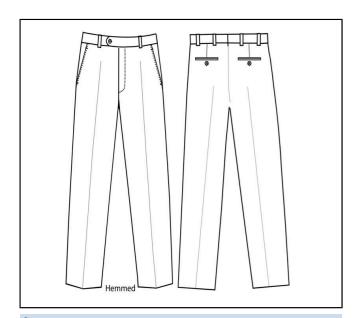
Style Overview



Comments

NEXT SEASON- USE WHITE LINING 5001 PREV STYLE #20K3C02696

Size Range	
Size Range	Body Type
MBTMHBGR	MODERN
MBTMHRGR	MODERN

Product Attributes	
Placeholder No	HQ188449
Design Ref Number	JAW-10S5-2
Style Description	JOSEPH ABBOUD LINEN PANT
Chief Value Fiber	LINEN
Purchase Type	LDP
Buy Type	SEASONAL
Model Code	K3C-KNG SUIT SEPARATES
JAMCO Model Code	
Block(1)	KENT-FLAT FRONT FINISHED BOTTOM
Block(2)	
Block(3)	
Drop Size	
Packaging Instructions	M03A FOLDING PACKAGING DRESS PANTS JAB DLB TRAVELLER CLASSIC

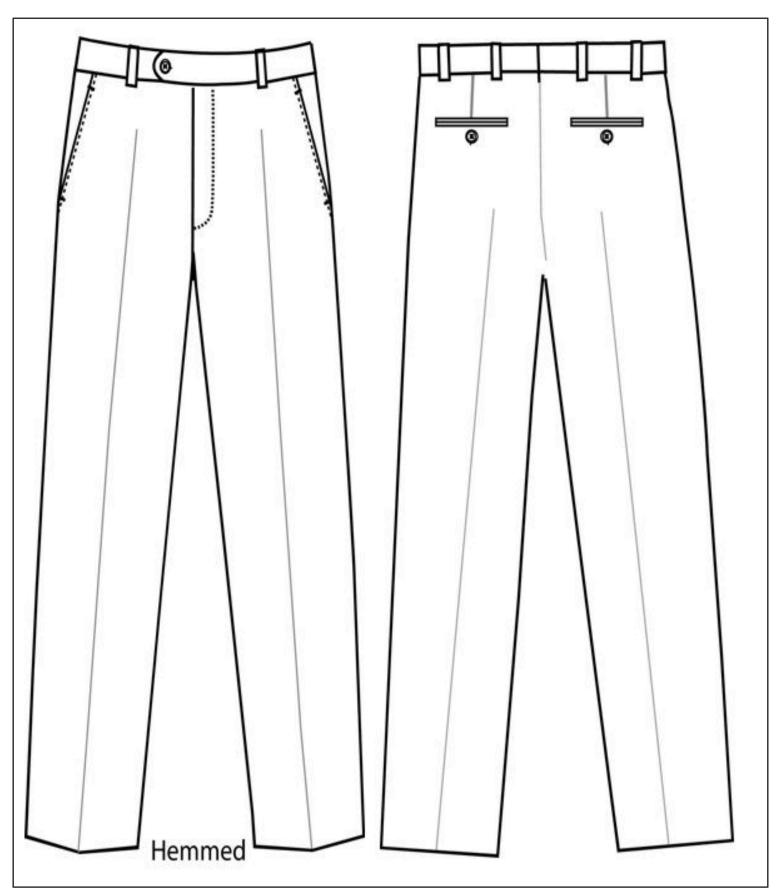
Owners & Status	
Product Developer	NATTIE WARSINSKY
Tech Designer	KELLY GUO
Designer	LAURA MORALES
Style Status	WIP
Costing Status	CONFIRMED
Created	06/09/2025
Last Modified	06/19/2025

GARMENT TREATMENT	Treatment Type
No Treatments available	

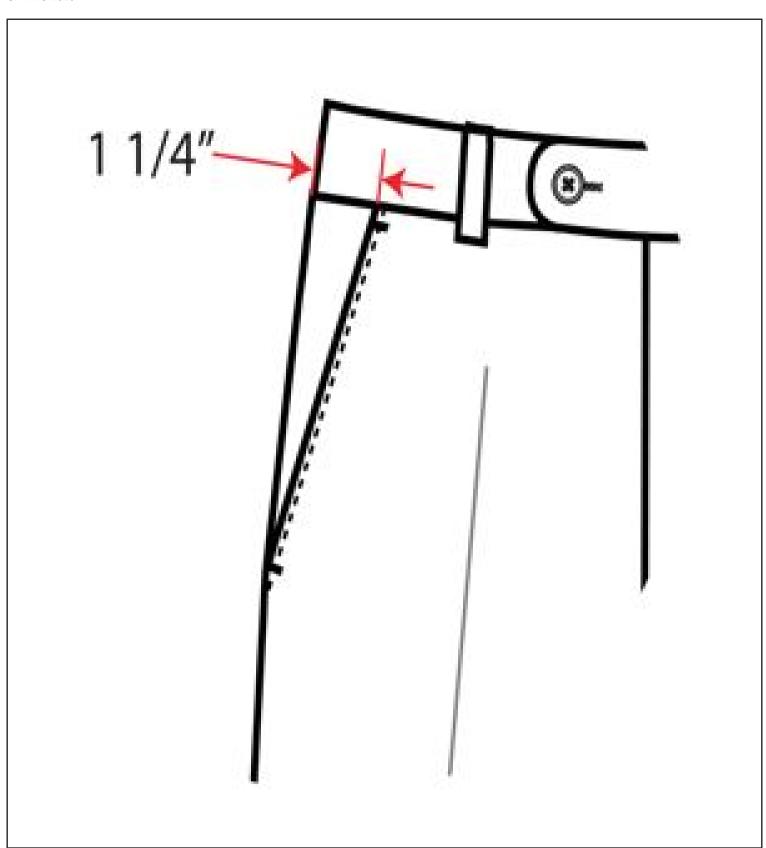
Hierarchy Information	
Product Assortment	SPRING 2026 KNG SUIT SEPARATES
Season	SPRING 2026
Brand	KNG
Buyer by Div/Cats	KNG-A0
Label	JOSEPH ABBOUD WHITE
Category	9-SUIT SEPARATE
Subcategory	20-DRESS PANT
Gender	MENS
Start In DC Date	01/25/2026
End In DC Date	

Colorway Table							
Color	Color Name	UCC	Care Label	Color Status			
	WHITE	10	C1				

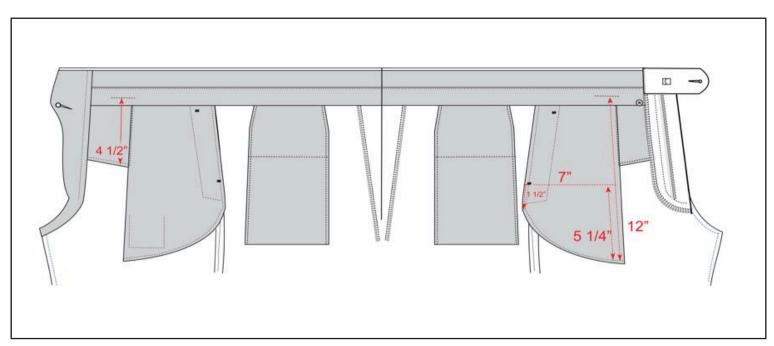
Style Attachments



Style Attachments



Style Attachments



20K3C02721 JOSEPH ABBOUD LINEN PANT SPRING 2026 Style Attachments

CONFIDENTIAL 5 of 35 Date/Time: 08/18/2025 07:04 AM

BOM Name	BOM

CHELL FARRIC							Colomicoro
SHELL FABRIC							Colorways
Article #/Description Article #/Description Item Information Item Informat							
Material No: 47089			WHITE				
	(SHANGHAI) CO LTD	COTTON: 26.00 POLYESTER: 11.00 VISCOSE: 6.00 SPANDEX: 2.00	Description: BODY FABRIC			Type: SOLID	WHITE
Description: JAW-10S5-2	Supplier Article No: YU373 TPA 2152	Cuttable Width:133.00	Yield:	Cut Direction:ONE WAY			
Comments:		•		•			•

INTERLINING FUSIBLE	& LINING & TRIM FAB						Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	WHITE
Material No: 39951	Supplier: GNT GLOBAL INC	Content:	Placement Description: WB INSERT	Placement:	Piece Length: ~100	Consumption Type: SOLID	WHITE 61
Description : GNT TAILORED LINING	Supplier Article No: GNT-230PW	Cuttable Width:57.00	Yield:	Cut Direction:TWO WAY			
Comments:	_		,				
Material No: 1934	Supplier: GNT GLOBAL INC	Content:	Placement Description: POCKETIN	Placement: IG	Piece Length:	Consumption Type:	PURE WHITE GNT-H141-M F
Description: GNT PC HERRINGBONE PANT POCKETING	Supplier Article No: GNT-H141-M PURE WHITE	Cuttable Width:57.00	Yield:	Cut Direction:TWO WAY			URE WHITE
Comments:							•
Material No: 1934	Supplier: GNT GLOBAL INC	Content:	Placement Description: WAISTBA	Placement: ND	Piece Length:	Consumption Type:	PURE WHITE
Description: GNT PC HERRINGBONE PANT POCKETING	Supplier Article No: GNT-H141-M PURE WHITE	Cuttable Width:57.00	Yield:	Cut Direction:TWO WAY			URE WHITE
Comments:			•	•	•	•	,
Material No: 1001	Supplier: HAAMA HK LTD	Content:	Placement Description: BANROLL	Placement:	Piece Length: 200	Consumption Type: SOLID	WHITE
Description: HAAMA STRETCH BANROL WAISTBAND PANT INTERLINING	Supplier Article No: HAA 620	Cuttable Width:38.00	Yield:	Cut Direction:TWO WAY			RAL WHITE
Comments:			•		•		•
Material No: 21790	Supplier: HAAMA HK LTD	Content:	Placement Description: FUSIBLE / WASITBAND	Placement:	Piece Length: 200	Consumption Type: SOLID	WHITE NATURAL WHI
Description: HAAMA STRETCH SEMI PERFORATED WAISTBAND FUSIBLE TAPE	Supplier Article No: HAA 620/1/32	Cuttable Width:5.50	Yield:	Cut Direction:TWO WAY			-TE
Comments:			•				
Material No: 34174	Supplier: KUFNER TRADING (SHANGHAI) CO. LTD.	Content:	Placement Description: SMALL PARTS FUSIBLE	Placement:	Piece Length:	Consumption Type: SOLID	WHITE COL 1
Description : KUFNER SMALL PARTS	Supplier Article No: MN1504	Cuttable Width:150.00	Yield:	Cut Direction:TWO			1

20K3C02721 JOSEPH ABBOUD LINEN PANT SPRING 2026

BOM Name	вом						
INTERLINING FUSIBLE & LINING & TRIM FAB							
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	WHITE
JACKET AND PANT FUSIBLE							
Comments:				•	•	•	•
Material No: 1069	Supplier: HAAMA HK LTD	Content:	Placement Description: KNEE LINING	Placement:	Piece Length: 150	Consumption Type: SOLID	WHITE W
Description: HAAMA POLYESTER PLAINWEAVE KNEE LINING	Supplier Article No: HAA 22018SE	Cuttable Width:150.00	Yield:	Cut Direction:TWO WAY			
Comments:	•					•	

TRIMS			·				Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	WHITE
Material No: 22174	Supplier: LOCALFA	Subtype: 017	Placement Description: BODY SEW THREAD	Placement:			DTM BODY
Description: LOCAL SEWING THREAD	Supplier Article No: SEWING THREAD	Size:	Yield:	Piece Length:]
Comments:	•		•	•	•	•	•
Material No: 22174	Supplier: LOCALFA	Subtype: 017	Placement Description: LABEL SEW THREAD	Placement:			DTM LABEL
Description: LOCAL SEWING THREAD	Supplier Article No: SEWING THREAD	Size:	Yield:	Piece Length:]
Comments:	•			•	•	•	•
Material No: 22174	Supplier: LOCALFA	Subtype: 017	Placement Description: BUTTON SEW THREAD	Placement:			DTM BUTTO
Description: LOCAL SEWING THREAD	Supplier Article No: SEWING THREAD	Size:	Yield:	Piece Length:]
Comments:	<u>'</u>	•	•	•	<u>'</u>		•
Material No: 749	Supplier: GUTERMANN OF AMERICA VND	Subtype: 017	Placement Description: EXT. PIC STITCH	Placement:			DTM BODY
Description: GUTERMANN PICK/ SADDLE STITCH	Supplier Article No: MARA 120	Size:	Yield:	Piece Length:			_
Comments:	•	•	•	•	•	•	•
Material No: 2594	Supplier: TIGER BUTTON	Subtype: 015	Placement Description: CENTER FRONT	Placement:			WHITE WHITE
Description: TIGER BUTTON TAILORED	Supplier Article No: CW3435-00 24L	Size:	Yield:1.00	Piece Length:			
Comments:	•	•	•	•	-	•	
Material No: 2594	Supplier: TIGER BUTTON	Subtype: 015	Placement Description: 1 ON EACH BACK PKT	Placement:			WHITE WHITE
Description: TIGER BUTTON TAILORED	Supplier Article No: CW3435-00 24L	Size:	Yield:2.00	Piece Length:			1

TRIMS							Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	WHITE
Material No: 2594	•		Placement	Placement:	item imormation	item information	
wateriai No: 2594	Supplier: TIGER BUTTON	Subtype: 015	Description: SPARE IN BUTTON BAG	Placement:			WHITE WHITE
Description : TIGER BUTTON TAILORED	Supplier Article No: CW3435-00 24L	Size:	Yield:1.00	Piece Length:			
Comments:							
Material No: 435	Supplier: LOCALFA	Subtype: 009	Placement Description: HOOK & EYE	Placement:			SILVER
Description : LOCAL BOTTOMS HOOK & EYE	Supplier Article No: ELITE STYLE	Size:	Yield:1.00	Piece Length:			
Comments:							
Material No: 434	Supplier: YKK	Subtype: 018	Placement Description: FRONT FLY ZIPPER	Placement:			WHITE 501
Description: YKK ASIA ZIPPER	Supplier Article No: NYLON COIL TEETH / TAPE	Size:	Yield:1.00	Piece Length:			
Comments:		•			•	1	•
Material No: 439	Supplier: LOCALFA	Subtype: 035	Placement Description: INSIDE RIGHT BACK POCKET	Placement:			
Description : LOCAL SUPPLIER BUTTON BAG	Supplier Article No: CLEAR BUTTON BAG	Size:	Yield:1.00	Piece Length:			
Comments:	•	•	•		•	•	•
Material No: 22218	Supplier: LOCALFA	Subtype: 036	Placement Description: REFER TO PACKAGING INSTRUCTIONS	Placement:			
Description: LOCAL PANT CLIP	Supplier Article No: LOCAL	Size:	Yield:1.00	Piece Length:]

TDIME							Calamina
TRIMS	T .	1		1	1		Colorway
Article #/Description		Item Information	Item Information	Item Information	Item Information	Item Information	WHITE
Material No: 1917	Supplier: HANGERLOG INC. VND	lSubtype: 016	Placement Description: FOR ALL SIZES	Placement:			
Description : NO LOGO PANT CLIP HANGER - AMERICA	Supplier Article No: 58520100KG - 12"	Size:	Yield:1.00	Piece Length:			
Comments:						•	,
Material No: 40012	Supplier: GNT GLOBAL INC	Subtype: 019	Placement Description: CLIP ON HANGER HOOK	Placement:			
Description : GNT SUIT SEPARATE JACKET DONUT	Supplier Article No: GNT-SD-2008-S	Size:	Yield:1.00	Piece Length:			
Comments:							
Material No: 40016	Supplier: GNT GLOBAL INC	Subtype: 019	Placement Description: LIP ON HANGER HOOK ABOVE SEPARAES DONUT	Placement:			
Description: GNT JACKET OR SUIT SIZE TOPPER	Supplier Article No: GNT-SD-1209-CS	Size:	Yield:1.00	Piece Length:			
Comments:	•	•	•	•	•	•	•
	Supplier: HAAMA HK LTD	Subtype: 107	Placement Description: KNEE LINING	Placement:			WHITE W
Description: HAAMA POLYESTER PLAINWEAVE KNEE LINING	Supplier Article No: HAA 22018SE	Size:	Yield:0.45	Piece Length:150			
Comments:	•	l .			•		

BOM Name	BOM						
LABELS & PACKAGIN	IG						Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	WHITE
Material No: 36464	Supplier: R-PAC INTERNATIONAL CORP. (CHINA) VND	Label Type:	Placement Description: ATTACH TO EXTERIOR LEFT FRONT OF WAISTBAND	Placement:			
Description: JAW-8- JT JOKER/PRICE COMBO TICKET	Supplier Article No: 8	Label Name:JAW	Yield:1.00				
Comments:		•	•	•	-	•	
Material No: 34224	Supplier: INTERNATIO TRIMMINGS & LABELS (ASIA) LTD	MAdbel Type:	Placement Description: ATTACH TO BOTTOM ON INTERIOR RIGHT WAISTBAND	Placement:			
Description: SIZE MAIN LOGO CONTENT COO PO# IMPORT# CARE LABEL	Supplier Article No: GN-JPS	Label Name:GENERIC	Yield:1.00				
Comments:		•	'	•	•	•	
Material No: 33503	Supplier: R-PAC INTERNATIONAL CORP. (CHINA) VND	Label Type:	Placement Description: SEE LABEL PLACEMENT ATTACHMENT	Placement:			
Description : KG PRICE TICKET	Supplier Article No:	Label Name:GENERIC	Yield:1.00				
Comments:						•	,
Material No: 33020	Supplier: INTERNATIO TRIMMINGS & LABELS (ASIA) LTD	NAAbel Type:	Placement Description: CENTERE ON INTERIOR BACK LEFT POCKET	Placement: D			
Description : MAIN LOGO LABEL	Supplier Article No: JAW-2	Label Name:JAW	Yield:1.00]
Comments:	•	•	-	•	•	•	•

20K3C02721 JOSEPH ABBOUD LINEN PANT SPRING 2026

BOM Name	вом

Article #/Description		LABELS & PACKAGING										
a dole #/Description	#/Description Article #/Description Item Information Item Information Item Information Item Information Item Information Item Information											
	Supplier: JAKIN GROUP LTD.	71.	Placement Description: ATTACH TO EXTERIOR LEFT SIDE BELT LOOP	Placement:								
- 1	Supplier Article No: JAW-7-11-PL	Label Name:JAW	Yield:1.00									

BOM								
18.90	Total Shell Fabric	0.00	Total Trim	0.51	Total Labels and Packaging		80.0	
0.00	Total CM	0.00	Total Other	0.00	Size Range			OTTOMS REGULAR
170986	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory		_	PARK APPARE THIOPIA PLC
			·					
Article #/Description	Item Information	Item Information	Item Information	Item Information				
Supplier: CARREMAN (SHANGHAI) CO LTD	Content: LINEN: 55.00 COTTON: 26.00 POLYESTER: 11.00 VISCOSE: 6.00 SPANDEX: 2.00	Placement:	Cut Direction: ONE WAY	Consumption Type: SOLID	Yield:	UOM:		Ext Cost:
Supplier Article No: YU373 TPA 2152	Cuttable Width:133.00	Placement Description: BODY FABRIC						
	18.90 0.00 170986 Article #/Description Supplier: CARREMAN (SHANGHAI) CO LTD Supplier Article No:	18.90 Total Shell Fabric 0.00 Total CM 170986 Offer Confirmed Date Article #/Description Item Information Supplier: CARREMAN (SHANGHAI) CO LTD COTTON: 26.00 POLYESTER: 11.00 VISCOSE: 6.00 SPANDEX: 2.00 Supplier Article No: Cuttable Width:133.00	Total Shell Fabric 0.00	Total Shell Fabric 0.00 Total Trim 0.00 Total CM 0.00 Total Other 0.00 Vendor 0.00	Total Shell Fabric 0.00 Total Trim 0.51	Total Shell Fabric 0.00 Total Trim 0.51 Total Labels and Packaging 0.00 Total CM 0.00 Total Other 0.00 Size Range	Total Shell Fabric 0.00 Total Trim 0.51 Total Labels and Packaging	Total Shell Fabric 0.00 Total Trim 0.51 Total Labels and Packaging 0.08

BOM Name	вом								
Total FOB	18.90	Total Shell Fabric	0.00	Total Trim	0.51	Total Labels and Packaging		0.08	
Total Lining Fabric	0.00	Total CM	0.00	Total Other	0.00	Size Range		MEN'S BOTT HEMMED RE	
Offer No	170986	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory		SILVER SPAI LIMITED ETH	
INTERLINING FUSIBLE 8	LINING & TRIM FAB								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information				
Material No: 37003	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield:	UOM:	Ext	t Cost:
Description: GNT POLYESTER TWILL JACKET BODY LINING	Supplier Article No: GNT-PCT6675	Cuttable Width:57.00	Placement Description: WB INSERT						
Comments:	•	•	-		•	•	•	•	
Material No: 1934	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type:	Yield:	UOM:	Ext	t Cost:
Description: GNT PC HERRINGBONE PANT POCKETING	Supplier Article No: GNT- H141-M PURE WHITE	Cuttable Width:57.00	Placement Description: POCKETING	3					
Comments:	•	•	•			•	•	•	
Material No: 1934	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type:	Yield:	UOM:	Ext	t Cost:
Description: GNT PC HERRINGBONE PANT POCKETING	Supplier Article No: GNT- H141-M PURE WHITE	Cuttable Width:57.00	Placement Description: WAISTBAN	D					
Comments:	•	•	•		•	•	•	•	
Material No: 1001	Supplier: HAAMA HK LTD	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield:	UOM:	Ext	t Cost:
Description: HAAMA STRETCH BANROL WAISTBAND PANT INTERLINING	Supplier Article No: HAA 620	Cuttable Width:38.00	Placement Description: BANROLL						
Comments:		•	•						
Material No: 21790	Supplier: HAAMA HK LTD	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield:	UOM:	Ext	t Cost:
Description: HAAMA STRETCH SEMI PERFORATED WAISTBAND FUSIBLE TAPE	Supplier Article No: HAA 620/1/32	Cuttable Width:5.50	Placement Description: FUSIBLE / WASITBAND						
Comments:					·		•	Į.	

BOM Name	ВОМ								
Total FOB	18.90	otal Shell Fabric	0.00	Total Trim	0.51	Total Labels and Packaging		0.08	
Total Lining Fabric	0.00	otal CM	0.00	Total Other	0.00	Size Range		MEN'S BO	OTTOMS REGULAR
Offer No	170986 C	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory		1	SPARK APPAREL ETHIOPIA PLC
INTERLINING FUSIBLE &	LINING & TRIM FAB								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information				
Material No: 34174	Supplier: KUFNER TRADING (SHANGHAI) CO. LTD.	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield:	UOM:		Ext Cost:
Description : KUFNER SMALL PARTS JACKET AND PANT FUSIBLE	Supplier Article No: MN1504	Cuttable Width:150.00	Placement Description: SMALL PARTS FUSIBLE						
Comments:	•	•	·			•			•
Material No: 1069	Supplier: HAAMA HK LTD	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type:	Yield:	UOM:		Ext Cost:
Description: HAAMA POLYESTER PLAINWEAVE KNEE LINING	Supplier Article No: HAA 22018SE	Cuttable Width:150.00	Placement Description: KNEE LINING						
Comments:	•	,	•	•	•	•			

BOM Name	BOM							
Total FOB	18.90	Total Shell Fabric 0	0.00	Total Trim	0.51	Total Labels and Packaging		0.08
Total Lining Fabric	0.00	Fotal CM	0.00	Total Other	0.00	Size Range		MEN'S BOTTOMS HEMMED REGULAR
Offer No	170986	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory		SILVER SPARK APPARI LIMITED ETHIOPIA PLC
TRIMS				•				
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
Material No: 22174	Supplier: LOCALFA	Supplier Article No: SEWING THREAD	Subtype: 017	Placement:	Size:	Yield:	UOM:	Ext Cost:
Description: LOCAL SEWING THREAD	Placement Description: BODY SEW THREAD							
Comments:	•	1	•	'	'	1	'	<u>'</u>
Material No: 22174	Supplier: LOCALFA	Supplier Article No: SEWING THREAD	Subtype: 017	Placement:	Size:	Yield:	UOM:	Ext Cost:
Description: LOCAL SEWING THREAD	Placement Description: LABEL SEW THREAD							
Comments:	'			ļ.		· ·		<u> </u>
Material No: 22174	Supplier: LOCALFA	Supplier Article No: SEWING THREAD	Subtype: 017	Placement:	Size:	Yield:	UOM:	Ext Cost:
Description: LOCAL SEWING THREAD	Placement Description: BUTTON SEW THREAD							
Comments:	•		•	·	•			<u>'</u>
Material No: 749	Supplier: GUTERMANN OF AMERICA VND	Supplier Article No: MARA	Subtype: 017	Placement:	Size:	Yield:	UOM:	Ext Cost:
Description: GUTERMANN PICK/SADDLE STITCH	Placement Description: EXT. PIC STITCH							
Comments:	•	,	•	•	•	1	'	•
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 1.00	UOM: E	Ext Cost: 0.02
Description: TIGER BUTTON TAILORED	Placement Description: CENTER FRONT							
Comments:				ļ	ļ.			<u>I</u>

BOM Name	ВОМ								
Total FOB	18.90	Total Shell Fabric 0	.00	Total Trim	0.51	Total Labels and Packaging		0.08	
Total Lining Fabric	0.00	Total CM 0	.00	Total Other	0.00	Size Range			OTTOMS D REGULAR
Offer No	170986	Offer Confirmed Date 0	6/19/2025	Vendor	RAYMOND AMERICA	Factory			SPARK APPAREL ETHIOPIA PLC
TRIMS		·							
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information				
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 2.00	UOM:	EA	Ext Cost: 0.04
Description : TIGER BUTTON TAILORED	Placement Description: 1 ON EACH BACK PKT								
Comments:	•	•	•	·		•	•		
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 1.00	UOM:	EA	Ext Cost: 0.02
Description: TIGER BUTTON TAILORED	Placement Description: SPARE IN BUTTON BAG								
Comments:		•	1	'	'	'			-!
Material No: 435	Supplier: LOCALFA	Supplier Article No: ELITE STYLE	Subtype: 009	Placement:	Size:	Yield: 1.00	UOM:	EA	Ext Cost: 0.00
Description: LOCAL BOTTOMS HOOK & EYE	Placement Description: HOOK & EYE								
Comments:		•	•	•	•	•	•		•
Material No: 434	Supplier: YKK	Supplier Article No: NYLON COIL TEETH / TAPE	Subtype: 018	Placement:	Size:	Yield: 1.00	UOM:	EA	Ext Cost: 0.00
Description: YKK ASIA ZIPPER	Placement Description: FRONT FLY ZIPPER								
Comments:		•	<u>.</u>			•			
Material No: 439	Supplier: LOCALFA	Supplier Article No: CLEAR BUTTON BAG	Subtype: 035	Placement:	Size:	Yield: 1.00	UOM:	EA	Ext Cost: 0.00
Description: LOCAL SUPPLIER BUTTON BAG	Placement Description: INSIDE RIGHT BACK POCKET								
Comments:			•						•

BOM Name	BOM							
Total FOB	18.90	Total Shell Fabric (0.00	Total Trim	0.51	Total Labels and Packaging	0.0	08
Total Lining Fabric	0.00	Total CM (0.00	Total Other	0.00	Size Range		EN'S BOTTOMS EMMED REGULAR
Offer No	170986	Offer Confirmed Date (06/19/2025	Vendor	RAYMOND AMERICA	Factory		LVER SPARK APPAREI MITED ETHIOPIA PLC
TRIMS								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
Material No: 22218	Supplier: LOCALFA	Supplier Article No: LOCAL	Subtype: 036	Placement:	Size:	Yield: 1.00	UOM: EA	Ext Cost: 0.00
Description: LOCAL PANT CLIP	Placement Description: REFER TO PACKAGING INSTRUCTIONS							
Comments:			,	,	,	,	,	
Material No: 1917	Supplier: HANGERLOGIC INC. VND	Supplier Article No: 58520100KG - 12"	Subtype: 016	Placement:	Size:	Yield: 1.00	UOM: EA	Ext Cost: 0.14
Description: NO LOGO PANT CLIP HANGER - AMERICA	Placement Description: FOR ALL SIZES							
Comments:			•	•	•	•		
Material No: 40012	Supplier: GNT GLOBAL INC	Supplier Article No: GNT- SD-2008-S	- Subtype: 019	Placement:	Size:	Yield: 1.00	UOM: EA	Ext Cost: 0.03
Description: GNT SUIT SEPARATE JACKET DONUT	Placement Description: CLIP ON HANGER HOOK							
Comments:	•							
Material No: 40016	Supplier: GNT GLOBAL INC	Supplier Article No: GNT- SD-1209-CS	- Subtype : 019	Placement:	Size:	Yield: 1.00	UOM: EA	Ext Cost: 0.05
Description: GNT JACKET OR SUIT SIZE TOPPER	Placement Description: LIP ON HANGER HOOK ABOVE SEPARAES DONUT							
Comments:	•	•	•		•	•	•	•
Material No: 1069	Supplier: HAAMA HK LTD	Supplier Article No: HAA 22018SE	Subtype: 107	Placement:	Size:	Yield: 0.45	UOM: MT	R Ext Cost: 0.22
Description : HAAMA POLYESTER	Placement Description: KNEE LINING							

			٦				
BOM Name	ВОМ						
Total FOB	18.90	Total Shell Fabric	0.00	Total Trim	0.51	Total Labels and Packaging	0.08
Total Lining Fabric	0.00	Total CM	0.00	Total Other	0.00	Size Range	MEN'S BOTTOMS HEMMED REGULAR
Offer No	170986	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC
TRIMS							
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information		
PLAINWEAVE KNEE LINING							
Comments:						,	

BOM Name	ВОМ							
Total FOB	18.90	Total Shell Fabric	0.00	Total Trim	0.51	Total Labels and Packaging	0.08	8
Total Lining Fabric	0.00	Total CM	0.00	Total Other	0.00	Size Range		N'S BOTTOMS MMED REGULAR
Offer No	170986	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory		VER SPARK APPARE IITED ETHIOPIA PLC
LABELS & PACKAGING		·						
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
Material No: 36464	Supplier: R-PAC INTERNATIONAL CORP. (CHINA) VND	Supplier Article No: 8	Label Name: JAW	Label Type:	Placement:	Yield: 1.00	UOM: EA	Ext Cost: 0.02
Description : JAW-8-JT JOKER/PRICE COMBO TICKET	Placement Description: ATTACH TO EXTERIOR LEFT FRONT OF WAISTBAND							
Comments:								
Material No: 34224	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: GN JPS	I- Label Name: GENERIC	Label Type:	Placement:	Yield: 1.00	UOM: EA	Ext Cost: 0.02
Description: SIZE MAIN LOGO CONTENT COO PO# IMPORT# CARE LABEL	Placement Description: ATTACH TO BOTTOM ON INTERIOR RIGHT WAISTBAND						•	
Comments:		•	,	•	•			
Material No: 33503	Supplier: R-PAC INTERNATIONAL CORP. (CHINA) VND	Supplier Article No: 19	Label Name: GENERIC	Label Type:	Placement:	Yield: 1.00	UOM: EA	Ext Cost: 0.01
Description: KG PRICE TICKET	Placement Description: SEE LABEL PLACEMENT ATTACHMENT						•	•
Comments:				•				
Material No: 33020	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: JAW-2	Label Name: JAW	Label Type:	Placement:	Yield: 1.00	UOM: EA	Ext Cost: 0.03
Description: MAIN LOGO LABEL	Placement Description: CENTERED ON INTERIOR BACK LEFT POCKET						•	
Comments:	-	•	•	•	·	•		

BOM								
18.90	Total Shell Fabric	0.00	Total Trim	0.51	Total Labels and Packaging		0.08	
0.00	Total CM	0.00	Total Other	0.00	Size Range	Size Range MEN'S BOTT HEMMED RE		
170986	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	tory		SPARK APPAREI ETHIOPIA PLC
	·			· ·				
Article #/Description	Item Information	Item Information	Item Information	Item Information				
Supplier: JAKIN GROUP LTD.	Supplier Article No: JAW-7-11-PL	Label Name: JAW	Label Type:	Placement:	Yield: 1.00	UOM:	EA	Ext Cost:
Placement Description: ATTACH TO EXTERIOR LEFT SIDE BELT LOOP								•
	18.90 0.00 170986 Article #/Description Supplier: JAKIN GROUP LTD. Placement Description: ATTACH TO EXTERIOR LEFT SIDE	18.90 Total Shell Fabric 0.00 Total CM 170986 Offer Confirmed Date Article #/Description Item Information Supplier: JAKIN GROUP LTD. Supplier Article No: JAW-7-11-PL Placement Description: ATTACH TO EXTERIOR LEFT SIDE	18.90 Total Shell Fabric 0.00 0.00 Total CM 0.00 170986 Offer Confirmed Date 06/19/2025 Article #/Description Item Information Item Information Supplier: JAKIN GROUP LTD. Supplier Article No: JAW-7-11-PL Placement Description: ATTACH TO EXTERIOR LEFT SIDE	Total Shell Fabric 0.00 Total Trim	18.90 Total Shell Fabric 0.00 Total Trim 0.51	Total Shell Fabric 0.00 Total Trim 0.51 Total Labels and Packaging	Total Shell Fabric 0.00 Total Trim 0.51 Total Labels and Packaging 0.00 Total CM 0.00 Total Other 0.00 Size Range 170986 Offer Confirmed Date 06/19/2025 Vendor RAYMOND AMERICA Factory	18.90 Total Shell Fabric 0.00 Total Trim 0.51 Total Labels and Packaging 0.08

Comments:

СМ							
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information		
No Components available for	this Section						

OTHER							
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information		
No Components available for	this Section					,	

BOM Name	BOM								
Total FOB	20.22	Total Shell Fabric	0.00	Total Trim	0.51	Total Labels and 0.08 Packaging		0.08	
Total Lining Fabric	0.00	Total CM	0.00	Total Other	0.00	Size Range MEN'S BO' HEMMED I		OTTOMS BIG & TALL	
Offer No	170987	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory		SILVER SPARK A	
SHELL FABRIC									
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information				
Material No: 47089	Supplier: CARREMAN (SHANGHAI) CO LTD	Content: LINEN: 55.00 COTTON: 26.00 POLYESTER: 11.00 VISCOSE: 6.00 SPANDEX: 2.00	Placement:	Cut Direction: ONE WAY	Consumption Type: SOLID	Yield:	UOM:		Ext Cost:
Description: JAW-10S5-2	Supplier Article No: YU373 TPA 2152	Cuttable Width:133.00	Placement Description: BODY FABRIC						
Comments:	1			l					,

BOM Name	ВОМ										
Total FOB	20.22	Total Shell Fabric	0.00	Total Trim	0.51	Total Labels and Packaging		0.08			
Total Lining Fabric	0.00	Total CM	0.00	Total Other	0.00	Size Range		Size Range		MEN'S BOTTOMS HEMMED BIG &	
Offer No	170987	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory		SILVER SPARK A LIMITED ETHIOP			
INTERLINING FUSIBLE 8	LINING & TRIM FAB										
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information						
Material No: 37003	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WAY	Y Consumption Type: SOLID	Yield:	UOM:	Ext Co	st:		
Description: GNT POLYESTER TWILL JACKET BODY LINING	Supplier Article No: GNT-PCT6675	Cuttable Width:57.00	Placement Description: WB INSERT	г							
Comments:		•			•	•					
Material No: 1934	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type:	Yield:	UOM:	Ext Co	st:		
Description : GNT PC HERRINGBONE PANT POCKETING	Supplier Article No: GNT- H141-M PURE WHITE	Cuttable Width:57.00	Placement Description: POCKETING	G							
Comments:	•			•		•					
Material No: 1934	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type:	Yield:	UOM:	Ext Co	st:		
Description: GNT PC HERRINGBONE PANT POCKETING	Supplier Article No: GNT- H141-M PURE WHITE	Cuttable Width:57.00	Placement Description: WAISTBAN	D							
Comments:	•	•		•	•	•		•			
Material No: 1001	Supplier: HAAMA HK LTD	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield:	UOM:	Ext Co	st:		
Description: HAAMA STRETCH BANROL WAISTBAND PANT INTERLINING	Supplier Article No: HAA 620	Cuttable Width:38.00	Placement Description: BANROLL								
Comments:	•		·	·		•	•				
Material No: 21790	Supplier: HAAMA HK LTD	Content:	Placement:	Cut Direction: TWO WAY	Y Consumption Type: SOLID	Yield:	UOM:	Ext Co	st:		
Description: HAAMA STRETCH SEMI PERFORATED WAISTBAND FUSIBLE TAPE	Supplier Article No: HAA 620/1/32	Cuttable Width:5.50	Placement Description: FUSIBLE / WASITBAND								
Comments:	<u> </u>							I			

BOM Name	BOM								
Total FOB	20.22	otal Shell Fabric	0.00	Total Trim	0.51	Total Labels and Packaging		0.08	
Total Lining Fabric	0.00	otal CM	0.00	Total Other	0.00	Size Range		MEN'S BO	OTTOMS BIG & TALL
Offer No	170987	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory			SPARK APPAREL ETHIOPIA PLC
INTERLINING FUSIBLE &	LINING & TRIM FAB			·			•		
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information				
Material No: 34174	Supplier: KUFNER TRADING (SHANGHAI) CO. LTD.	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield:	UOM:		Ext Cost:
Description: KUFNER SMALL PARTS JACKET AND PANT FUSIBLE	Supplier Article No: MN1504	Cuttable Width:150.00	Placement Description: SMALL PARTS FUSIBLE						
Comments:			·		•	•	•		
Material No: 1069	Supplier: HAAMA HK LTD	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield:	UOM:		Ext Cost:
Description: HAAMA POLYESTER PLAINWEAVE KNEE LINING	Supplier Article No: HAA 22018SE	Cuttable Width:150.00	Placement Description: KNEE LINING						
Comments:					•	•	•		

BOM Name	BOM							
Total FOB	20.22	Total Shell Fabric 0	.00	Total Trim	0.51	Total Labels and Packaging	0.	08
Total Lining Fabric	0.00	Total CM 0	.00	Total Other	0.00	Size Range		EN'S BOTTOMS EMMED BIG & TALL
Offer No	170987	Offer Confirmed Date 0	6/19/2025	Vendor	RAYMOND AMERICA	Factory		ILVER SPARK APPAREI MITED ETHIOPIA PLC
TRIMS		•						
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
Material No: 22174	Supplier: LOCALFA	Supplier Article No: SEWING THREAD	Subtype: 017	Placement:	Size:	Yield:	UOM:	Ext Cost:
Description : LOCAL SEWING THREAD	Placement Description: BODY SEW THREAD							
Comments:	•	•	•	•		•	•	•
Material No: 22174	Supplier: LOCALFA	Supplier Article No: SEWING THREAD	Subtype: 017	Placement:	Size:	Yield:	UOM:	Ext Cost:
Description: LOCAL SEWING THREAD	Placement Description: LABEL SEW THREAD							
Comments:				Į.		· · ·		
Material No: 22174	Supplier: LOCALFA	Supplier Article No: SEWING THREAD	Subtype: 017	Placement:	Size:	Yield:	UOM:	Ext Cost:
Description: LOCAL SEWING THREAD	Placement Description: BUTTON SEW THREAD							
Comments:	•	•	•	<u>'</u>	'	·	•	<u>'</u>
Material No: 749	Supplier: GUTERMANN OF AMERICA VND	Supplier Article No: MARA	Subtype: 017	Placement:	Size:	Yield:	UOM:	Ext Cost:
Description: GUTERMANN PICK/SADDLE STITCH	Placement Description: EXT. PIC STITCH							
Comments:	•			•				
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 1.00	UOM: EA	Ext Cost : 0.02
Description: TIGER BUTTON TAILORED	Placement Description: CENTER FRONT							
Comments:			1	Į.	,			

BOM Name	вом								
Total FOB	20.22	Total Shell Fabric 0	.00	Total Trim	0.51	Total Labels and Packaging	d	0.08	
Total Lining Fabric	0.00	Total CM 0	.00	Total Other	0.00	Size Range			BOTTOMS D BIG & TALL
Offer No	170987	Offer Confirmed Date 0	6/19/2025	Vendor	RAYMOND AMERICA	Factory			SPARK APPARE ETHIOPIA PLC
TRIMS		•					·		
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information				
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 2.00	UOM:	EA	Ext Cost: 0.04
Description: TIGER BUTTON TAILORED	Placement Description: 1 ON EACH BACK PKT								
Comments:	•	•	•	'	•				
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 1.00	UOM:	EA	Ext Cost: 0.02
Description: TIGER BUTTON TAILORED	Placement Description: SPARE IN BUTTON BAG								
Comments:	-			,	•	'			•
Material No: 435	Supplier: LOCALFA	Supplier Article No: ELITE STYLE	Subtype: 009	Placement:	Size:	Yield: 1.00	UOM:	EA	Ext Cost: 0.00
Description: LOCAL BOTTOMS HOOK & EYE	Placement Description: HOOK & EYE								
Comments:	•	•	•	•	•	•	•		•
Material No: 434	Supplier: YKK	Supplier Article No: NYLON COIL TEETH / TAPE	Subtype: 018	Placement:	Size:	Yield: 1.00	UOM:	EA	Ext Cost: 0.00
Description: YKK ASIA ZIPPER	Placement Description: FRONT FLY ZIPPER								
Comments:	•	•	•	•	•	•			
Material No: 439	Supplier: LOCALFA	Supplier Article No: CLEAR BUTTON BAG	Subtype: 035	Placement:	Size:	Yield: 1.00	UOM:	EA	Ext Cost: 0.00
Description: LOCAL SUPPLIER BUTTON BAG	Placement Description: INSIDE RIGHT BACK POCKET								
Comments:	-	1			1				ı

BOM Name	BOM									
Total FOB	20.22	Total Shell Fabric	0.00	Total Trim	0.51	Total Labels and Packaging		0.08		
Total Lining Fabric	0.00	Fotal CM (0.00	Total Other	0.00	Size Range		_	N'S BOTTOMS MMED BIG & TALL	
Offer No	170987	Offer Confirmed Date (06/19/2025	Vendor	RAYMOND AMERICA	Factory		-	SPARK APPAREL ETHIOPIA PLC	
TRIMS				•						
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information					
Material No: 22218	Supplier: LOCALFA	Supplier Article No: LOCAL	Subtype: 036	Placement:	Size:	Yield: 1.00	UOM:	EA	Ext Cost: 0.00	
Description: LOCAL PANT CLIP	Placement Description: REFER TO PACKAGING INSTRUCTIONS									
Comments:										
Material No: 1917	Supplier: HANGERLOGIC INC. VND	Supplier Article No: 58520100KG - 12"	Subtype: 016	Placement:	Size:	Yield: 1.00	UOM:	EA	Ext Cost: 0.14	
Description: NO LOGO PANT CLIP HANGER - AMERICA	Placement Description: FOR ALL SIZES									
Comments:	-								-	
Material No: 40012	Supplier: GNT GLOBAL INC	Supplier Article No: GNT-SD-2008-S	Subtype: 019	Placement:	Size:	Yield: 1.00	UOM:	EA	Ext Cost: 0.03	
Description: GNT SUIT SEPARATE JACKET DONUT	Placement Description: CLIP ON HANGER HOOK									
Comments:	•	•	•			•	·		•	
Material No: 40016	Supplier: GNT GLOBAL INC	Supplier Article No: GNT- SD-1209-CS	Subtype: 019	Placement:	Size:	Yield: 1.00	UOM:	EA	Ext Cost: 0.05	
Description: GNT JACKET OR SUIT SIZE TOPPER	Placement Description: LIP ON HANGER HOOK ABOVE SEPARAES DONUT									
Comments:	·		·	<u> </u>	<u>.</u>					
Material No: 1069	Supplier: HAAMA HK LTD	Supplier Article No: HAA 22018SE	Subtype: 107	Placement:	Size:	Yield: 0.45	UOM:	MTR	Ext Cost: 0.22	
Description: HAAMA POLYESTER	Placement Description: KNEE LINING									

BOM Name	BOM						
Total FOB	20.22	Total Shell Fabric	0.00	Total Trim	0.51	Total Labels and Packaging	0.08
Total Lining Fabric	0.00	Total CM	0.00	Total Other	0.00	Size Range	MEN'S BOTTOMS HEMMED BIG & TALL
Offer No	170987	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC
TRIMS				•			•
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information		
PLAINWEAVE KNEE LINING							
Comments:			,				

BOM Name	ВОМ							
Total FOB	20.22	Total Shell Fabric	0.00	Total Trim	0.51	Total Labels and Packaging	0.	08
Total Lining Fabric	0.00	Total CM	0.00	Total Other	0.00	Size Range		IEN'S BOTTOMS EMMED BIG & TALL
Offer No	170987	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory		ILVER SPARK APPARI MITED ETHIOPIA PLC
LABELS & PACKAGING								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
Material No: 36464	Supplier: R-PAC INTERNATIONAL CORP. (CHINA) VND	Supplier Article No: 8	Label Name: JAW	Label Type:	Placement:	Yield: 1.00	UOM: EA	Ext Cost: 0.02
Description: JAW-8-JT JOKER/PRICE COMBO TICKET	Placement Description: ATTACH TO EXTERIOR LEFT FRONT OF WAISTBAND						•	
Comments:					,	,		
Material No: 34224	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: GN JPS	- Label Name: GENERIC	Label Type:	Placement:	Yield: 1.00	UOM: EA	Ext Cost: 0.02
Description: SIZE MAIN LOGO CONTENT COO PO# IMPORT# CARE LABEL	Placement Description: ATTACH TO BOTTOM ON INTERIOR RIGHT WAISTBAND						•	
Comments:		•	'		<u>'</u>	1		_
Material No: 33503	Supplier: R-PAC INTERNATIONAL CORP. (CHINA) VND	Supplier Article No: 19	Label Name: GENERIC	Label Type:	Placement:	Yield: 1.00	UOM: EA	Ext Cost: 0.0
Description: KG PRICE TICKET	Placement Description: SEE LABEL PLACEMENT ATTACHMENT						•	
Comments:								
Material No: 33020	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: JAW-2	Label Name: JAW	Label Type:	Placement:	Yield: 1.00	UOM: EA	Ext Cost: 0.03
Description: MAIN LOGO LABEL	Placement Description: CENTERED ON INTERIOR BACK LEFT POCKET						,	
Comments:		<u> </u>						

BOM Name	BOM								
Total FOB	20.22	Total Shell Fabric	0.00	Total Trim	0.51	Total Labels and Packaging			
Total Lining Fabric	0.00	Total CM	0.00	Total Other	0.00	Size Range	9		OTTOMS D BIG & TALL
Offer No	170987	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	у		SPARK APPAREL ETHIOPIA PLC
LABELS & PACKAGING	· _ ·	·			· ·				
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information				
Material No: 47039	Supplier: JAKIN GROUP LTD.	Supplier Article No: JAW-7-11-PL	Label Name: JAW	Label Type:	Placement:	Yield: 1.00	UOM:	EA	Ext Cost:
Description: JAW HANGTAG WITH ROPE AND SEAL	Placement Description: ATTACH TO EXTERIOR LEFT SIDE BELT LOOP								

Comments:

СМ								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
No Components available for this Section								

OTHER								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
No Components available for this Section								

Style Sewing Details

Model Name	SEWING DETAILS

Sewing Detail Information						
Image	Code	Туре	Description	Comments		
	BTF05	BOTTOM FINISH	HEM TO BE FOLDED TO INSEAM SPEC AND SEWN USING OVERLOCK STITCH			
SCONTINUE TO UN THAN THE PROPERTY OF THE PROPE	BLTLP02	BELT LOOPS	LOOPS ARE TO BE 3/8" WIDTH, CLEAN FINISHED. 1ST LOOP ALIGNED WITH OUTSIDE EDGE OF FRONT CREASE, BALANCE AND NUMBER OF LOOPS AS PER SKETCH. LOOP TO BE DROPPED 3/8" FROM BOTTOM OF WAISTBAND AND THEN FOLDED OVER AND BARTACKED TO TOP OF WAIST. LOOP TOTAL HEIGHT TO BE 1 7/8. INSIDE OF THE LOOP MUST BE INSERTED REINFORCEMENT FOR DURABILITY.			
A parties are to the parties of the	CS13	СКОТСН	FLY LINER TAIL IS TO FINISH 3/8" OVER PANT INSEAM. DO NOT BACK TACK THE STICH RUN. SEW OVER THE LINER SILESIA ONTO THE INSEAM OUTLET TO SECURE THE TAIL END. LOCK STITCH, 6-8 SPI.			
	EB01	EXTERIOR BUTTONS	ALL TO BE CROSS STITCHED SHANK TO BE SECURELY WRAPPED WITH THE SEAL THREADS			
	EBP51	EXTERIOR BACK POCKETS	DOUBLE BESOM PLACED 2 ½ BELOW THE W/B CENTERED ON BACK DARTS. POCKET OPENING FINISHED W/VERTICAL BAR TACK AT ENDS.			
	EF01	EXTERIOR FLY	FLY TO BE ATTACHED WITH J STITCH MACHINE AND TO STOP AT BOTTOM OF WAISTBAND			
	EFP18	EXTERIOR FRONT POCKET	POCKET TO BE SEWN AND TURNED WITH 1/4" TOP STITCH			
Coin Pocket bag inserted into wearer dolls pocket bag	ICNP01	INTERIOR COIN POCKET	INSIDE COIN POCKET TO BE 3" X 3" . OPENING 1/4" FOLD ON TOP, THEN EDGES FOLDED AND STITCHED TO POCKETING WEARER RIGHT WITH 1/16" EDGE STITCH. COIN POCKET PLACED IN TO CORNER BOTTOM OF THE POCKET BAG, DISTANCED UP TO 1" FROM POCKET BEG FOLD AND UP TO 1"ABOVE THE POCKET HEM.			
	EXT01	EXTENSION TAB	HORIZONTAL BUTTON HOLE SHOULD START 5/8" FROM EXTENSION POINT, NO STITCH LINE SHOULD APPEAR ON EXTENSION TAB, SHOULD BE CLOSED ON INSIDE WITH SINGLE NEEDLE 1/16" STITCH			
	EXT02	EXTENSION TAB	FRONT CLOSURE EXTENSION TAB , CLEAN FINISHED. FOR SHAPE REFER PATTERN & SKETCHES. KEYHOLE BUTTONHOLE 5/8" FROM THE EDGE			

Style Sewing Details

Model Name		SEWING DETAILS	SEWING DETAILS			
	WB27	WAISTBAND	HOOK & EYE, EYE TO BE ALIGNED ABOVE ZIPPER TEETH ON OUTSIDE OF WAISTBAND, HOOK SHOULD BE ALIGNED ABOVE ZIPPER TEETH ON INSIDE OF EXTENSION TAB			
	104	INSEAM	SINGLE NEEDLE CHAIN STITCH MINIMUM 3/8"-1/2" BUSTED SEAM WITH OVER LOCKED EDGE FROM BOTTOM TO KNEE, THEN OFFSET BACK PANEL SEAM FROM KNEE TO CROTCH 3/4".			
	IB02	INTERIOR BUTTONS	SEWN TO WAISTBAND CURTAIN			
	IFP07	INTERIOR FRONT POCKETS	FLAT FRONT PANTS, TO AVOID FRONT POCKET OPENING THE POCKET BAG WILL BE CONNECTED WITH EXTENSION POCKETING INSERTED UNDERNEATH FRONT FLY			
	IBP01	INTERIOR BACK POCKETS	FOLD EDGES AND 1/8" TOP STITCH ONLY FACING STITCH SHOULD SHOW. POCKET BAG INSERTED INTO WAISTBAND. POCKET BAG FUNCTIONAL DEEPNESS 6 1/2 " AND 7" IN WIDTH.			
	WB31	WAISTBAND	16 TOTAL INTERIOR W/B CURTAIN TACKS 1 ON FLY EXTENSION, 3 ON EACH POCKET, 3 TO BACK CENTER OUTLET SEAM			
	IF04	INTERIOR FLY	WAISTBAND TO BE SEWN UNDER POCKETING FLY EXTENSION			
	IS01	INTERIOR SEAMS	ALL INSIDE SEAMS ARE TO BE PRESSED OPEN			
	IS12	INTERIOR SEAMS	SEAT SEAM IS SINGLE NEEDLE CHAIN STITCH WITH 8-10 SPI- 1 1/2" BUSTED SEAM AT WAIST 1/2" AT CROTCH WITH OVERLOCKED OR BOUND EDGE. FINISHED MEASUREMENT 3" WIDE.			
	IW10	INTERIOR WAISTBAND	SINGLE NEEDLE LOCK STITCH TO EXTERIOR SHELL FABRIC WAISTBAND (CURTAIN) POCKETING TO BEGIN TURNED 3/16" FROM TOP EDGE OF FABRIC			
	LNG13	LINING	KNEE LINING, LASER CUT OR CLEAN FINISH WITH PINKING SHEARS NO FRAYING			
	O05	OUTSEAM	CHAIN STITCH MIN 3/8 TO 1/2" CLOSED SEAM, OVERLOCKED EDGE WITH PRESSED TO THE BACK.			
	IS105	INTERIOR SEAMS	ALL SERGE REQUIREMENTS TO BE A MINIMUM OF 10 SPI AND CLEAN FINISHED			
	Z04	ZIPPER	ZIPPER TO BE TACKED AT BOTTOM OF FLY WITH 3/8" HORIZONTAL TACK			

Style Label Placement

Model Name	LABEL PLACEMENT			
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			Description	
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Style Label Placement

