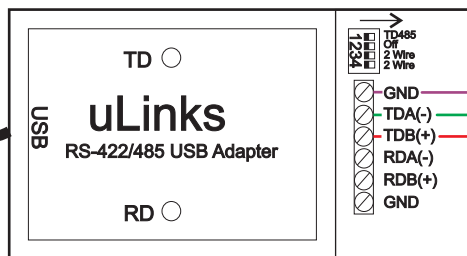




USB Port

PC Software Protocol - Modbus RTU

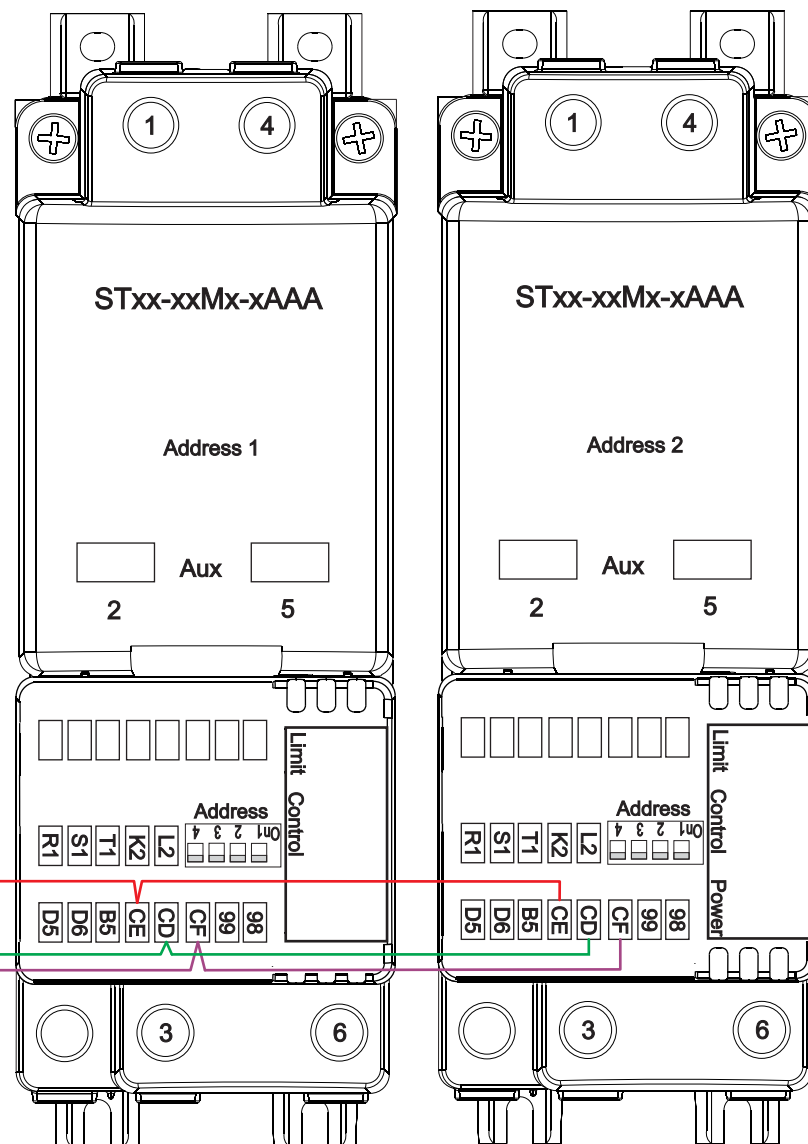
Set DIP switches ON



Data format
8 data bits
no parity
1 start bit
1 stop bit

Watlow Series ST with B&B electronics
Model uLinks USTL4
USB to RS-485 Adapter

Use twisted pair wires such as Cat 5 cabling.
Do not route with power carrying conductors.
Daisy chain wire up to 32 devices.



Example communication wiring diagram

Drawing 04/02/2015
components subject to change