

Comments

JAW SUIT SEP JKT, NOTCH, 2BTN, FULLY, FLAP PKTS, MODERN FIT
EXTERIOR PIC STITCH
USE WHITE LINING 5001
PREVIOUS STYLE #11K3C02552

Size Range	
Size Range	Body Type
MJVSBTGR	MODERN
MJVSRGR	MODERN

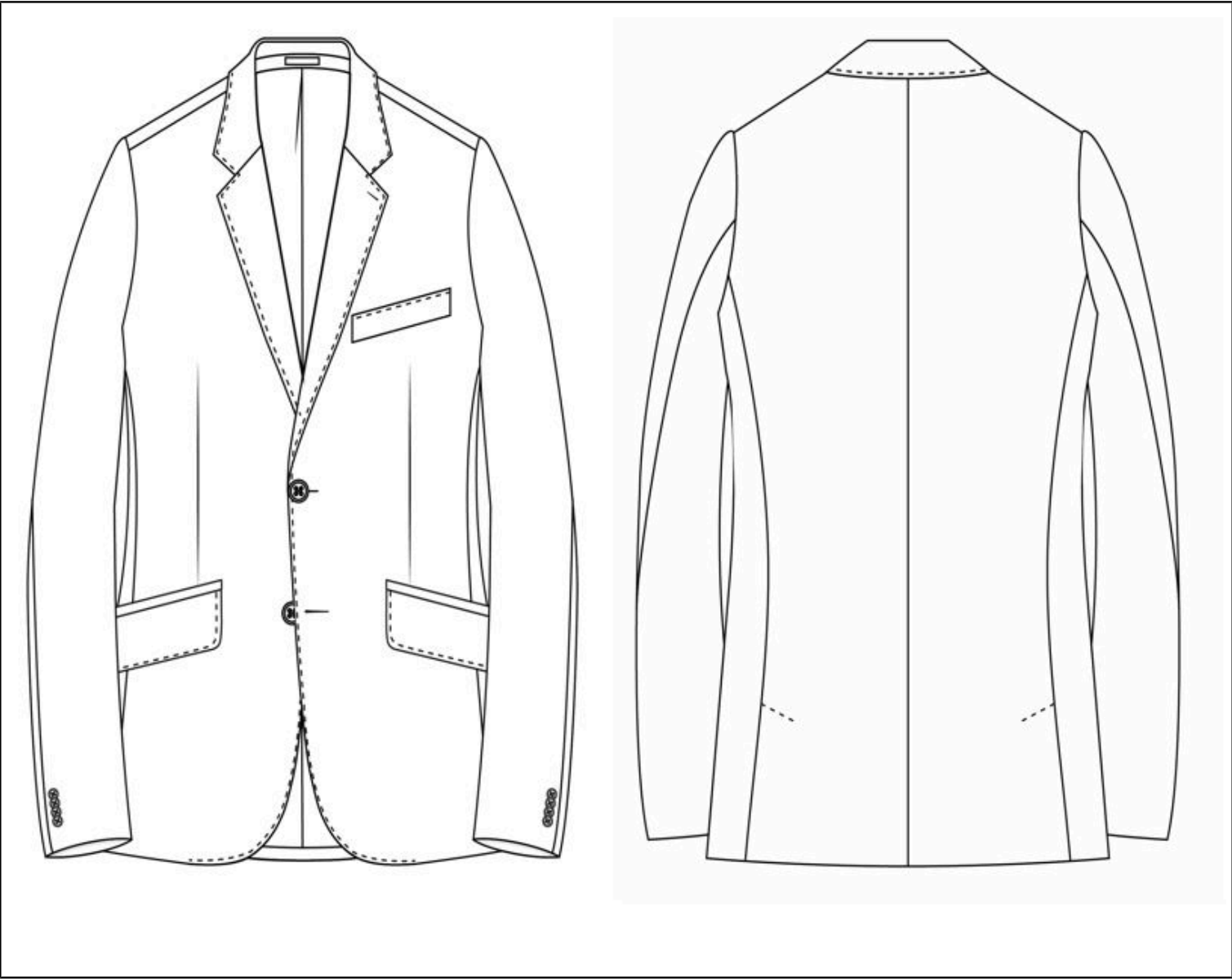
Product Attributes	
Placeholder No	HQ188448
Design Ref Number	JAW-10S5-2
Style Description	JOSEPH ABBOUD LINEN JACKET
Chief Value Fiber	LINEN
Purchase Type	LDP
Buy Type	SEASONAL
Model Code	K3C-KNG SUIT SEPARATES
JAMCO Model Code	
Block(1)	CAMBRIDGE 2BT-NOTCH
Block(2)	
Block(3)	
Drop Size	
Packaging Instructions	M02 FOLDING PACKAGING HANGING SUITS SPORT COATS

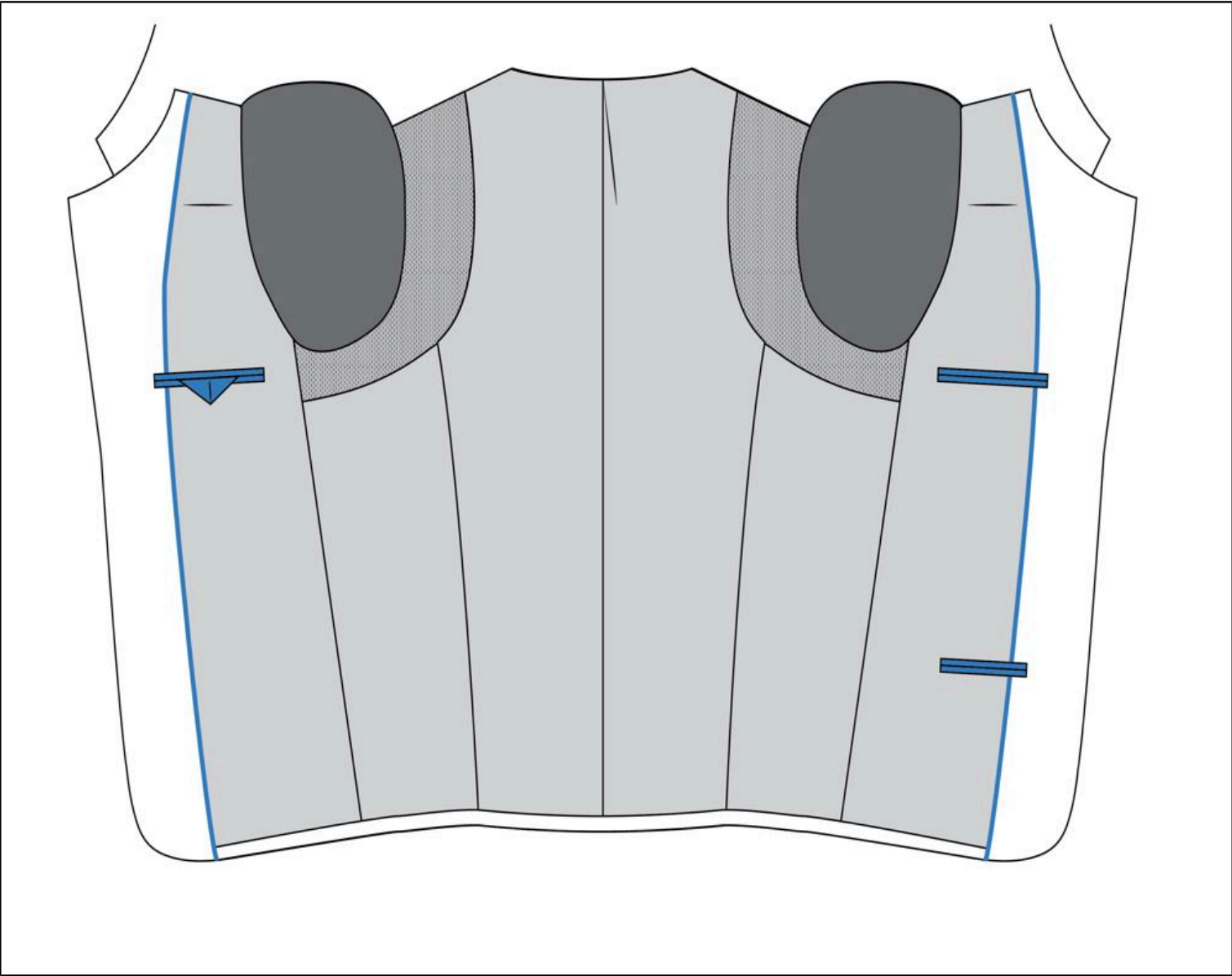
Owners & Status	
Product Developer	NATTIE WARSINSKY
Tech Designer	KELLY GUO
Designer	LAURA MORALES
Style Status	WIP
Costing Status	CONFIRMED
Created	06/09/2025
Last Modified	06/19/2025

GARMENT TREATMENT	Treatment Type
No Treatments available	

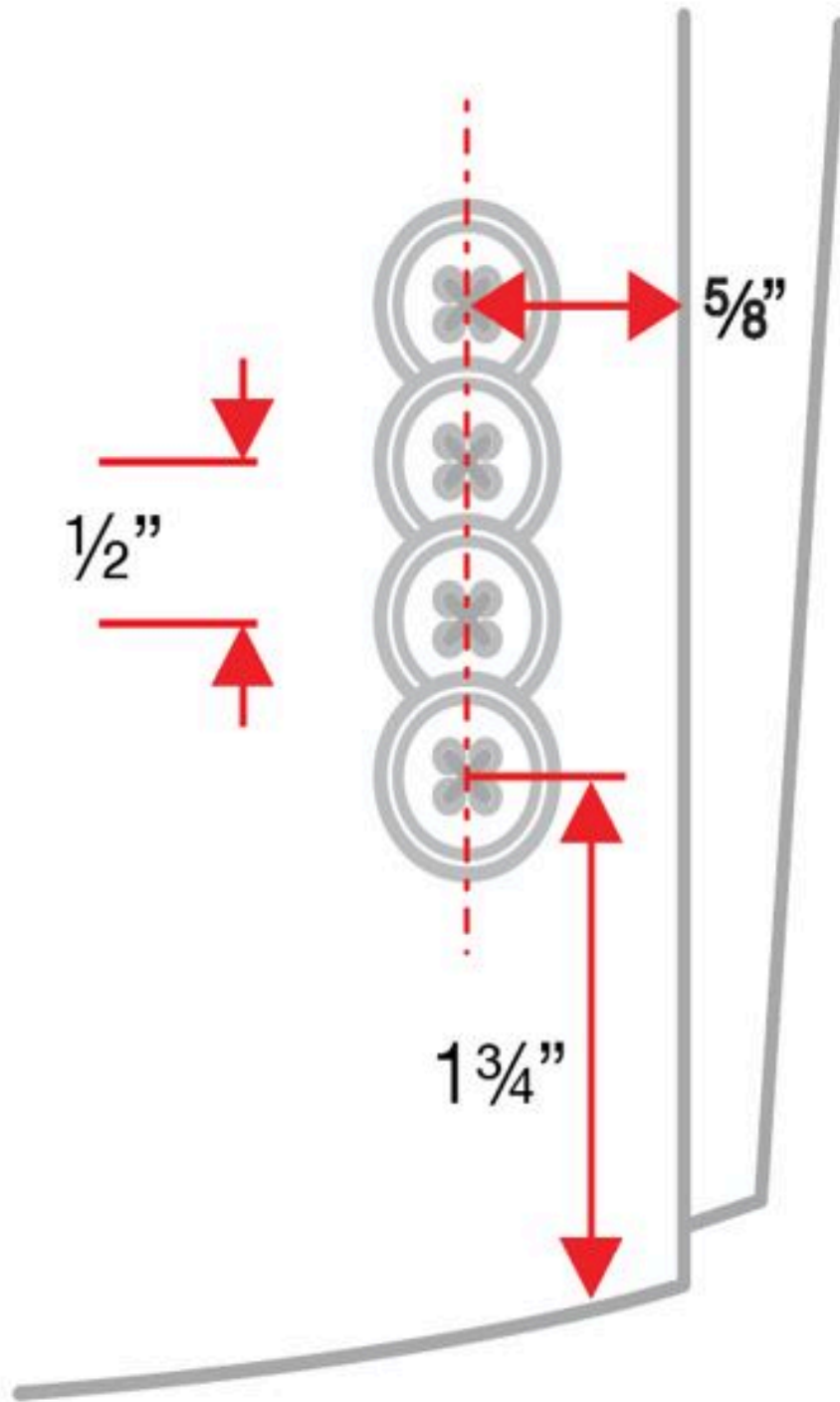
Hierarchy Information	
Product Assortment	SPRING 2026 KNG SUIT SEPARATES
Season	SPRING 2026
Brand	KNG
Buyer by Div/Cats	KNG-A0
Label	JOSEPH ABBOUD WHITE
Category	9-SUIT SEPARATE
Subcategory	11-SEASONAL JACKET
Gender	MENS
Start In DC Date	01/25/2026
End In DC Date	

Colorway Table				
Color	Color Name	UCC	Care Label	Color Status
	WHITE	10	C1	





- Button should overlap with $\frac{1}{2}$ " spacing on center
- Buttons attached with "X" stitch





BOM Name	BOM
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SHELL FABRIC							Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	WHITE
Material No: 47089	Supplier: CARREMAN (SHANGHAI) CO LTD	Content: LINEN : 55.00 COTTON : 26.00 POLYESTER : 11.00 VISCOSE : 6.00 SPANDEX : 2.00	Placement Description: BODY FABRIC	Placement:	Piece Length:	Consumption Type: SOLID	WHITE
							WHITE
Description: JAW-10S5-2	Supplier Article No: YU373 TPA 2152	Cutable Width:133.00	Yield:	Cut Direction:ONE WAY			
Comments:							

BOM Name	BOM
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INTERLINING FUSIBLE & LINING & TRIM FAB							Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	WHITE
Material No: 37136	Supplier: GNT GLOBAL INC	Content:	Placement Description: UNDERCOLLAR	Placement:	Piece Length: 45.72	Consumption Type: SOLID	WHITE TT-032
Description: GNT NON WOVEN COLLAR CLOTH JACKET FELT	Supplier Article No: GNT-83C	Cutable Width:36.00	Yield:0.06	Cut Direction:TWO WAY			
Comments:							
Material No: 39951	Supplier: GNT GLOBAL INC	Content:	Placement Description: BODY LINING	Placement:	Piece Length: ~100	Consumption Type: SOLID	WHITE 61
Description: GNT TAILORED LINING	Supplier Article No: GNT-230PW	Cutable Width:57.00	Yield:0.98	Cut Direction:TWO WAY			
Comments:							
Material No: 43176	Supplier: GNT GLOBAL INC	Content:	Placement Description: SLEEVE LINING	Placement:	Piece Length:	Consumption Type:	PURE WHITE 084
Description: GNT JACKET LINING	Supplier Article No: GNT-FS42-PS	Cutable Width:145.00	Yield:0.55	Cut Direction:			
Comments:							
Material No: 34222	Supplier: HAAMA HK LTD	Content:	Placement Description: JACKET POCKETING	Placement:	Piece Length: POCKET_LINING	Consumption Type: SOLID	WHITE 40691
Description: HAAMA PC PLAINWEAVE JACKET POCKETING	Supplier Article No: HAA40691 WHITE	Cutable Width:145.00	Yield:0.34	Cut Direction:TWO WAY			
Comments:							
Material No: 40669	Supplier: BUKAI	Content:	Placement Description: JACKET GUSSET	Placement:	Piece Length:	Consumption Type: SOLID	WHITE 005
Description: BUKAI MESH	Supplier Article No: KNTA082	Cutable Width:68.00	Yield:0.12	Cut Direction:			
Comments:							
Material No: 39951	Supplier: GNT GLOBAL INC	Content:	Placement Description: JACKET PIPING	Placement:	Piece Length: ~100	Consumption Type: SOLID	WHITE 61
Description: GNT TAILORED LINING	Supplier Article No: GNT-230PW	Cutable Width:57.00	Yield:	Cut Direction:TWO WAY			
Comments:							

BOM Name	BOM
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INTERLINING FUSIBLE & LINING & TRIM FAB							Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	WHITE
Material No: 39951	Supplier: GNT GLOBAL INC	Content:	Placement Description: JACKET BESOM	Placement:	Piece Length: ~100	Consumption Type: SOLID	WHITE 61
Description: GNT TAILORED LINING	Supplier Article No: GNT-230PW	Cutable Width:57.00	Yield:	Cut Direction:TWO WAY			
Comments:							
Material No: 1849	Supplier: FREUDENBERG & VILENE INT'L. LTD (HK)	Content:	Placement Description: FUSIBLE / JACKET FRONT PANEL (BT)	Placement:	Piece Length: INTER_LINING	Consumption Type: SOLID	WHITE WHITE
Description: FREUDENBERG WOVEN FRONT FUSIBLE SOFT TOUCH	Supplier Article No: B70	Cutable Width:0	Yield:0.50	Cut Direction:TWO WAY			
Comments: B&T ONLY							
Material No: 313	Supplier: FREUDENBERG & VILENE INT'L. LTD (HK)	Content:	Placement Description: FUSIBLE / JACKET FRONT PANEL	Placement:	Piece Length: 100	Consumption Type: SOLID	WHITE 10
Description: FREUDENBERG BI STRETCH FRONT PANEL JACKET INTERLINING	Supplier Article No: B60	Cutable Width:150.00	Yield:0.47	Cut Direction:TWO WAY			
Comments:							
Material No: 33004	Supplier: FREUDENBERG & VILENE INT'L. LTD (HK)	Content:	Placement Description: FUSIBLE / LAPEL	Placement:	Piece Length: 100	Consumption Type: SOLID	NATURAL 12
Description: FREUDENBERG BI STRETCH LAPEL JACKET INTERLINING	Supplier Article No: TMW201 ASIA	Cutable Width:150.00	Yield:0.30	Cut Direction:TWO WAY			
Comments:							
Material No: 938	Supplier: FREUDENBERG & VILENE INT'L. LTD (HK)	Content:	Placement Description: FUSIBLE / SMALL PARTS	Placement:	Piece Length: 100	Consumption Type: SOLID	WHITE 10
Description: FREUDENBERG NON WOVEN SMALL	Supplier Article No: AS25	Cutable Width:90.00	Yield:0.32	Cut Direction:TWO WAY			

BOM Name	BOM
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INTERLINING FUSIBLE & LINING & TRIM FAB							Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	WHITE
PARTS JACKET AND PANT FUSIBLE							
Comments:							
Material No: 939	Supplier: FREUDENBERG & VILENE INT'L. LTD (HK)	Content:	Placement Description: FUSIBLE / EDGE AND VENT	Placement:	Piece Length: 100	Consumption Type: SOLID	WHITE 10
Description: FREUDENBERG NON WOVEN FUSE VENTS AND EDGE SOFT WRAP INSERT	Supplier Article No: AS901	Cutable Width:90.00	Yield:0.20	Cut Direction:TWO WAY			
Comments:							

BOM Name	BOM
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TRIMS							Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	WHITE
Material No: 22174	Supplier: LOCALFA	Subtype: 017	Placement Description: BODY SEW THREAD	Placement:			DTM BODY
Description: LOCAL SEWING THREAD	Supplier Article No: SEWING THREAD	Size:	Yield:0.00	Piece Length:			
Comments:							
Material No: 22174	Supplier: LOCALFA	Subtype: 017	Placement Description: LABEL SEW THREAD	Placement:			DTM LABEL
Description: LOCAL SEWING THREAD	Supplier Article No: SEWING THREAD	Size:	Yield:0.00	Piece Length:			
Comments:							
Material No: 22174	Supplier: LOCALFA	Subtype: 017	Placement Description: BUTTON SEW THREAD	Placement:			DTM BUTTON
Description: LOCAL SEWING THREAD	Supplier Article No: SEWING THREAD	Size:	Yield:0.00	Piece Length:			
Comments:							
Material No: 472	Supplier: GUTERMANN OF AMERICA VND	Subtype: 017	Placement Description: EXTERIOR PIC STITCH	Placement:			DTM BODY
Description: GUTERMANN EXTERIOR STITCH	Supplier Article No: MARA100	Size:	Yield:0.00	Piece Length:			
Comments:							
Material No: 2357	Supplier: KUFNER TRADING (SHANGHAI) CO. LTD.	Subtype: 004	Placement Description: CHEST PIECE	Placement:			WHITE WHITE
Description: KUFNER 2,3 BUTTON SIZES 34-62 STANDARD	Supplier Article No: CP1705024	Size:	Yield:1.00	Piece Length:			
Comments:							

BOM Name	BOM
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TRIMS							Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	WHITE
Material No: 2359	Supplier: KUFNER TRADING (SHANGHAI) CO. LTD.	Subtype: 007	Placement Description: SLEEVE HEAD	Placement:			WHITE WHITE
Description: KUFNER STANDARD TAILORED	Supplier Article No: SH1705008	Size:	Yield:1.00	Piece Length:			
Comments:							
Material No: 33998	Supplier: CONTINENTAL COLLECTION	Subtype: 002	Placement Description: SHOULDER PADS	Placement:			WHITE
Description: CONTINENTAL MODERN S-L	Supplier Article No: 81775 MOS, MOM, MOL	Size:	Yield:1.00	Piece Length:			
Comments:							
Material No: 2594	Supplier: TIGER BUTTON	Subtype: 015	Placement Description: JACKET INSIDE BREAST	Placement:			WHITE WHITE
Description: TIGER BUTTON TAILORED	Supplier Article No: CW3435-00 24L	Size:	Yield:1.00	Piece Length:			
Comments:							
Material No: 2594	Supplier: TIGER BUTTON	Subtype: 015	Placement Description: JACKET SLEEVE	Placement:			WHITE WHITE
Description: TIGER BUTTON TAILORED	Supplier Article No: CW3435-00 24L	Size:	Yield:8.00	Piece Length:			
Comments:							
Material No: 2594	Supplier: TIGER BUTTON	Subtype: 015	Placement Description: JACKET SLEEVE EXTRA	Placement:			WHITE WHITE
Description: TIGER BUTTON TAILORED	Supplier Article No: CW3435-00 24L	Size:	Yield:1.00	Piece Length:			
Comments:							
Material No: 2596	Supplier: TIGER BUTTON	Subtype: 015	Placement Description: JACKET FRONT	Placement:			WHITE WHITE
Description: TIGER BUTTON TAILORED	Supplier Article No: CW3435-00 32L	Size:	Yield:2.00	Piece Length:			
Comments:							

BOM Name	BOM
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TRIMS							Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	WHITE
Material No: 2596	Supplier: TIGER BUTTON	Subtype: 015	Placement Description: JACKET FRONT EXTRA	Placement:			WHITE
Description: TIGER BUTTON TAILORED	Supplier Article No: CW3435-00 32L	Size:	Yield:1.00	Piece Length:			WHITE
Comments:							
Material No: 439	Supplier: LOCALFA	Subtype: 035	Placement Description: INSIDE LEFT BREAST POCKET	Placement:			
Description: LOCAL SUPPLIER BUTTON BAG	Supplier Article No: CLEAR BUTTON BAG	Size:	Yield:1.00	Piece Length:			
Comments:							
Material No: 40012	Supplier: GNT GLOBAL INC	Subtype: 019	Placement Description: CLIP ON HANGER HOOK	Placement:			
Description: GNT SUIT SEPARATE JACKET DONUT	Supplier Article No: GNT-SD-2008-S	Size:	Yield:1.00	Piece Length:			
Comments:							
Material No: 40014	Supplier: GNT GLOBAL INC	Subtype: 019	Placement Description: CLIP ON HANGER HOOK ON TOP OF SEPARATES DONUT	Placement:			
Description: GNT JACKET OR SUIT SIZE TOPPER	Supplier Article No: GNT-SD-1209-SA	Size:	Yield:1.00	Piece Length:			
Comments:							
Material No: 1747	Supplier: HANGERLOG INC. VND	Subtype: 016	Placement Description: SEE SIZE CHART	Placement:			
Description: JOSEPH ABBOUD SUIT/ SEPARATES HANGER - TMW - ASIA	Supplier Article No: 28350106JA - 15"	Size:	Yield:1.00	Piece Length:			
Comments:							

BOM Name	BOM
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TRIMS							Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	WHITE
Material No: 22267	Supplier: HANGERLOG INC. VND	Subtype: 016	Placement Description: SEE SIZE CHART	Placement:			
Description: JOSEPH ABBOUD SUIT/ SEPARATES HANGER - TMW - ASIA	Supplier Article No: 28550106JA - 17"	Size:	Yield:1.00	Piece Length:			
Comments:							
Material No: 34005	Supplier: HANGERLOG INC. VND	Subtype: 016	Placement Description: SEE SIZE CHART	Placement:			
Description: JOSEPH ABBOUD SUIT/ SEPARATES HANGER - TMW - ASIA	Supplier Article No: 28750106JA - 19"	Size:	Yield:1.00	Piece Length:			
Comments:							
Material No: 22244	Supplier: HANGERLOG INC. VND	Subtype: 016	Placement Description: SEE SIZE CHART	Placement:			
Description: JOSEPH ABBOUD SUIT/ SEPARATES HANGER - TMW - ASIA	Supplier Article No: 28950106JA - 21"	Size:	Yield:1.00	Piece Length:			
Comments:							

BOM Name	BOM
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LABELS & PACKAGING							Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	WHITE
Material No: 33020	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Label Type:	Placement Description: CENTERED BELOW INTERIOR RIGHT CHEST POCKET	Placement:			
Description: MAIN LOGO LABEL	Supplier Article No: JAW-2	Label Name:JAW	Yield:1.00				
Comments: -							
Material No: 34224	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Label Type:	Placement Description: INSIDE LEFT INTERIOR BREAST POCKET	Placement:			
Description: SIZE MAIN LOGO CONTENT COO PO# IMPORT# CARE LABEL	Supplier Article No: GN-JPS	Label Name:GENERIC	Yield:1.00				
Comments: -							
Material No: 3934	Supplier: JAKIN GROUP LTD.	Label Type:	Placement Description: CENTERED ON NECK SEAM	Placement:			
Description: COO NECK LABEL	Supplier Article No: JAW-5-A-FTC	Label Name:JAW	Yield:1.00				
Comments: -							
Material No: 47039	Supplier: JAKIN GROUP LTD.	Label Type:	Placement Description: LOOPED THROUGH LAPEL BUTTON HOLE	Placement:			
Description: JAW HANGTAG WITH ROPE AND SEAL	Supplier Article No: JAW-7-11-PL	Label Name:JAW	Yield:1.00				
Comments:							

BOM Name	BOM
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LABELS & PACKAGING							Colorways
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information	Item Information	WHITE
Material No: 33020	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Label Type:	Placement Description: CENTERED ON BOTTOM PORTION OF FRONT EXTERIOR LEFT	Placement:			
Description: MAIN LOGO LABEL	Supplier Article No: JAW-2	Label Name:JAW	Yield:1.00				
Comments: -							
Material No: 36464	Supplier: R-PAC INTERNATIONAL CORP. (CHINA) VND	Label Type:	Placement Description: CENTERED ON BOTTOM PORTION OF BACK EXTERIOR LEFT S	Placement:			
Description: JAW-8-JT JOKER/PRICE COMBO TICKET	Supplier Article No: 8	Label Name:JAW	Yield:1.00				
Comments:							
Material No: 33503	Supplier: R-PAC INTERNATIONAL CORP. (CHINA) VND	Label Type:	Placement Description: BOTTOM LEFT SLEEVE,CORNER EDGE SLEEVE VENT OPENING	Placement:			
Description: KG PRICE TICKET	Supplier Article No: 19	Label Name:GENERIC	Yield:1.00				
Comments:							

BOM Name	BOM						
Total FOB	36.45	Total Shell Fabric	0.00	Total Trim	2.59	Total Labels and Packaging	0.43
Total Lining Fabric	3.21	Total CM	0.00	Total Other	0.00	Size Range	MEN'S JACKET.VEST.SUIT REGULAR
Offer No	170984	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC
SHELL FABRIC							
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information		
Material No: 47089	Supplier: CARREMAN (SHANGHAI) CO LTD	Content: LINEN : 55.00 COTTON : 26.00 POLYESTER : 11.00 VISCOSE : 6.00 SPANDEX : 2.00	Placement:	Cut Direction: ONE WAY	Consumption Type: SOLID	Yield:	UOM:
Description: JAW-10S5-2	Supplier Article No: YU373 TPA 2152	Cutable Width:133.00	Placement Description: BODY FABRIC				
Comments:							

BOM Name	BOM						
Total FOB	36.45	Total Shell Fabric	0.00	Total Trim	2.59	Total Labels and Packaging	0.43
Total Lining Fabric	3.21	Total CM	0.00	Total Other	0.00	Size Range	MEN'S JACKET.VEST.SUIT REGULAR
Offer No	170984	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC
INTERLINING FUSIBLE & LINING & TRIM FAB							
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information		
Material No: 37136	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield: 0.06	UOM: MTR
Description: GNT NON WOVEN COLLAR CLOTH JACKET FELT	Supplier Article No: GNT-83C	Cutable Width:36.00	Placement Description: UNDERCOLLAR				Ext Cost: 0.08
Comments:							
Material No: 37003	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield: 0.98	UOM: M
Description: GNT POLYESTER TWILL JACKET BODY LINING	Supplier Article No: GNT-PCT6675	Cutable Width:57.00	Placement Description: BODY LINING				Ext Cost: 0.80
Comments:							
Material No: 43176	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction:	Consumption Type:	Yield: 0.55	UOM: M
Description: GNT JACKET LINING	Supplier Article No: GNT-FS42-PS	Cutable Width:145.00	Placement Description: SLEEVE LINING				Ext Cost: 0.81
Comments:							
Material No: 34222	Supplier: HAAMA HK LTD	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield: 0.34	UOM: MTR
Description: HAAMA PC PLAINWEAVE JACKET POCKETING	Supplier Article No: HAA40691 WHITE	Cutable Width:145.00	Placement Description: JACKET POCKETING				Ext Cost: 0.29
Comments:							
Material No: 40669	Supplier: BUKAI	Content:	Placement:	Cut Direction:	Consumption Type: SOLID	Yield: 0.12	UOM: MTR
Description: BUKAI MESH	Supplier Article No: KNTA082	Cutable Width:68.00	Placement Description: JACKET GUSSET				Ext Cost: 0.11
Comments:							

BOM Name	BOM							
Total FOB	36.45	Total Shell Fabric	0.00	Total Trim	2.59	Total Labels and Packaging	0.43	
Total Lining Fabric	3.21	Total CM	0.00	Total Other	0.00	Size Range	MEN'S JACKET.VEST.SUIT REGULAR	
Offer No	170984	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC	
INTERLINING FUSIBLE & LINING & TRIM FAB								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
Material No: 37003	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield:	UOM:	Ext Cost:
Description: GNT POLYESTER TWILL JACKET BODY LINING	Supplier Article No: GNT-PCT6675	Cutable Width:57.00	Placement Description: JACKET PIPING					
Comments:								
Material No: 37003	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield:	UOM:	Ext Cost:
Description: GNT POLYESTER TWILL JACKET BODY LINING	Supplier Article No: GNT-PCT6675	Cutable Width:57.00	Placement Description: JACKET BESOM					
Comments:								
Material No: 1849	Supplier: FREUDENBERG & VILENE INT'L. LTD (HK)	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield: 0.50	UOM: MTR	Ext Cost: 0.39
Description: FREUDENBERG WOVEN FRONT FUSIBLE SOFT TOUCH	Supplier Article No: B70	Cutable Width:0	Placement Description: FUSIBLE / JACKET FRONT PANEL (BT)					
Comments:								
Material No: 313	Supplier: FREUDENBERG & VILENE INT'L. LTD (HK)	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield: 0.47	UOM: MTR	Ext Cost: 0.34
Description: FREUDENBERG BI STRETCH FRONT PANEL JACKET INTERLINING	Supplier Article No: B60	Cutable Width:150.00	Placement Description: FUSIBLE / JACKET FRONT PANEL					
Comments:								
Material No: 33004	Supplier: FREUDENBERG & VILENE INT'L. LTD (HK)	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield: 0.30	UOM: MTR	Ext Cost: 0.22
Description: FREUDENBERG BI	Supplier Article No: TMW201 ASIA	Cutable Width:150.00	Placement Description: FUSIBLE / LAPEL					

BOM Name	BOM							
Total FOB	36.45	Total Shell Fabric	0.00	Total Trim	2.59	Total Labels and Packaging	0.43	
Total Lining Fabric	3.21	Total CM	0.00	Total Other	0.00	Size Range	MEN'S JACKET.VEST.SUIT REGULAR	
Offer No	170984	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC	
INTERLINING FUSIBLE & LINING & TRIM FAB								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
STRETCH LAPEL JACKET INTERLINING								
Comments:								
Material No: 938	Supplier: FREUDENBERG & VILENE INT'L. LTD (HK)	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield: 0.32	UOM: MTR	Ext Cost: 0.09
Description: FREUDENBERG NON WOVEN SMALL PARTS JACKET AND PANT FUSIBLE	Supplier Article No: AS25	Cutable Width:90.00	Placement Description: FUSIBLE / SMALL PARTS					
Comments:								
Material No: 939	Supplier: FREUDENBERG & VILENE INT'L. LTD (HK)	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield: 0.20	UOM: MTR	Ext Cost: 0.08
Description: FREUDENBERG NON WOVEN FUSE VENTS AND EDGE SOFT WRAP INSERT	Supplier Article No: AS901	Cutable Width:90.00	Placement Description: FUSIBLE / EDGE AND VENT					
Comments:								

BOM Name	BOM						
Total FOB	36.45	Total Shell Fabric	0.00	Total Trim	2.59	Total Labels and Packaging	0.43
Total Lining Fabric	3.21	Total CM	0.00	Total Other	0.00	Size Range	MEN'S JACKET.VEST.SUIT REGULAR
Offer No	170984	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC
TRIMS							
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information		
Material No: 2357	Supplier: KUFNER TRADING (SHANGHAI) CO. LTD.	Supplier Article No: CP1705024	Subtype: 004	Placement:	Size:	Yield: 1.00	UOM: PR
Description: KUFNER 2,3 BUTTON SIZES 34-62 STANDARD	Placement Description: CHEST PIECE						Ext Cost: 1.42
Comments:							
Material No: 2359	Supplier: KUFNER TRADING (SHANGHAI) CO. LTD.	Supplier Article No: SH1705008	Subtype: 007	Placement:	Size:	Yield: 1.00	UOM: PR
Description: KUFNER STANDARD TAILORED	Placement Description: SLEEVE HEAD						Ext Cost: 0.50
Comments:							
Material No: 33998	Supplier: CONTINENTAL COLLECTION	Supplier Article No: 81775 MOS, MOM, MOL	Subtype: 002	Placement:	Size:	Yield: 1.00	UOM: PR
Description: CONTINENTAL MODERN S-L	Placement Description: SHOULDER PADS						Ext Cost: 0.37
Comments:							
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 1.00	UOM: GRO
Description: TIGER BUTTON TAILORED	Placement Description: JACKET INSIDE BREAST						Ext Cost: 0.02
Comments:							
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 8.00	UOM: GRO
Description: TIGER BUTTON TAILORED	Placement Description: JACKET SLEEVE						Ext Cost: 0.16
Comments:							

BOM Name	BOM						
Total FOB	36.45	Total Shell Fabric	0.00	Total Trim	2.59	Total Labels and Packaging	0.43
Total Lining Fabric	3.21	Total CM	0.00	Total Other	0.00	Size Range	MEN'S JACKET.VEST.SUIT REGULAR
Offer No	170984	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC
TRIMS							
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information		
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 1.00	UOM: GRO
Description: TIGER BUTTON TAILORED	Placement Description: JACKET SLEEVE EXTRA						Ext Cost: 0.02
Comments:							
Material No: 2596	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 32L	Subtype: 015	Placement:	Size:	Yield: 2.00	UOM: GRO
Description: TIGER BUTTON TAILORED	Placement Description: JACKET FRONT						Ext Cost: 0.04
Comments:							
Material No: 2596	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 32L	Subtype: 015	Placement:	Size:	Yield: 1.00	UOM: GRO
Description: TIGER BUTTON TAILORED	Placement Description: JACKET FRONT EXTRA						Ext Cost: 0.02
Comments:							
Material No: 40014	Supplier: GNT GLOBAL INC	Supplier Article No: GNT-SD-1209-SA	Subtype: 019	Placement:	Size:	Yield: 1.00	UOM: EA
Description: GNT JACKET OR SUIT SIZE TOPPER	Placement Description: CLIP ON HANGER HOOK ON TOP OF SEPARATES DONUT						Ext Cost: 0.04
Comments:							

BOM Name	BOM							
Total FOB	36.45	Total Shell Fabric	0.00	Total Trim	2.59	Total Labels and Packaging	0.43	
Total Lining Fabric	3.21	Total CM	0.00	Total Other	0.00	Size Range	MEN'S JACKET.VEST.SUIT REGULAR	
Offer No	170984	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC	
LABELS & PACKAGING								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
Material No: 33020	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: JAW-2	Label Name: JAW	Label Type:	Placement:	Yield: 1.00	UOM: 1000	Ext Cost: 0.03
Description: MAIN LOGO LABEL	Placement Description: CENTERED BELOW INTERIOR RIGHT CHEST POCKET							
Comments:								
Material No: 34224	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: GN-JPS	Label Name: GENERIC	Label Type:	Placement:	Yield: 1.00	UOM: 1000	Ext Cost: 0.02
Description: SIZE MAIN LOGO CONTENT COO PO# IMPORT# CARE LABEL	Placement Description: INSIDE LEFT INTERIOR BREAST POCKET							
Comments:								
Material No: 3934	Supplier: JAKIN GROUP LTD.	Supplier Article No: JAW-5-A-FTC	Label Name: JAW	Label Type:	Placement:	Yield: 1.00	UOM: 1000	Ext Cost: 0.01
Description: COO NECK LABEL	Placement Description: CENTERED ON NECK SEAM							
Comments:								
Material No: 47039	Supplier: JAKIN GROUP LTD.	Supplier Article No: JAW-7-11-PL	Label Name: JAW	Label Type:	Placement:	Yield: 1.00	UOM: 1000	Ext Cost: 0.35
Description: JAW HANGTAG WITH ROPE AND SEAL	Placement Description: LOOPED THROUGH LAPEL BUTTON HOLE							
Comments:								

BOM Name	BOM						
Total FOB	36.45	Total Shell Fabric	0.00	Total Trim	2.59	Total Labels and Packaging	0.43
Total Lining Fabric	3.21	Total CM	0.00	Total Other	0.00	Size Range	MEN'S JACKET.VEST.SUIT REGULAR
Offer No	170984	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC

LABELS & PACKAGING								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
Material No: 33020	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: JAW-2	Label Name: JAW	Label Type:	Placement:	Yield: 1.00	UOM: 1000	Ext Cost: 0.03
Description: MAIN LOGO LABEL	Placement Description: CENTERED ON BOTTOM PORTION OF FRONT EXTERIOR LEFT							
Comments:								

CM								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
No Components available for this Section								

OTHER								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
No Components available for this Section								

BOM Name	BOM						
Total FOB	39.00	Total Shell Fabric	0.00	Total Trim	2.59	Total Labels and Packaging	0.43
Total Lining Fabric	3.21	Total CM	0.00	Total Other	0.00	Size Range	MEN'S JACKET.VEST.SUIT BIG & TALL
Offer No	170985	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC
SHELL FABRIC							
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information		
Material No: 47089	Supplier: CARREMAN (SHANGHAI) CO LTD	Content: LINEN : 55.00 COTTON : 26.00 POLYESTER : 11.00 VISCOSE : 6.00 SPANDEX : 2.00	Placement:	Cut Direction: ONE WAY	Consumption Type: SOLID	Yield:	UOM:
Description: JAW-10S5-2	Supplier Article No: YU373 TPA 2152	Cutable Width:133.00	Placement Description: BODY FABRIC				
Comments:							

BOM Name	BOM						
Total FOB	39.00	Total Shell Fabric	0.00	Total Trim	2.59	Total Labels and Packaging	0.43
Total Lining Fabric	3.21	Total CM	0.00	Total Other	0.00	Size Range	MEN'S JACKET.VEST.SUIT BIG & TALL
Offer No	170985	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC
INTERLINING FUSIBLE & LINING & TRIM FAB							
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information		
Material No: 37136	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield: 0.06	UOM: MTR
Description: GNT NON WOVEN COLLAR CLOTH JACKET FELT	Supplier Article No: GNT-83C	Cutable Width:36.00	Placement Description: UNDERCOLLAR				Ext Cost: 0.08
Comments:							
Material No: 37003	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield: 0.98	UOM: M
Description: GNT POLYESTER TWILL JACKET BODY LINING	Supplier Article No: GNT-PCT6675	Cutable Width:57.00	Placement Description: BODY LINING				Ext Cost: 0.80
Comments:							
Material No: 43176	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction:	Consumption Type:	Yield: 0.55	UOM: M
Description: GNT JACKET LINING	Supplier Article No: GNT-FS42-PS	Cutable Width:145.00	Placement Description: SLEEVE LINING				Ext Cost: 0.81
Comments:							
Material No: 34222	Supplier: HAAMA HK LTD	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield: 0.34	UOM: MTR
Description: HAAMA PC PLAINWEAVE JACKET POCKETING	Supplier Article No: HAA40691 WHITE	Cutable Width:145.00	Placement Description: JACKET POCKETING				Ext Cost: 0.29
Comments:							
Material No: 40669	Supplier: BUKAI	Content:	Placement:	Cut Direction:	Consumption Type: SOLID	Yield: 0.12	UOM: MTR
Description: BUKAI MESH	Supplier Article No: KNTA082	Cutable Width:68.00	Placement Description: JACKET GUSSET				Ext Cost: 0.11
Comments:							

BOM Name	BOM							
Total FOB	39.00	Total Shell Fabric	0.00	Total Trim	2.59	Total Labels and Packaging	0.43	
Total Lining Fabric	3.21	Total CM	0.00	Total Other	0.00	Size Range	MEN'S JACKET.VEST.SUIT BIG & TALL	
Offer No	170985	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC	
INTERLINING FUSIBLE & LINING & TRIM FAB								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
Material No: 37003	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield:	UOM:	Ext Cost:
Description: GNT POLYESTER TWILL JACKET BODY LINING	Supplier Article No: GNT-PCT6675	Cutable Width:57.00	Placement Description: JACKET PIPING					
Comments:								
Material No: 37003	Supplier: GNT GLOBAL INC	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield:	UOM:	Ext Cost:
Description: GNT POLYESTER TWILL JACKET BODY LINING	Supplier Article No: GNT-PCT6675	Cutable Width:57.00	Placement Description: JACKET BESOM					
Comments:								
Material No: 1849	Supplier: FREUDENBERG & VILENE INT'L. LTD (HK)	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield: 0.50	UOM: MTR	Ext Cost: 0.39
Description: FREUDENBERG WOVEN FRONT FUSIBLE SOFT TOUCH	Supplier Article No: B70	Cutable Width:0	Placement Description: FUSIBLE / JACKET FRONT PANEL (BT)					
Comments:								
Material No: 313	Supplier: FREUDENBERG & VILENE INT'L. LTD (HK)	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield: 0.47	UOM: MTR	Ext Cost: 0.34
Description: FREUDENBERG BI STRETCH FRONT PANEL JACKET INTERLINING	Supplier Article No: B60	Cutable Width:150.00	Placement Description: FUSIBLE / JACKET FRONT PANEL					
Comments:								
Material No: 33004	Supplier: FREUDENBERG & VILENE INT'L. LTD (HK)	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield: 0.30	UOM: MTR	Ext Cost: 0.22
Description: FREUDENBERG BI	Supplier Article No: TMW201 ASIA	Cutable Width:150.00	Placement Description: FUSIBLE / LAPEL					

BOM Name	BOM							
Total FOB	39.00	Total Shell Fabric	0.00	Total Trim	2.59	Total Labels and Packaging	0.43	
Total Lining Fabric	3.21	Total CM	0.00	Total Other	0.00	Size Range	MEN'S JACKET.VEST.SUIT BIG & TALL	
Offer No	170985	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC	
INTERLINING FUSIBLE & LINING & TRIM FAB								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
STRETCH LAPEL JACKET INTERLINING								
Comments:								
Material No: 938	Supplier: FREUDENBERG & VILENE INT'L. LTD (HK)	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield: 0.32	UOM: MTR	Ext Cost: 0.09
Description: FREUDENBERG NON WOVEN SMALL PARTS JACKET AND PANT FUSIBLE	Supplier Article No: AS25	Cutable Width:90.00	Placement Description: FUSIBLE / SMALL PARTS					
Comments:								
Material No: 939	Supplier: FREUDENBERG & VILENE INT'L. LTD (HK)	Content:	Placement:	Cut Direction: TWO WAY	Consumption Type: SOLID	Yield: 0.20	UOM: MTR	Ext Cost: 0.08
Description: FREUDENBERG NON WOVEN FUSE VENTS AND EDGE SOFT WRAP INSERT	Supplier Article No: AS901	Cutable Width:90.00	Placement Description: FUSIBLE / EDGE AND VENT					
Comments:								

BOM Name	BOM						
Total FOB	39.00	Total Shell Fabric	0.00	Total Trim	2.59	Total Labels and Packaging	0.43
Total Lining Fabric	3.21	Total CM	0.00	Total Other	0.00	Size Range	MEN'S JACKET.VEST.SUIT BIG & TALL
Offer No	170985	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC
TRIMS							
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information		
Material No: 2357	Supplier: KUFNER TRADING (SHANGHAI) CO. LTD.	Supplier Article No: CP1705024	Subtype: 004	Placement:	Size:	Yield: 1.00	UOM: PR
Description: KUFNER 2,3 BUTTON SIZES 34-62 STANDARD	Placement Description: CHEST PIECE						Ext Cost: 1.42
Comments:							
Material No: 2359	Supplier: KUFNER TRADING (SHANGHAI) CO. LTD.	Supplier Article No: SH1705008	Subtype: 007	Placement:	Size:	Yield: 1.00	UOM: PR
Description: KUFNER STANDARD TAILORED	Placement Description: SLEEVE HEAD						Ext Cost: 0.50
Comments:							
Material No: 33998	Supplier: CONTINENTAL COLLECTION	Supplier Article No: 81775 MOS, MOM, MOL	Subtype: 002	Placement:	Size:	Yield: 1.00	UOM: PR
Description: CONTINENTAL MODERN S-L	Placement Description: SHOULDER PADS						Ext Cost: 0.37
Comments:							
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 1.00	UOM: GRO
Description: TIGER BUTTON TAILORED	Placement Description: JACKET INSIDE BREAST						Ext Cost: 0.02
Comments:							
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 8.00	UOM: GRO
Description: TIGER BUTTON TAILORED	Placement Description: JACKET SLEEVE						Ext Cost: 0.16
Comments:							

BOM Name	BOM						
Total FOB	39.00	Total Shell Fabric	0.00	Total Trim	2.59	Total Labels and Packaging	0.43
Total Lining Fabric	3.21	Total CM	0.00	Total Other	0.00	Size Range	MEN'S JACKET.VEST.SUIT BIG & TALL
Offer No	170985	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC
TRIMS							
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information		
Material No: 2594	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 24L	Subtype: 015	Placement:	Size:	Yield: 1.00	UOM: GRO
Description: TIGER BUTTON TAILORED	Placement Description: JACKET SLEEVE EXTRA						
Comments:							
Material No: 2596	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 32L	Subtype: 015	Placement:	Size:	Yield: 2.00	UOM: GRO
Description: TIGER BUTTON TAILORED	Placement Description: JACKET FRONT						
Comments:							
Material No: 2596	Supplier: TIGER BUTTON	Supplier Article No: CW3435-00 32L	Subtype: 015	Placement:	Size:	Yield: 1.00	UOM: GRO
Description: TIGER BUTTON TAILORED	Placement Description: JACKET FRONT EXTRA						
Comments:							
Material No: 40014	Supplier: GNT GLOBAL INC	Supplier Article No: GNT-SD-1209-SA	Subtype: 019	Placement:	Size:	Yield: 1.00	UOM: EA
Description: GNT JACKET OR SUIT SIZE TOPPER	Placement Description: CLIP ON HANGER HOOK ON TOP OF SEPARATES DONUT						
Comments:							

BOM Name	BOM							
Total FOB	39.00	Total Shell Fabric	0.00	Total Trim	2.59	Total Labels and Packaging	0.43	
Total Lining Fabric	3.21	Total CM	0.00	Total Other	0.00	Size Range	MEN'S JACKET.VEST.SUIT BIG & TALL	
Offer No	170985	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC	
LABELS & PACKAGING								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
Material No: 33020	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: JAW-2	Label Name: JAW	Label Type:	Placement:	Yield: 1.00	UOM: 1000	Ext Cost: 0.03
Description: MAIN LOGO LABEL	Placement Description: CENTERED BELOW INTERIOR RIGHT CHEST POCKET							
Comments:								
Material No: 34224	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: GN-JPS	Label Name: GENERIC	Label Type:	Placement:	Yield: 1.00	UOM: 1000	Ext Cost: 0.02
Description: SIZE MAIN LOGO CONTENT COO PO# IMPORT# CARE LABEL	Placement Description: INSIDE LEFT INTERIOR BREAST POCKET							
Comments:								
Material No: 3934	Supplier: JAKIN GROUP LTD.	Supplier Article No: JAW-5-A-FTC	Label Name: JAW	Label Type:	Placement:	Yield: 1.00	UOM: 1000	Ext Cost: 0.01
Description: COO NECK LABEL	Placement Description: CENTERED ON NECK SEAM							
Comments:								
Material No: 47039	Supplier: JAKIN GROUP LTD.	Supplier Article No: JAW-7-11-PL	Label Name: JAW	Label Type:	Placement:	Yield: 1.00	UOM: 1000	Ext Cost: 0.35
Description: JAW HANGTAG WITH ROPE AND SEAL	Placement Description: LOOPED THROUGH LAPEL BUTTON HOLE							
Comments:								


BOM Name	BOM						
Total FOB	39.00	Total Shell Fabric	0.00	Total Trim	2.59	Total Labels and Packaging	0.43
Total Lining Fabric	3.21	Total CM	0.00	Total Other	0.00	Size Range	MEN'S JACKET.VEST.SUIT BIG & TALL
Offer No	170985	Offer Confirmed Date	06/19/2025	Vendor	RAYMOND AMERICA	Factory	SILVER SPARK APPAREL LIMITED ETHIOPIA PLC

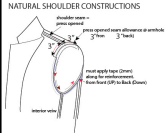
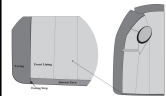
LABELS & PACKAGING								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
Material No: 33020	Supplier: INTERNATIONAL TRIMMINGS & LABELS (ASIA) LTD	Supplier Article No: JAW-2	Label Name: JAW	Label Type:	Placement:	Yield: 1.00	UOM: 1000	Ext Cost: 0.03
Description: MAIN LOGO LABEL	Placement Description: CENTERED ON BOTTOM PORTION OF FRONT EXTERIOR LEFT							
Comments:								


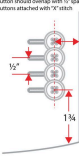

CM								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
No Components available for this Section								

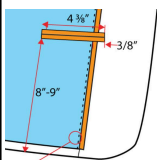
OTHER								
Article #/Description	Article #/Description	Item Information	Item Information	Item Information	Item Information			
No Components available for this Section								

Model Name	SEWING DETAILS
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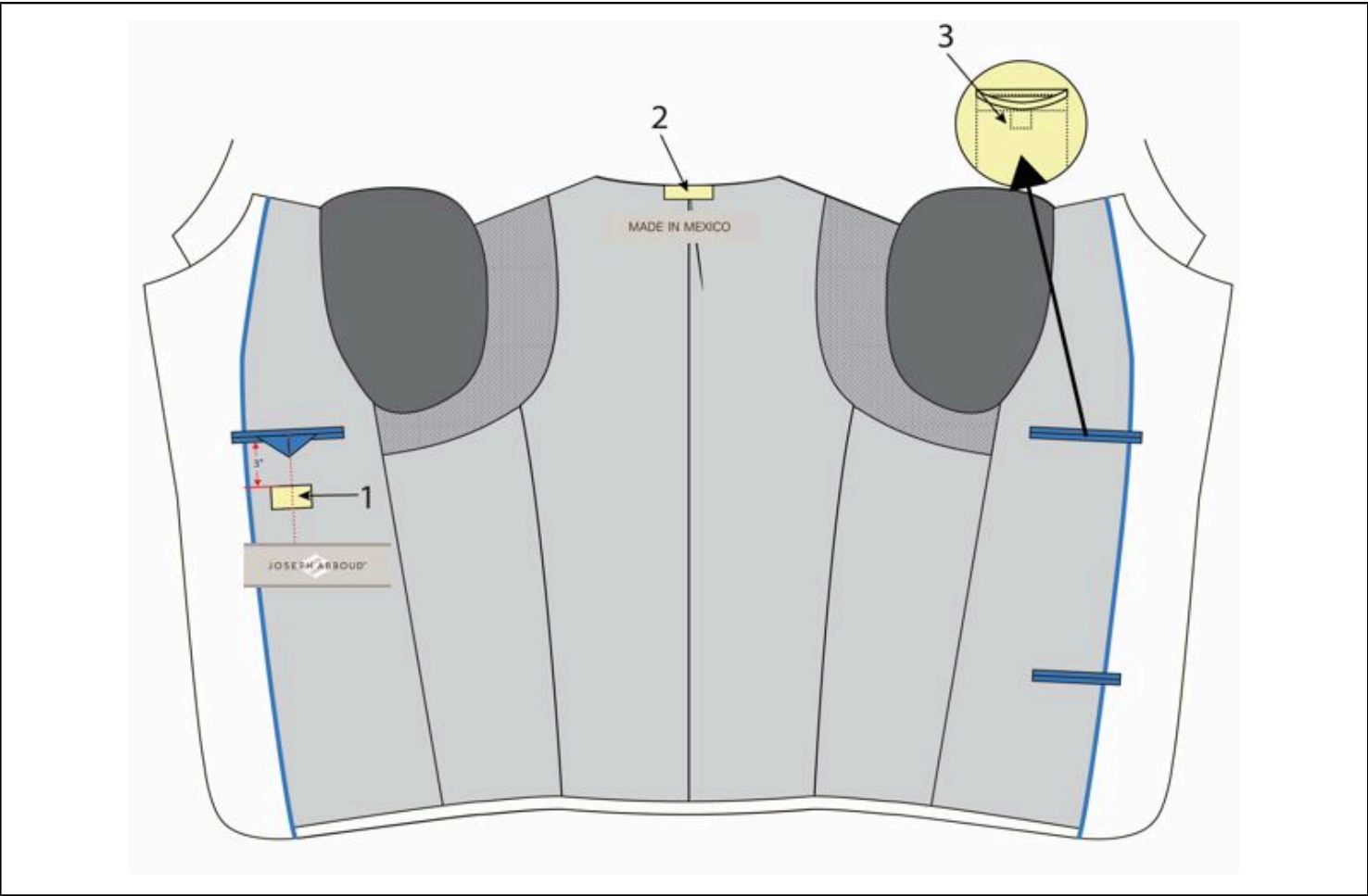
Sewing Detail Information				
Image	Code	Type	Description	Comments
	FD03	FRONT DARTS	SINGLE NEEDLE AND PRESSED OPEN.	
	EBRP50	EXTERIOR BREAST POCKET	BREAST WELT POCKET MUST BE PICK STITCHED WITH 5-6 SPI AND DELICATE (BABY TACK) BAR TACKED CORNERS. FOLLOW MAKER FOR CORRECT SETTING AND ANGLE. USE SELF- FABRIC FOR FACING AND LINING FOR POCKET BAG. POCKET DEPTH MUST MEASURE AT CENTER 5 ¼". POCKET WELT OPENING: SIZE 34-39 IS 4", SIZE 40-47 IS 4 ¼". SIZE 48-70 IS 4 ½".	
	EFP160	EXTERIOR FRONT POCKET	FLAP TO BE FACED WITH LINING.APPLY 1/16" PICK STITCH 5-6 SPI FINISHED EDGES. FLAP IS SET UNDER TOP BESOM WELT. BESOM IS TO BE CUT ON STRAIGHT GRAIN (WARP) OF FABRIC. FINISHED BESOM HEIGHT IS 3/16" (3/8" ON THE DOUBLE). BESOM IS SET ½" FROM FRONT DART TOWARDS CF, FOR CORRECT SETTING OF POCKET PLEASE FOLLOW PATTERN. FOLLOW SPEC FOR POCKET FLAP HEIGHT. FOLLOW PATTERN AND MARKER FOR CORRECT SHAPE OF FLAPS. POCKET FLAP OPENING: SIZE 34-47 IS 6" SIZE 48-70 IS 6 ½".	
	EFP123	EXTERIOR FRONT POCKET	ALL EXTERIOR POCKET OPENINGS (BESOMS/ WELTS OR PATCH) TO BE TEMPORALLY CLOSED AT CENTER WITH LONG BASTING STITCHES 5 TO 6 SPI. LEAVE MIN. 1" AT EACH CORNER UNSTITCH FOR EASY REOPENING.	
	L22	LAPEL	LAPEL FROM OUTSIDE: 1/16" PICK STITCH, 5 SPI, FAVORED TO UNDER SIDE.	
	CBS03	CENTER BACK SEAM	SINGLE NEEDLE CLEAN FINISH SEAM, PRESSED OPEN.	
	UC01	UNDER COLLAR	FELT CLEAN FINISHED AT NOTCH, ZIG ZAGGED AT OUTER EDGE FROM POINT TO POINT. ZIGZAG STITCH HEIGHT IS 1/8"-3/16" WITH 7-8SPI.	
	CL13	COLLAR	TWO PIECE CLEAN FINISH. AS AN OPTION WE WILL ACCEPT 1 PIECE COLLAR AS WELL.	
	SS39	SHOULDER SEAMS	APPLY BIAS STITCH STAY TAPE ALONG THE FRONT SHOULDER SEAM, DO NOT LOCK OR DOUBLE FUSE	

Model Name		SEWING DETAILS		
			FRONT SHOULDER. DUE TO VENTILATION PURPOSE, APPLY MINIMUM FUSE AT BACK SHOULDER AND NECK AREAS. BACK FULLNESS SHOULD BE EQUALLY DISTRIBUTED. ASSEMBLY SHOULDER SEAM W/ FLEXIBLE LOCK STICH, OR W/2 THREADS CHAIN STITCH , PRESS OPEN SEAM.	
	AS25	ARMHOLE SEAM	SINGLE NEEDLE WITH STAY TAPE, ARMHOLE CROWN SEAM SHOULD BE PRESSED OPEN 3" DOWN FROM THE SHOULDER SEAM IN BOTH FRONT AND BACK.	
	SS11	SHOULDER SEAMS	SINGLE NEEDLE PRESSED OPEN.	
	SP02	SLEEVE PLACKET	CLEAN TURNED WITH MITERED CORNERS.	
	SLS01	SLEEVE SEAM	SINGLE NEEDLE PRESSED OPEN.	
	SH07	SLEEVE HEM	CLEAN TURN MINIMUM 1 1/2" TO MAXIMUM 2".	
	BTH18	BOTTOM HEM	SINGLE NEEDLE, THEN TACK HEM TO SIDE PANEL SEAMS AND CENTER BACK SEAM LINING WILL HANG 1/2" BELOW TOP OF HEM TURN BACK, INSIDE GARMENT	
	V09	VENT	TOP VENT CLEAN TURN 1 1/2", BOTTOM VENT CLEAN FINISH WITH LINING AND EDGE STITCH.	
	V02	VENT	VENT TEMPORALLY CLOSED FOR SHIPPING PURPOSE WITH "X" STITCH, 1" VISIBLE OUTSIDE FOR ALL REGULAR FABRIC. AS GENERAL RULE USE BASTING WHITE COLOR THREADS NM#150 OR THINNER, UNLESS IS DIFFERENT COLOR IS INSTRUCTED SENSITIVE FABRIC VELVET, CORDUROY ETC.. VENT TO BE TACKED FROM INSIDE TO AVOID IMPRESSION.	
	BTH10	BOTTOM HEM	CLEAN TURN MINIMUM 1 1/2" TO MAXIMUM 2".	
	BTH017	BUTTON HOLE	KEYHOLE LAPEL BUTTON HOLE 28L WITH BAR TACKED END,CUT 1/4"AT CENTER, SET 1 1/8" DOWN FROM NOTCH EDGE AND 5/8" IN FROM INSIDE OF BUTTON HOLE	

Model Name		SEWING DETAILS		
	BTH003	BUTTON HOLE	FRONT BUTTONHOLE KEYHOLE STYLE: BUTTONHOLES ARE TO BE SET SO THAT THE MIDDLE OF THE EYELET FINISHES 5/8" FROM THE FRONT EDGE OF THE COAT. THEY SHOULD BE CLEAN, TRIMMED AND FREE OF ANY LOOSE THREADS. FINISHED BUTTONHOLE LENGTH IS 1 1/8" INCLUDING THE BARTACK FOR SIZE 32L. FINISHING SPECS; 72 STITCH COUNT # 70 LOOPER AND NEEDLE # 30 GIMP.	
	EB07	EXTERIOR BUTTONS	CUFF BUTTONS OVERLAPPED ,ATTACHED WITH CROSS STITCH. 1ST BUTTON STARTING 1 3/4" FROM SLEEVE OPENING EDGE TO THE CENTER OF BUTTONS.	
	EB04	EXTERIOR BUTTONS	FRONT BUTTONS ARE TO BE SET 5/8" FROM THE FINISHED FRONT EDGE OF THE COAT TO THE MIDDLE OF THE BUTTON. BUTTONS ARE TO BE SEWN SECURELY WITH A CROSS STITCH (X) FINISH AND A THERMOFUSION YARN 1/8" WRAPPED NECK. THE PREFERRED METHOD FOR WRAPPING THE BUTTONS IS USING THE ASCOLITE SYSTEM.	
	LNG03	LINING	CONTRAST LINING BEING SPLINTED HORIZONTALLY IN A "BOWING SHAPE". SINGLE NEEDLE , PRESS TOWARD BACK .	
	LNG06	LINING	BOTTOM PANELS OF LINING TO BE SEPARATED STITCHED VERTICAL SEAMS : FRONT TO SIDE BODY & BACK PANEL	
	PNG03	PIPING	ENSEMBLE UPPER CONTRAST LINING/MESH WITH BOTTOM PART HORIZONTALLY. INSERT SKINNY 1/8" BIAS CONTRAST PIPING, TO BE SANDWICHED BETWEEN UPPER AND BOTTOM PART OF LINING/ MESH. PRESS PIPING TOWARDS FRONT FACING AND UP IN BACK.	
	IS28	INTERIOR SEAMS	SIDE SEAMS ARE SINGLE NEEDLE AND PRESSED OPEN ONLY IF NO VENTS ON SIDE SEAM. IF BACK IS WITH SIDE VENTS THE BOTH SEAM SHOULD BE PRESSED TOWARD BACK PANEL. DUE TO ALTERATION PURPOSE THE SEAM ALLOWANCE SHOULD BE NOT CLIPPED OR DAMAGED.	
	FCG50	FACING	FRENCH FACING WITH CHEST POCKET EXTENSIONS, SINGLE NEEDLE TO LINING WITH 1/8" BIAS PIPING.	

Model Name		SEWING DETAILS		
	CBS21	CENTER BACK SEAM	SINGLE NEEDLE CENTER BACK SEAM WITH 1/2"-3/4" CENTER BACK VERTICAL PLEAT STARTING AT CENTER BACK NECK.	
	PLT01	PLEATS	JACKET LINING 3/4" HORIZONTAL EASE . PLEAT PRESSED DOWN FROM THE CB NECK TO THE WAIST. PLEAT FOLD FACED WEARER RIGHT TO LEFT SIDE.	
	ILP01	INTERIOR LEFT POCKET	MACHINE MADE 5 1/4" BESOM. POCKET IS 7" DEEP. BESOM IS SEWN WITH LINING. POCKET FACING IS 2" UPPER LINING.	
	IUP16	INTERIOR UTILITY POCKET	MACHINE MADE 4 3/8" BESOM OPENING. BESOM IS SET 3/8" INTO FACING, BOTH SIDE OF BESOM VERTICALLY BAR-TACKED . POCKET BAG IS 5 1/2" DEEP. PLACE UTILITY POCKET OPENING 8"-9" FROM HEM TO BOTTOM OF BESOM SEAM.	
	IRP07	INTERIOR RIGHT POCKET	MACHINE MADE 5 1/4" BESOM WITH PASSPORT FLAP WITH BUTTON HOLE SET UNDER TOP WELT OF BESOM IS SEWN WITH LINING. POCKET BAG IS 7" DEEP , UPPER FACING IS 2" WIDE.	
	ILP41	INTERIOR LEFT POCKET	DOUBLE BESOM WITH FACING AND POCKET BAG. SET 1" FROM THE BOTTOM EDGE OF THE INSIDE BREAST POCKET BESOM TO THE TOP OF THE PEN POCKET BESOM. 1 1/2" FINISHED POCKET OPENING. POCKET BAG DEPTH SHOULD BE 6".	
	LNG14	LINING	BOTTOM HEM, SINGLE NEEDLE, THEN TACK HEM OR BLIND STITCH FROM INSIDE. LINING WILL HANG 1/2" BELOW TOP OF HEM TURN BACK, INSIDE GARMENT. IF HALF CANVAS APPLY FELLED STITCH	
	LNG07	LINING	SINGLE NEEDLE PRESSED TOWARD BACK.TACKED AT ARMHOLE	
	LNG20	LINING	SLEEVE CUFF LINING SINGLE NEEDLE, THEN TACK HEM TO THE SEAM OR BLIND STITCH FROM INSIDE. LINING WILL HANG 3/8" TO 1/2" INSIDE CUFF. IF HALF CANVAS APPLY FELLED STITCH	

Model Name	LABEL PLACEMENT
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Description
Comments

Model Name	LABEL PLACEMENT	
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The image shows a technical drawing of a linen jacket, split into front and back views. Callout 4 points to a label on the upper left chest. Callout 5 points to a label on the lower right chest, with a dimension of 1 1/2" indicated. Callout 6 points to a label on the lower right hem. Callout 7 points to a label on the lower left hem, with a dimension of 1 1/2" indicated. A price tag is shown on the back view, displaying 'JOSEPH ABBOUD', 'LINEN JACKET', '429 / 304', and '\$190.00'.

Description
Comments