

Specification of Materials Used

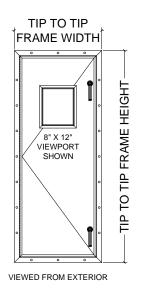
SD2200 2" Non-Thermal

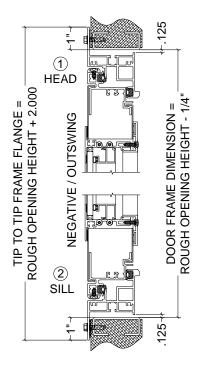
Submittal Form

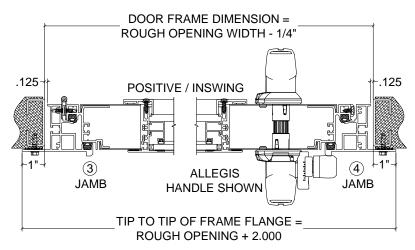
SD2200

NEGATIVE / OUTSWING SHOWN AT HEAD & SILL

POSITIVE / INSWING SHOWN AT **JAMBS**







Note and Special Instructions

- ~ *Unless otherwise noted, all doors are as viewed from exterior.*
- ~ Unless otherwise noted, all doors are dimensioned 1/4" less than clear or rough opening.
- ~ Hinges are opposite latching hardware, unless a plug door or fixed access panel has been supplied.
- ~ Allegis Handles shown on drawings, refer to Latching Handle section for project specific hardware.
- ~ Negative (Outswing) Head and Sill detailed. Positive (Inswing) Jambs detailed.
- ~ Door frame is weeped at sill, do not install upside down.
- Refer to WinTech Installation Manual for door mounting, maintenance, and cleaning.
- ~ De.

~ Details are not to scale.		
<u>Creation Date: 4/28/2017</u>	<u>Item #: SD-2200</u>	Revision Date:xx/xx/20xx

<u>Door Construction</u> – 45° degree mitered corners with screw spline assembly:			
□ Negative (Outswing) □ Positive (Inswing)			
<u>Aluminum Extrusions</u> – Aluminum made of 6063-T5 with minimum wall thickness .080.			
Double Gasket Door (2g) – Two (2) Custom Extruded EPDM Closed Cell sponge gaskets.			
Foam Door Insulation – Made from BASF AUTOFROTH® 2 part Expandable Polyurethane Foam. Density of 2.40 lbs/ f^3 , and thermal properties of K = 1.90; R Foam Only = 10.5.			
Door Panel Skins:			
Interior Skin:			
Exterior Skin:			
Hinge/s - #304 Stainless Steel Piano Hinge:			
□ 10" Hinges □ Continuous Hinges □ No Hinges			
(Multiple Hinges) (Single Hinge)			
Latching Handles:			
View Port Glass (if applicable):			
□ View Port □ No View Port			
\square 8" x 8" \square 8" x 12" \square 12" x 12" (Viewing Size)			
□ Other:			
Make up:			

Customer Information:

Available

Note: Non-Thermal View Port Shown, Thermal View Port