

Specification Package Cover Page

Product Package #: 306820

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB - Blue Birdseye - parent

Brand: STAFFORD

Season: Mens Season 13 2026

Sub Brand: Clothing

Dept. #:

Printed by: abhishek.roy@raymond.in

Date/Time Printed: Sep 17, 2025 12:26:55 AM Time Zone Printed for: Central Standard Time

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Brand: STAFFORD

Sub Brand: Clothing

Gender: Mens

Program Type:

Floor Set Month 1:

Dept. #:

Design (Full) Summary

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

- Blue Birdseye - parent

Specification: 002: S13 2026 RAYMOND

Product Lifecycle State: Production

Development Type: Standard JCP

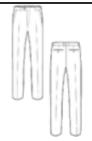
Floor Set Month 2: Floor Set Month 3: Product Manager: NA

Pre Production: Taylor Contreras

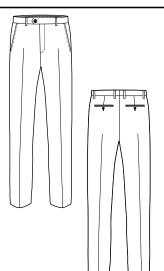
Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler

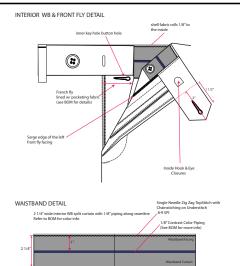
Sourcing Director: NA Assigned IBO: INDIA IBO Contact: Mohd Shuja



Block/Reference Pattern #:



Test Program:



JCPenney

Product Package #: 306820

Design Image Page

Season: Mens Season 13 2026

Product Lifecycle State: Production

Development Type: Standard JCP

Blue Birdseye - parent

Brand: STAFFORD

Specification: 002: S13 2026

RAYMOND

Test Program:

Floor Set Month 2:

Floor Set Month 3:

Sub Brand: Clothing

Gender: Mens

Program Type: Dept. #: Floor Set Month 1:

Related Sample: 001 : Design - FRONT AND BACK

File Name: 195470 FT BK.ai

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB -

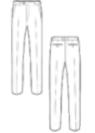
Product Manager: NA

Pre Production: Taylor Contreras

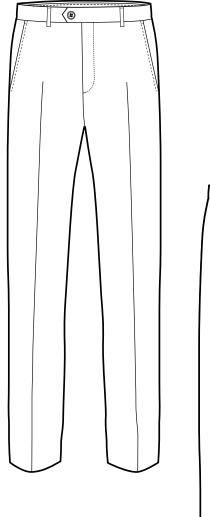
Designer 1: Allia Rizk

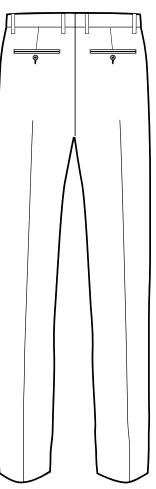
US Technical Designer: Cindy L Fidler

Sourcing Director: NA Assigned IBO: INDIA IBO Contact: Mohd Shuja



Description :FRONT AND BACK





Date Created: Sep 17, 2025 12:26:55 AM



Brand: STAFFORD

Design Image Page

Season: Mens Season 13 2026

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB -

Blue Birdseye - parent

Specification: 002: S13 2026

RAYMOND

Sub Brand: Clothing Product Lifecycle State: Production Gender: Mens

Development Type: Standard JCP

Program Type: Test Program: Dept. #: Floor Set Month 2: Floor Set Month 3: Floor Set Month 1:

Product Manager: NA

Pre Production: Taylor Contreras

Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler

Sourcing Director: NA Assigned IBO: INDIA IBO Contact: Mohd Shuja

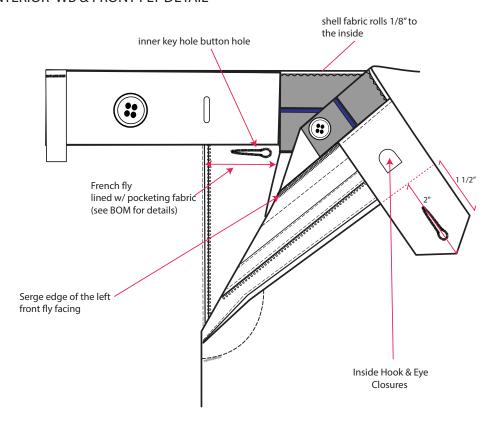
Related Sample: 002 : Design - STF INSIDE WB FRONT FLY DETAIL...

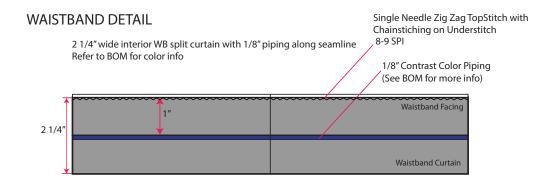
File Name :STF_INSIDE_WB_FRONT_FLY_DETAILS.ai

Description: STF INSIDE WB FRONT FLY

DETAİL...

INTERIOR WB & FRONT FLY DETAIL









Design Image Page

Season: Mens Season 13 2026

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB -

Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026

RAYMOND

Sub Brand: Clothing Product Lifecycle State: Production Gender: Mens

Development Type: Standard JCP

Test Program: Floor Set Month 2:

Floor Set Month 3:

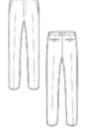
Product Manager: NA

Pre Production: Taylor Contreras

Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler

Sourcing Director: NA Assigned IBO: INDIA IBO Contact: Mohd Shuja



Related Sample: 003 : Design - Tailored Trouser Belt Loop

Description: Tailored Trouser Belt Loop File Name

::Men_Tailored_Trouser_Belt_Loop_Placement_ Reg_Big.jpg

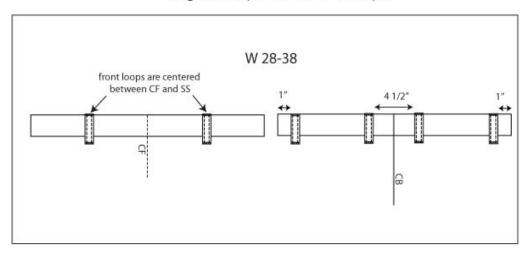
Program Type:

Floor Set Month 1:

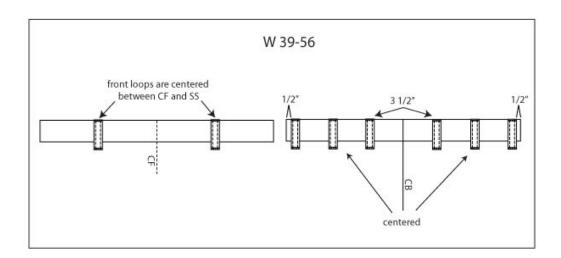
Dept. #:

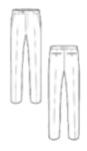
TAILORED CLOTHING TROUSER

Reg Belt loop Placement - 6 Loops



Big Belt Loop Placement - 8 Loops





JCPenney

Gender: Mens

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Dept. #:

Product Package #: 306820

Design Image Page

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Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026

RAYMOND

Sub Brand: Clothing Product Lifecycle State: Production

Development Type: Standard JCP

Test Program: Floor Set Month 2:

Floor Set Month 3:

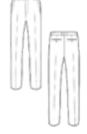
Product Manager: NA

Pre Production: Taylor Contreras

Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler

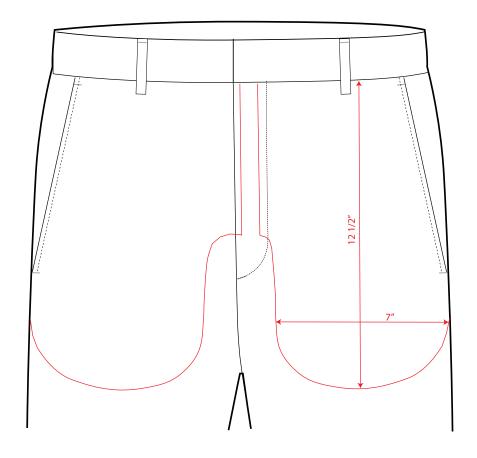
Sourcing Director: NA Assigned IBO: INDIA IBO Contact: Mohd Shuja



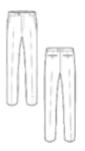
Related Sample: 004 : Design - POCKET BAG DETAILS

File Name: POCKET_BAG_DETAILS.ai

Description : POCKET BAG DETAILS



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Design Image Page

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Specification: 002: S13 2026

RAYMOND

Test Program:

Sub Brand: Clothing

Product Lifecycle State: Production Development Type: Standard JCP

Gender: Mens Program Type: Dept. #:

Floor Set Month 2: Floor Set Month 3:

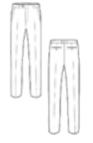
Product Manager: NA

Pre Production: Taylor Contreras

Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler

Sourcing Director: NA Assigned IBO: INDIA IBO Contact: Mohd Shuja

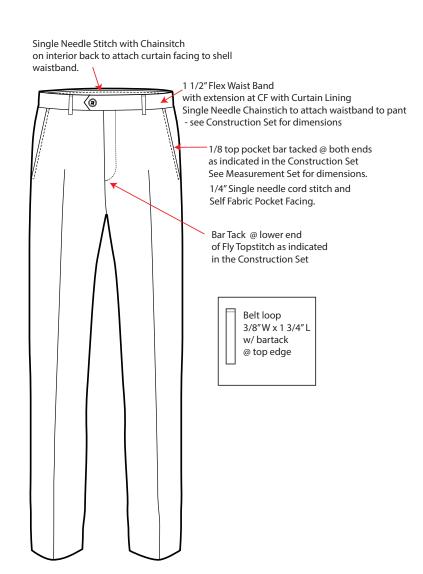


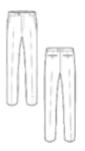
Related Sample: 006 : Design - FF

FRONT DETAIL

Floor Set Month 1:

File Name:FF_FRONT_DETAIL.ai Description :FF FRONT DETAIL





JCPenney

Product Package #: 306820

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Season: Mens Season 13 2026

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB -

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Brand: STAFFORD

Specification: 002: S13 2026

RAYMOND

Sub Brand: Clothing

Gender: Mens

Program Type:

Dept. #:

Product Lifecycle State: Production

Development Type: Standard JCP

Test Program: Floor Set Month 2: Floor Set Month 3:

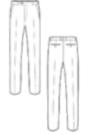
Designer 1: Allia Rizk

Product Manager: NA

US Technical Designer: Cindy L Fidler

Pre Production: Taylor Contreras

Sourcing Director: NA Assigned IBO: INDIA IBO Contact: Mohd Shuja



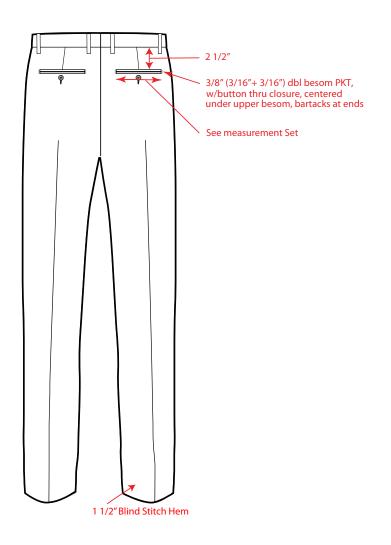
Related Sample: 007: Design - FF

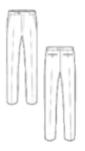
BACK DETAIL

Floor Set Month 1:

File Name:FF_BACK_DETAIL.ai

Description :FF BACK DETAIL







Design Image Page

Season: Mens Season 13 2026

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB -

Blue Birdseye - parent

Brand: STAFFORD

Specification: 002: S13 2026

RAYMOND

Test Program:

Floor Set Month 2:

Floor Set Month 3:

Sub Brand: Clothing

Product Lifecycle State: Production Development Type: Standard JCP

Gender: Mens Program Type:

Dept. #: Floor Set Month 1:

Related Sample: 014 : Design - STF TAILORED TROUSER CONSTRUCTION SET

File Name: Stafford Flat Front Tailored

Trouser.pdf

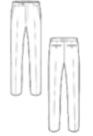
Product Manager: NA

Pre Production: Taylor Contreras

Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler

Sourcing Director: NA Assigned IBO: INDIA IBO Contact: Mohd Shuja

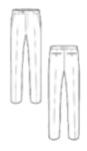


Stafford Flat Front Tailored Trouser

Description :STF TAILORED TROUSER CONSTRUCTION SET

General Comments	ALL SUPPLIERS MUST REFER TO MINIMUM CONSTRUCTION DOC MEN'S TAILORED TROUSERS ON SUPPLIER WEBSITE.PLEASE TO DETAIL SKETCHES FOR ADDITIONAL DETAILS. ANY QUESTIONS REGARDING GARMENT CONSTRUCTION MUST BE DIRECTED TO TECHNICAL DESIGN.
Front	Flat front pant with 1/8 top pockets. Lined to knee. Bottom edge of lining should be pinked.
Back	2 double besom back pockets with button through closures. Single back dart centered on back panel, at waist and back pocket. All pocket bag edges must be sewn to WB seam. Back welt pockets must have vertical bar-tacks at both ends and catching pocket facings. Back pocket bag must be clean finished and top stitched.
Waistband	1 ½" wide two-piece waistband with split curtain. See BOM for all curtain details.
	Button through pointed extension 3 ½" from "J" stitch - see sketch. Waist Outlet: Seat Center Seam = Total 1 ½" outlet (3/4" each side). Crotch Seam/Inseam = Total 1" outlet (1/2" each side) Waist Closure: 1 – 24L button. 1 – Silver Hook & Eye. 1 – Inside Button. All buttonholes, at fly, must be fishtail keyhole
	Waistband curtain seam allowance must have mitered fold corners at CB outlet. See BOM for button details. See Inside Detail Sketch for Waistband Details.
Belt Loop	3/8" x 1 3/4" - Insert into bottom edge of waistband - drop 1/4" below band catching WB felling curtain - turn up & bar-tack across top of loop even with top edge of waistband - tacking at top of loop must be visible. No center back loop. Placement: See Belt Loop Placement Chart in the Images Page
French Fly	1 3/8" Single needle "J" stitch. "J" stitch to start at waistband seam. Wearer's right fly extension should be 1 piece shell fabric and 1 piece pocketing, clean turn edges with tail extending 1 ½" past inseam. Edges of tail must be sewn at each side of rise seam allowance. Clean turn edges. Left fly facing and right fly extension must be bar-tacked together at base of fly in-line with zipper slider and a bar-tack along the bottom of "J" stitch, through all layers as indicated on the front detail sketch. French Fly with inside button. French Fly is lined with pocketing and extends to and includes the crotch seams. Serge the edge of the Front Fly facing.
Fly Closure	YKK #3 Nylon Coil Zipper ANY SUB ZIPPER MUST PASS TESTING AND BE APPROVED BY RTL PRIOR TO BULK CUTTING
Rise	1/2" minimum seam allowance. Chainstitch busted seam with overedge seam finish. Joining of back rise must be stitched twice with chain stitch from crotch point, at inseam, to bottom edge of waistband lining/curtain
Side Seam	1/2" minimum seam allowance. Chainstitch busted seam with overedge seam finish.
Inseam	½" minimum seam allowance. Chainstitch busted seam with overedge seam finish.
Side Front Pocket	1/8 Top Pockets (2 at front). SEE MEASUREMENT SET FOR GRADED DIMENSIONS 2" Clean finished pocket facing. 2 bar-tacks (1) 3/8" below waistband and (1) at bottom end of pocket opening. 1/4" Single needle cord stitch.
Back Pocket	3/16" Double Besom Pockets (2 at back) SEE MEASUREMENT PAGE FOR GRADED DIMENSIONS. All pocket bag edges must be sewn to WB seam. Back welt pockets must have vertical bar-tacks at both ends and catch the pocket facings. Pocket bag must be clean finished and top stitched. Set 2 1/2" below bottom edge of waistband. Centered on back panel, at waist and the back dart.
Pocket Bags	Front Pocket Bags: Pocket bag top edges must be sewn into the WB seam. Pocket bag must be clean finished and top stitched (French seamed). Pocket bag extends to the front rise seam and is caught into the seam or fly stitch. Side of front pocket bags must be bend back and stitched to the side seam. One bar-tack 3/8" below WB and one at bottom of the pocket opening. Pocket facing must extend 2" beyond pocket opening with clean finish edge. Front pocket bag must be on top of knee lining. Finish size is 12 ½" deep x 7" wide. NO COIN POCKET. Back Pocket Bags: All pocket bag edges must be sewn to WB seam. Back Pocket bag must be clean finished and top stitched (French seamed). Back pocket bag to finish 6 ½" from opening.
Leg Opening	1 ½" fold back with overedge and 1 ½" blind-stitch.
Interlining	Interlining type: Non-woven fusible. Placement: Waist, belt loops, fly, pockets. Must pass JCP in process testing standards.

Date Created: Sep 17, 2025 12:26:55 AM





Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

Status:

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

Sub Brand: Clothing Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 001: STF TAILORED FF TROUSER -

CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

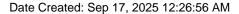
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Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	-1	-1	-1	-1	0	1	1	2	2	2
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	-1	-1	-1	-1	0	1	1	2	2	1 1/2
220	Full Thigh at Crotch		Critical	3/8	3/8	- 1/2	- 1/2	- 1/2	- 1/2	0	1/2	1/2	1	1	3/4
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	- 1/4	- 1/4	- 1/4	- 1/4	0	1/4	1/4	1/2	1/2	1/2
	Full Leg Opening Rel (Long)		Critical	3/8	3/8	- 1/4	- 1/4	- 1/4	- 1/4	0	1/4	1/4	3/8	3/8	3/8
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.34	Front Rise 34" Inseam	LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8





Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

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Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 001: STF TAILORED FF TROUSER -

CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

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Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
	frm Top Edge														
	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8





Measurement WorkSheet - Graded

Product Manager: NA

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Status:

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

Sub Brand: Clothing Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 001: STF TAILORED FF TROUSER -

CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
R															
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0



Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

Status:

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

Sub Brand: Clothing Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 001: STF TAILORED FF TROUSER -

CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44				
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	2	2				
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	1 1/2	1 1/2				
220	Full Thigh at Crotch		Critical	3/8	3/8	3/4	3/4				
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	1/2	1/2				
222.60. 9	Full Leg Opening Rel (Long)		Critical	3/8	3/8	3/8	3/8				
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0				
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0				
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0				
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0				
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0				
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0				
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0				
	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8				
	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8				
	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8				
	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8				
127.34	Front Rise 34" Inseam	LONG	Critical	1/4	1/4	3/8	3/8				





Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026 Product Manager: NA

Status:

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

Sub Brand: Clothing Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 001: STF TAILORED FF TROUSER -

CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44				
	frm Top Edge										
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8				
	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8				
	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8				
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8				
	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8				
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8				
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	3/8	3/8				
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8				
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8				
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	3/8	3/8				
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	3/8	3/8				
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	3/8	3/8				
147.40	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	3/8	3/8				





Measurement WorkSheet - Graded

Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

Sub Brand: Clothing Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 001: STF TAILORED FF TROUSER -CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

Status:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44				
R											
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	3/8	3/8				
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	3/8	3/8				
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0				
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0				
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	0	0				



Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

Block/Reference Pattern#:

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

Sub Brand: Clothing Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 32

Measurement Set Name: 002: STF TAILORED FF TROUSER - SLIM Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

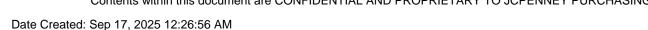
https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	-1	-1	-1	-1	0	1	1	2	2	2
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	-1	-1	-1	-1	0	1	1	2	2	1 1/2
220	Full Thigh at Crotch		Critical	3/8	3/8	- 1/2	- 1/2	- 1/2	- 1/2	0	1/2	1/2	1	1	3/4
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	- 1/4	- 1/4	- 1/4	- 1/4	0	1/4	1/4	1/2	1/2	1/2
222.60. 9	Full Leg Opening Rel (Long)		Critical	3/8	3/8	- 1/4	- 1/4	- 1/4	- 1/4	0	1/4	1/4	3/8	3/8	3/8
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.34	Front Rise 34" Inseam	LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8





Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

Sub Brand: Clothing Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 002: STF TAILORED FF TROUSER - SLIM Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
	frm Top Edge				- ()										
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8





Sub Brand: Clothing

Measurement WorkSheet - Graded

Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

> Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 32 Block/Reference Pattern#:

Measurement Set Name: 002 : STF TAILORED FF TROUSER - SLIM Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
R															
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0



Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

Sub Brand: Clothing Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 32 Block/Reference Pattern#:

Measurement Set Name: 002: STF TAILORED FF TROUSER - SLIM Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44				
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	2	2				
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	1 1/2	1 1/2				
220	Full Thigh at Crotch		Critical	3/8	3/8	3/4	3/4				
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	1/2	1/2				
222.60. 9	Full Leg Opening Rel (Long)		Critical	3/8	3/8	3/8	3/8				
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0				
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0				
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0				
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0				
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0				
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0				
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0				
	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8				
	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8				
	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8				
	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8				
127.34	Front Rise 34" Inseam	LONG	Critical	1/4	1/4	3/8	3/8				





Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026 Product Manager: NA

Block/Reference Pattern#:

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

Sub Brand: Clothing Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Measurement Set Name: 002: STF TAILORED FF TROUSER - SLIM Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

Sample Size: 32

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44				
	frm Top Edge	H I W Comments	Chilicanty	101(+)	101(-)	42	44				
	Front Rise 36" Inseam	X-LONG	Critical	1/4	1/4	3/8	3/8				
	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8				
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8				
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8				
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8				
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8				
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	3/8	3/8				
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8				
	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8				
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	3/8	3/8				
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	3/8	3/8				
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	3/8	3/8				
147.40	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	3/8	3/8				





Measurement WorkSheet - Graded

Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

Sub Brand: Clothing Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 32 Block/Reference Pattern#:

Measurement Set Name: 002 : STF TAILORED FF TROUSER - SLIM Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44				
R											
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	3/8	3/8				
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	3/8	3/8				
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0				
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0				
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	0	0				



Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

Status:

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

Sub Brand: Clothing Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Assigned IBO: INDIA Dept. #: Floor Set Month 2: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 003: STF TAILORED FF TROUSER - BIG

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	38	40	42	44	46	48	50	52	54	56
		starting Sp24 Bigs will stop at waist 38		0	0	0	0	0	0	0	0	0	0	0	0
		34-36 will come from Classic measurement set		0	0	0	0	0	0	0	0	0	0	0	0
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	-2	-2	-2	-2	-2	0	2	2	2	2
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	-1 1/2	-1 1/2	-1 1/2	-1 1/2	-1 1/2	0	1 1/2	1 1/2	1 1/2	1 1/2
220	Full Thigh at Crotch		Critical	3/8	3/8	- 3/4	- 3/4	- 3/4	- 3/4	- 3/4	0	3/4	3/4	3/4	3/4
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	- 1/2	- 1/2	- 1/2	- 1/2	- 3/8	0	1/4	1/4	1/4	1/4
	Full Leg Opening Rel (Long)		Critical	3/8	3/8	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
127.30	Front Rise 30" Inseam	SHORT	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8





Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

Sub Brand: Clothing Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 003: STF TAILORED FF TROUSER - BIG

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

Status:

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	38	40	42	44	46	48	50	52	54	56
	frm Top Edge														
	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam			1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8





Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

> Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 48

Sub Brand: Clothing

Block/Reference Pattern#:

Measurement Set Name: 003: STF TAILORED FF TROUSER - BIG

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

Status: How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	38	40	42	44	46	48	50	52	54	56
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0	0	- 1/2	0	0	0	0	0	0
	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0	0	- 1/2	0	0	0	0	0	0
142.5	Pocket Opening Welt			1/8	1/8	0	0	0	- 1/2	0	0	0	0	0	0





Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

Sub Brand: Clothing Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Assigned IBO: INDIA Dept. #: Floor Set Month 2: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 003: STF TAILORED FF TROUSER - BIG

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

Status:

How To Measure Manual:

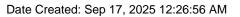
https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	58	60				
	·	starting Sp24 Bigs will stop at waist 38		0	0	0	0				
		34-36 will come from Classic measurement set		0	0	0	0				
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	2	2				
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	1 1/2	1 1/2				
220	Full Thigh at Crotch		Critical	3/8	3/8	3/4	3/4				
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	1/4	1/4				
222.60. 9	Full Leg Opening Rel (Long)		Critical	3/8	3/8	3/8	3/8				
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0				
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0				
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0				
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0				
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0				
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0				
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0				
	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8				
	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8				
127.30	Front Rise 30" Inseam	SHORT	Critical	1/4	1/4	3/8	3/8				





Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026 Product Manager: NA

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

Sub Brand: Clothing Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 48

Block/Reference Pattern#:

Status:

Measurement Set Name: 003: STF TAILORED FF TROUSER - BIG

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

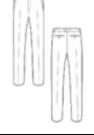
How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	58	60				
	frm Top Edge										
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8				
	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	3/8	3/8				
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8				
	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8				
	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8				
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8				
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8				
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8				
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	3/8	3/8				
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8				
	Back Rise 38" Inseam	X-LONG	Critical	1/4	1/4	3/8	3/8				
	Fly Stitch Lgth frm Seam			1/4	1/4	3/8	3/8				
	Fly Stitch Lgth frm Seam			1/4	1/4	3/8	3/8				





Measurement WorkSheet - Graded

Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

Status:

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

Sub Brand: Clothing Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 003: STF TAILORED FF TROUSER - BIG

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	58	60				
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	3/8	3/8				
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	3/8	3/8				
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	3/8	3/8				
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	3/8	3/8				
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0				
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0				
142.5	Pocket Opening Welt			1/8	1/8	0	0				



Measurement WorkSheet - Incremental

Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

Status:

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

> Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 32

Sub Brand: Clothing

Block/Reference Pattern#:

Measurement Set Name: 001: STF TAILORED FF TROUSER -

CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	30	31	32	33	34	35	36	38	40	42
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	38	39	40	41	42	43	44	46	48	49 1/2
220	Full Thigh at Crotch		Critical	3/8	3/8	25	25 1/2	26	26 1/2	27	27 1/2	28	29	30	30 3/4
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	18 1/4	18 1/2	18 3/4	19	19 1/4	19 1/2	19 3/4	20 1/4	20 3/4	21 1/4
	Full Leg Opening Rel (Long)		Critical	3/8	3/8	15 1/4	15 1/2	15 3/4	16	16 1/4	16 1/2	16 3/4	17 1/8	17 1/2	17 7/8
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28	28	28	28	28	28	28	28	28
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29	29	29	29	29	29	29	29	29
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30	30	30	30	30	30	30	30	30
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32	32	32	32	32	32	32	32	32
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34	34	34	34	34	34	34	34	34
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36	36	36	36	36	36	36	36	36
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38	38	38	38	38	38	38	38	38
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	10	10 1/8	10 1/4	10 3/8	10 1/2	10 5/8	10 13/16	11 3/16	11 9/16	11 15/16
	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	10 1/4	10 3/8	10 1/2	10 5/8	10 3/4	10 7/8	11 1/16	11 7/16	11 13/16	12 3/16
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	10 1/2	10 5/8	10 3/4	10 7/8	11	11 1/8	11 5/16	11 11/16	12 1/16	12 7/16
	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	11	11 1/8	11 1/4	11 3/8	11 1/2	11 5/8	11 13/16	12 3/16	12 9/16	12 15/16
127.34	Front Rise 34" Inseam	LONG	Critical	1/4	1/4	11 1/2	11 5/8	11 3/4	11 7/8	12	12 1/8	12 5/16	12 11/16	13 1/16	13 7/16



Measurement WorkSheet - Incremental

Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

> Product Lifecycle State: Production Designer 1: Allia Rizk

> > Status:

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 32

Sub Brand: Clothing

Block/Reference Pattern#:

Measurement Set Name: 001: STF TAILORED FF TROUSER -

CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
	frm Top Edge														
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	12	12 1/8	12 1/4	12 3/8	12 1/2	12 5/8	12 13/16	13 3/16	13 9/16	13 15/16
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	12 1/2	12 5/8	12 3/4	12 7/8	13	13 1/8	13 5/16	13 11/16	14 1/16	14 7/16
	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	14 1/2	14 5/8	14 3/4	14 7/8	15	15 1/8	15 5/16	15 11/16	16 1/16	16 7/16
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	14 3/4	14 7/8	15	15 1/8	15 1/4	15 3/8	15 9/16	15 15/16	16 5/16	16 11/16
	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	15	15 1/8	15 1/4	15 3/8	15 1/2	15 5/8	15 13/16	16 3/16	16 9/16	16 15/16
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	15 1/2	15 5/8	15 3/4	15 7/8	16	16 1/8	16 5/16	16 11/16	17 1/16	17 7/16
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	16	16 1/8	16 1/4	16 3/8	16 1/2	16 5/8	16 13/16	17 3/16	17 9/16	17 15/16
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	16 1/2	16 5/8	16 3/4	16 7/8	17	17 1/8	17 5/16	17 11/16	18 1/16	18 7/16
	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	17	17 1/8	17 1/4	17 3/8	17 1/2	17 5/8	17 13/16	18 3/16	18 9/16	18 15/16
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	5 1/4	5 3/8	5 1/2	5 5/8	5 3/4	5 7/8	6 1/16	6 7/16	6 13/16	7 3/16
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	5 1/2	5 5/8	5 3/4	5 7/8	6	6 1/8	6 5/16	6 11/16	7 1/16	7 7/16
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	5 3/4	5 7/8	6	6 1/8	6 1/4	6 3/8	6 9/16	6 15/16	7 5/16	7 11/16
147.40	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	6 1/4	6 3/8	6 1/2	6 5/8	6 3/4	6 7/8	7 1/16	7 7/16	7 13/16	8 3/16



Measurement WorkSheet - Incremental

Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

Status:

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

Product Lifecycle State: Production Sub Brand: Clothing Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 001: STF TAILORED FF TROUSER -

CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
R															
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	6 3/4	6 7/8	7	7 1/8	7 1/4	7 3/8	7 9/16	7 15/16	8 5/16	8 11/16
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	7 1/4	7 3/8	7 1/2	7 5/8	7 3/4	7 7/8	8 1/16	8 7/16	8 13/16	9 3/16
	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	3/4	3/4	3/4	1 1/4	1 1/4	1 1/4	1 1/4	1 3/4	1 3/4	1 3/4
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	6 3/4	6 3/4	6 3/4	7 1/4	7 1/4	7 1/4	7 1/4	7 3/4	7 3/4	7 3/4
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	4 3/4	4 3/4	4 3/4	5 1/4	5 1/4	5 1/4	5 1/4	5 3/4	5 3/4	5 3/4



Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

Status:

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

Product Lifecycle State: Production Sub Brand: Clothing Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 001: STF TAILORED FF TROUSER -

CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44				
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	44	46				
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	51	52 1/2				
220	Full Thigh at Crotch		Critical	3/8	3/8	31 1/2	32 1/4				
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	21 3/4	22 1/4				
	Full Leg Opening Rel (Long)		Critical	3/8	3/8	18 1/4	18 5/8				
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28				
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29				
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30				
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32				
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34				
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36				
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38				
	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	12 5/16	12 11/16				
	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	12 9/16	12 15/16				
	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	12 13/16	13 3/16				
	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	13 5/16	13 11/16				
127.34		LONG	Critical	1/4	1/4	13 13/16					



Sub Brand: Clothing

Measurement WorkSheet - Incremental

Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

Status:

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

> Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 001: STF TAILORED FF TROUSER -

CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44					
	frm Top Edge											
	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	14 5/16	14 11/16					
	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	14 13/16	15 3/16					
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	16 13/16	17 3/16					
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	17 1/16	17 7/16					
	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	17 5/16	17 11/16					
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	17 13/16	18 3/16					
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	18 5/16	18 11/16					
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	18 13/16	19 3/16					
	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	19 5/16	19 11/16					
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	7 9/16	7 15/16					
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	7 13/16	8 3/16		-			
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	8 1/16	8 7/16					
147.40	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	8 9/16	8 15/16					ĺ





Sub Brand: Clothing

Measurement WorkSheet - Incremental

Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

Status:

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

> Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 32 Block/Reference Pattern#:

Measurement Set Name: 001: STF TAILORED FF TROUSER -

CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44				
R											
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	9 1/16	9 7/16				
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	9 9/16	9 15/16				
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	1 3/4	1 3/4				
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	7 3/4	7 3/4				
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	5 3/4	5 3/4				



Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

Sub Brand: Clothing Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Test Program: Sourcing Director: NA Program Type: Assigned IBO: INDIA Dept. #: Floor Set Month 2: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 002: STF TAILORED FF TROUSER - SLIM Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	30	31	32	33	34	35	36	38	40	42
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	37	38	39	40	41	42	43	45	47	48 1/2
220	Full Thigh at Crotch		Critical	3/8	3/8	24 1/2	25	25 1/2	26	26 1/2	27	27 1/2	28 1/2	29 1/2	30 1/4
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	17 1/2	17 3/4	18	18 1/4	18 1/2	18 3/4	19	19 1/2	20	20 1/2
	Full Leg Opening Rel (Long)		Critical	3/8	3/8	14 1/2	14 3/4	15	15 1/4	15 1/2	15 3/4	16	16 3/8	16 3/4	17 1/8
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28	28	28	28	28	28	28	28	28
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29	29	29	29	29	29	29	29	29
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30	30	30	30	30	30	30	30	30
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32	32	32	32	32	32	32	32	32
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34	34	34	34	34	34	34	34	34
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36	36	36	36	36	36	36	36	36
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38	38	38	38	38	38	38	38	38
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	9 1/4	9 3/8	9 1/2	9 5/8	9 3/4	9 7/8	10 1/16	10 7/16	10 13/16	11 3/16
	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	9 1/2	9 5/8	9 3/4	9 7/8	10	10 1/8	10 5/16	10 11/16	11 1/16	11 7/16
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	9 3/4	9 7/8	10	10 1/8	10 1/4	10 3/8	10 9/16	10 15/16	11 5/16	11 11/16
	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	10 1/4	10 3/8	10 1/2	10 5/8	10 3/4	10 7/8	11 1/16	11 7/16	11 13/16	12 3/16
127.34	Front Rise 34" Inseam	LONG	Critical	1/4	1/4	10 3/4	10 7/8	11	11 1/8	11 1/4	11 3/8	11 9/16	11 15/16	12 5/16	12 11/16



Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

> Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 32

Sub Brand: Clothing

Block/Reference Pattern#:

Measurement Set Name: 002: STF TAILORED FF TROUSER - SLIM Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
	frm Top Edge	TITIVI COMMENTS	Criticality	101(+)	101(-)	20	23	30	31	32		34	30		40
	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	11 1/4	11 3/8	11 1/2	11 5/8	11 3/4	11 7/8	12 1/16	12 7/16	12 13/16	13 3/16
	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	11 3/4	11 7/8	12	12 1/8	12 1/4	12 3/8	12 9/16	12 15/16	13 5/16	13 11/16
	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	14 1/4	14 3/8	14 1/2	14 5/8	14 3/4	14 7/8	15 1/16	15 7/16	15 13/16	16 3/16
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	14 1/2	14 5/8	14 3/4	14 7/8	15	15 1/8	15 5/16	15 11/16	16 1/16	16 7/16
	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	14 3/4	14 7/8	15	15 1/8	15 1/4	15 3/8	15 9/16	15 15/16	16 5/16	16 11/16
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	15 1/4	15 3/8	15 1/2	15 5/8	15 3/4	15 7/8	16 1/16	16 7/16	16 13/16	17 3/16
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	15 3/4	15 7/8	16	16 1/8	16 1/4	16 3/8	16 9/16	16 15/16	17 5/16	17 11/16
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	16 1/4	16 3/8	16 1/2	16 5/8	16 3/4	16 7/8	17 1/16	17 7/16	17 13/16	18 3/16
	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	16 3/4	16 7/8	17	17 1/8	17 1/4	17 3/8	17 9/16	17 15/16	18 5/16	18 11/16
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	4 1/2	4 5/8	4 3/4	4 7/8	5	5 1/8	5 5/16	5 11/16	6 1/16	6 7/16
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	5	5 1/8	5 1/4	5 3/8	5 1/2	5 5/8	5 13/16	6 3/16	6 9/16	6 15/16
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	5 1/4	5 3/8	5 1/2	5 5/8	5 3/4	5 7/8	6 1/16	6 7/16	6 13/16	7 3/16
147.40	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	5 3/4	5 7/8	6	6 1/8	6 1/4	6 3/8	6 9/16	6 15/16	7 5/16	7 11/16





Measurement WorkSheet - Incremental

Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

> Product Lifecycle State: Production Designer 1: Allia Rizk

Sub Brand: Clothing Gender: Mens Development Type: Standard JCP

US Technical Designer: Cindy L Fidler Test Program: Sourcing Director: NA

Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 002: STF TAILORED FF TROUSER - SLIM Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
R															
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	6 1/4	6 3/8	6 1/2	6 5/8	6 3/4	6 7/8	7 1/16	7 7/16	7 13/16	8 3/16
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	6 3/4	6 7/8	7	7 1/8	7 1/4	7 3/8	7 9/16	7 15/16	8 5/16	8 11/16
	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	3/4	3/4	3/4	1 1/4	1 1/4	1 1/4	1 1/4	1 3/4	1 3/4	1 3/4
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	6 3/4	6 3/4	6 3/4	7 1/4	7 1/4	7 1/4	7 1/4	7 3/4	7 3/4	7 3/4
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	4 3/4	4 3/4	4 3/4	5 1/4	5 1/4	5 1/4	5 1/4	5 3/4	5 3/4	5 3/4



Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

Sub Brand: Clothing Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 32 Block/Reference Pattern#:

Measurement Set Name: 002: STF TAILORED FF TROUSER - SLIM Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44				
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	44	46				
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	50	51 1/2				
220	Full Thigh at Crotch		Critical	3/8	3/8	31	31 3/4				
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	21	21 1/2				
	Full Leg Opening Rel (Long)		Critical	3/8	3/8	17 1/2	17 7/8				
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28				
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29				
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30				
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32				
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34				
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36				
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38				
	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	11 9/16	11 15/16				
	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	11 13/16	12 3/16				
	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	12 1/16	12 7/16				
	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	12 9/16	12 15/16				
127.34	Front Rise 34" Inseam	LONG	Critical	1/4	1/4		13 7/16				





Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

Sub Brand: Clothing Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 32 Block/Reference Pattern#:

Measurement Set Name: 002: STF TAILORED FF TROUSER - SLIM Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44				
	frm Top Edge										
	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	13 9/16	13 15/16				
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	14 1/16	14 7/16				
	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	16 9/16	16 15/16				
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	16 13/16	17 3/16				
	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	17 1/16	17 7/16				
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	17 9/16	17 15/16				
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	18 1/16	18 7/16				
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	18 9/16	18 15/16				
	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	19 1/16	19 7/16				
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	6 13/16	7 3/16				
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	7 5/16	7 11/16				
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	7 9/16	7 15/16				_
147.40	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	8 1/16	8 7/16				





Sub Brand: Clothing

Measurement WorkSheet - Incremental

Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

> Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP

US Technical Designer: Cindy L Fidler Test Program: Sourcing Director: NA

Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 002: STF TAILORED FF TROUSER - SLIM Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44				
R											
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	8 9/16	8 15/16				
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	9 1/16	9 7/16				
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	1 3/4	1 3/4				
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	7 3/4	7 3/4				
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	5 3/4	5 3/4				



Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

Status:

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

> Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Assigned IBO: INDIA Dept. #: Floor Set Month 2: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 48

Sub Brand: Clothing

Measurement Set Name: 003: STF TAILORED FF TROUSER - BIG

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers

Block/Reference Pattern#:

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	38	40	42	44	46	48	50	52	54	56
		starting Sp24 Bigs will stop at waist 38		0	0	0	0	0	0	0	0	0	0	0	0
		34-36 will come from Classic measurement set		0	0	0	0	0	0	0	0	0	0	0	0
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	38 1/2	40 1/2	42 1/2	44 1/2	46 1/2	48 1/2	50 1/2	52 1/2	54 1/2	56 1/2
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	48 1/2	50	51 1/2	53	54 1/2	56	57 1/2	59	60 1/2	62
220	Full Thigh at Crotch		Critical	3/8	3/8	30 1/2	31 1/4	32	32 3/4	33 1/2	34 1/4	35	35 3/4	36 1/2	37 1/4
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	22 1/8	22 5/8	23 1/8	23 5/8	24 1/8	24 1/2	24 3/4	25	25 1/4	25 1/2
222.60. 9	Full Leg Opening Rel (Long)		Critical	3/8	3/8	18 3/4	19 1/8	19 1/2	19 7/8	20 1/4	20 5/8	21	21 3/8	21 3/4	22 1/8
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28	28	28	28	28	28	28	28	28
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29	29	29	29	29	29	29	29	29
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30	30	30	30	30	30	30	30	30
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32	32	32	32	32	32	32	32	32
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34	34	34	34	34	34	34	34	34
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36	36	36	36	36	36	36	36	36
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38	38	38	38	38	38	38	38	38
	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	11 3/4	12 1/8	12 1/2	12 7/8	13 1/4	13 5/8	14	14 3/8	14 3/4	15 1/8
	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	12	12 3/8	12 3/4	13 1/8	13 1/2	13 7/8	14 1/4	14 5/8	15	15 3/8
127.30	Front Rise 30" Inseam	SHORT	Critical	1/4	1/4	12 1/4	12 5/8	13	13 3/8	13 3/4	14 1/8	14 1/2	14 7/8	15 1/4	15 5/8





Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

> Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Assigned IBO: INDIA Dept. #: Floor Set Month 2: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 48

Sub Brand: Clothing

Block/Reference Pattern#:

Measurement Set Name: 003: STF TAILORED FF TROUSER - BIG

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

Status:

How To Measure Manual:

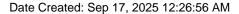
https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	38	40	42	44	46	48	50	52	54	56
	frm Top Edge														
	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	12 3/4	13 1/8	13 1/2	13 7/8	14 1/4	14 5/8	15	15 3/8	15 3/4	16 1/8
	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	13 1/4	13 5/8	14	14 3/8	14 3/4	15 1/8	15 1/2	15 7/8	16 1/4	16 5/8
	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	13 3/4	14 1/8	14 1/2	14 7/8	15 1/4	15 5/8	16	16 3/8	16 3/4	17 1/8
	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	14 1/4	14 5/8	15	15 3/8	15 3/4	16 1/8	16 1/2	16 7/8	17 1/4	17 5/8
	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	17	17 3/8	17 3/4	18 1/8	18 1/2	18 7/8	19 1/4	19 5/8	20	20 3/8
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	17 1/4	17 5/8	18	18 3/8	18 3/4	19 1/8	19 1/2	19 7/8	20 1/4	20 5/8
	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	17 1/2	17 7/8	18 1/4	18 5/8	19	19 3/8	19 3/4	20 1/8	20 1/2	20 7/8
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	18	18 3/8	18 3/4	19 1/8	19 1/2	19 7/8	20 1/4	20 5/8	21	21 3/8
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	18 1/2	18 7/8	19 1/4	19 5/8	20	20 3/8	20 3/4	21 1/8	21 1/2	21 7/8
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	19	19 3/8	19 3/4	20 1/8	20 1/2	20 7/8	21 1/4	21 5/8	22	22 3/8
	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	19 1/2	19 7/8	20 1/4	20 5/8	21	21 3/8	21 3/4	22 1/8	22 1/2	22 7/8
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	7 1/8	7 1/2	7 7/8	8 1/4	8 5/8	9	9 3/8	9 3/4	10 1/8	10 1/2
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	7 3/8	7 3/4	8 1/8	8 1/2	8 7/8	9 1/4	9 5/8	10	10 3/8	10 3/4





Product Manager: NA

Pre Production: Taylor Contreras

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND

> Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 48

Sub Brand: Clothing

Gender: Mens

Block/Reference Pattern#:

Measurement Set Name: 003: STF TAILORED FF TROUSER - BIG

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

Status:

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	38	40	42	44	46	48	50	52	54	56
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	7 5/8	8	8 3/8	8 3/4	9 1/8	9 1/2	9 7/8	10 1/4	10 5/8	11
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	8 1/8	8 1/2	8 7/8	9 1/4	9 5/8	10	10 3/8	10 3/4	11 1/8	11 1/2
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	8 5/8	9	9 3/8	9 3/4	10 1/8	10 1/2	10 7/8	11 1/4	11 5/8	12
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	9 1/8	9 1/2	9 7/8	10 1/4	10 5/8	11	11 3/8	11 3/4	12 1/8	12 1/2
	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	1	1	1	1	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	7 1/4	7 1/4	7 1/4	7 1/4	7 3/4	7 3/4	7 3/4	7 3/4	7 3/4	7 3/4
142.5	Pocket Opening Welt			1/8	1/8	5 1/4	5 1/4	5 1/4	5 1/4	5 3/4	5 3/4	5 3/4	5 3/4	5 3/4	5 3/4



Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

Sub Brand: Clothing Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Assigned IBO: INDIA Dept. #: Floor Set Month 2: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 48

Measurement Set Name: 003: STF TAILORED FF TROUSER - BIG

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

Block/Reference Pattern#:

Status:

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	58	60				
		starting Sp24 Bigs will stop at waist 38		0	0	0	0				
		34-36 will come from Classic measurement set		0	0	0	0				
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	58 1/2	60 1/2				
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	63 1/2	65				
220	Full Thigh at Crotch		Critical	3/8	3/8	38	38 3/4				
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	25 3/4	26				
222.60. 9	Full Leg Opening Rel (Long)		Critical	3/8	3/8	22 1/2	22 7/8				
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28				
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29				
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30				
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32				
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34				
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36				
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38				
	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	15 1/2	15 7/8				
	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	15 3/4	16 1/8				
127.30	Front Rise 30" Inseam	SHORT	Critical	1/4	1/4	16	16 3/8				



Product Manager: NA

Pre Production: Taylor Contreras

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND

> Product Lifecycle State: Production Designer 1: Allia Rizk

Sub Brand: Clothing

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Assigned IBO: INDIA Dept. #: Floor Set Month 2: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 48

Measurement Set Name: 003: STF TAILORED FF TROUSER - BIG Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

Block/Reference Pattern#:

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	58	60				
	frm Top Edge										
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	16 1/2	16 7/8				
127.34	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	17	17 3/8				
	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	17 1/2	17 7/8				
	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	18	18 3/8				
	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	20 3/4	21 1/8				
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	21	21 3/8				
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	21 1/4	21 5/8				
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	21 3/4	22 1/8				
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	22 1/4	22 5/8				
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	22 3/4	23 1/8				
	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	23 1/4	23 5/8				
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	10 7/8	11 1/4				
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	11 1/8	11 1/2				





Measurement WorkSheet - Incremental

Product Manager: NA

Product Description: STF SUPER SUIT FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB Season: Mens Season 13 2026

- Blue Birdseye - parent

Brand: STAFFORD Specification: 002: S13 2026 RAYMOND Pre Production: Taylor Contreras

> Product Lifecycle State: Production Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler Gender: Mens Development Type: Standard JCP

Test Program: Sourcing Director: NA Program Type: Floor Set Month 2: Assigned IBO: INDIA Dept. #: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mohd Shuja

Sample Size: 48

Sub Brand: Clothing

Block/Reference Pattern#:

Measurement Set Name: 003: STF TAILORED FF TROUSER - BIG

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

Status: How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx

83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	58	60					
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	11 3/8	11 3/4					
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	11 7/8	12 1/4					
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	12 3/8	12 3/4					
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	12 7/8	13 1/4					
	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	1 1/2	1 1/2					
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	7 3/4	7 3/4					
142.5	Pocket Opening Welt			1/8	1/8	5 3/4	5 3/4	·	·	·		