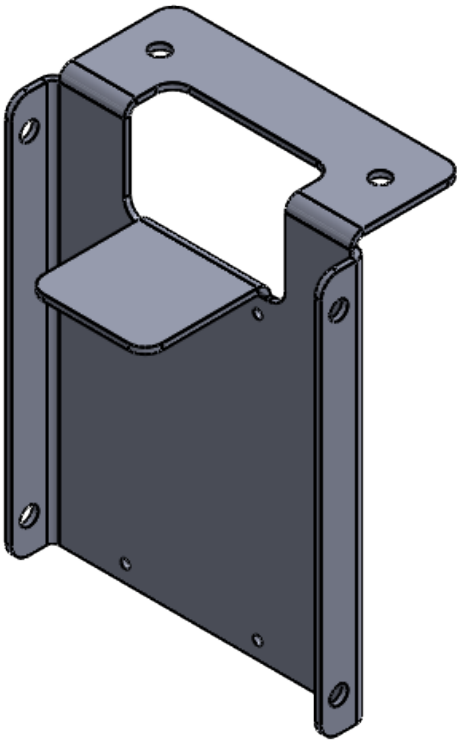
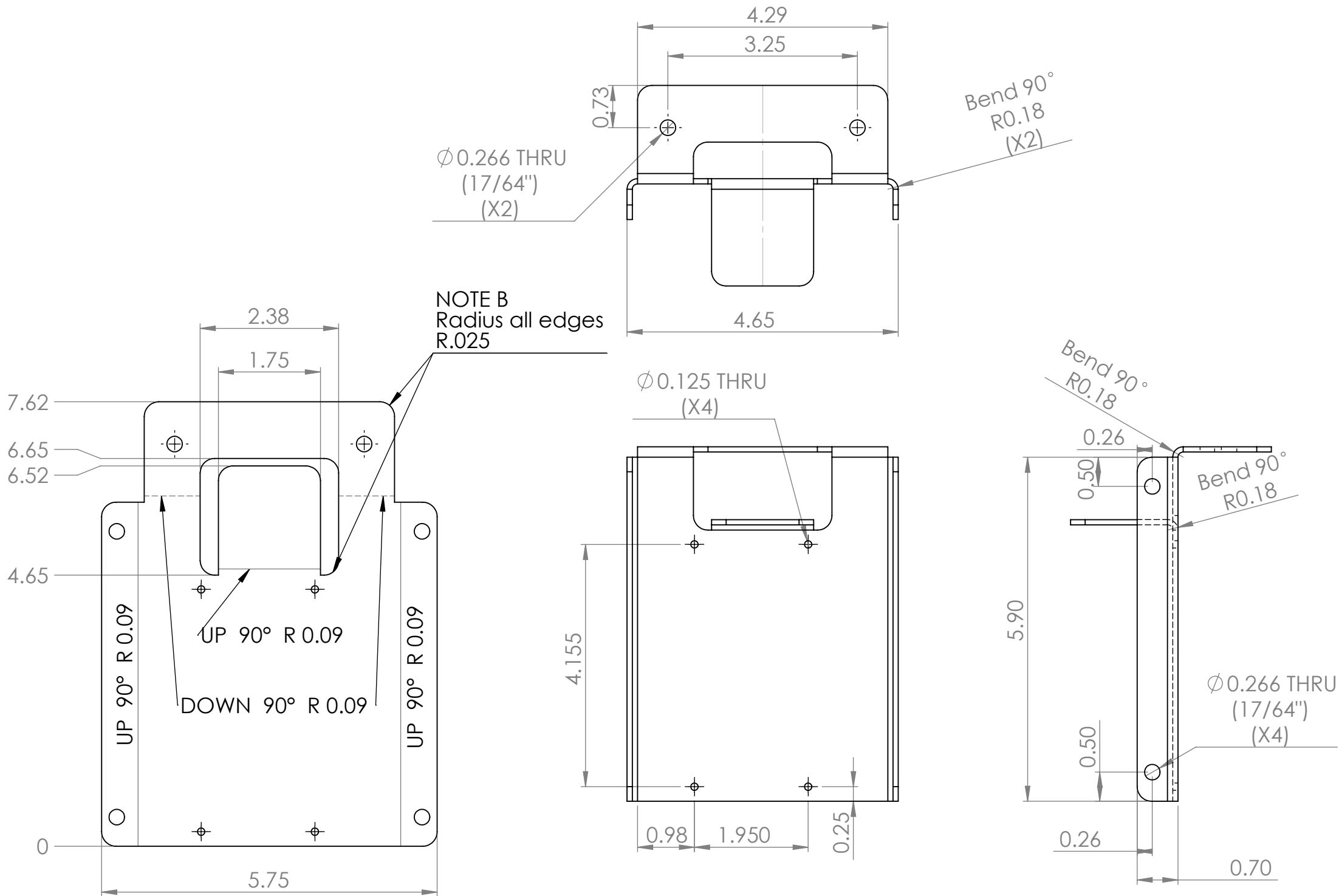


Revisions			
REV	ZONE	DESCRIPTION	DATE
	Sht1	-Modified overall height and width - Modified small hole positions - Changed larger holes all to 17/64" dia	7/27/2016



Part Name:
{FOCI}PopUp{PCB Frame}1

Notes:

- Material is: 0.09" nom. thk. 5052 Aluminum
- Qty Needed: 1/Assembly
- Surface finish:

UNLESS OTHERWISE SPECIFIED

NO MODIFICATION OF SPECIFIED DIMENSIONS OR MATERIALS IS ALLOWED UNLESS APPROVED BY NOAA ENGINEERS.

BREAK SHARP EDGES 0.005 MIN MACHINED FILLETS 0.015 MAX

SURFACE FINISH 125

DO NOT SCALE DRAWING

DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
ANGLES $\pm 1^\circ$
FRACTIONS $\pm 1/16$
DECIMALS
.X ± 0.05
.XX ± 0.02
.XXX ± 0.002

CAD FILE
{FOCI}PopUp{PCB Frame}1

THIRD ANGLE PROJECTION



DRAWN DPL DATE 07/13/16

CHECKED XXX DATE XXX



NOAA-PMEL
Engineering Division

7600 Sand Point Wy NE
Seattle, WA 98115
206-526-6800

PROJECT
Pop Up R1

SHEET NAME
PCB Frame

PLOT DATE
1/4/2018

SHEET
1 OF 1