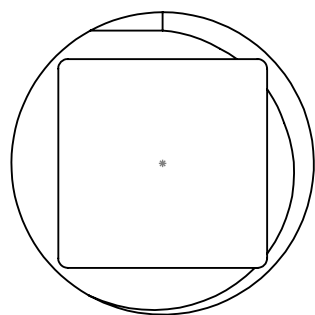
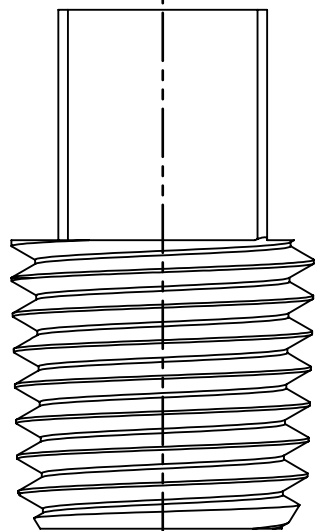


## DRAWING VIEW REVISIONS :

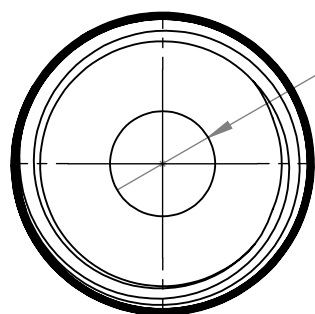
A. ENGINEER: XXX DATE: XX/05 ZONE: XX  
DESCRIPTION:



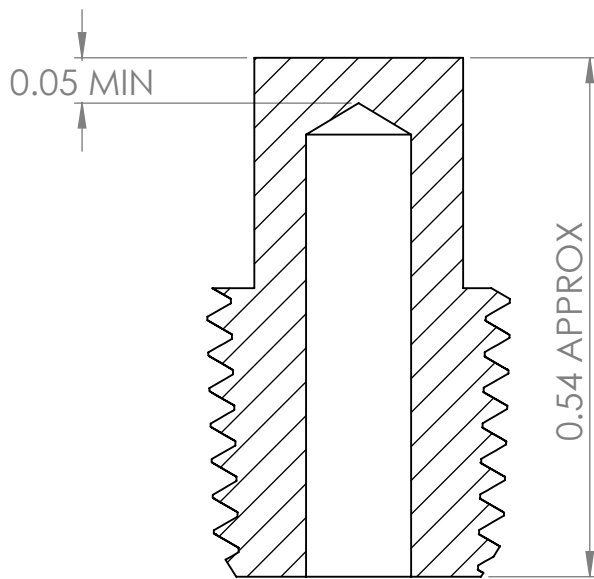
A



A



$\varnothing 0.1094 \nabla 0.46$



SECTION A-A

NOTE:  
0.54 Length of plug is approximate.  
Ensure at least 0.05 in. thickness  
remains at top of plug

## Part Name:

{FOCI}{PopUp}{Steel Thermistor Plug 1\_16 SAE}{1}

## Notes:

1. Material is: 18-8 Stainless Steel
2. Qty Needed: 1 /Assembly
3. Surface finish:

UNLESS OTHERWISE SPECIFIED

THIRD ANGLE PROJECTION



**NOAA-PMEL**  
Engineering Division

7600 Sand Point Wy NE  
Seattle, WA 98115  
206-526-6800

PROJECT

Pop Up R1

SHEET NAME  
Thermistor Plug Drill Instructions

PLOT DATE  
1/4/2018

NO MODIFICATION OF SPECIFIED  
DIMENSIONS OR MATERIALS IS  
ALLOWED UNLESS APPROVED  
BY NOAA ENGINEERS.

BREAK SHARP EDGES 0.005 MIN  
MACHINED FILLETS 0.015 MAX

SURFACE FINISH 125

DO NOT SCALE DRAWING

DIMENSIONS ARE IN INCHES

TOLERANCES ARE:

ANGLES  $\pm 1^\circ$ FRACTIONS  $\pm 1/16$ 

DECIMALS

.X  $\pm 0.05$ .XX  $\pm 0.02$ .XXX  $\pm 0.002$ 

CAD FILE

{FOCI}{PopUp}{Steel Thermistor Plug 1\_16 SAE}{1}

DRAWN  
DPLDATE  
06/14/16CHECKED  
XXXDATE  
XXX

SHEET

1 OF 1