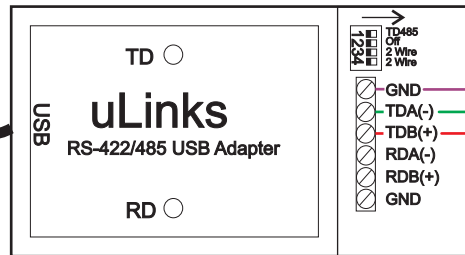




USB
Port

PC Software Protocol - Watlow Standard Bus

Set DIP switches ON



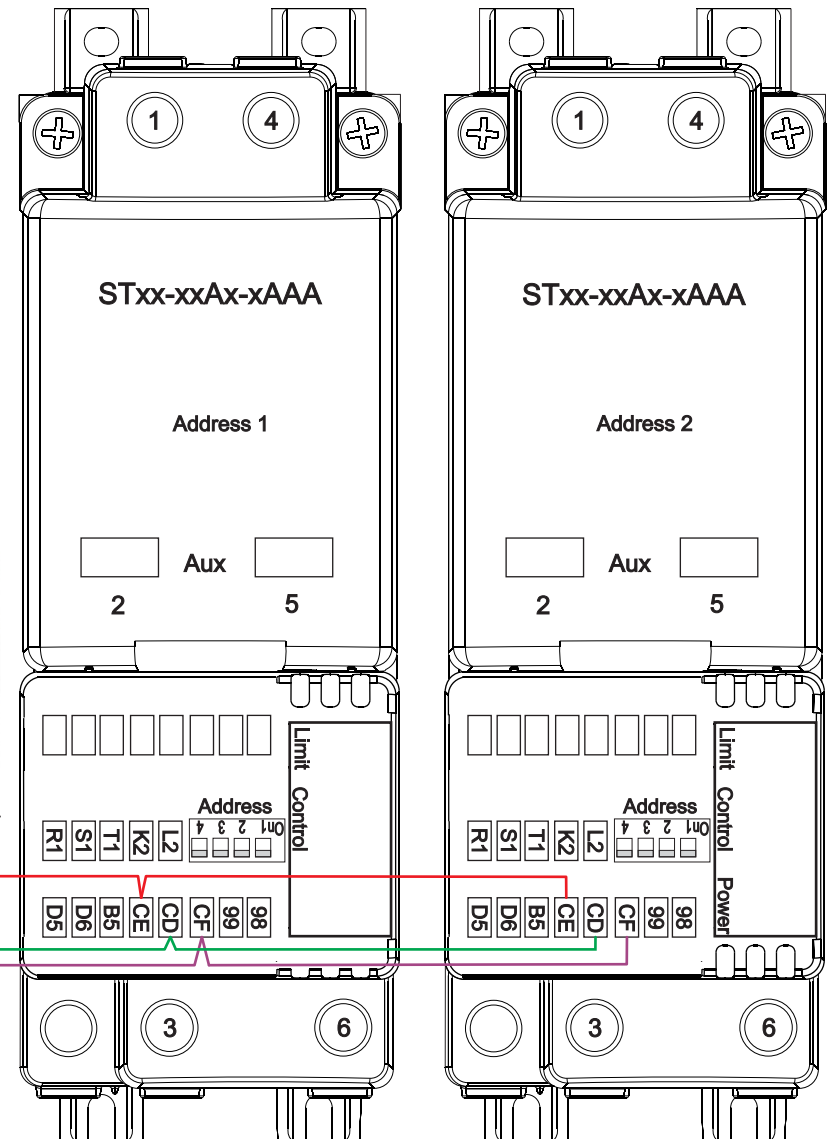
Data format
8 data bits
no parity
1 start bit
1 stop bit



EZKB-xxAA-AAAA

Watlow Series ST with B&B electronics
Model uLinks USTL4
USB to RS-485 Adapter

Use twisted pair wires such as Cat 5 cabling.
Do not route with power carrying conductors.
Daisy chain wire up to 32 devices.



Drawing 04/02/2015
components subject to change

Example communication wiring diagram