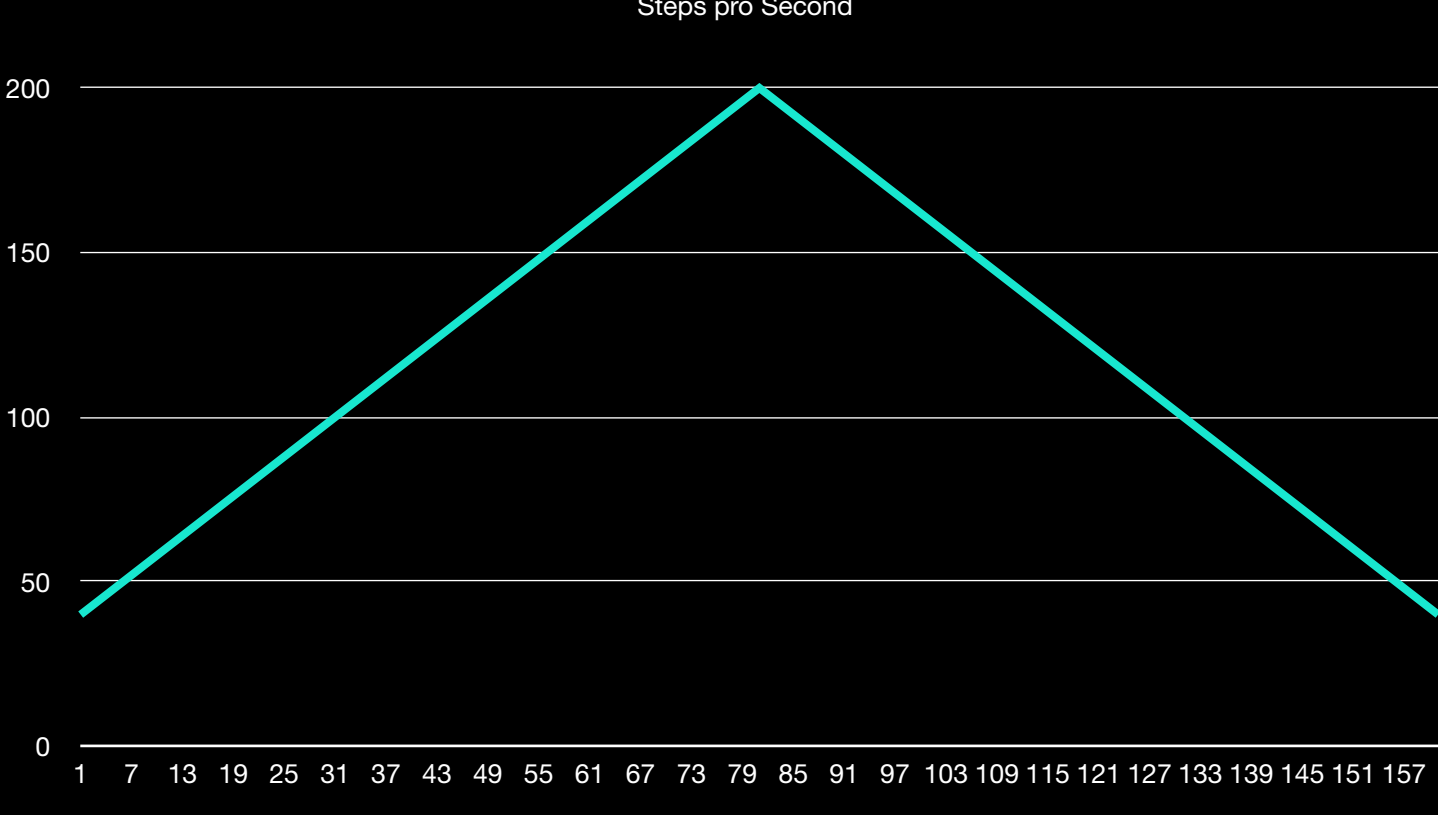


180 Deg Steps		
Steps		Steps pro Second
	1	40
	2	42
	3	44
	4	46
	5	48
	6	50
	7	52
	8	54
	9	56
	10	58
	11	60
	12	62
	13	64
	14	66
	15	68
	16	70
	17	72
	18	74
	19	76
	20	78
	21	80
	22	82
	23	84
	24	86
	25	88
	26	90
	27	92
	28	94
	29	96
	30	98
	31	100
	32	102
	33	104
	34	106
	35	108
	36	110
	37	112
	38	114
	39	116
	40	118
	41	120
	42	122
	43	124
	44	126
	45	128
	46	130
	47	132
	48	134
	49	136
	50	138
	51	140
	52	142
	53	144
	54	146
	55	148
	56	150
	57	152
	58	154
	59	156
	60	158
	61	160
	62	162
	63	164
	64	166
	65	168
	66	170
	67	172
	68	174
	69	176
	70	178
	71	180
	72	182
	73	184
	74	186
	75	188
	76	190
	77	192
	78	194
	79	196
	80	198
	81	200
	82	198
	83	196
	84	194
	85	192
	86	190
	87	188
	88	186
	89	184
	90	182
	91	180
	92	178
	93	176
	94	174
	95	172
	96	170
	97	168
	98	166
	99	164
	100	162
	101	160
	102	158
	103	156
	104	154
	105	152
	106	150
	107	148
	108	146
	109	144
	110	142
	111	140
	112	138
	113	136
	114	134
	115	132
	116	130
	117	128
	118	126
	119	124
	120	122
	121	120
	122	118
	123	116
	124	114
	125	112
	126	110
	127	108
	128	106
	129	104
	130	102
	131	100
	132	98
	133	96
	134	94
	135	92
	136	90
	137	88
	138	86
	139	84
	140	82
	141	80
	142	78
	143	76
	144	74
	145	72
	146	70
	147	68
	148	66
	149	64
	150	62
	151	60
	152	58
	153	56
	154	54
	155	52
	156	50
	157	48
	158	46
	159	44
	160	42
	161	40



Every half-step is 0.9, therefore $0.9 \cdot 180 = 161$ Steps needed for a 180 Degree rotation.
The speed is being controlled by the input parameter >>step_frequency<< where the minimum is 1 and maximum is 255 steps pro Second. Therefore the data below shows that the speed should increase linear to the the step. After the motor reach $161/2 = 81$ Steps it should decrease its speed until it goes back into 40 Steps pro seconds and should therefore stop.

When the steps == 161 and the direction change, the steps should be reseted into 0

entity Crane_Control

port: