# Section 6 Technical Information

- Thermistor Theory
- Assuring Accurate Measurement
- Basic Thermilinear Applications
- How to Use Thermilinears
- Custom Thermilinear Ranges
- Resistance versus Temperature Tables
- Glossary

### Thermistor Theory

NTC thermistor materials are prepared by heating mixtures of metal oxides to high temperatures so that the oxides combine chemically to form the spinel crystallographic structure. The name derives from the mineral spinel, MgAl2O<sub>4</sub>, which has this structure. In this structure Mg occupies tetrahedral, or A sites, in the crystal lattice and Al occupies octahedral, or B sites. This is a normal spinel, with one 2+ metal ion on the A site, two 3+ metal ions on the B sites and four oxygens. This is commonly written Mg[Al2]O<sub>4</sub>, where the elements in the bracket represent the B sites.

An inverse spinel has half the trivalent ion on the A sites and the divalent ion on the B sites, such as nickel ferrite,  $Fe[NiFe]O_4$ . Various degrees of inversion can occur depending on the metal ions, the temperature of reaction, and any annealing cycles to which the material is subjected. A common thermistor material is nickel manganite, a partially inverse spinel with manganese present on the B sites in 3+ and 4+ states.

These types of materials are referred to as valence-controlled semiconductors. Conduction occurs when ions having multiple valence states occupy equivalent crystallographic sites. They must be the same element and differ in valence by one unit and occupy B sites. The conduction mechanism is a thermally activated electron hopping process, in which the electrons hop from one cation (Mn³+) to another (Mn⁴+) in the B lattice sites under the influence of a potential gradient across the material.

The conductivity is a product of charge density and mobility. Charge density is determined by the number of charge carries, the density of B sites and the probability of a B site being active. The mobility is determined by the distance between the nearest neighbor B sites, the activation energy (needed for the electron to move from one site to another) and a frequency factor (how often it tries to jump). Charge carries are also produced by other defects such as non-stoichiometry and grain boundaries.

By considering the effects of all the above factors, an expression for conductivity can be derived:

$$\sigma\!=\!\sigma_{_{\!\infty}}^{\phantom{(}\left(-q/kT\right)}$$

where S. is the infinite temperature conductivity (which includes consideration of charge density and mobility), -q is the activation energy, k is Boltzmann's constant, and T the absolute temperature. For thermistors, the resistivity s (and hence resistance) is of more interest and the above becomes

$$\sigma = \sigma_{\infty}^{(q/kT)}$$

#### **Beta Constant**

By replacing resistivity with resistance values and combining the activation energy and Boltzmann's constant terms, the familiar thermistor expression is obtained

$$R = A^{(\beta/T)}$$

where A includes dimensional factors and infinite temperature resistance,  $\beta$  is the material constant beta and T is the absolute temperature.

One can determine the beta constant by measuring the resistance at two temperatures and using the above equation,

equation;  

$$R_{1}/R_{2} = e^{(\beta/T_{1} - \beta/T_{2})}$$

$$\ln(R_{1}/R_{2}) = \beta(1/T_{1} - 1/T_{2})$$

$$\beta = \ln(R_{1}/R_{2}) / (1/T_{1} - 1/T_{2})$$

### **Alpha Temperature Coefficient of Resistance**

The temperature coefficient of resistance a is determined by

$$a = 1/R dR/dT$$

and is usually expressed in terms of % change in resistance per degree.

The coefficient of resistance and the material constant  $\beta$  are related to each other by

$$a = (-\beta/T^2)$$

Beta and a are two different ways of expressing the same property.

### **R versus T Approximation Methods**

Although the expression  $R = A^{\left( \beta / T \right)}$  gives good agreement with empirical data over short temperature spans, a better method of interpolation over larger temperature ranges is necessary for accurate temperature measurements.

### **Narrow Range Approximation Methods**

The following table shows two approximation methods, the applicable temperature range and range of deviation from nominal resistance.

Equation	Temperature Range	Deviation			
$Ln(R_{T}) = \frac{A}{T}$	very small	_			
$R_T = A^{(B/T)}$	-20 to +120°C	+0.94, -0.82°C			

#### Steinhart and Hart

The Steinhart and Hart equation is an empirical expression that has been determined to be the best mathematical expression for the resistance-temperature relationship of a negative temperature coefficient thermistor. It is usually found explicit in T:

$$1/T = a + b (Ln R) + c (Ln R)^{3}$$
 (1)

where:  $T = Kelvin units (^{\circ}C + 273.15)$ a,b,c = coefficients derived from measurement Ln R = natural logarithm of resistance in ohms

To find a, b and c, measure a thermistor at three temperatures. The temperatures should be evenly spaced, and at least  $10^{\circ}$ C apart. Use the three temperatures and resistances to solve three simultaneous equations.

$$1/T_1 = a + b (Ln R_1) + c (Ln R_1)^3$$

$$1/T_2 = a + b (Ln R_2) + c (Ln R_2)^3$$

$$1/T_3 = a + b (Ln R_3) + c (LnR_3)^3$$

The equations allow you to derive a, b and c for any temperature range. We have calculated these coefficients for the range 0 to 100°C with 50°C as the intermediate point. These are listed below for your use.

Coefficients derived from 0, 50 and 100°C catalog resistance

Thermistor	25°C	a	b	C
type	resistance			
001A	$100\Omega$	0.0017709	0.0003406	1.479E-07
002A	$300 \Omega$	0.0015632	0.0003108	9.747E-08
003A	$1\mathrm{K}\Omega$	0.001313	0.0002906	1.023E-07
004	2252 $\Omega$	0.0014733	0.0002372	1.074E-07
005	$3\mathrm{K}\Omega$	0.0014051	0.0002369	1.019E-07
007	$5\mathrm{K}\Omega$	0.001262	0.0002359	9.411E-08
017	$6\text{K}\Omega$	0.0012473	0.000235	9.439E-08
016	$10\mathrm{K}\Omega$	0.0011303	0.0002339	8.863E-08
006	$10\mathrm{K}\Omega$	0.0010295	0.0002391	1.568E-07
800	$30\text{K}\Omega$	0.0009354	0.0002211	1.275E-07
011	100 K $\Omega$	0.0008253	0.0002045	1.144E-07
014	300 K $\Omega$	0.0008207	0.0001848	1.014E-07
015	$1\text{MEG}\Omega$	0.0008142	0.000167	8.819E-08

Knowing a, b and c for the thermistor allows you to use the Steinhart and Hart equation in two ways. If resistance is known and temperature is desired, use equation (1) above. If the temperature is known and expected resistance is desired, use equation (2) below. Remember that T is in Kelvin units.

$$R = e^{\left[ \left( \beta - (\alpha/2) \right)^{1/3} - \left( \beta + (\alpha/2) \right)^{1/3} \right]}$$
 (2)

where

$$\alpha = (a - (1/T))/c$$
 and  $\beta = \left[ (\frac{b}{3c})^3 + \frac{\alpha^2}{4} \right]^{1/2}$ 

It should be noted that these values of alpha and beta are not related to the alpha and beta used with single term exponential equations.

The ability to precisely interpolate for a given temperature from measurements at known fixed-points depends in part on the closeness of those points. Fixed-points such as the water triple point, mercury triple point, gallium melting point and indium freezing point provide a solid basis for the interpolation.

For practical reasons some of the R vs. T tables have small interpolation differences when random values from the tables are used in the above equations, particularly over large temperature spans.

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### **Spreadsheet Program**

The following spreadsheet program (Lotus 123) allows calculation of the Steinhart and Hart coefficients, using three resistances at three temperatures. It calculates resistance, dR/dT or determines the temperature for a known resistance.

Labels start with an apostrophe ('). Brackets indicate data you must enter. Other cells are formulas.

B1: 'Temp.(C)

C1: 'Resistance

D1: 'T(K)

E1: 'In(R)

A2: 'Low

B2: [Input low temperature in °C]

C2: [Input low temp. resistance in ohms]

D2: +B2+273.15

E2: @LN(C2)

A3: 'Mid

B3: [Input mid temperature in °C]

C3: [Input mid temp. resistance in ohms]

D3: +B3+273.15

E3: @LN(C3)

A4: 'High

B4: [Input high temperature in °C]

C4: [Input high temp. resistance in ohms]

D4: +B4+273.15

E4: @LN(C4)

A6: 'In(R1)-In(R2)

B6: +E2-E3

A7: 'ln(R1)-ln(R3)

B7: +E2-E4

A8: '(1/T1)-(1/T2)

B8: 1/D2-1/D3

A9: '(1/T1)-(1/T3)

B9: 1/D2-1/D4

A11: 'Coefficients: a=

B11: 1/D2-B13\*E2^3-B12\*E2

A12: 'b=

B12: (B8-B13\*(E2^3-E3^3))/B6

A13: 'c=

B13: (B8-B6\*B9/B7)/((E2^3-E3^3)-B6\*(E2^3-E4^3)/B7)

A15: 'Solving for R, given T:

A16: 'Degrees C=

B16: [Input known temperature in °C]

C16: +B16+273.15

D16: (B11-(1/C16))/B13

E16: '=A

D17: @SQRT((B12/(3\*B13))^3+(D16^2)/4)

E17: '=B

A18: 'Resistance (0hm)=

B18: @EXP((D17-(D16/2))^(1/3)-(D17+(D16/2))^(1/3))

A19: 'dR/dT=

B19: -1\*B18/(C16^2\*(B12+3\*B13\*(@LN(B18))^2))

A20: '%dR/dT=

B20: +B19/B18\*100

A23: 'Solving for T, given R:

A24: '0hms=

B24: [Input known resistance in ohms]

A26: 'Temperature (C)=

B26: 1/(B11+B12\*@LN(B24)+B13\*(@LN(B24))^3)-273.15

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### How to Use Thermilinears

We present a general description of Thermilinear Networks in the Thermilinear Component Section of the catalog. The examples below describe general circuit development that may be used with YSI Thermilinear Networks.

### **Voltage Mode**

You can develop a thermometer circuit without active circuitry using the voltage mode. The voltage mode configuration is based on a voltage divider (figure 1) or Wheatstone bridge (figure 2). We consider both circuits together in the following example since the bridge is an extension of the voltage divider.

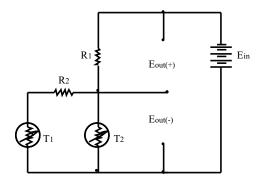


Figure 1

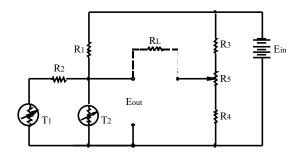


Figure 2

### **Voltage Mode Circuit Design Example**

The range and output slope must be established first. The signs and units must be known. The example will be:

range: 0 to 100°C

output slope: -10 mv/°C (negative slope)

We use the YSI 44201 network in the example. This network has a temperature range of 0 to 100°C, includes the YSI 44018 Thermilinear composite and the YSI 44301 resistor set. We've taken design data from the YSI Thermilinear Network Specification pages.

$$R_1 = 3200 \Omega$$

$$R_2 = 6250 \Omega$$

R. @ 0°C

$$E_{o} = (-0.0053483E_{in})t + 0.86507E_{in}$$
  
sensitivity constant  
 $= (\delta/\delta)/E_{in}$   
 $= -0.0053483$   
output voltage at 0°C per volt in  
 $= E_{o0°C}/\delta E_{in}$   
 $= +0.86507$   
 $R_{t} = (-17.115)t + 2768.23$   
 $-\delta R$ 

1. Determine input voltage that results in the desired voltage sensitivity (-10mV/°C in this example). This is equal to the voltage sensitivity per degree divided by the sensitivity constant.

$$E_{in} = (\delta E/\delta t) (\delta/\delta)/E_{in})$$
  
= -.01 V/°C 4 -0.0053483/°C  
= 1.869753 V

**2.** Determine output voltage ( $E_{out}$ ). The general equation is given with the temperature as the variable.

$$\mathbf{E}_{\text{out}} = \left[ \left( \left( \delta / \delta \mathbf{T} \right) / \mathbf{E}_{\text{in}} \right) \mathbf{x} \, \mathbf{E}_{\text{in}} \right] \mathbf{x} \, \mathbf{t} + \left( \delta \mathbf{E}_{\text{o0°C}} / \, \mathbf{E}_{\text{in}} \mathbf{x} \, \mathbf{E}_{\text{in}} \right)$$

@ 
$$0^{\circ}$$
C = -0.0053483/°C x 1.869753 V x  $0^{\circ}$ C + 0.86507 x 1.869753 V = 1.617467 V

3. Power dissipation. Calculate self-heat to evaluate the effect of power on measurement accuracy. Selfheat is most severe for the higher resistance thermistor ( $T_2$ ) at high temperature. A 30K  $\Omega$  @ 25°C thermistor has a resistance of 2069  $\Omega$  at 100°C.

$$P = E^2 4 R$$

Where:

P = power dissipation in watts

E = voltage at the maximum temperature

R = resistance of the higher resistance thermistor at the maximum temperature

$$P = 0.617467^2 \text{ V } 4\ 2069\ \Omega = 0.000184 \text{ Watts}$$

The dissipation constant is used to turn this into a temperature unit. We will assume for the example that the component is immersed in flowing water. The dissipation constant for a YSI 44018 is 8 mW/°C (0.008W/°C) in flowing water.

Self-heat error = 
$$0.000184 \text{ W } 4 \ 0.008 \text{W/}^{\circ}\text{C}$$
  
=  $0.023 ^{\circ}\text{C}$ 

The resistors  $R_3$ ,  $R_4$  and  $R_5$  are selected next. The goal is to pick these resistors to achieve 0 V out at 0°C. The first thing that must be done is to determine the resistance of  $T_1$ ,  $R_2$  and  $T_2$  at 0°C. The total of these resistances will be called  $R_{cal}$   $R_{cal}$  will be calculated by first calculating the total resistance for the left half of the bridge,  $R_1$  and then subtracting the effect of  $R_1$ . For this example, the equation for  $R_1$  is found in the data table for the YSI 44201 network.

$$R_{r} = (17.115 \Omega/^{\circ}C) \times t^{\circ}C + 2768.23 \Omega$$

$$@$$
 0°C = (-17.115 Ω/°C) x 0°C + 2768.23 Ω  
= 2768.23

@ 
$$100$$
°C = (-17.115 Ω/°C) x  $100$ °C + 2768.23 Ω  
=  $1056.73$ 

$$@ 100^{\circ}\text{C} = -0.0053483/^{\circ}\text{C} \text{ x } 1.869753 \text{ V x } 100^{\circ}\text{C} + 0.86507 \text{ x } 1.869753 \text{ V} = 0.617467 \text{ V}$$

For more information, contact us at **800** 747-5367 or **937** 427-1231 • Fax 937 427-1640 Info@YSI.com • www.YSI.com Now  $R_{\text{cal}}$  is calculated with the following formula:

$$\frac{1}{R_{cal}} = \frac{1}{R_{t}} - \frac{1}{R_{1}}$$

$$\frac{1}{R_{cal@0^{\circ}C}} = \frac{1}{R_{t@0^{\circ}C}} - \frac{1}{R_{1}}$$

$$\frac{1}{R_{cal@0^{\circ}C}} = \frac{1}{R_{t@0^{\circ}C}} - \frac{1}{R_{1}}$$

For the example:

$$\frac{1}{R_{\text{cal}@0^{\circ}C}} = \frac{1}{2768.23 \,\Omega} \frac{1}{3200 \,\Omega} = 0.000048742$$

 $R_{\rm cal@0^\circ C}=1\,/\,0.000048742=20516.3\,\Omega$  A ratio calculation is done to determine the values for  $R_3$  and  $R_4.$ 

$$\begin{array}{ccc} \underline{R_1} & = & \underline{R_3} \\ \overline{R_{cal@0^{\circ}C}} & & \overline{R_4} \end{array}$$

Another resistor,  $R_5$ , is introduced at this time. This is the zero control. The total resistance of this resistor is to be equal to two times the tolerance of the larger of  $R_3$  and  $R_4$ . When making circuit calculations, it is assumed that half of  $R_5$ 's resistance is included with  $R_3$  and the other half with  $R_4$ .

 $R_4$  is chosen by the designer and  $R_3$  is calculated based on the selection of  $R_4$ . For the example:

choose 
$$R_4$$
 = 4990 ±1% (approximately ±50  $\Omega$ )  $R_s$  = 2 x 50 = 100

 $R_3 + R_5/2$  is substituted for  $R_3$  in the ratio equation above.

 $R_4 + R_5/2$  is substituted for  $R_4$  in the ratio equation above.

Solve the ratio equation:

$$\begin{split} R_3 &= R_5/2 = \left[ R_1 \, x \, (R_4 + R_5/2) \right] / R_{cal0^{\circ}C} \\ R_3 &= \left[ (R_1 \, x \, (R_4 + R_5/2)) / \, R_{cal0^{\circ}C} \right] - R_5/2 \\ &= \left[ (3200 \, \Omega \, \, x \, (4990 \, \Omega + 50 \, \Omega)) / 20516.3 \, \Omega \right] \, - 100/2 = \\ 736.1 \, \Omega \end{split}$$

A standard resistor value is selected that is near to this calculated value. 732  $\Omega$  is selected for the example. The last step is to ascertain that the null value of the circuit falls within the adjustment range of the control.

 $R_x = ((R_3 + R_4 + R_5) \times E_{out@0^\circ}) - R_4$ Where:

 $R_x$  = the part of the control added to  $R_4$ . This is not to exceed  $R_s/2$ .

For the example:

$$R_x = ((732 + 4990 + 100) \times 0.86507) - 4990$$
  
= 46.44 \Omega

Since  $R_x < R_s/2$ , the resistor selections are acceptable.

### **Resistive Mode Operations**

Using the Thermilinear Network in the resistive mode requires energizing the network with a constant current. This can be done by connecting the network in the feedback loop of an operational amplifier (below).

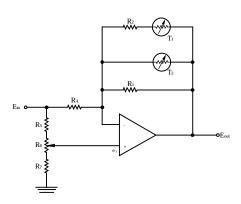


Figure 3

The general transfer function for this circuit is:

$$E_{out} = [1 + \frac{R_t}{R_4}] e_r - \frac{R_t}{R_4} E_{in}$$

Where:  $R_t$  = Resistance of the network in the resistive mode

(feedback resistance) e<sub>r</sub> = voltage at the positive input

As in the voltage mode, the range and output slope must be established. The signs and units must be known.

range: 30 to 100°F

output slope: -10mV/°C (negative slope)

We use the YSI 44204 Network in the example. This network has a temperature range of 30 to 100°F, includes the YSI 44018 Thermilinear composite and the YSI 44304 resistor set. We've taken design data from YSI Thermilinear Network Specification pages.

 $R_{_{4}}$  must be calculated for this circuit. As seen in the equation above, zero output occurs when  $R_{_{t}}\!=\!R_{_{4}}$  and  $E_{_{in}}\!=\!2e_{_{r}}.$  Zero degrees can be placed at any reasonable point, either inside or outside the intended range of the circuit.

This example sets  $R_4 = R_t$  at 0°F, which is outside the range. This means that the equation above may not be used, and the  $R_t$  equation must be used. The equation for the YSI 44204 Network is:

$$R_{t} = (-17.834)t + 5173.7$$
-dR
 $R_{t} @ 0^{\circ}F$ 

since 
$$t = 0^{\circ}F$$
,  $R_{t} = 5173.7 \Omega = R_{4}$ 

 $R_5$ ,  $R_6$  and  $R_7$  are selected to achieve a voltage divider so that  $e_r$  can be set at one half of  $E_{in}$ .

The value of  $E_{in}$  is given by:

$$E_{in} = 2 \underline{dE(R_i@0°F)}$$

$$\underline{dR}$$

Where: dE = The change in E<sub>o</sub> per degree dR = The change in network resistance per degree

substituting numbers from the example:

$$E_{in} = \underbrace{2 \times 0.01 \times 5173.7}_{17.834}$$
$$= 5.802$$

### **Power Dissipation**

A method to determine power dissipation is described in the voltage mode circuit design example.

The excitation voltage  $(E_{\rm in})$  must be stable for supply and temperature variations because the current requirement is constant in this example. A series variable resistance can be used for setting  $E_{\rm in}$  to produce the correct full scale output.

### **Two-Wire System**

A 3-wire sensor can be reduced to a 2-wire sensor (below) if  $R_2$  is connected at the sensor end of the cable in either the voltage or resistive mode. Note  $R_1$  is connected to the other end of the cable. Resistance errors due to very long leads may then be subtracted from  $R_1$ .

### Multiplexing

One resistor set may serve any number of Thermilinear Composites for monitoring at several locations as shown below.

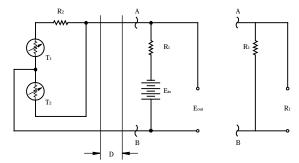


Figure 4

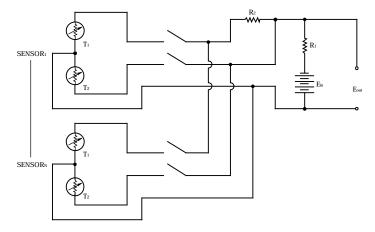


Figure 5

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### Technical Publications

#### **Technical Manuals/Documents**

10001	Thermistor Probes for Severe Moisture
	Environments
TD002	Measurement Science Conference Tutorial
TD003	Temperature Compensation Using Thermistor
	Networks
TD004	Goddard Specification S-311-P-18
TD005	Reproducibility, Stability and Linearization of
	Thermistor Resistance Thermometers
TD006	YSI 46000 and YSI 47000 Series Thermistors
TD007	Aging Phenomena in Nickel-Manganese
	Oxide Thermistors
TD008	Practical Design Techniques Tame Thermistor
	Design
TD009	Thermistor Aging Phenomenon Due to
	Temperature Cycling
TD010	All About Thermistors
TD011	Long-Term Thermistor Stability at an
	Elevated Temperature
TD012	Glass Thermistor Notebook
TD013	Thermistors Compensate Gain TC
	•

#### Technical Notes

Techni	cal Notes
TN001	Statement of Qualification Requirements
	Based on Similarity to YSI 44900 Series Parts
TN004	Thermistor-Specific Heat
TN005	Glass Thermistor Leads
TN006	Humidity Resistance of Oxycast Epoxy
	Compared to EC210
TN007	Material Recommendation for Potting
	Thermistors
TN008	Materials for MSFC-SPEC-1443 Outgas
	Testing
TN009	Outgas Testing on Oxycast 6850FTLV
	TN010 EC210 Replacement
TN011	YSI 44018 Special Range Values
TN012	Thermistor Test Data Life Tests
TN013	Thermistor Reliability and Accuracy at
	High Pressure
TN014	NBS Study on YSI 403 Probe with YSI 44012
	Thermistor TN015 CE Mark and YSI
	Thermistors
TN015	CE Mark and YSI Thermistors

### **Technical Applications**

TA001 Thermistor Self-Heat ModeTA003 YSI 4600 Serial InterfaceTA004 Thermistor A/D Converter Circuit

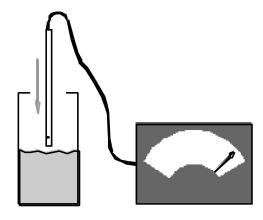
## Assuring Accurate Measurement

You can ensure the accuracy of your measurement by avoiding the common errors explained below.

#### **Immersion Stem Effect**

An error source frequently ignored is stem effect. It can be the source of very large errors. Stem effect occurs when a portion of the probe is at a temperature other than the temperature of the sample.

Here's a simple method for determining stem effect. Slowly insert the probe into a sample at approximately the test temperature while observing the readout to determine when there's no further change with further insertion. When no further change is observed, stem effect error is eliminated.



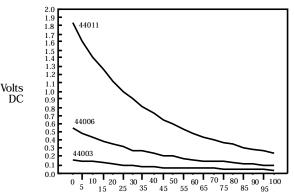
#### **How to Eliminate Immersion Stem Effect**

- 1. Immersion should be at least 10 times the diameter of the probe.
- **2.** The sample volume should be no less than 1,000 times the mass of the sensor.

### **Dissipation Error (Self-Heat)**

Power application to a thermistor may induce a temperature change in the sensor. This change is called dissipation or self-heat error. You may reduce dissipation error by limiting the power applied to a thermistor during a measurement.

The graph curves represent 10 mk (0.010°C) of self-heat for a  $1 \text{k}\Omega$  (YSI 44003A),  $10 \text{k}\Omega$  (YSI 44006) and  $100 \text{k}\Omega$  (YSI 44011) thermistor at a specific temperature when a specific voltage is applied. The dissipation constant is 1 mW/°C in still air.



Temperature, Degrees Celsius

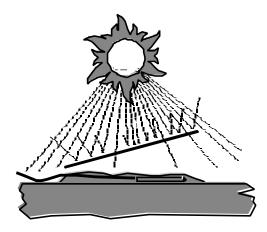
#### **Gas Stream Error**

A major source of error in the measurement of low-flow gas streams is another sort of stem effect. In this case, the leads conduct better than the sample and transfer heat to the thermistor. Mounting the thermistor on its own leads and having as much of the leads exposed to the sample as possible will improve the accuracy of the measurement. A very low mass form for lead support exposes a greater length of lead to the sample.

In still air, self-heat from over application of power to the thermistor can contribute significantly to the error. If the thermistor is self-heated, any change in air flow will change its resistance and its apparent temperature.

#### **Radiant Error**

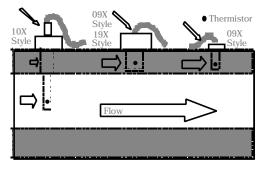
Radiant energy directed on the sensor may cause radiant error. This error, similar to stem effect, is common and significant when measuring in direct sunlight or other radiant source. Inserting a reflective surface between the radiant source and the sensor-lead combination reduces error.



### **Pipe Error**

Pipe error may occur if a significant temperature differential exists between the pipe wall and the fluid or gas. Flow rate and immersion depth of the probe will significantly affect the accuracy of the measurement. The drawing below illustrates this effect. The two probes on the right are measuring pipe temperature; the probe on the left is measuring the temperature of the flow.

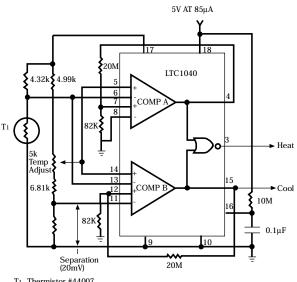




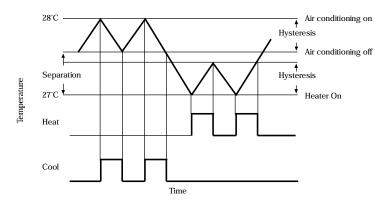
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### Thermistor Applications

### **Complete Heating & Cooling Automatic Thermostat**



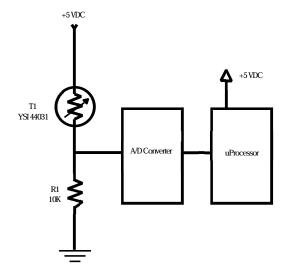
T1 Thermistor #44007 Yellow Springs Instrument Co., Inc. Hysteresis = 5Vx82k = 20mV 20M



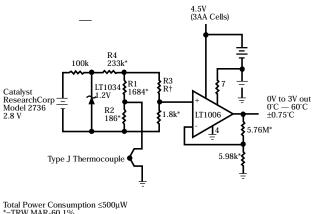
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### Micropower Thermocouple Signal Conditioner with Cold Junction Compensation

### Half Bridge with A/D Converter



This circuit provides a low cost method of achieving precise temperature measurements when a microprocessor and A/D convertor are available. The half bridge interface provides a voltage which the A/D converts to counts. The microprocessor uses a lookup table which quickly converts the A/D counts to a temperature value. This eliminates the need to implement thermistor equations in code or use a floating point library.



Total Power Consumption ≤500µW \*=TRW MAR-60.1% R† = Yellow Springs Inst. Co Model 44007 5k @25°C

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### Custom Thermilinear Ranges

This page lists Thermilinear ranges developed for custom applications. Below are ranges developed for applications in °C. Please note that the user supplies the range resistors.

### YSI 44018 Custom Thermilinear Ranges in °C

	Temperature	Linearity Deviation			R <sub>t</sub> Variables		E <sub>out</sub> Variables	
No.	Range °C	°C	$\mathbf{R}_{1}$	$\mathbb{R}_2$	Slope (m)	Intercept (b)	Slope (m)	Intercept (b)
1	-40 to +70	1.20	17290	35250	-112.6240	11457.50	-0.0065138	0.662664
2	-30 to +50	0.16	18700	35250	-127.0960	12175.00	-0.0067965	0.651070
3	-30 to +55	0.31	18900	37000	-128.3340	12326.50	-0.0067902	0.651290
4	-30 to +60	0.37	14000	25500	-91.2740	9626.57	-0.0065196	0.687610
5	-30 to +70	0.96	14500	30000	-94.4784	10013.90	-0.0065158	0.690610
6	-25 to +55	0.20	16000	31000	-106.6430	10786.10	-0.0066652	0.674130
7	-5 to +45	0.06	5700	12000	-32.4020	4593.39	-0.0056846	0.805858
8	-5 to +50	0.08	5690	11600	-32.6089	4577.55	-0.0057309	0.804490
9	-5 to +125	1.11	2610	5230	-13.3552	2304.34	-0.0051169	0.882889
10	-2 to +38	0.03	5700	12400	-32.1012	4603.11	-0.0056318	0.807563
11	0 to 10	0.00	42000	67900	-310.7530	21849.50	-0.0073988	0.520226
12	0 to 30	0.04	11680	22960	-73.8485	8358.02	-0.0063226	0.715584
13	0 to 40	0.27	5900	12400	-28.5226	4442.72	-0.0048347	0.753067
14	0 to 60	0.14	7775	14800	-47.0450	5938.37	-0.0060508	0.763770
15	0 to 100	0.22	3200	6250	-17.1150	2768.23	-0.0053483	0.865070
16	0 to 120	0.81	2610	5230	-13.3552	2304.34	-0.0051169	0.882889
17	5 to 130	0.88	2130	4635	-10.6233	1936.67	-0.0049874	0.909235
18	15 to 35	0.01	4400	10100	-23.5611	3687.77	-0.0053547	0.838130
19	15 to 45	0.03	4380	9450	-23.8370	3660.60	-0.0054422	0.835753
20	15 to 65	0.07	6739	12252	-39.8117	5225.63	-0.0059080	0.775471
21	20 to 32	0.00	4400	10100	-23.5181	3686.65	-0.0053450	0.837875
22	20 to 65	0.06	2500	5360	-12.6473	2234.19	-0.0050589	0.893676
23	20 to 120	0.23	1696	3383	-8.2913	1577.55	-0.0048887	0.930159
24	22 to 42	0.02	5445	10800	-30.8702	4388.70	-0.0056694	0.806006
25	28 to 64	0.04	1900	4300	-9.1144	1750.58	-0.0047970	0.921358
26	35 to 135	0.27	1175	2375	-5.4353	1133.10	-0.0046257	0.964340
27	45 to 75	0.04	2000	3900	-9.8670	1816.00	-0.0049335	0.908000
28	45 to 125	0.19	1030	2050	-4.6619	1002.50	-0.0045261	0.973301
29	50 to 100	0.05	2500	4530	-12.8234	2202.82	-0.0051294	0.881120
30	55 to 65	0.00	2000	3900	-9.8319	1813.85	-0.0049159	0.906924

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### Resistance versus Temperature -80 to -11°C

The Mix	rmist	tor VI	L Mag	L Mar	B Mix	BAGE	B Mix	B Max	B Max	H.Max	HMGA	$HM_{\tilde{U}_{\tilde{X}}}$	H Mag	H Mix
l Ωat 2	25°C	100	300	1000	2252	3000	5000	6000	10,000	10,000	30,000	100,000	300,000	1 MEG
°F	°C													
	-80	14.47K	67.66K	278.8K	1660K	2211K	3685K	4423K	7371K	3558K				
110.2	79 78	13.51K 12.62K	62.78K 58.29K	258.1K 239.1K	1518K 1390K	2022K 1851K	3371K 3086K	4044K 3703K	6741K 6172K	3296K 3055K				
104.8	77 76	11.80K 11.04K	54.15K 50.34K	221.7K 205.6K	1273K 1167K	1696K 1555K	2827K 2592K	3392K 3109K	5653K 5182K	2833K 2629K				
101.2	75 74	10.33K 9672	46.83K 43.58K	190.8K 177.2K	1071K 982.8K	1426K 1309K	2378K 2182K	2853K 2618K	4756K 4364K	2440K 2266K				
97.6	73 72 71	9061 8494 7966	40.59K 37.82K 35.26K	164.7K 153.1K 142.5K	902.7K 829.7K 763.1K	1202K 1105K 1016K	2005K 1843K 1695K	2405K 2211K 2033K	4008K 3684K 3389K	2106K 1957K 1821K				
-94.0	-70	7475	32.9K	132.6K	702.3K	935.4K	1560K	1871K	3119K	1694K				
90.4	69 68 67	7018 6592 6195	30.71K 28.68K 26.8K	123.5K 115.1K 107.3K	646.7K 595.9K 549.4K	861.4K 793.7K 731.8K	1436K 1323K 1220K	1723K 1588K 1464K	2872K 2646K 2440K	1577K 1469K 1369K				
86.8	66 65	5825 5479	25.06K 23.45K	107.3K 100.1K 93.48K	506.9K 467.9K	675.2K 623.3K	1126K 1039K	1351K 1247K	2251K 2078K	1276K 1190K				
83.2	64 63	5157 4856	21.95K 20.55K	87.3K 81.58K	432.2K 399.5K	575.7K 532.1K	959.9K 887.2K	1152K 1064K	1919K 1774K	1111K 1037K				
	62 61	4575 4312	19.26K 18.05K	76.28K 71.35K	369.4K 341.8K	492.1K 455.3K	820.5K 759.2K	984.2K 910.7K	1640K 1518K	968.4K 904.9K				
	-60 59	4066 3835	16.93K 15.89K	66.78K 62.53K	316.5K 293.2K	421.5K 390.5K	702.9K 651.1K	843.3K 781.2K	1405K 1302K	845.9K 791.1K				
70.6	58 57	3620 3418	14.92K 14.02K	58.59K 54.92K	271.7K 252K	361.9K 335.7K	603.5K 559.7K	723.9K 671.4K	1206K 1119K	740.2K 692.8K				
67.0	56 55	3229 3051	13.17K 12.39K	51.5K 48.32K	233.8K 217.1K	311.5K 289.2K	519.4K 482.2K	622.9K 578.4K	1038K 964K	648.8K 607.8K				
63.4	54 53	2885 2729	11.65K 10.97K	45.36K 42.6K	201.7K 187.4K	268.6K 249.7K	447.9K 416.3K	537.4K 499.3K	895.6K 832.1K	569.6K 534.1K				
59.8	52 51	2582 2445	10.33K 9730	40.03K 37.63K	174.3K 162.2K	232.2K 216K	387.1K 360.2K	464.4K 432.1K	774K 720.2K	501 K 470.1 K				
56.2	-50 49	2315 2194	9171 8647	35.39K 33.3K	151K 140.6K	201.1K 187.3K	335.3K 312.3K	402.3K 374.6K	670.5K 624.3K	441.3K 414.5K				
52.6	48 47 46	2079 1972 1870	8158 7699 7270	31.35K 29.52K 27.81K	131K 122.1K 113.9K	174.5K 162.7K 151.7K	291K 271.3K 253K	349K 325.3K 303.5K	581.7K 542.2K 505.8K	389.4K 366K 344.1K				
49.0	45 44	1775 1685	6867 6489	26.22K 24.72K	106.3K 99.26K	141.6K 132.2K	236.2K 220.5K	283.2K 264.5K	472.0K 440.8K	323.7K 304.6K				
45.4	43 42	1600 1521	6135 5803	23.32K 22.01K	92.72K 86.65K	123.5K 115.4K	205.9K 192.5K	247K 230.9K	411.7K 384.8K	286.7K 270K				
41.8	41 -40	1445 1374	5491 5198	20.79K 19.64K	81.02K 75.79K	107.9K 101K	180K 168.3K	215.9K 201.9K	359.8K 336.5K	254.4K 239.8K	884.6K	3356K		
38.2	39 38	1307 1244	4922 4663	18.56K 17.54K	70.93K 66.41K	94.48K	157.5K 147.5K	189K 176.9K	315K 294.9K	226K 213.2K	830.9K 780.8K	3147K 2951K		
34.6	37 36	1184 1127	4420 4191	16.59K 15.7K	62.21K 58.3K	82.87K 77.66K	138.2K 129.5K	165.7K 155.3K	276.2K 258.9K	201.1K 189.8K	733.9K 690.2K	2769K 2599K		
31.0	35 34	1073 1023	3975 3772	14.86K 14.07K	54.66K 51.27K	72.81K 68.3K	121.4K 113.9K	145.6K 136.6K	242.7K 227.7K	179.2K 169.3K	649.3K 611K	2440K 2292K		
25.6	33 32	974.9 929.6	3580 3400	13.33K 12.63K	48.11K 45.17K	64.09K 60.17K	106.9K 100.3K	128.2K 120.3K	213.6K 200.6K	160K 151.2K	575.2K 541.7K	2154K 2025K		
	31 -30	886.6 846.0	3230 3069	11.97K 11.35K	42.42K 39.86K	56.51K 53.1K	94.22K 88.53K	113K 106.2K	188.4K 177K	143K 135.2K	510.4K 481K	1904K 1791K		
18.4	29 28	807.5 771.0	2918 2775	10.77K 10.22K	37.47K 35.24K	49.91K 46.94K	83.22K 78.26K	99.83K 93.89K	166.4K 156.5K	127.9K 121.1K	453.5K 427.7K	1685K 1586K		
14.8	27 26	736.4 703.6	2640 2512	9705 9218	33.15K 31.2K	44.16K 41.56K	73.62K 69.29K	88.32K 83.13K	147.2K 138.5K	114.6K 108.6K	403.5K 380.9K	1494K 1407K		
11.2	25 24 23	672.5 643.0 614.9	2392 2278 2170	8758 8323 7914	29.38K 27.67K 26.07K	39.13K 36.86K 34.73K	65.24K 61.45K 57.9K	78.28K 73.72K 69.46K	130.5K 122.9K 115.8K	102.9K 97.49K 92.43K	359.6K 339.6K 320.9K	1326K 1250K 1178K		
7.6	22 21	588.3 563.0	2068 1972	7527 7161	24.58K 23.18K	32.74K 30.87K	54.58K 51.47K	65.49K 61.76K	109.1K 102.9K	87.66K 83.16K	303.3K 286.7K	1111K 1049K		
-4.0	-20 19	538.9 516.1	1880 1794	6815 6489	21.87K 20.64K	29.13K 27.49K	48.56K 45.83K	58.27K 54.99K	97.11K 91.65K	78.91K 74.91K	271.2K 256.5K	989.8K 934.6K		
0.4	18 17	494.3 473.6	1794 1712 1634	6180 5887	19.48K 18.4K	25.95K 24.51K	43.27K 40.86K	51.9K 49.02K	86.5K 81.71K	71.13K 67.57K	242.8K 229.8K	882.7K 834K		
3.2	16 15	454.0 435.2	1561 1491	5611 5349	17.39K 16.43K	23.16K 21.89K	38.61K 36.49K	46.33K 43.77K	77.22K 72.96K	64.2K 61.02K	217.6K 206.2K	788.2K 745.2K		
6.8 8.6	14 13	417.4 400.4	1424 1361	5101 4866	15.54K 14.7K	20.7K 19.58K	34.5K 32.63K	41.4K 39.17K	69.01K 65.28K	58.01K 55.17K	195.4K 185.2K	704.7K 666.7K		
10.4 12.2	12 11	384.2 368.8	1302 1245	4643 4432	13.91K 13.16K	18.52K 17.53K	30.88K 29.23K	37.06K 35.06K	61.77K 58.44K	52.48K 49.94K	175.6K 166.6K	630.9K 597.2K		

### Resistance versus Temperature -10 to +59°C

Thermistor Mix	L Max	L Max	L.Mis	B Max	B Mix	B Mix	B Max	BMG	H.Mis	HMix	H Mix	HMA	H Mix
Ω at 25°C	100	300	1000	2252	3000	5000	6000	10,000	10,000	30,000	100,000	300,000	1 мед
°F °C													
+14.0 -10 15.8 9	354.1 340.0	1191 1140	4232 4042	12.46K 11.81K	16.60K 15.72K	27.67K 26.21K	33.20K 31.47K	55.33K 52.44K	47.54K 45.27K	158K 150K	565.5K 535.6K		
17.6 8 19.4 7	326.7 313.9	1091 1045	3862 3691	11.19K 10.60K	14.90K 14.12K	24.83K 23.54K	29.81K 28.24K	49.69K 47.07K	43.11K 41.07K	142.4K 135.2K	507.5K 481K		
21.2 6	301.7	1001	3529	10.05K	13.39K	22.32K	26.78K	44.63K	39.14K	128.5K	456K		
23.0 5 24.8 4	290.1 278.9	958.9 919.0	3374 3228	9.530K 9.050K	12.70K 12.05K	21.17K 20.08K	25.40K 24.10K	42.34K 40.17K	37.31K 35.57K	122.1K 116K	432.4K 410.2K		
26.6 3 28.4 2	268.3 258.2	881.0 844.8	3088 2956	8.590K 8.150K	11.44K 10.86K	19.06K 18.10K	22.88K 21.72K	38.13K 36.19K	33.93K 32.37K	110.3K 104.9K	389.2K 369.4K		
+30.2 -1	248.5	810.3	2830	7.741K	10.31K	17.19K	20.62K	34.37K	30.89K	99.80K	350.7K		
32.0 0 +33.8 +1	239.2 230.3	777.5 746.2	2710 2596	7355 6989	9796 9310	16.33K 15.52K	19.60K 18.62K	32.66K 31.03K	29.49K 28.15K	94.98K 90.41K	333.1K 316.4K	1088K 1030K	3966K 3740K
35.6 2	221.9	716.3	2487	6644	8851	14.75K	17.70K	29.50K	26.89K	86.09K	300.6K	975.3K	3529K
37.4 3 39.2 4	213.8 206.0	687.8 660.6	2384 2286	6319 6011	8417 8006	14.03K 13.34K	16.84K 16.02K	28.06K 26.69K	25.69K 24.55K	81.99K 78.11K	285.7K 271.6K	923.8K 875.2K	3330K 3144K
41.0 5 42.8 6	198.6 191.5	634.6 609.9	2192 2102	5719 5444	7618 7252	12.70K 12.09K	15.24K 14.50K	25.40K 24.17K	23.46K 22.43K	74.44K 70.96K	258.3K 245.7K	829.5K 786.3K	2969K 2804K
44.6 7	184.6	586.2	2017	5183	6905	11.51K	13.81K	23.02K	21.45K	67.66K	233.8K	745.6K	2649K
46.4 8 48.2 9	178.1 171.9	563.6 542.1	1936 1859	4937 4703	6576 6265	10.96K 10.44K	13.15K 12.53K	21.92K 20.88K	20.52K 19.63K	64.53K 61.56K	222.5K 211.9K	707.2K 671K	2504K 2367K
50.0 10 51.8 11	165.9 160.1	521.5 501.7	1785 1714	4482 4273	5971 5692	9951 9486	11.94K 11.38K	19.90 K 18.97K	18.79K 17.98K	58.75K 56.07K	201.7K 192.2K	636.8K 604.5K	2238K 2117K
53.6 12	154.6	482.9	1647	4074	5427	9046	10.85K	18.09K	17.22K	53.54K	183.1K	574K	2003K
55.4 13 57.2 14	149.3 144.2	464.9 447.6	1582 1521	3886 3708	5177 4939	8628 8232	10.35K 9879	17.26K 16.47K	16.49K 15.79K	51.13K 48.84K	174.5K 166.3K	545.2K 518K	1896K 1795K
59.0 15 60.8 16	139.4 134.7	431.2 415.4	1462 1406	3539 3378	4714 4500	7857 7500	9429 9000	15.71K 15K	15.13K 14.50K	46.67K 44.60K	158.6K	492.3K 468K	1700K 1610K
62.6 17	130.2	400.2	1353	3226	4297	7162	8595	14.33K	13.90K	42.64K	151.3K 144.3K	444.9K	1525K
64.4 18 66.2 19	125.9 121.7	385.8 371.9	1302 1253	3081 2944	4105 3922	6841 6536	8209 7844	13.68K 13.07K	13.33K 12.79K	40.77K 38.99K	137.7K 131.4K	423.2K 402.6K	1446K 1370K
68.0 20	117.7	358.6	1206	2814	3748	6247	7497	12.50K	12.26K	37.30K	125.5K	383.1K	1299K
69.8 21 71.6 22	113.9 110.2	345.9 333.7	1161 1118	2690 2572	3583 3426	5972 5710	7167 6853	11.94K 11.42K	11.77K 11.29K	35.70K 34.17K	119.8K 114.5K	364.6K 347.1K	1232K 1169K
73.4 23 75.2 24	106.7 103.3	322.0 310.8	1077 1038	2460 2354	3277 3135	5462 5225	6554 6272	10.92K 10.45K	10.84K 10.41K	32.71K 31.32K	109.4K 104.5K	330.6K 314.9K	1110K 1053K
77.0 25	100.0	300.0	1000	2252	3000	5000	6000	10.00K	10.00K	30.00K	100.0K	300.0K	1000K
78.8 26 80.6 27	96.9 93.8	289.7 279.8	963.9 929.4	2156 2064	2872 2750	4787 4583	5744 5499	9574 9165	9605 9227	28.74K 27.54K	95.51K 91.34K	285.9K 272.5K	949.7K 902.2K
82.4 28 84.2 29	90.9 88.1	270.3 261.1	896.3 864.5	1977 1894	2633 2523	4389 4204	5267 5046	8779 8410	8867 8523	26.4K 25.31K	87.38K 83.6K	259.8K 247.8K	857.2K 814.7K
86.0 30	85.4	252.4	834.0	1815	2417	4029	4836	8060	8194	24.27K	80.00K	236.4K	774.5K
87.8 31 89.6 32	82.8 80.3	243.9 235.9	804.8 776.8	1739 1667	2317 2221	3861 3702	4633 4441	7722 7402	7880 7579	23.28K 22.33K	76.58K 73.32K	225.6K 215.3K	736.5K 700.5K
91.4 33	77.8	228.1	749.9	1599	2130	3549	4260	7100	7291	21.43K	70.22K	205.5K	666.4K
93.2 34 95.0 35	75.5 73.2	220.6 213.4	724.1 699.4	1533 1471	2042 1959	3404 3266	4084 3919	6807 6532	7016 6752	20.57K 19.74K	67.26K 64.44K	196.2K 187.4K	634.1K 603.6K
96.8 36 98.6 37	71.1 69.0	206.5 199.8	675.6 652.7	1412 1355	1880 1805	3134 3008	3762 3610	6270 6017	6500 6258	18.96K 18.21K	61.75K 59.19K	179K 171K	574.6K 547.2K
100.4 38 102.2 39	67.0 65.0	193.4 187.3	630.8 609.7	1301 1249	1733 1664	2888 2773	3466 3328	5777 5546	6026 5805	17.49K 16.8K	56.75K 54.42K	163.5K 156.3K	521.2K 496.6K
104.0 40	63.1	181.4	589.5	1200	1598	2663	3197	5329	5592	16.15K	52.19K	149.4K	473.2K
105.8 41 107.6 42	61.3 59.6	175.7 170.2	570.0 551.2	1152 1107	1535 1475	2559 2459	3069 2949	5116 4916	5389 5193	15.52K 14.92K	50.07K 48.04K	142.9K 136.7K	451K 430K
109.4 43	57.9	164.9	533.2	1064	1418	2363	2835	4725	5006	14.35K	46.11K	130.8K	410K
111.2 44 113.0 45	56.2 54.7	159.8 154.9	515.9 499.2	1023 983.8	1363 1310	2272 2184	2726 2621	4543 4369	4827 4655	13.8K 13.28K	44.26K 42.5K	125.1K 119.8K	391.1K 373.1K
114.8 46 116.6 47	53.1 51.7	150.1 145.6	483.2 467.8	946.2 910.2	1260 1212	2101 2021	2521 2425	4202 4042	4489 4331	12.77K 12.29K	40.81K 39.2K	114.7K 109.8K	356.1K 339.8K
118.4 48	50.2	141.2	452.9	875.8	1167	1944	2333	3889	4179	11.83K	37.66K	105.2K	324.4K
120.2 49 122.0 50	48.9 47.5	137.0 132.9	438.6 424.8	842.8 811.3	1123 1081	1871 1801	2246 2162	3743 3603	4033 3893	11.39K 10.97K	36.19K 34.78K	100.8K 96.54K	309.8K 295.9K
123.8 51	46.2	128.9 125.1	411.6	781.1 752.2	1040 1002	1734	2081	3469	3758 3629	10.57K 10.18	33.44K 32.15K	92.52K 88.69K	282.7K 270.1K
125.6 52 127.4 53	45.0 43.8	121.5	398.8 386.5	724.5	965.0	1670 1608	2004 1930	3340 3217	3504	9807	30.92K	85.04K	258.1K
129.2 54 131.0 55	42.6 41.5	117.9 114.5	374.7 363.2	697.9 672.5	929.6 895.8	1549 1493	1859 1792	3099 2986	3385 3270	9450 9109	29.74K 28.61K	81.55K 78.22K	246.7K 235.9K
132.8 56 134.6 57	40.4 39.3	111.2 108.0	352.2 341.6	648.1 624.8	863.3 832.2	1439 1387	1727 1665	2878 2774	3160 3054	8781 8467	27.53K	75.04K 72.01K	225.6K 215.8K
136.4 58	38.3	105.0	331.3	602.4	802.3	1337	1605	2675	2952	8166	26.5K 25.5K	69.11K	206.4K
138.2 59	37.3	102.0	321.5	580.9	773.7	1290	1548	2580	2854	7876	24.56K	66.34K	197.5K

### Resistance versus Temperature 60 to 129°C

Thermiste Mix	or Valik	L Mix	L Mis	BAUK	BAGK	BAGE	BMik	BAGE	$H_{M_{i_k}}$	$H_{Mix}$	$H_{M_{i_k}}$	$H_{Mi_{\overline{k}}}$	H.Mix
Ω at 25°C	100	300	1000	2252	3000	5000	6000	10,000	10,000	30,000	100,000	300,000	1 MEG
Ω at 25°C  ° F °C  140.0 60  141.8 61  143.6 62  145.4 63  147.2 64  159.8 66  152.6 67  154.4 68  156.2 69  158.0 70  159.8 71  161.6 72  163.4 73  165.2 74  167.0 75  168.8 76  170.6 77  172.4 78  174.2 79  176.0 80  177.8 81  179.6 82  181.4 83  183.2 84  184.8 86  188.6 87  190.4 88  192.2 89  194.0 90  195.8 91  197.6 92  199.4 93  201.2 94  201.2 94  203.0 95  204.8 96  206.6 97  208.4 98  210.2 99  212.0 100  213.8 101  215.6 102  217.4 103  219.2 104  221.0 105  222.8 106  224.6 107  224.6 107  224.6 107  224.6 107  233.6 112  233.6 112  233.6 112  233.6 112  233.6 112  233.6 117  244.4 118  246.2 119  248.0 120  249.8 121  233.6 117  244.4 118  246.2 119  248.0 120  249.8 121  235.4 13  237.2 114  239.0 155  2258.8 126  248.0 120  255.1 122  255.2 124  257.0 125  258.8 126  260.6 127	36.4 35.4 34.5 33.7 32.8 32.0 31.2 30.4 29.7 29.0 28.3 27.6 26.9 26.3 25.6 25.0 24.5 23.9 23.3 22.8 22.3 21.8 20.3 19.9 19.4 19.0 18.6 18.2 17.8 17.4 17.0 16.6 16.3 15.9 15.6 15.3 15.0 14.6 14.3	99.1 96.3 93.7 91.1 88.6 86.1 83.8 81.5 79.3 77.2 75.2 73.2 71.3 69.4 67.6 65.9 64.2 62.5 60.9 59.4 57.9 56.5 55.1 53.7 52.4 51.1 49.9 48.7 47.5 46.4 45.3 44.2 43.2 42.1 41.2 40.2 39.3 38.4 37.5 36.7 35.8	311.9 302.7 293.9 285.3 277.0 269.0 261.3 253.9 246.7 239.7 233.0 226.5 220.2 214.1 208.3 202.6 197.1 191.8 186.7 176.9 172.2 167.7 163.3 159.1 154.9 151.0 147.1 143.4 139.8 136.2 132.8 129.5 126.3 123.2 120.2 117.3 114.4 111.7 109.0 106.4	560.3 540.5 521.5 503.3 485.8 469.0 452.9 437.4 422.5 408.2 394.5 381.2 368.5 356.2 344.5 333.1 322.3 311.8 301.7 292.0 282.7 273.7 265.0 256.7 248.6 240.9 233.4 226.2 219.3 212.6 206.1 199.9 193.9 188.1 182.5 177.1 171.9 166.9 162.0 157.3 152.8 144.2 140.1 136.1 132.3 128.6 125.0 121.6 118.2 115.0 111.8 108.8 103.0 100.2 97.6 95.0 92.5 90.0 87.7 85.4 83.2 81.1 79.0 77.0 75.0 75.0 75.0 75.1	746.3 719.9 694.7 670.4 647.1 624.7 603.3 582.6 562.8 543.7 525.4 507.8 490.9 474.7 459.0 444.0 429.5 415.6 402.2 389.3 376.9 364.9 353.4 342.2 331.5 321.2 331.3 301.7 292.4 283.5 274.9 266.6 259.9 243.4 236.2 229.3 222.6 216.1 209.8 203.8 197.9 192.2 186.8 181.5 176.4 171.4 166.7 162.0 157.6 153.2 149.0 145.0 141.1 137.2 133.6 130.0 145.0 141.1 137.2 133.6 130.0 145.0 141.1 137.2 133.6 130.0 145.0 141.1 137.2 133.6 130.0 145.0 141.1 137.2 133.6 130.0 145.0 141.1 137.2 133.6 130.0 145.0 141.1 137.2 133.6 130.0 145.0 141.1 137.2 133.6 130.0 145.0 141.1 137.2 133.6 130.0 145.0 141.1 137.2 133.6 130.0 145.0 141.1 137.2 133.6 130.0 145.0 141.1	1244 1200 1158 1117 1079 1041 1006.0 971.1 938.0 906.3 875.7 846.4 818.3 791.2 765.1 740.0 715.9 692.7 670.3 648.8 628.1 608.2 558.9 570.4 552.6 535.4 518.8 502.8 487.4 472.6 458.2 444.4 431.0 418.2 405.7 339.6 329.7	1493 1440 1389 1341 1294 1250 1207 1165 1126 1088 1051 1016 981.8 949.0 917.9 887.5 858.7 830.7 803.8 778.0 753.2 729.2 706.0 683.9 662.3 641.8 602.7 584.3 566.4 516.6 501.2 486.2 471.8	2488 2400 2316 2235 2157 2083 2011 1942 1876 1813 1752 1693 1636 1582 1530 1479 1431 1385 1340 1297 1255 1215 1177 1140 1104 1070 1036 1004 973.8 944.1 915.2 887.7 861.0 835.3 810.4 786.4 763.3 741.1 719.4 698.5 678.5 659.0 640.3 622.1 604.4 587.5 571.0 555.1 540.0 524.9 510.7 496.4 483.1 469.8 457.4 444.9 433.4 442.9 437.4 448.9 437.9 510.7 496.4 483.1 469.8 457.4 444.9 433.4 442.9 434.1 469.8 457.4 444.9 431.1 469.8 457.4 444.9 431.1 469.8 457.4 444.9 431.1 469.8 457.4 443.1 469.8 457.4 444.9 369.4 369.4 379.2 369.4 379.6 389.4 379.2 369.4 379.2 369.4 379.2 369.4 379.2 369.4 379.2 369.4 379.2 369.4 379.2 369.4 379.2 369.4 379.2 369.4 379.2 369.4 379.2 369.4 379.2 379.2	2760 2669 2582 2497 2417 2339 2264 2191 2122 2055 1990 1928 1868 1810 1754 1700 1648 1598 1549 1503 1458 1414 1372 1332 1293 1255 1218 1183 1149 1116 1084 1053 1023 994.2 966.3 939.3 931.2 887.9 863.4 839.7 816.8 794.6 773.1 752.3 732.1 752.3 732.1 752.3 756.4 561.6 576.4 576	7599 7332 7076 6830 6594 6367 6149 5940 5738 5545 5359 5180 5007 4842 4682 4529 4381 4239 4102 3970 3843 33720 3602 3489 3379 3273 3172 3073 2979 2887 2799 2714 2632 22552 2476 2402 2331 2262 2195 2131 2069 2009 1950 1894 1840 1788 1737 1688 1640 1794 1550 1507 1465 1348 1311 1276 1145 11507 1029 1002 2976.3	23.65K 22.77K 21.94K 21.14K 20.37K 19.63K 18.93K 18.25K 17.6K 16.97K 15.25K 14.72K 14.21K 13.72K 13.25K 12.79K 12.36K 11.94K 11.54K 11.54K 11.54K 11.54K 11.54K 11.94K 10.08K 9744 9424 9117 8821 8536 6005 5821 5472 5307 5417 4948 4949 4949 7449 7459 7459 7459 7459 7459	63.7K 61.17K 58.75K 56.44K 54.23K 52.12K 50.1K 48.17K 46.32K 44.54K 42.85K 41.23K 39.67K 38.18K 36.75K 35.39K 34.08K 32.82K 31.62K 30.46K 29.35K 24.45S 27.27K 26.29K 25.35K 24.45K 21.19K 20.45K 19.75K 19.07K 18.41K 17.78K 17.78K 17.78K 17.78K 17.78K 11.7	189.1K 181K 173.3K 166K 159K 152.3K 146K 139.9K 134.1K 128.6K 123.3K 118.3K 1108.9K 104.5K 100.3K 96.31K 92.48K 88.82K 87.71K 72.78K 69.98K 67.29K 64.72K 62.26K 59.91K 57.65K 53.41K 53.62K 41.1K 30.79K 29.72K 28.69K 27.71K 26.76K 27.71K 26.76K 27.71K 26.76K 27.71K 26.76K 27.71K 26.76K 27.71K 26.76K 27.71K 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### Resistance versus Temperature 130 to 199°C

### Resistance versus Temperature 200 to 250°C

Thermist Mix	to Ville	L.Mir	LMix	B Mix	B Mix	B.Mix	B Mix	BMik	H Mix	HMIR	HAMIX	H Mix	HMix
Ω at 25°C	100	300	1000	2252	3000	5000	6000	10,000	10,000	30,000	100,000	300,000	1 MEG
°F °C 392.0 200 393.8 201 395.6 202 397.4 203 399.2 204 401.0 205 402.8 206 404.6 207 406.4 208 408.2 209				14.9	19.8	32.9 32.3 31.7 31.2 30.6 30.0 29.5 29.0 28.5 28.0	39.6 38.8 38.1 37.4 36.7 36.0 35.4 34.8 34.2 33.6	65.9 64.7 63.5 62.3 61.2 60.1 59.0 58.0 57.0 56.0	86.5 84.9 83.3 81.9 80.4 79.0 77.6 76.2 74.9 73.6	186.7 183.1 179.5 176.0 172.6 169.3 166.1 162.9 159.8 156.8			
410.0 210 411.8 211 413.6 212 415.4 213 417.2 214 419.0 215 420.8 216 422.6 217 424.4 218 426.2 219						27.5 27.0 26.5 26.1 25.6 25.1 24.7 24.3 23.9 23.5	33.0 32.4 31.8 31.3 30.7 30.2 29.7 29.2 28.7 28.2	55.0 54.0 53.1 52.1 51.2 50.3 49.5 48.6 47.8	72.3 71.0 69.8 68.6 67.4 66.2 65.1 64.0 62.9 61.8	153.8 150.9 148.1 145.3 142.6 139.9 137.3 134.8 132.3 129.9			
428.0 220 429.8 221 431.6 222 433.4 223 435.2 224 437.0 225 438.8 226 440.6 227 442.4 228 444.2 229						23.1 22.7 22.3 22.0 21.6 21.3 20.9 20.5 20.2	27.7 27.2 26.8 26.3 25.9 25.5 25.0 24.6 24.2 23.8	46.2 45.4 44.7 43.9 43.2 42.5 41.8 41.1 40.4 39.7	60.8 59.8 58.8 57.8 56.8 55.9 55.0 54.1 53.2 52.3	127.5 125.2 122.9 120.7 118.5 116.3 114.3 112.2 110.2			
446.0 230 447.8 231 449.6 232 451.4 233 453.2 234 455.0 235 456.8 237 460.4 238 462.2 239						19.5 19.2 18.9 18.6 18.3 18.0 17.7 17.4 17.1 16.9	23.4 23.1 22.7 22.3 22.0 21.6 21.3 20.9 20.6 20.3	39.1 38.5 37.8 37.2 36.6 36.0 35.5 34.9 34.4 33.8	51.5 50.6 49.9 49.0 48.2 47.4 46.7 46.0 45.2 44.5	106.4 104.5 102.6 100.8 99.1 97.3 95.7 94.0 92.4 90.8			
464.0 240 465.8 241 467.6 242 469.4 243 471.2 244 473.0 245 474.8 246 476.6 247 478.4 248 480.2 249 482.0 250						16.6 16.3 16.1 15.8 15.6 15.3 15.1 14.9 14.6 14.4	20.0 19.6 19.3 19.0 18.7 18.5 18.2 17.9 17.6 17.4	33.3 32.8 32.2 31.7 31.3 30.8 30.3 29.8 29.4 28.9 28.5	43.8 43.1 42.4 41.8 41.1 40.5 39.9 39.3 38.7 38.1 37.5	89.2 87.7 86.2 84.8 83.3 81.9 80.5 79.2 77.9 76.6 75.3			



### Glossary

**316SS** A stainless steel containing approximately 2% Mn, 2% Mo,12% Ni and 17% Cr, with the balance Fe and trace C, S, P and Si.

**Absolute zero** The lowest possible temperature; the temperature at which thermal energy is at a minimum. Defined as 0 Kelvin or -273.15°C.

**Accuracy** Measure of the closeness of a reading to the actual value.

**Ambient range** In general, the human environmental range, -20 to +50°C. The industrial application ambient range is 0 to 70°C, the military range is -55 to +125°C.

**Ambient temperature** Temperature of the background or surrounding environment.

Ampere (A) SI unit of electric current.

AWG American Wire Gauge.

**Beta value** An indicator of the shape of the resistance vs temperature curve.

 $\beta = \ln (R_T/R_{To})/(1/T-1/T_o)$ 

**Calibration** Documenting a sensor's value as determined by a precise measurement.

**Celsius (Centigrade, °C)** A temperature scale defined by setting the ice point of water at 0°C and the boiling point of water at 100°C.

**CE Mark** Signifies product acceptance by the European Community. The Joint European Standards Institution.

**Control point** The temperature at which the controlled system is to be maintained.

**Current (I)** The rate of flow of an electric charge, usually expressed in amperes.

**Current proportioning** A type of temperature controller which provides a control current proportional to the difference between the measured temperature and the control point.

**Direct current (dc)** Current that flows in one direction only. The type of current that is supplied by batteries.

**Degree** (°) An increment of a temperature scale. The size of a degree is different in different temperature scales; for example,  $1^{\circ}C = 1.8^{\circ}F$ 

**De-rated** A deliberate reduction in the rating of a component to improve reliability.

**Deviation** The difference between an observed and a fixed value; the difference between the observed temperature and the set point of the controller.

**Dielectric** Any material capable of sustaining a steady electric field; an insulator.

**Differential** The difference between the temperature at which a controller turns heat off and the temperature at which the heat is turned on, in degrees.

**Dissipation constant** The ratio of power dissipation to temperature rise induced when current is applied to a thermistor (e.g. 8mW°/C represents a 1°C temperature rise for every 8 mW of power dissipated).

**Drift** A slow variation of any performance characteristic of a device or circuit.

**Dumet** A copper-clad, nickel-iron alloy with a thermal expansion closely matching that of glass. Provides hermetic seals in soft glasses.

**emf** Electromotive force. Difference of electrical potential that drives currents through circuits. Unit is the volt.

**Epoxy** A flexible resin used in coatings and adhesives. Also called epoxy resin.

**Error** The difference between the correct or desired value and the actual reading.

**Fahrenheit** A temperature scale defined by setting the freezing point of water at 32°C and the boiling point of water at 212°C.

**Galvanometer** An instrument that measures small electrical currents by means of deflecting magnetic coils.

**Ground** A conducting path between an electrical circuit and the earth or some conductor serving in its place.

**GSFC S-311-P-18** A specification issued by the Goddard Space Flight Center covering thermistors for use in space flight.

**Heat** Energy in the process of transferring between a system and its surroundings as a result of temperature differences.

**Heat transfer** The process whereby thermal energy flows from a high energy body to a low energy body via conduction, convection or radiation.

### Hermetic Airtight

**Hysteresis** The retardation or lagging of an effect behind the cause of the effect.

**ID** Inside diameter.

**Input impedance** The small signal impedance measured between the input terminals of a network.

**Insulation resistance** The resistance between two conductors, or between a conductor and ground, when they are separated only by insulating material.

**Interchangeable** Able to substitute one sensor for another while maintaining consistent readings.

**Interchangeability error** A measurement error that can occur if two or more probes are used to make the same measurement. It is caused by a slight variation in characteristics of different probes.

**Isothermal** Occurring at constant temperature.

ITS-90 International Temperature Scale of 1990.

**Kelvin (K)** An absolute temperature scale based on the Celcius scale; the thermodynamic temperature scale. One kelvin is the same temperature interval as one degree Celcius, and  $0K = -273.15^{\circ}C$ .

**Linearity deviation** The difference between the actual response of a device and its theoretical straight-line approximation.

**Maximum operating temperature** The temperature above which a device will not safely operate.

**Maximum power rating** The maximum power that a device can safely handle.

**Metrology** The science of measuring.

**Mica** A transparent mineral used to make the cross supporting the platinum wire windings in an SPRT. One of the best electrical insulators.

**Microamp** ( $\mu$ **A**) One millionth of an ampere,  $10^6$  A.

MIL-R-23648 The US Department of Defense general specification for thermistors.

**Milliamp (mA)** One thousandth of an ampere,  $10^3$  A.

Millivolt (mV) One thousandth of a volt, 10<sup>-3</sup> V.

**Negative temperature coefficient (NTC)** Decreasing resistance with increasing temperature.

**NIST** National Institute of Standards and Technology. The US government agency that defines measurement standards in the United States.

**NPT** National Pipe Thread.

**OD** Outer diameter.

**Offset** The difference in temperature between the set point and the actual process temperature.

**Ohms** ( $\Omega$ ) SI unit of electrical resistance.

**Ohm's law** A relationship between voltage (emf), current and resistance in an electrical component carrying direct current. E = IR.

**On/Off controller** A temperature controller that turns a heater fully on or fully off.

**Operating Range** The specified range over which a device is expected to operate.

**Platinum resistance element** An element made of platinum whose resistance varies with temperature.

**Positive temperature coefficient (PTC)** Increasing resistance with increasing temperature.

**Power (p)** Rate of doing work, in Watts (W).

**Probe** Usually refers to a sensing element built into a housing that is physically suitable for insertion into the environment or substance to be measured.

**PVC** Polyvinyl chloride.

**Range** An area between two limits within which a sensor or instrument is operational; the extent of the sensor's or instrument's capabilities.

**Rankine** ( ${}^{\circ}$ **R**) An absolute temperature scale based on the Fahrenheit scale, where one degree Rankine is the same temperature interval as one degree Fahrenheit, and  $0{}^{\circ}$ R = -459.67 ${}^{\circ}$ F.

**Repeatability** The ability of a sensor or instrument to give the same reading or output under repeated identical conditions.

**Resistance (R)** The resistance to the flow of electric current measured in ohms  $(\Omega)$ .

**Resistance ratio** The ratio of the resistance of a thermistor at two different temperatures, usually resistance at 25°C to resistance at 125°C ( $R_{25}/R_{125}$ ).

**Resistor** An electrical component designed to provide a known resistance.

**Response time** The time required to change the output of an electronic circuit after a sudden change in input. Used by YSI as the time required to sense 90% of a temperature change. See Time Constant.



**Selection** The examination of a device for compliance to a specific characteristic, usually associated with size or measurement tolerance.

**Self-heating** The effect of driving, usually resistive devices, at a level which induces a bias in the measured value.

**Sensitivity** The minimum change in temperature to which the instrument or sensor will respond.

**Set point** The temperature which a controller is set to maintain.

**SI** System Internationale. The standard metric system of units.

**Sinter** To form small particles into larger particles, cakes or masses by heating without liquifying.

**SMD** Surface-mount device.

**SMT** Surface-mount thermistor.

**Solid wire** A wire with no stranding.

**Span** The difference between the upper and lower limits of a range.

**SPRT** Standard Platinum Resistance Thermometer. A primary temperature standard calibrated to fixed-points of nature such as the triple-point of water.

**Stability** The ability of an instrument or sensor to maintain a constant output given a constant input.

**Steinhart & Hart equation** An equation which calculates resistance as a function of temperature for negative temperature coefficient thermistors.

**Stranded wire** Wire whose conductor is woven from individual wires or strands.

**Teflon** DuPont trademark name for polytetrafluoroethene. Used to insulate electrical conductors. Noted for its chemical inertness and heat resistance.

**Temperature** A measure of the degree of hotness or coolness of some sample. Temperature is to heat, what voltage is to power.

**Temperature scale** The scale assigned to allow determination of temperature. The International Practical Temperature Scale is reviewed for fit to the thermodynamic scale at approximately 20-year intervals. There are four practical scales, Celsius °C, Kelvin K, Fahrenheit °F, Rankine °R, and one theoretical scale, the Thermodynamic Temperature Scale. The scales differ in end points and value of divisions.

**Thermal conductivity** The ability of a material to conduct thermal energy.

**Thermal expansion** An increase in size due to an increase in temperature.

**Thermal gradient** The distribution of a differential temperature through a body or across a surface.

**Thermal shock** The shock which results when a body is subject to sudden changes in temperature.

**Thermilinear component** Two or three thermistor disks built into one bead which, when used in a network, provides a linear resistance vs temperature curve.

**Thermilinear network** One Thermilinear component and two or three resistors that can be wired to provide linear resistance response to temperature.

**Thermistor** A temperature-sensitive resistor made of metal oxides sintered into a disk which exhibits a large change in resistance for a small change in temperature.

**Time constant** The time required for a sensor to register 63.3% of a change in temperature.

**Tolerance** The range between allowable maximum and minimum values.

**UL** Underwriters Laboratories, Inc. An independent laboratory that establishes standards for commercial and industrial products.

**Volt (E)** SI unit of electrical potential difference.

Voltage An electrical potential measured in volts.

**Voltage divider** Usually a series of resistors used to divide the supply voltage in proportion to the value of each resistor in the string.

Watt SI unit of power.

Wheatstone bridge A network of four resistances, an emf source and a galvanometer connected so that when the four resistances are matched, the galvanometer will show a zero deflection or null reading.

**Zero power resistance** The resistance of a thermistor with no power being dissipated.

### Sales Policy

#### **New Accounts**

To quickly qualify for open account status, please supply this information to our credit manager:

- Dun & Bradstreet rating or Duns number
- Two credit references from vendors
- Bank reference
- Name of chief executive officer or president
- Name of treasurer
- Name of controller
- Credit limit desired

### **Terms of Sale**

Net 30 days from invoice date. We observe these terms rigidly. Failure to meet them may result in non-acceptance of new orders. Shipping prepaid and added, FOB Yellow Springs, Ohio.

#### **OEM and Contract Discounts**

Qualification for OEM discounts requires that these conditions be met:

- Use of YSI product in a fashion that's integral with the product—wired in.
- Description of application in the simplest non-proprietary terms.
- Expected use rate
- Permission to advertise if use is not proprietary.
- We will negotiate all agreements based on product and volume. Basically all purchases of similar products may be mixed for discount. Delivery schedules are a significant factor in developing the terms of a purchase agreement.
- Contact your local manufacturers' representative or YSI Customer Service.

### **Order Change and Cancellation**

Our terms for order cancellation or change are:

- Any cancellation of orders for stock products after order entry must be 30 days before shipping date.
- Any cancellation after order entry of build-to-order or build-to-specification products will be subject to a minimum \$50 or 15% charge, whichever is greater
- Any order for which material or labor have been expended will carry cancellation charges equal to the percentage completed or \$50, whichever is greater.
- Any customer change which adds cost to the manufacture of products will be charged at normal overhead and profit.

#### **Returned Goods**

We will accept for return certain of our products.

- Cataloged thermistors
- Certain other products which have been negotiated before order placement.

Return for credit requires:

- Customer Service gives prior approval, RA number and shipping instructions
- Products are in new condition
- Products are not obsolete

#### **Minimum Orders**

Our minimum order requirements are:

- For thermistor components, 100 pieces. For smaller quantities, contact our distributors or stocking representatives.
- For all types of sensor assemblies (mixed), \$75.

### **Exceptional Service**

Expected delivery for manufactured-to-order products is normally 4 weeks. When standard delivery needs to be improved with certainty, we offer exceptional service.

- **A**. Two-week delivery assuming material availability for all pre-engineered products.
- **B.** Best possible delivery will include full force effort (overtime) to complete and ship the product in minimum time.

Additional charges for A service are 25% of the normal price and 50% for B service.

On occasion, because of material shortages, exceptional service will be unable to meet your needs. Call Customer Service to establish that materials are available.

### **Limited Warranty**

We warrant our products against defects in materials and workmanship when the products are used according to their ratings and specifications. Our maximum liability is limited to repair or replacement (at our option) of defective products.

For sensors, sensor assemblies and special products, the warranty period is 1 year from shipment date. We will handle warranty repairs and replacements expeditiously. Contact Customer Service for instructions and best turn-around time.

For more information, contact us at 800 747-5367 or 937 427-1231 • Fax 937 427-1640 Info@YSI.com • www.YSI.com

### **Contacting the YSI Precision Temperature Group**

### For order placement and product information:

Ph 800.747.5367 (US) 937.427.1231, Option 1

Fax: 937 427-1640

Email: bpetrus@ysis.com (Bob Petrus) phenry@ysis.com (Phyllis Henry)

YSI Precision Temperature Group accepts purchase orders (with approved credit), payment in advance (via Visa or Mastercard) and checks. Special payment terms are available for international orders.

YSI Precision Temperature Group takes orders direct, sells through distributors, and has Manufacturer's Representatives located throughout the United States. Small quantity orders, particularly thermistors, should be forwarded to the nearest distributor. Below is a list of YSI Distributors and Manufacturer's Representatives in the United States. If you are located outside the U.S., please contact YSI Temperature Products Customer Service for your nearest Distributor or to purchase direct.

### **YSI Precision Temperature Group**

### Thermistor Distributors

YSI distributors stock YSI Precision Thermistors and Thermilinear components. Orders for less than 100 units must be directed to them.

Andruss-Peskin Corp. P.O. Box 268 63 S. Main St. Natick, MA 01760-0268 (508) 653-3919 800 878-3919 Fax: (508) 651-1924

RDP Corporation 5877 Huberville Avenue Dayton, OH 45431 (937) 253-6175 Fax: (937) 254-1951

BJ Wolfe Enterprises 5321 Derry Ave., Unit E Agoura Hills, CA 91301 818 889-8412 800 554-1224

Fax: 818 889-8417

Computer Aided Solutions 8588 Mayfield Road Chesterland, OH 44026 (440) 729-2570 Fax: (440) 729-2257

RJM Sales 454 Park Avenue Scotch Plains, NJ 07076 800 752-9055 (908) 322-7880 Fax: (908) 322-2160

Finnan Engineered Prod. 1149 Bellamy Rd. N., Unit 22 Scarborough, Ontario M1H 1H7 (416) 438-6070 Fax: (416) 438-8739 Newark Electronics 4810 N. Ravenswood Chicago, IL 60624 (800) 367-3573 Fax: (312) 275-9050

Thermx of California 31363 Medallion Drive Hayward, CA 94544 800 300-1161 (510) 441-7566 Fax: (510) 441-2414

### **YSI Precision Temperature Group**

### Manufacturer's Representatives

Manufacturer's Representatives are available in your area for technical and purchasing support of YSI Precision Temperature Group products.

Analog Associates Oakland, CA 94602 510 531-8896 Fax: 510 531-8897

Email: analog@ccnet.com www.analogassociates.com

Quadra Sales Corporation Beaverton, OR 97008 503 626-7550 Fax: 503 626-6960 Email: quadraor@aol.com www.quadrasales.com

Sales Technology Inc. Ft. Collins, CO 80525 303 530-9409 Fax: 970 663-0809 Email: bobshil@aol.com

Andruss-Peskin Corp. Natick, MA 01760-0268 508 653-3919 800 878-3919 Fax: 508 651-1924 Email:

sales@andruss-peskin.com www.andruss-peskin.com

Quantum Measurements Hoover, AL 35226 205 824-3380 Fax: 205 824-3315 Email: qmcglenn@aol.com

Advanced Industrial Sys Chesterfield, MO 63005 314 532-2477 Fax: 314 532-7385

Email: sales@advindsys.com

www.advindsys.com

Quantum Measurements Lutz, FL 33549 813 909-8322 Fax: 813 909-8622 Email: gmcfl@aol.com

EQS Systems Chesterland, OH 44026 440 729-2222 800 729-8084 Fax: 440 729-2257 Email: sales@eqssystems.com www.eqssystems.com

Quantum Measurements Smyrna, GA 30080 770 433-0093 Fax: 770 433-9254 Email: qmcrandy@aol.com

K-Technologies, Inc. Minneapolis, MN 55431 612 835-7615 Fax: 612 835-0180 Email: jkresse@hotmail.com

RJM Sales Scotch Plains, NJ 07076 908 322-7880 800 752-9055 Fax: 908 322-2160 Email: rjmnj@aol.com www.rjmsales.com

Quadra Sales Corporation Bothell, WA 98011 425 489-3428 Fax: 425 486-5784 Email: quadrawa@aol.com www.quadrasales.com RJM Sales Chadds Ford, PA 19317 610 358-4014 Fax: 610 358-3776 Email: rjmpa@aol.com www.rjmsales.com

Technical Component Sales of Southern California Costa Mesa, CA 92626 714 444-2276 Fax: 714 444-2278 Email:

techcompsales@earthlink.net www.sensortek.com

### Canada -

Hoskin Scientific Ltd. Vancouver, BC, V5T 1J7 604 872-7894 Fax: 604 872-0281 Email: salesv@hoskin.ca

Hoskin Scientific Ltd.
Burlington, Ontario, L7L 5L6
905 333-5510
Fax: 905 333-4976
Email: salesb@hoskin.ca

Hoskin Scientific Ltd. Montreal, Quebec, H4P 2L1 514 735-5267 Fax: 514 735-3454 Email: salesm@hoskin.ca