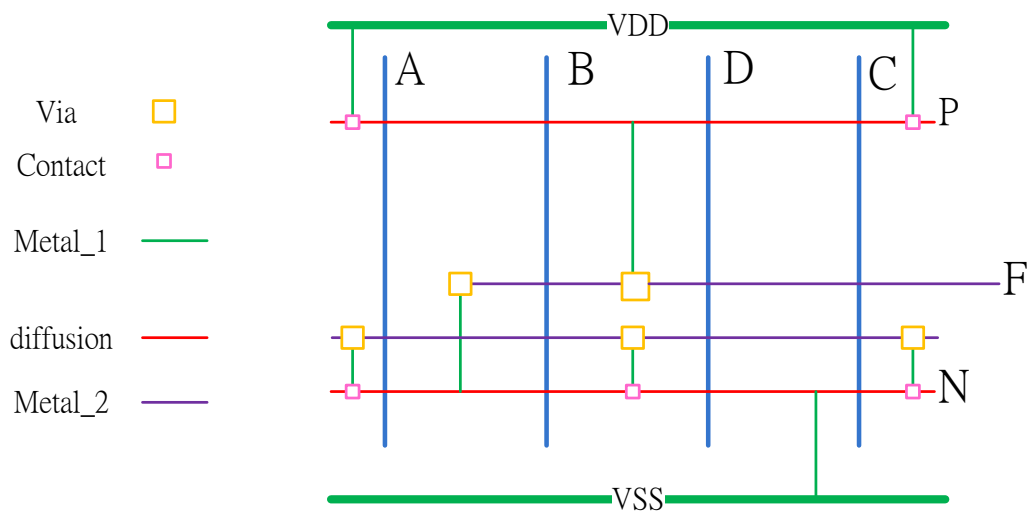
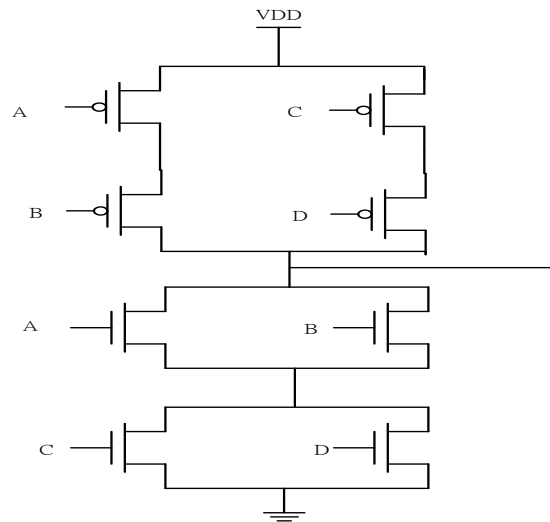


## 2010 VLSI Solution of Midterm Examination

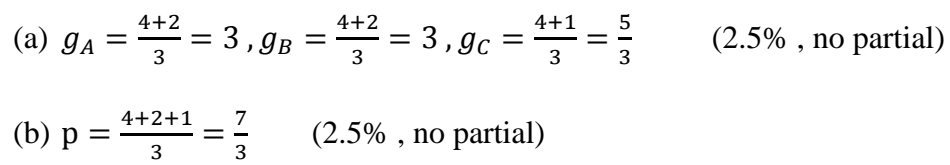
1.

Ans:

$$F = \overline{(A + B). (C + D)}$$



### Method(1)



(a)  $g_A = \frac{4+2}{3} = 3, g_B = \frac{4+2}{3} = 3, g_C = \frac{4+1}{3} = \frac{5}{3}$  (2.5% , no partial)

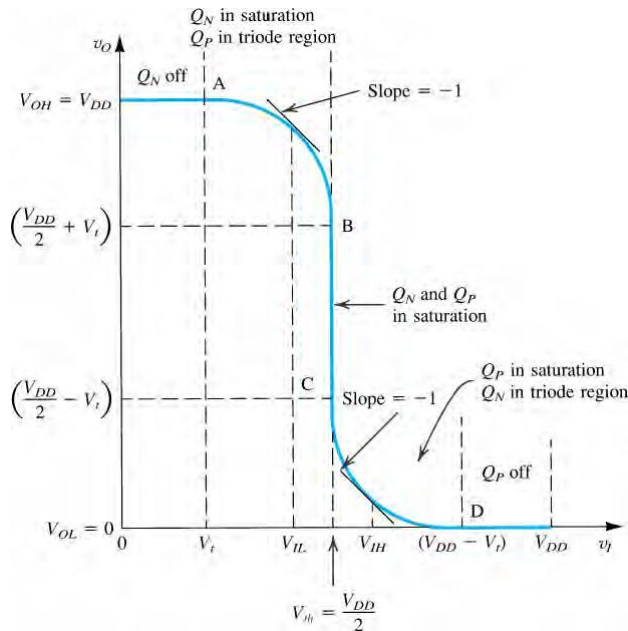
(b)  $p = \frac{4+4+2+1}{3} = \frac{11}{3}$  (2.5% , no partial)

3.

(a) 2.5%

**Ans:**  $(W/L)_p = 6\mu\text{m}/0.18\mu\text{m}$

(b) 2.5% (one correct: 1.5%)



$$NM_H = V_{OH} - V_{IH}$$

$$NM_L = V_{IL} - V_{OL}$$

$$(V_{OH})A = (V_{OH})B = (V_{OH})C$$

$$(V_{OL})A = (V_{OL})B = (V_{OL})C$$

and

$$(V_{IH})A < (V_{IH})B < (V_{IH})C$$

$$(V_{IL})A > (V_{IL})B > (V_{IL})C$$

Therefore

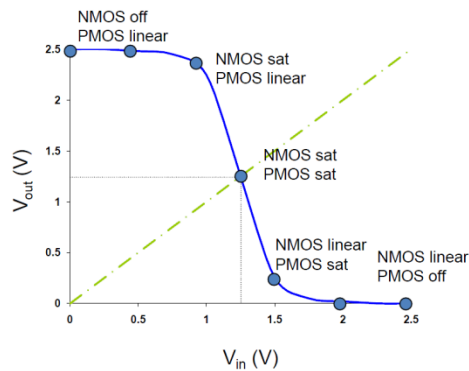
**Ans:**

$$NM_H: A < B < C$$

$$NM_L: A > B > C$$

4.

**Ans:**



Region	nMOS	pMOS
A	cutoff	linear
B	Sat.	linear
C	Sat.	Sat.
D	linear	Sat.
E	linear	cutoff

5.

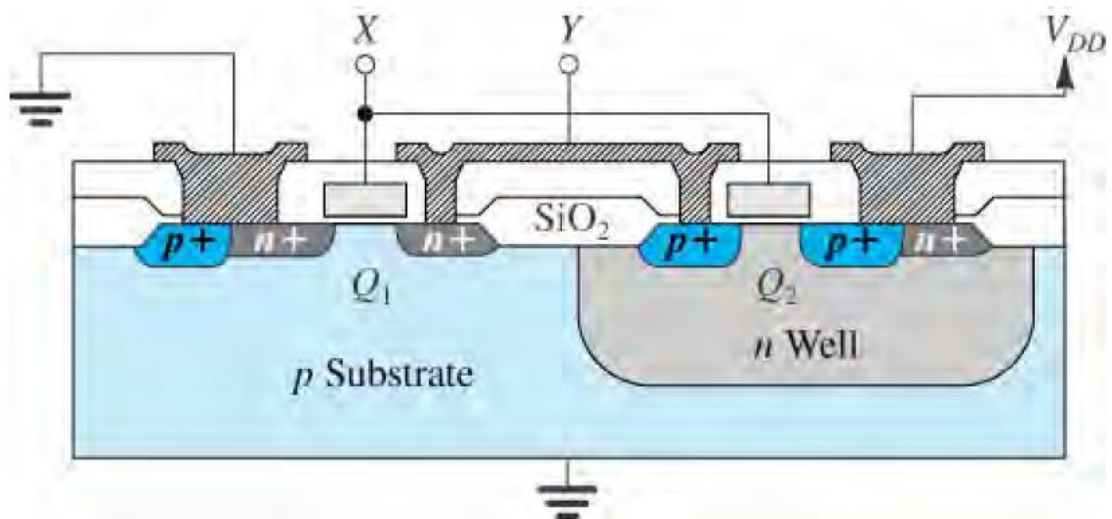
**Ans:**

i,d,j,b,c,f,a,l,g,h,k,m

6.

**Ans:**

(a) (v) → (i) → (ii) → (iii) = (iv) → (vii) → (vi) (2.5% , no partial)



(b)

(2.5% , no partial)

7.

Initial value:  $V_{out1} = V_{out2} = 0V$

**Ans:**

(a) 2.5% v

$V_{out1} = 0 \rightarrow 1V$

$V_{out2} = 0 \rightarrow 0.5V$

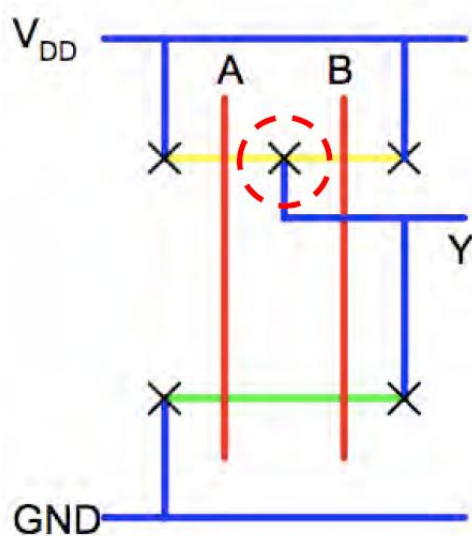
(b) 2.5% (one correct: 1.5%)

$V_{out1} = 0 \rightarrow 0.9V$

$V_{out2} = 0 \rightarrow 0.4V$

8.

**Ans:**



9.

Ans:

(a)

$$d = gh + p = 2$$

$$f_{osc} = \frac{1}{2Nd'} = \frac{1}{2 \times 9 \times 2 \times 1k \times 10f} = 2.778G \text{ (Hz)}$$

(b)

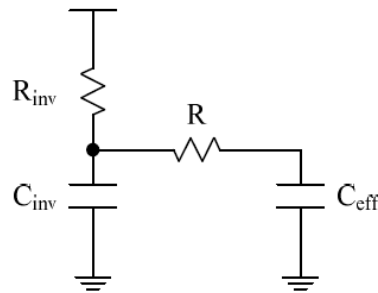
Unit inverter  $g_{avg}=1$

Skewed inverter  $g_{avg}=\frac{5}{4}$

$$f_{osc} = \frac{1}{2Nd} = \frac{1}{2 \times 9 \times 2 \times 1k \times 10f \times \frac{5}{4}} = 2.22G \text{ (Hz)}$$

10.

Ans:



$$R_{inv} = 1k, \quad C_{inv} = 10f \quad R = \frac{0.1}{um} * 1mm = 100ohm$$

$$C_{gd} = \frac{0.3f}{um} * 1mm = 0.3pF, \quad C_{adj} = \frac{0.2f}{um} * 1mm = 0.2pF$$

a) For  $X=0 \rightarrow 1$ ,  $Y=0 \rightarrow 1$ ,  $C_{eff} = C_{gnd}$

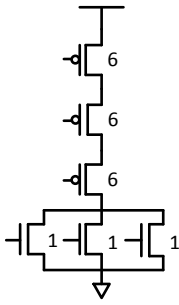
$$Tpd = R_{inv} * C_{inv} + (R + R_{inv}) * C_{eff} = 340ps$$

b) For  $X=1 \rightarrow 0$ ,  $Y=0 \rightarrow 1$ ,  $C_{eff} = C_{gnd} + 2C_{adj}$

$$Tpd = R_{inv} * C_{inv} + (R + R_{inv}) * C_{eff} = 780ps$$

11.

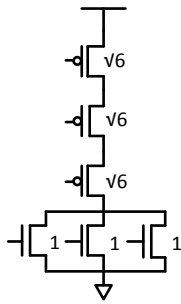
(a)



$$g_{avg} = \frac{6+1}{3}$$

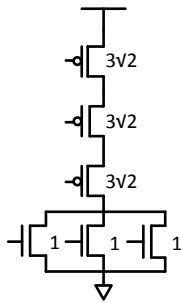
(b)

Method(1)



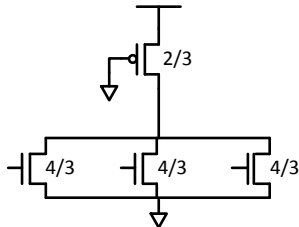
$$g_u = \frac{\sqrt{6}+1}{\frac{\sqrt{6}}{3} + \frac{\sqrt{6}}{6}} = 2.816, g_d = \frac{\sqrt{6}+1}{2+1} = 1.15, g_{avg} = \frac{g_u+g_d}{2} = 1.983$$

Method(2)



$$g_u = \frac{3\sqrt{2}+1}{\sqrt{2} + \frac{\sqrt{2}}{2}} = 2.47, g_d = \frac{3\sqrt{2}+1}{2+1} = 1.748, g_{avg} = \frac{g_u+g_d}{2} = 2.109$$

Method(3)



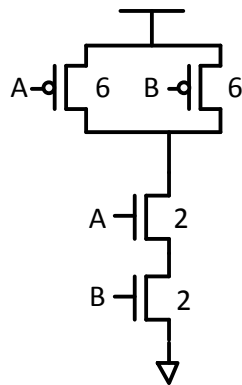
$$g_u = \frac{\frac{4}{3}}{1} = \frac{4}{3}, g_d = \frac{\frac{4}{3}}{\frac{4}{3}} = \frac{4}{9}, g_{avg} = \frac{g_u+g_d}{2} = \frac{8}{9}$$

12.

Due to the defect of the question, you can get the score for following computation:

**Method 1.**

(a) 2.5%



**Ans:** (gu: 1%, gd: 1%, gavg: 0.5%)

$$g_u = \frac{6 + 2}{6 + 3} = \frac{8}{9}$$

$$g_d = \frac{6 + 2}{2 + 1} = \frac{8}{3}$$

$$g_{avg} = \frac{\frac{8}{9} + \frac{8}{3}}{2} = \frac{16}{9}$$

(b) 2.5%

**Ans. 1:**

Because of resizing A to  $\frac{5}{6}$ , then resistance of A is  $\frac{6}{5}R$ , which is larger than the original  $R$

$\therefore$  we can't get the correct size of B for keeping the resistance as the same as original.

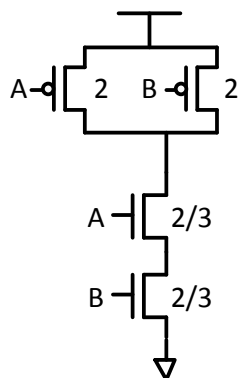
**Ans. 2:**

Under the condition of keeping the pull-down resistance the same, we need to minimize the effect of B. Therefore we have to resize B as big as possible for over large size of A, which is resized to bigger than the effective pull-down resistance  $R$  from the request of (b).

You can get the score for similar answers above.

**Method 2.**

(a)



**Ans:** (gu: 1%, gd: 1%, gavg: 0.5%)

$$g_u = \frac{2 + \frac{2}{3}}{2 + 1} = \frac{8}{9}$$

$$g_d = \frac{2 + \frac{2}{3}}{\frac{1}{3} + \frac{2}{3}} = \frac{8}{3}$$

$$g_{avg} = \frac{\frac{8}{9} + \frac{8}{3}}{2} = \frac{16}{9}$$

(b)

Ans: (WB: 1.5%)

$$\frac{1}{\frac{6}{5} + \frac{1}{WB}} = \frac{1}{3}$$

$$\rightarrow WB = \frac{5}{9}$$

$\therefore$  Ans: (guA & gdA: 1% OR guB & gdB: 1%)

$$guA = \frac{2 + \frac{5}{6}}{2 + 1} = \frac{17}{18}$$

$$guB = \frac{2 + \frac{5}{9}}{2 + 1} = \frac{23}{27}$$

$$gdA = \frac{2 + \frac{5}{6}}{\frac{1}{3} + \frac{2}{3}} = \frac{17}{6}$$

$$gdB = \frac{2 + \frac{5}{9}}{\frac{1}{3} + \frac{2}{3}} = \frac{23}{9}$$

**You can get the score for either guA & gdA or guB & gdB.**

**13.**

$$a) D = NF^{1/N} + \sum_{i=1}^{n1} Pi + (N - n1)Pinv$$

$$b) \frac{dD}{dN} = -F^{1/N} \ln F^{1/N} + F^{1/N} + Pinv = 0 \quad \text{and } \rho = F^{1/N}, Pinv = 1$$

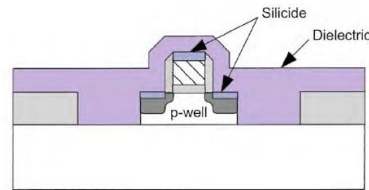
Thus, the above equation can be rewritten to

$$Pinv + \rho(1 - \ln \rho) = 0, \text{ and plug in } Pinv = 1, \text{ we can find that } \rho = 3.59$$



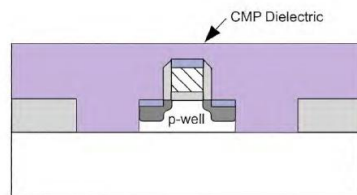
14.

- (a) Salicide: **self-aligned silicide** Refractory metal to **reduce the interconnection**



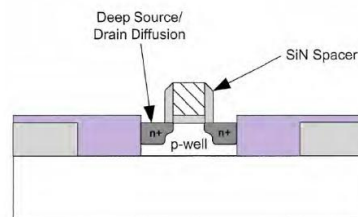
**resistance of gate, source/drain.**

- (b) CMP : Structure **planarization** for **further stack process.**



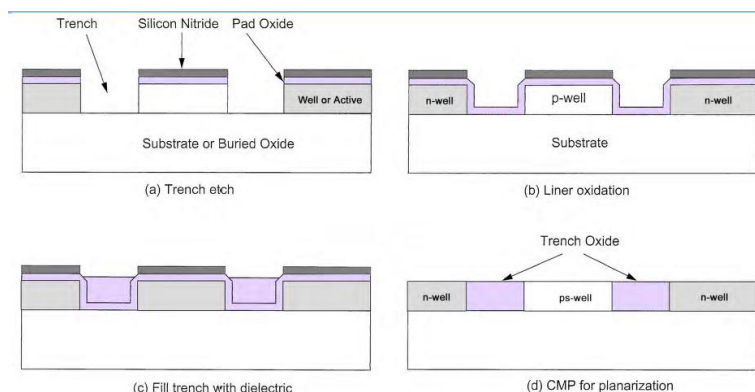
- (c) High-K: Replacing the silicon dioxide gate dielectric with a high- $\kappa$  material allows **increased gate capacitance** without the concomitant **leakage** effects, (**thinner EOT**)

- (d) LDD: **Reduce electrical field of drain junction & hot-electron damage; High sheet**



**resistance.**

- (e) STI: Shallow Trench **Isolation** High density & better isolation, need Chemical Mechanical Polishing (CMP) to planarize the structure. (**without bird's beak(LOCOS)**)



(get 1% when match one **red-mark**, 2% max)

**15.**

(a) 5%

**Find gavg:**

$$g_u = \frac{\frac{4}{3}}{\frac{2}{3} + \frac{1}{3}} = \frac{4}{3}$$

$$g_d = \frac{\frac{4}{3}}{2 + 1} = \frac{4}{9}$$

$$g_{avg} = \frac{\frac{4}{3} + \frac{4}{9}}{2} = \frac{8}{9}$$

**Find pavg:**

$$p_u = \frac{8 \times \frac{4}{3} + \frac{2}{3}}{\frac{2}{3} + \frac{1}{3}} = \frac{34}{3}$$

$$p_d = \frac{8 \times \frac{4}{3} + \frac{2}{3}}{2 + 1} = \frac{34}{9}$$

$$p_{avg} = \frac{\frac{34}{3} + \frac{34}{9}}{2} = \frac{68}{9}$$

**Find path delay:**

$$G = 1 \times \frac{8}{9} = \frac{8}{9}$$

$$F = GBH = \frac{8}{9} \times 1 \times \frac{64}{4}$$

$$P = 1 + \frac{68}{9} = \frac{77}{9}$$

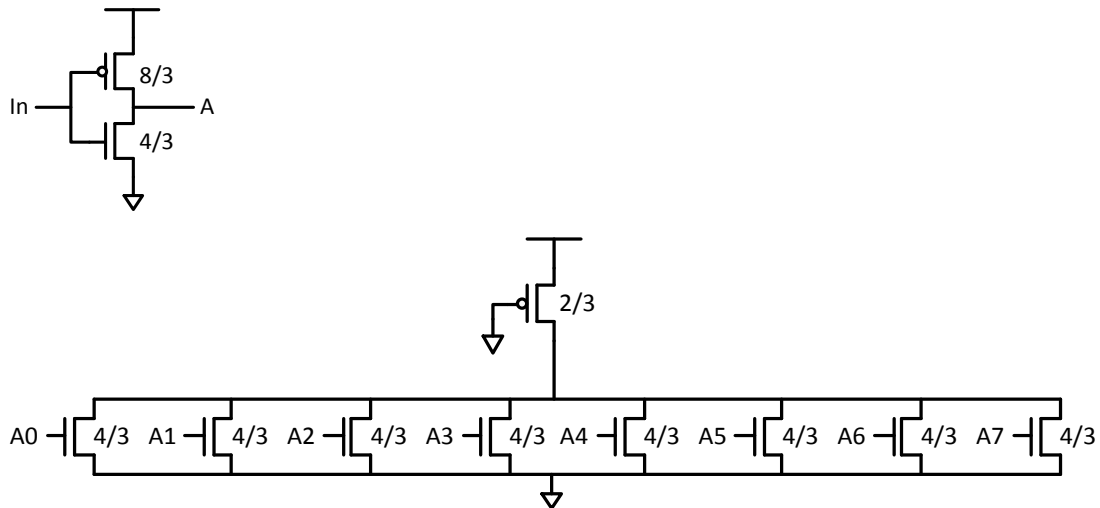
$$N = 2$$

$$D = 2 \times \sqrt{\frac{128}{9}} + \frac{77}{9} = \frac{77 + 48\sqrt{2}}{9} = 16.1$$

**Ans: 16.1 (Time Unit)**

(b.) 5%

**Ans 1:**



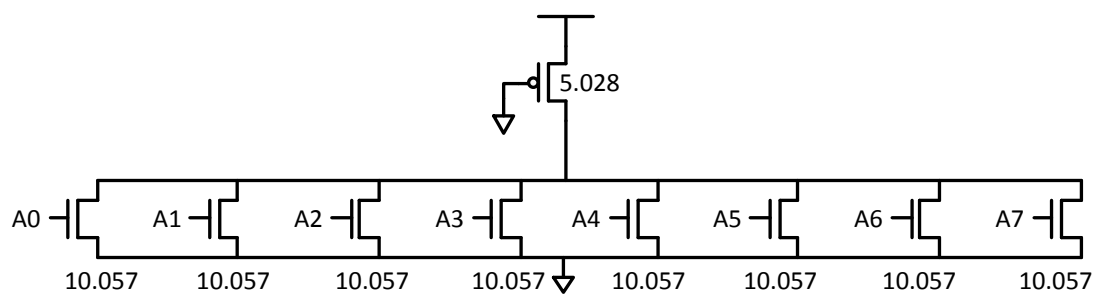
**Ans 2:**

$$f = \sqrt{F} = \sqrt{\frac{128}{9}} = gh = \frac{8}{9} \times \frac{64}{x}$$

$$\rightarrow x = 15.085$$

$$\text{PMOS: } 15.085 \times \frac{\frac{2}{3}}{\frac{2}{3} + \frac{4}{3}} = 5.028$$

$$\text{NMOS: } 15.085 \times \frac{\frac{4}{3}}{\frac{2}{3} + \frac{4}{3}} = 10.057$$



**16.**

**Ans:**

(a)

**A → C**

$$G = \left(\frac{4}{3}\right) \times \left(\frac{5}{3}\right) \times \left(\frac{7}{3}\right) = \frac{140}{27}$$

$$H = \frac{80}{8} = 10$$

$$B = 3 \times 2 = 6$$

$$F = G \times H \times B = \frac{2800}{9}$$

$$\hat{f} = \sqrt[3]{F} = 6.776$$

$$\therefore y = \frac{80 \times \frac{7}{3}}{6.776} = 27.55, \quad x = \frac{27.55 \times 2 \times \frac{5}{3}}{6.776} = 13.55$$

**B→D**

$$G = 1 \times 1 \times \left(\frac{5}{3}\right) \times \left(\frac{5}{3}\right) = \frac{25}{9}$$

$$H = \frac{80}{3}$$

$$B = 2 \times 2 = 4$$

$$F = G \times H \times B = \frac{8000}{27}$$

$$\hat{f} = \sqrt[4]{F} = 4.149$$

$$\therefore z = \frac{80 \times \frac{5}{3}}{4.149} = 32.14, \quad x = \frac{32.14 \times 2 \times \frac{5}{3}}{4.149} = 25.82, \quad w = \frac{25.82 \times 2 \times 1}{4.149} = 12.45$$

Ps: 此題題意有瑕疵，若先算 A→C 者，只要 x、y 答對就全對；反之，若先算 B→D 者，z、x、w 答對亦可。

(b)

**A→D**

$$G = \left(\frac{4}{3}\right) \times \left(\frac{5}{3}\right) \times \left(\frac{5}{3}\right) = \frac{100}{27}$$

$$H = 10, \quad B = 6$$

$$F = \frac{2000}{9}$$

$$\hat{f} = 6.06$$

$$P = 2 + 3 + 2 = 7$$

$$D = 3 \times 6.06 + 7 = 25.18$$

PS: 若利用 A 小題的 X 值帶入此題求出 D，亦可。

**17.**

**Ans:**

(a) F (b) F (c) T (d) T (e) T (f) T (g) F (h) F (i) T (j) T