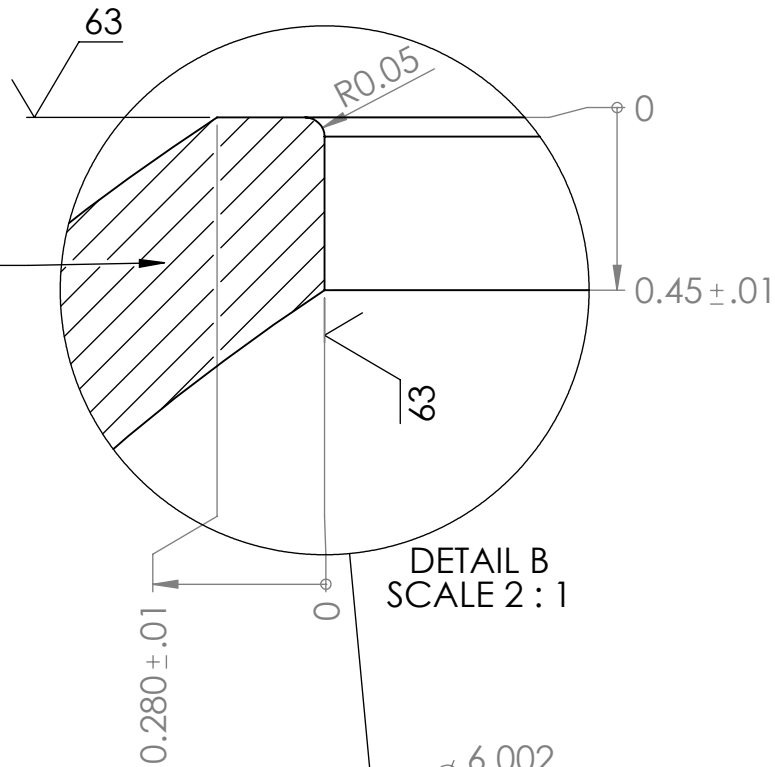
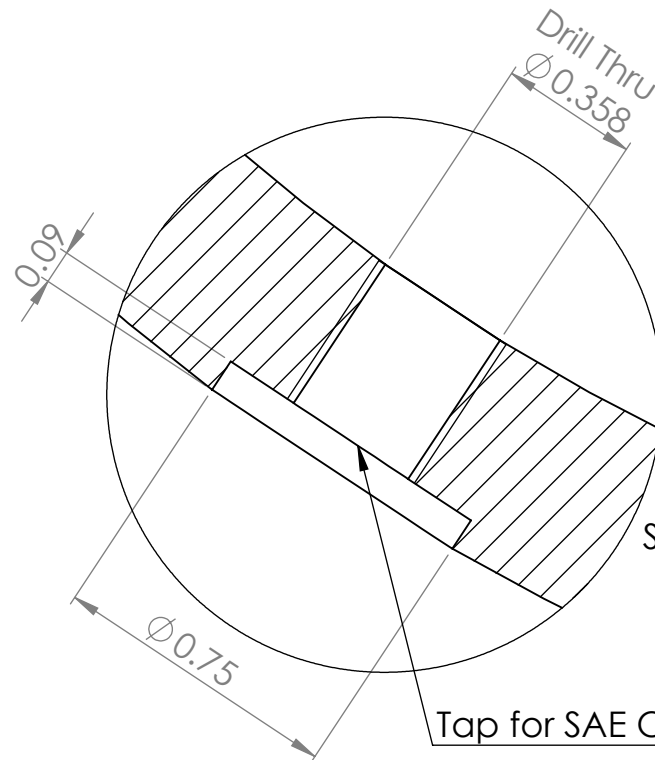


NOTE ON DETAIL B:
FIRST BORE HOLE DIA TO 6.000
THEN REMOVE MATERIAL
FROM TOP UNTIL
HORIZONTAL FACE=0.028

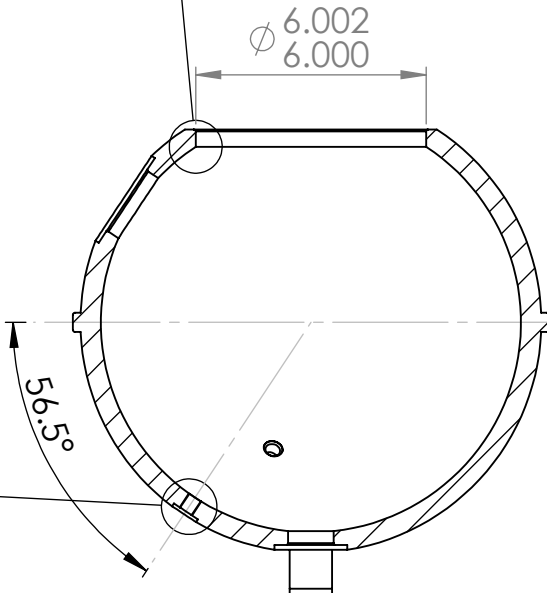
LAST RADIUS
APPROX R0.05
TO OBTAIN
VERTICAL FACE = 0.400
HORIZONTAL FACE =0.025



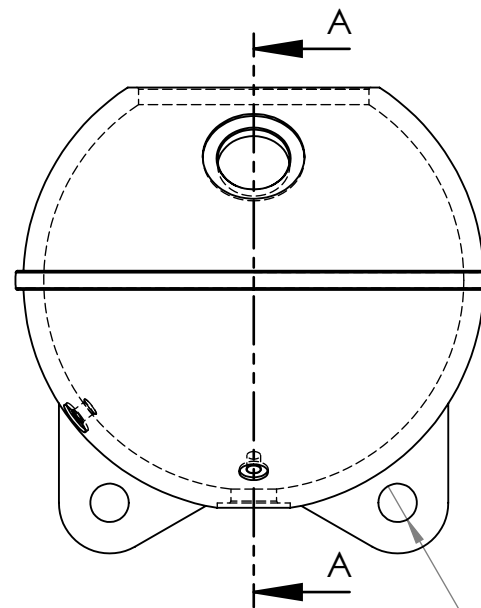
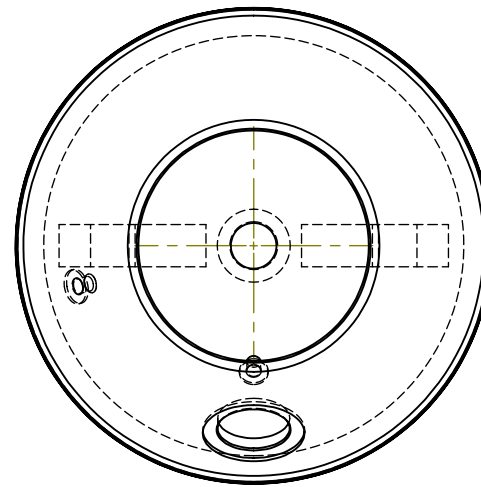
DETAIL B
SCALE 2 : 1



DETAIL M
SCALE 2 : 1

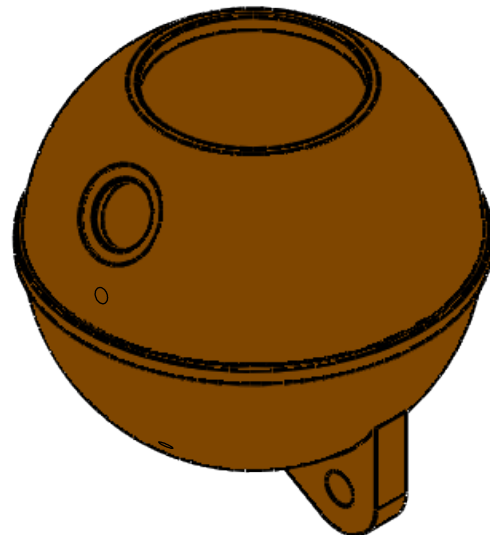


SECTION A-A



Ø 1.00 THRU
(X2)

7/16-20 UNF



Part Name:
{FOCI}{PopUp}{Trawl Float 12 Inch}{3}

Notes:

1. Material is: Material <not specified>ABS Plastic
2. Qty Needed: 1/Assembly
3. Surface finish:

UNLESS OTHERWISE SPECIFIED

NO MODIFICATION OF SPECIFIED
DIMENSIONS OR MATERIALS IS
ALLOWED UNLESS APPROVED
BY NOAA ENGINEERS.

BREAK SHARP EDGES 0.005 MIN
MACHINED FILLETS 0.015 MAX

SURFACE FINISH 125

DO NOT SCALE DRAWING

DIMENSIONS ARE
IN INCHES
TOLERANCES ARE:
ANGLES ±1°
FRACTIONS ±1/16
DECIMALS .X±0.05
.XX±0.02
.XXX±0.002

CAD FILE
{FOCI}{PopUp}{Trawl Float 12 Inch}{3}

THIRD ANGLE PROJECTION



DRAWN DATE
DPL 3/5/18

CHECKED DATE



NOAA-PMEL
Engineering Division

7600 Sand Point Wy NE
Seattle, WA 98115
206-526-6800

PROJECT

Pop Up Gen 3

SHEET NAME

12" Trawl Float - Sheet 1

PLOT DATE

5/11/2020

SHEET

1 OF 2

