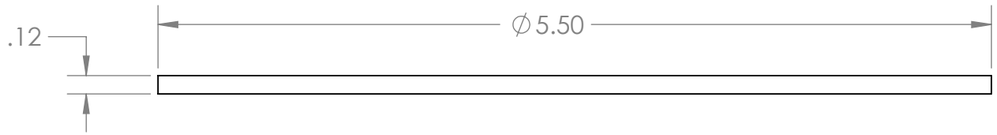
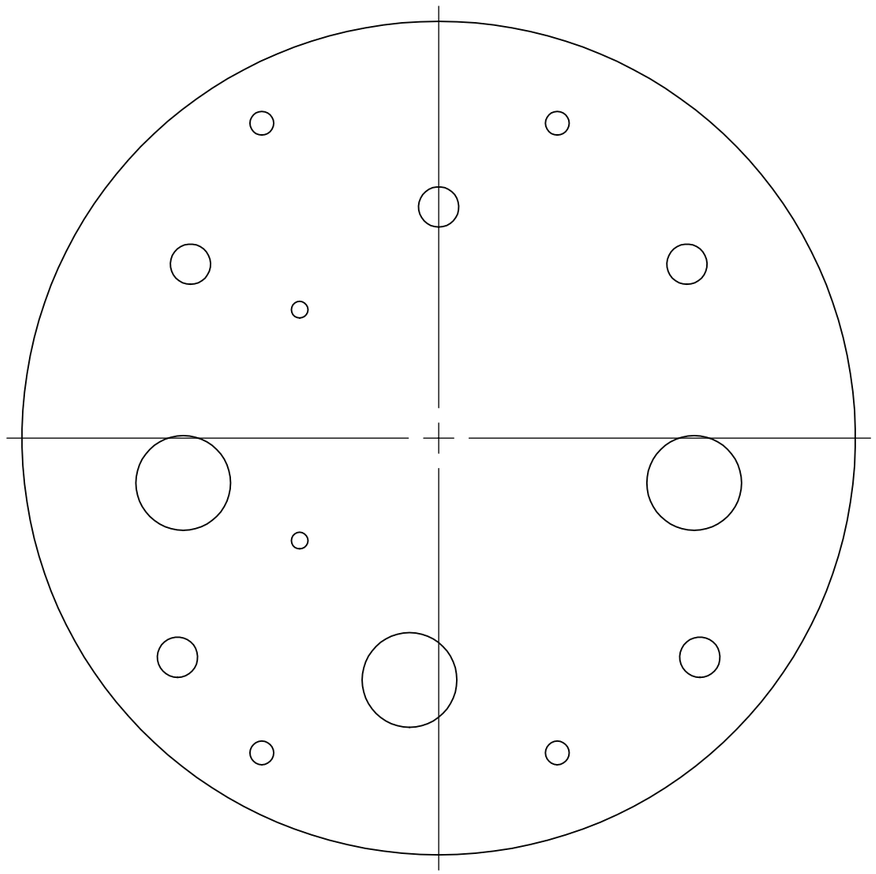
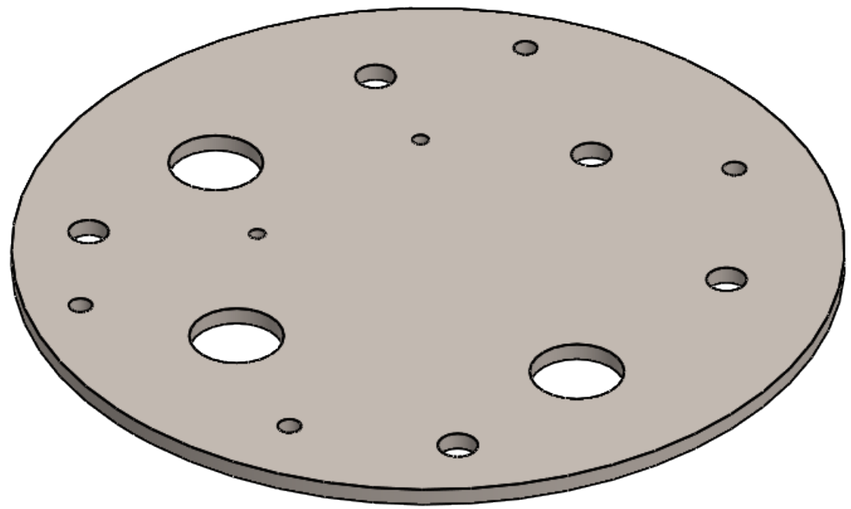


NOTE A:
Break All Edges





Part Name:
{FOCI}{PopUp}{PCB Circular Mount}{1}

Notes:
1. Material is: 0.12" nom. thk. 304 Stainless Steel
2. Qty Needed: 1/Assembly
3. Surface finish:

UNLESS OTHERWISE SPECIFIED

NO MODIFICATION OF SPECIFIED DIMENSIONS OR MATERIALS IS ALLOWED UNLESS APPROVED BY NOAA ENGINEERS.

BREAK SHARP EDGES 0.005 MIN
MACHINED FILLETS 0.015 MAX

SURFACE FINISH 125

DO NOT SCALE DRAWING

DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
ANGLES ±1°
FRACTIONS ±1/16
DECIMALS .X ±0.05
.XX ±0.02
.XXX ±0.005

THIRD ANGLE PROJECTION

DRAWN	DATE
DPL	5/8/2018
CHECKED	DATE
XXX	XXX

CAD FILE
{FOCI}{PopUp}{PCB Circular Mount}{1}

NOAA-PMEL
Engineering Division
7600 Sand Point Wy NE
Seattle, WA 98115
206-526-6800

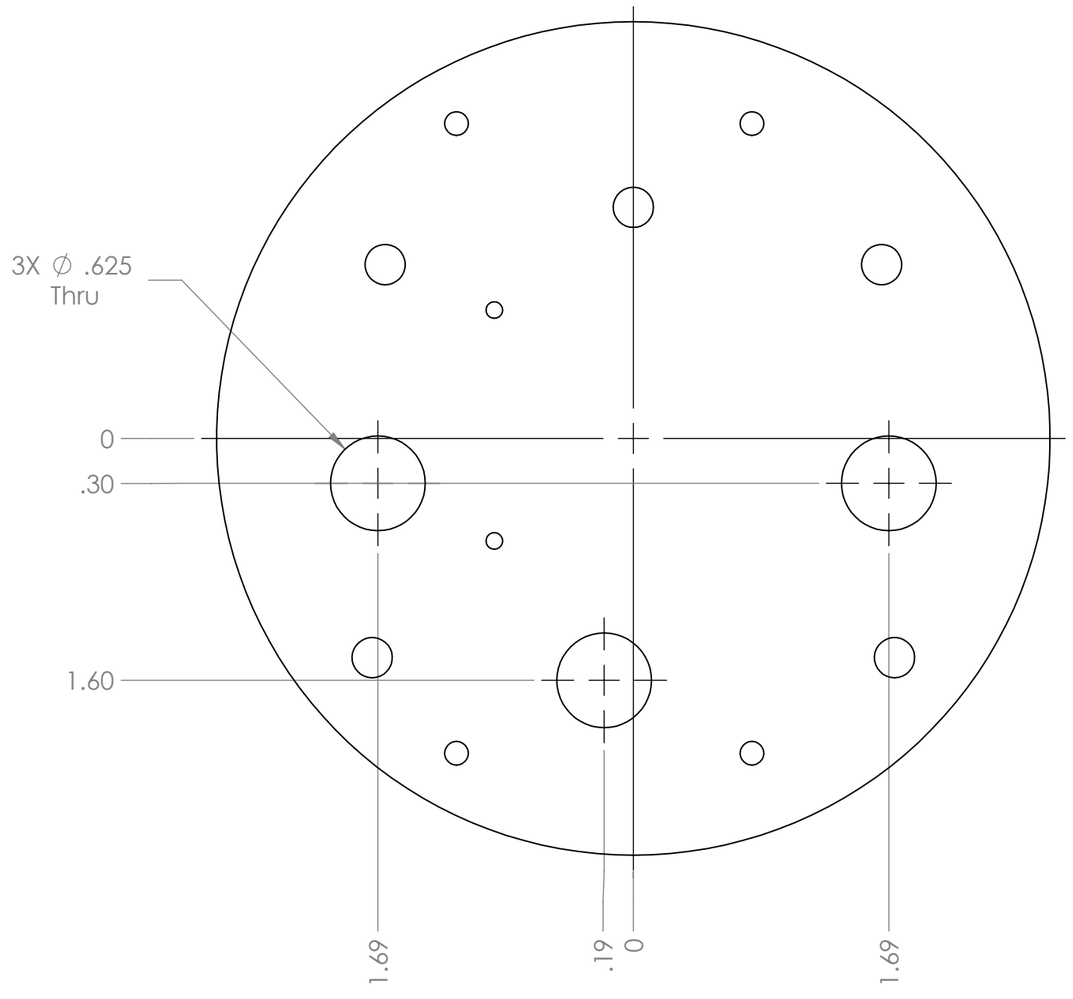
PROJECT
Pop Up Buoy Gen 3

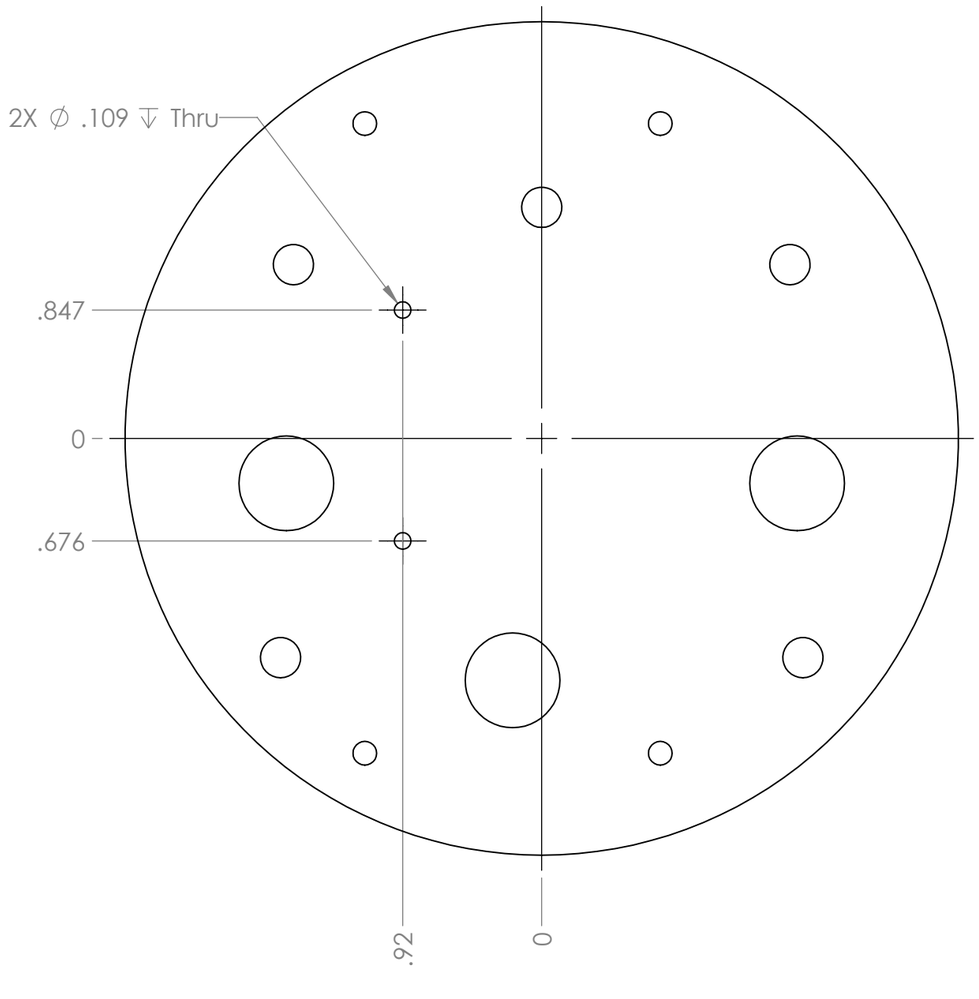
SHEET NAME
1-Whole Part

PLOT DATE
9/20/2018

SHEET
1 OF 3

NOTE A:
Break All Edges





Part Name:
{FOCI}{PopUp}{PCB Circular Mount}{1}

Notes:
1. Material is: 0.12" nom. thk. 304 Stainless Steel
2. Qty Needed: 1/Assembly
3. Surface finish:

UNLESS OTHERWISE SPECIFIED

NO MODIFICATION OF SPECIFIED DIMENSIONS OR MATERIALS IS ALLOWED UNLESS APPROVED BY NOAA ENGINEERS.

BREAK SHARP EDGES 0.005 MIN
MACHINED FILLETS 0.015 MAX

SURFACE FINISH 125

DO NOT SCALE DRAWING

DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
ANGLES ±1°
FRACTIONS ±1/16
DECIMALS .X ±0.05
.XX ±0.02
.XXX ±0.005

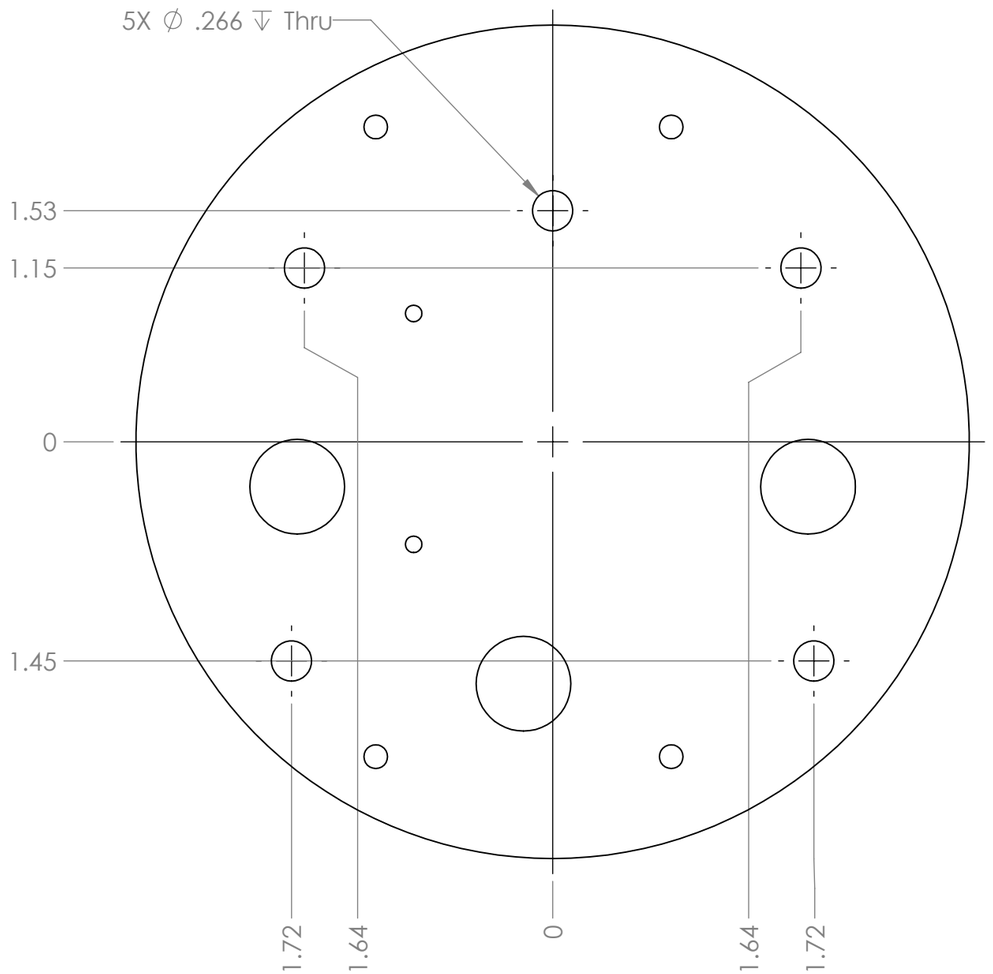
THIRD ANGLE PROJECTION

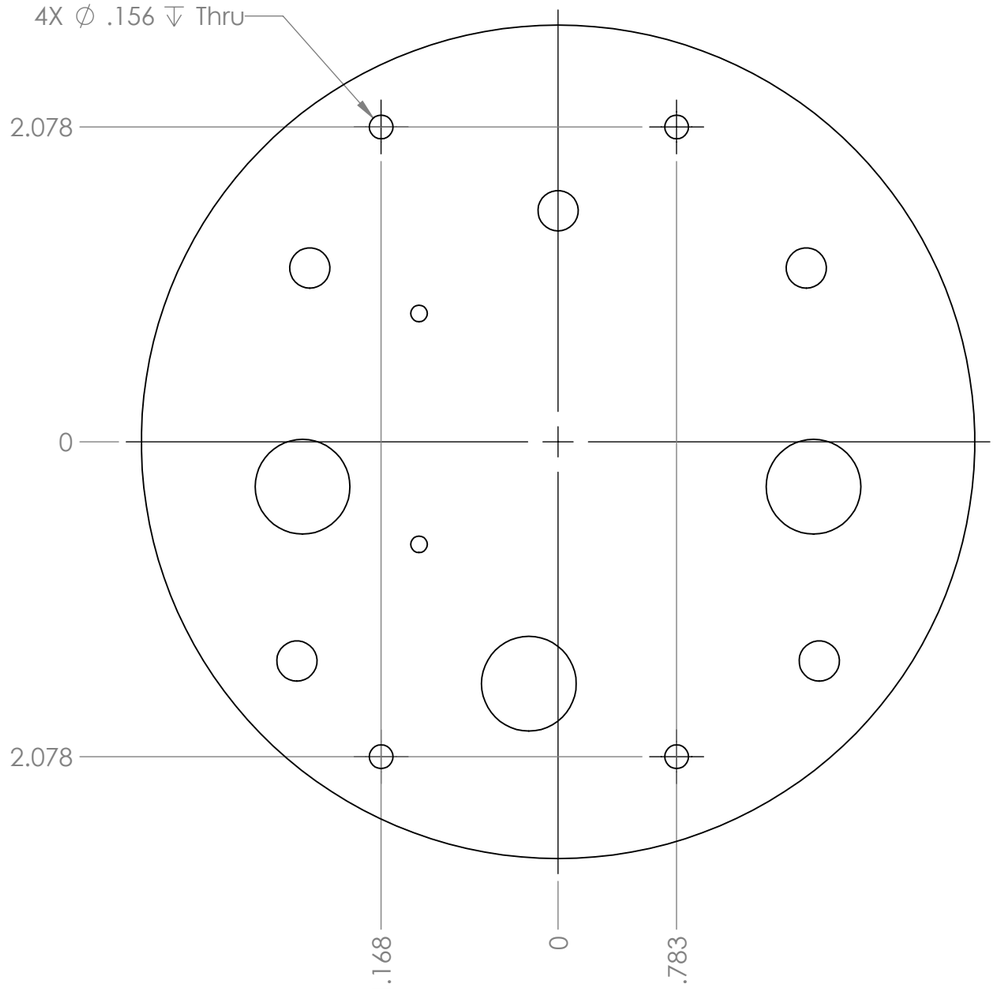
CAD FILE
{FOCI}{PopUp}{PCB Circular Mount}{1}

NOAA-PMEL
Engineering Division
7600 Sand Point Wy NE
Seattle, WA 98115
206-526-6800

DRAWN	DATE	PROJECT	
DPL	5/8/2018	Pop Up Buoy Gen 3	
CHECKED	DATE	SHEET NAME	PLOT DATE
XXX	XXX	2-Wiring and Iridium holes	9/20/2018
			SHEET 2 OF 3

NOTE A:
Break All Edges





Part Name:
{FOCI}{PopUp}{PCB Circular Mount}{1}

Notes:
1. Material is: 0.12" nom. thk. 304 Stainless Steel
2. Qty Needed: 1/Assembly
3. Surface finish:

UNLESS OTHERWISE SPECIFIED

NO MODIFICATION OF SPECIFIED DIMENSIONS OR MATERIALS IS ALLOWED UNLESS APPROVED BY NOAA ENGINEERS.

BREAK SHARP EDGES 0.005 MIN
MACHINED FILLETS 0.015 MAX

SURFACE FINISH 125

DO NOT SCALE DRAWING

DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
ANGLES ±1°
FRACTIONS ±1/16
DECIMALS .X ±0.05
.XX ±0.02
.XXX ±0.005

THIRD ANGLE PROJECTION

CAD FILE
{FOCI}{PopUp}{PCB Circular Mount}{1}

NOAA-PMEL
Engineering Division
7600 Sand Point Wy NE
Seattle, WA 98115
206-526-6800

DRAWN	DATE	PROJECT	
DPL	5/8/2018	Pop Up Buoy Gen 3	
CHECKED	DATE	SHEET NAME	PLOT DATE
XXX	XXX	3-Standoff and PCB Holes	9/20/2018
			SHEET 3 OF 3