

Product Package #: 381877

Product Description: FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB - SMART TECH SUIT

Brand: STAFFORD

Season: Mens Spring 2026

Sub Brand: Clothing

Dept. #:

Printed by: abhishek.roy@raymond.in

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Bill of Materials

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

BOM Approved: No

Fabrications

Primary	Part Name	Material	Description	Supplier	Mill Reference ID	JCP Fabric Name	Material Weight	BOM Weight	Cutable Width	Special Claims	Dye Method	Finish	Placement/Comments	Quantity	Color	BLUE TEXTURE
Primary	BODY	W240126 FD RN	Other 52% Wool, 43% Polyester, 5% Spandex	BANSWAR A SYNTHEX LIMITED M01313	411666- #26/07 (B++ finish)		0.0	180.0	57.0		Fiber Dye/Stoc k Dye	Regular/ Normal				

Trim

Primary	Part Name	Material	Description	Supplier	Mill Reference ID	JCP Fabric Name	Material Weight	BOM Weight	Cutable Width	Special Claims	Dye Method	Finish	Placement/Comments	Quantity	Color	BLUE TEXTURE
	LINING	FACTORY SOURCED /190T PLAIN WEAVE 68X68, 55GSM					0.0	0.0	0.0				FACTORY TO MATCH			
Primary	CUT DIRECTION FOR WB	SHELL WB, SELF FABRIC					0.0	0.0	0.0						WARP CUT DIRECTION	WARP CUT DIRECTION
	24L BUTTON	T117543 Round Plastic 24 ligne					0.0		0.0				2 @ BACK POCKET, 1 @ FRONT EXTENSION, 1 @ INSIDE WAISTBAND CONSTRUCTION			#46
	ZIPPER	FACTORY SOURCED					0.0	0.0	0.0						X	X
	WAISTBAND PIPING	100% POLY PLAIN WEAVE TAFFETA/ GNT/GNT 6304R					0.0	0.0	0.0						NAVY #110	NAVY #110
	HOOK AND EYE	METAL;FACTORY SOURCED					0.0	0.0	0.0						X	X

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Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

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Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Trim

Primary	Part Name	Material	Description	Supplier	Mill Reference ID	JCP Fabric Name	Material Weight	BOM Weight	Cutttable Width	Special Claims	Dye Method	Finish	Placement/Comments	Quantity	Color	BLUE TEXTURE
	POCKETING AND WAIST BAND	90/10 POLY/COTTON 100DX45S (T/C80/20) 125X73,97 GSM HERRING BONE/BTS/BTS-HI4-1					0.0	0.0	0.0				AT POCKETING AND INTERIOR WAISTBAND - FACTORY TO SOURCE			#NAVY
	WAIST BAND ADJUSTEC	OUTER FUSIBLE 46 MMWOVEN FUSIBLE/TALON/TEK HKF0047					0.0	0.0	0.0				AT SHELL WAISTBAND		X	X
	WAIST BAND ADJUSTEC	INNER FUSIBLE 38MM/TALON/TEKIN N38MM					0.0	0.0	0.0				AT SHELL WAISTBAND		X	X
	WAIST BAND ADJUSTEC	THE CORD LOW-MELT FUSIBLE THREAD/TALON/TEK LHTWS02					0.0	0.0	0.0				TO SEW WB LINING AND BODY OF TROUSER		X	X

Processing

Primary	Part Name	Material	Description	Supplier	Mill Reference ID	JCP Fabric Name	Material Weight	BOM Weight	Cutttable Width	Special Claims	Dye Method	Finish	Placement/Comments	Quantity	Color	BLUE TEXTURE
							0.0	0.0	0.0							
							0.0	0.0	0.0							

Bill of Materials



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Program Type:

Test Program:

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Floor Set Month 3:

IBO Contact: Mohd Shuja

BOM Approved:

Packaging & Labeling

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						CLASSIC FIT SMART WOOL PANT
	Label / Woven	53-17-877-C	Label / Woven ; END FOLD / END SEW		Four side sew with DTM thread at interior wearer's left side 2 1/2 inches down from top of waistband centered on pocket	Stafford Brand Woven Label
	Matchbook	55-32-240-A	Matchbook /mini ; DIE CUT		Tack with 2 stitches or 2 short plastic tacks on wearer's right side between 2nd and 3rd belt loops	Stafford ADJUSTEC Mini Matchbook
		3B51A2	Generic Care Label ; Content/Care Label		Care label top sewing on interior back right pocket	Generic Care label
	Polybag	Bag Polybag				POLYBAG Reference polybag per JCP supplier website and review order for more details (vendor to source polybag)
	Catalog	Insert Catalog				COM REQUIREMENTS All .com merchandise to use the same P&L as retail, except donuts (no donuts for catalog) Please refer to JCP Supplier website for all .com specific requirements

Ticketing

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
Primary		BR-01-188-A	Matchbook / Barcoded Printed ; die cut / perforated		Tack with 2 stitches or 2 short plastic tacks on wearer's right side centered between 1st and 2nd belt loops	Stafford Integrated SMART TECH PANT Matchbook with ADJUSTEC -- variable information, please select below: Fit Variable - CLASSIC FIT

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Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Ticketing


Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						Style Variable - FLAT FRONT Merchandise Variable – SMART TECH PANT ICON/ATTRIBUTE: WRINKLE RECOVERY 4-WAY STRETCH FABRIC ANTI ODOR STAIN RELEASE Plus denote length spell out 'LONG' for longs and 'SHORT' for shorts Please see guidelines for Joker/Matchbook on vendor website

Hangers

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
	Fit Donut	FIT DONUT	MAINETTI DONUT - FOR ALL SIZES ; DONUT		Placed on top of size donut	Mainetti Fit Donut -- white with black lettering (CLASSIC FIT)
	HANGER SIZER ; HANGER SIZER	JCP-HS-001	HANGER SIZER ; HANGER SIZER			Size Crown -- NO DONUTS ON ANY .COM PRODUCT Please denote size with capital (W) for waist on top then capital "(I)" for inseam on bottom, example W 32 - I 32 All size crowns black with white lettering
Primary	Hanger	6012-BL	BLACK-12" Med. Wt. Pinch Grip ; HANGER-METAL HOOK			12 inch Black Hanger, waist sizes 39 & below
Primary	Hanger	6014-BL	BLACK-14" Med. Wt. Pinch Grip ; HANGER-METAL HOOK			14 inch Black Hanger, waist sizes 40 & up

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Brand: STAFFORD	Specification: 001 : SP26 RAYMOND	Pre Production: Taylor Contreras	
Sub Brand: Clothing	Product Lifecycle State: Concept	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	

Bill of Materials

Season: Mens Spring 2026

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SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

BOM Approved:

Packaging & Labeling

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						SLIM FIT SMART WOOL PANT
	Label / Woven	53-17-877-C	Label / Woven ; END FOLD / END SEW		Four side sew with DTM thread at interior wearer's left side 2 1/2 inches down from top of waistband centered on pocket	Stafford Brand Woven Label
	Matchbook	55-32-240-A	Matchbook /mini ; DIE CUT		Tack with 2 stitches or 2 short plastic tacks on wearer's right side between 2nd and 3rd belt loops	Stafford ADJUSTEC Mini Matchbook
		3B51A2	Generic Care Label ; Content/Care Label		Care label top sewing on interior back right pocket	Generic Care Label
	Polybag	Bag Polybag				POLYBAG Reference polybag per JCP supplier website and review order for more details (vendor to source polybag)
	Catalog	Insert Catalog				.COM REQUIREMENTS All .com merchandise to use the same P&L as retail, except donuts (no donuts for catalog) Please refer to JCP Supplier website for all .com specific requirements

Ticketing

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
Primary		BR-01-188-A	Matchbook / Barcoded Printed ; die cut / perforated		Tack with 2 stitches or 2 short plastic tacks on wearer's right side centered between 1st and 2nd belt loops	Stafford Integrated SMART TECH PANT Matchbook with ADJUSTEC -- variable information, please select below: Fit Variable - SLIMFIT Style Variable - FLAT FRONT

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TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Ticketing

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						Merchandise Variable – SMART TECH PANT ICON/ATTRIBUTE: WRINKLE RECOVERY 4 WAY STRETCH ANTI ODOR STAIN RELEASE Plus denote length spell out 'LONG' for longs and 'SHORT' for shorts Please see guidelines for Joker/Matchbook on vendor website

Hangers

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
	Fit Donut	FIT DONUT	MAINETTI DONUT - FOR ALL SIZES ; DONUT		Placed on top of size donut	Mainetti Fit Donut -- red with black lettering (SLIM FIT)
	HANGER SIZER	JCP-HS-001	HANGER SIZER ; HANGER SIZER			Size Crown -- NO DONUTS ON ANY .COM PRODUCT Please denote size with capital (W) for waist on top then capital "(I) for inseam on bottom, example W 32 - I 32 All size crowns black with white lettering
Primary	Hanger	6012-BL	BLACK-12" Med. Wt. Pinch Grip ; HANGER-METAL HOOK			12 inch Black Hanger, waist sizes 39 & below
Primary	Hanger	6014-BL	BLACK-14" Med. Wt. Pinch Grip ; HANGER-METAL HOOK			14 inch Black Hanger, waist sizes 40 & up

Bill of Materials

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

BOM Approved:

Packaging & Labeling

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						BIG & TALL FIT SMART WOOL PANT
	Label / Woven	53-17-877-C	Label / Woven ; END FOLD / END SEW		Four side sew with DTM thread at interior wearer's left side 2 1/2 inches down from top of waistband centered on pocket	Stafford Brand Woven Label
	Matchbook	55-32-240-A	Matchbook /mini ; DIE CUT		Tack with 2 stitches or 2 short plastic tacks on wearer's right side between 2nd and 3rd belt loops	Stafford ADJUSTEC Mini Matchbook
		3B51A2	Generic Care Label ; Content/Care Label		Care label top sewing on interior back right pocket	Generic Care label
	Polybag	Bag Polybag				POLYBAG Reference polybag per JCP supplier website and review order for more details (vendor to source polybag)
	Catalog	Insert Catalog				COM REQUIREMENTS All .com merchandise to use the same P&L as retail, except donuts (no donuts for catalog) Please refer to JCP Supplier website for all .com specific requirements

Ticketing

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
Primary		BR-01-188-A	Matchbook / Barcoded Printed ; die cut / perforated		Tack with 2 stitches or 2 short plastic tacks on wearer's right side centered between 1st and 2nd belt loops	Stafford Integrated SMART TECH PANT Matchbook with ADJUSTEC -- variable information, please select below: Fit Variable - BIG & TALL Style Variable - FLAT FRONT

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Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

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US Technical Designer: Cindy L Fidler

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IBO Contact: Mohd Shuja

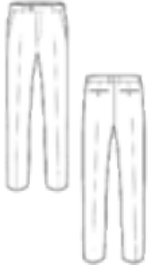
Ticketing

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
						Merchandise Variable – SMART TECH PANT ICON/ATTRIBUTE: WRINKLE RECOVERY 4 WAY STRETCH ANTI ODOR STAIN RELEASE Plus denote length spell out 'LONG' for longs and 'SHORT' for shorts Please see guidelines for Joker/Matchbook on vendor website

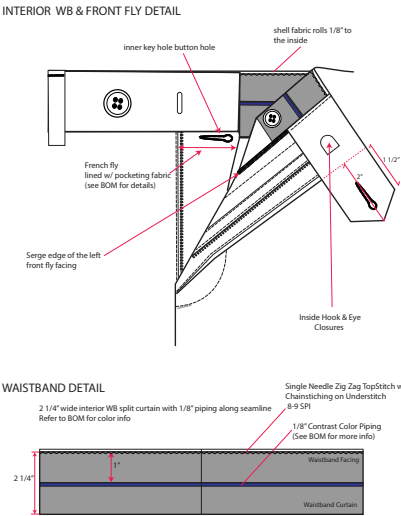
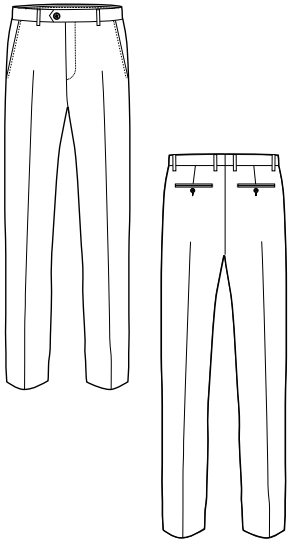
Hangers

Primary	Part Name	Package Code	Description	Size Variation	Placement	Comments
	Fit Donut	FIT DONUT	MAINETTI DONUT - FOR ALL SIZES ; DONUT		Placed on top of size donut	Mainetti Fit Donut -- teal with black lettering (BIG & TALL)
	HANGER SIZER	JCP-HS-001	HANGER SIZER ; HANGER SIZER			Size Crown -- NO DONUTS ON ANY .COM PRODUCT Please denote size with capital (W) for waist on top then capital "(I) for inseam on bottom, example W 32 - I 32 All size crowns black with white lettering
	CROWN SIZER	JCP-HS-BAT				
Primary	Hanger	6012-BL	BLACK-12" Med. Wt. Pinch Grip ; HANGER-METAL HOOK			12 inch Black Hanger, waist sizes 39 & below
Primary	Hanger	6014-BL	BLACK-14" Med. Wt. Pinch Grip ; HANGER-METAL HOOK			14 inch Black Hanger, waist sizes 40 & up

Design (Full) Summary

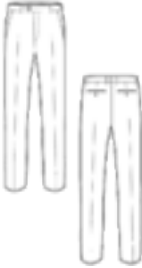
Season: Mens Spring 2026	Product Description: FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB - SMART TECH SUIT	Product Manager: Heather Madrid	
Brand: STAFFORD	Specification: 001 : SP26 RAYMOND	Pre Production: Taylor Contreras	
Sub Brand: Clothing	Product Lifecycle State: Concept	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Floor Set Month 2:	Sourcing Director: NA	
Dept. #:	Floor Set Month 3:	Assigned IBO: INDIA	
Floor Set Month 1:		IBO Contact: Mohd Shuja	

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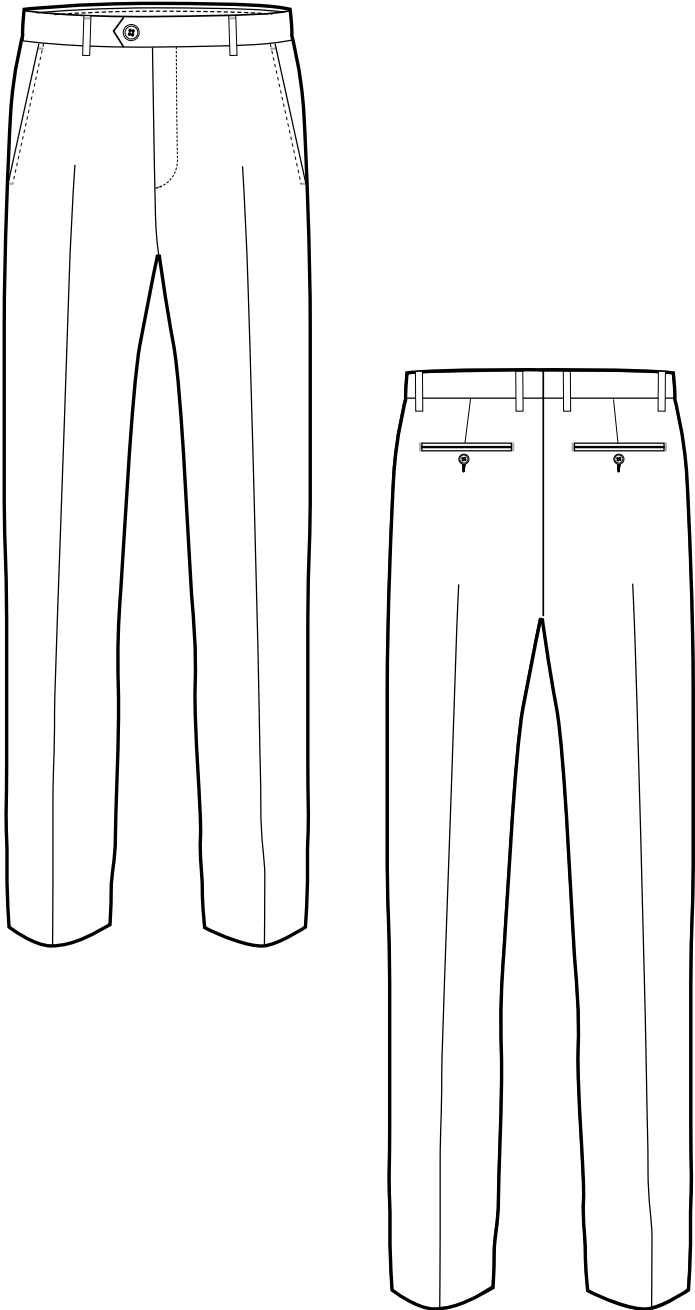


Comments:


Design Image Page

Season: Mens Spring 2026	Product Description: FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB - SMART TECH SUIT	Product Manager: Heather Madrid	
Brand: STAFFORD	Specification: 001 : SP26 RAYMOND	Pre Production: Taylor Contreras	
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Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Related Sample: 001 : Design - FRONT AND BACK			

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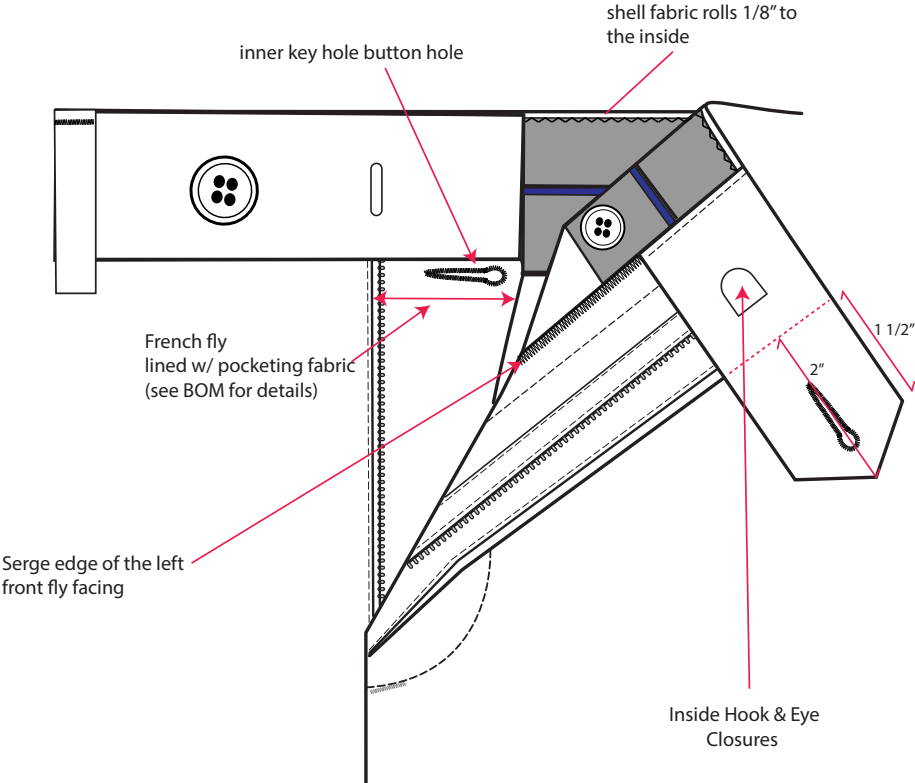


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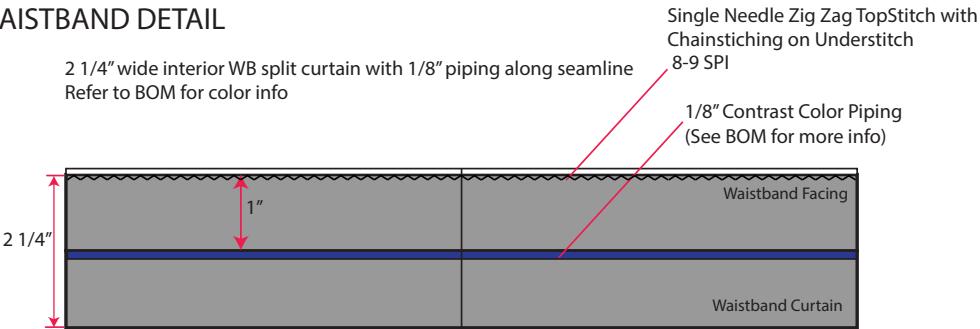
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Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Related Sample: 002 : Design - STF INSIDE WB FRONT FLY DETAIL...			

File Name	Description :STF INSIDE WB FRONT FLY
:STF_INSIDE_WB_FRONT_FLY_DETAILS.ai	DETAIL...


INTERIOR WB & FRONT FLY DETAIL



WAISTBAND DETAIL

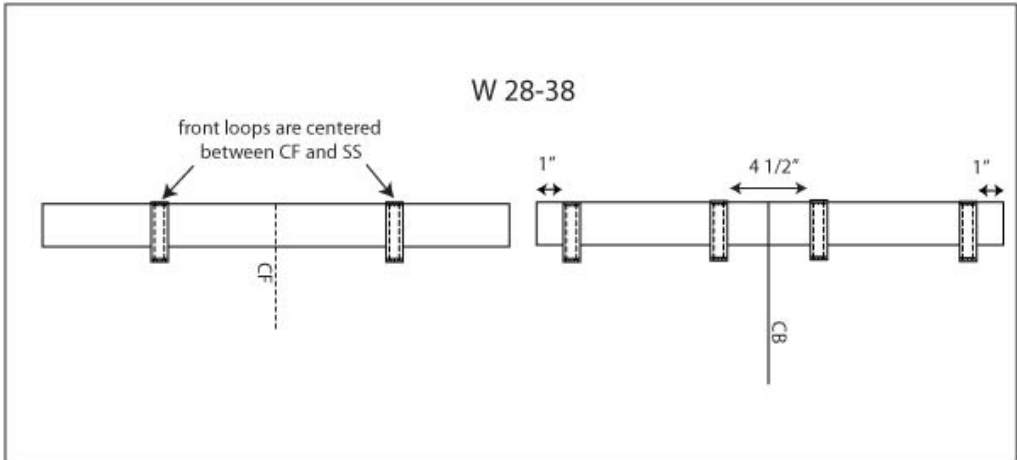


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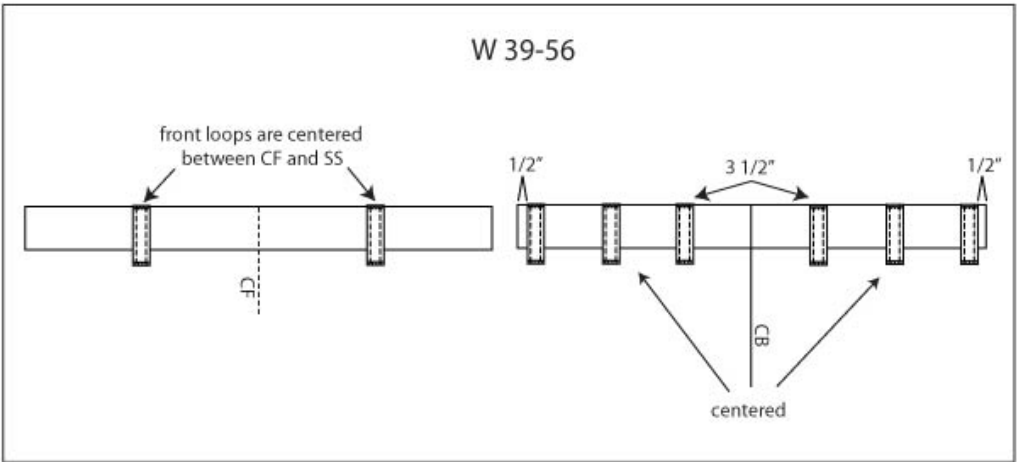
Season: Mens Spring 2026	Product Description: FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB - SMART TECH SUIT	Product Manager: Heather Madrid	
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Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Related Sample: 003 : Design - Tailored Trouser Belt Loop			

File Name :Men_Tailored_Trouser_Belt_Loop_Placement_ Reg_Big.jpg	Description :Tailored Trouser Belt Loop
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TAILORED CLOTHING TROUSER
Reg Belt loop Placement - 6 Loops



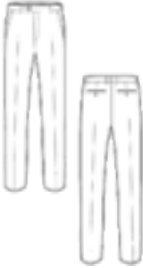
Big Belt Loop Placement - 8 Loops



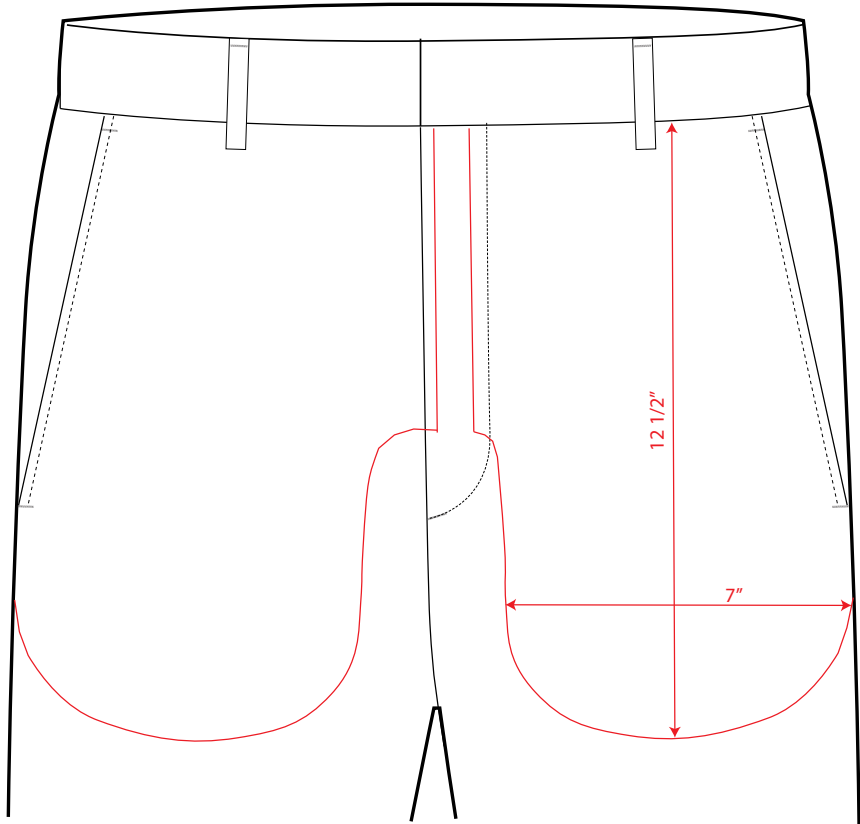
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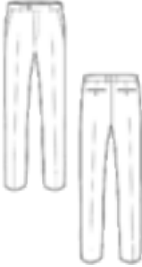
Design Image Page

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Sub Brand: Clothing	Product Lifecycle State: Concept	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Related Sample: 004 : Design - POCKET BAG DETAILS			

File Name :POCKET_BAG_DETAILS.ai Description :POCKET BAG DETAILS



Design Image Page

Season: Mens Spring 2026	Product Description: FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB - SMART TECH SUIT	Product Manager: Heather Madrid	
Brand: STAFFORD	Specification: 001 : SP26 RAYMOND	Pre Production: Taylor Contreras	
Sub Brand: Clothing	Product Lifecycle State: Concept	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Related Sample: 006 : Design - FF FRONT DETAIL			

File Name :FF_FRONT_DETAIL.ai Description :FF FRONT DETAIL

Single Needle Stitch with Chainsitch
on interior back to attach curtain facing to shell
waistband.

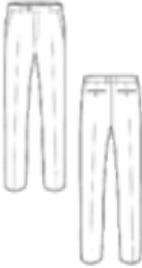
1 1/2" Flex Waist Band
with extension at CF with Curtain Lining
Single Needle Chainstich to attach waistband to pant
- see Construction Set for dimensions

1/8 top pocket bar tacked @ both ends
as indicated in the Construction Set
See Measurement Set for dimensions.
1/4" Single needle cord stitch and
Self Fabric Pocket Facing.

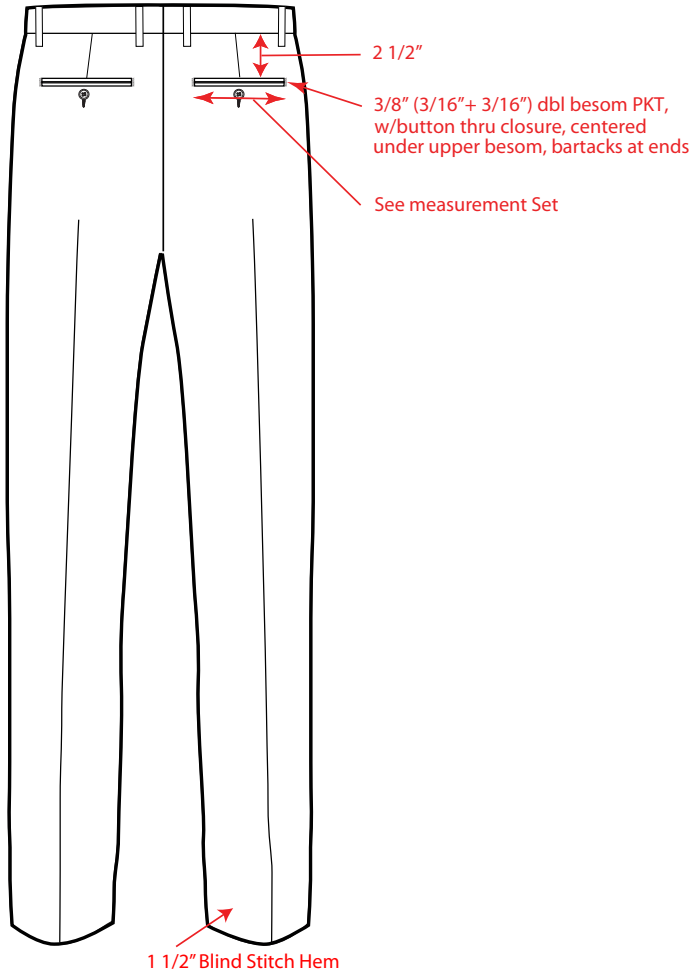
Bar Tack @ lower end
of Fly Topstitch as indicated
in the Construction Set

Belt loop
3/8"W x 1 3/4" L
w/ bartack
@ top edge

Design Image Page

Season: Mens Spring 2026	Product Description: FLAT FRONT ST/SEP TROUSER W/ ADJUSTEC WB - SMART TECH SUIT	Product Manager: Heather Madrid	
Brand: STAFFORD	Specification: 001 : SP26 RAYMOND	Pre Production: Taylor Contreras	
Sub Brand: Clothing	Product Lifecycle State: Concept	Designer 1: Allia Rizk	
Gender: Mens	Development Type: Standard JCP	US Technical Designer: Cindy L Fidler	
Program Type:	Test Program:	Sourcing Director: NA	
Dept. #:	Floor Set Month 2:	Assigned IBO: INDIA	
Floor Set Month 1:	Floor Set Month 3:	IBO Contact: Mohd Shuja	
Related Sample: 007 : Design - FF BACK DETAIL			

File Name :FF_BACK_DETAIL.ai Description :FF BACK DETAIL

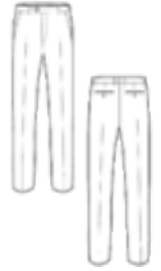


Design Image Page

Season: Mens Spring 2026

Product Description: FLAT FRONT
ST/SEP TROUSER W/ ADJUSTEC
WB - SMART TECH SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Related Sample: 014 : Design - STF
TAILORED TROUSER
CONSTRUCTION SETFile Name :Stafford Flat Front Tailored
Trousers.pdfDescription :STF TAILORED TROUSER
CONSTRUCTION SET

Stafford Flat Front Tailored Trousers

General Comments	ALL SUPPLIERS MUST REFER TO MINIMUM CONSTRUCTION DOC MEN'S TAILORED TROUSERS ON SUPPLIER WEBSITE. PLEASE TO DETAIL SKETCHES FOR ADDITIONAL DETAILS. ANY QUESTIONS REGARDING GARMENT CONSTRUCTION MUST BE DIRECTED TO TECHNICAL DESIGN.
Front	Flat front pant with 1/8 top pockets. Lined to knee. Bottom edge of lining should be pinked.
Back	2 double besom back pockets with button through closures. Single back dart centered on back panel, at waist and back pocket. All pocket bag edges must be sewn to WB seam. Back welt pockets must have vertical bar-tacks at both ends and catching pocket facings. Back pocket bag must be clean finished and top stitched.
Waistband	1 1/2" wide two-piece waistband with split curtain. See BOM for all curtain details. Button through pointed extension 3 1/2" from "J" stitch - see sketch. Waist Outlet: Seat Center Seam = Total 1 1/2" outlet (3/4" each side). Crotch Seam/Inseam = Total 1" outlet (1/2" each side) Waist Closure: 1 - 24L button. 1 - Silver Hook & Eye. 1 - Inside Button. All buttonholes, at fly, must be fishtail keyhole. Waistband curtain seam allowance must have mitered fold corners at CB outlet. See BOM for button details. See Inside Detail Sketch for Waistband Details.
Belt Loop	3/8" x 1 3/4" - Insert into bottom edge of waistband - drop 1/4" below band catching WB felling curtain - turn up & bar-tack across top of loop even with top edge of waistband - tacking at top of loop must be visible. No center back loop. Placement: See Belt Loop Placement Chart in the Images Page
French Fly	1 3/8" Single needle "J" stitch. "J" stitch to start at waistband seam. Wearer's right fly extension should be 1 piece shell fabric and 1 piece pocketing, clean turn edges with tail extending 1 1/2" past inseam. Edges of tail must be sewn at each side of rise seam allowance. Clean turn edges. Left fly facing and right fly extension must be bar-tacked together at base of fly in-line with zipper slider and a bar-tack along the bottom of "J" stitch, through all layers as indicated on the front detail sketch. French Fly with inside button. French Fly is lined with pocketing and extends to and includes the crotch seams. Serge the edge of the Front Fly facing.
Fly Closure	YKK #3 Nylon Coil Zipper ANY SUB ZIPPER MUST PASS TESTING AND BE APPROVED BY RTL PRIOR TO BULK CUTTING
Rise	1/2" minimum seam allowance. Chainstitch busted seam with overedge seam finish. Joining of back rise must be stitched twice with chain stitch from crotch point, at inseam, to bottom edge of waistband lining/curtain
Side Seam	1/2" minimum seam allowance. Chainstitch busted seam with overedge seam finish.
Inseam	1/2" minimum seam allowance. Chainstitch busted seam with overedge seam finish.
Side Front Pocket	1/8 Top Pockets (2 at front). SEE MEASUREMENT SET FOR GRADED DIMENSIONS 2" Clean finished pocket facing. 2 bar-tacks (1) 3/8" below waistband and (1) at bottom end of pocket opening. 1/4" Single needle cord stitch.
Back Pocket	3/16" Double Besom Pockets (2 at back) SEE MEASUREMENT PAGE FOR GRADED DIMENSIONS. All pocket bag edges must be sewn to WB seam. Back welt pockets must have vertical bar-tacks at both ends and catch the pocket facings. Pocket bag must be clean finished and top stitched. Set 2 1/2" below bottom edge of waistband. Centered on back panel, at waist and the back dart.
Pocket Bags	Front Pocket Bags: Pocket bag top edges must be sewn into the WB seam. Pocket bag must be clean finished and top stitched (French seamed). Pocket bag extends to the front rise seam and is caught into the seam or fly stitch. Side of front pocket bags must be bend back and stitched to the side seam. One bar-tack 3/8" below WB and one at bottom of the pocket opening. Pocket facing must extend 2" beyond pocket opening with clean finish edge. Front pocket bag must be on top of knee lining. Finish size is 12 1/2" deep x 7" wide. NO COIN POCKET. Back Pocket Bags: All pocket bag edges must be sewn to WB seam. Back Pocket bag must be clean finished and top stitched (French seamed). Back pocket bag to finish 6 1/2" from opening.
Leg Opening	1 1/2" fold back with overedge and 1 1/2" blind-stitch.
Interlining	Interlining type: Non-woven fusible. Placement: Waist, belt loops, fly, pockets. Must pass JCP in process testing standards.

Comments :



Measurement WorkSheet - Graded

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 001 : STF TAILORED FF TROUSER -
CLASSIC FIT

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPyKssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	-1	-1	-1	-1	0	1	1	2	2	2
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	-1	-1	-1	-1	0	1	1	2	2	1 1/2
220	Full Thigh at Crotch		Critical	3/8	3/8	- 1/2	- 1/2	- 1/2	- 1/2	0	1/2	1/2	1	1	3/4
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	- 1/4	- 1/4	- 1/4	- 1/4	0	1/4	1/4	1/2	1/2	1/2
222.60.9	Full Leg Opening Rel (Long)		Critical	3/8	3/8	- 1/4	- 1/4	- 1/4	- 1/4	0	1/4	1/4	3/8	3/8	3/8
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.34	Front Rise 34" Inseam	LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8

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Measurement WorkSheet - Graded



Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid

Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 001 : STF TAILORED FF TROUSER -
CLASSIC FIT

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
	frm Top Edge														
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8

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Measurement WorkSheet - Graded

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 001 : STF TAILORED FF TROUSER -
CLASSIC FIT

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPyKssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
R															
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0

Measurement WorkSheet - Graded

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 001 : STF TAILORED FF TROUSER -
CLASSIC FIT

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j_b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44								
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	2	2								
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	1 1/2	1 1/2								
220	Full Thigh at Crotch		Critical	3/8	3/8	3/4	3/4								
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	1/2	1/2								
222.60.9	Full Leg Opening Rel (Long)		Critical	3/8	3/8	3/8	3/8								
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0								
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0								
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0								
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0								
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0								
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0								
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0								
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8								
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8								
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8								
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8								
127.34	Front Rise 34" Inseam	LONG	Critical	1/4	1/4	3/8	3/8								

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Measurement WorkSheet - Graded

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 001 : STF TAILORED FF TROUSER -
CLASSIC FIT

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPyKssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44								
	frm Top Edge														
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8								
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8								
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8								
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8								
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8								
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8								
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	3/8	3/8								
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8								
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8								
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	3/8	3/8								
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	3/8	3/8								
147.40 S	Fly Sttch Lgth frm Seam	SHORT		1/4	1/4	3/8	3/8								
147.40	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	3/8	3/8								

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Measurement WorkSheet - Graded

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 001 : STF TAILORED FF TROUSER -
CLASSIC FIT

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44								
R															
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	3/8	3/8								
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	3/8	3/8								
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0								
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0								
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	0	0								

Measurement WorkSheet - Graded

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 002 : STF TAILORED FF TROUSER - SLIM
FIT Status:Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPyKssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	-1	-1	-1	-1	0	1	1	2	2	2
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	-1	-1	-1	-1	0	1	1	2	2	1 1/2
220	Full Thigh at Crotch		Critical	3/8	3/8	- 1/2	- 1/2	- 1/2	- 1/2	0	1/2	1/2	1	1	3/4
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	- 1/4	- 1/4	- 1/4	- 1/4	0	1/4	1/4	1/2	1/2	1/2
222.60.9	Full Leg Opening Rel (Long)		Critical	3/8	3/8	- 1/4	- 1/4	- 1/4	- 1/4	0	1/4	1/4	3/8	3/8	3/8
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.34	Front Rise 34" Inseam	LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8

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Measurement WorkSheet - Graded

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 002 : STF TAILORED FF TROUSER - SLIM
FIT Status:Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpennney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPyKssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
	frm Top Edge														
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8

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Measurement WorkSheet - Graded

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 002 : STF TAILORED FF TROUSER - SLIM
FIT Status:Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPyKssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRc/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
R															
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	0	1/8	3/16	3/8	3/8	3/8
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	0	0	- 1/2	0	0	0	0	1/2	0	0

Measurement WorkSheet - Graded

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 002 : STF TAILORED FF TROUSER - SLIM
FIT Status:Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAlIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44								
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	2	2								
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	1 1/2	1 1/2								
220	Full Thigh at Crotch		Critical	3/8	3/8	3/4	3/4								
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	1/2	1/2								
222.60.9	Full Leg Opening Rel (Long)		Critical	3/8	3/8	3/8	3/8								
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0								
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0								
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0								
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0								
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0								
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0								
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0								
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8								
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8								
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8								
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8								
127.34	Front Rise 34" Inseam	LONG	Critical	1/4	1/4	3/8	3/8								

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Measurement WorkSheet - Graded

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 002 : STF TAILORED FF TROUSER - SLIM
FIT Status:Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPyKssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44								
	frm Top Edge														
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8								
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8								
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8								
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8								
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8								
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8								
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	3/8	3/8								
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8								
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8								
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	3/8	3/8								
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	3/8	3/8								
147.40 S	Fly Sttch Lgth frm Seam	SHORT		1/4	1/4	3/8	3/8								
147.40	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	3/8	3/8								

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Measurement WorkSheet - Graded

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 002 : STF TAILORED FF TROUSER - SLIM
FIT Status:Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44								
R															
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	3/8	3/8								
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	3/8	3/8								
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0								
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0								
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	0	0								

Measurement WorkSheet - Graded

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 003 : STF TAILORED FF TROUSER - BIG

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenney.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	38	40	42	44	46	48	50	52	54	56
		starting Sp24 Bigs will stop at waist 38		0	0	0	0	0	0	0	0	0	0	0	0
		34-36 will come from Classic measurement set		0	0	0	0	0	0	0	0	0	0	0	0
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	-2	-2	-2	-2	-2	0	2	2	2	2
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	-1 1/2	-1 1/2	-1 1/2	-1 1/2	-1 1/2	0	1 1/2	1 1/2	1 1/2	1 1/2
220	Full Thigh at Crotch		Critical	3/8	3/8	- 3/4	- 3/4	- 3/4	- 3/4	- 3/4	0	3/4	3/4	3/4	3/4
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	- 1/2	- 1/2	- 1/2	- 1/2	- 3/8	0	1/4	1/4	1/4	1/4
222.60.9	Full Leg Opening Rel (Long)		Critical	3/8	3/8	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0	0	0	0	0	0	0	0	0
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
127.30	Front Rise 30" Inseam	SHORT	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8

Contents within this document are CONFIDENTIAL AND PROPRIETARY TO JCPENNEY PURCHASING LLC AND ANY AFFILIATES (TOGETHER "JCPENNEY")

Measurement WorkSheet - Graded

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 003 : STF TAILORED FF TROUSER - BIG

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	38	40	42	44	46	48	50	52	54	56
	frm Top Edge														
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
127.34	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8

Contents within this document are CONFIDENTIAL AND PROPRIETARY TO JCPENNEY PURCHASING LLC AND ANY AFFILIATES (TOGETHER "JCPENNEY")

Measurement WorkSheet - Graded

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 003 : STF TAILORED FF TROUSER - BIG

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	38	40	42	44	46	48	50	52	54	56
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8	0	3/8	3/8	3/8	3/8
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0	0	- 1/2	0	0	0	0	0	0
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0	0	- 1/2	0	0	0	0	0	0
142.5	Pocket Opening Welt			1/8	1/8	0	0	0	- 1/2	0	0	0	0	0	0

Measurement WorkSheet - Graded

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 003 : STF TAILORED FF TROUSER - BIG

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	58	60								
		starting Sp24 Bigs will stop at waist 38		0	0	0	0								
		34-36 will come from Classic measurement set		0	0	0	0								
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	2	2								
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	1 1/2	1 1/2								
220	Full Thigh at Crotch		Critical	3/8	3/8	3/4	3/4								
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	1/4	1/4								
222.60.9	Full Leg Opening Rel (Long)		Critical	3/8	3/8	3/8	3/8								
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	0	0								
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	0	0								
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	0	0								
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	0	0								
125.34	Inseam 34"	LONG	Critical	1/2	1/2	0	0								
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	0	0								
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	0	0								
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8								
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8								
127.30	Front Rise 30" Inseam	SHORT	Critical	1/4	1/4	3/8	3/8								

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Measurement WorkSheet - Graded

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 003 : STF TAILORED FF TROUSER - BIG

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAlEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	58	60								
	frm Top Edge														
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8								
127.34	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	3/8	3/8								
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8								
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8								
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	3/8	3/8								
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	3/8	3/8								
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	3/8	3/8								
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	3/8	3/8								
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	3/8	3/8								
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8								
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	3/8	3/8								
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	3/8	3/8								
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	3/8	3/8								

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Measurement WorkSheet - Graded

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 003 : STF TAILORED FF TROUSER - BIG

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	58	60								
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	3/8	3/8								
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	3/8	3/8								
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	3/8	3/8								
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	3/8	3/8								
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	0	0								
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	0	0								
142.5	Pocket Opening Welt			1/8	1/8	0	0								

Measurement WorkSheet - Incremental

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 001 : STF TAILORED FF TROUSER -
CLASSIC FIT

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	30	31	32	33	34	35	36	38	40	42
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	38	39	40	41	42	43	44	46	48	49 1/2
220	Full Thigh at Crotch		Critical	3/8	3/8	25	25 1/2	26	26 1/2	27	27 1/2	28	29	30	30 3/4
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	18 1/4	18 1/2	18 3/4	19	19 1/4	19 1/2	19 3/4	20 1/4	20 3/4	21 1/4
222.60.9	Full Leg Opening Rel (Long)		Critical	3/8	3/8	15 1/4	15 1/2	15 3/4	16	16 1/4	16 1/2	16 3/4	17 1/8	17 1/2	17 7/8
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28	28	28	28	28	28	28	28	28
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29	29	29	29	29	29	29	29	29
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30	30	30	30	30	30	30	30	30
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32	32	32	32	32	32	32	32	32
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34	34	34	34	34	34	34	34	34
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36	36	36	36	36	36	36	36	36
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38	38	38	38	38	38	38	38	38
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	10	10 1/8	10 1/4	10 3/8	10 1/2	10 5/8	10 13/16	11 3/16	11 9/16	11 15/16
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	10 1/4	10 3/8	10 1/2	10 5/8	10 3/4	10 7/8	11 1/16	11 7/16	11 13/16	12 3/16
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	10 1/2	10 5/8	10 3/4	10 7/8	11	11 1/8	11 5/16	11 11/16	12 1/16	12 7/16
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	11	11 1/8	11 1/4	11 3/8	11 1/2	11 5/8	11 13/16	12 3/16	12 9/16	12 15/16
127.34	Front Rise 34" Inseam	LONG	Critical	1/4	1/4	11 1/2	11 5/8	11 3/4	11 7/8	12	12 1/8	12 5/16	12 11/16	13 1/16	13 7/16

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Measurement WorkSheet - Incremental

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 001 : STF TAILORED FF TROUSER -
CLASSIC FIT

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpennney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykyssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAlEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
	frm Top Edge														
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	12	12 1/8	12 1/4	12 3/8	12 1/2	12 5/8	12 13/16	13 3/16	13 9/16	13 15/16
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	12 1/2	12 5/8	12 3/4	12 7/8	13	13 1/8	13 5/16	13 11/16	14 1/16	14 7/16
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	14 1/2	14 5/8	14 3/4	14 7/8	15	15 1/8	15 5/16	15 11/16	16 1/16	16 7/16
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	14 3/4	14 7/8	15	15 1/8	15 1/4	15 3/8	15 9/16	15 15/16	16 5/16	16 11/16
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	15	15 1/8	15 1/4	15 3/8	15 1/2	15 5/8	15 13/16	16 3/16	16 9/16	16 15/16
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	15 1/2	15 5/8	15 3/4	15 7/8	16	16 1/8	16 5/16	16 11/16	17 1/16	17 7/16
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	16	16 1/8	16 1/4	16 3/8	16 1/2	16 5/8	16 13/16	17 3/16	17 9/16	17 15/16
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	16 1/2	16 5/8	16 3/4	16 7/8	17	17 1/8	17 5/16	17 11/16	18 1/16	18 7/16
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	17	17 1/8	17 1/4	17 3/8	17 1/2	17 5/8	17 13/16	18 3/16	18 9/16	18 15/16
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	5 1/4	5 3/8	5 1/2	5 5/8	5 3/4	5 7/8	6 1/16	6 7/16	6 13/16	7 3/16
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	5 1/2	5 5/8	5 3/4	5 7/8	6	6 1/8	6 5/16	6 11/16	7 1/16	7 7/16
147.40 S	Fly Sttch Lgth frm Seam	SHORT		1/4	1/4	5 3/4	5 7/8	6	6 1/8	6 1/4	6 3/8	6 9/16	6 15/16	7 5/16	7 11/16
147.40	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	6 1/4	6 3/8	6 1/2	6 5/8	6 3/4	6 7/8	7 1/16	7 7/16	7 13/16	8 3/16

Contents within this document are CONFIDENTIAL AND PROPRIETARY TO JCPENNEY PURCHASING LLC AND ANY AFFILIATES (TOGETHER "JCPENNEY")

Measurement WorkSheet - Incremental

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 001 : STF TAILORED FF TROUSER -
CLASSIC FIT

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpennney.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRc!dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
R															
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	6 3/4	6 7/8	7	7 1/8	7 1/4	7 3/8	7 9/16	7 15/16	8 5/16	8 11/16
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	7 1/4	7 3/8	7 1/2	7 5/8	7 3/4	7 7/8	8 1/16	8 7/16	8 13/16	9 3/16
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	3/4	3/4	3/4	1 1/4	1 1/4	1 1/4	1 1/4	1 3/4	1 3/4	1 3/4
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	6 3/4	6 3/4	6 3/4	7 1/4	7 1/4	7 1/4	7 1/4	7 3/4	7 3/4	7 3/4
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	4 3/4	4 3/4	4 3/4	5 1/4	5 1/4	5 1/4	5 1/4	5 3/4	5 3/4	5 3/4

Measurement WorkSheet - Incremental

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 001 : STF TAILORED FF TROUSER -
CLASSIC FIT

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j_b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAlIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44								
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	44	46								
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	51	52 1/2								
220	Full Thigh at Crotch		Critical	3/8	3/8	31 1/2	32 1/4								
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	21 3/4	22 1/4								
222.60.9	Full Leg Opening Rel (Long)		Critical	3/8	3/8	18 1/4	18 5/8								
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28								
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29								
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30								
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32								
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34								
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36								
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38								
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	12 5/16	12 11/16								
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	12 9/16	12 15/16								
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	12 13/16	13 3/16								
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	13 5/16	13 11/16								
127.34	Front Rise 34" Inseam	LONG	Critical	1/4	1/4	13 13/16	14 3/16								

Contents within this document are CONFIDENTIAL AND PROPRIETARY TO JCPENNEY PURCHASING LLC AND ANY AFFILIATES (TOGETHER "JCPENNEY")

Measurement WorkSheet - Incremental

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 001 : STF TAILORED FF TROUSER -
CLASSIC FIT

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAlOeKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44								
	frm Top Edge														
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	14 5/16	14 11/16								
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	14 13/16	15 3/16								
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	16 13/16	17 3/16								
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	17 1/16	17 7/16								
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	17 5/16	17 11/16								
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	17 13/16	18 3/16								
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	18 5/16	18 11/16								
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	18 13/16	19 3/16								
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	19 5/16	19 11/16								
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	7 9/16	7 15/16								
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	7 13/16	8 3/16								
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	8 1/16	8 7/16								
147.40	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	8 9/16	8 15/16								

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Measurement WorkSheet - Incremental

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 001 : STF TAILORED FF TROUSER -
CLASSIC FIT

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44								
R															
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	9 1/16	9 7/16								
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	9 9/16	9 15/16								
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	1 3/4	1 3/4								
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	7 3/4	7 3/4								
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	5 3/4	5 3/4								

Measurement WorkSheet - Incremental



Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid

Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 002 : STF TAILORED FF TROUSER - SLIM
FIT Status:Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j_b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	30	31	32	33	34	35	36	38	40	42
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	37	38	39	40	41	42	43	45	47	48 1/2
220	Full Thigh at Crotch		Critical	3/8	3/8	24 1/2	25	25 1/2	26	26 1/2	27	27 1/2	28 1/2	29 1/2	30 1/4
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	17 1/2	17 3/4	18	18 1/4	18 1/2	18 3/4	19	19 1/2	20	20 1/2
222.60.9	Full Leg Opening Rel (Long)		Critical	3/8	3/8	14 1/2	14 3/4	15	15 1/4	15 1/2	15 3/4	16	16 3/8	16 3/4	17 1/8
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28	28	28	28	28	28	28	28	28
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29	29	29	29	29	29	29	29	29
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30	30	30	30	30	30	30	30	30
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32	32	32	32	32	32	32	32	32
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34	34	34	34	34	34	34	34	34
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36	36	36	36	36	36	36	36	36
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38	38	38	38	38	38	38	38	38
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	9 1/4	9 3/8	9 1/2	9 5/8	9 3/4	9 7/8	10 1/16	10 7/16	10 13/16	11 3/16
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	9 1/2	9 5/8	9 3/4	9 7/8	10	10 1/8	10 5/16	10 11/16	11 1/16	11 7/16
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	9 3/4	9 7/8	10	10 1/8	10 1/4	10 3/8	10 9/16	10 15/16	11 5/16	11 11/16
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	10 1/4	10 3/8	10 1/2	10 5/8	10 3/4	10 7/8	11 1/16	11 7/16	11 13/16	12 3/16
127.34	Front Rise 34" Inseam	LONG	Critical	1/4	1/4	10 3/4	10 7/8	11	11 1/8	11 1/4	11 3/8	11 9/16	11 15/16	12 5/16	12 11/16

Contents within this document are CONFIDENTIAL AND PROPRIETARY TO JCPENNEY PURCHASING LLC AND ANY AFFILIATES (TOGETHER "JCPENNEY")

Measurement WorkSheet - Incremental

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 002 : STF TAILORED FF TROUSER - SLIM
FIT Status:Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAlOEkDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
	frm Top Edge														
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	11 1/4	11 3/8	11 1/2	11 5/8	11 3/4	11 7/8	12 1/16	12 7/16	12 13/16	13 3/16
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	11 3/4	11 7/8	12	12 1/8	12 1/4	12 3/8	12 9/16	12 15/16	13 5/16	13 11/16
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	14 1/4	14 3/8	14 1/2	14 5/8	14 3/4	14 7/8	15 1/16	15 7/16	15 13/16	16 3/16
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	14 1/2	14 5/8	14 3/4	14 7/8	15	15 1/8	15 5/16	15 11/16	16 1/16	16 7/16
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	14 3/4	14 7/8	15	15 1/8	15 1/4	15 3/8	15 9/16	15 15/16	16 5/16	16 11/16
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	15 1/4	15 3/8	15 1/2	15 5/8	15 3/4	15 7/8	16 1/16	16 7/16	16 13/16	17 3/16
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	15 3/4	15 7/8	16	16 1/8	16 1/4	16 3/8	16 9/16	16 15/16	17 5/16	17 11/16
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	16 1/4	16 3/8	16 1/2	16 5/8	16 3/4	16 7/8	17 1/16	17 7/16	17 13/16	18 3/16
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	16 3/4	16 7/8	17	17 1/8	17 1/4	17 3/8	17 9/16	17 15/16	18 5/16	18 11/16
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	4 1/2	4 5/8	4 3/4	4 7/8	5	5 1/8	5 5/16	5 11/16	6 1/16	6 7/16
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	5	5 1/8	5 1/4	5 3/8	5 1/2	5 5/8	5 13/16	6 3/16	6 9/16	6 15/16
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	5 1/4	5 3/8	5 1/2	5 5/8	5 3/4	5 7/8	6 1/16	6 7/16	6 13/16	7 3/16
147.40	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	5 3/4	5 7/8	6	6 1/8	6 1/4	6 3/8	6 9/16	6 15/16	7 5/16	7 11/16

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Measurement WorkSheet - Incremental

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 002 : STF TAILORED FF TROUSER - SLIM
FIT Status:Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAlEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	28	29	30	31	32	33	34	36	38	40
R															
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	6 1/4	6 3/8	6 1/2	6 5/8	6 3/4	6 7/8	7 1/16	7 7/16	7 13/16	8 3/16
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	6 3/4	6 7/8	7	7 1/8	7 1/4	7 3/8	7 9/16	7 15/16	8 5/16	8 11/16
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	3/4	3/4	3/4	1 1/4	1 1/4	1 1/4	1 1/4	1 3/4	1 3/4	1 3/4
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	6 3/4	6 3/4	6 3/4	7 1/4	7 1/4	7 1/4	7 1/4	7 3/4	7 3/4	7 3/4
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	4 3/4	4 3/4	4 3/4	5 1/4	5 1/4	5 1/4	5 1/4	5 3/4	5 3/4	5 3/4

Measurement WorkSheet - Incremental

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 002 : STF TAILORED FF TROUSER - SLIM
FIT Status:Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAlIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44								
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	44	46								
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	50	51 1/2								
220	Full Thigh at Crotch		Critical	3/8	3/8	31	31 3/4								
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	21	21 1/2								
222.60.9	Full Leg Opening Rel (Long)		Critical	3/8	3/8	17 1/2	17 7/8								
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28								
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29								
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30								
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32								
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34								
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36								
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38								
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	11 9/16	11 15/16								
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	11 13/16	12 3/16								
127.30	Front Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	12 1/16	12 7/16								
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	12 9/16	12 15/16								
127.34	Front Rise 34" Inseam	LONG	Critical	1/4	1/4	13 1/16	13 7/16								

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Measurement WorkSheet - Incremental

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 002 : STF TAILORED FF TROUSER - SLIM
FIT Status:Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAlOeKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44								
	frm Top Edge														
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	13 9/16	13 15/16								
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	14 1/16	14 7/16								
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	16 9/16	16 15/16								
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	16 13/16	17 3/16								
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	17 1/16	17 7/16								
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	17 9/16	17 15/16								
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	18 1/16	18 7/16								
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	18 9/16	18 15/16								
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	19 1/16	19 7/16								
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	6 13/16	7 3/16								
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	7 5/16	7 11/16								
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	7 9/16	7 15/16								
147.40	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	8 1/16	8 7/16								

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Measurement WorkSheet - Incremental

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 32

Block/Reference Pattern#:

Measurement Set Name: 002 : STF TAILORED FF TROUSER - SLIM
FIT Status:Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/!ut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8j b18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx 83CUVERAHZvBRcl/dl4/d5/L2dBISevZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	42	44								
R															
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	8 9/16	8 15/16								
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	9 1/16	9 7/16								
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	1 3/4	1 3/4								
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	7 3/4	7 3/4								
142.5	Pocket Opening Welt	BACK POCKET		1/8	1/8	5 3/4	5 3/4								

Measurement WorkSheet - Incremental

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 003 : STF TAILORED FF TROUSER - BIG

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	38	40	42	44	46	48	50	52	54	56
		starting Sp24 Bigs will stop at waist 38		0	0	0	0	0	0	0	0	0	0	0	0
		34-36 will come from Classic measurement set		0	0	0	0	0	0	0	0	0	0	0	0
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	38 1/2	40 1/2	42 1/2	44 1/2	46 1/2	48 1/2	50 1/2	52 1/2	54 1/2	56 1/2
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	48 1/2	50	51 1/2	53	54 1/2	56	57 1/2	59	60 1/2	62
220	Full Thigh at Crotch		Critical	3/8	3/8	30 1/2	31 1/4	32	32 3/4	33 1/2	34 1/4	35	35 3/4	36 1/2	37 1/4
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	22 1/8	22 5/8	23 1/8	23 5/8	24 1/8	24 1/2	24 3/4	25	25 1/4	25 1/2
222.60.9	Full Leg Opening Rel (Long)		Critical	3/8	3/8	18 3/4	19 1/8	19 1/2	19 7/8	20 1/4	20 5/8	21	21 3/8	21 3/4	22 1/8
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28	28	28	28	28	28	28	28	28
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29	29	29	29	29	29	29	29	29
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30	30	30	30	30	30	30	30	30
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32	32	32	32	32	32	32	32	32
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34	34	34	34	34	34	34	34	34
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36	36	36	36	36	36	36	36	36
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38	38	38	38	38	38	38	38	38
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	11 3/4	12 1/8	12 1/2	12 7/8	13 1/4	13 5/8	14	14 3/8	14 3/4	15 1/8
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	12	12 3/8	12 3/4	13 1/8	13 1/2	13 7/8	14 1/4	14 5/8	15	15 3/8
127.30	Front Rise 30" Inseam	SHORT	Critical	1/4	1/4	12 1/4	12 5/8	13	13 3/8	13 3/4	14 1/8	14 1/2	14 7/8	15 1/4	15 5/8

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Measurement WorkSheet - Incremental

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 003 : STF TAILORED FF TROUSER - BIG

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	38	40	42	44	46	48	50	52	54	56
	frm Top Edge														
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	12 3/4	13 1/8	13 1/2	13 7/8	14 1/4	14 5/8	15	15 3/8	15 3/4	16 1/8
127.34	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	13 1/4	13 5/8	14	14 3/8	14 3/4	15 1/8	15 1/2	15 7/8	16 1/4	16 5/8
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	13 3/4	14 1/8	14 1/2	14 7/8	15 1/4	15 5/8	16	16 3/8	16 3/4	17 1/8
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	14 1/4	14 5/8	15	15 3/8	15 3/4	16 1/8	16 1/2	16 7/8	17 1/4	17 5/8
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	17	17 3/8	17 3/4	18 1/8	18 1/2	18 7/8	19 1/4	19 5/8	20	20 3/8
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	17 1/4	17 5/8	18	18 3/8	18 3/4	19 1/8	19 1/2	19 7/8	20 1/4	20 5/8
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	17 1/2	17 7/8	18 1/4	18 5/8	19	19 3/8	19 3/4	20 1/8	20 1/2	20 7/8
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	18	18 3/8	18 3/4	19 1/8	19 1/2	19 7/8	20 1/4	20 5/8	21	21 3/8
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	18 1/2	18 7/8	19 1/4	19 5/8	20	20 3/8	20 3/4	21 1/8	21 1/2	21 7/8
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	19	19 3/8	19 3/4	20 1/8	20 1/2	20 7/8	21 1/4	21 5/8	22	22 3/8
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	19 1/2	19 7/8	20 1/4	20 5/8	21	21 3/8	21 3/4	22 1/8	22 1/2	22 7/8
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	7 1/8	7 1/2	7 7/8	8 1/4	8 5/8	9	9 3/8	9 3/4	10 1/8	10 1/2
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	7 3/8	7 3/4	8 1/8	8 1/2	8 7/8	9 1/4	9 5/8	10	10 3/8	10 3/4

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Measurement WorkSheet - Incremental

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 003 : STF TAILORED FF TROUSER - BIG

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	38	40	42	44	46	48	50	52	54	56
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	7 5/8	8	8 3/8	8 3/4	9 1/8	9 1/2	9 7/8	10 1/4	10 5/8	11
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	8 1/8	8 1/2	8 7/8	9 1/4	9 5/8	10	10 3/8	10 3/4	11 1/8	11 1/2
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	8 5/8	9	9 3/8	9 3/4	10 1/8	10 1/2	10 7/8	11 1/4	11 5/8	12
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	9 1/8	9 1/2	9 7/8	10 1/4	10 5/8	11	11 3/8	11 3/4	12 1/8	12 1/2
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	1	1	1	1	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	7 1/4	7 1/4	7 1/4	7 1/4	7 3/4	7 3/4	7 3/4	7 3/4	7 3/4	7 3/4
142.5	Pocket Opening Welt			1/8	1/8	5 1/4	5 1/4	5 1/4	5 1/4	5 3/4	5 3/4	5 3/4	5 3/4	5 3/4	5 3/4

Measurement WorkSheet - Incremental

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 003 : STF TAILORED FF TROUSER - BIG

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	58	60								
		starting Sp24 Bigs will stop at waist 38		0	0	0	0								
		34-36 will come from Classic measurement set		0	0	0	0								
218	Full Waist Rel (Bottoms)		Critical	1/2	1/2	58 1/2	60 1/2								
219.2	Full Hip/Seat (Bottoms)		Critical	1/2	1/2	63 1/2	65								
220	Full Thigh at Crotch		Critical	3/8	3/8	38	38 3/4								
221.9	Full Knee	half inseam minus 3 inches		3/8	3/8	25 3/4	26								
222.60.9	Full Leg Opening Rel (Long)		Critical	3/8	3/8	22 1/2	22 7/8								
125.28	Inseam 28"	XX-SHORT	Critical	1/2	1/2	28	28								
125.29	Inseam 29"	X-SHORT	Critical	1/2	1/2	29	29								
125.30	Inseam 30"	SHORT	Critical	1/2	1/2	30	30								
125.32	Inseam 32"	REGULAR	Critical	1/2	1/2	32	32								
125.34	Inseam 34"	LONG	Critical	1/2	1/2	34	34								
125.36	Inseam 36"	X-LONG	Critical	1/2	1/2	36	36								
125.38	Inseam 38"	X-LONG	Critical	1/2	1/2	38	38								
127.28	Front Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	15 1/2	15 7/8								
127.29	Front Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	15 3/4	16 1/8								
127.30	Front Rise 30" Inseam	SHORT	Critical	1/4	1/4	16	16 3/8								

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Measurement WorkSheet - Incremental

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 003 : STF TAILORED FF TROUSER - BIG

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	58	60								
	frm Top Edge														
127.32	Front Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	16 1/2	16 7/8								
127.34	Front Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	17	17 3/8								
127.36	Front Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	17 1/2	17 7/8								
127.38	Front Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	18	18 3/8								
129.28	Back Rise 28" Inseam frm Top Edge	XX-SHORT	Critical	1/4	1/4	20 3/4	21 1/8								
129.29	Back Rise 29" Inseam frm Top Edge	X-SHORT	Critical	1/4	1/4	21	21 3/8								
129.30	Back Rise 30" Inseam frm Top Edge	SHORT	Critical	1/4	1/4	21 1/4	21 5/8								
129.32	Back Rise 32" Inseam frm Top Edge	REGULAR	Critical	1/4	1/4	21 3/4	22 1/8								
129.34	Back Rise 34" Inseam frm Top Edge	LONG	Critical	1/4	1/4	22 1/4	22 5/8								
129.36	Back Rise 36" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	22 3/4	23 1/8								
129.38	Back Rise 38" Inseam frm Top Edge	X-LONG	Critical	1/4	1/4	23 1/4	23 5/8								
147.40	Fly Stitch Lgth frm Seam	XX-SHORT		1/4	1/4	10 7/8	11 1/4								
147.40	Fly Stitch Lgth frm Seam	X-SHORT		1/4	1/4	11 1/8	11 1/2								

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Measurement WorkSheet - Incremental

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

Gender: Mens

Development Type: Standard JCP

US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

Sample Size: 48

Block/Reference Pattern#:

Measurement Set Name: 003 : STF TAILORED FF TROUSER - BIG

Status:

Grading Template Name: 9014 Men's Numeric Bottoms Reg and Big
Trousers

How To Measure Manual:

https://vendor.jcpenny.com/wps/myportal/lut/p/b1/04_SjzQ0tDCzNDEwMzDXj9CPykssy0xPLMnMz0vMAfGjzOKdLEK8jb18DY2cAoLMDDw9wwzNQ7z9jNwtDIAKIoEKDHAARwNU_V4hJkYGnsGuYaFm3v5GBgbGUP14FBCw388jPzdVPzcqx83CUVERAHZvBRcl/dl4/d5/L2dBISEvZ0FBIS9nQSEh/

Grading Method: Incremental

UOM: Fractional Inch

POM#	POM Description	HTM Comments	Criticality	Tol(+)	Tol(-)	58	60								
147.40 S	Fly Stitch Lgth frm Seam	SHORT		1/4	1/4	11 3/8	11 3/4								
147.40 R	Fly Stitch Lgth frm Seam	REGULAR		1/4	1/4	11 7/8	12 1/4								
147.40 T	Fly Stitch Lgth frm Seam	LONG		1/4	1/4	12 3/8	12 3/4								
147.40 XT	Fly Stitch Lgth frm Seam	X-LONG		1/4	1/4	12 7/8	13 1/4								
142.1	Pocket Opening Along Waist from SS (Narrow Slash)			1/8	1/8	1 1/2	1 1/2								
142.3	Pocket Opening Along SS (Narrow Slash)			1/8	1/8	7 3/4	7 3/4								
142.5	Pocket Opening Welt			1/8	1/8	5 3/4	5 3/4								

Sourcing Configuration Discussion

Season: Mens Spring 2026

Product Description: FLAT FRONT ST/SEP
TROUSER W/ ADJUSTEC WB - SMART TECH
SUIT

Product Manager: Heather Madrid



Brand: STAFFORD

Specification: 001 : SP26 RAYMOND

Pre Production: Taylor Contreras

Sub Brand: Clothing

Product Lifecycle State: Concept

Designer 1: Allia Rizk

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US Technical Designer: Cindy L Fidler

Program Type:

Test Program:

Sourcing Director: NA

Dept. #:

Floor Set Month 2:

Assigned IBO: INDIA

Floor Set Month 1:

Floor Set Month 3:

IBO Contact: Mohd Shuja

User	Entered On	Comments	Attachment 1	Attachment 2	Attachment 3	Attachment 4	Attachment 5
Sahesh Shaynam	03/13/2025	SP26-1) PPK has been released to RAYMOND AMERICA as Sample Maker. 2) Supplier, please verify and ensure that the correct Co-Creation status is marked on this PPK and if the information is incorrect, please contact IBO merchandiser and PPK Release team at PPKRelease-sm@jcp.com for correction.	No	No	No	No	No
Sunil Gowda	04/17/2025	SP26 Dear Taylor, Pls note we have shipped SP26 Development sample dated 15-April through DHL# 8275103900. regards sunil	No	No	No	No	No
abhishek roy	06/24/2025	SP-26 Hi Taylor Please note we have received bulk order for PPK381877 ,kindly help to update color code and Art code for the Same. Regards Abhishek Roy	No	No	No	No	No