

Specification Package Cover Page

Product Package #: 306929

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Blue

Brand: J. FERRAR

Season: Mens Season 13 2025

Sub Brand: None

Dept. #:

Printed by: s.ezzath@raymond.in

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Date Created: Mar 18, 2025 4:10:49 AM Page 1 of 83



Bill of Materials

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Product Manager: NA Season: Mens Season 13 2025

Blue

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Brand: J. FERRAR

Blue

Product Lifecycle State: Production Sub Brand: None Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler Gender: Mens

Test Program: Program Type: Sourcing Director: NA Dept. #: Floor Set Month 2: Assigned IBO: INDIA Floor Set Month 1: Floor Set Month 3: IBO Contact: Mita Gupta

BOM Approved: No

Fabrications

Prima y	Part Name	Material	Description	Supplier	Mill Reference ID	JCP Fabric Name	Material Weight	BOM Weight	Cuttable Width	Special Claims	Dye Method	Finish	Placement/Comments	Quanti ty	Color	BRT BLUE
Primai v	BODY	W050245	Twill Stretch 66% Polyester, 31% Rayon, 3% Spandex	CARREMA N M00933	A622K- T2C	BRT BLUE/ LT GREY	0.0	210.0			Fiber Dye/Stoc	Decating				Tonal MC - 20327 J.FERRA R BRT BLUE

Trim

111111																
Primar y	Part Name	Material	Description	Supplier	Mill Reference ID	JCP Fabric Name	Material Weight	BOM Weight	Cuttable Width	Special Claims	Dye Method	Finish	Placement/Comments	Quanti ty	Color	BRT BLUE
	WAIST BAND LININ	FACTORY SOURCED /WAISTBA ND TO BE MADE WITH FABRIC ARTICLE WITH BTS- H14-1 AND BTS-DHAN COLOR #255					0.0	0.0	0.0				AT INTERIOR WAISTBAND			BLACK WB WITH SILVER PIPING

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Date Created: Mar 18, 2025 4:10:49 AM Page 2 of 83



Gender: Mens Program Type:

Bill of Materials

Product Manager: NA

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Season: Mens Season 13 2025

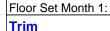
Blue

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Brand: J. FERRAR

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Test Program: Sourcing Director: NA Floor Set Month 2: Assigned IBO: INDIA Floor Set Month 3: IBO Contact: Mita Gupta



Dept. #:

Primar y	Part Name	Material	Description	Supplier	Mill Reference ID	JCP Fabric Name	Material Weight	BOM Weight	Cuttable Width	Special Claims	Dye Method	Finish	Placement/Comments	Quanti ty	Color	BRT BLUE
		(PIPING)														
	-	TALON/T WMEKE00 460012 - 46mm					0.0	0.0	0.0				OUTER WAISTBAND FUSING - FUSED IN SHELL FABRIC (INSIDE WB)			BLACK
	INNER FUSIN G	TALON/W AISTBAND LINING WILL BE MADE IN SILVERSP ARK					0.0	0.0	0.0				AT WAISTBAND LINING CURTAIN AS INNER FUSING			BLACK
	CORD	TALON/T WMEHT00 010001					0.0	0.0	0.0				TO ATTACH THE WAISTBAND LINING AND BODY			NATURE
		GNT/BCW- 0177P					0.0	0.0	0.0				2 @ BACK POCKET AND 1 @ INSIDE WAISTBAND CONSTRUCTION.			#13
	HOOK & EYE CLOS URE	METAL					0.0	0.0	0.0				@ CF CLOSURE			х
	POCK ETING	GNT/90/10 POLY/COT TON 100DX45S (T/C80/20) 125X73,97 GSM HERRING BONE/BTS -HI4-1					0.0	0.0	0.0							702

Product Package #: 306929

Bill of Materials

Product Manager: NA

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Season: Mens Season 13 2025

Blue

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Brand: J. FERRAR

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Test Program: Sourcing Director: NA Floor Set Month 2: Assigned IBO: INDIA Floor Set Month 3: IBO Contact: Mita Gupta

Processing

Dept. #:

Sub Brand: None

Floor Set Month 1:

Gender: Mens Program Type:

FIOCE	<u>samy</u>														
Primar y	Part Name	Material	Description	Supplier	Mill Reference ID	Material Weight		Cuttable Width	Special Claims	Dye Method	Finish	Placement/Comments	Quanti ty	Color	BRT BLUE
						0.0	0.0	0.0							



Bill of Materials

Product Manager: NA

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Season: Mens Season 13 2025

Blue

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Brand: J. FERRAR

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Test Program: Sourcing Director: NA Floor Set Month 2: Assigned IBO: INDIA Floor Set Month 3: IBO Contact: Mita Gupta

Floor Set Month 1: BOM Approved:

Sub Brand: None

Gender: Mens

Program Type:

Dept. #:

Packaging & Labeling

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						SLIM FIT TROUSER - ULTRA COMFORT
		56-90-119-A	Label / Woven ; END FOLD / END SEW		Four side sew with DTM thread at interior wearer's left side 2 1/2 inches down from top of waistband centered on pocket	J.Ferrar Brand SLIM FIT Woven Label
		56-92-855-A	Label / Woven ; END FOLD / END SEW		Four side sew with DTM thread at interior wearer's left side 1/4 inch down from above brand label	J.Ferrar RECYCLED POLYESTER Label (ONL) use if applicable)
		3B51A2	Generic Care Label ; Content/Care Label		Four side sew with DTM thread at interior wearer's right side rear pocket bag, 2 1/2 inches down from top of waistband centered on pocket	Generic Care Label plea assure size, content and c instructions are listed
						J.Ferrar ULTRA COMFOR Pocket Flasher variable information, please select below:
		55-39-986-A	Flasher / Pocket ; DIE CUT		Tack with 2 stitches or 2 short plastic tacks at wearer's right back pocket	Attribute Variable - STRETCH FABRIC - WRINKLE RECOVERY - RECYCLED POLYESTE (if applicable)
		55-39-985-A	matchbook / mini ; DIE CUT		Tack with 2 stitches or 2 short plastic tacks on wearer's right side between 2nd and 3rd belt loops	J.Ferrar ADJUSTEC Matchbook
						POLYBAG
		Polybag - Bag Polybag				Reference polybag per JC supplier website and revie order for more details (ver to source polybag)
		Catalog - Insert Catalog				.COM REQUIREMENTS

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Page 6 of 83



Sub Brand: None

Gender: Mens

Bill of Materials

Product Manager: NA

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Season: Mens Season 13 2025

Blue

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Brand: J. FERRAR

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Test Program: Program Type: Sourcing Director: NA Dept. #: Floor Set Month 2: Assigned IBO: INDIA Floor Set Month 1: Floor Set Month 3: IBO Contact: Mita Gupta

Packaging & Labeling

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						All .com merchandise to use the same P&L as retail, except donuts (no donuts for catalog) Please refer to JCP Supplier website for all .com specific
						requirements

Ticketing

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						J.Ferrar Integrated ULTRA COMFORT Matchbook variable information, please select below:
						Fit Variable - SLIM FIT Pant Style Variable - FLAT FRONT Small Attribute Variable: - WRINKLE RECOVERY - RECYCLED POLYESTER (if applicable)
Primary		RD-02-553-A	Matchbook / Barcoded / Data Pull / RFID Labeled ; die cut / perforated			

Hangers

ngcro						
Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
	0043REDSLIMFIT	FIT DONUT	MAINETTI DONUT - FOR ALL SIZES ; DONUT			Mainetti Fit Donut red with black lettering (SLIM FIT)
						Size Crown NO DONUTS ON ANY .COM PRODUCT Please denote size with capital (W) for waist on top then capital "(I) for inseam on
		JCP-HS-001	HANGER SIZER ; HANGER SIZER			bottom, example 32 x 32

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Gender: Mens

Program Type:

Floor Set Month 1:

Product Package #: 306929

Bill of Materials

Product Manager: NA

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Season: Mens Season 13 2025

Blue

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Brand: J. FERRAR

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Test Program: Sourcing Director: NA Floor Set Month 2: Assigned IBO: INDIA Floor Set Month 3: IBO Contact: Mita Gupta

Hangers

Dept. #:

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						All size crowns black with white lettering
Primary	Hanger	6012-BL	BLACK-12" Med. Wt. Pinch Grip ; HANGER-METAL HOOK			12 inch Black Hanger, waist sizes 39 & below
Primary	Hanger	6014-BL	BLACK-14" Med. Wt. Pinch Grip ; HANGER-METAL HOOK			14 inch Black Hanger, waist sizes 40 & up



Bill of Materials

Product Manager: NA

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Season: Mens Season 13 2025

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Test Program: Sourcing Director: NA Floor Set Month 2: Assigned IBO: INDIA Floor Set Month 3: IBO Contact: Mita Gupta

Floor Set Month 1: BOM Approved:

Sub Brand: None

Gender: Mens

Program Type: Dept. #:

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						SUPER SLIM FIT TROUSER - ULTRA COMFORT
		55-39-905-A	Label / Woven ; END FOLD / END SEW			J.Ferrar Brand SUPER SLIM FIT Woven Label
		56-92-855-A	Label / Woven ; END FOLD / END SEW		Four side sew with DTM thread at interior wearer's left side 1/4 inch down from above brand label	J.Ferrar RECYCLED POLYESTER Label (ONLY use if applicable)
		3B51A2	Generic Care Label ; Content/Care Label		Four side sew with DTM thread at interior wearer's right side rear pocket bag, 2 1/2 inches down from top of waistband centered on pocket	Generic Care Label please assure size, content and care instructions are listed
						J.Ferrar ULTRA COMFORT Pocket Flasher variable information, please select below:
		55-39-986-A	Flasher / Pocket ; DIE CUT		Tack with 2 stitches or 2 short plastic tacks at wearer's right back pocket	Attribute Variable - STRETCH FABRIC - WRINKLE RECOVERY - RECYCLED POLYESTER (if applicable)
		55-39-985-A	matchbook / mini : DIE CUT		Tack with 2 stitches or 2 short plastic tacks on wearer's right side between 2nd and 3rd belt loops	
			,			POLYBAG
		Polybag - Bag Polybag				Reference polybag per JCP supplier website and review order for more details (vendo to source polybag)
		Catalog - Insert Catalog				.COM REQUIREMENTS

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Date Created: Mar 18, 2025 4:10:49 AM Page 8 of 83



Gender: Mens

Bill of Materials

Product Manager: NA

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Season: Mens Season 13 2025

Blue

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Brand: J. FERRAR

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Test Program: Program Type: Sourcing Director: NA Dept. #: Floor Set Month 2: Assigned IBO: INDIA Floor Set Month 1: Floor Set Month 3: IBO Contact: Mita Gupta

Packaging & Labeling

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						All .com merchandise to use the same P&L as retail, except donuts (no donuts for catalog) Please refer to JCP Supplier website for all .com specific requirements

Ticketing

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						J.Ferrar Integrated ULTRA COMFORT Matchbook variable information, please select below:
						Fit Variable - SUPER SLIM FIT Pant Style Variable - FLAT FRONT Small Attribute Variable: - WRINKLE RECOVERY - RECYCLED POLYESTER
Primary			Matchbook / Barcoded / Data Pull / RFID Labeled ; die cut /		Tack with 2 stitches or 2 short plastic tacks on wearer's right side centered between 1st and 2nd helt loops	

Hangers

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
	0043PURSUPERSLIMFIT	FIT DONUT	MAINETTI DONUT - FOR ALL SIZES ; DONUT			Mainetti Fit Donut purple with black lettering (SUPER SLIM FIT)
						Size Crown NO DONUTS ON ANY .COM PRODUCT
	JCP-HS-001 - HANGER SIZER ; HANGER SIZER	JCP-HS-001	HANGER SIZER ; HANGER SIZER			Please denote size with capital (W) for waist on top

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Date Created: Mar 18, 2025 4:10:49 AM Page 9 of 83

Gender: Mens

Program Type:

Floor Set Month 1:

Product Package #: 306929

Bill of Materials

Product Manager: NA

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Season: Mens Season 13 2025

Blue

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Brand: J. FERRAR

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Test Program: Sourcing Director: NA Floor Set Month 2: Assigned IBO: INDIA Floor Set Month 3: IBO Contact: Mita Gupta

Hangers

Dept. #:

Primary	Part Name	Package Cod	de Description	Size Variation	Placement	Comments
						then capital "(I) for inseam or bottom, example 32 x 32
						All size crowns black with white lettering
Primary	Hanger	6012-BL	BLACK-12" Med. Wt. Pinch Grip ; HANGER-METAL HOOK			12 inch Black Hanger, waist sizes 39 & below
Primary	Hanger	6014-BL	BLACK-14" Med. Wt. Pinch Grip ; HANGER-METAL HOOK			14 inch Black Hanger, waist sizes 40 & up



Bill of Materials

Product Manager: NA

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Season: Mens Season 13 2025

Blue

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Brand: J. FERRAR

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Test Program: Sourcing Director: NA Floor Set Month 2: Assigned IBO: INDIA Floor Set Month 1: Floor Set Month 3: IBO Contact: Mita Gupta

BOM Approved:

Sub Brand: None

Gender: Mens

Program Type:

Dept. #:

Packaging & Labeling

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						BIG & TALL TROUSER
		58-12-372-A	Label / Woven ; END FOLD / END SEW		Four side sew with DTM thread at interior wearer's left side 2 1/2 inches down from top of waistband centered on pocket	J.Ferrar Brand BIG & TALL Woven Label
		56-92-855-A	Label / Woven ; END FOLD / END SEW		Four side sew with DTM thread at interior wearer's left side 1/4 inch down from above brand label	J.Ferrar RECYCLED POLYESTER Label (ONL' use if applicable)
					J.Ferrar RECYCLED POLYESTER Label (ONLY use if applicable)	
		3B51A2	Generic Care Label ; Content/Care Label		right side rear pocket bag 2	Generic Care Label plea assure size, content and c instructions are listed
		55-39-985-A	matchbook / mini ; DIE CUT		Tack with 2 stitches or 2 short plastic tacks on wearer's right side between 2nd and 3rd belt loops	J.Ferrar ADJUSTEC Matchbook
						POLYBAG
		Polybag - Bag Polybag				Reference polybag per JC supplier website and revie order for more details (ven to source polybag)
						.COM REQUIREMENTS
		Catalog - Insert Catalog				All .com merchandise to use the same P&L as retail, except donuts (no donuts catalog)

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Product Package #: 306929



Sub Brand: None

Gender: Mens

Bill of Materials

Product Manager: NA

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Season: Mens Season 13 2025

Blue

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Brand: J. FERRAR

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Dept. #: Floor Set Month 2: Assigned IBO: INDIA Floor Set Month 1: Floor Set Month 3: IBO Contact: Mita Gupta

Packaging & Labeling

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						Please refer to JCP Supplier website for all .com specific requirements

Ticketing

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
Primary			Matchbook / Barcoded printed ; DIE CUT / SCORED / PERFORATED		Tack with 2 stitches or 2 short plastic tacks on wearer's right side centered between 1st and 2nd belt loops	

Hangers

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
	0043TEALBIG&TALLFIT	FIT DONUT	MAINETTI DONUT - FOR ALL SIZES ; DONUT			Mainetti Fit Donut teal with black lettering (BIG & TALL)
						Size Crown NO DONUTS ON ANY .COM PRODUCT
						Please denote size with capital (W) for waist on top then capital "(I) for inseam on bottom, example 32 x32
		JCP-HS-001	HANGER SIZER ; HANGER SIZER			All size crowns black with white lettering
	CROWN SIZER	JCP-HS-BAT				
Primary	Hanger	6012-BL	BLACK-12" Med. Wt. Pinch Grip ; HANGER-METAL HOOK			12 inch Black Hanger, waist sizes 39 & below
Primary	Hanger	6014-BL	BLACK-14" Med. Wt. Pinch Grip ; HANGER-METAL HOOK			14 inch Black Hanger, waist sizes 40 & up

Date Created: Mar 18, 2025 4:10:49 AM Page 12 of 83



Bill of Materials

Product Manager: NA

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Season: Mens Season 13 2025

Blue

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Brand: J. FERRAR

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Test Program: Sourcing Director: NA Floor Set Month 2: Assigned IBO: INDIA Floor Set Month 3: IBO Contact: Mita Gupta

Floor Set Month 1: BOM Approved:

Sub Brand: None

Gender: Mens

Program Type:

Dept. #:

Packaging & Labeling

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						CLASSIC FIT TROUSER - ULTRA COMFORT
	Label/ Woven	53-17-895-A	Label / Woven ; END FOLD / END SEW		Four side sew with DTM thread at interior wearer's left side 2 1/2 inches down from top of waistband centered on pocket	J.Ferrar Brand CLASSIC FI'
	RECYCLE LABEL	56-92-855-A	Label / Woven ; END FOLD / END SEW		Four side sew with DTM thread at interior wearer's left side 1/4 inch down from above brand label	J.Ferrar RECYCLED POLYESTER Label (ONLY use if applicable)
	GENERIC LABEL	3B51A2	Generic Care Label ; Content/Care Label		Four side sew with DTM thread at interior wearer's right side rear pocket bag 2 1/2 inches down from top of waistband centered on pocket	Generic Care Label please assure size, content and car instructions are listed
						J.Ferrar ULTRA COMFORT Pocket Flasher variable information, please select below:
	FLASHER	55-39-986-A	Flasher / Pocket ; DIE CUT		Tack with 2 stitches or 2 short plastic tacks at wearer's right back pocket	Attribute Variable - STRETCH FABRIC - WRINKLE RECOVERY - RECYCLED POLYESTER (if applicable)
	Mini Matchbook	55-39-985-A	matchbook / mini ; DIE CUT		Tack with 2 stitches or 2 short plastic tacks on wearer's right side between 2nd and 3rd belt loops	J.Ferrar ADJUSTEC Matchbook
						POLYBAG
		Polybag - Bag Polybag				Reference polybag per JCP supplier website and review order for more details (vendito source polybag)

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Page 13 of 83



Bill of Materials

Product Manager: NA

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Season: Mens Season 13 2025

Blue

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Brand: J. FERRAR

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler Gender: Mens

Test Program: Program Type: Sourcing Director: NA Dept. #: Floor Set Month 2: Assigned IBO: INDIA Floor Set Month 1: Floor Set Month 3: IBO Contact: Mita Gupta

Packaging & Labeling

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						.COM REQUIREMENTS All .com merchandise to use the same P&L as retail, except donuts (no donuts for catalog)
		Catalog - Insert Catalog				Please refer to JCP Supplier website for all .com specific requirements

Ticketing

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						J.Ferrar Integrated ULTRA COMFORT Matchbook variable information, please select below:
						Fit Variable - CLASSIC FIT Pant Style Variable - FLAT FRONT Small Attribute Variable: -STRETCH FABRIC - WRINKLE RECOVERY - RECYCLED POLYESTER (if applicable)
			Matabbask / Barrandad / Bata		Tack with 2 stitches or 2 short	
			Matchbook / Barcoded / Data Pull / RFID Labeled ; die cut /			Joker/Matchbook on vendor
Primary		RD-02-553-A	perforated		and 2nd belt loops	website

Hangers

Hangers						
Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
	0043WHITECLASSICFIT	FIT DONUT	MAINETTI DONUT - FOR ALL SIZES ; DONUT			Mainetti Fit Donut white with black lettering (CLASSIC FIT)
		JCP-HS-001	HANGER SIZER ; HANGER SIZER			Size Crown NO DONUTS ON ANY .COM PRODUCT

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Date Created: Mar 18, 2025 4:10:49 AM Page 14 of 83

Floor Set Month 1:

Gender: Mens Program Type: Product Package #: 306929

Page 15 of 83

Bill of Materials

Product Manager: NA

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Season: Mens Season 13 2025

Blue

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Brand: J. FERRAR

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Test Program: Sourcing Director: NA Floor Set Month 2: Assigned IBO: INDIA Floor Set Month 3: IBO Contact: Mita Gupta

Hangers

Dept. #:

Primary	Part Name	Package Co	ode Description	Size Variation	Placement	Comments
						Please denote size with capital (W) for waist on top then capital "(I) for inseam or bottom, example 32 -x 32 All size crowns black with white lettering
Primary	Hanger	6012-BL	BLACK-12" Med. Wt. Pinch Grip ; HANGER-METAL HOOK			12 inch Black Hanger, waist sizes 39 & below
Primary	Hanger	6014-BL	BLACK-14" Med. Wt. Pinch Grip ; HANGER-METAL HOOK			14 inch Black Hanger, waist sizes 40 & up

Floor Set Month 1:

Gender: Mens

Program Type:

Dept. #:

Product Package #: 306929

Design (Full) Summary

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Season: Mens Season 13 2025

Blue

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Brand: J. FERRAR

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Sourcing Director: NA Floor Set Month 2: Floor Set Month 3: Assigned IBO: INDIA

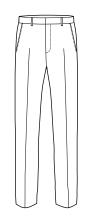
IBO Contact: Mita Gupta

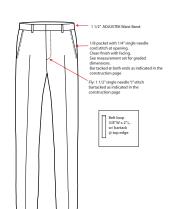
Product Manager: NA

Pre Production: Taylor Contreras

Block/Reference Pattern #:

Test Program:







JCPenney

Product Package #: 306929

Design Image Page

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF ST/SEP TROUSER -ADJUSTEC WB Bright Blue

Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER -ADJUSTEC WB Bright Blue

Sub Brand: None Gender: Mens

Product Lifecycle State: Production Development Type: Standard JCP

Program Type: Dept. #:

Test Program: Floor Set Month 2: Floor Set Month 3:

Product Manager: NA

Pre Production: Taylor Contreras

Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler

Sourcing Director: NA Assigned IBO: INDIA IBO Contact: Mita Gupta



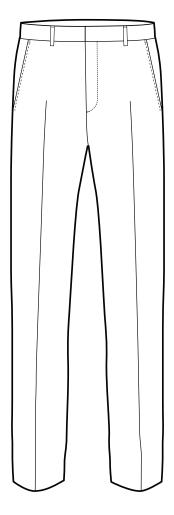
Related Sample: 001: Design -

FRONT

Floor Set Month 1:

File Name: CF%20FF%20PANT.ai

Description :FRONT



Comments:



JCPenney

Product Package #: 306929

Design Image Page

Season: Mens Season 13 2025

Product Description: ULTRA

COMFORT FF ST/SEP TROUSER -ADJUSTEC WB Bright Blue

Brand: J. FERRAR

Sub Brand: None

Floor Set Month 1:

Gender: Mens

Program Type:

Dept. #:

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER -

ADJUSTEC WB Bright Blue

Product Lifecycle State: Production Development Type: Standard JCP

Test Program:

Floor Set Month 2: Floor Set Month 3: Designer 1: Allia Rizk

Product Manager: NA

US Technical Designer: Cindy L Fidler

Pre Production: Taylor Contreras

Sourcing Director: NA Assigned IBO: INDIA

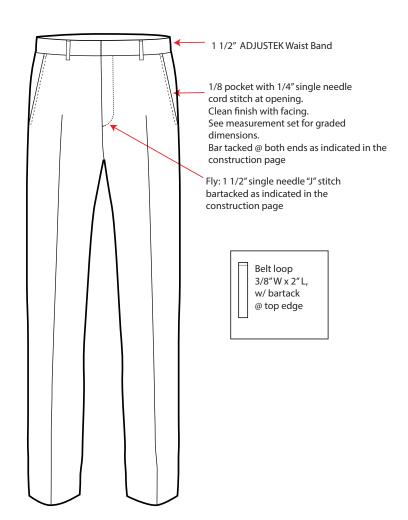
IBO Contact: Mita Gupta

Related Sample: 002 : Design - Design - FRONT DETAIL

File Name :CF%2520FF%2520PANT%2520DETAILS%20

%281%29.ai

Description: Design - FRONT DETAIL





JCPenney

Brand: J. FERRAR

Product Package #: 306929

Design Image Page

Season: Mens Season 13 2025

Product Description: ULTRA COMFORT FF ST/SEP TROUSER -ADJUSTEC WB Bright Blue

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER -ADJUSTEC WB Bright Blue

Sub Brand: None Product Lifecycle State: Production Gender: Mens Development Type: Standard JCP

Program Type: Test Program: Dept. #: Floor Set Month 2: Floor Set Month 1: Floor Set Month 3:

Related Sample: 003: Design -

BACK

Product Manager: NA

Pre Production: Taylor Contreras

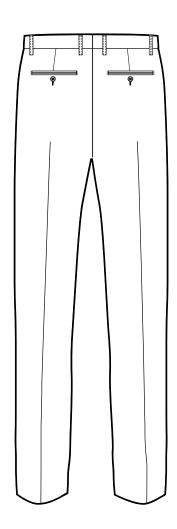
Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler

Sourcing Director: NA Assigned IBO: INDIA IBO Contact: Mita Gupta



File Name:556%2520FF%2520BACK.ai Description :BACK





JCPenney

Brand: J. FERRAR

Sub Brand: None

Gender: Mens

Product Package #: 306929

Design Image Page

Season: Mens Season 13 2025

Product Description: ULTRA

COMFORT FF ST/SEP TROUSER -ADJUSTEC WB Bright Blue

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER -

ADJUSTEC WB Bright Blue

Product Lifecycle State: Production

Development Type: Standard JCP

Program Type: Test Program: Dept. #: Floor Set Month 2: Floor Set Month 3: Floor Set Month 1:

Designer 1: Allia Rizk

Product Manager: NA

US Technical Designer: Cindy L Fidler

Pre Production: Taylor Contreras

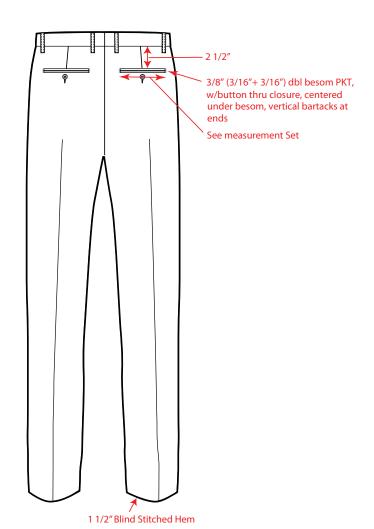
Sourcing Director: NA Assigned IBO: INDIA IBO Contact: Mita Gupta



Related Sample: 004 : Design - Design - BACK DETAIL

Description : Design - BACK DETAIL File Name :556%20STF%20FF%20BACK%20PANT%20D

ETAIL.ai





JCPenney

Brand: J. FERRAR

Product Package #: 306929

Design Image Page

Season: Mens Season 13 2025 Product Description: ULTRA

COMFORT FF ST/SEP TROUSER -

ADJUSTEC WB Bright Blue

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER -

ADJUSTEC WB Bright Blue

Sub Brand: None Product Lifecycle State: Production Gender: Mens

Development Type: Standard JCP Test Program:

Program Type: Dept. #: Floor Set Month 2: Floor Set Month 3: Floor Set Month 1:

Designer 1: Allia Rizk

Product Manager: NA

US Technical Designer: Cindy L Fidler

Pre Production: Taylor Contreras

Sourcing Director: NA Assigned IBO: INDIA IBO Contact: Mita Gupta

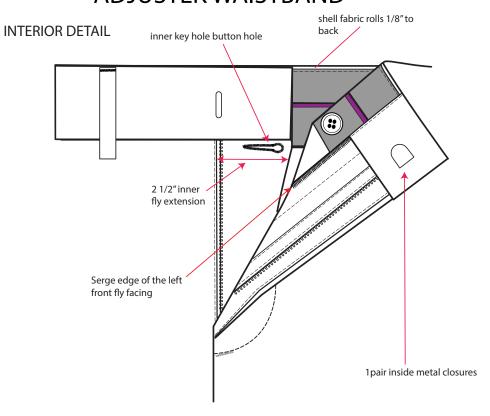
Related Sample: 005 : Design - Design - WAISTBAND

File Name :FF%2520WB%2520DETAIL%2520WITH%252

Description: Design - WAISTBAND

0PIPING%20%282%29.ai

ADJUSTEK WAISTBAND



WAISTBAND DETAIL

2" wide interior WB split curtain with 1/8" pick stitching along seamline Refer to BOM for color info



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JCPenney

Sub Brand: None

Product Package #: 306929

Design Image Page

Product Manager: NA

Designer 1: Allia Rizk

Sourcing Director: NA

Assigned IBO: INDIA

IBO Contact: Mita Gupta

Pre Production: Taylor Contreras

US Technical Designer: Cindy L Fidler

Season: Mens Season 13 2025

Product Description: ULTRA

COMFORT FF ST/SEP TROUSER -ADJUSTEC WB Bright Blue

Brand: J. FERRAR

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER -

ADJUSTEC WB Bright Blue

Product Lifecycle State: Production Development Type: Standard JCP

Gender: Mens Program Type: Test Program:

Dept. #: Floor Set Month 2: Floor Set Month 1: Floor Set Month 3:

Related Sample: 006 : Design - Design - Belt Loop Placement Reg &

Big Šizes

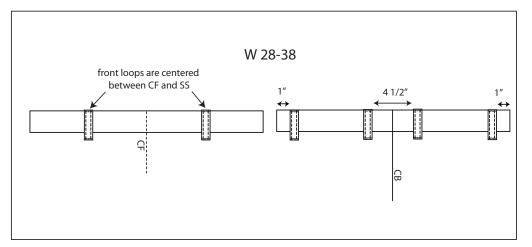
File Name Description: Design - Belt Loop Placement Reg

:Men%27s%20Tailored%20Trouser%20Belt%2 0Loop%20Placement%20-& Big Sizes

%20Reg%20%26%20Big%20.ai

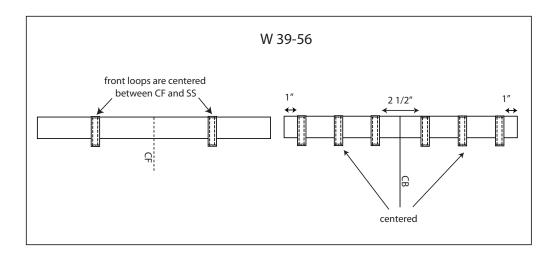
TAILORED CLOTHING TROUSER

Reg Belt loop Placement - 6 Loops





Big Belt Loop Placement - 8 Loops



JCPenney

Brand: J. FERRAR

Sub Brand: None

Gender: Mens

Program Type:

Dept. #:

Product Package #: 306929

Design Image Page

Season: Mens Season 13 2025

Product Description: ULTRA

COMFORT FF ST/SEP TROUSER -ADJUSTEC WB Bright Blue

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER -

ADJUSTEC WB Bright Blue

Product Lifecycle State: Production Development Type: Standard JCP

Test Program: Floor Set Month 2:

Floor Set Month 3:

Product Manager: NA

Pre Production: Taylor Contreras

Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler

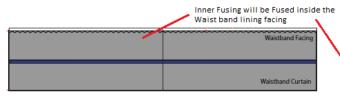
Sourcing Director: NA Assigned IBO: INDIA IBO Contact: Mita Gupta

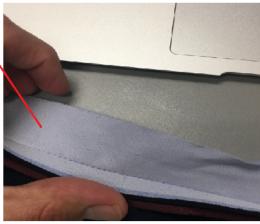
Related Sample: 008: Design -

ADJUSTEC WB

Floor Set Month 1:

Waist band Lining / Curtain





JCPennev

Brand: J. FERRAR

Product Package #: 306929

Design Image Page

Season: Mens Season 13 2025 Product Description: ULTRA

COMFORT FF ST/SEP TROUSER -ADJUSTEC WB Bright Blue

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER -

ADJUSTEC WB Bright Blue

Product Lifecycle State: Production

Sub Brand: None Gender: Mens Development Type: Standard JCP

Program Type: Test Program: Dept. #: Floor Set Month 2: Floor Set Month 1: Floor Set Month 3:

Related Sample: 009 : Design -Design - Front Pocket Bag Shape & Front Pocket Coin Pocket

File Name: JF%20POCKET%20BAG.ai

Description: Design - Front Pocket Bag Shape &

Front Pocket Coin Pocket



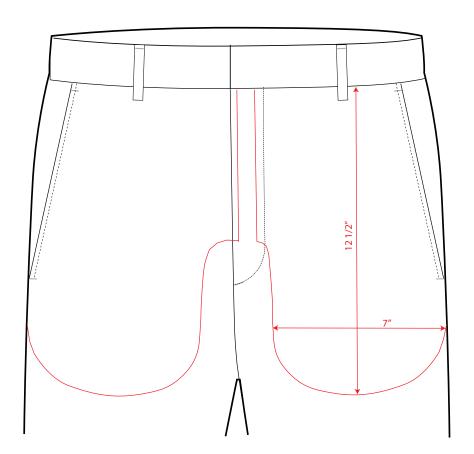
Pre Production: Taylor Contreras

Designer 1: Allia Rizk

US Technical Designer: Cindy L Fidler

Sourcing Director: NA Assigned IBO: INDIA IBO Contact: Mita Gupta







Brand: J. FERRAR

Sub Brand: None

Design Image Page

Product Manager: NA

Designer 1: Allia Rizk

Sourcing Director: NA

Assigned IBO: INDIA

IBO Contact: Mita Gupta

Pre Production: Taylor Contreras

US Technical Designer: Cindy L Fidler

Product Description: ULTRA Season: Mens Season 13 2025

COMFORT FF ST/SEP TROUSER -ADJUSTEC WB Bright Blue

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER -

ADJUSTEC WB Bright Blue

Product Lifecycle State: Production

Gender: Mens Development Type: Standard JCP

Program Type: Test Program: Dept. #: Floor Set Month 2: Floor Set Month 1: Floor Set Month 3:

Related Sample: 017 : Design - JF TAILORED FLAT FRONT TROUSER CONSTRUCTION SET

File Name: J Ferrar Flat Front Tailored Trouser.pdf

Description: JF TAILORED FLAT FRONT

TROUSER CONSTRUCTION SET



J Ferrar Flat Front Tailored Trouser

General Comments	ALL SUPPLIERS MUST REFER TO MINIMUM CONSTRUCTION DOC MEN'S TAILORED TROUSERS ON SUPPLIER WEBSITE.PLEASE TO DETAIL SKETCHES FOR ADDITIONAL DETAILS. ANY
	QUESTIONS REGARDING GARMENT CONSTRUCTION MUST BE DIRECTED TO TECHNICAL DESIGN.
Front	Flat front pant with 1/8 top pockets. UNLINED.
Back	2 double besom back pockets with button through closures.
	Single back dart centered on back panel, at waist and back pocket.
Waistband	1 ½" wide two-piece waistband with split curtain. See BOM for all curtain details. NO WAISTBAND EXTENSION - see sketch.
	Waist Outlet: Seat Center Seam = Total 1 ½" outlet (3/4" each side). Crotch Seam/Inseam = Total 1" outlet (1/2" each side)
	Waist Closure: 1 – Silver Hook & Eye. 1 – Inside Button. Buttonhole must be fishtail keyhole.
	Waistband curtain seam allowance must have mitered fold corners at CB outlet.
	See BOM for button details. See Inside Detail Sketch for Waistband Details.
Belt Loop	3/8" x 2" - Insert into bottom edge of waistband - drop 1/2" below band catching WB felling curtain - turn up & drop tack across top of loop even with top edge of waistband – tacking at top of loop must be
	visible. No center back loop. Placement: See Belt Loop Placement Chart in the Images Page.
Fly	1 1/2" Single needle "J" stitch. "J" stitch to start at waistband seam. Wearer's right fly extension should
	be 1 piece shell fabric and 1 piece pocketing, clean turn edges with tail extending 1 ½" past inseam.
	Edges of tail must be sewn at each side of rise seam allowance. Clean turn edges. Left fly facing and right fly extension must be bar-tacked together at base of fly in-line with zipper slider and a bar-tack
	along the bottom of "J" stitch, through all layers as indicated on the front detail sketch.
	Overedge the edge of the Left Front Fly facing.
Closure	YKK #3 Nylon Coll Zipper
	ANY SUB ZIPPER MUST PASS TESTING AND BE APPROVED BY RTL PRIOR TO BULK CUTTING
Rise	1/2" minimum seam allowance. Chainstitch busted seam with overedge seam finish. Joining of back rise
	must be stitched twice with chain stitch from crotch point, at inseam, to bottom edge of waistband lining/curtain
Side Seam	½" minimum seam allowance. Chainstitch busted seam with overedge seam finish.
Inseam	½" minimum seam allowance. Chainstitch busted seam with overedge seam finish.
Side Front	1/8 Top Pockets (2 at front), SEE MEASUREMENT SET FOR GRADED DIMENSIONS
Pocket	2" Clean finished pocket facing. 2 bar-tacks (1) 3/8" below waistband and (1) at bottom end of pocket opening. 1/4" Single needle cord stitch.
Back Pocket	3/16" Double Besom Pockets (2 at back) SEE MEASUREMENT PAGE FOR GRADED DIMENSIONS.
	All pocket bag edges must be sewn to WB seam. Back welt pockets must have vertical bar-tacks at both
	ends and catch the pocket facings. Pocket bag must be clean finished and top stitched.
	Set 2 1/2" below bottom edge of waistband. Centered on back panel, at waist and the back dart.
Pocket Bags	Front Pocket Bags:
	Pocket bag top edges must be sewn into the WB seam. Pocket bag must be clean finished and top stitched (French seamed). Pocket bag extends to the front rise seam and is caught into the seam or fly
	stitch. Side of front pocket bags must be bend back and stitched to the side seam. One bar-tack 3/8"
	below WB and one at bottom of the pocket opening. Pocket facing must extend 2" beyond pocket
	opening with clean finish edge.
	Front pocket bag must be on top of knee lining. Finish size is 12 ½" deep x 7" wide.
	NO COIN POCKET.
	Back Pocket Bags:
	All pocket bag edges must be sewn to WB seam. Back Pocket bag must be clean finished and top
	stitched (French seamed). Back pocket bag to finish 6 ½" from opening.
Leg Opening	1 ½" fold back with overedge and 1 ½" blind-stitch.
Interlining	Interlining type: Non-woven fusible. Placement: Waist, belt loops, fly, pockets. Must pass JCP in process testing standards.

Date Created: Mar 18, 2025 4:10:50 AM Page 32 of 83





Measurement WorkSheet - Graded

Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Dept. #: Floor Set Month 2: Assigned IBO: INDIA IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 32

Sub Brand: None

Gender: Mens

Block/Reference Pattern#:

Measurement Set Name: 001: JF TAILORED FF TROUSER -

CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
		ADJUSTEX must stretch 2" after interlining application		0	0	0	0	0	0	0	0	0	0	0	0
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	-1	-1	-1	-1	0	1	1	2	2	2
219.2	Full Hip/Seat (Bottoms)	3" above from bottom crotch	Critical	1/2	1/2	-1	-1	-1	-1	0	1	1	2	2	1 1/2
220	Full Thigh at Crotch		Critical	3/8	3/8	- 1/2	- 1/2	- 1/2	- 1/2	0	1/2	1/2	1	1	3/4
221	Full Knee	half inseam minus 3 inches		3/8	3/8	- 1/4	- 1/4	- 1/4	- 1/4	0	1/4	1/4	1/2	1/2	7/16
222.60	Full Leg Opening Rel (Long)		Critical	3/8	3/8	- 1/4	- 1/4	- 1/4	- 1/4	0	1/4	1/4	1/2	1/2	7/16
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.29	Front Rise 29" Inseam	X-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8

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Measurement WorkSheet - Graded

Product Manager: NA

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF Season: Mens Season 13 2025

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR

Specification: 001: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Sub Brand: None Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Block/Reference Pattern#: Sample Size: 32

Measurement Set Name: 001: JF TAILORED FF TROUSER -CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
	frm Top Edge				1 5.()				<u> </u>						10
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8

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Product Package #: 306929



Measurement WorkSheet - Graded

Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 32

Sub Brand: None

Block/Reference Pattern#:

Measurement Set Name: 001: JF TAILORED FF TROUSER -

CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0
	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0



Measurement WorkSheet - Graded

Product Description: ULTRA COMFORT FF Season: Mens Season 13 2025 Product Manager: NA

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Block/Reference Pattern#: Sample Size: 32

Measurement Set Name: 001: JF TAILORED FF TROUSER -

CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Pre Production: Taylor Contreras

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44	46				
		ADJUSTEX must stretch 2" after interlining application		0	0	0	0	0				
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	2	2	2				
219.2	Full Hip/Seat (Bottoms)	3" above from bottom crotch	Critical	1/2	1/2	1 1/2	1 1/2	1 1/2				
220	Full Thigh at Crotch		Critical	3/8	3/8	3/4	3/4	3/4				
221	Full Knee	half inseam minus 3 inches		3/8	3/8	3/8	3/8	3/8				
222.60	Full Leg Opening Rel (Long)		Critical	3/8	3/8	3/8	3/8	3/8				
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0	0				
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0	0				
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0	0				
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0	0				
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0	0				
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0	0				
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0	0				
	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8	3/8				
127.29	Front Rise 29" Inseam	X-SHORT	Critical	1/4	1/4	3/8	3/8	3/8				

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Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Dept. #: Floor Set Month 2: Assigned IBO: INDIA IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 32

Sub Brand: None

Block/Reference Pattern#:

Measurement Set Name: 001: JF TAILORED FF TROUSER -

CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44	46				
	frm Top Edge											
	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8	3/8				
	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8	3/8				
	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	3/8	3/8	3/8				
	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8	3/8				
	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8	3/8				
	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8	3/8				
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8	3/8				
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8	3/8				
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8	3/8				
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	3/8	3/8	3/8				
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8	3/8				

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Measurement WorkSheet - Graded

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF Product Manager: NA

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 32

Sub Brand: None

Block/Reference Pattern#:

Status:

Measurement Set Name: 001: JF TAILORED FF TROUSER -

CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Pre Production: Taylor Contreras

Grading Method: Incremental

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44	46				
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8	3/8				
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	3/8	3/8	3/8				
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	3/8	3/8	3/8				
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	3/8	3/8	3/8				
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	3/8	3/8	3/8				
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	3/8	3/8	3/8				
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	3/8	3/8	3/8				
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0	1/2				
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0	1/2				
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	0	0	1/2				



Product Manager: NA

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF Season: Mens Season 13 2025

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Dept. #: Floor Set Month 2: Assigned IBO: INDIA IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 32

Sub Brand: None

Block/Reference Pattern#:

Measurement Set Name: 002: JF TAILORED FF TROUSER - SLIM

How To Measure Manual:

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dI4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
		ADJUSTEX must stretch 2" after interlining application		0	0	0	0	0	0	0	0	0	0	0	0
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	-1	-1	-1	-1	0	1	1	2	2	2
219.2	Full Hip/Seat (Bottoms)	3" above from bottom crotch	Critical	1/2	1/2	-1	-1	-1	-1	0	1	1	2	2	1 1/2
220	Full Thigh at Crotch		Critical	3/8	3/8	- 1/2	- 1/2	- 1/2	- 1/2	0	1/2	1/2	1	1	3/4
221	Full Knee	half inseam minus 3 inches		3/8	3/8	- 1/4	- 1/4	- 1/4	- 1/4	0	1/4	1/4	1/2	1/2	7/16
222.60	Full Leg Opening Rel (Long)		Critical	3/8	3/8	- 1/4	- 1/4	- 1/4	- 1/4	0	1/4	1/4	1/2	1/2	7/16
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.29	Front Rise 29" Inseam	X-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8

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Product Manager: NA

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF Season: Mens Season 13 2025

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Dept. #: Floor Set Month 2: Assigned IBO: INDIA IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sub Brand: None

Block/Reference Pattern#: Sample Size: 32

Measurement Set Name: 002: JF TAILORED FF TROUSER - SLIM

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
	frm Top Edge				1 5.()				<u> </u>						10
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8

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Product Manager: NA

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF Season: Mens Season 13 2025

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 32

Sub Brand: None

Gender: Mens

Block/Reference Pattern#:

Measurement Set Name: 002: JF TAILORED FF TROUSER - SLIM

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0
	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0



Product Description: ULTRA COMFORT FF Season: Mens Season 13 2025 Product Manager: NA

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Dept. #: Floor Set Month 2: Assigned IBO: INDIA IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 32

Sub Brand: None

Block/Reference Pattern#:

Measurement Set Name: 002: JF TAILORED FF TROUSER - SLIM

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Pre Production: Taylor Contreras

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44				
		ADJUSTEX must stretch 2" after interlining application		0	0	0	0				
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	2	2				
219.2	Full Hip/Seat (Bottoms)	3" above from bottom crotch	Critical	1/2	1/2	1 1/2	1 1/2				
220	Full Thigh at Crotch		Critical	3/8	3/8	3/4	3/4				
221	Full Knee	half inseam minus 3 inches		3/8	3/8	3/8	3/8				
222.60	Full Leg Opening Rel (Long)		Critical	3/8	3/8	3/8	3/8				
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0				
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0				
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0				
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0				
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0				
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0				
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0				
	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8				
127.29	Front Rise 29" Inseam	X-SHORT	Critical	1/4	1/4	3/8	3/8				

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Product Manager: NA

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF Season: Mens Season 13 2025

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Test Program: Program Type: Sourcing Director: NA Dept. #: Floor Set Month 2: Assigned IBO: INDIA IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 32

Sub Brand: None

Block/Reference Pattern#:

Measurement Set Name: 002: JF TAILORED FF TROUSER - SLIM

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44				
	frm Top Edge			,							
	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8				
	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8				
	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	3/8	3/8				
	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8				
	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8				
	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8				
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8				
	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8				
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8				
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	3/8	3/8				
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8				

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Measurement WorkSheet - Graded

Product Manager: NA

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF Season: Mens Season 13 2025

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 32

Sub Brand: None

Gender: Mens

Block/Reference Pattern#:

Measurement Set Name: 002: JF TAILORED FF TROUSER - SLIM

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44				
	Back Rise 38" Inseam	X-LONG	Critical	1/4	1/4	3/8	3/8				
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	3/8	3/8				
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	3/8	3/8				
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	3/8	3/8				
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	3/8	3/8				
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	3/8	3/8				
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	3/8	3/8				
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0				
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0				
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	0	0				



Product Manager: NA

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF Season: Mens Season 13 2025

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mita Gupta

Block/Reference Pattern#: Sample Size: 32

Measurement Set Name: 003: JF TAILORED FF TROUSER -

SUPER SLIM FIT

Sub Brand: None

Gender: Mens

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

															$\overline{}$
POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
		ADJUSTEX must stretch 2" after interlining application		0	0	0	0	0	0	0	0	0	0	0	0
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	-1	-1	-1	-1	0	1	1	2	2	2
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	-1	-1	-1	-1	0	1	1	2	2	1 1/2
220	Full Thigh at Crotch		Critical	3/8	3/8	- 1/2	- 1/2	- 1/2	- 1/2	0	1/2	1/2	1	1	3/4
221	Full Knee	half inseam minus 3 inches		3/8	3/8	- 1/4	- 1/4	- 1/4	- 1/4	0	1/4	1/4	1/2	1/2	7/16
222.60	Full Leg Opening Rel (Long)		Critical	3/8	3/8	- 1/4	- 1/4	- 1/4	- 1/4	0	1/4	1/4	1/2	1/2	7/16
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8

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Product Manager: NA

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF Season: Mens Season 13 2025

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Block/Reference Pattern#: Sample Size: 32

Measurement Set Name: 003: JF TAILORED FF TROUSER -

SUPER SLIM FIT

Sub Brand: None

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.38	Back Rise 38" Inseam	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8

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Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 32

Sub Brand: None

Gender: Mens

Block/Reference Pattern#:

Measurement Set Name: 003: JF TAILORED FF TROUSER -

SUPER SLIM FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
	frm Top Edge														
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0



Product Description: ULTRA COMFORT FF Season: Mens Season 13 2025 Product Manager: NA

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 32

Sub Brand: None

Block/Reference Pattern#:

Measurement Set Name: 003: JF TAILORED FF TROUSER -

SUPER SLIM FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Pre Production: Taylor Contreras

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44				
		ADJUSTEX must stretch 2" after interlining application		0	0	0	0				
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	2	2				
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	1 1/2	1 1/2				
220	Full Thigh at Crotch		Critical	3/8	3/8	3/4	3/4				
221	Full Knee	half inseam minus 3 inches		3/8	3/8	3/8	3/8				
222.60	Full Leg Opening Rel (Long)		Critical	3/8	3/8	3/8	3/8				
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0				
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0				
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0				
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0				
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0				
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0				
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0				
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8				
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8				

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Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Status:

Program Type: Test Program: Sourcing Director: NA Dept. #: Floor Set Month 2: Assigned IBO: INDIA IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 32

Sub Brand: None

Block/Reference Pattern#:

Measurement Set Name: 003: JF TAILORED FF TROUSER -

SUPER SLIM FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44				
	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8				
	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8				
	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	3/8	3/8				
	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8				
	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8				
	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8				
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8				
	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8				
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8				
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	3/8	3/8				
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8				
		X-LONG	Critical	1/4	1/4	3/8	3/8				

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Measurement WorkSheet - Graded

Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Test Program: Sourcing Director: NA Assigned IBO: INDIA Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 3:

Block/Reference Pattern#: Sample Size: 32

Measurement Set Name: 003: JF TAILORED FF TROUSER -

SUPER SLIM FIT

Floor Set Month 1:

Sub Brand: None

Gender: Mens

Program Type:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

Dept. #:

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44				
	frm Top Edge										
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	3/8	3/8				
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	3/8	3/8				
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	3/8	3/8				
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	3/8	3/8				
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	3/8	3/8				
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	3/8	3/8				
	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0				
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0				
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	0	0				



Measurement WorkSheet - Graded

Product Manager: NA

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF Season: Mens Season 13 2025

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Block/Reference Pattern#: Sample Size: 48

Measurement Set Name: 004: JF TAILORED FF TROUSER - BIG

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	38	40	42	44	46	48	50	52	54	56
		ADJUSTEX must stretch 2" after interlining application		0	0	0	0	0	0	0	0	0	0	0	0
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	-2	-2	-2	-2	-2	0	2	2	2	2
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	-1 1/2	-1 1/2	-1 1/2	-1 1/2	-1 1/2	0	1 1/2	1 1/2	1 1/2	1 1/2
220	Full Thigh at Crotch		Critical	3/8	3/8	- 3/4	- 3/4	- 3/4	- 3/4	- 3/4	0	3/4	3/4	3/4	3/4
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
222.60. 9	Full Leg Opening Rel (Long)		Critical	3/8	3/8	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8

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Measurement WorkSheet - Graded

Product Manager: NA

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF Season: Mens Season 13 2025

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Block/Reference Pattern#: Sample Size: 48

Measurement Set Name: 004: JF TAILORED FF TROUSER - BIG

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	38	40	42	44	46	48	50	52	54	56
	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8

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Measurement WorkSheet - Graded

Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Test Program: Sourcing Director: NA Assigned IBO: INDIA Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Status:

Sub Brand: None

Gender: Mens

Program Type:

Block/Reference Pattern#: Sample Size: 48

Measurement Set Name: 004: JF TAILORED FF TROUSER - BIG

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

Dept. #:

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	38	40	42	44	46	48	50	52	54	56
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0	0	- 1/2	0	0	0	0	0	0
	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0	0	- 1/2	0	0	0	0	0	0
142.5	Pocket Opening Welt			1/8	1/8	0	0	0	- 1/2	0	0	0	0	0	0



Measurement WorkSheet - Graded

Product Description: ULTRA COMFORT FF Season: Mens Season 13 2025 Product Manager: NA

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Block/Reference Pattern#: Sample Size: 48

Measurement Set Name: 004: JF TAILORED FF TROUSER - BIG

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

Status:

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Pre Production: Taylor Contreras

Grading Method: Incremental

UOM: Fractional Inch

						_						
POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	58	60	62	64			
		ADJUSTEX must stretch 2" after interlining application		0	0	0	0	0	0			
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	2	2	2	2			
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	1 1/2	1 1/2	1	1			
220	Full Thigh at Crotch		Critical	3/8	3/8	3/4	3/4	1/2	1/2			
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	3/8	3/8	1/4	1/4			
	Full Leg Opening Rel (Long)		Critical	3/8	3/8	3/8	3/8	1/4	1/4			
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0	0	0			
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0	0	0			
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0	0	0			
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0	0	0			
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0	0	0			
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0	0	0			
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0	0	0			
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8	1/4	1/4			
		X-SHORT	Critical	1/4	1/4	3/8	3/8	1/4	1/4			

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Gender: Mens

Measurement WorkSheet - Graded

Product Manager: NA

Pre Production: Taylor Contreras

Product Description: ULTRA COMFORT FF Season: Mens Season 13 2025

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 48

Measurement Set Name: 004: JF TAILORED FF TROUSER - BIG

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

Block/Reference Pattern#:

Status:

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	58	60	62	64			
	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8	1/4	1/4			
	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8	1/4	1/4			
	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	3/8	3/8	1/4	1/4			
	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8	1/4	1/4			
	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8	1/4	1/4			
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8	1/4	1/4			
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8	1/4	1/4			
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8	1/4	1/4			
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8	1/4	1/4			
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	3/8	3/8	1/4	1/4			
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8	1/4	1/4			
	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8	1/4	1/4			

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Measurement WorkSheet - Graded

Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sub Brand: None

Block/Reference Pattern#: Sample Size: 48

Measurement Set Name: 004: JF TAILORED FF TROUSER - BIG

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	58	60	62	64			
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	3/8	3/8	1/4	1/4			
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	3/8	3/8	1/4	1/4			
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	3/8	3/8	1/4	1/4			
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	3/8	3/8	1/4	1/4			
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	3/8	3/8	1/4	1/4			
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	3/8	3/8	1/4	1/4			
	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0	0	0			
	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0	0	0			
142.5	Pocket Opening Welt			1/8	1/8	0	0	0	0			

Date Created: Mar 18, 2025 4:10:50 AM Page 57 of 83



Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 32

Sub Brand: None

Block/Reference Pattern#:

Measurement Set Name: 001: JF TAILORED FF TROUSER -

CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
1 Olvim	T ON Description	ADJUSTEX must stretch 2" after interlining	Citicanty	0	101(-)			30							
040	E 11/1/2 (D 1/D ()	application	0 ''' 1	1 /0	0	0	0	0	0	0	0	0	0	0	0
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	30	31	32	33	34	35	36	38	40	42
219.2	Full Hip/Seat (Bottoms)	3" above from bottom crotch	Critical	1/2	1/2	37 1/2	38 1/2	39 1/2	40 1/2	41 1/2	42 1/2	43 1/2	45 1/2	47 1/2	49
220	Full Thigh at Crotch		Critical	3/8	3/8	24 1/2	25	25 1/2	26	26 1/2	27	27 1/2	28 1/2	29 1/2	30 1/4
221	Full Knee	half inseam minus 3 inches		3/8	3/8	17 1/4	17 1/2	17 3/4	18	18 1/4	18 1/2	18 3/4	19 1/4	19 3/4	20 3/16
222.60	Full Leg Opening Rel (Long)		Critical	3/8	3/8	15	15 1/4	15 1/2	15 3/4	16	16 1/4	16 1/2	17	17 1/2	17 15/16
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28	28	28	28	28	28	28	28	28
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29	29	29	29	29	29	29	29	29
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30	30	30	30	30	30	30	30	30
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32	32	32	32	32	32	32	32	32
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34	34	34	34	34	34	34	34	34
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36	36	36	36	36	36	36	36	36
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38	38	38	38	38	38	38	38	38
	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	9 1/2	9 5/8	9 3/4	9 7/8	10	10 1/8	10 5/16	10 11/16	11 1/16	11 7/16
127.29	Front Rise 29" Inseam	X-SHORT	Critical	1/4	1/4	9 3/4	9 7/8	10	10 1/8	10 1/4	10 3/8	10 9/16	10 15/16	11 5/16	11 11/16

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Measurement WorkSheet - Incremental

Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Block/Reference Pattern#: Sample Size: 32

Measurement Set Name: 001: JF TAILORED FF TROUSER -**CLASSIC FIT**

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
	frm Top Edge														
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	10	10 1/8	10 1/4	10 3/8	10 1/2	10 5/8	10 13/16	11 3/16	11 9/16	11 15/16
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	10 1/2	10 5/8	10 3/4	10 7/8	11	11 1/8	11 5/16	11 11/16	12 1/16	12 7/16
127.34	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	11	11 1/8	11 1/4	11 3/8	11 1/2	11 5/8	11 13/16	12 3/16	12 9/16	12 15/16
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	11 1/2	11 5/8	11 3/4	11 7/8	12	12 1/8	12 5/16	12 11/16	13 1/16	13 7/16
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	12	12 1/8	12 1/4	12 3/8	12 1/2	12 5/8	12 13/16	13 3/16	13 9/16	13 15/16
	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	14 1/2	14 5/8	14 3/4	14 7/8	15	15 1/8	15 5/16	15 11/16	16 1/16	16 7/16
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	14 3/4	14 7/8	15	15 1/8	15 1/4	15 3/8	15 9/16	15 15/16	16 5/16	16 11/16
	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	15	15 1/8	15 1/4	15 3/8	15 1/2	15 5/8	15 13/16	16 3/16	16 9/16	16 15/16
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	15 1/2	15 5/8	15 3/4	15 7/8	16	16 1/8	16 5/16	16 11/16	17 1/16	17 7/16
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	16	16 1/8	16 1/4	16 3/8	16 1/2	16 5/8	16 13/16	17 3/16	17 9/16	17 15/16
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	16 1/2	16 5/8	16 3/4	16 7/8	17	17 1/8	17 5/16	17 11/16	18 1/16	18 7/16

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Floor Set Month 1:

Gender: Mens

Program Type:

Measurement WorkSheet - Incremental

Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Test Program: Sourcing Director: NA Assigned IBO: INDIA Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 3:

Block/Reference Pattern#: Sample Size: 32

Measurement Set Name: 001: JF TAILORED FF TROUSER -

CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

Dept. #:

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	17	17 1/8	17 1/4	17 3/8	17 1/2	17 5/8	17 13/16	18 3/16	18 9/16	18 15/16
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	5 1/4	5 3/8	5 1/2	5 5/8	5 3/4	5 7/8	6 1/16	6 7/16	6 13/16	7 3/16
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	5 1/2	5 5/8	5 3/4	5 7/8	6	6 1/8	6 5/16	6 11/16	7 1/16	7 7/16
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	5 3/4	5 7/8	6	6 1/8	6 1/4	6 3/8	6 9/16	6 15/16	7 5/16	7 11/16
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	6 1/4	6 3/8	6 1/2	6 5/8	6 3/4	6 7/8	7 1/16	7 7/16	7 13/16	8 3/16
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	6 3/4	6 7/8	7	7 1/8	7 1/4	7 3/8	7 9/16	7 15/16	8 5/16	8 11/16
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	7 1/4	7 3/8	7 1/2	7 5/8	7 3/4	7 7/8	8 1/16	8 7/16	8 13/16	9 3/16
	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	1	1	1	1 1/2	1 1/2	1 1/2	1 1/2	2	2	2
	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	6 1/4	6 1/4	6 1/4	6 3/4	6 3/4	6 3/4	6 3/4	7 1/4	7 1/4	7 1/4
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	4 3/4	4 3/4	4 3/4	5 1/4	5 1/4	5 1/4	5 1/4	5 3/4	5 3/4	5 3/4



Measurement WorkSheet - Incremental

Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Block/Reference Pattern#: Sample Size: 32

Measurement Set Name: 001: JF TAILORED FF TROUSER -

CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44	46				
		ADJUSTEX must stretch 2" after interlining application		0	0	0	0	0				
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	44	46	48				
	Full Hip/Seat (Bottoms)	3" above from bottom crotch	Critical	1/2	1/2	50 1/2	52	53 1/2				
220	Full Thigh at Crotch		Critical	3/8	3/8	31	31 3/4	32 1/2				
221	Full Knee	half inseam minus 3 inches		3/8	3/8	20 9/16	20 15/16	21 5/16				
222.60	Full Leg Opening Rel (Long)		Critical	3/8	3/8	18 5/16	18 11/16	19 1/16				
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28	28				
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29	29				
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30	30				
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32	32				
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34	34				
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36	36				
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38	38				
	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	11 13/16	12 3/16	12 9/16				
127.29	Front Rise 29" Inseam	X-SHORT	Critical	1/4	1/4	12 1/16	12 7/16	12 13/16				

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Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Dept. #: Floor Set Month 2: Assigned IBO: INDIA IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 32

Sub Brand: None

Gender: Mens

Block/Reference Pattern#:

Measurement Set Name: 001: JF TAILORED FF TROUSER -

CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44	46				
	frm Top Edge											
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	12 5/16	12 11/16	13 1/16				
	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	12 13/16	13 3/16	13 9/16				
	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	13 5/16	13 11/16	14 1/16				
	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	13 13/16	14 3/16	14 9/16				
	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	14 5/16	14 11/16	15 1/16				
	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	16 13/16	17 3/16	17 9/16				
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	17 1/16	17 7/16	17 13/16				
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	17 5/16	17 11/16	18 1/16				
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	17 13/16	18 3/16	18 9/16				
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	18 5/16	18 11/16	19 1/16				
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	18 13/16						

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Measurement WorkSheet - Incremental

Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: Floor Set Month 1: Floor Set Month 3: IBO Contact: Mita Gupta

Sub Brand: None

Block/Reference Pattern#: Sample Size: 32

Measurement Set Name: 001: JF TAILORED FF TROUSER -

CLASSIC FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44	46				
	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	19 5/16	19 11/16	20 1/16				
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	7 9/16	7 15/16	8 5/16				
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	7 13/16	8 3/16	8 9/16				
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	8 1/16	8 7/16	8 13/16				
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	8 9/16	8 15/16	9 5/16				
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	9 1/16	9 7/16	9 13/16				
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	9 9/16	9 15/16	10 5/16				
	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	2	2	2 1/2				
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	7 1/4	7 1/4	7 3/4				
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	5 3/4	5 3/4	6 1/4				



Measurement WorkSheet - Incremental

Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Block/Reference Pattern#: Sample Size: 32

Measurement Set Name: 002: JF TAILORED FF TROUSER - SLIM

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dI4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

															-
POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
		ADJUSTEX must stretch 2" after interlining application		0	0	0	0	0	0	0	0	0	0	0	0
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	30	31	32	33	34	35	36	38	40	42
	Full Hip/Seat (Bottoms) Full Thigh at Crotch	3" above from bottom crotch	Critical Critical	1/2 3/8	1/2 3/8	36 1/2 24	37 1/2 24 1/2	38 1/2 25	39 1/2 25 1/2	40 1/2 26	41 1/2 26 1/2	42 1/2 27	44 1/2 28	46 1/2 29	48 29 3/4
	Full Knee	half inseam minus 3 inches	Cillical	3/8	3/8	16 3/4	17	17 1/4	17 1/2	17 3/4	18	18 1/4	18 3/4	19 1/4	19 11/16
222.60	Full Leg Opening Rel (Long)		Critical	3/8	3/8	14 1/2	14 3/4	15	15 1/4	15 1/2	15 3/4	16	16 1/2	17	17 7/16
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28	28	28	28	28	28	28	28	28
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29	29	29	29	29	29	29	29	29
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30	30	30	30	30	30	30	30	30
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32	32	32	32	32	32	32	32	32
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34	34	34	34	34	34	34	34	34
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36	36	36	36	36	36	36	36	36
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38	38	38	38	38	38	38	38	38
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	9 1/4	9 3/8	9 1/2	9 5/8	9 3/4	9 7/8	10 1/16	10 7/16	10 13/16	11 3/16
127.29	Front Rise 29" Inseam	X-SHORT	Critical	1/4	1/4	9 1/2	9 5/8	9 3/4	9 7/8	10	10 1/8	10 5/16	10 11/16	11 1/16	11 7/16

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Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Test Program: Program Type: Sourcing Director: NA Dept. #: Floor Set Month 2: Assigned IBO: INDIA IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 32

Sub Brand: None

Gender: Mens

Block/Reference Pattern#: Status:

Measurement Set Name: 002: JF TAILORED FF TROUSER - SLIM

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
	frm Top Edge														
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	9 3/4	9 7/8	10	10 1/8	10 1/4	10 3/8	10 9/16	10 15/16	11 5/16	11 11/16
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	10 1/4	10 3/8	10 1/2	10 5/8	10 3/4	10 7/8	11 1/16	11 7/16	11 13/16	12 3/16
127.34	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	10 3/4	10 7/8	11	11 1/8	11 1/4	11 3/8	11 9/16	11 15/16	12 5/16	12 11/16
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	11 1/4	11 3/8	11 1/2	11 5/8	11 3/4	11 7/8	12 1/16	12 7/16	12 13/16	13 3/16
	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	11 3/4	11 7/8	12	12 1/8	12 1/4	12 3/8	12 9/16	12 15/16	13 5/16	13 11/16
	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	13 3/4	13 7/8	14	14 1/8	14 1/4	14 3/8	14 9/16	14 15/16	15 5/16	15 11/16
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	14	14 1/8	14 1/4	14 3/8	14 1/2	14 5/8	14 13/16	15 3/16	15 9/16	15 15/16
	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	14 1/4	14 3/8	14 1/2	14 5/8	14 3/4	14 7/8	15 1/16	15 7/16	15 13/16	16 3/16
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	14 3/4	14 7/8	15	15 1/8	15 1/4	15 3/8	15 9/16	15 15/16	16 5/16	16 11/16
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	15 1/4	15 3/8	15 1/2	15 5/8	15 3/4	15 7/8			16 13/16	17 3/16
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	15 3/4	15 7/8	16	16 1/8	16 1/4	16 3/8	16 9/16	16 15/16	17 5/16	17 11/16

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Page 66 of 83



Sub Brand: None

Gender: Mens

Measurement WorkSheet - Incremental

Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

How To Measure Manual:

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Block/Reference Pattern#: Sample Size: 32

Measurement Set Name: 002: JF TAILORED FF TROUSER - SLIM

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	16 1/4	16 3/8	16 1/2	16 5/8	16 3/4	16 7/8	17 1/16	17 7/16	17 13/16	18 3/16
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	4 1/2	4 5/8	4 3/4	4 7/8	5	5 1/8	5 5/16	5 11/16	6 1/16	6 7/16
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	4 3/4	4 7/8	5	5 1/8	5 1/4	5 3/8	5 9/16	5 15/16	6 5/16	6 11/16
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	5	5 1/8	5 1/4	5 3/8	5 1/2	5 5/8	5 13/16	6 3/16	6 9/16	6 15/16
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	5 1/2	5 5/8	5 3/4	5 7/8	6	6 1/8	6 5/16	6 11/16	7 1/16	7 7/16
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	6	6 1/8	6 1/4	6 3/8	6 1/2	6 5/8	6 13/16	7 3/16	7 9/16	7 15/16
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	6 1/2	6 5/8	6 3/4	6 7/8	7	7 1/8	7 5/16	7 11/16	8 1/16	8 7/16
	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	1	1	1	1 1/2	1 1/2	1 1/2	1 1/2	2	2	2
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	6 1/4	6 1/4	6 1/4	6 3/4	6 3/4	6 3/4	6 3/4	7 1/4	7 1/4	7 1/4
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	4 3/4	4 3/4	4 3/4	5 1/4	5 1/4	5 1/4	5 1/4	5 3/4	5 3/4	5 3/4



Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 32

Sub Brand: None

Block/Reference Pattern#:

Measurement Set Name: 002: JF TAILORED FF TROUSER - SLIM

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44				
		ADJUSTEX must stretch 2" after interlining application		0	0	0	0				
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	44	46				
	Full Hip/Seat (Bottoms)	3" above from bottom crotch	Critical	1/2	1/2		51				
220	Full Thigh at Crotch		Critical	3/8	3/8	30 1/2	31 1/4				
221	Full Knee	half inseam minus 3 inches		3/8	3/8	20 1/16	20 7/16				
222.60	Full Leg Opening Rel (Long)		Critical	3/8	3/8	17 13/16	18 3/16				
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28				
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29				
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30				
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32				
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34				
	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36				
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38				
	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	11 9/16	11 15/16				
127.29	Front Rise 29" Inseam	X-SHORT	Critical	1/4	1/4	11 13/16	12 3/16				

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Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Test Program: Program Type: Sourcing Director: NA Dept. #: Floor Set Month 2: Assigned IBO: INDIA IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 32

Sub Brand: None

Gender: Mens

Block/Reference Pattern#:

Measurement Set Name: 002: JF TAILORED FF TROUSER - SLIM

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

			l	- ./ \							
POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44				
	frm Top Edge										
	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	12 1/16	12 7/16				
	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	12 9/16	12 15/16				
	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	13 1/16	13 7/16				
	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	13 9/16	13 15/16				
	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	14 1/16	14 7/16				
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	16 1/16	16 7/16				
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	16 5/16	16 11/16				
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	16 9/16	16 15/16				
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	17 1/16	17 7/16				
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	17 9/16	17 15/16				
	Back Rise 36" Inseam frm Top Edge	X-LONG		1/4	1/4	18 1/16	18 7/16				

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Page 69 of 83



Measurement WorkSheet - Incremental

Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 32

Sub Brand: None

Gender: Mens

Block/Reference Pattern#:

Measurement Set Name: 002: JF TAILORED FF TROUSER - SLIM

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44				
	Back Rise 38" Inseam	X-LONG	Critical	1/4	1/4	18 9/16	18 15/16				
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	6 13/16	7 3/16				
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	7 1/16	7 7/16				
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	7 5/16	7 11/16				
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	7 13/16	8 3/16				
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	8 5/16	8 11/16				
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	8 13/16	9 3/16				
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	2	2				
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	7 1/4	7 1/4				
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	5 3/4	5 3/4				



Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 32

Sub Brand: None

Block/Reference Pattern#:

Measurement Set Name: 003: JF TAILORED FF TROUSER -

SUPER SLIM FIT

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
		ADJUSTEX must stretch 2" after interlining application		0	0	0	0	0	0	0	0	0	0	0	0
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	30	31	32	33	34	35	36	38	40	42
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	36 1/2	37 1/2	38 1/2	39 1/2	40 1/2	41 1/2	42 1/2	44 1/2	46 1/2	48
220	Full Thigh at Crotch		Critical	3/8	3/8	23	23 1/2	24	24 1/2	25	25 1/2	26	27	28	28 3/4
221	Full Knee	half inseam minus 3 inches		3/8	3/8	15 3/4	16	16 1/4	16 1/2	16 3/4	17	17 1/4	17 3/4	18 1/4	18 11/16
222.60	Full Leg Opening Rel (Long)		Critical	3/8	3/8	13 1/2	13 3/4	14	14 1/4	14 1/2	14 3/4	15	15 1/2	16	16 7/16
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28	28	28	28	28	28	28	28	28
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29	29	29	29	29	29	29	29	29
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30	30	30	30	30	30	30	30	30
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32	32	32	32	32	32	32	32	32
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34	34	34	34	34	34	34	34	34
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36	36	36	36	36	36	36	36	36
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38	38	38	38	38	38	38	38	38
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	9	9 1/8	9 1/4	9 3/8	9 1/2	9 5/8	9 13/16	10 3/16	10 9/16	10 15/16
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	9 1/4	9 3/8	9 1/2	9 5/8	9 3/4	9 7/8	10 1/16	10 7/16	10 13/16	11 3/16

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Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 32

Sub Brand: None

Block/Reference Pattern#:

Measurement Set Name: 003: JF TAILORED FF TROUSER -

SUPER SLIM FIT

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j Trousers b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	9 1/2	9 5/8	9 3/4	9 7/8	10	10 1/8	10 5/16	10 11/16	11 1/16	11 7/16
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	10	10 1/8	10 1/4	10 3/8	10 1/2	10 5/8	10 13/16	11 3/16	11 9/16	11 15/16
	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	10 1/2	10 5/8	10 3/4	10 7/8	11	11 1/8	11 5/16	11 11/16	12 1/16	12 7/16
	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	11	11 1/8	11 1/4	11 3/8	11 1/2	11 5/8	11 13/16	12 3/16	12 9/16	12 15/16
	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	11 1/2	11 5/8	11 3/4	11 7/8	12	12 1/8	12 5/16	12 11/16	13 1/16	13 7/16
	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	13 1/2	13 5/8	13 3/4	13 7/8	14	14 1/8	14 5/16	14 11/16	15 1/16	15 7/16
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	13 3/4	13 7/8	14	14 1/8	14 1/4	14 3/8	14 9/16	14 15/16	15 5/16	15 11/16
	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	14	14 1/8	14 1/4	14 3/8	14 1/2	14 5/8	14 13/16	15 3/16	15 9/16	15 15/16
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	14 1/2	14 5/8	14 3/4	14 7/8	15	15 1/8	15 5/16	15 11/16	16 1/16	16 7/16
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	15	15 1/8	15 1/4	15 3/8	15 1/2	15 5/8	15 13/16	16 3/16	16 9/16	16 15/16
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	15 1/2	15 5/8	15 3/4	15 7/8	16	16 1/8	16 5/16	16 11/16	17 1/16	17 7/16
129.38	Back Rise 38" Inseam	X-LONG	Critical	1/4	1/4	16	16 1/8	16 1/4	16 3/8	16 1/2	16 5/8	16 13/16	17 3/16	17 9/16	17 15/16

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Date Created: Mar 18, 2025 4:10:50 AM Page 71 of 83





Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Status:

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Block/Reference Pattern#: Sample Size: 32

Measurement Set Name: 003: JF TAILORED FF TROUSER -

SUPER SLIM FIT

Sub Brand: None

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
	frm Top Edge														
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	4 1/2	4 5/8	4 3/4	4 7/8	5	5 1/8	5 5/16	5 11/16	6 1/16	6 7/16
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	4 3/4	4 7/8	5	5 1/8	5 1/4	5 3/8	5 9/16	5 15/16	6 5/16	6 11/16
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	5	5 1/8	5 1/4	5 3/8	5 1/2	5 5/8	5 13/16	6 3/16	6 9/16	6 15/16
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	5 1/2	5 5/8	5 3/4	5 7/8	6	6 1/8	6 5/16	6 11/16	7 1/16	7 7/16
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	6	6 1/8	6 1/4	6 3/8	6 1/2	6 5/8	6 13/16	7 3/16	7 9/16	7 15/16
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	6 1/2	6 5/8	6 3/4	6 7/8	7	7 1/8	7 5/16	7 11/16	8 1/16	8 7/16
	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	1	1	1	1 1/2	1 1/2	1 1/2	1 1/2	2	2	2
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	6 1/4	6 1/4	6 1/4	6 3/4	6 3/4	6 3/4	6 3/4	7 1/4	7 1/4	7 1/4
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	4 3/4	4 3/4	4 3/4	5 1/4	5 1/4	5 1/4	5 1/4	5 3/4	5 3/4	5 3/4

Date Created: Mar 18, 2025 4:10:50 AM Page 72 of 83



Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 32

Sub Brand: None

Gender: Mens

Block/Reference Pattern#:

Measurement Set Name: 003: JF TAILORED FF TROUSER -

SUPER SLIM FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44				
		ADJUSTEX must stretch 2" after interlining application		0	0	0	0				
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	44	46				
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	49 1/2	51				
220	Full Thigh at Crotch		Critical	3/8	3/8	29 1/2	30 1/4				
221	Full Knee	half inseam minus 3 inches		3/8	3/8	19 1/16	19 7/16				
222.60	Full Leg Opening Rel (Long)		Critical	3/8	3/8	16 13/16	17 3/16				
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28				
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29				
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30				
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32				
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34				
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36				
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38				
	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	11 5/16	11 11/16				
	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	11 9/16	11 15/16				

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Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 32

Sub Brand: None

Gender: Mens

Block/Reference Pattern#:

Measurement Set Name: 003: JF TAILORED FF TROUSER -

SUPER SLIM FIT

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

<u> </u>											
POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44				
	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	11 13/16	12 3/16				
	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	12 5/16	12 11/16				
	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	12 13/16	13 3/16				
	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	13 5/16	13 11/16				
	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	13 13/16	14 3/16				
	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	15 13/16	16 3/16				
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	16 1/16	16 7/16				
	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	16 5/16	16 11/16				
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	16 13/16	17 3/16				
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	17 5/16	17 11/16				
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	17 13/16	18 3/16				
129.38	Back Rise 38" Inseam	X-LONG	Critical	1/4	1/4	18 5/16	18 11/16				

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Measurement WorkSheet - Incremental

Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 32

Sub Brand: None

Gender: Mens

Block/Reference Pattern#:

Measurement Set Name: 003: JF TAILORED FF TROUSER -

SUPER SLIM FIT

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44				
	frm Top Edge										
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	6 13/16	7 3/16				
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	7 1/16	7 7/16				
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	7 5/16	7 11/16				
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	7 13/16	8 3/16				
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	8 5/16	8 11/16				
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	8 13/16	9 3/16				
	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	2	2				
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	7 1/4	7 1/4				
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	5 3/4	5 3/4				



Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sub Brand: None

Gender: Mens

Block/Reference Pattern#: Sample Size: 48

Measurement Set Name: 004: JF TAILORED FF TROUSER - BIG

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

Status:

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

DOM#	DOM December in the co	LITM Or many and a	0-:4:1:4.	T-1/.)	T-1/ \	00	10	10	1.1	40	40	50	50		50
POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	38	40	42	44	46	48	50	52	54	56
		ADJUSTEX must stretch 2" after													
		interlining													
		application		0	0	0	0	0	0	0	0	0	0	0	0
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	38 1/2	40 1/2	42 1/2	44 1/2	46 1/2	48 1/2	50 1/2	52 1/2	54 1/2	56 1/2
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	48 1/2	50	51 1/2	53	54 1/2	56	57 1/2	59	60 1/2	62
220	Full Thigh at Crotch		Critical	3/8	3/8	30 1/2	31 1/4	32	32 3/4	33 1/2	34 1/4	35	35 3/4	36 1/2	37 1/4
		half inseam minus													
221.9	Full Knee	3 inches		3/8	3/8	22 5/8	23	23 3/8	23 3/4	24 1/8	24 1/2	24 7/8	25 1/4	25 5/8	26
222.60.	Full Leg Opening Rel														
9	(Long)		Critical	3/8	3/8	18 3/4	19 1/8	19 1/2	19 7/8	20 1/4	20 5/8	21	21 3/8	21 3/4	22 1/8
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28	28	28	28	28	28	28	28	28
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29	29	29	29	29	29	29	29	29
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30	30	30	30	30	30	30	30	30
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32	32	32	32	32	32	32	32	32
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34	34	34	34	34	34	34	34	34
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36	36	36	36	36	36	36	36	36
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38	38	38	38	38	38	38	38	38
	Front Rise 28" Inseam														
127.28	frm Top Edge	XX-SHORT	Critical	1/4	1/4	11 3/4	12 1/8	12 1/2	12 7/8	13 1/4	13 5/8	14	14 3/8	14 3/4	15 1/8
	F D:														
	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	12	12 3/8	12 3/4	13 1/8	13 1/2	13 7/8	14 1/4	14 5/8	15	15 3/8

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Measurement WorkSheet - Incremental

Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Block/Reference Pattern#: Sample Size: 48

Measurement Set Name: 004: JF TAILORED FF TROUSER - BIG

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

Status:

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

5014"	50115	LITAGO	Q II.	T 1()	T 1/)		10	10		40	40		50	- 4	
POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	38	40	42	44	46	48	50	52	54	56
	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	12 1/4	12 5/8	13	13 3/8	13 3/4	14 1/8	14 1/2	14 7/8	15 1/4	15 5/8
	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	12 3/4	13 1/8	13 1/2	13 7/8	14 1/4	14 5/8	15	15 3/8	15 3/4	16 1/8
	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	13 1/4	13 5/8	14	14 3/8	14 3/4	15 1/8	15 1/2	15 7/8	16 1/4	16 5/8
	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	13 3/4	14 1/8	14 1/2	14 7/8	15 1/4	15 5/8	16	16 3/8	16 3/4	17 1/8
	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	14 1/4	14 5/8	15	15 3/8	15 3/4	16 1/8	16 1/2	16 7/8	17 1/4	17 5/8
	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	17	17 3/8	17 3/4	18 1/8	18 1/2	18 7/8	19 1/4	19 5/8	20	20 3/8
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	17 1/4	17 5/8	18	18 3/8	18 3/4	19 1/8	19 1/2	19 7/8	20 1/4	20 5/8
	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	17 1/2	17 7/8	18 1/4	18 5/8	19	19 3/8	19 3/4	20 1/8	20 1/2	20 7/8
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	18	18 3/8	18 3/4	19 1/8	19 1/2	19 7/8	20 1/4	20 5/8	21	21 3/8
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	18 1/2	18 7/8	19 1/4	19 5/8	20	20 3/8	20 3/4	21 1/8	21 1/2	21 7/8
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	19	19 3/8	19 3/4	20 1/8	20 1/2	20 7/8	21 1/4	21 5/8	22	22 3/8
	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	19 1/2	19 7/8	20 1/4	20 5/8	21	21 3/8	21 3/4	22 1/8	22 1/2	22 7/8

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Date Created: Mar 18, 2025 4:10:50 AM Page 77 of 83





Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sample Size: 48

Sub Brand: None

Block/Reference Pattern#:

Measurement Set Name: 004: JF TAILORED FF TROUSER - BIG

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

Status:

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	38	40	42	44	46	48	50	52	54	56
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	6 7/8	7 1/4	7 5/8	8	8 3/8	8 3/4	9 1/8	9 1/2	9 7/8	10 1/4
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	7 1/8	7 1/2	7 7/8	8 1/4	8 5/8	9	9 3/8	9 3/4	10 1/8	10 1/2
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	7 5/8	8	8 3/8	8 3/4	9 1/8	9 1/2	9 7/8	10 1/4	10 5/8	11
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	8 1/8	8 1/2	8 7/8	9 1/4	9 5/8	10	10 3/8	10 3/4	11 1/8	11 1/2
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	8 5/8	9	9 3/8	9 3/4	10 1/8	10 1/2	10 7/8	11 1/4	11 5/8	12
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	9 1/8	9 1/2	9 7/8	10 1/4	10 5/8	11	11 3/8	11 3/4	12 1/8	12 1/2
	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	1	1	1	1	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	7 1/4	7 1/4	7 1/4	7 1/4	7 3/4	7 3/4	7 3/4	7 3/4	7 3/4	7 3/4
142.5	Pocket Opening Welt			1/8	1/8	5 1/4	5 1/4	5 1/4	5 1/4	5 3/4	5 3/4	5 3/4	5 3/4	5 3/4	5 3/4

Date Created: Mar 18, 2025 4:10:50 AM Page 78 of 83

Page 79 of 83



Measurement WorkSheet - Incremental

Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Sub Brand: None

Block/Reference Pattern#: Sample Size: 48

Measurement Set Name: 004: JF TAILORED FF TROUSER - BIG

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

Status:

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	58	60	62	64			
		ADJUSTEX must stretch 2" after interlining application		0	0	0	0	0	0			
218	Full Waist Rel (Bottoms)	approation:	Critical	1/2	1/2	58 1/2	60 1/2	62 1/2	64 1/2			
	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	63 1/2	65	66	67			
	Full Thigh at Crotch		Critical	3/8	3/8	38	38 3/4	39 1/4	39 3/4			
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	26 3/8	26 3/4	27	27 1/4			
	Full Leg Opening Rel (Long)		Critical	3/8	3/8	22 1/2	22 7/8	23 1/8	23 3/8			
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28	28	28			
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29	29	29			
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30	30	30			
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32	32	32			
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34	34	34			
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36	36	36			
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38	38	38			
	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	15 1/2	15 7/8	16 1/8	16 3/8			
	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4			16 3/8	16 5/8			

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Measurement WorkSheet - Incremental

Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Product Lifecycle State: Production Designer 1: Allia Rizk

Gender: Mens Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Status:

Program Type: Test Program: Sourcing Director: NA Assigned IBO: INDIA Dept. #: Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 1: Floor Set Month 3:

Block/Reference Pattern#: Sample Size: 48

Measurement Set Name: 004: JF TAILORED FF TROUSER - BIG

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

DOM#	DOM December in the co	LITMO	0-141	T-1/-)	T-1/)	50	00	00	0.4			
POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	58	60	62	64			
	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	16	16 3/8	16 5/8	16 7/8			
	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	16 1/2	16 7/8	17 1/8	17 3/8			
	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	17	17 3/8	17 5/8	17 7/8			
	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	17 1/2	17 7/8	18 1/8	18 3/8			
	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	18	18 3/8	18 5/8	18 7/8			
	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	20 3/4	21 1/8	21 3/8	21 5/8			
	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	21	21 3/8	21 5/8	21 7/8			
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	21 1/4	21 5/8	21 7/8	22 1/8			
	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	21 3/4	22 1/8	22 3/8	22 5/8			
	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	22 1/4	22 5/8	22 7/8	23 1/8			
	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	22 3/4	23 1/8	23 3/8	23 5/8			
	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	23 1/4	23 5/8	23 7/8	24 1/8			

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Sub Brand: None

Floor Set Month 1:

Gender: Mens

Program Type:

Dept. #:

Measurement WorkSheet - Incremental

Product Manager: NA

Pre Production: Taylor Contreras

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Brand: J. FERRAR Specification: 001: ULTRA COMFORT FF

ST/SEP TROUSER - ADJUSTEC WB Bright

Status:

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Test Program: Sourcing Director: NA Assigned IBO: INDIA Floor Set Month 2: IBO Contact: Mita Gupta Floor Set Month 3:

Block/Reference Pattern#: Sample Size: 48

Measurement Set Name: 004: JF TAILORED FF TROUSER - BIG

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big

Trousers

How To Measure Manual: https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKloEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	58	60	62	64			
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	10 5/8	11	11 1/4	11 1/2			
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	10 7/8	11 1/4	11 1/2	11 3/4			
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	11 3/8	11 3/4	12	12 1/4			
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	11 7/8	12 1/4	12 1/2	12 3/4			
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	12 3/8	12 3/4	13	13 1/4			
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	12 7/8	13 1/4	13 1/2	13 3/4			
	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2			
	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	7 3/4	7 3/4	7 3/4	7 3/4			_
142.5	Pocket Opening Welt			1/8	1/8	5 3/4	5 3/4	5 3/4	5 3/4			

Date Created: Mar 18, 2025 4:10:51 AM Page 81 of 83



Floor Set Month 1:

Gender: Mens

Program Type:

Dept. #:

Sourcing Configuration Discussion

Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Season: Mens Season 13 2025

Blue

Product Manager: NA

Specification: 001 : ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Brand: J. FERRAR

Pre Production: Taylor Contreras

Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Test Program: Sourcing Director: NA Floor Set Month 2: Assigned IBO: INDIA

Floor Set Month 3: IBO Contact: Mita Gupta

TOOL COL WICHELL T.	1 1001 COL MICHEL C.	ibo comaca mila capia			•	•	
User	Entered On	Comments	Attachment 1	Attachment 2	Attachment 3	Attachment 4	Attachme 5
Priyanka Gupta	10/06/2021	Spring '22 306929 See Parent PPK # 307638 – Raymond Americai for Fit approval comments. This PPK is approved based on the Parent PPK# 307638	No	No	No	No	No
		SP23-1) PPK has been released to RAYMOND AMERICA as Sample Maker.					
		2) Please update costing into brand CCW on SharePoint within 7 days of PPK being released unless otherwise agreed upon. Please include MOQ/MCQ requirements as well as SLT, RLT, LLT, or Bangladesh LLT in special comments of the CCW.					
Sahesh Shaynam	02/22/2022	3) Supplier, please verify and ensure that the correct Co-Creation status is marked on this PPK and if the information is incorrect, please contact IBO merchandiser and PPK Release team at PPKRelease-sm@jcp.com for correction.	No	No	No	No	No
Vaitheeswaran T	04/16/2022	Hi Priyanka,Please find enclosed sample check list for Slim FitKind regards,Vaitheeswaran	Yes	No	No	No	No
Vaitheeswaran T	04/16/2022	Hi Priyanka,Please find enclosed sample check list for Super Slim FitKind regards,Vaitheeswaran	Yes	No	No	No	No
Vaitheeswaran T	04/16/2022	Hi Priyanka,Please find enclosed sample check list for BAT FitKind regards,Vaitheeswaran	No	No	No	No	No
Vaitheeswaran T	04/16/2022	Hi Priyanka,Please find enclosed sample check list for BAT FitKind regards,Vaitheeswaran	Yes	No	No	No	No
Vaitheeswaran T	04/16/2022	Hi Priyanka,Please find enclosed soft copy patterns for for Slim, Super Slim & BAT FitKind regards,Vaitheeswaran	Yes	No	No	No	No
Pankaj Gairola	04/22/2022	FA22 See Parent PPK 303176 - Fall 22 – Raymond for fit approval comments. This PPK is approved based on the Parent PPK approval.	No	No	No	No	No
Priyanka Gupta	06/23/2022 are CONFIDENTIAL AND PR	Correct Parent PPK linked 307638	No	No	No		No

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Gender: Mens

Program Type:

Dept. #:

Sourcing Configuration Discussion

Season: Mens Season 13 2025 Product Description: ULTRA COMFORT FF ST/SEP TROUSER - ADJUSTEC WB Bright Product Manager: NA

Blue

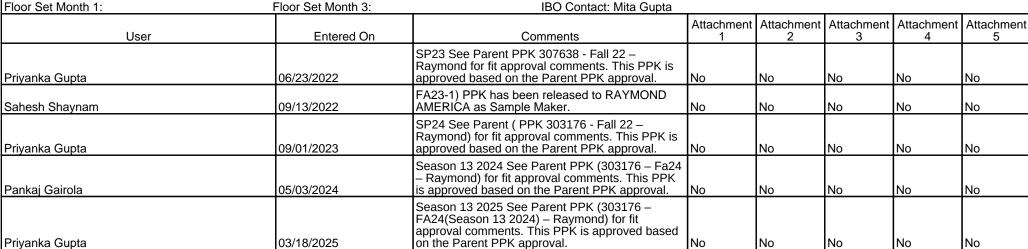
Brand: J. FERRAR Specification: 001 : ULTRA COMFORT FF Pre Production: Taylor Contreras ST/SEP TROUSER - ADJUSTEC WB Bright

Blue

Sub Brand: None Product Lifecycle State: Production Designer 1: Allia Rizk

Development Type: Standard JCP US Technical Designer: Cindy L Fidler

Test Program: Sourcing Director: NA
Floor Set Month 2: Assigned IBO: INDIA



Date Created: Mar 18, 2025 4:10:51 AM Page 83 of 83