# AMS Osram - Spikes Casting Dispensing Machine – ICC

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## Introduction

The core principle of ICC is to dispense randomly selected units for an initial test, analyse the results, and adjust the dispensing volume for the remaining units to achieve the desired test outcome.

In **Pass 1**, a predefined set of units from the Panel is dispensed with an initial volume. The Panel is then tested, and the ICC Server processes the test data to compute the necessary volume adjustments.

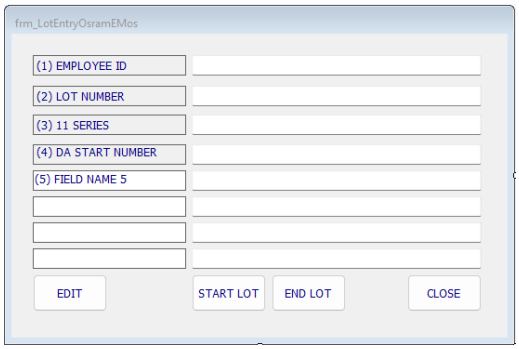
In **Pass 2**, the remaining units are dispensed using the newly determined volume to optimize the test results.

## Definitions

| | |
|---|---|
| **Input File** | Input file in xml format to retrieve from **Input Folder** to obtain initial volume. The file sample as in Appendix. |
| **Output File** | Output file in text file format located in **Output Folder** to retrieve new volume. The file sample as in Appendix. |
| **Input Folder** | Configurable Directory<br>The location to retrieve **Input File**. |
| **Output Folder** | Configurable Directory<br>The location to retrieve **Output File**. |
| **Tile ID** | The ID for the tile, scanned or manual entry by **READ_ID** command. |
| **Pass 1 Tile ID list** | A collection of **Tile ID**s stored locally that has been dispense as Pass 1. |
| **Pass 2 Tile ID list** | A collection of **Tile ID**s stored locally that has been dispense as Pass 2. |

## Lot Entry

User Interface to enter Lot Data. The first 4 fields, **EMPLOYEE ID**, **LOT NUMBER**, **11 SERIES** and **DA START NUMBER** are compulsory while 4 fields are user definable.




| Field | Desription | Usage |
|---|---|---|
| **EMPLOYEE ID** | Enter Employee ID | Record purposes only. |
| **LOT NUMBER** | Lot Number on traveller | Filename of **Output File**. |
| **11 SERIES** | 11 Series on traveller | Used to Auto Load Device.<br>Filename of **Input File**. |

| | | |
|---|---|---|
| **DA START NUMBER** | DA Start Number on traveller | Filename of **Input File**. |
| **Field5** (optional) | User configurable field. | Record purposes only. |
| **Field6** (optional) | User configurable field. | Record purposes only. |
| **Field7** (optional) | User configurable field. | Record purposes only. |
| **Field8** (optional) | User configurable field. | Record purposes only. |

### Run Condition – No Lot Entry

1. The initial volume will be based on the Z_PATH volume setting.
2. No Input File or Output File checking required.

### Run Condition – Lot Entry

| Process/Condition | Description |
|---|---|
| Lot Entry. | Select **Lot Entry**.<br>Scan in lot information.<br>Select **Start Lot**.<br>*Recipe name of {11 SERIES} will be automatically loaded.* |
| If Recipe load fail. | Prompt error "Recipe not found or load fail.".<br>*User needs to manually dispose the tile.* |
| Load magazine. | Load magazine. |
| Start operation. | Select **Start**. |

### Run Tile

| Process/Condition | Description |
|---|---|
| Tile loading. | Load tile to **Pro Station**. |
| | Scan **Tile ID**. |
| | Cross check local **Pass 2 Tile ID list**. If Tile ID exist, |
| Pass 2 Tile ID exists | Prompt error "Tile ID has completed Pass 2".<br>*User needs to manually dispose the tile.* |
| Pass 2 Tile ID do not exist. | Cross check local **Pass 1 Tile ID list**. |
| Pass 1 Tile ID exists | Goto **Run Pass 2**. |
| Pass 1 Tile ID do not exist. | Goto **Run Pass 1**. |

### Run Pass 1

| Process/Condition | Description |
|---|---|
| **Input File** check. | Check for **Input File**. |
| **Input File** do not exist. | Prompt error "Input File is not found."<br>*User needs to manually dispose the tile.* |
| **Input File** exist. | Retrieve **Input File**. Decode the initial volume by element *InitialDispenserSetting="0.8"*. Update the volume as **Current Dispense Volume**. |
| Unit selection. | Select PreMap 1.<br>*PreMap 1 is the selected Pass 1 units to be dispensed.* |
| Dispense. | Run dispense. |
| Complete. | Unload tile. |

### Run Pass 2

| Process/Condition | Description |
|---|---|
| **Output File** check. | Check for **Output File**. |

| | |
|---|---|
| **Output File** do not exist. | Prompt error “Output File is not found.”<br>*User needs to manually dispose the tile.* |
| **Output File** exist. | Retrieve **Output File**. Check for **TileID**. |
| **TileID** do not exist. | Prompt error “TileID is not found.”<br>*User needs to manually dispose the tile.* |
| **TileID** exist.<br>Update new volume. | Decode the new volume of **TileID**. Update the new volume as **Current Dispense Volume**.<br>*If multiple similar **TileID** exist, the last **TileID** of the list will be applied.* |
| Unit selection. | Select PreMap 2.<br>*PreMap 2 is the selected Pass 2 units to be dispensed.* |
| Dispense. | Run dispense. |
| Complete. | Unload tile. |

## Appendix

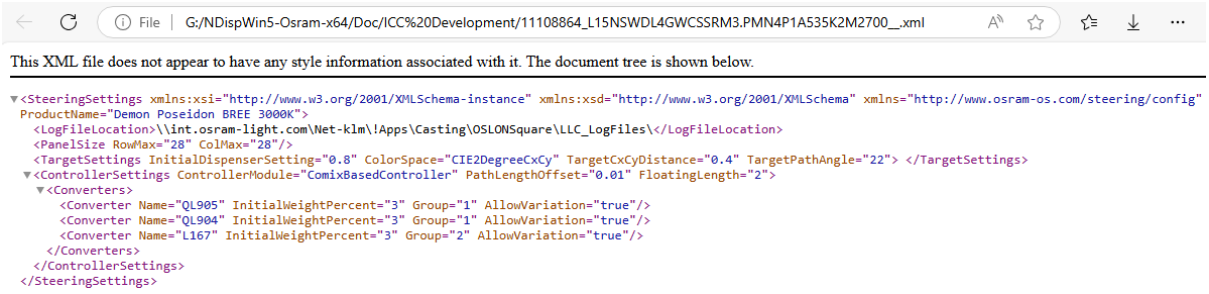
### Sample Input File

**Filename**: {**Input Folder**}\{**11 SERIES**}_{**DA START NUMBER**}__.xml
Note:

- underscore between {**11 SERIES**} and {**DA START NUMBER**}
- ends with 2 underscores.

**Example**: {**Input Folder**}\11108864_L15NSWDL4GWCSSRM3.PMN4P1A535K2M2700__.xml

**Example content**:




```
<SteeringSettings xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance" xmlns:xsd="http://www.w3.org/2001/XMLSchema" xmlns="http://www.osram-os.com/steering/config" ProductName="Demon Poseidon BREE 3000K">
    <LogFileLocation>\\int.osram-light.com\Net-klm\!Apps\Casting\OSLONSquare\LLC_LogFiles\</LogFileLocation>
    <PanelSize RowMax="28" ColMax="28"/>
    <TargetSettings InitialDispenserSetting="0.8" ColorSpace="CIE2DegreeCxCy" TargetCxCyDistance="0.4" TargetPathAngle="22"> </TargetSettings>
    <ControllerSettings ControllerModule="ComixBasedController" PathLengthOffset="0.01" FloatingLength="2">
        <Converters>
        <Converter Name="QL905" InitialWeightPercent="3" Group="1" AllowVariation="true"/>
        <Converter Name="QL904" InitialWeightPercent="3" Group="1" AllowVariation="true"/>
        <Converter Name="L167" InitialWeightPercent="3" Group="2" AllowVariation="true"/>
        </Converters>
    </ControllerSettings>
</SteeringSettings>
```

### Sample Output File

**Filename**: {**Output Folder**}\{Lot Number}.txt
**Example**: {**Output Folder**}\LOTABCD.txt

**Content:**
The file contains list of lines of Panel ID, Dispense 1 and Dispense 2 volume semi-colon (;) delimited.
Panel;Dispenser1;Dispenser2
{Tile ID 1};{Head 1 Volume 1};{Head 2 Volume 2}
{Tile ID 2};{Head 1 Volume 2};{Head 2 Volume.2}
…
{Tile ID n};{Head 1 Volume n};{Head 2 Volume.n}

**Example content:**
Panel;Dispenser1;Dispenser2
JMC1234;1.1112;1.1016
JMC1235;1.1242;1.0735
JMC1236;1.1034;1.1143
JMC1237;1.1143;1.1023
JMC1234;1.1200;1.1200

End of document.