WRS A 5-13



beta healthcare international ltd an aspen group company

A5-13

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WORKING STANDARD CERTIFICATE OF ANALYSIS

RAW MATERIAL / WORKING STANDARD: ARTEMETHER	QC REF NUMBER FOR RAW MATERIAL: R1801004	
MANUFACTURER'S NAME: VITAL LABORATORIES PVT LTD STANDARDIZATION DATE: 12 03 2018	RAW MATERIAL BATCH NUMBER: ATMO 817009 MANUFACTURING DATE: 08 - 2017 EXPIRY DATE: 07 - 2021	
WS QUANTITY: 50G	WS NUMBER: R1801004	

SPECIFICATION	RESULTS
White or almost white crystalline	Complies
As per the international Pharmacopoeia	Complies
NMT 5.0mg/g	2.5mg/g
97.0 – 102.0%	99.3%
	White or almost white crystalline powder As per the international Pharmacopoeia NMT 5.0mg/g

Conclusion: This material complies/ does not comply as per the International pharma requirements hence suitable/not suitable for use as working standard. Shall be used for a one year period

Prepared By: Clifton Odhiambo

Quality Control Manager

Sign Blund

Date 13/03/2018

Approved By: Dr. N. Ramaita

Quality Assurance Manager

Sign 🗡

Date 18/08/2018









Laboratories Pvt. Ltd

(Formerly known as Vital Health Care Pvt. Ltd)

Plant-I: Plot No.1416-21,1507,1601,1601/3 & 4,G.l.D.C. Estate, Phase III, VAPI-396 195. Dist. Valsad, Gujarat, (INDIA). Phone: +91-260-2424744-8, Fax: +91-260-2430587. Email: <u>vitallab@vitallab.com</u>, Web: <u>www.vitallab.com</u>

CERTIFICATE OF ANALYSIS

Product	:	Artemether Int. Ph.			Page 1 of
Batch No	:	ATMO 817009	Mfg. Date	:	AUG 2017
A.R. No	:	ATMO/056/17	Exp. Date	:	JUL 2021
Batch Qty	:	226.67 Kg	Date of released	1	21/08/2017
CAS NO	:	71963-77-4			

Sr.	TEST	RESULTS	SPECIFICATION		
1.	Description	White crystalline Powder.	White crystals or a white crystalline powder.		
2.	Solubility	Practically insoluble in water, Very soluble in dichloromethane and acetone, freely soluble in ethyl acetate and dehydrated ethanol.	Practically insoluble in water, Very soluble in dichloromethane and acetone, freely soluble in ethylacetate and dehydrated ethanol.		
3.	Identification	Complies	As per International Pharmacopoeia		
4.	Melting Range	86°C to 89°C	86°C to 90°C		
5.	Specific Optical Rotation (1% w/v solution in dehydrated Alcohol)	+171.29°	+166° to +173°		
6.	Sulphated Ash	0,7 mg/g	Not more than 1.0mg/g		
7.	Loss on drying	2.19 mg/g	Not more than 5.0mg/g		
8.	Related substance (By HPLC) Any Single Impurity Any Other Impurity	0.35% 0.15%	Not more than 0.5 % Not more than 0.25 %		
	Total impurities	0.50%	Not more than 1.0 %		
9.	Assay(By HPLC) on dried basis	99.3%	Not less than 97.0% and Not more than 102.0% on dried basis		
10.	*Particle size by (sieve test)	100 % passes through 60 mesh	90 % passes through 60 mesh		

pharma/Inhouse Specification. *Inhouse

Approved By Checked By Generated By 21/08/2017 Haresh Singh Akshay Koli Nilesh Tandel Sr. Executive Q.C. Officer Q.A. Sr. Officer Q.C.