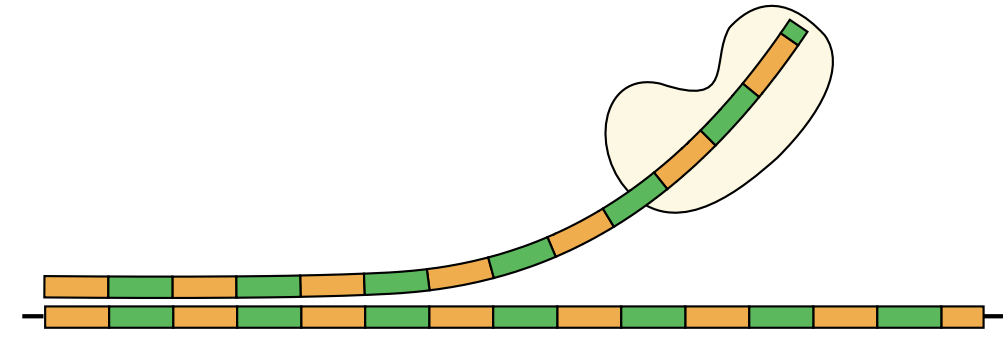
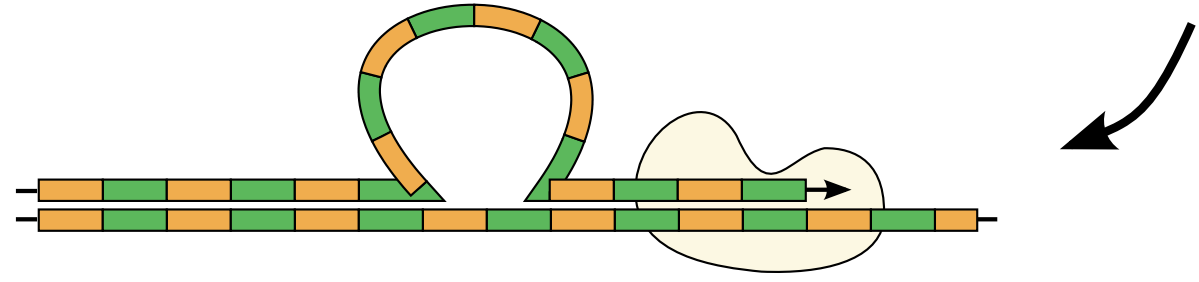


1. Polymerase slippage



2. Misalignment



3. DNA repair mechanisms

