

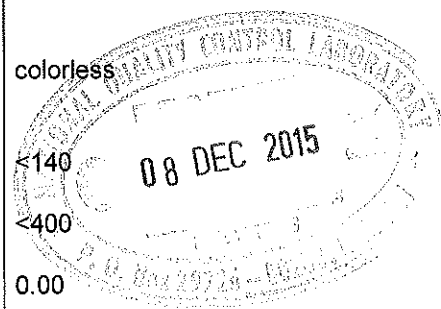
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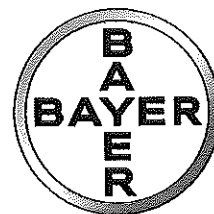
Bayer HealthCare
Consumer Care

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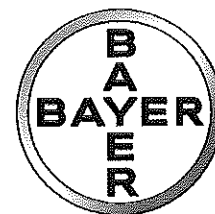
Bayer Hispania S.L. Sabino Alonso Fueyo 77 33934 La Felguera (Spain) Tel: +34 985678015		Certificate of Analysis Reference standard		Page: 1 of 3 Date: 2014-04-21	
Material: 00687891		ASS 180/840 KG			
Batch: R3-05-4		Country: --- Delivery number: ---			
Date for retest: 2016-04-20					
Inspection lot: 890000642872		Insp. instruction: --- Specification: ---			
Inspection	Acceptance criterion	UoM.	Result		
Material	crystalline substance		crystalline substance		
Colour	white		white		
Identity (IR)	must comply		complies		
Identity (react.with sodium hydroxide)	must comply		complies		
Identity (react.with ferric chloride)	must comply		complies		
Particle size >850 µm	max. 0.5	%	0.0		
Particle size <150 µm	max. 20	%	7		
Appearance of solution clarity (Ethanol)	clear		clear		
Appearance of solution colour (Ethanol)	colourless		colorless		
Appear.of solution clarity (Na ₂ CO ₃ -sol.)	clear		clear		
Appear.of solution colour (Na ₂ CO ₃ -sol.)	colourless		colorless		
Chloride	max.140 ppm		<140		
Sulphate	max.400 ppm		<400		
Sulphated ash	max. 0.05	%	0.00		





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Inspection	Acceptance criterion	UoM.	Result		
Heavy metals	max.10 ppm		<10		
Loss on drying	max. 0.1	%	0.0		
Impurity A	max. 1500	ppm	< 300		
Impurity B	max. 1500	ppm	< 300		
Impurity C	max. 1500	ppm	345		
Impurity D	max. 1500	ppm	< 300		
Impurity E	max. 1500	ppm	< 300		
Impurity F	max. 1500	ppm	< 300		
Any unspecified impurity	max. 500	ppm	< 300		
Related substances sum	max. 2500	ppm	345		
Free salicylic acid	max.500 ppm		<150		
Organic volatile impurities (USP)	must comply		*)		
Readily carbonizable substances	must comply		complies		
Assay i.d.s.	99.5 - 100.5	%	99.9		
Assay for use	max. 100.0	%	99.9		

*) Test is carried out on spot-check basis. However we confirm compliance with



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Inspection	Acceptance criterion	UoM.	Result		

the inspection and requirements also for this batch.

The batch complies with specification.

The batch complies with following specification:

Ph. Eur. Acetylsalicylic acid
Ph. Jap. Aspirin
USP Aspirin

Quality Assurance

Dr. Jorge J. Alvarez