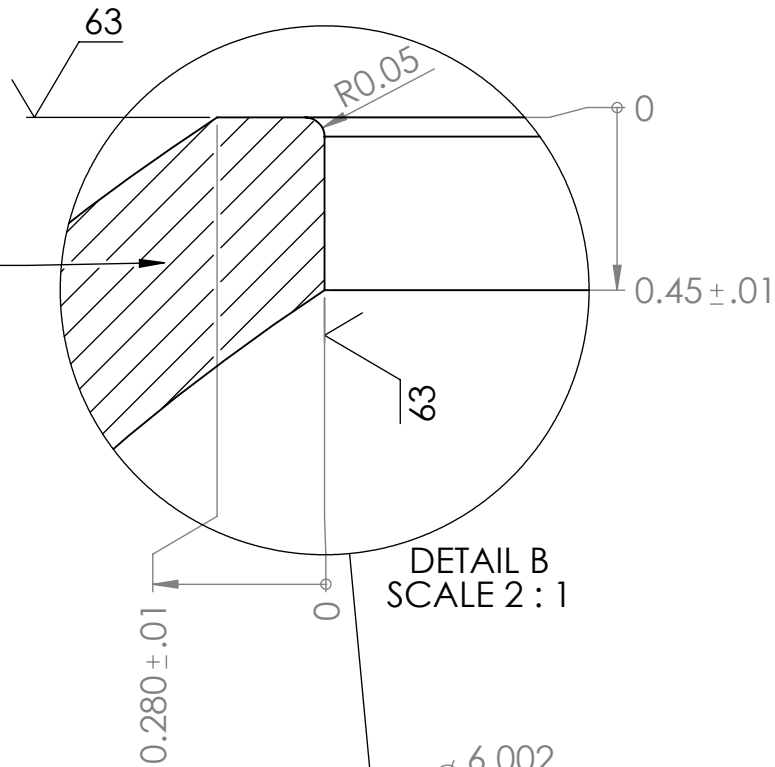
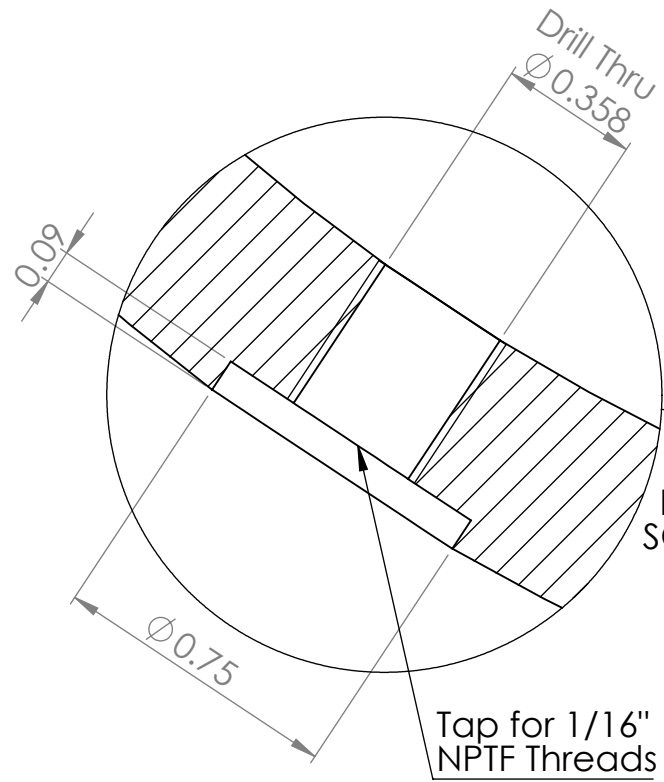


NOTE ON DETAIL B:
FIRST BORE HOLE DIA TO 6.000
THEN REMOVE MATERIAL
FROM TOP UNTIL
HORIZONTAL FACE=0.028

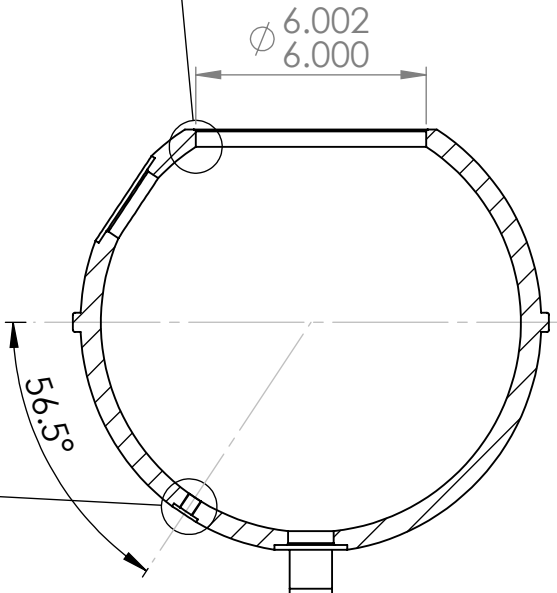
LAST RADIUS
APPROX R0.05
TO OBTAIN
VERTICAL FACE = 0.400
HORIZONTAL FACE =0.025



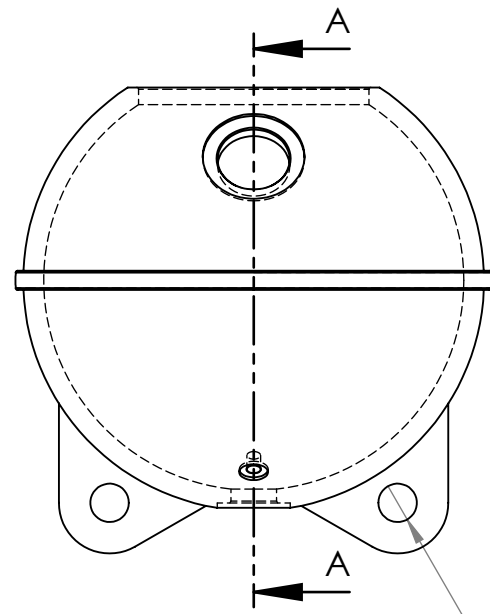
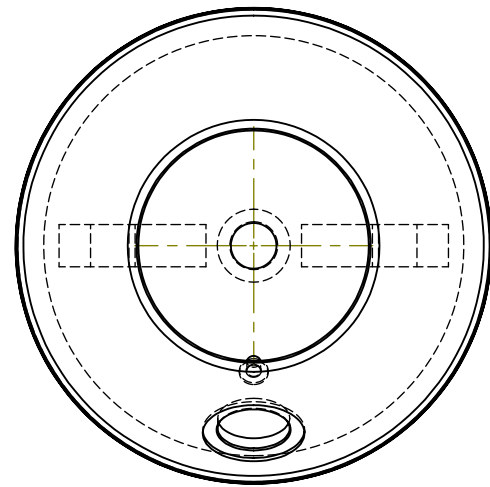
DETAIL B
SCALE 2 : 1



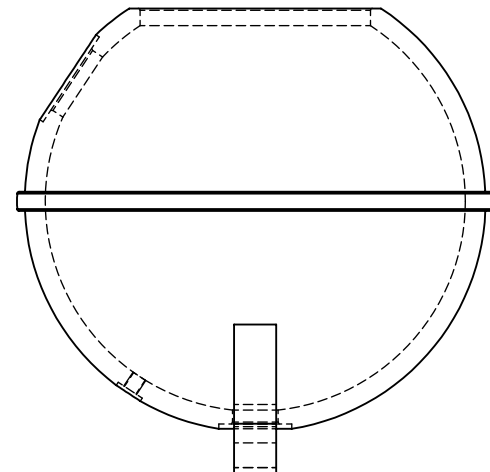
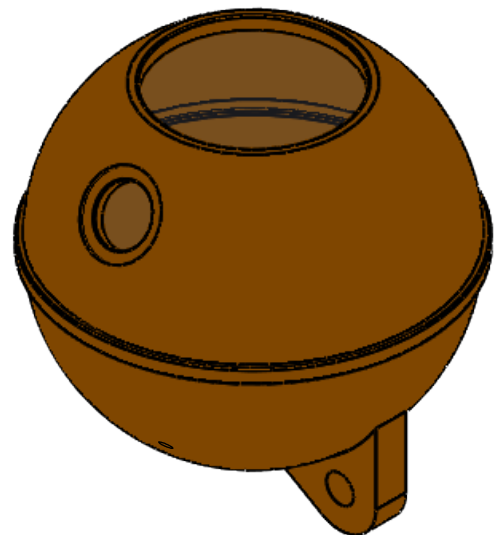
DETAIL M
SCALE 2 : 1



SECTION A-A



Ø 1.00 THRU
(X2)



Part Name:
{FOCI}{PopUp}{Trawl Float 12 Inch}{2}

- Notes:
1. Material is: Material <not specified>ABS Plastic
 2. Qty Needed: 1/Assembly
 3. Surface finish:

UNLESS OTHERWISE SPECIFIED
NO MODIFICATION OF SPECIFIED
DIMENSIONS OR MATERIALS IS
ALLOWED UNLESS APPROVED
BY NOAA ENGINEERS.
BREAK SHARP EDGES 0.005 MIN
MACHINED FILLETS 0.015 MAX
SURFACE FINISH 125
DO NOT SCALE DRAWING

DIMENSIONS ARE
IN INCHES
TOLERANCES ARE:
ANGLES ±1°
FRACTIONS ±1/16
DECIMALS .X±0.05
.XX±0.02
.XXX±0.002
CAD FILE
{FOCI}{PopUp}{Trawl Float 12 Inch}{2}

THIRD ANGLE PROJECTION
DRAWN DATE
DPL 3/5/18
CHECKED DATE

NOAA-PMEL
Engineering Division

7600 Sand Point Wy NE
Seattle, WA 98115
206-526-6800

PROJECT
Pop Up Gen 3

SHEET NAME
12" Trawl Float - Sheet 1

PLOT DATE
9/20/2018

SHEET
1 OF 2

