



Machine Name: 30R

Machine Dia:

Fabric:

Knit ID	Start Time	End Time	Time Taken	No of Doff	Lycra	Need line	Hole	Other	Inspection
1	23:20	13:52	14h 32m	3300	1	0	0	twoply: 1, shutoff: 1	
2	13:52	14:08	0h 16m	244	0	0	0	0	
3	14:08	18:24	4h 16m	3300	1	0	0	0	
4	18:24	running	running	3300	0	0	0	0	

Remarks:

Knitting Incharge

Quality Incharge

Defect Log Report

Time	Defect Type	Revolution	Rollno	Shift
00:41:03	twoply	1082	1	Shift C
11:29:16	lycra	1361	1	Shift A
13:35:16	shutoff	3067	1	Shift A
15:25:05	lycra	945	3	Shift B