



beta healthcare international itd an aspen group company

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CERTIFICATE OF ANALYSIS

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CHL	ORPHENIRAMINE MALEATE WO	RKING STANDARD
QUANTITY:	5 GIVI	And the second of the second s
BATCH NO:	GW/CPM20113	
DOM: JAN 2013		DOE: JAN 2017
ANALYTICAL TESTS	SPECIFICATIONS	RESULTS
1.Description	White crystalline powder freely soluble in water, soluble in ethanol (96%) and slightly soluble in ether.	White crystalline powder freely soluble in water, soluble in ethanol(96%) and slightly soluble in ether.
4. Lass on drying	NMT 0.5% W/W	0.37% W/W
5. Potency	98.0 to 101.0%	99.79%
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Prepared by:

Signature: 19598

Mr M. Okal

Q.C. Manager

Date: 3062114

TED 2016

Approved by:

Signature:.....

Dr. R. Nyatangi

Q.A. Manager

Date: 20/02/14

QU REF 172/13/12

Green Waves Pvt Ltd

Brahmeswarpatna, Bhubaneswar 751018, India Tel: 91-674-2381414, Fax: 91-674-2381800

Website: www.greenwaves.net Email: info@greenwaves.net



BULK DRUG MANUFACTURERS & EXPORTERS

FACTORY Plot 60, Baula P.O. Bali, Dist. Cuttack Tel: 91-671-3291192

CERTIFICATE OF ANALYSIS

Analytical Report No. : TR No. 111 / January 2013

Name of the Product

: CHLORPHENIRAMINE MALEATE BP

Batch No.

GW/CPM920113

Quantity of Batch

: 300 kg

Date of Sampling

: 21 January 2013

Date of Completion of Analysis

: 22 January 2013

Date of Manufacture

: January 2013

Wt. of Sample for Analysis

: 25 gm

Date of Expiry

: December 2017

Wt. of Control Sample

: 20 am

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TEST	RESULTS	LIMITS
Characteristics	White Crystalline Powder	A white or almost white Crystalline Powder
2. Solubility	Complies	Freely soluble in water, soluble in Ethanol (96%)
Identification		
(A) Melting point	133ºC	Between 130°C & 135°C
(B) Test as per BP	Complies	To Comply
(C) Test as per BP	Complies	-0.10 deg to + 0.10 deg
Clarity & colour solution	Complies	Solution must be clear and not more intensly coloured than the reference solution BY6
5. Related substances		As per Liquid Chromatography
(A) Test as per BP	Complies	Impurity A: (0.2%)
(B) Test as per BP	Complies	Impurities B,C,D, : (0.1%)
(C) Test as per BP	Complies	Any other impurity : (0.1%)
(D) Test as per BP	Complies	Total (0.5%)
6. Heavy metals	Complies	NMT 20 ppm
7. Loss on drying	0.140%	NMT 0.5%
8. Sulphated ash	0.019%	NMT 0.1%
9. Assay of C ₁₆ H ₁₉ CIN ₂ ·C ₄ H ₄ O ₄ (on dried basis)	99.60%	Between 98% to 101%
10. Residual Solvents		- 1 N
Isopropanol	442ppm	NMT 5000ppm 27 FEB 1
Toluene	Not detected	NMT 2170ppm

The Sample Complies with specifications as



Methanol

Quality Control Incharge (R.C.Rana)

PBP. NDIA

WAVER

MMT 3000ppm

Not detected

Date: 22 January 2013