Cor	mpleted ex	cample for E	Z-ZONE	PM - Pro	ofile 1		Follo	w the r	ow for	step ty	pe and	enter y	our sett	<mark>ings in ye</mark>	ellow bo	xes	
		Step Type	Target	Target	Ti	me or Rat	te	Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait	End	Event 1	Event 2
Step	Step Type	. ,.	SP 1	SP 2	Hours	Minutes	Seconds	Week	Step		1	2	Instance	Proc 1	Туре		
Otep	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1	0-9999		oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoAh	Soak															
	U J.E	Wait-for-Event															
	U J.Pr	Wait-for-Process															
	<u>ь др</u>	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	[Lo[Wait-for-Time															
<		Time	440		1	0	0									Off	Off
	rafe	Rate															
							- ,	0	3, 0 300	Jona time	poriou.	LVCIII	at I dild 2	not used.			
		Step Type	Target	Target	Ti	me or Rat					Wait	Wait	Wait	Wait	End	Event 1	Event 2
Ston	Step Type	Step Type	Target SP 1	Target SP 2	Ti Hours			Day of Week	Jump Step	Jump	•				Туре	Event 1	Event 2
Step	Step Type Abbrev.	Step Type		SP 2			te	Day of	Jump	Jump	Wait Event	Wait Event 2 oFF/on	Wait Process	Wait		Event 1 oFF/ on	Event 2 oFF/ on
Step	Abbrev.		SP 1 -1999 to	SP 2 -1999 to	Hours 0-99	Minutes	te Seconds	Day of	Jump Step	Jump Count	Wait Event 1 oFF/on	Wait Event 2 oFF/on	Wait Process Instance	Wait Proc 1	Type USEr/ HoLd/	oFF/ on	oFF/ on
Step	USEP	circle one Unused Step Soak	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	te Seconds	Day of	Jump Step	Jump Count	Wait Event 1 oFF/on	Wait Event 2 oFF/on	Wait Process Instance	Wait Proc 1	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP Softh LUE	Circle one Unused Step Soak Wait-for-Event	SP 1 -1999 to 9999	SP 2 -1999 to	Hours 0-99	Minutes 0-59	te Seconds 0-59	Day of	Jump Step	Jump Count	Wait Event 1 oFF/on	Wait Event 2 oFF/on	Wait Process Instance	Wait Proc 1	Type USEr/ HoLd/	oFF/ on	oFF/ on
Step	USEP Soah LuE LuPr	Circle one Unused Step Soak Wait-for-Event Wait-for-Process	SP 1 -1999 to 9999	SP 2 -1999 to	Hours 0-99	Minutes 0-59	te Seconds 0-59	Day of	Jump Step	Jump Count	Wait Event 1 oFF/on	Wait Event 2 oFF/on	Wait Process Instance	Wait Proc 1	Type USEr/ HoLd/	oFF/ on	oFF/ on
Step	USEP SoRh LUE LUP LUP	circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both	SP 1 -1999 to 9999	SP 2 -1999 to	Hours 0-99	Minutes 0-59	te Seconds 0-59	Day of	Jump Step	Jump Count	Wait Event 1 oFF/on	Wait Event 2 oFF/on	Wait Process Instance	Wait Proc 1	Type USEr/ HoLd/	oFF/ on	oFF/ on
•	USEP Soah LUE LUP LUBO ULBO	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop	SP 1 -1999 to 9999	SP 2 -1999 to	Hours 0-99	Minutes 0-59	te Seconds 0-59	Day of	Jump Step	Jump Count	Wait Event 1 oFF/on	Wait Event 2 oFF/on	Wait Process Instance	Wait Proc 1	Type USEr/ HoLd/	oFF/ on	oFF/ on
Step	USEP SoAh LUE LUP LUBO ULB	circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End	SP 1 -1999 to 9999	SP 2 -1999 to	Hours 0-99	Minutes 0-59	te Seconds 0-59	Day of	Jump Step	Jump Count	Wait Event 1 oFF/on	Wait Event 2 oFF/on	Wait Process Instance	Wait Proc 1	Type USEr/ HoLd/	oFF/ on	oFF/ on
•	Abbrev. USEP SoAh UUE UUPr UUBO UL End [Lo[circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to 9999	SP 2 -1999 to	Hours 0-99	Minutes 0-59	te Seconds 0-59	Day of	Jump Step	Jump Count	Wait Event 1 oFF/on	Wait Event 2 oFF/on	Wait Process Instance	Wait Proc 1	Type USEr/ HoLd/	oFF/ on	oFF/ on
•	USEP SoRh LUE LUP LUP LUBO LUC End CLoC	circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time Time	SP 1 -1999 to 9999	-1999 to 9999	0-99 2	Minutes 0-59	te Seconds 0-59	Day of	Jump Step	Jump Count	Wait Event 1 oFF/on	Wait Event 2 oFF/on	Wait Process Instance	Wait Proc 1	Type USEr/ HoLd/	oFF/ on	oFF/ on
•	USEP SoRh LUE LUP LUBO UL End CLoC	circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to 9999	-1999 to 9999	Hours 0-99	Minutes 0-59	te Seconds 0-59	Day of	Jump Step	Jump Count	Wait Event 1 oFF/on	Wait Event 2 oFF/on	Wait Process Instance	Wait Proc 1	Type USEr/ HoLd/	oFF/ on	oFF/ on

Cor	mpleted ex	cample for E.	Z-ZONE	PM - Pro	ofile 1		Follo	w the r	ow for	step ty	pe and	enter y	our sett	ings in ye	ellow bo	xes	
Ston	Step Type	Step Type	Target SP 1	Target SP 2	Tii Hours	me or Rat Minutes	e Seconds	Day of Week	Jump Step		Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
Step	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-2	0-9999		oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoAh	Soak															
		Wait-for-Event															
	₽ď.Pr	Wait-for-Process															
	L J.b o	Wait-for-Both															
	JL	Jump Loop															
3		End															
		Wait-for-Time														0"	0"
		Time Rate	425	Data nan	0	0	0									Off	Off
	r A E E	Rate		Rate per	min >>>>												
										llow. Eve							
		Step Type	Target	Target	Tiı	me or Rat	e	Day of	Jump		Wait Event	Wait Event	Wait	Wait	End	Event 1	Event 2
Sten	Step Type	Step Type	Target SP 1	Target SP 2	Tir Hours		e Seconds	Day of Week	Jump Step	Jump	Wait Event 1		Wait Process Instance	Wait Proc 1	Туре	Event 1	Event 2
Step	Step Type Abbrev.	Step Type								Jump	Event 1 oFF/on	Event	Process			Event 1 oFF/ on	Event 2 oFF/ on
Step	Abbrev.		SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Jump Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh	circle one	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Jump Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh	Circle one Unused Step Soak Wait-for-Event	SP 1 -1999 to 9999	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Jump Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	-1999 to 9999	Type USEr/ HoLd/	oFF/ on	oFF/ on
Step	USEP SoRh UUE	Circle one Unused Step Soak Wait-for-Event Wait-for-Process	SP 1 -1999 to 9999	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Jump Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh LUE LUP- LUBO	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both	SP 1 -1999 to 9999	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Jump Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	-1999 to 9999	Type USEr/ HoLd/	oFF/ on	oFF/ on
	USEP SoRh UJE UJP UJDO UJL	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop	SP 1 -1999 to 9999	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Jump Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	-1999 to 9999	Type USEr/ HoLd/	oFF/ on	oFF/ on
Step	USEP SoRh LuE LuPr Lubo Lubo End	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End	SP 1 -1999 to 9999	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Jump Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	-1999 to 9999	Type USEr/ HoLd/	oFF/ on	oFF/ on
	USEP SoAh UUE UUPr UUDO UUL End [LoC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to 9999	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Jump Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	-1999 to 9999	Type USEr/ HoLd/	oFF/ on	oFF/ on
	USEP SoRh LUE LUP LUP LUBO LLOE End CLoE	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time Time	SP 1 -1999 to 9999	-1999 to 9999	0-99	Minutes	Seconds		Step	Jump Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	-1999 to 9999	Type USEr/ HoLd/	oFF/ on	oFF/ on
	USEP SoRh LUE LUP LUP LUBO LLOE End CLoE	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to 9999	-1999 to 9999	Hours	Minutes	Seconds		Step	Jump Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	-1999 to 9999	Type USEr/ HoLd/	oFF/ on	oFF/ on

Cor	mpleted ex	ample for E	Z-ZONE	PM - Pro	ofile 1		Follo	w the r	ow for	step ty	pe and	enter y	<mark>our sett</mark>	ings in ye	ellow bo	xes	
		Step Type	Target SP 1	Target SP 2		me or Rat		Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait Proc 1	End	Event 1	Event 2
Step	Step Type		5P 1	5P 2	Hours	Minutes	Seconds	Week	Step		1	2	Instance	Proc 1	Туре		
Otep	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-4	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
		Unused Step															
<		Soak			1	0	0									Off	Off
		Wait-for-Event															
		Ne															
		Wait-for-Both															
		Jump Loop															
5		End															
		Wait-for-Time															
	<u> </u>	Time															
	rALE	Rate		Rate per	min >>>>												
	·	Step Type	Target	Target	Tir	me or Rat	e	Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait	End	Event 1	Event 2
Step	Step Type		SP 1	SP 2	Hours	Minutes	Seconds	Week	Step		1	2	Instance	Proc 1	Туре		
Step	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-5	0-9999		oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoAh	Soak															
		Wait-for-Event															
	L J.Pr	Wait-for-Process															
	L J.bo	Wait-for-Both															
		Jump Loop															
 		End															
_		Wait-for-Time															
		Time	32	_	. 0	0	0									Off	Off
	r A E E	Rate		Rate per	min >>>>												
	Purno	ose for this s	ton:	Down tom	nperature to	220E 00 /											

Cor	mpleted ex	cample for E	Z-ZONE	PM - Pro	ofile 1		Follo	w the r	ow for	step ty	pe and	enter y	our sett	ings in ye	ellow bo	xes	
21.5.5	Step Type	Step Type	Target SP 1	Target SP 2	Ti Hours	me or Rat	te Seconds	Day of Week	Jump Step		Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
Step	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-6	0-9999		oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoAh	Soak															
		Wait-for-Event															
<		Wait-for-Process	<u> </u>										1	32		Off	Off
	L J.b o	Wait-for-Both															
	JL	Jump Loop															
<i>i</i>	End	End															
		Wait-for-Time															
	E .	Time		Data nan													
	r A E E	Rate		Rate per	min >>>>												
		ose for this s			32°F has b			_									
		Sten Tyne	Target	Target	Tir	me or Rat	te	Day of	Jumn	Jump	Wait	Wait	Wait	Wait	End	Event 1	Event 2
Ston	Step Type	Step Type	Target SP 1	Target SP 2	Tii Hours		te Seconds	Day of Week	Jump Step		Wait Event 1		Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
Step	Step Type Abbrev.	Step Type									Event 1 oFF/on	Event	Process			Event 1 oFF/ on	Event 2 oFF/ on
Step	Abbrev.		SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP	circle one	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh	circle one	SP 1 -1999 to	SP 2 -1999 to	Hours 0-99	Minutes 0-59	Seconds 0-59		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/ on	oFF/ on
Step	USEP SoRh LUE	Circle one Unused Step Soak Wait-for-Event Wait-for-Process	SP 1 -1999 to	SP 2 -1999 to	Hours 0-99	Minutes 0-59	Seconds 0-59		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/ on	oFF/ on
Step	USEP SoRh LUE LUP- LUBO	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both	SP 1 -1999 to	SP 2 -1999 to	Hours 0-99	Minutes 0-59	Seconds 0-59		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/ on	oFF/ on
•	USEP SoAh LUE LUP LUBO ULD	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop	SP 1 -1999 to	SP 2 -1999 to	Hours 0-99	Minutes 0-59	Seconds 0-59		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/ on	oFF/ on
Step	USEP SoRh Lule Lule Lule Lule Lule Lule	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End	SP 1 -1999 to	SP 2 -1999 to	Hours 0-99	Minutes 0-59	Seconds 0-59		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/ on	oFF/ on
•	Abbrev. USEP SoAh LUE LUPr LUBO UL End [Lo[Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to	SP 2 -1999 to	Hours 0-99	Minutes 0-59	Seconds 0-59		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/ on	oFF/ on
•	USEP SoRh UJE UJP UJP UJBO UJL End CLoC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time Time	SP 1 -1999 to	-1999 to 9999	0-99 1	Minutes 0-59	Seconds 0-59		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/ on	oFF/ on
•	USEP SoRh UJE UJP UJP UJBO UJL End CLoC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to	-1999 to 9999	Hours 0-99	Minutes 0-59	Seconds 0-59		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/ on	oFF/ on

Coi	mpleted ex	ample for E	Z-ZONE	PM - Pro	ofile 1		Follo	w the r	ow for	step ty	pe and	enter y	our sett	ings in ye	ellow bo	xes	
		Step Type	Target SP 1	Target SP 2		me or Rat		Day of			Wait Event	Wait Event	Wait Process	Wait Proc 1	End Type	Event 1	Event 2
Step	Step Type		3F 1	3F Z	Hours	Minutes	Seconds	Week	Step	Count	1	2	Instance	FIOC I			
·	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-8	0-9999		oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoRh	Soak															
	U J.E	Wait-for-Event															
	ĿJ.Pr	Wait-for-Process															
	L J.bo	Wait-for-Both															
	JL	Jump Loop							1	14						Off	Off
9	End	End															
	[Lo[Wait-for-Time															
	E	Time															
	rREE	Rate		Rate per	min >>>>												
		Step Type	Target	Target	Tir	me or Rat	te	Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait	End	Event 1	Event 2
Step	Step Type	. ,,	SP 1	SP 2	Hours	Minutes	Seconds	Week						Proc 1			
Otop	Abbrev.								Step	Count	1	2	Instance		Туре		
		circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-9	0-9999		oFF/on	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
		circle one Unused Step			0-99	0-59	0-59				oFF/on	oFF/on			USEr/ HoLd/		
	SoAh				0-99	0-59	0-59				oFF/on	oFF/on			USEr/ HoLd/		
	50Rh UJ.E	Unused Step			0-99	0-59	0-59				oFF/on	oFF/on			USEr/ HoLd/		
	508h	Unused Step Soak			0-99	0-59	0-59				oFF/on	oFF/on			USEr/ HoLd/		
	508h	Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both			0-99	0-59	0-59				oFF/on	oFF/on			USEr/ HoLd/		
	SoAh UUE UUP UUBO UUL	Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop	9999		0-99	0-59	0-59				oFF/on	oFF/on			USEr/ HoLd/ oFF	on	on
100	SoAh LUE LUP LUBO LUBO End	Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop			0-99	0-59	0-59				oFF/on	oFF/on			USEr/ HoLd/		
100	SoAh Lule Lule	Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	9999		0-99	0-59	0-59				oFF/on	oFF/on			USEr/ HoLd/ oFF	on	on
	SoAh UUE UUPr UUbo UL End CLoC	Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time Time	9999	9999		0-59	0-59				oFF/on	oFF/on			USEr/ HoLd/ oFF	on	on
100	SoAh UUE UUP- UUBO UL End [Lo[Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	9999	9999	0-99 min >>>>	0-59	0-59				oFF/on	oFF/on			USEr/ HoLd/ oFF	on	on

	Е	Z-ZONE PM	l - Profile	e 1			Follo	w the r	ow for	step ty	pe and	enter y	our settir	ngs in ye	llow box	es	
		Step Type	Target	Target	Ti	me or Rat	te	Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait	End	Event 1	Event 2
Step	Step Type		SP 1	SP 2	Hours	Minutes	Seconds		Step	Count		2	Instance	Proc 1	Type		
Otep	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1	0-9999		oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoRh	Soak															
	L J.E	Wait-for-Event															
	L J.Pr	Wait-for-Process															
	ه طله ما	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	[Lo[Wait-for-Time															
	E	Time															
	r A E E	Rate		Rate per	min >>>>												
		Step Type	Target	Target	Ti	me or Rat	te	Day of	Jumn	Jump	Wait Event	Wait	Wait Process	Wait	End	F 1 4	
				CD A				Dayor				I EVENT				IEVent 1	IFvent 2
Cton	Step Type		SP 1	SP 2	Hours	Minutes	Seconds		Step	Count	1	Event 2	Instance	Proc 1	Туре	Event 1	Event 2
Step	Step Type Abbrev.		SP 1 -1999 to 9999		Hours 0-99	Minutes 0-59	Seconds 0-59				1	2 oFF/on		Proc 1 -1999 to 9999		oFF/	oFF/ on
Step			-1999 to	-1999 to					Step	Count	1 oFF/on	2 oFF/on	Instance	-1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP	circle one	-1999 to	-1999 to					Step	Count	1 oFF/on	2 oFF/on	Instance	-1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh	circle one	-1999 to	-1999 to					Step	Count	1 oFF/on	2 oFF/on	Instance	-1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh LUE LUP	circle one Unused Step Soak	-1999 to	-1999 to					Step	Count	1 oFF/on	2 oFF/on	Instance	-1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh LUE LUP LUBO	Circle one Unused Step Soak Wait-for-Event	-1999 to	-1999 to					Step	Count	1 oFF/on	2 oFF/on	Instance	-1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUP LUBO	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop	-1999 to	-1999 to					Step	Count	1 oFF/on	2 oFF/on	Instance	-1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step 2	USEP SoRh LUE LUP LUBO ULBO	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End	-1999 to	-1999 to					Step	Count	1 oFF/on	2 oFF/on	Instance	-1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUPr LUBO LLC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	-1999 to	-1999 to					Step	Count	1 oFF/on	2 oFF/on	Instance	-1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh UUE UUPr UUBO UULD UUDO UULD End CLoC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time Time	-1999 to	-1999 to 9999	0-99				Step	Count	1 oFF/on	2 oFF/on	Instance	-1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUPr LUBO LLC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	-1999 to	-1999 to 9999					Step	Count	1 oFF/on	2 oFF/on	Instance	-1999 to	Type USEr/ HoLd/	oFF/	oFF/

	Е	Z-ZONE PM	1 - Profile	e 1			Follo	w the r	ow for	step ty	pe and	enter y	our settir	ngs in ye	llow box	es	
		Step Type	Target	Target	Tir	me or Rat		Day of			Wait Event	Wait	Wait	Wait	End		Event 2
Step	Step Type	. ,,	SP 1	SP 2	Hours	Minutes	Seconds		Step	Count		2	Instance	Proc 1	Туре		
Clop	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-2	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoAh	Soak															
	U J.E	Wait-for-Event															
	₽ d.P r	Wait-for-Process															
	<u>ь д.ь о</u>	Wait-for-Both															
	JL	Jump Loop															
3	End	End															
	[Lo[Wait-for-Time															
	E	Time															
	r A E E	Rate		Rate per	min >>>>												
		ose for this s	Target	Target	Tir	me or Rat	te	Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait	End	Event 1	Event 2
Step	Step Type	Otop Type	SP 1	SP 2	Hours	Minutes	Seconds		Step	Count	1	2	Instance	Proc 1	Туре		
Step	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-3	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoAh	Soak															
	U J.E	Wait-for-Event															
	L J.Pr	Wait-for-Process															
	<u>L J.b o</u>	Wait-for-Both															
	JL	Jump Loop															
4	End	End															
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	- ALE	Rate		Rate per	min >>>>												

	Е	Z-ZONE PM	1 - Profile	e 1			Follo	w the r	ow for	step ty	pe and	enter y	our settir	ngs in ye	llow box	œs	
Step	Step Type	Step Type	Target SP 1	Target SP 2	Ti Hours	me or Rat Minutes	te Seconds	Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
Step	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-4	0-9999		oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoRh	Soak															
	U J.E	Wait-for-Event															
	L J.Pr	Wait-for-Process															
	L J.bo	Wait-for-Both															
	JL	Jump Loop															
5		End															
	[Lo[Wait-for-Time															
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	r A E E	Rate		Rate per	min >>>>												
	Purpo	ose for this s	step:														
		Step Type	Target	Target	Ti	me or Rat	te	Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait	End	Event 1	Event 2
Ston	Step Type	Step Type	Target SP 1	Target SP 2	Ti Hours		te Seconds	Day of Week	Jump Step	Jump Count	Wait Event 1		Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
Step	Step Type Abbrev.	Step Type					1				Event 1	Event 2 oFF/on	Process			Event 1 oFF/ on	Event 2 oFF/ on
Step			SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	Abbrev.	circle one	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh	circle one	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh LuE	circle one Unused Step Soak	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh LUE LUP LUBO	Circle one Unused Step Soak Wait-for-Event	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUP LUP LUBO	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step 5	USEP SoRh LUE LUP LUBO ULB	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUPr LUBO UL End CLoC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUPr LUBO LUC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time Time	SP 1 -1999 to	-1999 to 9999	0-99	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUP LUP LUBO LUC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to	-1999 to 9999	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/

	Е	Z-ZONE PM	l - Profile	1			Follo	w the r	ow for	step ty	pe and	enter y	our settir	ngs in ye	llow box	es	
01.5.5	Step Type	Step Type	Target SP 1	Target SP 2	Ti Hours	me or Rat Minutes	te Seconds	Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
Step	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-6	0-9999		oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoRh	Soak															
	L J.E	Wait-for-Event															
	₽d.Pr	Wait-for-Process															
	<u>ь др</u>	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	[Lo[Wait-for-Time															
	E,	Time															
	rALE	Rate		Rate per	min >>>>												
		Step Type	Target	Target	Ti	me or Rat	te	Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait	End	Event 1	Event 2
Sten	Step Type	Step Type	Target SP 1	Target SP 2	Ti Hours		te Seconds	Day of Week	Jump Step	Jump Count	Event	Wait Event 2	Wait Process Instance	Wait Proc 1	Туре	Event 1	Event 2
Step	Step Type Abbrev.	Step Type									Event 1 oFF/on	Event	Process			Event 1 oFF/ on	Event 2 oFF/ on
Step		. ,.	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP Sofih	circle one	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP Softh LUE	circle one	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh Lule	circle one Unused Step Soak	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh LUE LUP- LUBO	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoAh LUE LUP LUBO	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh Lule Lule Lule Lule Lule	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUP LUP LUBO LLC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUP LUP LUBO LLOE LLOE	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time Time	SP 1 -1999 to	-1999 to 9999	0-99	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUP LUP LUBO LLOE LLOE	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to	-1999 to 9999	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/

	E	Z-ZONE PM	1 - Profile	e 1			Follo	ow the r	ow for	step ty	pe and	enter y	our settir	ngs in ye	llow box	es	
01.5.5	Step Type	Step Type	Target SP 1	Target SP 2	Ti Hours	me or Rat	e Seconds	Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
Step	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-8	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoRh	Soak															
	على ما	Wait-for-Event															
	L J.Pr	Wait-for-Process															
	<u>ь д.ь о</u>	Wait-for-Both															
	JL	Jump Loop															
9	End	End															
	[Lo[Wait-for-Time															
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	rALE	Rate		Rate per	min >>>>												
		Step Type	Target	Target	Ti	me or Rat	te	Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait	End	Event 1	Event 2
Step	Step Type	311	SP 1	SP 2	Hours	Minutes	Seconds		Step	Count	1	2	Instance	Proc 1	Туре		
Otep	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-9	0-9999		oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoAh	Soak															
	على با	Wait-for-Event															
	υd.Pr	Wait-for-Process															
	U J.b o	Wait-for-Both															
	JL	Jump Loop															
10		End															
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	r A E E	Rate		Doto nor													
	FNCC	Rate		Rate per	min >>>>												

	E	Z-ZONE PM	l - Profile	2			Follo	w the r	ow for	step ty	<mark>pe and</mark>	enter y	our settir	ngs in ye	llow box	es	
		Step Type	Target	Target	Tir	me or Ra	te	Day of	Jump	Jump	Wait Event		Wait Process	Wait	End	Event 1	Event 2
Step	Step Type		SP 1	SP 2	Hours	Minutes	Seconds		Step		1	2	Instance	Proc 1	Type		
Otop	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-10	0-9999		oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoAh	Soak															
	U J.E	Wait-for-Event															
	L J.Pr	Wait-for-Process															
	ه طال تا	Wait-for-Both															
	JL	Jump Loop															
	End	End															
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	raip	ose for this s	Target	Target	Tir	me or Ra	te	Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait	End	Event 1	Event 2
04	Step Type	Step Type	SP 1	SP 2	Hours	Minutes	Seconds		Step	Count	1	2	Instance	Proc 1	Type	Lveiit	Lventz
Step	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-11	0-9999		oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoRh																
		Soak															
	L J.E	Wait-for-Event															
	U J.Pr																
	UdE UdPr Udbo	Wait-for-Event															
	U J.Pr	Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop															
	UUE UUPT UUBO UUBO	Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End															
<u> 12</u>	Ude Ude Ude Ude Ude Ude Ut End Cloc	Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time															
12		Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time Time															
<u> 12</u>	Lule Lule Lule Lule Lule Lule Lule Lule	Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time		Rate per	min >>>>												

	Е	Z-ZONE PM	l - Profile	2			Follo	w the r	ow for	step ty	pe and	enter y	our settir	ngs in ye	llow box	es	
		Step Type	Target SP 1	Target SP 2		me or Rat					Wait Event	Event	Wait Process	Wait Proc 1	End Type	Event 1	Event 2
Step	Step Type		3F 1	SF Z	Hours	Minutes	Seconds	Week	Step	Count	1	2	Instance	PIOC I			
-	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-12	0-9999		oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoAh	Soak															
		Wait-for-Event															
	և J.Pr	Wait-for-Process															
	Ь J.b o	Wait-for-Both															
	JL	Jump Loop															
13	End	End															
	[Lo[Wait-for-Time															
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	r A E E	Rate		Rate per i	min >>>>												
		Step Type	Target	Target	Tir	me or Rat	e	Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait	End	Event 1	Event 2
Cton	Step Type	Otep Type	SP 1	SP 2	Hours	Minutes	Seconds	Week	Step		1	2	Instance	Proc 1	Type	Lveile	LVCIII
Step	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-13	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoAh	Soak															
		Wait-for-Event															
		Wait-for-Process															
	Ь J.b o	Wait-for-Both															
	JL	Jump Loop															
14		End															
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	Purpo	ose for this s	tep:														

	Е	Z-ZONE PM	l - Profile	2			Follo	w the r	ow for	step ty	pe and	enter y	our settir	ngs in ye	llow box	œs	
	Step Type	Step Type	Target SP 1	Target SP 2	Tii Hours	me or Rat	te Seconds	Day of Week	Jump Step		Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
Step	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59	WCCK		0-9999	oFF/on	oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
		Soak															
		Wait-for-Event															
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	L J.b 0	Wait-for-Both															
	JL	Jump Loop															
15	End	End															
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	LUBE	Rate		Rate per	min >>>>												
		Step Type	Target	Target	Tir	me or Rat	te	Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait	End	Event 1	Event 2
Ston	Step Type	Step Type	Target SP 1	Target SP 2	Tii Hours		te Seconds	Day of Week	Jump Step	Jump Count	Wait Event 1		Wait Process Instance	Wait Proc 1	Type	Event 1	Event 2
Step	Step Type Abbrev.	Step Type							Step		Event 1	Event 2 oFF/on	Process			Event 1 oFF/ on	Event 2 oFF/ on
Step	Abbrev.		SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	Abbrev.	circle one	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh	circle one	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh LUE	circle one Unused Step Soak	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh LUE LUP- LUBO	Circle one Unused Step Soak Wait-for-Event	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh Lule Lule Lule Lule	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh LUE LUP LUBO ULB	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUP- LUBO UL End CLoC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUP LUP LUBO LLOE	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time Time	SP 1 -1999 to	-1999 to 9999	0-99	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUP LUP LUBO CLOC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to	-1999 to 9999	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/

	Е	Z-ZONE PM	l - Profile	2			Follo	ow the r	ow for	step ty	pe and	enter y	our settir	ngs in ye	llow box	es	
Step	Step Type	Step Type	Target SP 1	Target SP 2	Tii Hours	me or Rat	te Seconds	Day of Week	Jump Step		Wait Event 1		Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
очер	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-16	0-9999		oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
		Unused Step															
	SoRh	Soak															
		Wait-for-Event															
	υJ.Pr	Wait-for-Process															
	L J.b o	Wait-for-Both															
	JL	Jump Loop															
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		Step Type	Target	Target	Tir	me or Rat	te	Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait	End	Event 1	Event 2
Ston	Step Type	Step Type	Target SP 1	Target SP 2	Tii Hours		te Seconds	Day of Week	Jump Step	Jump Count	Wait Event 1		Wait Process Instance	Wait Proc 1	Туре	Event 1	Event 2
Step	Step Type Abbrev.	Step Type							Step		Event 1	Event 2 oFF/on	Process			Event 1 oFF/ on	Event 2 oFF/ on
Step	Abbrev.		SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	Abbrev.	circle one	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh	circle one	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh LuE	circle one Unused Step Soak	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh	Circle one Unused Step Soak Wait-for-Event	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoAh LUE LUP LUBO ULB	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoAh Lule Lule Lule Lule Lule Lule	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	Abbrev. USEP SoRh LUE LUPr LUBO UL End CLoC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUPr LUBO LLOC End CLoC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time Time	SP 1 -1999 to	-1999 to 9999	0-99	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUP LUBO UL End CLoC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to	-1999 to 9999	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/

	E	Z-ZONE PM	l - Profile	2			Follo	w the r	ow for	step ty	pe and	enter y	our settir	ngs in ye	llow box	œs	
Step	Step Type	Step Type	Target SP 1	Target SP 2	Tir Hours	me or Rat	te Seconds	Day of Week	Jump Step		Wait Event 1		Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
очер	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-18	0-9999		oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
		Unused Step															
	SoRh	Soak															
		Wait-for-Event															
	υJ.Pr	Wait-for-Process															
	L J.b o	Wait-for-Both															
	JL	Jump Loop															
19	End	End															
	[Lo[Wait-for-Time															
	<u> </u>	Time		_													
	-AFE	Rate		Rate per	min >>>>												
	I aip	ose for this s	πορ.														
		Step Type	Target	Target	Tir	me or Rat	te	Day of	Jump	Jump	Wait	Wait	Wait Process	Wait	End	Event 1	Event 2
Ston	Step Type	Step Type	Target SP 1	Target SP 2	Tii Hours		e Seconds	Day of Week	Jump Step	Jump Count	Wait Event 1		Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
Step	Step Type Abbrev.	Step Type					1				Event 1	Event 2 oFF/on	Process			Event 1 oFF/ on	Event 2 oFF/ on
Step	Abbrev.		SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	Abbrev.	circle one	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh	circle one	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh LuE	circle one Unused Step Soak	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh	Circle one Unused Step Soak Wait-for-Event	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoAh LUE LUP LUBO ULB	Circle one Unused Step Soak Wait-for-Event Wait-for-Process	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoAh Lule Lule Lule Lule Lule Lule	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	Abbrev. USEP SoRh LUE LUPr LUBO UL End CLoC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUPr LUBO LLOC End CLoC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time Time	SP 1 -1999 to	-1999 to 9999	0-99	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUP LUBO UL End CLoC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to	-1999 to 9999	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/

	E	Z-ZONE PM	l - Profile	3			Follo	w the r	ow for	step ty	pe and	enter y	our settir	ngs in ye	llow box	es	
		Step Type	Target	Target	Tir	me or Rat	e	Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait	End	Event 1	Event 2
Step	Step Type		SP 1	SP 2	Hours	Minutes	Seconds		Step		1	2	Instance	Proc 1	Туре		
отер	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-20	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoAh	Soak															
	L J.E	Wait-for-Event															
	L J.Pr	Wait-for-Process															
	L J.b o	Wait-for-Both															
	JL	Jump Loop															
21	End	End															
	[Lo[Wait-for-Time															
	E	Time															
	rALE	Rate		Rate per i	min >>>>												
		Step Type	Target	Target	Tir	me or Rat	:e	Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait	End	Event 1	Event 2
<u> </u>	Step Type		SP 1	SP 2	Hours	Minutes	Seconds	Week	Step		1	2	Instance	Proc 1	Type	Lvent	Lventz
Step	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-21	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoAh	Soak															
	U J.E	Wait-for-Event															
	L J.Pr	Wait-for-Process															
	L J.b o	Wait-for-Both															
	JL	Jump Loop															
<u> 22</u>	JL End																
_22	JL	Jump Loop															
22	End [Lo[Jump Loop End Wait-for-Time Time															
	End [Lo[Jump Loop End Wait-for-Time		Rate per	min >>>>												

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Step	Step Type	Step Type	Target SP 1	Target SP 2	Tii Hours	me or Rat	e Seconds	Day of Week		Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
Step	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-22	0-9999		oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoAh	Soak															
		Wait-for-Event															
	υd.Pr	Wait-for-Process															
	L J.bo	Wait-for-Both															
	JL	Jump Loop															
23	End	End															
	[Lo[Wait-for-Time															
	E i	Time															
	r A L E	Rate		Rate per	min >>>>												
		ose for this s	λορ.														
		Step Type	Target	Target	Tiı	me or Rat	e	Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait	End	Event 1	Event 2
Stan	Step Type	Step Type	Target SP 1	Target SP 2	Tii Hours		e Seconds	Day of Week	Jump Step		Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	Туре	Event 1	Event 2
Step	Step Type Abbrev.	Step Type									Event 1	Event 2 oFF/on	Process			Event 1 oFF/ on	Event 2 oFF/ on
Step			SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	Abbrev.	circle one	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh	circle one	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh LuE	circle one Unused Step Soak	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh	Circle one Unused Step Soak Wait-for-Event	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUP LUP LUBO	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoAh LuE LuPr Lubo ULB	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	Abbrev. USEP SoRh LUE LUPr LUBO UL End CLoC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUPr LUBO LUC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time Time	SP 1 -1999 to	-1999 to 9999	0-99	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUP LUP LUBO LUC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to	-1999 to 9999	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/

	Е	Z-ZONE PM	l - Profile	3			Follo	w the r	ow for	step ty	pe and	enter y	our settir	ngs in ye	llow box	es	
	Ston Tyme	Step Type	Target SP 1	Target SP 2	Ti: Hours	me or Rat	te Seconds	Day of			Wait Event		Wait Process	Wait Proc 1	End Type	Event 1	Event 2
Step	Step Type Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59	Week	•	0-9999		oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoAh	Soak															
	L J.E	Wait-for-Event															
	U J.Pr	Wait-for-Process															
	L J.b o	Wait-for-Both															
	JL	Jump Loop															
25	End	End															
	[Lo[Wait-for-Time															
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	r A E E	Rate		Rate per i	min >>>>												
		1									Wait	Wait	Wait			_	
		Step Type	Target	Target	Tir	me or Rat	te	Day of	Jump	Jump				Wait	End	Event 1	Event 2
Ston	Step Type	Step Type	Target SP 1	SP 2	Tir Hours		te Seconds	Day of Week	Jump Step		Event 1	Event 2	Process Instance	Wait Proc 1	End Type	Event 1	Event 2
Step	Step Type Abbrev.	Step Type									Event 1	Event 2 oFF/on	Process			Event 1 oFF/ on	Event 2 oFF/ on
Step			SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	Abbrev.	circle one	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh LUE	circle one	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh LUE LUP	circle one Unused Step Soak	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh LUE	Circle one Unused Step Soak Wait-for-Event	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUP LUBO	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh Lule Lule Lule Lule Lule Lule	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUPr LUbo LLoC	circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh UJE UJPr UJBO UJL End CLoC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time Time	SP 1 -1999 to	-1999 to 9999	0-99	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUPr LUbo LLoC	circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to	-1999 to 9999	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/

	Е	Z-ZONE PM	l - Profile	3			Follo	w the r	ow for	step ty	pe and	enter y	our settir	ngs in ye	llow box	es	
Step	Step Type	Step Type	Target SP 1	Target SP 2	Tii Hours	me or Rat Minutes	te Seconds	Day of Week		Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
Step	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-26	0-9999		oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoRh	Soak															
	_ J.J.E	Wait-for-Event															
	υd.Pr	Wait-for-Process															
	L d.b o	Wait-for-Both															
	JL	Jump Loop															
27	End	End															
	[Lo[Wait-for-Time															
	E i	Time															
	r A L E	Rate		Rate per i	min >>>>												
		ose for this s															
		Step Type	Target	Target	Tir	me or Rat	te	Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait	End	Event 1	Event 2
Ston	Step Type	Step Type	Target SP 1	Target SP 2	Ti Hours		e Seconds	Day of Week	Jump Step		Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	Туре	Event 1	Event 2
Step	Step Type Abbrev.						1				Event 1	Event 2 oFF/on	Process			Event 1 oFF/ on	Event 2 oFF/ on
Step			SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	Abbrev.	circle one	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh	circle one	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh Lule	circle one Unused Step Soak	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh	Circle one Unused Step Soak Wait-for-Event	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUP LUP LUBO	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoAh Lule Lule Lule Lule Lule Lule	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	Abbrev. USEP SoRh LUE LUPr LUBO ULC End CLoC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUPr LUBO LUC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time Time	SP 1 -1999 to	-1999 to 9999	0-99	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	Abbrev. USEP SoRh LUE LUPr LUBO ULC End CLoC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1	-1999 to 9999	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/

	E	Z-ZONE PM	l - Profile	3			Follo	w the r	ow for	step ty	pe and	enter y	our settir	ngs in ye	llow box	œs	
Step	Step Type	Step Type	Target SP 1	Target SP 2	Tii Hours	me or Rat	e Seconds	Day of Week		Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
Step	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-28	0-9999		oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoRh	Soak															
		Wait-for-Event															
	υd.Pr	Wait-for-Process															
	L J.bo	Wait-for-Both															
	JL	Jump Loop															
29	End	End															
	[Lo[Wait-for-Time															
	E	Time															
	rALE	Rate		Rate per i	min >>>>												
		Step Type	Target	Target	Tiı	me or Rat	e	Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait	End	Event 1	Event 2
Stan	Step Type	Step Type	Target SP 1	Target SP 2	Ti Hours		e Seconds	Day of Week	Jump Step		Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	Туре	Event 1	Event 2
Step	Step Type Abbrev.	Step Type									Event 1	Event 2 oFF/on	Process Instance			Event 1 oFF/ on	Event 2 oFF/ on
Step			SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	Abbrev.	circle one	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh	circle one	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh LuE	circle one Unused Step Soak	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh	Circle one Unused Step Soak Wait-for-Event	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUP LUP LUBO	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoAh LUE LUP LUBO ULB	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUPr LUBO UL End CLoC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUPr LUBO LUC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time Time	SP 1 -1999 to	-1999 to 9999	0-99	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUP LUP LUBO LLOE LLOE	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to	-1999 to 9999	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/

	Е	Z-ZONE PM	l - Profile	: 4			Follo	w the r	ow for	step ty	<mark>pe and</mark>	enter y	our settir	<mark>ngs in ye</mark>	llow box	(es	
		Step Type	Target	Target	Tiı	me or Rat	e	Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait	End	Event 1	l Event 2
Step	Step Type		SP 1	SP 2	Hours	Minutes	Seconds						Instance	Proc 1	Type		
Otep	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-30	0-9999		oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoAh	Soak															
	على ما	Wait-for-Event															
	₽ d.P r	Wait-for-Process															
	<u>ь д.ь о</u>	Wait-for-Both															
	JL	Jump Loop															
31		End															
		Wait-for-Time															
		Time															
	r A E E	Rate		Rate per r	min >>>>												
		Step Type	Target	Target	Tiı	me or Rat	e	Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait	End	Event 1	l Event 2
Step	Step Type	otop Typo	SP 1	SP 2	Hours	Minutes	Seconds				1	2	Instance	Proc 1	Type		
Step	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-31	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoAh	Soak															
	على ما	Wait-for-Event															
	₽ď.Pr	Wait-for-Process															
	L J.bo	Wait-for-Both															
	JL	Jump Loop															
32		End															
		Wait-for-Time															
	E .	Time															
	r A E E	Rate		Rate per r	min >>>>												
	Purpo	ose for this s	tep:														

	E	Z-ZONE PM	- Profile	4			Follo	w the r	ow for	step ty	pe and	enter y	our settii	ngs in ye	llow box	ces	
		Step Type	Target	Target		ne or Rat		Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait	End	Event 1	Event 2
Step	Step Type		SP 1	SP 2	Hours	Minutes	Seconds	Week	Step		1	2	Instance	Proc 1	Туре		
Clop	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-32	0-9999		oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoAh	Soak															
	J.J.E	Wait-for-Event															
	L J.Pr	Wait-for-Process															
	L J.bo	Wait-for-Both															
	JL	Jump Loop															
33	End	End															
	[Lo[Wait-for-Time															
	E,	Time															
	rREE	Rate		Rate per i	min >>>>												
		Step Type	Target	Target	Tir	ne or Rat	e	Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait	End	Event 1	Event 2
Step	Step Type	J. 1	SP 1	SP 2	Hours	Minutes	Seconds		Step		1	2	Instance	Proc 1	Type		
Step	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-33	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoAh	Soak															
	على ما	Wait-for-Event															
	₽d.Pr	Wait-for-Process															
	<u>ь д.ь о</u>	Wait-for-Both															
	JL	Jump Loop															
34		End															
	[Lo[Wait-for-Time															
	E ,	Time		-													
	r A E E	Rate		Rate per i	min >>>>												
	Purpo	ose for this s	tep:														

	Е	Z-ZONE PM	l - Profile	. 4			Follo	w the r	ow for	step ty	pe and	enter y	our setti	<mark>ngs in ye</mark>	llow box	ces	
	a	Step Type	Target SP 1	Target SP 2		me or Rat		Day of			Wait Event		Wait Process	Wait Proc 1	End Type	Event 1	Event 2
Step	Step Type Abbrev.	circle one	-1999 to 9999	-1999 to 9999	Hours 0-99	0-59	Seconds 0-59	Week	1-34	0-9999	oFF/on	oFF/on /nonE	Instance 1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/	oFF/ on
	USEP	Unused Step													011		
	SoRh	Soak															
	L J.E	Wait-for-Event															
	L J.Pr	Wait-for-Process															
	L J.b o	Wait-for-Both															
	JL	Jump Loop															
35	End	End															
	[Lo[Wait-for-Time															
	E	Time															
	r A E E	Rate		Rate per i	min >>>>												
		Step Type	Target	Target	Tii	me or Rat	te	Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait	End	Event 1	Event 2
Step	Step Type	Step Type	Target SP 1	Target SP 2	Tii Hours		e Seconds	Day of Week	Jump Step		Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	Туре	Event 1	Event 2
Step	Step Type Abbrev.	Step Type									Event 1	Event 2 oFF/on	Process Instance			Event 1 oFF/ on	Event 2 oFF/ on
Step			SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP	circle one	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh	circle one	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh LUE	circle one Unused Step Soak	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh LUE LUP- LUBO	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUP LUBO	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
Step	USEP SoRh LuE LuPr Lubo ULbo	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUPr LUBO LLOC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to	SP 2 -1999 to	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh UJE UJPr UJBO UJL End CLoC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time Time	SP 1 -1999 to	-1999 to 9999	0-99	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/
	USEP SoRh LUE LUPr LUBO LLOC	Circle one Unused Step Soak Wait-for-Event Wait-for-Process Wait-for-Both Jump Loop End Wait-for-Time	SP 1 -1999 to	-1999 to 9999	Hours	Minutes	Seconds		Step	Count	Event 1 oFF/on	Event 2 oFF/on	Process Instance	Proc 1 -1999 to	Type USEr/ HoLd/	oFF/	oFF/

	Е	Z-ZONE PM	l - Profile	e 4			Follo	w the r	ow for	step ty	pe and	enter y	our settir	ngs in ye	llow box	es	
		Step Type	Target	Target	Tir	me or Rat		Day of			Wait Event	Wait	Wait Process	Wait	End		Event 2
Step	Step Type	. ,,	SP 1	SP 2	Hours	Minutes	Seconds					2	Instance	Proc 1	Type		
Otop	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-36	0-9999		oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoAh	Soak															
	عل با	Wait-for-Event															
	L J.Pr	Wait-for-Process															
	L J.b o	Wait-for-Both															
	JL	Jump Loop															
37	End	End															
	[Lo[Wait-for-Time															
	E	Time															
	- ALE	Rate		Rate per i	min >>>>												
		Step Type	Target SP 1	Target SP 2		me or Rat		Day of			Wait Event	Wait Event	Wait Process	Wait	End	Event 1	Event 2
Step	Step Type		SP 1	SP 2	Hours	Minutes	Seconds	Week	Step		1	2	Instance	Proc 1	Туре		
Olop	Abbrev.	circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-37	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step															
	SoAh	Soak															
	على ما	Wait-for-Event															
	L J.Pr	Wait-for-Process															
	L J.b o	Wait-for-Both															
	JL	Jump Loop															
38		End															
	[Lo[Wait-for-Time															
	<u> </u>	Time															
	r A E E	Rate		Rate per i	min >>>>												
	Purpo	ose for this s	tep:														

	E	Z-ZONE PM	- Profile	4			Follo	w the r	ow for	step ty	pe and	enter y	our settii	ngs in ye	llow box	ces	
Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate		Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait	End	Event 1	Event 2	
					Hours	Minutes	Seconds			Count	1	2	Instance	Proc 1	Туре		
		circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-38	0-9999		oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
39	USEP	Unused Step															
	SoRh	Soak															
	J.J.E	Wait-for-Event															
	L J.Pr	Wait-for-Process															
	L J.bo	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	[Lo[Wait-for-Time															
	E,	Time															
	rREE	Rate		Rate per i	min >>>>												
Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate		Day of	Jump	Jump	Wait Event	Wait Event	Wait Process	Wait	End	Event 1	Event 2	
					Hours	Minutes	Seconds		Step	Count	1	2	Instance	Proc 1	Туре		
		circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59		1-39	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USEr/ HoLd/ oFF	oFF/ on	oFF/ on
<u> 40</u>	USEP	Unused Step															
	SoAh	Soak															
	على ما	Wait-for-Event															
	₽d.Pr	Wait-for-Process															
	<u>ь д.ь о</u>	Wait-for-Both															
	JL	Jump Loop															
	End	End															
	[Lo[Wait-for-Time															
	E ,	Time		-													
	r A E E	Rate		Rate per i	min >>>>												
	Purpose for this step:																