

**Product Package #: 332084**

Product Description: UNLINED KNIT SPORT COAT - GRAY LEOPARD parent

Brand: J. FERRAR

Season: Mens Season 13 2024

Sub Brand: None

Dept. #:

Printed by: ssae.merchandising2@raymond.in

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## Bill of Materials

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



BOM Approved: No

## Fabrications

Primary	Part Name	Material	Description	Supplier	Mill Reference ID	JCP Fabric Name	Material Weight	BOM Weight	Cutttable Width	Special Claims	Dye Method	Finish	Placement/Comments	Quantity	Color	GRAY LEOPARD
Primary	BODY	K124182 HTP RN	Ponti di Roma 58% Rayon, 38% Polyester, 4% Spandex	CARREMAN M00933	AK133 PRT Col.T892		0.0	299.0	55.0	Certified to OEKO-TEX Standard 100 - Class 2 - Product with Skin Contact, Wrinkle Recovery, Wrinkle Resistant (resists wrinkles during use), Packable	Heather + Print	Regular/Normal				Tonal MC - 20513 J.FERRAR GRAY LEOPARD

## Trim

Primary	Part Name	Material	Description	Supplier	Mill Reference ID	JCP Fabric Name	Material Weight	BOM Weight	Cutttable Width	Special Claims	Dye Method	Finish	Placement/Comments	Quantity	Color	GRAY LEOPARD
	BODY & SLEEVE LINING	GNT/100% POLY/GNT-6323					0.0	0.0	0.0							K660
	WELT POCKET	GNT/100% POLY/BTS-6323					0.0	0.0	0.0							K660
	24L BUTTON	T119586 BCW-0177P (POLY BUTTON)					0.0		0.0				4 @ SLEEVE VENT			#15

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## Bill of Materials

Season: Mens Season 13 2024

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COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

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Floor Set Month 3:

IBO Contact: Mita Gupta



## Trim

Primary	Part Name	Material	Description	Supplier	Mill Reference ID	JCP Fabric Name	Material Weight	BOM Weight	Cutttable Width	Special Claims	Dye Method	Finish	Placement/Comments	Quantity	Color	GRAY LEOPARD
		24L ligne														
	BUTTONHOLE THREAD	SUPPLIER SOURCED /BUTTONHOLE FOR LAPEL / CENTER FRONT BUTTONHOLE / SLEEVE BUTTONHOLE					0.0	0.0	0.0							DTM BODY
	BINDING	GNT/100% POLY/GNT-6323					0.0	0.0	0.0				BINDING			K660
	BUTTON THREAD	SUPPLIER SOURCED /BUTTON THREAD					0.0	0.0	0.0							DTM BUTTON
	UNDER COLLAR	SELF					0.0	0.0	0.0				UNDER COLLAR - SELF FABRIC			X
	COLLAR STAND	SELF					0.0	0.0	0.0				SEE DETAIL SKETCH			X
	32L BUTTON	T119587 BCW-0177P (POLY BUTTON) 32L ligne					0.0		0.0				2 @ CF			#15

Bill of Materials

Season: Mens Season 13 2024	Product Description: UNLINED KNIT SPORT COAT - GRAY LEOPARD parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 002 : RAYMOND AMERICA SPECS	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Direct (Std.)	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mita Gupta	

Processing

Primary	Part Name	Material	Description	Supplier	Mill Reference ID	JCP Fabric Name	Material Weight	BOM Weight	Cutable Width	Special Claims	Dye Method	Finish	Placement/Comments	Quantity	Color	GRAY LEOPARD
							0.0	0.0	0.0							

## Bill of Materials

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
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Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
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Sub Brand: None

Product Lifecycle State: Production

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Gender: Mens

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Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



BOM Approved:

## Packaging &amp; Labeling

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						SLIM FIT JACKET - ULTRA
		56-90-121-A	Label / Woven / COO ONLY (small) ; END FOLD / END SEW		Two side sew with DTM thread centered at interior neck band	J.Ferrar Country of Origin Label
		56-90-119-A	Label / Woven ; END FOLD / END SEW		Four side sew with DTM thread at interior wearer's right side centered 2 1/2 inches down from bottom of pocket	J.Ferrar Brand SLIM FIT Woven Label
	3P32G1; Generic Care Label	3P32G1	Generic Care Label ; Content/Care Label		Sewn into wearer's left interior pocket	3P32G1; Generic Care Label -- please assure size, content and care instructions are listed  Please denote chest size with 'R' for regular; 'L' for long; and 'S' for short
		55-39-957-B	Label / Woven / Button hole ; WOVEN / DIE CUT or laser cut		Placed on wearer's left sleeve on bottom button of the cuff	Slim Fit RED Button Label
	Bag Polybag	Polybag	Generic Polybag ; Polybag			POLYBAG  Reference polybag per JCP supplier website and review order for more details (vendor to source polybag)
	Insert Catalog	Catalog				.COM REQUIREMENTS  All .com merchandise to use the same P&L as retail, except donuts (no donuts for catalog)  Please refer to JCP Supplier website for all .com specific requirements

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Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



## Ticketing

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
		55-39-990-A	tag / hang / STRUNG ; DIE CUT		Loop through lapel button hole with DTM string	J.Ferrar 360 STRETCH KNIT Hangtag -- variable information, please select below:  Fit & Color Bar Variable - SLIM FIT Attribute Variables: - Front- 4-WAY STRETCH - Back- 4-WAY STRETCH & UNSTRUCTURED
Primary		BR-09-795-A	ticket / JOKER / sleeve / barcoded printed ; DIE CUT / PERFORATED		Attached with Dennison swift bars on wearer's left sleeve	J.Ferrar Integrated 360 STRETCH KNIT Joker Ticket -- variable information, please select SLIM FIT when ordering and denote chest size with 'R' for regular; 'L' for long; and 'S' for short  Please see guidelines for Joker/Matchbook on vendor website
		RF-00-811-B	Tag / Hang (non bar coded) / RFID ; GUILLOTINE CUT / DRILLED		Swift tack at wearer's left underarm seam	

## Hangers

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
	0043REDSLIMFIT	0043REDSLIMFIT				Mainetti Fit Donut -- red with black lettering (SLIM FIT)
	Jacket Donut	Jacket Hanger Donut				Self Locking Donut -- NO DONUTS ON ANY .COM PRODUCT  Coat Lengths - Shorts/Regs/Longs for 552 Sport Coats and 553 Suit Separates (jackets)  Please denote chest size on donut followed by a capital (S), (R), or (L)

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Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



## Hangers

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						All donuts 3/8 inch height and black with white lettering
Primary	#172 or #610; Hanger	172-BL	BLACK-17.5" Contour Suit ; HANGER-METAL HOOK			17 inch Black Hanger, sizes 34-41 (XS-M)
Primary	#173 or #611; Hanger	173-BL	BLACK-19" Contour Suit ; HANGER-METAL HOOK			19 inch Black Hanger, sizes 42-43 (L)
Primary	#174 or 2476; Hanger	174-BL	BLACK-20" Contour Suit ; HANGER-METAL HOOK			20 inch Black Hanger, sizes 44-53 (XL-XXL)
Primary	#175; Hanger	175-BL	BLACK - 44cm x 14 mm ; HANGER			22 inch black hanger, sizes 54 & up

## Bill of Materials

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Product Manager: NA

Brand: J. FERRAR

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Sub Brand: None

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Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



BOM Approved:

## Packaging &amp; Labeling

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						SUPER SLIM FIT JACKET - ULTRA
		56-90-121-A	Label / Woven / COO ONLY (small) ; END FOLD / END SEW		Two side sew with DTM thread centered at interior neck band	J.Ferrar Country of Origin Label
		55-39-905-A	Label / Woven ; END FOLD / END SEW		Four side sew with DTM thread at interior wearer's right side centered 2 1/2 inches down from bottom of pocket	J.Ferrar Brand SUPER SLIM FIT Woven Label
	3P32G1; Generic Care Label	3P32G1	Generic Care Label ; Content/Care Label		Sewn into wearer's left interior pocket	3P32G1 ; Generic Care Label -- please assure size, content and care instructions are listed  Please denote chest size with 'R' for regular; 'L' for long; and 'S' for short
		55-39-956-B	Label / Woven / Button hole ; WOVEN / DIE CUT or laser cut		Placed on wearer's left sleeve on bottom button of the cuff	Super Slim Fit PURPLE Button Label
	Bag Polybag	Polybag	Generic Polybag ; Polybag			POLYBAG  Reference polybag per JCP supplier website and review order for more details (vendor to source polybag)
	Insert Catalog	Catalog				.COM REQUIREMENTS  All .com merchandise to use the same P&L as retail, except donuts (no donuts for catalog)  Please refer to JCP Supplier website for all .com specific requirements

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Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



## Ticketing

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
		55-39-990-A	tag / hang / STRUNG ; DIE CUT		Loop through lapel button hole with DTM string	J.Ferrar 360 STRETCH KNIT Hangtag -- variable information, please select below:  Fit & Color Bar Variable - SUPER SLIM FIT Attribute Variables: - Front - 4-WAY STRETCH - Back - 4-WAY STRETCH & UNSTRUCTURED
Primary		BR-09-795-A	ticket / JOKER / sleeve / barcoded printed ; DIE CUT / PERFORATED		Attached with Dennison swift bars on wearer's left sleeve	J.Ferrar Integrated 360 STRETCH KNIT Joker Ticket -- variable information, please select SUPER SLIM FIT when ordering and denote chest size with 'R' for regular; 'L' for long; and 'S' for short  Please see guidelines for Joker/Matchbook on vendor website
		RF-00-811-B	Tag / Hang (non bar coded) / RFID ; GUILLOTINE CUT / DRILLED		Swift tack at wearer's left underarm seam	

## Hangers

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
	0043PURSUPERSLIMFIT	0043PURSUPERSLIMFIT				Mainetti Fit Donut -- purple with black lettering (SUPER SLIM FIT)
	Jacket Donut	Jacket Hanger Donut				Self Locking Donut -- NO DONUTS ON ANY .COM PRODUCT  Coat Lengths - Shorts/Regs/Longs for 552 Sport Coats and 553 Suit Separates (jackets)  Please denote chest size on donut followed by a capital

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## Bill of Materials

Season: Mens Season 13 2024	Product Description: UNLINED KNIT SPORT COAT - GRAY LEOPARD parent	Product Manager: NA
Brand: J. FERRAR	Specification: 002 : RAYMOND AMERICA SPECS	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Direct (Std.)	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mita Gupta



## Hangers

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						(S), (R), or (L) All donuts 3/8 inch height and black with white lettering
Primary	#172 or #610; Hanger	172-BL	BLACK-17.5" Contour Suit ; HANGER-METAL HOOK			17 inch Black Hanger, sizes 34-41 (XS-M)
Primary	#173 or #611; Hanger	173-BL	BLACK-19" Contour Suit ; HANGER-METAL HOOK			19 inch Black Hanger, sizes 42-43 (L)
Primary	#174 or 2476; Hanger	174-BL	BLACK-20" Contour Suit ; HANGER-METAL HOOK			20 inch Black Hanger, sizes 44-53 (XL-XXL)
Primary	#175; Hanger	175-BL	BLACK - 44cm x 14 mm ; HANGER			22 inch black hanger, sizes 54 & up

## Bill of Materials

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



BOM Approved:

## Packaging &amp; Labeling

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						BIG & TALL JACKET - ULTRA
		56-90-121-A	Label / Woven / COO ONLY (small) ; END FOLD / END SEW		Two side sew with DTM thread centered at interior neck band	J.Ferrar Country of Origin Label
		58-12-372-A	Label / Woven ; END FOLD / END SEW		Four side sew with DTM thread at interior wearer's right side centered 2 1/2 inches down from bottom of pocket	J.Ferrar Brand BIG & TALL Woven Label
	3P32G1; Generic Care Label	3P32G1	Generic Care Label ; Content/Care Label		Sewn into wearer's left interior pocket	3P32G1; Generic Care Label -- please assure size, content and care instructions are listed  Please denote chest size with 'R' for regular; 'L' for long; and 'S' for short
		55-39-963-A	Label / Woven / Button HOLE ; WOVEN / DIE CUT or laser cut		Placed on wearer's left sleeve on bottom button of the cuff	Big & Tall TEAL Button Label
	Bag Polybag	Polybag	Generic Polybag ; Polybag			POLYBAG  Reference polybag per JCP supplier website and review order for more details (vendor to source polybag)
	Insert Catalog	Catalog				.COM REQUIREMENTS  All .com merchandise to use the same P&L as retail, except donuts (no donuts for catalog)  Please refer to JCP Supplier website for all .com specific requirements

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Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

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Floor Set Month 3:

IBO Contact: Mita Gupta



## Ticketing

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
		55-39-990-A	tag / hang / STRUNG ; DIE CUT		Loop through lapel button hole with DTM string	J.Ferrar 360 STRETCH KNIT Hangtag -- variable information, please select below:  Fit & Color Bar Variable - BIG & TALL Attribute Variables: - Front - 4-WAY STRETCH - Back - 4-WAY STRETCH & UNSTRUCTURED
Primary		BR-09-795-A	ticket / JOKER / sleeve / barcoded printed ; DIE CUT / PERFORATED		Attached with Dennison swift bars on wearer's left sleeve	J.Ferrar Integrated 360 STRETCH KNIT Joker Ticket -- variable information, please select BIG & TALL when ordering and denote chest size with 'R' for regular; 'L' for long; and 'S' for short  Please see guidelines for Joker/Matchbook on vendor website

## Hangers

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
	0043TEALBIG&TALL	0043TEALBIG&TALL				Mainetti Fit Donut -- teal with black lettering (BIG & TALL); 0043TEALBIG&TALL
	Jacket Donut	Hanger Jacket Donut				Self Locking Donut -- NO DONUTS ON ANY .COM PRODUCT  Coat Lengths - Shorts/Regs/Longs for 552 Sport Coats and 553 Suit Separates (jackets)  Please denote chest size on donut followed by a capital (S), (R), or (L)  All donuts 3/8 inch height and

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Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

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Sourcing Director: NA

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Floor Set Month 3:

IBO Contact: Mita Gupta



## Hangers

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						black with white lettering
Primary	#172 or #610; Hanger	172-BL	BLACK-17.5" Contour Suit ; HANGER-METAL HOOK			17 inch Black Hanger, sizes 34-41 (XS-M)
Primary	#173 or #611; Hanger	173-BL	BLACK-19" Contour Suit ; HANGER-METAL HOOK			19 inch Black Hanger, sizes 42-43 (L)
Primary	#174 or 2476; Hanger	174-BL	BLACK-20" Contour Suit ; HANGER-METAL HOOK			20 inch Black Hanger, sizes 44-53 (XL-XXL)
Primary	#175; Hanger	175-BL	BLACK - 44cm x 14 mm ; HANGER			22 inch black hanger, sizes 54 & up

## Design (Full) Summary

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

### Floor Set Month 2:

Sourcing Director: NA

Dept. #:

### Floor Set Month 3:

Assigned IBO: INDIA

Floor Set Month 1:

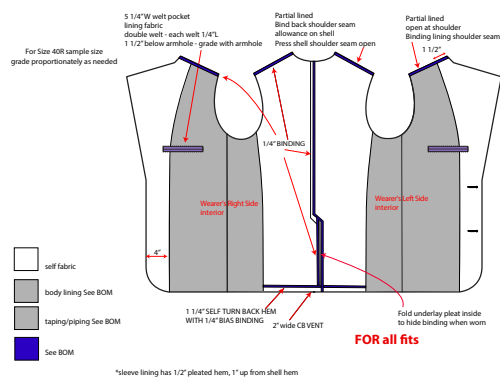
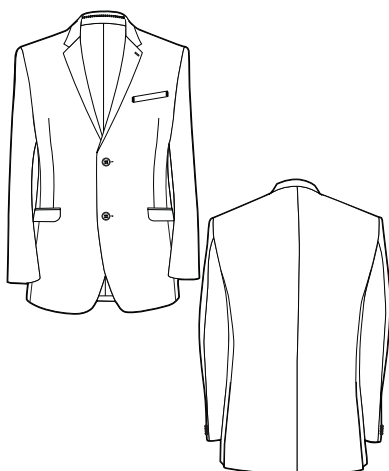
IBO Contact: Mita Gupta



Block/Reference Pattern # :

Test Program :

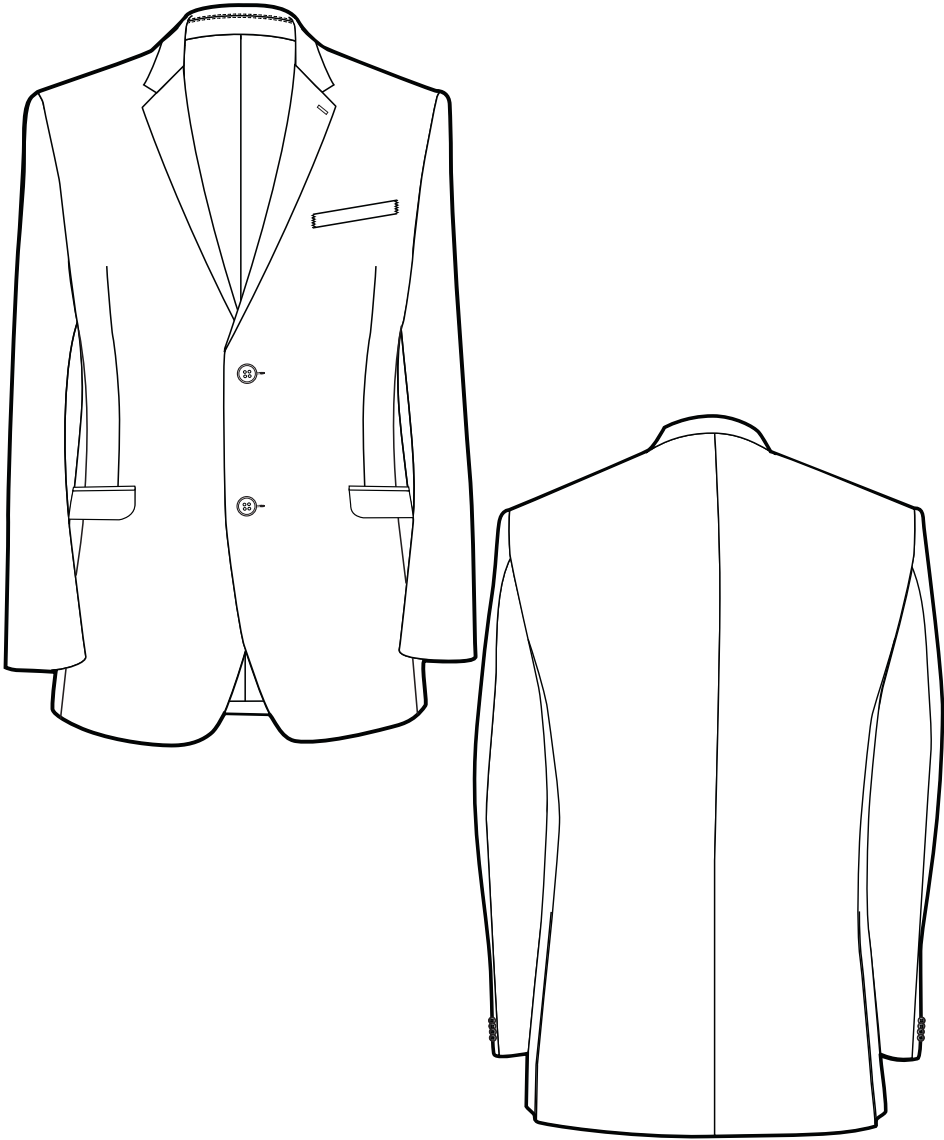
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Design Image Page

Season: Mens Season 13 2024	Product Description: UNLINED KNIT SPORT COAT - GRAY LEOPARD parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 002 : RAYMOND AMERICA SPECS	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Direct (Std.)	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mita Gupta	
Related Sample: 001 : Design - FRONT AND BACK			

File Name :KNIT SC.ai	Description :FRONT AND BACK
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## Design Image Page

Season: Mens Season 13 2024

Product Description: UNLINED KNIT  
SPORT COAT - GRAY LEOPARD  
parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND  
AMERICA SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

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Sourcing Director: NA

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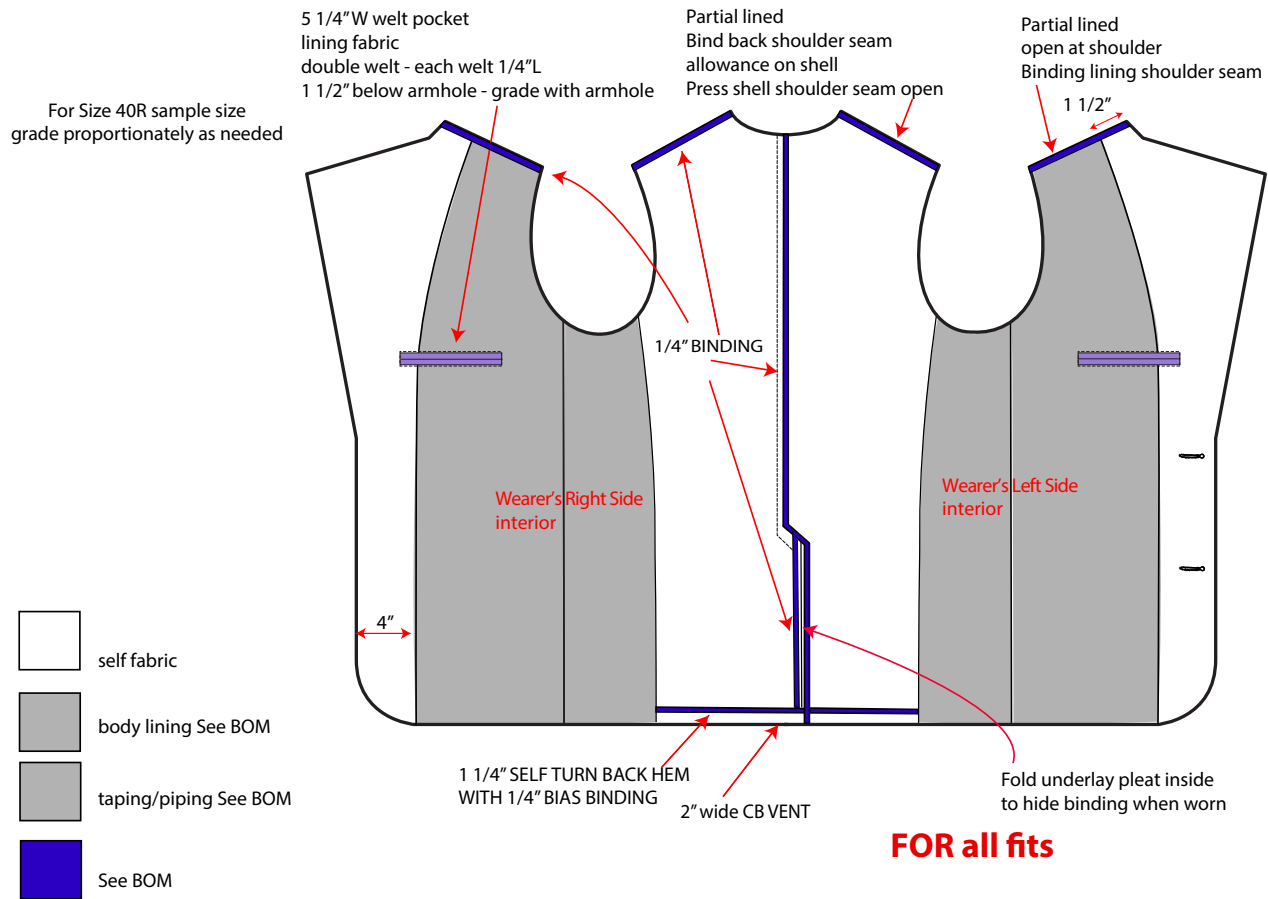
Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta

Related Sample: 002 : Design -  
Interior DetailsFile Name :half LINED WITH NO SWEAT  
PADS.ai

Description :Interior Details



\*sleeve lining has 1/2" pleated hem, 1" up from shell hem

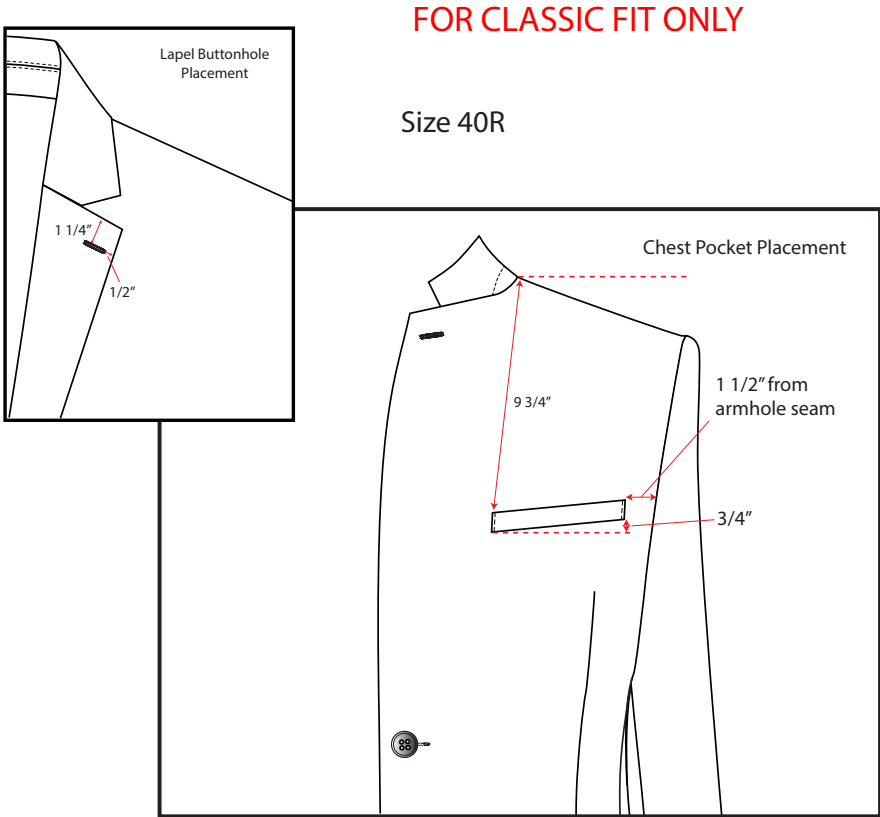
Comments :



Design Image Page

Season: Mens Season 13 2024	Product Description: UNLINED KNIT SPORT COAT - GRAY LEOPARD parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 002 : RAYMOND AMERICA SPECS	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Direct (Std.)	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mita Gupta	
Related Sample: 003 : Design - CLASSIC FIT CHEST POCKET			

File Name :CLASSIC FIT CHEST POCKET & NOTCH.ai.ai      Description :CLASSIC FIT CHEST POCKET



For Size 40R Only  
Please follow the graded measurements  
in the measurement pages

Comments :



## Design Image Page

Season: Mens Season 13 2024

Product Description: UNLINED KNIT  
SPORT COAT - GRAY LEOPARD  
parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND  
AMERICA SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

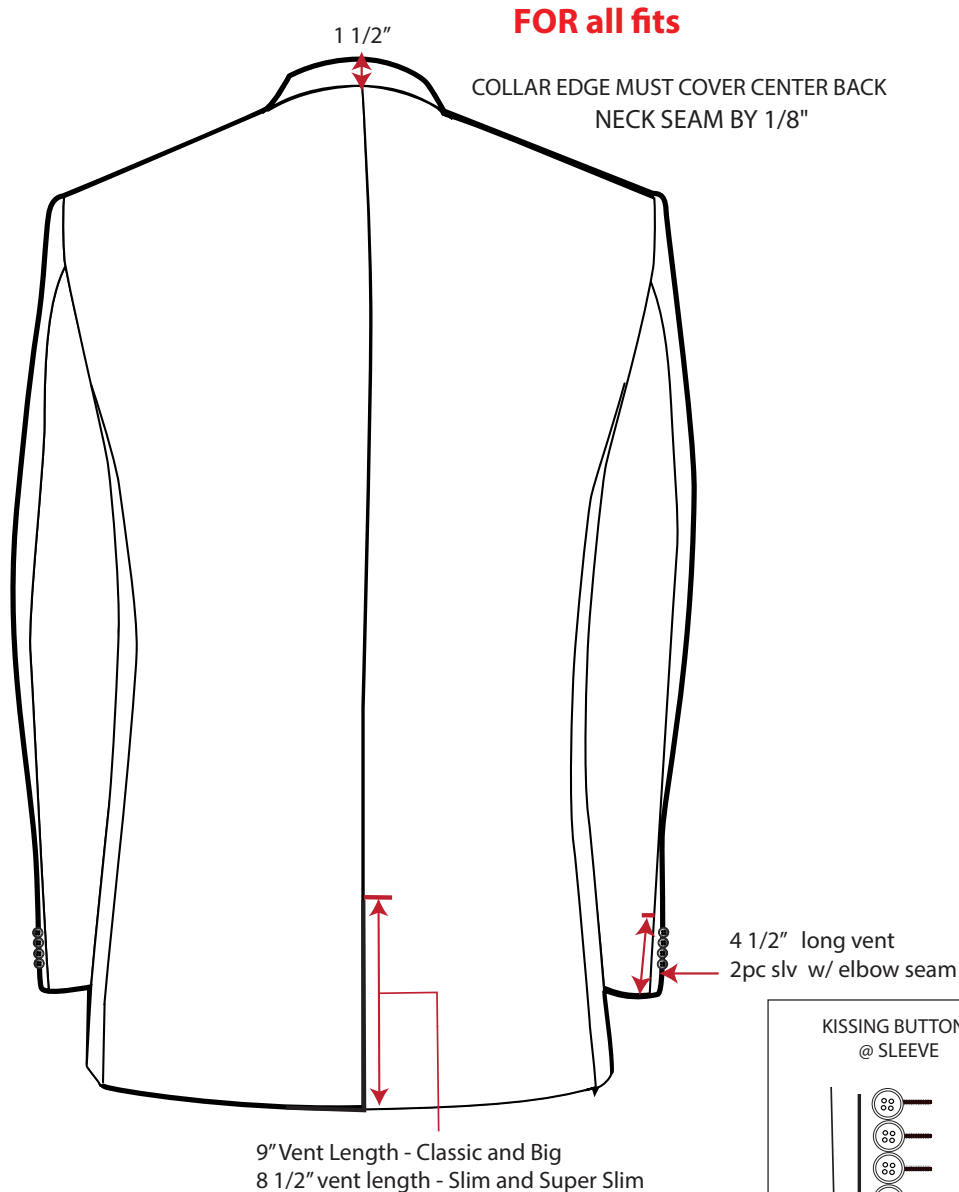
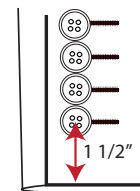
Floor Set Month 3:

IBO Contact: Mita Gupta

Related Sample: 005 : Design -  
BACK all fits

File Name :BACK DETAIL CB pleat all fits.ai

Description :BACK all fits

For Size 40R sample size  
grade proportionately as neededKISSING BUTTONS  
@ SLEEVE

Comments :

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(TOGETHER "JCPENNEY")

Date Created: Mar 5, 2024 11:55:48 PM

Page 19 of 68

## Design Image Page

Season: Mens Season 13 2024

Product Description: UNLINED KNIT  
SPORT COAT - GRAY LEOPARD  
parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND  
AMERICA SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

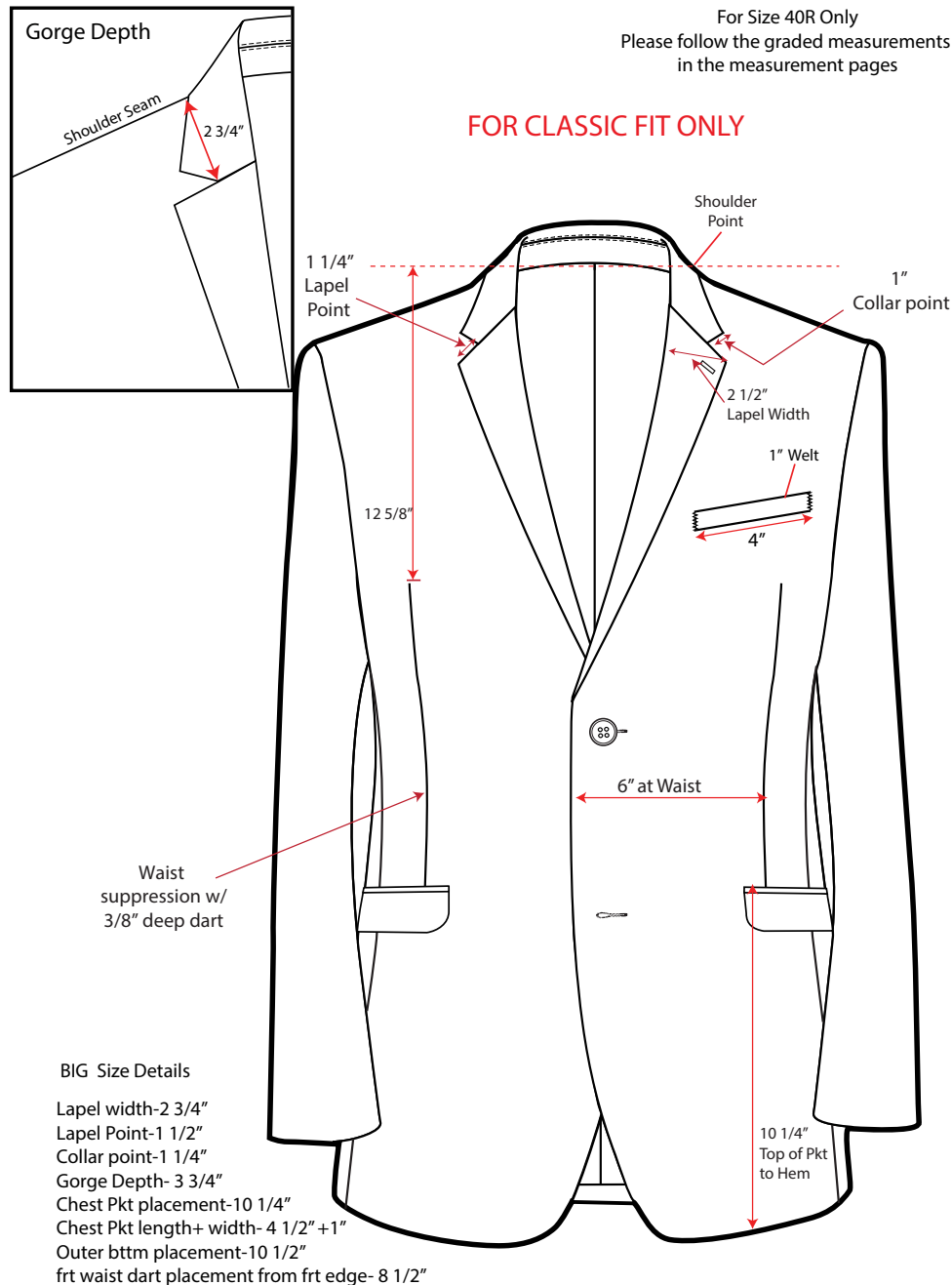
Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta

Related Sample: 006 : Design -  
CLASSIC FIT FRONT DETAILFile Name  
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Description :CLASSIC FIT FRONT DETAIL



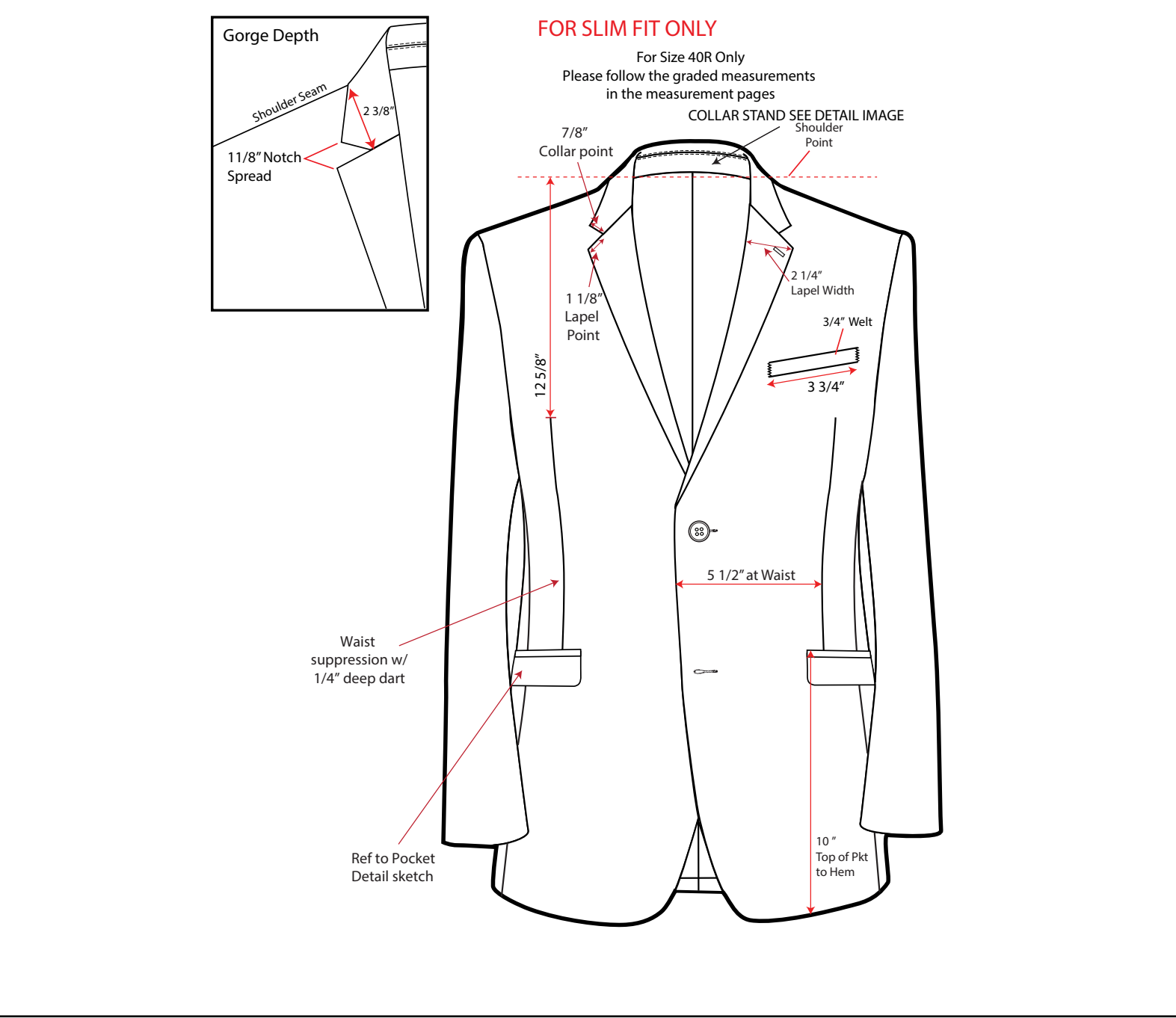
Comments :



Design Image Page

Season: Mens Season 13 2024	Product Description: UNLINED KNIT SPORT COAT - GRAY LEOPARD parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 002 : RAYMOND AMERICA SPECS	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Direct (Std.)	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mita Gupta	
Related Sample: 007 : Design - SLIM FIT FRONT DETAIL			

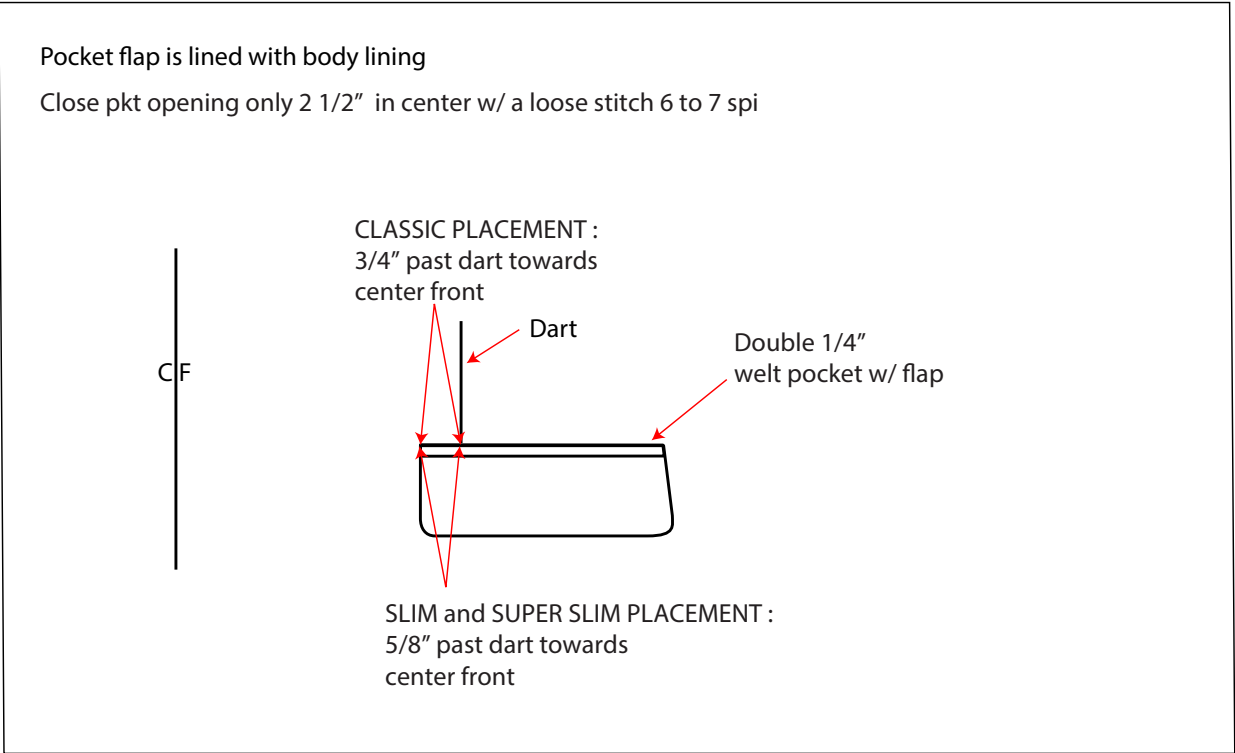
File Name :SLIMFITKNITDETAIL.ai	Description :SLIM FIT FRONT DETAIL
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Design Image Page


Season: Mens Season 13 2024	Product Description: UNLINED KNIT SPORT COAT - GRAY LEOPARD parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 002 : RAYMOND AMERICA SPECS	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Direct (Std.)	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mita Gupta	
Related Sample: 009 : Design - BODY POCKET			

File Name :BODY POCKET.ai	Description :BODY POCKET
---------------------------	--------------------------



Comments :

Design Image Page

Season: Mens Season 13 2024	Product Description: UNLINED KNIT SPORT COAT - GRAY LEOPARD parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 002 : RAYMOND AMERICA SPECS	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Direct (Std.)	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mita Gupta	
Related Sample: 011 : Design - SLIM FIT & SUPER SLIM FIT CHEST POCKET & NOTCH			

File Name :82207%20SLIM%20FIT%20%26%20SUPER%20SLIM%20FIT%20CHEST%20POCKET%20%26%20NOTCH.ai	Description :SLIM FIT & SUPER SLIM FIT CHEST POCKET & NOTCH
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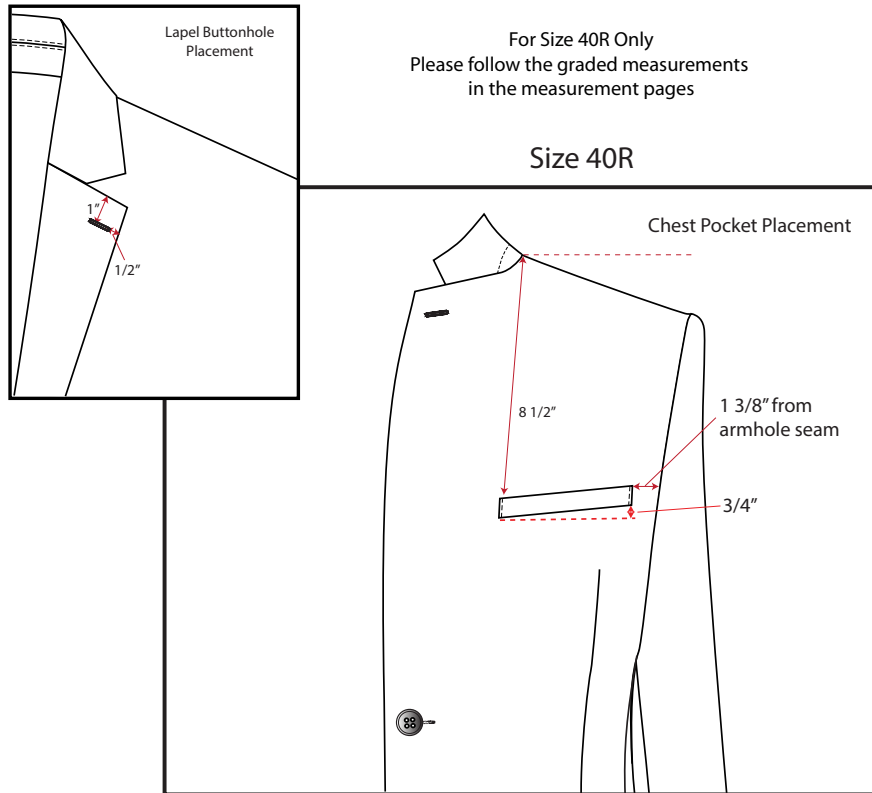




## FOR SLIM FIT & SUPER SLIM FIT ONLY

For Size 40R Only  
Please follow the graded measurements  
in the measurement pages

Size 40R



Comments :

## Design Image Page

Season: Mens Season 13 2024

Product Description: UNLINED KNIT  
SPORT COAT - GRAY LEOPARD  
parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND  
AMERICA SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

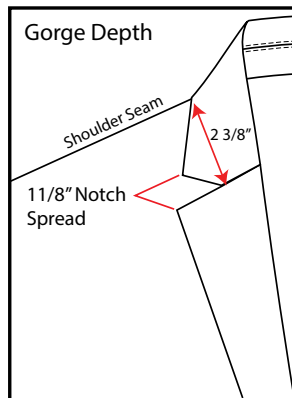
Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta

Related Sample: 012 : Design -  
SUPER SLIM FIT NOTCH LAPEL  
FRONT DETAIL

File Name :SUPERSLIMKNITSCDETAIL.ai

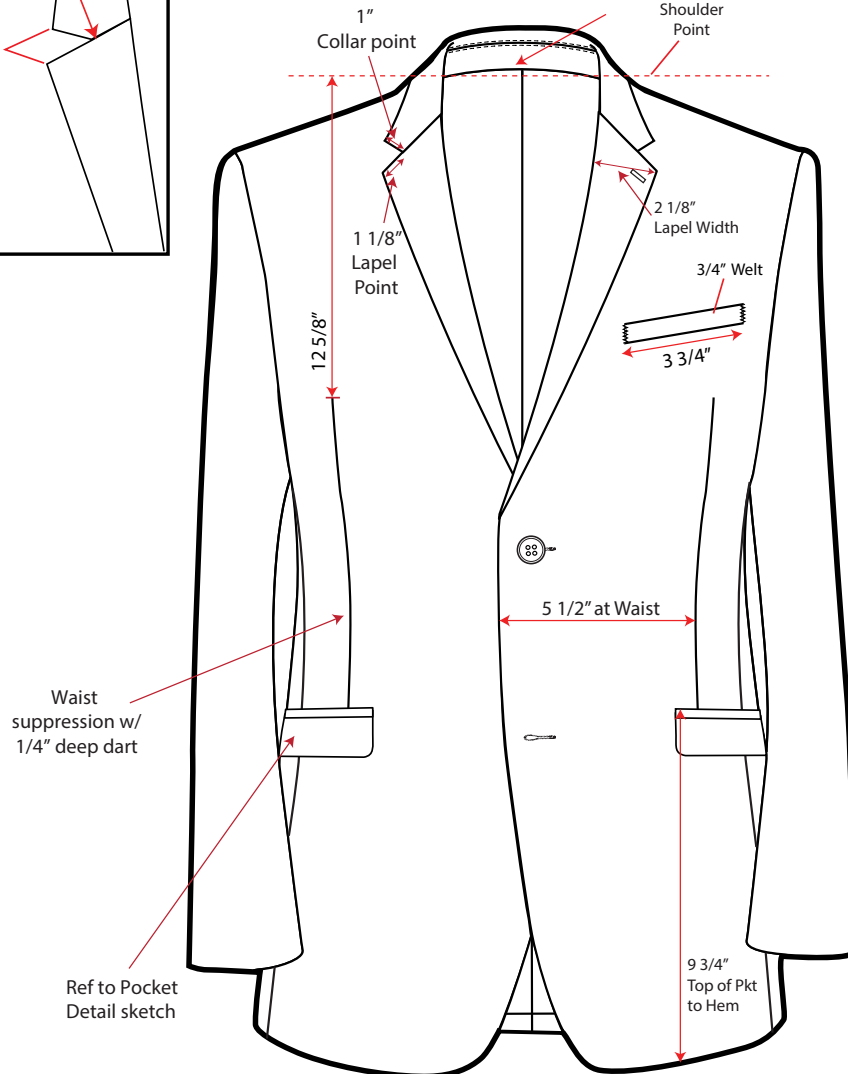
Description :SUPER SLIM FIT NOTCH LAPEL  
FRONT DETAIL

## FOR SUPER SLIM FIT ONLY

For Size 40R Only

Please follow the graded measurements  
in the measurement pages


COLLAR STAND SEE DETAIL IMAGE



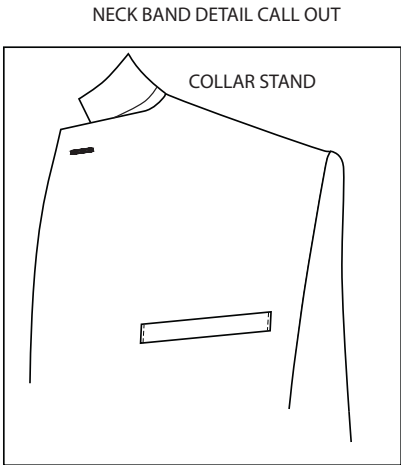
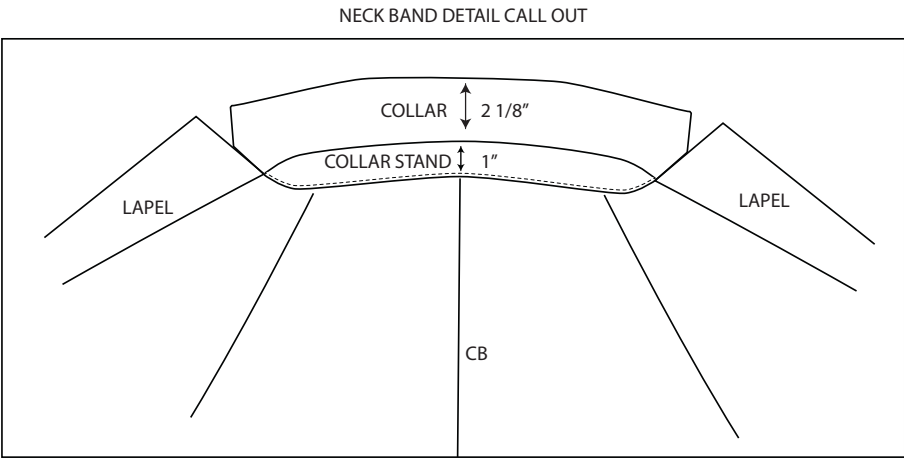
Comments :



Design Image Page

Season: Mens Season 13 2024	Product Description: UNLINED KNIT SPORT COAT - GRAY LEOPARD parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 002 : RAYMOND AMERICA SPECS	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Direct (Std.)	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mita Gupta	
Related Sample: 013 : Design - COLAR STAND			

File Name :UNLINED%20NECKBAND.ai	Description :COLAR STAND
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Comments :

## Design Image Page

Season: Mens Season 13 2024

Product Description: UNLINED KNIT  
SPORT COAT - GRAY LEOPARD  
parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND  
AMERICA SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta

Related Sample: 015 : Design - JF  
TAILORED 2BTN JACKET  
CONSTRUCTION SET Partial linedFile Name :J Ferrar Tailored Jacket partial  
lined.pdfDescription :JF TAILORED 2BTN JACKET  
CONSTRUCTION SET Partial linedJ Ferrar Tailored Jacket  
partial lined

General Comments	Tailored construction, front and sleeve lined interior clean finished front with self-fabric facing (see interior sketch for facing shape). All suppliers must refer to the Minimum Construction Document "Men's Tailored Suit Jackets/Sport coats on Supplier Website (see exterior and interior sketches for all details). Any questions regarding garment construction must be directed to Technical Design.
Front	2 Button Front. Button Spacing - Classic, Slim and Super Slim: Short=4 1/2", Reg=4 1/2", Long= 4 3/4", X-Long=5". Big Sizes - Big Reg=5", Big Short=5", Big Long=5 1/4", Big X-Long=5 1/2" Note: See measurement set for graded specs for button stance.
Shoulder Style Detail	Minimum 3/8" seam allowance. Back shoulder seam is 1/4" longer than front in general, ease in to match front shoulder seam.
Collar	Collar Point = see sketch Collar height at center back = see sketch. Note: Collar edge must cover center back neck seam by 1/8".
Lapel	Lapel Width = see sketch. Lapel buttonhole is not cut, unless a hangtag is required. If hang tag is required, cut buttonhole 1/4" only. Lapel must break 1/2" above the top button/buttonhole.
Back	CB or Side Back Vents: see back detail sketch.
Side Seam Detail	Front panels to back panels.
Sleeve	Two piece sleeve with elbow seam. Sleeve must be open vent construction - mitered corner is not acceptable. Sleeve bottom hem must be blind stitched. Sleeve vent length = see back detail sketch. Sleeve header consists of canvas only for no shoulder pad styles, 2 piece shape.
Chest Pocket - Single Welt	Wearer's left upper chest = see sketch. Must have minimum 2" self-fabric facing. Must be open seam construction. Pocket depth is 6" from top of welt. Note: Close pocket opening only 1 1/2" in center with a loose stitch 6 TO 7 SPI.
Lower Front Pocket - Double Besom	Exterior lower front (2) - both with slightly rounded flap. See front detail sketch for all details. Pocket welts must be even and symmetrical, die cut preferred. Use lock stitch automatic pocket setter. Flaps must have lining under flaps. Lining must be same as used on body. Insert flaps into top welt seam. Pocket bags must minimum 3/8" seam allowance. Total measurements: see measurement set for graded dimensions. Bag Depth = 7 1/2" (from top of welt). Note: Close pocket opening only 3 1/2" in center with a loose stitch 6 to 7 SPI
Interior Pockets	Pocket welts must be even and symmetrical. Interior chest pocket must extend past facing seam by 3/4". See interior detail sketch for all interior pocket details.
Interlining	Supplier may select. Must pass JCP testing standards. Exterior front and side panel must be fully fused. Exterior side back panel must be partially fused, at under arm and hem, with extra pieces of fusible. Front facing must be fully fused.
Closure	Front Buttons = 2. Sleeve Buttons = 4 each sleeve. C.F. Buttons must be set with cross-stitch and shank/neck must wrapped using Ascolite System. Sleeve vent closure: Center of cuff buttons must be 5/8" from edge of vent. Center of bottom button, on each sleeve, must be 1 1/2" from bottom of cuff. Other buttons are spaced, accordingly, center to center. See BOM for all button details.
Pocket Bags	Pocket Bags: All interior pocket bags must be "Silesia" with body lining facing. Exterior top welt pocket bag must be body lining. Exterior lower pocket bags must be "Silesia" with body lining facing.
General Comments	Buttonholes: All buttonholes are to be cut first operation except sleeves which are non-functional. Thread - Top: All polyester, Bottom: all polyester, Gimp-8: all polyester

Comments :



## Measurement WorkSheet - Graded

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



Sample Size: M

Block/Reference Pattern#:

Measurement Set Name: 001 : SLIM - JF TAILORED 2BTN JACKET  
ALPHA SIZED

Status:

Grading Template Name: 9004 Men's Alpha Reg - 4" grade

How To Measure Manual:

[https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04\\_SjzQ0tDCzNDEwMzDXj9CPyKssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU\\_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/](https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPyKssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/)

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	XS	S	M	L	XL	XXL
100.10R	CB Lgth frm Neck Edge/Seam		Critical	3/8	3/8	- 1/2	- 1/2	0	1/2	1/2	1/2
100.10S	CB Lgth frm Neck Edge/Seam		Critical	3/8	3/8	- 1/2	- 1/2	0	1/2	1/2	1/2
100.10T	CB Lgth frm Neck Edge/Seam		Critical	3/8	3/8	- 1/2	- 1/2	0	1/2	1/2	1/2
100.10XT	CB Lgth frm Neck Edge/Seam		Critical	3/8	3/8	- 1/2	- 1/2	0	1/2	1/2	1/2
101.9	Across Shoulder		Critical	3/4	3/4	-1	-1	0	1 1/4	1 1/4	1 1/4
101.40.9	Across Back	7 inches below CBN	Critical	3/4	3/4	-1	-1	0	1 1/4	1 1/4	1 1/4
113	Armhole Drop from HPS (Squared)			1/4	1/4	- 1/2	- 1/2	0	1/2	1/2	1/2
202.2	Full Bicep 1" Below Armhole		Critical	3/8	3/8	-1	-1	0	1	1	1
204.18	Full Cuff/Sleeve Opening Rel (L/S)			3/8	3/8	- 1/2	- 1/2	0	1/2	1/2	1/2
205	Full Chest at Armhole		Critical	1	1	-4	-4	0	4	4	4
106.2	Half Waist SB (Jkt)		Critical	1/2	1/2	-2	-2	0	2	2	2
208	Full Sweep Straight Rel		Critical	1	1	-4	-4	0	4	4	4
110.4R	Sleeve Lgth CBN (L/S)		Critical	1/2	1/2	-1	-1	0	1	1	1
110.4S	Sleeve Lgth CBN (L/S)		Critical	1/2	1/2	-1	-1	0	1	1	1
110.4T	Sleeve Lgth CBN (L/S)		Critical	1/2	1/2	-1	-1	0	1	1	1
110.4XT	Sleeve Lgth CBN (L/S)		Critical	1/2	1/2	-1	-1	0	1	1	1
137	Flap Height at Center			1/8	1/8	0	0	0	1/8	1/8	0
137.1	Flap Height at Side			1/8	1/8	0	0	0	1/8	1/8	0
138	Flap Width at Top			1/8	1/8	0	0	0	1/4	1/4	0

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## Measurement WorkSheet - Graded

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



Sample Size: M

Block/Reference Pattern#:

Measurement Set Name: 001 : SLIM - JF TAILORED 2BTN JACKET  
ALPHA SIZED

Status:

Grading Template Name: 9004 Men's Alpha Reg - 4" grade

How To Measure Manual:

[https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04\\_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU\\_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!dl4/d5/L2dBISevZ0FBIS9nQSEh/](https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!dl4/d5/L2dBISevZ0FBIS9nQSEh/)

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	XS	S	M	L	XL	XXL
138.1	Flap Width at Bottom			1/8	1/8	0	0	0	1/4	1/4	0
142.5	Pocket Opening Welt			1/8	1/8	0	0	0	1/4	1/4	0
115.8	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)			1/4	1/4	- 3/8	- 3/8	0	3/8	3/8	3/8
115.8	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)			1/4	1/4	- 3/8	- 3/8	0	3/8	3/8	3/8
115.8	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)			1/4	1/4	- 3/8	- 3/8	0	3/8	3/8	3/8
115.8	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)			1/4	1/4	- 3/8	- 3/8	0	3/8	3/8	3/8



## Measurement WorkSheet - Graded

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



Sample Size: M

Block/Reference Pattern#:

Measurement Set Name: 002 : SUPER SLIM - JF TAILORED 2BTN  
JACKET ALPHA SIZED

Status:

Grading Template Name: 9004 Men's Alpha Reg - 4" grade

How To Measure Manual:

[https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04\\_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU\\_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/](https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/)

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	XS	S	M	L	XL	XXL	XXXL	XXXXL
100.10R	CB Lgth frm Neck Edge/Seam		Critical	1/2	1/2	- 1/2	- 1/2	0	1/2	1/2	1/2	1/2	1/2
100.10S	CB Lgth frm Neck Edge/Seam		Critical	1/2	1/2	- 1/2	- 1/2	0	1/2	1/2	1/2	1/2	1/2
100.10T	CB Lgth frm Neck Edge/Seam		Critical	1/2	1/2	- 1/2	- 1/2	0	1/2	1/2	1/2	1/2	1/2
100.10X T	CB Lgth frm Neck Edge/Seam		Critical	1/2	1/2	- 1/2	- 1/2	0	1/2	1/2	1/2	1/2	1/2
101.9	Across Shoulder		Critical	1/2	1/2	-1	-1	0	1	1	1	1	1
101.40. 9	Across Back	7 inches below CBN	Critical	1/2	1/2	-1	-1	0	1	1	1	1	1
113	Armhole Drop from HPS (Squared)			1/4	1/4	- 1/2	- 1/2	0	1/2	1/2	1/2	1/2	1/2
202.2	Full Bicep 1" Below Armhole		Critical	3/8	3/8	-1	-1	0	1	1	1	1	1
204.18	Full Cuff/Sleeve Opening Rel (L/S)			3/8	3/8	- 1/2	- 1/2	0	1/2	1/2	1/2	1/2	1/2
205	Full Chest at Armhole		Critical	1	1	-4	-4	0	4	4	4	4	4
106.2	Half Waist SB (Jkt)		Critical	1/2	1/2	-2	-2	0	2	2	2	2	2
208	Full Sweep Straight Rel		Critical	1	1	-4	-4	0	4	4	4	4	4
110.4R	Sleeve Lgth CBN (L/S)		Critical	1/2	1/2	-1	-1	0	1	1	1	1	1
110.4S	Sleeve Lgth CBN (L/S)		Critical	1/2	1/2	-1	-1	0	1	1	1	1	1
110.4T	Sleeve Lgth CBN (L/S)		Critical	1/2	1/2	-1	-1	0	1	1	1	1	1
110.4XT	Sleeve Lgth CBN (L/S)		Critical	1/2	1/2	-1	-1	0	1	1	1	1	1

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## Measurement WorkSheet - Graded

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



Sample Size: M

Block/Reference Pattern#:

Measurement Set Name: 002 : SUPER SLIM - JF TAILORED 2BTN  
JACKET ALPHA SIZED

Status:

Grading Template Name: 9004 Men's Alpha Reg - 4" grade

How To Measure Manual:

[https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04\\_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU\\_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!dl4/d5/L2dBISevZ0FBIS9nQSEh/](https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!dl4/d5/L2dBISevZ0FBIS9nQSEh/)

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	XS	S	M	L	XL	XXL	XXXL	XXXXL
137	Flap Height at Center			1/8	1/8	0	0	0	1/8	1/8	0	0	0
137.1	Flap Height at Side			1/8	1/8	0	0	0	1/8	1/8	0	0	0
138	Flap Width at Top			1/8	1/8	0	0	0	1/4	1/4	0	0	0
138.1	Flap Width at Bottom			1/8	1/8	0	0	0	1/4	1/4	0	0	0
142.5	Pocket Opening Welt			1/8	1/8	0	0	0	1/4	1/4	0	0	0
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)			1/4	1/4	- 3/4	- 3/4	0	3/4	3/4	3/4	3/4	3/4
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)			1/4	1/4	- 3/4	- 3/4	0	3/4	3/4	3/4	3/4	3/4
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)			1/4	1/4	- 3/4	- 3/4	0	3/4	3/4	3/4	3/4	3/4
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)			1/4	1/4	- 3/4	- 3/4	0	3/4	3/4	3/4	3/4	3/4

## Measurement WorkSheet - Graded

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



Sample Size: 2XL

Block/Reference Pattern#:

Measurement Set Name: 003 : BIG - JF TAILORED 2BTN JACKET  
ALPHA SIZED

Status:

Grading Template Name: 9005 Men's Alpha Big - 4" grade

How To Measure Manual:

[https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04\\_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU\\_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/](https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/)

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	1XL	2XL	3XL	4XL	5XL	6XL	7XL
100.10R	CB Lgth frm Neck Edge/Seam	REG	Critical	1/2	1/2	- 1/2	0	1/2	1/2	1/2	1/2	1/2
100.10S	CB Lgth frm Neck Edge/Seam	SHORT	Critical	1/2	1/2	- 1/2	0	1/2	1/2	1/2	1/2	1/2
100.10T	CB Lgth frm Neck Edge/Seam	LONG	Critical	1/2	1/2	- 1/2	0	1/2	1/2	1/2	1/2	1/2
100.10X T	CB Lgth frm Neck Edge/Seam	XLONG	Critical	3/8	3/8	- 3/8	0	3/8	3/8	3/8	3/8	3/8
101.40.9	Across Shoulder		Critical	1/2	1/2	-1	0	1	1	1	1	1
101.40.9	Across Back	8" below c. back neck seam	Critical	1/2	1/2	-1	0	1	1	1	1	1
202.2	Full Bicep 1" Below Armhole		Critical	1/2	1/2	- 3/4	0	1	1	1	1	1
204.18	Full Cuff/Sleeve Opening Rel (L/S)			1/4	1/4	- 1/2	0	1/2	1/2	1/2	1/2	1/2
113	Armhole Drop from HPS (Squared)		Critical	1/4	1/4	- 3/8	0	1/2	1/2	1/2	1/2	1/2
205.1	Full Chest 1" Below Armhole		Critical	1	1	-3	0	4	4	4	4	4
106.2	Half Waist SB (Jkt)		Critical	1/2	1/2	-2	0	2	2	2	2	2
208	Full Sweep Straight Rel	MEASURED 3" ABOVE FINISHED HEM	Critical	1	1	-3	0	4	4	4	4	4
110.4R	Sleeve Lgth CBN (L/S)	REG	Critical	1/2	1/2	- 7/8	0	1	1	1	1	1
110.4S	Sleeve Lgth CBN (L/S)	SHORT	Critical	1/2	1/2	- 7/8	0	1	1	1	1	1
110.4T	Sleeve Lgth CBN (L/S)	LONG	Critical	1/2	1/2	- 7/8	0	1	1	1	1	1
110.4XT	Sleeve Lgth CBN (L/S)	XLONG	Critical	1/2	1/2	- 3/4	0	3/4	3/4	3/4	3/4	3/4
137	Flap Height at Center			1/8	1/8	0	0	1/4	0	0	0	0

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## Measurement WorkSheet - Graded

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



Sample Size: 2XL

Block/Reference Pattern#:

Measurement Set Name: 003 : BIG - JF TAILORED 2BTN JACKET  
ALPHA SIZED

Status:

Grading Template Name: 9005 Men's Alpha Big - 4" grade

How To Measure Manual:

[https://vendor.jcpennney.com/wps/myportal/!ut/p/b1/04\\_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU\\_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/](https://vendor.jcpennney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/)

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	1XL	2XL	3XL	4XL	5XL	6XL	7XL
137.1	Flap Height at Side			1/8	1/8	0	0	1/4	0	0	0	0
138	Flap Width at Top			1/8	1/8	0	0	1/2	0	0	0	0
138.1	Flap Width at Bottom			1/8	1/8	0	0	1/2	0	0	0	0
142.5	Pocket Opening Welt	LOWER FRONT		1/8	1/8	0	0	1/2	0	0	0	0
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)	REG		1/4	1/4	- 3/4	0	3/4	3/4	3/4	3/4	3/4
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)	SHORT		1/4	1/4	- 3/4	0	3/4	3/4	3/4	3/4	3/4
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)	LONG		1/4	1/4	- 3/4	0	3/4	3/4	3/4	3/4	3/4
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)	XLONG		1/4	1/4	- 3/4	0	3/4	3/4	3/4	3/4	3/4

## Measurement WorkSheet - Graded

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



Sample Size: M

Block/Reference Pattern#:

Measurement Set Name: 004 : CLASSIC - JF TAILORED 2BTN  
JACKET ALPHA SIZED

Status:

Grading Template Name: 9004 Men's Alpha Reg - 4" grade

How To Measure Manual:

[https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04\\_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU\\_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/](https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/)

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	XS	S	M	L	XL	XXL	XXXL	XXXXL
100.10R	CB Lgth frm Neck Edge/Seam		Critical	1/2	1/2	- 1/2	- 1/2	0	1/2	1/2	1/2	1/2	1/2
100.10S	CB Lgth frm Neck Edge/Seam		Critical	1/2	1/2	- 1/2	- 1/2	0	1/2	1/2	1/2	1/2	1/2
100.10T	CB Lgth frm Neck Edge/Seam		Critical	1/2	1/2	- 1/2	- 1/2	0	1/2	1/2	1/2	1/2	1/2
100.10X T	CB Lgth frm Neck Edge/Seam		Critical	1/2	1/2	- 1/2	- 1/2	0	1/2	1/2	1/2	1/2	1/2
101.9	Across Shoulder		Critical	1/2	1/2	-1	-1	0	1	1	1	1	1
101.40. 9	Across Back	7 inches below CBN	Critical	1/2	1/2	-1	-1	0	1	1	1	1	1
113	Armhole Drop from HPS (Squared)			1/4	1/4	- 1/2	- 1/2	0	1/2	1/2	1/2	1/2	1/2
202.2	Full Bicep 1" Below Armhole		Critical	3/8	3/8	-1	-1	0	1	1	1	1	1
204.18	Full Cuff/Sleeve Opening Rel (L/S)			3/8	3/8	- 1/2	- 1/2	0	1/2	1/2	1/2	1/2	1/2
205	Full Chest at Armhole		Critical	1	1	-4	-4	0	4	4	4	4	4
106.2	Half Waist SB (Jkt)		Critical	1/2	1/2	-2	-2	0	2	2	2	2	2
208	Full Sweep Straight Rel		Critical	1	1	-4	-4	0	4	4	4	4	4
110.4R	Sleeve Lgth CBN (L/S)		Critical	1/2	1/2	-1	-1	0	1	1	1	1	1
110.4S	Sleeve Lgth CBN (L/S)		Critical	1/2	1/2	-1	-1	0	1	1	1	1	1
110.4T	Sleeve Lgth CBN (L/S)		Critical	1/2	1/2	-1	-1	0	1	1	1	1	1
110.4XT	Sleeve Lgth CBN (L/S)		Critical	1/2	1/2	-1	-1	0	1	1	1	1	1

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## Measurement WorkSheet - Graded

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



Sample Size: M

Block/Reference Pattern#:

Measurement Set Name: 004 : CLASSIC - JF TAILORED 2BTN  
JACKET ALPHA SIZED

Status:

Grading Template Name: 9004 Men's Alpha Reg - 4" grade

How To Measure Manual:

[https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04\\_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU\\_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/](https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/)

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	XS	S	M	L	XL	XXL	XXXL	XXXXL
137	Flap Height at Center			1/8	1/8	0	0	0	1/8	1/8	0	0	0
137.1	Flap Height at Side			1/8	1/8	0	0	0	1/8	1/8	0	0	0
138	Flap Width at Top			1/8	1/8	0	0	0	1/4	1/4	0	0	0
138.1	Flap Width at Bottom			1/8	1/8	0	0	0	1/4	1/4	0	0	0
142.5	Pocket Opening Welt			1/8	1/8	0	0	0	1/4	1/4	0	0	0
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)			1/4	1/4	- 3/4	- 3/4	0	3/4	3/4	3/4	3/4	3/4
115.8	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)			1/4	1/4	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8	3/8
115.8	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)			1/4	1/4	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8	3/8
115.8	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)			1/4	1/4	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8	3/8

## Measurement WorkSheet - Incremental

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



Sample Size: M

Block/Reference Pattern#:

Measurement Set Name: 001 : SLIM - JF TAILORED 2BTN JACKET  
ALPHA SIZED

Status:

Grading Template Name: 9004 Men's Alpha Reg - 4" grade

How To Measure Manual:

[https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04\\_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU\\_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/](https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/)

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	XS	S	M	L	XL	XXL
100.10R	CB Lgth frm Neck Edge/Seam		Critical	3/8	3/8	27	27 1/2	28	28 1/2	29	29 1/2
100.10S	CB Lgth frm Neck Edge/Seam		Critical	3/8	3/8	26	26 1/2	27	27 1/2	28	28 1/2
100.10T	CB Lgth frm Neck Edge/Seam		Critical	3/8	3/8	28 1/2	29	29 1/2	30	30 1/2	31
100.10XT	CB Lgth frm Neck Edge/Seam		Critical	3/8	3/8	30	30 1/2	31	31 1/2	32	32 1/2
101.9	Across Shoulder		Critical	3/4	3/4	15 3/4	16 3/4	17 3/4	19	20 1/4	21 1/2
101.40.9	Across Back	7 inches below CBN	Critical	3/4	3/4	15 1/4	16 1/4	17 1/4	18 1/2	19 3/4	21
113	Armhole Drop from HPS (Squared)			1/4	1/4	10	10 1/2	11	11 1/2	12	12 1/2
202.2	Full Bicep 1" Below Armhole		Critical	3/8	3/8	13 1/4	14 1/4	15 1/4	16 1/4	17 1/4	18 1/4
204.18	Full Cuff/Sleeve Opening Rel (L/S)			3/8	3/8	9 1/4	9 3/4	10 1/4	10 3/4	11 1/4	11 3/4
205	Full Chest at Armhole		Critical	1	1	34	38	42	46	50	54
106.2	Half Waist SB (Jkt)		Critical	1/2	1/2	15 1/4	17 1/4	19 1/4	21 1/4	23 1/4	25 1/4
208	Full Sweep Straight Rel		Critical	1	1	35	39	43	47	51	55
110.4R	Sleeve Lgth CBN (L/S)		Critical	1/2	1/2	32 1/2	33 1/2	34 1/2	35 1/2	36 1/2	37 1/2
110.4S	Sleeve Lgth CBN (L/S)		Critical	1/2	1/2	31 1/2	32 1/2	33 1/2	34 1/2	35 1/2	36 1/2
110.4T	Sleeve Lgth CBN (L/S)		Critical	1/2	1/2	34	35	36	37	38	39
110.4XT	Sleeve Lgth CBN (L/S)		Critical	1/2	1/2	35 1/2	36 1/2	37 1/2	38 1/2	39 1/2	40 1/2
137	Flap Height at Center			1/8	1/8	2	2	2	2 1/8	2 1/4	2 1/4
137.1	Flap Height at Side			1/8	1/8	2	2	2	2 1/8	2 1/4	2 1/4
138	Flap Width at Top			1/8	1/8	6 1/4	6 1/4	6 1/4	6 1/2	6 3/4	6 3/4

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## Measurement WorkSheet - Incremental

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



Sample Size: M

Block/Reference Pattern#:

Measurement Set Name: 001 : SLIM - JF TAILORED 2BTN JACKET  
ALPHA SIZED

Status:

Grading Template Name: 9004 Men's Alpha Reg - 4" grade

How To Measure Manual:

[https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04\\_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU\\_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!/dl4/d5/L2dBISevZ0FBIS9nQSEh/](https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!/dl4/d5/L2dBISevZ0FBIS9nQSEh/)

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	XS	S	M	L	XL	XXL
138.1	Flap Width at Bottom			1/8	1/8	6 1/2	6 1/2	6 1/2	6 3/4	7	7
142.5	Pocket Opening Welt			1/8	1/8	6 1/4	6 1/4	6 1/4	6 1/2	6 3/4	6 3/4
115.8	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)			1/4	1/4	16 1/4	16 5/8	17	17 3/8	17 3/4	18 1/8
115.8	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)			1/4	1/4	15 5/8	16	16 3/8	16 3/4	17 1/8	17 1/2
115.8	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)			1/4	1/4	17	17 3/8	17 3/4	18 1/8	18 1/2	18 7/8
115.8	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)			1/4	1/4	17 3/4	18 1/8	18 1/2	18 7/8	19 1/4	19 5/8



## Measurement WorkSheet - Incremental

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



Sample Size: M

Block/Reference Pattern#:

Measurement Set Name: 002 : SUPER SLIM - JF TAILORED 2BTN  
JACKET ALPHA SIZED

Status:

Grading Template Name: 9004 Men's Alpha Reg - 4" grade

How To Measure Manual:

[https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04\\_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU\\_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/](https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/)

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	XS	S	M	L	XL	XXL	XXXL	XXXXL
100.10R	CB Lgth frm Neck Edge/Seam		Critical	1/2	1/2	26 1/2	27	27 1/2	28	28 1/2	29	29 1/2	30
100.10S	CB Lgth frm Neck Edge/Seam		Critical	1/2	1/2	25 1/2	26	26 1/2	27	27 1/2	28	28 1/2	29
100.10T	CB Lgth frm Neck Edge/Seam		Critical	1/2	1/2	27 1/2	28	28 1/2	29	29 1/2	30	30 1/2	31
100.10XT	CB Lgth frm Neck Edge/Seam		Critical	1/2	1/2	29	29 1/2	30	30 1/2	31	31 1/2	32	32 1/2
101.9	Across Shoulder		Critical	1/2	1/2	15 1/2	16 1/2	17 1/2	18 1/2	19 1/2	20 1/2	21 1/2	22 1/2
101.40.9	Across Back	7 inches below CBN	Critical	1/2	1/2	15 1/4	16 1/4	17 1/4	18 1/4	19 1/4	20 1/4	21 1/4	22 1/4
113	Armhole Drop from HPS (Squared)			1/4	1/4	9 3/4	10 1/4	10 3/4	11 1/4	11 3/4	12 1/4	12 3/4	13 1/4
202.2	Full Bicep 1" Below Armhole		Critical	3/8	3/8	13	14	15	16	17	18	19	20
204.18	Full Cuff/Sleeve Opening Rel (L/S)			3/8	3/8	9	9 1/2	10	10 1/2	11	11 1/2	12	12 1/2
205	Full Chest at Armhole		Critical	1	1	33	37	41	45	49	53	57	61
106.2	Half Waist SB (Jkt)		Critical	1/2	1/2	15	17	19	21	23	25	27	29
208	Full Sweep Straight Rel		Critical	1	1	34	38	42	46	50	54	58	62
110.4R	Sleeve Lgth CBN (L/S)		Critical	1/2	1/2	32 1/2	33 1/2	34 1/2	35 1/2	36 1/2	37 1/2	38 1/2	39 1/2
110.4S	Sleeve Lgth CBN (L/S)		Critical	1/2	1/2	31 1/2	32 1/2	33 1/2	34 1/2	35 1/2	36 1/2	37 1/2	38 1/2
110.4T	Sleeve Lgth CBN (L/S)		Critical	1/2	1/2	34	35	36	37	38	39	40	41
110.4XT	Sleeve Lgth CBN (L/S)		Critical	1/2	1/2	35 1/2	36 1/2	37 1/2	38 1/2	39 1/2	40 1/2	41 1/2	42 1/2

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## Measurement WorkSheet - Incremental

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



Sample Size: M

Block/Reference Pattern#:

Measurement Set Name: 002 : SUPER SLIM - JF TAILORED 2BTN  
JACKET ALPHA SIZED

Status:

Grading Template Name: 9004 Men's Alpha Reg - 4" grade

How To Measure Manual:

[https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04\\_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU\\_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/](https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/)

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	XS	S	M	L	XL	XXL	XXXL	XXXXL
137	Flap Height at Center			1/8	1/8	2	2	2	2 1/8	2 1/4	2 1/4	2 1/4	2 1/4
137.1	Flap Height at Side			1/8	1/8	2	2	2	2 1/8	2 1/4	2 1/4	2 1/4	2 1/4
138	Flap Width at Top			1/8	1/8	6 1/8	6 1/8	6 1/8	6 3/8	6 5/8	6 5/8	6 5/8	6 5/8
138.1	Flap Width at Bottom			1/8	1/8	6 3/8	6 3/8	6 3/8	6 5/8	6 7/8	6 7/8	6 7/8	6 7/8
142.5	Pocket Opening Welt			1/8	1/8	6 1/8	6 1/8	6 1/8	6 3/8	6 5/8	6 5/8	6 5/8	6 5/8
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)			1/4	1/4	15 1/2	16 1/4	17	17 3/4	18 1/2	19 1/4	20	20 3/4
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)			1/4	1/4	14 7/8	15 5/8	16 3/8	17 1/8	17 7/8	18 5/8	19 3/8	20 1/8
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)			1/4	1/4	16 1/4	17	17 3/4	18 1/2	19 1/4	20	20 3/4	21 1/2
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)			1/4	1/4	17	17 3/4	18 1/2	19 1/4	20	20 3/4	21 1/2	22 1/4

## Measurement WorkSheet - Incremental

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



Sample Size: 2XL

Block/Reference Pattern#:

Measurement Set Name: 003 : BIG - JF TAILORED 2BTN JACKET  
ALPHA SIZED

Status:

Grading Template Name: 9005 Men's Alpha Big - 4" grade

How To Measure Manual:

[https://vendor.jcpennney.com/wps/myportal/!ut/p/b1/04\\_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU\\_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/](https://vendor.jcpennney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/)

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	1XL	2XL	3XL	4XL	5XL	6XL	7XL
100.10R	CB Lgth frm Neck Edge/Seam	REG	Critical	1/2	1/2	31 1/4	31 3/4	32 1/4	32 3/4	33 1/4	33 3/4	34 1/4
100.10S	CB Lgth frm Neck Edge/Seam	SHORT	Critical	1/2	1/2	29 3/4	30 1/4	30 3/4	31 1/4	31 3/4	32 1/4	32 3/4
100.10T	CB Lgth frm Neck Edge/Seam	LONG	Critical	1/2	1/2	32 3/4	33 1/4	33 3/4	34 1/4	34 3/4	35 1/4	35 3/4
100.10X T	CB Lgth frm Neck Edge/Seam	XLONG	Critical	3/8	3/8	34 3/8	34 3/4	35 1/8	35 1/2	35 7/8	36 1/4	36 5/8
101.40.9	Across Shoulder		Critical	1/2	1/2	22	23	24	25	26	27	28
101.40.9	Across Back	8" below c. back neck seam	Critical	1/2	1/2	21 3/4	22 3/4	23 3/4	24 3/4	25 3/4	26 3/4	27 3/4
202.2	Full Bicep 1" Below Armhole		Critical	1/2	1/2	17 3/4	18 1/2	19 1/2	20 1/2	21 1/2	22 1/2	23 1/2
204.18	Full Cuff/Sleeve Opening Rel (L/S)			1/4	1/4	12 1/2	13	13 1/2	14	14 1/2	15	15 1/2
113	Armhole Drop from HPS (Squared)		Critical	1/4	1/4	12 7/8	13 1/4	13 3/4	14 1/4	14 3/4	15 1/4	15 3/4
205.1	Full Chest 1" Below Armhole		Critical	1	1	54	57	61	65	69	73	77
106.2	Half Waist SB (Jkt)		Critical	1/2	1/2	25 1/2	27 1/2	29 1/2	31 1/2	33 1/2	35 1/2	37 1/2
208	Full Sweep Straight Rel	MEASURED 3" ABOVE FINISHED HEM	Critical	1	1	54	57	61	65	69	73	77
110.4R	Sleeve Lgth CBN (L/S)	REG	Critical	1/2	1/2	36 5/8	37 1/2	38 1/2	39 1/2	40 1/2	41 1/2	42 1/2
110.4S	Sleeve Lgth CBN (L/S)	SHORT	Critical	1/2	1/2	35 5/8	36 1/2	37 1/2	38 1/2	39 1/2	40 1/2	41 1/2
110.4T	Sleeve Lgth CBN (L/S)	LONG	Critical	1/2	1/2	38 1/8	39	40	41	42	43	44
110.4XT	Sleeve Lgth CBN (L/S)	XLONG	Critical	1/2	1/2	40 1/4	41	41 3/4	42 1/2	43 1/4	44	44 3/4
137	Flap Height at Center			1/8	1/8	2 3/8	2 3/8	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8

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## Measurement WorkSheet - Incremental

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



Sample Size: 2XL

Block/Reference Pattern#:

Measurement Set Name: 003 : BIG - JF TAILORED 2BTN JACKET  
ALPHA SIZED

Status:

Grading Template Name: 9005 Men's Alpha Big - 4" grade

How To Measure Manual:

[https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04\\_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU\\_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/](https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/)

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	1XL	2XL	3XL	4XL	5XL	6XL	7XL
137.1	Flap Height at Side			1/8	1/8	2 3/8	2 3/8	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8
138	Flap Width at Top			1/8	1/8	6 3/4	6 3/4	7 1/4	7 1/4	7 1/4	7 1/4	7 1/4
138.1	Flap Width at Bottom			1/8	1/8	7	7	7 1/2	7 1/2	7 1/2	7 1/2	7 1/2
142.5	Pocket Opening Welt	LOWER FRONT		1/8	1/8	6 3/4	6 3/4	7 1/4	7 1/4	7 1/4	7 1/4	7 1/4
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)	REG		1/4	1/4	19	19 3/4	20 1/2	21 1/4	22	22 3/4	23 1/2
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)	SHORT		1/4	1/4	18 3/8	19 1/8	19 7/8	20 5/8	21 3/8	22 1/8	22 7/8
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)	LONG		1/4	1/4	19 3/4	20 1/2	21 1/4	22	22 3/4	23 1/2	24 1/4
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)	XLONG		1/4	1/4	20 1/2	21 1/4	22	22 3/4	23 1/2	24 1/4	25

## Measurement WorkSheet - Incremental

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



Sample Size: M

Block/Reference Pattern#:

Measurement Set Name: 004 : CLASSIC - JF TAILORED 2BTN  
JACKET ALPHA SIZED

Status:

Grading Template Name: 9004 Men's Alpha Reg - 4" grade

How To Measure Manual:

[https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04\\_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU\\_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/](https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/)

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	XS	S	M	L	XL	XXL	XXXL	XXXXL
100.10R	CB Lgth frm Neck Edge/Seam		Critical	1/2	1/2	27 1/2	28	28 1/2	29	29 1/2	30	30 1/2	31
100.10S	CB Lgth frm Neck Edge/Seam		Critical	1/2	1/2	26 1/2	27	27 1/2	28	28 1/2	29	29 1/2	30
100.10T	CB Lgth frm Neck Edge/Seam		Critical	1/2	1/2	29	29 1/2	30	30 1/2	31	31 1/2	32	32 1/2
100.10XT	CB Lgth frm Neck Edge/Seam		Critical	1/2	1/2	30 1/2	31	31 1/2	32	32 1/2	33	33 1/2	34
101.9	Across Shoulder		Critical	1/2	1/2	16	17	18	19	20	21	22	23
101.40.9	Across Back	7 inches below CBN	Critical	1/2	1/2	15 3/4	16 3/4	17 3/4	18 3/4	19 3/4	20 3/4	21 3/4	22 3/4
113	Armhole Drop from HPS (Squared)			1/4	1/4	10	10 1/2	11	11 1/2	12	12 1/2	13	13 1/2
202.2	Full Bicep 1" Below Armhole		Critical	3/8	3/8	13 3/4	14 3/4	15 3/4	16 3/4	17 3/4	18 3/4	19 3/4	20 3/4
204.18	Full Cuff/Sleeve Opening Rel (L/S)			3/8	3/8	9 3/4	10 1/4	10 3/4	11 1/4	11 3/4	12 1/4	12 3/4	13 1/4
205	Full Chest at Armhole		Critical	1	1	35	39	43	47	51	55	59	63
106.2	Half Waist SB (Jkt)		Critical	1/2	1/2	16	18	20	22	24	26	28	30
208	Full Sweep Straight Rel		Critical	1	1	36	40	44	48	52	56	60	64
110.4R	Sleeve Lgth CBN (L/S)		Critical	1/2	1/2	32 1/2	33 1/2	34 1/2	35 1/2	36 1/2	37 1/2	38 1/2	39 1/2
110.4S	Sleeve Lgth CBN (L/S)		Critical	1/2	1/2	31 1/2	32 1/2	33 1/2	34 1/2	35 1/2	36 1/2	37 1/2	38 1/2
110.4T	Sleeve Lgth CBN (L/S)		Critical	1/2	1/2	34	35	36	37	38	39	40	41
110.4XT	Sleeve Lgth CBN (L/S)		Critical	1/2	1/2	35 1/2	36 1/2	37 1/2	38 1/2	39 1/2	40 1/2	41 1/2	42 1/2

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## Measurement WorkSheet - Incremental

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



Sample Size: M

Block/Reference Pattern#:

Measurement Set Name: 004 : CLASSIC - JF TAILORED 2BTN  
JACKET ALPHA SIZED

Status:

Grading Template Name: 9004 Men's Alpha Reg - 4" grade

How To Measure Manual:

[https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04\\_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU\\_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/](https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/)

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	XS	S	M	L	XL	XXL	XXXL	XXXXL
137	Flap Height at Center			1/8	1/8	2 1/4	2 1/4	2 1/4	2 3/8	2 1/2	2 1/2	2 1/2	2 1/2
137.1	Flap Height at Side			1/8	1/8	2 1/4	2 1/4	2 1/4	2 3/8	2 1/2	2 1/2	2 1/2	2 1/2
138	Flap Width at Top			1/8	1/8	6 3/8	6 3/8	6 3/8	6 5/8	6 7/8	6 7/8	6 7/8	6 7/8
138.1	Flap Width at Bottom			1/8	1/8	6 5/8	6 5/8	6 5/8	6 7/8	7 1/8	7 1/8	7 1/8	7 1/8
142.5	Pocket Opening Welt			1/8	1/8	6 3/8	6 3/8	6 3/8	6 5/8	6 7/8	6 7/8	6 7/8	6 7/8
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)			1/4	1/4	16	16 3/4	17 1/2	18 1/4	19	19 3/4	20 1/2	21 1/4
115.8	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)			1/4	1/4	16 1/8	16 1/2	16 7/8	17 1/4	17 5/8	18	18 3/8	18 3/4
115.8	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)			1/4	1/4	17 1/2	17 7/8	18 1/4	18 5/8	19	19 3/8	19 3/4	20 1/8
115.8	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)			1/4	1/4	18 1/4	18 5/8	19	19 3/8	19 3/4	20 1/8	20 1/2	20 7/8

## Sourcing Configuration Discussion

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



User	Entered On	Comments	Attachment 1	Attachment 2	Attachment 3	Attachment 4	Attachment 5
Sahesh Shaynam	10/21/2021	FA22-1) PPK has been released to RAYMOND AMERICA as Costing Supplier only.  2) Please update costing into brand CCW on SharePoint within 7 days of PPK being released unless otherwise agreed upon. Please include MOQ/MCQ requirements as well as SLT, RLT, LLT, or Bangladesh LLT in special comments of the CCW.  3) Supplier, please verify and ensure that the correct Co-Creation status is marked on this PPK and if the information is incorrect, please contact IBO merchandiser and PPK Release team at PPKRelease-sm@jcp.com for correction.	No	No	No	No	No
Akhil Mandal	06/23/2023	Hello Priyanka, Please find the attached sample check list & Pattern overlay for slim fit has been updated. Kindly need your help to check and advise if there are any comments from your side. Regards, Akhil	Yes	No	No	No	No
Cindy L Fidler	07/07/2023	Sp24 SLIM Fit Sample 1 is APPROVED WITH CORRECTIONS - PROCEED TO PRE-PRODUCTION. Send Pre-Production Sample 1 to Priyanka Gupta.  If a Big size range is purchased, review with Priyanka as PP sample.	No	No	No	No	No
Akhil Mandal	09/13/2023	Hello Priyanka, Please find the attached sample check list, Pattern overlay and Pattern DXF file for slim fit and Specifications has been updated. Kindly need your help to check and advise if there are any comments from your side. Regards, Akhil	Yes	Yes	No	No	No
Akhil Mandal	09/13/2023	Hello Priyanka, Please find the attached sample check list, Pattern overlay and Pattern DXF file for super slim fit (PP Sample) and Specifications has been updated. Kindly need your help to check and advise if there are any comments from your side. Regards, Akhil	Yes	Yes	No	No	No

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## Sourcing Configuration Discussion

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



User	Entered On	Comments	Attachment 1	Attachment 2	Attachment 3	Attachment 4	Attachment 5
Akhil Mandal	09/13/2023	Hello Priyanka, Please find the attached sample check list, Pattern overlay and Pattern DXF file for big & tall fit (PP Sample) and Specifications has been updated. Kindly need your help to check and advise if there are any comments from your side. Regards, Akhil	Yes	Yes	No	No	No
Priyanka Gupta	09/26/2023	SP24 (Slim FIT & BIG size 2XL )Pre-Production Sample (1) is APPROVED WITH CORRECTIONS – PROCEED TO PRODUCTION. Approved Sample is seal locked and CPA is added. Pass Seal Locked Sample to factory for further QA processes and attach final corrected production pattern to Sourcing Board before production starts (production pattern: sample size only, 0x0 shrinkage, clear indication of size, seam allowances, grainline and piece name).	No	No	No	No	No
Priyanka Gupta	09/26/2023	SP24 ( Super Slim FIT )Pre-Production Sample (1) is APPROVED WITH CORRECTIONS – PROCEED TO PRODUCTION. Approved Sample is seal locked and CPA is added. Pass Seal Locked Sample to factory for further QA processes and attach final corrected production pattern to Sourcing Board before production starts (production pattern: sample size only, 0x0 shrinkage, clear indication of size, seam allowances, grainline and piece name).	No	No	No	No	No
Akhil Mandal	09/29/2023		Yes	No	No	No	No
Priyanka Gupta	02/01/2024	This item is a continuing style; fit approval is valid for 8 consecutive seasons (unless otherwise communicated by TD/ Design/PDM or Sourcing). No additional samples to be reviewed for the following seasons (SU24, FA24, HOL 24, SP25, SU25, FA25, HOL 25) for (RA) ONLY. Refer to last approved fit report (SP24) for comments.	No	No	No	No	No



## Sample Worksheet

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



Sample Size: M

Supplier Name: RAYMOND AMERICA DBA DIVISION 765008

Pieces in Set: 1

Supplier Number: 765008

Request Date: 07/07/2023

Measurement Set: 001 : SLIM - JF TAILORED 2BTN JACKET  
ALPHA SIZEDSample Request Name: Pre-Production Slim 332084 Sp24  
Raymond

Date Vendor Measured:

Requested Delivery Date:

Sample Name: Sample - 1

Date Vendor Submitted Sample:

Vendor Measurer Name:

Vendor Approval Date:

Date IBO TD Received Sample: 09/25/2023

IBO TD Signature: Priyanka Gupta

Vendor Sample Status:

Date US TD Received Sample:

Sample Weight :

TD Signature:

Date Sample Measured / Evaluated: 09/26/2023

Live Model Name: Men's size 40 Body form

Revision/Approval Date: 09/26/2023

Date Sample Live Modeled:

Exclusive Status:

Sample Status: Approved with Corrections for Production

Sample Request Name: Pre-Production Slim 332084 Sp24 Raymond

Sample Name: Sample - 1

POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
100.10R	CB Lgth frm Neck Edge/Seam		3/8	3/8	28	28 1/4	28	28
100.10S	CB Lgth frm Neck Edge/Seam		3/8	3/8	27	0	0	27
100.10T	CB Lgth frm Neck Edge/Seam		3/8	3/8	29 1/2	0	0	29 1/2
100.10XT	CB Lgth frm Neck Edge/Seam		3/8	3/8	31	0	0	31
101.9	Across Shoulder		3/4	3/4	17 3/4	18	18	17 3/4
101.40.9	Across Back	7 inches below CBN	3/4	3/4	17 1/4	17 1/4	17 1/4	17 1/4
113	Armhole Drop from HPS (Squared)		1/4	1/4	11	11	11	11
202.2	Full Bicep 1" Below Armhole		3/8	3/8	15 1/4	15 1/2	15 1/4	15 1/4
204.18	Full Cuff/Sleeve Opening Rel (L/S)		3/8	3/8	10 1/4	10 1/4	10 1/4	10 1/4
205	Full Chest at Armhole		1	1	42	42	42	42
106.2	Half Waist SB (Jkt)		1/2	1/2	19 1/4	19 1/2	19 1/2	19 1/4
208	Full Sweep Straight Rel		1	1	43	43 3/8	43 1/4	43
110.4R	Sleeve Lgth CBN (L/S)		1/2	1/2	34 1/2	34 3/4	34 3/4	34 1/2
110.4S	Sleeve Lgth CBN (L/S)		1/2	1/2	33 1/2	0	0	33 1/2
110.4T	Sleeve Lgth CBN (L/S)		1/2	1/2	36	0	0	36

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## Sample Worksheet

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



Sample Request Name: Pre-Production Slim 332084 Sp24 Raymond

Sample Name: Sample - 1

POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
110.4XT	Sleeve Lgth CBN (L/S)		1/2	1/2	37 1/2	0	0	37 1/2
137	Flap Height at Center		1/8	1/8	2	2	2	2
137.1	Flap Height at Side		1/8	1/8	2	2	1 7/8	2
138	Flap Width at Top		1/8	1/8	6 1/4	6 1/4	6 1/4	6 1/4
138.1	Flap Width at Bottom		1/8	1/8	6 1/2	6 1/2	6 3/8	6 1/2
142.5	Pocket Opening Welt		1/8	1/8	6 1/4	6 1/4	6 1/4	6 1/4
115.8	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)		1/4	1/4	17	17	17 1/4	17
115.8	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)		1/4	1/4	16 3/8	0	0	16 3/8
115.8	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)		1/4	1/4	17 3/4	0	0	17 3/4
115.8	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)		1/4	1/4	18 1/2	0	0	18 1/2

## Fit Image Page

Season: Mens Season 13 2024

Product Description: UNLINED KNIT  
SPORT COAT - GRAY LEOPARD  
parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND  
AMERICA SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta

Related Sample: 035 : Fit - SLIM FIT  
332084 SP24 PP 1 Image date  
9/26/23 RA

File Name :PP image Slim FIT.jpg

Description :SLIM FIT 332084 SP24 PP 1  
Image date 9/26/23 RASlim FIT, 332084 SP24 (child PPK 352001) JF PP 1 Image 9/26/23 RA  
Fabric- 76% Polyester 19% Rayon 5%spandex

Overall FIT &amp; Balance looks ok to proceed

Comments :

## Fit Image Page

Season: Mens Season 13 2024

Product Description: UNLINED KNIT  
SPORT COAT - GRAY LEOPARD  
parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND  
AMERICA SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta

Related Sample: 037 : Fit - 332084  
SP24 PP image 2 BK vent correct  
const mock image RA

File Name :RA bk vent image.jpg

Description :332084 SP24 PP image 2 BK vent  
correct const mock image RA332084 SP24 JF PP 2 Image for Back vent correction  
9/29 /23 RAcorrect BK Vent construction image  
and Raymond will incorporate same in bulk

Comments :

## Sample Worksheet



Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta

Sample Size: M

Supplier Name: RAYMOND AMERICA DBA DIVISION 765008

Pieces in Set: 1

Supplier Number: 765008

Request Date: 06/22/2023

Measurement Set: 001 : SLIM - JF TAILORED 2BTN JACKET  
ALPHA SIZEDSample Request Name: Fit Slim 332084 SP24 Raymond  
America

Date Vendor Measured:

Requested Delivery Date:

Sample Name: Sample - 1

Date Vendor Submitted Sample:

Vendor Measurer Name:

Vendor Approval Date:

Date IBO TD Received Sample:

IBO TD Signature:

Vendor Sample Status:

Date US TD Received Sample: 07/06/2023

Sample Weight :

TD Signature: Cindy L Fidler

Date Sample Measured / Evaluated:

Live Model Name: TS

Revision/Approval Date: 07/07/2023

Date Sample Live Modeled: 07/06/2023

Exclusive Status:

Sample Status: Approved for Pre-Production

Sample Request Name: Fit Slim 332084 SP24 Raymond America

Sample Name: Sample - 1

POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
100.10R	CB Lgth frm Neck Edge/Seam		3/8	3/8	28	28 1/4	0	28
100.10S	CB Lgth frm Neck Edge/Seam		3/8	3/8	27	0	0	27
100.10T	CB Lgth frm Neck Edge/Seam		3/8	3/8	29 1/2	0	0	29 1/2
100.10XT	CB Lgth frm Neck Edge/Seam		3/8	3/8	31	0	0	31
101.9	Across Shoulder		3/4	3/4	17 3/4	18	0	17 3/4
101.40.9	Across Back	7 inches below CBN	3/4	3/4	17 1/4	17 1/4	0	17 1/4
113	Armhole Drop from HPS (Squared)		1/4	1/4	11	11	0	11
202.2	Full Bicep 1" Below Armhole		3/8	3/8	15 1/4	15 1/2	0	15 1/4
204.18	Full Cuff/Sleeve Opening Rel (L/S)		3/8	3/8	10 1/4	10 1/2	0	10 1/4
205	Full Chest at Armhole		1	1	42	42 1/4	0	42
106.2	Half Waist SB (Jkt)		1/2	1/2	19 1/4	19 1/2	0	19 1/4
208	Full Sweep Straight Rel		1	1	43	43 1/4	0	43
110.4R	Sleeve Lgth CBN (L/S)		1/2	1/2	34 1/2	35	0	34 1/2
110.4S	Sleeve Lgth CBN (L/S)		1/2	1/2	33 1/2	0	0	33 1/2
110.4T	Sleeve Lgth CBN (L/S)		1/2	1/2	36	0	0	36

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## Sample Worksheet

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta




Sample Request Name: Fit Slim 332084 SP24 Raymond America

Sample Name: Sample - 1

POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
110.4XT	Sleeve Lgth CBN (L/S)		1/2	1/2	37 1/2	0	0	37 1/2
137	Flap Height at Center		1/8	1/8	2	2	0	2
137.1	Flap Height at Side		1/8	1/8	2	2	0	2
138	Flap Width at Top		1/8	1/8	6 1/4	6 1/4	0	6 1/4
138.1	Flap Width at Bottom		1/8	1/8	6 1/2	6 1/2	0	6 1/2
142.5	Pocket Opening Welt		1/8	1/8	6 1/4	6 1/4	0	6 1/4
115.8	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)		1/4	1/4	17	17	0	17
115.8	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)		1/4	1/4	16 3/8	0	0	16 3/8
115.8	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)		1/4	1/4	17 3/4	0	0	17 3/4
115.8	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)		1/4	1/4	18 1/2	0	0	18 1/2



Fit Image Page

Season: Mens Season 13 2024	Product Description: UNLINED KNIT SPORT COAT - GRAY LEOPARD parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 002 : RAYMOND AMERICA SPECS	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Direct (Std.)	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mita Gupta	
Related Sample: 030 : Fit - Fit #1 Raymond SLIM Sp24 332084 and 352001			

File Name :Fit #1 Raymond Sp24 Slim 332084 352001.ai

Description :Fit #1 Raymond SLIM Sp24 332084 and 352001

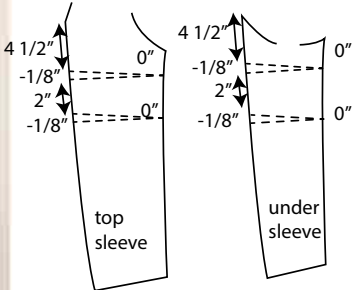


See report for further comments

Bind back shoulder seam allowance raw edge, do not overlock  
Set chest piece under seam allowance foldback on front panel  
Keep binding on lining shoulder seam edge  
No need to stitch lining to shell shoulder seam allowance



Slash and close on back sleeve to reduce fullness



Pattern images are not to scale



Comments :





## Sample Worksheet



Season: Mens Season 13 2024	Product Description: UNLINED KNIT SPORT COAT - GRAY LEOPARD parent	Product Manager: NA
Brand: J. FERRAR	Specification: 002 : RAYMOND AMERICA SPECS	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Direct (Std.)	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mita Gupta

Sample Size: M	Supplier Name: RAYMOND AMERICA DBA DIVISION 765008
Pieces in Set: 1	Supplier Number: 765008

Request Date: 09/08/2023	Measurement Set: 002 : SUPER SLIM - JF TAILORED 2BTN JACKET ALPHA SIZED	Sample Request Name: Pre-Production Super Slim 332084 SP24 RA
Date Vendor Measured:	Requested Delivery Date:	Sample Name: Sample - 1
Date Vendor Submitted Sample:	Vendor Measurer Name:	Vendor Approval Date:
Date IBO TD Received Sample: 09/25/2023	IBO TD Signature: Priyanka Gupta	Vendor Sample Status:
Date US TD Received Sample:	Sample Weight :	TD Signature:
Date Sample Measured / Evaluated: 09/26/2023	Live Model Name: Men's size 40 Body form	Revision/Approval Date: 09/26/2023
Date Sample Live Modeled:	Exclusive Status:	Sample Status: Approved with Corrections for Production

Sample Request Name: Pre-Production Super Slim 332084 SP24 RA

Sample Name: Sample - 1

POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
100.10R	CB Lgth frm Neck Edge/Seam		1/2	1/2	27 1/2	27 7/8	27 5/8	27 1/2
100.10S	CB Lgth frm Neck Edge/Seam		1/2	1/2	26 1/2	0	0	26 1/2
100.10T	CB Lgth frm Neck Edge/Seam		1/2	1/2	28 1/2	0	0	28 1/2
100.10XT	CB Lgth frm Neck Edge/Seam		1/2	1/2	30	0	0	30
101.9	Across Shoulder		1/2	1/2	17 1/2	17 3/4	17 5/8	17 1/2
101.40.9	Across Back	7 inches below CBN	1/2	1/2	17 1/4	17 1/2	17 1/4	17 1/4
113	Armhole Drop from HPS (Squared)		1/4	1/4	10 3/4	10 3/4	10 3/4	10 3/4
202.2	Full Bicep 1" Below Armhole		3/8	3/8	15	15	15	15
204.18	Full Cuff/Sleeve Opening Rel (L/S)		3/8	3/8	10	10 1/4	10 1/4	10
205	Full Chest at Armhole		1	1	41	41	41	41
106.2	Half Waist SB (Jkt)		1/2	1/2	19	19 1/8	19 1/8	19
208	Full Sweep Straight Rel		1	1	42	42	42	42
110.4R	Sleeve Lgth CBN (L/S)		1/2	1/2	34 1/2	34 3/4	34 5/8	34 1/2
110.4S	Sleeve Lgth CBN (L/S)		1/2	1/2	33 1/2	0	0	33 1/2
110.4T	Sleeve Lgth CBN (L/S)		1/2	1/2	36	0	0	36

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## Sample Worksheet

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta




Sample Request Name: Pre-Production Super Slim 332084 SP24 RA

Sample Name: Sample - 1

POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
110.4XT	Sleeve Lgth CBN (L/S)		1/2	1/2	37 1/2	0	0	37 1/2
137	Flap Height at Center		1/8	1/8	2	2	2	2
137.1	Flap Height at Side		1/8	1/8	2	2	1 7/8	2
138	Flap Width at Top		1/8	1/8	6 1/8	6 1/4	6 1/4	6 1/8
138.1	Flap Width at Bottom		1/8	1/8	6 3/8	6 1/2	6 3/8	6 3/8
142.5	Pocket Opening Welt		1/8	1/8	6 1/8	6 1/4	6 1/8	6 1/8
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)		1/4	1/4	17	17	17 1/4	17
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)		1/4	1/4	16 3/8	0	0	16 3/8
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)		1/4	1/4	17 3/4	0	0	17 3/4
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)		1/4	1/4	18 1/2	0	0	18 1/2

Fit Image Page

Season: Mens Season 13 2024	Product Description: UNLINED KNIT SPORT COAT - GRAY LEOPARD parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 002 : RAYMOND AMERICA SPECS	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Direct (Std.)	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mita Gupta	
Related Sample: 036 : Fit - Super Slim 332084 SP24 PP 1 image 9/26/23 RA			

File Name :Super Slim PP.jpg	Description :Super Slim 332084 SP24 PP 1 image 9/26/23 RA
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Super Slim FIT, 332084 SP24 (child PPK 352001) JF PP 1  
Image 9/26/23 RA- Fabric- 76% Polyester 19% Rayon 5%spandex



Overall FIT & Balance looks ok to proceed

Comments :

## Sample Worksheet

Season: Mens Season 13 2024	Product Description: UNLINED KNIT SPORT COAT - GRAY LEOPARD parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 002 : RAYMOND AMERICA SPECS	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Direct (Std.)	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mita Gupta	

Sample Size: 2XL	Supplier Name: RAYMOND AMERICA DBA DIVISION 765008
Pieces in Set: 1	Supplier Number: 765008

Request Date: 09/08/2023	Measurement Set: 003 : BIG - JF TAILORED 2BTN JACKET ALPHA SIZED	Sample Request Name: Pre-Production BIG 332084 SP24 RA
Date Vendor Measured:	Requested Delivery Date:	Sample Name: Sample - 1
Date Vendor Submitted Sample:	Vendor Measurer Name:	Vendor Approval Date:
Date IBO TD Received Sample: 09/26/2023	IBO TD Signature: Pankaj Gairola	Vendor Sample Status:
Date US TD Received Sample:	Sample Weight :	TD Signature:
Date Sample Measured / Evaluated: 09/26/2023	Live Model Name: Big size 52 body form	Revision/Approval Date: 09/26/2023
Date Sample Live Modeled:	Exclusive Status:	Sample Status: Approved with Corrections for Production

Sample Request Name: Pre-Production BIG 332084 SP24 RA				Sample Name: Sample - 1				
POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
100.10R	CB Lgth frm Neck Edge/Seam	REG	1/2	1/2	31 3/4	32	32 1/4	31 3/4
100.10S	CB Lgth frm Neck Edge/Seam	SHORT	1/2	1/2	30 1/4	0	0	30 1/4
100.10T	CB Lgth frm Neck Edge/Seam	LONG	1/2	1/2	33 1/4	0	0	33 1/4
100.10XT	CB Lgth frm Neck Edge/Seam	XLONG	3/8	3/8	34 3/4	0	0	34 3/4
101.40.9	Across Shoulder		1/2	1/2	23	23 1/4	23	23
101.40.9	Across Back	8" below c. back neck seam	1/2	1/2	22 3/4	23	22 1/2	22 3/4
202.2	Full Bicep 1" Below Armhole		1/2	1/2	18 1/2	18 3/4	18 5/8	18 1/2
204.18	Full Cuff/Sleeve Opening Rel (L/S)		1/4	1/4	13	13 1/4	13	13
113	Armhole Drop from HPS (Squared)		1/4	1/4	13 1/4	13 1/4	13 1/2	13 1/4
205.1	Full Chest 1" Below Armhole		1	1	57	57	56 3/4	57
106.2	Half Waist SB (Jkt)		1/2	1/2	27 1/2	27 3/4	28	27 1/2
208	Full Sweep Straight Rel	MEASURED 3" ABOVE FINISHED HEM	1	1	57	57	57 1/2	57
110.4R	Sleeve Lgth CBN (L/S)	REG	1/2	1/2	37 1/2	37 7/8	38	37 1/2
110.4S	Sleeve Lgth CBN (L/S)	SHORT	1/2	1/2	36 1/2	0	0	36 1/2

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## Sample Worksheet

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



Sample Request Name: Pre-Production BIG 332084 SP24 RA

Sample Name: Sample - 1

POM #	POM Description	HTM Comments	Tol (+)	Tol (-)	Requested Measurement	Quoted Measurement	Actual Measurement	New Request
110.4T	Sleeve Lgth CBN (L/S)	LONG	1/2	1/2	39	0	0	39
110.4XT	Sleeve Lgth CBN (L/S)	XLONG	1/2	1/2	41	0	0	41
137	Flap Height at Center		1/8	1/8	2 3/8	2 3/8	2 1/4	2 3/8
137.1	Flap Height at Side		1/8	1/8	2 3/8	2 3/8	2 1/4	2 3/8
138	Flap Width at Top		1/8	1/8	6 3/4	6 7/8	7	6 3/4
138.1	Flap Width at Bottom		1/8	1/8	7	7	7	7
142.5	Pocket Opening Welt	LOWER FRONT	1/8	1/8	6 3/4	6 7/8	7	6 3/4
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)	REG	1/4	1/4	19 3/4	19 3/4	19 7/8	19 3/4
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)	SHORT	1/4	1/4	19 1/8	0	0	19 1/8
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)	LONG	1/4	1/4	20 1/2	0	0	20 1/2
115.8.9	Top Btn Plcmnt from Img Ln HPS Diag to Ctr 1st Btn (Waist)	XLONG	1/4	1/4	21 1/4	0	0	21 1/4

## Sample Comments

Season: Mens Season 13 2024	Product Description: UNLINED KNIT SPORT COAT - GRAY LEOPARD parent	Product Manager: NA
Brand: J. FERRAR	Specification: 002 : RAYMOND AMERICA SPECS	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Direct (Std.)	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mita Gupta
Sample Size: 2XL	Supplier Name: RAYMOND AMERICA DBA DIVISION 765008 Seal Lock #: 0056802	
Pieces in Set: 1	Supplier Number: 765008	



Measurement Set: Sample Name: Sample - 1

Sample Request Name: Pre-Production BIG 332084 SP24 RA

Tech Design Comments: Big size 2XL, Pre-Production) Sample # 1

Fit session attendees: Priyanka, PG

Sample Color: Teal Tex

Fabric: 76% polyester 19% Rayon 5% Spandex (Fabric quality, color, trim approval to be taken from IBO merchant before bulk starts)

**SAMPLE STATUS:**

Sample is APPROVED WITH CORRECTIONS FOR PRODUCTION.

**STYLE CHANGES:**

1. NO

**FIT / MEASUREMENTS:**

1. See image. Overall sample looks ok for FIT & Balance.
2. Must maintain all POMs specs with consistency in bulk
3. Maintain CF button position as per specs, sample is +1/4" side. must correct

**CONSTRUCTION / WORKMANSHIP:**

1. Overall sample matches to design detailed sketch for construction.
2. Verified Chest & shoulder piece construction corrected in the PP sample.
3. Caution, all top stitching, binding must be set with correct SPI to avoid pulling, puckered seams. Caution in bulk
4. Vent- fold underlay pleat inside to hide binding when worn- see design sketch & correct this in bulk

**TRIM:**

1. Ensure all trims are reviewed and approved by design and PP team.

**VENDOR CHECKLIST ITEMS:**

- 1.VTD-Akhil Rating..... A
- 2.Top Button Placement:- There is Grading issue. SP24 Grade 3/8" & FA22 Grade 3/4", I suggest FA22 Grade 3/4". PG- Noted & corrected
- 3.Shoulder Same and Chest Piece, we have followed as per the comments. Please check and advise if any changes are to be done. PG- Look ok to proceed.

**CRITICAL POINTS OF ATTENTION**

Ref Slim Fit PP report for CPA.

## Sample Comments



Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta

Big size 2XL seal no-0056802

Vendor Comments:

Exclusive Comments:

## Sample Comments

Season: Mens Season 13 2024	Product Description: UNLINED KNIT SPORT COAT - GRAY LEOPARD parent	Product Manager: NA
Brand: J. FERRAR	Specification: 002 : RAYMOND AMERICA SPECS	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Direct (Std.)	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mita Gupta
Sample Size: M	Supplier Name: RAYMOND AMERICA DBA DIVISION 765008 Seal Lock #: 0056974	
Pieces in Set: 1	Supplier Number: 765008	



Measurement Set: Sample Name: Sample - 1

Sample Request Name: Pre-Production Slim 332084 Sp24 Raymond

Tech Design Comments: child 352001

Slim FIT, Pre-Production) Sample # 1

Fit session attendees: Priyanka, PG

Sample Color: Teal Tex

Fabric: 76% polyester 19% Rayon 5% Spandex (Fabric quality, color, trim approval to be taken from IBO merchant before bulk starts)

**SAMPLE STATUS:**

Sample is APPROVED WITH CORRECTIONS FOR PRODUCTION.

**STYLE CHANGES:**

1. NO

**FIT / MEASUREMENTS:**

1. See image. Overall sample looks ok for FIT & Balance.
2. Must maintain all POMs specs with consistency in bulk
3. Maintain CF button position as per specs, sample is +1/4" side. must correct

**CONSTRUCTION / WORKMANSHIP:**

1. Overall sample matches to design detailed sketch for construction.
2. Verified Chest & shoulder piece construction corrected in the PP sample.
3. Caution, all top stitching, binding must be set with correct SPI to avoid pulling, puckered seams. Caution in bulk
4. Vent- fold underlay pleat inside to hide binding when worn- see design sketch & correct this in bulk.

**TRIM:**

1. Ensure all trims are reviewed and approved by design and PP team.

**VENDOR CHECKLIST ITEMS:**

1. VTD-Akhil Rating..... A
2. Top Button Placement :- There is Grading issue. SP24 Grade 3/8" & FA22 Grade 3/4", I suggest FA22 Grade 3/4". PG- Noted & corrected
3. Shoulder Same and Chest Piece, we have followed as per the comments. Please check and advise if any changes are to be done. PG- Look ok to proceed



## Sample Comments

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta




## CRITICAL POINTS OF ATTENTION

1. Flap pockets to be placed evenly.
  2. Caution all top stitching, seams must be set with correct SPI to avoid pulling, puckered seams.
  3. Maintain CF button position as per specs.
- Slim FIT seal no-0056974

Vendor Comments:

Exclusive Comments:

## Sample Comments

Season: Mens Season 13 2024	Product Description: UNLINED KNIT SPORT COAT - GRAY LEOPARD parent	Product Manager: NA	
Brand: J. FERRAR	Specification: 002 : RAYMOND AMERICA SPECS	Pre Production: Taylor Contreras	
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Direct (Std.)	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mita Gupta	
Sample Size: M	Supplier Name: RAYMOND AMERICA DBA DIVISION 765008 Seal Lock #: 0056943		
Pieces in Set: 1	Supplier Number: 765008		

Measurement Set: Sample Name: Sample - 1

Sample Request Name: Pre-Production Super Slim 332084 SP24 RA

Tech Design Comments: Super Slim FIT, Pre-Production) Sample # 1

Fit session attendees: Priyanka, PG

Sample Color: Teal Tex

Fabric: 76% polyester 19% Rayon 5% Spandex (Fabric quality, color, trim approval to be taken from IBO merchant before bulk starts)

**SAMPLE STATUS:**

Sample is APPROVED WITH CORRECTIONS FOR PRODUCTION.

**STYLE CHANGES:**

1. NO

**FIT / MEASUREMENTS:**

1. See image. Overall sample looks ok for FIT & Balance.
2. Must maintain all POMs specs with consistency in bulk
3. Must correct CF button position & measure as per POM HTM, sample is plus 1/4". correct in bulk

**CONSTRUCTION / WORKMANSHIP:**

1. Overall sample matches to design detailed sketch for construction.
2. Caution, all top stitching, binding must be set with correct SPI to avoid pulling, puckered seams. Caution in bulk
3. Vent- fold underlay pleat inside to hide binding when worn- see design sketch & correct this in bulk

**TRIM:**

1. Ensure all trims are reviewed and approved by design and PP team.

**VENDOR CHECKLIST ITEMS:**

1. VTD-Akhil Rating..... A
2. Top Button Placement :- There is Grading issue. SP24 Grade 3/8" & FA22 Grade 3/4", I suggest FA22 Grade 3/4". PG- Noted & corrected
3. Shoulder Same and Chest Piece, we have followed as per the comments. Please check and advise if any changes are to be done. PG- Look ok to proceed

## Sample Comments

Season: Mens Season 13 2024

Product Description: UNLINED KNIT SPORT  
COAT - GRAY LEOPARD parent

Product Manager: NA

Brand: J. FERRAR

Specification: 002 : RAYMOND AMERICA  
SPECS

Pre Production: Taylor Contreras

Sub Brand: None

Product Lifecycle State: Production

Designer 1: Allia Rizk

Gender: Mens

Development Type: Direct (Std.)

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mita Gupta



## CRITICAL POINTS OF ATTENTION

1. Refer to SLIM PP report for CPA points  
Super Slim FIT seal no-0056943

Vendor Comments:

Exclusive Comments:

## Sample Comments

Season: Mens Season 13 2024	Product Description: UNLINED KNIT SPORT COAT - GRAY LEOPARD parent	Product Manager: NA
Brand: J. FERRAR	Specification: 002 : RAYMOND AMERICA SPECS	Pre Production: Taylor Contreras
Sub Brand: None	Product Lifecycle State: Production	Designer 1: Allia Rizk
Gender: Mens	Development Type: Direct (Std.)	US Technical Designer: Cindy L Fidler
Program Type:	Test Program:	Sourcing Director: NA
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mita Gupta



Sample Size: M	Supplier Name: RAYMOND AMERICA DBA DIVISION 765008	Seal Lock #:
Pieces in Set: 1	Supplier Number: 765008	

Measurement Set: Sample Name: Sample - 1

Sample Request Name: Fit Slim 332084 SP24 Raymond America

Tech Design Comments: SLIM Fit Sample # 1

Fit session attendees: AR, RS, CF

Sample Color: green

Fabric: 77p/18r/5s

**SAMPLE STATUS:**

Sample is APPROVED WITH CORRECTIONS - PROCEED TO PRE-PRODUCTION SAMPLE.

**FIT / MEASUREMENTS:**

1. See image page for adjustment to sleeve.
2. Balance is acceptable.
3. Bring all points to spec.

**CONSTRUCTION / WORKMANSHIP:**

1. See image page for callout for construction for partial lined jacket at shoulder. See Priyanka for updated MCS for lined jackets.

**TRIM:**

1. Ensure all trims are reviewed and approved by design and PP team.

**VENDOR CHECKLIST ITEMS:**

1. Noted construction follows ppk
2. Noted garment measurements are uploaded.
3. It is required that body form must have arms attached for garment images in checklist.

**CRITICAL POINTS OF ATTENTION:**

1. No callouts on this sample

Vendor Comments:

Exclusive Comments: