



THE OHIO STATE UNIVERSITY



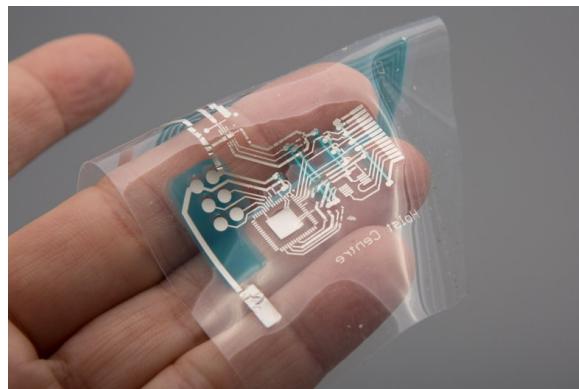
Wearable Device Presentation

Presentation Outline

1. Problem Statement, Project Needs, and Project Restraints
2. Requirements Table
3. Similar Product Market Research + Inspiration for Project
4. Visual Representation of Final Device and User Interface
5. Block Diagram of System Architecture and Process/Flow
6. Value Added
7. Project Milestones and Management
8. Project Management
9. Cost Analysis, Approach to prototype, and Component Selection
10. Hardware and Software Design Methodology
11. Hardware and Software Results
12. DEMO

Problem Statement

Design, build, and test a device that tracks health vitals to ensure a person is in a stable condition or alert them if they are not. The device needs constant contact with the person's skin, high accuracy, long battery life for everyday use, and enough area to integrate the system on. The final device will be composed of discrete components and chips that are integrated in a hybrid fashion to form a whole system that is powered by a FlexEnergy battery and/or energy harvester.



Project Needs

Target User 1: Fitness Enthusiast:

1. Heart rate
2. Electrolytes
3. VO₂ max
4. Curve of heart rate
5. Calories burned (estimation)

Target User 2: Patient/Healthcare Professionals:

1. Heart rate
2. Oxygen levels
3. Body temp
4. Respiration rate
5. Blood pressure

Project Restraints

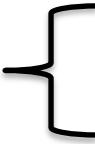
- \$200 Spring Semester Budget and \$500 Fall Semester Budget
- Lingering Supply Chain Constraints leading to lots of components being out of stock with long lead times
- P Card availability related issues
- Project Milestones set by Team and Structured assignments





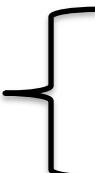
Requirements Table

Dimensions



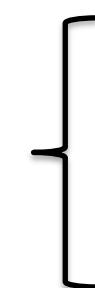
Requirements	Requirement Status	Units	Range	Ideal
Width	Mandatory	mm	100 - 200	130
Length	Mandatory	mm	200 - 300	250
Thickness	Mandatory	mm	7.0 - 15.0	12

Performance



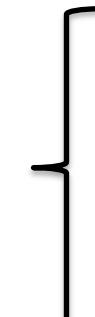
Accuracy Measuring Vitals	Mandatory	%	95 - 100	99
Battery Life	Mandatory	Hours	9.0 - 15.0	12
Power Output (Transmitting)	Mandatory	mW	10 - 100	20
Comfortability	Mandatory	Likert Scale	0 - 10	9

Transmitting



Update Display Speed	Mandatory	Seconds	30 - 300	30
Data Recording Speed	Mandatory	Seconds	0 - 300	200
Data Transmission Speed	Mandatory	GHz	2.0 - 5.0	2.4
Transmitting Range (Indoors)	Mandatory	Feet	100 - 200	150
Transmitting Range (Outdoors)	Mandatory	Feet	200 - 400	300
Transmitting Frequency	Mandatory/Tradeoff	GHz	2.3-2.5	2.4

Data/Vitals



Heart Rate	Mandatory	BPM	50 - 200	80
Oxygen Levels	Mandatory	%	80 - 100	95
Blood Pressure	Mandatory	mmHg	100/60 - 200/140	120/80
Motion Detection (1D)	Mandatory	Status	no motion - motion	
Advanced Motion Detection (3D)	Tradeoff	TBD	TBD	TBD
Sweat Concentration Levels	Tradeoff	mg/L	700-1500	1100
Blood Sugar	Tradeoff	mg/dl	70-200	120

Market Research: Similar Products and Ideas – Apple watch



- Also has LEDs and photosensors to detect oxygen levels
- Also measures heart rate
- Also displays motion and location data
- Capable of interacting with other apple products and capable of messaging
- More geared to a Fitness Enthusiast/Recreational use
- Comes in at a very high price for the consumer (\$250-\$800)

Market Research: Similar Products and Ideas - fitbit

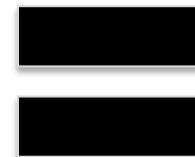
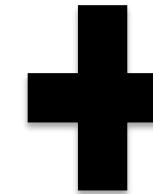
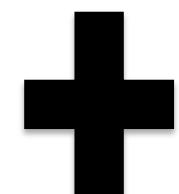
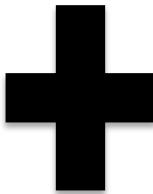


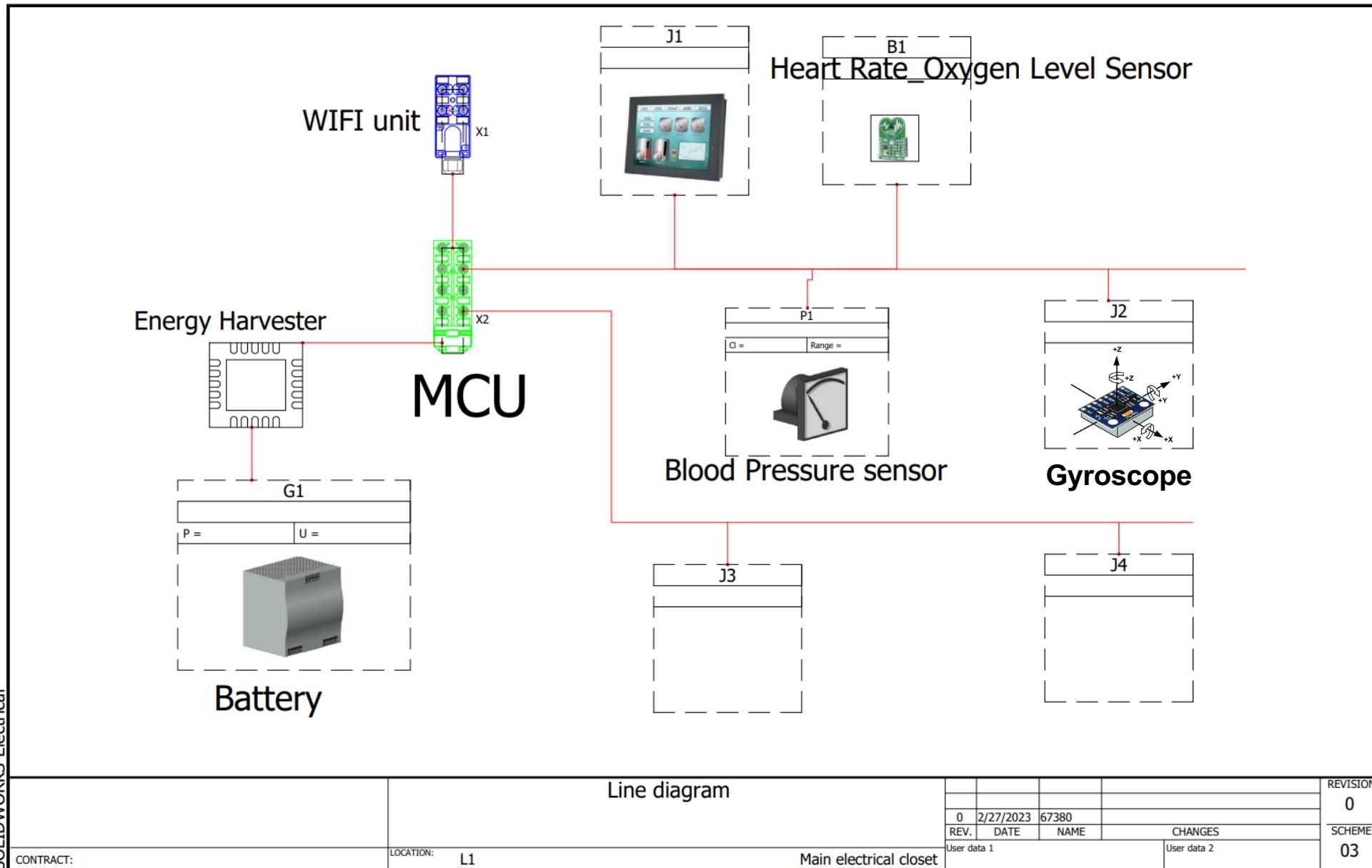
- It's also a wearable device marketed towards fitness enthusiasts for tracking progression and vitals
- Tracks heart rate, step count, sleep, water and food intake, stress, weight, etc
- Comes at a lower/intermediate cost to the consumer (\$100-\$350)





Inspiration for Current Design Idea







Visual Representation of Final Device

Water Blocking

The internal waterproof layer will prevent sweat and rain from seeping through the material





Final Device Schematic

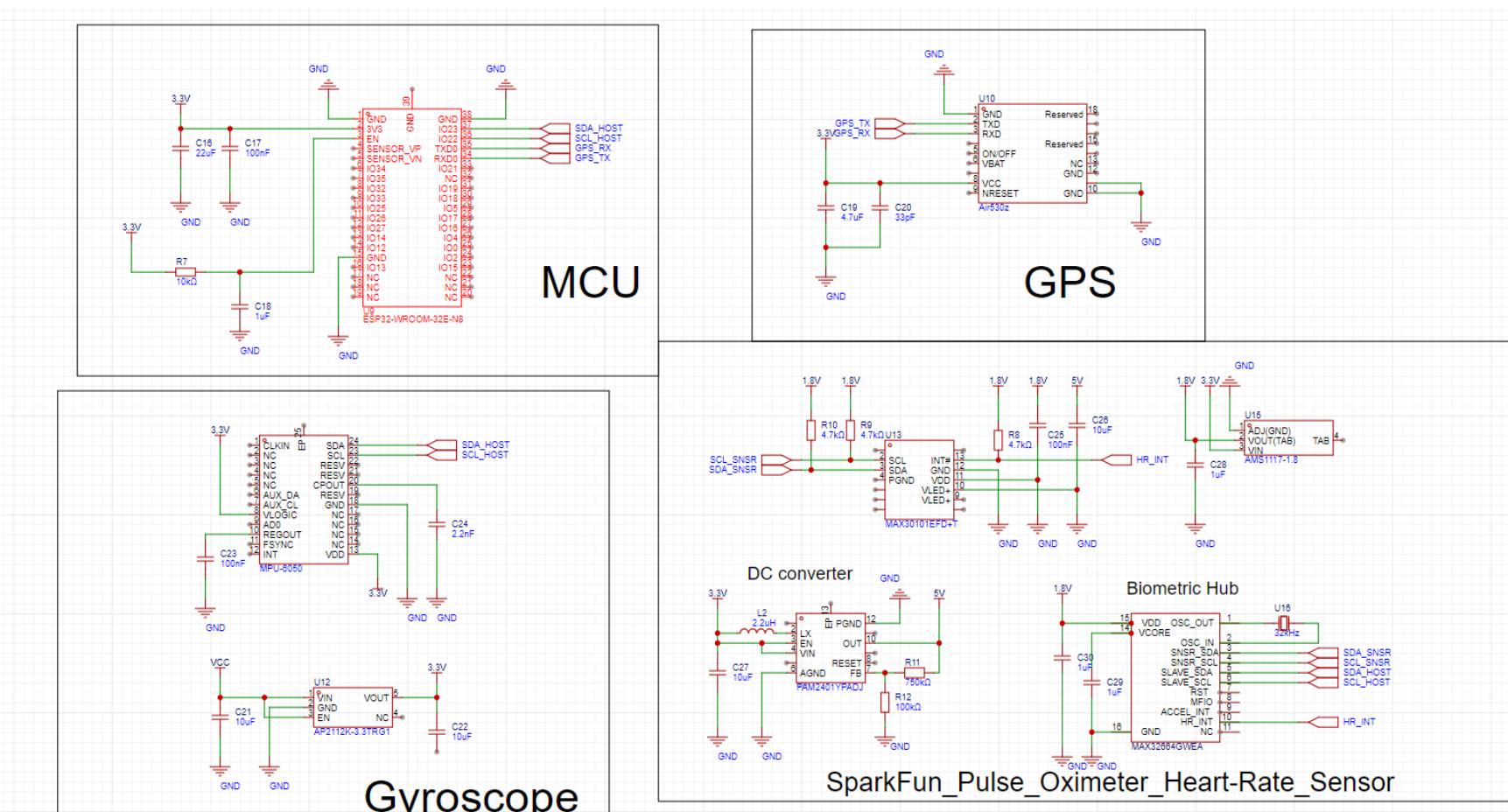
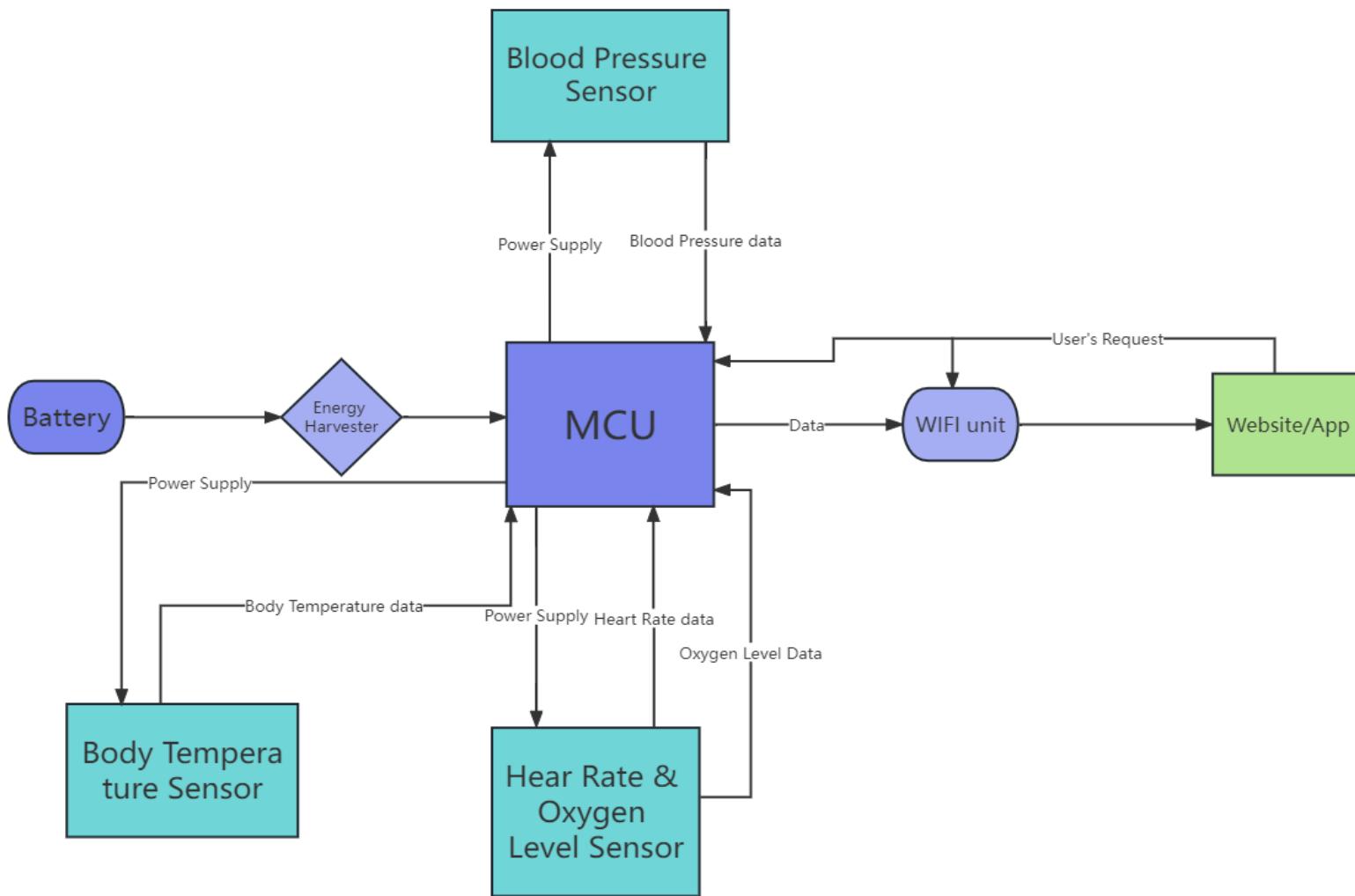


Diagram Of Process



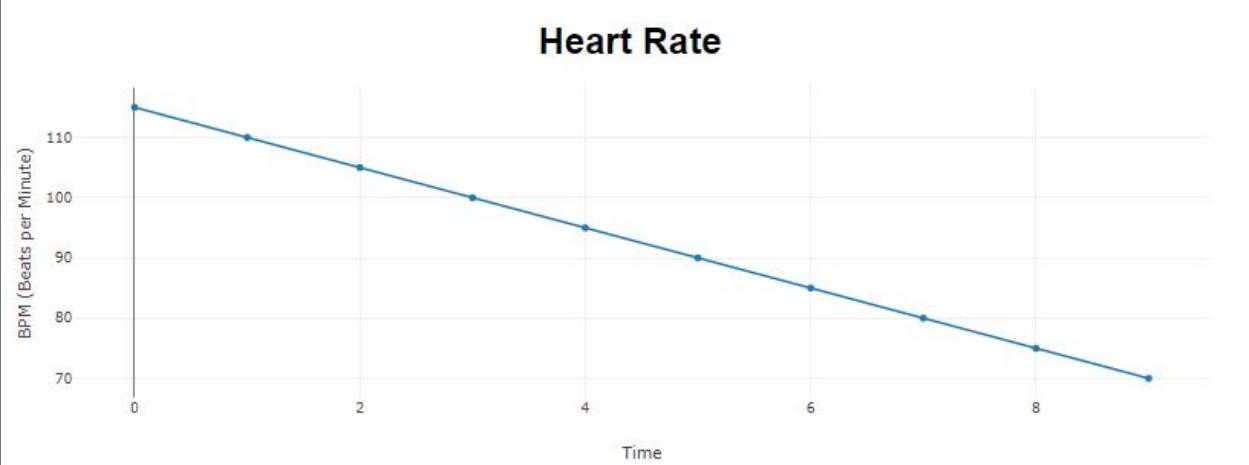


REST API Features – "Sessions"

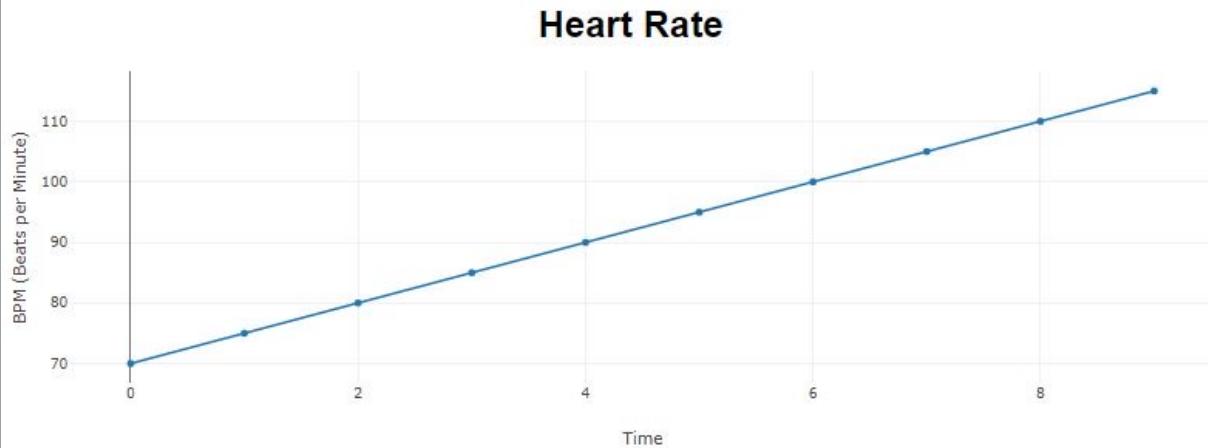
```
# Login route
@app.route('/login', methods=['GET', 'POST'])
def login():
    token = ACCESS_TOKEN
    if request.method == 'POST':
        username = request.form['username']
        password = request.form['password']
        user = UserData.query.filter_by(username=username).first()
        if user and user.password == password:
            session['logged_in'] = True
            session['user_id'] = user.user_id
            return redirect(url_for('home'))
        else:
            session['show_popup'] = True
            return redirect('signup')
    else:
        if session.get('logged_in', False):
            return render_template('login.html')
```



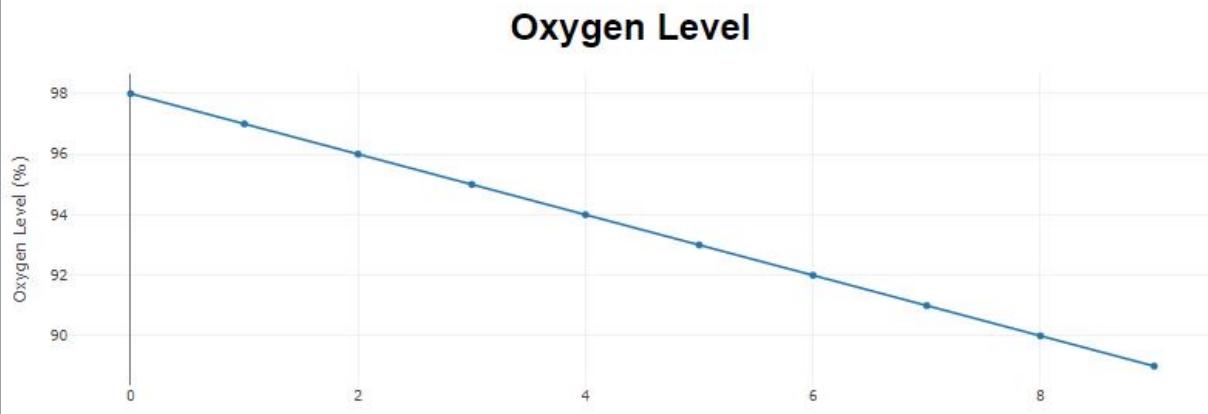
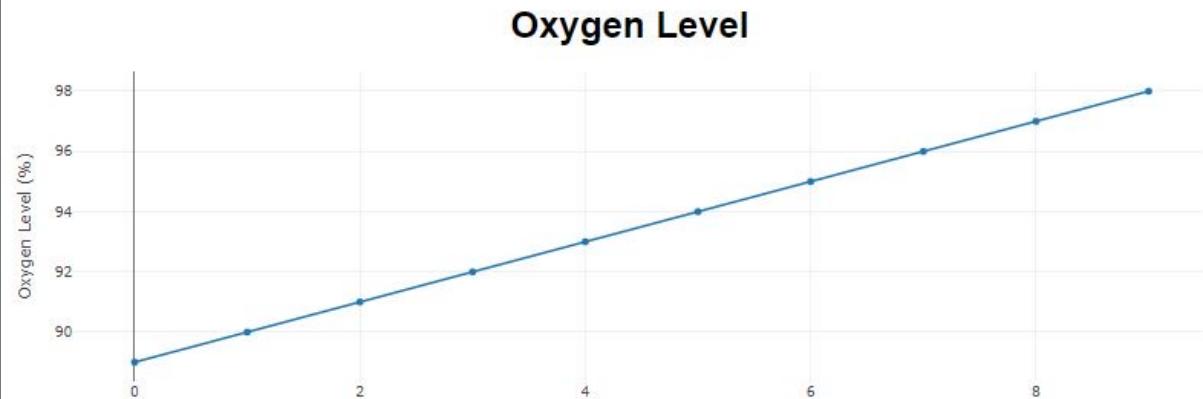
Session Examples



Heart rate refers to the number of times the heart beats per minute, and it indicates the strength and efficiency of the heart's pumping function. The normal range for heart rate in adults is 60 to 100 beats per minute, with variations depending on age, physical activity, and health conditions.

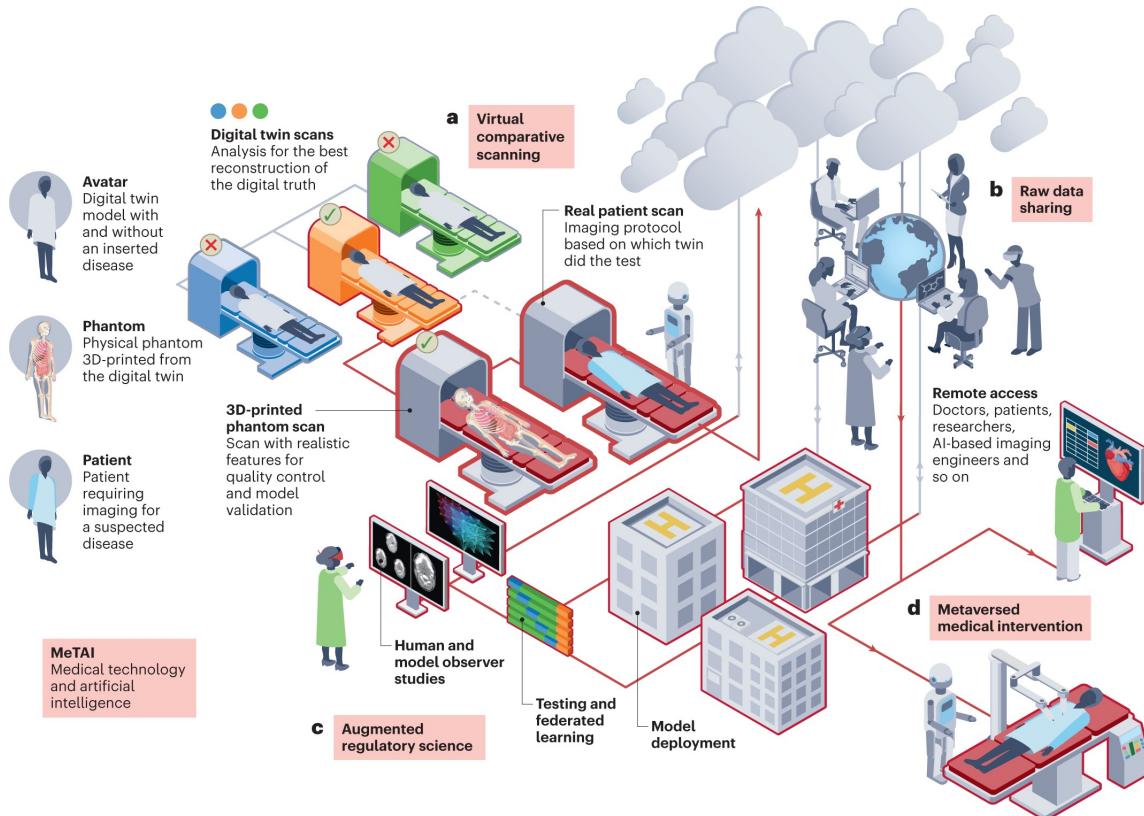


Heart rate refers to the number of times the heart beats per minute, and it indicates the strength and efficiency of the heart's pumping function. The normal range for heart rate in adults is 60 to 100 beats per minute, with variations depending on age, physical activity, and health conditions.





Market Research: The Value our Product Provides; The So what?



- Remote healthcare opens the door to limitless opportunities, especially when paired with IoT.
- It is projected to be one of the most innovative and rapidly expanding fields.
- The team's idea applies some critical technological possibilities, while still being accessible to patients, geared towards health enthusiasts as well.
- Additionally, the use of flexible components will make the device size, weight, portability, comfort, and power more efficient for the user

Project Milestones

1. Finalize language(s) used for sensors, post request, database/data dashboard, and email/SMS by 9/14/23
2. Order and received components by 9/28/23
3. Learn basics of Arduino and read data from assigned sensor, and have functional data dashboard by 10/17/23
4. Give Midsemester Progress Presentation on 10/26/23
5. Have made post request(s) with at least one real measured vital displayed on dashboard by 11/2/23
6. Integrated all real data to be reported via post request by 11/16/23
7. All presentation materials prepared for Capstone Design showcase by 11/26/23
8. Give Demonstration at Capstone Design Showcase on TBD
9. Final Report turned in by 12/6/23

TESTPLAN – Check Equipment

<u>Checking Equipment</u>						
	Requirement / Verification Cross-Reference Matrix					
	Method of Verification	Classes of Verification				
	N/A – NOT APPLICABLE A – ANALYSIS D – DEMONSTRATION I – INSPECTION T – TEST	I – FIRST CLASS ARTICLE TEST II – ENVIRONMENTAL QUALIFICATION III – ACCEPTANCE TEST IV – NONE				
Project Requirement	Tests	Verification Class		Completion	Verification	
		I	II	III	IV	
Valid Components – Verify Devices Work/Receive Power	ESP32 MCU	T				Y Appendix C
	Raspberry Pi Pico MCU	T				Y Appendix C
	Arduino MCU that Dr. Sengupta Suggested					
	LEDs	T				
	Buzzers	T				Y Appendix C
	Antenna/GPS	T				Y Appendix C
	Battery Voltage Check	T				Y Appendix C
	Pulse/Oximeter	T				Y
	Flexible Breadboard					

TESTPLAN – Hardware Testing

Hardware Testing						
	Requirement / Verification Cross-Reference Matrix					
	Method of Verification		Classes of Verification			
	N/A – NOT APPLICABLE			I – FIRST CLASS ARTICLE TEST		
Project Requirement	Tests	Verification Class		Completion	Verification	
		I	II	III	IV	
Vitals	Heart Rate Detection Range	T			Y	Appendix D
	Oxygen Level Detection Range	T			Y	Appendix D
	Blood Pressure Direction Range	T				
	Compare Team O2 Vital Accuracy vs Other Health Monitoring Equipment	T/D		I	Y	Appendix D
	Skin Temperature Range	T				
Motion	Speed Detection Range	T			Y	Appendix D
	Angular Speed Detection Range	T			Y	Appendix D
	Orientation Check	T				
GPS	Obtain Coordinates and Time	T/D			Y	Appendix D
	Compare Sensor Coordinates to Other GPS Equipment	T/D				
Alarm	Buzzer Warning for Critical Vitals	T				
	Verify LED status for Vital Ranges	T				
Battery Usage (3.7V Lithium, Flex Energy)	Voltage Check	T			N, Y	Appendix D
	Max Current Draw	T			N, Y	Appendix D
	Recharge Voltage & Time Check	T				
	Battery Life (Nominaly)	T				
	Battery Life (Various Conditions)	T	T			
	Power Usage Dissipated	T				
	Max Heat Dissipated	T			N, Y	Appendix D

TESTPLAN – Software Testing

<u>Software Testing</u>						
		Requirement / Verification Cross-Reference Matrix				
		Method of Verification		Classes of Verification		
		N/A – NOT APPLICABLE A – ANALYSIS D – DEMONSTRATION I – INSPECTION T – TEST				
Project Requirement	Tests	Verification Class		Completion	Verification	
		I	II	III	IV	
User Interface/Website	New User	T			Y	Appendix E
	Login/Recurrent Use	T			Y	Appendix E
	Data Retention	T			Y	Appendix E
	Heart Rate, Oxygen Level, and Step Count Post Request Data Displays				Y	Appendix E
	Data on Data Dashboard Corresponds to Color Status of Vitals	T/D			Y	Appendix E
	Website Displays Updates Visuals at Post Request Speed	T/D			Y	Appendix E

TESTPLAN – Physical Testing

<u>Physical Testing</u>						
		Requirement / Verification Cross-Reference Matrix				
	Method of Verification N/A – NOT APPLICABLE A – ANALYSIS D – DEMONSTRATION I – INSPECTION T – TEST	Classes of Verification I – FIRST CLASS ARTICLE TEST II – ENVIRONMENTAL QUALIFICATION III – ACCEPTANCE TEST IV – NONE				
Project Requirement	Tests	Verification Class		Completion	Verification	
Dimension	Width Check	I	II	III	IV	Appendix F
	Height Check	T				
	Length Check	T				
Physical Comfort	Weight of Device			I		
	Form Fitting			I		
	Flexible/Nonrestrictive			I		
Environmental Testing	Temperature Resistance	T	T/D			
	Drop Resistance	T	T/D			
	Water Resistance	T	T/D			

TESTPLAN – Integration Testing

<u>Integration Testing</u>							
		Requirement / Verification Cross-Reference Matrix					
Project Requirement	Tests	Verification Class				Completion	Verification
		I	II	III	IV		
Data Update Speed	Sensor Data Measuring Speed	T/A					
	Website Display Speed	T/A				Y	Appendix G
	Data Storage	T				Y	Appendix G
Transmission	Indoor Transmission Range	T					
	Outdoor Transmission Range	T					
	Able to Communicate Via WiFi	D				Y	Appendix G
	Power Transmitted	T					

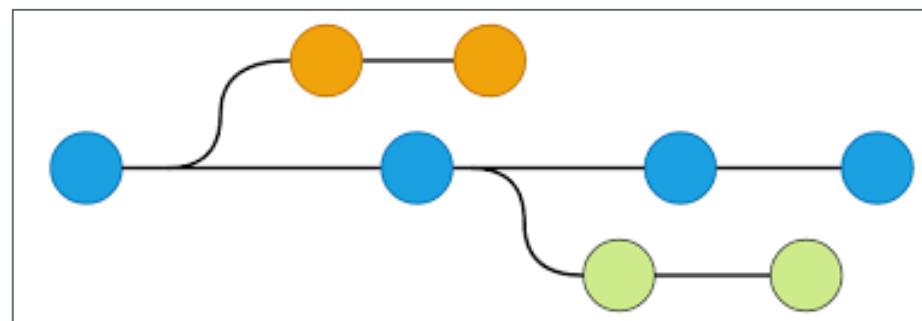


Gantt Chart Sample

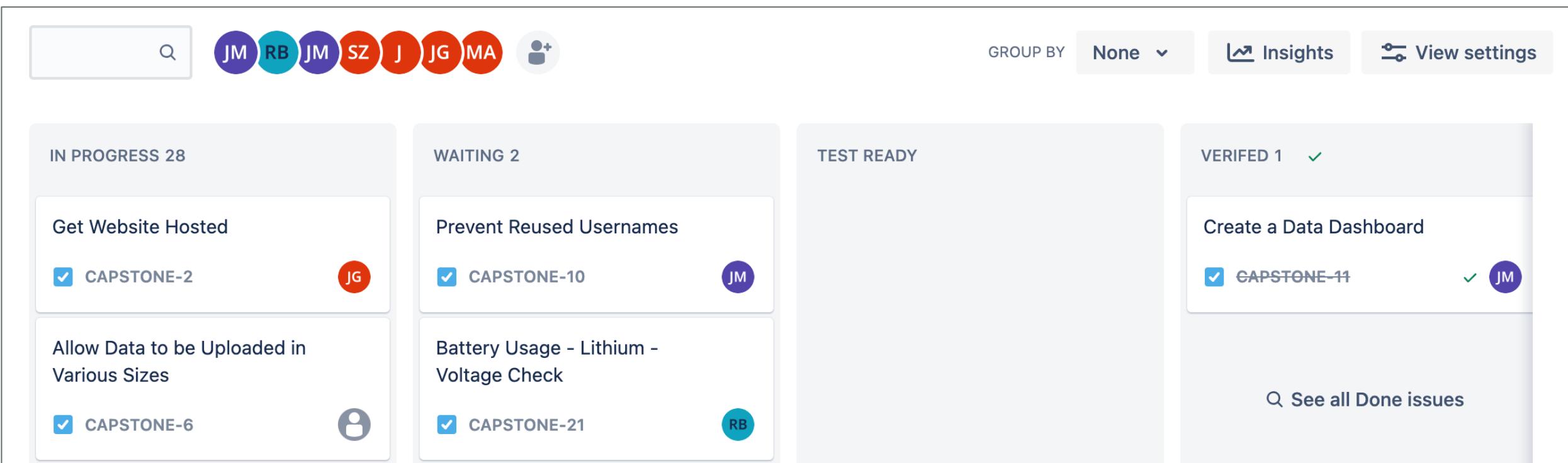
ID	Name	Start Date	End Date	Duration	Progress %	Aug 20, 2023		Aug 27, 2023		Sep 03, 2023		Sep 10, 2023		Sep 17, 2023		Sep 24, 2023										
						S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	
1	Wearable Device	Aug 21, 2023	Dec 06, 2023	78 days	0																					
7	Prototype	Aug 21, 2023	Sep 14, 2023	19 days	100																					
6	Order components	Aug 21, 2023	Sep 14, 2023	19 days	100																					
8	Obtain Flex Energy Batteries from Dr. Seng...	Aug 21, 2023	Sep 07, 2023	14 days	100																					
2	Order both MCUs	Aug 21, 2023	Sep 14, 2023	19 days	100																					
3	Order Heart Rate/Oxygen Level Sensor	Aug 21, 2023	Sep 14, 2023	19 days	100																					
4	Order Gyroscope/Accelerometer	Aug 21, 2023	Sep 14, 2023	19 days	100																					
5	Order Blood Pressure Sensor	Aug 21, 2023	Sep 14, 2023	19 days	100																					
14	Order Flexible Antenna to extend Transmis...	Aug 21, 2023	Sep 14, 2023	19 days	100																					
9	Assembly	Aug 21, 2023	Nov 16, 2023	64 days	82																					
13	Obtain Breadboard and Jumpers/Cables	Aug 21, 2023	Sep 28, 2023	29 days	100																					
15	Wire all sensors to proper MCU pins	Aug 21, 2023	Nov 16, 2023	64 days	75																					
10	Testing	Aug 21, 2023	Dec 06, 2023	78 days	48																					
30	Component Validity Testing	Aug 21, 2023	Dec 06, 2023	78 days	31																					
32	LED Function Testing	Aug 21, 2023	Oct 17, 2023	42 days	80																					
33	MCU Function Testing	Aug 21, 2023	Dec 06, 2023	78 days	51																					
51	Pico	Aug 21, 2023	Oct 17, 2023	42 days	100																					
52	ESP32	Aug 22, 2023	Oct 17, 2023	41 days	100																					
53	lilypad mainboard 328	Aug 22, 2023	Dec 06, 2023	77 days	0																					
34	GPS/Antenna Function Testing	Aug 21, 2023	Oct 17, 2023	42 days	100																					
37	Pulse Oximeter Function Testing	Aug 21, 2023	Oct 17, 2023	42 days	100																					
31	Battery Functional Testing	Aug 21, 2023	Dec 06, 2023	78 days	18																					
36	Flex Energy Battery	Aug 21, 2023	Dec 06, 2023	78 days	18																					
38	Flex Energy Battery	Aug 21, 2023	Dec 06, 2023	78 days	0																					
45	Flex Energy Voltage Check	Aug 21, 2023	Dec 06, 2023	78 days	0																					
46	Flex Energy Battery Life	Aug 21, 2023	Dec 06, 2023	78 days	0																					
47	Flex Energy Battery Life Under Variou...	Aug 21, 2023	Dec 06, 2023	78 days	0																					
48	Flex Energy Recharge Time and Volta...	Aug 21, 2023	Dec 06, 2023	78 days	0																					
49	Flex Energy Max Current Draw Check	Aug 21, 2023	Dec 06, 2023	78 days	0																					
50	Flex Energy Max Heat Dissipated	Aug 21, 2023	Dec 06, 2023	78 days	0																					

Tracking Progress of Work

- Jira
- Confluence
- GitHub



Tracking Progress of Work - Jira

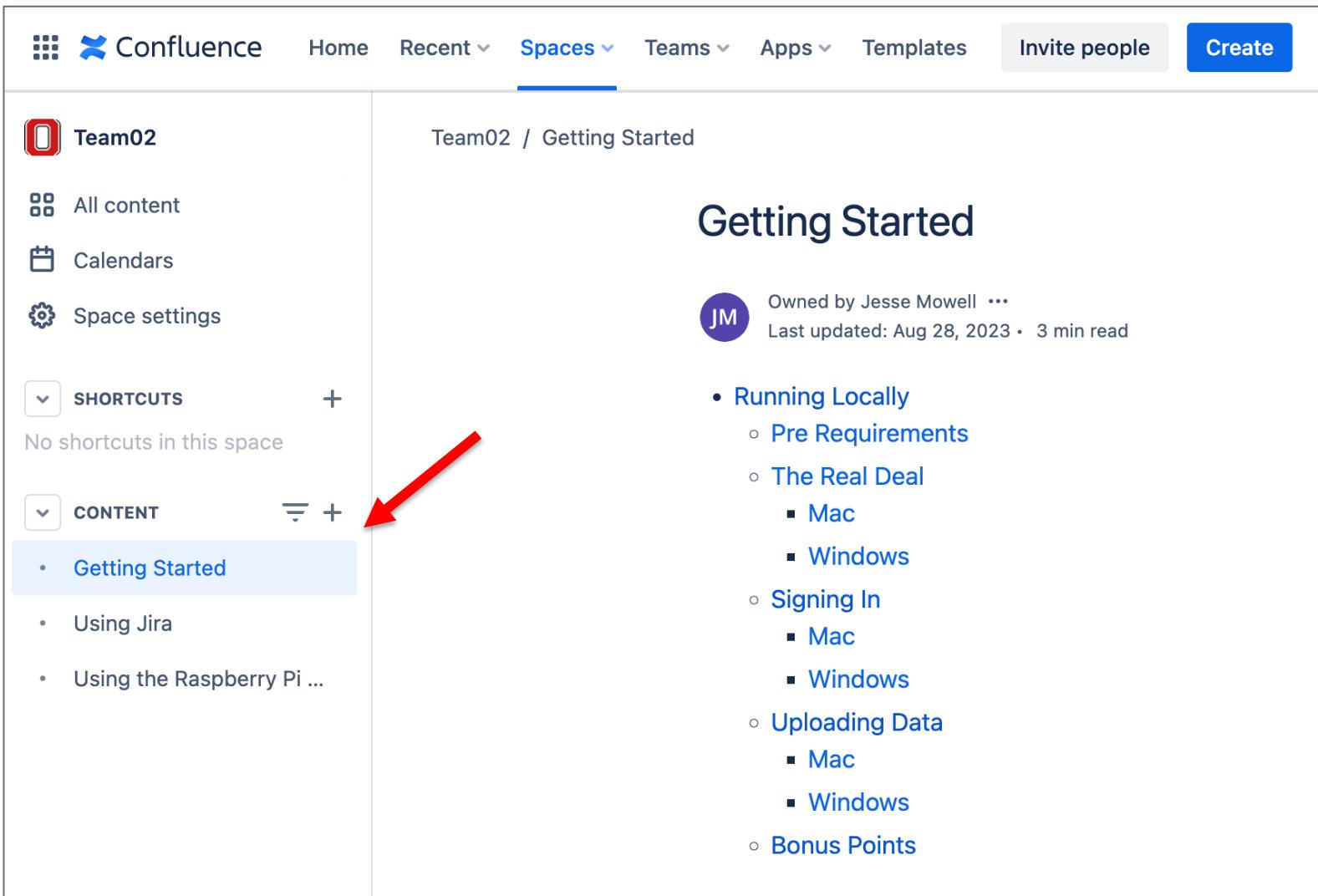


The dashboard displays the following work status categories:

- IN PROGRESS 28**
 - Get Website Hosted: CAPSTONE-2 (JM)
 - Allow Data to be Uploaded in Various Sizes: CAPSTONE-6 (User icon)
- WAITING 2**
 - Prevent Reused Usernames: CAPSTONE-10 (JM)
 - Battery Usage - Lithium - Voltage Check: CAPSTONE-21 (RB)
- TEST READY**: No items listed.
- VERIFIED 1 ✓**
 - Create a Data Dashboard: CAPSTONE-11 (JM)

At the bottom right, there is a link to "See all Done issues".

Tracking Progress of Work - Confluence



The screenshot shows the Confluence interface for the 'Team02' space. The top navigation bar includes links for Home, Recent, Spaces, Teams, Apps, Templates, Invite people, and Create. The 'Spaces' link is currently active, indicated by a blue underline.

The left sidebar contains links for All content, Calendars, Space settings, and SHORTCUTS (which is collapsed). Below these are sections for CONTENT and a list of pages: Getting Started, Using Jira, and Using the Raspberry Pi ... The 'Getting Started' page is currently selected, highlighted with a light blue background.

The main content area displays the 'Getting Started' page with the following details:

- Owner: Jesse Mowell (JM)
- Last updated: Aug 28, 2023 • 3 min read
- Content outline:
 - Running Locally
 - Pre Requirements
 - The Real Deal
 - Mac
 - Windows
 - Signing In
 - Mac
 - Windows
 - Uploading Data
 - Mac
 - Windows
 - Bonus Points

A red arrow points to the '+' icon in the CONTENT section of the sidebar, indicating where new content can be added.

Tracking Progress of Work - Confluence

The Real Deal

These commands will get you up and running with the source code as well as all the dependencies required by the actual website

Mac

```
1 git clone https://github.com/JMowell99/capstone.git
2 cd capstone
3 python -m venv .venv
4 source ./venv/bin/activate
5 pip install -r requirements.txt
6 python main.py
7
```



Windows

```
1 git clone https://github.com/JMowell99/capstone.git
2 cd capstone
3 python -m venv .venv
4 .venv\Scripts\activate
5 pip install -r requirements.txt
6 python main.py
7
```



BOM/Component Purchase Order

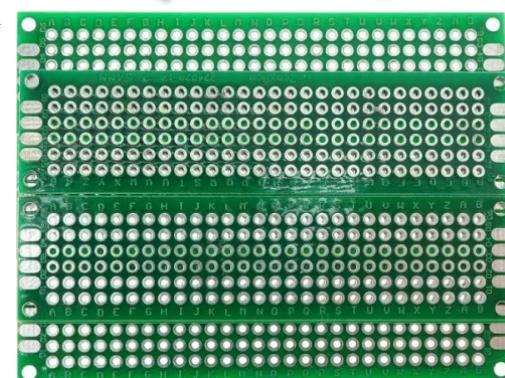
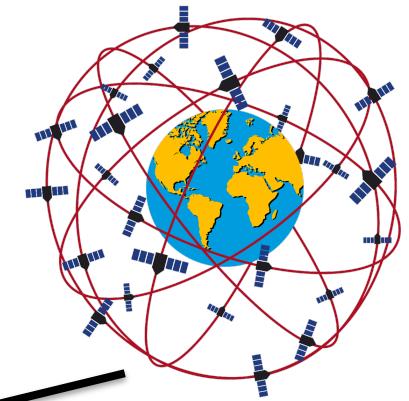
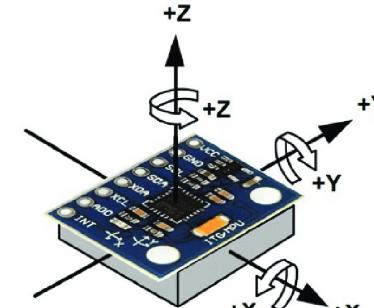
Item Description	Manufacturer Part No.	Unit of measure	Price (individual)	Quantity	Price (total)	URL	Special INSTRUCTIONS	Student Contact
MPU 6050 - Gyroscope/Accelerometer	3886	Each	\$12.95	1.00	\$12.95	https://www.adafruit.com/product/3886		brennan.355@osu.edu
Headers for Raspberry Pi Pico to make more solid connections to pins	5584	Each	\$0.95	1.00	\$0.95	https://www.adafruit.com/product/5584?gclid=CjwKCAiA3pugBhAwEiwAWFzwdbnOwVD8D0CO90fHI5uqNvUp7-3BERKeLJGXxdrYh71Vm0amQggWhoCSW4QAvD_BwE		brennan.355@osu.edu
Molex antenna - 2.4GHz (Series 212498) and 2.4/5GHz (series 214061) Cabled On-metal Antenna - RF Flexible Patch Antenna to Extend WiFi Coverage	WM17823-ND	Each	\$3.35	1.00	\$3.35	https://www.digikey.com/en/products/detail/molex/1461531200/8543421?utm_adgroup=General&utm_source=google&utm_medium=cpc&utm_campaign=PMax%20Shopping_Product_Zombie%20SKUs&utm_term=&utm_content=General&gclid=Cj0KCQiA6fafBhC1ARIsAIUjL8kJJRdWIoWXBtLVlsAARgc89y7pRIAKTdirI-28t_5qMNrxvKbilgaAnlyEALw_wcB		brennan.355@osu.edu
SparkFun Pulse Oximeter and Heart Rate Sensor - MAX30101 & MAX32664 (Qwiic)	SEN-15219	Each	\$42.95	1.00	\$42.95	https://www.sparkfun.com/products/15219		brennan.355@osu.edu
			Total (Without Shipping):		\$60.20			
			Total Shipping:		\$24.81			
			Total:		\$85.01			

-ESP32s, Breadboards, Jumper Wires, MicroUSB chords, Passive Components, Lithium Battery and GPS sensor all found within Capstone Lab
-Dr. Sengutpa provided a lilypad and Flex Energy LLC Batteries



Approach to Prototype Hardware

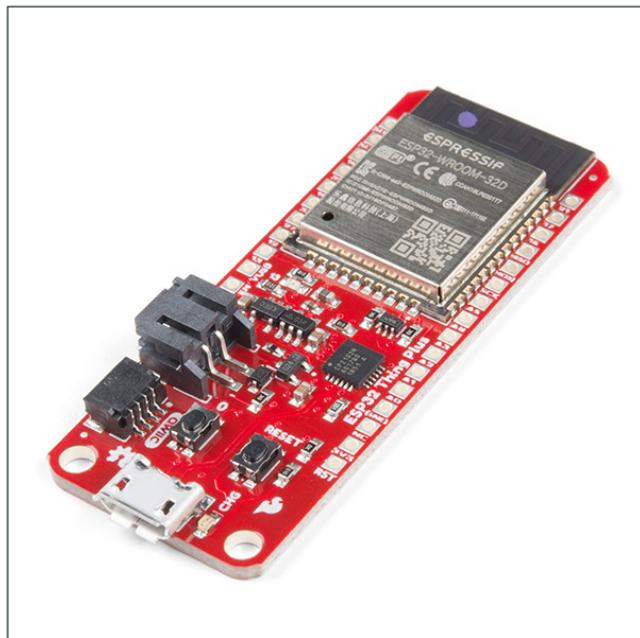
- Prototype was on a generic PCB and connected with jumpers
- It consists of a MCU development board and sensor boards



- Note: Power was sourced from a flat lithium battery, not a Flex Energy Flexible Battery due to power requirements and time

Market Research: MCU Development Board

ESP32WROOM32



- Famous for IoT starter projects
- Integrated WiFi, Bluetooth, and BLE modules -> highly flexible
- Can be programmed using Arduino, a language derived from C++.
- Multiple Other IDEs support the MCU programming in Micropython



Serial Communications – Top Level

- Data from sensors is sent serially – one bit at a time between master and slave(s) devices
- Three main utilized protocols – UART, I2C, and SPI
- Varying skill level, performance tradeoffs, connections, and data integrity

	UART	I2C	SPI
Complexity	Simple	I2C Easy to chain many devices. Faster than UART 3.4 Mbit/s	Complex as device increases
Speed	Slowest		Fastest
	1.5 Mbps		48-100 Mbps

Preferred

Hardware Development and Design Methodology – Arduino Sketch Basics

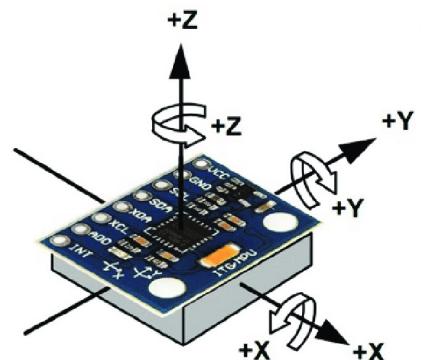
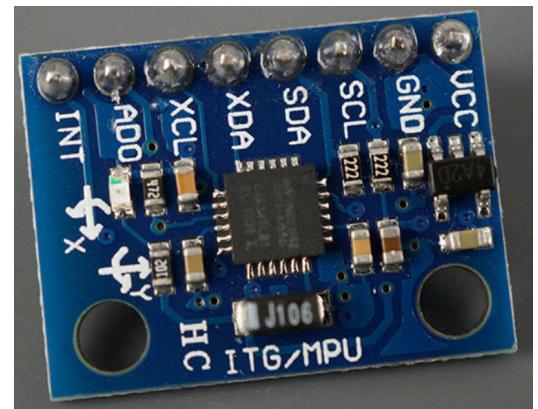
- Arduino chosen due to availability of sensor libraries
- Similar to C++
- Compatible with esp32
- Uses wire.h library for I2C communication with Pulse Ox and MPU

```
1 void setup() {  
2     // put your setup code here, to run once:  
3  
4 }  
5  
6 void loop() {  
7     // put your main code here, to run repeatedly:  
8  
9 }
```



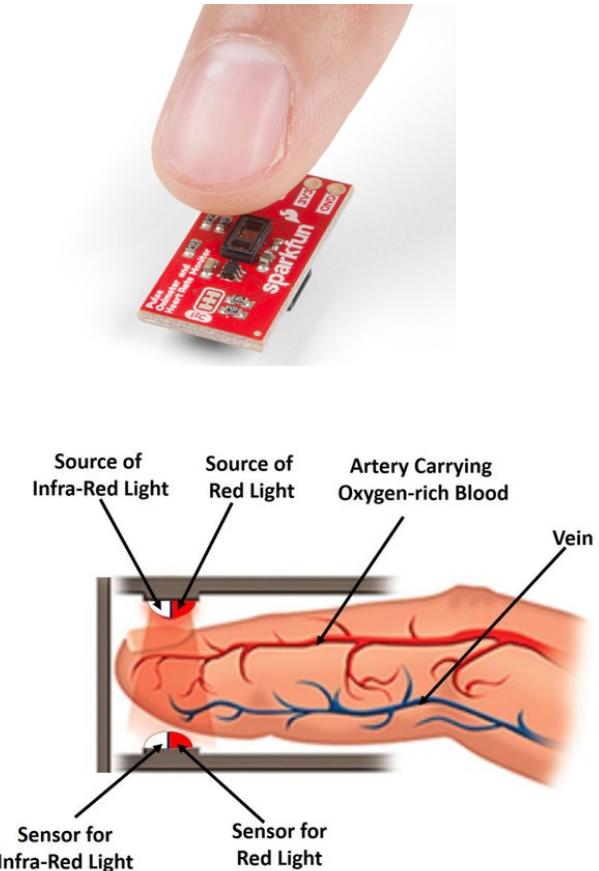
Market Research: MPU-6050 3D Gyroscope and Accelerometer Module

- The MPU-6050 IMU (Inertial Measurement Unit) is a 3-axis accelerometer and 3-axis gyroscope sensor
- The accelerometer measures the gravitational acceleration, and the gyroscope measures the rotational velocity.
- Additionally, this module also measures temperature.
- Compatible with Arduino, uses I2C for serial communication



Market Research: SparkFun Pulse Oximeter and Heart Rate Sensor - MAX30101 & MAX32664 (Qwiic)

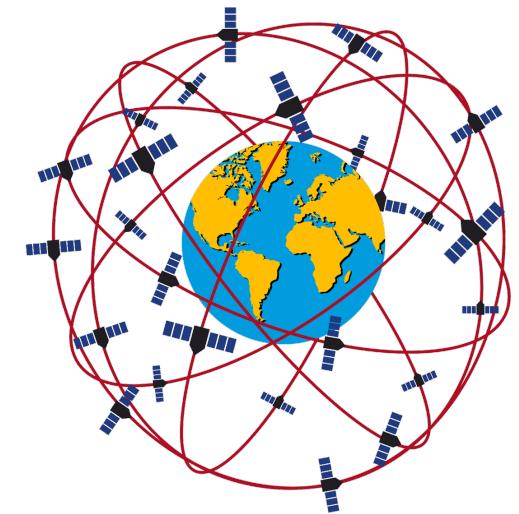
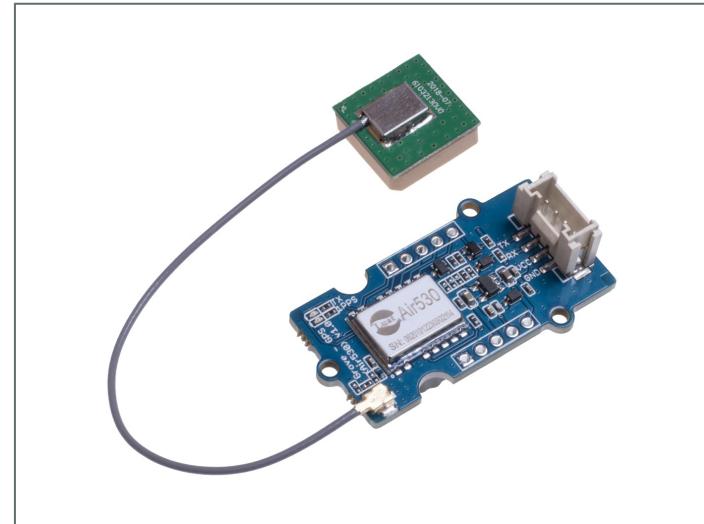
- The MAX30101 Pulse Oximetry and Heart Rate Module sensor, relies on I2C
- MAX32664 onboard MCU for filtering, configuration, detection, signal processing, etc.
- The two LEDs implement the process of “photoplethysmography” that returns readings based off amount of light absorbed by the blood
- It is enough to place an index finger on a top of the sensor to get both of the heart rate and blood oxygen saturation.





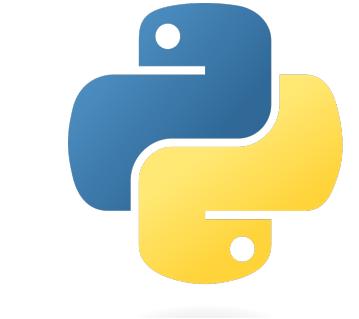
Market Research: Grove-GPS (Air530)GPS location, Long-distance communication

- Highly Integrated Multi-mode Satellite Positioning
- High precision Positioning: Positioning error within 10 meters
- Low Power Consumption: Low power consumption at only 31uA
- Supported Arduino and general GPS library such as TinyGPS
- Detected and reported longitude, latitude and altitude by controllable delay



Technology and Strategies Utilized

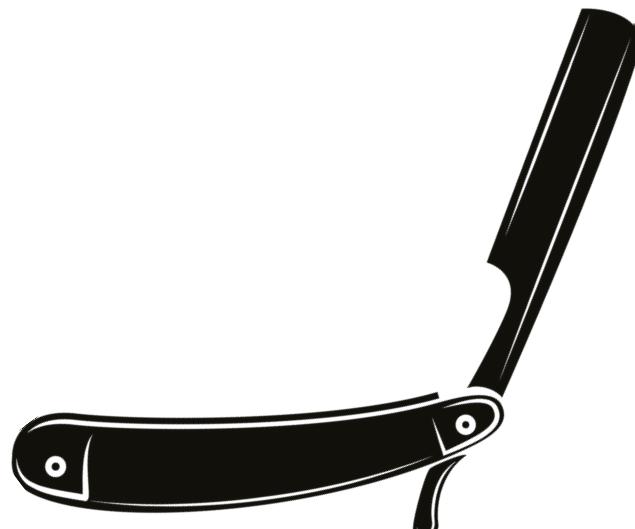
- Arduino
- Arduino IDE
- Wi-Fi
- Flask Web Framework
- REST API



Flask

Software Development & Design Methodology - Website

- **Functionality >>> Features**
- Occam's Razor
- Less is more



Visualization of Data Dashboard

≡

Welcome!

Your Data Dashboard

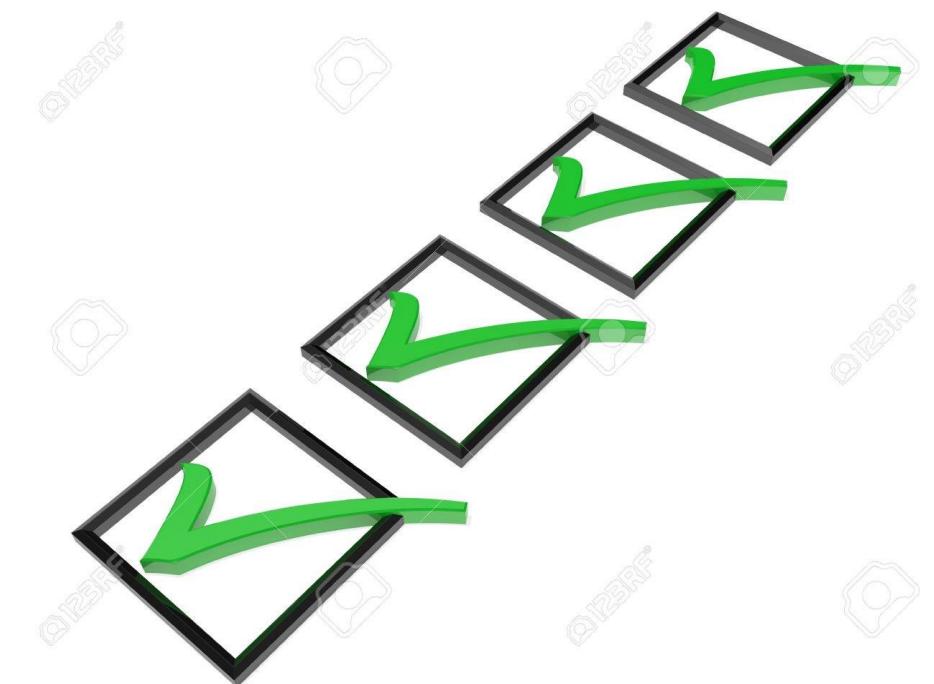
STAT	LOW	HIGH	AVERAGE	HEALTHY RANGE
Heart Rate	38	203	82	60 - 100
Oxygen Level	94	99	97	95% - 100%
Step Count	5000	14600	10760	> 8,000 per day

Visualization of Data Displayed



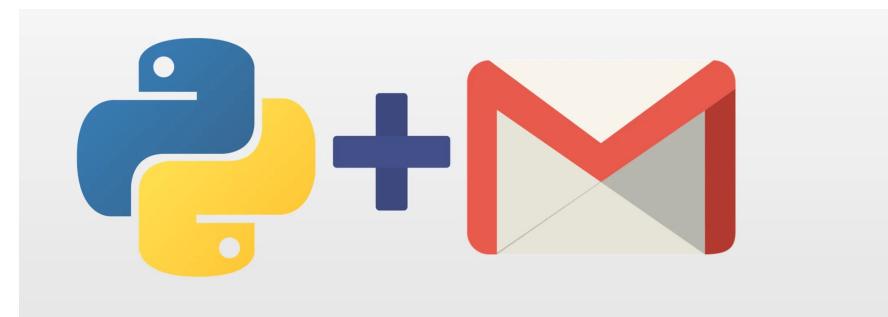
New Features Added to Website

- Database "sterilized"
- Variable upload data length
- Sign-Up via GUI
- Displayed data broader

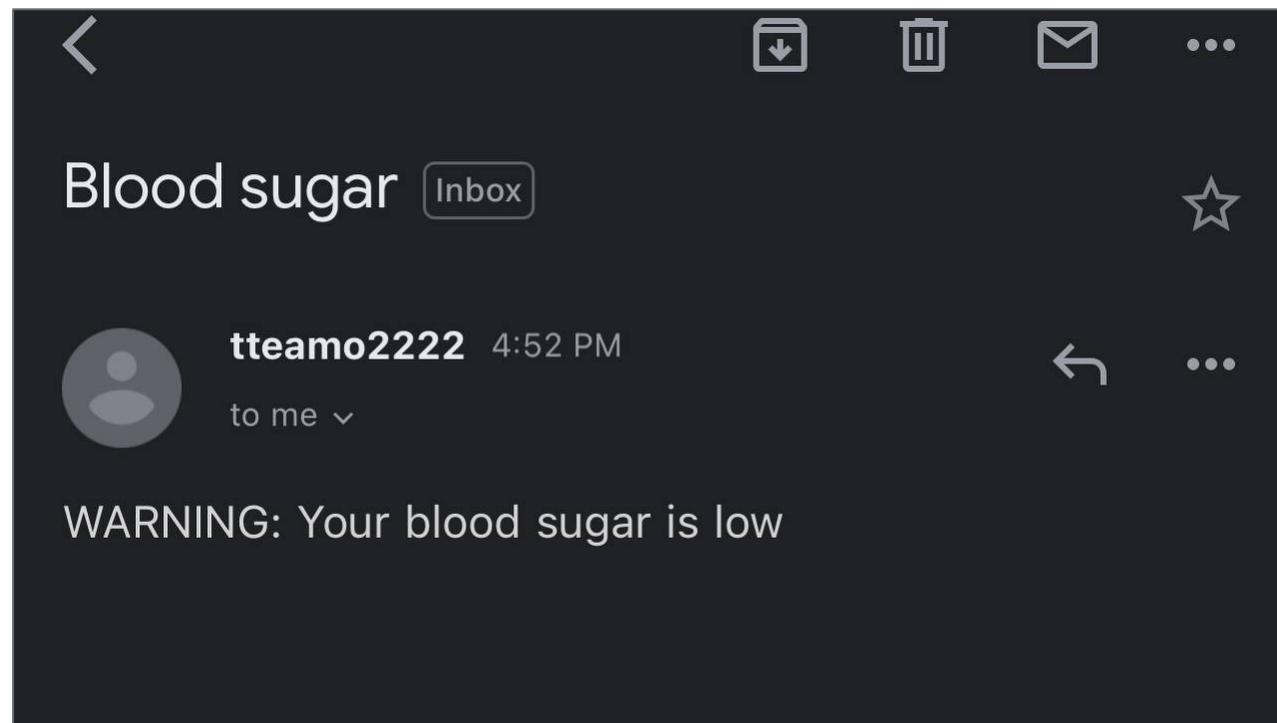


Software Development & Design Methodology – Warning Messages

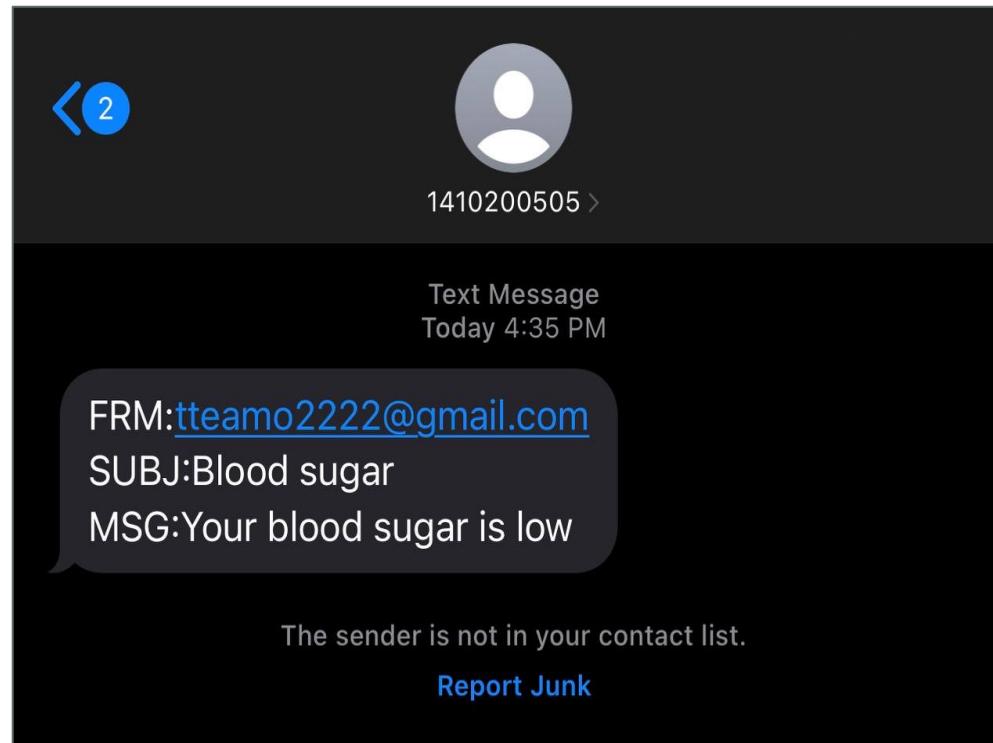
- Utilizes Python as the programming language to achieve the task.
- Free interaction through email-to-SMS gateways
- Mobile providers' gateways convert emails to text messages
- Enables messaging to phones without additional cost
- Flask-Mail is an extension for the Flask web framework that provides support for sending emails from your Flask application Gmail SMTP server



Demonstration of Critical Health Status Email Warning

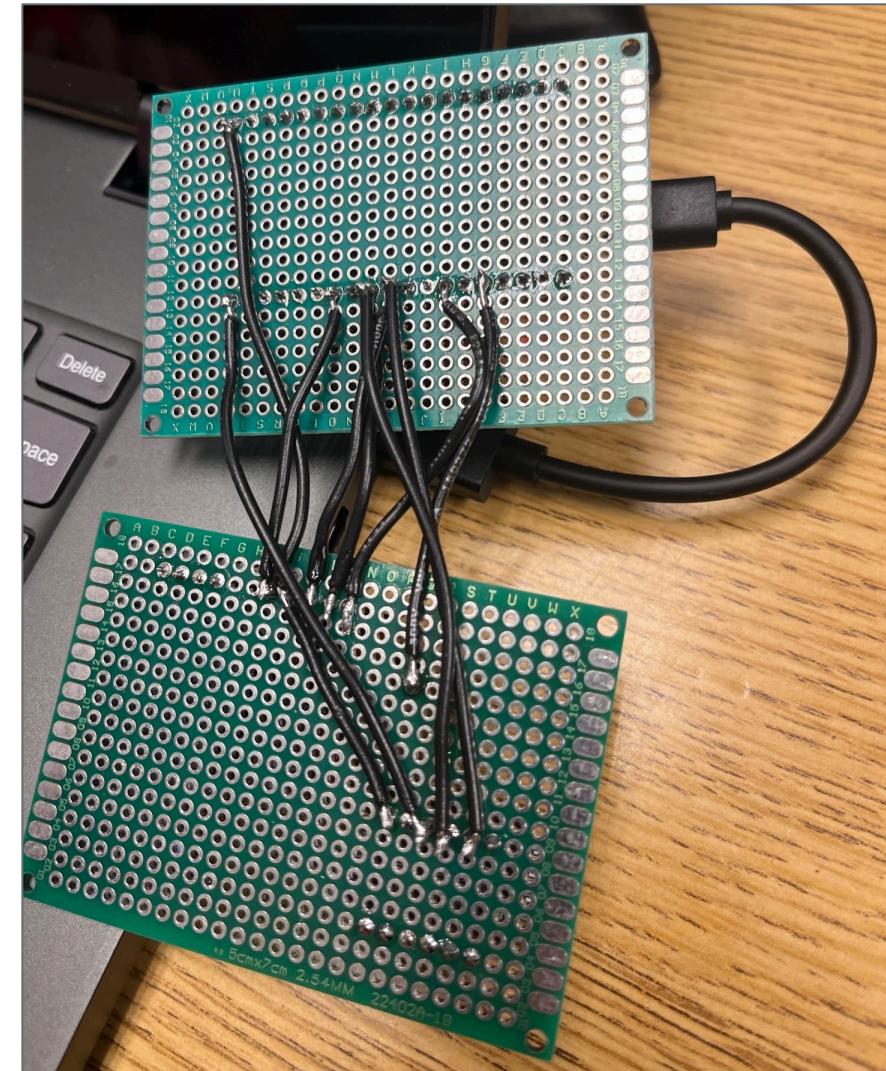
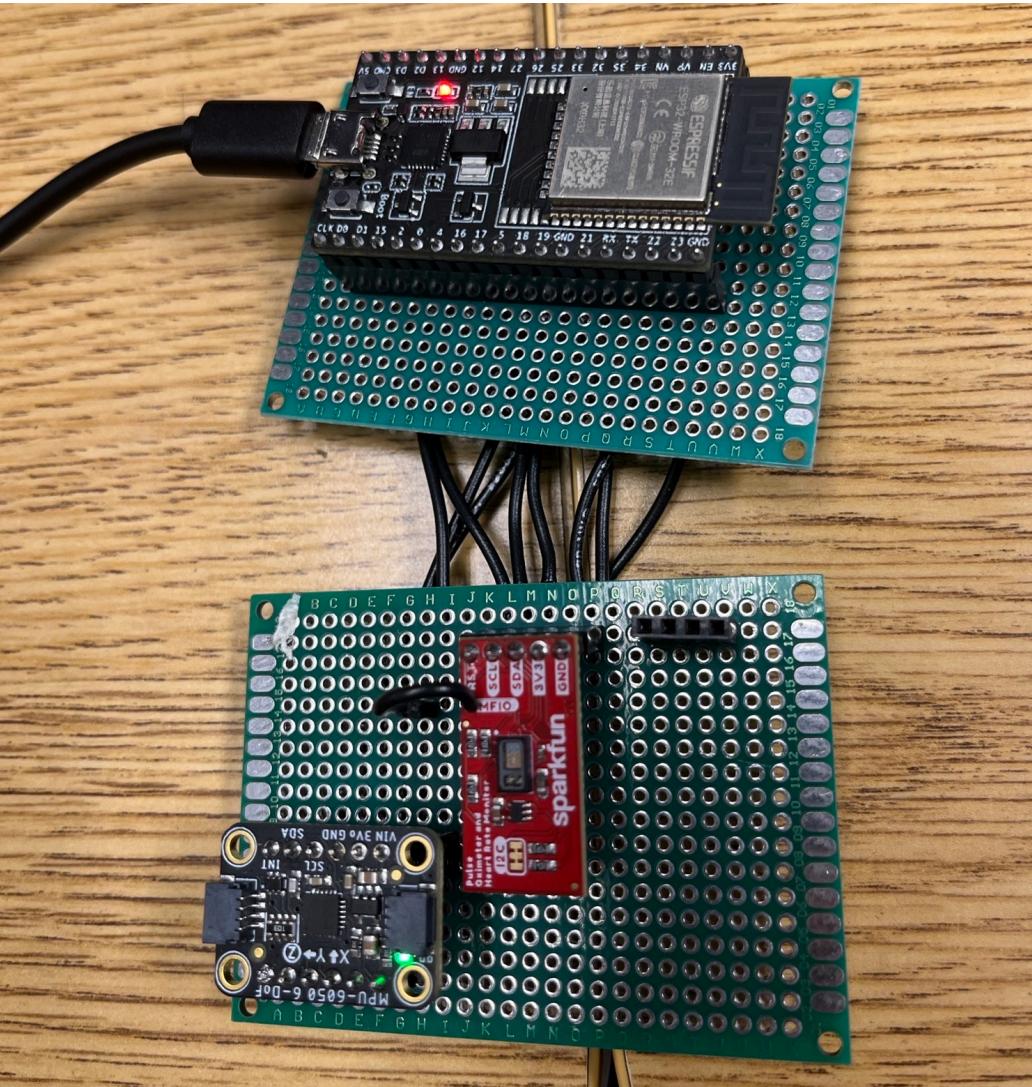


Demonstration of Critical Health Status SMS Warning





Hardware Prototype PCB Setup





DEMO





THE OHIO STATE UNIVERSITY

Detail Design Presentation Conclusion



Any Questions?