Co	onsumption Type:	Yield: 0.07	UOM:	MTR	Ext Cost: 0.06
<b>Description:</b> GNT PC HERRINGBONE PANT POCKETING	Supplier Article No: GNT- H141-M PURE WHITE	Cuttable Width:57.00	Placement Description: WAISTBANI CURTAIN / TOP	p						
Comments:		•	•				•			

BOM Name	BOM		]						
Total FOB	52.22	Total Shell Fabric	13.11	Total Trim	3.50	Total Labels and Packaging		0.30	
Total Lining Fabric	4.36	Total CM	0.00	Total Other	0.00 Size Range		Size Range		VEST.SUIT BIG 8
Offer No	170749	Offer Confirmed Date	06/26/2025	Vendor	RAYMOND AMERICA	Factory			SPARK APPAREL ETHIOPIA PLC
INTERLINING FUSIBLE &	LINING & TRIM FAB								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information				
Material No: 1934	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WA	Consumption Type:	Yield: 0.12	UOM:	MTR	Ext Cost: 0.11
<b>Description:</b> GNT PC HERRINGBONE PANT POCKETING	Supplier Article No: GNT- H141-M PURE WHITE	Cuttable Width:57.00	Placement Description: WAISTBAN CURTAIN / BOTTOM	D					
Comments:					·		,		
Material No: 1001	Supplier: HAAMA HK LTD	Content:	Placement:	Cut Direction: TWO WA	Consumption Type: SOLID	Yield: 1.30	UOM:	MTR	Ext Cost: 0.25
Description: HAAMA STRETCH BANROL WAISTBAND PANT INTERLINING	Supplier Article No: HAA 620	Cuttable Width:38.00	Placement Description: BANROL						
Comments:									
Material No: 21790	Supplier: HAAMA HK LTD	Content:	Placement:	Cut Direction: TWO WA	Consumption Type: SOLID	Yield: 1.30	UOM:	MTR	Ext Cost: 0.36
Description: HAAMA STRETCH SEMI PERFORATED WAISTBAND FUSIBLE TAPE	Supplier Article No: HAA 620/1/32	Cuttable Width:5.50	Placement Description: FUSIBLE / WAISTBAND (ROLL)						
Comments:	•	•	•	•	•	•			•
Material No: 34174	Supplier: KUFNER TRADING (SHANGHAI) CO LTD.	Content:	Placement:	Cut Direction: TWO WA	Consumption Type: SOLID	<b>Yield:</b> 0.10	UOM:	MTR	Ext Cost: 0.05
<b>Description:</b> KUFNER SMALL PARTS JACKET AND PANT FUSIBLE	Supplier Article No: MN1504	Cuttable Width:150.00	Placement Description: FUSIBLE / PANT SMALL PARTS						
Comments:							•		

BOM Name	вом							
Total FOB	52.22	Fotal Shell Fabric	13.11	Total Trim	3.50	Total Labels and Packaging	0.30	
Total Lining Fabric	4.36	Fotal CM	0.00	Total Other	0.00	Size Range	MEN JAC TAL	KET.VEST.SUIT BIG 8
Offer No	170749	Offer Confirmed Date	06/26/2025	Vendor	RAYMOND AMERICA	Factory		/ER SPARK APPAREL TED ETHIOPIA PLC
TRIMS								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
Material No: 22174	Supplier: LOCALFA	Supplier Article No: SEWING THREAD	Subtype: 017	Placement:	Size:	Yield: 0.00	UOM: KGM	Ext Cost: 0.00
Description: LOCAL SEWING THREAD	Placement Description: BODY SEW THREAD							
Comments:			•		·			
Material No: 22174	Supplier: LOCALFA	Supplier Article No: SEWING THREAD	Subtype: 017	Placement:	Size:	Yield: 0.00	UOM: KGM	Ext Cost: 0.00
Description: LOCAL SEWING THREAD	Placement Description: LABEL SEW THREAD							
Comments:		•	'	•	'	'		<b>'</b>
Material No: 22174	Supplier: LOCALFA	Supplier Article No: SEWING THREAD	Subtype: 017	Placement:	Size:	Yield: 0.00	UOM: KGM	Ext Cost: 0.00
Description: LOCAL SEWING THREAD	Placement Description: BUTTON SEW THREAD							
Comments:		•	'	•	'	•		·
Material No: 22289	Supplier: KUFNER TRADING (SHANGHAI) CO LTD.	Supplier Article No: CP140134	Subtype: 004	Placement:	Size:	<b>Yield:</b> 1.00	UOM: PR	<b>Ext Cost:</b> 0.99
<b>Description:</b> KUFNER 2,3 BUTTON SIZES 34-62 STANDARD	Placement Description: CHEST PIECE							
Comments:		•	•	•	•	•		•
Material No: 33992	Supplier: KUFNER TRADING (SHANGHAI) CO LTD.	Supplier Article No: SLS140109	Subtype: 007	Placement:	Size:	<b>Yield:</b> 1.00	UOM: PR	Ext Cost: 0.38
Description: KUFNER STANDARD TAILORED	Placement Description: SLEEVE HEAD							
Comments:						-	-	-

BOM Name	BOM							
Total FOB	52.22	Total Shell Fabric 1	3.11	Total Trim	3.50	Total Labels and Packaging	0.30	
Total Lining Fabric	4.36	Total CM 0	.00	Total Other	0.00	Size Range	MEN JAC TALI	KET.VEST.SUIT BIG 8
Offer No	170749	Offer Confirmed Date 0	6/26/2025	Vendor	RAYMOND AMERICA	Factory		ER SPARK APPAREI TED ETHIOPIA PLC
TRIMS				•				
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
Material No: 22210	Supplier: CONTINENTAL COLLECTION	Supplier Article No: 82644 MOS, MOM, MOL	Subtype: 002	Placement:	Size:	Yield: 1.00	UOM: PR	Ext Cost: 0.36
<b>Description:</b> CONTINENTAL PERFORMANCE S-L	Placement Description: SHOULDER PAD							
Comments:								
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 2.00	UOM: GRO	Ext Cost: 0.04
<b>Description:</b> TIGER BUTTON TAILORED	Placement Description: JACKET INSIDE BREAST							
Comments:	•	•	•	•	•	•	•	•
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	<b>Yield:</b> 8.00	UOM: GRO	Ext Cost: 0.16
<b>Description:</b> TIGER BUTTON TAILORED	Placement Description: JACKET SLEEVE							
Comments:								•
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 1.00	UOM: GRO	Ext Cost: 0.02
<b>Description:</b> TIGER BUTTON TAILORED	Placement Description: JACKET SLEEVE EXTRA							
Comments:		•						
Material No: 2596	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 32L	Subtype: 015	Placement:	Size:	Yield: 2.00	UOM: GRO	Ext Cost: 0.04
<b>Description:</b> TIGER BUTTON TAILORED	Placement Description: JACKET FRONT							
Comments:		•	•	•				<u>.</u>

BOM Name	ВОМ							
Total FOB	52.22	Total Shell Fabric 1	3.11	Total Trim	3.50	Total Labels and Packaging	0.30	
Total Lining Fabric	4.36	Total CM C	0.00	Total Other	0.00	Size Range	ize Range MEN'S JACKET.VEST TALL	
Offer No	170749	Offer Confirmed Date	06/26/2025	Vendor	RAYMOND AMERICA	Factory		/ER SPARK APPAREL TED ETHIOPIA PLC
TRIMS		<u>.                                      </u>						
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
Material No: 2596	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 32L	Subtype: 015	Placement:	Size:	Yield: 1.00	UOM: GRO	Ext Cost: 0.02
<b>Description:</b> TIGER BUTTON TAILORED	Placement Description: JACKET FRONT EXTRA							
Comments:						<u> </u>		
Material No: 435	Supplier: LOCALFA	Supplier Article No: ELITE STYLE	Subtype: 009	Placement:	Size:	Yield: 1.00	UOM: SET	<b>Ext Cost:</b> 0.00
<b>Description:</b> LOCAL BOTTOMS HOOK & EYE	Placement Description: HOOK & EYE							
Comments:						<u> </u>		
Material No: 434	Supplier: YKK	Supplier Article No: NYLON COIL TEETH / TAPE	Subtype: 018	Placement:	Size:	<b>Yield:</b> 1.00	UOM: EA	Ext Cost: 0.00
<b>Description:</b> YKK ASIA ZIPPER	Placement Description: FRONT FLY ZIPPER							
Comments:			•					
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 1.00	UOM: GRO	Ext Cost: 0.02
Description: TIGER BUTTON TAILORED	Placement Description: EXTERIOR FRONT WAISTBAND BUTTON							
Comments:								
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 2.00	UOM: GRO	Ext Cost: 0.04
<b>Description:</b> TIGER BUTTON TAILORED	Placement Description: EXTERIOR BACK POCKETS BUTTON							
Comments:		•	•	•	•	•	•	•

BOM Name	BOM								
Total FOB	52.22	Total Shell Fabric	13.11	Total Trim	3.50	Total Labels and Packaging	l	0.30	
Total Lining Fabric	4.36	Fotal CM	0.00	Total Other	0.00	Size Range		MEN'S JACKET TALL	VEST.SUIT BIG 8
Offer No	170749	Offer Confirmed Date	06/26/2025	Vendor	RAYMOND AMERICA	Factory			SPARK APPAREL ETHIOPIA PLC
TRIMS									
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information				
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 1.00	UOM:	GRO	Ext Cost: 0.02
<b>Description:</b> TIGER BUTTON TAILORED	Placement Description: INTERIOR BUTTON								
Comments:									
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 1.00	UOM:	GRO	Ext Cost: 0.02
<b>Description:</b> TIGER BUTTON TAILORED	Placement Description: EXTRA EXTERIOR BUTTON								
Comments:				•		•	•		_
Material No: 2923	Supplier: HANGERLOGIC INC. VND	Supplier Article No: 28350121JO - 15"	Subtype: 016	Placement:	Size:	Yield: 1.00	UOM:	100	Ext Cost: 0.46
<b>Description</b> : JOE FOR K&G SUIT/SEPARATES HANGER - K&G - ASIA	Placement Description: SEE SIZE CHART								
Comments:							•		
Material No: 2924	Supplier: HANGERLOGIC INC. VND	Supplier Article No: 28550121JO - 17"	Subtype: 016	Placement:	Size:	Yield: 1.00	UOM:	100	Ext Cost: 0.46
<b>Description:</b> JOE FOR K&G SUIT/SEPARATES HANGER - K&G - ASIA	Placement Description: SEE SIZE CHART								
Comments:				•	<u> </u>	<u> </u>			
Material No: 2925	Supplier: HANGERLOGIC INC. VND	Supplier Article No: 28750121JO - 19"	Subtype: 016	Placement:	Size:	Yield: 1.00	UOM:	100	Ext Cost: 0.47
<b>Description:</b> JOE FOR K&G SUIT/SEPARATES HANGER - K&G - ASIA	Placement Description: SEE SIZE CHART								
Comments:		•		•	•	•			

BOM Name	BOM								
Total FOB	52.22	Total Shell Fabric	13.11	Total Trim	3.50	Total Labels and Packaging		0.30	
Total Lining Fabric	4.36	Total CM	0.00	Total Other	0.00	Size Range		MEN'S JACKE TALL	T.VEST.SUIT BIG
Offer No	170749	Offer Confirmed Date	06/26/2025	Vendor	RAYMOND AMERICA	Factory			SPARK APPARE D ETHIOPIA PLC
TRIMS									
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information				
Material No: 2926	Supplier: HANGERLOGIC INC. VND	Supplier Article No: 28950121JO - 21"	Subtype: 016	Placement:	Size:	Yield: 1.00	UOM:	100	Ext Cost:
<b>Description:</b> JOE FOR K&G SUIT/SEPARATES HANGER - K&G - ASIA	Placement Description: SEE SIZE CHART								
Comments:					·				
Material No: 439	Supplier: LOCALFA	Supplier Article No: CLEAR BUTTON BAC	Subtype: 035	Placement:	Size:	Yield: 1.00	UOM:	EA	Ext Cost: 0.00
<b>Description:</b> LOCAL SUPPLIER BUTTON BAG	Placement Description: INSIDE RIGHT BREAST POCKET								
Comments:	•	•	•	•	•	•	•		•
Material No: 439	Supplier: LOCALFA	Supplier Article No: CLEAR BUTTON BAC	Subtype: 035	Placement:	Size:	Yield: 1.00	UOM:	EA	Ext Cost: 0.00
<b>Description:</b> LOCAL SUPPLIER BUTTON BAG	Placement Description: INSIDE RIGHT BACK POCKET								
Comments:		•	•	•		,			•
Material No: 40014	Supplier: GNT GLOBAL INC	Supplier Article No: GNT SD-1209-SA	- Subtype: 019	Placement:	Size:	Yield: 1.00	UOM:	EA	Ext Cost:
<b>Description:</b> GNT JACKET OR SUIT SIZE TOPPER	Placement Description: ONTOP OF HANGER								
Comments:	•	•	Į.	ţ			•		Į.

BOM Name	ВОМ							
Total FOB	52.22	Total Shell Fabric 1	3.11	Total Trim	3.50	Total Labels and Packaging	0.30	
Total Lining Fabric	4.36	Fotal CM (	0.00	Total Other	0.00	Size Range	MEN'S JACKE TALL	T.VEST.SUIT BIG 8
Offer No	170749	Offer Confirmed Date	06/26/2025	Vendor	RAYMOND AMERICA	Factory		R SPARK APPAREL D ETHIOPIA PLC
LABELS & PACKAGING								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
Material No: 38025	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: JB-1	Label Name: JOE	Label Type:	Placement:	Yield: 1.00	<b>OM</b> : 1000	Ext Cost: 0.10
Description: JOE MAIN LOGO LABEL	Placement Description: CENTERED BELOW RIGHT INTERIOR BREAST POCKET							
Comments:								
Material No: 34224	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: GN- JPS	Label Name: GENERIC	Label Type:	Placement:	Yield: 1.00 U	<b>OM</b> : 1000	Ext Cost: 0.02
Description: SIZE MAIN LOGO CONTENT COO PO# IMPORT# CARE LABEL	Placement Description: INSIDE LEFT INTERIOR BREAST POCKET							
Comments:		•	· ·					
Material No: 38028	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: JB-5 A-FTC	Label Name: JOE	Label Type:	Placement:	Yield: 1.00	<b>OM</b> : 1000	Ext Cost: 0.02
Description: JOE COO LABEL	Placement Description: CENTERED ON NECK SEAM							1
Comments:	•	•	•	•	•	•		
Material No: 36622	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: JB-7-11-2	Label Name: JB	Label Type:	Placement:	Yield: 1.00 U	<b>OM</b> : 1000	Ext Cost: 0.06
<b>Description:</b> HANGTAG WITH ROPE AND SEAL	Placement Description: THROUGH LAPEL BUTTON HOLE							•
Comments:	-		·					

BOM Name	BOM							
Total FOB	52.22	Total Shell Fabric	13.11	Total Trim	3.50	Total Labels and Packaging	0.30	
Total Lining Fabric	4.36	Total CM	0.00	Total Other	0.00	Size Range	MEN'S JACKE TALL	T.VEST.SUIT BIG
Offer No	170749	Offer Confirmed Date	06/26/2025	Vendor	RAYMOND AMERICA	Factory		R SPARK APPAREI D ETHIOPIA PLC
LABELS & PACKAGING								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
Material No: 38026	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: JB-	2 Label Name: JOE	Label Type:	Placement:	Yield: 1.00	<b>OM</b> : 1000	Ext Cost: 0.05
<b>Description:</b> JOE MAIN LOGO LABEL	Placement Description: CENTERED ON BOTTOM PORTION OF FRONT EXTERIOR LEFT							
Comments:			•	•				
Material No: 36695	Supplier: R-PAC INTERNATIONAL CORP. (CHINA) VND	Supplier Article No: 8	Label Name: JOE	Label Type:	Placement:	Yield: 1.00	<b>OM</b> : 1000	Ext Cost: 0.02
<b>Description:</b> JB-8-JT - JOE JOKER/PRICE COMBO TICKET	Placement Description: CENTERED ON BOTTOM PORTION OF BACK EXTERIOR LEFT S							,
Comments:	-	•	•	•				
Material No: 34224	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: GN JPS	Label Name: GENERIC	Label Type:	Placement:	Yield: 1.00	<b>OM</b> : 1000	Ext Cost: 0.02
Description: SIZE MAIN LOGO CONTENT COO PO# IMPORT# CARE LABEL	Placement Description: ATTACH UNDER CURTAIN ON INTERIOR RIGHT WAISTBAND							
Comments:			•	<b>,</b>	<u>'</u>	<b>,</b>		
Material No: 33503	Supplier: R-PAC INTERNATIONAL CORP. (CHINA) VND	Supplier Article No: 19	Label Name: GENERIC	Label Type:	Placement:	Yield: 1.00	OM:	Ext Cost: 0.01
Description: KG PRICE TICKET	Placement Description: BOTTOM LEFT SLEEVE,CORNER							

BOM Name	ВОМ						
Total FOB	52.22	Total Shell Fabric	13.11	Total Trim	3.50	Total Labels and Packaging	0.30
Total Lining Fabric	4.36	Total CM	0.00	Total Other	0.00	Size Range	MEN'S JACKET.VEST.SUIT BIG & TALL
Offer No	170749	Offer Confirmed Date	06/26/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC
LABELS & PACKAGING							
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information		
	EDGE SLEEVE VENT OPENING						

Com	me	nts
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СМ								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
No Components available for this Section								

OTHER									
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information				
No Components available for	No Components available for this Section								

Model Name SEWING DETAILS

		S	ewing Detail Information	
Image	Code	Туре	Description	Comments
Jacket Seam Allowances	SA09	SEAM ALLOWANCE	REFER TO PROVIDED PATTERN AND SKETCHES TO ESTABLISH EXACT SEAM ALLOWANCES.	
	L01	LAPEL	LAPEL FROM OUTSIDE: CLEAN FINISHED AND FAVORED TO UNDER SIDE.	
	FD03	FRONT DARTS	SINGLE NEEDLE AND PRESSED OPEN.	
SUBSTRUCTION OF THE PROPERTY O	EFP151	EXTERIOR FRONT POCKET	FLAP TO BE FACED WITH LINING, CLEAN FINISHED EDGES, SET UNDER TOP BESOM WELT. BESOM IS TO BE CUT ON STRAIGHT GRAIN (WARP) OF FABRIC. FINISHED BESOM HEIGHT IS 3/16" (3/8" ON THE DOUBLE). BESOM IS SET 1/2" FROM FRONT DART TOWARDS CF, FOR CORRECT SETTING OF POCKET PLEASE FOLLOW PATTERN. FOLLOW SPEC FOR POCKET FLAP HEIGHT. FOLLOW PATTERN AND MARKER FOR CORRECT SHAPE OF FLAPS. POCKET FLAP OPENING: SIZE 34-47 IS 6" SIZE 48-70 IS 6 1/2".	
	EBRP04	EXTERIOR BREAST POCKET	BREAST WELT POCKET MUST BE CLEAN FINISHED WITH DELICATE (BABY TACK) BAR TACKED CORNERS. FOLLOW MAKER FOR CORRECT SETTING AND SLANT. USE SELF-FABRIC FOR FACING AND LINING FOR POCKET BAG. POCKET DEPTH MUST MEASURE AT CENTER 5 3/4". POCKET WELT OPENING: SIZE 34-39 IS 4", SIZE 40-47 IS 4 1/4".", SIZE 48-70 IS 4 1/2".	
	EFP123	EXTERIOR FRONT POCKET	ALL EXTERIOR POCKET OPENINGS (BESOMS/ WELTS OR PATCH) TO BE TEMPORALLY CLOSED AT CENTER WITH LONG BASTING STITCHES 5 TO 6 SPI. LEAVE MIN. 1" AT EACH CORNER UNSTITCH FOR EASY REOPENING.	
	CBS03	CENTER BACK SEAM	SINGLE NEEDLE CLEAN FINISH SEAM, PRESSED OPEN	
	IS28	INTERIOR SEAMS	SIDE SEAMS ARE SINGLE NEEDLE AND PRESSED OPEN ONLY IF NO VENTS ON SIDE SEAM. IF BACK IS WITH SIDE VENTS THE BOTH SEAM SHOULD BE	

Model Name		SEWING DETAILS		
			PRESSED TOWARD BACK PANEL. DUE TO ALTERATION PURPOSE THE SEAM ALLOWANCE SHOULD BE NOT CLIPPED OR DAMAGED.	
which 1/7 files tope the state of the state	SS42	SHOULDER SEAMS	TO CREATE COMFORT AND FULLNESS AT FRONT PANEL APPLY (STITCH) BIAS STAY TAPE ALONG THE FRONT SHOULDER SEAM HORIZONTALLY AND VERTICALLY ALONG TOP OF ARMHOLE. DO NOT LOCK OR DOUBLE FUSE FRONT SHOULDER. ASSEMBLY FRONT AND BACK SHOULDER SEAM TOGETHER W/ SN LOCK STICH, CREATING EQUAL AMOUNT OF FULLNESS AT BACK SHOULDER.	
	CP05	CHEST PIECE	FLOATING CHEST PIECE TO BE APPLIED 1/4" TO 3/8" BEHIND THE LAPEL ROLE. LAPEL BRIDAL TAPE MUST BE STRONG TAPE 1/2"OR 3/4" STRAIGHT GRAIN TAPE. BRIDAL TAPE TO BLIND STITCHED (ATTACHED) ALONG THE BOTH EDGE. TO ASSURE NATURAL ROLE OF LAPEL AND CHEST FULLNESS BRIDAL TAPE MUST BE TIGHT MINIM ½". CHEST FULLNESS BELOW THE BRIDAL TAPE MUST BE EQUALLY DISTRIBUTED,	
	SS11	SHOULDER SEAMS	SINGLE NEEDLE PRESSED OPEN.	
NATURAL SHOULDER CONSTRUCTIONS  To the state of the state	AS25	ARMHOLE SEAM	SINGLE NEEDLE WITH STAY TAPE, ARMHOLE CROWN SEAM SHOULD BE PRESSED OPEN 3" DOWN FROM THE SHOULDER SEAM IN BOTH FRONT AND BACK.	
	UC01	UNDER COLLAR	FELT CLEAN FINISHED AT NOTCH, ZIG ZAGGED AT OUTER EDGE FROM POINT TO POINT. ZIGZAG STITCH HEIGHT IS 1/8"-3/16" WITH 7-8SPI.	
	CL13	COLLAR	TWO PIECE CLEAN FINISH. AS AN OPTION WE WILL ACCEPT 1 PIECE COLLAR AS WELL.	
	L01	LAPEL	LAPEL FROM OUTSIDE: CLEAN FINISHED AND FAVORED TO UNDER SIDE.	
THE CASE OF THE CA	L20	JAB LAPEL	A 5/8" WIDE TEXTURIZED WEFT FUSIBLE TAPE IS TO BE USED TO SECURE THE FACING TO THE FRONT. THIS TAPE IS TO BE FELLED ONTO THE FACING 1 1/4" IN FROM THE INSIDE EDGE. OTHER OPTION: IF YOU DO NOT USE FUSIBLE TAPE FACING SHOULD BE SECUIRED WITH FELLING STITCH. ATTACHED UPPER PART OF THE LAPEL FACING TO THE CHEST AND BOTTOM PART OF LAPEL FACING SHOULD BE FELLING TO POCKETING.	

Model Name		SEWING DETAILS		
	SP02	SLEEVE PLACKET	CLEAN TURNED WITH MITERED CORNERS.	
	SLS01	SLEEVE SEAM	SINGLE NEEDLE PRESSED OPEN.	
	SH07	SLEEVE HEM	CLEAN TURN MINIMUM 1 1/2" TO MAXIMUM 2".	
	V09	VENT	TOP VENT CLEAN TURN 1 1/2", BOTTOM VENT CLEAN FINISH WITH LINING AND EDGE STITCH.	
	V02	VENT	VENT TEMPORALLY CLOSED FOR SHIPPING PURPOSE WITH "X" STITCH, 1" VISIBLE OUTSIDE FOR ALL REGULAR FABRIC. AS GENERAL RULE USE BASTING WHITE COLOR THREADS NM#150 OR THINNER, UNLESS IS DIFFERENT COLOR IS INSTRUCTED SENSITIVE FABRIC VELVET, CORDUROY ETC VENT TO BE TACKED FROM INSIDE TO AVOID IMPRESSION.	
	BTH10	ВОТТОМ НЕМ	CLEAN TURN MINIMUM 1 1/2" TO MAXIMUM 2".	
	BTHO05	BUTTON HOLE	REGULAR LAPEL BUTTONHOLE WITH BAR TACK THE END. FINISHED LENGTH OF BUTTONHOLE IS 3/4" INCLUDING BARTACK. FOLLOW THE SHAPE OF LAPEL NOTCH TO PLACE BUTTONHOLE PARALLEL 1 1/4" BELOW NOTCH EDGE AND SET 5/8" HORIZONTAL FROM LAPEL EDGE. BUTTONHOLE TO BE CUT OPEN 1/4" AT CENTER.	
AT STATE OF THE ST	ВТНО03	BUTTON HOLE	FRONT BUTTONHOLE KEYHOLE STYLE: BUTTONHOLES ARE TO BE SET SO THAT THE MIDDLE OF THE EYELET FINISHES 5/8" FROM THE FRONT EDGE OF THE COAT. THEY SHOULD BE CLEAN, TRIMMED AND FREE OF ANY LOOSE THREADS. FINISHED BUTTONHOLE LENGTH IS 1 1/8" INCLUDING THE BARTACK FOR SIZE 32L. FINISHING SPECS; 72 STITCH COUNT # 70 LOOPER AND NEEDLE # 30 GIMP.	
	EB26	EXTERIOR BUTTONS	KISSING, ATTACHED WITH CROSS STITCH STARTING 1 3/4" FROM SLEEVE OPENING EDGE.	
Agrandomina and and and and and and and and and a	EB04	EXTERIOR BUTTONS	FRONT BUTTONS ARE TO BE SET 5/8" FROM THE FINISHED FRONT EDGE OF THE COAT TO THE MIDDLE OF THE BUTTON. BUTTONS ARE TO BE SEWN SECURLEY WITH A CROSS STITCH (X) FINISH AND A 1/8" WRAPPED NECK. THE PREFERRED METHOD FOR WRAPPING THE BUTTONS IS USING THE ASCOLITE SYSTEM.	

Model Name		SEWING DETAILS		
INIOGOI INAIIIC		SEWING DETAILS		
	LR01	LAPEL ROLL	THE LAPEL SHOULD BREAK NO MORE THEN 1" ABOVE THE TOP BUTTON.	
	AS15	ARMHOLE SEAM	SEAMS ARE SINGLE NEEDLE THEN PRESSED OPEN UNDERARM SEAM IS SEWN TO UNDERARM SEAM OF SHELL TO SECURE	
And the second s	BTH18	ВОТТОМ НЕМ	SINGLE NEEDLE, THEN TACK HEM TO SIDE PANEL SEAMS AND CENTER BACK SEAM LINING WILL HANG 1/2" BELOW TOP OF HEM TURN BACK, INSIDE GARMENT	
	FCG22	FACING	FRENCH FACING WITH CHEST POCKET EXTENSIONS, SINGLE NEEDLE TO LINING	
	PNG02	PIPING	1/8", SINGLE NEEDLE SET INTO FACING/LINING JOIN SEAM	
	ILP01	INTERIOR LEFT POCKET	MACHINE MADE 5 1/4" BESOM. POCKET IS 7" DEEP. BESOM IS SEWN WITH LINING. POCKET FACING IS 2" UPPER LINING.	
	PLT10	PLEATS	HORIZONTAL PLEAT SET INTO LINING NO LESS THAN 4" AND NO MORE THAN 5" ROM THE SHOULDER SEAM. PLEAT SHOULD BE 5/8" TO 3/4" DEEP. PURPOSE IS FOR ADDED COMFORT AND TO BE USED IN ALTERATIONS IF NEEDED.	
43/8"	IUP16	INTERIOR UTILITY POCKET	MACHINE MADE 4 3/8" BESOM OPENING. BESOM IS SET 3/8" INTO FACING, BOTH SIDE OF BESOM VERTICALLY BAR-TACKED . POCKET BAG IS 5 1/2" DEEP. PLACE UTILITY POCKET OPENING 8"-9" FROM HEM TO BOTTOM OF BESOM SEAM.	
	IS29	INTERIOR SEAMS	SIDE SEAMS ARE SINGLE NEEDLE THEN PRESSED TO THE BACK	
	CBS21	CENTER BACK SEAM	SINGLE NEEDLE CENTER BACK SEAM WITH 1/2"-3/4" CENTER BACK VERTICAL PLEAT STARTING AT CENTER BACK NECK.	

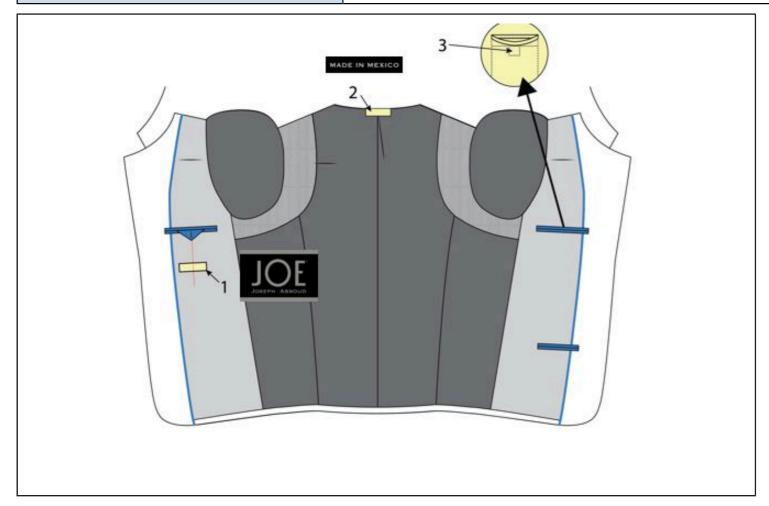
Model Name		SEWING DETAILS	SEWING DETAILS		
	SH22	SLEEVE HEM	HEM TURNED IN OR TACK, ATTACHED TO THE LINING W/ HANG (LIP 3/8" TO 1/2") INSIDE SLEEVE.		
	SS13	SHOULDER SEAMS	SINGLE NEEDLE PRESSED TOWARD FRONT		
51/4" 21/4" 11/2"	ILP45	INTERIOR LEFT POCKET	LINING DOUBLE BESOM WITH LINING FACING AND LINING POCKET BAG. SET 2 1/4" FROM THE BOTTOM EDGE OF THE INSIDE BREAST POCKET BESOM TO THE TOP OF THE PEN POCKET BESOM. ALINGED WITH LEFT INNER BREAST POCKET EDGE. 1 1/2" FINISHED POCKET OPENING. POCKET BAG DEPTH SHOULD BE 6".		
	IRP07	INTERIOR RIGHT POCKET	MACHINE MADE 5 1/4" BESOM WITH PASSPORT FLAP WITH BUTTON HOLE SET UNDER TOP WELT OF BESOM IS SEWN WITH LINING. POCKET BAG IS 7" DEEP, UPPER FACING IS 2" WIDE.		
	LNG22	LINING	TO ASSURE VENTILATION, MESH GUSSETS SEWN INTO UPPER SIDE PANEL, BELOW THE ARMHOLE SEAM AND BACK PANEL, ATTACHED TO THE BACK LINING, COVERING BACK SHOULDER SEAM. 2 PIECES: ASSEMBLY SEAM W/FLEXIBLE 2 THREADS CHAIN STITCH OR 1 PIECE, PRESS MESH SEAMS TOWARDS LINING. FISHED LENGTH OF THE MESH AT SHOULDER MUST BE 3" AND AT SIDE 2 1/4".		
	BTF06	BOTTOM FINISH	OPEN BOTTOM TO BE SERGED		
	BLTLP02	BELT LOOPS	LOOPS ARE TO BE 3/8" WIDTH, CLEAN FINISHED.  1ST LOOP ALIGNED WITH OUTSIDE EDGE OF FRONT CREASE, BALANCE AND NUMBER OF LOOPS AS PER SKETCH. LOOP TO BE DROPPED 3/8" FROM BOTTOM OF WAISTBAND AND THEN FOLDED OVER AND BARTACKED TO TOP OF WAIST. LOOP TOTAL HEIGHT TO BE 1 7/8. INSIDE OF THE LOOP MUST BE INSERTED REINFORCEMENT FOR DURABILITY.		
	EB01	EXTERIOR BUTTONS	ALL TO BE CROSS STITCHED SHANK TO BE SECURELY WRAPPED WITH THE SEAL THREADS		
	EBP03	EXTERIOR BACK POCKETS	BAR TACKED VERTICALLY AT EACH END OF OUTSIDE OF POCKET, VERTICAL BUTTON HOLE SHOULD START 1/4" FROM BOTTOM OF POCKET OPENING		
	EF01	EXTERIOR FLY	FLY TO BE ATTACHED WITH J STITCH MACHINE AND TO STOP AT BOTTOM OF WAISTBAND		
	EFP02	EXTERIOR FRONT POCKET	1/4" FOLD ON TOP, THEN EDGES FOLDED AND STITCH TO POCKETING WITH 1/8" TOP STITCH		
	EFP16	EXTERIOR FRONT POCKET	POCKET OUTSIDE EDGE TO BE FOLDED AND 1/8" TOP STITCH OVER AND TO SIDE SEAM		

Model Name		SEWING DETAILS	SEWING DETAILS		
	EFP18	EXTERIOR FRONT POCKET	POCKET TO BE SEWN AND TURNED WITH 1/4" TOP STITCH		
	WB27	WAISTBAND	HOOK & EYE, EYE TO BE ALIGNED ABOVE ZIPPER TEETH ON OUTSIDE OF WAISTBAND, HOOK SHOULD BE ALIGNED ABOVE ZIPPER TEETH ON INSIDE OF EXTENSION TAB		
	104	INSEAM	SINGLE NEEDLE CHAIN STITCH MINIMUM 3/8"-1/2" BUSTED SEAM WITH OVER LOCKED EDGE FROM BOTTOM TO KNEE, THEN OFFSET BACK PANEL SEAM FROM KNEE TO CROTCH 3/4".		
	IB02	INTERIOR BUTTONS	SEWN TO WAISTBAND CURTAIN		
	IBP01	INTERIOR BACK POCKETS	FOLD EDGES AND 1/8" TOP STITCH ONLY FACING STITCH SHOULD SHOW. POCKET BAG INSERTED INTO WAISTBAND . POCKET BAG FUNCTIONAL DEEPNESS 6 1/2 " AND 7" IN WIDTH.		
	WB31	WAISTBAND	16 TOTAL INTERIOR W/B CURTAIN TACKS 1 ON FLY EXTENSION, 3 ON EACH POCKET, 3 TO BACK CENTER OUTLET SEAM		
	IF04	INTERIOR FLY	WAISTBAND TO BE SEWN UNDER POCKETING FLY EXTENSION		
	IS01	INTERIOR SEAMS	ALL INSIDE SEAMS ARE TO BE PRESSED OPEN		
	IS12	INTERIOR SEAMS	SEAT SEAM IS SINGLE NEEDLE CHAIN STITCH WITH 8-10 SPI- 1 1/2" BUSTED SEAM AT WAIST 1/2" AT CROTCH WITH OVERLOCKED OR BOUND EDGE. FINISHED MEASUREMENT 3" WIDE.		
	IW10	INTERIOR WAISTBAND	SINGLE NEEDLE LOCK STITCH TO EXTERIOR SHELL FABRIC WAISTBAND (CURTAIN) POCKETING TO BEGIN TURNED 3/16" FROM TOP EDGE OF FABRIC		
	IW33	INTERIOR WAISTBAND	WAISTBAND CURTAIN CLOSED WITH BLIND STITCH TO WAIST.		
	LNG13	LINING	KNEE LINING, LASER CUT OR CLEAN FINISH WITH PINKING SHEARS NO FRAYING		
	O05	OUTSEAM	CHAIN STITCH MIN 3/8 TO 1/2" CLOSED SEAM, OVERLOCKED EDGE WITH PRESSED TO THE BACK.		
	IS105	INTERIOR SEAMS	ALL SERGE REQUIREMENTS TO BE A MINIMUM OF 10 SPI AND CLEAN FINISHED		
	Z07	ZIPPER	ZIPPER TO BE TACKED AT BOTTOM OF FLY WITH 3/8" VERTICAL TACK		

Model Name		SEWING DETAILS	SEWING DETAILS		
Cain Probat bag inserted into water right pocket bag	ICNP01	INTERIOR COIN POCKET	INSIDE COIN POCKET TO BE 3" X 3" . OPENING 1/4" FOLD ON TOP, THEN EDGES FOLDED AND STITCHED TO POCKETING WEARER RIGHT WITH 1/16" EDGE STITCH. COIN POCKET PLACED IN TO CORNER BOTTOM OF THE POCKET BAG, DISTANCED UP TO 1" FROM POCKET BEG FOLD AND UP TO 1"ABOVE THE POCKET HEM.		
	BLTLP39	EXTRA BELT LOOPS	WE REQUIRE THAT AN EXTRA LOOP BE PLACED INSIDE THE LEFT HIP POCKET AND THAT THE POCKET BE BUTTONED CLOSED.		

# Style Label Placement

Model Name LABEL PLACEMENT

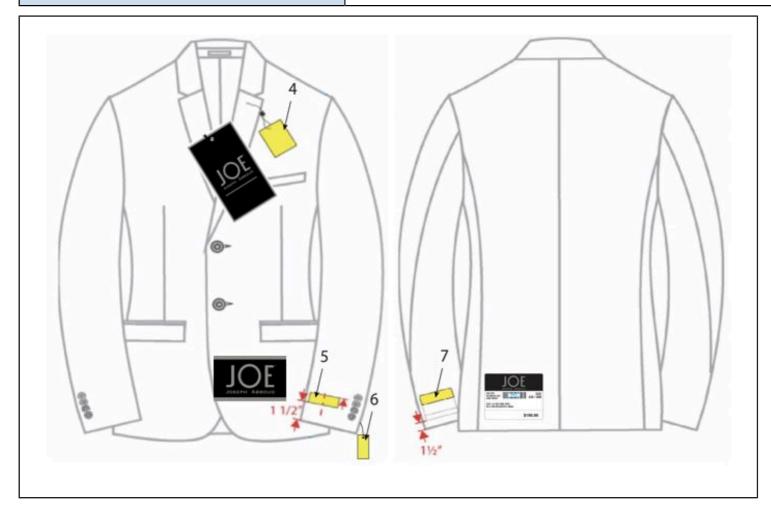


Description
JOE COTTON

Comments

# Style Label Placement

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