



POLITECNICO
MILANO 1863

Hierarchical Control for Optimal Human-Robot Collaboration

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ISTITUTO ITALIANO
DI TECNOLOGIA
HUMAN-ROBOT INTERFACES
AND INTERACTION

Context & Motivations

CONTEXT

Industrial Environment



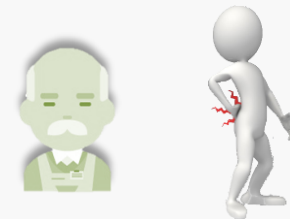
Demanding physical tasks



OPEN ISSUES



Work-related MusculoSkeletal Disorders (MSDs)



Ageing industrial workforce

IMPACTS

**Over 44 Million workers
suffer from MSD in EU**

- Economical losses
- Production halts
- Less specialized workforce

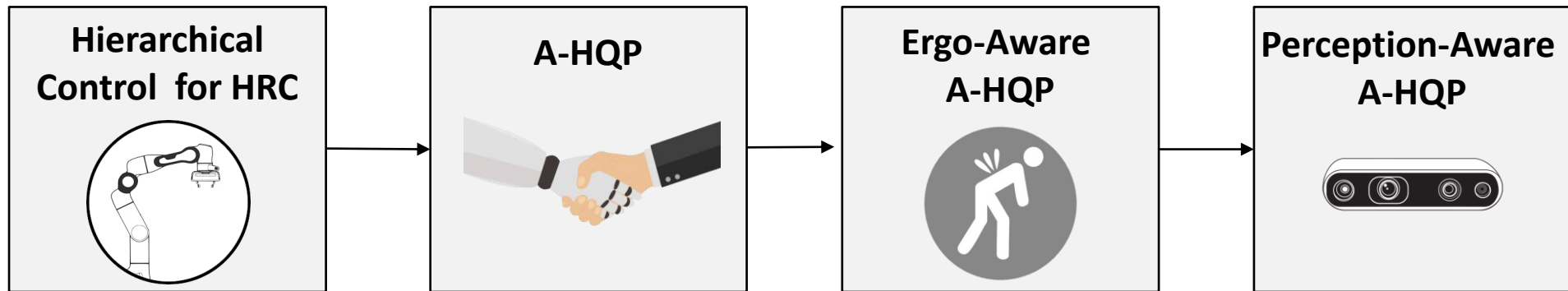
OBJECTIVE

- Prioritise **human ergonomics** without compromising **productivity**
- Reduce work-related **MSDs**

OBJECTIVES:

Enhance robot autonomy to
improve HRI

Formulate Multi-Tasking
robot behavior





OBJECTIVES

Optimize multiple **human-related parameters**, e.g.: **human ergonomics** and **preference**.

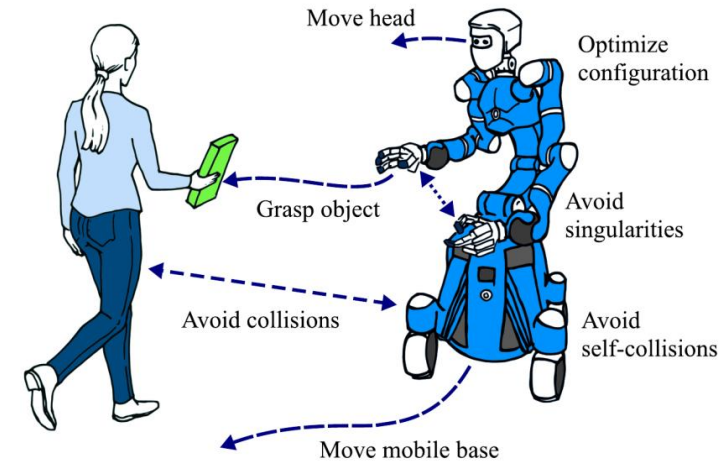
Manage their **coexistence**, **prioritizing** some with respect to others.

METHODS

Hierarchical Control & multi-tasking

(e.g. reach goal pose avoiding collision and keeping upright posture).

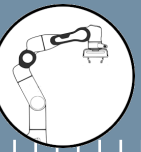
(Escande A. et al., 2014)



A.Dietrich, C. Ott, "Hierarchical Impedance-Based Tracking Control of Kinematically Redundant Robots" (2019)



Escande, A. et al. "Hierarchical quadratic programming: Fast online humanoid-robot motion generation" (2014)

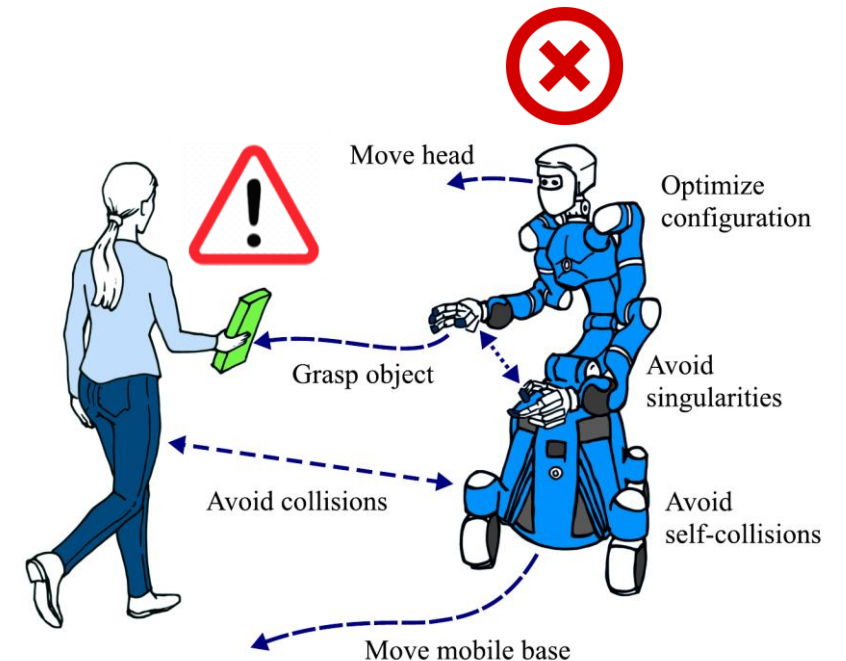


Human-aware SoA & Limitations

- **Human Ergonomics** optimized at planning level only, with cumbersome kinematics models and low **real-time** feasibility (K. Otani et al., 2018; P. Tsarouchi et al., 2016).
- No **coexistence** of Human and Robot parameters, nor **prioritization** between each other.

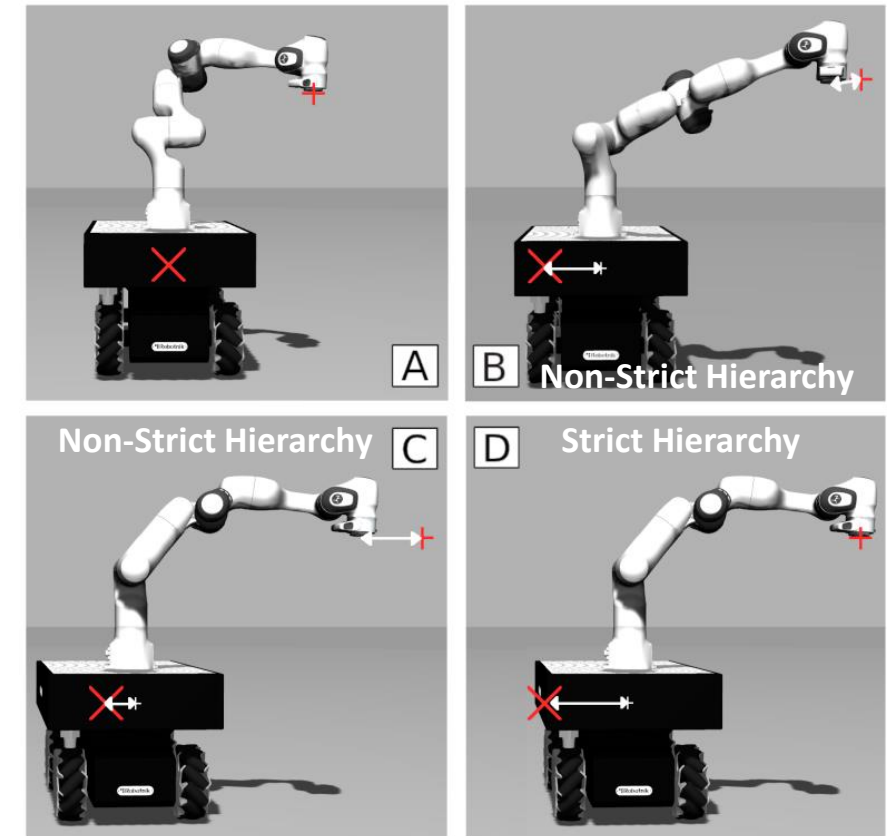
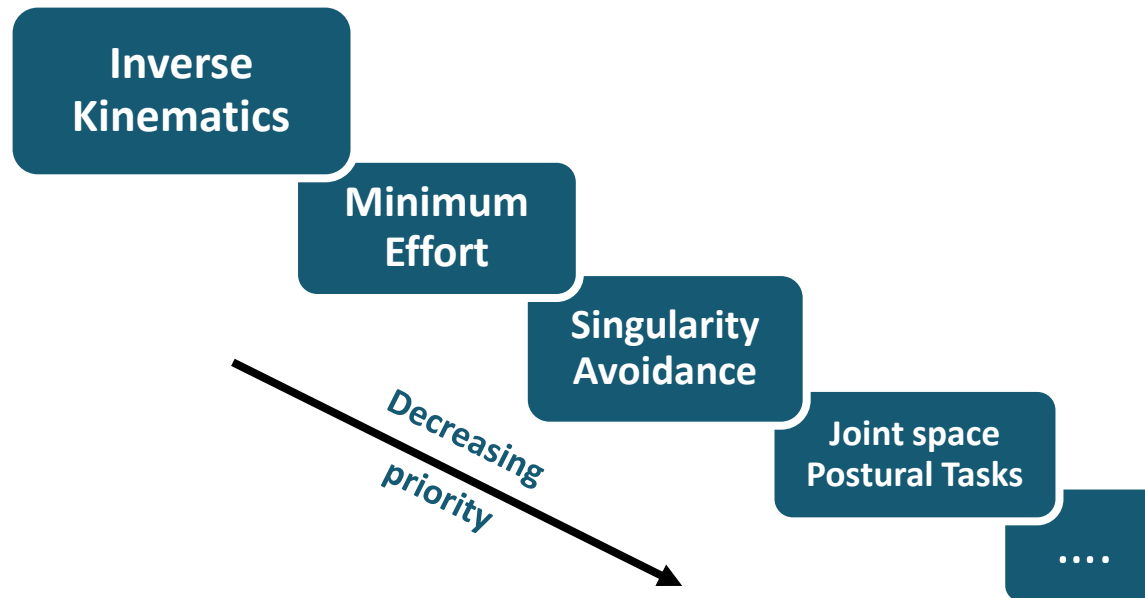
Hierarchical Control Limitations

- Often used for highly redundant robots, but never accounts for **HRC**.
- Do not include **human** parameters such as: **Ergonomics**, **Preference** or **Intention**.
- Abstraction layer generated from **plan-control** separation.

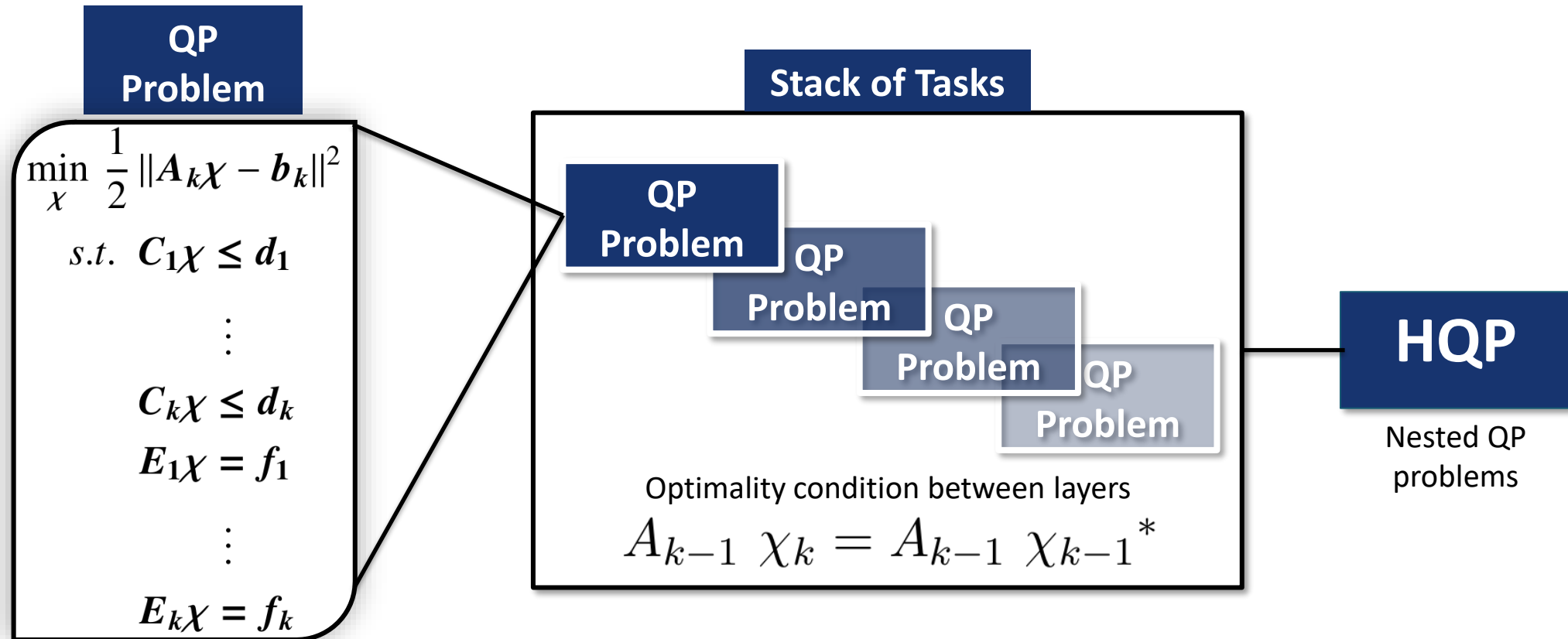
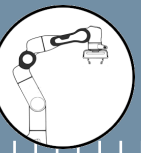




A **strict hierarchy** allows the definition of multiple **non-conflicting tasks**



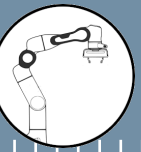
Strict VS Non-Strict 2-layered hierarchy comparison. (A): both tasks for EE and base are feasible. (B-C-D): not simultaneously feasible tasks.





Robot Autonomy for Reduced Human Injuries

Impact-Related Tasks and Human Injuries



The Issue

High **impact forces** generated by the human

Objective

Avoid **human injury** and potential **robot damage**

Requirement

Generate a **specific** and consistent **impact force**

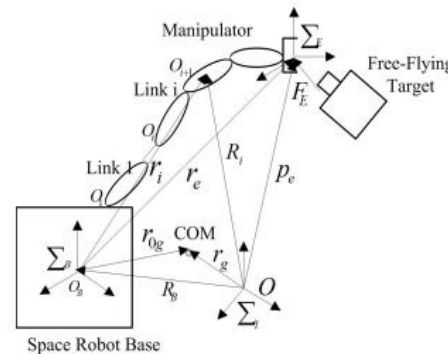
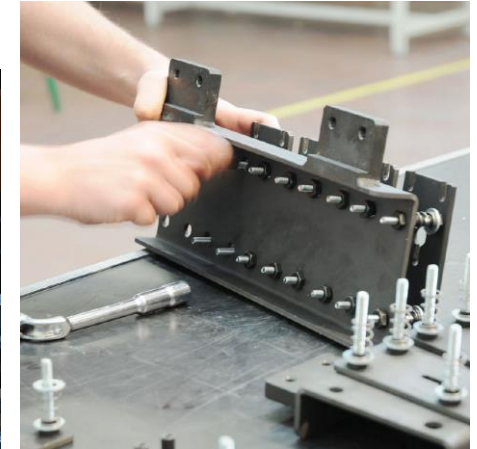
HAMMERING



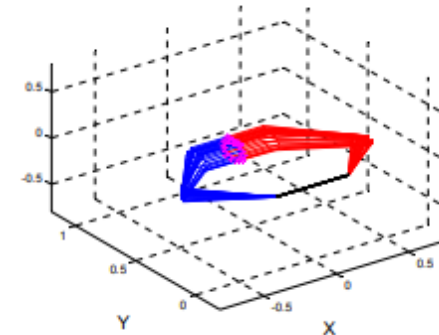
DEBURRING



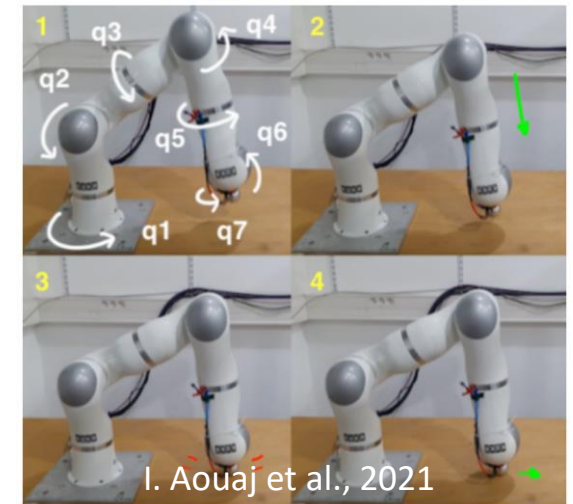
ASSEMBLY



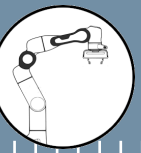
P. Huang et al., 2006



J. Y. Choi et al., 2008



I. Aouaj et al., 2021



State-of-the-art

- Simulation-based
- No optimization
- No hierarchical behavior

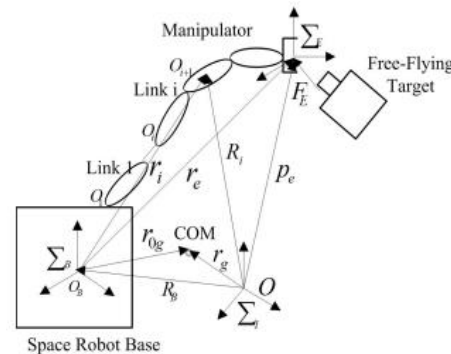
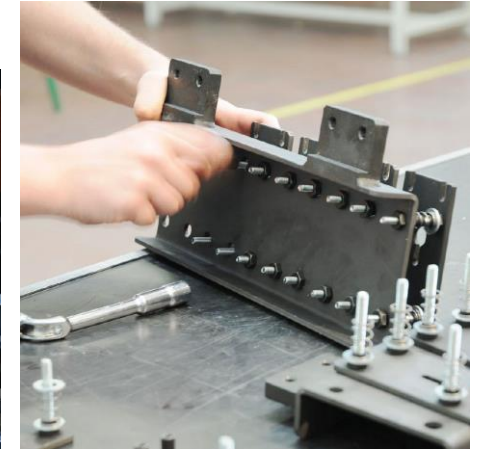
HAMMERING



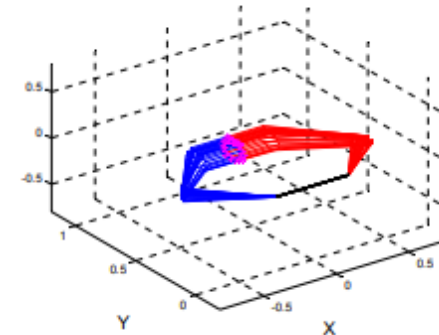
DEBURRING



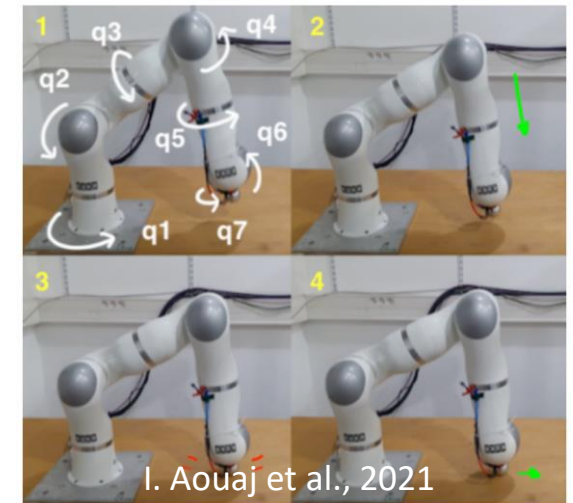
ASSEMBLY



P. Huang et al., 2006



J. Y. Choi et al., 2008



I. Aouaj et al., 2021



PRIORITIES

1

Inverse Kinematics

$$\min_{\dot{q}} ||J\dot{q} - \dot{x}||^2$$

2

Impact Model

$$\hat{F} \propto \frac{1}{J(q) M(q)^{-1} J(q)^T}$$

Impact Force

Dynamic Impact Measure (DIM)

$$w_{fd}(q) := \sqrt{\det(J^+(q)^T M(q) M(q)^T J^+(q))}$$



Added to HQP as:

$$\min_q -w_{fd}(q)$$

Related publication:

F. Tassi, S. Gholami, S. Giudice and A. Ajoudani, "Impact Planning and Pre-configuration based on Hierarchical Quadratic Programming," 2022 International Conference on Robotics and Automation (ICRA), 2022.

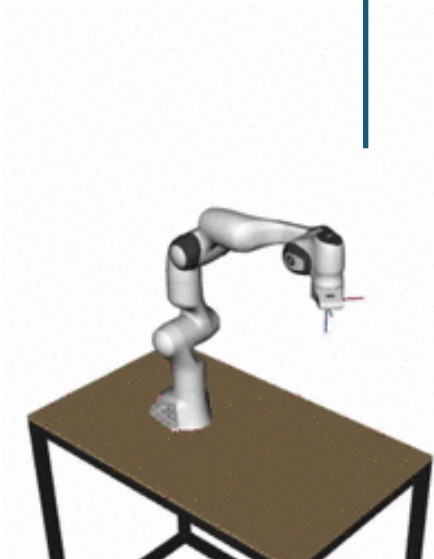
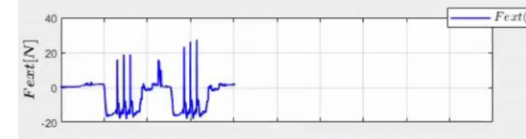
Deburring Task

(excess material removal)

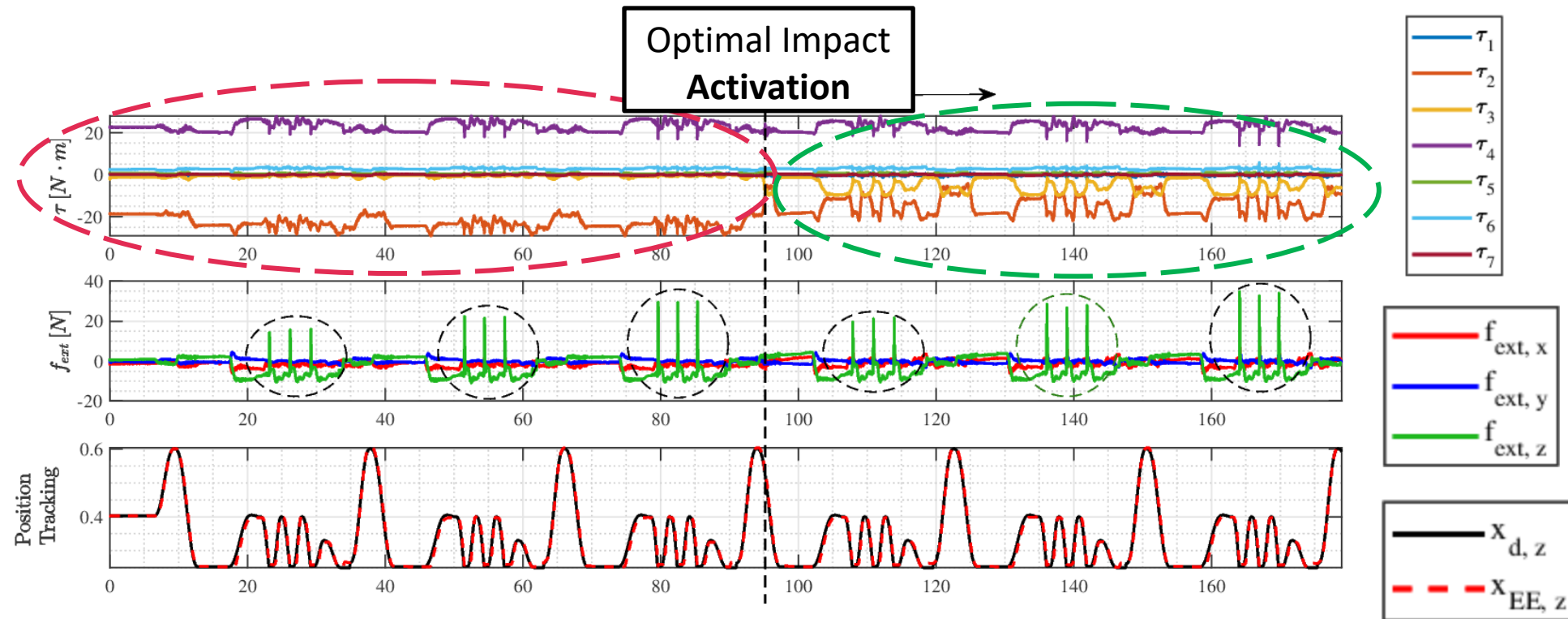
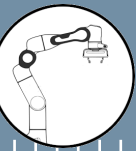


GOAL

Generate **specific impact forces** while minimizing **internal torques**



Deburring Task



Impact Forces

Accurate and consistent

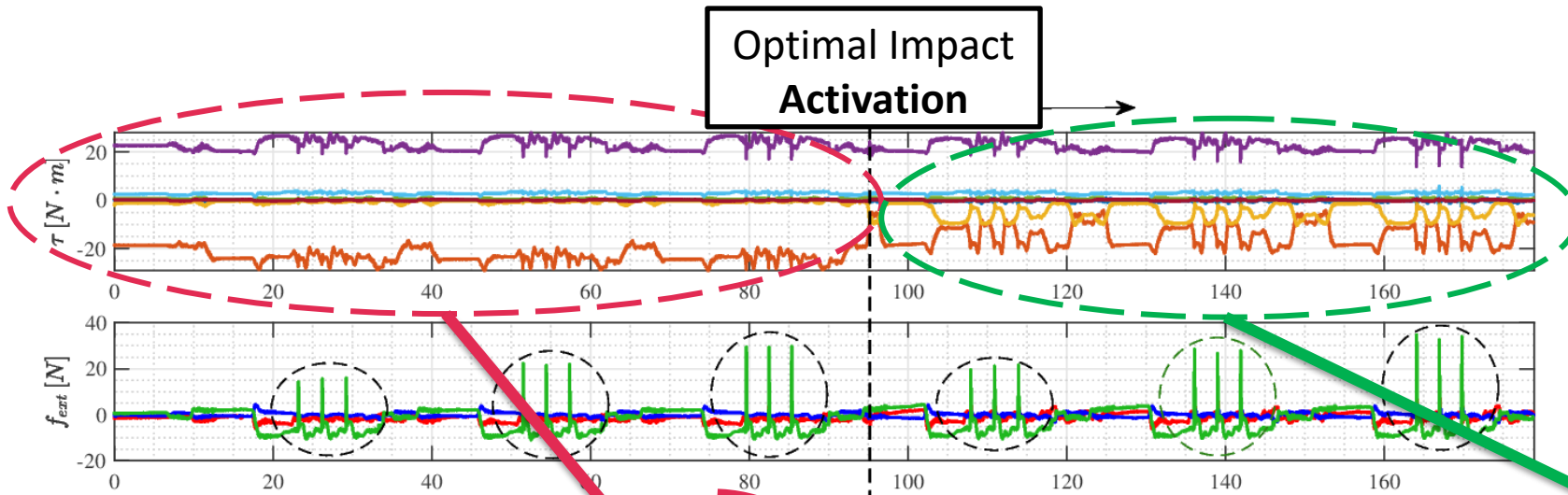
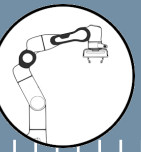
Robot Torques

optimal internal redistribution & peak reduction

End-Effector


accurate position/velocity tracking

Deburring Task



OFF

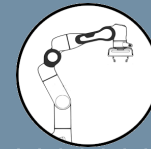
ON



Far-Proximity Human-Robot Interaction

Teleoperation: State-of-the-Art

Far-
proximity



Leader System



SpaceMouse Compact
3Dconnexion



Phantom Omni Haptic Device
Sensable Technologies



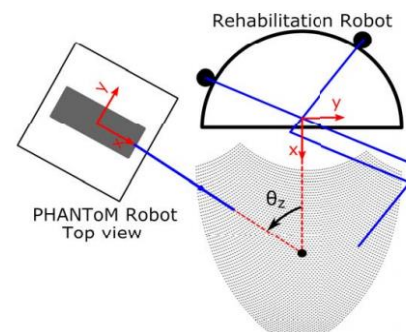
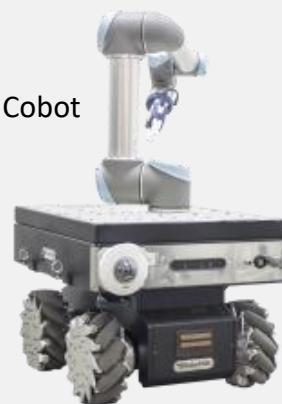
Motion Capture System & VR
Image courtesy of GITAI



Control Pad Device
PlayStation 4 controller

Follower System

Cobot



Torabi et al., ISMR 2018 *Manipulability*

Current issues

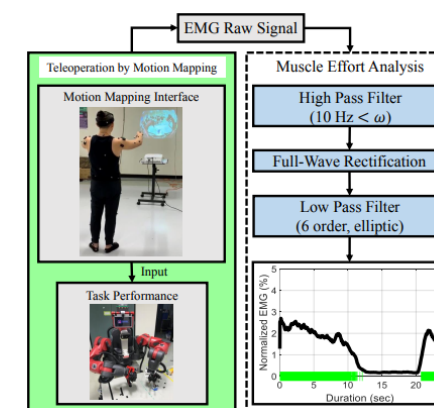


Performance

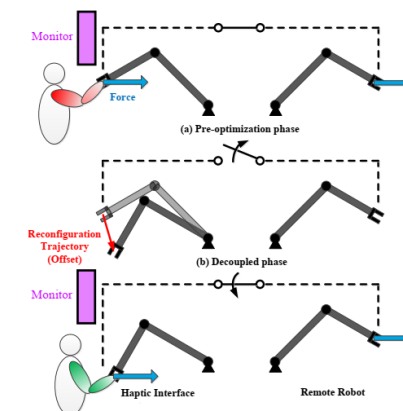
Tradeoff ?



Ergonomics



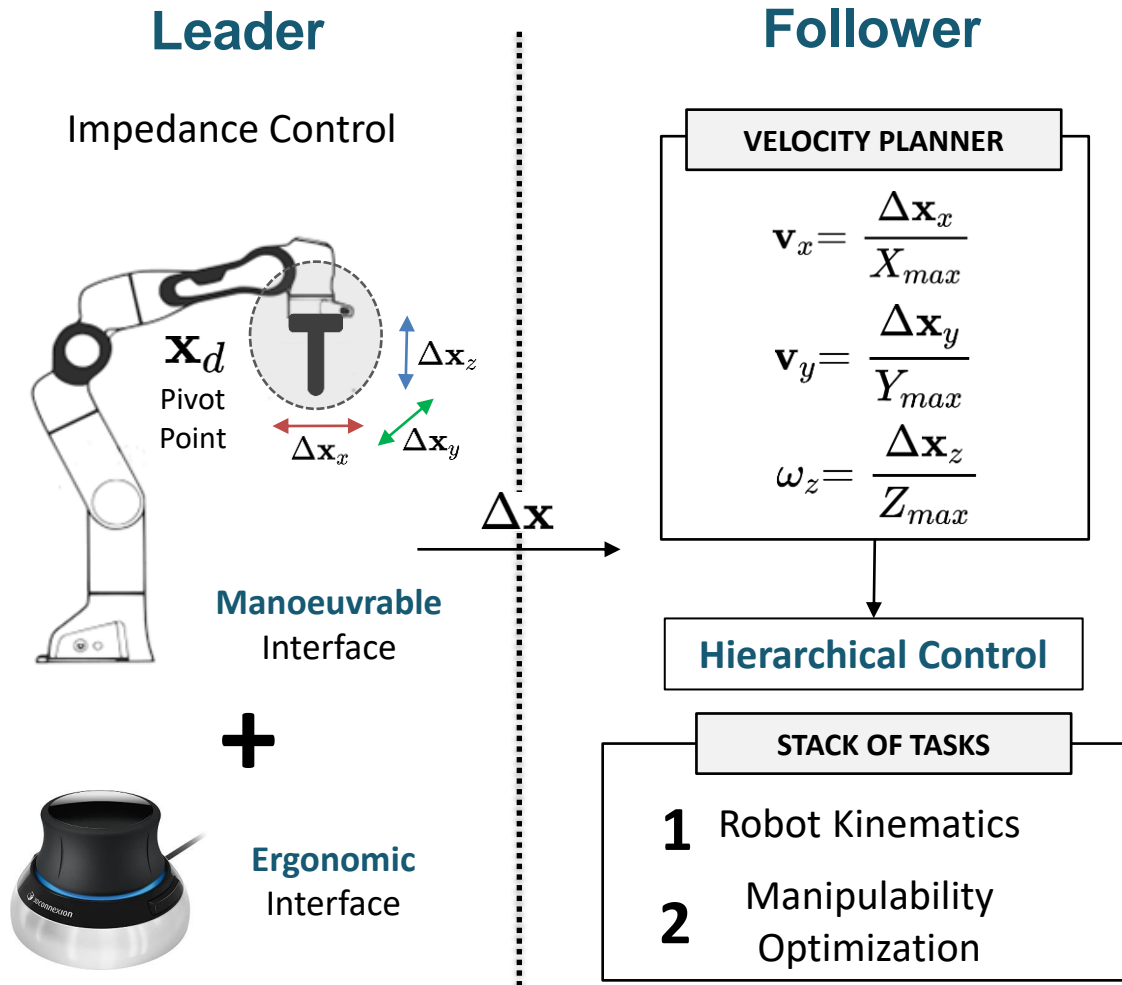
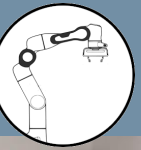
Lin et al., ICRA 2020 *Shared-Autonomy*



Peternel et al., BioRob 2020
Robot Posture Optimisation

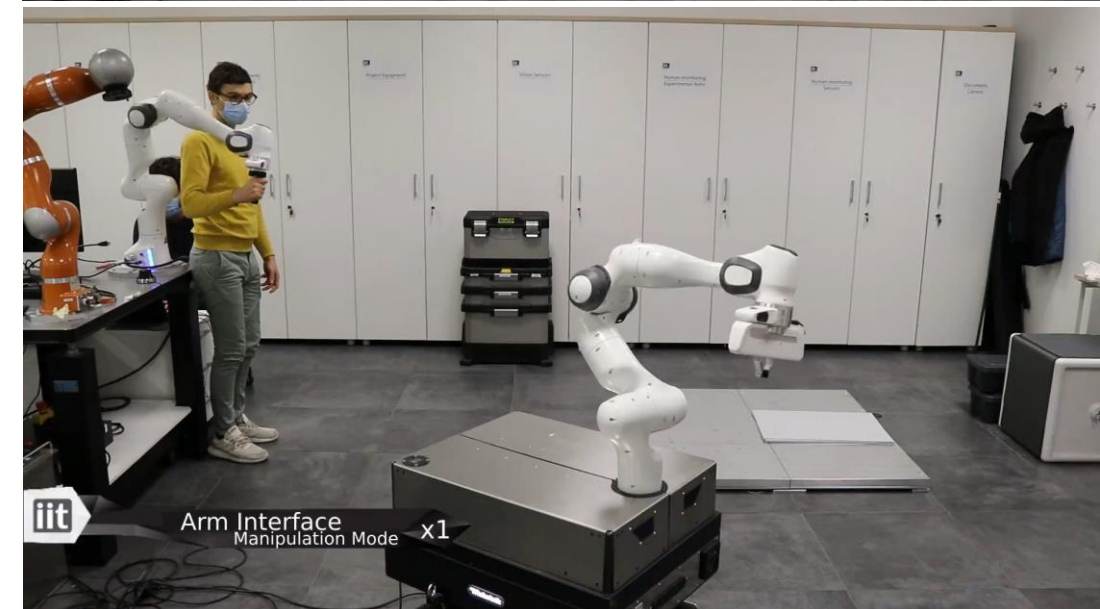
Manoeuvrable + Ergonomic Interfaces

Far-
proximity



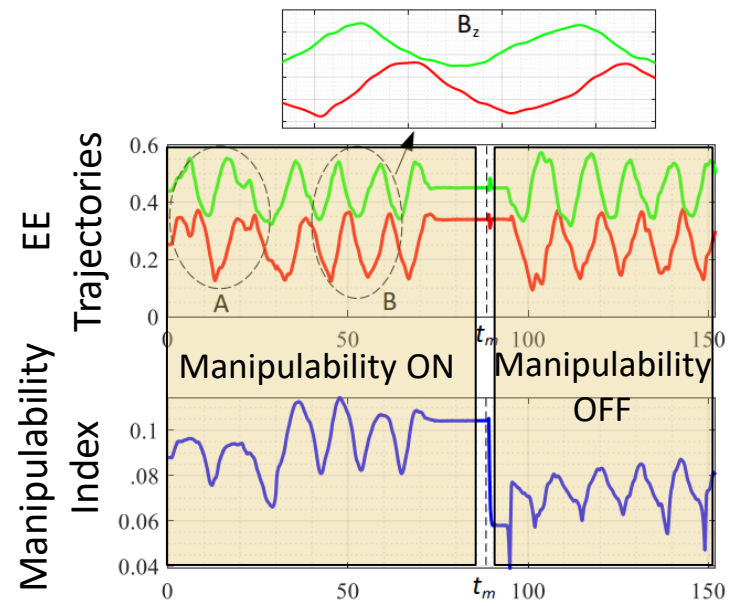
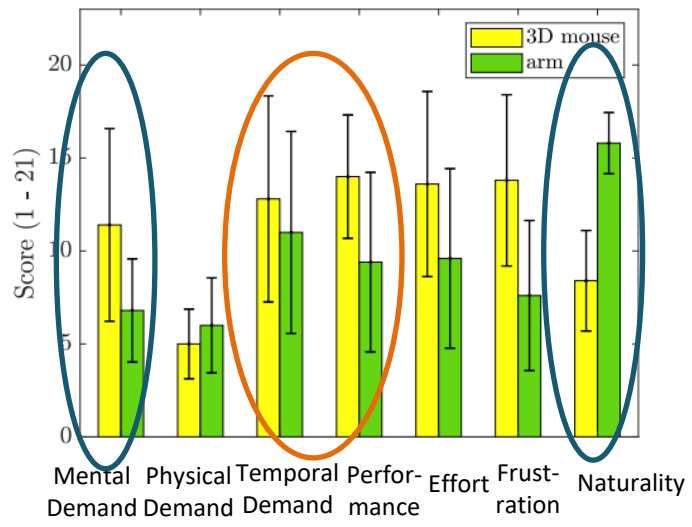
Related
publication:

F. Tassi, S. Gholami, E. De Momi and A. Ajoudani, "A Reconfigurable Interface for Ergonomic and Dynamic Tele-Locomaniplation," 2021 IEEE/RSJ International Conference on Intelligent Robots and Systems (IROS), 2021, pp. 4260-4267.





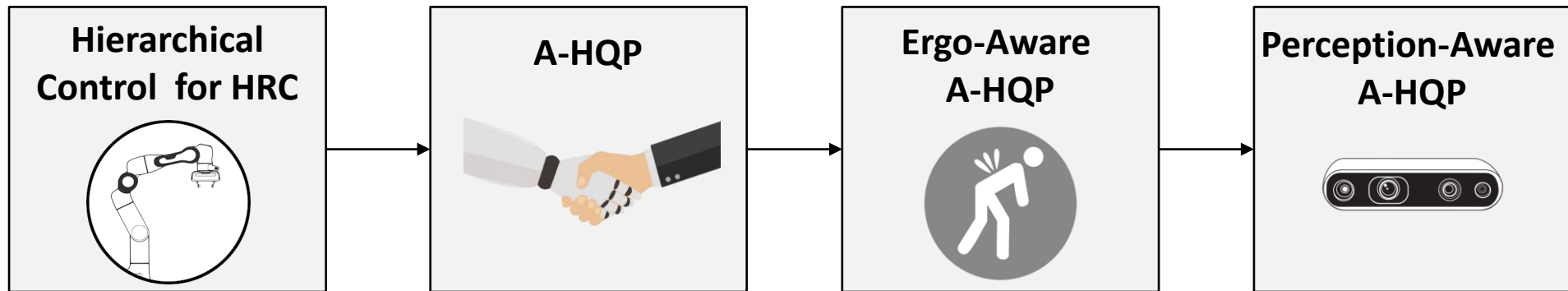
NASA-TLX (5 participants)



OBJECTIVES:

No dependency from fixed
motion planning

Autonomous Adaptive
Compliance





OBJECTIVES

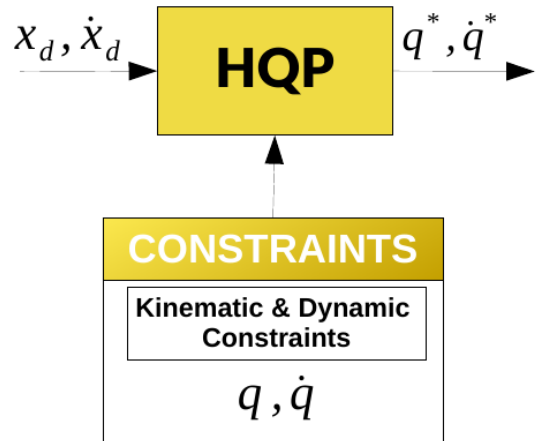
1. Avoid dependency from fixed motion plan

2. **Adaptive Compliance** thanks to **intrinsic** input shaping (**no switches**):

- Impedance-like behavior under **external forces**
- Admittance-like behavior under **human forces**



Hybrid **impedance-admittance** behavior

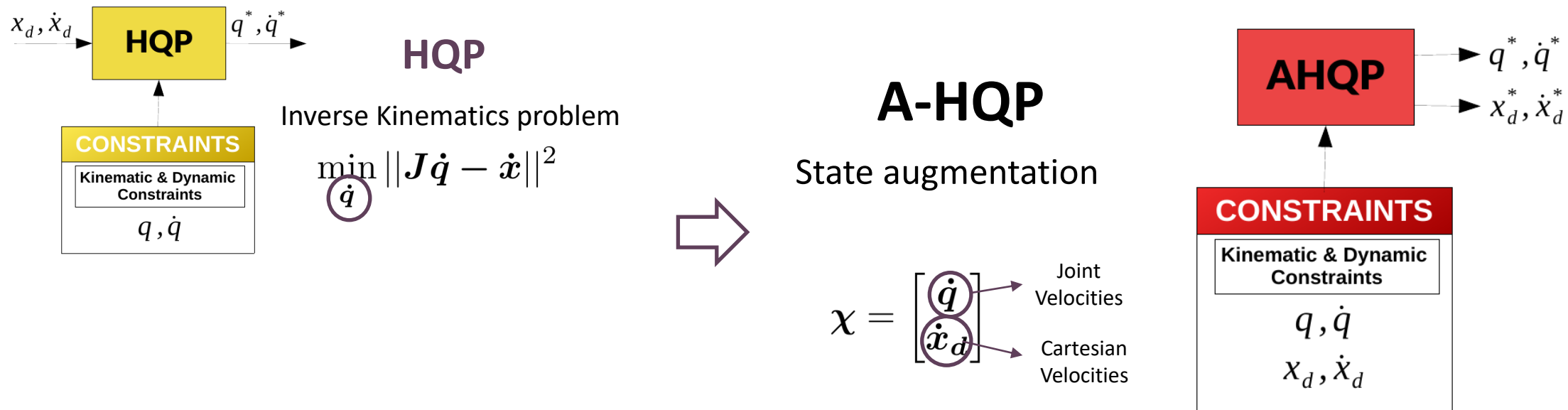


HQP

Inverse Kinematics problem

$$\min_{\dot{q}} ||J\dot{q} - \dot{x}||^2$$

Joint Velocities



- **Desired Cartesian trajectory x_d** is no longer an input, but becomes part of the optimization variable
- **No** higher level **trajectory generation**

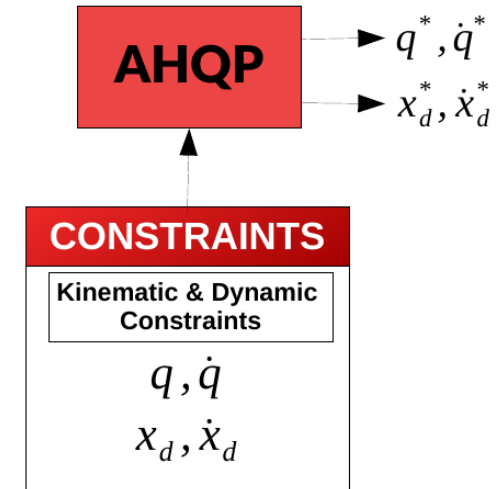
1

Desired trajectory generation

Optimization variable Target Pose

$$\min_{\chi} ||\mathbf{x}_d - \mathbf{x}_t||^2$$

$$\chi = \begin{bmatrix} \dot{\mathbf{q}} \\ \dot{\mathbf{x}}_d \end{bmatrix}$$



2

Closed-Loop Inverse Kinematics (CLIK)

$\min_{\chi} ||J\dot{\mathbf{q}} - \dot{\mathbf{x}}||^2$

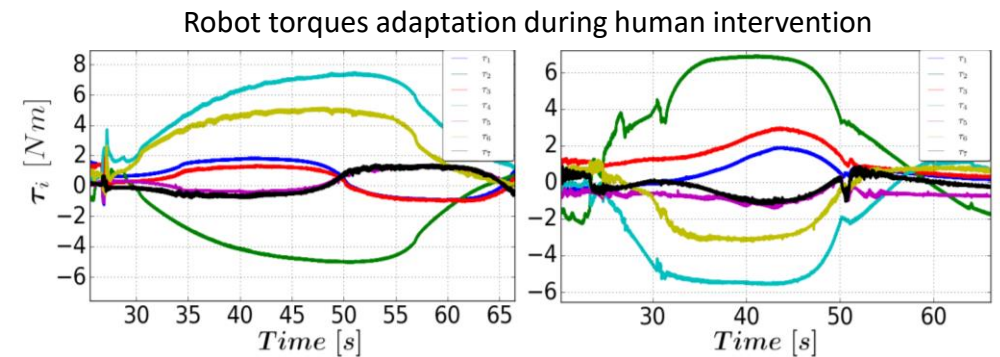
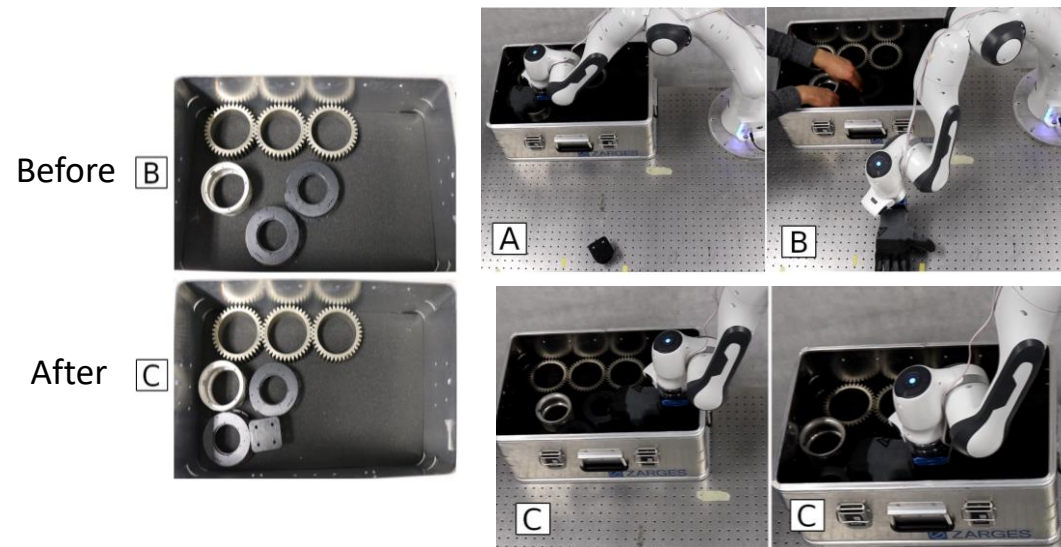
Robot joints

Closed loop on End-effector Cartesian error

$$\min_{\chi} ||J\dot{\mathbf{q}} - (\dot{\mathbf{x}}_d + \mathbf{K}_p(\mathbf{x}_d - \mathbf{x}_a))||^2$$

Measured pose

- **Optimal trajectory \mathbf{x}_d** generated online based on constraints
- **Optimal reference shaping** → **Better Adaptive Compliance**



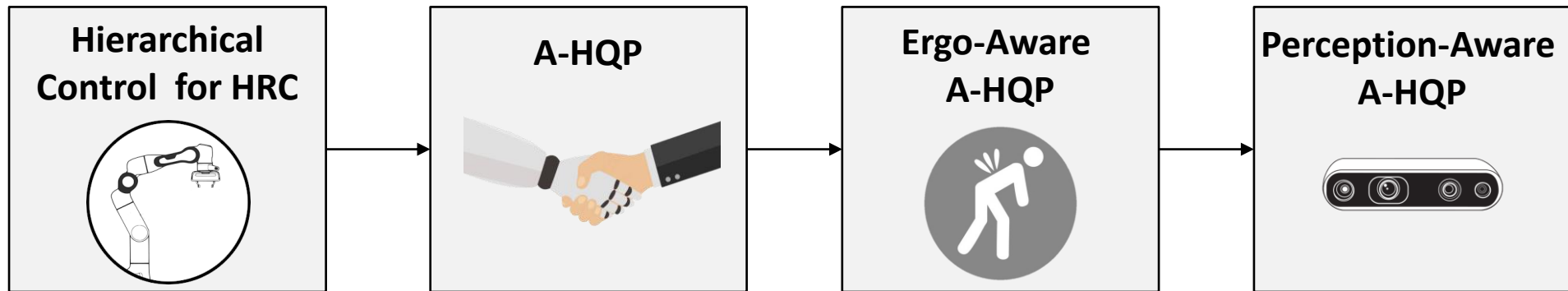
Related publication:

F. Tassi, E. De Momi and A. Ajoudani, "Augmented Hierarchical Quadratic Programming for Adaptive Compliance Robot Control," 2021 IEEE International Conference on Robotics and Automation (ICRA), 2021, pp. 3568-3574.

OBJECTIVES:

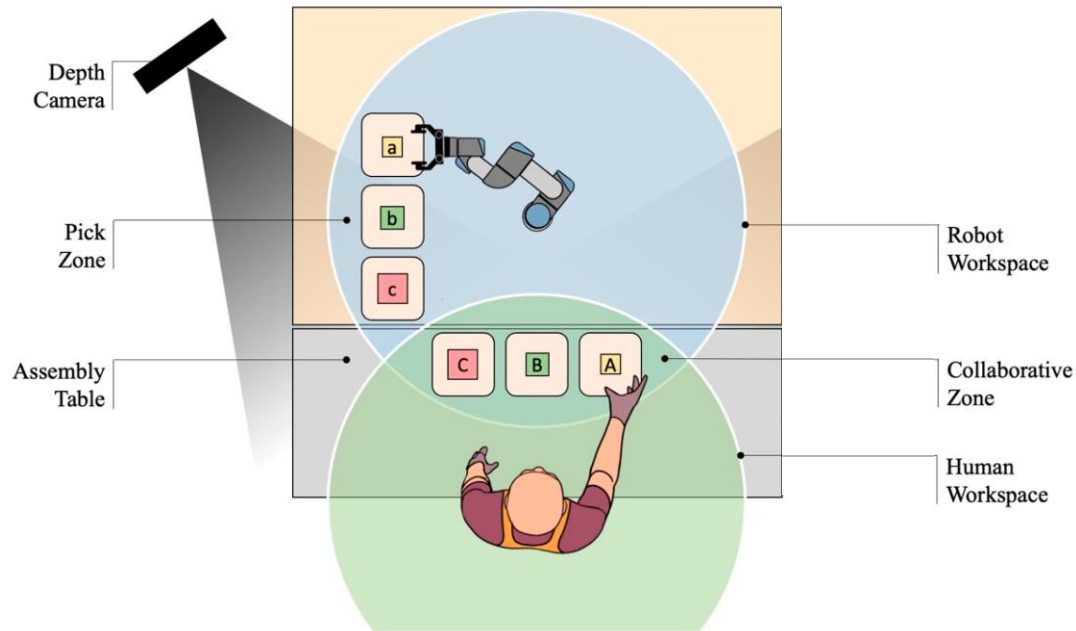
Prioritize Human vs Robot

**Optimize Ergonomics
hierarchically**



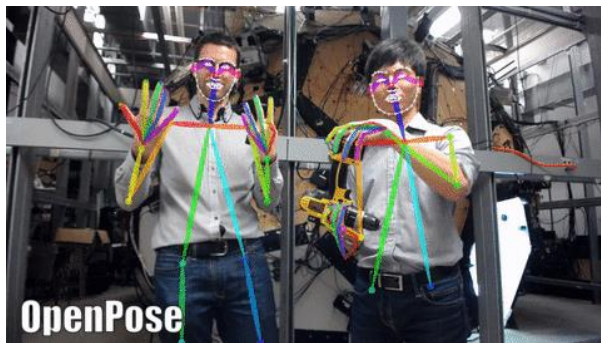
Human Ergonomics Cartesian Mapping

Human



Creation of a Cartesian-based Ergonomics Map:

1. Acquisitions with OpenPose skeletal tracking for human reaching multiple points **inside the workspace**
2. **REBA** score calculation for each point
3. **Mapping** of the scores through **Cartesian** interpolation



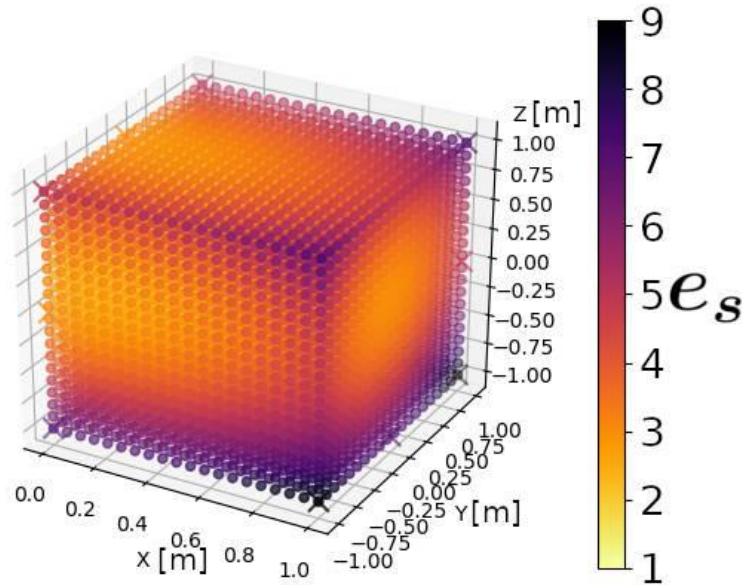
<https://github.com/CMU-Perceptual-Computing-Lab/openpose>

**REBA
score**



Ergo Plus: A Step-by-Step Guide to the REBA Assessment Tool

<https://ergo-plus.com/reba-assessment-tool-guide/>



Cartesian map of the REBA ergonomics score e_s for human's hand position. A higher score indicates a less ergonomic posture (1 being safe, while 9+ highly risky).

Ergonomics
score

$$E_s = f(q_h)$$

Human joints

As Cartesian
function

$$e_s = f(x_d)$$

Robot End-
Effector (EE) pose

Human
Ergonomics as
QP function

$$f(x_d) = \frac{1}{2} x_d^T H x_d + g^T x_d$$

Obtained from the mapping and
passed to the HQP online

Max Ergonomics as HQP function

Can be added to
the hierarchical
Stack of Tasks.

$$\min_{\dot{q}, \dot{x}_d} e_s = \min_{\dot{q}, \dot{x}_d} f(\dot{x}_d)$$

An Adaptive Compliance Hierarchical Quadratic Programming Controller for Ergonomic Human-Robot Collaboration

Francesco Tassi^{1,2}, Elena De Momi², and Arash Ajoudani¹

1: Human-Robot Interfaces and Physical Interaction (HRII), Istituto Italiano di Tecnologia, Genova, Italy

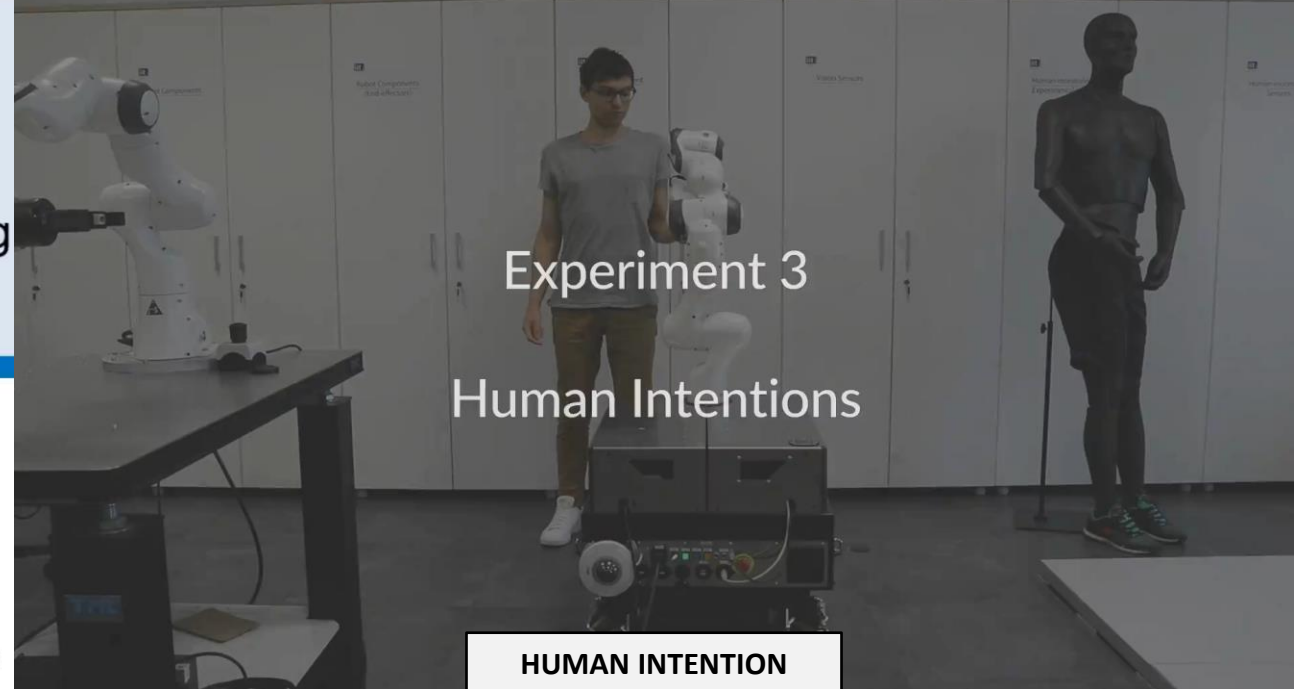
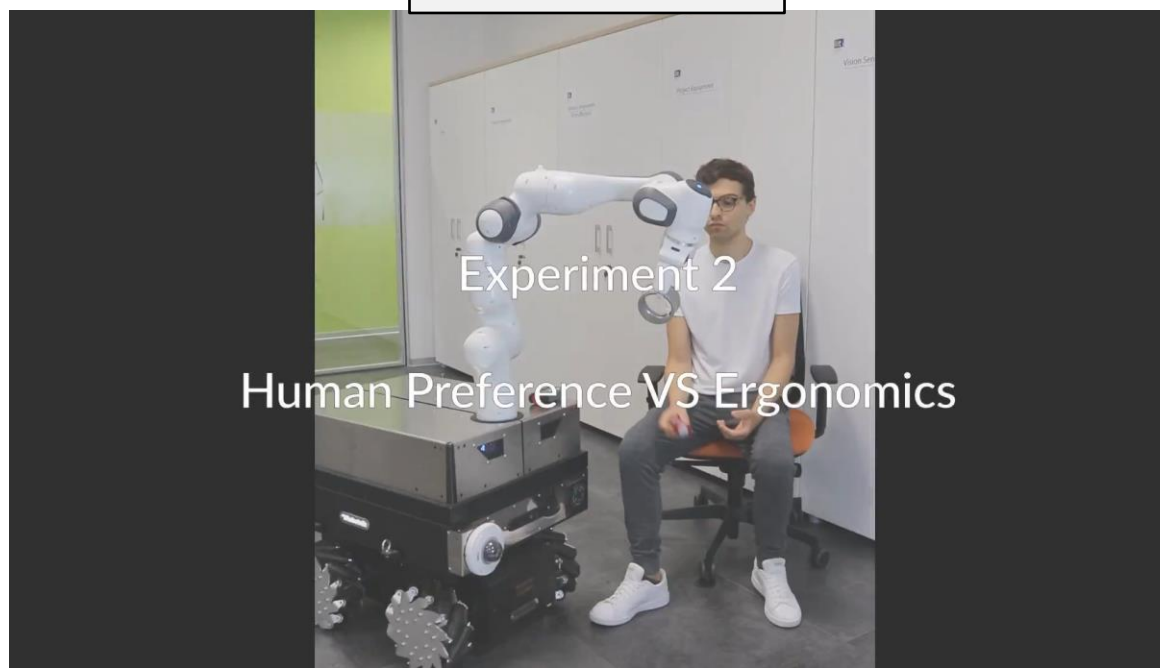
2: NearLab, Dept. of Electronics, Information and Bioengineering, Politecnico di Milano, Milan, Italy

This work was supported in part by the ERC-StG ErgoInnovation project.

HUMAN ERGONOMICS

by the European Union's Horizon 2020 research and innovation programme (SOPHIA).

HUMAN PREFERENCE



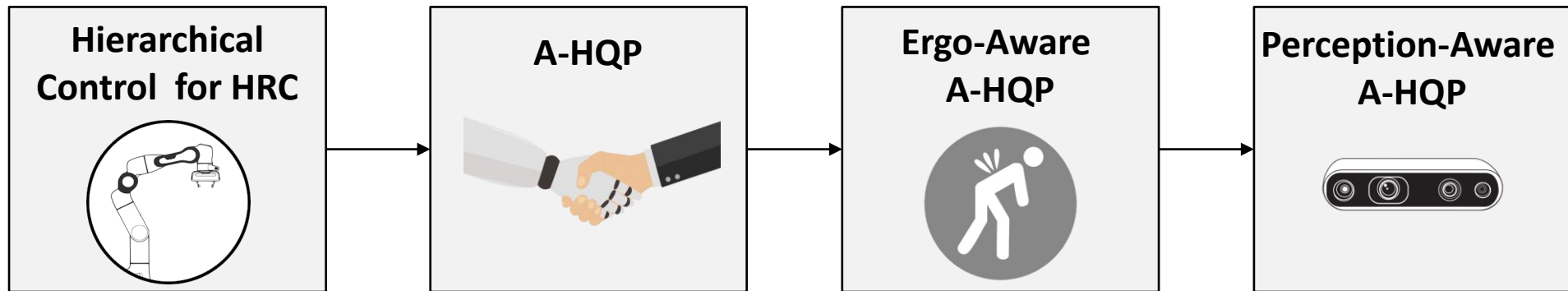
Related publication:

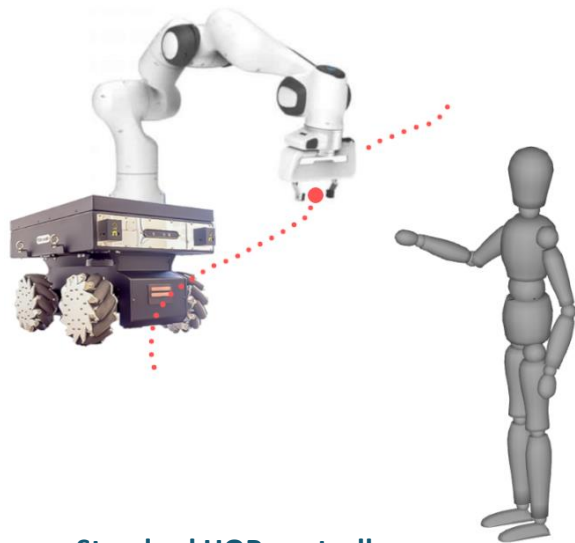
F. Tassi, E. De Momi, A. Ajoudani, "An adaptive compliance Hierarchical Quadratic Programming controller for ergonomic human-robot collaboration," *Robotics and Computer-Integrated Manufacturing*, Volume 78, 2022, 102381.

OBJECTIVES:

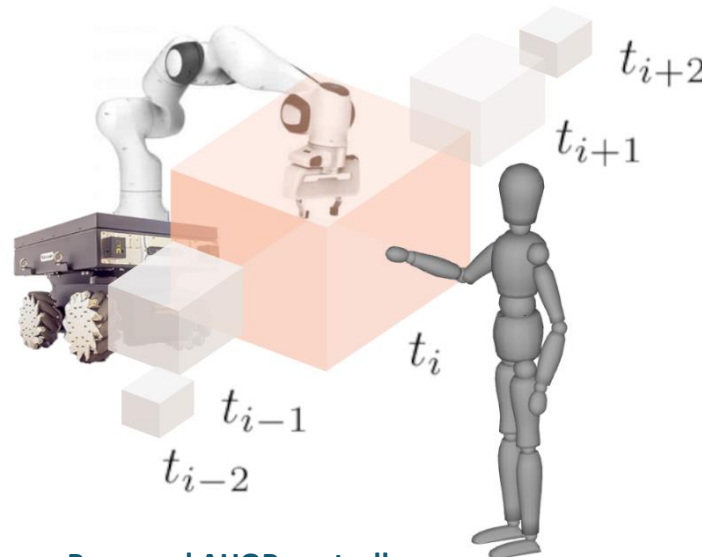
Perceive human actions

Enable *In-Movement*
Interaction





Standard HQP controller



Proposed AHQP controller

SoA controllers (left)

Human adapts to robot trajectory dictated by motion planning

Proposed AHQP controller (right)

- **Human-Robot Shared Workspace (HRSW)**, at time instant t_i enables **interaction during movement**
- Inside HRSW, the robot identifies the optimal pose based on the hierarchy of tasks.
- **Robot adapts** to the **human** and not vice versa.

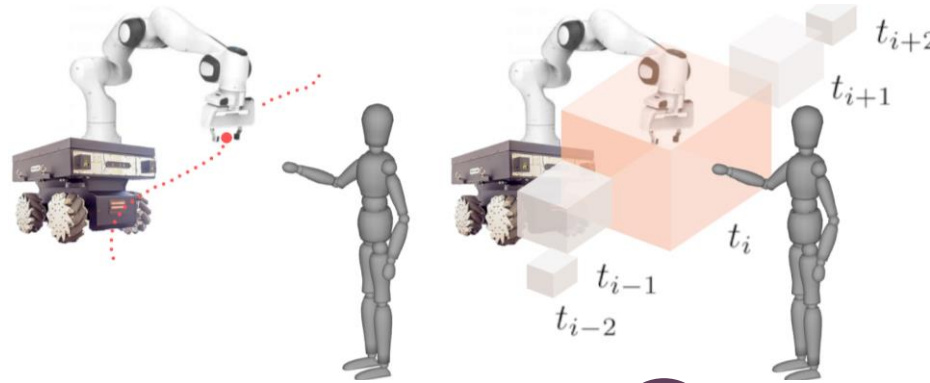
Human-Robot Shared Workspace (HRSW)

$$\min_{\mathbf{x}, \mathbf{s}} \frac{1}{2} \|\mathbf{s}\|^2$$

Slack variable

$$s.t. \mathbf{x}_{d_{min}} - \mathbf{s} \leq \mathbf{x}_d \leq \mathbf{x}_{d_{max}} + \mathbf{s}$$

Cartesian constraint on EE pose to define the shared workspace



1

Human-Robot Shared Workspace (HRSW)

$$\min_{\mathbf{x}, \mathbf{s}} \frac{1}{2} \|\mathbf{s}\|^2 \longrightarrow \text{Slack variable}$$

$$s.t. \mathbf{x}_{d_{min}} - \mathbf{s} \leq \mathbf{x}_d \leq \mathbf{x}_{d_{max}} + \mathbf{s} \longrightarrow \text{Cartesian constraint on EE pose to define the shared workspace}$$

2

Optimal Ergonomics

$$\min_{\dot{\mathbf{q}}, \dot{\mathbf{x}}_d} e_s = \min_{\dot{\mathbf{q}}, \dot{\mathbf{x}}_d} f(\dot{\mathbf{x}}_d) \longrightarrow \text{Ergonomics Score (REBA) minimization}$$

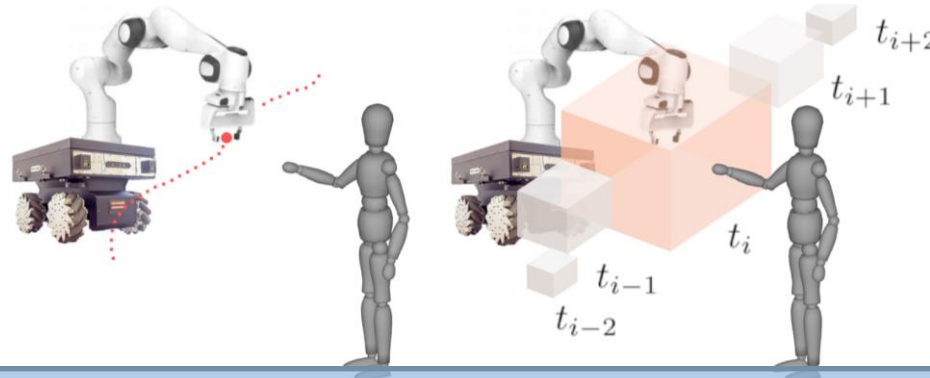
3

Closed-Loop Inverse Kinematics (CLIK)

$$\min_{\dot{\mathbf{q}}} \|\mathbf{J}\dot{\mathbf{q}} - (\dot{\mathbf{x}}_d + \mathbf{K}_p(\mathbf{x}_d - \mathbf{x}_a))\|^2 \longrightarrow \text{Trajectory tracking: desired } \mathbf{x}_d \text{ vs actual } \mathbf{x}_a \text{ EE pose}$$

Robot joints

Stack of Tasks (SoT)



1

**Human-Robot
Shared Workspace
(HRSW)**

$$\min_{\mathbf{x}, s} \frac{1}{2} \|\mathbf{s}\|^2$$

Slack variable

$$s.t. \mathbf{x}_{d_{min}} - s \leq \mathbf{x}_d \leq \mathbf{x}_{d_{max}} + s$$

Cartesian constraint on EE pose
to define the shared workspace

HUMAN

2

**Optimal
Ergonomics**

$$\min_{\dot{\mathbf{q}}, \dot{\mathbf{x}}_d} e_s = \min_{\dot{\mathbf{q}}, \dot{\mathbf{x}}_d} f(\dot{\mathbf{x}}_d)$$

Ergonomics Score (REBA)
minimization

3

**Closed-Loop
Inverse Kinematics
(CLIK)**

$$\min_{\dot{\mathbf{q}}} \left\| \frac{d}{dt} (\mathbf{x}_d - \mathbf{x}_a) \right\|^2$$

Robot joints

Trajectory tracking: desired \mathbf{x}_d
vs actual \mathbf{x}_a EE pose

Objective

Obtain a Perception-Aware Ergonomic Controller, to include Human Actions recognition

How to

Addition of 3 new modules:

3D Human Tracking:

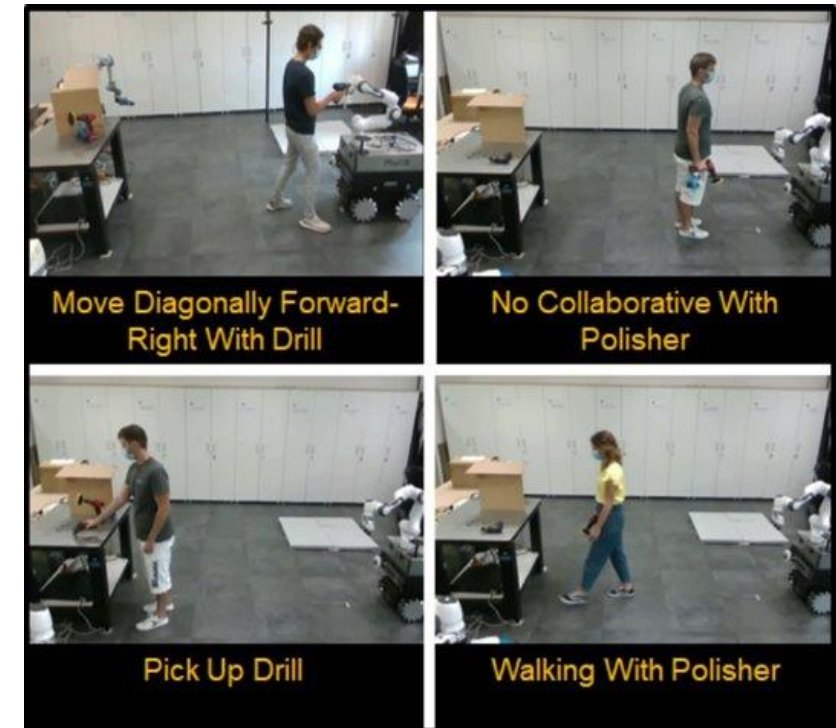
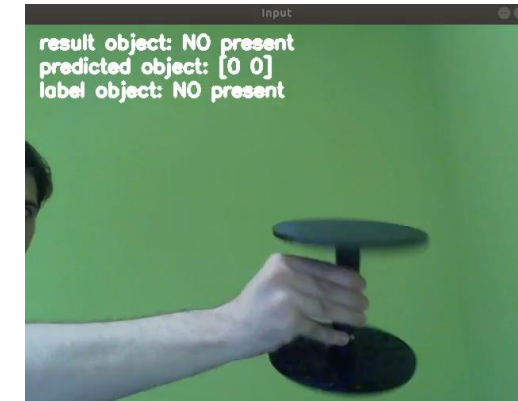
- Online update of the **ergonomic map** based on **human's position**.

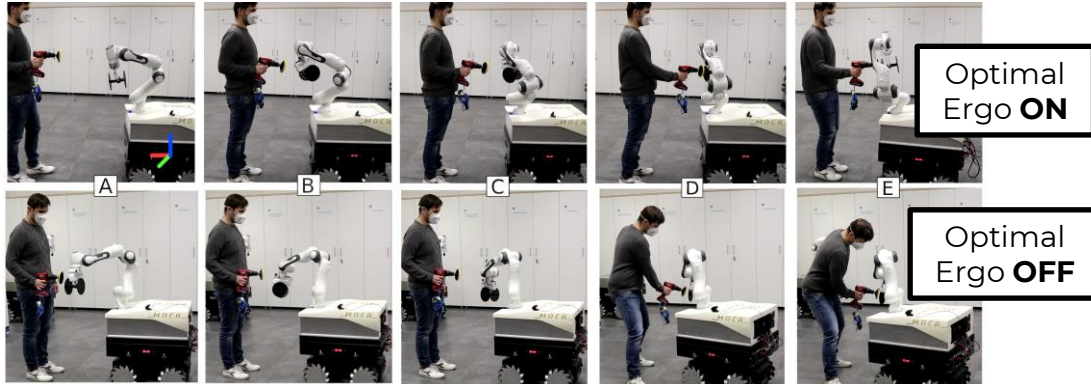
Image Classification:

- Identification of the workpiece orientation for **human's intention** estimation.

Action Recognition:

- Online **human action recognition** for the AHQP constraints definition phase.





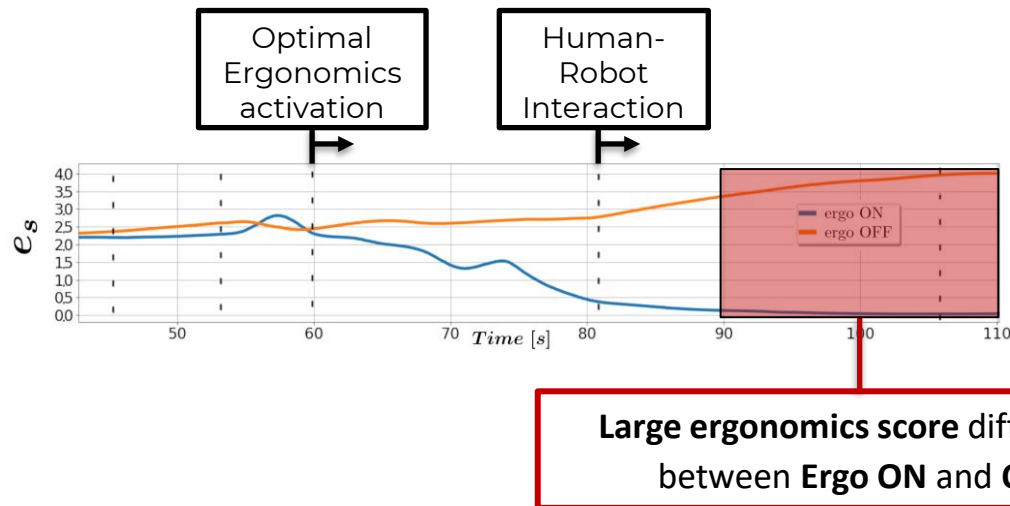
Sociable and Ergonomic Human-Robot Collaboration through Action Recognition and Augmented Hierarchical Quadratic Programming

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Optimal Ergonomics

ON vs OFF

- Ergonomics score e_s is minimized during HRI
- Large postural improvement as task progresses

Subjective questionnaires

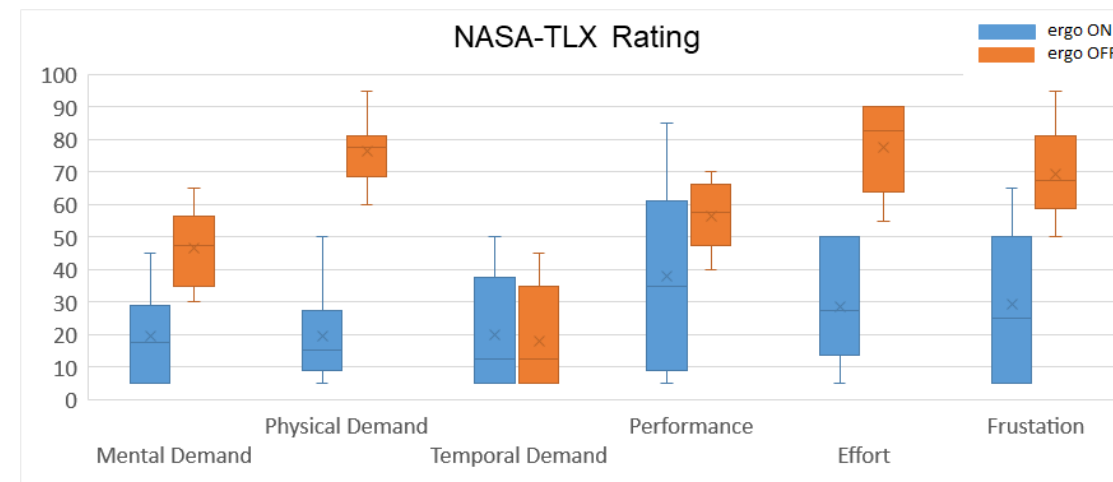
10 subjects

(~30% females based on [1])

[1] "The Industry Gender Gap Women and Work in the Fourth Industrial Revolution", 2016, World Economic Forum, Geneva, Switzerland.

- **Reduced** mental and physical **workloads**
- **High** execution **responsiveness**
- **Lower effort** and **stress** levels
- **Ease of use** when controlling the robot

NASA-TLX questionnaire outcomes on HRC task for 10 subjects



Average and peak ergonomic scores for each subject for each experiment

		S1	S2	S3	S4	S5	S6	S7	S8	S9	S10
Exp 1	e_{ava} reduction [%]	73	75	70	68	70	72	75	71	77	76
Exp 2	e_{avg} reduction [%]	64	58	68	70	74	63	68	72	67	70

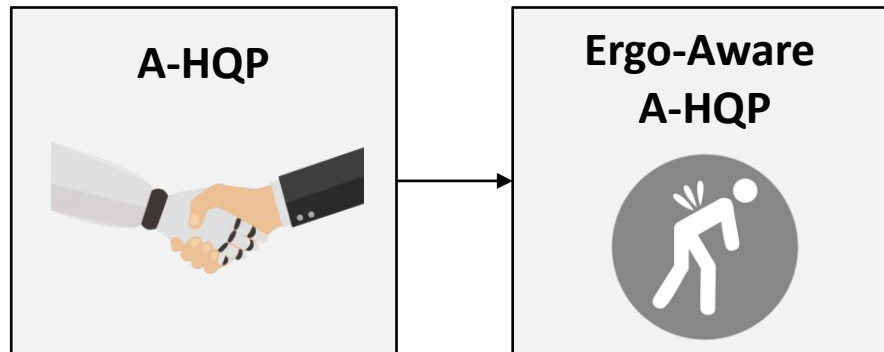
**~70% Ergonomics
score improvement**

Related
publication:

F. Tassi, F. Iodice, E. De Momi and A. Ajoudani, "Sociable and Ergonomic Human-Robot Collaboration through Action Recognition and Augmented Hierarchical Quadratic Programming," 2022 IEEE/RSJ International Conference on Intelligent Robots and Systems (IROS), 2022.

Conclusions

	OBJECTIVES	CONTRIBUTIONS
1. Augmented-HQP	Higher Robot Autonomy	→ No fixed motion planning
	Increased HRC Safety	→ Adaptive compliance for safer HRI



	OBJECTIVES	CONTRIBUTIONS
2. Ergonomics-Aware AHQP	Prioritize Human vs Robot	<ul style="list-style-type: none">• Creation of Ergonomics Map in HQP• Human Preference vs Optimal Ergonomics

Conclusions

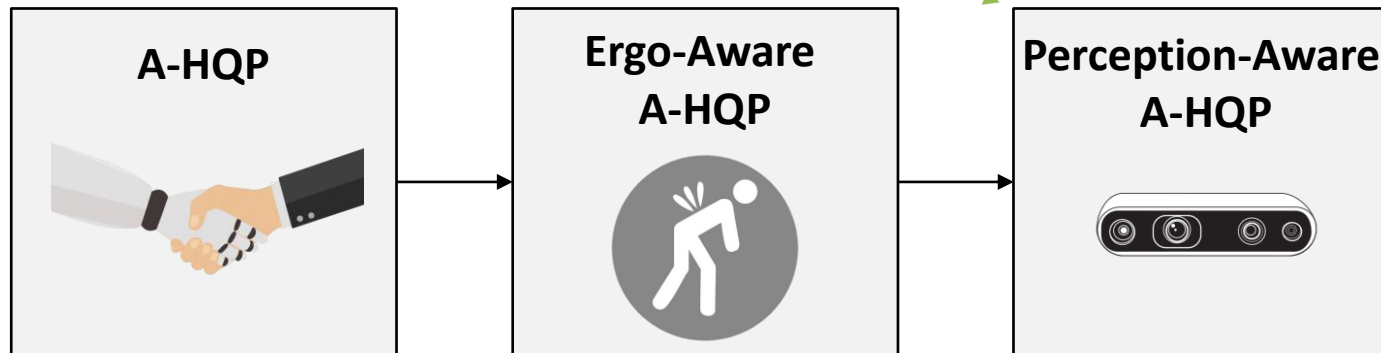
3. Perception-Aware AHQP

OBJECTIVES

Enable *In-Movement*
Interaction

CONTRIBUTIONS

- **Human actions** and **intention** recognition
- *In-Movement Interaction* with optimal ergonomics



Limitations & Future Developments

Further studies on **human behaviour** for understanding **human intentions**, to anticipate human and autonomously adapt Stack of Tasks.



Autonomous adaptation to real-word scenarios

Ergonomic Teleoperation on both leader and follower robots



Exploitable in surgical teleoperation and rehabilitation

Thanks to the HRII Lab



EU Projects

- H2020  
-  Ergo-Lean 

**Thank you for
your attention.**

Publications

Journals

- **F. Tassi**, E. De Momi, A. Ajoudani, "An adaptive compliance Hierarchical Quadratic Programming controller for ergonomic human-robot collaboration," *Robotics and Computer-Integrated Manufacturing*, Volume 78, 2022, 102381.
- **F. Tassi**, and A. Ajoudani, "Multi-Modal and Adaptive Control of Human-Robot Interaction through Hierarchical Quadratic Programming," 2023. (Under review)
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Conferences

- **F. Tassi**, F. Iodice, E. De Momi, and A. Ajoudani "Sociable and Ergonomic Human-Robot Collaboration through Action Recognition and Augmented Hierarchical Quadratic Programming," *2022 International Conference on Intelligent Robots and Systems (IROS)*. IEEE, 2022.
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- **F. Tassi**, S. Gholami, E. De Momi, and A. Ajoudani, "A reconfigurable interface for ergonomic and dynamic tele-locomanipulation," in *2021 IEEE International Conference on Intelligent Robots and Systems (IROS)*. IEEE, 2021.
- **F. Tassi**, S. Gholami, S. Giudice, and A. Ajoudani, "Impact Planning and Pre-configuration based on Hierarchical Quadratic Programming", *2022 International Conference on Robotics and Automation (ICRA)*. IEEE, 2022.
- Z. Liao, **F. Tassi**, C. Gong, M. Leonori, F. Zhao, G. Jiang, and A. Ajoudani, "Simultaneously Learning of Motion, Stiffness, and Force from Human Demonstration based on Riemannian DMP and QP Optimization," 2023 *IEEE Transactions on Automation Science and Engineering*. (Under review)
- J. Zhao, G.J. Lahr, **F. Tassi**, A. Santopaulo, E. De Momi, and A. Ajoudani "Impact-Friendly Object Catching at Non-Zero Velocity based on Hybrid Optimization and Learning," *2022 International Conference on Robotics and Automation (ICRA)*. IEEE, 2022 (Submitted)