

## Semiconductors

Semiconductors can be divided into two classes: elemental semiconductors, which contain only one type of atom, and compound semiconductors, which contain two or more elements. The elemental semiconductors all come from group 14.

#### **Chemical Equilibrium in Solid**

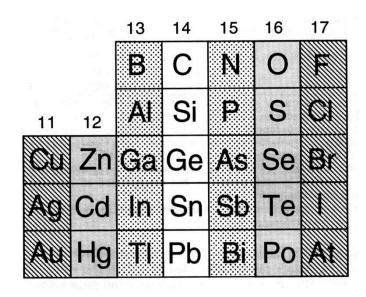
Si 
$$_{(crystal)} \rightarrow h^{+} + e^{-}$$
  
 $K = [h^{+}][e^{-}] = p \times n$   
 $[h^{+}] \approx 1.5 \times 10^{10} \text{ cm}^{-3}$ 

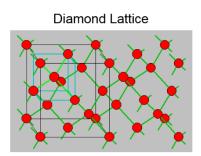
Compound semiconductors maintain the same *average* valence electron count as elemental semiconductors—four per atom. For example, in gallium arsenide, GaAs, each Ga atom contributes three electrons and each As atom contributes five, which averages out to four per atom—the same number as in silicon or germanium. Hence, GaAs is a semiconductor. Other examples are InP, where indium contributes three valence electrons and phosphorus contributes five, and CdTe, where cadmium provides two valence electrons and tellurium contributes six. In both cases, the average is again four valence electrons per atom. GaAs, InP, and CdTe all crystallize with a zinc blende structure.

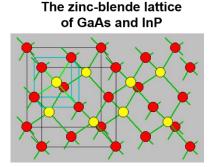


## TABLE 12.4 Band Gaps of Select Elemental and Compound Semiconductors

Material	Structure Type	$E_{\mathbf{g'}}\mathrm{eV}^\dagger$	
Si	Diamond	1.11	
AlP	Zinc blende	2.43	
Ge	Diamond	0.67	
GaAs	Zinc blende	1.43	
ZnSe	Zinc blende	2.58	
Sn <sup>‡</sup>	Diamond	0.08	
InSb	Zinc blende	0.18	
CdTe	Zinc blende	1.50	





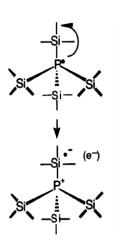


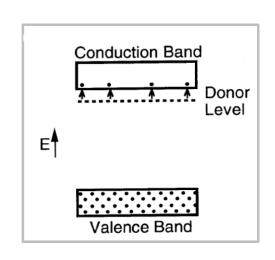
AZ solids having zinc blende structure and iso-electronic with the Group 14 solids are semiconductors. Complementary pairs are indicated with similar shading; e.g. Ge, GaAs, ZnSe, and CuBr.)

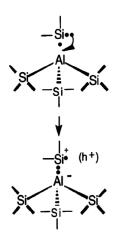
# **Intrinsic Semiconductors have a fixed band gap**

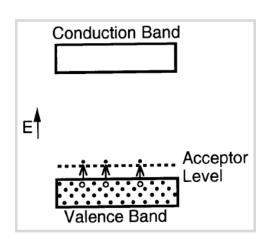
Element	C	Si	Ge	α-Sn
$\mathbf{E_g/eV}$	5.47	1.11	0.66	< 0.1
(λ, nm)	(2300	1100	1900	12,000)

# **Extrinsic** Semiconductors—trace amount of a dopant can make a dramatic change in conductivity



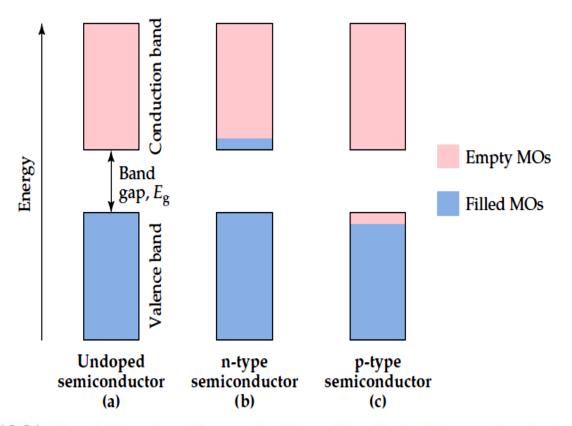








Through doping, it can make n-type or p-type extrinsic semiconductors.

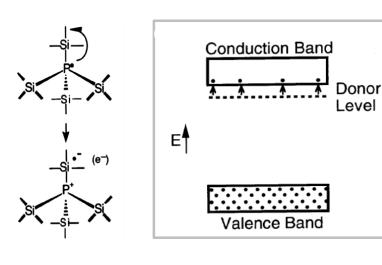


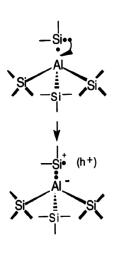
▲ Figure 12.31 The addition of small amounts of impurities (doping) to a semiconductor changes the electronic properties of the material.

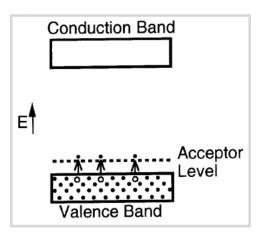
Review

Si 
$$(crystal) \rightarrow h^+ + e^-$$
  
 $K = [h^+][e^-] = p \times n$   
 $[h^+] \approx 1.5 \times 10^{10} \text{ cm}^{-3}$ 

intrinsic density  $n_i$ : p = n







n-type: n > p

p-type: p > n

#### **Exercise**

A sample of silicon is doped with 10<sup>16</sup>/cm<sup>3</sup> of Arsenic (As), group 15 atom. What are the concentrations of electrons and holes?

A sample of silicon is doped with  $4x10^{16}$ /cm<sup>3</sup> of Gallium (Ga), a group 13 atom. What are the concentrations of electrons and holes?

A sample of silicon is doped with  $3x10^{16}/\text{cm}^3$  of Phosphorous and  $6x10^{16}/\text{cm}^3$  of Boron

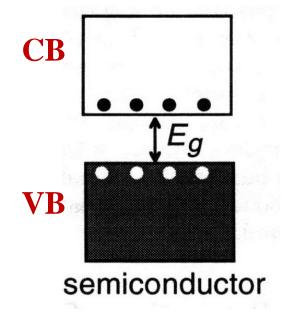
What type is the material, what are the concentrations of electrons and holes, and which are the majority and minority carriers?



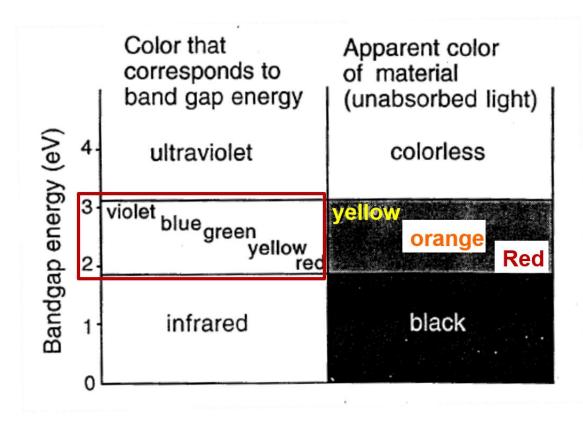
# Intrinsic Semiconductors have a fixed band gap

Material	Cubic Unit-Cell Parameter, Å	Δχ	$E_g$ , eV ( $\lambda$ , nm)
Ge	5.66	0.0	0.66 (1900) <sub>B</sub>
GaAs	5.65 *	0.4	1.42 (890) B
$\mathbf{Z}\mathbf{n}\mathbf{S}\mathbf{e}$	5.67	0.8	2.70 (460) Y
CuBr	5.69	0.9	<b>2.91</b> ( <b>430</b> ) W

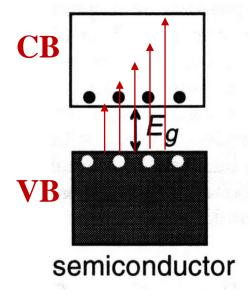
The band gap is a very important property of a semiconductor because it determines its color and conductivity.



The color of absorbed and emitted light both depend on the band gap of the semiconductor.



Visible light covers the range of approximately 390-700 nm, or 1.8 - 3.1 eV).



The color of absorbed light includes the band gap energy, but also all colors of higher energy (shorter wavelength), because electrons can be excited from the valence band to a range of energies in the conduction band. Thus The color of absorbed and emitted light both depend on the band gap of the semiconductor.

Thus semiconductors with band gaps in the infrared (e.g., **Si**, 1.1 eV and **GaAs**, 1.4 eV) appear black because they absorb all colors of visible light.

Wide band gap semiconductors such as  $TiO_2$  (3.0 eV) are white because they absorb only in the UV.

 $\mathbf{Fe_2O_3}$  has a band gap of 2.2 eV and thus absorbs light with  $\lambda < 560$  nm. It thus appears reddish-orange (the colors of light reflected from  $\mathbf{Fe_2O_3}$ ) because it absorbs yellow, green, blue, and violet light.



Fe<sub>2</sub>O<sub>3</sub> powder is reddish orange because of its 2.2 eV band gap.

Similarly, CdS ( $E_g = 2.6 \text{ eV}$ ) is yellow because it absorbs blue and violet light.

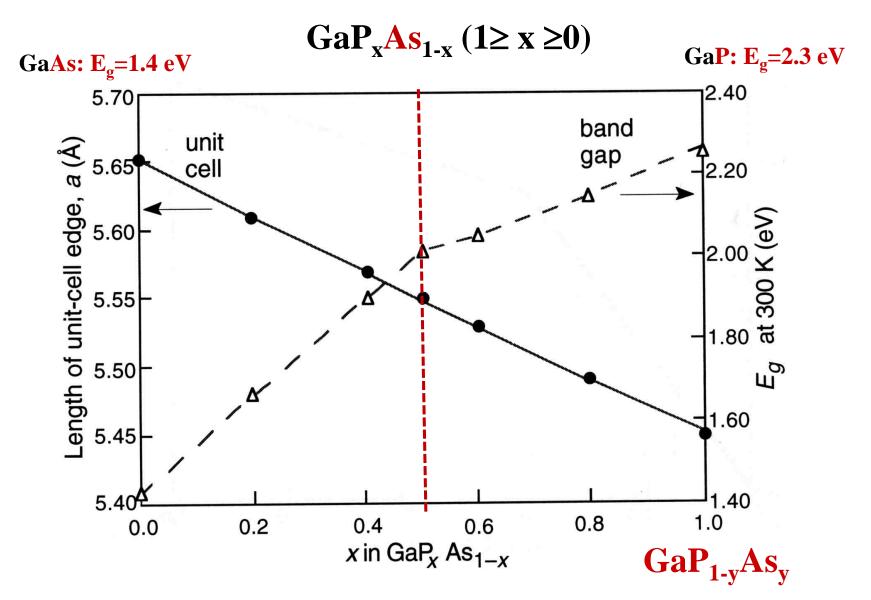
## Compound semiconductors with a type of **electron conduction** determined by the stoichiometry

-type cond	luction						
BaO Cs <sub>2</sub> S	TiO <sub>2</sub> Cs <sub>2</sub> Se	V <sub>2</sub> O <sub>8</sub> Nb <sub>2</sub> O <sub>5</sub>	MoO <sub>2</sub> WO <sub>3</sub>	Fe <sub>3</sub> O <sub>4</sub> Hg <sub>2</sub> S	Ag <sub>2</sub> S ZnO	BaTiO <sub>3</sub> CdS	PbCrO <sub>4</sub> SnO <sub>2</sub>
-type cond	duction						
Cr <sub>2</sub> O <sub>3</sub> Bi <sub>2</sub> Te <sub>3</sub>	Pr <sub>2</sub> O <sub>3</sub> MoO <sub>2</sub>	MnO Hg <sub>2</sub> O	CoO Sb <sub>2</sub> S <sub>3</sub>	NiO Ag <sub>2</sub> O	SnO SnS	Cu <sub>2</sub> O CuI	Cu <sub>2</sub> S
Amphoteri	c conduction	n					
Al <sub>2</sub> O <sub>3</sub>	SiC	Mn <sub>3</sub> O <sub>4</sub>	Co <sub>3</sub> O <sub>4</sub>	Ti <sub>2</sub> S	PbS	PbSe	PbTe

Because the wavelength of light that is emitted depends on the band gap of the semiconductor, the color of light produced by the LED can be controlled by appropriate choice of semiconductor. Most **red LEDs** are made of **a mixture of GaP and GaAs**. The band gap of GaP is 2.26 eV (3.62 x10<sup>-19</sup> J), which corresponds to a green photon with a wavelength of 549 nm, while GaAs has a band gap of 1.43 eV (2.29 x10<sup>-19</sup> J), which corresponds to an infrared photon with a wavelength of 867 nm.

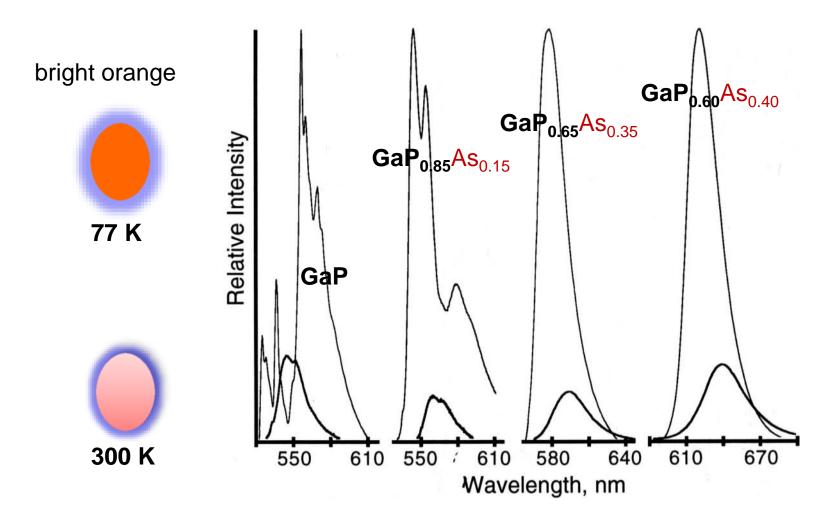
By forming solid solutions of these two compounds, with stoichiometries of  $GaP_{1-x}As_x$ , the band gap can be adjusted to any intermediate value. Thus,  $GaP_{1-x}As_x$  is the solid solution of choice for red, orange, and yellow LEDs. Green LEDs are made from mixtures of GaP and AlP ( $E_g = 2.43$  eV,  $\lambda = 510$  nm). Red LEDs have been in the market for decades, but to make white light, an efficient blue LED was needed. The first prototype bright blue LED was demonstrated in a Japanese laboratory in 1993. In 2010, less than 20 years later, over \$10 billion worth of blue LEDs were sold worldwide. The blue LEDs are based on combinations of GaN ( $E_g = 3.4$  eV,  $\lambda = 365$  nm) and InN ( $E_g = 2.4$  eV,  $\lambda = 517$  nm). Many colors of LEDs are now available and are used in everything from barcode scanners to traffic lights. Because the light emission results from semiconductor structures that can be made extremely small and because they emit little heat, LEDs are replacing standard incandescent and fluorescence light bulbs in many applications.

# **Solid Solutions Having the Zinc Blende Structure**



The kink in the band gap at x = 0.45 corresponds to a change from a direct band gap to an indirect band gap. Direct band gap materials absorb light strongly at band-gap energy and emit band-gap energy light with high efficiency. Indirect band gap materials absorb light more weakly and yield less efficient radioactive recombination (inferior LED materials).

## Temperature Effect: plunging an LED into liquid nitrogen



Spectra of  $GaP_xAs_{1-x}$  LEDs at 300 K (thicker lines) and at 77K (thinner lines). Data for GaP:  $a = 5.451 \, \text{Å}$  and  $E_g = 2.27 \, \text{eV}$  ( $\lambda = 550 \, \text{nm}$ ) at 300 K and  $a = 5.447 \, \text{Å}$  and  $E_g = 2.33 \, \text{eV}$  ( $\lambda = 530 \, \text{nm}$ ) at 77 K.



Түре	Examples	STRUCTURAL UNITS	FORCES HOLDING UNITS TOGETHER
lonic	NaCl, K <sub>2</sub> SO <sub>4</sub> , CaCl <sub>2</sub> , (NH <sub>4</sub> ) <sub>3</sub> PO <sub>4</sub>	Positive and negative ions; no discrete molecules	lonic; attractions among charges on positive and negative ions
Metallic	Iron, silver, copper, other metals and alloys	Metal atoms (positive metal ions with delocalized electrons)	Metallic; electrostatic attraction among metal ions and electrons
Molecular	H <sub>2</sub> , O <sub>2</sub> , I <sub>2</sub> , H <sub>2</sub> O, CO <sub>2</sub> , CH <sub>4</sub> , CH <sub>3</sub> OH, CH <sub>3</sub> CO <sub>2</sub> H	Molecules	Dispersion forces, dipole-dipole forces, hydrogen bonds
Network	Graphite, diamond, quartz, feldspars, mica	Atoms held in an infinite two- or three-dimensional network	Covalent; directional electron-pair bonds
Amorphous	Glass, polyethylene, nylon	Covalently bonded networks with no long- range regularity	Covalent; directional electron-pair bonds