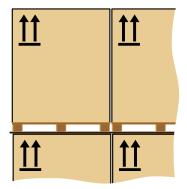
- 3.2 General stowage/packing techniques
- 3.2.1 Stowage and packing techniques should be suitable to the nature of the cargo with regard to weight, shape, structural strength and climatic conditions. This includes the proper use of dunnage material (see section 2.1 of this annex), the selection of the appropriate method of mechanical handling and the proper stowage of vented packages. The concept of stowage should incorporate the feasibility of smooth unloading.
- 3.2.2 Any marking on parcels should be strictly observed. Cargoes marked "this way up" should not only be stowed upright but also kept upright during entire handling. Goods which may be subject to inspection by the carrier or by authorities, like dangerous goods or goods liable to Customs duty, should, if possible, be stowed at the door end of the CTU.
- 3.2.3 When packing mixed cargoes, their compatibility should be considered. Irrespective of the regulations for the stowage of dangerous goods (see chapter 10 of this Code) the following general rules are applicable:
  - Heavier cargoes should not be stowed on top of lighter cargoes. This will also provide for the centre of gravity of the CTU in a level not exceeding half the height of the CTU;
  - Heavy units should not be stowed on top of fragile parcels;
  - Sharp-edged pieces should not be stowed on top of units with weak surfaces;
  - Liquid cargoes should not be stowed on solid cargoes;
  - Dusty or dirty cargoes should not be placed near to clean and easily soiled cargoes like foodstuff in porous packaging;
  - Cargoes emitting moisture should not be stowed on or near to cargoes sensitive to moisture;
  - Odorous cargoes should not be stowed in the vicinity of cargoes easily absorbing odour;
  - Incompatible cargoes should be packed into the same CTU only if their stow is appropriately separated and/or the goods are effectively protected by suitable sheathing material.
- 3.2.4 Stacking of sensitive cartons of uniform size and shape should be precise in a way that the mass from above is transferred to the vertical boards of the cartons below. If necessary, e.g. due to lateral leeway of the stack in the CTU, intermediate sheets of fibreboard, plywood or pallets should be placed between layers of the stack (see figures 7.24 and 7.25). Cartons of irregular shape and/or size should be stacked only with due consideration of their structural hardiness. Gaps and irregularities of level should be stuffed or equalized by means of dunnage.





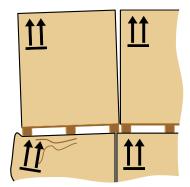


Figure 7.25 Without intermediate board

3.2.5 Packages with a less defined shape like bags or bales may be stacked in an interlocking pattern, also called cross-tie, thereby creating a solid pile that may be secured by blocking or fencing (see figure 7.26). Round longish units like pipes may be stacked into the grooves of the layer below. However, care should be taken of the lateral forces produced by top layers in the grooves of the bottom layers, which may locally overload the side walls of the CTU if the friction between the pipes is low.