

Product Package #: 303176

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent

Brand: J. FERRAR

Season: Mens Season 13 2025

Sub Brand: None

Dept. #:

Printed by: akhil.mandal@raymond.in

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Bill of Materials

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA

Brand: J. FERRAR

Pre Production: Taylor Contreras



Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

BOM Approved: No

Fabrications

Primary	Part Name	Material	Description	Supplier	Mill Reference ID	JCP Fabric Name	Material Weight	BOM Weight	Cuttable Width	Special Claims	Dye Method	Finish	Placement/Comments	Quantity	Color	GRAY HOUND STOOTH
Primary	BODY	W217212 FD RN	Plainweave 64% Polyester, 34% Rayon, 2% Spandex	RAYMOND LTD M00400	4618-116267-1 (Ref 405707225 3/27)	GRAY HOUND STOOTH	0.0	200.0	146.0	Wrinkle Recovery, Wrinkle Resistant (resists wrinkles during use), Packable, Certified to OEKO-TEX Standard 100 – Class 2 – Product with Skin Contact, Specialty Fibers- (Certification) - Recycled polyester	Fiber Dye/Stoc k Dye	Decating				Nep MC - 20106 J.FERRA R GRAY HOUND STOOTH

Trim

Primary	Part Name	Material	Description	Supplier	Mill Reference ID	JCP Fabric Name	Material Weight	BOM Weight	Cuttable Width	Special Claims	Dye Method	Finish	Placement/Comments	Quantity	Color	GRAY HOUND STOOTH
	WAIST BAND LINING	FACTORY SOURCED /WAISTBAND TO BE MADE WITH FABRIC ARTICLE					0.0	0.0	0.0				AT INTERIOR WAISTBAND			BLACK WB W/ SILVER PIPING /

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Bill of Materials

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA

Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras



Sub Brand: None

Gender: Mens

Program Type:

Dept. #:

Floor Set Month 1:

Product Lifecycle State: Production

Designer 1: Allia Rizk

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Test Program:

Sourcing Director: NA

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 3:

IBO Contact: Mohd Shuja

Trim

Primary	Part Name	Material	Description	Supplier	Mill Reference ID	JCP Fabric Name	Material Weight	BOM Weight	Cuttable Width	Special Claims	Dye Method	Finish	Placement/Comments	Quantity	Color	GRAY HOUND STOOTH
		WITH GNT-H14-1 AND GNT-DHAN COLOR #255 (PIPING)														
	BODY - WAIST BAND	TALON/TWMEKE00460012 - 46mm					0.0	0.0	0.0				OUTER WAISTBAND FUSING - FUSED IN SHELL FABRIC (INSIDE WB)			X
	INNER FUSING	TALON/WAISTBAND LINING WILL BE MADE IN SILVERSPARK					0.0	0.0	0.0				AT WAISTBAND LINING CURTAIN AS INNER FUSING			X
	CORD	TALON/TWMEHT000100001					0.0	0.0	0.0				TO ATTACH THE WAISTBAND LINING AND BODY			X
	24L BUTT ON	T119586 BCW-0177P (POLY BUTTON) 24L ligne					0.0	0.0	0.0				2 @ BACK POCKET AND 1 @ INSIDE WAISTBAND CONSTRUCTION.			#13
	HOOK & EYE CLOSURE	METAL					0.0	0.0	0.0				@ CF CLOSURE			X
	POCKETING	GNT/90/10 POLY/COTTON 100DX45S (T/C80/20) 125X73,97 GSM HERRING BONE/GN					0.0	0.0	0.0							BLACK

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Bill of Materials

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF
ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA



Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF
ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Trim

Primary	Part Name	Material	Description	Supplier	Mill Reference ID	JCP Fabric Name	Material Weight	BOM Weight	Cuttable Width	Special Claims	Dye Method	Finish	Placement/Comments	Quantity	Color	GRAY HOUND STOOTH
	T-HI4-1															

Processing

Primary	Part Name	Material	Description	Supplier	Mill Reference ID	JCP Fabric Name	Material Weight	BOM Weight	Cuttable Width	Special Claims	Dye Method	Finish	Placement/Comments	Quantity	Color	GRAY HOUND STOOTH
							0.0	0.0	0.0							

Bill of Materials

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA



Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

BOM Approved:

Packaging & Labeling

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						SLIM FIT TROUSER - ULTRA COMFORT
		56-90-119-A	Label / Woven ; END FOLD / END SEW		Four side sew with DTM thread at interior wearer's left side 2 1/2 inches down from top of waistband centered on pocket	J.Ferrar Brand SLIM FIT Woven Label
		56-92-855-A	Label / Woven ; END FOLD / END SEW		Four side sew with DTM thread at interior wearer's left side 1/4 inch down from above brand label	J.Ferrar RECYCLED POLYESTER Label (ONLY use if applicable)
		3B51A2	Generic Care Label ; Content/Care Label		Four side sew with DTM thread at interior wearer's right side rear pocket bag, 2 1/2 inches down from top of waistband centered on pocket	Generic Care Label -- please assure size, content and care instructions are listed
		55-39-986-A	Flasher / Pocket ; DIE CUT		Tack with 2 stitches or 2 short plastic tacks at wearer's right back pocket	J.Ferrar ULTRA COMFORT Pocket Flasher -- variable information, please select below: Attribute Variable - STRETCH FABRIC - WRINKLE RECOVERY - RECYCLED POLYESTER (if applicable)
		55-39-985-A	matchbook / mini ; DIE CUT		Tack with 2 stitches or 2 short plastic tacks on wearer's right side between 2nd and 3rd belt loops	J.Ferrar ADJUSTEC Matchbook
		Polybag - Bag Polybag				POLYBAG Reference polybag per JCP supplier website and review order for more details (vendor to source polybag)
		Catalog - Insert Catalog				.COM REQUIREMENTS All .com merchandise to use

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Bill of Materials

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Product Manager: NA



Brand: J. FERRAR

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Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Packaging & Labeling

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						<p>the same P&L as retail, except donuts (no donuts for catalog)</p> <p>Please refer to JCP Supplier website for all .com specific requirements</p>

Ticketing

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
Primary		RD-02-553-A	Matchbook / Barcoded / Data Pull / RFID Labeled ; die cut / perforated		Tack with 2 stitches or 2 short plastic tacks on wearer's right side centered between 1st and 2nd belt loops	<p>J.Ferrar Integrated ULTRA COMFORT Matchbook -- variable information, please select below:</p> <p>Fit Variable - SLIM FIT Pant Style Variable - FLAT FRONT Small Attribute Variable: - WRINKLE RECOVERY - RECYCLED POLYESTER (if applicable)</p> <p>Please see guidelines for Joker/Matchbook on vendor website</p>

Hangers

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
	0043REDSLIMFIT	FIT DONUT	MAINETTI DONUT - FOR ALL SIZES ; DONUT			Mainetti Fit Donut -- red with black lettering (SLIM FIT)
		JCP-HS-001	HANGER SIZER ; HANGER SIZER			<p>Size Crown -- NO DONUTS ON ANY .COM PRODUCT</p> <p>Please denote size with capital (W) for waist on top then capital "(I) for inseam on bottom, example 32 x 32</p> <p>All size crowns black with white lettering</p>
Primary	Hanger	6012-BL	BLACK-12" Med. Wt. Pinch Grip ; HANGER-METAL			12 inch Black Hanger, waist sizes 39 & below

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Product Manager: NA



Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF
ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Hangers

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
			HOOK			
Primary	Hanger	6014-BL	BLACK-14" Med. Wt. Pinch Grip ; HANGER-METAL HOOK			14 inch Black Hanger, waist sizes 40 & up

Bill of Materials

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF
ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA



Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF
ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

BOM Approved:

Packaging & Labeling

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						SUPER SLIM FIT TROUSER - ULTRA COMFORT
		55-39-905-A	Label / Woven ; END FOLD / END SEW		Four side sew with DTM thread at interior wearer's left side 2 1/2 inches down from top of waistband centered on pocket	J.Ferrar Brand SUPER SLIM FIT Woven Label
		56-92-855-A	Label / Woven ; END FOLD / END SEW		Four side sew with DTM thread at interior wearer's left side 1/4 inch down from above brand label	J.Ferrar RECYCLED POLYESTER Label (ONLY use if applicable)
		3B51A2	Generic Care Label ; Content/Care Label		Four side sew with DTM thread at interior wearer's right side rear pocket bag, 2 1/2 inches down from top of waistband centered on pocket	Generic Care Label -- please assure size, content and care instructions are listed
		55-39-986-A	Flasher / Pocket ; DIE CUT		Tack with 2 stitches or 2 short plastic tacks at wearer's right back pocket	J.Ferrar ULTRA COMFORT Pocket Flasher -- variable information, please select below: Attribute Variable - STRETCH FABRIC - WRINKLE RECOVERY - RECYCLED POLYESTER (if applicable)
		55-39-985-A	matchbook / mini ; DIE CUT		Tack with 2 stitches or 2 short plastic tacks on wearer's right side between 2nd and 3rd belt loops	J.Ferrar ADJUSTEC Matchbook
		Polybag - Bag Polybag				POLYBAG Reference polybag per JCP supplier website and review order for more details (vendor to source polybag)
		Catalog - Insert Catalog				.COM REQUIREMENTS All .com merchandise to use

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Bill of Materials

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA



Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Packaging & Labeling

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						<p>the same P&L as retail, except donuts (no donuts for catalog)</p> <p>Please refer to JCP Supplier website for all .com specific requirements</p>

Ticketing

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
Primary		RD-02-553-A	Matchbook / Barcoded / Data Pull / RFID Labeled ; die cut / perforated		Tack with 2 stitches or 2 short plastic tacks on wearer's right side centered between 1st and 2nd belt loops	<p>J.Ferrar Integrated ULTRA COMFORT Matchbook -- variable information, please select below:</p> <p>Fit Variable - SUPER SLIM FIT</p> <p>Pant Style Variable - FLAT FRONT</p> <p>Small Attribute Variable:</p> <ul style="list-style-type: none"> - WRINKLE RECOVERY - RECYCLED POLYESTER (if applicable) <p>Please see guidelines for Joker/Matchbook on vendor website</p>

Hangers

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
	0043PURSUPERSLIMFIT	FIT DONUT	MAINETTI DONUT - FOR ALL SIZES ; DONUT			Mainetti Fit Donut -- purple with black lettering (SUPER SLIM FIT)
	JCP-HS-001 - HANGER SIZER ; HANGER SIZER	JCP-HS-001	HANGER SIZER ; HANGER SIZER			<p>Size Crown -- NO DONUTS ON ANY .COM PRODUCT</p> <p>Please denote size with capital (W) for waist on top then capital "(l) for inseam on bottom, example 32 x 32</p> <p>All size crowns black with white lettering</p>

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Bill of Materials

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Product Manager: NA Pre Production: Taylor Contreras	
Brand: J. FERRAR	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Sub Brand: None	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Gender: Mens	Test Program:	Sourcing Director: NA	
Program Type:	Floor Set Month 2:	Assigned IBO: INDIA	
Dept. #:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Hangers

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
Primary	Hanger	6012-BL	BLACK-12" Med. Wt. Pinch Grip ; HANGER-METAL HOOK			12 inch Black Hanger, waist sizes 39 & below
Primary	Hanger	6014-BL	BLACK-14" Med. Wt. Pinch Grip ; HANGER-METAL HOOK			14 inch Black Hanger, waist sizes 40 & up

Bill of Materials

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA



Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

BOM Approved:

Packaging & Labeling

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						BIG & TALL TROUSER
		58-12-372-A	Label / Woven ; END FOLD / END SEW		Four side sew with DTM thread at interior wearer's left side 2 1/2 inches down from top of waistband centered on pocket	J.Ferrar Brand BIG & TALL Woven Label
		56-92-855-A	Label / Woven ; END FOLD / END SEW		Four side sew with DTM thread at interior wearer's left side 1/4 inch down from above brand label	J.Ferrar RECYCLED POLYESTER Label (ONLY use if applicable)
		3B51A2	Generic Care Label ; Content/Care Label		J.Ferrar RECYCLED POLYESTER Label (ONLY use if applicable) 3B51A2 Label 3B51A2 Four side sew with DTM thread at interior wearer's right side rear pocket bag 2 1/2 inches down from top of waistband centered on pocket	Generic Care Label -- please assure size, content and care instructions are listed
		55-39-985-A	matchbook / mini ; DIE CUT		Tack with 2 stitches or 2 short plastic tacks on wearer's right side between 2nd and 3rd belt loops	J.Ferrar ADJUSTEC Matchbook
		Polybag - Bag Polybag				POLYBAG Reference polybag per JCP supplier website and review order for more details (vendor to source polybag)
		Catalog - Insert Catalog				.COM REQUIREMENTS All .com merchandise to use the same P&L as retail, except donuts (no donuts for catalog) Please refer to JCP Supplier website for all .com specific

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Bill of Materials

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA

Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras



Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Packaging & Labeling

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						requirements

Ticketing

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
Primary		BR-02-889-A	Matchbook / Barcoded printed ; DIE CUT / SCORED / PERFORATED		Tack with 2 stitches or 2 short plastic tacks on wearer's right side centered between 1st and 2nd belt loops	

Hangers

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
	0043TEALBIG&TALLFIT	FIT DONUT	MAINETTI DONUT - FOR ALL SIZES ; DONUT			Mainetti Fit Donut -- teal with black lettering (BIG & TALL)
		JCP-HS-001	HANGER SIZER ; HANGER SIZER			Size Crown -- NO DONUTS ON ANY .COM PRODUCT
	CROWN SIZER	JCP-HS-BAT				Please denote size with capital (W) for waist on top then capital "(I) for inseam on bottom, example 32 x32
Primary	Hanger	6012-BL	BLACK-12" Med. Wt. Pinch Grip ; HANGER-METAL HOOK			All size crowns black with white lettering
Primary	Hanger	6014-BL	BLACK-14" Med. Wt. Pinch Grip ; HANGER-METAL HOOK			12 inch Black Hanger, waist sizes 39 & below
						14 inch Black Hanger, waist sizes 40 & up

Bill of Materials

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA



Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

BOM Approved:

Packaging & Labeling

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						CLASSIC FIT TROUSER - ULTRA COMFORT
	Label/ Woven	53-17-895-A	Label / Woven ; END FOLD / END SEW		Four side sew with DTM thread at interior wearer's left side 2 1/2 inches down from top of waistband centered on pocket	J.Ferrar Brand CLASSIC FIT Woven Label
	RECYCLE LABEL	56-92-855-A	Label / Woven ; END FOLD / END SEW		Four side sew with DTM thread at interior wearer's left side 1/4 inch down from above brand label	J.Ferrar RECYCLED POLYESTER Label (ONLY use if applicable)
	GENERIC LABEL	3B51A2	Generic Care Label ; Content/Care Label		Four side sew with DTM thread at interior wearer's right side rear pocket bag 2 1/2 inches down from top of waistband centered on pocket	Generic Care Label -- please assure size, content and care instructions are listed
	FLASHER	55-39-986-A	Flasher / Pocket ; DIE CUT		Tack with 2 stitches or 2 short plastic tacks at wearer's right back pocket	J.Ferrar ULTRA COMFORT Pocket Flasher -- variable information, please select below: Attribute Variable - STRETCH FABRIC - WRINKLE RECOVERY - RECYCLED POLYESTER (if applicable)
	Mini Matchbook	55-39-985-A	matchbook / mini ; DIE CUT		Tack with 2 stitches or 2 short plastic tacks on wearer's right side between 2nd and 3rd belt loops	J.Ferrar ADJUSTEC Matchbook
			Polybag - Bag Polybag			POLYBAG
			Catalog - Insert Catalog			.COM REQUIREMENTS

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Bill of Materials

Season: Mens Season 13 2025

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Product Manager: NA



Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Packaging & Labeling

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						All .com merchandise to use the same P&L as retail, except donuts (no donuts for catalog) Please refer to JCP Supplier website for all .com specific requirements

Ticketing

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
Primary		RD-02-553-A	Matchbook / Barcoded / Data Pull / RFID Labeled ; die cut / perforated		Tack with 2 stitches or 2 short plastic tacks on wearer's right side centered between 1st and 2nd belt loops	J.Ferrar Integrated ULTRA COMFORT Matchbook -- variable information, please select below: Fit Variable - CLASSIC FIT Pant Style Variable - FLAT FRONT Small Attribute Variable: -STRETCH FABRIC -WRINKLE RECOVERY -RECYCLED POLYESTER (if applicable) Please see guidelines for Joker/Matchbook on vendor website

Hangers

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
	0043WHITECLASSICFIT	FIT DONUT	MAINETTI DONUT - FOR ALL SIZES ; DONUT		Placed on top of size donut	Mainetti Fit Donut -- white with black lettering (CLASSIC FIT)
		JCP-HS-001	HANGER SIZER ; HANGER SIZER			Size Crown -- NO DONUTS ON ANY .COM PRODUCT Please denote size with capital (W) for waist on top then capital (I) for inseam on bottom, example 32 -x 32

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ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA



Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF
ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Hangers

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						All size crowns black with white lettering
Primary	Hanger	6012-BL	BLACK-12" Med. Wt. Pinch Grip ; HANGER-METAL HOOK			12 inch Black Hanger, waist sizes 39 & below
Primary	Hanger	6014-BL	BLACK-14" Med. Wt. Pinch Grip ; HANGER-METAL HOOK			14 inch Black Hanger, waist sizes 40 & up

Design (Full) Summary

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA



Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Floor Set Month 2:

Sourcing Director: NA

Dept. #:

Floor Set Month 3:

Assigned IBO: INDIA

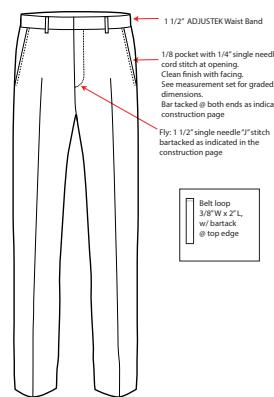
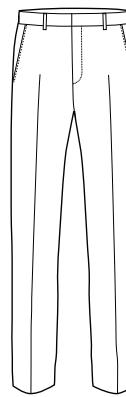
Floor Set Month 1:

IBO Contact: Mohd Shuja

Block/Reference Pattern # :

Test Program :

Comments:



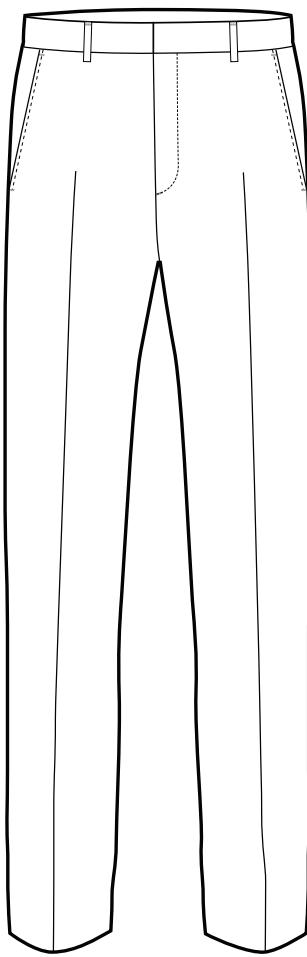
Design Image Page

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Related Sample: 001 : Design - FRONT		



File Name :CF%20FF%20PANT.ai

Description :FRONT



Comments :

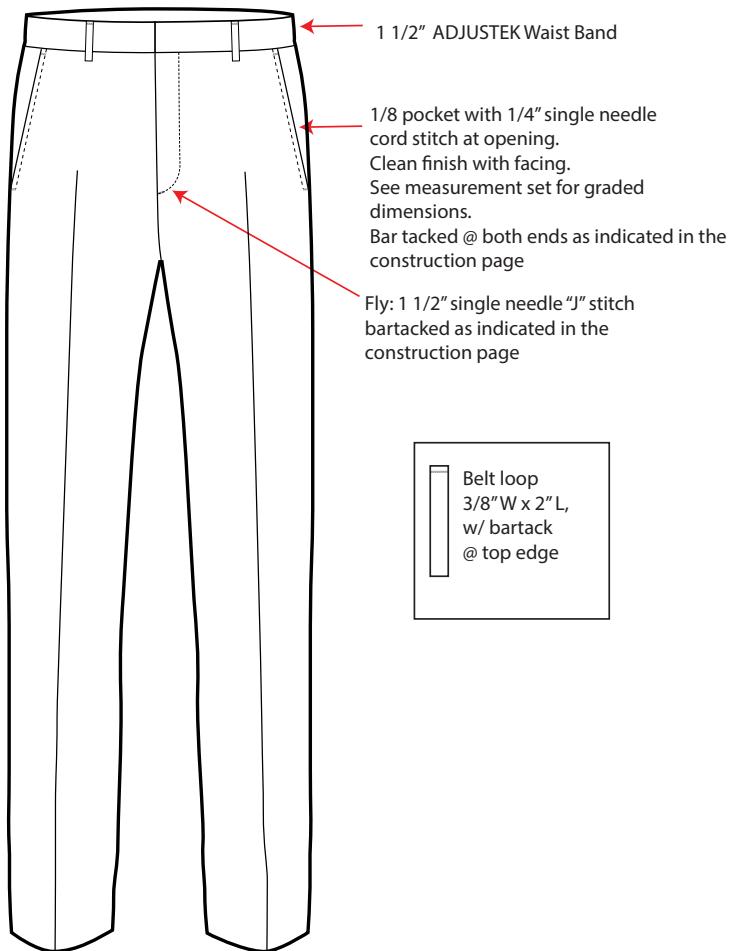


Design Image Page

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Related Sample: 002 : Design - Design - FRONT DETAIL		

File Name :CF%2520FF%2520PANT%2520DETAILS%20%281%29.ai

Description :Design - FRONT DETAIL



Comments :



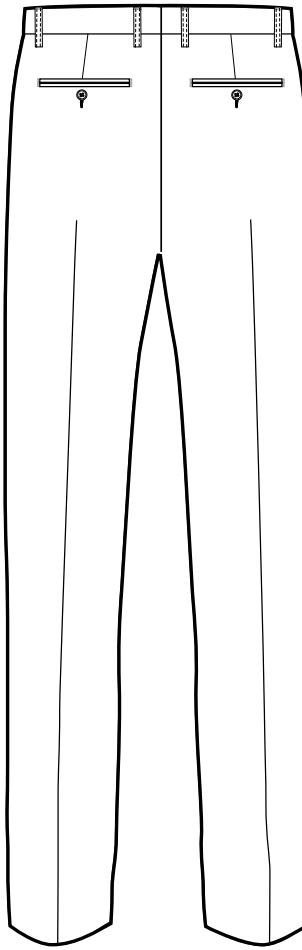
Design Image Page

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Related Sample: 003 : Design - BACK		



File Name :556%2520FF%2520BACK.ai

Description :BACK



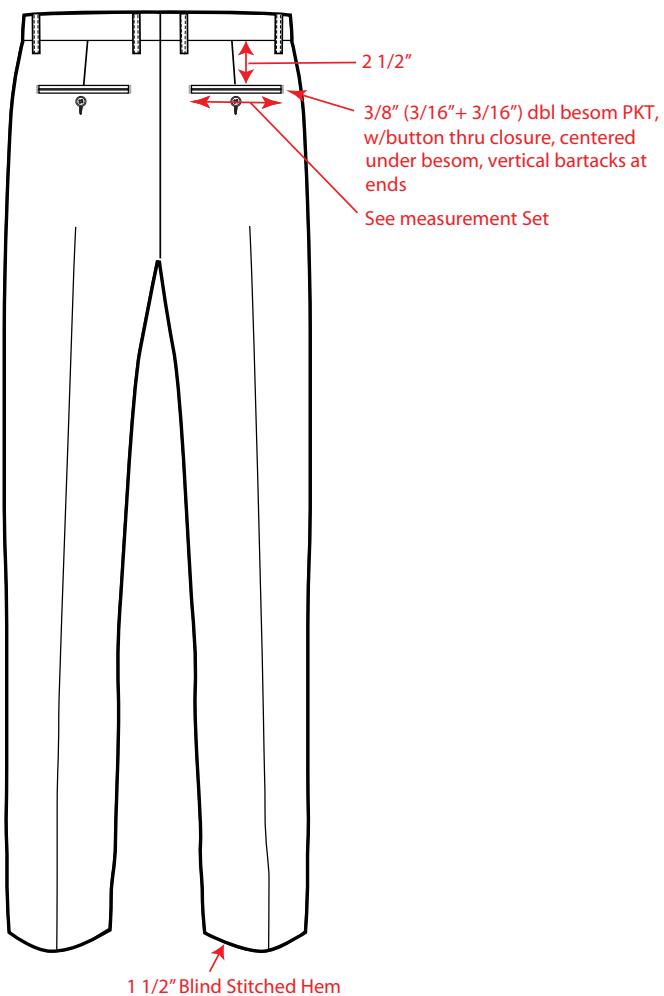
Comments :



Design Image Page

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Related Sample: 004 : Design - Design - BACK DETAIL			

File Name :556%20STF%20FF%20BACK%20PANT%20DETAIL.ai Description :Design - BACK DETAIL



Comments :



Design Image Page

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA

Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Related Sample: 005 : Design - Design - WAISTBAND

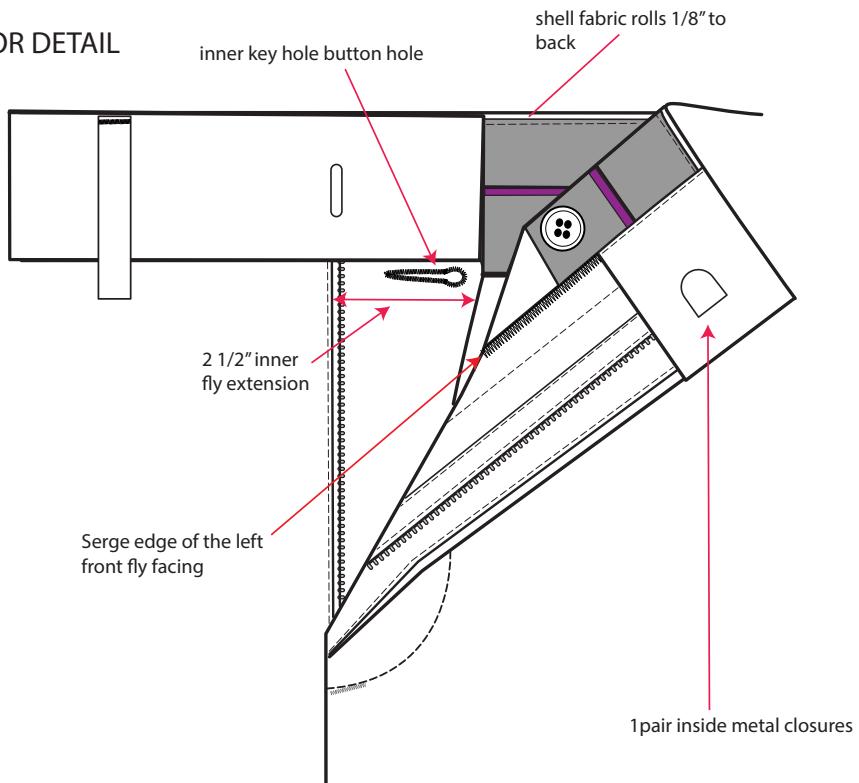


File Name :FF%2520WB%2520DETAIL%2520WITH%2520OPIPING%20%282%29.ai

Description :Design - WAISTBAND

ADJUSTEK WAISTBAND

INTERIOR DETAIL



WAISTBAND DETAIL

2" wide interior WB split curtain with 1/8" pick stitching along seamline
Refer to BOM for color info

1/8" Contrast Color Piping
(See BOM for more info)



Comments :

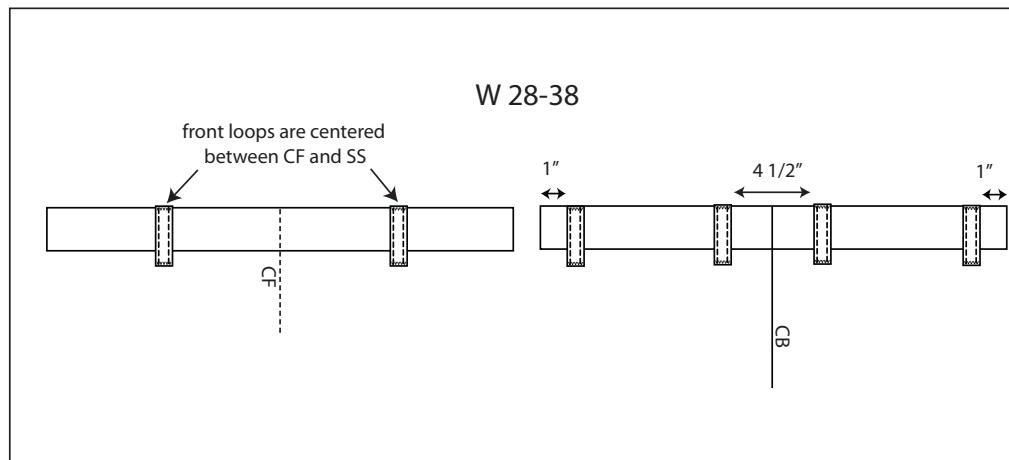


Design Image Page

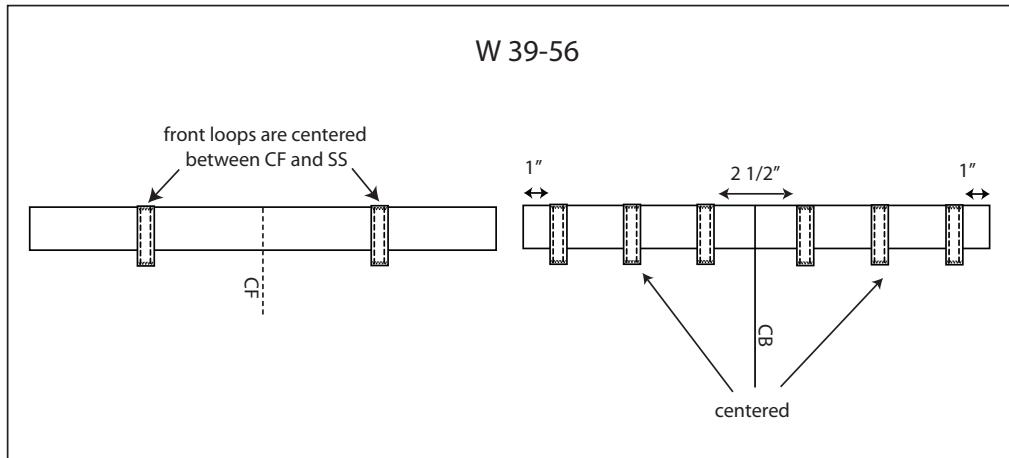
Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Related Sample: 006 : Design - Design - Belt Loop Placement Reg & Big Sizes			
File Name :Men%27s%20Tailored%20Trouser%20Belt%20Loop%20Placement%20Reg%20.ai	Description :Design - Belt Loop Placement Reg & Big Sizes		

TAILORED CLOTHING TROUSER

Reg Belt loop Placement - 6 Loops



Big Belt Loop Placement - 8 Loops



Comments :

Design Image Page

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA

Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras



Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

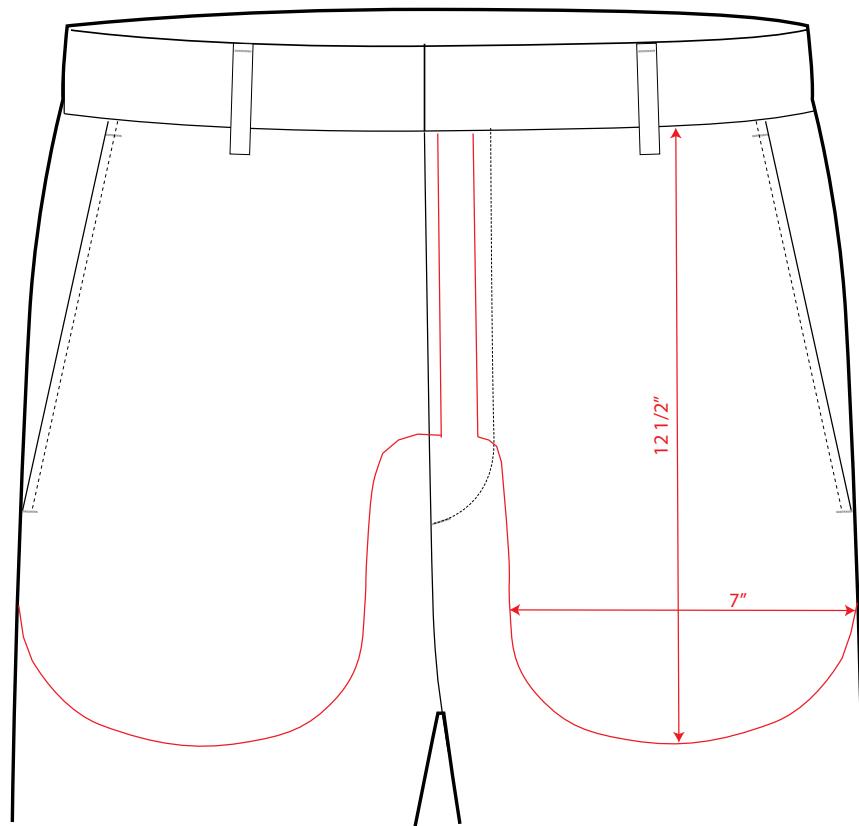
Floor Set Month 3:

IBO Contact: Mohd Shuja

Related Sample: 007 : Design - Design - Front Pocket Bag Shape & Front Pocket Coin Pocket

File Name :JF%20POCKET%20BAG.ai

Description :Design - Front Pocket Bag Shape & Front Pocket Coin Pocket



Comments :



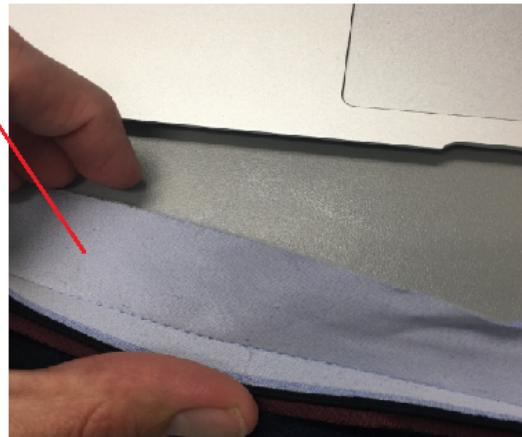
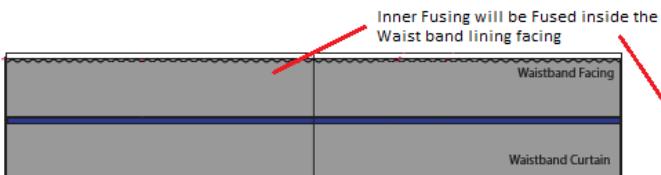
Design Image Page

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Related Sample: 016 : Design - ADJUSTEC WB		



File Name :Inner%20Fusing%20Placement.png Description :ADJUSTEC WB

Waist band Lining / Curtain



Comments :

Design Image Page

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA

Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras



Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Related Sample: 017 : Design - JF
TAILORED FLAT FRONT TROUSER
CONSTRUCTION SET

File Name :J Ferrar Flat Front Tailored Trouser.pdf

Description :JF TAILORED FLAT FRONT TROUSER CONSTRUCTION SET

J Ferrar Flat Front Tailored Trouser

General Comments	ALL SUPPLIERS MUST REFER TO MINIMUM CONSTRUCTION DOC MEN'S TAILORED TROUSERS ON SUPPLIER WEBSITE. PLEASE TO DETAIL SKETCHES FOR ADDITIONAL DETAILS. ANY QUESTIONS REGARDING GARMENT CONSTRUCTION MUST BE DIRECTED TO TECHNICAL DESIGN.
Front	Flat front pant with 1/8 top pockets. UNLINED.
Back	2 double besom back pockets with button through closures. Single back dart centered on back panel, at waist and back pocket.
Waistband	1 1/2" wide two-piece waistband with split curtain. See BOM for all curtain details. NO WAISTBAND EXTENSION - see sketch. Waist Outlet: Seat Center Seam = Total 1 1/2" outlet (3/4" each side). Crotch Seam/Inseam = Total 1" outlet (1/2" each side) Waist Closure: 1 – Silver Hook & Eye. 1 – Inside Button. Buttonhole must be fishtail keyhole. Waistband curtain seam allowance must have mitered fold corners at CB outlet. See BOM for button details. See Inside Detail Sketch for Waistband Details.
Belt Loop	3/8" x 2" - Insert into bottom edge of waistband - drop 1/2" below band catching WB felling curtain - turn up & drop tack across top of loop even with top edge of waistband – tacking at top of loop must be visible. No center back loop. Placement: See Belt Loop Placement Chart in the Images Page.
Fly	1 1/2" Single needle "J" stitch. "J" stitch to start at waistband seam. Wearer's right fly extension should be 1 piece shell fabric and 1 piece pocketing. Clean turn edges with tail extending 1 1/2" past inseam. Edges of tail must be sewn at each side of rise seam allowance. Clean turn edges. Left fly facing and right fly extension must be bar-tacked together at base of fly in-line with zipper slider and a bar-tack along the bottom of "J" stitch, through all layers as indicated on the front detail sketch. Overedge the edge of the Left Front Fly facing.
Closure	YKK #3 Nylon Coil Zipper ANY SUB ZIPPER MUST PASS TESTING AND BE APPROVED BY RTL PRIOR TO BULK CUTTING
Rise	1/2" minimum seam allowance. Chainstitch busted seam with overedge seam finish. Joining of back rise must be stitched twice with chain stitch from crotch point, at inseam, to bottom edge of waistband lining/curtain
Side Seam	1/2" minimum seam allowance. Chainstitch busted seam with overedge seam finish.
Inseam	1/2" minimum seam allowance. Chainstitch busted seam with overedge seam finish.
Side Front Pocket	1/8 Top Pockets (2 at front). SEE MEASUREMENT SET FOR GRADED DIMENSIONS 2" Clean finished pocket facing. 2 bar-tacks (1) 3/8" below waistband and (1) at bottom end of pocket opening. 1/4" Single needle cord stitch.
Back Pocket	3/16" Double Besom Pockets (2 at back) SEE MEASUREMENT PAGE FOR GRADED DIMENSIONS. All pocket bag edges must be sewn to WB seam. Back welt pockets must have vertical bar-tacks at both ends and catch the pocket facings. Pocket bag must be clean finished and top stitched. Set 2 1/2" below bottom edge of waistband. Centered on back panel, at waist and the back dart.
Pocket Bags	Front Pocket Bags: Pocket bag top edges must be sewn into the WB seam. Pocket bag must be clean finished and top stitched (French seamed). Pocket bag extends to the front rise seam and is caught into the seam or fly stitch. Side of front pocket bags must be bend back and stitched to the side seam. One bar-tack 3/8" below WB and one at bottom of the pocket opening. Pocket facing must extend 2" beyond pocket opening with clean finish edge. Front pocket bag must be on top of knee lining. Finish size is 12 1/2" deep x 7" wide. NO COIN POCKET. Back Pocket Bags: All pocket bag edges must be sewn to WB seam. Back Pocket bag must be clean finished and top stitched (French seamed). Back pocket bag to finish 6 1/2" from opening.
Leg Opening	1 1/2" fold back with overedge and 1 1/2" blind-stitch.
Interlining	Interlining type: Non-woven fusible. Placement: Waist, belt loops, fly, pockets. Must pass JCP in process testing standards.

Comments :



Measurement WorkSheet - Graded



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja

Sample Size: 32 Block/Reference Pattern#:

Measurement Set Name: 001 : JF TAILORED FF TROUSER - CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSeh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	-1	-1	-1	-1	0	1	1	2	2	2
219.2	Full Hip/Seat (Bottoms)	3" above from bottom crotch	Critical	1/2	1/2	-1	-1	-1	-1	0	1	1	2	2	1 1/2
220	Full Thigh at Crotch		Critical	3/8	3/8	- 1/2	- 1/2	- 1/2	- 1/2	0	1/2	1/2	1	1	3/4
221	Full Knee	half inseam minus 3 inches		3/8	3/8	- 1/4	- 1/4	- 1/4	- 1/4	0	1/4	1/4	1/2	1/2	7/16
222.60	Full Leg Opening Rel (Long)		Critical	3/8	3/8	- 1/4	- 1/4	- 1/4	- 1/4	0	1/4	1/4	1/2	1/2	7/16
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8

Contents within this document are CONFIDENTIAL AND PROPRIETARY TO JCPENNEY PURCHASING LLC AND ANY AFFILIATES (TOGETHER "JCPENNEY")

Measurement WorkSheet - Graded

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Sample Size: 32	Block/Reference Pattern#:		
Measurement Set Name: 001 : JF TAILORED FF TROUSER - CLASSIC FIT	Status:		
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers	How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISevZ0FBIS9nQSEh/		
Grading Method: Incremental			
UOM: Fractional Inch			

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
127.34	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8

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Measurement WorkSheet - Graded

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Size: 32 Block/Reference Pattern#:

Measurement Set Name: 001 : JF TAILORED FF TROUSER - CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0

Measurement WorkSheet - Graded

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Sample Size: 32	Block/Reference Pattern#:		
Measurement Set Name: 001 : JF TAILORED FF TROUSER - CLASSIC FIT	Status:		
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers	How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388PzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISevZ0FBIS9nQSEh/		
Grading Method: Incremental			
UOM: Fractional Inch			

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44	46									
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	2	2	2									
219.2	Full Hip/Seat (Bottoms)	3" above from bottom crotch	Critical	1/2	1/2	1 1/2	1 1/2	1 1/2									
220	Full Thigh at Crotch		Critical	3/8	3/8	3/4	3/4	3/4									
221	Full Knee	half inseam minus 3 inches		3/8	3/8	3/8	3/8	3/8									
222.60	Full Leg Opening Rel (Long)		Critical	3/8	3/8	3/8	3/8	3/8									
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0	0									
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0	0									
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0	0									
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0	0									
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0	0									
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0	0									
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0	0									
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8	3/8									
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8	3/8									
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8	3/8									
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8	3/8									

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Measurement WorkSheet - Graded



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Sample Size: 32	Block/Reference Pattern#:	
Measurement Set Name: 001 : JF TAILORED FF TROUSER - CLASSIC FIT	Status:	
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers	How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISEvZ0FBIS9nQSEh/	
Grading Method: Incremental		
UOM: Fractional Inch		

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44	46								
127.34	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	3/8	3/8	3/8								
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8	3/8								
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8	3/8								
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8	3/8								
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8	3/8								
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8	3/8								
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8	3/8								
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	3/8	3/8	3/8								
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8	3/8								
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8	3/8								
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	3/8	3/8	3/8								
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	3/8	3/8	3/8								
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	3/8	3/8	3/8								

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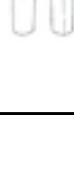
Measurement WorkSheet - Graded

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Sample Size: 32	Block/Reference Pattern#:		
Measurement Set Name: 001 : JF TAILORED FF TROUSER - CLASSIC FIT	Status:		
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers	How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISevZ0FBIS9nQSEh/		
Grading Method: Incremental			
UOM: Fractional Inch			

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44	46								
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	3/8	3/8	3/8								
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	3/8	3/8	3/8								
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	3/8	3/8	3/8								
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0	1/2								
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0	1/2								
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	0	0	1/2								

Measurement WorkSheet - Graded

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Size: 32	Block/Reference Pattern#:	
Measurement Set Name: 002 : JF TAILORED FF TROUSER - SLIM FIT	Status:	
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers		How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSeh/
Grading Method: Incremental		
UOM: Fractional Inch		

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	-1	-1	-1	-1	0	1	1	2	2	2
219.2	Full Hip/Seat (Bottoms)	3" above from bottom crotch	Critical	1/2	1/2	-1	-1	-1	-1	0	1	1	2	2	1 1/2
220	Full Thigh at Crotch		Critical	3/8	3/8	- 1/2	- 1/2	- 1/2	- 1/2	0	1/2	1/2	1	1	3/4
221	Full Knee	half inseam minus 3 inches		3/8	3/8	- 1/4	- 1/4	- 1/4	- 1/4	0	1/4	1/4	1/2	1/2	7/16
222.60	Full Leg Opening Rel (Long)		Critical	3/8	3/8	- 1/4	- 1/4	- 1/4	- 1/4	0	1/4	1/4	1/2	1/2	7/16
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8

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Measurement WorkSheet - Graded

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Sample Size: 32	Block/Reference Pattern#:		
Measurement Set Name: 002 : JF TAILORED FF TROUSER - SLIM FIT	Status:		
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers	How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISevZ0FBIS9nQSEh/		
Grading Method: Incremental			
UOM: Fractional Inch			

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
127.34	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8

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Measurement WorkSheet - Graded

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Size: 32 Block/Reference Pattern#:

Measurement Set Name: 002 : JF TAILORED FF TROUSER - SLIM FIT

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0

Measurement WorkSheet - Graded

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Sample Size: 32	Block/Reference Pattern#:		
Measurement Set Name: 002 : JF TAILORED FF TROUSER - SLIM FIT	Status:		
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers	How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388PzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISevZ0FBIS9nQSEh/		
Grading Method: Incremental			
UOM: Fractional Inch			

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44										
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	2	2										
219.2	Full Hip/Seat (Bottoms)	3" above from bottom crotch	Critical	1/2	1/2	1 1/2	1 1/2										
220	Full Thigh at Crotch		Critical	3/8	3/8	3/4	3/4										
221	Full Knee	half inseam minus 3 inches		3/8	3/8	3/8	3/8										
222.60	Full Leg Opening Rel (Long)		Critical	3/8	3/8	3/8	3/8										
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0										
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0										
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0										
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0										
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0										
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0										
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0										
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8										
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8										
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8										
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8										

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Measurement WorkSheet - Graded

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Sample Size: 32	Block/Reference Pattern#:		
Measurement Set Name: 002 : JF TAILORED FF TROUSER - SLIM FIT	Status:		
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers	How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISEvZ0FBIS9nQSEh/		
Grading Method: Incremental			
UOM: Fractional Inch			

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44										
127.34	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	3/8	3/8										
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8										
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8										
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8										
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8										
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8										
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8										
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	3/8	3/8										
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8										
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8										
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	3/8	3/8										
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	3/8	3/8										
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	3/8	3/8										

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Measurement WorkSheet - Graded

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Sample Size: 32	Block/Reference Pattern#:		
Measurement Set Name: 002 : JF TAILORED FF TROUSER - SLIM FIT	Status:		
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers	How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!/dl4/d5/L2dBISevZ0FBIS9nQSEh/		
Grading Method: Incremental			
UOM: Fractional Inch			

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44										
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	3/8	3/8										
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	3/8	3/8										
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	3/8	3/8										
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0										
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0										
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	0	0										

Measurement WorkSheet - Graded



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Sample Size: 32	Block/Reference Pattern#:	
Measurement Set Name: 003 : JF TAILORED FF TROUSER - SUPER SLIM FIT	Status:	
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers	How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISEvZ0FBIS9nQSEh/	
Grading Method: Incremental		
UOM: Fractional Inch		

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	-1	-1	-1	-1	0	1	1	2	2	2
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	-1	-1	-1	-1	0	1	1	2	2	1 1/2
220	Full Thigh at Crotch		Critical	3/8	3/8	- 1/2	- 1/2	- 1/2	- 1/2	0	1/2	1/2	1	1	3/4
221	Full Knee	half inseam minus 3 inches		3/8	3/8	- 1/4	- 1/4	- 1/4	- 1/4	0	1/4	1/4	1/2	1/2	7/16
222.60	Full Leg Opening Rel (Long)		Critical	3/8	3/8	- 1/4	- 1/4	- 1/4	- 1/4	0	1/4	1/4	1/2	1/2	7/16
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.34	Front Rise 34" Inseam	LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8

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Measurement WorkSheet - Graded



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Sample Size: 32	Block/Reference Pattern#:	
Measurement Set Name: 003 : JF TAILORED FF TROUSER - SUPER SLIM FIT	Status:	
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers	How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISevZ0FBIS9nQSEh/	
Grading Method: Incremental		
UOM: Fractional Inch		

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
	frm Top Edge														
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8

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Measurement WorkSheet - Graded

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Size: 32 Block/Reference Pattern#:

Measurement Set Name: 003 : JF TAILORED FF TROUSER -
SUPER SLIM FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
R															
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0

Measurement WorkSheet - Graded

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Sample Size: 32	Block/Reference Pattern#:		
Measurement Set Name: 003 : JF TAILORED FF TROUSER - SUPER SLIM FIT	Status:		
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers	How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/		
Grading Method: Incremental			
UOM: Fractional Inch			

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44											
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	2	2											
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	1 1/2	1 1/2											
220	Full Thigh at Crotch		Critical	3/8	3/8	3/4	3/4											
221	Full Knee	half inseam minus 3 inches		3/8	3/8	3/8	3/8											
222.60	Full Leg Opening Rel (Long)		Critical	3/8	3/8	3/8	3/8											
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0											
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0											
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0											
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0											
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0											
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0											
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0											
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8											
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8											
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8											
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8											
127.34	Front Rise 34" Inseam	LONG	Critical	1/4	1/4	3/8	3/8											

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Measurement WorkSheet - Graded

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Sample Size: 32	Block/Reference Pattern#:		
Measurement Set Name: 003 : JF TAILORED FF TROUSER - SUPER SLIM FIT	Status:		
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers	How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388PzdVPzcqx83CUVERAHZvBRc!/dl4/d5/L2dBISevZ0FBIS9nQSEh/		
Grading Method: Incremental			
UOM: Fractional Inch			

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44											
	frm Top Edge																	
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8											
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8											
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8											
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8											
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8											
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8											
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	3/8	3/8											
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8											
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8											
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	3/8	3/8											
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	3/8	3/8											
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	3/8	3/8											
147.40	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	3/8	3/8											

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Measurement WorkSheet - Graded

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Sample Size: 32	Block/Reference Pattern#:		
Measurement Set Name: 003 : JF TAILORED FF TROUSER - SUPER SLIM FIT	Status:		
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers	How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISEvZ0FBIS9nQSEh/		
Grading Method: Incremental			
UOM: Fractional Inch			

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44										
R																	
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	3/8	3/8										
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	3/8	3/8										
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0										
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0										
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	0	0										

Measurement WorkSheet - Graded



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 004 : JF TAILORED FF TROUSER - BIG

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal!/ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAkIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	38	40	42	44	46	48	50	52	54	56
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	-2	-2	-2	-2	-2	0	2	2	2	2
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	-1 1/2	-1 1/2	-1 1/2	-1 1/2	-1 1/2	0	1 1/2	1 1/2	1 1/2	1 1/2
220	Full Thigh at Crotch		Critical	3/8	3/8	- 3/4	- 3/4	- 3/4	- 3/4	- 3/4	0	3/4	3/4	3/4	3/4
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
222.60.9	Full Leg Opening Rel (Long)		Critical	3/8	3/8	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
127.34	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8

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Measurement WorkSheet - Graded

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 004 : JF TAILORED FF TROUSER - BIG

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal!/ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAkIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	38	40	42	44	46	48	50	52	54	56
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8

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Measurement WorkSheet - Graded

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 004 : JF TAILORED FF TROUSER - BIG

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal!/ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	38	40	42	44	46	48	50	52	54	56
T															
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8	3/8
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0	0	- 1/2	0	0	0	0	0	0
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0	0	- 1/2	0	0	0	0	0	0
142.5	Pocket Opening Welt			1/8	1/8	0	0	0	- 1/2	0	0	0	0	0	0

Measurement WorkSheet - Graded

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 004 : JF TAILORED FF TROUSER - BIG

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal!/ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAkIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	58	60	62	64						
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	2	2	2	2						
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	1 1/2	1 1/2	1	1						
220	Full Thigh at Crotch		Critical	3/8	3/8	3/4	3/4	1/2	1/2						
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	3/8	3/8	1/4	1/4						
222.60.9	Full Leg Opening Rel (Long)		Critical	3/8	3/8	3/8	3/8	1/4	1/4						
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0	0	0						
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0	0	0						
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0	0	0						
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0	0	0						
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0	0	0						
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0	0	0						
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0	0	0						
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8	1/4	1/4						
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8	1/4	1/4						
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8	1/4	1/4						
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8	1/4	1/4						
127.34	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	3/8	3/8	1/4	1/4						

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Measurement WorkSheet - Graded

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 004 : JF TAILORED FF TROUSER - BIG

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal!/ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAkIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	58	60	62	64						
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8	1/4	1/4						
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8	1/4	1/4						
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8	1/4	1/4						
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8	1/4	1/4						
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8	1/4	1/4						
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8	1/4	1/4						
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	3/8	3/8	1/4	1/4						
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8	1/4	1/4						
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8	1/4	1/4						
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	3/8	3/8	1/4	1/4						
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	3/8	3/8	1/4	1/4						
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	3/8	3/8	1/4	1/4						
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	3/8	3/8	1/4	1/4						
147.40	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	3/8	3/8	1/4	1/4						

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Measurement WorkSheet - Graded

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 004 : JF TAILORED FF TROUSER - BIG

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal!/ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	58	60	62	64						
T															
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	3/8	3/8	1/4	1/4						
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0	0	0						
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0	0	0						
142.5	Pocket Opening Welt			1/8	1/8	0	0	0	0						

Measurement WorkSheet - Incremental



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja

Sample Size: 32 Block/Reference Pattern#:

Measurement Set Name: 001 : JF TAILORED FF TROUSER - CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSeh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	30	31	32	33	34	35	36	38	40	42
219.2	Full Hip/Seat (Bottoms)	3" above from bottom crotch	Critical	1/2	1/2	37 1/2	38 1/2	39 1/2	40 1/2	41 1/2	42 1/2	43 1/2	45 1/2	47 1/2	49
220	Full Thigh at Crotch		Critical	3/8	3/8	24 1/2	25	25 1/2	26	26 1/2	27	27 1/2	28 1/2	29 1/2	30 1/4
221	Full Knee	half inseam minus 3 inches		3/8	3/8	17 1/4	17 1/2	17 3/4	18	18 1/4	18 1/2	18 3/4	19 1/4	19 3/4	20 3/16
222.60	Full Leg Opening Rel (Long)		Critical	3/8	3/8	15	15 1/4	15 1/2	15 3/4	16	16 1/4	16 1/2	17	17 1/2	17 15/16
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28	28	28	28	28	28	28	28	28
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29	29	29	29	29	29	29	29	29
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30	30	30	30	30	30	30	30	30
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32	32	32	32	32	32	32	32	32
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34	34	34	34	34	34	34	34	34
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36	36	36	36	36	36	36	36	36
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38	38	38	38	38	38	38	38	38
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	9 1/2	9 5/8	9 3/4	9 7/8	10	10 1/8	10 5/16	10 11/16	11 1/16	11 7/16
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	9 3/4	9 7/8	10	10 1/8	10 1/4	10 3/8	10 9/16	10 15/16	11 5/16	11 11/16
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	10	10 1/8	10 1/4	10 3/8	10 1/2	10 5/8	10 13/16	11 3/16	11 9/16	11 15/16
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	10 1/2	10 5/8	10 3/4	10 7/8	11	11 1/8	11 5/16	11 11/16	12 1/16	12 7/16

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Measurement WorkSheet - Incremental



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Sample Size: 32	Block/Reference Pattern#:	
Measurement Set Name: 001 : JF TAILORED FF TROUSER - CLASSIC FIT	Status:	
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers	How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISevZ0FBIS9nQSEh/	
Grading Method: Incremental		
UOM: Fractional Inch		

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
127.34	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	11	11 1/8	11 1/4	11 3/8	11 1/2	11 5/8	11 13/16	12 3/16	12 9/16	12 15/16
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	11 1/2	11 5/8	11 3/4	11 7/8	12	12 1/8	12 5/16	12 11/16	13 1/16	13 7/16
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	12	12 1/8	12 1/4	12 3/8	12 1/2	12 5/8	12 13/16	13 3/16	13 9/16	13 15/16
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	14 1/2	14 5/8	14 3/4	14 7/8	15	15 1/8	15 5/16	15 11/16	16 1/16	16 7/16
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	14 3/4	14 7/8	15	15 1/8	15 1/4	15 3/8	15 9/16	15 15/16	16 5/16	16 11/16
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	15	15 1/8	15 1/4	15 3/8	15 1/2	15 5/8	15 13/16	16 3/16	16 9/16	16 15/16
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	15 1/2	15 5/8	15 3/4	15 7/8	16	16 1/8	16 5/16	16 11/16	17 1/16	17 7/16
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	16	16 1/8	16 1/4	16 3/8	16 1/2	16 5/8	16 13/16	17 3/16	17 9/16	17 15/16
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	16 1/2	16 5/8	16 3/4	16 7/8	17	17 1/8	17 5/16	17 11/16	18 1/16	18 7/16
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	17	17 1/8	17 1/4	17 3/8	17 1/2	17 5/8	17 13/16	18 3/16	18 9/16	18 15/16
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	5 1/4	5 3/8	5 1/2	5 5/8	5 3/4	5 7/8	6 1/16	6 7/16	6 13/16	7 3/16
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	5 1/2	5 5/8	5 3/4	5 7/8	6	6 1/8	6 5/16	6 11/16	7 1/16	7 7/16
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	5 3/4	5 7/8	6	6 1/8	6 1/4	6 3/8	6 9/16	6 15/16	7 5/16	7 11/16

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Measurement WorkSheet - Incremental



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja

Sample Size: 32 Block/Reference Pattern#:

Measurement Set Name: 001 : JF TAILORED FF TROUSER - CLASSIC FIT Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers How To Measure Manual:
https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	6 1/4	6 3/8	6 1/2	6 5/8	6 3/4	6 7/8	7 1/16	7 7/16	7 13/16	8 3/16
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	6 3/4	6 7/8	7	7 1/8	7 1/4	7 3/8	7 9/16	7 15/16	8 5/16	8 11/16
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	7 1/4	7 3/8	7 1/2	7 5/8	7 3/4	7 7/8	8 1/16	8 7/16	8 13/16	9 3/16
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	1	1	1	1 1/2	1 1/2	1 1/2	1 1/2	2	2	2
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	6 1/4	6 1/4	6 1/4	6 3/4	6 3/4	6 3/4	6 3/4	7 1/4	7 1/4	7 1/4
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	4 3/4	4 3/4	4 3/4	5 1/4	5 1/4	5 1/4	5 1/4	5 3/4	5 3/4	5 3/4

Measurement WorkSheet - Incremental



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Sample Size: 32	Block/Reference Pattern#:	
Measurement Set Name: 001 : JF TAILORED FF TROUSER - CLASSIC FIT	Status:	
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers	How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388PzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBSEvZ0FBIS9nQSEh/	
Grading Method: Incremental		
UOM: Fractional Inch		

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44	46								
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	44	46	48								
219.2	Full Hip/Seat (Bottoms)	3" above from bottom crotch	Critical	1/2	1/2	50 1/2	52	53 1/2								
220	Full Thigh at Crotch		Critical	3/8	3/8	31	31 3/4	32 1/2								
221	Full Knee	half inseam minus 3 inches		3/8	3/8	20 9/16	20 15/16	21 5/16								
222.60	Full Leg Opening Rel (Long)		Critical	3/8	3/8	18 5/16	18 11/16	19 1/16								
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28	28								
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29	29								
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30	30								
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32	32								
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34	34								
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36	36								
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38	38								
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	11 13/16	12 3/16	12 9/16								
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	12 1/16	12 7/16	12 13/16								
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	12 5/16	12 11/16	13 1/16								
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	12 13/16	13 3/16	13 9/16								

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Measurement WorkSheet - Incremental



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Sample Size: 32	Block/Reference Pattern#:	
Measurement Set Name: 001 : JF TAILORED FF TROUSER - CLASSIC FIT	Status:	
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers	How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISevZ0FBIS9nQSEh/	
Grading Method: Incremental		
UOM: Fractional Inch		

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44	46								
127.34	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	13 5/16	13 11/16	14 1/16								
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	13 13/16	14 3/16	14 9/16								
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	14 5/16	14 11/16	15 1/16								
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	16 13/16	17 3/16	17 9/16								
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	17 1/16	17 7/16	17 13/16								
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	17 5/16	17 11/16	18 1/16								
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	17 13/16	18 3/16	18 9/16								
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	18 5/16	18 11/16	19 1/16								
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	18 13/16	19 3/16	19 9/16								
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	19 5/16	19 11/16	20 1/16								
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	7 9/16	7 15/16	8 5/16								
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	7 13/16	8 3/16	8 9/16								
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	8 1/16	8 7/16	8 13/16								

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Measurement WorkSheet - Incremental

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Sample Size: 32	Block/Reference Pattern#:		
Measurement Set Name: 001 : JF TAILORED FF TROUSER - CLASSIC FIT	Status:		
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers	How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISevZ0FBIS9nQSEh/		
Grading Method: Incremental			
UOM: Fractional Inch			

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44	46								
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	8 9/16	8 15/16	9 5/16								
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	9 1/16	9 7/16	9 13/16								
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	9 9/16	9 15/16	10 5/16								
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	2	2	2 1/2								
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	7 1/4	7 1/4	7 3/4								
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	5 3/4	5 3/4	6 1/4								

Measurement WorkSheet - Incremental



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja

Sample Size: 32 Block/Reference Pattern#:

Measurement Set Name: 002 : JF TAILORED FF TROUSER - SLIM Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers How To Measure Manual:
https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	30	31	32	33	34	35	36	38	40	42
219.2	Full Hip/Seat (Bottoms)	3" above from bottom crotch	Critical	1/2	1/2	36 1/2	37 1/2	38 1/2	39 1/2	40 1/2	41 1/2	42 1/2	44 1/2	46 1/2	48
220	Full Thigh at Crotch		Critical	3/8	3/8	24	24 1/2	25	25 1/2	26	26 1/2	27	28	29	29 3/4
221	Full Knee	half inseam minus 3 inches		3/8	3/8	16 3/4	17	17 1/4	17 1/2	17 3/4	18	18 1/4	18 3/4	19 1/4	19 11/16
222.60	Full Leg Opening Rel (Long)		Critical	3/8	3/8	14 1/2	14 3/4	15	15 1/4	15 1/2	15 3/4	16	16 1/2	17	17 7/16
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28	28	28	28	28	28	28	28	28
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29	29	29	29	29	29	29	29	29
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30	30	30	30	30	30	30	30	30
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32	32	32	32	32	32	32	32	32
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34	34	34	34	34	34	34	34	34
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36	36	36	36	36	36	36	36	36
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38	38	38	38	38	38	38	38	38
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	9 1/4	9 3/8	9 1/2	9 5/8	9 3/4	9 7/8	10 1/16	10 7/16	10 13/16	11 3/16
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	9 1/2	9 5/8	9 3/4	9 7/8	10	10 1/8	10 5/16	10 11/16	11 1/16	11 7/16
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	9 3/4	9 7/8	10	10 1/8	10 1/4	10 3/8	10 9/16	10 15/16	11 5/16	11 11/16
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	10 1/4	10 3/8	10 1/2	10 5/8	10 3/4	10 7/8	11 1/16	11 7/16	11 13/16	12 3/16

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Measurement WorkSheet - Incremental



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Sample Size: 32	Block/Reference Pattern#:	
Measurement Set Name: 002 : JF TAILORED FF TROUSER - SLIM FIT	Status:	
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers	How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISevZ0FBIS9nQSEh/	
Grading Method: Incremental		
UOM: Fractional Inch		

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
127.34	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	10 3/4	10 7/8	11	11 1/8	11 1/4	11 3/8	11 9/16	11 15/16	12 5/16	12 11/16
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	11 1/4	11 3/8	11 1/2	11 5/8	11 3/4	11 7/8	12 1/16	12 7/16	12 13/16	13 3/16
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	11 3/4	11 7/8	12	12 1/8	12 1/4	12 3/8	12 9/16	12 15/16	13 5/16	13 11/16
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	13 3/4	13 7/8	14	14 1/8	14 1/4	14 3/8	14 9/16	14 15/16	15 5/16	15 11/16
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	14	14 1/8	14 1/4	14 3/8	14 1/2	14 5/8	14 13/16	15 3/16	15 9/16	15 15/16
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	14 1/4	14 3/8	14 1/2	14 5/8	14 3/4	14 7/8	15 1/16	15 7/16	15 13/16	16 3/16
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	14 3/4	14 7/8	15	15 1/8	15 1/4	15 3/8	15 9/16	15 15/16	16 5/16	16 11/16
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	15 1/4	15 3/8	15 1/2	15 5/8	15 3/4	15 7/8	16 1/16	16 7/16	16 13/16	17 3/16
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	15 3/4	15 7/8	16	16 1/8	16 1/4	16 3/8	16 9/16	16 15/16	17 5/16	17 11/16
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	16 1/4	16 3/8	16 1/2	16 5/8	16 3/4	16 7/8	17 1/16	17 7/16	17 13/16	18 3/16
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	4 1/2	4 5/8	4 3/4	4 7/8	5	5 1/8	5 5/16	5 11/16	6 1/16	6 7/16
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	4 3/4	4 7/8	5	5 1/8	5 1/4	5 3/8	5 9/16	5 15/16	6 5/16	6 11/16
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	5	5 1/8	5 1/4	5 3/8	5 1/2	5 5/8	5 13/16	6 3/16	6 9/16	6 15/16

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Measurement WorkSheet - Incremental

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Size: 32 Block/Reference Pattern#:

Measurement Set Name: 002 : JF TAILORED FF TROUSER - SLIM FIT

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	5 1/2	5 5/8	5 3/4	5 7/8	6	6 1/8	6 5/16	6 11/16	7 1/16	7 7/16
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	6	6 1/8	6 1/4	6 3/8	6 1/2	6 5/8	6 13/16	7 3/16	7 9/16	7 15/16
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	6 1/2	6 5/8	6 3/4	6 7/8	7	7 1/8	7 5/16	7 11/16	8 1/16	8 7/16
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	1	1	1	1 1/2	1 1/2	1 1/2	1 1/2	2	2	2
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	6 1/4	6 1/4	6 1/4	6 3/4	6 3/4	6 3/4	6 3/4	7 1/4	7 1/4	7 1/4
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	4 3/4	4 3/4	4 3/4	5 1/4	5 1/4	5 1/4	5 1/4	5 3/4	5 3/4	5 3/4

Measurement WorkSheet - Incremental



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Sample Size: 32	Block/Reference Pattern#:	
Measurement Set Name: 002 : JF TAILORED FF TROUSER - SLIM FIT	Status:	
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers	How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388PzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISevZ0FBIS9nQSEh/	
Grading Method: Incremental		
UOM: Fractional Inch		

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44										
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	44	46										
219.2	Full Hip/Seat (Bottoms)	3" above from bottom crotch	Critical	1/2	1/2	49 1/2	51										
220	Full Thigh at Crotch		Critical	3/8	3/8	30 1/2	31 1/4										
221	Full Knee	half inseam minus 3 inches		3/8	3/8	20 1/16	20 7/16										
222.60	Full Leg Opening Rel (Long)		Critical	3/8	3/8	17 13/16	18 3/16										
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28										
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29										
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30										
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32										
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34										
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36										
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38										
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	11 9/16	11 15/16										
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	11 13/16	12 3/16										
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	12 1/16	12 7/16										
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	12 9/16	12 15/16										

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Measurement WorkSheet - Incremental



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja

Sample Size: 32 Block/Reference Pattern#:

Measurement Set Name: 002 : JF TAILORED FF TROUSER - SLIM FIT

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44										
127.34	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	13 1/16	13 7/16										
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	13 9/16	13 15/16										
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	14 1/16	14 7/16										
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	16 1/16	16 7/16										
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	16 5/16	16 11/16										
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	16 9/16	16 15/16										
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	17 1/16	17 7/16										
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	17 9/16	17 15/16										
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	18 1/16	18 7/16										
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	18 9/16	18 15/16										
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	6 13/16	7 3/16										
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	7 1/16	7 7/16										
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	7 5/16	7 11/16										

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Measurement WorkSheet - Incremental

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Sample Size: 32	Block/Reference Pattern#:		
Measurement Set Name: 002 : JF TAILORED FF TROUSER - SLIM FIT	Status:		
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers	How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISevZ0FBIS9nQSEh/		
Grading Method: Incremental			
UOM: Fractional Inch			

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44										
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	7 13/16	8 3/16										
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	8 5/16	8 11/16										
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	8 13/16	9 3/16										
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	2	2										
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	7 1/4	7 1/4										
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	5 3/4	5 3/4										

Measurement WorkSheet - Incremental



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Sample Size: 32	Block/Reference Pattern#:	
Measurement Set Name: 003 : JF TAILORED FF TROUSER - SUPER SLIM FIT	Status:	
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers	How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISEvZ0FBIS9nQSEh/	
Grading Method: Incremental		
UOM: Fractional Inch		

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	30	31	32	33	34	35	36	38	40	42
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	36 1/2	37 1/2	38 1/2	39 1/2	40 1/2	41 1/2	42 1/2	44 1/2	46 1/2	48
220	Full Thigh at Crotch		Critical	3/8	3/8	23	23 1/2	24	24 1/2	25	25 1/2	26	27	28	28 3/4
221	Full Knee	half inseam minus 3 inches		3/8	3/8	15 3/4	16	16 1/4	16 1/2	16 3/4	17	17 1/4	17 3/4	18 1/4	18 11/16
222.60	Full Leg Opening Rel (Long)		Critical	3/8	3/8	13 1/2	13 3/4	14	14 1/4	14 1/2	14 3/4	15	15 1/2	16	16 7/16
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28	28	28	28	28	28	28	28	28
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29	29	29	29	29	29	29	29	29
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30	30	30	30	30	30	30	30	30
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32	32	32	32	32	32	32	32	32
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34	34	34	34	34	34	34	34	34
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36	36	36	36	36	36	36	36	36
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38	38	38	38	38	38	38	38	38
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	9	9 1/8	9 1/4	9 3/8	9 1/2	9 5/8	9 13/16	10 3/16	10 9/16	10 15/16
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	9 1/4	9 3/8	9 1/2	9 5/8	9 3/4	9 7/8	10 1/16	10 7/16	10 13/16	11 3/16
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	9 1/2	9 5/8	9 3/4	9 7/8	10	10 1/8	10 5/16	10 11/16	11 1/16	11 7/16
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	10	10 1/8	10 1/4	10 3/8	10 1/2	10 5/8	10 13/16	11 3/16	11 9/16	11 15/16
127.34	Front Rise 34" Inseam	LONG	Critical	1/4	1/4	10 1/2	10 5/8	10 3/4	10 7/8	11	11 1/8	11 5/16	11 11/16	12 1/16	12 7/16

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Measurement WorkSheet - Incremental



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja

Sample Size: 32 Block/Reference Pattern#:

Measurement Set Name: 003 : JF TAILORED FF TROUSER -
SUPER SLIM FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:
https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
	frm Top Edge														
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	11	11 1/8	11 1/4	11 3/8	11 1/2	11 5/8	11 13/16	12 3/16	12 9/16	12 15/16
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	11 1/2	11 5/8	11 3/4	11 7/8	12	12 1/8	12 5/16	12 11/16	13 1/16	13 7/16
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	13 1/2	13 5/8	13 3/4	13 7/8	14	14 1/8	14 5/16	14 11/16	15 1/16	15 7/16
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	13 3/4	13 7/8	14	14 1/8	14 1/4	14 3/8	14 9/16	14 15/16	15 5/16	15 11/16
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	14	14 1/8	14 1/4	14 3/8	14 1/2	14 5/8	14 13/16	15 3/16	15 9/16	15 15/16
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	14 1/2	14 5/8	14 3/4	14 7/8	15	15 1/8	15 5/16	15 11/16	16 1/16	16 7/16
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	15	15 1/8	15 1/4	15 3/8	15 1/2	15 5/8	15 13/16	16 3/16	16 9/16	16 15/16
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	15 1/2	15 5/8	15 3/4	15 7/8	16	16 1/8	16 5/16	16 11/16	17 1/16	17 7/16
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	16	16 1/8	16 1/4	16 3/8	16 1/2	16 5/8	16 13/16	17 3/16	17 9/16	17 15/16
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	4 1/2	4 5/8	4 3/4	4 7/8	5	5 1/8	5 5/16	5 11/16	6 1/16	6 7/16
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	4 3/4	4 7/8	5	5 1/8	5 1/4	5 3/8	5 9/16	5 15/16	6 5/16	6 11/16
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	5	5 1/8	5 1/4	5 3/8	5 1/2	5 5/8	5 13/16	6 3/16	6 9/16	6 15/16
147.40	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	5 1/2	5 5/8	5 3/4	5 7/8	6	6 1/8	6 5/16	6 11/16	7 1/16	7 7/16

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Measurement WorkSheet - Incremental

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Size: 32 Block/Reference Pattern#:

Measurement Set Name: 003 : JF TAILORED FF TROUSER -
SUPER SLIM FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:
https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
R															
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	6	6 1/8	6 1/4	6 3/8	6 1/2	6 5/8	6 13/16	7 3/16	7 9/16	7 15/16
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	6 1/2	6 5/8	6 3/4	6 7/8	7	7 1/8	7 5/16	7 11/16	8 1/16	8 7/16
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	1	1	1	1 1/2	1 1/2	1 1/2	1 1/2	2	2	2
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	6 1/4	6 1/4	6 1/4	6 3/4	6 3/4	6 3/4	6 3/4	7 1/4	7 1/4	7 1/4
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	4 3/4	4 3/4	4 3/4	5 1/4	5 1/4	5 1/4	5 1/4	5 3/4	5 3/4	5 3/4

Measurement WorkSheet - Incremental



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Sample Size: 32	Block/Reference Pattern#:	
Measurement Set Name: 003 : JF TAILORED FF TROUSER - SUPER SLIM FIT	Status:	
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers	How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/	
Grading Method: Incremental		
UOM: Fractional Inch		

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44										
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	44	46										
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	49 1/2	51										
220	Full Thigh at Crotch		Critical	3/8	3/8	29 1/2	30 1/4										
221	Full Knee	half inseam minus 3 inches		3/8	3/8	19 1/16	19 7/16										
222.60	Full Leg Opening Rel (Long)		Critical	3/8	3/8	16 13/16	17 3/16										
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28										
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29										
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30										
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32										
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34										
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36										
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38										
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	11 5/16	11 11/16										
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	11 9/16	11 15/16										
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	11 13/16	12 3/16										
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	12 5/16	12 11/16										
127.34	Front Rise 34" Inseam	LONG	Critical	1/4	1/4	12 13/16	13 3/16										

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Measurement WorkSheet - Incremental



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Sample Size: 32	Block/Reference Pattern#:	
Measurement Set Name: 003 : JF TAILORED FF TROUSER - SUPER SLIM FIT	Status:	
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers	How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388PzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISevZ0FBIS9nQSEh/	
Grading Method: Incremental		
UOM: Fractional Inch		

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44										
	frm Top Edge																
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	13 5/16	13 11/16										
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	13 13/16	14 3/16										
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	15 13/16	16 3/16										
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	16 1/16	16 7/16										
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	16 5/16	16 11/16										
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	16 13/16	17 3/16										
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	17 5/16	17 11/16										
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	17 13/16	18 3/16										
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	18 5/16	18 11/16										
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	6 13/16	7 3/16										
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	7 1/16	7 7/16										
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	7 5/16	7 11/16										
147.40	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	7 13/16	8 3/16										

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Measurement WorkSheet - Incremental

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Sample Size: 32	Block/Reference Pattern#:		
Measurement Set Name: 003 : JF TAILORED FF TROUSER - SUPER SLIM FIT	Status:		
Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers	How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISEvZ0FBIS9nQSEh/		
Grading Method: Incremental			
UOM: Fractional Inch			

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44										
R																	
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	8 5/16	8 11/16										
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	8 13/16	9 3/16										
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	2	2										
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	7 1/4	7 1/4										
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	5 3/4	5 3/4										

Measurement WorkSheet - Incremental



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 004 : JF TAILORED FF TROUSER - BIG

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal!/ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAkIoEKDHAARwNU_V4hjkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	38	40	42	44	46	48	50	52	54	56
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	38 1/2	40 1/2	42 1/2	44 1/2	46 1/2	48 1/2	50 1/2	52 1/2	54 1/2	56 1/2
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	48 1/2	50	51 1/2	53	54 1/2	56	57 1/2	59	60 1/2	62
220	Full Thigh at Crotch		Critical	3/8	3/8	30 1/2	31 1/4	32	32 3/4	33 1/2	34 1/4	35	35 3/4	36 1/2	37 1/4
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	22 5/8	23	23 3/8	23 3/4	24 1/8	24 1/2	24 7/8	25 1/4	25 5/8	26
222.60.9	Full Leg Opening Rel (Long)		Critical	3/8	3/8	18 3/4	19 1/8	19 1/2	19 7/8	20 1/4	20 5/8	21	21 3/8	21 3/4	22 1/8
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28	28	28	28	28	28	28	28	28
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29	29	29	29	29	29	29	29	29
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30	30	30	30	30	30	30	30	30
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32	32	32	32	32	32	32	32	32
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34	34	34	34	34	34	34	34	34
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36	36	36	36	36	36	36	36	36
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38	38	38	38	38	38	38	38	38
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	11 3/4	12 1/8	12 1/2	12 7/8	13 1/4	13 5/8	14	14 3/8	14 3/4	15 1/8
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	12	12 3/8	12 3/4	13 1/8	13 1/2	13 7/8	14 1/4	14 5/8	15	15 3/8
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	12 1/4	12 5/8	13	13 3/8	13 3/4	14 1/8	14 1/2	14 7/8	15 1/4	15 5/8
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	12 3/4	13 1/8	13 1/2	13 7/8	14 1/4	14 5/8	15	15 3/8	15 3/4	16 1/8
127.34	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	13 1/4	13 5/8	14	14 3/8	14 3/4	15 1/8	15 1/2	15 7/8	16 1/4	16 5/8

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Measurement WorkSheet - Incremental



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 004 : JF TAILORED FF TROUSER - BIG

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal!/ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAkIoEKDHAARwNU_V4hjkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	38	40	42	44	46	48	50	52	54	56
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	13 3/4	14 1/8	14 1/2	14 7/8	15 1/4	15 5/8	16	16 3/8	16 3/4	17 1/8
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	14 1/4	14 5/8	15	15 3/8	15 3/4	16 1/8	16 1/2	16 7/8	17 1/4	17 5/8
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	17	17 3/8	17 3/4	18 1/8	18 1/2	18 7/8	19 1/4	19 5/8	20	20 3/8
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	17 1/4	17 5/8	18	18 3/8	18 3/4	19 1/8	19 1/2	19 7/8	20 1/4	20 5/8
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	17 1/2	17 7/8	18 1/4	18 5/8	19	19 3/8	19 3/4	20 1/8	20 1/2	20 7/8
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	18	18 3/8	18 3/4	19 1/8	19 1/2	19 7/8	20 1/4	20 5/8	21	21 3/8
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	18 1/2	18 7/8	19 1/4	19 5/8	20	20 3/8	20 3/4	21 1/8	21 1/2	21 7/8
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	19	19 3/8	19 3/4	20 1/8	20 1/2	20 7/8	21 1/4	21 5/8	22	22 3/8
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	19 1/2	19 7/8	20 1/4	20 5/8	21	21 3/8	21 3/4	22 1/8	22 1/2	22 7/8
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	6 7/8	7 1/4	7 5/8	8	8 3/8	8 3/4	9 1/8	9 1/2	9 7/8	10 1/4
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	7 1/8	7 1/2	7 7/8	8 1/4	8 5/8	9	9 3/8	9 3/4	10 1/8	10 1/2
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	7 5/8	8	8 3/8	8 3/4	9 1/8	9 1/2	9 7/8	10 1/4	10 5/8	11
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	8 1/8	8 1/2	8 7/8	9 1/4	9 5/8	10	10 3/8	10 3/4	11 1/8	11 1/2
147.40	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	8 5/8	9	9 3/8	9 3/4	10 1/8	10 1/2	10 7/8	11 1/4	11 5/8	12

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Measurement WorkSheet - Incremental

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 004 : JF TAILORED FF TROUSER - BIG

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal!/ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	38	40	42	44	46	48	50	52	54	56
T															
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	9 1/8	9 1/2	9 7/8	10 1/4	10 5/8	11	11 3/8	11 3/4	12 1/8	12 1/2
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	1	1	1	1	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	7 1/4	7 1/4	7 1/4	7 1/4	7 3/4	7 3/4	7 3/4	7 3/4	7 3/4	7 3/4
142.5	Pocket Opening Welt			1/8	1/8	5 1/4	5 1/4	5 1/4	5 1/4	5 3/4	5 3/4	5 3/4	5 3/4	5 3/4	5 3/4

Measurement WorkSheet - Incremental

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 004 : JF TAILORED FF TROUSER - BIG

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal!/ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAkIoEKDHAARwNU_V4hjkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	58	60	62	64						
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	58 1/2	60 1/2	62 1/2	64 1/2						
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	63 1/2	65	66	67						
220	Full Thigh at Crotch		Critical	3/8	3/8	38	38 3/4	39 1/4	39 3/4						
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	26 3/8	26 3/4	27	27 1/4						
222.60.9	Full Leg Opening Rel (Long)		Critical	3/8	3/8	22 1/2	22 7/8	23 1/8	23 3/8						
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28	28	28						
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29	29	29						
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30	30	30						
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32	32	32						
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34	34	34						
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36	36	36						
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38	38	38						
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	15 1/2	15 7/8	16 1/8	16 3/8						
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	15 3/4	16 1/8	16 3/8	16 5/8						
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	16	16 3/8	16 5/8	16 7/8						
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	16 1/2	16 7/8	17 1/8	17 3/8						
127.34	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	17	17 3/8	17 5/8	17 7/8						

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Measurement WorkSheet - Incremental

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 004 : JF TAILORED FF TROUSER - BIG

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal!/ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAkIoEKDHAARwNU_V4hjkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	58	60	62	64						
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	17 1/2	17 7/8	18 1/8	18 3/8						
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	18	18 3/8	18 5/8	18 7/8						
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	20 3/4	21 1/8	21 3/8	21 5/8						
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	21	21 3/8	21 5/8	21 7/8						
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	21 1/4	21 5/8	21 7/8	22 1/8						
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	21 3/4	22 1/8	22 3/8	22 5/8						
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	22 1/4	22 5/8	22 7/8	23 1/8						
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	22 3/4	23 1/8	23 3/8	23 5/8						
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	23 1/4	23 5/8	23 7/8	24 1/8						
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	10 5/8	11	11 1/4	11 1/2						
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	10 7/8	11 1/4	11 1/2	11 3/4						
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	11 3/8	11 3/4	12	12 1/4						
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	11 7/8	12 1/4	12 1/2	12 3/4						
147.40	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	12 3/8	12 3/4	13	13 1/4						

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Measurement WorkSheet - Incremental

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 004 : JF TAILORED FF TROUSER - BIG

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal!/ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	58	60	62	64						
T															
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	12 7/8	13 1/4	13 1/2	13 3/4						
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2						
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	7 3/4	7 3/4	7 3/4	7 3/4						
142.5	Pocket Opening Welt			1/8	1/8	5 3/4	5 3/4	5 3/4	5 3/4						

Sourcing Configuration Discussion

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

User	Entered On	Comments	Attachment 1	Attachment 2	Attachment 3	Attachment 4	Attachment 5
Roy N Patricio	12/13/2021	SP 22 This Repeat/Carryover style will not be reviewed for fit by the US. If it has been more than 2 years since last approval, send Pre-Production Sample 1 to the India IBO TD, Priyanka Gupta, once work order is received.	No	No	No	No	No
Pankaj Gairola	04/22/2022	FA22 See Parent PPK 303176 - Fall 22 – Raymond for fit approval comments. This PPK is approved based on the Parent PPK approval.	No	No	No	No	No
Pankaj Gairola	04/22/2022	Please disregard above post	No	No	No	No	No
Priyanka Gupta	04/22/2022	FA22 Slim size, Super Slim size & BIG size Pre-Production Sample (1) is APPROVED WITH CORRECTIONS – PROCEED TO PRODUCTION. Approved sample is seal locked. Pass seal sample to factory for further QA processes and attach Final corrected production pattern to Sourcing Board before production starts.	No	No	No	No	No
Marilyn Stewart	07/28/2022	SP23 REG CLASSIC FIT SAMPLE #1 is APPROVED WITH CORRECTIONS TO PRODUCTION. Send supplier's Keep Sample to the specified IBO TD or Certified VTD for seal lock and CPA. Attach final corrected production pattern to Sourcing Board before production starts (production pattern: sample size only, 0x0 shrinkage, clear indication of size, seam allowances, grainline and piece name).	No	No	No	No	No
Sunil Gowda	08/16/2022	READY TO VIEW COMMENTS. Dear Priyanka, Pls find attached PP sample check list and pattern for your references. RegardsAddisu	No	No	No	No	No
Priyanka Gupta	08/16/2022	SP23 Classic FIT REG size 32 Fit Keep Sample (1) is REVIEWED – PROCEED TO PRODUCTION. Approved Sample is seal locked and CPA is added. Pass Seal Locked Sample to factory for further QA processes and attach final corrected production pattern to Sourcing Board before production starts (production pattern: sample size only, 0x0 shrinkage, clear indication of size, seam allowances, grainline and piece name)	No	No	No	No	No

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Sourcing Configuration Discussion

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA						
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras						
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk						
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler						
Program Type:	Test Program:	Sourcing Director: NA						
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA						
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja						
User	Entered On	Comments	Attachment 1	Attachment 2	Attachment 3	Attachment 4	Attachment 5	
		allowances, grainline and piece name).						
Sunil Gowda	12/07/2022	Dear Priyanka,Pls find attached classic fit pattern for PPK-303176.RegardsSunil	Yes	No	No	No	No	
Sunil Gowda	12/07/2022	Dear Priyanka,Pls find attached PP sample check list for PPK-303176 classic fit.Regardssunil	Yes	No	No	No	No	
Sunil Gowda	12/07/2022	Dear Priyanka,Pls find attached PP sample check list for PPK-303176 classic fit.Regardssunil	Yes	No	No	No	No	
Sunil Gowda	12/16/2022	Dear Priyanka, Pls note we need you help to update carry forward approval for season Fall-23 Regards Sunil	No	No	No	No	No	
Priyanka Gupta	12/17/2022	This item is a continuing style; fit approval is valid for 8 consecutive seasons (unless otherwise communicated by TD/ Design/PDM or Sourcing). No additional samples to be reviewed for the following seasons (FA23, HOL23, SP24, SU24, FA24, HOL24, SP25) for (Raymond America) ONLY. Refer to last approved fit report (SP23) for approved comments	No	No	No	No	No	
Akhil Mandal	02/13/2024	Hello Priyanka and Cindy,Please find the attached sample check list, Pattern overlay for Slim fit and Specifications has been updated. Kindly need your help to check and advise if there are any comments from your side.Regards, Akhil	Yes	No	No	No	No	
Cindy L Fidler	02/22/2024	F24 SLIM Fit Sample 1 is APPROVED WITH CORRECTIONS TO PRODUCTION. Send supplier's Keep Sample to Priyanka Gupta for seal lock and CPA. Attach final corrected production pattern to Sourcing Board before production starts (production pattern: sample size only, 0x0 shrinkage, clear indication of size, seam allowances, grainline and piece name).	No	No	No	No	No	
Akhil Mandal	02/28/2024	Hello Priyanka,Please find the attached sample	Yes	Yes	No	No	No	

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Sourcing Configuration Discussion

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA						
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras						
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk						
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler						
Program Type:	Test Program:	Sourcing Director: NA						
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA						
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja						
User	Entered On	Comments	Attachment 1	Attachment 2	Attachment 3	Attachment 4	Attachment 5	
		check list, Pattern overlay and Pattern DXF file for Big & Tall fit and Specifications has been updated. Kindly need your help to check and advise if there are any comments from your side.Regards, Akhil						
Akhil Mandal	02/28/2024	Hello Priyanka,Please find the attached sample check list, Pattern overlay and Pattern DXF file for slim fit and Specifications has been updated. Kindly need your help to check and advise if there are any comments from your side.Regards, Akhil	Yes	Yes	No	No	No	
Akhil Mandal	02/28/2024	Hello Priyanka,Please find the attached sample check list, Pattern overlay and Pattern DXF file for super slim fit and Specifications has been updated. Kindly need your help to check and advise if there are any comments from your side.Regards, Akhil	Yes	Yes	No	No	No	
Akhil Mandal	02/28/2024	Hello Priyanka,Please find the attached sample check list, Pattern overlay and Pattern DXF file for classic fit and Specifications has been updated. Kindly need your help to check and advise if there are any comments from your side.Regards, Akhil	Yes	Yes	No	No	No	
Pankaj Gairola	05/03/2024	Fa24 (Classic Fit) Pre Production Sample (1) is APPROVED WITH CORRECTIONS – PROCEED TO PRODUCTION. Approved Sample is seal locked and CPA is added. Pass Seal Locked Sample to factory for further QA processes and attach final corrected production pattern to Sourcing Board before production starts (production pattern: sample size only, 0x0 shrinkage, clear indication of size, seam allowances, grainline and piece name).	No	No	No	No	No	
Pankaj Gairola	05/03/2024	Fa24 (Super slim fit) Pre Production Sample (1) is APPROVED WITH CORRECTIONS – PROCEED TO PRODUCTION. Approved Sample is seal locked and CPA is added. Pass Seal Locked Sample to factory for further QA processes and attach final corrected production pattern to Sourcing Board before production starts (production pattern: sample size only, 0x0 shrinkage, clear indication of size, seam allowances, grainline and piece name).	No	No	No	No	No	

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Sourcing Configuration Discussion

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF
ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA



Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF
ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

User	Entered On	Comments	Attachment 1	Attachment 2	Attachment 3	Attachment 4	Attachment 5
		allowances, grainline and piece name).					
Pankaj Gairola	05/03/2024	Fa24 (Big) Pre Production Sample (1) is APPROVED WITH CORRECTIONS – PROCEED TO PRODUCTION. Approved Sample is seal locked and CPA is added. Pass Seal Locked Sample to factory for further QA processes and attach final corrected production pattern to Sourcing Board before production starts (production pattern: sample size only, 0x0 shrinkage, clear indication of size, seam allowances, grainline and piece name).	No	No	No	No	No
Priyanka Gupta	08/30/2024	This item is a continuing style; fit approval is valid for 8 consecutive seasons (unless otherwise communicated by TD/ Design/PDM or Sourcing). No additional samples to be reviewed for the following seasons (HOL24, SP25, SU25, FA25, HOL25, SP26, SU26) for (RA) ONLY. Refer to last approved fit report (FA24) for comments.	No	No	No	No	No

Sample Worksheet



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Sample Size: 32	Supplier Name: RAYMOND AMERICA DBA DIVISION 765008	
Pieces in Set: 1	Supplier Number: 765008	
Request Date: 02/28/2024	Measurement Set: 001 : JF TAILORED FF TROUSER - CLASSIC FIT	Sample Request Name: Pre-Production Classic 303176 FA24 RA
Date Vendor Measured:	Requested Delivery Date:	Sample Name: Sample - 1
Date Vendor Submitted Sample:	Vendor Measurer Name: Akhil Mandal	Vendor Approval Date:
Date IBO TD Received Sample: 05/03/2024	IBO TD Signature: Pankaj Gairola	Vendor Sample Status:
Date US TD Received Sample:	Sample Weight :	TD Signature:
Date Sample Measured / Evaluated: 05/03/2024	Live Model Name: Reg size 32	Revision/Approval Date: 05/03/2024
Date Sample Live Modeled:	Exclusive Status:	Sample Status: Approved with Corrections for Production

Sample Request Name: Pre-Production Classic 303176 FA24 RA			Sample Name: Sample - 1					
POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
218	Full Waist Rel (Bottoms)		1/2	1/2	34	34 1/4	34	34
219.2	Full Hip/Seat (Bottoms)	3" above from bottom crotch	1/2	1/2	41 1/2	41 1/2	41 1/4	41 1/2
220	Full Thigh at Crotch		3/8	3/8	26 1/2	26 1/2	26 1/2	26 1/2
221	Full Knee	half inseam minus 3 inches	3/8	3/8	18 1/4	18 1/4	18 1/8	18 1/4
222.60	Full Leg Opening Rel (Long)		3/8	3/8	16	16 1/8	16	16
125.28	Inseam 28"	XX-SHORT	1/2	1/2	28	0	0	28
125.29	Inseam 29"	X-SHORT	1/2	1/2	29	0	0	29
125.30	Inseam 30"	SHORT	1/2	1/2	30	0	0	30
125.32	Inseam 32"	REGULAR	1/2	1/2	32	32	31 1/2	32
125.34	Inseam 34"	LONG	1/2	1/2	34	0	0	34
125.36	Inseam 36"	X-LONG	1/2	1/2	36	0	0	36
125.38	Inseam 38"	X-LONG	1/2	1/2	38	0	0	38
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	1/4	1/4	10	0	0	10
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	1/4	1/4	10 1/4	0	0	10 1/4

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Sample Worksheet

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Request Name: Pre-Production Classic 303176 FA24 RA			Sample Name: Sample - 1					
POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	1/4	1/4	10 1/2	0	0	10 1/2
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	1/4	1/4	11	11	11	11
127.34	Front Rise 34" Inseam frm Top Edge	LONG	1/4	1/4	11 1/2	0	0	11 1/2
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	1/4	1/4	12	0	0	12
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	1/4	1/4	12 1/2	0	0	12 1/2
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	1/4	1/4	15	0	0	15
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	1/4	1/4	15 1/4	0	0	15 1/4
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	1/4	1/4	15 1/2	0	0	15 1/2
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	1/4	1/4	16	16	15 3/4	16
129.34	Back Rise 34" Inseam frm Top Edge	LONG	1/4	1/4	16 1/2	0	0	16 1/2
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	1/4	1/4	17	0	0	17
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	1/4	1/4	17 1/2	0	0	17 1/2
147.40	Fly Stitch Lgth frm Seam	XX-SHORT	1/4	1/4	5 3/4	0	0	5 3/4
147.40	Fly Stitch Lgth frm Seam	X-SHORT	1/4	1/4	6	0	0	6
147.40S	Fly Stitch Lgth frm Seam	SHORT	1/4	1/4	6 1/4	0	0	6 1/4
147.40R	Fly Stitch Lgth frm Seam	REGULAR	1/4	1/4	6 3/4	6 5/8	6 5/8	6 3/4
147.40T	Fly Stitch Lgth frm Seam	LONG	1/4	1/4	7 1/4	0	0	7 1/4
147.40XT	Fly Stitch Lgth frm Seam	X-LONG	1/4	1/4	7 3/4	0	0	7 3/4

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Sample Worksheet

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Request Name: Pre-Production Classic 303176 FA24 RA			Sample Name: Sample - 1					
POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
142.1	Pocket Opening Along Waist from SS (Narrow Slash)		1/8	1/8	1 1/2	1 1/2	0	1 1/2
142.3	Pocket Opening Along SS (Narrow Slash)		1/8	1/8	6 3/4	6 3/4	6 3/4	6 3/4
142.5	Pocket Opening Welt	BACK POCKET	1/8	1/8	5 1/4	5 1/4	5 1/4	5 1/4

Fit Image Page

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA

Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras



Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Related Sample: 029 : Fit - Classic
306929 - 303176 Fa24 PP1

Raymond

File Name :306929.jpg

Description :Classic 306929 - 303176 Fa24 PP1
Raymond

Classic Fit 306929 J. Ferrar Fa24 PP1 Img date 05/03/24 Raymond 66% Poly 31% Viscose 3% Span



The side seams are slightly puckered at the pocket area. Must correct in bulk production. The side seams must be smooth and free of puckers. Ensure extra care is taken when sewing bulk production..

Comments :

Sample Worksheet



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Sample Size: 32	Supplier Name: RAYMOND AMERICA DBA DIVISION 765008	
Pieces in Set: 1	Supplier Number: 765008	
Request Date: 07/28/2022	Measurement Set: 001 : JF TAILORED FF TROUSER - CLASSIC FIT	Sample Request Name: Fit Classic 303176 FA22 RA
Date Vendor Measured:	Requested Delivery Date:	Sample Name: Sample - 1
Date Vendor Submitted Sample:	Vendor Measurer Name:	Vendor Approval Date:
Date IBO TD Received Sample:	IBO TD Signature:	Vendor Sample Status:
Date US TD Received Sample: 07/21/2022	Sample Weight :	TD Signature: Marilyn Stewart
Date Sample Measured / Evaluated: 07/27/2022	Live Model Name: Jeff	Revision/Approval Date: 07/28/2022
Date Sample Live Modeled: 07/21/2022	Exclusive Status:	Sample Status: Approved with Corrections for Production

Sample Request Name: Fit Classic 303176 FA22 RA			Sample Name: Sample - 1					
POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
218	Full Waist Rel (Bottoms)		1/2	1/2	34	0	34	34
219.2	Full Hip/Seat (Bottoms)	3" above from bottom crotch	1/2	1/2	41 1/2	0	42	41 1/2
220	Full Thigh at Crotch		3/8	3/8	26 1/2	0	26 1/2	26 1/2
221	Full Knee	half inseam minus 3 inches	3/8	3/8	18 1/4	0	18 1/2	18 1/4
222.60	Full Leg Opening Rel (Long)		3/8	3/8	16	0	16	16
125.28	Inseam 28"	XX-SHORT	1/2	1/2	28	0	0	28
125.29	Inseam 29"	X-SHORT	1/2	1/2	29	0	0	29
125.30	Inseam 30"	SHORT	1/2	1/2	30	0	0	30
125.32	Inseam 32"	REGULAR	1/2	1/2	32	0	32	32
125.34	Inseam 34"	LONG	1/2	1/2	34	0	0	34
125.36	Inseam 36"	X-LONG	1/2	1/2	36	0	0	36
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	1/4	1/4	10	0	0	10
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	1/4	1/4	10 1/4	0	0	10 1/4
127.30	Front Rise 30" Inseam frm Top	SHORT	1/4	1/4	10 1/2	0	0	10 1/2

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Sample Worksheet

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Request Name: Fit Classic 303176 FA22 RA			Sample Name: Sample - 1					
POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
	Edge							
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	1/4	1/4	11	0	11 3/8	11
127.34	Front Rise 34" Inseam frm Top Edge	LONG	1/4	1/4	11 1/2	0	0	11 1/2
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	1/4	1/4	12	0	0	12
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	1/4	1/4	15	0	0	15
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	1/4	1/4	15 1/4	0	0	15 1/4
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	1/4	1/4	15 1/2	0	0	15 1/2
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	1/4	1/4	16	0	16 1/4	16
129.34	Back Rise 34" Inseam frm Top Edge	LONG	1/4	1/4	16 1/2	0	0	16 1/2
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	1/4	1/4	17	0	0	17
147.40	Fly Stitch Lgth frm Seam	XX-SHORT	1/4	1/4	5 3/4	0	0	5 3/4
147.40	Fly Stitch Lgth frm Seam	X-SHORT	1/4	1/4	6	0	0	6
147.40S	Fly Stitch Lgth frm Seam	SHORT	1/4	1/4	6 1/4	0	0	6 1/4
147.40R	Fly Stitch Lgth frm Seam	REGULAR	1/4	1/4	6 3/4	0	6 3/4	6 3/4
147.40T	Fly Stitch Lgth frm Seam	LONG	1/4	1/4	7 1/4	0	0	7 1/4
147.40XT	Fly Stitch Lgth frm Seam	X-LONG	1/4	1/4	7 3/4	0	0	7 3/4
142.1	Pocket Opening Along Waist from SS (Narrow Slash)		1/8	1/8	1 1/2	0	1 1/2	1 1/2
142.3	Pocket Opening Along SS (Narrow Slash)		1/8	1/8	6 3/4	0	6 7/8	6 3/4
142.5	Pocket Opening Welt	BACK POCKET	1/8	1/8	5 1/4	0	5 1/8	5 1/4

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Fit Image Page

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Related Sample: 022 : Fit - #1 REG CLASSIC 303176 SP23 RAYMOND		

File Name :FIT #1 CLASSIC REG 303176 PARENT (339850 SP23 TRAJES.ai) Description :#1 REG CLASSIC 303176 SP23 RAYMOND



Comments :



Sample Worksheet

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA						
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras						
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk						
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler						
Program Type:	Test Program:	Sourcing Director: NA						
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA						
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja						
Sample Size: 32	Supplier Name: RAYMOND AMERICA DBA DIVISION 765008							
Pieces in Set: 1	Supplier Number: 765008							
Request Date: 04/19/2022	Measurement Set: 002 : JF TAILORED FF TROUSER - SLIM FIT	Sample Request Name: Pre-Production Slim 303176 F22 RA						
Date Vendor Measured:	Requested Delivery Date:	Sample Name: Sample - 1						
Date Vendor Submitted Sample:	Vendor Measurer Name:	Vendor Approval Date:						
Date IBO TD Received Sample: 04/19/2022	IBO TD Signature:	Vendor Sample Status:						
Date US TD Received Sample:	Sample Weight :	TD Signature: Priyanka Gupta						
Date Sample Measured / Evaluated: 04/19/2022	Live Model Name: Body Form	Revision/Approval Date: 04/19/2022						
Date Sample Live Modeled:	Exclusive Status:	Sample Status: Approved with Corrections for Production						
Sample Request Name: Pre-Production Slim 303176 F22 RA		Sample Name: Sample - 1						
POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
218	Full Waist Rel (Bottoms)		1/2	1/2	34	34 1/4	34	34
219.2	Full Hip/Seat (Bottoms)	3" above from bottom crotch	1/2	1/2	40 1/2	40 1/2	40 1/4	40 1/2
220	Full Thigh at Crotch		3/8	3/8	26	26	26	26
221	Full Knee	half inseam minus 3 inches	3/8	3/8	17 3/4	17 3/4	17 3/4	17 3/4
222.60	Full Leg Opening Rel (Long)		3/8	3/8	15 1/2	15 1/2	15 1/2	15 1/2
125.28	Inseam 28"	XX-SHORT	1/2	1/2	28	0	0	28
125.29	Inseam 29"	X-SHORT	1/2	1/2	29	0	0	29
125.30	Inseam 30"	SHORT	1/2	1/2	30	0	0	30
125.32	Inseam 32"	REGULAR	1/2	1/2	32	32	32	32
125.34	Inseam 34"	LONG	1/2	1/2	34	0	0	34
125.36	Inseam 36"	X-LONG	1/2	1/2	36	0	0	36
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	1/4	1/4	9 3/4	0	0	9 3/4
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	1/4	1/4	10	0	0	10
127.30	Front Rise 30" Inseam frm Top	SHORT	1/4	1/4	10 1/4	0	0	10 1/4

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Sample Worksheet

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Request Name: Pre-Production Slim 303176 F22 RA			Sample Name: Sample - 1					
POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
	Edge							
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	1/4	1/4	10 3/4	10 7/8	10 5/8	10 3/4
127.34	Front Rise 34" Inseam frm Top Edge	LONG	1/4	1/4	11 1/4	0	0	11 1/4
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	1/4	1/4	11 3/4	0	0	11 3/4
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	1/4	1/4	14 1/4	0	0	14 1/4
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	1/4	1/4	14 1/2	0	0	14 1/2
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	1/4	1/4	14 3/4	0	0	14 3/4
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	1/4	1/4	15 1/4	15 1/4	15 1/4	15 1/4
129.34	Back Rise 34" Inseam frm Top Edge	LONG	1/4	1/4	15 3/4	0	0	15 3/4
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	1/4	1/4	16 1/4	0	0	16 1/4
147.40	Fly Stitch Lgth frm Seam	XX-SHORT	1/4	1/4	5	0	0	5
147.40	Fly Stitch Lgth frm Seam	X-SHORT	1/4	1/4	5 1/4	0	0	5 1/4
147.40S	Fly Stitch Lgth frm Seam	SHORT	1/4	1/4	5 1/2	0	0	5 1/2
147.40R	Fly Stitch Lgth frm Seam	REGULAR	1/4	1/4	6	5 7/8	5 7/8	6
147.40T	Fly Stitch Lgth frm Seam	LONG	1/4	1/4	6 1/2	0	0	6 1/2
147.40XT	Fly Stitch Lgth frm Seam	X-LONG	1/4	1/4	7	0	0	7
142.1	Pocket Opening Along Waist from SS (Narrow Slash)		1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2
142.3	Pocket Opening Along SS (Narrow Slash)		1/8	1/8	6 3/4	6 3/4	6 3/4	6 3/4
142.5	Pocket Opening Welt	BACK POCKET	1/8	1/8	5 1/4	5 1/4	5 1/4	5 1/4

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Fit Image Page

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja

Related Sample: 018 : Fit - 303176
Fa22 Slim PP1 Img Dt 04/22/22
Raymond America

File Name :303176.jpg

Description :303176 Fa22 Slim PP1 Img Dt
04/22/22 Raymond America



PPK 303176 Fa22 JF Slim Fit PP1 Img Dt 04/22/22 Raymond America 66% Poly 31% Visc 3% Span

Sample has pucker. Must correct.



Comments :

Sample Worksheet



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Sample Size: 32	Supplier Name: RAYMOND AMERICA DBA DIVISION 765008	
Pieces in Set:	Supplier Number: 765008	
Request Date: 02/12/2024	Measurement Set: 002 : JF TAILORED FF TROUSER - SLIM FIT	Sample Request Name: Fit SLIM 303176 F24 Raymond
Date Vendor Measured:	Requested Delivery Date:	Sample Name: Sample - 1
Date Vendor Submitted Sample:	Vendor Measurer Name:	Vendor Approval Date:
Date IBO TD Received Sample:	IBO TD Signature:	Vendor Sample Status:
Date US TD Received Sample: 02/21/2024	Sample Weight :	TD Signature: Cindy L Fidler
Date Sample Measured / Evaluated:	Live Model Name: TS	Revision/Approval Date: 02/22/2024
Date Sample Live Modeled: 02/21/2024	Exclusive Status:	Sample Status: Approved with Corrections for Production

Sample Request Name: Fit SLIM 303176 F24 Raymond			Sample Name: Sample - 1					
POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
218	Full Waist Rel (Bottoms)		1/2	1/2	34	34 1/4	0	34
219.2	Full Hip/Seat (Bottoms)	3" above from bottom crotch	1/2	1/2	40 1/2	40 1/2	40 1/2	40 1/2
220	Full Thigh at Crotch		3/8	3/8	26	26	0	26
221	Full Knee	half inseam minus 3 inches	3/8	3/8	17 3/4	17 3/4	0	17 3/4
222.60	Full Leg Opening Rel (Long)		3/8	3/8	15 1/2	15 1/2	0	15 1/2
125.28	Inseam 28"	XX-SHORT	1/2	1/2	28	0	0	28
125.29	Inseam 29"	X-SHORT	1/2	1/2	29	0	0	29
125.30	Inseam 30"	SHORT	1/2	1/2	30	0	0	30
125.32	Inseam 32"	REGULAR	1/2	1/2	32	32	0	32
125.34	Inseam 34"	LONG	1/2	1/2	34	0	0	34
125.36	Inseam 36"	X-LONG	1/2	1/2	36	0	0	36
125.38	Inseam 38"	X-LONG	1/2	1/2	38	0	0	38
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	1/4	1/4	9 3/4	0	0	9 3/4
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	1/4	1/4	10	0	0	10

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Sample Worksheet

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Request Name: Fit SLIM 303176 F24 Raymond				Sample Name: Sample - 1				
POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	1/4	1/4	10 1/4	0	0	10 1/4
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	1/4	1/4	10 3/4	10 3/4	0	10 3/4
127.34	Front Rise 34" Inseam frm Top Edge	LONG	1/4	1/4	11 1/4	0	0	11 1/4
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	1/4	1/4	11 3/4	0	0	11 3/4
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	1/4	1/4	12 1/4	0	0	12 1/4
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	1/4	1/4	14 1/4	0	0	14 1/4
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	1/4	1/4	14 1/2	0	0	14 1/2
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	1/4	1/4	14 3/4	0	0	14 3/4
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	1/4	1/4	15 1/4	15	0	15 1/4
129.34	Back Rise 34" Inseam frm Top Edge	LONG	1/4	1/4	15 3/4	0	0	15 3/4
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	1/4	1/4	16 1/4	0	0	16 1/4
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	1/4	1/4	16 3/4	0	0	16 3/4
147.40	Fly Stitch Lgth frm Seam	XX-SHORT	1/4	1/4	5	0	0	5
147.40	Fly Stitch Lgth frm Seam	X-SHORT	1/4	1/4	5 1/4	0	0	5 1/4
147.40S	Fly Stitch Lgth frm Seam	SHORT	1/4	1/4	5 1/2	0	0	5 1/2
147.40R	Fly Stitch Lgth frm Seam	REGULAR	1/4	1/4	6	6 1/8	0	6
147.40T	Fly Stitch Lgth frm Seam	LONG	1/4	1/4	6 1/2	0	0	6 1/2
147.40XT	Fly Stitch Lgth frm Seam	X-LONG	1/4	1/4	7	0	0	7

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Sample Worksheet

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF
ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA



Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF
ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Request Name: Fit SLIM 303176 F24 Raymond

Sample Name: Sample - 1

POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
142.1	Pocket Opening Along Waist from SS (Narrow Slash)		1/8	1/8	1 1/2	1 1/2	0	1 1/2
142.3	Pocket Opening Along SS (Narrow Slash)		1/8	1/8	6 3/4	6 3/4	0	6 3/4
142.5	Pocket Opening Welt	BACK POCKET	1/8	1/8	5 1/4	5 1/4	0	5 1/4

Fit Image Page

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Related Sample: 028 : Fit - Fit #1 Raymond F24 SLIM 303176 and 332801		

File Name :Fit #1 Raymond F24 SLIM 303176 and 332801.ai Description :Fit #1 Raymond F24 SLIM 303176 and 332801



303176 and 332801
Raymond F24 SLIM
Fit #1

See report for comments

Comments :



Sample Worksheet



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Sample Size: 32	Supplier Name: RAYMOND AMERICA DBA DIVISION 765008	
Pieces in Set: 1	Supplier Number: 765008	
Request Date: 04/19/2022	Measurement Set: 003 : JF TAILORED FF TROUSER - SUPER SLIM FIT	Sample Request Name: Pre-Production SUPER SLIM 303176 F22 RA
Date Vendor Measured:	Requested Delivery Date:	Sample Name: Sample - 1
Date Vendor Submitted Sample:	Vendor Measurer Name:	Vendor Approval Date:
Date IBO TD Received Sample: 04/22/2022	IBO TD Signature:	Vendor Sample Status:
Date US TD Received Sample:	Sample Weight :	TD Signature: Priyanka Gupta
Date Sample Measured / Evaluated: 04/22/2022	Live Model Name: Body Form	Revision/Approval Date: 04/22/2022
Date Sample Live Modeled:	Exclusive Status:	Sample Status: Approved with Corrections for Production

Sample Request Name: Pre-Production SUPER SLIM 303176 F22 RA			Sample Name: Sample - 1					
POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
218	Full Waist Rel (Bottoms)		1/2	1/2	34	34	34	34
219.2	Full Hip/Seat (Bottoms)		1/2	1/2	40 1/2	40 1/2	40 1/2	40 1/2
220	Full Thigh at Crotch		3/8	3/8	25	25	25	25
221	Full Knee	half inseam minus 3 inches	3/8	3/8	16 3/4	17	16 3/4	16 3/4
222.60	Full Leg Opening Rel (Long)		3/8	3/8	14 1/2	14 1/2	14 1/2	14 1/2
125.28	Inseam 28"	XX-SHORT	1/2	1/2	28	0	0	28
125.29	Inseam 29"	X-SHORT	1/2	1/2	29	0	0	29
125.30	Inseam 30"	SHORT	1/2	1/2	30	0	0	30
125.32	Inseam 32"	REGULAR	1/2	1/2	32	32	32	32
125.34	Inseam 34"	LONG	1/2	1/2	34	0	0	34
125.36	Inseam 36"	X-LONG	1/2	1/2	36	0	0	36
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	1/4	1/4	9 1/2	0	0	9 1/2
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	1/4	1/4	9 3/4	0	0	9 3/4
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	1/4	1/4	10	0	0	10

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Sample Worksheet

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Request Name: Pre-Production SUPER SLIM 303176 F22 RA				Sample Name: Sample - 1				
POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	1/4	1/4	10 1/2	10 1/2	10 3/8	10 1/2
127.34	Front Rise 34" Inseam frm Top Edge	LONG	1/4	1/4	11	0	0	11
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	1/4	1/4	11 1/2	0	0	11 1/2
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	1/4	1/4	14	0	0	14
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	1/4	1/4	14 1/4	0	0	14 1/4
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	1/4	1/4	14 1/2	0	0	14 1/2
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	1/4	1/4	15	15	15	15
129.34	Back Rise 34" Inseam frm Top Edge	LONG	1/4	1/4	15 1/2	0	0	15 1/2
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	1/4	1/4	16	0	0	16
147.40	Fly Stitch Lgth frm Seam	XX-SHORT	1/4	1/4	5	0	0	5
147.40	Fly Stitch Lgth frm Seam	X-SHORT	1/4	1/4	5 1/4	0	0	5 1/4
147.40S	Fly Stitch Lgth frm Seam	SHORT	1/4	1/4	5 1/2	0	0	5 1/2
147.40R	Fly Stitch Lgth frm Seam	REGULAR	1/4	1/4	6	5 3/4	6	6
147.40T	Fly Stitch Lgth frm Seam	LONG	1/4	1/4	6 1/2	0	0	6 1/2
147.40XT	Fly Stitch Lgth frm Seam	X-LONG	1/4	1/4	7	0	0	7
142.1	Pocket Opening Along Waist from SS (Narrow Slash)		1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2
142.3	Pocket Opening Along SS (Narrow Slash)		1/8	1/8	6 3/4	6 3/4	6 3/4	6 3/4
142.5	Pocket Opening Welt	BACK POCKET	1/8	1/8	5 1/4	5 1/4	5 1/4	5 1/4

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Fit Image Page

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Related Sample: 019 : Fit - 303176 Fa22 Super Slim PP1 Img Dt 04/22/22 Raymond America		
File Name :303176 super slim.jpg	Description :303176 Fa22 Super Slim PP1 Img Dt 04/22/22 Raymond America	



PPK 303176 Fa22 JF Super Slim Fit PP1 Img Dt 04/22/22 Raymond America 66% Poly 31% Visc 3% Span



Comments :

Sample Worksheet



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Sample Size: 32	Supplier Name: RAYMOND AMERICA DBA DIVISION 765008	
Pieces in Set: 1	Supplier Number: 765008	
Request Date: 05/03/2024	Measurement Set: 003 : JF TAILORED FF TROUSER - SUPER SLIM FIT	Sample Request Name: Pre-Production Super slim 303176 Fa24 Raymond
Date Vendor Measured:	Requested Delivery Date:	Sample Name: Sample - 1
Date Vendor Submitted Sample:	Vendor Measurer Name: Akhil Mandal	Vendor Approval Date:
Date IBO TD Received Sample: 05/03/2024	IBO TD Signature: Pankaj Gairola	Vendor Sample Status:
Date US TD Received Sample:	Sample Weight :	TD Signature:
Date Sample Measured / Evaluated: 05/03/2024	Live Model Name: Men's Reg size 40 form	Revision/Approval Date: 05/03/2024
Date Sample Live Modeled:	Exclusive Status:	Sample Status: Approved with Corrections for Production

Sample Request Name: Pre-Production Super slim 303176 Fa24 Raymond			Sample Name: Sample - 1					
POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
218	Full Waist Rel (Bottoms)		1/2	1/2	34	0	33 3/4	34
219.2	Full Hip/Seat (Bottoms)		1/2	1/2	40 1/2	0	40 1/4	40 1/2
220	Full Thigh at Crotch		3/8	3/8	25	0	24 3/4	25
221	Full Knee	half inseam minus 3 inches	3/8	3/8	16 3/4	0	16 3/4	16 3/4
222.60	Full Leg Opening Rel (Long)		3/8	3/8	14 1/2	0	14 1/2	14 1/2
125.28	Inseam 28"	XX-SHORT	1/2	1/2	28	0	0	28
125.29	Inseam 29"	X-SHORT	1/2	1/2	29	0	0	29
125.30	Inseam 30"	SHORT	1/2	1/2	30	0	0	30
125.32	Inseam 32"	REGULAR	1/2	1/2	32	0	31 7/8	32
125.34	Inseam 34"	LONG	1/2	1/2	34	0	0	34
125.36	Inseam 36"	X-LONG	1/2	1/2	36	0	0	36
125.38	Inseam 38"	X-LONG	1/2	1/2	38	0	0	38
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	1/4	1/4	9 1/2	0	0	9 1/2
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	1/4	1/4	9 3/4	0	0	9 3/4
127.30	Front Rise 30" Inseam frm Top	SHORT	1/4	1/4	10	0	0	10

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Sample Worksheet

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Request Name: Pre-Production Super slim 303176 Fa24 Raymond			Sample Name: Sample - 1					
POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
	Edge							
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	1/4	1/4	10 1/2	0	10 5/8	10 1/2
127.34	Front Rise 34" Inseam frm Top Edge	LONG	1/4	1/4	11	0	0	11
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	1/4	1/4	11 1/2	0	0	11 1/2
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	1/4	1/4	12	0	0	12
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	1/4	1/4	14	0	0	14
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	1/4	1/4	14 1/4	0	0	14 1/4
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	1/4	1/4	14 1/2	0	0	14 1/2
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	1/4	1/4	15	0	15	15
129.34	Back Rise 34" Inseam frm Top Edge	LONG	1/4	1/4	15 1/2	0	0	15 1/2
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	1/4	1/4	16	0	0	16
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	1/4	1/4	16 1/2	0	0	16 1/2
147.40	Fly Stitch Lgth frm Seam	XX-SHORT	1/4	1/4	5	0	0	5
147.40	Fly Stitch Lgth frm Seam	X-SHORT	1/4	1/4	5 1/4	0	0	5 1/4
147.40S	Fly Stitch Lgth frm Seam	SHORT	1/4	1/4	5 1/2	0	0	5 1/2
147.40R	Fly Stitch Lgth frm Seam	REGULAR	1/4	1/4	6	0	6	6
147.40T	Fly Stitch Lgth frm Seam	LONG	1/4	1/4	6 1/2	0	0	6 1/2
147.40XT	Fly Stitch Lgth frm Seam	X-LONG	1/4	1/4	7	0	0	7
142.1	Pocket Opening Along Waist		1/8	1/8	1 1/2	0	1 5/8	1 1/2

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Sample Worksheet

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF
ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA



Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF
ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Request Name: Pre-Production Super slim 303176 Fa24 Raymond

Sample Name: Sample - 1

POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
	from SS (Narrow Slash)							
142.3	Pocket Opening Along SS (Narrow Slash)		1/8	1/8	6 3/4	0	6 1/2	6 3/4
142.5	Pocket Opening Welt	BACK POCKET	1/8	1/8	5 1/4	0	5 1/4	5 1/4

Fit Image Page

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA

Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras



Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Related Sample: 030 : Fit - Super slim 306929 303176 Fa24 PP1 Raymond

File Name :306929 1.jpg

Description :Super slim 306929 303176 Fa24 PP1 Raymond

Super slim 306929 J. Ferrar Fa24 PP1 Img date 05/03/24 Raymond 66% Poly 31% Viscose 3% Span



Waistband looks stretched out & bubbling at edge. Must correct in bulk.

Comments :

Sample Worksheet



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Sample Size: 48	Supplier Name: RAYMOND AMERICA DBA DIVISION 765008	
Pieces in Set: 1	Supplier Number: 765008	
Request Date: 04/19/2022	Measurement Set: 004 : JF TAILORED FF TROUSER - BIG	Sample Request Name: Pre-Production BIG 303176 F22 RA
Date Vendor Measured:	Requested Delivery Date:	Sample Name: Sample - 1
Date Vendor Submitted Sample:	Vendor Measurer Name:	Vendor Approval Date:
Date IBO TD Received Sample: 04/22/2022	IBO TD Signature:	Vendor Sample Status:
Date US TD Received Sample:	Sample Weight :	TD Signature: Priyanka Gupta
Date Sample Measured / Evaluated: 04/22/2022	Live Model Name: Body Form	Revision/Approval Date: 04/22/2022
Date Sample Live Modeled:	Exclusive Status:	Sample Status: Approved with Corrections for Production

Sample Request Name: Pre-Production BIG 303176 F22 RA				Sample Name: Sample - 1				
POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
218	Full Waist Rel (Bottoms)		1/2	1/2	48 1/2	48 1/2	48 1/2	48 1/2
219.2	Full Hip/Seat (Bottoms)		1/2	1/2	56	56	55 3/4	56
220	Full Thigh at Crotch		3/8	3/8	34 1/4	34 1/4	34 1/2	34 1/4
221.9	Full Knee	half inseam minus 3 inches	3/8	3/8	24 1/2	24 1/2	24 1/2	24 1/2
222.60.9	Full Leg Opening Rel (Long)		3/8	3/8	20 5/8	20 5/8	20 5/8	20 5/8
125.28	Inseam 28"	XX-SHORT	1/2	1/2	28	0	0	28
125.29	Inseam 29"	X-SHORT	1/2	1/2	29	0	0	29
125.30	Inseam 30"	SHORT	1/2	1/2	30	0	0	30
125.32	Inseam 32"	REGULAR	1/2	1/2	32	32	32	32
125.34	Inseam 34"	LONG	1/2	1/2	34	0	0	34
125.36	Inseam 36"	X-LONG	1/2	1/2	36	0	0	36
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	1/4	1/4	13 5/8	0	0	13 5/8
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	1/4	1/4	13 7/8	0	0	13 7/8
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	1/4	1/4	14 1/8	0	0	14 1/8
127.32	Front Rise 32" Inseam frm Top	REGULAR	1/4	1/4	14 5/8	14 5/8	14 5/8	14 5/8

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Sample Worksheet

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Request Name: Pre-Production BIG 303176 F22 RA			Sample Name: Sample - 1					
POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
	Edge							
127.34	Front Rise 34" Inseam frm Top Edge	LONG	1/4	1/4	15 1/8	0	0	15 1/8
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	1/4	1/4	15 5/8	0	0	15 5/8
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	1/4	1/4	18 7/8	0	0	18 7/8
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	1/4	1/4	19 1/8	0	0	19 1/8
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	1/4	1/4	19 3/8	0	0	19 3/8
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	1/4	1/4	19 7/8	19 7/8	19 3/4	19 7/8
129.34	Back Rise 34" Inseam frm Top Edge	LONG	1/4	1/4	20 3/8	0	0	20 3/8
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	1/4	1/4	20 7/8	0	0	20 7/8
147.40	Fly Stitch Lgth frm Seam	XX-SHORT	1/4	1/4	0	0	0	8 3/4
147.40	Fly Stitch Lgth frm Seam	X-SHORT	1/4	1/4	0	0	0	9
147.40S	Fly Stitch Lgth frm Seam	SHORT	1/4	1/4	0	0	0	9 1/2
147.40R	Fly Stitch Lgth frm Seam	REGULAR	1/4	1/4	10	9 3/4	9 3/4	10
147.40T	Fly Stitch Lgth frm Seam	LONG	1/4	1/4	0	0	0	10 1/2
147.40XT	Fly Stitch Lgth frm Seam	X-LONG	1/4	1/4	0	0	0	11
142.1	Pocket Opening Along Waist from SS (Narrow Slash)		1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2
142.3	Pocket Opening Along SS (Narrow Slash)		1/8	1/8	7 3/4	7 3/4	7 3/4	7 3/4
142.5	Pocket Opening Welt		1/8	1/8	5 3/4	5 3/4	5 3/4	5 3/4

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Fit Image Page

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja

Related Sample: 020 : Fit - 303176
Fa22 Big PP1 Img Dt 04/22/22
Raymond America

File Name :303176 big.jpg

Description :303176 Fa22 Big PP1 Img Dt
04/22/22 Raymond America



PPK 303176 Fa22 JF Big PP1 Img Dt 04/22/22 Raymond America 66% Poly 31% Visc 3% Span

Waist looks stretched out. Must correct



Comments :

Sample Worksheet



Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja
Sample Size: 48	Supplier Name: RAYMOND AMERICA DBA DIVISION 765008	
Pieces in Set: 1	Supplier Number: 765008	
Request Date: 05/03/2024	Measurement Set: 004 : JF TAILORED FF TROUSER - BIG	Sample Request Name: Pre-Production Big 303176 Fa24 Raymond
Date Vendor Measured:	Requested Delivery Date:	Sample Name: Sample - 1
Date Vendor Submitted Sample:	Vendor Measurer Name: Akhil Mandal	Vendor Approval Date:
Date IBO TD Received Sample: 05/03/2024	IBO TD Signature: Pankaj Gairola	Vendor Sample Status:
Date US TD Received Sample:	Sample Weight :	TD Signature:
Date Sample Measured / Evaluated: 05/03/2024	Live Model Name: Big form	Revision/Approval Date: 05/03/2024
Date Sample Live Modeled:	Exclusive Status:	Sample Status: Approved with Corrections for Production

Sample Request Name: Pre-Production Big 303176 Fa24 Raymond			Sample Name: Sample - 1					
POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
218	Full Waist Rel (Bottoms)		1/2	1/2	48 1/2	0	48 1/4	48 1/2
219.2	Full Hip/Seat (Bottoms)		1/2	1/2	56	0	56	56
220	Full Thigh at Crotch		3/8	3/8	34 1/4	0	34 1/4	34 1/4
221.9	Full Knee	half inseam minus 3 inches	3/8	3/8	24 1/2	0	24 1/2	24 1/2
222.60.9	Full Leg Opening Rel (Long)		3/8	3/8	20 5/8	0	20 1/2	20 5/8
125.28	Inseam 28"	XX-SHORT	1/2	1/2	28	0	0	28
125.29	Inseam 29"	X-SHORT	1/2	1/2	29	0	0	29
125.30	Inseam 30"	SHORT	1/2	1/2	30	0	0	30
125.32	Inseam 32"	REGULAR	1/2	1/2	32	0	31 1/2	32
125.34	Inseam 34"	LONG	1/2	1/2	34	0	0	34
125.36	Inseam 36"	X-LONG	1/2	1/2	36	0	0	36
125.38	Inseam 38"	X-LONG	1/2	1/2	38	0	0	38
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	1/4	1/4	13 5/8	0	0	13 5/8
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	1/4	1/4	13 7/8	0	0	13 7/8
127.30	Front Rise 30" Inseam frm Top	SHORT	1/4	1/4	14 1/8	0	0	14 1/8

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Sample Worksheet

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Request Name: Pre-Production Big 303176 Fa24 Raymond				Sample Name: Sample - 1				
POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
	Edge							
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	1/4	1/4	14 5/8	0	14 3/4	14 5/8
127.34	Front Rise 34" Inseam frm Top Edge	LONG	1/4	1/4	15 1/8	0	0	15 1/8
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	1/4	1/4	15 5/8	0	0	15 5/8
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	1/4	1/4	16 1/8	0	0	16 1/8
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	1/4	1/4	18 7/8	0	0	18 7/8
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	1/4	1/4	19 1/8	0	0	19 1/8
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	1/4	1/4	19 3/8	0	0	19 3/8
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	1/4	1/4	19 7/8	0	19 7/8	19 7/8
129.34	Back Rise 34" Inseam frm Top Edge	LONG	1/4	1/4	20 3/8	0	0	20 3/8
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	1/4	1/4	20 7/8	0	0	20 7/8
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	1/4	1/4	21 3/8	0	0	21 3/8
147.40	Fly Stitch Lgth frm Seam	XX-SHORT	1/4	1/4	8 3/4	0	0	8 3/4
147.40	Fly Stitch Lgth frm Seam	X-SHORT	1/4	1/4	9	0	0	9
147.40S	Fly Stitch Lgth frm Seam	SHORT	1/4	1/4	9 1/2	0	0	9 1/2
147.40R	Fly Stitch Lgth frm Seam	REGULAR	1/4	1/4	10	0	9 1/4	10
147.40T	Fly Stitch Lgth frm Seam	LONG	1/4	1/4	10 1/2	0	0	10 1/2
147.40XT	Fly Stitch Lgth frm Seam	X-LONG	1/4	1/4	11	0	0	11
142.1	Pocket Opening Along Waist		1/8	1/8	1 1/2	0	1 1/2	1 1/2

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Sample Worksheet

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Request Name: Pre-Production Big 303176 Fa24 Raymond				Sample Name: Sample - 1				
POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
	from SS (Narrow Slash)							
142.3	Pocket Opening Along SS (Narrow Slash)		1/8	1/8	7 3/4	0	7 3/4	7 3/4
142.5	Pocket Opening Welt		1/8	1/8	5 3/4	0	5 3/4	5 3/4

Fit Image Page

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA

Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras



Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Related Sample: 031 : Fit - Big
306929 Fa24 PP1 Raymond

File Name :306929 2.jpg

Description :Big 306929 Fa24 PP1 Raymond

Big 306929 J. Ferrar Fa24 PP1 Img date 05/03/24 Raymond 66% Poly 31% Viscose 3% Span



Fly length is minus 3/4". Must correct.

Comments :

Sample Comments

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Sample Size: 48	Supplier Name: RAYMOND AMERICA DBA DIVISION 765008	Seal Lock #: 0043877	
Pieces in Set: 1	Supplier Number: 765008		
Measurement Set:		Sample Name: Sample - 1	
Sample Request Name: Pre-Production BIG 303176 F22 RA			
Tech Design Comments: (Big) Pre Production Sample #1			
Fit session attendees: Priyanka			
Sample Color: Bright blue			
Fabric: 66% Poly 31% Viscose 3% Spandex			
*Fabric quality, Trims, Hand feel, and Wash standard approval needs to be taken from IBO merchandising Team.			
SAMPLE STATUS: Sample is APPROVED WITH CORRECTIONS FOR PRODUCTION.			
STYLE CHANGE: 1. No			
FIT /MEASURMENTS: 1. Bring all other points back to the requested specs. Please note some sample specs are out of tolerance. 2. Ensure bulk production measures within tolerance of the requested specs.			
CONSTRUCTION / WORKMANSHIP: 1. The side seams are slightly puckered at the pocket area - see photos. Must correct in bulk production. The side seams must be smooth and free of puckers. Ensure extra care is taken when sewing bulk production. 2. Ensure the proper thread tension is use on all machines to prevent puckering. 3. The front fly is pulling slightly - see photos. Ensure the button and buttonhole line up and the hook and bar also line up to prevent pulling.			
VENDOR CHECKLIST ITEM: N/A			
TRIMS: All production trims should be same as approved by JCP design team & must be provided by JCP bulk production.			
CRITICAL POINTS OF ATTENTION: Please Ref Slim fit for CPA.			

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Sample Comments

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF
ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA



Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF
ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Big Fit seal number - 0043877

Vendor Comments:

Exclusive Comments:

Sample Comments

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Sample Size: 48	Supplier Name: RAYMOND AMERICA DBA DIVISION 765008	Seal Lock #: 0070247	
Pieces in Set: 1	Supplier Number: 765008		

Measurement Set:

Sample Name: Sample - 1

Sample Request Name: Pre-Production Big 303176 Fa24 Raymond

Tech Design Comments: (Big) Pre Production Sample #1

Fit session attendees: Pankaj

Sample Color: Bright blue

Fabric: 66% Poly 31% Viscose 3% Spandex

*Fabric quality, Trims, Hand feel, and Wash standard approval needs to be taken from IBO merchandising Team.

****Since zipper length is minus side therefore we need 1 corrected ref sample for our record.***

SAMPLE STATUS:

Sample is APPROVED WITH CORRECTIONS FOR PRODUCTION.

STYLE CHANGE:

1. No

FIT /MEASURMENTS:

1. Bring all other points back to the requested specs. Zipper length is out of tolerance. Must correct.
2. Ensure bulk production measures within tolerance of the requested specs.

CONSTRUCTION / WORKMANSHIP:

1. Ensure the proper thread tension is use on all machines to prevent puckering.

TRIMS:

All production trims should be same as approved by JCP design team & must be provided by JCP bulk production.

VENDOR CHECKLIST ITEM:

1. VTD-Akhil Rating - B (Quoted specs not filled)
2. We used Body form Big & Tall (JCP-MMN0052-0311AVFT0112) PG - Noted.
3. We have followed the previous season approved bulk pattern for PP submission. PG - Noted.
4. No call outs on this sample. PG - Noted.

CRITICAL POINTS OF ATTENTION:

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Sample Comments

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF
ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA



Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF
ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Big seal # 0070247

Refer to Classic fit comment report.

Vendor Comments:

Exclusive Comments:

Sample Comments

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Sample Size: 32	Supplier Name: RAYMOND AMERICA DBA DIVISION 765008	Seal Lock #: 0070237	
Pieces in Set: 1	Supplier Number: 765008		

Measurement Set:

Sample Name: Sample - 1

Sample Request Name: Pre-Production Super slim 303176 Fa24 Raymond

Tech Design Comments: Super slim Pre Production sample - 1

Fit session attendees: Pankaj

Sample Color: Bright blue

Fabric: 66% Poly 31% Viscose 3% Spandex

*Fabric quality, Trims, Hand feel, and Wash standard approval needs to be taken from IBO merchandising Team.

SAMPLE STATUS:

Sample is APPROVED WITH CORRECTIONS FOR PRODUCTION.

STYLE CHANGE:

1. No

FIT /MEASURMENTS:

1. Bring all other points back to the requested specs. Please note some sample specs are out of tolerance.
2. Ensure bulk production measures within tolerance of the requested specs.

CONSTRUCTION / WORKMANSHIP:

1. Ensure the proper thread tension is use on all machines to prevent puckering.
2. Construction is matching with design detail sketch.

TRIMS:

All production trims should be same as approved by JCP design team & must be provided by JCP bulk production.

VENDOR CHECKLIST ITEM:

1. VTD-Akhil Rating -B (Quoted specs not filled)
2. We have followed the previous season approved bulk pattern for PP submission. PG - Noted.
3. No call outs on this sample. PG - Noted.

CRITICAL POINTS OF ATTENTION:

Super slim seal # 0070237

Refer to Classic fit comment report.

Vendor Comments:

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Sample Comments

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF
ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA



Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF
ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Exclusive Comments:

Sample Comments

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Size: 32	Supplier Name: RAYMOND AMERICA DBA DIVISION 765008	Seal Lock #: 0070203
Pieces in Set: 1	Supplier Number: 765008	

Measurement Set:

Sample Name: Sample - 1

Sample Request Name: Pre-Production Classic 303176 FA24 RA

Tech Design Comments: Classic Fit Pre Production sample - 1

Fit session attendees: Pankaj

Sample Color: Bright blue

Fabric: 66% Poly 31% Viscose 3% Spandex

*Fabric quality, Trims, Hand feel, and Wash standard approval needs to be taken from IBO merchandising Team.

SAMPLE STATUS:

Sample is APPROVED WITH CORRECTIONS FOR PRODUCTION.

STYLE CHANGE:

1. No

FIT /MEASURMENTS:

1. Bring all other points back to the requested specs. Please note some sample specs are out of tolerance.
2. Ensure bulk production measures within tolerance of the requested specs.

CONSTRUCTION / WORKMANSHIP:

1. The side seams are slightly puckered at the pocket area - see photos. Must correct in bulk production. The side seams must be smooth and free of puckers. Ensure extra care is taken when sewing bulk production.
2. Ensure the proper thread tension is use on all machines to prevent puckering.
3. The front fly is pulling slightly - see photos. Ensure the button and buttonhole line up and the hook and bar also line up to prevent pulling.

TRIMS:

All production trims should be same as approved by JCP design team & must be provided by JCP bulk production.

VENDOR CHECKLIST ITEM:

1. VTD-Akhil Rating - B (Workmanship issue)
2. We have followed the previous season approved bulk pattern for PP submission.PG - Noted.
3. No call outs on this sample. PG - Noted.

CRITICAL POINTS OF ATTENTION:

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Sample Comments

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF
ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA

Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF
ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja



Classic Fit seal # 0070203

1. Ensure welt pocket lip must be even.
2. Make sure all seam must be set with correct SPI to avoid pucker and roping.

Vendor Comments:

Exclusive Comments:

Sample Comments

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Sample Size: 32	Supplier Name: RAYMOND AMERICA DBA DIVISION 765008	Seal Lock #: 0061065	
Pieces in Set: 1	Supplier Number: 765008		
Measurement Set:		Sample Name: Sample - 1	
Sample Request Name: Fit Classic 303176 FA22 RA			
Tech Design Comments: REG CLASSIC FIT Sample # 1			
Fit session attendees: Allia, CF, MS			
Sample Color: grey			
Fabric: see BOM			
SAMPLE STATUS:			
Sample is APPROVED WITH CORRECTIONS FOR PRODUCTION. Seal lock the keep sample or approved sample and finalize CPA.			
Dated 8/16/22 IBO TD seal locked Classic FIT REG size 32 FIT 1 keep sample			
REG size Classic FIT Seal No-0061065			
Additional CPA			
1. All top stitching must be set with correct SPI to avoid puckering at seams. 2. WB ht to be even & without puckering. 3. Caution in ironing in bulk to avoid crushed crease marks.			
FIT / MEASUREMENTS:			
1. ensure all POMs meet requested measurements.			
CONSTRUCTION / WORKMANSHIP:			
1. Poor pressing and wrinkling throughout the garment. See image page.			
TRIM:			
1. Ensure all trims are reviewed and approved by design and PP team.			
VENDOR CHECKLIST ITEMS:			
1. "No checklist"			
CRITICAL POINTS OF ATTENTION:			
1. Pressing or fabric integrity - see image page			
Vendor Comments:			
Exclusive Comments:			

Sample Comments

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Sample Size: 32	Supplier Name: RAYMOND AMERICA DBA DIVISION 765008	Seal Lock #: 0043818	
Pieces in Set: 1	Supplier Number: 765008		

Measurement Set:

Sample Name: Sample - 1

Sample Request Name: Pre-Production SUPER SLIM 303176 F22 RA

Tech Design Comments: (Super Slim Fit) Pre Production Sample #1

Fit session attendees: Priyanka

Sample Color: Bright blue

Fabric: 66% Poly 31% Viscose 3% Spandex

*Fabric quality, Trims, Hand feel, and Wash standard approval needs to be taken from IBO merchandising Team.

SAMPLE STATUS:

Sample is APPROVED WITH CORRECTIONS FOR PRODUCTION.

STYLE CHANGE:

1. No

FIT /MEASURMENTS:

1. Bring all other points back to the requested specs. Please note some sample specs are out of tolerance.
2. Ensure bulk production measures within tolerance of the requested specs.

CONSTRUCTION / WORKMANSHIP:

1. The side seams are slightly puckered at the pocket area - see photos. Must correct in bulk production. The side seams must be smooth and free of puckers. Ensure extra care is taken when sewing bulk production.
2. Ensure the proper thread tension is use on all machines to prevent puckering.
3. The front fly is pulling slightly - see photos. Ensure the button and buttonhole line up and the hook and bar also line up to prevent pulling.

VENDOR CHECKLIST ITEM:

Noted

TRIMS:

All production trims should be same as approved by JCP design team & must be provided by JCP bulk production.

CRITICAL POINTS OF ATTENTION:

Please Ref Slim fit for CPA.

Sample Comments

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF
ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA



Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF
ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Super Slim Fit seal number - 0043818

Vendor Comments:

Exclusive Comments:

Sample Comments

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Sample Size: 32	Supplier Name: RAYMOND AMERICA DBA DIVISION 765008 Seal Lock #: 0043808
Pieces in Set: 1	Supplier Number: 765008

Measurement Set:

Sample Name: Sample - 1

Sample Request Name: Pre-Production Slim 303176 F22 RA

Tech Design Comments: (Slim Fit) Pre Production Sample #1

Fit session attendees: Pankaj

Sample Color: Bright blue

Fabric: 66% Poly 31% Viscose 3% Spandex

*Fabric quality, Trims, Hand feel, and Wash standard approval needs to be taken from IBO merchandising Team.

SAMPLE STATUS:

Sample is APPROVED WITH CORRECTIONS FOR PRODUCTION.

STYLE CHANGE:

1. No

FIT /MEASURMENTS:

1. Bring all other points back to the requested specs. Please note some sample specs are out of tolerance.
2. Ensure bulk production measures within tolerance of the requested specs.

CONSTRUCTION / WORKMANSHIP:

1. The side seams are slightly puckered at the pocket area - see photos. Must correct in bulk production. The side seams must be smooth and free of puckers. Ensure extra care is taken when sewing bulk production.
2. Ensure the proper thread tension is use on all machines to prevent puckering.
3. The front fly is pulling slightly - see photos. Ensure the button and buttonhole line up and the hook and bar also line up to prevent pulling.

VENDOR CHECKLIST ITEM:

N/A

TRIMS:

All production trims should be same as approved by JCP design team & must be provided by JCP bulk production.

CRITICAL POINTS OF ATTENTION:

1. Ensure the front fly stitch is even top and bottom.

Sample Comments

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF
ST/SEP TROUSER - ADJUSTEC WB - parent

Product Manager: NA

Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF
ST/SEP TROUSER - ADJUSTEC WB

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja



2. Ensure the back pockets are centered over the back darts and are placed equidistant from the bottom of the waistband.

3. Ensure the front and back creases stop even with the rise where it meets the inseam. They must not go above.

Slim Fit seal number - 0043808

Vendor Comments:

Exclusive Comments:

Sample Comments

Season: Mens Season 13 2025	Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB - parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Sample Size: 32	Supplier Name: RAYMOND AMERICA DBA DIVISION 765008	Seal Lock #:	
Pieces in Set:	Supplier Number: 765008		
Measurement Set:		Sample Name: Sample - 1	
Sample Request Name: Fit SLIM 303176 F24 Raymond			
Tech Design Comments: SLIM Fit Sample # 1			
Fit session attendees: NT, CF			
Sample Color: burgundy			
Fabric: 64rp/34r/2s			
SAMPLE STATUS:			
Sample is APPROVED WITH CORRECTIONS FOR PRODUCTION. Seal lock the keep sample or approved sample and finalize CPA.			
FIT / MEASUREMENTS:			
1. Fit and balance are acceptable. 2. Be sure the block pattern is followed. 3. Bring all points to spec.			
CONSTRUCTION / WORKMANSHIP:			
1. Garment aligns with design sketch.			
TRIM:			
1. Ensure all trims are reviewed and approved by design and PP team.			
VENDOR CHECKLIST ITEMS:			
1. Images on body form have too much shadow. Improve the lighting.			
CRITICAL POINTS OF ATTENTION:			
1. No callouts on this sample			
Vendor Comments:			
Exclusive Comments:			