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WIND TURBINE BLADE STRESS ANALYSIS AND NATURAL FREQUENCIES

Technical Report

bу

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University of Massachusetts
Amherst, Massachusetts 01003

August 1978

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ABSTRACT

There are many problems to be addressed with respect to the design of wind turbine blades. Foremost among these are aerodynamic performance, structural integrity and cost. The subject of aerodynamic performance, at least in the steady state condition, has been dealt with at some length by various investigators. The cost of a blade system is beyond the scope of this paper.

The structural integrity of wind turbine blades must be insured in both the static and dynamic load cases. The critical static load has been determined to be a hurricane wind perpendicular to the blade planform. The dynamic loads include the fluctuating component due to the wind and all blade-support interactions.

Vital to an understanding of these structural problems is a description of the natural frequencies and mode shapes of the blades. These considerations are the subject of this paper. While these characteristics can be computed using existing programs (e.g. NASTRAN) the cost of the repetititve use of those codes is prohibitive for the general user. The enclosed codes are much less expensive to run, and are not as comprehensive. They are, however, closely matched to the needs of the Alternative Energy Program of the School of Engineerinf at the University of Massachusetts, and have been developed to be of use to the small wind energy conversion industry.

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CHAPTER I

RATIONALE

1.1 Description of WF-1 Blades

At the University of Massachusetts, there exists the Wind Furnace I. This machine is a prototype wind turbine which is intended to contribute a large portion of the heat energy required for space heating for the University's Solar Habitat I. The machine has a downwind, three bladed rotor. Each blade is inclined from the plane of rotation by the static coning angle of 10° . Each blade is capable of being pitched through an arc of 93° by the automatic pitch control mechanism.

The blade planform and geometry are described in Figure 1.1. The NACA 4415 airfoil shape was chosen as the exterior profile on each cross section. (The reasons for this choice are partly historical 1.1 and partly based on the popular use of the NACA 4415 airfoil in airplane propellers.) The blades are of 4 part construction (Figure 1.2). The skin is of a relatively low bending modulus composition fiberglass epoxy matrix. The spar is made of a relatively high modulus fiberglass epoxy matrix. The blade stock (Figure 1.1) is surrounded by a steel sleeve. (The intended cross section construction is described in Table 1.1)

Measurements subsequent to blade construction showed that the cross sections varied considerably from the intended 15% thick airfoil (Table 1.2). Thicknesses as great as 22% were measured on the spare blade of te rotor system. The variation in the chord was slight. It is not, at this time, possible to measure the internal components of the blade to check for uniformity.

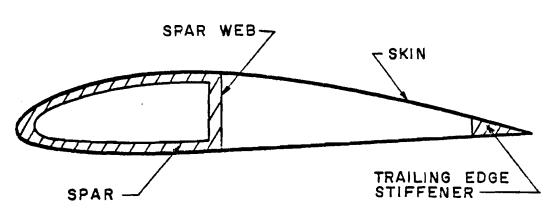
FIG.I.I WF-I PLANFORM AND TWIST

RADIUS ft.		CHORD ft.	TWIST degrees
16.0	-	.35	0
15.0		.4 5	.4
14.0			
13.0		.55	1.4
12.0			
11.0		.63	2.7
10.0		.73	4.5
9.0			
8.0		.85	7.4
7. 0		1.02	10.4
6.0		1.02	10.4
5.0		1.26	15.7
4.0			
3.0		1.46	25.6
2.0		1.35	45 .0
1.0			
0.0	BI	ADE STOCK	

FIG. 1.2

DESCRIPTION OF BLADE COMPONENTS

TYPICAL SECTION (NACA 4415)



BLADE STOCK

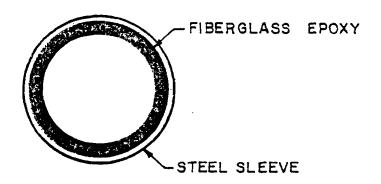


TABLE 1.1

BLADE DESIGN

WF-1 (Radius = 16.25 ft)

r/Radius (Station÷10)	Chord (ft)	Twist (degrees)	L.E. to Spar Web (ft)	Skin Thickness (in)	Spar Thickness (in)	Web Thickness (in)
.1	1.35	45	.54	.036	.238	.238
.2	1.46	25.6	.584	.036	.238	.238
.3	1.26	15.9	.504	.036	.205	.220
.4	1.02	10.4	.41	.036	.205	.150
.5	.85	7.4	.34	.036	.205	.050
.6	.73	4.5	.29	.027	.186	.050
.7	.63	2.7	.25	.027	.148	.050
.8	.55	1.4	.22	.018	.110	.050
.9	.45	. 4	.18	.018	.072	.050
1.0	.35	0	.14	.018	.053	.050
E _{skin} = 2.2 x	10 ⁶ psi	G _{skin} = .	5 x 10 ⁶ psi	°skin ⁼ .(0555 1b in ³	
E _{spar} = 4.4 x	10 ⁶ psi	G _{spar} =	3 x 10 ⁶ psi	°spar= .($0501 \frac{1b}{in^3}$	

TABLE 1.2

BLADE SHAPE

WF-1 (Radius = 16.25 ft)

	СНС	RD	AIRFOIL	. THICKNESS	
$\frac{\underline{r}}{R}$	Design (in)	Result (in)	Design R (in)		rror (%)
.1	16.2	15.8	2.4	5 1	80
.2	17.5	17.8	2.6	3.0	15.4
.3	15.1	15.5	2.3	2.6	13.0
. 4	12.2	12.7	1.8	2.3	27.8
.5	10.2	10.5	1.5	2.0	33.3
.6	8.8	9.0	1.3	1.8	38.5
.7	7.6	7.9	1.1	1.5	36.4
.8	6.6	6.8	1.0	1.4	40.0
.9	5.4	5.5	.81	1.2	48.2
1.0	4.2	3.2	.63	.65	3.2

1.2 Observations on Design

It appears at this time that there is little if anything to be lost in terms of aerodynamic performance if thicker airfoils are used in design. In fact, the observed thicknesses of the UMass WF-1 blades and the better than predicted performance tend to confirm this thought.

At this time however, there is no reason to expect that future blade designs will incorporate the same airfoil section at all radial points. It may turn out that specific parameters, e.g. low noise requirements or aeroelastic requirements, require blade shapes both highly twisted and tapered, as well as having various cross-sectional shapes.

The increasing availability of composite materials is a factor of great significance to the designer. Traditional structural materials will certainly continue to play a major role in blade construction. The likelihood of designs incorporating more than one material becoming commonplace is great. In fact, this is now standard practice in the military aircraft propeller industry.

1.3 Program Input Requirements

It is apparent from the foregoing that any comprehensive code for blade bending stress analysis must allow for the following inputs.

- 1) Cross section exterior shape
- 2) Cross section interior structure
- 3) Bending modulus distribution
- 4) Density distribution
- 5) Twist distribution
- 6) Radial spacing

7) Bending axis location

These inputs are sufficient for the bending stress analysis of the blade. (With the addition of the shear modulus, the input would be sufficient for a total stress analysis of the blade. The shear stress is ordinarily of secondary importance in the design of blades. Time does not allow its inclusion here.)

1.4 Program Output Requirements

The parameters of primary interest to the designer must be included in the output. These include

- 1) Bending stress distributions
- 2) Deflections under load
- 3) Mass of blade
- 4) Mass moment of inertia about axis of rotation
- 5) Natural frequencies of blade.

All of the above except for 4 and 5 can be uniquely specified. Number 4 is weakly dependent on the mode shape of the natural frequencies. Number 5 is strongly dependent on the means by which the blade is supported. The approach taken is to assume a cantilever beam and to compute the natural frequencies attendent to that configuration. From this point, the dynamacist should be able to predict most of the important system modes. 1.3,1.4

CHAPTER II DESCRIPTION OF PROBLEM

2.1 Historical Perspective

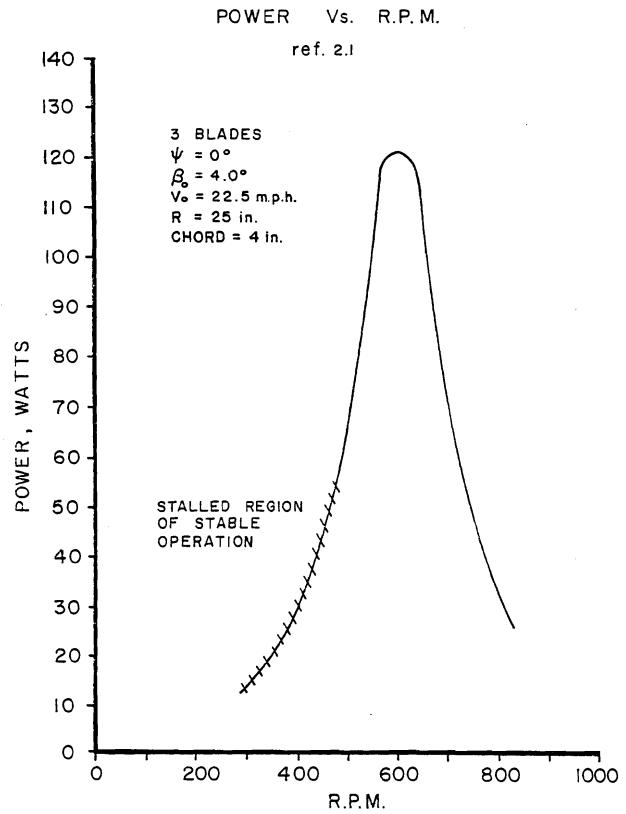
Traditionally, windmills have been designed to operate in the stalled aerodynamic mode. Figure 2.1 shows a plot of power versus RPM for a three bladed windmill. On the far left the region of stable stalled operation is indicated. In this mode of operation, all turbines have pretty much the same aerodynamic characteristics. The power output is dependent on the swept area of the rotor, the solidity of the blade system, rpm, etc. It is obvious that much more power can be delivered at the same wind speed by the same rotor if the rotational speed is allowed to increase. The rotor can then gain sufficient speed to allow the blades to "fly," that is to operate at a very low angle of attack with consequent high lift and low drag.

It was not until the early 20th century that airfoil knowledge had progressed sufficiently to allow the construction of efficient propellers and lifting surfaces.

These developments opened the way to powered flight and to the development of modern wind turbines. Since the introduction of airfoils into turbine technology, there have been two major thrusts in blade design.

The first approach, typified by the Smith-Putnam machine, has been to de-emphasize aerodynamic sophistication with respect to the cost of untwisted, untapered blades. The penalities that are paid by using these simple blades are slightly ($^{\sim}10\%$) reduced performance with respect to aerodynamically optimum blades, noise of operation, and the investment of a relatively large amount of material in the blades per unit power. The

FIG. 2.1



primary benefit is ease of fabrication and consequent low cost.

The second approach, as exemplified by the Hutter, Brace Institute, NASA MOD-O and UMass machines, is to incorporate both twist and taper into the blade design in an attempt to optimize performance and reduce noise. Much work has been done to characterize the planforms required for optimum or nearly optimum performance over a wide range of design constraints. Recent work by Hutter^{2,3} Wilson, Lissamann and Walker^{2,4} and Cromack and Lefebvre^{2,5} have elucidated these problems.

A serious objection to the above work is that the performance curves were generated using quasi-steady, high Reynold's Number airfoil data. Experience has shown that wind turbines almost never operate at their design point. The nature of the wind is such that the mean wind speed, with no other information, is only marginally adequate to characterize performance. The nature of practical turbines is such that, traditionally, airfoil data has been collected at from 3 to 10 times the Reynold's Number at which most of the power in a wind turbine is produced. (The Reynold's Number, Velocity x Chord : Kinematic Viscosity, varies radially along blade. Most of the turbine's power is produced in the outbard 3/10 of the radius.) Work has yet to be done which will show which if any additional data are needed for adequate performance predictions, and how or if they can be included in existing performance codes.

2.2 Formal Description of Blade Problem

Rotating wings have traditionally been analyzed as beams with various boundary conditions. Depending on the detailed construction, these beams may be either hinged at the root, pinned at the root, or some combination. The outer edge is invariably free.

The simplest rotating winds, are of a rectangular planform and a single material. For example, extruded aluminum blades are now commercially available in various sizes. These are the simplest to analyze it will always be possible to find a set of axes which completely uncouples the bending deflections in one direction from those in the other. These are by definition the principal axes. They will have the same orientation for all sections and all loads and moments can be resolved about them.

The introduction of twist complicates the analysis. The twist will make it difficult or impossible to find axes for which the bending deflections are decoupled. However, the moments of inertia need only be calculated once. They can then be transformed by rotation into the correct orientation. At this point, the analysis requires the solution of the coupled bending equations (Appendix A) and the coupled bending stress equations.

The introduction of taper requires that the moments of inertia be computed at each station of interest. The equations which must be solved are then the same as in the case of a beam of rectangular planform with twist.

If the rotor blades are constructed of more than one material, for example aluminum and fiberglass or fiberglass of two or more different bending moduli, it is necessary that the so-called modulus weighted section properties be computed. This is a method by which the tensile properties of the different components of each cross-section are weighted in the accumulation of those quantities necessary for analysis. For example, the modulus weighted x and y centroid locations define the location of the tension center for the cross-section. (The tension center is that point at which an applied radial load gives no lateral deflections.)

The blades on the WF-l are just such non-homogeneous, twisted, tapered beams. The solution of the bending and stress equations requires the incorporation of numerical techniques in some algorithms.

The fact that the blade cross-sections are rather complex shapes (both externally and internally) indicates the need for some numerical methods for the computation of the section properties. (It turns out that many numerical techniques were required for the section property integrations.)

2.3 Description of Load

In the case of non-accelerated rotation the loads encountered are lift, drag, gravity loads and centrifugal loads. Performance codes^{2.6} can predict the quasi-steady lift and drag operating on a blade section subject to the above restrictions. These loads can then be resolved about reference axes and the bending equations solved. The gravity load is both radial and flexural, depending on the blade orientation relative to the horizon. For each blade, gravity gives a one per revolution cyclic excitation. The centrifugal loads are constant if the angular speed is constant and deflections out of plane due to gravity are not too great.

Unsteady, accelerated motion introduces other loads. The tower shadow or wake may cause a cyclic variation in the applied wind loads. This will cause a change in the deflection pattern on a one per revolution per blade basis. The cyclic variation in deflection will cause the generation of so-called coriolis forces by the blade elements. The magnitude of these periodic loads is of considerable interest. They will determine the cyclic stresses, hence the fatigue properties of the blades. The periodic response of the blade to the tower wake is very poorly understood at this point. Ongoing investigations at the University of Massachusetts

and elsewhere may shed light on this area.

2.4 Other Dynamic Considerations

The effect of torsional coupling of vibrations has been neglected in the foregoing. The effect of the coupling between radial loads and vibrations has also been neglected. These effects are considered to be of marginal interest to the windmill designer because of the relatively low rotational speed of the rotor.

In a paper written by Ormiston 2.7 loads are scaled according to the radius of the wind machine under consideration. Ormiston shows that for very large machines, the one per revolution gravity loads may be the limiting design criterion. For moderately sized machines, the critical loads are flexural and are due to the aerodynamics of power production.

The random nature of the wind also provides a non-steady component in the air loads. This effect becomes more pronounced as the pitch at which peak power is produced is approached. This effect is presently thought secondary in importance to the tower wake and/or shadow with respect to cyclic loads. This is another area under active investigation.

2.5 Environmental Effects

The sun will degrade the strength of glass laminates which are not protected from it. The experience at the University of Massachusetts has been that significant erosion of the most exterior layer of resin took place in the first two years of operation. The blades were purposely not protected in order that structural defects would be easily seen. It is not

felt that this erosion had any effect on blade strength. No structural defects were found which can be unequivocally assigned to the design.

Metal-plastic composites may suffer from fatigue due to different coefficients of thermal expansion and the diurnal temperature cycle.

Metals are subject to corrosion in the environment of the wind turbine. There is presently great interest in the siting of windmills either on or near the ocean. The effects of salt spray on metal are fairly well understood. The fatigue properties of metals are quite well known, once the stress environment is prescribed. For inland locations, rain and windblown sand and dust are significant factors in the weathering of blades.

It seems at this time that the material properties of metals are better understood than are those of composites. However, the data base for composite fatigue is broadening.

CHAPTER III

GOVERNING EQUATIONS

3.1 Static Beam Bending

Beam theory for homogeneous prismatic beams is quite well developed. The dynamic characteristics of such beams are also well known. This is not the case with non-homogeneous, non-isotropic, or non-prismatic beams.

If we allow the existence of a coordinate system such that the x axis is parallel to the plane of rotation; the x axis points down the bending axis, and the y axis is inclined from the upwind direction by the coning angle (see Figure 1) with

u = unit deflection in the x direction

v = unit deflection in the y direction,

then the differential equations for beam bending are (see Appendix A)

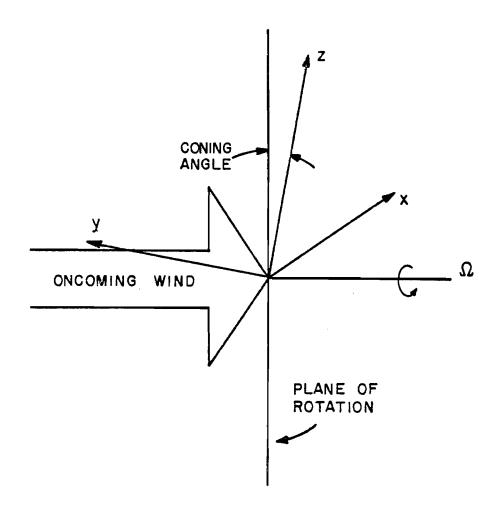
$$\frac{d^2v}{dz^2} \frac{1}{(1 - (\frac{dv}{dz})^2)^2} = \frac{-1}{E_1} \frac{M_x I_y y^{+M} y I_{xy}}{I_{xx} I_y y^{-} (I_{xy})^2}$$
(1)

$$\frac{d^2u}{dz^2} = \frac{1}{(1 - (\frac{du}{dz})^2)^{3/2}} = \frac{1}{E_1} \frac{M_y I_{xx} + M_x I_{xy}}{I_{xx} I_{yy} - (I_{xy})^2}$$
(2)

The general equations for bending stress at point (x,y) in some cross-section plane is

$$\sigma_{zz} = \frac{-E}{E_1} \frac{(M_x I_{yy} + M_y I_{xy})y - (M_y I_{xy} + M_x I_{xy})x}{I_{xx} I_{yy} - I_{xy}^2}$$
(3)

FIG. 3.1



WINDMILL (ROTATING) CO-ORDINATE SYSTEM

These equations are solved in the enclosed codes. Because of the possibility of large deflections in a long, slender windmill blade, it was thought advisable to include the influence of slope in the deflection equations. The fact that many windmill blades are highly twisted and tapered required the allowance of bending about non-principal axes.

Equations of Motion for Small Flexural Vibrations

In general, the equations of motion of a rotating beam involve coupling between flexural, longitudinal, and torsional vibration. In many situations numerous simplifications may be made. Usually, however, numerical techniques must still be used for solution.

The equations of motion for the flexural vibrations of a beam allowing coupling between vibrations in orthogonal directions are (see Appendix B)

$$\ddot{v} = \frac{-E_1}{m} \frac{\partial^2}{\partial_z^2} \left[I_{xx} \frac{\partial^2}{\partial_z^2} v + I_{xy} \frac{\partial^2}{\partial_z^2} u \right]$$
 (4)

$$\ddot{\mathbf{u}} = \frac{-E_1}{m} \frac{\partial^2}{\partial z^2} \left[\mathbf{I}_{yy} \frac{\partial^2}{\partial z^2} \mathbf{u} + \mathbf{I}_{xy} \frac{\partial^2}{\partial z^2} \mathbf{v} \right]$$
 (5)

where
$$\ddot{v} = \frac{d^2}{dt^2} v$$

$$\ddot{u} = \frac{d^2}{dt^2} u$$

m = lineal mass density.

CHAPTER IV

NUMERICAL TECHNIQUES

4.1 Integration of Section Properties

The axes used in all discussion of the section properties is as follows. Positive x has its origin at the leading edge and increases along the chord line. Positive y has its origin at the leading edge and is positive towards the low pressure surface.



The technique used in the computation of the section properties was the replacement of integrations with summations when the use of the direct integration was inappropriate. This procedure is accomplished by the functions. INDEX and INTEG (Appendices E and F respectively).

The function INDEX isolates three adjacent points on the periphery of the section being considered. It appends to this information the pertinent bending modulus and material thickness. (Thickness here refers to the minimum distance from the outside to the inside. If the listed thickness is zero the program assumes the section is solid.) It also appends the weight density. (Units used for the density are pounds per cubic inch.) This information is then used with function INTEG.

Function INTEG first fits the best parabola, in the least square sense, through the set of three points. The interval defined by these points is then divided into ten equal segments. Points on the periphery of each segment are then found by use of the least square coefficients,

$$(y_i = c_0 + c_1 x_i + c_2 x_i^2, i = 1, 2, ..., 10)$$

and the value of x at the midpoint of each section. Thus ten points are determined from the three input points. This has the effect of decreasing the error due to the replacement of the section integrations with summations at the expense of the error introduced by the use of a fit curve rather than the input data points.

If the section is solid, the section properties determined by the above ten intervals are solved for directly.

If the section is not solid, the algorithm accomplishes the following. For each value of y, another value is determined which is the former value minus the projected thickness. (The projected thickness is found by multiplying the thickness of the skin by the secant of the tangent at the point x, y. That is $t_{projected} = t[\cos tan^{-1}(C_1 + 2C_2X_1)]^{-1}$, where t is the skin thickness and C_1 , C_2 are least square coefficients.) The midpoint values and the values X_1 determine the area centroids of the load carrying material in this small interval.

The worth of this information can best be shown by examination of the following equations. If I_{xx} , I_{xy} , I_{yy} are the moments of inertia of some area about an arbitrary axis system xy, and I_{rr} , I_{rs} , I_{ss} are the moments of inertia of that same area about its own centroid axis system, then

$$I_{xx} = I_{rr} + Ay^2$$

$$I_{xy} = I_{rs} + Axy$$

$$I_{yy} = I_{ss} + Ax^2$$
, where

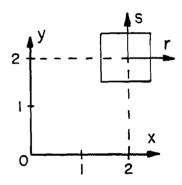
A = geometric area of the considered,

r is parallel to x,

s is parallel to y,

x,y are the coordinates of the centroid

 I_{rr} , I_{rs} , I_{ss} can be made vanishingly small by the use of either a properly chosen coordinate system or a small area. Consider the following, a linch square centered at x = y = 2 in.



$$I_{rr} = I_{ss} = \frac{1}{12}$$

$$I_{rs} = 0$$

$$I_{xx} = \frac{1}{12} + 1 (2)^2 = 4 + \frac{1}{12}$$

$$I_{yy} = \frac{1}{12} + 1 (2)^2 = 4 + \frac{1}{12}$$

$$I_{xy} = 0 + 1 (2)(2) = 4$$

For even so gross an example, the error in I_{xx} and I_{yy} introduced by neglecting the area's centroidal moment of inertia is only 2%.

When the cross section properties are computed, the small areas are weighted according to the local bending modulus, or by the local density.

The modulus weighting is a method whereby a composite cross section may be represented by a single total bending stiffness. This is done by dividing the local bending stiffness by an (arbitrary) reference modulus and multiplying the considered area by the result. This is done for all considered areas. Density weighting is accomplished by multiplying the considered area by the local density. (See Appendix F.) The results of the calculations are summed with the results of previous calculations for the cross section.

The quantities computed are the modulus weighted areas, first moments, and second moments, and the density weighted areas and first moments. In addition, the geometric areas of the cross section are computed. The modulus weighted area are used for the transposition of the section moments of inertia from the leading edge, the origin, to the bending axis. (The chordwise location of the bending axis is part of the program input. The logic assumes that the y coordinate of the bending axis is the same as the y coordinate of the tension axis.) The modulus weighted first moment is used to determine the location of the tension center. (The line connecting all tension centers is the tension axis.) The modulus weighted second moments are the section moments of inertia. They determine the flexural characteristics of the beam.

The density weighted first moments are used to determine the location of the centers of mass of the cross sections. The density weighted areas give the blade section weights.

In summary, when a solid section is considered, direct integration of the section properties is accomplished. When a non-solid section is considered, the following series replace the integrations.

$$I_{xx} = \int_{A} y^{2} \phi dA = \sum_{i} y_{i}^{2} \phi_{i} \Delta A_{i}$$

$$I_{xy} = \int_{A} xy \phi dA \sum_{i} \sum_{j} x_{i} y_{j} \phi_{i} \Delta A_{j}$$

$$I_{yy} = \int_{A} x_{i}^{2} \phi dA \approx \sum_{i} x_{i}^{2} \phi_{i} \Delta A_{i}$$

$$\bar{x} = \frac{\int_{A}^{f} \phi x dA}{\int_{A}^{f} \phi dA} = \frac{\sum_{i}^{f} \phi_{i} x_{i}^{\Delta} A_{i}}{\sum_{i}^{f} d_{i}^{\Delta} A_{i}}$$

$$\overline{y} = \frac{A}{A} \int_{A}^{A} \phi \, dA \qquad \sum_{i}^{\Delta} \phi_{i} \times_{i}^{\Delta} A_{i}$$

$$\sum_{i}^{\Delta} \phi_{i} \Delta A_{i}$$

AREA =
$$\int_{A} \phi dA \approx \sum_{i} \phi_{i} \Delta A_{i}$$
,

wherein

φ = weighting function,

 \bar{x} , \bar{y} = are centroid values dependent on the weighting function

AREA = either geometric or modulus weighted area of the load carrying material in the cross section.

4.2 Bending Deflections

The governing equations for beam bending, using the coordinate system of Chapter 1, where thermal stresses are not considered, are

$$\frac{d^{2}u}{dz^{2}} \frac{1}{(1 - (\frac{du}{dz})^{2})^{2}} = \frac{1}{EREF} \left(\frac{M_{y}I_{xx} + M_{x}I_{xy}}{I_{xx}I_{yy} - I_{yx}} \right)$$

$$\frac{d^{2}v}{dz^{2}} \frac{1}{(1 - (\frac{dv}{dz})^{2})^{3/2}} - \frac{1}{EREF} (\frac{M_{x}I_{yy} + M_{y}I_{xy}}{I_{xx}I_{yy} - I_{xy}}).$$

These equations are non-linear. For small deflections, the non-linear term is customarily neglected. It is desirable that the non-linearity be included in an analysis of blade bending, however, because the blades are very long, thin, and flexible.

The method used for the solution of these equations is a fourth order Runge Kutta method. This method uses the boundary conditions on a function and its derivatives to integrate the derivatives across some interval. The particular Runge-Kutta formulation chosen is the so-called classic method. Letting i be an index related to the position x, we have

$$\Phi_{i+1} = \Phi_{i} + \frac{1}{6} (k_{1} + 2k_{2} + 2k_{3} + k_{4}), \text{ where}$$

$$k_{1} = h f (x_{i}, y_{i}),$$

$$k_{2} = h f (x_{i} + \frac{h}{2}, y_{i} + \frac{k_{1}}{2}),$$

$$k_{3} = h f (x_{i} + \frac{h}{2}, y_{i} + \frac{k_{2}}{2}),$$

$$k_{4} = h f (x_{i} + h, y_{i} + k_{3}),$$

$$h = x_{i+1} - x_{i},$$

- f is the integrand from which y is determined,
- o is a derivative of some order 1 less than f.

By the use of this integration scheme, differential equations of any order may be solved. All of the derivatives of intermediate value must be carried in memory. (See APPENDIX G.) The precision available by the use of this method is quite high. If the precision is not acceptable, the integration interval may be shortened or higher order Runge Kutta methods used.

These equations could have been written in finite difference or finite element form as well. The finite element method led to unnecessary complication. The finite difference method required the introduction of new data points if the same resolution of displacements were required. Neither of these methods were considered uniquely superior to the Runge Kutta solution for this problem.

(One disadvantage of the Runge Kutta methods is that the application to partial differential equations is apparently unknown. This precludes their use for the solution of vibration problems in the time domain.)

4,3 Bending Stress

The expression for the bending stress at some point (x,y) is

$$\sigma_{zz} = \left(-\frac{{}^{M}_{y} I_{xx} + {}^{M}_{x} I_{xy}}{I_{xx} I_{yy} - I_{xy}^{2}} x + \frac{{}^{M}_{x} I_{yy} + {}^{M}_{y} I_{xy}}{I_{xx} I_{yy} - I_{xy}^{2}} y \right) .$$

There were no special techniques necessary for the solution of this problem. The multipliers of the coordinate components x and y are also computed in the solution of the bending equations. They are stored in memory and recalled where the stress distribution is reported.

The bending stress is resolved at each point listed in the first two inputs to the program, that is, on the high and low pressure aerodynamic surface skins. (APPENDIX D, INPUT.) If any other data are entered in their place, the stress will be resolved at the points entered. The input section is very versatile in that no special order of data entry is required (except CHORD, see APPENDIX D). The program output would not have to be modified in any way if the order of data entry is modified, as long as the operator keeps track of which data has been entered.

4.4 Flexural Vibrations

The governing equations for flexural vibrations of a twisted, nonprismatic beam are (APPENDIXB)

$$U = -\frac{E_r}{m} \frac{\partial^2}{\partial z^2} \left[I_{xx} \frac{\partial^2 v}{\partial z^2} + I_{xy} \frac{\partial^2 u}{\partial z^2} \right]$$

$$u = -\frac{E_r}{m} \frac{\partial^2}{\partial z^2} \left[I_{yy} \frac{\partial^2 u}{\partial z^2} + I_{xy} \frac{\partial^2 v}{\partial z^2} \right]$$

These equations cannot be solved in closed form without simplification. Their solution requires the use of numerical techniques. They may be solved in a number of ways. Obvious choices are the use of finite difference and finite element methods. The method used in this report is called Rayleigh's method.

The technique as used here (see APPENDIX I) differs slightly from the usual applications in that successive approximations are made to refine the determined mode shape, when possible. (For higher modes,

with twisted beams, the method does not always converge.) The technique is very versatile because only the response to an assumed load pattern need to be determined. Any response (axial, flexural, torsional) may be included. Any degree of simplification can be achieved by neglecting chosen parameters.

Rayleigh's method does not solve for the system behiavor in the time domain. Instead, the method resolves the natural frequencies and mode shapes of an oscillating system. This information can then be used in a modal analysis of the system.

The expression for the square of the natural frequency of an oscillating system is $^{4.2}$.

$$\omega^{2} = \frac{\sum_{i}^{\Sigma} F_{i} \phi_{i}}{A \sum_{i}^{\Sigma} M_{i} \phi_{i}^{2}}$$

where

F; is the imposed load at i,

 ϕ_i is the mode shape at i,

A is the amplitude,

 M_{i} is the mass at i.

The key to the method of successive approximations is that the inertial load is proportional to a mass times its displacement. Hence

$$F_i = k M_i \phi_i$$
.

The constant k is of no interest, since the mode shapes are a property of the load patterns, not the loads themselves. This load pattern is used to compute another mode shape by calculating the deflections due to the imposed loads. The magnitude of the deflection so computed at some one point is called the amplitude (A). The set of all deflections divided by this amplitude is the mode shape. When the inertial forces associated with some mode shape produce a deflection pattern having the same mode shape, the method has converged to the fundamental. At this point, the square of the circular frequency is the reciprocal of the amplitude. (See APPENDIX M for a sample calculation.)

The maximum kinetic energy for the system is

$$K = \sum_{i} \frac{1}{2} M_{i} (A \phi_{i} \omega)^{2}.$$

The maximum potential energy is equal to the maximum kinetic energy and is given by

$$u = \sum_{i} \frac{1}{2} F_{i} (A \phi_{i}) = \sum_{i} \frac{1}{2} M_{r} \phi_{i} A \phi_{i}$$
, where

 $\phi_{\mbox{\scriptsize i}}^{\mbox{\scriptsize i}}$ is the mode shape from the last cycle of the iteration.

Setting these two expressions equal gives

$$\frac{\Sigma}{i} \frac{1}{2} M_{i} A^{2} \phi_{i}^{2} \omega^{2} = \frac{\Sigma}{i} \frac{1}{2} M_{i} \phi_{i}^{i} \phi_{i} A$$

$$\omega^{2} = \frac{\frac{1}{2} M_{i} \phi_{i}^{i} \phi_{i}}{A \sum_{i} \frac{1}{2} M_{i} \phi_{i}^{2}}$$
(2)

or

which is the same as equation 1 once the expansion of F_i has been accomplished. If convergence of the mode shape has been achieved, then

$$\frac{2}{\omega} = \frac{1}{A}$$

The introduction of twist in a beam, that is to say that the principal axes of all cross sections of a beam being non-parallel, introduces coupling between the loads in one plane and the deflections in another. If a beam is prismatic and not twisted, or at worst tapered, then the resonant vibrations of the beam will be aligned with one of the principal axes. This is a consequence of the deflections being uncoupled from each other. For a highly twisted beam, e.g. a windmill blade, the direction of resonant vibrations will, in general, vary from cross section to cross section. Any attempt at analysis, therefore, must allow two degrees of flexural freedom at each cross section. (A more complete analysis would also allow a torsional degree of freedom at each cross section. Since there was no observable torsional deflection of the tested blade under load, that component of the analysis was considered unimportant.) The same general results hold, however. The amplitude is chosen to be the magnitude of the tips deflection. The inertial forces are the mass per segment times the mode shape at the midpoint of each spanwise section. The deflections are computed using the function described above.

Rayleigh's method is usually used for a determination of the fundamental mode. There are various techniques available for the isolation of higher modes, however. The first such method is to impose a deflection in space oriented at 90° to the fundamental deflection pattern. (A free beam in space has the property that the fundamental mode shape follows a pattern which produces a maximum deflection for the given loads.) A load pattern 90° out of phase but equal in magnitude will produce much smaller deflections. (In fact, for a regular prismatic beam, the deflections so produced will be a minimum.) This deflection pattern can then be used to

compute the beam frequency. This frequency will be higher than the fundamental. It will often be the next highest frequency.

Another technique is known as Schmitt Orthogonalization (see APPENDIX K). (The following and much of the foregoing is taken from Biggs Structural Dynamics.) Any assumed deflection patten can be expressed as

$$\phi_{ia} = \sum_{m} \psi_{m} \phi_{im}$$

where

 ϕ_{ia} = the assumed mode shape at i,

 ψ_{m} = the participation factor of the mth mode in ϕ_{ia} ,

 ϕ_{im} = the mode shape of mode m at i.

Multiplying both sides by $m_i^{\phi_{in}}$, we have

$$m_i$$
 ϕ_{ia} $\phi_{in} = \sum_{m} m_i \psi_{m} \phi_{im} \phi_{in}$

where

m; = mass at i

 ϕ_{in} = mode shape at i for mode n

$$\sum_{i}^{m} i^{\phi} i a^{\phi} i n^{=\sum_{i}^{m} \sum_{m}^{m} i^{\psi} m^{\phi} i m^{\phi} i n} \qquad (3)$$

The orthogonality condition for normal modes is that

$$\sum_{i}^{m_{i}} \phi_{im} \phi_{in} = 0$$

unless m = n. Equation 3 can now be rewritten

$$\sum_{i}^{m_{i}} \phi_{ia} \phi_{in} = \sum_{i}^{m_{i}} \psi_{m} \phi_{im}^{q_{im}}.$$

The participation factor for the mth mode is

$$\psi_{\text{m}} = \frac{\sum_{i}^{\sum_{i}^{m} i} \phi_{ia} \phi_{in}}{\sum_{i}^{\sum_{i}^{m} i} \phi_{im}}^{2}$$

Using this participation factor, the assumed mode shape can be swept clean of the influence of previously determined mode shapes. The assumed mode shape becomes

$$\phi_i = \phi_{ia} - \psi_1 \phi_{i1} - \psi_2 \phi_{i2} - \cdots - \psi_n \phi_{in}$$

This procedure will converge to the next higher mode shape and frequency.

(If an iterative process is used and the procedure is functioning correctly, the participation factors will all approach zero.)

Yet another procedure is to assume a number of mode shapes related to each other and look for a frequency minimum. Since the prescription of an incorrect mode shape does not excite resonant responses alone, the mode shape giving the maximum natural frequency is the most accurate.

CHAPTER V

PROGRAM VERIFICATION

5.1 Section Properties

The functions which make up the programs as assembled were all subjected to verification. The functions INDEX and INTEG were used to compute the geometric properties of the sections shown in Fig. 5.1.

For the diamond shape, the modulus weighted calculated section properties, compared with the exact properties, are as follows:

	CALCULATED	EXACT	ERROR
Ixx	78.98 in ⁴	78.75 in ⁴	1%
I yy	81.20 in ⁴	78.75 in ⁴	3.1%
I _{xy}	0.00	0.00	0
AREA	5.45 in^2	5.37 in ²	1.5%

Table 5.1

For the ellipse, the modulus weighted section properties calculated by the program compared with the exact values are as follows:

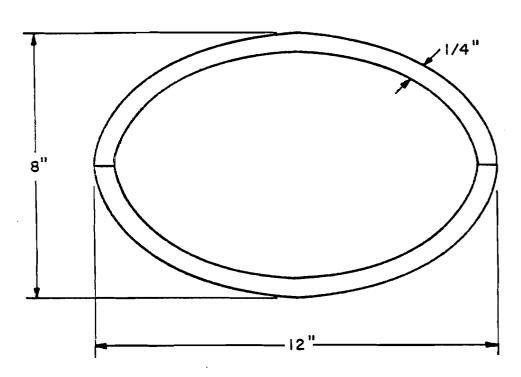
	CALCULATED	EXACT	ERROR
I _{xx}	190.7 in ⁴	190.4 in ⁴	1%
I уу	337.4 in ⁴	357 in ⁴	5.6%
Î	0	0	
AREA	7.55 in ²	7.66 in ²	1.4%

Table 5.2

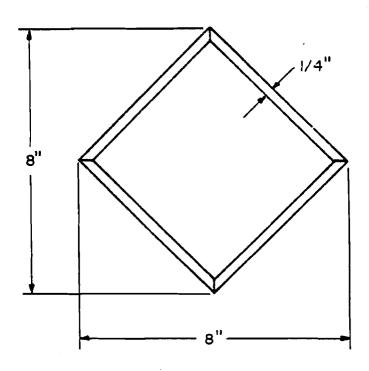
TEST SECTIONS

FIG. 5.1

ELLIPSE



DIAMOND



The relatively large error is due to the steep slope of the ellipse as it nears the leading and trailing edges. The most expedient way to improve the resolution of these rounded parts of the shape is to increase the number of points describing this region. (Airfoil section coordinates are usually listed in this way^{5.1}.

It was not possible to test the airfoil shapes directly, since the moments of inertia of airfoil shapes are not commonly available. From the foregoing, however, good results for the section properties can be expected.

5.2 Stress and Deflection

The elliptic cross section above was used as the cross section shape of a hypothetical cantilevered beam 10 feet long. The deflection predicted by the well known strength of materials formula is

$$\delta = \frac{PL^3}{3EI} = \frac{1000 (120)^3}{3(3x10^7)(63.45)} = .30 \text{ inches}$$

where

 δ = deflection

P = load at 10 feet

L = length of the beam

E = Young's modulus (for steel)

 $I = 63.45 \text{ in}^4$

The program calculated a deflection of .301 inches. The error is negligible.

The maximum stress predicted by the usual strength of materials formula for the above beam and load is

$$\sigma_{\text{max}} = \frac{PL}{I} y = \frac{(1000)(120)(4)}{63.45} = 7565 \text{ psi}$$

where y = maximum distance from the neutral axis.

The maximum predicted stress was 7551 psi. The error is negligible.

5.3 WF-1 Blade Stress and Deflection

As a final test of the static portion of the analysis, the geometry describing the WF-1 blade was entered. A hypothetical load of 15 lbs. 8 oz. was input at .95 R. An actual load of the same weight was placed on the test blade and the deflection and stress levels measured.

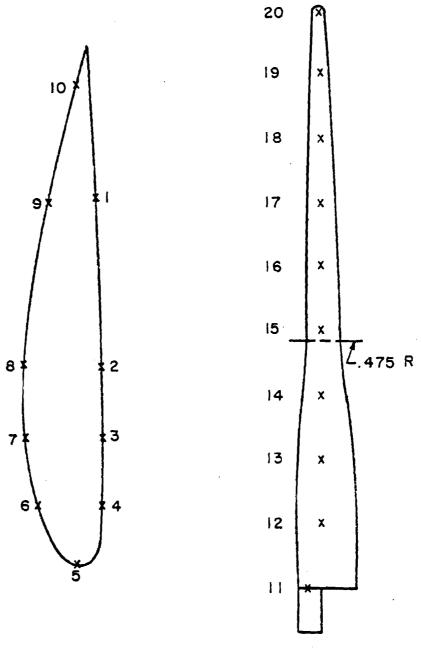
For the first trial, the published geometry of the WF-1 blade was used as program input. The observed deflections differed from the calculated deflections by approximately a factor of two. At this time, the blade geometry was established by measurement. The blade cross sections were discovered to have a great deal more depth than originally thought. The chord lengths of the cross sections were nearly at the specifications. (See Table 2.2).

New data files were established by multiplying the coordinates in the old files by the fractional difference between the observed and listed depths. (These data files are listed in APPENDIX M.) The new data files were used as input to the program.

Figure 5.2 shows the location of strain gages used for the test. The set of gages (1-10) around the circumferences of the blade at .475 R were 350 Ω Constantan BLH strain gages of various lots. The strain gages

FIG. 5.2

STRAIN GAGE LOCATION



CROSS SECTION AT .475 R

LOW PRESSURE SURFACE FACING

organized radially (11-20) were 500 Ω Constantan BLH strain gages of the same lot. All bonds between gage and substrate were by Eastman 910 adhesive. The strains were detected and transduced by a shop built resistor bridge and amplifier.

Table 5.3 lists the observed and predicted values of stress for all gages. They are plotted in Figure 5.3 Agreement between predicted and measured values were good for all gages except number 17. The gage bond is suspect there, largely because of the good agreement between predicted and observed deflections.

Figure 5.4 shows the observed blade tip displacement due to the single 15 lb. 9 Oz. load at .95 R. This load was oriented at 90° to the chord line at the tip, towards the low pressure surface (towards the bottom of the page). The deflection in the lead direction (positive x direction according to the paper's sign convention) is due entirely to the coupling between the deflections in two planes. It is a consequence of the blade twist. The deflection values are as follows:

	Predicted	Measured		
u	.57 in.	.36 <u>+</u> .13 in.		
٧	2.99 in.	2.96 + .06 in.		

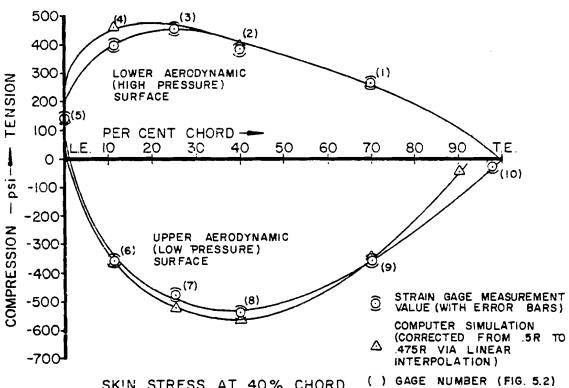
This agreement is acceptable. Uncertainties in the geometry of the trailing edge, particularly relative to the load carrying capacity of the roving bundle used to seal the trailing edge, make any more precise determination of the bending coupling unlikely.

TABLE 5.3
BENDING STRESS BY GAGE NUMBER
(Refer to Figure 5.2)

Gage	Stres	ss, psi
Number	Predicted	Observed ±33
1	267	264
2	398	386
3	462	448
4	466	402
5	203	141
6	- 360	356
7	- 520	478
8	- 563	540
9	- 342	- 356
10	- 40.1	- 26.5
11	+ 143	- 94
12	- 323	-293
13	- 517	-351
14	- 557	-503
15	- 565	-550
16	- 634	-678
17	-1075	-585
18	- 610	-690
19	- 346	-421
20	0	0

WF-1 TEST BLADE (STATIC TESTS) 151b. 80z. AT .95 RADIUS STATION

SKIN STRESS AT .475 RADIUS



SKIN STRESS AT 40% CHORD () GAGE NUMBER (FIG. 5.2)

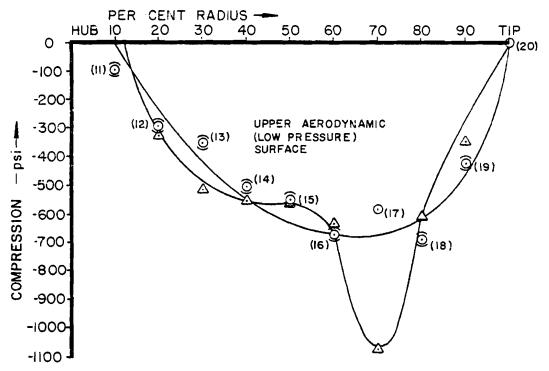
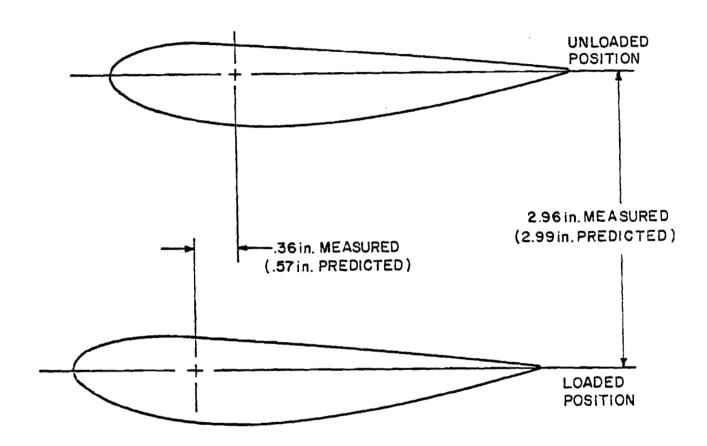


FIG. 5.4



5.4 Vibration

The Rayleigh Ritz method was used for the solution of the natural frequencies. The mode shapes were all normalized to the magnitude of the tip displacement vector (see APPENDIX I).

As a simple test of the program, the dimensions and section properties of a six foot long steel beam whose cross section was a one inch by four inch rectangle (Figure 5.5) were used. The three lowest frequencies of this beam are

 ω_1 = 39.8 radians/sec

 ω_2 = 159 radians/sec

 ω_3 = 251 radians/sec.

The numbers predicted by program FREQ are

 ω_1 = 39.8 radians/sec

 $\omega_2 = 159 \text{ radians/sec}$

 ω_3 = 259 or 260 radians/sec

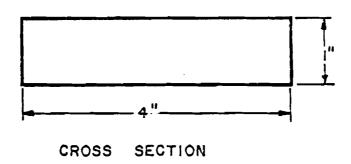
The agreement is seen to be quite good. The reason that two numbers are given for the highest predicted frequency is that the program FREQ contains two algorithms for the determination of this frequency. The first uses Schmitt orthogonalization for the solution. The second superimposes the function $\sin (\pi x \pm L)$ over the fundamental mode shape and the value of x is varied.

On the spare wind furnace blade, a shaker was mounted for the isolation of resonant frequencies. The total weight of the shaker was 2.79 lbs.

It was mounted at .35 R, 48.8 inches from the blade support. The rotor

FIG. 5.5

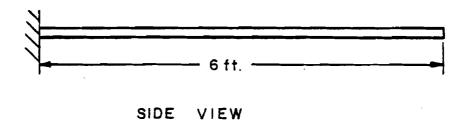
TEST BEAM



STEEL BEAM

$$E = 3 \times 10^7 \text{ psi.}$$

 $m = .02095 \text{ lb./in.}$



weighed .40 lbs. and had an eccentricity of .38 in. The blade support was bolted atop a section of 8 inch diameter steam pipe 5 feet tall.

The pipe was fixed to the concrete floor. The stand was stiffened by external supports in both bending and torsion.

The results of the frequency analysis of the WF-1 are shown below.

	Measured		Predicted
		(radians/sec)	
Γ	25		28
^ω 2	56		65
^ω 3	84		93

The agreement is not extremely good. The primary reasons for the disagreement can be guessed at. First, the density of the blade's material is not known with any great precision. Second, the blade was balanced during construction (vis. a vis. the other similar blades) by the introduction of lead shot at unknown locations. Third, any remaining flexilibity in the support would lower the observed frequency. (Qualitatively, the support was quite rigid. A penny balanced on edge on the blade support did not tumble off during a vibration test.) Fourth, the apparatus available for the test, the rotor and a strobe light, do not allow tremendous resolution of the resonances, primarily because sympathetic vibrations in the blade will be caused by exciting forces not precisely at the resonant frequency.

The agreement between observed and predicted frequencies, although not tremendous, is considered acceptable. The predicted mode shapes are listed in Table 5.4. They appear to be correct, but measurement of these mode shapes was not possible with the instrumentation at hand.

TABLE 5.4

MODE SHAPES

$\omega = 26.8 \text{ radians/sec}$

u	0.0	0.0	01	02	05	08	12	17	23	30
٧	0.0	.01	.03	.07	.15	.25	.38	.55	.75	.96
ω =	= 63.1									
u	0.0	.01	.05	.11	.19	.30	.43	.60	.79	1.0
٧	.00	.01	.02	.03	.05	.08	.13	.19	.26	.34
ω -	= 90.0									
u	0.0	01	02	05	08	09	05	.05	.20	
٧	0.0	.02	.08	.17	.25	. 27	.16	15	66	

CHAPTER VI

CONCLUSIONS

The object of this study was the development of computer programs useful to the wind turbine designer. Codes were developed which allow the resolution of bending stress in and natural frequencies of wind turbine blades. The codes are inexpensive to operate when compared with finite element codes of comparable sophistication.

Good agreement between the predicted and observed flexural deflections has been shown. Acceptable agreement between predicted and observed natural frequencies has also been shown. In short, the verification of the codes with respect to an existing wind turbine blade has been accomplished. This provides strong evidence that the application of Rayleigh's method to the problem of free vibration of a beam, allowing coupling between deflections in two directions, is valid. All other parts of the codes have also been verified.

The inclusion of the computer codes and documentation in the appendices should facilitate the use of these codes on other computer systems.

The extension of these codes to allow, for example, shear analysis and/or torsional coupling may be accomplished by subroutine modifications.

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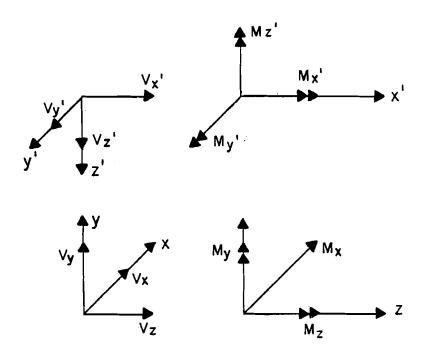
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APPENDIX A

COORDINATE SYSTEM CORRESPONDENCE

The differential equations for beam bending were taken from Rivello, Theory and Analysis of Flight Structures. The coordinate systems correspond in the following manner. Primes refer to Rivello's system. All indicated directions are positive.



Hence the following correspondences

$$x = -y'$$
 $M_X = -M_{y'}$
 $V_X = -V_{y'}$
 $y = -z'$
 $M_y = M_{z'}$
 $V_y = -V_{z'}$
 $z = x'$
 $M_z = M_{x'}$
 $V_z = V_{x'}$

Rivello's equations for beam bending are

$$\frac{d^{2}w}{dz^{2}} \frac{1}{(1 + (\frac{dw}{dx})^{2})^{3/2}} = \frac{1}{E_{1}} \frac{{}^{M}y^{I}zz^{-M} {}^{I}yz}{{}^{I}yy^{I}zz^{-I}yz}$$

$$\frac{d^{2}v}{dx^{2}} \frac{1}{(1 + (\frac{dv}{dx})^{2})^{3/2}} = \frac{1}{E_{1}} \frac{{}^{M}z^{I}yy^{-M}y^{I}zz}{{}^{I}yy^{I}zz^{-I}yz}$$

These become

$$\frac{d^{2}v}{dz^{2}} \frac{1}{(1 + (\frac{dv}{dz})^{2})^{3/2}} = \frac{1}{E_{1}} \frac{M_{x}I_{yy} + M_{y}I_{xy}}{I_{xx}I_{yy} - (I_{xy})^{2}}$$

$$\frac{d^{2}u}{dz^{2}} \frac{1}{(1 + (\frac{du}{dz})^{2})^{3/2}} = \frac{1}{E_{1}} \frac{M_{y}I_{xx} + M_{x}I_{xy}}{I_{xx}I_{yy} - (I_{xy})^{2}}$$

Rivello's radial stress equation is

$$\sigma_{xx} = \frac{E}{E_1} \left[\frac{P - (M_z I_{yy} - M_y I_{yz})y}{A + I_{yy} I_{zz} - (I_{yz})^2} - \frac{(M_y I_{zz} - M_z I_{yz})z}{I_{yy} I_{zz} - (I_{yz})^2} \right]$$

This becomes,

$$\sigma_{zz} = \frac{E}{E_{1}} \left[\frac{P + (M_{y}I_{xx} + M_{x}I_{xy})x}{I_{xx}I_{yy} - (I_{xy})^{2}} + \frac{(M_{x}I_{yy} + M_{y}I_{xy})y}{I_{xx}I_{yy} - (I_{xy})^{2}} \right]$$

where

P is any radial load

A is the cross section area

 M_i is a bending moment about the ith axis

x,y,z are space coordinates

Equations of Motion

Figure Bl shows the transverse shear forces and bending moments acting on a slice of blade of length dz. This diagram neglects the influence of an off axis placement of the c.g., the inclusion of which would introduce torsional coupling. f_{χ} and f_{y} are the D'alembert forces acting on the oscillating section.

Summing moments about the inferior edge, we have

x:
$$-M_x + M_x + \frac{dM}{dz} dz + F_y \frac{dz}{2} - (V_y + \frac{dV_y}{dz} dz) dz = 0$$

Neglecting higher order terms in dz and cancelling

$$\frac{dM_{X}}{dz} = V_{y} \tag{1}$$

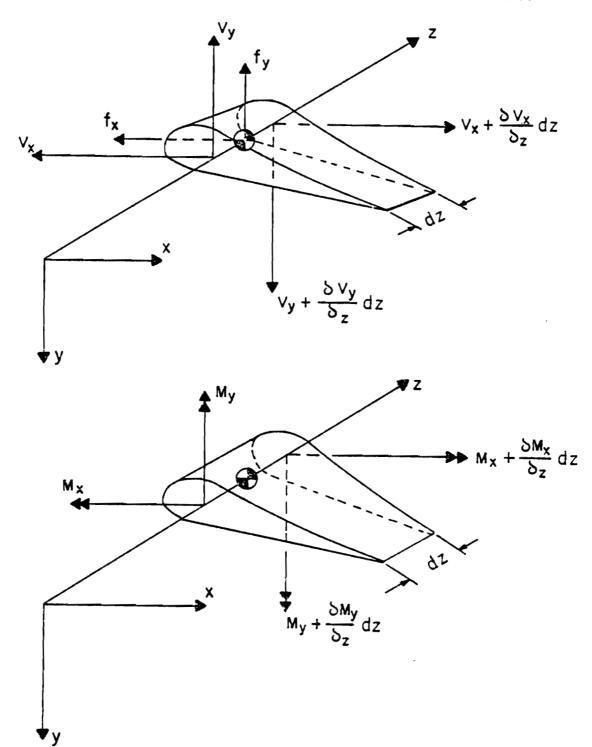
y:
$$-M_y + M_y + \frac{dM_y}{dz} dz - f_x \frac{dz}{2} + (V_x + \frac{dV_x}{dz} dz) dz = 0$$

Neglecting higher order terms in dz and cancelling

$$\frac{dM_y}{dz} = -V_x \tag{2}$$

Summing forces acting on the element

FIG. B.I



$$x: -V_{X} - f_{X} + V_{X} + \frac{dV_{X}}{dz} dz = 0$$

$$f_{X} = \frac{dV_{X}}{dz} dz$$
 (3a)

y:
$$-V_{y} - f_{y} + V_{y} + \frac{dV_{y}}{dz} dz = 0$$

$$f_y = \frac{dV_y}{dz} dz \tag{4a}$$

If m is the lineal mass density, u is a unit displacement in the x directions and v in the y direction, then

$$f_x = m u dz$$

$$f_v = m \ddot{v} dz$$

then from 3a and 4a, we have

$$m \quad u = \frac{dV}{dz} \tag{3}$$

$$m \dot{v} = \frac{dV_y}{dz} \tag{4}$$

For small displacements, we have from Rivello that

$$\frac{d^{2}u}{dz^{2}} = \frac{1}{E_{1}} \frac{M_{y}I_{xx}+M_{x}I_{xy}}{I_{xx}I_{yy}-T_{xy}^{2}}$$
 (5)

$$\frac{d^{2}v}{dz^{2}} = \frac{-1}{E_{1}} \frac{M_{x}I_{yy} + M_{y}I_{xy}}{I_{xx}I_{yy} - I_{xy}}$$
(6)

where

a) E_1 is an arbitrary reference modulus

b) M_{γ} is the bending moment about the y axis

c) M_{χ} is the bending moment about the x axis

d)
$$I_{XX} = \int_A \frac{E(x,y)}{E_1} y^2 dA$$

e)
$$I_{yy} = \int_A \frac{E(x,y)}{E_1} x^2 dA$$

f)
$$I_{xy} = \int_A \frac{E(x,y)}{E_1} xy dA$$

We can now solve for the bending moments at some point z in terms of the curvatures at that point. Let

$$\frac{d^2u}{dz^2} = u'' \qquad , \qquad \frac{d^2v}{dz^2} = v''$$

and

$$k = E_1 \left(I_{xx} I_{yy} - I_{xy}^2 \right)$$

Rearranging 5 and 6,

$$\frac{k u'' - M_X I_{XY}}{I_{XY}} = M_Y \tag{7}$$

$$\frac{-k v'' - M_y I_{xy}}{I_{yy}} = M_x \tag{8}$$

Substituting 8 into 7

$$\frac{k u''}{I_{xx}} + \frac{(k v'' + M_y I_{xy})}{I_{xx} I_{yy}} I_{xy} = M_y$$

$$k \left(\frac{u''}{I_{xx}} + \frac{I_{xy}v''}{I_{xx}I_{yy}} \right) + M_y \left(\frac{I_{xy}^2}{I_{xx}I_{yy}} - 1 \right) = 0$$

$$M_y = \frac{k}{I_{xx}} (\frac{I_{xy}}{I_{yy}} v'' + u'') \frac{I_{xx}I_{yy}}{(I_{xx}I_{yy} - I_{xy}^2)}$$

Recalling the definition of k, this reduces to

$$M_{y} = E_{1}I_{yy} \left(\frac{I_{xy}}{I_{yy}} v'' + u''\right)$$

Solving for $\mathbf{M}_{\mathbf{X}}$ by insertion into 8

$$\frac{-k v''}{I_{vv}} - \frac{E_1 I_{yy}}{I_{vv}} (\frac{I_{xy}}{I_{vy}} v'' + u'') I_{xy} = M_x.$$

Expanding k and simplifying,

$$-E_1 v'' (I_{xx} - \frac{I_{xy}^2}{I_{yy}}) - E_1 (\frac{I_{xy}}{I_{yy}} v'' + u'' I_{xy}) = M_x$$

$$-E_1 v'' I_{xx} - E_1 u'' I_{xy} = M_x$$

$$M_{x} = -E_{1}I_{xx} \left(\frac{u'' I_{xy}}{I_{xx}} + v'' \right) . \tag{10}$$

Rewriting 1 in terms of 10 and 2 in terms of 9, we get

$$V_y = \frac{-d}{dz} E_1 I_{xx} (\frac{I_{xy}}{I_{xx}}) \frac{d^2 u}{dz^2} + \frac{d^2 v}{dz^2})$$
 (11)

$$V_{x} = \frac{-d}{dz} E_{1}I_{yy} \left(\frac{I_{xy}}{I_{yy}} \frac{d^{2}v}{dz^{2}} + \frac{d^{2}u}{dz^{2}} \right)$$
 (12)

Rewriting 3 in terms of 12 and 4 in terms of 11, we get

$$m \ddot{u} = \frac{-d^2}{dz^2} E_1 I_{xx} \left(\frac{I_{xy}}{I_{xx}} \frac{d^2 u}{dz^2} + \frac{d^2 v}{dz^2} \right)$$
 (13)

$$m \dot{v} = \frac{-d^2}{dz^2} E_1 I_{yy} \left(\frac{I_{xy}}{I_{yy}} \frac{d^2 v}{dz^2} + \frac{d^2 u}{dz^2} \right)$$
 (14)

These are the equations of motion for the coupled flexural free vibrations of a beam of arbitrary mass distribution and construction. No closed form solution for these equations exists. Numerous simplifications are of engineering interest, however.

For example, if we consider a uniform homogeneous beam without twist, the equations 13 and 14 reduce to

$$m \ddot{u} = -EI_{xx} \left(\frac{I_{xy}}{I_{xx}} u^{iv} + v^{iv} \right)$$
 (13a)

$$m \ddot{v} = -EI_{yy} \left(\frac{I_{xy}}{I_{yy}} v^{iv} + u^{iv}\right)$$
 (14a)

where

$$f^{iv} = \frac{d^4f}{dz^4} .$$

If we further restrict attention to the case of bending about principal axes, then we have

$$m \ddot{u} = - EI_{XX} v^{\dagger Y}$$
 (13b)

$$m \ddot{v} = - EI_{yy}u^{\dagger v}$$
 (14b)

These latter equations are commonly encountered in books on beam vibrations and structural dynamics.

APPENDIX C

C.1 Flow Chart Formalism

B _i	The subscript i implies that B is a data file with more than one number (potentially assigned to it).
B _i [d ₁ ,d ₂ ,d _n]	B _i is assigned all numbers included within the brackets.
B _i [k]	Only the k th entry of B _i is considered.
	Input, Output or executable statement.
	Decision or comparison.
	Program control transfer
	Machine control flow direction.

C.2 Program Moments

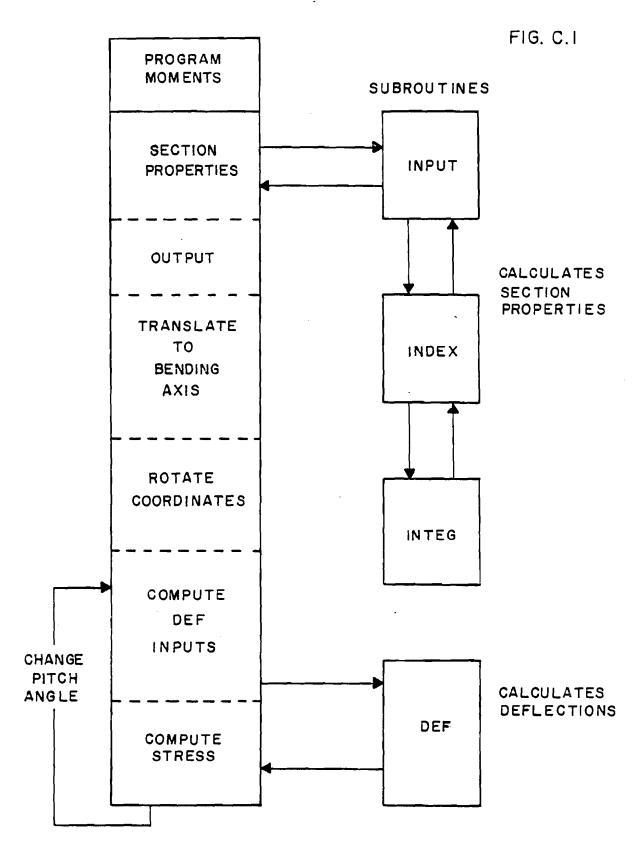
This is the main program of the static analysis. The program flow chart is included on the following pages.

The program first directs the presetting of pertinent variables, then the input of information necessary to the analysis. Once the input section is completed, the (modulus weighted) moments of inertia are transposed to the point at which the bending axis passes through the station. The program then rotates the section axes (hence the values of the moments of inertia) into the proper orientation for the bending analysis. Next the program computes the deflections due to bending by calling function DEF (see Appendix G). Finally, the stress levels in the skin are computed and reported.

The program then asks whether or not iteration is desired. If not, program execution ceases. If yes, the operator is asked for the starting value of the collective pitch, the increment by which the collective pitch is to be changed (this may be positive or negative) and the number of iterations desired. The load pattern is assumed to remain constant. The program then computes the bending stress distribution associated with each collective pitch setting.

There were few problems involved in writing the main program. The coordinate transformations are straightforward. One peculiarity of the algorithm is that the variable BMX is actually the negative of the bending moments about the x axis.

The iterative loop for reporting stresses was introduced to save compputer time. That section of the program uses very little computer time when compared with the input section. Consequently, one input can result



SCHEMATIC PROGRAM MOMENTS

in analysis of many different collective pitch settings. One obvious refinement, which has not been made, is to allow the introduction of different load patterns within the iterative loop. Presently, only collective pitch may be indexed.

Alternatively, the program can be very easily modified to allow the moments of inertia for particular designs to be stored in global memory. This would require the input section to be used only once for any particular blade design. The modification necessary is the removal of the variables concerned from the header line of MOMENTS.

PRINCIPAL VARIABLES

BETA Local pitch angle

BETANOT Collective pitch angle

THETA 1) Polar Mass Moment of Inertia about rotor axis

2) ANGLE of PRINCIPAL AXES w.r.t. chord at each station. (Positive is a rotation from Leading edge towards Low Pressure surface)

PR Minor principal moment of inertia

PS Major principal moment of Inertia

RHO Local pitch angle w.r.t. wind mill axes

IXX Section moment of inertia about windmill x axis

IYY Section moment of inertia about windmill y axis

IXY Mixed section moment of inertia about windmill axis

EUP Bending modulus at low pressure surface skin

ELO Bending modulus of high pressure surface skin

YU Y coordinate distribution of low pressure surface

XC X coordinate distribution of low pressure surface

YL Y coordinate distribution of high pressure surface

XCL X coordinate distribution of high pressure surface

$$-\frac{1}{E} \left(\frac{M_x I_{yy} + M_y I_{xy}}{I_{xx} I_{yy} - I_{xy}^2} \right)$$

$$\frac{1}{E_1} \left(\frac{\frac{M_y I_{xx} + M_x I_{xy}}{I_{xx} I_{yy} - I_{xy}^2}}{\right)$$

STRU Stress distribution in Low Pressure surface skin

STRL Stress distribution in High Pressure surface skin

PROGRAM LISTING

```
PHOMENTS[]7
      PMOMENTS; IXXO; IYYO; IXYO; THETA; PR; FS; ROOT; YBAR; GEOAREA; BETA; RHO; YUP; YLO; C1; C2;
[1]
      FOOLI
                                                            XC;XCL;YU;YL;YUP1;YLO1
[2]
       IMPUT
[3]
       AFIND IXXC, ITYC, IXYC
[4]
653
       IXXC+IXXO-AREAXTBAR:2
       ITTC+ITTO-AREAXNBAR1:2
[6]
      IXYC+IXYO-AREAXXBAR1XYBAR
[7]
[8]
      BETA+BETA+PHI
       THETA+HX((20PR)XINBORD+HXT1+1; MASS) x2
[2]
E103
       THETA-THETAXMASS
       THETA[1]+THETA[1]+2
rill
       THETACATHETAJATHETACATHETAJA2
[123
       MASS MOMENT OF INERTIA ABOUT THE ROTOR AXIS (LB IN SEC#2) "$+/THETA+32.2x12
E133
5143
[15]
       THETACHASSIN
       THETA[1]+THETA[1]+2
E167
5173
       THETA[ FTHETA] +THETA[ FTHETA] +2
[18]
       'SLADE WEIGHT, POUNDS ';+/THETA
[17]
[20]
[21]
       AFIND PRINCIPAL ANGLE AND MOMENTS OF INERTIA
0223
1233
       THETA+(TBb(2xIXYC+ITYC+IXXC))+2
       FRE((INXC+IY10)+2)-ROOTE((((IXXC+IY10)+2)+2)+1XY0x2)+0.5
0243
0251
       PS+((IXXC+IYYC)+2)+ROOT
       'INCLINATION OF SECTION PRINCIPAL AXES FROM CHORD (CCW=+)'
C261
£273
       9 24 THETAX57.29578
E283
       'MODULUS WEIGHTED CENTROID LOCATION'
[29]
E303
       ' XBOR YBAR'
       7 2+6(2, PABAR) PABAR, YBAR
E313
[223
       'MODULUS WEIGHTED X CENTROID LOCATION AS CHORD FRACTION'
[33]
       9 3+XBAR+CHORD
[34]
8353
       'HASS CENTROID COORDINATES'
0363
       ' XBAR YBAR!
[37]
       9 2+b(2, FMASSX) FMASSX, MASSY
[38]
5393
[40]
       'MASS X CENTROID AS CHORD FRACTION'
       9 3+MASSX+CHORD
[41]
5423
       'BENDING STIFFNESSES +1E7'
[43]
[44]
       'ABOUT THE MAJOR PRINCIPAL AXIS'
       9 2+PR
7453
[46]
[47]
       'ABOUT THE MINOR PRINCIPAL AXIS'
[48]
       9 2+PS
E493
       'TOTAL AREA OF MASS'
[50]
       9 2+GEOAREA
[51]
[52]
       WEIGHT OF UNIT SPAN, POUNDS PER INCH!
[53]
E543
       9 4+MASS
[35]
[56]
      PO: ACOMPUTE MOMENTS OF INERTIA ABOUT WINDMILL AXES
[57]
[58]
[59]
       'RETA HAUGHT ';("1+BETA) x180+01
[60]
[61]
[62]
       BENDING STIFFNESSES (+187) ABOUT WINDMILL AXES REFERRED TO BENDING AXIS!
```

```
RHO+BETA-01
[63]
[64]
[65]
       'EXIXX+1E7
       9 2+IXX+(IXXCx(20FH0)x2)+(ITTCx(10FH0)x2)-PP+2x(10FH0)x(20FH0)xIXTC
[66]
        'EXITT-1E7'
[67]
       9 2+1YT+(10000x(10RHD)x2)+(1YYCx(20RHD)x2)+DD
[88]
[69]
[70]
        ·EXIXY+1E7
[71]
       9 2+IXY+(IXXCx(10RH0)x20RH0)-(IYYCx(10RH0)x20RHC)+IXYCx202xRH0
[72]
[73]
       TOUNG+10000000
       C1+(+YOUNG)x((BMXxIYY)=BMYxIXY)+(IXXxIYY)+IXY*2
[74]
[75]
       C2+(+YOUNG)x((BMYXINK)=BMXXINY)+(IXXXIYY)+IXYx2
[76]
[77]
[78]
       'IN THE FLAP DIRECTION'
[79]
       (H, FC1) DEF C1
[80]
[81]
       'IN THE LEAD LAG DIRECTION'
[82]
       (H, FC2) DEF C2
C831
       ACOMPUTE STRESSES IN THE SKIN
[84]
6823
        I+1
       ATTERATIVE LOOP FOR REPORTING OUT STRESSE
[88]
[87]
        RRAXIS ROTATION
        EUP+YUP[1;1]
[88]
        ELO+YLO[1;1]
[89]
[90]
[91]
        YUP1+(1 1)4YUP
        YLO1+(1 1)+YLO
**ORDER OF READING IS BENDING STRESS ABOVE X, X/CHORD, BENDING STRESS BELOW X**
[92]
[93]
[94]
[95]
        YUP1[I:]+YUP1[I:]-YBAR[I]
[96]
        TLO1[I;]+YL01[I;]-YBAR[I]
       %1+("1x%#AR1[I])+x8[I;]
YU+("1x%1x1oRHO[I])+YUF1[I;]*,x2oRHO[I]
[97]
[99]
[99]
        YL+("1xx1x1@RHO[I])+YLO1[I;]., (2@RHO[I]
[100]
       XC+(X1x20RHO[I])+YUP1[I;].x10RHO[I]
[101]
       XCL+(%1x20RHO[I])+YLO1[I;].,x10RHO[I]
[102]
[103]
        ASTRESS FORMULATION AND SOLUTION
       STRUESTRLE(PTUP)P1
[104]
[105]
        STRUEEUFX(C1[I]..XYU)+C2[I]..XXC
[106]
        STRLEELOX(C1[I].,XTL)+C2[I].,XXCL
[107]
[108]
       'STATION NUMBER ';I
[109]
       7 0+STRU
7 2+(X[+XBAR1[I])+CHORD[I]
[110]
[1113
[112]
       7 OFSTRE
[113]
       I+I+1
[114]
[115]
       →(I)/C1)/P2
[116] →F1
[117] P2:+(ITIND#0)/P3
[118]
£119J
[120]
        'DO YOU WANT TO ITERATE WITH ME?'
        ITIND+A/TEST=300
C1213
[122]
        →(ITIND=0)/P4
 [123]
        ITIND+0
 C1243
        'HUMBER OF ITERATIONS!
[125]
       MITHO
[126]
       'INCREMENT'
 [127]
       ITINC+(0+180) x0
 [128]
       'STARTING POINT'
```

```
[129] ITSTAR+(0+180)XD

[130] ITSTAR+ITSTAR-ITINC

[131] BETA+FHI+ITSTAR

[132] P3:ITIND+ITIND+1

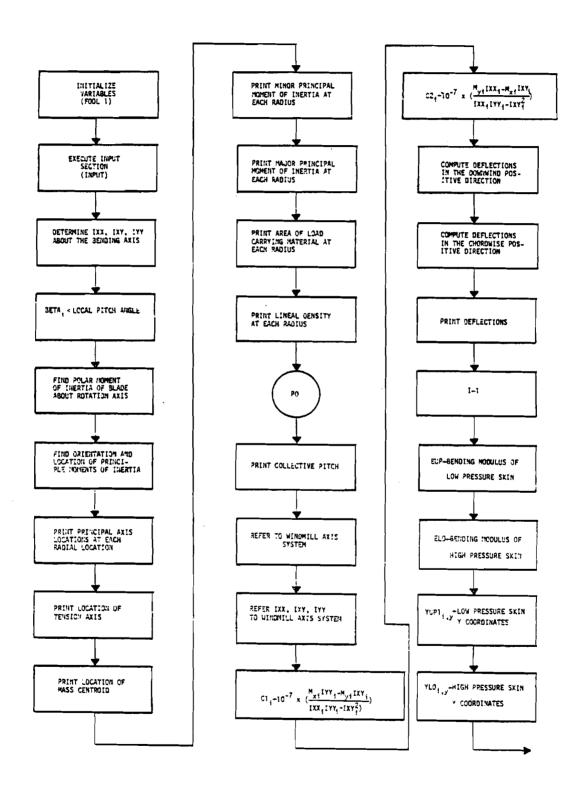
[133] +(ITIND>NIT)/F4

[134] BETA+BETA+ITINC

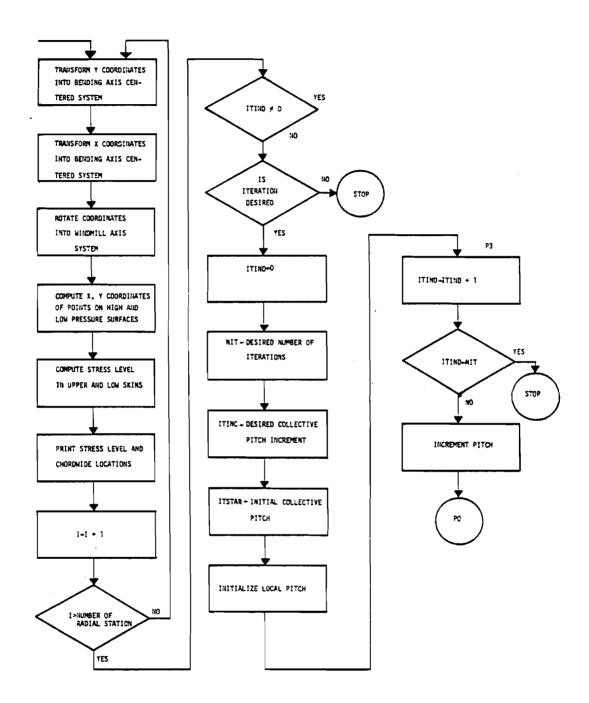
[135] +F0

[136] F4:'END OF FROGRAM'
```

FUNCTION MOMENTS



MOMENTS (Continued)



TERMINAL SESSION

HOMENTS

ENTER THE NUMBER OF DATA SETS

1:
8
ENTER THE UPPER SKIN Y CO-ORDINATES

1:
NEWF1
ENTER THE SKIN X CO-ORD

1:
NEWF12X
ENTER THE LOWER SKIN Y CO-ORD

ENTER THE Y MATRIX

HEWF2

□:

HEWF3

X MATRIX

u:

HEWF34X

ENTER THE Y MATRIX

Π:

HEWF4

X MATRIX

0:

HEWF34X

ENTER THE Y MATRIX

a:

HEWF5

X MATRIX

0:

KEWF56X

ENTER THE Y MATRIX

a:

HEWFS

X MATRIX

0:

NEWF56X

ENTER THE Y MATRIX

a:

NEWF7

X MATRIX

0:

NEWF78X

ENTER THE Y MATRIX

:

HEWFS

X MATRIX

:

NEWF78X

```
READ VECTOR PHI, THE REL. TWIST IN DEGREES
Π:
     NEWPHI
ENTER BETA HAUGHT
0:
ENTER THE RADIAL STATION SPACING, H
υ:
     19.5
ENTER THE LOCATION OF THE BENDING AXIS
      .25xCHORD
SHEAR FORCE PER SPANWISE SECTION IN THE X DIRECTION
0:
0 0 0 0 0 0 0 0 0 SHEAR FORCE IN THE T DIRECTION
0 0 0 0 0 0 0 0 15+9\pm16 ENTER THE RAPIUS OF THE MOST INBOARD STATION.
:
      19.5
CONING ANGLE?
MASS MOMENT OF INERTIA ABOUT THE ROTOR AXIS (LB IN SEC#2) 664.6
BLADE WEIGHT, FOUNDS 34.06
INCLINATION OF SECTION FRINCIPAL AXES FROM CHORD (CCW±+)
   710.89 5.39 5.06
                              4.58
                                      3.50 4.77
                                                         17.23
                                                                    7.33
                                                                           8.78
                                                                                       6.24
MODULUS WEIGHTED CENTROID LOCATION
   KBAR
         TRAR
    3.61
            1.04
     4.29
              0.63
              0.55
     3.01
              0.45
     2.43
              0.38
     2.07
              0.34
     2.03
              0.38
     1.56
              0.27
     1.33
              0.24
     1.16
              0.15
MODULUS WEIGHTED X CENTROID LOCATION AS CHORD FRACTION
                                                           0.269 0.236
    0.223 0.245
                     0.249 0.246 0.238 0.236
                                                                             0.246
                                                                                      0.276
MASS CENTROID COORDINATES
    XBAR
            YBAR
     3.80
              1.02
     4.62
              0.62
     4.08
              0.54
     3.28
              0.45
     2.66
              0.38
     2.25
              0.34
     2.15
              0.36
     1.70
              0.27
              0.25
     1.47
```

1.31	0.16								
_									
MASS X CEN 0.234				0.241	0.256	0.285	0.258	0.272	0.311
			V1200	V.201	0.138	V+203	0.238	0.2/2	0.311
BENDING ST ABOUT THE			:15						
4.09				0.65	0.39	0.16	0.13	0.06	0.01
ABOUT THE	MINOR PR	INCIPAL AX	:IS						
13.89		10.23		3.18	1.51	0.91	0.44	0.27	2.15
TOTAL AREA	0								
10.32		4.94	4.16	3.57	2.76	2.42	1.51	1.06	0.55
WEIGHT OF	UNIT SEA	M BOUNE	BER THOM					•	
		-			0.1507	0.1298	0.0825	0.0574	0.0295
PETA HAUGH	+T 0								
BENDING ST	TIFFHESSE	S (÷1E7) 6	BOUT WIN	DMILL AKE	S REFERRED	TO BENDI	HG AXIS		
EXIXX+1E7									
7.17	4.39	1.97	1.05	0.67	0.39	0.21	0.13	0.07	0.01
ExIYY+1E7									
10.81	13.71	9,93	5.45	3.17	1.51	0.86	0.44	0.27	0.15
EXIXY+1E7						•			
4.55	~5.39	72.86	71.12	70.47	70.18	70.24	-0.05	-0.03	~0.02
IN THE FLA		101							
DEFLECTION	4		0.205 0	.415 0.	723 1.16	62 1.766	2.513	3.339	
DEFLECTION	4).205 0	.415 0.	723 1.16	2 1.766	2.513	3.339	
DEFLECTION 0.000	C.016	0.077	0.205 0	.415 0.	723 1.16	2 1.766	2.513	3.339	
DEFLECTION U.000 IN THE LES	C.016	0.077	0.205 0	.415 0.	723 1.16	02 1.766	2.513	3.339	
DEFLECTION U.000 IN THE LEG DEFLECTION	C.016	0.077			723 1.16				
O.000 IN THE LEG DEPLECTION	C.016	0.077 (RECTION 0.015 (0.047 0	.097 0.	161 0.24	19 0.373	0.520	0.678	
O.000 IN THE LEG DEPLECTION	C.016	0.077 (RECTION 0.015 (0.047 0	.097 0.		19 0.373	0.520	0.678	
IN THE LEGUES OF SECONDS OF SECON	O.016 AD LAG DI O.002 READING I	0.077 (RECTION 0.015 (0.047 0	.097 0.	161 0.24	19 0.373	0.520	0.678	
O.000 IN THE LEG DEPLECTION	C.016 AD LAG DI O.002 READING I	0.077 (RECTION 0.015 (S PENDING).047 0	.097 0. Bove x, >	161 0.24 C/CHORD, BE	99 0.373 Ending str	0.520	0.678	
IN THE LEG DEFLECTION 0.000 ORDER OF F	C.016 PAD LAG DI O.002 READING I -444 -0.05 O.05	0.077 (RECTION 0.015 (S PENDING 379 -220 .10 0.20	0.047 0 STRESS A 0 -37 0 0.30	.097 0. BOVE X, > 163 0.40	161 0.24 :/CHORD, BS 375 59 0.50 0.6	99 0.373 EMDING STR 26 824 50 0.70	0.520 E35 SELON 1179 0.85	0.678 N × 1551 1.00	
IN THE LEG DEFLECTION 0.000 ORDER OF F	C.016 PAD LAG DI O.002 READING I -444 -0.05 O.05	0.077 (RECTION 0.015 (S PENDING	0.047 0 STRESS A 0 -37 0 0.30	.097 0. Bove x, >	161 0.24 :/CHORD, BS 375 59 0.50 0.6	99 0.373 Ending str 26 824	0.520 E35 SELON 1179 0.85	0.678 N × 1551	
IN THE LEG DEFLECTION 0.000 ORDER OF F	C.016 PAD LAG DI O.002 READING I -444 -0.05 O.05	0.077 (RECTION 0.015 (S PENDING 379 -220 .10 0.20	0.047 0 STRESS A 0 -37 0 0.30	.097 0. BOVE X, > 163 0.40	161 0.24 :/CHORD, BS 375 59 0.50 0.6	99 0.373 EMDING STR 26 824 50 0.70	0.520 E35 SELON 1179 0.85	0.678 N × 1551 1.00	
IN THE LEG DEFLECTION 0.000 ORDER OF F STATION NO -447 0.00 -447	O.016 READING I -444 - 0.05 0 -293 -	0.077 (RECTION 0.015 (S PENDING 379 -220 .10 0.20	0.047 0 STRESS A 0 -37 0 0.30	.097 0. BOVE X, > 163 0.40	161 0.24 :/CHORD, BS 375 59 0.50 0.6	99 0.373 EMDING STR 26 824 50 0.70	0.520 E35 SELON 1179 0.85	0.678 N × 1551 1.00	
IN THE LEG DEFLECTION 0.000 ORDER OF F	O.016 READING I -444 - 0.05 0 -293 -	0.077 (RECTION 0.015 (S PENDING 379 -220 .10 0.20	0.047 0 STRESS A 0 -37 0 0.30 2 215	.097 0. BOVE X, > 163 0.40	161 0.24 :/CHORD, BS 375 59 0.50 0.6	99 0.373 EMDING STR 26 824 50. 0.70 37 977	0.520 E35 SELON 1179 0.85	0.678 N × 1551 1.00	
IN THE LEGUESTION 0.000 ORDER OF F STATION NO. 7447 O.00 TATION NO. 7447 STATION NO. 84 O.00	O.016 AD LAG DI O.002 READING I -444 - 0.05 0 -293 - UMBER 2 -203 - 0.05 0	0.077 (RECTION 0.015 (S BENDING 379 -220 .10 0.20 181 2: 297 -39: .10 0.20	0.047 0 STRESS A 0 -37 0 0.30 2 215	.097 0. BOVE x, > 163 0.40 406	375 59 0.50 0.4 597 78	99 0.373 ENDING STR 96 824 60 0.70 87 977	0.520 E3S PELOS 1179 0.85 1265	0.678 × 1551 1.00 1551 418 1.00	
DEFLECTION O.000 IN THE LEG DEFLECTION O.000 ORDER OF F STATION NO. -447 STATION NO. 84	O.016 AD LAG DI O.002 READING I -444 - 0.05 0 -293 - UMBER 2 -203 - 0.05 0	0.077 (RECTION 0.015 (5 BENDING 379 -22(10 0.2(181 2:	0.047 0 STRESS A 0 -37 0 0.30 2 215	.097 0. BOVE ×, > 163 0.40 406	161 0.24 2/CHORD, ME 375 59 0.50 0.6 597 76	99 0.373 ENDING STR 96 824 60 0.70 87 977	0.520 ESS SELON 1179 0.85 1265	0.678 × 1551 1.00 1551	
IN THE LEGUESTION 0.000 ORDER OF F STATION NO. 7447 O.00 TATION NO. 7447 STATION NO. 84 O.00	O.016 AD LAG DI O.002 READING I -444 - 0.05 0 -293 - UMBER 2 -203 - 0.05 0	0.077 (RECTION 0.015 (S BENDING 379 -220 .10 0.20 181 2: 297 -39: .10 0.20	0.047 0 STRESS A 0 -37 0 0.30 2 215	.097 0. BOVE x, > 163 0.40 406	375 59 0.50 0.4 597 78	99 0.373 ENDING STR 96 824 60 0.70 87 977	0.520 E3S PELOS 1179 0.85 1265	0.678 × 1551 1.00 1551 418 1.00	
IN THE LEGUESTION 0.000 ORDER OF F STATION NO. 7447 O.00 TATION NO. 7447 STATION NO. 84 O.00	O.016 AD LAG DI O.002 READING I -444 - 0.05 0 -293 - UMBER 2 -203 0 273	0.077 (RECTION 0.015 (S BENDING 379 -220 .10 0.20 181 2: 297 -39: .10 0.20	0.047 0 STRESS A 0 -37 0 0.30 2 215	.097 0. BOVE x, > 163 0.40 406	375 59 0.50 0.4 597 78	99 0.373 ENDING STR 96 824 60 0.70 87 977	0.520 E3S PELOS 1179 0.85 1265	0.678 × 1551 1.00 1551 418 1.00	
DEFLECTION U.000 IN THE LEG DEFLECTION 0.000 ORDER OF F STATION NO -447 0.00 -447 STATION NO 84 STATION NO 84	C.016 AD LAG DI O.002 READING I -444 - 0.05 0 -293 - UMBER 2 -203 0 273	0.077 (RECTION 0.015 (S BENDING 379 -220 .10 0.20 181 22 297 -39: .10 0.20 327 370	0.047 0 STRESS A 0 -37 0 0.30 2 215 1 -411 0 0.30 0 382	.097 0. BOVE X, > 163 0.40 406 -377 0.40 389	375 0.50 0.6 597 78	26 824 60. 0.70 37 77 60 0.70 60 400	0.520 E35 SELON 1179 0.85 1265 146 0.85 410	0.678 1551 1.00 1551 418 1.00 418	
DEFLECTION U.000 IN THE LEG DEFLECTION 0.000 ORDER OF F STATION NO -447 STATION NO 84 STATION NO 84	C.016 AD LAG DI O.002 READING I -444 - 0.05 0 -293 - UMBER 2 -203 - 0.05 0 273	0.077 (RECTION 0.015 (S BENDING 379 -22(10 0.20 181 2: 297 -39: .10 0.20 327 37(0.047 0 STRESS A. 0 -37 0 0.30 2 215 1 -411 0 0.30 0 382 5 -602 0 0.30	.097 0. BOVE X, > 163 0.40 406	375 59 0.50 0.6 597 78	26 824 60. 0.70 37 77 07 85 60 0.70 88 400	0.520 E35 SELON 1179 0.85 1265 146 0.85 410	0.678 1551 1.00 1551 418 1.00 418	

STATION 257 0.00	HUMBER 173 0.05	4 -334 0.10	~525 0.20	-612 0.30	-625 0.40	-585 0.50	⁻ 507	-396 0.70	-172 0.85	128 1,00
257	492	538	537	495	445	393	337	281	206	129
STATION										
232	7189	7346	⁻⁵³⁰	7613	~623	7580	7501	7390	7165	134
0.00	0.05	0.10	0.20	0.30	0.40	0.50 380	0.60	0.70 275	0.85 206	1.00
232	464	511	513	474	428	380	328	2/5	200	134
STATION	HUMBER	6								
285	⁻ 178	~354	⁻ 567	-669	~692	⁻ 658	⁻ 584	⁻ 476	T2 5 0	56
0.00	0.05	0.10	0.20	0.30	0.40	0.50	0.60	0.70	0.85	1.00
285	531	576	566	512	449	385	316	247	153	56
STATION	NUMBER	7								
966	172	⁻ 184	⁻ 580	-1006	71211	1329	⁻ 1386	⁻ 1391	-1300	1087
0.00	0.05	0.10	0.20	0.30	0.40	0.50	0.50	0.70	0.85	1.00
966	1258	1241	1054	802	537	267	-8	7284	~683	1087
STATION	NUMBER	8								
320	-116	⁻ 289	-506	⁻ 621	-664	⁻ 655	⁻ 608	⁻ 530	⁻ 355	⁻ 107
0.00	0.05	0.10	0.20	0.30	0.40	0.50	0.60	0.70	0.85	1.00
320	535	565	535	463	384	303	219	133	15	-107
STATION										
212	⁻⁴⁷	152	7286	7362	⁻ 395	⁻³⁹⁸	-379	7342	7252	7120
0.00	0.05	0.10	0.20	0.30	0.40	0.50	0.60	0.70	0.85	1.00
212	333		320	270	216	140	103	45	- 3 7	-120
STATION										
0	0	0	0	0	0	0	0		0	C
0.00	0.05	0.10	0.20	0.30	0.40	0.50 0	0.60	0.70	0.95	1.00
Ų	U	0	O	0	')	U	0	0	0	0

DO YOU WANT TO ITERATE WITH ME?
YES
NUMBER OF ITERATIONS
O:
2
INCREMENT

STARTING FOINT

2

BETA HAUGHT 2

				*							
BENDING 9		3 6 5 (÷	1E7) ABG	DUT WINE	MILL A	XES RE	FERRED T	O BENDIN	G AXIS		
ExiXX+1E7		47	2.09	1.09	0.	. 68	0.39	0.20	0.13	0.07	0.01
	_	. ,	2,0,	2007	•		•••		*****	• • • • • • • • • • • • • • • • • • • •	
ExIYY+1E7		42	9.81	5.41	3.	.15	1.51	0.87	0.44	0,27	0.15
					•						
ExIXY+167		57	-3.07	~1.25	-0.	. 55	-0.22	-0.26	-0.06	70.04	~0.02
	-										
IN THE FL		CTION									
0.000		0.0	76 0.2	205 0.	419	0.731	1.186	1.826	2.621	3.501	
IN THE LE		DIRECT	IOH								
0.000		0.0	16 0.0	50 0.	104	0.176	0.278	0.424	0.601	0.790	
ORDER OF	READING	IS BE	NDING ST	TRESS AR	OVE X.	. X/CHO	RD. BEND	ING STRE	SS BELO	w ×	
						,,	, , ,				
STATION A	NUMBER 1										
-491	-477 ⁻	- 403			191	420	658	902	1282	1579	•
0.00	0.05	0.10	0.20		0.40				0.85	1.00	
⁻ 491	~329	⁻ 209	11	222	430	639	846	1053	1367	1679	
4 HOITATE	HUMBER 2										
63	7211	-299	7382		7354		-	-50	179	459	
0.00 63	0.05 250	0.10 306	0.20 354	0.30 374	0.40 388	0.50 400		0.70 420	0.85 441	1.00 459	
0.3	230	300	334	3/4	300	400	410	420	441	737	
•											
STATION A											
228	7207	-364	⁻⁵⁴³	7613	7607				-52	286	
0.00 228	0.05 481	0.10 538	0.20 556	0.30 532	0.40 499	0.50 465		0.70 387	0.65 338	1.00 286	
	401	300	330	302	4,,	400	720	30,	330	200	
STATION A											
250 0.00	T192	7355	7546		T637				7140	179	
250	0.05 496	0.10 547	0.20 552	0.30 515	0.40 470				0.85 251	1.00 179	
				7.7	, •	\	J, 1			• , ,	
STATION 1											
225	⁻ 204	7362	7546	7625	7629	⁻⁵⁸¹		7375	~137	176	
0.00 22 5	0.05 465	0.10 515	0.20 523	0.30 488	0.40 446	0.50 402		0.70 306	0.85 243	1.00 176	
		-10		-,50	770	702	554	300		2,5	
STATION N	_			.							
277 0.00	7196 0.05	-374 0.10	7586 0.20	~684 0.30	7701 0.40	7660 0.50		~459 0.70	T217 0.85	107 1.00	
277	533	582	578	529	472	412		283	197	107	
							_				

STATION N	UMBER 7	7									
1097	164	⁻ 249	⁻ 817	⁻ 1194	⁻ 1408	T1 5 29	~1576	⁻ 1561	⁻ 1423	-1140	
0.00	0.05		0.20		0.40						
1097	1453	1443	1244	963	668	368	61	⁺ 247	-690	T1140	
STATION N	(1)MBES (
316	7134	-310	⁻ 529	T642	⁻ 679	~663	⁻ 608	-520	7328	-61	
0.00	0.05	0.10				0.50		0.70			
316	542	577		484	409	332		169	56	-61	
510	J-12	3,,	332	757	٠,	002	250	10,		••	
STATION N											
217	⁻ 56	⁻ 167			⁻ 416				⁻ 249	⁻ 103	
0.00	0.05	0.10							0.85	1.00	
217	348	364	340	290	235	17 9	121	63	⁻ 19	⁻ 103	
STATION N	UMBER 1	10									
0	ο.	٥	٥	0	0	٥	0	0	0	0	
0.00	0.05	0.10	_		0.40	0.50	0.60	0.70	0.85	1.00	
0	0	0		0	0	0	0	0	0	0	
5575 115115											
BETA NAUG	и 4										•
RENDING S	TTECHE		157\ AB	W.T.	MT11 A	VES 051	FEEDED T		46 AVTS		
BENDING 3		55ES (+	1E7) AB	OUT WINI	DMILL A	KES REI	FERRED T	.0 BENDI	NG AKIS		
EXIXX÷1E7	,									0.06	0.01
	,	.98	2.23	0UT WINI 1.14		XES REI 70	0.39	0.19		0.06	0.01
EXIXX÷1E7	5 4.									0.06	0.01
ExIXX÷1E7 6.55	, 5 4,				0.						0.01
ExIXX+1E7 6.55 ExIYY+1E7 11.42	, 5 4, 7 13,	. 98	2.23	1.14	0.	70	0.39	0.19	0.13		
EXIXX+1E7 6.55 EXIYY+1E7 11.42 EXIXY+1E7	, 5 4, , 2 13,	.98 .12	2.23	1.14 5.37	o. 3.	70 13	0.39	0.19	0.13	0.27	0.15
ExIXX+1E7 6.55 ExIYY+1E7 11.42	, 5 4, , 2 13,	. 98	2.23	1.14 5.37	o. 3.	70 13	0.39	0.19	0.13	0.27	
EXIXX+1E7 6.55 EXIYY+1E7 11.42 EXIXY+1E7	, 5 4, , 2 13,	.98 .12	2.23	1.14 5.37	o. 3.	70 13	0.39	0.19	0.13	0.27	0.15
EXIXX+1E7 6.55 EXIYY+1E7 11.42 EXIXY+1E7	, 5 4, , 2 13,	.98 .12	2.23	1.14 5.37	o. 3.	70 13	0.39	0.19	0.13	0.27	0.15
EXIXX+1E7 6.55 EXIXX+1E7 11.42 EXIXX+1E7 4.76	, 4, , , , , , , , , , , , , , , , , ,	.98 .12 .73	2.23	1.14 5.37	o. 3.	70 13	0.39	0.19	0.13	0.27	0.15
EXIXX+1E7 6.55 EXIYY+1E7 11.42 EXIXY+1E7 4.76	, 4, , , , , , , , , , , , , , , , , ,	.98 .12 .73	2.23	1.14 5.37	o. 3.	70 13	0.39	0.19	0.13	0.27	0.15
EXIXX+1E7 6.55 EXIYY+1E7 11.42 EXIXY+1E7 4.76	2 13 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	.98 .12 .73	2.23 9.67	1.14 5.37 -1.38	o	70 13 63	0.39 1.51 -0.25	0.19	0.13	0.27	0.15
EXIXX+1E7 6.55 EXIYY+1E7 11.42 EXIXY+1E7 4.76	2 13 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	.98 .12 .73	2.23 9.67	1.14 5.37 -1.38	o	70 13 63	0.39 1.51 -0.25	0.19	0.13	0.27	0.15
EXIXX+1E7 6.55 EXIYY+1E7 11.42 EXIXY+1E7 4.76	2 13 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	.98 .12 .73	2.23 9.67	1.14 5.37 -1.38	o	70 13 63	0.39 1.51 -0.25	0.19	0.13	0.27	0.15
EXIXX+1E7 6.55 EXIYY+1E7 11.42 EXIXY+1E7 4.76 IN THE FL DEFLECTIO 0.000	2 13 0 -5. AP DIRE	.98 .12 .73 ECTION	2.23 9.67 73.27	1.14 5.37 -1.38	o	70 13 63	0.39 1.51 -0.25	0.19	0.13	0.27	0.15
EXIXX+1E7 6.55 EXIYY+1E7 11.42 EXIXY+1E7 4.76 IN THE FL DEFLECTIO 0.000	2 13 13 13 15 15 15 15 15 15 15 15 15 15 15 15 15	.98 .12 .73 ECTION	2.23 9.67 73.27	1.14 5.37 -1.38	o	70 13 63	0.39 1.51 -0.25	0.19	0.13	0.27	0.15
EXIXX+1E7 6.55 EXIYY+1E7 11.42 EXIXY+1E7 4.76 IN THE FL DEFLECTIO 0.000 IN THE LE DEFLECTIO	2 130 2 130 3 750 AP DIRE	.98 .12 .73 ection 6 0.0	2.23 9.67 -3.27 076 0.	1.14 5.37 -1.38	0. 3. -0.	70 13 63	0.39	0.19 0.88 -0.28	0.13 0.44 70.07 2.740	0.27	0.15
EXIXX+1E7 6.55 EXIYY+1E7 11.42 EXIXY+1E7 4.76 IN THE FL DEFLECTIO 0.000 IN THE LE DEFLECTIO	2 13 13 13 15 15 15 15 15 15 15 15 15 15 15 15 15	.98 .12 .73 ection 6 0.0	2.23 9.67 -3.27 076 0.	1.14 5.37 -1.38	0. 3. -0.	70 13 63	0.39 1.51 -0.25	0.19 0.88 -0.28	0.13 0.44 70.07 2.740	0.27	0.15
EXIXX+1E7 6.55 EXIXY+1E7 11.42 EXIXY+1E7 4.76 IN THE FL DEFLECTION 0.000	2 13 0 0 0 16 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	.98 .12 .73 ECTION 6 0.0	2.23 9.67 73.27 076 0.	1.14 5.37 -1.38 204 0	0. 3. -0.	70 13 63 0.734	0.39 1.51 70.25 1.205	0.19 0.88 -0.28 1.887	0.13 0.44 -0.07 2.740	0.27	0.15
EXIXX+1E7 6.55 EXIYY+1E7 11.42 EXIXY+1E7 4.76 IN THE FL DEFLECTIO 0.000 IN THE LE DEFLECTIO	2 13 0 0 0 16 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	.98 .12 .73 ECTION 6 0.0	2.23 9.67 73.27 076 0.	1.14 5.37 -1.38 204 0	0. 3. -0.	70 13 63 0.734	0.39 1.51 70.25 1.205	0.19 0.88 -0.28 1.887	0.13 0.44 -0.07 2.740	0.27	0.15
EXIXX+1E7 6.55 EXIXY+1E7 11.42 EXIXY+1E7 4.76 IN THE FL DEFLECTION 0.000	2 13 0 0 0 16 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	.98 .12 .73 ECTION 6 0.0	2.23 9.67 73.27 076 0.	1.14 5.37 -1.38 204 0	0. 3. -0.	70 13 63 0.734	0.39 1.51 70.25 1.205	0.19 0.88 -0.28 1.887	0.13 0.44 -0.07 2.740	0.27	0.15
EXIXX+1E7 6.55 EXIXY+1E7 11.42 EXIXY+1E7 4.76 IN THE FL DEFLECTION 0.000	2 136 2 136 3 756 AP DIRE ON 0.016	.98 .12 .73 ECTION 6 0.0 DIRECT 2 0.0	2.23 9.67 73.27 076 0.	1.14 5.37 -1.38 204 0	0. 3. -0.	70 13 63 0.734	0.39 1.51 70.25 1.205	0.19 0.88 -0.28 1.887	0.13 0.44 -0.07 2.740	0.27	0.15
EXIXX+1E7 6.55 EXIYY+1E7 11.42 EXIXY+1E7 4.76 IN THE FL DEFLECTIO 0.000 IN THE LE DEFLECTIO 0.000 ORDER OF	2 136 2 136 3 756 AP DIRE ON 0.016 EAD LAG ON 0.002	.98 .12 .73 ECTION 6 0.0 DIRECT 2 0.0 5 IS BE	2.23 9.67 73.27 076 0.	1.14 5.37 -1.38 204 0. 052 0.	0. 3. -0. .419	70 13 63 0.734 0.190 ×/CHOR	0.39 1.51 -0.25 1.205 0.305	0.19 0.88 -0.28 1.887 0.478	0.13 0.44 70.07 2.740 0.688	0.27 -0.05 3.681 0.912	0.15
EXIXX+1E7 6.55 EXIYY+1E7 11.42 EXIXY+1E7 4.76 IN THE FL DEFLECTIO 0.000 IN THE LE DEFLECTIO 0.000 ORDER OF	2 136 2 136 3 756 AP DIRE ON 0.016	.98 .12 .73 ECTION 6 0.0 DIRECT 2 0.0 5 IS RE	2.23 9.67 -3.27 076 0. -10H 016 0. EMBING S	1.14 5.37 -1.38 204 0. 052 0. TRESS AI	0. 3. -0. .419	70 13 63 0.734 0.190 ×/CHOR	0.39 1.51 -0.25 1.205 0.305	0.19 0.88 -0.28 1.887 0.478	0.13 0.44 -0.07 2.740 0.688 ESS BELG	0.27	0.15
EXIXX+1E7 6.55 EXIYY+1E7 11.42 EXIXY+1E7 4.76 IN THE FL DEFLECTIO 0.000 IN THE LE DEFLECTIO 0.000 ORDER OF STATION N -537	2 13 0 13 0 15 15 15 15 15 15 15 15 15 15 15 15 15	.98 .12 .73 ECTION 6 0.0 DIRECT 2 0.0 5 IS BE	2.23 9.67 73.27 076 0.	1.14 5.37 -1.38 204 0. 052 0. TRESS AI	0. 3. -0. .419	70 13 63 0.734 0.190 ×/CHOR	0.39 1.51 -0.25 1.205 0.305	0.19 0.88 -0.28 1.887 0.478 SING STRI	0.13 0.44 70.07 2.740 0.688	0.27 70.05 3.681 0.912	0.15
EXIXX+1E7 6.55 EXIYY+1E7 11.42 EXIXY+1E7 4.76 IN THE FL DEFLECTIO 0.000 IN THE LE DEFLECTIO 0.000 ORDER OF STATION N 7537 0.00	2 13 0 13 0 13 0 13 0 13 0 13 0 13 0 13	.98 .12 .73 ECTION 6 0.0 DIRECT 2 0.0 5 IS BE	2.23 9.67 -3.27 76 0. 710N 016 0. CHEING S	1.14 5.37 -1.38 204 0. 052 0. TRESS AI	0. 30. 419 .111	70 13 63 0.734 0.190 ×/сноя	0.39 1.51 -0.25 1.205 0.303	0.19 0.88 -0.28 1.887 0.478 PRS STRI	0.13 0.44 -0.07 2.740 0.688 ESS BELG	0.27 -0.05 3.681 0.912	0.15

STATION NUMBER 2

42 0.00 42	-217 0.05 225	-297 0.10 283	-370 0.20 336	7374 0.30 362	-329 0.40 383	T248 0.50 402	7143 0.60 418	-14 0.70 435	215 0.85 466	494 1.00 494
STATION 211 0.00 211	T226 0.05 470	3 -381 0.10 532	-554 0 • 20 560	-617 0.30 543	-603 0.40 518	-533 0.50 491	-424 0.60 461	7281 0.70 429	-4 0.85 392	351 1.00 351
STATION 240 0.00 240	T211 0.05 496	4 -376 0.10 552	⁻ 545 0.20 545	-644 0.30 533	-645 0.40 493	-588 0.50 451	-492 0.60 405	-362 0.70 359	-102 0.85 299	236 1.00 236
215 0.00 215	**************************************	5 -378 0.10 517	-560 0,20 531	-635 0.30 501	-634 0.40 464	-579 0.50 425	-485 0.60 381	-358 0.70 337	T106 0.85 282	222 1.00 222
97ATION 266 0.00 266	T215 0.05 532	6 -394 0.10 586	-604 0.20 589	-697 0.30 546	-708 0.40 494	7658 0.50 440	-567 0.60 381	-439 0.70 322	7180 0.85 244	162 1.00 162
574710N 1258 0.00 1258	145 0.05 1701	7 -339 0.10 1702	-999 0.20 1487	-1415 0.30 1174	~1659 0.40 844	-1778 0.50 509	-1810 0.40 165	-1765 0.70 -181	-1560 0.85 -676	-1180 1.00 -1180
STATION 309 0.00 309	T154 0.05 547	8 -333 0.10 587	-552 0.20 568	7661 0.30 506	-693 0.40 435	~469 0.50 362	-60 5 0.60 28 5	-507 0.70 208	-297 0.85 102	-8 1.00 -g
STATION 222 0.00 222	HUMBER - 68 0.05 363	9 	-329 0,20 360	-407 0.30 311	-438 0,40 256	-433 0.50 201	-405 0.60 143	-355 0.70 84	7242 0.85 3	-81 1.00 -81
STATION C 0.00 0	0.05 0	0 0.10 0	0.20	0 0.30 0	0 0.40 0	0 0.50 0	0.60	0 0.70 0	0 0.85 0	1.00

END OF PROGRAM

APPENDIX D

FUNCTION INPUT

Function input reads the data necessary for all subsequent calculations. The function also calls the routines which compute the sections' structural characteristics.

The calculations actually performed by the subroutine are limited to incrementing indices and the reduction of first moments to centroids by division by the appropriately weighted areas. Specifically,

XBAR
$$\frac{\int_{A}^{f}(E(x,y) \div E_{1}) \times dA}{\int_{A}^{f}(E(x,y) \div E_{1}) dA}$$

YBAR
$$\frac{\int_{A}^{f}(E(x,y) \div E_{1})y dA}{\int_{A}^{f}(E(x,y) \div E_{1}) dA}$$

MASSX
$$\frac{\int_{A} \rho(x,y)x \ dA}{\int_{A} \rho(x,y) \ dA}$$

MASSY
$$\frac{\int_{A^{\rho}}(x,y)y \, dA}{\int_{A^{\rho}}(x,y) \, dA}$$

where

 $\overset{f}{A} \phi \, dA$ is the integral of the function over all load carrying area,

E(x,y) is the local bending modulus,

E₁ is an arbitrary reference modulus,

 $\rho(x,y)$ is the local density.

The function checks to insure that the correct number of transverse loads have been entered in both the x and y directions.

By the time the vectorial inputs are required (line 28 and beyond) the vector CHORD has already been established. This is useful if, for example, the bending axis is scaled with the chord. Thus, when the program asks for the location of the bending axis, one need only type '.25 x CHORD' and all of the bending will be referred to the quarter chord line. If scaled any other way, this can also be entered as long as the scale has the same shape as CHORD.

MASSX and XBAR have also been established at this point. They could be exploited in a similar manner.

(The characterization of the rotor as a cantilever beam supported at the most inboard station is accomplished at this point by the function BEND. This will be described explicitly in Appendix H. Any other beam type can be accomplished by modification of this Function.)

The variable CHORD, the values of the chord length for the various sections, is assigned by operation on the first entered file of x coordinates. If any data file is entered which does not contain this information, the values stored in CHORD will be incorrect. Subsequent calculations based on the chord will be adversely effected.

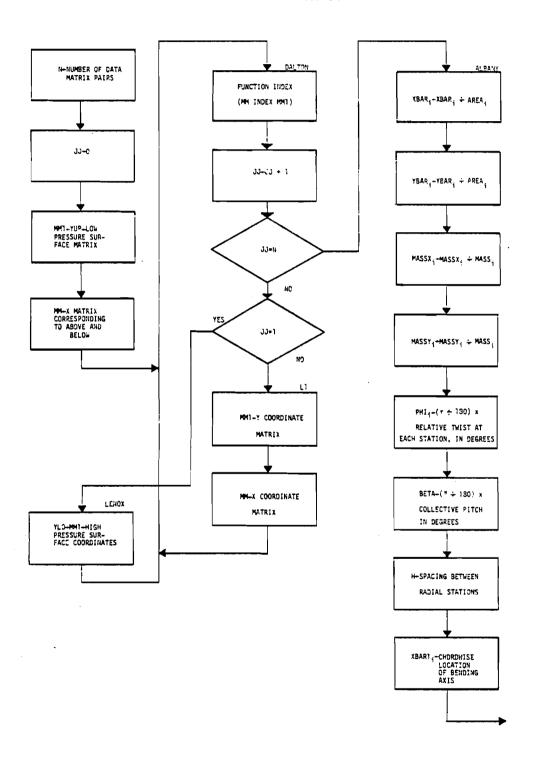
PRINCIPAL VARIABLES

YUP	A record of the Low pressure skin Y coordinates and bending
	modulus
YLO	A record of the high pressure skin Y coordinates and bending
	modulus
Χ .	A Record of the X coordinates associated with the above
XBAR	The X component of the modulus weighted centroid for each
	station
YBAR	The Y component of the modulus weighted centriod for each
	station
MASSX	The X components of the mass centroid locations
MASSY	The Y components of the mass centroid locations

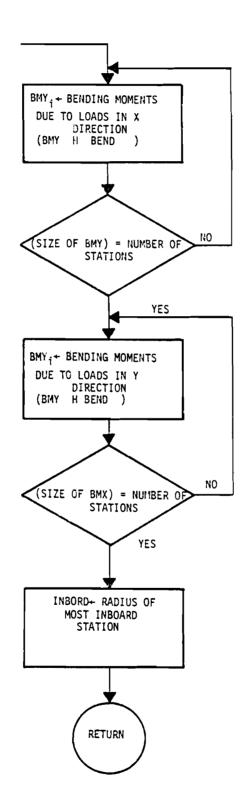
PROGRAM LISTING

```
PIMPUT[0]V
      MM; IMM; LUGHID
Ć1J
[2]
       SENTER THE NUMBER OF DATA SETS!
[3]
[4]
       H+□
[5]
       JJ-0
[6]
[7]
       'ENTER THE UPPER SKIN Y CO-GRDINATES '
       MM1+TUP+U
[8]
       FENTER THE SKIN X CO-ORD!
[9]
       DAXAMM
[10]
       CHORD+F/MM
[11]
       →DALTON
[12]
      LENOX; ENTER THE LOWER SKIN Y CO-ORD
[13]
       YLO+MM1+0
[14]
        +DAL TON
[15]
[16]
     L1:"
[17]
[18]
       PERTER THE T MATRIX!
[19]
[20]
       MM1+0
£21]
       'X MATRIX!
[22]
       MH+O
[23]
      DALTON: MH INDEX MM1
C243
       JJ4JJ+1
[25]
        +(JJ=N)/ALFANY
C 26 J
C 27 J
       +(JJ=1)/LENOX
      ALBANY: READ VECTOR PHI, THE REL. TWIST IN DEGREES!
[29]
[29]
       XBAR4XBAR4AREA
       TBAR-TBAR-AREA
C303
C317
       MASSX+MASSX+MASS
[32]
       MASSYLHASSY-MASS
       PHI+(0+180)XD
[33]
[34]
       BETA+(0+180)x0
'ENTER THE RADIAL STATION SPACING, H
[35]
[36]
       HFD
C373
       TENTER THE LOCATION OF THE BEHDING AXIST
[38]
       XBAR1+0
[39]
      CX1; GHEAR FORCE PER SPANWISE SECTION IN THE \times DIRECTION BMY+H BEND []
[40]
[41]
       +((?BMY)=PCHORD)/CH2
'INCORRECT SHEAR IMPUT, TRY AGAIN,'
[42]
[43]
      +CX1
CX2: SHEAR FORCE IN THE Y DIRECTION:
[44]
[45]
[46]
       BWX+H BEND [
[47]
        +((PBMX)=PCHORD)/CX3
[48]
        'INCORRECT SHEAR IMPUT, TRY AGAIN.'
[49]
[50]
      CX3: 'ENTER THE RADIUS OF THE MOST INBOARD STATION.'
[51]
       IHBORD+[]
        CONTING AHGLE?
[52]
[53]
       FR+(0+180)x0
       . .
[54]
เรรา
```

FUNCTION INPUT



INPUT (Continued)



APPENDIX E

FUNCTION INDEX

This function reads the data files MM and MM1 and directs their integration.

The only arithmetic activity is the addition of the results of function INTEG to the appropriate variables.

The vector X consists of the x coordinates, the local bending modulus, and the local density. The vector Y consists of the thickness of the section being considered, and three y coordinates corresponding to the above x coordinates. The function INTEG is then called to operate on x and y.

On the first pass, that is when the first data file is being processed, the size of the variables in lines 15 through 24 is established. When other data files are being processed, the newly integrated quantities are summed with the appropriate elements of the already established vectors. The unique advantage of this arrangement is that any size data files may be used in the analysis. The algorithm automatically adapts itself, as long as every data file pertains to the same number of stations.

The program first moves across the columns, then down the rows. Because the program always picks out three points at a time, there are some requirements on the shape of MM and MM1. Since each row of MM1 except the first contains thickness and coordinate information, each row must have an even number of numerals included. Each row of MM must have an odd number of entries. MM1 must have one more row than MM, because the first row of MM contains only bending modulus and density information.

PRINCIPAL VARIABLES

IXXO_i
$$\int_{A_i} \frac{E(x,y)y^2 dA_i}{E_1}$$
 measured from chord line

IYYO_i
$$\int_{A_{i}} \frac{E(x,y)x^{2} dA_{i}}{E_{1}}$$
 measured from the leading edge

IXYO_i
$$\int_{A_i} \frac{E(x,y)xy \ dA_i}{E_1}$$

AREA_i
$$\int_{A_i} \frac{E(x,y) dA_i}{E_1}$$

YBAR_i
$$\int_{A_i} \frac{E(x,y)x \ dA_i}{E_1}$$

MASS_i
$$f_{\rho}(x,y) dA_{i}$$
 A_{i}

MASSX_i
$$\int x_{\rho}(x,y) dA_{i}$$

$$A_{i}$$

MASSY_i
$$\int_{A_i} y_{\rho}(x,y) dA_i$$

PROGRAM LISTING

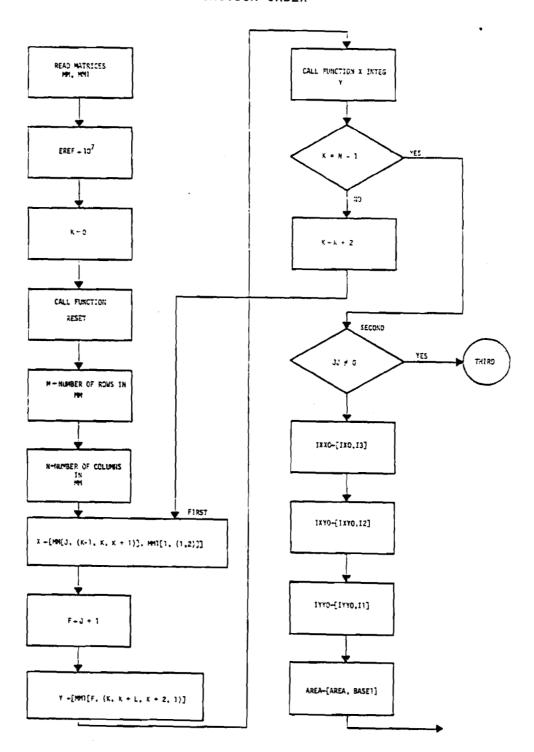
```
OINDEX[0]O

$MODETY;M$C;X;T;T;I;I;I;TG;EASEI;MODETX
ERET+10000000

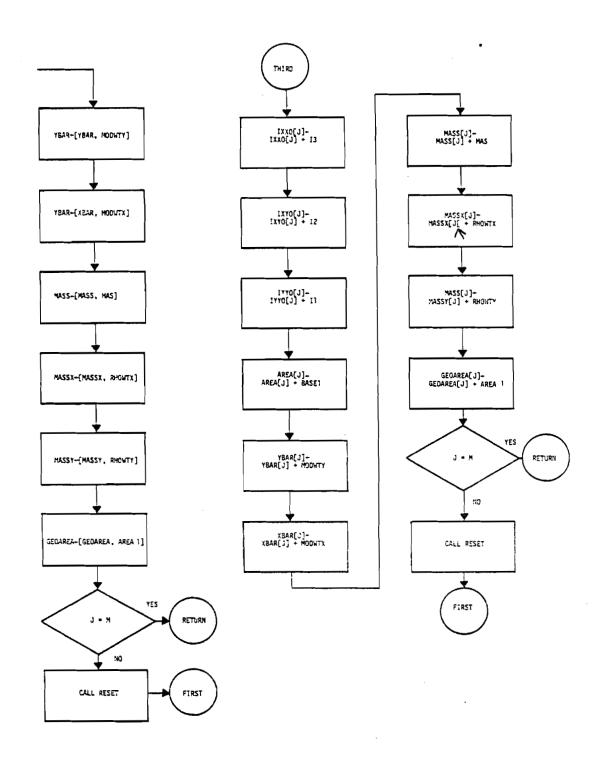
$MODETY;MAS;RHOETX;RHOETY;AREAI

L+0
```

FUNCTION INDEX



INDEX (Continued)



APPENDIX F

FUNCTION INTEG

Function INTEG performs summations of the section properties to approximate the integrals detailed in Appendix E.

If the specified thickness for the summation is zero, the logic assumes that the specified section is solid. In this case, most of the integrable section characteristics are computed directly (lines 17 through 29). Otherwise, the section is broken up into many rectangles and the centroid coordinates of these rectangles used.

The input requires the specification of three points on the surface. A parabola is fit through these points, and evenly spaced intervals are proscribed onto that curve. Thus, we get ten intervals evenly spaced between the largest and smallest value of x. The centroidal x coordinates are then determined for each of the intervals. The values of y associated with these x values are then determined.

If the section is solid, the included section properties are then determined. If the section is not solid, then the projected thickness is subtracted from the previous value of y and the intermediates between these values of y are found. This establishes the coordinates of the centroid of the section considered. This information is then operated on in lines 41 through 53 to establish the summation of interest.

PRINCIPAL VARIABLES

RHO density

E local bending modulus

x x components of selected points

y y components of selected points

co coefficients of the best fit parabola $co_0 + co_1x + co_2x^2 = y$

 $\sum_{i} \frac{E_{i}}{E_{1}} x_{i}^{2} \triangleq A_{i}$

I3 $\sum_{i}^{E_{i}} \frac{E_{i}}{E_{1}} y_{i}^{2} \triangle A_{i}$

MODWTY $\sum_{i}^{\Sigma} \frac{E_{i}}{E_{1}} y_{i} \triangle A_{i}$

MODWTX $\sum_{i}^{E_{i}} \frac{E_{i}}{E_{l}} \times_{i}^{\Delta} \Delta A_{i}^{C}$

RHOWTY $\sum_{i} \rho_{i} y_{i} \Delta A_{i}$

AREA1 $\sum_{i} \Delta A_{i}$

where

 ρ = density

E = local bending modulus

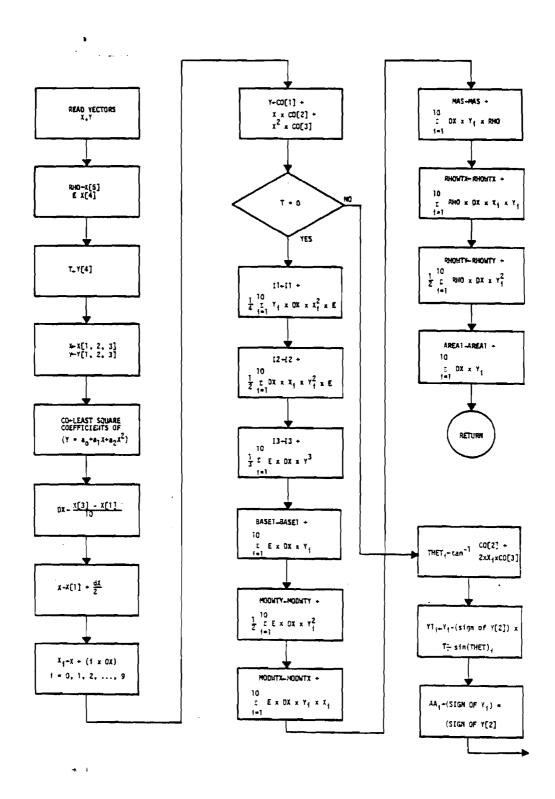
 ΔA = small section of area

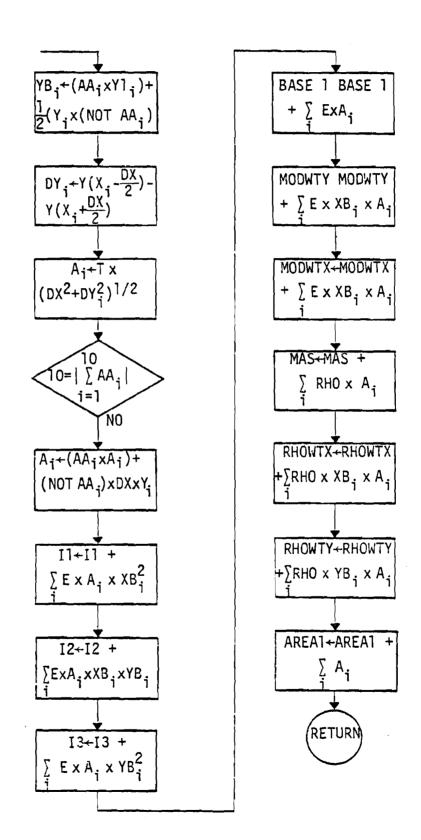
 $E_1 = 10^7$

PROGRAM LISTING

```
AIMLEG[[]]A
      OX INTEG Y;RHO;E;T;CO;THET;A;Y1;AA;DX;DY;XB;YB;NEW
[1]
     ' A THIS ROUTINE DOES THE PIECEWISE SUMMATION OF THE
       'AVARIOUS PROPERTIES OF THE CROSS SECTIONS, MOST OF THE
[2]
       AGUANTITIES SHOULD BE READILY IDENTIFIABLE.
F33
[4]
       AI1, I2, I3 HAVE TO DO WITH THE SECTION'S IYY, IXY, AND
[5]
       RIXX RESPECTAVELY.
       RHOEX[5]
LY1
[73
       €+×[4]
[8]
       T+7[4]
[9]
       E+E+EREF
[10]
       X+XE133
F117
       T+TE133
       CO+,X FIT Y
[12]
       x \in x \in 1] + (px + 2) + ((110) - 1) \times px \in 0.1 \times x \in 3] - x \in 1]
[13]
       Y+CO[1]+(CO[2]xx)+CO[3]xxx2
[14]
[15]
       →(T¥O)/HECK
[16]
       I1+I1++/EXTXPXX0.25XXX2
       12+12++/Fx0.5xPXxXXXXx2
[17]
       13+13++/Ex(DX+3)xYx3
[18]
[19]
       BASE1+BASE1++/EXDXXT
[20]
       MODWTY+MODWTY++/EXDXX0.5XYx2
[21]
[22]
       MODWTX+MODWTX++/EXDXXYXX
       MAS+MAS++/DXXTXRHO
C231
       RHOWTHERHOWTH+/RHOXXXDXXY
[24]
       RHOWTY+RHOWTY++/RHOXDXX0.5XYx2
[25]
       AREA1+AREA1++/DXXY
E263
       →1000
      HECK!THET+T3@CO[2]+2xCO[3]xX
[27]
C281
       Y1+Y-0.5x(xY[2])xT+20THET
[29]
       AA+(xY1)=xY[2]
[30]
       YB+(AAXT1)+0.5XYX~AA
       p_{Y+}((co[2]x^{x}-p_{X+2})+co[3]x(x-p_{X+2})*2)+(co[2]x^{x}+p_{X+2})+co[3]
[31]
[32]
       A+Tx((PXx2)+PYx2)x0.5
                                                       x(X+DX+2)*2
       →(10=|+/AA)/WORK
[33]
E343
       A+(AAXA)+(AAA)XIDXXT
[35]
      WORKIR THE BUTTER
[36]
       XB4X
C373
       I1+I1++/EXAXXE*2
       I2+I2++/EXAXXBXTB
[38]
[39]
       I3+I3++/EXAXYFx2
[40]
       BASE1+BASE1++/EXA
       MODWTY+H/EXYEXA
[41]
[42]
       MODWTX+MODWTX++/EXXBXA
E433
       MAS+MAS+RHOX+/A
       RHOWTX+RHOWTX++/RHOXXBXA
[44]
[45]
       RHOWTY+RHOWTY++/RHOXYBXA
      AREA1+AREA1++/A
[46]
```

FUNCTION INTEG





APPENDIX G

FUNCTION DEF

Function DEF solves the Equation of bending given in Chapter 3. It utilizes a fourth order Runge-Kutta method for the solution (Chapter 4). Its operation is straightforward. Integration begins at the most inboard station and proceeds toward the tip. The deflection of the most inboard station is assumed to be zero in both directions.

The initial slope is assigned the value zero. This must be changed to some other value if some rotor support other than a cantilever is to be considered.

PRINCIPAL VARIABLES

H station spacing

N number of stations

F slope

FF a record of slope as a function of radius

RET deflection

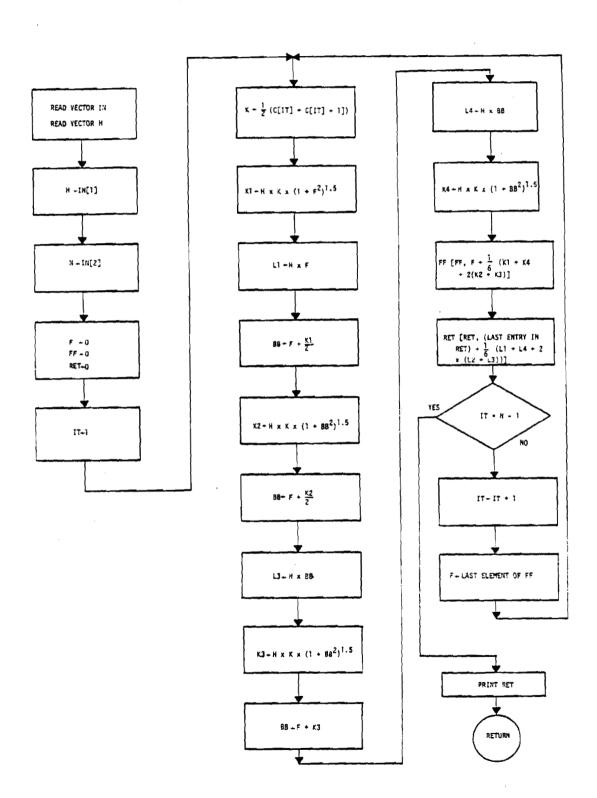
C the quantity being integrated, for example

$$\frac{-1}{E_1} \left(\frac{{\overset{\mathsf{M}}{\mathsf{x}}}^{\mathsf{I}}{\mathsf{y}}{\overset{\mathsf{+}}{\mathsf{M}}}^{\mathsf{M}}{\overset{\mathsf{I}}{\mathsf{y}}}^{\mathsf{I}}{\mathsf{x}}{\overset{\mathsf{y}}{\mathsf{y}}}}{\overset{\mathsf{I}}{\mathsf{x}}{\overset{\mathsf{y}}{\mathsf{y}}}^{\mathsf{2}}} \right)$$

PROGRAM LISTING

```
QDEF[[]]Q
       VIN DEF C;H;N;F;FF;RET;IT;K;K2;K3;K4;L1;L2;L3;L4
H+IN[1]
[2]
        ₩←I₩[2]
        F+FF+0
[3]
[4]
        RET+0
[5]
        IT+1
[6]
       LO:K+0.5xC[IT]+C[IT+1]
[7]
        K1+HxKx(1+F*2)*1.5
[8]
        L1←HXF
[9]
        L2+HXBB+F+K1+2
[10]
        K2+HXKX(1+BB*2)*1.5
        L3+HxBB+F+K2+2
[11]
[12]
        K3+HxKx(1+PP*2)*1.5
[13]
        L4+HXBB+F+K3
[14]
        K4+HxKx(1+BB*2)*1.5
[15]
        FF+FF,F+(+6)xK1+K4+2xK2+K3
[16]
        RET \leftarrow RET, (-1 \uparrow RET) + (+6) \times L1 + L4 + 2 \times L2 + L3
[17]
        →(IT=N-1)/L11
[18]
        IT \leftarrow IT + 1
[19]
        F+T14FF
[20]
        →L0
       L11: 'DEFLECTION'
[21]
[22]
        8 3+RET
       1.1
[23]
       \triangle
```

FUNCTION DEF



APPENDIX H

MINOR ROUTINES

Function Bend

Function Bend computes bending moments due to the loads F according to the spacing defined by H. For positive H and positive F the computer bending moments will all be positive. Care must therefore be taken that the sign of the bending moments thus calculated are adjusted correctly in the calling program.

Function RESET

RESET assigns variable type (empty vector) to the listed vectors. It also assigns initial values to the listed scalars.

Function FOOL 1

FOOL 1 assigns variable type to the listed vectors and initial values to the listed scalars.

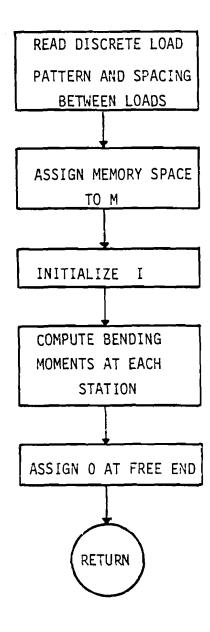
PROGRAM LISTING

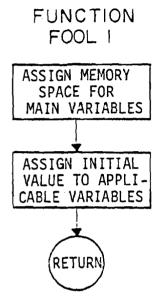
```
△BEND[[]]△
      PM←H BEND F;I;K
       MEF
[1]
[2]
       I←1
      HEW:K←I+(11+(FF)-I)-1
[3]
[4]
       M[I]+Hx+/(0.5+K-I)xF[K]
[5]
       →(I=FF)/L
[6]
       I←I+1
[7]
       多山えず
[8]
      L:MEM,O
```

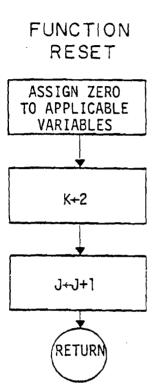
⊽

```
VRESET[[]]V
      VRESET
[13
       MODWTX+MODWTY+I1+I2+I3+BASE1+AREA1+0
       RHOWTX+RHOWTY+MAS+0
[2]
[3]
        K←2
[4]
        J+J+1
[5]
       111←122←133←0
      ∇FOOL1[[]]∇
      ♥FOOL1
       IXXO+IXTO+IYTO+AREA+TBAR+XBAR+MASS+MASSX
[1]
[2]
       #11←#22←#33←10
                                +MASSY+GEDAREA+10
       IXMEIXTMEITME(O
[33
[4]
       O+dMITI
```

FUNCTION BEND







APPENDIX I

PROGRAM FREQ

FREQ calculates the natural frequencies and mode shapes of a freely vibrating beam. The beam considered may be of completely arbitrary construction, material distribution, twist and taper so long as coupling between flexural and any other non-flexural vibratory modes may be neglected.

FREQ is written such that the required input to the program is supplied during the normal execution of the program MOMENTS. The pertinent constants are calculated by MOMENTS and stored in global memory. To execute FREQ you need only type the name.

FREQ uses the Rayleigh Ritz method of assumed solution to find the frequencies and mode shapes. The beam is first allowed deflections with no constraints. The method converges to the fundamental.

The next operation is to assume a mode shape which is the negative transpose of the fundamental mode shape. This assumed mode shape is 90° out of phase with the fundamental mode shape at each radial station. The inertial load due to this assumed mode shape is determined. The deflections, mode shape, and frequency due to this inertial load are computed and reported.

(The function DOG is used to compute the deflections.)

Higher modes are now sought. The function ORTHOG is used to subtract the influence of lower modes on the assumed solution by Schmitt Orthogonalization. When applied iteratively, the assumed solution converges on the next higher mode shape. Once convergence has been noted,

the frequency is computed, and the frequency and mode shape are printed.

Once again the negative transpose of the mode shape is used to compute a yet higher mode. The process is the same as described above.

The program as presently written now stops. The program will find arbritrarily higher modes (up to the limit imposed by the size of the data entered) if the 2 in line 77 is changed to some arbitrary larger integer. (In a test, a uniform beam defined by 11 stations was entered. The modes predicted agreed with the exact result up to the third mode. Above that agreement was progressively worse.)

If the operations on the lower modes by ORTHOG do not converge to a single assumed mode after 10 iterations, a different scheme is used. First, a node is assumed at the sixth station. (The support is defined to be station 1.) A sine function having a node at the support and at the assumed mode is established. The fundamental mode shape is multiplied by the imposed sine. This becomes the assumed solution. The frequency is computed on this basis. Next, a node is assumed at the free end and the same operations are carried out. Next, a node is assumed halfway between station six and the free end. The same operations are carried out again.

These three steps are the first in a bisection search routine. The search seeks the node position and frequency corresponding to a frequency maximum. (This is the same in intent as the Schmitt Orthogonalization of an assumed solution with just the fundamental.) This frequency maximum corresponds to a well defined spanwise node. The frequency and mode shape so determined are reported and the program stops.

This program can be used for any boundary conditions once suitable modifications have been made to functions BEND and DEF1 (DEF1 is logically identical to DEF, Appendix G), such that they reflect the bending moments and initial slope due to the changed boundary conditions.

The deflected mode shapes and moments of inertia are all referred to the most recent pitch setting in MOMENTS.

PRINCIPAL VARIABLES

MASSi	Lineal weight density, lbs/in.
ixxi	Modulus weighted moment of inertia
IYYi	Modulus weighted moment of inertia
IXY	Modulus weighted moment of inertia
ACCX _{i,j}	X components of lower mode shapes
ACCY, j	Y components of lower mode shapes
MASi	MASS of radial segments
PHIX;	X component of assumed mode shape
PHIY	Y component of assumed mode shape
PXi	X component of inertial load
PYi	Y component of inertial load
Α	Amplitude (lines 25-80)
Α	Node position (lines 81 on)
AAAA	Amplitude (lines 81 on)
PHIXA	Calculated mode shape, x
PHIXIi	Calculated mode shape, x
PHIYA	calculated mode shape, y
PHIYI	Calculated mode shape, y
PHIXB _i	Calculated mode shape, x
PHIYBi	Calculated mode shape, y
В	Circular frequency

Al	Previous node position
A2	Previous node position
B1	Previous circular frequency
B2	Previous circular frequency
u	Deflection in the +x direction
V	Deflection in the +y direction

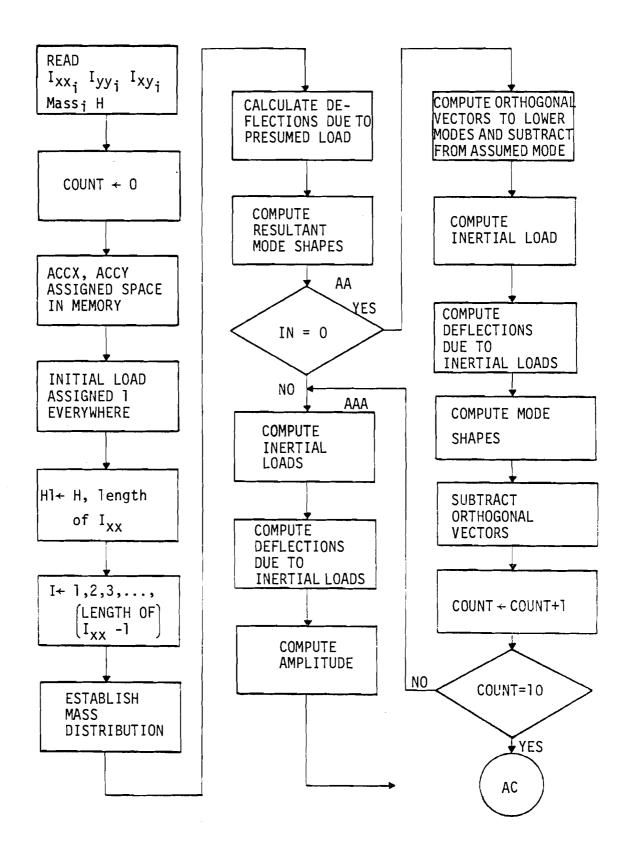
PROGRAM LISTING

```
PFREG[[]]O
       vfreq;accx;accx;px;px;phix;phix;phix;phir;;ai;rms;in;psi;i;fhtxa:phita;has;p
 [13
        'INPUT RECORD'
        'MASS ';6 3+MASS
 [2]
        11MM 116 2+1MK
 [3]
              16 2+ITY
        TYY
 [4]
        PERM
               116 2+1XT
 [5]
        1.64
 [6]
                1;6 3+H
 [7]
 [8]
        COUNTEO
 [9]
        ACCHEACCTE (O, PIXX) P ! !
 [10]
        INAO
 [11]
        PK+PY+((PIKK)-1)F1
 [12]
        H1+H, PIXX
 [13]
        I+1-1+PMASS
 [14]
        MAS+(MASS[I]+MASS[I+1])+2
 [15]
        MASCHYMAS-386.4
 [16]
 [17]
        DOG
        FHIX+(FU)F1
 [18]
        PHITEPHIX
 [19]
       AA:+(IH=0)/AAA
 0203
        ORTHOG
 [21]
        PX+MAS*(PHIXEI]+PHIXEI+1])+2
 [223
        PYEMASX(PHIY[I]+PHIY[I+1])+2
 [23]
        DOG
 0243
 [25]
        A+F/((Ux2)+Yx2)x0.5
 [26]
        PHIMEU-A
        PHITEVA
 [27]
 [28]
        DRITHOG
        COUNT+COUNT+1
 [29]
        +(COUNT=10)/AC
 [30]
       AAA: FX+MASX(FHIX[I]+FHIX[I+1])-2
 [31]
        PT+MASX(PHITCI]+PHITCI+11)-2
 0323
 [33]
        POG
        A1+F/((Ux2)+Vx2)x0.5
 [34]
 [35]
        FHIX1+U+A1
        FHIT14V-A1
 [36]
        RMS+(+/(FHIX=PHIX1)*2)*0.5
 [37]
        RMS+RMS+(+/(PHIT-FHIT1)+2)+0.5
 [38]
        +(EM5(0.001)/AB
 [393
        РНІХ∔РНІХ1
 [40]
        PHIYEPHIY1
 [41]
 E423
        400
       AB!ACCN+ACCN+FHIX1
 E433
 [44]
        ACCY+ACCY+PHIY1
 [45]
         OMEGA
        PHIXA+(PHIX[I]+PHIX[I+1])+2
 [46]
        PHIX1+(PHIX1[I]+PHIX1[I+1])+2
PHITA+(PHIT[I]+PHIT[I+1])+2
 [47]
 F487
        PHIY1 \leftarrow (PHIY1[I]+PHIY1[I+1])+2
 [49]
        6 2+8+((+/MASX(PHIXAXPHIX1)+(PHIYAXPHIY1))+A1x+/MASX(PHIY1x2)+PHIX1x2)x0.5 FREGENCY, HERTE 1;6 2+8+02 MODE SHAPE!
 [50]
 [51]
 [52]
 [53]
         'U '$6 2+PHIX
        'V '#6 2+PHIY
 [54]
 [55]
 [56]
 E577
 [58]
        PHIXALPHIT1
        PHITA+~1xPHIX1
 [59]
        PX4MASYPHIXA
 [60]
        PY+MASXPHITA
 [61]
[ 623
```

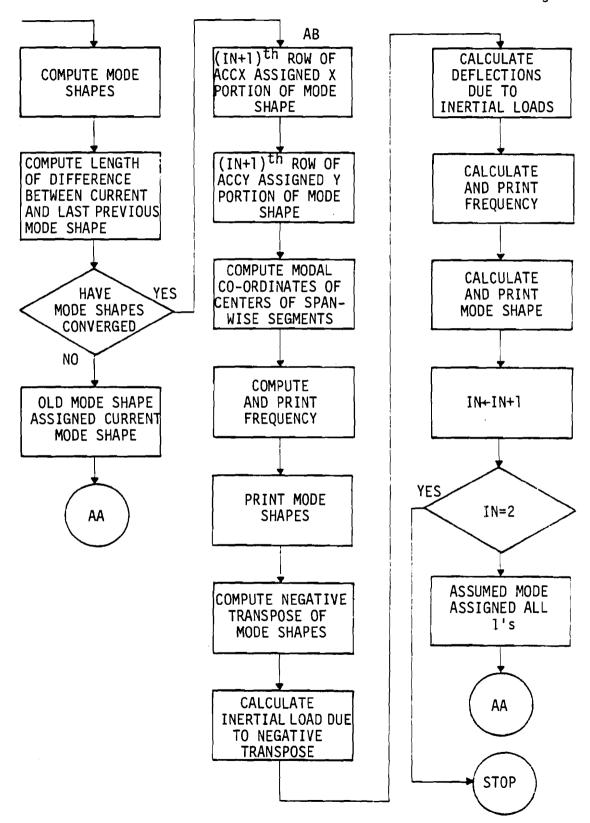
```
A+F/(F/|U);F/|V
PHIXB+U÷A
C631
[64]
[65]
       PHIX1+(PHIXB[I]+PHIXB[I+1])+2
[66]
       PHIY1+(PHIYB[I]+PHIYE[I+1])+2

'OMEGA ';6 2+B+((+/MASX(PHIM1XPHIMA)+(PHIY1XPHIYA))+AX+/MASX(PHIM1*2)+PHIY1*2)*0.5
[67]
[68]
       'FREGENCY, HERTZ ';6 2+8+02
[69]
[70]
       HODE SHAPE
       'U '$6 2+PHIX8
[713
[72]
[73]
[743
[753
[76]
       IN+IH+1
[77]
       +(IN=2)/1000
[78]
[79]
       PHINEXPHITE(PU)P1
       HAA
      AC: 'NO CONVERGENCE OF ORTHOGONAL VECTORS!
[80]
[81]
       4+6
       IN+1
[82]
      ABA : A SEARCH FOR FREQUENCY
1231
[84]
       PHIXEACCME1: Jx100(\H1[2])+A
[85]
       PHIYEACCT[1;]x100(1H1[2])+A
[88]
       AAAA+F/((PHIXx2)+PHITx2)x0.5
       PHIKEPHIXAGGG
[87]
       PHITEPHIT - AGAG
[88]
[87]
       PX+MA5x(PHIX[I]+PHIX[I+1])+2
[90]
       PY+(PHIY[I]+PHIY[I+1]) xMAS+2
C913
       DOG
[92]
       AAAA+[/((U+2)+V+2)+0.5
[73]
       FHIX1+U+AAAA
[94]
       PHIT1+V-AAAA
[95]
       PHIX1+(PHIX1[I]+PHIX1[I+1])+2
[96]
[97]
[98]
       PHIX#(PHIXEI]#FHIXEI#1J)#2
       PHIT1+(PHIT1[I]+PHIT1[I+1])+2
       PHIY+(PHIY[I]+PHIY[I+1])+2
       B+((+/MASx(PHIX1xFHIX)+PHITxPHIT1)+AAAAx+/MASx(PHIX1x2)+FHIT1x2)x0.5
[99]
[100]
       IN+IN+1
       +(IN)2)/ABB
[1013
[1023
       A1+A
       AFFIXX
[103]
C1043
       P1+8
[105]
       4080
E1063 AFB: +(IN)3)/ABC
C1073
       A2+A
[108]
       B26B
51091
       A+0.5xA1+A
[110]
       -AFA
E1113 ABC:+((118-B1) AO.12 A-A1) /ABD
      →((BXB2)(BXB1)/ABE
E112J
       8148
[113]
       A1+A
[114]
[115]
       8+0.5x82+8
       ABA
[116]
[117] ARE: 82+8
[118] A24A
[119]
      A+0.5xA1+A
[120]
[121] ABD: OMEGA ';B
[122] 'HERTZ ';8+02
C123] (U ';6 2+PHIX
C124] 'V ';6 2+PHIT
```

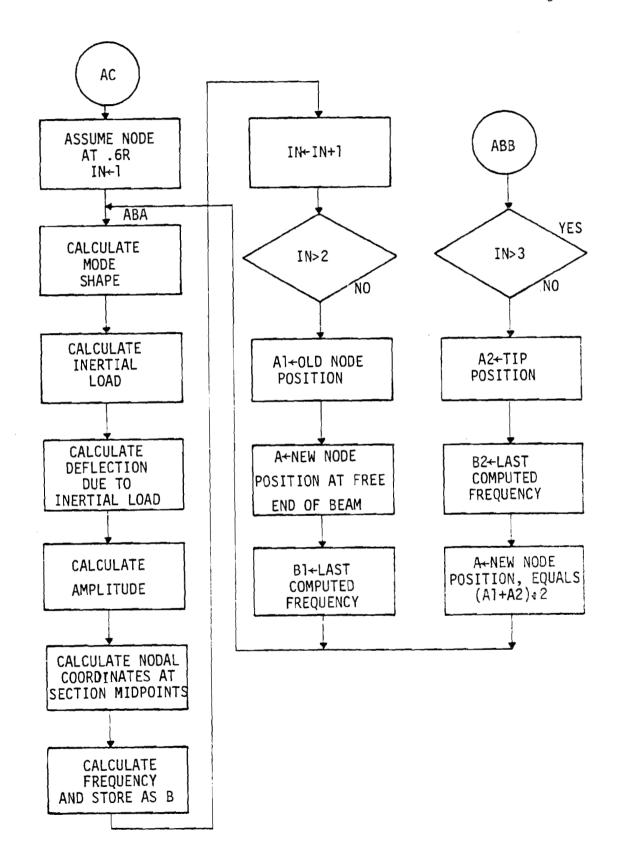
PROGRAM FREQ

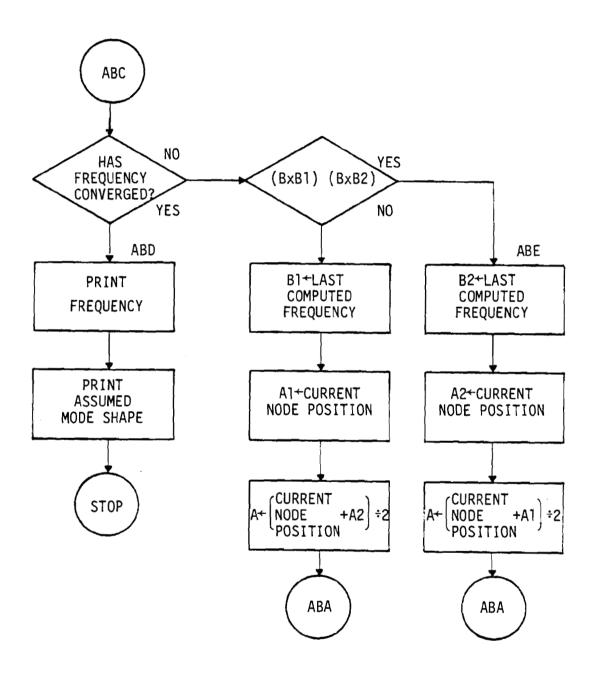


PROGRAM FREQ Page 2



PROGRAM FREQ Page 3





TERMINAL SESSION

FREG

INPUT RECORD

MASS 0.563 0.343 0.267 0.225 0.194 0.151 0.130 0.082 0.057 0.030 MASS 6.55 4.98 2.23 1.14 0.70 0.39 0.19 0.13 0.06 0.01 MASS 11.42 13.12 9.67 5.37 3.13 1.51 0.88 0.44 0.27 0.15 MASS 12.75 1.38 0.63 0.25 0.28 0.07 0.05 0.02 MASS 19.500

OMEGA

26.80

FREGENCY, HERTZ 4.26

MODE SHAPE

U 0.00 0.00 70.01 70.02 70.05 70.08 70.12 70.17 70.23 70.30 V 0.00 0.01 0.03 0.07 0.15 0.25 0.38 0.55 0.75 0.96

OMEGA 63.07 FREGENCY, HERTZ 10.04 MODE SHAPE

 U
 0.00
 0.01
 0.05
 0.11
 0.19
 0.30
 0.43
 0.60
 0.79
 1.00

 V
 0.00
 0.01
 0.02
 0.03
 0.05
 0.08
 0.13
 0.19
 0.26
 0.34

NO CONVERGENCE OF ORTHOGONAL VECTORS

OMEGA 89.76

HERTZ 14.29

U 0.00 T0.01 T0.02 T0.05 T0.08 T0.09 T0.05 0.05 0.20

V 0.00 0.02 0.08 0.17 0.25 0.27 0.16 T0.15 T0.66

APPENDIX J

FUNCTION DOG

DOG reads the radial spacing of stations, the loads in two planes and the section properties to compute the deflections in two planes.

The values of deflection are returned to the calling program.

The program uses the function DEF1. This function is logically identical to DEF (Appendix G).

PRINCIPAL VARIABLES

MX _i Bending moment about x ax	is
---	----

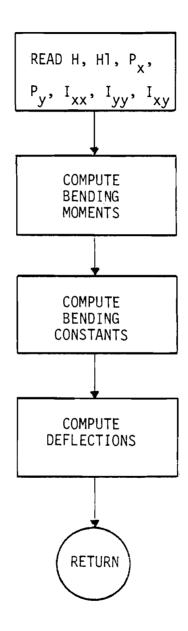
$${
m MY}_{f i}$$
 Bending moment about y axis

$${\rm Cl_i}$$
, ${\rm C2_i}$, ${\rm C3_i}$ Bending constants

PROGRAM LISTING

	4roe[[]4
	₽₽ 06;MX;MY;C1;C2;C3
[1]	MX4-1XH BEND PY
[2]	MYCH BEND FX
[3]	C1+(MTXIXX)-MXXIXY
[4]	c2+(MXXIYY)-MYXIXY
[5]	c3+(ixxxiYY)-ixY*2
[6]	U+H1 DEF1 C1+C3x1000000
[7]	Ve-1x(H1 PEF1 C2+C3x10000000)
	ė.

FUNCTION DOG



APPENDIX K

FUNCTION ORTHOG

ORTHOG accomplishes the Schmitt Orthogonalization of the current assumed mode shape with previously determined (lower) modes. The function requires only the mass distribution, assumed mode shape and past mode shapes for input. (The procedure is explained in Chapter IV.)

Each of the previously determined mode shapes is represented by one line in both ACCX and ACCY. The program first repeats the assumed mode shape row by row until there is one row of the current mode shape stored in memory for each previously determined mode. The coordinates are then compressed into the modal coordinates of the section mid-spans. The matrices are then operated on row by row to find the participation factor(s) for each mode. The participation factors are then multiplied into the respective mode shapes and the influence of each mode subtracted station by station from the assumed mode shape. The modified assumed mode shape is then returned to the calling program.

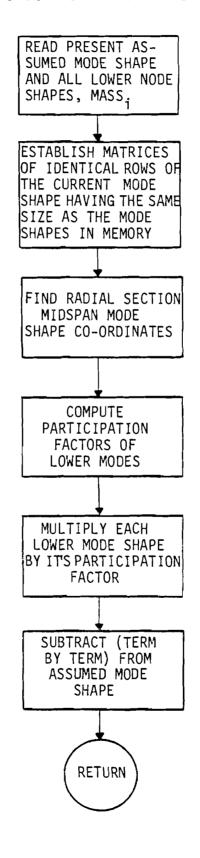
PRINCIPAL VARIABLES

ACCX _{i,j}	Accumulated x components of mode shapes
ACCY _{i,j}	Accumulated y components of mode shapes
Fl _{i,j}	Matrix with the same shape as ACCX filled with assumed mode components (lines 5-15)
F2 _{i,j}	As above for y components
ACl _{i,j}	Midspan components from ACCX
AC2 _{i,j}	Midspan components from ACCY
Ml _{i,j}	Mass per segment corresponding to AC1 or AC2
PHIXX _{i,j}	Midspan coordinates from Fl
PHIYY	Midspan coordinates from F2
PSIX	X components' participation factor
PSIYi	Y components' participation factor
^{Fl} i,j	Matrix of x lower mode coordinates times their respective participation factors
F2 _{i,j}	As above for y
PHIXj	Assumed mode shape, x component
PHIYj	Assumed mode shape, y component

PROGRAM LISTING

```
PORTHOG[]]P
        OORTHOG; PHIXX; PHITY; M1; AC1; AC2; II; F1; F2; P1; P5IX; P5IY
  [1]
         A THIS SUBROUTINE ACCOMPLISHES SCHMITT ORTHOGONALIZATION
         AOF THE PRESUMED MODE SHAPE WITH ALL PAST MODE SHAPES. SEE
  [2]
  [3]
         ABIGGS, STRUCTURAL DYNAMICS FOR AN EXPLANATION OF THE PROCE-
  [4]
         ADURE, BYE FOR NOW.
  [5]
         F1+PHIXX+(PACCX)PPHIX
  [6]
[7]
         F2+PHITY+(pACCX)pPHIY
         PHIXXE(PHIXX[;I]+PHIXX[;I+1])÷2
  [8]
         PHIYY+(PHIYY[;I]+PHIYY[;I+1])+2
  [9]
         AC1+(ACCX[;I]+ACCX[;I+1])+2
         AC2+(ACCY[;I]+ACCY[;I+1])+2
  [10]
  [11]
         M1+(PAC1)PMASS
         PSIME(+/M1xAC1xPHIMM)++/M1xAC1x2
  [12]
  [13]
         PSIY+(+/M1xAC2xPHIYY)++/M1xAC2x2
  [14]
         F1+ACCXXQ(PQACCX)PPSIX
         F2+ACCYXQ(PQACCY)PPSIY
. [15]
         PHIXEPHIX-+#F1
  [16]
         PHIYEPHIY-+#F2
  [173
```

FUNCTION ORTHOG



APPENDIX L

DATA FILES

The data files all have a number of well defined characteristics.

The y matrices contain the following information:

- 1) local bending modulus (in the [1;1] position)
- 2) local weight density (in the [1;2] position)
- 3) the material thickness at each station (in the first position of each row)
- 4) the extreme co-ordinate relative to the chord (starting at the second column of each row from the second row down)

The x matrix contains one entry for each of the y co-ordinates in the corresponding y matrix and nothing else. The y matrix thus has one more row and one more column than the x matrix.

The thickness listed in the first column of the y matrix is the minimum distance from one side of the skin to the other. The integrating routines which operate on these data files automatically correct for the curvature of the skin relative to the section axes. If the listed thickness is zero, the integrating routines assume that the considered section is solid.

For example, consider the following files: NEWF1, NEWF12X, NEWF3, and NEWF34X. NEWF1 and NEWF3 are y matrices. NEWF12X and NEWF34X are x matrices. NEWF1 refers to the exterior skin. NEWF3 refers to the spar. They both refer to the low pressure surface of the stations. They both have an even number of columns. (The routines require an odd number of data points. Adding the thickness, in the first column, the total

number of columns becomes even.) They both have the same number of rows (one per station plus the bending and density information in the first row).

The x matrices have only one row per station. The number of columns will always be odd. The number of columns will always be one less
than the number of columns in the y matrix, the same for the number of
rows.

As written, NEWF1, NEWF2, and NEWF12X refer to the exterior skin.

NEWF3, NEWF4, NEWF34X refer to the spar. NEWF5, NEWF6, NEWF56X refer to the spar web. NEWF7, NEWF8, NEWF78X refer to the trailing edge bond.

If any other data were entered, for example, a concentrated mass, other data files could be developed. For example, a y matrix filled with zeros would contribute nothing to the total. If any row contained non-zero elements, its properties would be integrated as a lumped parameter. (However, it would be much more conservative of computer time if such lumped parameters were introduced subsequent to integration as an addition to the appropriate element of some vector. This could be (and has been) done by interrupting function INPUT.)

NEWPHI contains the twist information of the blade design. There is one entry for each station. The reference point for β , the collective pitch setting, is arbitrary. The tip has been used here.

All of the above information is stored in global memory. This makes the information easily available. The local pitch setting could easily be typed in by the operator during the data input stage of the program.

DATA FILES

```
HEWF1
2.200@6 0.0502 1
3.543E<sup>-2</sup> 0 1
                    1.916 2.616 3.421
1.146 1.566 2.047
0.9893 1.351 1.767
0.8572 1.171 1.531
                                                        3.755
2.247
                                                3.755
2.247
1.939
                                                                                    2.546 1.442 0
1.524 0.8628 0
                                                                  3.514
                                                                            3.104 2.546
3.543E-2 0
                                                                  2.103 1.857
3.543€72 0
                                                         1.939
                                                                  1.815 1.603 1.315
                                                                                             0.7445 0
3.543#72 0
                                                                                    1.139
                                                1.68
                                                         1.68
                                                                  1.572
                                                                           1.389
                                                                                              0.6451 0
                    0.767 1.048 1.37 1.503
0.6738 0.9203 1.203 1.321
3.543€72 0
                                                        1.503
                                                                 1.407
                                                                           1.243 1.02
                                                                                              0.5773
2.756E-2 0
                                                         1.321
                                                                  1.236 1.092
                                                                                    0.8956 0.5071 0
2.756=2 0
1.969=2 0
                     0.5771 0.7882 1.03 1.131
0.5265 0.7191 0.9401 1.032
                                                                 1.059 0.935 0.7671 0.4343 0
0.9658 0.353 0.6998 0.3962 0
                                                       1.131
1.969€-2 0
                     0.4558 0.6225 0.8139 0.8933 0.8933 0.8361 0.7384 0.6058 0.343
1.969#72 0
                     0.2484 0.3392 0.4435 0.4868 0.4868 0.4556 0.4024 0.3301 0.1869 0
```

```
HEWF12X
                      4.86 6.48 8.1 9.72 11.34
5.256 7.008 8.76 10.51 12.26
0 0.81 1.62
                3.24
                                           9.72 11.34
                                                        13.77
                                                                16.2
0 0.876 1.752
                3.504
                                                         14.89 17.52
0 0.7559 1.512
                3.024
                       4,535 6.047 7.559
                                          9.071 10.58
                                                         12.85
                                                                15.12
0 0.612 1.224
                2.448
                       3.672 4.896 6.12
                                           7.344 8.568 10.4
0 0.51
         1.02
                2.04
                       3.06 4.08 5.1
                                           6.12
                                                   7.141
                                                         8.671 10.2
                                                                 8.76
0 0.438 0.876
                1.752
                       2.628 3.504 4.38
                                           5.256
                                                   6.132
                                                          7.446
0 0.378 0.7559 1.512
                       2.268 3.024 3.78
                                            4.535
                                                   5.291
                                                          6.425
                                                                 7.559
0 0.3299 0.6598 1.32
                       1.98 2.639 3.299
                                           3.959
                                                   4.619 5.609
                                                                 6.598
                            2.161 2.701
1.68 2.1
0 0.2701 0.5402 1.08
                                           3.241
                        1,62
                                                   3.781
                                                          4.591
                                                                 5.402
0 0.21 0.4201 0.8402 1.26
                                                   2.941
```

NEWF3 NEWF3 4.400E6 0.0556 1 1 1 1 5.920E71 0 2.53 3.348 3.681 3.681 3.276E71 0 1.521 2.006 2.208 2.208 2.208 2.872E71 0 1.306 1.728 1.899 1.899 3.074E71 0 1.119 1.489 1.638 1.638 3.301E71 0 0.9954 1.325 1.454 1.454 3.113E71 0 0.8757 1.166 1.282 1.282 1.282 1.282 1.282 2.566ET1 0 0.7435 0.9949 1.094 1.094 2.189E⁻¹ 0 1.736E⁻1 0 0.6895 0.9139 1.007 1.007 0.5903 0.7871 0.8623 0.8623 1.014E-1 0 0.3163 0.4217 0.4663 0.4663

HEWF34%

```
0 1.622 3.24
0 1.752 3.504
                         4.862 6.48
5.256 7.008
0 1.512 3.024
                         4.535 6.047
0 1.224 2.449
                         3.673 4.898
                         3.059 4.079
2.63 3.504
2.268 3.024
0 1.02 2.039
0 0.878 1.752
0 0.7559 1.512
0 0.6614 1.319 1.98 2.638
0 0.5394 1.079 1.622 2.161
0 0.4213 0.8386 1.26 1.681
```

HEWF 4

```
      NEWF4

      4.40066
      0.0556
      1
      1
      1
      1
      1
      1
      1.014

      5.920871
      0
      70.754
      70.7899
      70.7091
      70.6104

      2.872871
      0
      70.6463
      70.6732
      70.6059
      70.5206

      3.074871
      0
      70.5524
      70.5764
      70.5187
      70.4419

      3.301871
      0
      70.4848
      70.5106
      70.4539
      70.3358

      3.113871
      0
      70.4326
      70.4484
      70.4009
      70.3429

      2.566871
      0
      70.3613
      70.3822
      70.3404
      70.268

      2.189871
      0
      70.3393
      70.3557
      70.3174
      70.2681

      1.736871
      0
      70.2894
      70.3009
      70.2662
      70.2315

      1.014871
      0
      70.1581
      70.1419
      70.1217

2.566E-1 0
2.189E-1 0
1.736E-1 0
1.014E-1 0
```

HEWF5

4.456 0.0502 1 4.4E6 0.0502 1 1
0.0E0 3.681 3.681 3.681
0.0E0 2.208 2.208 2.208
0.0E0 1.899 1.899 1.899
0.0E0 1.638 1.638 1.638
0.0E0 1.454 1.454 1.454
0.0E0 1.282 1.282 1.282
0.0E0 1.094 1.094 1.094
0.0E0 0.8623 0.8623 0.8623 0.0E0 0.4663 0.4663 0.4663

BEWF56
6.362 6.48 6.598
6.89 7.008 7.126
5.937 6.047 6.157
4.823 4.898 4.972
4.055 4.079 4.102
3.48 3.504 3.528
2.776 3.024 3.276
2.614 2.638 2.661
2.138 2.161 2.185
1.657 1.681 1.705

NEWF6

NEWF6
4.4E6 0.0502 1 1 1
0.0E0 71.014 71.014 71.014
0.0E0 70.6104 70.6104 70.6104
0.0E0 70.5206 70.5206 70.5206
0.0E0 70.4419 70.4419 70.4419
0.0E0 70.3868 70.3868
0.0E0 70.3429 70.3429 70.3429
0.0E0 70.288 70.288 70.288
0.0E0 70.2681 70.2681 70.2681
0.0E0 70.2315 70.2315
0.0E0 70.1217 70.1217

NewF7 2.264 0.0502 0 0 0.060 0.25 0.125 0 0.060 0.25 0.125 0 0.060 0.25 0.125 0 0.060 0.25 0.125 0 0.060 0.25 0.125 0 0.060 0.25 0.125 0 0.060 0.25 0.125 0 0.060 0.25 0.125 0 0.060 0.25 0.125 0 0.060 0.25 0.125 0 0.060 0.25 0.125 0 HEWF7

HEWF78X

NEWF78×
15.2 15.7 16.2
16.15 16.83 17.52
13.87 14.5 15.12
11.24 11.74 12.24
9.2 9.7 10.2
7.76 8.26 8.76
6.56 7.06 7.56
5.6 6.1 6.6
3.9 4.65 5.4
2.95 3.58 4.2

HEWF8

NEWF8

2.2E6 0.0502 0 0
0.0E0 70.25 70.125 0
0.0E0 70.25 70.125 0
0.0E0 70.125 70.125 0

HEWPHI

45 25.6 15.9 10.4 7.4 4.5 2.7 1.4 0.4 0

APPENDIX M

SAMPLE CALCULATION FOR RAYLEIGH'S METHOD

This example is taken from Biggs, Structural Dynamics, p. 170.

The simply supported beam of figure 1 has three regions. The central span has a mass intensity of

$$M_2 = .10 \frac{1b \sec^2}{in^2}$$

and a bending stiffness of

$$EI_2 = 20 \times 10^9 \text{ lb in}^2$$
.

The two ends have mass intensities of

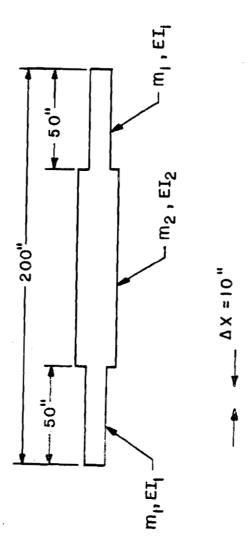
$$M_1 = .050 \frac{1b \sec^2}{in^2}$$

and bending stiffnesses of

$$EI_1 = 5 \times 10^9 \text{ 1b in}^2.$$

The beam deflections are calculated by the conjugate beam method, in which the bending moment due to the elastic load is equal to the deflection. For the purpose of analysis, the beam is broken up into twenty equal segments. Since this is a simply supported beam, only the symmetric modes will be important. Each section is assigned a mass

FIG. M I



$$M_r = M(X)\Delta X$$
.

Because of symmetry, only one half of the beam need be considered. For this half beam, five of the segments have an assigned mass of

$$M_r = .5 \frac{1b \sec^2}{in}$$

and the other five an assigned mass of

$$M_r = 1.0 \frac{1b \sec^2}{in}$$

since $\Delta X = 10$ inches.

The frequency is given by

$$\omega^2 = \frac{\sum_{\mathbf{r}} M_{\mathbf{r}} \phi_{\mathbf{r}}' \phi_{\mathbf{r}}''}{A'' \sum_{\mathbf{r}} M_{\mathbf{r}} (\phi_{\mathbf{r}}'')^2}$$

where M_r = the mass at r,

 ϕ_{r} ' = the assumed mode shape at r,

 ϕ_r " = computed mode shape at r,

A" = computed amplitude.

The computations leading to the frequency are shown in table 1. Any other method of computing the beam deflections would have led to the same result. The initial assumed mode shape is a sine curve. The left half of the beam is used for analysis.

TAKEN FROM BIGGS, STRUCTURAL DYNAMICS

		Sec. 1	Sec. #	Sec. 3	Sec. 4	Sec. 6	Sec. 8	Sec. 7	Sec. 1	Sec. 9	Sec. 10	н
ा अवस्	M, Assumed shape, \$\phi'\$ Pri = M.\$\phi'\$ Institute sheat, \$V. [at left of lead) Institute hand, (911/81) 24 × 100 Elastic hand, (911/81) 24 × 100 Elastic moment, \$A''\$\phi'' \times 100 Elastic moment, \$A''\$\phi'' \times 100 First (A'' = 107,440 \times 10^3) Fri\$\phi''' M;(\$\phi'')\$	0.6 0.078 0.030 6.438 27.19 84.38 21.19 10.500 0.004 0.004	0.234 0.234 0.234 81.16 102.36 31.860 0.296 0.036	6.6 0.183 0.181 8.282 134 00 86, 00 81, 280 0.477 0.091	0.6 0.24 0.24 5.051 164.91 167.6 68,030 0.033 0.163	0.6 0.050 0.325 4.830 233.1 406.43 1305 81,060 0.755 0.246	1.0 0.760 0.760 4.805 120.24 130.13 839,470 0.831 0.631	0.853 0.853 0.853 0.853 316 71 187 85 690 96,460 0.890 0.890	1.0 9.934 0.924 2.693 224 01 173.33 101.830 0.916 0.916	1.0 0.173 0.973 1.959 364.33 185.16 105,570 0.932 0.056	1.0 0.906 0.906 0.996 874.29 167.14 107,440 1.000 1.000 1.000 1.000	ΣF.(φ," = 4.783 Σk.(φ,")° = 5.003
Cycle 2	Assumed shape, ϕ' $F_{c,i} = M_c \phi'$ Inertia abea, F_{c} (at left of load) Inertia memoril 500 (at aid ecction) Elastic had, (907/B) $\Delta x \times 10^{6}$ Elastic nomeal, $A''\phi'' \times 10^{6}$ $\phi'' (A'' = 113.780 \times 10^{-9})$ $F_{c,i}\phi'''$ $M_{c,i}\phi'''$ $F_{c,i}\phi'''$	8 100 6 105 5 765 28 87 87.81 11,370 0 101 0 100 1 101 _P	0.200 0.143 6.736 80.27 172.64 2216 33.530 0.228 0.014 0.014	0.477 0.238 6.537 142.14 284.38 2044 53.970 0.479 0.114 0.114	0.033 0.316 5.349 195.63 301.26 1760 71.870 0.636 0.201 0.202	0.785 0.278 0.278 0.245.96 491.92 1380 86.260 0.787 0.238 0.287 7.67.91	0.831 0.831 4.655 392.55 146.26 870 870 94.010 0.835 0.695	0.808 0.806 3.824 3.00.75 165.37 730 0.600 0.807 0.807 0.807	9.946 9.928 380.03 180.01 665 190,990 0.950 0.902 0.902	0.033 0.033 1.963 376.85 189.02 386 110,810 0.084 0.066 0.066	1. 000 1. 000 1. 000 1. 000 194. 92 113, 774 1. 000 1. 000	ΣΡ.,φ." - 8 017 Σ.Μ.(φ.") - 8 030 Σ.Ρ.,φ." - 69 40p.

TABLE MI.

The computed natural frequency at the end of the first cycle is

 ω_1 = 94.13 radians/sec.

At the end of the second cycle, the computed frequency is

 ω_2 = 94.05 radians/sec.