## Power PMAC Problems and Associated Fixes

- 1) Position window displays incorrect Az and/or El. This typically occurs when power is cycled on the PPMAC. In this case, the azimuth and/or elevation position are often 180 degrees off. I have only seen this occur in elevation, when the PPMAC is rebooted when the elevation is less than 0 degrees. Occasionally, the azimuth and/or elevation position are twice the real angle. The fixes below apply to either scenario.
  - a) Type the following commands in the IDE terminal window: enable plc1<cr> enable plc2<cr>. If this fails move to b).
  - b) Abort current scan in scan control GUI. Also type abort in PPMAC IDE terminal window.
  - c) Stop syscon process in control1 PC. Open taskmanager from IDE tools menu. Go to programs tab. Stop Program 4 (prog4.pmc). Proceed to d) and or e).
  - d) If the problem is in Az only, then type the following commands in the IDE terminal window: #1j:2000 <cr>(moves Az CW about 11 degrees); enable plc 1<cr> enable; plc2<cr>. Generally, need to cross a 180 or 0 degree boundary. So, increment or decrement (#1j:-2000) as necessary to do so.
  - e) If the problem is in El only, then type the following commands in the IDE terminal window: #2j:2000 <cr>>(moves El up by about 11 degrees); enable plc 1<cr>>; enable plc2<cr>>
  - f) Start syscon process in control1 PC. Start Program 4 (prog4.pmc) in Taskmanager.
  - g) Power cycle PPMAC. This is a last resort and should not be necessary.

In order to re-enable scan control from the GUI, type &1 enable in the IDE terminal window!

- 2) Position window is not scaled correctly, e.g. readout makes no physical sense when interpreted as degrees.
  - a) Set position window scaling correctly -- window scaling is often lost when PPMAC is rebooted. Right click mouse when cursor is on position window. Select from pull down properties => control => motor specific. Set scale factor to 182.044444 and units to deg for motors 1 and 2.

- 3) Antenna won't move
  - a) Check coordinate system definitions are correct: in IDE pull-down menu select; Delta Tau=>Configure=>Setup Variables=>Coordinate System=>Coord1=>Axis Definition.
    - Motor 1 182.044444a (this value is what you type, what is displayed is slightly different)
    - Motor 2 182.044444b (this value is what you type, what is displayed is slightly different)
  - b) Enable coordinate system by typing &1 enable <cr> in IDE terminal window
  - c) Try issuing a jog command from the IDE terminal window:

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Az (absolute move) -- \#1j=2000 < cr >
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Az (incremental move) -- #1j:2000 <cr>

El (absolute move) -- #2j=2000 < cr >

El (incremental move) -- #2j:-2000 <cr> (negative is down, positive is up)

- d) Reboot PPMAC
- 4) Re-establish communication with PPMAC after reboot
  - a) In IDE pull-down menu select; Tools=>Options=>Power PMAC=>Communication Setup=>OK
- 5) To fix apparent 0.5 degree offset in azimuth and elevation between angle box and PPMAC
  - a) In PMAC IDE upper right hand panel should be Solution Explorer 'PowerPmac\_Antcon'. This should display the full project file listing of the current project. If it is blank, go to the File menu -> Recent Projects -> C:\...\PowerPmac\_Antcon.PowerPmacSuit\_sln
  - b) In Solution Explorer select PowerPmac\_Antcon(192.168.4.52), then right click mouse. Select Build and Download All Programs, then left click mouse. Status will appear in Output window near bottom of screen.
  - c) Output should read: "Download Successful." When operation completes.
  - d) In terminal window type the following commands: enable plc 1<cr>; enable plc2<cr>
  - e) Check Position window. Ensure the problem has been fixed.