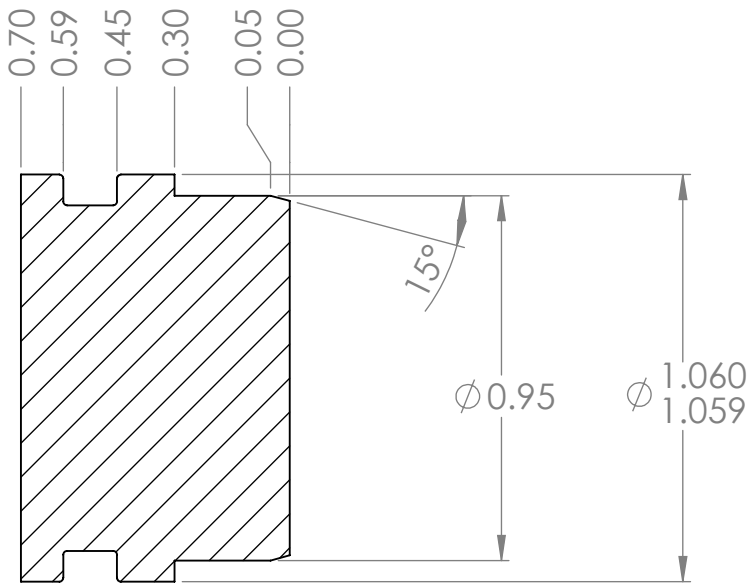
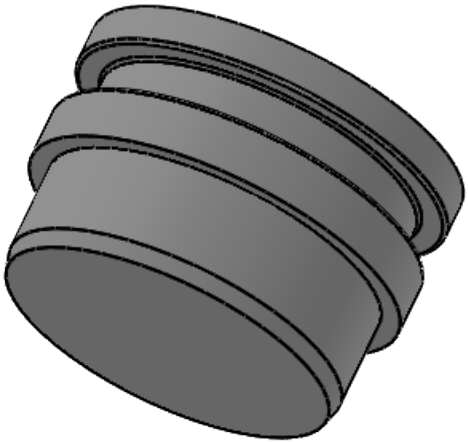
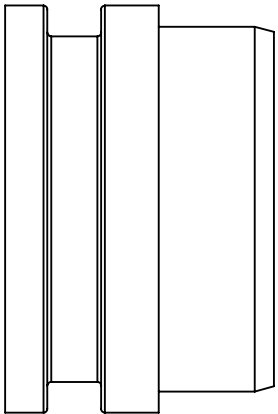
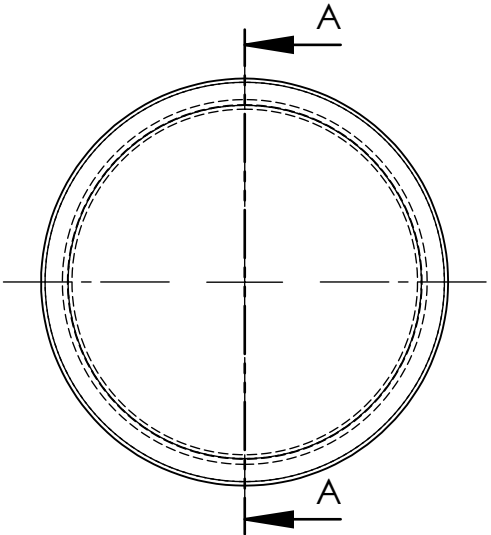


O-RING GLAND DETAIL

O-RING PART NUMBER- 2-118  
GLAND BOTTOM RADIUS (R)- 0.010 +/-0.005  
GLAND WIDTH (W)- 0.140 +/-0.003  
GLAND DEPTH (D)- 0.080 +/-0.001



SECTION A-A




Part Name:  
{FOCI}PopUp{Pressure Sensor Dummy Plug}{1}

- Notes:
1. Material is: Ertalyte PET-P Plastic
  2. Qty Needed: 2 /Assembly
  3. Surface finish:

UNLESS OTHERWISE SPECIFIED	
NO MODIFICATION OF SPECIFIED DIMENSIONS OR MATERIALS IS ALLOWED UNLESS APPROVED BY NOAA ENGINEERS.	DIMENSIONS ARE IN INCHES
	TOLERANCES ARE:
	ANGLES ±1°
	FRACTIONS ±1/16
BREAK SHARP EDGES 0.005 MIN MACHINED FILLETS 0.015 MAX	DECIMALS .X±0.05
	.XX±0.02
	.XXX±0.002
SURFACE FINISH 125	
DO NOT SCALE DRAWING	

THIRD ANGLE PROJECTION	
DRAWN	DATE
DPL	6/22/16
CHECKED	DATE
CM	6/23/16

		7600 Sand Point Wy NE Seattle, WA 98115 206-526-6800	
NOAA-PMEL Engineering Division			
PROJECT			
Pop Up R1			
SHEET NAME		PLOT DATE	
Pressure Dummy Plug		9/20/2018	
SHEET		1 OF 1	

CAD FILE  
{FOCI}PopUp{Pressure Sensor Dummy Plug}{1}