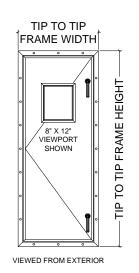


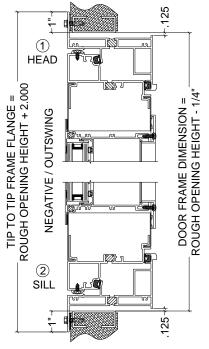
SD4200T 2" Thermal Submittal Form

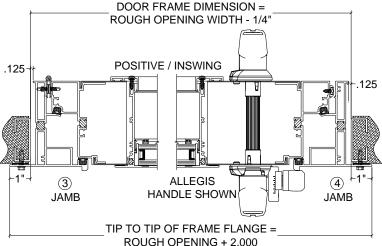
Specification of Materials Used

SD4200T NEGATIVE / OUTSWING SHOWN AT HEAD & SILL

POSITIVE / INSWING SHOWN AT JAMBS







<u>Door Construction</u> – 45° degree mitered corners with screw spline assembly:

□ Negative (Outswing) □ Positive (Inswing)

<u>Aluminum Extrusions</u> – Aluminum made of 6063-T5 with minimum wall thickness .080.

<u>Thermal Break</u> – Consists of BASF ELASTOCAST® ISOCYANATE 2 part thermal Pour and Debridge.

<u>Double Gasket Door (2g)</u> – Two (2) Custom Extruded EPDM Closed Cell sponge gaskets.

Foam Door Insulation – Made from BASF AUTOFROTH® 2 part Expandable Polyurethane Foam. Density of 2.40 lbs/ f^3 , and thermal properties of K = 1.90; R Foam Only = 10.5.

Door Panel Skins:

Interior Skin:	
Exterior Skin:	

Hinge/s - #304 Stainless Steel Piano Hinge:

□ 10" Hinges	□ Continuous Hinges	□ No Hinges
(Multiple Hinges)	(Single Hinge)	

Latching Handles:

View Port Glass (if applicable):

□ View Port		□ No View Port
□ 8" x 8"	□ 8" x 12"	□ 12" x 12" (<i>Viewing Size</i>)
□ Other:		
Make up:		

Note and Special Instructions

- ~ *Unless otherwise noted, all doors are as viewed from exterior.*
- ~ Unless otherwise noted, all doors are dimensioned ¼" less then clear or rough opening.
- ~ Hinges are opposite latching hardware, unless a plug door or fixed access panel has been supplied.
- ~ Allegis Handles shown on drawings, refer to Latching Handle section for project specific hardware.
- ~ Negative (Outswing) Head and Sill detailed. Positive (Inswing) Jambs detailed.
- ~ Door frame is weeped at sill, do not install upside down.
- ~ Refer to WinTech Installation Manual for door mounting, maintenance, and cleaning.
- ~ Details are not to scale.

reation <u>Date:</u> 4/21/2017	<u>Item #: SD-4200T</u>	Revision Date:xx/xx/20xx

<u>Customer Information:</u>

Project:
Customer:
Engineer:
Contractor: