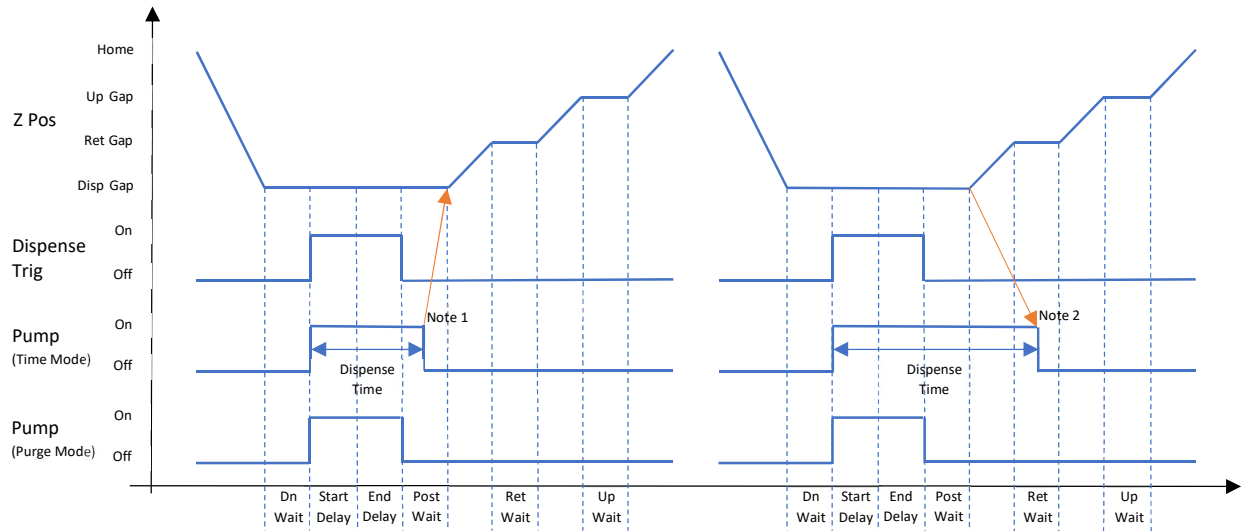


Command DOT_P

Dot Precision – Z motion from moving to DispGap until UpGap is interpolated by Motion Card

Type 1: External Pump Operation (HM, PP, Timed)

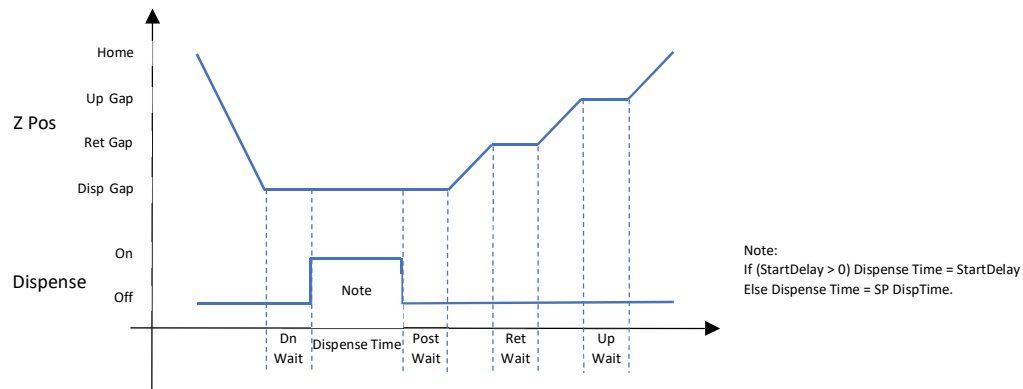


Note 1: Pump Dispense time is less the Needle at Disp Gap.

Note 2: Pump Dispense time is more than DnWait + StartDelay + EndDelay + PostWait. Material is dispensing while moving up.

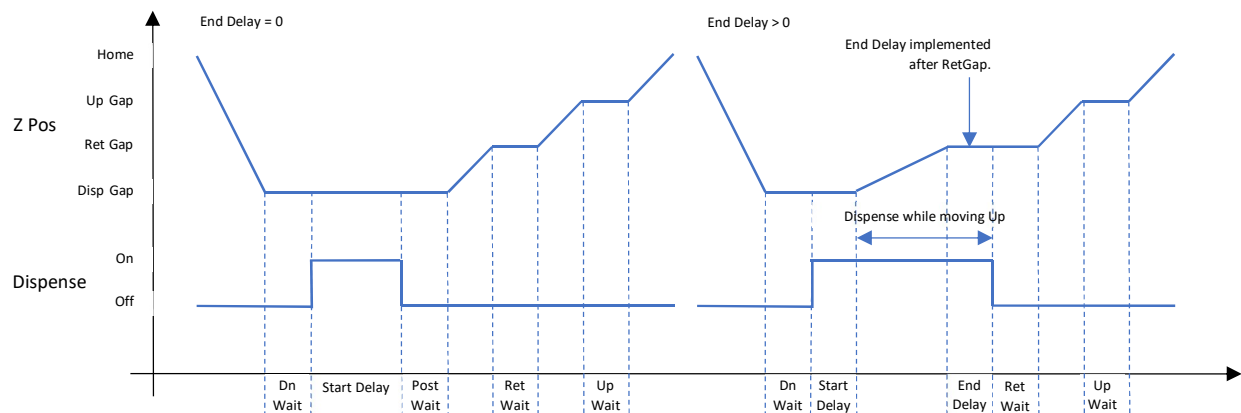
External Pump Timing Chart

Type 2: SynchroPulse (SP) Operation



SynchroPulse Timing Chart

Type 3: Time Pressure (TP) Operation



Time Pressure Timing Chart

Command LINE_MULTI

002 LINE_MULTI

Head No

0

Dispense

True

Count

Line Count

5

Line No

0

Goto

Prev

Next

Line 0

Pos XY

(mm)

0.000

0.000

Set

Edit

Length

(mm)

-

Disp

0

Model No

0

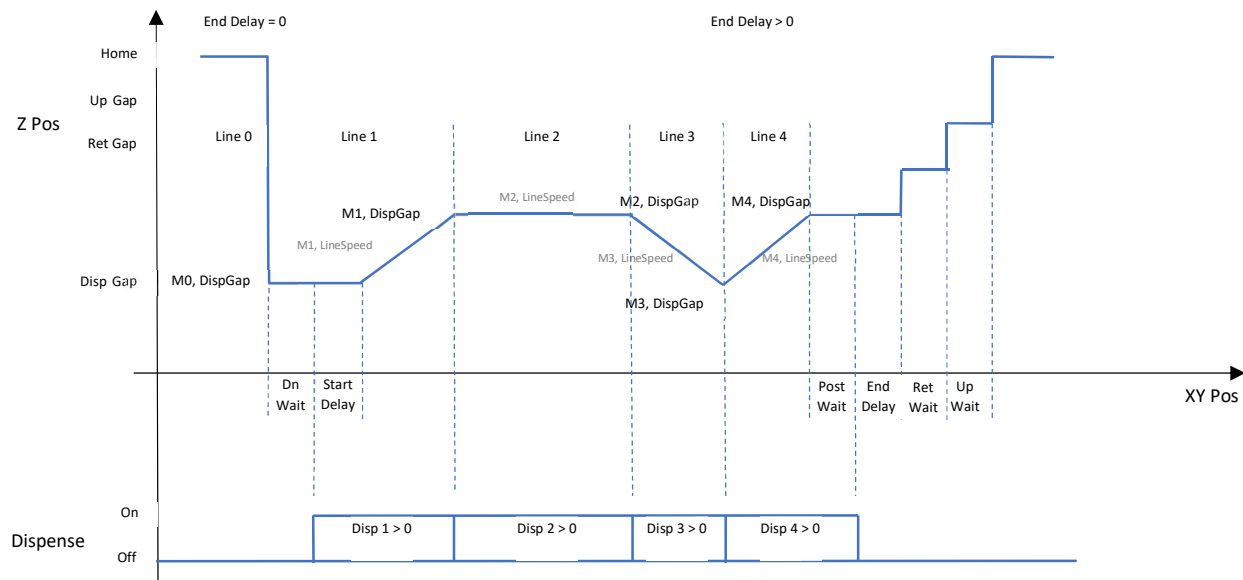
Edit

No	X	Y	Model	Disp
0	0.000	0.000	0	0
1	0.000	-10.000	1	1
2	0.000	-60.000	2	1
3	0.000	-70.000	3	1
4	0.000	-60.000	4	0

OK

Cancel

Line Count	Define the total number of lines.
Line No	Current selected Line No. – Position of the Selected Line No. Line 0
Pos XY	Position of the Selected Line. Line 0 is the MoveTo Position.
Length	Length of the Selected Line. Line 0 has not value.
Disp	Set the Selected Line Dispense On/Off
Model No	Model No of the Selected Line.
OK	Confirm and update settings and close window.
Cancel	Discard settings and close window.



LINE_MULTI Timing Chart