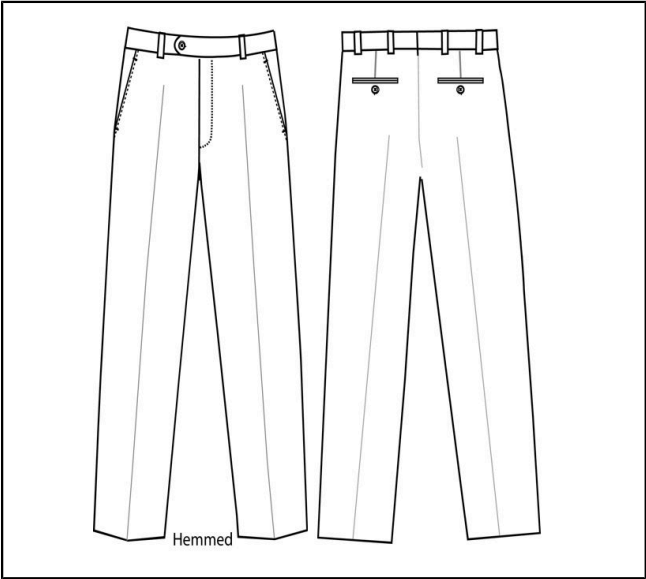


20K3C02713
JOSEPH ABBOUD LINEN PANT
SPRING 2026

Style
Overview



Comments
PREV STYLE # 20K3C02700

Size Range	
Size Range	Body Type
MBTMHBGR	MODERN
MBTMHRGR	MODERN

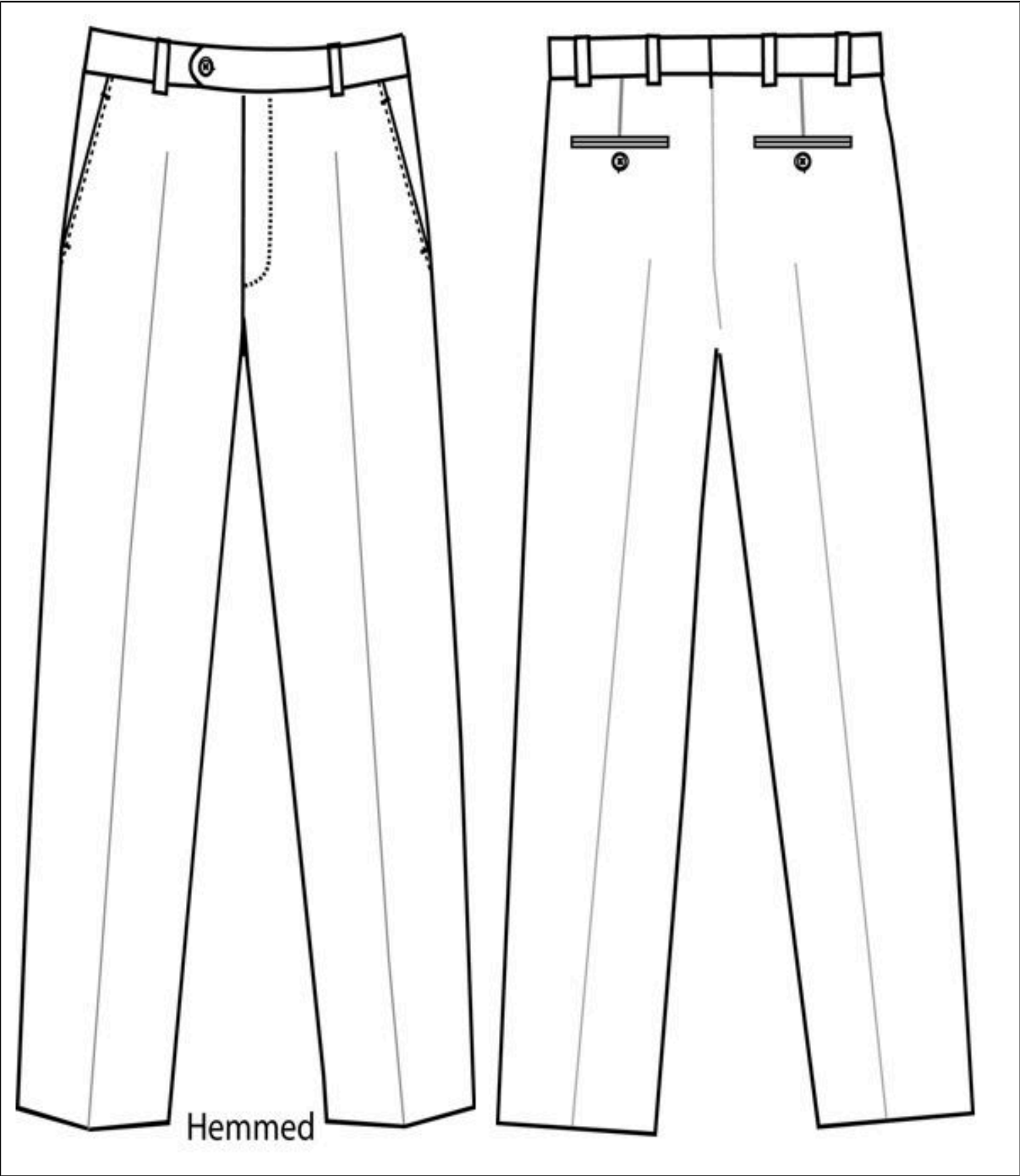
Product Attributes	
Placeholder No	HQ188428
Design Ref Number	JAW-10S5-5
Style Description	JOSEPH ABBOUD LINEN PANT
Chief Value Fiber	LINEN
Purchase Type	LDP
Buy Type	SEASONAL
Model Code	K3C-KNG SUIT SEPARATES
JAMCO Model Code	
Block(1)	KENT-FLAT FRONT FINISHED BOTTOM
Block(2)	
Block(3)	
Drop Size	
Packaging Instructions	M03A FOLDING PACKAGING DRESS PANTS JAB DLB TRAVELLER CLASSIC

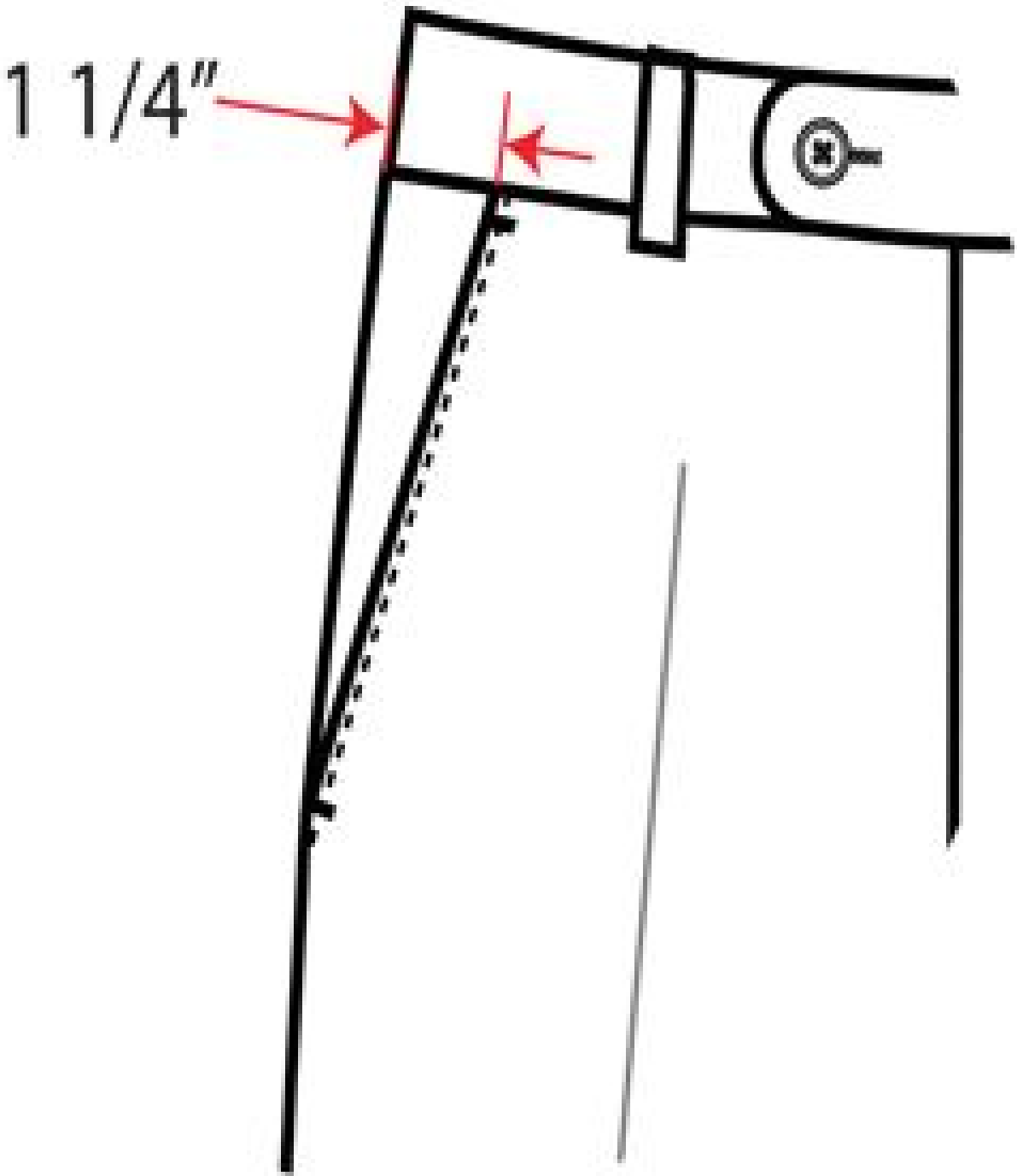
Owners & Status	
Product Developer	NATTIE WARSINSKY
Tech Designer	KELLY GUO
Designer	LAURA MORALES
Style Status	WIP
Costing Status	CONFIRMED
Created	06/09/2025
Last Modified	09/04/2025

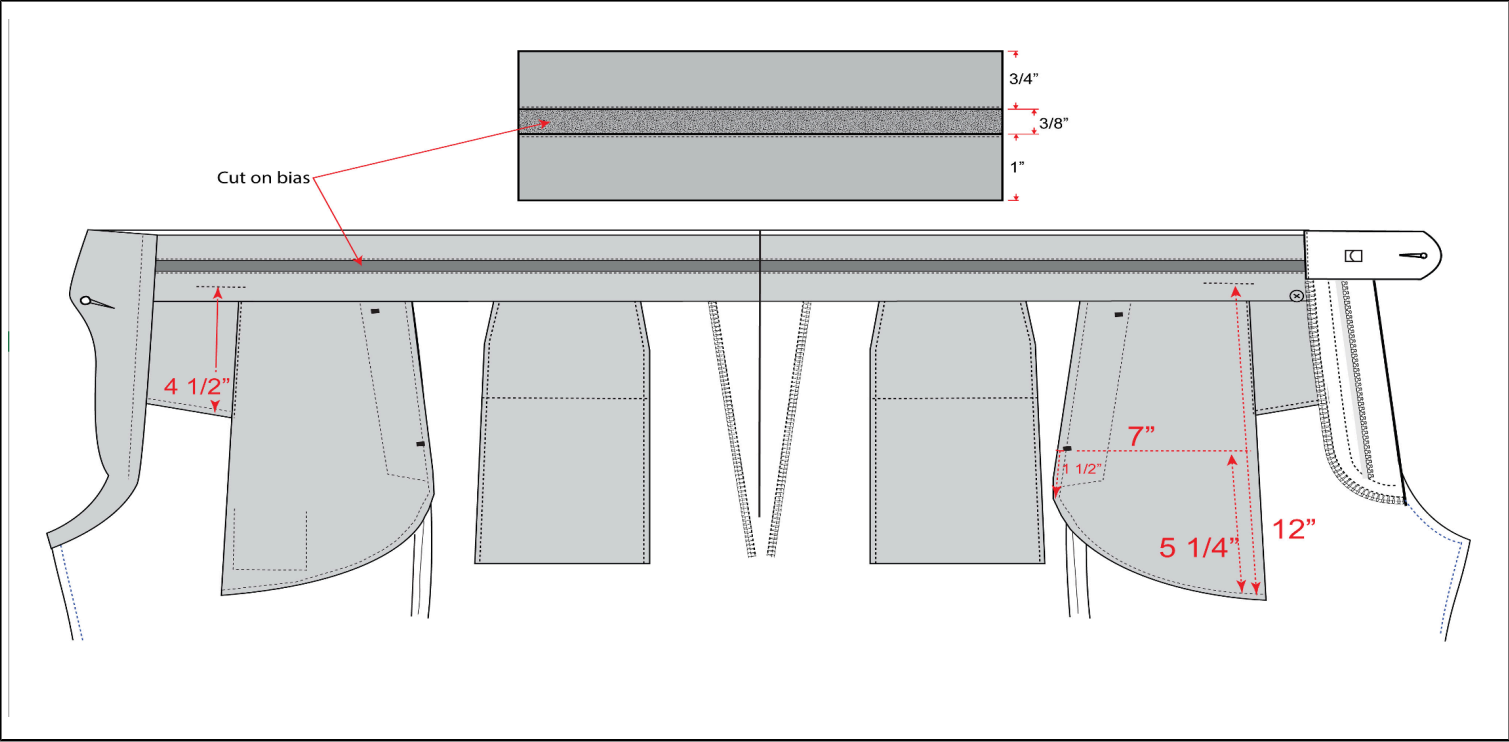
GARMENT TREATMENT	Treatment Type
No Treatments available	

Hierarchy Information	
Product Assortment	SPRING 2026 KNG SUIT SEPARATES
Season	SPRING 2026
Brand	KNG
Buyer by Div/Cats	KNG-A0
Label	JOSEPH ABBOUD WHITE
Category	9-SUIT SEPARATE
Subcategory	20-DRESS PANT
Gender	MENS
Start In DC Date	01/25/2025
End In DC Date	

Colorway Table				
Color	Color Name	UCC	Care Label	Color Status
	LIGHT GREY	04	C1	









BOM Name	BOM
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SHELL FABRIC							Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	LIGHT GREY
Material No: 46888	Supplier: CARREMAN VND	Content: LINEN : 54.00 COTTON : 23.00 POLYESTER : 14.00 VISCOSE : 7.00 SPANDEX : 2.00	Placement Description: BODY FABRIC	Placement:	Piece Length:	Consumption Type: SOLID	LIGHT GREY 50/01
Description: JAW-10S5-3,5,6,8	Supplier Article No: YI372 UNL	Cutable Width:0	Yield:	Cut Direction:ONE WAY			
Comments:							

BOM Name	BOM
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INTERLINING FUSIBLE & LINING & TRIM FAB							Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	LIGHT GREY
Material No: 49562	Supplier: GNT GLOBAL INC	Content:	Placement Description: WB INSERT	Placement:	Piece Length:	Consumption Type:	GREY #1 GRAY VIOL ET
Description: 100% POLY PRINTED LINING	Supplier Article No: GTP-120-002DTC	Cutable Width:57.00	Yield:	Cut Direction:			
Comments:							
Material No: 33953	Supplier: GNT GLOBAL INC	Content:	Placement Description: POCKETING	Placement:	Piece Length:	Consumption Type: STRIPE	IVORY GNT-H141-M IVORY AND BLACK
Description: GNT PC HERRINGBONE PANT POCKETING	Supplier Article No: GNT-H141-M IVORY AND BLACK	Cutable Width:57.00	Yield:	Cut Direction:TWO WAY			
Comments:							
Material No: 33953	Supplier: GNT GLOBAL INC	Content:	Placement Description: WAISTBAND	Placement:	Piece Length:	Consumption Type: STRIPE	IVORY GNT-H141-M IVORY AND BLACK
Description: GNT PC HERRINGBONE PANT POCKETING	Supplier Article No: GNT-H141-M IVORY AND BLACK	Cutable Width:57.00	Yield:	Cut Direction:TWO WAY			
Comments:							
Material No: 1001	Supplier: HAAMA HK LTD	Content:	Placement Description: BANROLL	Placement:	Piece Length: 200	Consumption Type: SOLID	WHITE W/100/38 NATURAL WHITE
Description: HAAMA STRETCH BANROL WAISTBAND PANT INTERLINING	Supplier Article No: HAA 620	Cutable Width:38.00	Yield:	Cut Direction:TWO WAY			
Comments:							
Material No: 21790	Supplier: HAAMA HK LTD	Content:	Placement Description: FUSIBLE / WASITBAND	Placement:	Piece Length: 200	Consumption Type: SOLID	WHITE NATURAL WHITE
Description: HAAMA STRETCH SEMI PERFORATED WAISTBAND FUSIBLE TAPE	Supplier Article No: HAA 620/1/32	Cutable Width:5.50	Yield:	Cut Direction:TWO WAY			
Comments:							

BOM Name	BOM
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INTERLINING FUSIBLE & LINING & TRIM FAB							Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	LIGHT GREY
Material No: 34174	Supplier: KUFNER TRADING (SHANGHAI) CO. LTD.	Content:	Placement Description: SMALL PARTS FUSIBLE	Placement:	Piece Length:	Consumption Type: SOLID	WHITE COL 1
Description: KUFNER SMALL PARTS JACKET AND PANT FUSIBLE	Supplier Article No: MN1504	Cutable Width:150.00	Yield:	Cut Direction:TWO WAY			
Comments:							

BOM Name	BOM
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TRIMS							Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	LIGHT GREY
Material No: 22174	Supplier: LOCALFA	Subtype: 017	Placement Description: BODY SEW THREAD	Placement:			DTM BODY
Description: LOCAL SEWING THREAD	Supplier Article No: SEWING THREAD	Size:	Yield:	Piece Length:			
Comments:							
Material No: 22174	Supplier: LOCALFA	Subtype: 017	Placement Description: LABEL SEW THREAD	Placement:			DTM LABEL
Description: LOCAL SEWING THREAD	Supplier Article No: SEWING THREAD	Size:	Yield:	Piece Length:			
Comments:							
Material No: 22174	Supplier: LOCALFA	Subtype: 017	Placement Description: BUTTON SEW THREAD	Placement:			DTM BUTTON
Description: LOCAL SEWING THREAD	Supplier Article No: SEWING THREAD	Size:	Yield:	Piece Length:			
Comments:							
Material No: 749	Supplier: GUTERMANN OF AMERICA VND	Subtype: 017	Placement Description: EXT. PIC STITCH	Placement:			DTM BODY
Description: GUTERMANN PICK/ SADDLE STITCH	Supplier Article No: MARA 120	Size:	Yield:	Piece Length:			
Comments:							
Material No: 2594	Supplier: TIGER BUTTON	Subtype: 015	Placement Description: CENTER FRONT	Placement:			TAN TAN
Description: TIGER BUTTON TAILORED	Supplier Article No: CW3435-00 24L	Size:	Yield:1.00	Piece Length:			
Comments:							
Material No: 2594	Supplier: TIGER BUTTON	Subtype: 015	Placement Description: 1 ON EACH BACK PKT	Placement:			TAN TAN
Description: TIGER BUTTON TAILORED	Supplier Article No: CW3435-00 24L	Size:	Yield:2.00	Piece Length:			
Comments:							

BOM Name	BOM
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TRIMS							Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	LIGHT GREY
Material No: 2594	Supplier: TIGER BUTTON	Subtype: 015	Placement Description: SPARE IN BUTTON BAG	Placement:			TAN
Description: TIGER BUTTON TAILORED	Supplier Article No: CW3435-00 24L	Size:	Yield:1.00	Piece Length:			TAN
Comments:							
Material No: 435	Supplier: LOCALFA	Subtype: 009	Placement Description: HOOK & EYE	Placement:			SILVER
Description: LOCAL BOTTOMS HOOK & EYE	Supplier Article No: ELITE STYLE	Size:	Yield:1.00	Piece Length:			
Comments:							
Material No: 434	Supplier: YKK	Subtype: 018	Placement Description: FRONT FLY ZIPPER	Placement:			PALE GREY
Description: YKK ASIA ZIPPER	Supplier Article No: NYLON COIL TEETH / TAPE	Size:	Yield:1.00	Piece Length:			133
Comments:							
Material No: 439	Supplier: LOCALFA	Subtype: 035	Placement Description: INSIDE RIGHT BACK POCKET	Placement:			
Description: LOCAL SUPPLIER BUTTON BAG	Supplier Article No: CLEAR BUTTON BAG	Size:	Yield:1.00	Piece Length:			
Comments:							
Material No: 22218	Supplier: LOCALFA	Subtype: 036	Placement Description: REFER TO PACKAGING INSTRUCTIONS	Placement:			
Description: LOCAL PANT CLIP	Supplier Article No: LOCAL	Size:	Yield:1.00	Piece Length:			
Comments:							

BOM Name	BOM
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TRIMS							Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	LIGHT GREY
Material No: 1917	Supplier: HANGERLOGO INC. VND	Subtype: 016	Placement Description: FOR ALL SIZES	Placement:			
Description: NO LOGO PANT CLIP HANGER - AMERICA	Supplier Article No: 58520100KG - 12"	Size:	Yield:1.00	Piece Length:			
Comments:							
Material No: 40012	Supplier: GNT GLOBAL INC	Subtype: 019	Placement Description: CLIP ON HANGER HOOK	Placement:			
Description: GNT SUIT SEPARATE JACKET DONUT	Supplier Article No: GNT-SD-2008-S	Size:	Yield:1.00	Piece Length:			
Comments:							
Material No: 40016	Supplier: GNT GLOBAL INC	Subtype: 019	Placement Description: CLIP ON HANGER HOOK ABOVE SEPARAES DONUT	Placement:			
Description: GNT JACKET OR SUIT SIZE TOPPER	Supplier Article No: GNT-SD-1209-CS	Size:	Yield:1.00	Piece Length:			
Comments:							

BOM Name	BOM
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LABELS & PACKAGING							Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	LIGHT GREY
Material No: 36464	Supplier: R-PAC INTERNATIONAL CORP. (CHINA) VND	Label Type:	Placement Description: ATTACH TO EXTERIOR LEFT FRONT OF WAISTBAND	Placement:			
Description: JAW-8-JT JOKER/PRICE COMBO TICKET	Supplier Article No: 8	Label Name:JAW	Yield:1.00				
Comments:							
Material No: 34224	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Label Type:	Placement Description: ATTACH TO BOTTOM ON INTERIOR RIGHT WAISTBAND	Placement:			
Description: SIZE MAIN LOGO CONTENT COO PO# IMPORT# CARE LABEL	Supplier Article No: GN-JPS	Label Name:GENERIC	Yield:1.00				
Comments:							
Material No: 33503	Supplier: R-PAC INTERNATIONAL CORP. (CHINA) VND	Label Type:	Placement Description: SEE LABEL PLACEMENT ATTACHMENT	Placement:			
Description: KG PRICE TICKET	Supplier Article No: 19	Label Name:GENERIC	Yield:1.00				
Comments:							
Material No: 33020	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Label Type:	Placement Description: CENTERED ON INTERIOR BACK LEFT POCKET	Placement:			
Description: MAIN LOGO LABEL	Supplier Article No: JAW-2	Label Name:JAW	Yield:1.00				
Comments:							

BOM Name	BOM
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LABELS & PACKAGING							Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	LIGHT GREY
Material No: 47039	Supplier: JAKIN GROUP LTD.	Label Type:	Placement Description: ATTACH TO EXTERIOR LEFT SIDE BELT LOOP	Placement:			
Description: JAW HANGTAG WITH ROPE AND SEAL	Supplier Article No: JAW-7-11-PL	Label Name:JAW	Yield:1.00				
Comments:							

BOM Name	BOM							
Total FOB	17.25	Total Shell Fabric	0.00	Total Trim	0.00	Total Labels and Packaging	0.08	
Total Lining Fabric	0.00	Total CM	0.00	Total Other	0.00	Size Range	MEN'S BOTTOMS HEMMED REGULAR	
Offer No	170938	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC	
SHELL FABRIC								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
Material No: 46888	Supplier: CARREMAN VND	Content: LINEN : 54.00 COTTON : 23.00 POLYESTER : 14.00 VISCOSE : 7.00 SPANDEX : 2.00	Placement:	Cut Direction: ONE WAY	Consumption Type: SOLID	Yield:	UOM:	Ext Cost:
Description: JAW-10S5-3;6	Supplier Article No: YI372 UNL	Cutable Width:0	Placement Description: BODY FABRIC					
Comments:								

BOM Name	BOM						
Total FOB	17.25	Total Shell Fabric	0.00	Total Trim	0.00	Total Labels and Packaging	0.08
Total Lining Fabric	0.00	Total CM	0.00	Total Other	0.00	Size Range	MEN'S BOTTOMS HEMMED REGULAR
Offer No	170938	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC

INTERLINING FUSIBLE & LINING & TRIM FAB								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
Material No: 49562	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction:	Consumption Type:	Yield:	UOM:	Ext Cost:
Description: 100% POLY PRINTED LINING	Supplier Article No: GTP-120-002DTC	Cutable Width:57.00	Placement Description: WB INSERT					
Comments:								

TRIMS								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
No Components available for this Section								

BOM Name	BOM							
Total FOB	17.25	Total Shell Fabric	0.00	Total Trim	0.00	Total Labels and Packaging	0.08	
Total Lining Fabric	0.00	Total CM	0.00	Total Other	0.00	Size Range	MEN'S BOTTOMS HEMMED REGULAR	
Offer No	170938	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC	
LABELS & PACKAGING								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
Material No: 36464	Supplier: R-PAC INTERNATIONAL CORP. (CHINA) VND	Supplier Article No: 8	Label Name: JAW	Label Type:	Placement:	Yield: 1.00	UOM: EA	Ext Cost: 0.02
Description: JAW-8-JT JOKER/PRICE COMBO TICKET	Placement Description:							
Comments:								
Material No: 34224	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: GN- JPS	Label Name: GENERIC	Label Type:	Placement:	Yield: 1.00	UOM: EA	Ext Cost: 0.02
Description: SIZE MAIN LOGO CONTENT COO PO# IMPORT# CARE LABEL	Placement Description:							
Comments:								
Material No: 33503	Supplier: R-PAC INTERNATIONAL CORP. (CHINA) VND	Supplier Article No: 19	Label Name: GENERIC	Label Type:	Placement:	Yield: 1.00	UOM: EA	Ext Cost: 0.01
Description: KG PRICE TICKET	Placement Description:							
Comments:								
Material No: 33020	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: JAW-2	Label Name: JAW	Label Type:	Placement:	Yield: 1.00	UOM: EA	Ext Cost: 0.03
Description: MAIN LOGO LABEL	Placement Description:							
Comments:								
Material No:	Supplier:	Supplier Article No:	Label Name:	Label Type:	Placement:	Yield: 1.00	UOM: EA	Ext Cost:
Description: HANG TAG TBD	Placement Description: HANG TAG TBD							
Comments:								

BOM Name	BOM						
Total FOB	17.25	Total Shell Fabric	0.00	Total Trim	0.00	Total Labels and Packaging	0.08
Total Lining Fabric	0.00	Total CM	0.00	Total Other	0.00	Size Range	MEN'S BOTTOMS HEMMED REGULAR
Offer No	170938	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC

CM								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
No Components available for this Section								

OTHER								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
No Components available for this Section								

BOM Name	BOM						
Total FOB	18.35	Total Shell Fabric	0.00	Total Trim	0.00	Total Labels and Packaging	0.08
Total Lining Fabric	0.00	Total CM	0.00	Total Other	0.00	Size Range	MEN'S BOTTOMS HEMMED BIG & TALL
Offer No	170939	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC
SHELL FABRIC							
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information		
Material No: 46888	Supplier: CARREMAN VND	Content: LINEN : 54.00 COTTON : 23.00 POLYESTER : 14.00 VISCOSE : 7.00 SPANDEX : 2.00	Placement:	Cut Direction: ONE WAY	Consumption Type: SOLID	Yield:	UOM:
Description: JAW-10S5-3;6	Supplier Article No: YI372 UNL	Cutable Width:0	Placement Description: BODY FABRIC				
Comments:							

BOM Name	BOM						
Total FOB	18.35	Total Shell Fabric	0.00	Total Trim	0.00	Total Labels and Packaging	0.08
Total Lining Fabric	0.00	Total CM	0.00	Total Other	0.00	Size Range	MEN'S BOTTOMS HEMMED BIG & TALL
Offer No	170939	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC

INTERLINING FUSIBLE & LINING & TRIM FAB								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
Material No: 49562	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction:	Consumption Type:	Yield:	UOM:	Ext Cost:
Description: 100% POLY PRINTED LINING	Supplier Article No: GTP-120-002DTC	Cutable Width:57.00	Placement Description: WB INSERT					
Comments:								

TRIMS								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
No Components available for this Section								

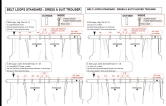
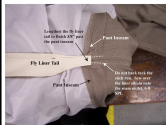
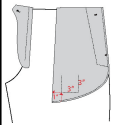
BOM Name	BOM							
Total FOB	18.35	Total Shell Fabric	0.00	Total Trim	0.00	Total Labels and Packaging	0.08	
Total Lining Fabric	0.00	Total CM	0.00	Total Other	0.00	Size Range	MEN'S BOTTOMS HEMMED BIG & TALL	
Offer No	170939	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC	
LABELS & PACKAGING								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
Material No: 36464	Supplier: R-PAC INTERNATIONAL CORP. (CHINA) VND	Supplier Article No: 8	Label Name: JAW	Label Type:	Placement:	Yield: 1.00	UOM: EA	Ext Cost: 0.02
Description: JAW-8-JT JOKER/PRICE COMBO TICKET	Placement Description:							
Comments:								
Material No: 34224	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: GN- JPS	Label Name: GENERIC	Label Type:	Placement:	Yield: 1.00	UOM: EA	Ext Cost: 0.02
Description: SIZE MAIN LOGO CONTENT COO PO# IMPORT# CARE LABEL	Placement Description:							
Comments:								
Material No: 33503	Supplier: R-PAC INTERNATIONAL CORP. (CHINA) VND	Supplier Article No: 19	Label Name: GENERIC	Label Type:	Placement:	Yield: 1.00	UOM: EA	Ext Cost: 0.01
Description: KG PRICE TICKET	Placement Description:							
Comments:								
Material No: 33020	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: JAW-2	Label Name: JAW	Label Type:	Placement:	Yield: 1.00	UOM: EA	Ext Cost: 0.03
Description: MAIN LOGO LABEL	Placement Description:							
Comments:								
Material No:	Supplier:	Supplier Article No:	Label Name:	Label Type:	Placement:	Yield: 1.00	UOM: EA	Ext Cost:
Description: HANG TAG TBD	Placement Description: HANG TAG TBD							
Comments:								

BOM Name	BOM						
Total FOB	18.35	Total Shell Fabric	0.00	Total Trim	0.00	Total Labels and Packaging	0.08
Total Lining Fabric	0.00	Total CM	0.00	Total Other	0.00	Size Range	MEN'S BOTTOMS HEMMED BIG & TALL
Offer No	170939	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC

CM								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
No Components available for this Section								

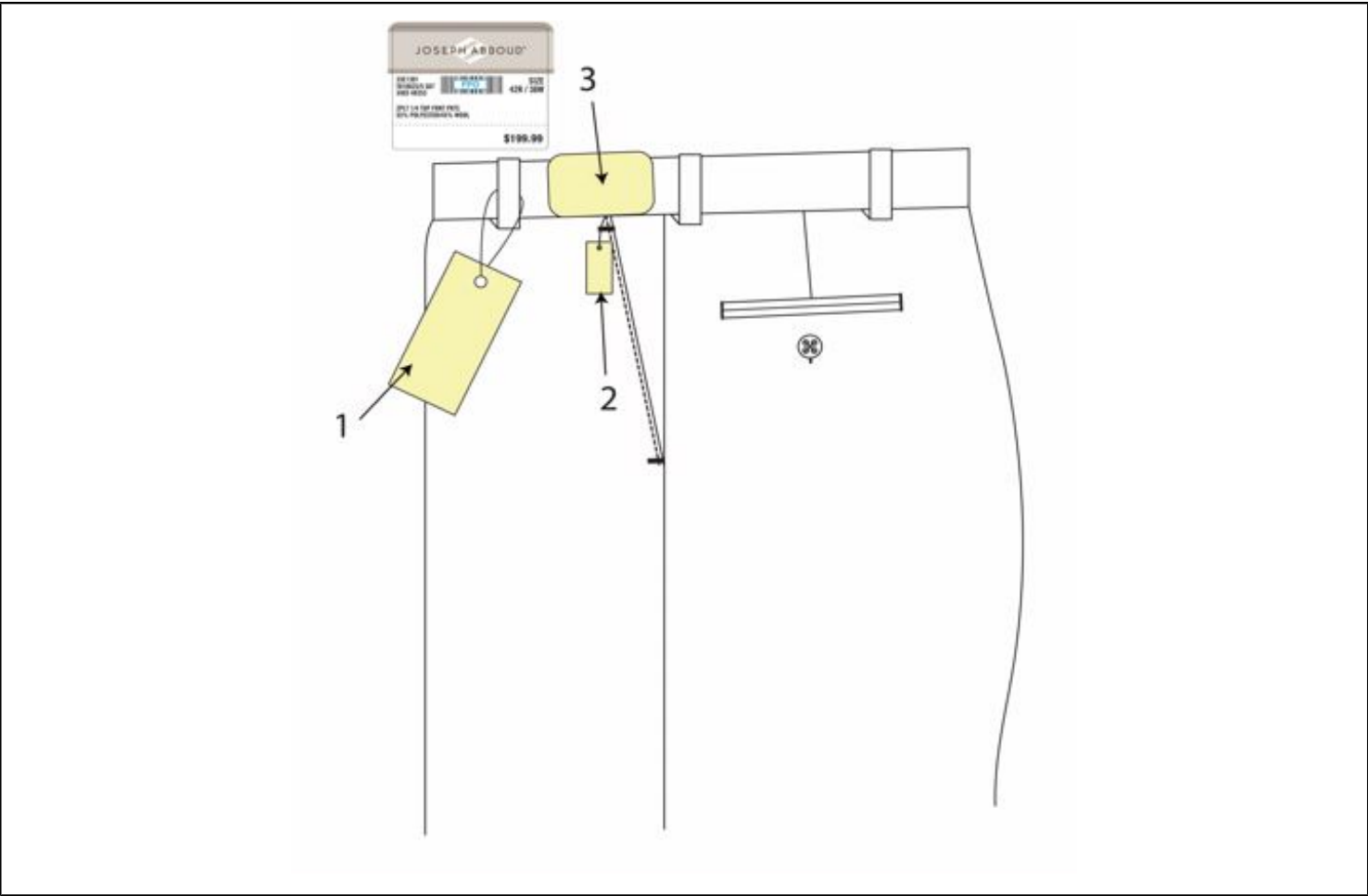
OTHER								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
No Components available for this Section								

Model Name	SEWING DETAILS
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Sewing Detail Information				
Image	Code	Type	Description	Comments
	BTF05	BOTTOM FINISH	HEM TO BE FOLDED TO INSEAM SPEC AND SEWN USING OVERLOCK STITCH	
	BLTLP02	BELT LOOPS	LOOPS ARE TO BE 3/8" WIDTH, CLEAN FINISHED. 1ST LOOP ALIGNED WITH OUTSIDE EDGE OF FRONT CREASE , BALANCE AND NUMBER OF LOOPS AS PER SKETCH . LOOP TO BE DROPPED 3/8" FROM BOTTOM OF WAISTBAND AND THEN FOLDED OVER AND BARTACKED TO TOP OF WAIST. LOOP TOTAL HEIGHT TO BE 1 7/8. INSIDE OF THE LOOP MUST BE INSERTED REINFORCEMENT FOR DURABILITY.	
	CS13	CROTCH	FLY LINER TAIL IS TO FINISH 3/8" OVER PANT INSEAM. DO NOT BACK TACK THE STICH RUN. SEW OVER THE LINER SILESIA ONTO THE INSEAM OUTLET TO SECURE THE TAIL END. LOCK STITCH, 6-8 SPI.	
	EB01	EXTERIOR BUTTONS	ALL TO BE CROSS STITCHED SHANK TO BE SECURELY WRAPPED WITH THE SEAL THREADS	
	EBP51	EXTERIOR BACK POCKETS	DOUBLE BESOM PLACED 2 ½ BELOW THE W/B CENTERED ON BACK DARTS. POCKET OPENING FINISHED W/VERTICAL BAR TACK AT ENDS.	
	EF01	EXTERIOR FLY	FLY TO BE ATTACHED WITH J STITCH MACHINE AND TO STOP AT BOTTOM OF WAISTBAND	
	EFP18	EXTERIOR FRONT POCKET	POCKET TO BE SEWN AND TURNED WITH 1/4" TOP STITCH	
	ICNP01	INTERIOR COIN POCKET	INSIDE COIN POCKET TO BE 3" X 3" . OPENING 1/4" FOLD ON TOP, THEN EDGES FOLDED AND STITCHED TO POCKETING WEARER RIGHT WITH 1/16" EDGE STITCH. COIN POCKET PLACED IN TO CORNER BOTTOM OF THE POCKET BAG, DISTANCED UP TO 1" FROM POCKET BEG FOLD AND UP TO 1"ABOVE THE POCKET HEM.	
	EXT01	EXTENSION TAB	HORIZONTAL BUTTON HOLE SHOULD START 5/8" FROM EXTENSION POINT, NO STITCH LINE SHOULD APPEAR ON EXTENSION TAB, SHOULD BE CLOSED ON INSIDE WITH SINGLE NEEDLE 1/16" STITCH	
	EXT02	EXTENSION TAB	FRONT CLOSURE EXTENSION TAB , CLEAN FINISHED. FOR SHAPE REFER PATTERN & SKETCHES. KEYHOLE BUTTONHOLE 5/8" FROM THE EDGE	

Model Name		SEWING DETAILS		
	WB27	WAISTBAND	HOOK & EYE, EYE TO BE ALIGNED ABOVE ZIPPER TEETH ON OUTSIDE OF WAISTBAND, HOOK SHOULD BE ALIGNED ABOVE ZIPPER TEETH ON INSIDE OF EXTENSION TAB	
	I04	INSEAM	SINGLE NEEDLE CHAIN STITCH MINIMUM 3/8"-1/2" BUSTED SEAM WITH OVER LOCKED EDGE FROM BOTTOM TO KNEE, THEN OFFSET BACK PANEL SEAM FROM KNEE TO CROTCH 3/4".	
	IB02	INTERIOR BUTTONS	SEWN TO WAISTBAND CURTAIN	
	IFP07	INTERIOR FRONT POCKETS	FLAT FRONT PANTS, TO AVOID FRONT POCKET OPENING THE POCKET BAG WILL BE CONNECTED WITH EXTENSION POCKETING INSERTED UNDERNEATH FRONT FLY	
	IBP01	INTERIOR BACK POCKETS	FOLD EDGES AND 1/8" TOP STITCH ONLY FACING STITCH SHOULD SHOW. POCKET BAG INSERTED INTO WAISTBAND . POCKET BAG FUNCTIONAL DEEEPNESS 6 1/2 " AND 7" IN WIDTH.	
	WB31	WAISTBAND	16 TOTAL INTERIOR W/B CURTAIN TACKS 1 ON FLY EXTENSION, 3 ON EACH POCKET, 3 TO BACK CENTER OUTLET SEAM	
	IF04	INTERIOR FLY	WAISTBAND TO BE SEWN UNDER POCKETING FLY EXTENSION	
	IS01	INTERIOR SEAMS	ALL INSIDE SEAMS ARE TO BE PRESSED OPEN	
	IS12	INTERIOR SEAMS	SEAT SEAM IS SINGLE NEEDLE CHAIN STITCH WITH 8-10 SPI- 1 1/2" BUSTED SEAM AT WAIST 1/2" AT CROTCH WITH OVERLOCKED OR BOUND EDGE. FINISHED MEASUREMENT 3" WIDE.	
	IW10	INTERIOR WAISTBAND	SINGLE NEEDLE LOCK STITCH TO EXTERIOR SHELL FABRIC WAISTBAND (CURTAIN) POCKETING TO BEGIN TURNED 3/16" FROM TOP EDGE OF FABRIC	
	LNG13	LINING	KNEE LINING, LASER CUT OR CLEAN FINISH WITH PINKING SHEARS NO FRAYING	APPLY FOR ANY STYLE IS NEEDED PLEASE REFER TO THE BOM
	O05	OUTSEAM	CHAIN STITCH MIN 3/8 TO 1/2" CLOSED SEAM, OVERLOCKED EDGE WITH PRESSED TO THE BACK.	
	IS105	INTERIOR SEAMS	ALL SERGE REQUIREMENTS TO BE A MINIMUM OF 10 SPI AND CLEAN FINISHED	
	Z04	ZIPPER	ZIPPER TO BE TACKED AT BOTTOM OF FLY WITH 3/8" HORIZONTAL TACK	

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