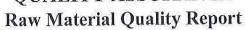


Issued Date: 13-04-2010

## **QUALITY ASSURANCE**



C13-2

Issue Status: 02

Item Name:		Clopidogrel Bisulphate USP				
Manufacturer:		Ind-Swift Labs Limited, India.				
L/C . No. ( If any ):		Ledger No / Page No:		04/14		
Batch No.		7010814013 Lot No				
			Exp. Date: 12-17			200
Quantity Received:					03-02-2014	
Sampled by:	Anees	Sampled on:	03-02-2014	Quantity of Sam	ple: 20 gm	) i
Date of Test:	03-02-2014	Date of Retest:	03-02-2015	Q.C. No.	34813/R1	4
TEST		SPECIFICATION			RESULTS / REMARKS	
PHYSICAL CH	ECKS	1 :				
Physical Form & Colour		White to off-white Crystalline Powder			As/Sp	Complies
Solubility:		Freely soluble in Methanol, slightly soluble in Water			As/Sp	Complies
		and insoluble in chlo	roform.			
Loss on Drying		NMT 0.5%			0.25 %	Complies
Residue on Ignition		NMT 0.1%			0.06 %	Complies
Bulk Density:		Between 665—0.7500gm/ml			0.700 g/ml	Complies
Tapped Density:		Between 0.7310.810gm/ml			0.760 g/ml	Complies
Sieve # 100		Should be more than 75% pass		80.0 % passed	Complies	
CHEMICAL T	EST	1				
Identification:						0 1
by IR spectrum		Should comply the standard spectrum		As/Sp	Complies	
by Sulphates Test		A white ppt. should produce		As/Sp	Complies	
Assay				97.55%(as is)	0 "	
Clopidogrel Bisulphate		Between 97.0 % to 101.5% on dried basis.		97.79%(OAB)	Complies	

quality Control Officer

Overall Remarks:

Date

AM Quality Control

OK

8 OCT 2014

Manager Quality Control

Date 3/2/