

F4T Process Controller





Follow the steps in this quick start guide to set up your new Watlow F4T/D4T

For assistance contact Watlow: www.watlow.com 1-800-WATLOW2 (1-800-928-5692) wintechsupport@watlow.com

• http://www.watlow.com/F4T.cfm

• http://campaign.watlow.com/d4t

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CONTENT ITEMS AND RECOMMENDED TOOLS

Hardware/Software

a. F4T/D4T



b. Flex Module(s) (FM) and label stickers



d. Ethernet cable

c. PC

3.

e. Composer PC Software (install program found on the Watlow Support Tools DVD or website)



В.

1. Install Composer PC software

(install program from control

setup program and follow on-

"Connect to a System" (image

open systems list (image C).

screen instructions.

2. Run Composer and click

tools DVD or website): run the

Tools

f. Medium size pliers



1.

Slot

numbers

Installed FMs

Case plugs indicate

empty slots

Take care to protect the glass

1. Select a slot for the FM.

Communications modules

(FMCA-XXXX-XXXX) work only in

slot 6. Slot numbers are molded

into the case and shown in the

diagram on the label (image A).

Complete the following procedure

touch screen.

Best Practice:

slot 1 to 6.

Note:

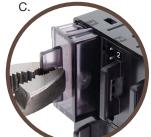
g. Small flathead screwdriver

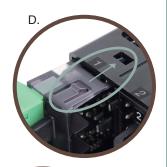
h. Wire (14 to 26 AWG) and wire stripper



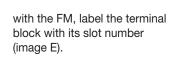
INSTALL FLEX MODULES (FM)











5. Apply a matching label to the FM (image F).

Install Composer® Software and Configure a Control Loop



If mounting unit to equipment is desired at this stage see Step 6 before proceeding to Step 2.

1. Connect F4T/D4T to power source (image

F4T or D4T (digits 1, 2 and 3 of part number) _ _ _ _ _ (digits 4 through 15)

> 1, 2, 3 or 4: 120 to 240 VAC 5, 6, 7 or 8: 24 V (AC or DC)

Caution:

Do not connect high voltage to a controller that requires low voltage.

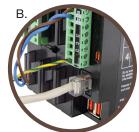
2. Ethernet communication: Connect the F4T/D4T to the network your PC is on (image B).

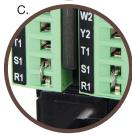
It is an option to connect the F4T/ D4T via Ethernet directly to a PC. See the F4T/D4T Installation and Troubleshooting User's Guide chapter 3.

Optional:

To avoid open sensor error messages, temporarily jumper S1 and R1 terminals on all removable screw terminal blocks or see corresponding FM Quick Start Guide to connect sensors (image C).



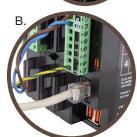




Warning:

See safety information in the "General Information" section of this document.

CONNECTIONS





5. From the "Zone 1" menu, choose Pluggable Modules (image D).

- 6. On the first module click "Use Detected Part Number" then click "Continue" (images E).
- 7. For each other module click "Use Detected Part Number"
- 8. Click "Finish" and then click "Go to Function Block Diagram".

Optional:

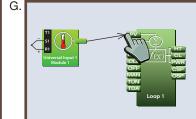
View the tutorial videos to learn how to set up a control loop (F4T only).

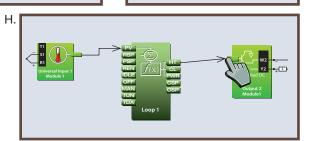
- **9.** Select "Auto hide this window by default" to dock the tutorial window.
- **10.** To configure a control loop: drag a control loop from the library to the canvas. Drag a signal from an input block to the PV receiver on the control loop. Drag a signal from the HT transmitter on the control loop to the output block (images F-H).

Note:

thermocouple, double-click the input block and set the sensor type in the Parameters window (image I).

Optional:







Note:

Note:

in place.

for one FM at a time working from 2. Using pliers, remove slot plug

If a terminal block overlaps the slot, remove it temporarily,

by pulling straight back (image

FM is right-side up when its

3. Slide FM in until it clicks firmly

4. Using the stickers packaged

locking tabs align with the

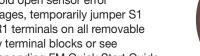
mating holes (image D).

loosening it with a small

screwdriver (image B).

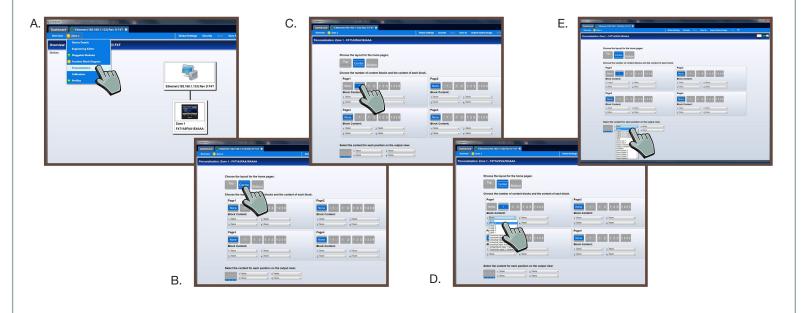
For sensors other than type J

Use additional function blocks to configure more of your application or come back to this later.



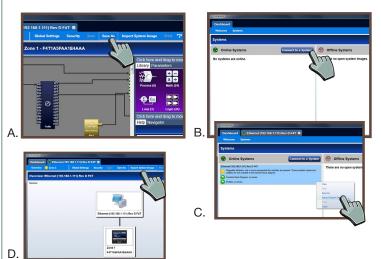
3. Select the system and click "Continue" (image B). 4. Double-click the system in the

Personalize The F4T/D4T User Interface



- 1. From the Zone 1 menu, choose Personalization (image A).
- 2. Select a layout option Top, Center or Bottom for the home pages (image B).
- 3. For Page 1 select the number of content blocks to display (image
- 4. For each block on the page choose the content to display (image D).
- 5. Repeat steps 3 and 4 for the other home pages as desired.
- 6. Setup the output view as desired by choosing items to display or set (image E).
- 7. Set the other available personalization options as desired

5. SAVE AND IMPORT IMAGE FILES



Save image file:

1. Click "Save As" on the menu bar and designate a file name (image

Import an image file:

- 2. On the Dashboard view click "Connect to a System" (image
- 3. Right-click the system and choose "Import System Image" (image C).

4. Navigate to desired file and select (allow several minutes to

Alternate method to import an image file:

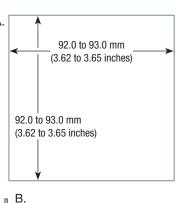
1. On any system view click "Import System Image" (image D.)

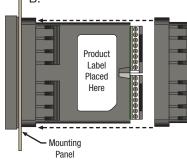
MOUNT & WIRE

1. Cutout panel (image A).

6.

- 2. Remove green connectors that have already been wired.
- 3. Remove mounting collar from unit
- 4. Insert F4T/D4T through front panel cutout.
- 5. Slide on mounting collar (image B).
- **6.** Wire remaining input and outputs as necessary.





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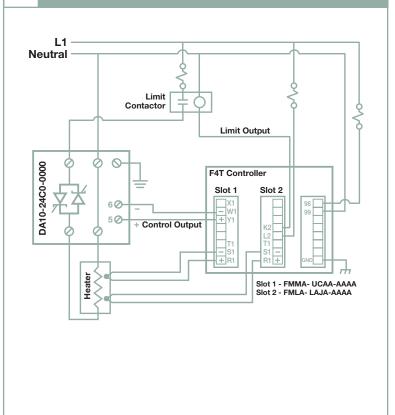
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Note:

For further mounting and wiring assistance refer to: F4T Installation & Troubleshooting User Guide 0600-0092-0000 D4T Installation & Troubleshooting User Guide 0600-0107-0000 F4T Download available at http://www.watlow.com/F4T.cfm

D4T Download available at http://www.watlow.com/D4T.cfm

EXAMPLE F4T SYSTEM WIRING DIAGRAM



FINISHED

You are now able to begin using the F4T/D4T. If you would like to see more in-depth information please visit the following website or on support tools/DVD:

http://www.watlow.com/F4T.cfm http://www.watlow.com/D4T.cfm

Documentation:

0600-0092-0000 F4T Installation and troubleshooting user's guide 0600-0107-0000 D4T Installation and troubleshooting user's guide

0600-0093-0000 F4T Setup & Operations user's guide

0600-0106-0000 D4T Setup & Operations user's guide

0600-0095-0000 Quck Start Guide MODBUS® RTU Communications

Flex Modules

0600-0096-0000 Quck Start Guide High Density Input/Output Flex

0600-0097-0000 Quck Start Guide Mixed Input/Output Flex Modules

WIN-F4T-0615 F4T Specification Sheet WIN-D4T-1016 D4T Specification Sheet 0601-0001-0000 Support tools/DVD

Technical Assistance

To get assistance from Watlow:

- · Contact a local representative
- E-mail: wintechsupport@watlow.com
- Call: +1 (507) 494-5656 from 7 a.m. to 5 p.m. (CST)

GENERAL INFORMATION

Warning:

Avertissement:

Use National Electric (NEC) or other country-specific standard wiring and safety practices when wiring and connecting this controller to a power source and to electrical sensors or peripheral devices. Failure to do so may result in damage to equipment and property, and/or injury or loss of life.

Utilisez les pratiques de câblage et de

sécurité de National Electric (NEC) ou

les normes spécifiques au pays lors

du câblage et de la connexion de ce

et aux capteurs électriques ou aux

manquement à cette règle pourrait

et le matériel, et/ou des blessures

personnelles ou des décès.

équipements périphériques. Tout

régulateur à une source d'alimentation

provoquer des dégâts sur l'équipement





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