

HIL603 addr. 0

HILConnect  
SEL1,2,3

SP device coupling (device transition)

HIL603 addr. 1

SP device coupling (device transition)

HIL603 addr. 2

Point-of-Interconnection  
(POI)

HILConnect  
Woodward 2

HILConnect  
EPC1 & EPC2

HIL603addr. 3

HILConnect  
Woodward 1

Modbus vs UDP split

Core to core is 4 (8) variables (if different devices)  
Device to device 16 variables.

SP-Device to device 64 variables