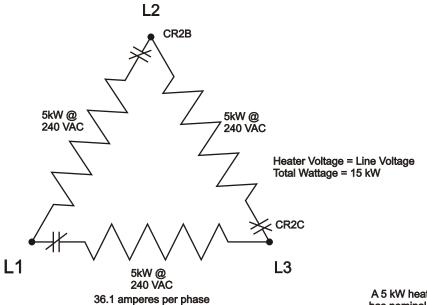


Heaters wired in WYE when CR1 closed



Heaters wired in Delta

A 5 kW heater rated for 240 VAC has nominal 11.52 ohms of resistance.