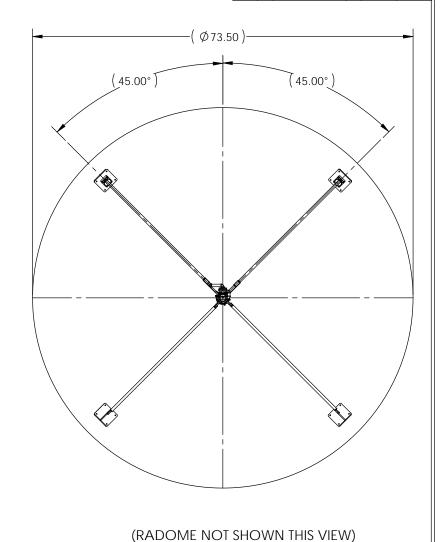
These drawings and specifications are the property of Seavey Engineering Associates, Inc. and shall not be used as the basis of design or manufacture without the expressly written authorization of Seavey Engineering Associates Inc. DO NOT SCALE PRINT -( 46.84 )--( 90.00° ) (27.00 FOCAL) -LABEL ( 45.00° ) -WR-90F FLANGE VERTICAL POL (1.25)--WR-90F FLANGE HORIZONTAL POL ( Ø12.00 ) (74.50) -RADOME (8 X 1/4-20 X 1/2" LG HELICOIL EQ SP ON A 10.50" DBC (FOR CUSTOMER MOUNTING)) (13.12) CG



<u>FINISH</u>
Chromate per MIL-C-5541 CLASS 1A
& WHITE PAINT

<u>MATERIAL</u>
ALUM 6061-T6, HARDWARE: SSTEEL
REFLECTOR: COMPOSITE

REMOVE ALL BURRS AND SHARP EDGES

DO NOT SCALE DRAWING

WORKMANSHIP SHALL BE IN ACCORDANCE WITH MIL-HDBK-454, GUIDELINE 9. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

ANGLES HOLE DIA TOLERANCES

	±1° .25		85250 11500 1-1.000	+.005 005 +.006 005 +.010 005	.XX	= ±.06 = ±.02 = ±.010
			M. SC	AFIDI	DATE	10-22-09
					DATE	
					DATE	
			J. BAF	RBUTO	DATE	01-17-09
			D. Depatie		DATE 01-17-09	
	Q.A. DEI	PT:			DATE	

SEAVEY ENGINEERING ASSOCIATES, INC.

Pembroke, MA. 02359

AS72-9797 6 FOOT X-BAND RADAR ANTENNA

C 60173 C0817-835

<b>SPECIFICATIONS</b>
EDE OLIENION (