

**Monarch**



**NICE3000<sup>new</sup>**

Integrated Elevator Controller

NICE3000<sup>new</sup>  
Integrated Elevator Controller  
User Manual V1.1

# Legal Information

## ◆ Warning Notice

Read this manual thoroughly before using the product.

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- The instructions are subject to change, without notice, due to product upgrade, specification modification as well as efforts to increase the accuracy and convenience of the manual.
- The drawings in the manual are for typical applications and may not match your actual application.
- The drawings in the manual are sometimes shown without covers or protective guards. Remember to install the covers or protective guards as specified first, and then perform operations in accordance with the instructions.

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## Preface

### ◆ About This Manual

This manual describes the correct use of the NICE3000<sup>new</sup>, including product features, safety information and precautions, installation, parameter setting, commissioning, and maintenance & inspection. Read and understand the manual before using the product, and keep it carefully for reference to future maintenance.

### ◆ Latest Use Information

For latest use information of our product, visit our website or send emails to us.

Website: <http://www.szmctc.com>

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### ◆ Product Introduction

#### Overview

Monarch NICE3000<sup>new</sup> is a new-generation integrated elevator controller independently developed and manufacturered by Suzhou MONARCH Control Technology Co., Ltd., by optimizing the NICE3000 controller based on a large number of applications and combining new industrial features.

The NICE3000<sup>new</sup> integrated elevator controller (shorted as "NICE3000<sup>new</sup>" or "controller" hereinafter) has the following advantages:

- It supports high-performance vector control and open-loop low speed running. It can drive both AC asynchronous motor and permanent magnetic synchronous motor (PMSM), and implement switchover between the two types of motors easily by modifying only one parameter.
- It supports direct parallel control of two elevators and group control of multiple elevators, and supports the CANbus and Modbus communication protocols for remote monitoring, which reduces the required quantity of travling cables.
- It supports a maximum of 40 floors and is widely applied to elevators used in the residence, office buildings, shopping centers, and hospitals.
- It adopts the distance-based direct stop technology, with N curves generated automatically, achieving convenient and comfortable riding.
- It provides multiple commissioning tools, onboard keypad, operation panel, and host computer monitoring software (NEMS), making inspection, commissioning, and maintenance of the elevator easy and convenient.

## ◆ Function List

### 1. Basic functions

| Function   | Description  | Remarks  |
|--|--|--|
| <b>Common Running Functions</b>                            |  |  |
| Integrated control for synchronous and asynchronous motors | The NICE3000 <sup>new</sup> can drive both AC asynchronous motor and PMSM.   | Switchover between the two types of motors easily by modifying F1-25 |
| Full collective selective                                  | In automatic running or attendant state, this function enables the elevator to respond both car calls and hall calls. Passengers at any service floor can call the elevator by pressing the up call button and down call button. | FE-00 (Collective selective mode)                                    |
| Service floor  | The standard program supports 40 floors. The service of more than 40 floors is supported by the customized program.  | -  |
| Door open time setting                                     | The system automatically determines different door open time for door open for call, command, protection, or delay according to the set door open holding time.  | Set in group Fb  |
| Door open delay  | In automatic running state, passengers can press the door open button in the car to delay door open to facilitate goods to be moved in or out.   | Fb-14 (Door open holding time at such signal input)                  |
| Door machine service floor setting                         | You can set the required service floors of the door machines.  | Fb-02, Fb-03, Fb-04, Fb-05   |
| Door pre-close by the door close button                    | During door open holding in automatic running state, passengers can press the door close button to close the door in advance, which improves the efficiency.   | -  |
| Floor number display setting                               | The system supports display of floor numbers in combinations of numbers and letters, which meets the requirements of special conditions.   | Set in group FE  |
| Light curtain signal judgment                              | If the door is blocked by stuff during door close, the light curtain acts and the elevator opens the door. This function is invalid in fire emergency state.   | -  |
| Auxiliary operation box                                    | An optional auxiliary operation box that has the same functions as the main operation box is available.  | -  |
| Independent control of the front door and back door        | When there are two doors for a car, automatic control on the two doors depends on your requirements.   | Refer to section 6.2.4   |
| Repeat door close  | If the door lock is not applied after the elevator performs door close for a certain time, the elevator automatically opens the door and then closes the door again.   | Fb-08 (Door close protection time)                                   |
| Independent command  | When the main and auxiliary operation boxes are configured, they can independently control door open/close according to the commands in automatic running state.   | -  |
| Voice announcement   | The elevator automatically announces information such as the running direction and next arriving floor during running.   | MCTC-CHM required  |
| Auto-leveling  | The systems implements automatic accurate leveling based on the floor pulse counting and up/down leveling feedback signals.  | -  |
| Response at acceleration                                   | The system allows the elevator to automatically respond to calls from the service floors during acceleration.  | -  |
| Down collective selective control                          | In automatic running or attendant state, the elevator responds only to hall down calls besides car calls.  | -  |

| Function                              | Description   | Remarks  |
|---------------------------------------|---|--|
| Idle elevator returning to base floor | In automatic running state, the elevator automatically returns to the set parking floor and waits for passengers if there is no car call or hall call within the set time.  | F9-00 (Idle time before returning to base floor) |
| Landing at another floor              | If the door open time exceeds the door open protection time but the door open limit signal is still inactive, the elevator closes the door and then automatically runs to the next landing floor; the system reports fault Err55. | -  |
| Forced door close                     | When the door fails to close within the set time due to the action of the light curtain or safety edge, the elevator enters the forced door close state, closes the door slowly, and gives a prompt tone.                         | -  |
| Cancellation of wrong calls           | Passengers can press the button consecutively twice to cancel wrong calls.  | -  |
| Service floor setting                 | You can enable or disable the system service for certain floors flexibly based on actual requirements.  | F6-05, F6-06, F6-35                              |
| Time-based floor service              | You can flexibly set the time periods and corresponding service floors or select the service floors by using the service floor switch-over switch.  | -  |
| Independent running                   | The elevator does not respond to any call, and the door needs to be closed manually. In the case of group control, the elevator runs independently out of the group control system.   | Signal input: CCB JP23                           |
| Attendant running                     | In attendant state, the running of the elevator is controlled by the attendant.   | Signal input: CCB JP21                           |
| Low-speed self-rescue                 | When the elevator is in non-inspection state and stops at non-leveling area, the elevator automatically runs to the leveling area at low speed if the safety requirements are met, and then opens the door.                       | -  |
| Door control function                 | You can set whether the system keeps outputting commands after door open limit and door close limit based on the type of the door machine.  | -  |
| Car arrival gong                      | After the elevator arrives at the destination floor, the CTB gives a prompt tone.   | -  |
| Hall arrival forecast indicator       | When the elevator will arrive at the destination floor soon, the hall arrival forecast indicator becomes ON.  | -  |
| Hall arrival gong                     | After the elevator will arrive at the destination floor soon, the system outputs the hall arrival gong.   | -  |
| Hall I/O extension function           | If the hall I/O terminals are not sufficient, more terminals can be provided by using an HCB-B board.   | HCB output                                       |
| Car I/O extension function            | If the car I/O terminals are not sufficient, more terminals can be provided by using an HCB-B board.  | HCB output                                       |
| Button stuck check                    | The system can automatically identify whether a hall call button is stuck and cancel the stuck call, preventing the condition that the elevator cannot close and run due to stuck hall calls.                                     | -  |
| Automatic startup torque compensation | The system automatically implements startup torque compensation based on the current car load, achieving smooth startup and improving the riding comfort.   | F8-01 (Pre-torque selection)                     |
| Direct travel ride                    | The system automatically calculates and generates the running curves based on the distance, enabling the elevator to directly stop at the leveling position without creeping.   | -  |

| Function                                       | Description   | Remarks                                  |
|--|---|--|
| Automatic generation of optimum curve          | The system automatically calculates the optimum speed curve compliant with the human-machine function principle based on the distance, without being limited by the number of curves or short floor.  | -  |
| Service suspension output                      | When the elevator cannot respond to hall calls, the corresponding terminal outputs the service suspension signal.   | Recorded in F9-05 and F9-06              |
| Running times recording                        | In automatic running state, the system automatically records the running times of the elevator.   | Recorded in F9-09                        |
| Running time recording                         | The system automatically records the accumulative power-on time, working hours, and working days of the elevator.   | Fb-09 (Door open/close protection times) |
| Automatic door open upon door lock abnormality | If the system detects that the door lock circuit is abnormal during door open/close, the elevator automatically opens and closes the door again, and reports a fault after the set door open/close times is reached.  | -  |
| VIP service                                    | The elevator first directly runs to the VIP floor and provides services for special persons.  | Refer to section 6.1.5                   |
| Disability service                             | When the elevator is waiting at the leveling position, if there is a call at this floor from the disability operation box, the door open holding time is prolonged. It is the same for the back door.   | Fb-15 (Special door open holding time)   |
| Full-load direct running                       | When the car is full-loaded in automatic running state, the elevator does not respond to hall calls from the passing floors. These halls calls, however, can still be registered, and will be executed at next time of running (in the case of single elevator) or by another elevator (in the case of parallel/group control). | -  |
| Overload protection                            | When the car load exceeds the rated elevator load, the elevator alarms and stops running.   |  |
| Fault data recording                           | The system automatically records detailed information of faults, which helps improve the efficiency of maintenance and repair.  | Group FC                                 |
| <b>Inspection-related Functions</b>            |   |  |
| Simple maintenance keypad                      | The 3-button keypad on the MCB provides the functions such as commissioning the running floors and door open/close.   | Refer to section 5.1                     |
| Operation box commissioning                    | The operation panel can be connected to the system in the car for elevator commissioning, which improves the commissioning efficiency.  | -  |
| Shaft auto-tuning                              | Shaft auto-tuning is required before first-time automatic running. During shaft auto-tuning, the elevator runs from the bottom floor to the top floor at the inspection speed and automatically records all position signals in the shaft.  | F1-11 (Auto-tuning mode)                 |
| User-defined parameter display                 | You can view the parameters that are modified and different from the default setting.   | FP-02                                    |
| Inspection running                             | After entering the inspection state, the system cancels automatic running and related operations. You can press the up or down call button to make the elevator jog at the inspection speed.  | -  |
| Motor auto-tuning                              | With simple parameter setting, the system can obtain the motor parameters no matter whether the motor is with-load or without load.   | Refer to section 6.1.3                   |
| Floor position intelligent correction          | Every time the elevator runs to the terminal floor, the system automatically checks and corrects the car position information based on slow-down switch 1, and eliminates over travel top terminal or bottom terminal with use of the slow-down switches.   | -  |

| Function   | Description   | Remarks  |
|--|---|--|
| Dual-speed for inspection                              | Considering inaccurate running control at high inspection speed but long running time at low inspection speed, the system provides the dual-speed curve for inspection, which greatly improves the efficiency at inspection.  | -  |
| Test running   | The test running includes the fatigue test of a new elevator, car call floor test, hall call test, and tests such as hall call response forbidden, door open/close forbidden, terminal floor limit switch shielded, and overload signal shielded.   | -  |
| <b>Fire Emergency and Security Functions</b>           |   |  |
| Returning to base floor at fire emergency              | After receiving a fire emergency signal, the elevator does not respond to any call but directly runs to the fire emergency floor and waits.   | F6-03 and F8-12<br>(Fire emergency floor)              |
| Firefighter running                                    | After the elevator enters the firefighter running mode, door open/close is implemented by the jog operation (optional) by using the door open and close buttons rather than automatically. In addition, the elevator responds to only car calls and only one call can be registered once.   | F6-44  |
| Security floor   | After the security floor function is enabled, the security floor is used at 10:00 p.m. to 6:00 a.m., and the elevator runs to the security floor first every time, stops and opens the door, and then runs to the destination floor.  | F6-13  |
| Elevator lock  | In automatic running state, when the elevator lock switch acts or the set elevator time is reached, the elevator returns to the elevator lock floor after responding to all car calls, stops running, and turns off the lamp and fan in the car.  | F6-04 (Elevator lock floor)                            |
| Troubleshooting based on fault level                   | Faults are classified into different levels based on the severity. Different levels of faults are rectified using different methods.  | Refer to chapter 9                                     |
| Runaway prevention                                     | The system detects the running state of the elevator in real time. If the elevator speed exceeds the limit, the system immediately stops running of the elevator.   | -  |
| Automatic identification of power failure              | The system automatically identifies power failure and outputs the relay signal for emergency evacuation automatic switchover to implement emergency evacuation at power failure.  | Y6 especially used for emergency evacuation switchover |
| Automatic running mode switchover at power failure     | For the synchronous motor, when the power supply is interrupted, the system can perform automatic switchover between shorting stator braking mode and controller drive mode, implementing quick and stable self-rescue.<br><br>Shorting stator braking mode: Upon power failure, UPS is used, the motor stator is shorted, and the brake is automatically released, making the car move slowly under the effect of the weighing difference between the car and the counterweight. | F6-45 (Emergency evacuation function selection)        |
| Running direction self-identification at power failure | When the power supply is interrupted, the system can automatically identify the current car load and determine the running direction.   | F6-45 (Emergency evacuation function selection)        |
| Base floor verification                                | After detecting a position abnormality, the system runs the elevator to each floor until reaching the terminal floor for verification, guaranteeing system security.  | -  |
| Passenger unloading first upon fault                   | The system automatically determines the fault level. If the safety running conditions are met, the elevator first runs to the leveling position to unload passengers.   | -  |

| Function  | Description  | Remarks   |
|---|--|---|
| Interference degree judgment                      | The system judges the degree of communication interference.  | Viewed in FA-24                                   |
| Earthquake protection                             | When the earthquake detection device acts and inputs a signal to the system, the elevator lands at the nearest floor and stops running. After the earthquake signal becomes inactive and the fault is reset manually, the elevator restores to normal running.   | -   |
| Current cancellation in ramp mode                 | For the PMSM, after the elevator decelerates to stop, the holding current of the motor is cancelled in ramp mode, preventing abnormal noise during current cancellation.   | -   |
| Independent working power supply                  | The NICE3000 <sup>new</sup> system supports not only three-phase 380 VAC but also single-phase 220 VAC to meet different applications of the power supply system (such as 220 V UPS)   | -   |
| Automatic voltage identification                  | The system detects the bus voltage and automatically adjusts the running speed of the elevator to adapt to the situation of insufficient power from power supply (such as emergency UPS).  | -   |
| <b>Parallel/Group Control and Other Functions</b> |  |   |
| Parallel control                                  | The system supports parallel control of two elevators and provides multiple scheduling algorithms to meet requirements of different customers.   | Refer to section 6.2.3                            |
| Dispersed waiting                                 | In parallel/group control, the elevators can wait at different floors.   | Set in F6-09                                      |
| Parallel/Group control exit                       | If the parallel/group control exit switch of a certain elevator in a parallel/group control system is valid or the time for exiting the parallel/group control is reached, the elevator exits parallel/group control and runs independently. This does not affect normal running of the parallel/group control system. | -   |
| Parallel/Group control automatic exit             | If an elevator in the parallel/group control system cannot respond to calls in time due to faults, the elevator automatically exits the parallel/group control system and runs independently. This does not affect normal running of the parallel/group control system.  | -   |
| Anti-nuisance function                            | The system automatically judges the number of passengers in the car and compares it with the number of registered car calls. If there are excessive car calls, the system determines that it is nuisance and cancels all car calls. In this case, passengers need to register correct car calls again.                 | F8-08 (Anti-nuisance function)                    |
| Prompt of non-door zone stop                      | The system gives a prompt when the elevator stops at a non-door zone area due to faults.   | -   |
| Full-load indication                              | When the elevator is full-loaded, a full-load indication is displayed on the HCBs and the elevator directly runs to the desired floors.  | -   |
| Interface for intelligent residential management  | The system provides an interface for intelligent residential management to perform remote monitoring on the state of elevators in the residential district.  | Residential monitoring board<br>MCTC-MIB required |
| Parameter copy                                    | You can upload and download parameters by using the operation panel MDKE6.   | MDKE6 operation panel required                    |
| <b>Energy-saving Functions</b>                    |  |   |
| Car energy-saving                                 | If there is no running command within the set time, the system automatically cuts off the power supply to the lamp and fan in the car.   | F9-01 (Time for fan and lamp to be turned off)    |

| Function  | Description  | Remarks |
|---|--|---------|
| Energy-saving running with standby power supply | When the normal power supply is interrupted and the emergency power supply is used, the system reduces the running speed of the elevator in the prerequisite of guaranteeing the smooth running curve. | -       |
| Arrival gong disabled at night                  | Within the set time period, the arrival gong is disabled.  | -       |
| Energy-saving of idle door machine              | After the car lamp is turned off, the system does not output the door close command, which reduces power consumption of the door machine.  | -       |

## 2. Optional functions

| Function                           | Description   | Remarks  |
|------------------------------------|---|--|
| Door pre-open                      | During normal stop, when the elevator speed is smaller than 0.2 m/s and the door zone signal is active, the system shorts the door lock by means of the shorting door lock circuit contactor and outputs the door open signal, implementing door pre-open. This improves the elevator use efficiency.                               | MCTC-SCB required  |
| Micro-leveling                     | After landing at a floor, the elevator may move upward or downward due to the load change and the car door is not aligned with the ground, which is inconvenient for in and out of passengers and goods. In this case, the system allows the elevator to run to the leveling position in the door open state at the leveling speed. | MCTC-SCB required  |
| Power failure emergency evacuation | For the elevator configured with standby power supply, the system uses the standby power supply to implement low-speed self-rescue in the case of power failure.  | Standby power supply required  |
| Onsite commissioning               | The system can control and monitor running of elevators by using the NEMS software.   | NEMS software required   |
| Commissioning by cell phone        | The Android cell phone can be connected to the controller through the external Bluetooth module, and you can commission and monitor the elevator, and upload and download parameters by using the cell phone.<br><br>The software does not support English version currently.   | Special Bluetooth module (MCTC-BTM-A) and cell phone host EDSAP required |
| Residential monitoring             | The control system can be connected to the terminal in the monitoring room. By using the NEMS software, you can view the floor position, running direction, and fault state of the elevator.  | NEMS, accessories, and MCTC-MIB required                                 |
| IC card                            | Passengers need to use the IC card to go to floors that require authorization.  | IC card required   |

## Contents

|  |    |  |     |
|--|----|--|-----|
| Legal Information.....   | 1  | 4.3 Braking Components.....                              | 70  |
| Preface .....  | 2  | 4.4 Optional Boards.....                                 | 72  |
| Chapter 1 Safety Instructions .....                            | 14 | 4.4.1 CTB Board (MCTC-CTB) .....                         | 72  |
| 1.1 General Safety.....  | 14 | 4.4.2 Display Board (MCTC-HCB).....                      | 74  |
| 1.2 Supplementary Precautions .....                            | 17 | 4.4.3 CCB Board (MCTC-CCB).....                          | 87  |
| Chapter 2 Product Information .....                            | 22 | 4.4.4 GCB Board (MCTC-GCB).....                          | 89  |
| 2.1 Acceptance.....  | 22 | 4.5 PG Card and Encoder .....                            | 91  |
| 2.2 Designation Rule and Nameplate.....                        | 22 | 4.5.1 Selection of MCTC-PG Cards.....                    | 92  |
| 2.3 Exploded Views of Components.....                          | 23 | 4.5.2 Connection Between PG Card and Encoder.....        | 93  |
| 2.4 Models .....   | 24 | 4.5.3 Precautions on Connecting PG Card .....            | 95  |
| 2.5 System Configuration .....                                 | 25 | Chapter 5 Use of the Commissioning Tools .....           | 98  |
| Chapter 3 Mechanical and Electrical Installation... .....      | 28 | 5.1 Use of the Onboard Keypad .....                      | 98  |
| 3.1 Mechanical Installation .....                              | 28 | 5.1.1 Buttons and Display.....                           | 98  |
| 3.1.1 Planning Installation .....                              | 28 | 5.1.2 Menu Description .....                             | 99  |
| 3.1.2 Mounting Procedure.....                                  | 32 | 5.2 Use of the LED Operation Panel (MDKE) .....          | 102 |
| 3.1.3 Removing and Reattaching Terminal Cover .....            | 33 | 5.2.1 Introduction to the Operation Panel.....           | 102 |
| 3.2 Electrical Wiring.....                                     | 35 | 5.2.2 Overall Arrangement of Function Codes.....         | 104 |
| 3.2.1 Standard System Wiring Diagram .....                     | 35 | 5.2.3 Function Code Operations.....                      | 105 |
| 3.2.2 Description and Wiring of Main Circuit Terminals .....   | 37 | Chapter 6 System Commissioning and Functions....         | 110 |
| 3.2.3 Main Circuit Cable Sizes and Tightening Torque.....      | 41 | 6.1 System Commissioning Guide .....                     | 110 |
| 3.2.4 Description and Wiring of Control Circuit Terminals .... | 44 | 6.1.1 Safety and Circuit Check .....                     | 110 |
| 3.2.5 Control Circuit Cable Sizes and Tightening Torque .....  | 46 | 6.1.2 Power-on and Controller State Check .....          | 112 |
| 3.2.6 Wiring Checklist.....                                    | 47 | 6.1.3 Commissioning at Inspection Speed .....            | 115 |
| 3.3 Interface and Communication.....                           | 48 | 6.1.4 Commissioning at Normal Speed .....                | 125 |
| 3.3.1 Digital Input (DI) .....                                 | 48 | 6.1.5 Function Commissioning.....                        | 132 |
| 3.3.2 Analog Differential Input (AI) .....                     | 50 | 6.1.6 Riding Comfort Adjustment.....                     | 140 |
| 3.3.3 Relay Output (DO) .....                                  | 50 | 6.2 System Functions .....                               | 148 |
| 3.3.4 Modbus Communication.....                                | 52 | 6.2.1 Recommended Shorting PMSM Stator Scheme.....       | 148 |
| 3.3.5 CAN Communication .....                                  | 57 | 6.2.2 Automatic Emergency Evacuation at Power Failure .. | 149 |
| 3.4 Installation of Shaft Position Signals .....               | 58 | 6.2.3 Parallel/Group Control .....                       | 154 |
| 3.4.1 Leveling Signals .....                                   | 59 | 6.2.4 Opposite Door Control.....                         | 158 |
| 3.4.2 Slow-Down Switches .....                                 | 60 | Chapter 7 Function Code Table.....                       | 164 |
| 3.4.3 Limit Switches .....                                     | 61 | 7.1 Brief Introduction .....                             | 164 |
| 3.4.4 Final Limit Switches .....                               | 61 | 7.2 Function Code Groups .....                           | 164 |
| Chapter 4 Peripheral Devices and Options .....                 | 64 | 7.3 Function Code Table.....                             | 165 |
| 4.1 Peripheral Device Selection Guide.....                     | 64 | Chapter 8 Description of Function Codes.....             | 192 |
| 4.1.1 Peripheral Device Connection.....                        | 64 | 8.1 Basic Elevator Parameters.....                       | 192 |
| 4.1.2 Peripheral Device Descriptions .....                     | 65 | 8.1.1 Motor Control Mode.....                            | 192 |
| 4.1.3 Peripheral Device Selection.....                         | 67 | 8.1.2 Command Source Selection .....                     | 192 |
| 4.2 List of Options.....                                       | 69 | 8.1.3 Speed Setting.....                                 | 193 |
|  |    | 8.1.4 Rated Elevator Load Setting .....                  | 194 |
|  |    | 8.1.5 Frequency Setting .....                            | 194 |
|  |    | 8.1.6 Reduction of Motor Noise and EMI .....             | 194 |

|   |     |
|---|-----|
| 8.2 Motor Parameters .....  | 195 |
| 8.2.1 Motor Type and Parameters.....  | 195 |
| 8.2.2 Encoder Parameters.....   | 195 |
| 8.2.3 Motor Auto-tuning Mode .....  | 195 |
| 8.2.4 Auto-tuning Parameters for Asynchronous Motor.....                      | 196 |
| 8.2.5 Auto-tuning Parameters for Synchronous Motor.....                       | 196 |
| 8.2.6 Other Motor Parameters.....   | 197 |
| 8.3 Vector Control Parameters .....   | 197 |
| 8.3.1 Speed Loop PI Parameters.....   | 197 |
| 8.3.2 Current Loop PI Parameters.....   | 198 |
| 8.3.3 Position Lock PI Parameters .....                                       | 198 |
| 8.3.4 Torque Acceleration/Deceleration Time Setting .....                     | 198 |
| 8.3.5 Other Vector Control Parameters .....                                   | 199 |
| 8.4 Running Control Parameters .....  | 199 |
| 8.4.1 Running Speed Curve Setting .....                                       | 199 |
| 8.4.2 Startup/Stop Running Sequence.....                                      | 201 |
| 8.4.3 Slip Experiment .....   | 202 |
| 8.5 Shaft Switch, Floor, and Position Parameters .....                        | 202 |
| 8.5.1 Shaft Slow-down and Special Deceleration Rate .....                     | 202 |
| 8.5.2 Current Position Parameters .....                                       | 202 |
| 8.5.3 Leveling Plate Length Parameters.....                                   | 203 |
| 8.5.4 Floor Height Parameters.....  | 203 |
| 8.6 Terminal Function Selection .....   | 203 |
| 8.6.1 Function Selection of Low-Voltage DI Terminals.....                     | 204 |
| 8.6.2 Function Selection of Higher-Voltage DI Terminals ...                   | 207 |
| 8.6.3 Function Selection of DO Terminals.....                                 | 207 |
| 8.6.4 Load Cell Channel Selection .....                                       | 209 |
| 8.6.5 CTB Input Type Selection .....  | 209 |
| 8.7 Communication and Terminal State Display .....                            | 209 |
| 8.7.1 MCB Communication State Display .....                                   | 209 |
| 8.7.2 HCB Communication State Display .....                                   | 210 |
| 8.7.3 Communication Interference Display.....                                 | 212 |
| 8.7.4 Terminal State Display .....  | 213 |
| 8.8 Normal Running Function Parameters .....                                  | 214 |
| 8.8.1 Top/Bottom Floor Setting .....  | 214 |
| 8.8.2 Service Floor Setting .....   | 214 |
| 8.8.3 Collective Selective Function .....                                     | 216 |
| 8.8.4 Setting for Returning to Parking Floor at Idle.....                     | 217 |
| 8.8.5 Parallel/Group Control Function .....                                   | 217 |
| 8.8.6 Attendant Function.....   | 218 |
| 8.8.7 Emergency Evacuation Function.....                                      | 219 |
| 8.8.8 VIP Function.....   | 220 |
| 8.8.9 Leveling Sensor and Arrival Gong Time Setting .....                     | 221 |
| 8.8.10 Other Normal Running Parameters .....                                  | 221 |
| 8.9 Fire Emergency and Security Function Parameters                           | 221 |
| 8.9.1 Fire Emergency Function .....   | 221 |
| 8.9.2 Security Floor Function.....  | 223 |
| 8.9.3 Elevator Lock Function .....  | 223 |
| 8.10 Elevator Commissioning Parameters .....                                  | 224 |
| 8.10.1 Car Call and Hall Call Test.....                                       | 224 |
| 8.10.2 Random Running Test.....   | 224 |
| 8.10.3 Hall Call, Door Open, Overload, and Limit Enable ...                   | 224 |
| 8.11 Enhanced Function Parameters .....                                       | 225 |
| 8.11.1 Load Cell Auto-tuning .....  | 225 |
| 8.11.2 Pre-torque Gain .....  | 226 |
| 8.11.3 Anti-nuisance Function.....  | 226 |
| 8.11.4 Hall Call Communication Parameters .....                               | 227 |
| 8.12 Time Parameters .....  | 227 |
| 8.13 Operation Panel Parameter Display .....                                  | 229 |
| 8.13.1 Parameter Display in Running/Stop State.....                           | 229 |
| 8.13.2 Elevator and Door State Display .....                                  | 234 |
| 8.13.3 System Running Curve Display .....                                     | 235 |
| 8.13.5 MCB Input/Output State Display .....                                   | 235 |
| 8.13.6 Car Input/Output State Display .....                                   | 239 |
| 8.13.7 Hall State and System State Display .....                              | 241 |
| 8.13.8 Software Version View .....  | 243 |
| 8.13.9 Other Parameter Display.....   | 243 |
| 8.13.10 Keypad Display Selection.....   | 244 |
| 8.14 Door Function Parameters .....   | 244 |
| 8.14.1 Door Machine and Opposite Door Function.....                           | 244 |
| 8.14.2 Door Open/Close Time and Arrive Gong Delay .....                       | 244 |
| 8.14.3 Door Re-open Times and Door State at Standby....                       | 245 |
| 8.14.4 Door Open Holding Time .....   | 245 |
| 8.14.5 Special Door Open, Manual Holding, and Forced Door Close Time .....    | 246 |
| 8.15 Protection Function Parameters .....                                     | 246 |
| 8.15.1 Motor Overload Protection .....  | 246 |
| 8.15.2 Controller Protection .....  | 246 |
| 8.16 Fault Information View .....   | 247 |
| 8.16.1 Designated Fault Information .....                                     | 247 |
| 8.16.2 Last 10 Fault Information .....  | 247 |
| 8.16.3 Latest 10 Fault Information .....                                      | 248 |
| 8.17 Communication Parameters and HCB/HCB-B Terminal Function Selection ..... | 249 |
| 8.17.1 Communication Parameters .....   | 249 |
| 8.17.2 HCB Terminal Function Selection .....                                  | 249 |
| 8.17.3 HCB-B Terminal Function Selection .....                                | 250 |
| 8.18 Elevator Function Parameters .....                                       | 251 |
| 8.18.1 Floor Display Setting .....  | 251 |
| 8.18.2 Floor Special Display Setting.....                                     | 252 |
| 8.19 Leveling Adjustment .....  | 252 |
| 8.20 User-related Parameters .....  | 254 |

|   |     |
|---|-----|
| 8.20.1 User Password, Setting Restoration and Check ..... | 254 |
| 8.20.2 Contract No. Check .....                           | 254 |
| 8.21 Program Control and Function Set in Bit.....         | 255 |
| 8.21.1 How to View and Set Function Code in Bit .....     | 255 |
| 8.21.2 Function Codes in Bit.....                         | 256 |
| Chapter 9 Troubleshooting .....                           | 266 |
| 9.1 Description of Fault Levels .....                     | 266 |
| 9.2 Fault Information and Troubleshooting .....           | 267 |
| Chapter 10 Technical Data .....                           | 286 |
| 10.1 General Technical Specifications.....                | 286 |
| 10.2 Derating .....                                       | 287 |
| 10.3 Comparison with NICE3000 .....                       | 288 |
| Chapter 11 Inspection and Mainetenance .....              | 290 |
| 11.1 Daily Inspection .....                               | 291 |
| 11.2 Periodic Inspection .....                            | 291 |
| 11.3 Replacement of Vulnerable Components .....           | 293 |
| 11.3.1 Cooling Fan.....                                   | 293 |
| 11.3.2 Electrolytic Capacitor .....                       | 294 |
| 11.4 Storage .....  | 295 |
| Chapter 12 EMC.....                                       | 298 |
| 12.1 CE Mark.....   | 298 |
| 12.2 CE Low Voltage Directive Compliance .....            | 298 |
| 12.3 EMC Guidelines Compliance.....                       | 299 |
| 12.4 Definition of Terms.....                             | 299 |
| 12.5 Selection of Peripheral EMC Devices.....             | 300 |
| 12.5.1 AC Input Reactor .....                             | 300 |
| 12.5.2 EMC Filter .....                                   | 304 |
| 12.5.3 dv/dt Reactor .....                                | 307 |
| 12.5.4 Common-Mode Filter .....                           | 308 |
| 12.6 Circuit Breaker and Fuse Selection .....             | 308 |
| 12.7 Shielded Cable .....                                 | 310 |
| 12.7.1 Shielded Cable Requirements .....                  | 310 |
| 12.7.2 Cabling Requirements.....                          | 310 |
| 12.8 Solutions to Current Leakage.....                    | 311 |
| 12.9 Solutions to EMC Interference.....                   | 312 |
| Acronyms & Abbreviations.....                             | 313 |
| Indexes .....   | 315 |



# 1

## Safety Instructions

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|                                     |    |
|-------------------------------------|----|
| 1.1 General Safety.....             | 14 |
| 1.2 Supplementary Precautions ..... | 17 |

# Chapter 1 Safety Instructions

This manual includes notices you have to observe in order to ensure your personal safety and prevent damage to property. These notices shown below are graded according to the degree of danger.

Read the following safety notices carefully so that you understand how to install, commission, operate and maintain the equipment. Monarch assumes no liability or responsibility for any injury or loss caused by improper operation of the equipment described in the manual.

1

**DANGER**

It indicates that failure to comply with the notice will result in severe personal injury or even death.

**WARNING**

It indicates that failure to comply with the notice may result in severe personal injury or even death.

**CAUTION**

It indicates that failure to comply with the notice may result in minor or moderate personal injury or damage to the equipment.

## 1.1 General Safety

### 1. General

**DANGER**

#### ■ To Prevent Electric Shock

- Do not wire the controller while the power is on. Cut off all power supplies and wait for at least ten minutes before any checking work so that the residual voltage on capacitors can discharge safely.
- Always ensure that the controller is tied to ground well because the contact current of the controller is larger than 3.5 mA.

**WARNING**

#### ■ To Prevent Sudden Movement

In certain conditions, the motor may start accidentally once the power is applied, resulting in severe personal injury or even death. Before applying power, confirm that the application allows the motor to run or there is setting for forbidding automatic running of the motor.

#### ■ To Prevent Electric Shock

- NEVER modify or refit the controller. Monarch will assume no liability or responsibility for any modification or refitting.
- Do not allow unqualified personnel to perform any maintenance, inspection or part replacement work.
- Do not remove the cover or touch the PCB of the controller.

#### ■ To Prevent Fire

Always confirm the rated voltage of the controller matches the power voltage before applying the power. Incorrect power voltage of the main circuit may result in a fire.



### ■ To Prevent Personal Injury

- Never transporting the controller by carrying the front cover. Otherwise, the main body of the controller may fall off, resulting in personal injury.
- Always handle the controller with care.
- Do not use the controller if there are damaged or missing parts.

### ■ To Prevent Damage to the Equipment

- Follow the proper electrostatic discharge (ESD) procedures when operating the controller.  
Failure to comply will damage the internal circuit of the controller.
- Do not perform a voltage resistance test on any part of the controller.  
Such test has been done in the factory. If you do this test, the high voltage during the test may damage the sensitive parts inside the controller.
- Do not power on or operate the controller that has been damaged or has any missing part.  
Failure to comply may cause further damage.
- Perform short circuit protection according to local code.  
Failure to comply may damage the controller. The controller is applicable to the circuit capable of short circuit current below 100 kA and 440 VAC maximum voltage (400 V class).

1

### ■ To Reduce Interference

Do not install devices such as transformer that generate electromagnetic wave or interference surrounding the controller.

Failure to comply may result in unexpected action of the controller. If it is necessary to install such a device, install a shield plate between the device and the controller.

### ■ To Prevent Malfunction

- Do not share grounding cable with welding machines or electrical equipment that requires heavy current.  
Failure to comply may result in malfunction of the controller or other equipment.
- When using multiple controllers, ground them properly according to the instructions in this manual.  
Improper grounding may result in malfunction of the controller or other equipment.

## 2. Before Installation



- Do not install the equipment if you find water seepage, component missing or damage upon unpacking.
- Do not install the equipment if the packing list does not conform to the product you receive.

## 3. During Installation



Do not loosen the fixed screws of the components, especially the screws with red mark.

**WARNING**

- NEVER connect power cables to the output terminals (U, V, W) of the controller. Identify the marks of the cable terminals carefully, and make sure you complete all connections correctly.
- NEVER connect the regen. resistor between the DC bus terminals (+) and (-).
- Use a shielded cable for connection to the encoder, and make sure that the shield is tied to ground reliably.

#### 4. During Electrical Connections

1

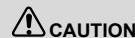
**DANGER**

- Connect the output terminals (U, V, W) of the controller respectively to the input terminals (U, V, W) of the motor. Make sure to keep their phase sequence consistent. Inconsistent phase sequence will result in reverse rotation of the motor.
- NEVER connect power cables to the output terminals of the controller. Failure to comply will result in damage to the controller or even a fire.

#### 5. After Power-on

**DANGER**

- Do not open or remove the protective cover of the controller after power-on.
- NEVER touch any of the input/output terminals of the controller.



- NEVER touch the rotating part of the motor during motor auto-tuning or while the motor is running.
- Do not change the default settings of the controller.

#### 6. During Operation

**DANGER**

- Do not allow unqualified personnel to perform signal detection during operation.
- Do not touch the fan or the discharging resistor. Otherwise, you may get burnt.
- Signal measurements must be made only by a qualified technician.

**CAUTION**

- Prevent objects falling into the controller.
- Follow the correct procedures described in this user manual to start and to stop the controller. Do not start or stop the controller by using the contactor.

## 7. During Maintenance



- Repair and maintenance operations on the controller must be performed only by qualified technicians.
- Never repair or main the controller while the power is on. Follow the repair and maintenance instructions in this user manual.
- Repair or maintain the controller when its voltage is lower than 36 VAC, about 10 minutes after the controller is powered off. Otherwise, the residual voltage in the capacitor may result in personal injury.
- Disconnect the controller from all power supply before starting any repair or maintenance operations.
- All the pluggable components must be plugged or removed only after power-off.
- Perform parameter setting and check after the controller is replaced.

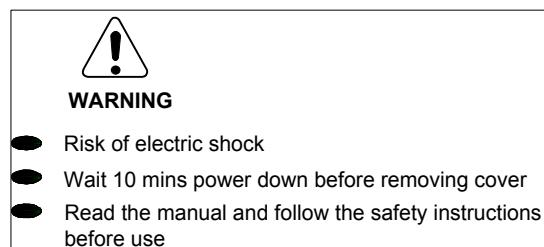
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The rotating motor feeds power back to the controller system. The controller is still charged even if the motor stops and the power is cut off. Therefore, ensure that the motor is completely disconnected from the controller before starting any maintenance on the controller.

### ◆ Controller Label Warnings

The controller labels the warning information on the front or terminal cover. Obey the warning information during the use.



### ◆ Restrictions

- The controller is not designed or manufactured for use in devices or systems that may directly affect or threaten human lives or health.
- Customers who intend to arrange the controller for special use such as device or system relating to health care, space aviation, nuclear energy, electric power, or in underwater applications must contact our agent or sales representatives.
- The controller has been manufactured under strict quality control. However, if this product is to be installed in any location where the fault of this product may result in a severe accident or loss, install safety devices.

## 1.2 Supplementary Precautions

### 1. Requirements of a residual current device (RCD)

The controller generates high leakage current during running, which flows through the protective earthing (PE) conductor. Thus install a type-B RCD at primary side of the power supply. When

selecting the RCD, you should consider the transient and steady-state leakage current to ground that may be generated at startup and during running of the controller. You can select an RCD specialized for suppressing high harmonics or a general-purpose RCD of 300 mA ( $I_{\Delta n}$  is two to four times of protective conductor current).

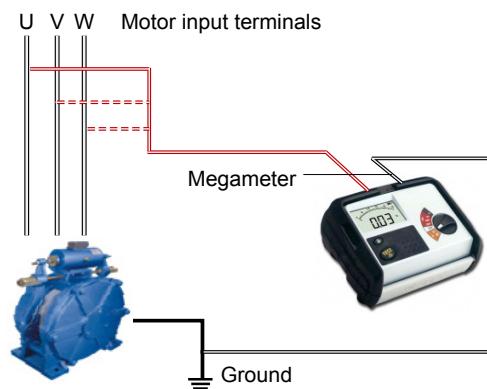
## 2. Motor insulation test

Perform an insulation test on the motor under the following conditions:

1

- Before the motor is used for the first time
- When the motor is reused after being stored for a long time
- During periodic inspection

This is to prevent poor insulation of motor windings from damaging the controller. The motor must be disconnected from the controller during the insulation test. A 500-volt megameter is recommended for this test, and the insulation resistance must not be less than 5 MΩ.



## 3. Thermal protection of the motor

If the rated capacity of the motor selected does not match that of the controller, especially when the rated power of the controller is greater than that of the motor, adjust the motor protection parameters on the operation panel of the controller or install a thermal relay for the motor circuit for protection.

## 4. Running at above mains frequency

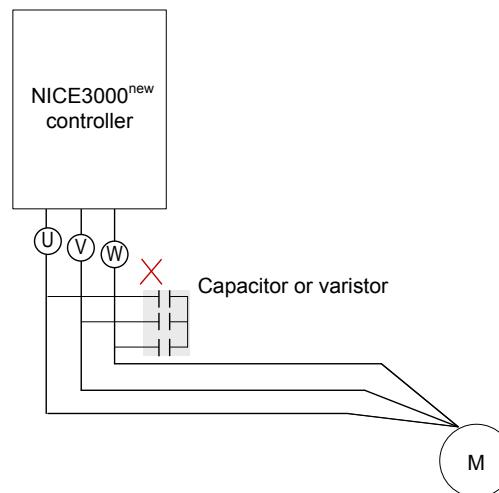
The controller can output frequency in the range 0 to 99 Hz. If it is necessary to operate the controller at frequency higher than the mains frequency (generally 50 Hz), consider the capacity of the machine.

## 5. Motor heat and noise

The output of the controller is pulse width modulation (PWM) wave with certain harmonic wave, and therefore, the motor temperature rise, noise, and vibration are slightly greater than those at running with the mains frequency.

## 6. Voltage-sensitive device or capacitor on the output side of the controller

The controller outputs PWM waves, and therefore, do not install the capacitor for improving power factor or lightning protection voltage-sensitive resistor on the output side of the controller. Otherwise, the controller may suffer transient overcurrent or even be damaged.

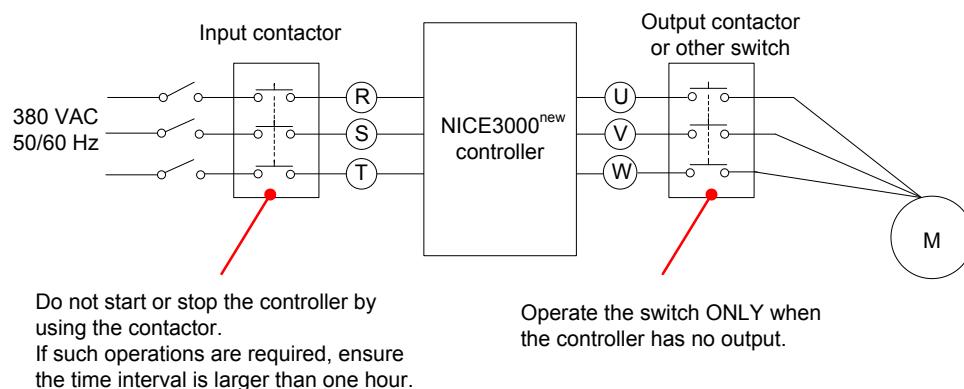


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## 7. Switch (contactor) on the input and output sides of the controller

If a contactor is installed between the power supply and the input side of the controller, DO NOT use it to start or stop the controller. However, if there is a need to use the contactor to start or to stop the controller, make sure the time interval between switching is at least one hour. If the interval between switching is shorter than one hour, this will reduce the service life of the capacitor inside the controller.

If a switch such as contactor is installed between the output side of the controller and the motor, operate the switch only when the controller has no output. Otherwise, modules inside the controller may be damaged.



## 8. Use outside the rated voltage

The controller must not be used outside the allowable voltage range specified in this manual. Otherwise, components inside the controller may be damaged. If required, use a corresponding voltage step-up or step-down device to match the power voltage to the rated voltage range for the controller.

## 9. Changing three-phase input to two-phase input

The three-phase input is required for the 400-V class controller during normal use. The two-phase 380 V or 220 V input is allowed ONLY during emergency evacuation.

The 200-V class controller can be used properly in either three-phase input or two-phase input. However, the rated output power of the controller differs from the input voltage; this affects selection of the adaptable motor, and pays special attention.

## 10. Surge suppressor

1

The controller has a built-in varistor for suppressing the surge voltage generated when the inductive loads (electromagnetic contactor, electromagnetic relay, solenoid valve, electromagnetic coil and electromagnetic brake) around the controller are switched on or off. If the inductive loads generate very high surge voltage, use a surge suppressor for the inductive load or use a surge suppressor together with a diode.



Do not connect the surge suppressor at the output side of the controller.

## 11. Altitude and de-rating

In places where the altitude is above 1000 m and the cooling effect reduces due to thin air, it is necessary to de-rate the controller (see section 10.2 for details. Contact us for technical support).

## 12. Disposal

The electrolytic capacitors on the main circuits and PCB may explode when they are burnt. Poisonous gas is generated when the plastic parts are burnt. Treat them as ordinary industrial waste.

## 13. Adaptable motor

The standard adaptable motor is an adaptable four-pole squirrel cage asynchronous induction motor. For other types of motor, select the correct controller according to the rated motor current.

The cooling fan and rotor shaft of non-variable-frequency motors are coaxial, which results in reduced cooling effect when the motor speed reduces. If variable speed is required, add a more powerful fan or fit a variable-frequency motor in applications where the motor overheats easily.

The standard parameters of the adaptable motor have already been configured inside the controller. However, it is still necessary to perform motor auto-tuning or to modify the default values based on actual conditions. Otherwise, the running result and protection performance will be adversely affected.

The controller might cause an alarm or might be damaged when a short circuit exists on cables or inside the motor. Therefore, perform insulation short circuit test when the motor and cables are newly installed or during routine maintenance. During the test, disconnect the controller from the tested parts.

# 2

## Product Information

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|   |    |
|---|----|
| 2.1 Acceptance .....                    | 22 |
| 2.2 Designation Rule and Nameplate..... | 22 |
| 2.3 Exploded Views of Components.....   | 23 |
| 2.4 Models and Specifications.....      | 24 |
| 2.5 System Configuration .....          | 25 |

## Chapter 2 Product Information

### § Safety Information



#### ■ To prevent injury

- Do not move the controller by catching the front cover or terminal cover.  
If you catch only the front cover or terminal cover, the main body may fall and injure you.
- Follow the ESD procedures during operating.  
Otherwise, the circuit inside the controller may be damaged by the static electricity.

2

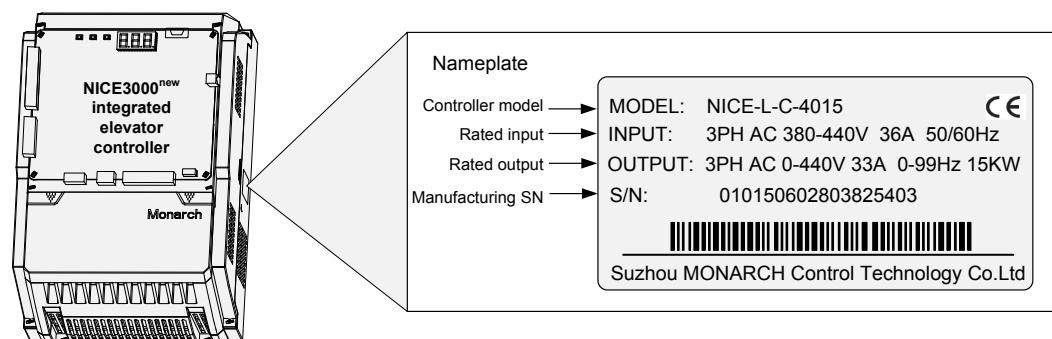
### 2.1 Acceptance

After receiving the product, unpack the packing box and check:

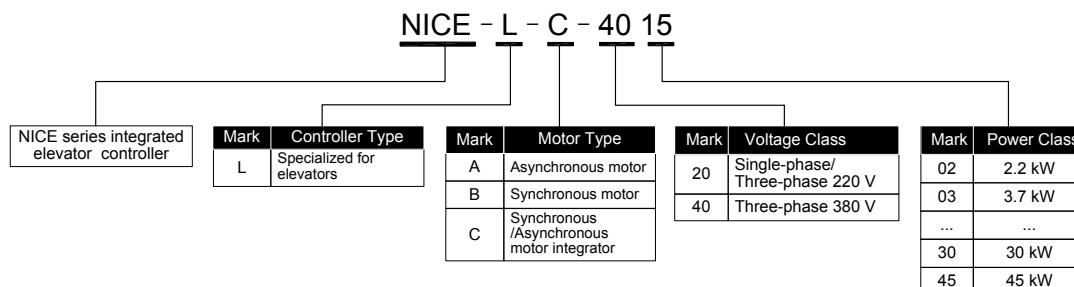
- Whether the nameplate model and controller ratings are consistent with your order. The box contains the controller, certificate of conformity, user manual and warranty card.
- Whether the controller is damaged during transportation. If you find any omission or damage, contact your supplier or us immediately.

### 2.2 Designation Rule and Nameplate

Figure 2-1 Designation rule and nameplate of the NICE3000<sup>new</sup>

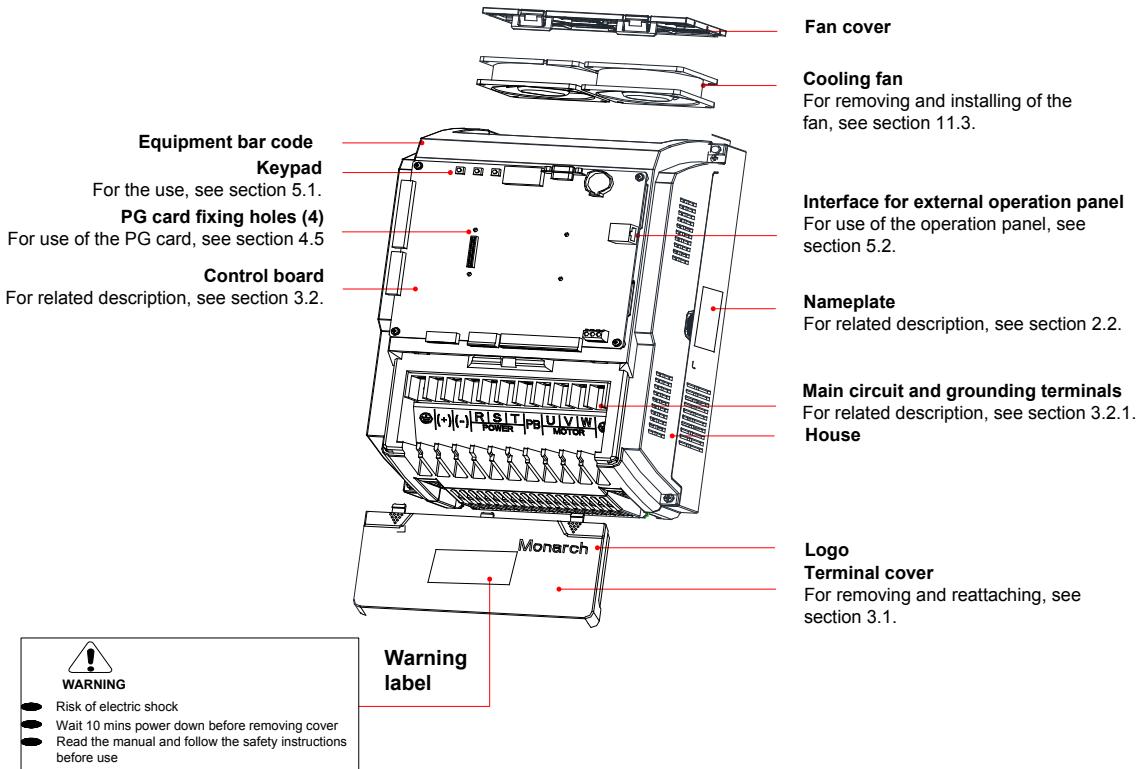


Controller model



## 2.3 Exploded Views of Components

Figure 2-2 Exploded view of the plastic structure (2.2–15 kW)



2

Figure 2-3 Exploded view of the sheet metal structure (18.5–30 kW)

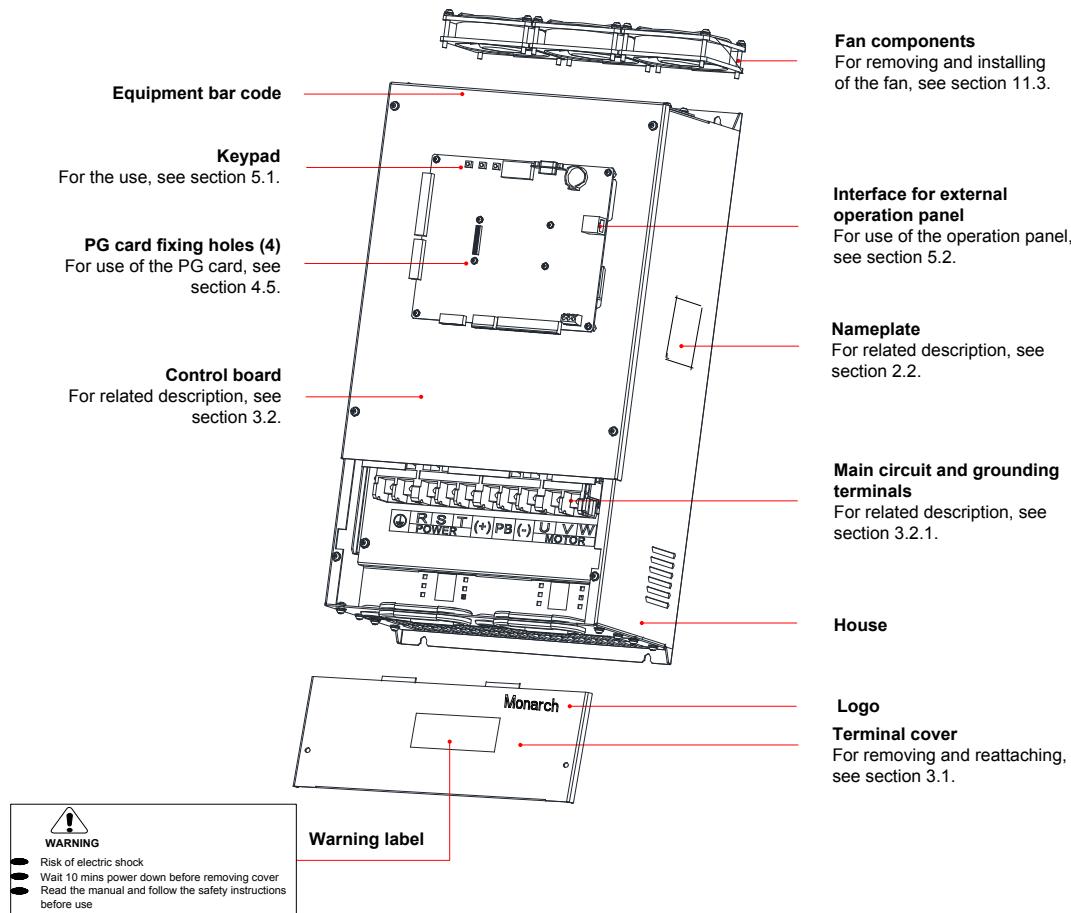
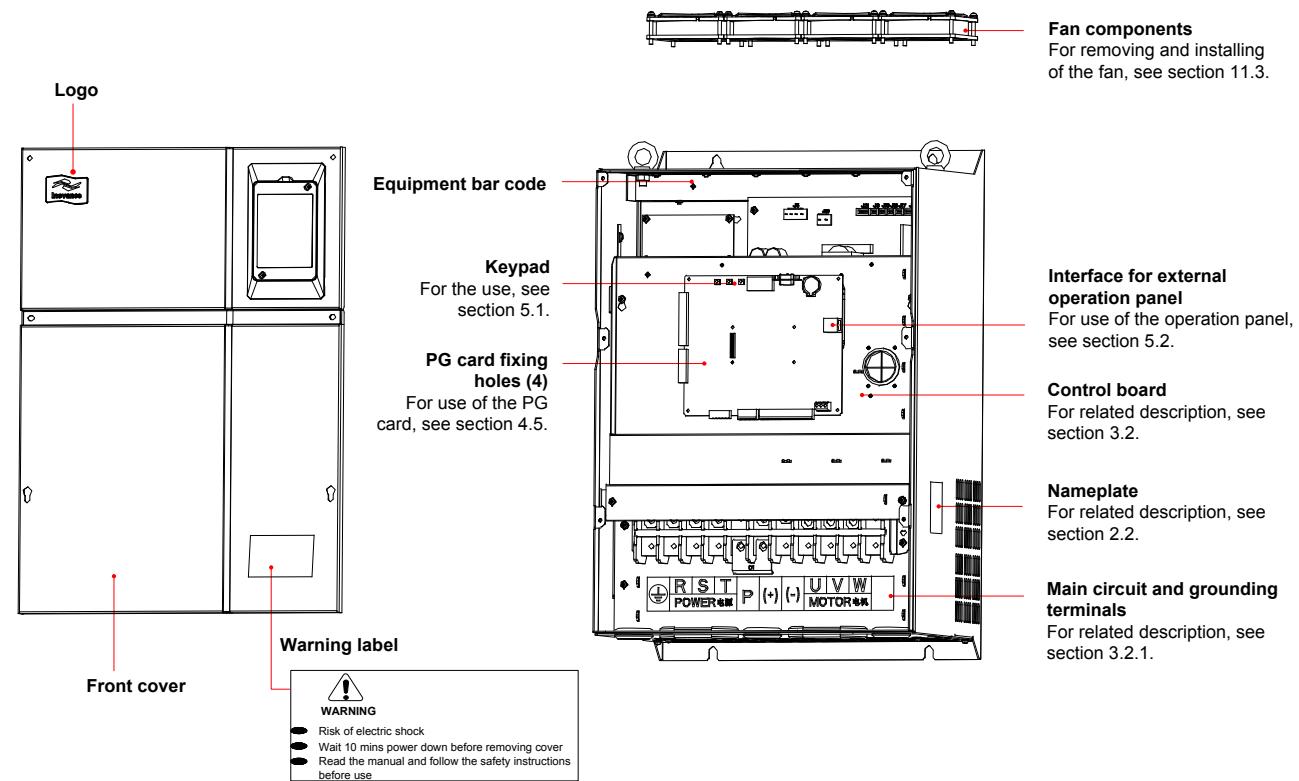


Figure 2-4 Exploded view of the sheet metal structure (37–55 kW)



The preceding figures show the exploded views of only common models 2.2 to 55 kW. For the structure of higher power ratings, contact us.

## 2.4 Models

Table 2-1 NICE3000<sup>new</sup> models

| Controller Model                               | Power Capacity (kVA) | Input Current (A) | Output Current (A) | Motor Power (kW) |
|--|----------------------|-------------------|--------------------|------------------|
| Single-phase 220 V, range: 220–240 V, 50/60 Hz |                      |                   |                    |                  |
| NICE-L-C-2002                                  | 2.0                  | 9.2               | 5.2                | 1.1              |
| NICE-L-C-2003                                  | 2.9                  | 13.3              | 7.5                | 1.5              |
| 220-NICE-L-C-4007                              | 3.9                  | 17.9              | 10.3               | 2.2              |
| 220-NICE-L-C-4011                              | 5.9                  | 25.3              | 15.5               | 3.7              |
| 220-NICE-L-C-4015                              | 7.3                  | 31.3              | 19                 | 4.0              |
| 220-NICE-L-C-4018                              | 8.6                  | 34.6              | 22.5               | 5.5              |
| 220-NICE-L-C-4022                              | 10.6                 | 42.6              | 27.7               | 11               |
| 220-NICE-L-C-4030                              | 13.1                 | 52.6              | 34.6               | 15               |
| Three-phase 220 V, range: 220–240 V, 50/60 Hz  |                      |                   |                    |                  |
| NICE-L-C-2002                                  | 4.0                  | 11.0              | 9.6                | 2.2              |
| NICE-L-C-2003                                  | 5.9                  | 17.0              | 14.0               | 3.7              |
| 220-NICE-L-C-4007                              | 7.0                  | 20.5              | 18.0               | 4.0              |
| 220-NICE-L-C-4011                              | 10.0                 | 29.0              | 27.0               | 5.5              |
| 220-NICE-L-C-4015                              | 12.6                 | 36.0              | 33.0               | 7.5              |

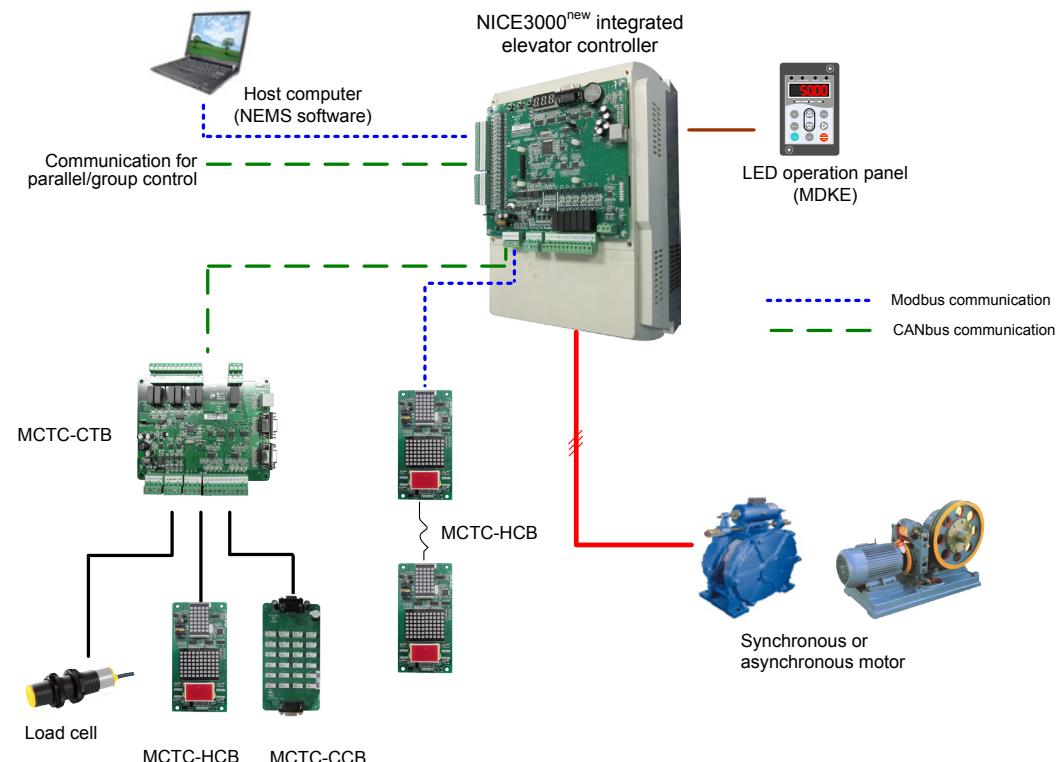
| Controller Model                              | Power Capacity (kVA) | Input Current (A) | Output Current (A) | Motor Power (kW) |
|---|----------------------|-------------------|--------------------|------------------|
| 220-NICE-L-C-4018                             | 15.0                 | 41.0              | 39.0               | 11.0             |
| 220-NICE-L-C-4022                             | 18.3                 | 49.0              | 48.0               | 15.0             |
| 220-NICE-L-C-4030                             | 23.0                 | 62.0              | 60.0               | 18.5             |
| Three-phase 380 V, range: 380–440 V, 50/60 Hz |                      |                   |                    |                  |
| NICE-L-C-4002                                 | 4.0                  | 6.5               | 5.1                | 2.2              |
| NICE-L-C-4003                                 | 5.9                  | 10.5              | 9.0                | 3.7              |
| NICE-L-C-4005                                 | 8.9                  | 14.8              | 13.0               | 5.5              |
| NICE-L-C-4007                                 | 11.0                 | 20.5              | 18.0               | 7.5              |
| NICE-L-C-4011                                 | 17.0                 | 29.0              | 27.0               | 11.0             |
| NICE-L-C-4015                                 | 21.0                 | 36.0              | 33.0               | 15.0             |
| NICE-L-C-4018                                 | 24.0                 | 41.0              | 39.0               | 18.5             |
| NICE-L-C-4022                                 | 30.0                 | 49.5              | 48.0               | 22.0             |
| NICE-L-C-4030                                 | 40.0                 | 62.0              | 60.0               | 30.0             |
| NICE-L-C-4037                                 | 57.0                 | 77.0              | 75.0               | 37.0             |
| NICE-L-C-4045                                 | 69.0                 | 93.0              | 91.0               | 45.0             |
| NICE-L-C-4055                                 | 85.0                 | 113.0             | 112.0              | 55.0             |
| NICE-L-C-4075                                 | 114.0                | 157.5             | 150.0              | 75.0             |
| NICE-L-C-4090                                 | 134.0                | 180.0             | 176.0              | 90.0             |
| NICE-L-C-4110                                 | 160.0                | 214.0             | 210.0              | 110.0            |
| NICE-L-C-4132                                 | 192.0                | 256.0             | 253.0              | 132.0            |
| NICE-L-C-4160                                 | 231.0                | 307.0             | 304.0              | 160.0            |

2

## 2.5 System Configuration

The NICE3000<sup>new</sup> series integrated elevator control system combines the functions of both elevator controller and the high-performance vector AC drive. It mainly includes the integrated elevator controller, car top board (MCTC-CTB), hall call board (MCTC-HCB), car call board (MCTC-CCB), and optional door pre-open module and remote monitoring system.

The following figure shows the system components.

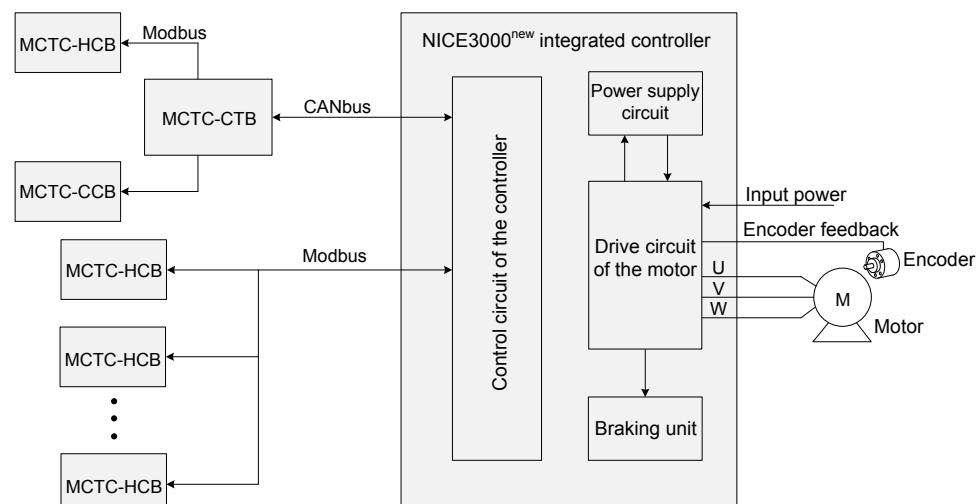
Figure 2-5 System components of the NICE3000<sup>new</sup>

2

The NICE3000<sup>new</sup> has the following functions in the system:

- It controls the motor based on feedback signals from the encoder, and records information of all position switches in the shaft by pulse, implementing accurate leveling and direct travel ride and guaranteeing running safety.
- It implements information collection and control of car-related components by means of CANbus communication with the MCTC-CTB.
- It registers and displays hall calls of all floors with easy address setting by means of Modbus communication with the MCTC-HCB.

The following figure shows the system structure of the NICE3000<sup>new</sup>.

Figure 2-6 System structure of the NICE3000<sup>new</sup>

# 3

## Mechanical and Electrical Installation

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|  |    |
|--|----|
| 3.1 Mechanical Installation .....                              | 28 |
| 3.1.1 Planning Installation .....                              | 28 |
| 3.1.2 Mounting Procedure.....                                  | 32 |
| 3.1.3 Removing and Reattaching Terminal Cover .....            | 33 |
| 3.2 Electrical Wiring.....                                     | 35 |
| 3.2.1 Standard System Wiring Diagram .....                     | 35 |
| 3.2.2 Description and Wiring of Main Circuit Terminals .....   | 37 |
| 3.2.3 Main Circuit Cable Sizes and Tightening Torque .....     | 41 |
| 3.2.4 Description and Wiring of Control Circuit Terminals..... | 44 |
| 3.2.5 Control Circuit Cable Sizes and Tightening Torque .....  | 47 |
| 3.2.6 Wiring Checklist.....                                    | 47 |
| 3.3 Interface and Communication.....                           | 48 |
| 3.3.1 Digital Input (DI) .....                                 | 48 |
| 3.3.2 Analog Differential Input (AI) .....                     | 50 |
| 3.3.3 Relay Output (DO) .....                                  | 50 |
| 3.3.4 Modbus Communication.....                                | 52 |
| 3.3.5 CAN Communication .....                                  | 57 |
| 3.4 Installation of Shaft Position Signals .....               | 58 |
| 3.4.1 Leveling Signals .....                                   | 59 |
| 3.4.2 Slow-Down Switches .....                                 | 60 |
| 3.4.3 Limit Switches .....                                     | 61 |
| 3.4.4 Final Limit Switches .....                               | 61 |

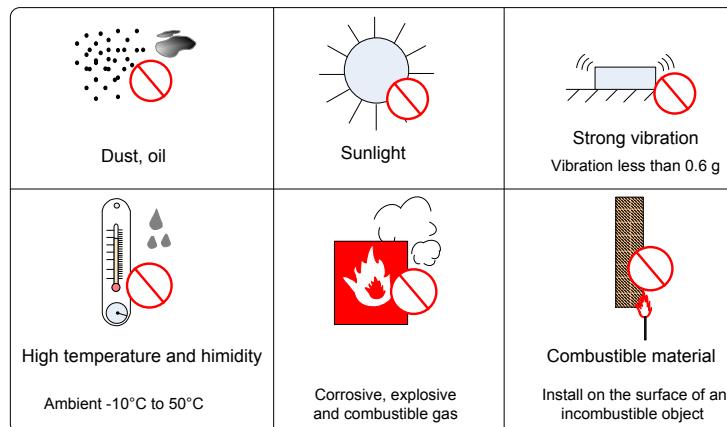
# Chapter 3 Mechanical and Electrical Installation

## 3.1 Mechanical Installation

### 3.1.1 Planning Installation

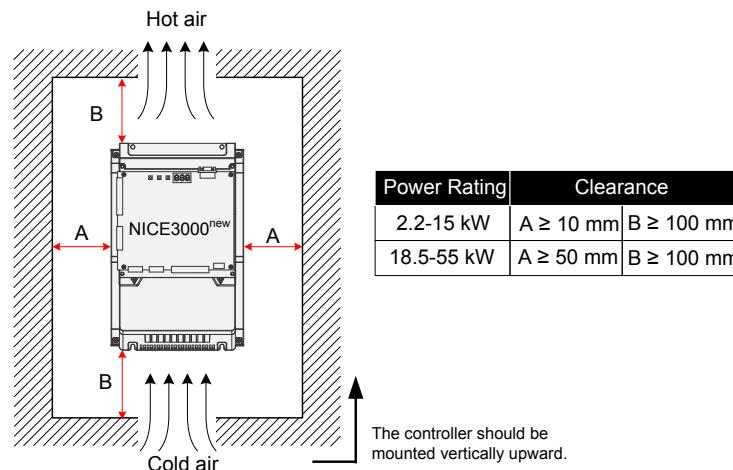
#### 1. Mounting environment requirements

| Item                 | Requirements  |
|----------------------|---|
| Ambient temperature  | -10°C to 50°C   |
| Heat dissipation     | Install the controller on the surface of an incombustible object, and ensure that there is sufficient space around for heat dissipation.  |
|                      | Install the controller vertically on the support using screws.  |
|                      | Free from direct sunlight, high humidity and condensation   |
| Mounting location    | Free from corrosive, explosive and combustible gas  |
|                      | Free from oil dirt, dust and metal powder   |
| Vibration            | Less than 0.6 g   |
| Protective enclosure | The controller must be installed inside a cabinet. The final system installing the controller must have covers providing fire, electrical, and mechanical protection, and satisfy the regional laws & regulations and related IEC requirements. |



#### 2. Mounting clearance requirements

The clearance that needs to be reserved varies with the power rating of the NICE3000<sup>new</sup>, as shown in the following figure.

Figure 3-1 Clearance around the NICE3000<sup>new</sup> for mounting

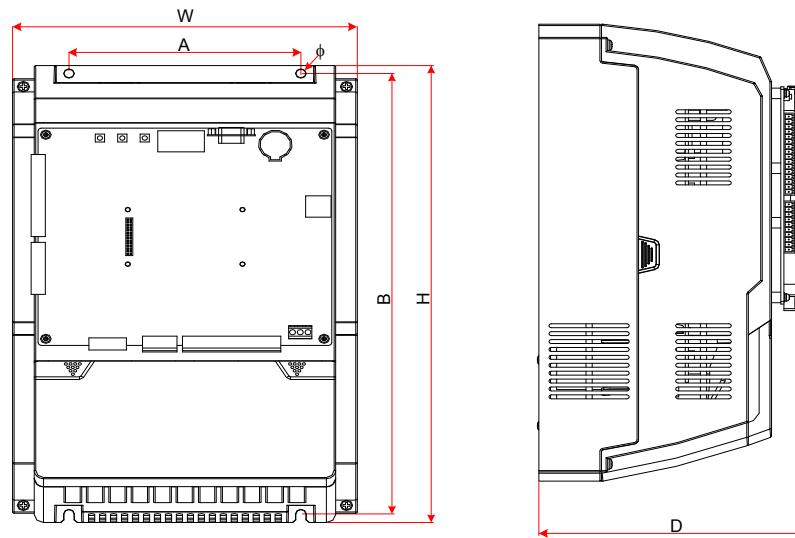
### 3. Mounting dimensions requirements

3

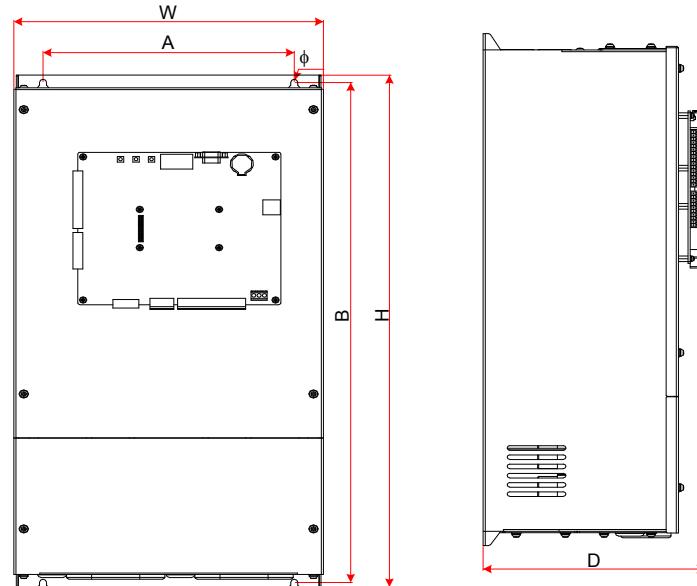
The following figures show the mounting dimension diagrams of the NICE3000<sup>new</sup> of different structures and sizes.

Figure 3-2 Mounting dimension diagrams of NICE3000<sup>new</sup>

#### 1) Plastic structure, 2.2–15 kW, Size-C and Size-D

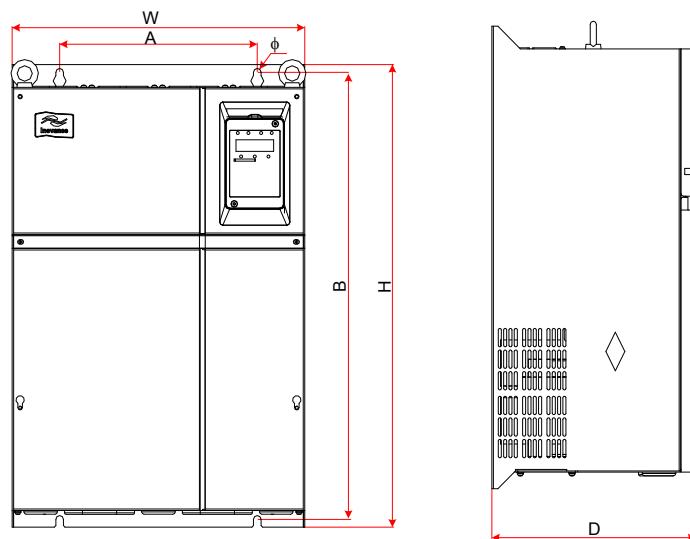


## 2) Sheet metal structure, 18.5–30 kW, Size-E



3

## 3) Sheet metal structure, 37–55 kW, Size-F

Table 3-1 Mounting dimensions of the NICE3000<sup>new</sup>

| Controller Model                           | Physical Dimensions |        |        | Mounting Hole |        | Hole Diameter (mm) | Gross Weight (kg) | Size       |
|--|---------------------|--------|--------|---------------|--------|--------------------|-------------------|------------|
|  | H (mm)              | W (mm) | D (mm) | A (mm)        | B (mm) |                    |                   |            |
| Single/Three-phase 220 V, range: 200–240 V |                     |        |        |               |        |                    |                   |            |
| NICE-L-C-2002                              |                     | 347    | 223    | 143           | 150    | 334.5              | 6.5               | 5.5 SIZE-C |
| NICE-L-C-2003                              |                     |        |        |               |        |                    |                   |            |
| 220-NICE-L-C-4007                          |                     |        |        |               |        |                    |                   |            |
| 220-NICE-L-C-4011                          | 347                 | 223    | 172.5  | 150           | 334.5  | 6.5                | 7                 | SIZE-D     |
| 220-NICE-L-C-4015                          |                     |        |        |               |        |                    |                   |            |
| 220-NICE-L-C-4018                          |                     |        |        |               |        |                    |                   |            |
| 220-NICE-L-C-4022                          | 554.5               | 289.6  | 207.7  | 235           | 541.5  | 6.5                | 14.5              | SIZE-E     |
| 220-NICE-L-C-4030                          |                     |        |        |               |        |                    |                   |            |

| Controller Model                    | Physical Dimensions |        |        | Mounting Hole |        | Hole Diameter (mm) | Gross Weight (kg) | Size   |
|-------------------------------------|---------------------|--------|--------|---------------|--------|--------------------|-------------------|--------|
|                                     | H (mm)              | W (mm) | D (mm) | A (mm)        | B (mm) | Φ (mm)             |                   |        |
| Three-phase 380 V, range: 380–440 V |                     |        |        |               |        |                    |                   |        |
| NICE-L-C-4002                       |                     |        |        |               |        |                    |                   |        |
| NICE-L-C-4003                       | 347                 | 223    | 143    | 150           | 334.5  | 6.5                | 5.5               | SIZE-C |
| NICE-L-C-4005                       |                     |        |        |               |        |                    |                   |        |
| NICE-L-C-4007                       |                     |        |        |               |        |                    |                   |        |
| NICE-L-C-4011                       | 347                 | 223    | 173.5  | 150           | 334.5  | 6.5                | 7                 | SIZE-D |
| NICE-L-C-4015                       |                     |        |        |               |        |                    |                   |        |
| NICE-L-C-4018                       |                     |        |        |               |        |                    |                   |        |
| NICE-L-C-4022                       | 554.5               | 289.6  | 223    | 235           | 541.5  | 6.5                | 14.5              | SIZE-E |
| NICE-L-C-4030                       |                     |        |        |               |        |                    |                   |        |
| NICE-L-C-4037                       |                     |        |        |               |        |                    |                   |        |
| NICE-L-C-4045                       | 600                 | 385    | 268.42 | 260           | 580    | 10                 | 32                | SIZE-F |
| NICE-L-C-4055                       |                     |        |        |               |        |                    |                   |        |
| NICE-L-C-4075                       | 700                 | 473    | 307    | 343           | 678    | 10                 | 47                | SIZE-G |
| NICE-L-C-4090                       |                     |        |        |               |        |                    |                   |        |
| NICE-L-C-4110                       |                     |        |        |               |        |                    |                   |        |
| NICE-L-C-4132                       | 930                 | 579    | 380    | 449           | 903    | 10                 | 90                | SIZE-H |
| NICE-L-C-4160                       |                     |        |        |               |        |                    |                   |        |

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#### 4. Mounting orientation requirements

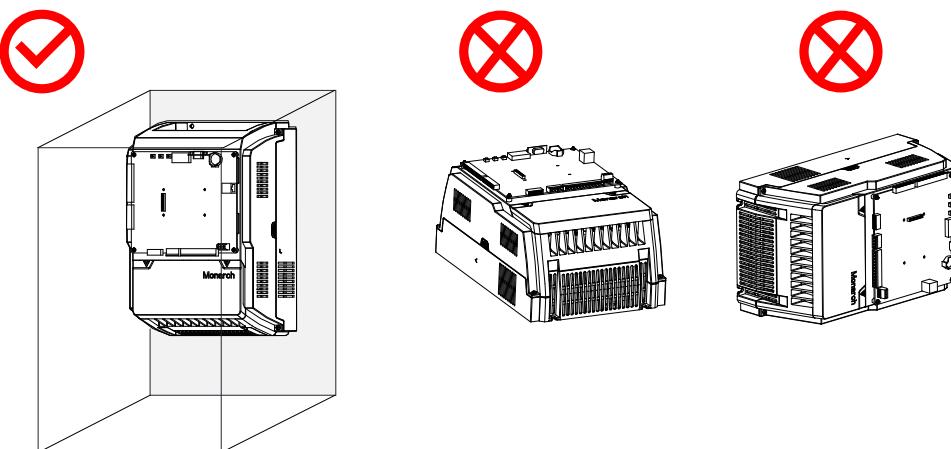
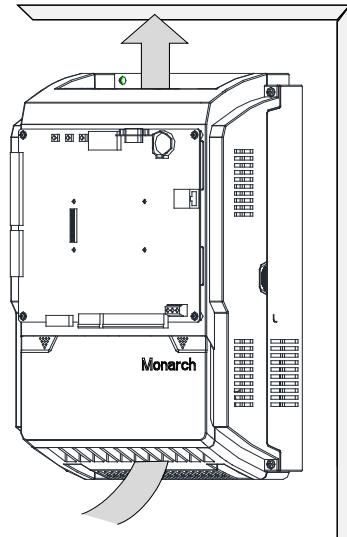
Figure 3-3 Mounting orientation of the NICE3000<sup>new</sup>

Figure 3-4 Heat dissipation direction



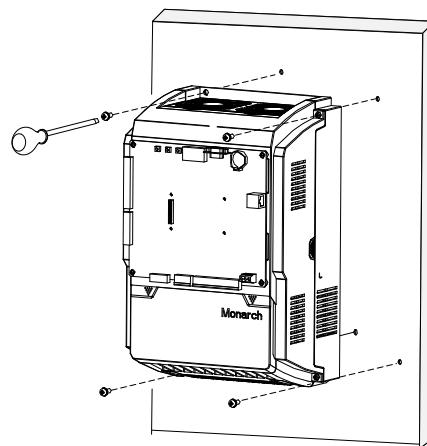
3

### 3.1.2 Mounting Procedure

The NICE3000<sup>new</sup> is generally mounted into the control cabinet inside the equipment room by using the wall-mounting method. It is fastened onto the support with four screws fixed into the four mounting holes, as shown in the following figure.

The plastic structure and sheet metal structure have the same mounting method.

Figure 3-5 Wall-mounting diagram



It is forbidden to fasten only the upper two screws, because the controller may fall and be damaged due to uneven force after long-time running. Ensure that all the four screws are fastened.

Pay attention to the following points when designing the control cabinet:

- The temperature inside the cabinet must not rise to 10°C higher than the temperature outside the cabinet.
- A closed control cabinet must be configured with a fan (or other air cooling device such as air conditioner) to ensure air circulation.
- The air from the fan must not blow directly to the drive unit because this easily causes dust adhesion and further a fault on the drive unit.

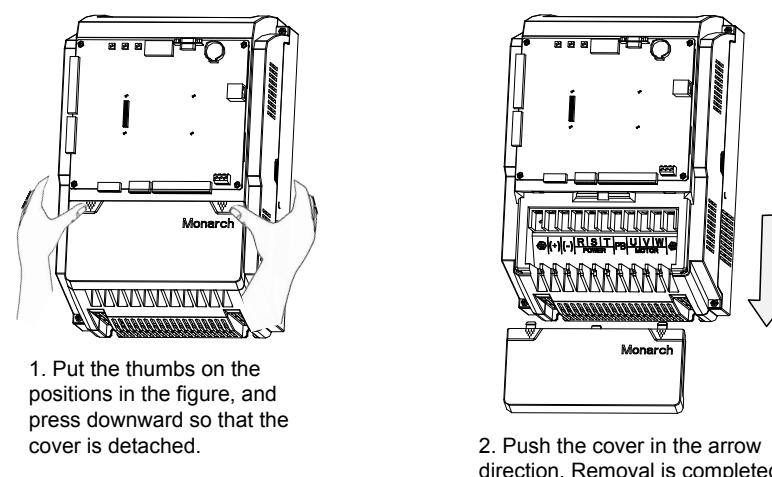
- A vent must be available at bottom of the control cabinet to form bottom-up air flow, which prevents heat island effect on the surface of components or partial thermal conductivity effect.
- If the fan does not meet the cooling requirements, install an air conditioner in the cabinet or in the equipment room. Note that the temperature inside the cabinet must not be too low; otherwise, condensation may occur, causing short circuit of components.
- For special environment where the temperature is high but cannot be reduced effectively, de-rate the controller during use.

### 3.1.3 Removing and Reattaching Terminal Cover

#### 1. Removing and reattaching the terminal cover with plastic structure

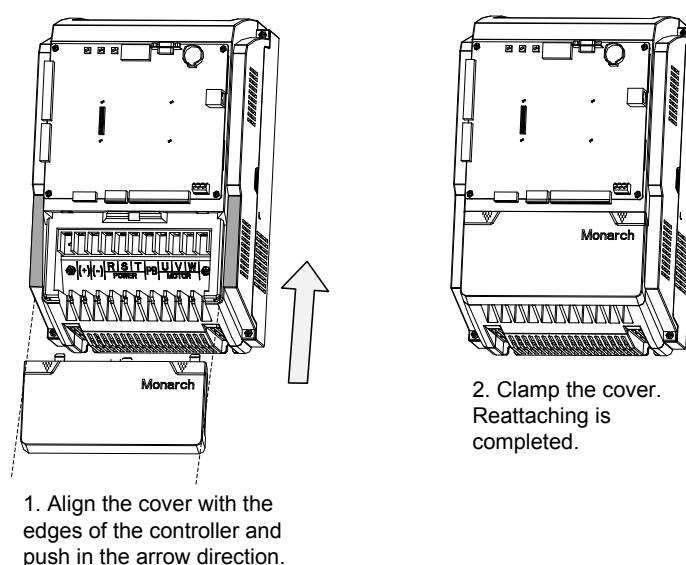
Before wiring the main circuit terminals, you need to remove the terminal cover.

Figure 3-6 Removing the terminal cover with plastic structure



After wiring to the main circuit terminals is completed, reattach the terminal cover.

Figure 3-7 Reattaching the terminal cover with plastic structure

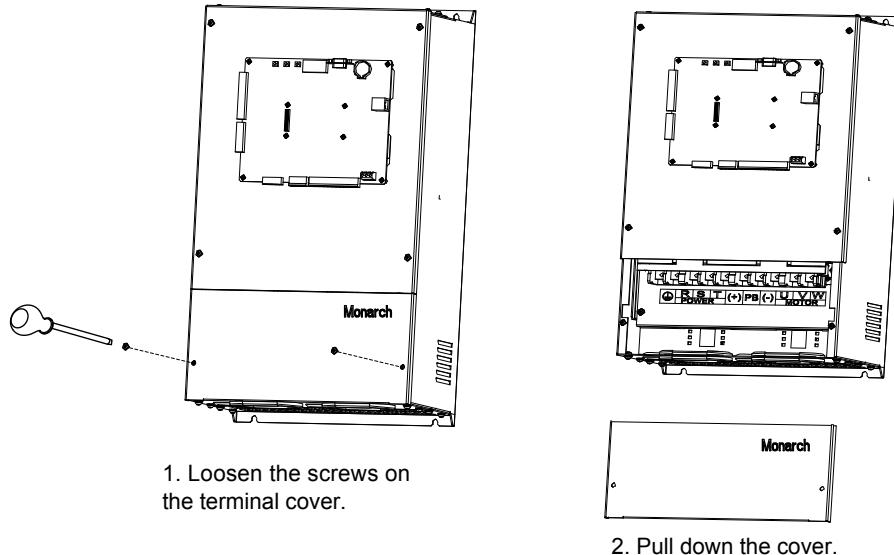


## 2. Removing and reattaching the terminal cover with sheet metal structure

Before wiring the main circuit terminals, you need to remove the terminal cover.

Figure 3-8 Removing the terminal cover with sheet metal structure

3

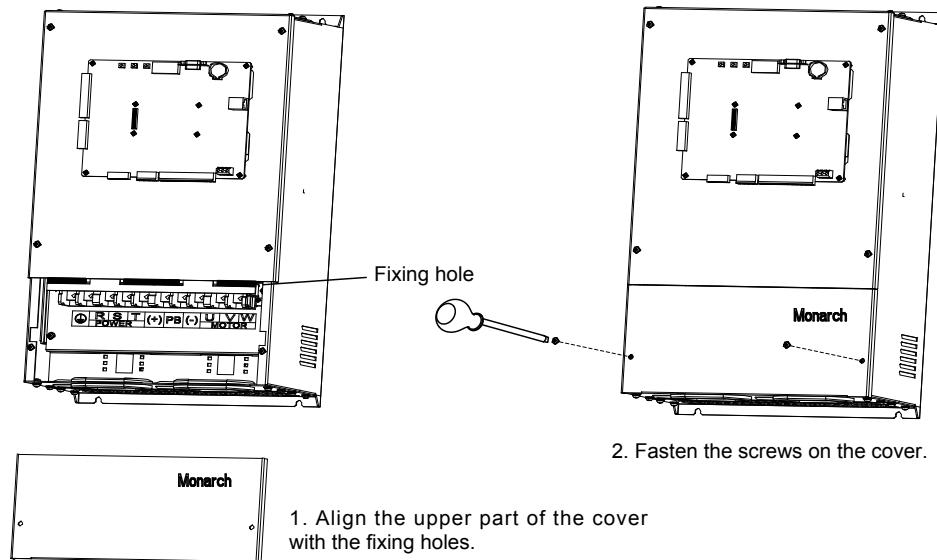


1. Loosen the screws on the terminal cover.

2. Pull down the cover.

After wiring to the main circuit terminals is completed, reattach the terminal cover.

Figure 3-9 Reattaching the terminal cover with sheet metal structure



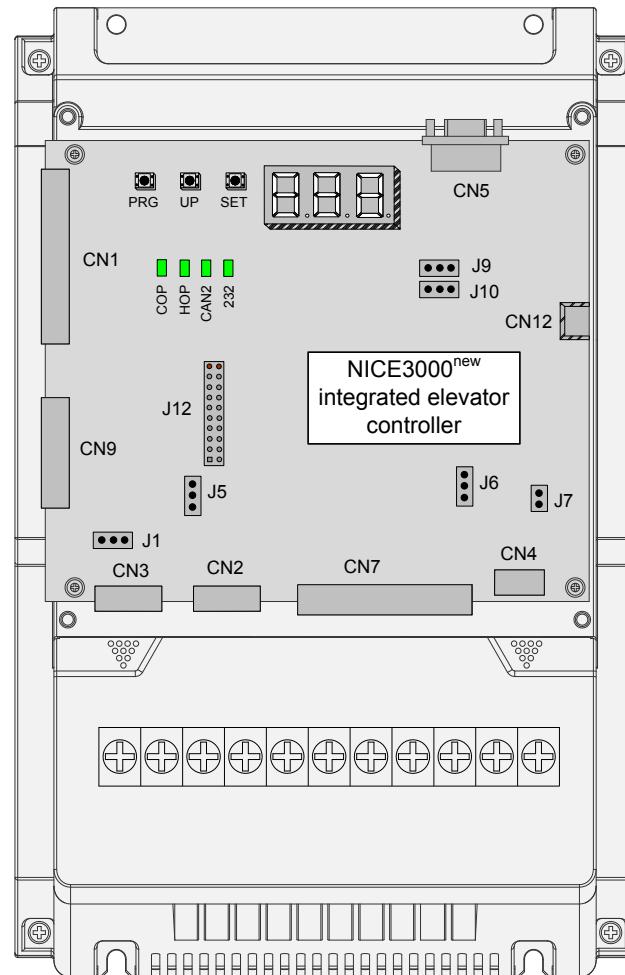
1. Align the upper part of the cover with the fixing holes.

2. Fasten the screws on the cover.

## 3.2 Electrical Wiring

The following figure shows overall terminal arrangement of the NICE3000<sup>new</sup>.

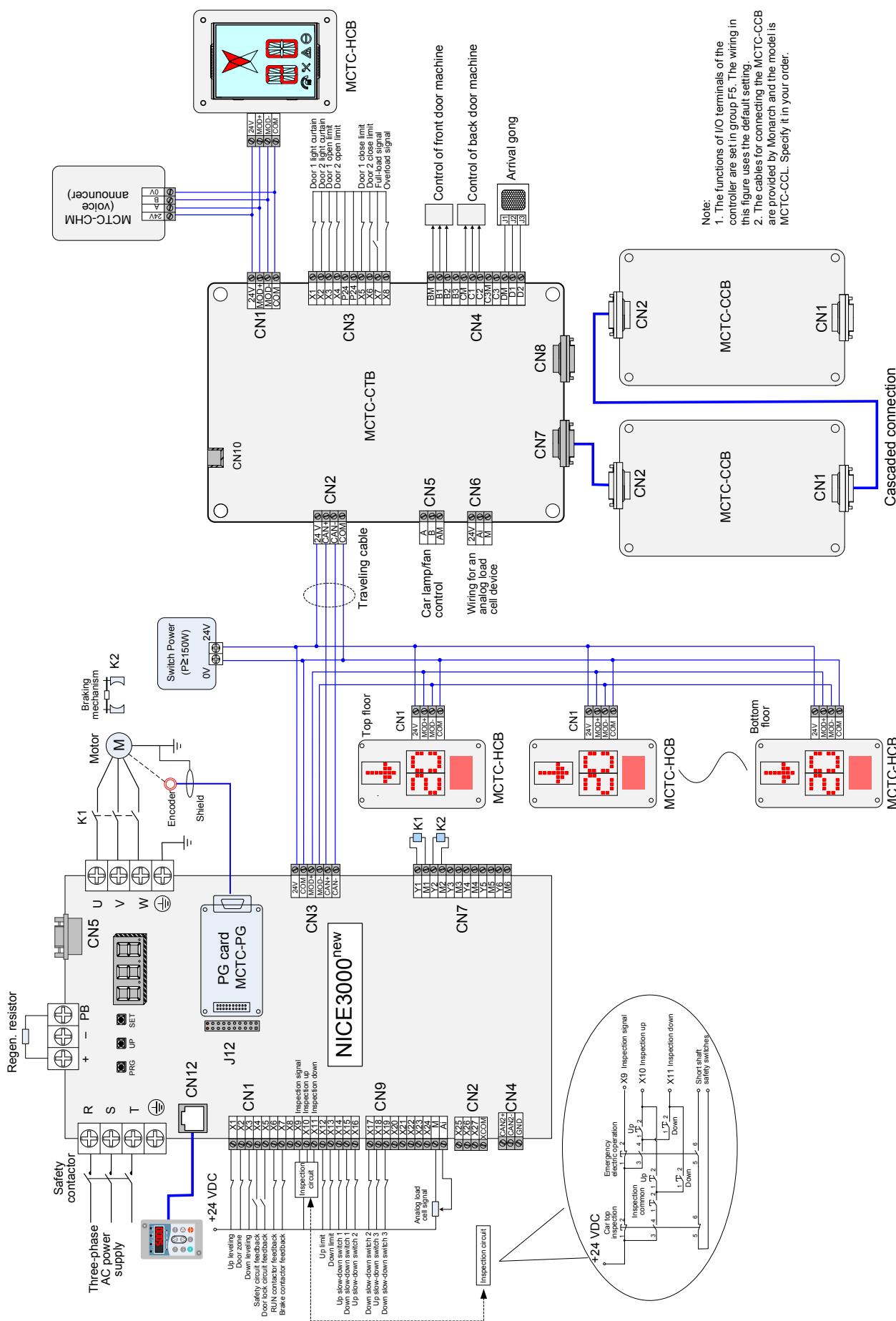
Figure 3-10 Overall terminal arrangement of the NICE3000<sup>new</sup>



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### 3.2.1 Standard System Wiring Diagram

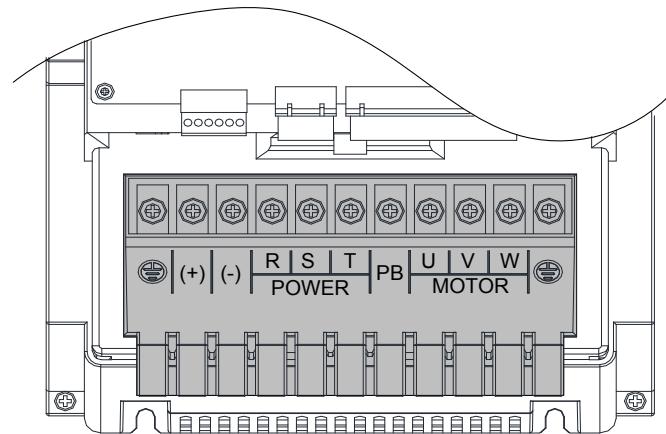
Figure 3-11 Standard wiring diagram of the NICE3000<sup>new</sup> control system



### 3.2.2 Description and Wiring of Main Circuit Terminals

#### ◆ Main Circuit Terminal Arrangement Example

Figure 3-12 Main circuit terminal arrangement example



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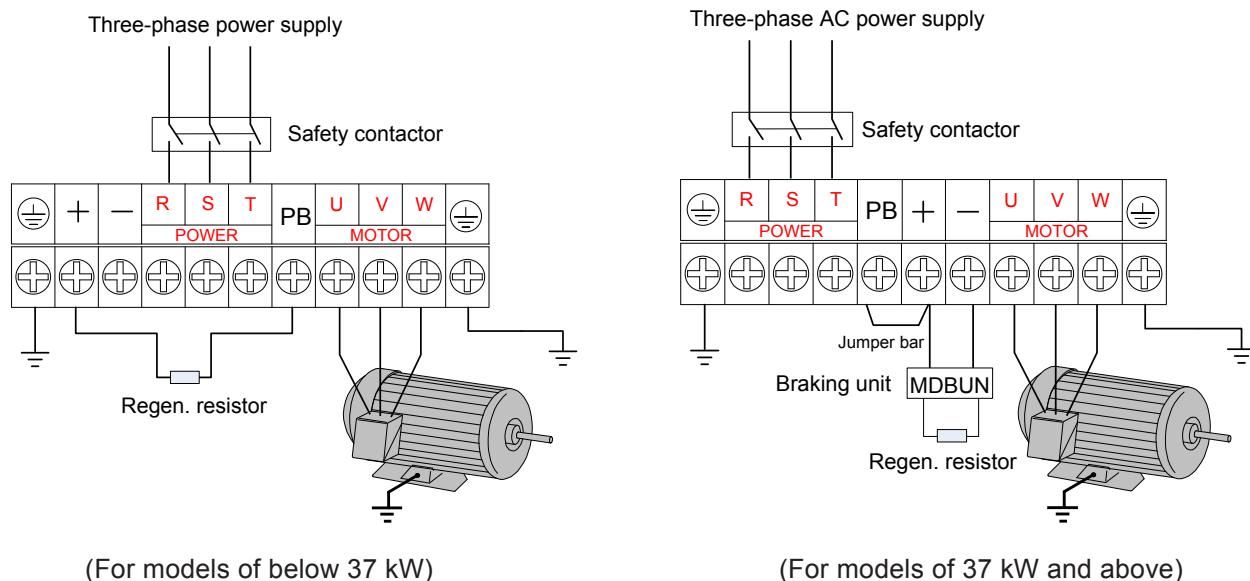
#### ◆ Main Circuit Terminal Descriptions

Table 3-2 Main circuit terminal descriptions

| Terminal    | Name                                      | Function Description   |
|-------------|---|--|
| R, S, T     | Three-phase power input terminals         | Provide three-phase power supply.  |
| (+), (-)    | Positive and negative terminals of DC bus | Connect the external braking unit and energy feedback unit for models of 37 kW and above.  |
| (+), PB (P) | Terminals for connecting regen. resistor  | Connect the regen. resistor for models of below 37 kW.<br>Connect the DC reactor for models of 37 kW and above.<br>At delivery, the (+) and P terminals are shorted with the jumper bar. If you need not connect the DC reactor, do not remove the jumper bar. |
| U, V, W     | Controller output terminals               | Connect the three-phase motor.   |
|             | Grounding terminal                        | Must be grounded.  |

## ◆ Main Circuit Wiring

Figure 3-13 Main circuit connection diagram



3

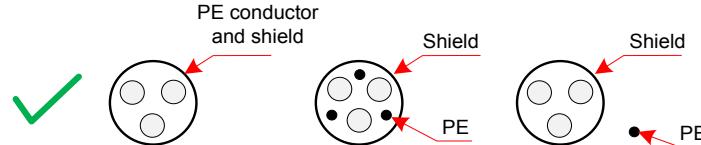
(For models of below 37 kW)

(For models of 37 kW and above)

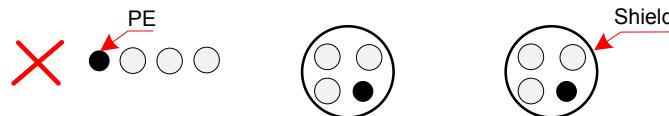
### 1) Cable selection for main circuit

The symmetric shielded cable is recommended as the input and output power cables of the main circuit. The symmetric shielded cable can reduce electromagnetic radiation of the entire conducting system compared with the 4-core cable.

Symmetric shielded cable (recommended power cable)



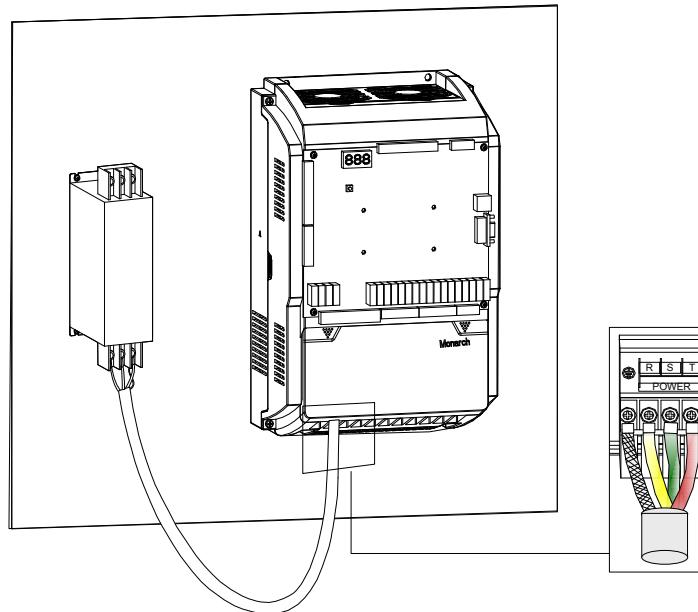
Non-recommended power cable



### 2) Power input terminals R, S, T

- The cable connection on the input side of the controller has no phase sequence requirement.
- The specification and installation method of external power cables must comply with the local safety regulations and related IEC standards.
- Use copper conductors of a proper size as power cables according to the recommended values in Table 4-2.
- The cable between the filter and the input terminals must be shorter than 30 cm. Ensure that the grounding terminals of the filter and the controller are connected together, and that both the filter and controller are installed on the same conductive plane that are connected to main grounding of the cabinet.

Figure 3-14 Installing filter and controller on the conductive plane



## 3) DC bus terminals (+), (-)

- Terminals (+) and (-) of the DC bus have residual voltage after the controller is switched off. Wait at least 10 minutes and ensure that the voltage is lower than 36 VAC before performing wiring. Failure to comply may result in electric shock.
- When connecting external braking components for the controller of 37 kW and above, never reverse (+) and (-). Failure to comply may result in damage to the controller and even cause a fire.
- The cable length of the braking unit must not exceed 10 m. Use the twisted pair wire or tight pair wires for parallel connection.
- Do not connect the regen. resistor directly to the DC bus. Otherwise, it may damage the controller and even cause a fire.

## 4) Terminals(+), PB for connecting regen. resistor

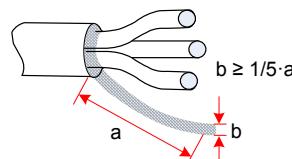
- These terminals are valid only for the models below 37 kW that have the built-in braking unit.
- Connect a regen. resistor of the recommended model, and ensure that the cable length of the regen. resistor is shorter than 5 m. Otherwise, it may damage the controller.

## 5) Controller output terminals U, V, W

- The specification and installation method of external power cables must comply with the local safety regulations and related IEC standards.
- Use copper conductors of a proper size as power cables according to the recommended values in Table 4-2.
- Do not connect a capacitor or surge absorber to the output side of the controller. Otherwise, it may cause frequent controller trips or even damage the controller.
- If the motor cable is too long, electrical resonance will be generated due to the impact of distributed capacitance. This will damage the motor insulation or generate higher leakage.

current, causing the controller to trip in overcurrent protection. If the motor cable is greater than 100 m long, an AC output reactor must be installed close to the controller.

- Use the shielded cable as the output power cables, with the shield connected to the grounding cable.
- The lead-out cable by the shield must be as short as possible, with the width smaller than 1/5 of the length.



#### 6) Grounding terminal (PE)

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- The grounding terminal of the main circuit must be tied to the ground reliably with the grounding resistance of the cable smaller than 10 Ω. Otherwise, the controller may be abnormal or damaged.
- Do not connect this terminal to the neutral conductor of the power supply.
- The impedance of the PE conductor must be able to withstand the large short circuit current that may arise when a fault occurs.
- Select the size of the PE conductor according to the following table:

Table 3-3 Size of PE conductor

| Cross-sectional Area of a Phase Conductor (S) | Min. Cross-sectional Area of Protective Conductor (Sp) |
|---|--|
| $S \leq 16 \text{ mm}^2$                      | S  |
| $16 \text{ mm}^2 < S \leq 35 \text{ mm}^2$    | $16 \text{ mm}^2$                                      |
| $35 \text{ mm}^2 < S$                         | $S/2$  |

- Use a yellow/green cable as the PE conductor.
- It is recommended that the controller be installed on the conductive metal plane. Ensure that the entire conductive back of the controller is in good contact with the installation plane.
- Install the filter and controller on the same plane to ensure the filtering effect of the filter.

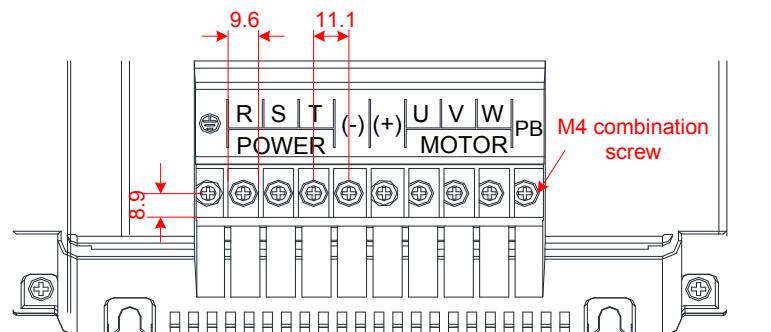
#### 6) Upstream protection device

- Install a proper protection device on the power input side to provide protections on overcurrent, short circuit and electrical isolation.
- When selecting the protection device, consider the current capacity of the power cable, system overload capacity and short circuit capacity of upstream power distribution. Generally, make selection according to the recommended values in Table 4-1.

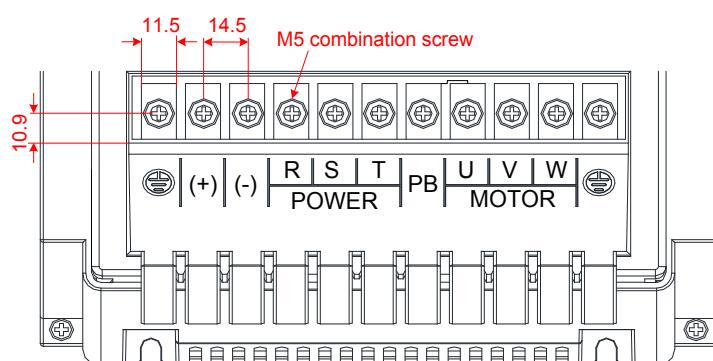
### 3.2.3 Main Circuit Cable Sizes and Tightening Torque

Figure 3-15 Main circuit cable size diagrams (Size C to Size E)

1) Plastic structure, Size C



2) Plastic structure, Size D



3

3) Sheet metal structure, Size E

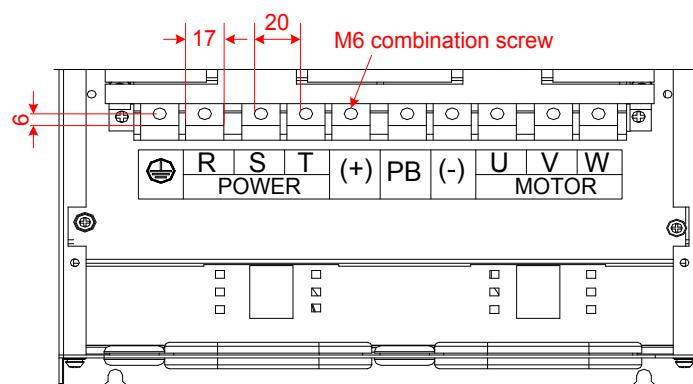
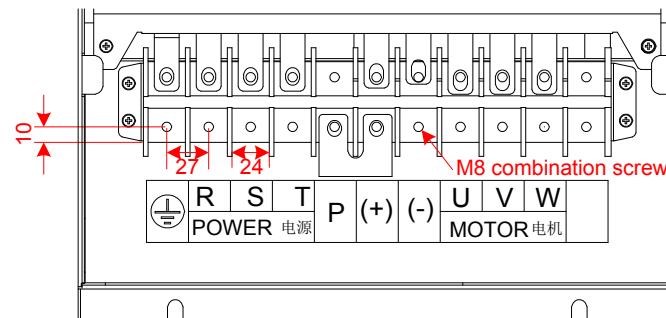


Table 3-4 Cable size and torque of Size C to Size E (NICE-L-C-4002/3/5/7/11/15/22/30)

| Controller Model | Rated Input Current (A) | Recommended Output Power Cable Diameter (mm <sup>2</sup> ) | Torque of Torque Driver (N·m) | Recommended Cable Lug Model |
|------------------|-------------------------|--|-------------------------------|-----------------------------|
| NICE-L-C-4002    | 6.5                     | 0.75   | 1.2                           | TNR0.75-4                   |
| NICE-L-C-4003    | 10.5                    | 1.5  | 1.2                           | TNR1.25-4                   |
| NICE-L-C-4005    | 14.8                    | 2.5  | 1.2                           | GTNR2.5-4                   |
| NICE-L-C-4007    | 20.5                    | 4  | 2.5                           | GTNR4-5                     |
| NICE-L-C-4011    | 29.0                    | 6  | 2.5                           | GTNR6-5                     |
| NICE-L-C-4015    | 36.0                    | 6  | 2.5                           | GTNR6-5                     |
| NICE-L-C-4018    | 41.0                    | 10   | 4.0                           | GTNR10-6                    |

| Controller Model | Rated Input Current (A) | Recommended Output Power Cable Diameter (mm <sup>2</sup> ) | Torque of Torque Driver (N·m) | Recommended Cable Lug Model |
|------------------|-------------------------|--|-------------------------------|-----------------------------|
| NICE-L-C-4022    | 49.5                    | 10   | 4.0                           | GTNR16-6                    |
| NICE-L-C-4030    | 62.0                    | 16   | 4.0                           | GTNR16-6                    |

Figure 3-16 Main circuit cable size diagram of sheet metal structure, Size F



3

Table 3-5 Cable size and torque of Size F (NICE-L-C-4037/45/55)

| Controller Model | Rated Input Current (A) | Recommended Output Power Cable Diameter (mm <sup>2</sup> ) | Torque of Torque Driver (N·m) | Recommended Cable Lug Model |
|------------------|-------------------------|--|-------------------------------|-----------------------------|
| NICE-L-C-4037    | 77.0                    | 25   | 10.5                          | GTNR25-8                    |
| NICE-L-C-4045    | 93.0                    | 35   | 10.5                          | GTNR35-8                    |
| NICE-L-C-4055    | 113.0                   | 50   | 10.5                          | GTNR50-8                    |

Figure 3-17 Main circuit cable size diagram of sheet metal structure, Size G

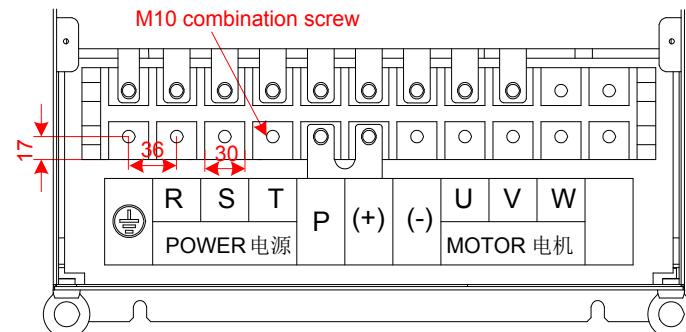
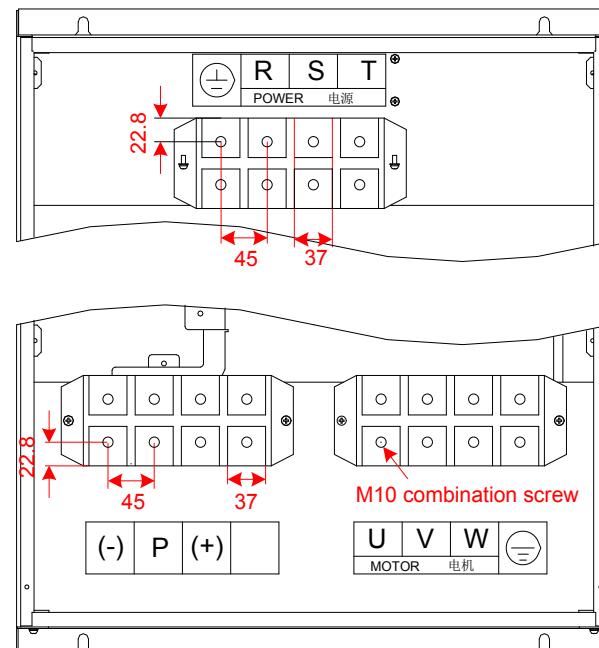


Table 3-6 Cable size and torque of Size G (NICE-L-C-4075/95)

| Controller Model | Rated Input Current (A) | Recommended Output Power Cable Diameter (mm <sup>2</sup> ) | Torque of Torque Driver (N·m) | Recommended Cable Lug Model |
|------------------|-------------------------|--|-------------------------------|-----------------------------|
| NICE-L-C-4075    | 157.5                   | 70   | 20                            | GTNR70-10                   |
| NICE-L-C-4090    | 180.0                   | 95   | 20                            | GTNR95-10                   |

Figure 3-18 Main circuit cable size diagram of sheet metal structure, Size H



3

Table 3-7 Cable size and torque of Size H (NICE-L-C-4110/132/160)

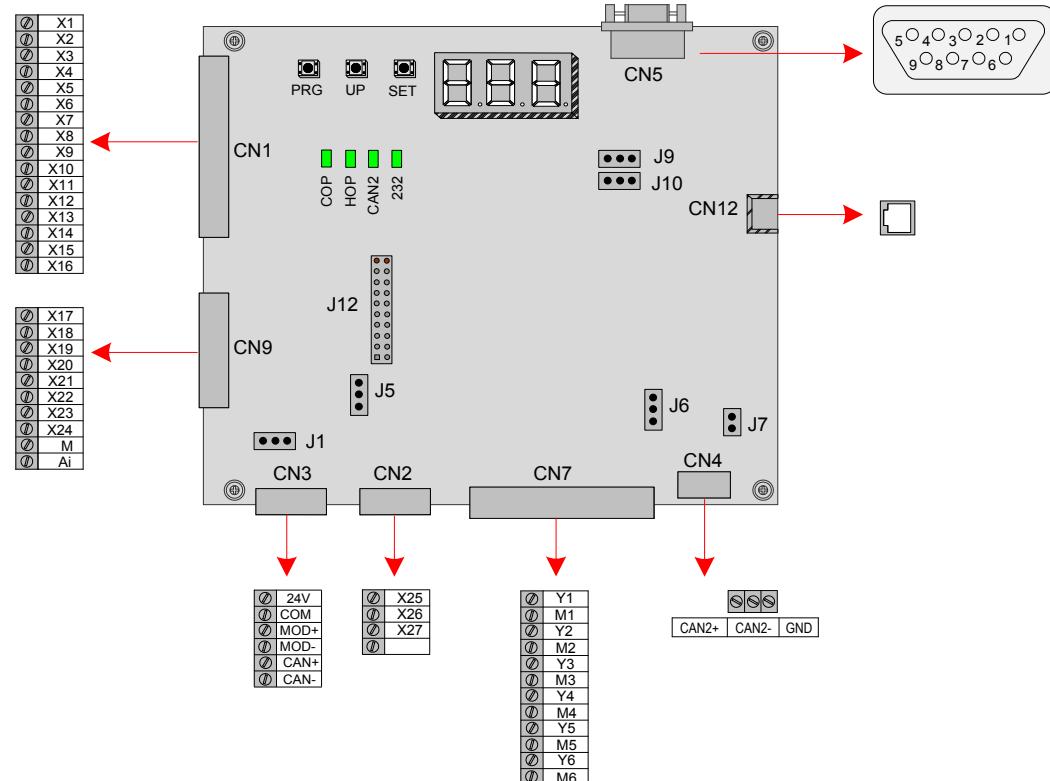
| Controller Model | Rated Input Current (A) | Recommended Output Power Cable Diameter (mm <sup>2</sup> ) | Torque of Torque Driver (N·m) | Recommended Cable Lug Model |
|------------------|-------------------------|--|-------------------------------|-----------------------------|
| NICE-L-C-4110    | 214.0                   | 120  | 35.0                          | GTNR120-12                  |
| NICE-L-C-4132    | 256.0                   | 120  | 35.0                          | GTNR120-12                  |
| NICE-L-C-4160    | 307.0                   | 150  | 35.0                          | GTNR150-12                  |

The manufacturer of the above recommended cable lug models is Suzhou Yuanli Metal Enterprise. For details, see the related documentation of Yuanli.

### 3.2.4 Description and Wiring of Control Circuit Terminals

#### ◆ Control Circuit Terminal Arrangement

Figure 3-19 Control circuit terminal arrangement



#### ◆ Control Circuit Terminal Description

Table 3-8 Control circuit terminal description

| Mark | Code           | Terminal Name                     | Function Description   | Terminal Arrangement  |
|------|----------------|-----------------------------------|--|---|
| CN1  | X1 to X16      | DI                                | Input voltage range: 10–30 VDC<br>Input impedance: 3.5 kΩ<br>Optocoupler isolation                       | X1<br>X2<br>X3<br>X4<br>X5<br>X6<br>X7<br>X8<br>X9<br>X10<br>X11<br>X12<br>X13<br>X14<br>X15<br>X16 |
| CN9  | X17 to X24     | DI                                | Input current limit: 5 mA<br>Functions set in F5-01 to F5-24   | X17<br>X18<br>X19<br>X20<br>X21<br>X22<br>X23<br>X24  |
|      | Ai/M           | AI                                | Used for the analog load cell device   | M   |
|      | 24V/COM        | External 24 VDC power supply      | 24 VDC power supply for the entire board   | 24V<br>COM  |
| CN3  | MOD+/-         | RS485 differential signal         | Standard isolated RS485 communication interface, used for hall call and display                          | MOD+<br>MOD-<br>CAN+<br>CAN-  |
|      | CAN+/-         | CANbus differential signal        | CANbus communication interface, communication with the CTB   |   |
| CN2  | X25 to X27/XCM | Higher-voltage detection terminal | Input voltage range: 110 VAC±15%<br>Safety circuit and door lock circuit, function set in F5-37 to F5-39 | X25<br>X26<br>X27<br>XCM  |

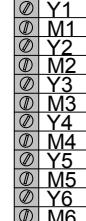
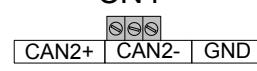
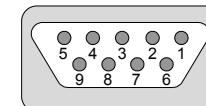
| Mark   | Code  | Terminal Name                 | Function Description   | Terminal Arrangement  |
|--------|---|-------------------------------|--|---|
| CN7    | Y1/M1 to Y6/M6  | Relay output                  | NO, maximum current and voltage rating: 5 A, 250 VAC<br>Function set in F5-26 to F5-31   |  <p style="text-align: right;">CN7</p>   |
| CN4    | CAN2+/-   | CAN2 differential signal      | CAN2 communication interface, used for parallel/group control  |  <p style="text-align: right;">CN4</p>   |
| CN5    | DB9 interface   | RS232 communication interface | Interface for:<br>Commission software community monitoring<br>RS232/RS485 parallel/group control<br>Software download of the MCB and drive board |  <p style="text-align: right;">CN5</p>   |
| CN12   | RJ45 interface  | Operation panel interface     | Used to connect the external operation panel   |  <p style="text-align: right;">CN12</p> |
| J1     | Optional grounding terminal for AI  |                               | The pins marked with "COM" are connected to the ground.  |  <p style="text-align: right;">J1</p>  |
| J5     | Termination resistor connection terminal for the CAN1 communication control board |                               | The pins marked with "ON" are connected to the termination resistor.   |  <p style="text-align: right;">J5</p>  |
| J6     | Termination resistor connection terminal for the CAN2 communication control board |                               | The pins marked with "ON" are connected to the termination resistor.   |  <p style="text-align: right;">J6</p>  |
| J7     | Grounding terminal of the control board.  |                               | If it is shorted, the ground of the control board is connected to the ground of the controller.  |  <p style="text-align: right;">J7</p>  |
| J12    | Interface for connecting the PG card  |                               | -  |  <p style="text-align: right;">J12</p> |
| J9/J10 | Factory reserved  |                               | Do not short them randomly.<br>Otherwise, the controller may not work properly.  | -   |

Table 3-9 Description of indicators on the MCB

| Mark | Terminal Name                         | Function Description   |
|------|---------------------------------------|--|
| COP  | CAN1 communication indicator          | When communication between the MCB and the CTB is normal, this indicator is on (green).  |
| HOP  | Modbus communication indicator        | When communication between the MCB and the HCB is normal, this indicator is on (green).  |
| CAN2 | Group control communication indicator | This indicator is steady on (green) when communication for parallel/group control is normal, and blinks when the running in parallel/group mode is normal. |

| Mark      | Terminal Name                  | Function Description  |
|-----------|--------------------------------|---|
| 232       | Serial communication indicator | This indicator is on (green) when communication with the host computer or cell/remote monitoring board is normal. |
| X1 to X24 | Input signal indicator         | This indicator is on when the external input is active.   |
| Y1 to Y6  | Output signal indicator        | This indicator is on when the system output is active.  |

## ◆ Control Circuit Wiring

- Cable selection for control circuit

Use copper conductors of a proper size as control cables according to the recommended values in Table 4-2.

- Cabling requirement of control circuit

3

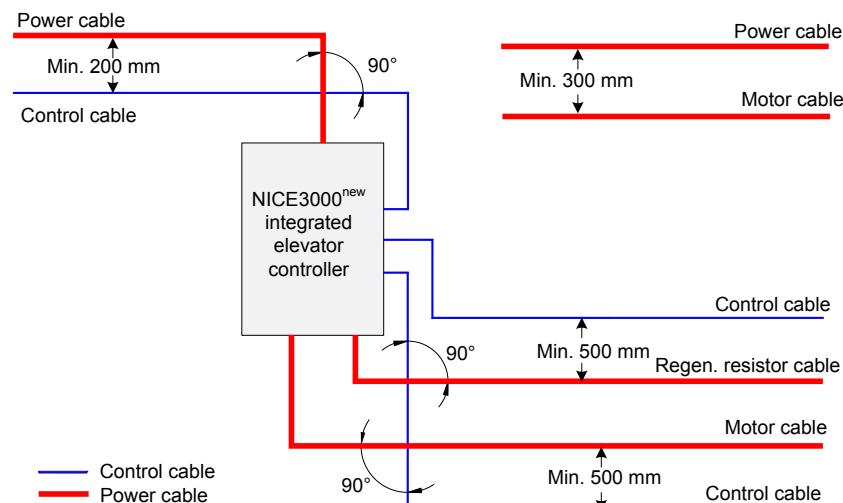
The motor cables must be laid far away from all control cables.

It is recommended that the motor cables, power input cables and control cables be laid in different ducts. To avoid electromagnetic interference caused by rapid change of the output voltage of the controller, the motor cables and other cables must not be laid side by side for a long distance.

If the control cable must run across the power cable, make sure they are arranged at an angle of close to 90°.

The following figure shows the recommended cabling diagram.

Figure 3-20 Cabling diagram



### 3.2.5 Control Circuit Cable Sizes and Tightening Torque

Use the tubular terminal with the insulation sleeve.

When the single cable or twisted pair is used, the cable end must be exposed by 6 mm.

Figure 3-21 Control circuit tubular terminal requirement

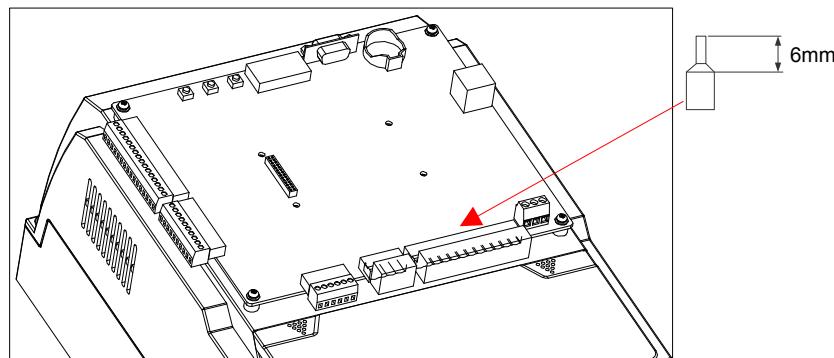


Table 3-10 Control cable specifications

|                                | Single Cable mm <sup>2</sup> (AWG) | Twisted Pair mm <sup>2</sup> (AWG) | Torque of Torque Driver (N·m) |
|--------------------------------|------------------------------------|------------------------------------|-------------------------------|
| Control circuit terminal block | 0.2–0.75<br>(AWG24–18)             |                                    | 0.565                         |

3

### 3.2.6 Wiring Checklist

| <input type="checkbox"/> | No. | Item  |
|--------------------------|-----|---|
| <input type="checkbox"/> | 1   | Check the controller model to ensure receipt of correct model.  |
| <input type="checkbox"/> | 2   | The peripheral devices (braking components, AC reactor, filter, and circuit breaker) meet the requirements. |
| <input type="checkbox"/> | 3   | Check the optional board models to ensure receipt of correct model.   |
| <input type="checkbox"/> | 4   | The installation method and environment of the controller meet the requirements.                            |
| <input type="checkbox"/> | 5   | Test that the input voltage is within 380–440 V.  |
| <input type="checkbox"/> | 6   | The rated motor voltage is consistent with the output ratings of the controller.                            |
| <input type="checkbox"/> | 7   | Wire the power input cables to R, S, T terminals of the controller correctly.                               |
| <input type="checkbox"/> | 8   | Wire motor cables to U, V, W terminals of the controller correctly.   |
| <input type="checkbox"/> | 9   | The cable size of the main circuit meets the requirements.  |
| <input type="checkbox"/> | 10  | Check whether the motor cables exceed 50 m. If yes, decrease the carrier frequency set in F0-07.            |
| <input type="checkbox"/> | 11  | Check whether the grounding cable is grounded properly.   |
| <input type="checkbox"/> | 12  | The output terminals and control circuit terminals are wired securely.                                      |
| <input type="checkbox"/> | 14  | Check correct wiring of the braking components and proper resistance of the regen. resistor.                |
| <input type="checkbox"/> | 16  | The control circuit signal cables use the shielded twisted pair.  |
| <input type="checkbox"/> | 17  | The optional boards are wired correctly.  |
| <input type="checkbox"/> | 18  | The control circuit cables are separated from the main circuit cables during cabling.                       |

### 3.3 Interface and Communication

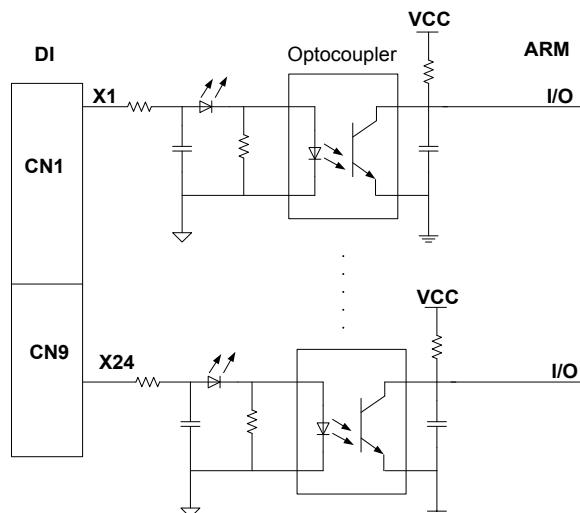
#### 3.3.1 Digital Input (DI)

|                    |                       |
|--------------------|-----------------------|
| Quantity           | 24                    |
| Code               | X1 to X24             |
| Function code      | F5-01 to F5-24        |
| Input impedance    | 3.5 kΩ                |
| Effective voltage  | 10–30 VDC             |
| Electrical feature | Optocoupler isolation |

The 24 DI terminals provides inputs to the MCB in parallel for monitoring the elevator status. All the terminals share the COM ground. After 24 V voltage is input to a terminal, the signal indicator of the terminal becomes ON.

3

Figure 3-22 DI circuit



The DI functions are set in F5-01 to F5-24.

| Function Code | Parameter Name        | Setting Range  | Default | Unit | Property |
|---------------|-----------------------|--|---------|------|----------|
| F5-01         | X1 function selection | 01/33: Up leveling signal NO/NC<br>03/35: Door zone signal NO/NC               | 33      | -    | ★        |
| F5-02         | X2 function selection | 02/34: Down leveling signal NO/NC<br>04/36: Safety circuit feedback NO/NC      | 35      | -    | ★        |
| F5-03         | X3 function selection | 05/37: Door lock circuit feedback NO/NC<br>06/38: RUN contactor feedback NO/NC | 34      | -    | ★        |
| F5-04         | X4 function selection | 07/39: Brake contactor feedback NO/NC  | 4       | -    | ★        |
| F5-05         | X5 function selection | 22/54: Shorting door lock circuit contactor feedback NO/NC                     | 5       | -    | ★        |
| F5-06         | X6 function selection | 08/40: Inspection signal NO/NC<br>09/41: Inspection up signal NO/NC            | 38      | -    | ★        |
| F5-07         | X7 function selection | 10/42: Inspection down signal NO/NC<br>(To be continued)                       | 39      | -    | ★        |

| Function Code | Parameter Name         | Setting Range  | Default | Unit | Property |
|---------------|------------------------|--|---------|------|----------|
| F5-08         | X8 function selection  | 12/44: Up limit signal NO/NC<br>13/45: Down limit signal NO/NC<br>14/46: Overload signal NO/NC   | 22      | -    | ★        |
| F5-09         | X9 function selection  | 15/47: Full-load signal NO/NC<br>16/48: Up slow-down 1 signal NO/NC                              | 40      | -    | ★        |
| F5-10         | X10 function selection | 17/49: Down slow-down 1 signal NO/NC<br>18/50: Up slow-down 2 signal NO/NC                       | 09      | -    | ★        |
| F5-11         | X11 function selection | 19/51: Down slow-down 2 signal NO/NC<br>Others:<br>00: Invalid                                   | 10      | -    | ★        |
| F5-12         | X12 function selection | 11/43: Fire emergency signal NO/NC<br>20/52: Up slow-down 3 signal NO/NC                         | 44      | -    | ★        |
| F5-13         | X13 function selection | 21/53: Down slow-down 3 signal NO/NC<br>23/55: Firefighter running signal NO/NC                  | 45      | -    | ★        |
| F5-14         | X14 function selection | 24/56: Door machine 1 light curtain signal NO/NC   | 48      | -    | ★        |
| F5-15         | X15 function selection | 25/57: Door machine 2 light curtain signal NO/NC<br>26/58: Brake travel switch 1 NO/NC           | 49      | -    | ★        |
| F5-16         | X16 function selection | 27/59: Emergency evacuation signal NO/NC<br>28/60: Elevator lock signal NO/NC                    | 50      | -    | ★        |
| F5-17         | X17 function selection | 29/61: Safety circuit 2 feedback NO/NC<br>30/62: Shorting PMSM stator feedback NO/NC             | 51      | -    | ★        |
| F5-18         | X18 function selection | 31/63: Door lock circuit 2 feedback NO/NC<br>32/64: Reserved                                     | 00      | -    | ★        |
| F5-19         | X19 function selection | 65/97: Door machine 1 safety edge signal NO/NC<br>66/98: Door machine 2 safety edge signal NO/NC | 00      | -    | ★        |
| F5-20         | X20 function selection | 67/99: Motor overheat signal NO/NC<br>68/100: Earthquake signal NO/NC                            | 00      | -    | ★        |
| F5-21         | X21 function selection | 69/101: Back door forbidden signal NO/NC<br>70/102: Light-load signal NO/NC                      | 00      | -    | ★        |
| F5-22         | X22 function selection | 71/103: Half-load signal NO/NC<br>72/104: Fire emergency floor switchover signal NO/NC           | 00      | -    | ★        |
| F5-23         | X23 function selection | 76/108: Door 1 open input NO/NC<br>77/109: Door 2 open input NO/NC                               | 00      | -    | ★        |
| F5-24         | X24 function selection | 78/110: Brake travel switch 2 input NO/NC<br>(End)   | 00      | -    | ★        |

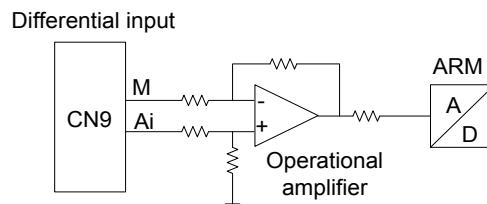
### 3.3.2 Analog Differential Input (AI)

|                 |               |
|-----------------|---------------|
| Quantity        | 2             |
| Code            | Ai/M          |
| Input voltage   | -10 to 10 VDC |
| Input impedance | 33.9 kΩ       |

The two AI terminals are used for input of the analog load cell. Weak analog voltage signals are easy to suffer external interference, and therefore the shielded cable must be used and the cable length must be less than 20 m. In applications where the analog signal suffers severe interference, install a filter capacitor or ferrite magnetic core at the analog signal source.

Figure 3-23 Analog differential input circuit

3



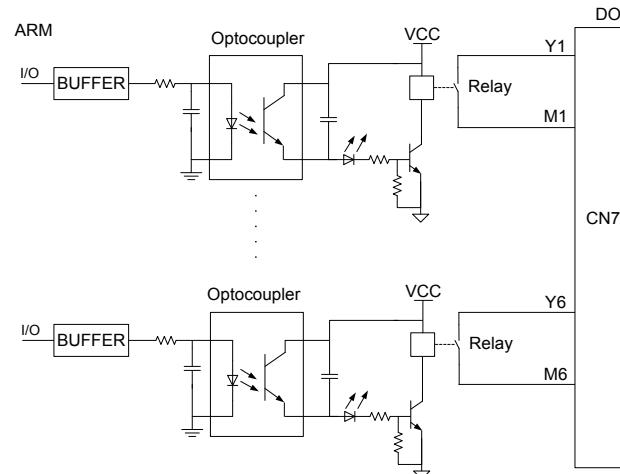
### 3.3.3 Relay Output (DO)

|                       |                     |
|-----------------------|---------------------|
| Quantity              | 6                   |
| Code                  | Y1/M1 to Y6/M6      |
| Function code         | F5-26 to F5-31      |
| Relay characteristics |                     |
| Rated load            | 5 A, 250 VAC/30 VDC |
| Maximum current       | 5 A                 |
| Response time         | 10 ms               |

A total of six relay outputs are provided. The optocoupler isolated ARM I/O signals control the relay line package current. After the line package is energized, the corresponding signal indicator becomes ON. The relay outputs do not have the common ground.

The inductive load (relay, contactor, and motor) causes voltage peak after the current is removed. A varistor is used at the relay contact, and a absorption circuit such as varistor, RC absorption circuit, or diode is installed on the inductive load to reduce the interference to the minimum.

Figure 3-24 Relay output circuit



The DO functions are set in F5-26 to F5-31.

| Function Code | Parameter Name        | Setting Range   | Default | Unit | Property |
|---------------|-----------------------|---|---------|------|----------|
| F5-26         | Y1 function selection | 01: RUN contactor control<br>02: Brake contactor control<br>03: Shorting door lock circuit contactor control<br>04: Fire emergency floor arrival signal feedback<br>Others:<br>00: Invalid<br>05: Door machine 1 open<br>06: Door machine 1 close<br>07: Door machine 2 open<br>08: Door machine 2 close<br>09: Brake and RUN contactors healthy<br>10: Fault state<br>11: Running monitor<br>12: Shorting PMSM stator contactor<br>13: Emergency evacuation automatic switchover<br>14: System healthy<br>15: Emergency buzzer control<br>16: Higher-voltage startup of brake<br>17: Elevator running in up direction<br>18: Lamp/Fan running<br>19: Medical sterilization<br>20: Non-door zone stop<br>21: Electric lock<br>22: Non-service state | 1       | -    | ★        |
| F5-27         | Y2 function selection |   | 2       | -    | ★        |
| F5-28         | Y3 function selection |   | 3       | -    | ★        |
| F5-29         | Y4 function selection |   | 4       | -    | ★        |
| F5-30         | Y5 function selection |   | 0       | -    | ★        |
| F5-31         | Y6 function selection |   | 0       | -    | ★        |

### 3.3.4 Modbus Communication

#### ◆ Hardware Connection and EMC Precautions

##### 1. RS485 hardware connection

Figure 3-25 RS485 connection between the controller and the HCB

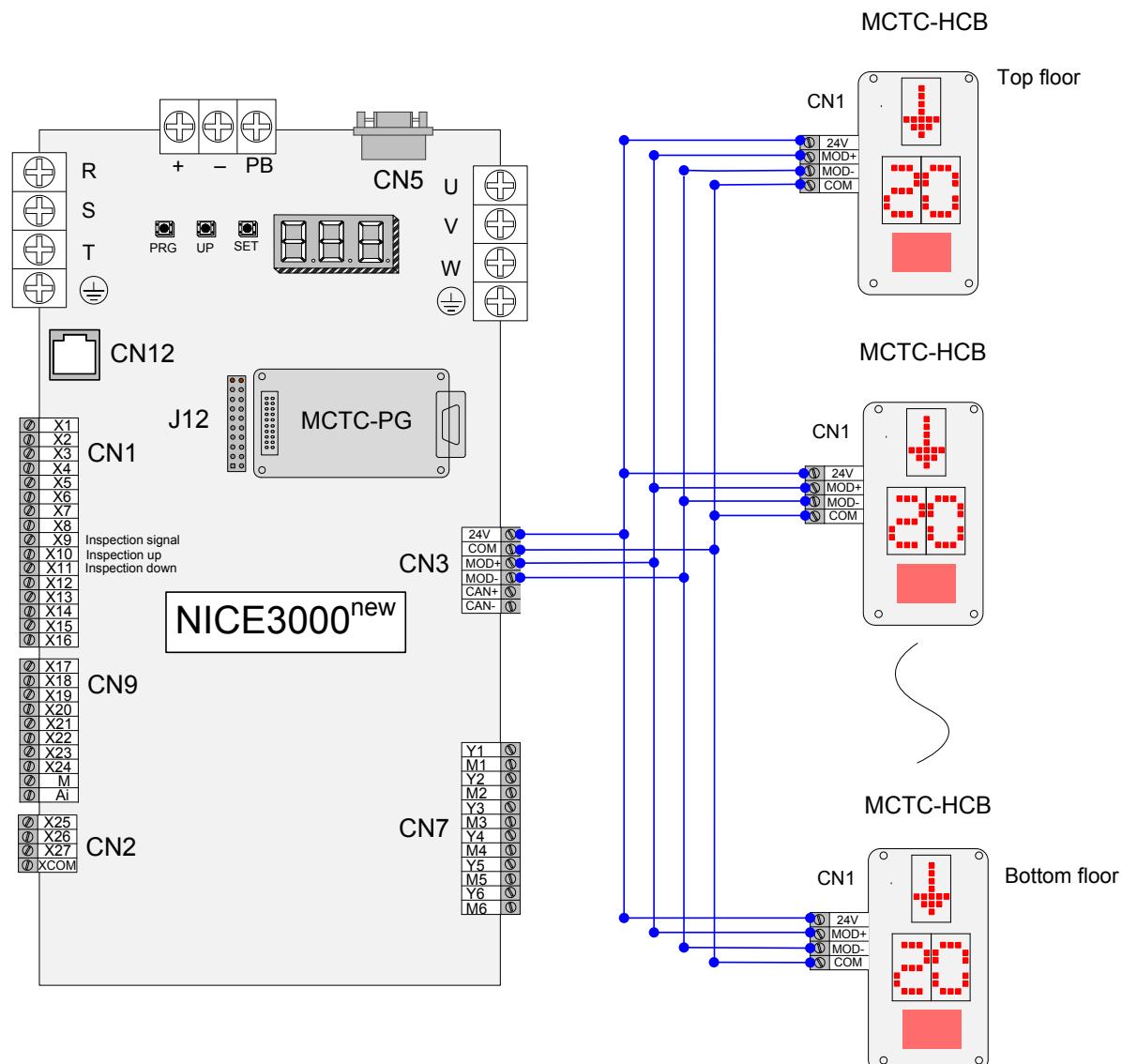
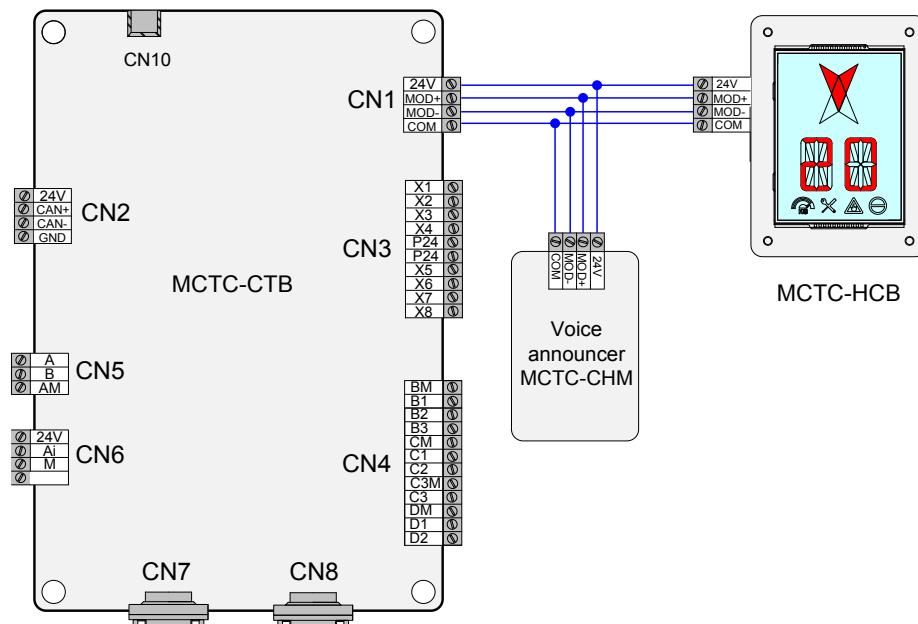


Figure 3-26 RS485 connection between the CTB, CCB, and voice announcer



3

## 2. Communication address setting of HCB and CCB

When the MCB is in networking with the HCBs, each HCB must have a unique address; otherwise, communication will be abnormal.

When the CTB is in networking with the CCB and voice announcer, the CCB and voice announcer addresses are 0. The voice announcer need not the address and can be directly used after being connected.

For details on how to set the address of the HCB, see the related description in section 4.4.

The address allocation is as follows:

- 0: CCB address
- 1–40: HCB addresses

The MCB exchanges information including the floor and running direction with the CTB by CANbus.

The NICE3000<sup>new</sup> provides services for a maximum of 40 floors with the standard program (for support of above 40 floors, a customized program is required; for details, contact us).

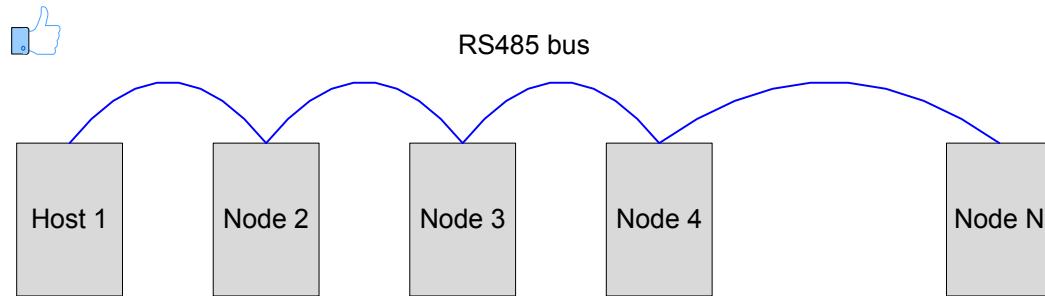
## 3. Topology requirements

When there are a large number of nodes, the RS485 bus structure can be in hand-in-hand connection or branch connection. If branch connection is used, the cable length between the bus and a node is as short as possible; the recommended length is shorter than 3 m. The star connection is forbidden.

The following figures show the common bus structures.

a. Hand-in-hand connection structure

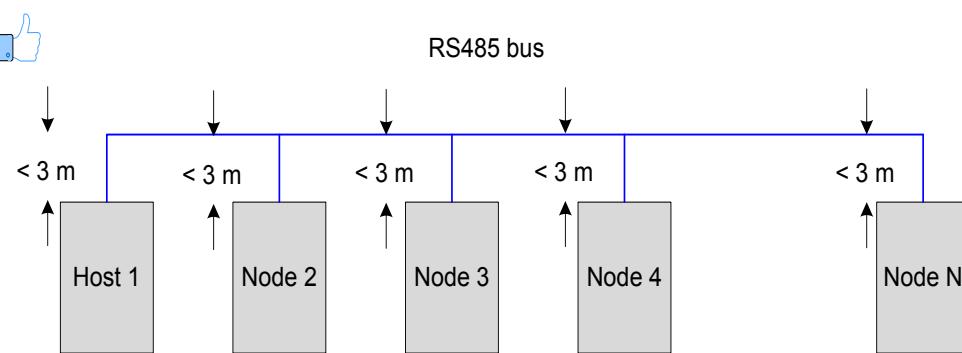
Figure 3-27 Hand-in-hand connection structure



b. Branch connection structure

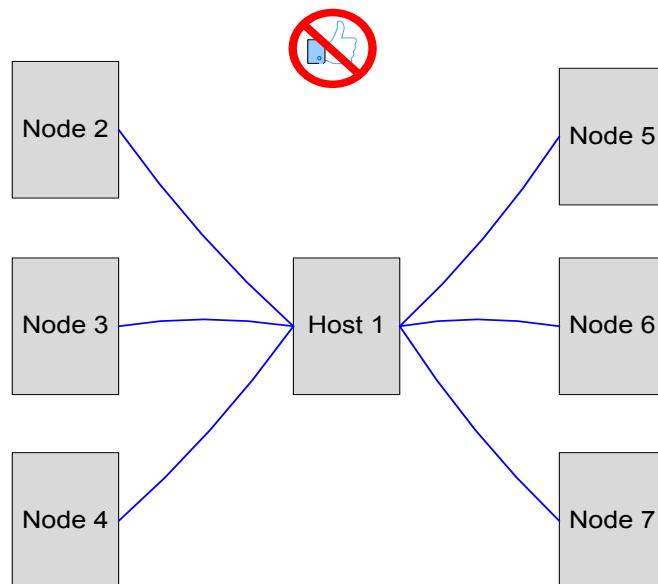
Figure 3-28 Branch connection structure

3



c. Wrong structure: star connection structure

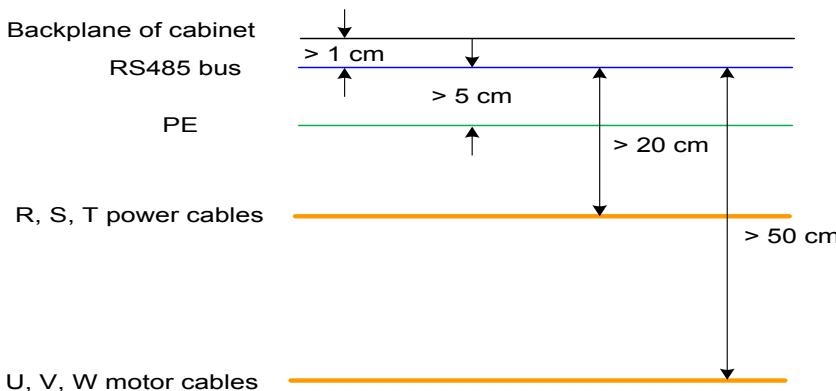
Figure 3-29 Star connection structure (wrong)



#### 4. EMC precautions

- Use the twisted pair as the RS485 communication cable.
- Separate the RS485 bus from other interfering cables during cabling.

Figure 3-30 RS485 cabling diagram



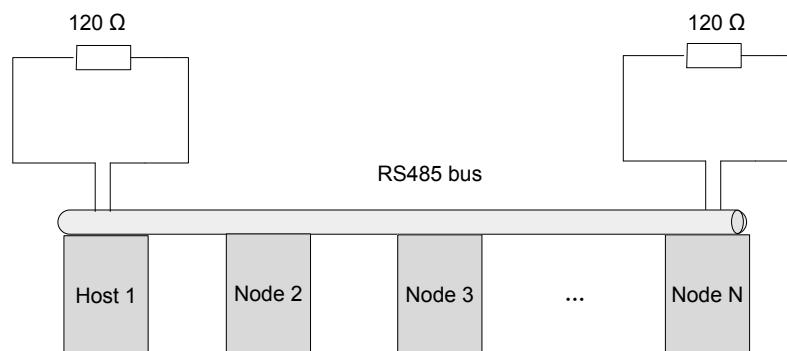
- The distance between the RS485 bus and strong-current cables must be larger than 20 cm.
- The distance between the RS485 bus and U, V, W motor cables must be larger than 50 cm.
- The distance between the RS485 bus and grounding cable must be larger than 5 cm.
- The distance between the RS485 bus and the backplane of the control cabinet must be larger than 1 cm.

3

## ◆ Problems and Handling

Problem 1: Termination resistor connection

Figure 3-31 Correct termination resistor connection diagram

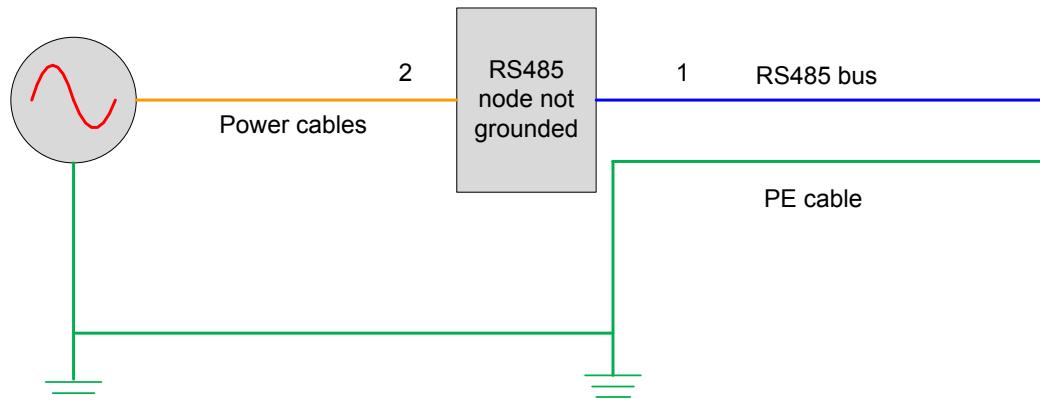


1. The termination resistor can be connected only at two ends of the bus.

When the resistance of the RS485 bus measured by the multimeter is about  $60 \Omega$  (all devices must power off during measurement), the bus is normal. If the measured resistance is lower than  $50 \Omega$ , check two ends of the bus, and check whether another resistor is added; if yes, disconnect this one. If the measured resistance is  $0 \Omega$ , check whether short circuit exists or a node is damaged.

Problem 2: Suppressing interference from external system

Figure 3-32 Suppressing external interference

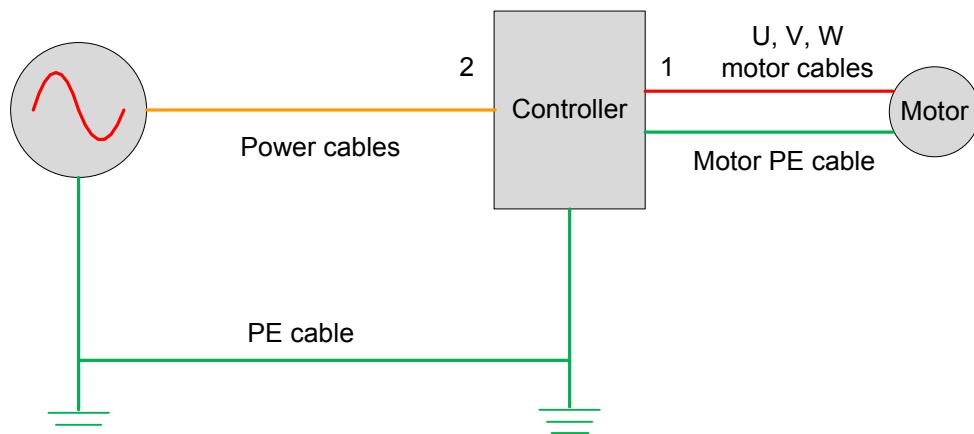


The measures of suppressing external interference are as follows:

- 3
- 1) The recommended method is to add the magnetic ring at position 1, which can effectively suppress external interference.
  - 2) Adding the magnetic ring at position 2 can also suppress external interference.

Problem 3: Suppressing interference from the controller

Figure 3-33 Suppressing interference from the controller



The measures of suppressing interference from the controller are as follows:

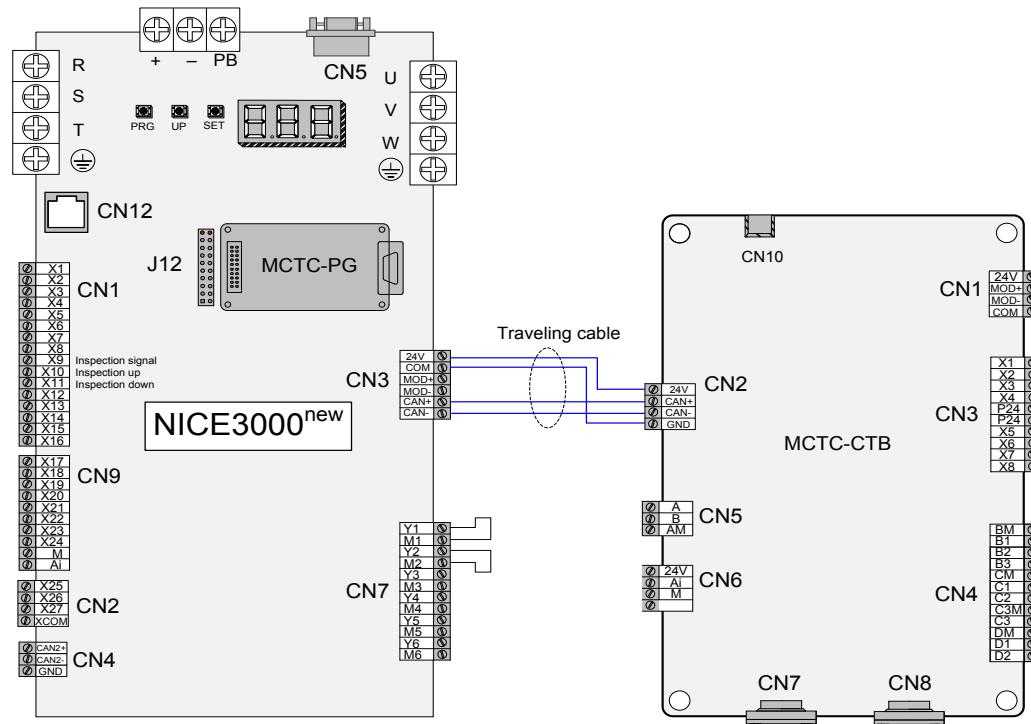
- 1) The recommended method is to add the filter magnetic ring at position 1, with the U, V, W cables (not including the PE cable) passing through the magnetic ring and winding three coils. This method has the best effect.
- 2) The second method is to add the filter magnetic ring at position 2, with the U, V, W cables (not including the PE cable) passing through the magnetic ring and winding three coils.

### 3.3.5 CAN Communication

#### ◆ Hardware Connection and EMC Precautions

##### 1. CAN hardware connection

Figure 3-34 CAN connection between the controller and the CTB



3

##### 2. EMC precautions

- 1) Before power-on, check whether there is short circuit between the 24V, COM, CAN+, CAN- cables and other cables.
- 2) Ensure that the communication cable is separated from the power cables. If the strong-current cables and weak-current cables are laid in parallel, the strong-current cables are laid at a side, and the weak-current cables are laid at another side; a grounding cable is used to separate them.
- 3) The traveling cable must be grounded.
- 4) Use a four-core cable as the communication cable, with one core connected to 24V, two cores connected to CAN+ and CAN-, and the other core connected to COM.

In the case of high rate and long distance transmission, the shielded cable is not recommended, because it has long transmission delay. The transmission distance has little relation to the cable diameter.

#### ◆ Problems and Handling

Check the following items related to CAN communication:

- Check whether the termination resistor is connected correctly.

Power off all devices, and measure the resistance between CAN+ and CAN- at either side of the CAN network by using a multimeter. The normal value is about  $60\ \Omega$ . If the value is too small, an

unnecessary resistor is connected besides the termination resistors at two ends. In this case, you need to disconnect this unnecessary resistor.

- Check the communication cable.

The communication cable must be twisted pair with metal shield. The cable sectional area is 0.75 mm<sup>2</sup> at minimum. All common terminals COM are connected together (not connect to the system grounding cables). The power supply of all the nodes must be grounded reliably.

- Check with us whether the protocol is customized special protocol.

### 3.4 Installation of Shaft Position Signals

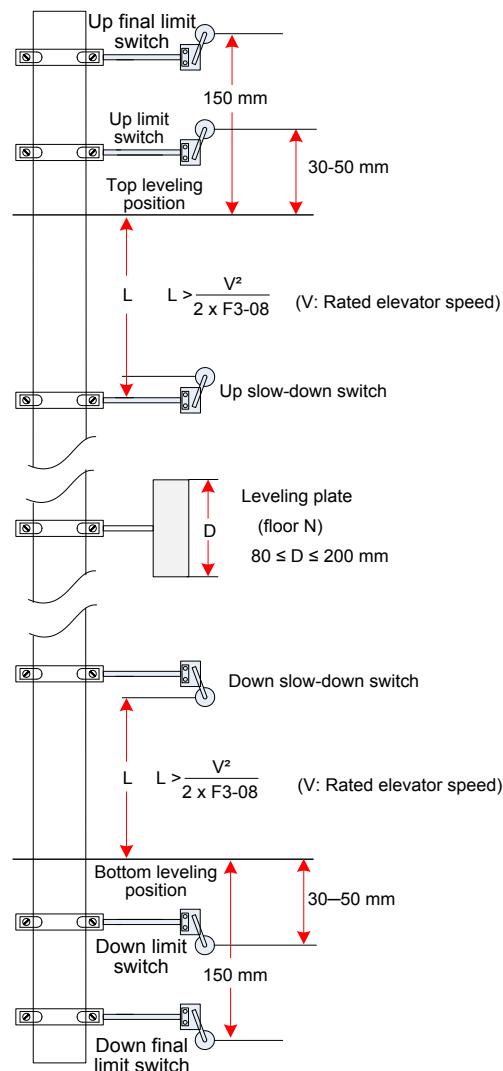
In elevator control, to implement landing accurately and running safely, the car position needs to be identified based on shaft position signals.

**3** These shaft position signals include the leveling switches, up/down slow-down switches, up/down limit switches, and up/down final limit switches.

These shaft position signals are directly transmitted by the shaft cables to the MCB of the controller. For the electrical wiring method, refer to Figure 3-11.

The following figure shows the arrangement of shaft position signals in the shaft.

Figure 3-35 Arrangement of shaft position signals



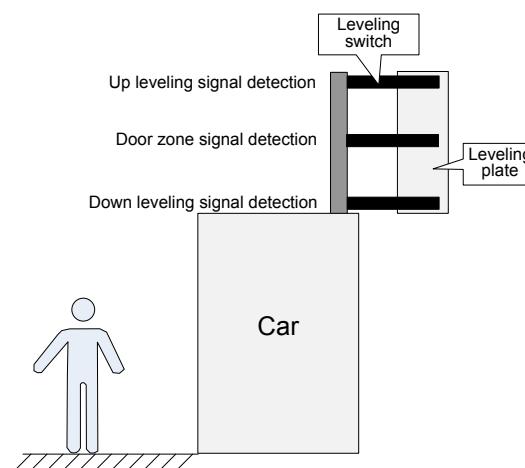
### 3.4.1 Leveling Signals

Leveling signals comprise the leveling switch and leveling plate and are directly connected to the input terminal of the controller. It is used to enable the car to land at each floor accurately.

The leveling switches are generally installed on the top of the car. The NICE3000<sup>new</sup> system supports the installation of 1–3 leveling switches. The leveling plate is installed on the guide rail in the shaft. A leveling plate needs to be installed at each floor. Ensure that leveling plates at all floors are mounted with the same depth and verticality.

The following figure shows the installation of leveling signals.

Figure 3-36 Installation of leveling signals

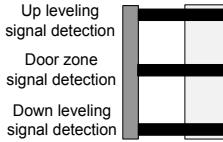
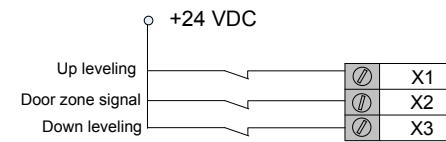
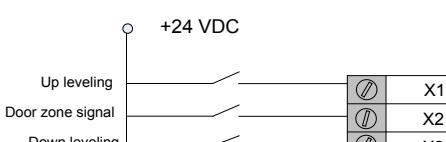


3

The following table describes the installation requirements of leveling switches

Table 3-11 Installation requirements of leveling switches

| Number of<br>Leveling Switches | Installation Method  | Connecting to Input Terminals of Controller                       | Setting of Function<br>Code                     |
|--------------------------------|--|---|---|
| 1                              | Door zone<br>signal detection  | +24 VDC<br>Door zone<br>signal → X1, X2, X3                       | F5-01 = 0<br>F5-02 = 35 (NC)<br>F5-03 = 0       |
|                                |  | +24 VDC<br>Door zone<br>signal → X1, X2, X3                       | F5-01 = 0<br>F5-02 = 03 (NO)<br>F5-03 = 0       |
| 2                              | Up leveling<br>signal detection<br><br>Down leveling<br>signal detection | +24 VDC<br>Up leveling → X1, X2, X3<br>Down leveling → X1, X2, X3 | F5-01 = 33 (NC)<br>F5-02 = 0<br>F5-03 = 34 (NC) |
|                                |  | +24 VDC<br>Up leveling → X1, X2, X3<br>Down leveling → X1, X2, X3 | F5-01 = 01 (NO)<br>F5-02 = 0<br>F5-03 = 02 (NO) |

| Number of<br>Leveling Switches | Installation Method   | Connecting to Input Terminals of Controller  | Setting of Function<br>Code                           |
|--------------------------------|---|--|---|
| 3                              |  |  | F5-01 = 33 (NC)<br>F5-02 = 35 (NC)<br>F5-03 = 34 (NC) |
|                                |   |  | F5-01 = 01 (NO)<br>F5-02 = 03 (NO)<br>F5-03 = 02 (NO) |

### 3.4.2 Slow-Down Switches

3

The slow-down switch is one of the key protective components of the NICE3000<sup>new</sup>, protecting the elevator from over travel top terminal or over travel bottom terminal at maximum speed when the elevator position becomes abnormal.

The NICE3000<sup>new</sup> system supports a maximum of three pairs of slow-down switches. The slow-down switch 1, slow-down switch 2 and slow-down switch 3 are installed from the two ends of the shaft to the middle floor one by one. Generally, only one pair of slow-down switches is required for the low-speed elevator. Two or three pairs of slow-down switches are required for the high-speed elevator.

The slow-down distance L indicates the distance from the slow-down switch to the leveling plate at the terminal floor. The calculating formula is as follows:

$$L > \frac{V^2}{2 \times F3-08}$$

In the formula, "L" indicates the slow-down distance, "V" indicates the F0-04 (Rated elevator speed), and "F3-08" indicates the special deceleration rate.

The default value of F3-08 (Special deceleration rate) is 0.9 m/s<sup>2</sup>. The slow-down distances calculated based on different rated elevator speeds are listed in the following table:

Table 3-12 Slow-down distances based on different rated elevator speeds

| Rated Elevator Speed (m/s)  | 0.25 | 0.4 | 0.5 | 0.63 | 0.75 | 1   | 1.5 | 1.6 | 1.75 | 2   | 2.5 | 3   | 3.5 | 4   |
|-----------------------------|------|-----|-----|------|------|-----|-----|-----|------|-----|-----|-----|-----|-----|
| Distance of Slow-down 1 (m) | 0.2  | 0.2 | 0.2 | 0.2  | 0.4  | 0.7 | 1.5 | 1.7 | 2.0  | 2.0 | 2.0 | 2.0 | 2.0 | 2.0 |
| Distance of Slow-down 2 (m) |      |     |     |      |      |     |     |     |      | 2.5 | 4.0 | 4.0 | 4.0 | 4.0 |
| Distance of Slow-down 3 (m) |      |     |     |      |      |     |     |     |      |     | 6   | 8   | 11  |     |

"V" indicates the elevator speed, and precautions on the actual installation distance are as follows:

V < 1 m/s: The actual installation distances of the slow-down switches should be close to the values recommended in this table.

1 m/s ≤ V ≤ 2 m/s: The actual installation distances of the slow-down switches are allowed to have an error within ±0.1 m based on the values recommended in this table.

2 m/s < V ≤ 4 m/s: The actual installation distances of the slow-down switches are allowed to have an error within ±0.3 m based on the values recommended in this table.



- The slow-down distances above are calculated on the basis of the default special deceleration rate 0.9 m/s<sup>2</sup>.
- Decreasing the acceleration rate and deceleration rate and increasing the special deceleration rate does not affect safety. However, decreasing the special deceleration rate may bring safety hazard. If any change is in need, re-calculate the slow-down distance by using the above formula.

### 3.4.3 Limit Switches

The up limit switch and down limit switch protect the elevator from over travel top/bottom terminal when the elevator does not stop at the leveling position of the terminal floor.

- The up limit switch needs to be installed 30–50 mm away from the top leveling position. The limit switch acts when the car continues to run upward 30–50 mm from the top leveling position.
- The down limit switch needs to be installed 30–50 mm away from the bottom leveling position. The limit switch acts when the car continues to run downward 30–50 mm from the bottom leveling position.

3

### 3.4.4 Final Limit Switches

- The final limit switch is to protect the elevator from over travel top/bottom terminal when the elevator does not stop completely upon passing the up/down limit switch.
- The up final limit switch is mounted above the up limit switch. It is usually 150 mm away from the top leveling position.
- The down final limit switch is mounted below the down limit switch. It is usually 150 mm away from the bottom leveling position.



# 4

## Peripheral Devices and Options

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|   |    |
|---|----|
| 4.1 Peripheral Device Selection Guide.....        | 64 |
| 4.1.1 Peripheral Device Connection.....           | 64 |
| 4.1.2 Peripheral Device Descriptions .....        | 65 |
| 4.1.3 Peripheral Device Selection.....            | 67 |
| 4.2 List of Options.....                          | 69 |
| 4.3 Braking Components .....                      | 70 |
| 4.4 Optional Boards.....                          | 72 |
| 4.4.1 CTB Board (MCTC-CTB) .....                  | 72 |
| 4.4.2 Display Board (MCTC-HCB).....               | 74 |
| 4.4.3 CCB Board (MCTC-CCB).....                   | 87 |
| 4.4.4 GCB Board (MCTC-GCB).....                   | 89 |
| 4.5 PG Card and Encoder .....                     | 91 |
| 4.5.1 Selection of MCTC-PG Cards.....             | 92 |
| 4.5.2 Connection Between PG Card and Encoder..... | 93 |
| 4.5.3 Precautions on Connecting PG Card .....     | 95 |

## Chapter 4 Peripheral Devices and Options

### § Safety Information



#### ■ To Prevent Electric Shock

- Never wire the Controller while the power is on.
- Always keep the circuit breaker in the OFF state.



#### ■ To Prevent Overheating and Fire

When installing the controller inside the enclosed cabinet, use the cooling fan or air conditioner to keep the air inlet temperature below 50°C.

4



#### ■ To Prevent Damage to the Equipment

- Cover the top of the controller with a temporary cloth or paper during installation so as to prevent foreign matter such as metal shavings, oil and water from falling into the controller. After the installation is completed, remove the temporary cloth or paper.
- Follow the proper electrostatic discharge (ESD) procedures when operating the controller. Failure to comply will damage the internal circuit of the controller.
- Low-speed motor running reduces the cooling effect and increases the motor temperature, which will result in damage to the motor. The motor speed range differs with the lubrication mode and the motor manufacturer. When operating the motor out of the speed range, contact the motor manufacturer.
- The torque characteristic is different with controller operation compared with operation by commercial power supply. Please check the load torque characteristic of the connected machine.
- Pay attention to the load torque characteristic when selecting the controller capacity. In addition, when the distance between the motor and the controller is long, use a cable thick enough to connect the motor and the controller to prevent motor torque reduction.
- The rated current of a pole-changing motor differs from that of a standard motor. Please confirm the maximum current of the motor and select corresponding controller. Always switch the motor poles after the motor is stopped.
- Never lift the controller while the front cover is removed. Failure to comply may result in damage to the PCB and terminal block.

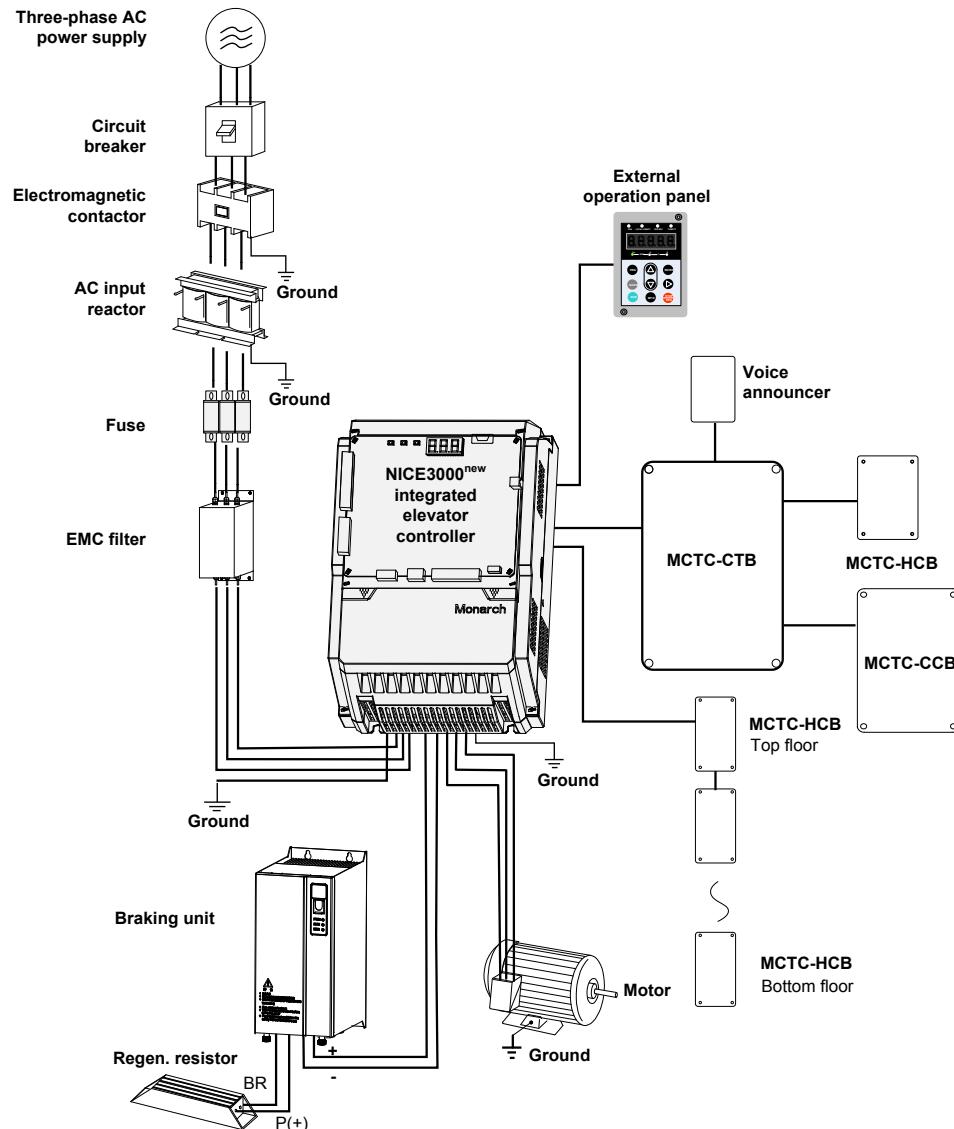
### 4.1 Peripheral Device Selection Guide

#### 4.1.1 Peripheral Device Connection

The peripheral devices need to be installed on the input and output sides of the controller to guarantee system safety and reliability.

The following figure shows the recommended peripheral device connection diagram.

Figure 4-1 Peripheral device connection diagram



4

#### 4.1.2 Peripheral Device Descriptions

Table 4-1 Peripheral device descriptions

| Peripheral Device           | Mounting Position                                 | Function Description  |
|-----------------------------|---|---|
| Circuit breaker             | Power input side                                  | Molded case circuit breaker (MCCB): Cut off power supply when overcurrent occurs on downstream devices  |
| (Electromagnetic contactor) | Between circuit breaker and controller input side | Earth leakage circuit breaker (ELCB): Provide protection against potentially leakage current during controller running to prevent electric shock and even a fire.<br>Apply/Cut off the power supply of the controller.<br>Do not start and stop the controller frequently by opening or closing the contactor (less than twice per minute) nor use it to directly start the controller. |

| Peripheral Device  | Mounting Position   | Function Description   |
|--------------------|---|--|
| AC input reactor   | Controller input side   | <p>Improve the power factor of the power input side.</p> <p>Eliminate the higher harmonics of the input side effectively and prevent other devices from being damaged due to distortion of the voltage waveform.</p> <p>Eliminate the input current unbalance due to power supply inter-phase unbalance.</p>                             |
| Fuse               | Controller input side   | Provide protection against short circuit.  |
| EMC filter         | Controller input side   | <p>Reduce conduction and radiation interference generated by the controller.</p> <p>Decrease conduction interference flowing from the power supply to the controller and improve the anti-interference capacity of the controller.</p>   |
| Regen. resistor    | Below 37 kW   | <p>Directly use the regen. resistor for models below 37 kW.</p> <p>Consume regenerative energy during motor deceleration.</p>  |
| Braking unit       | 37 kW and above   | <p>Use Inovance braking unit MDBUN and recommended regen. resistor for models of 37 kW and above.</p> <p>Consume regenerative energy with the regen. resistor during motor deceleration.</p>   |
| dv/dt reactor      | Between controller output side and the motor, close to the controller | Provide motor insulation protection and reduces the bearing current.   |
| Common-mode filter | Between controller output side and the motor, close to the controller | Reduce the bearing current.  |
| Motor              | Controller output side  | Select an appropriate motor according to the recommendation.   |
| DC reactor         | -   | <p>It is standard configuration for 37 kW and above</p> <p>Improve the power factor of the input side.</p> <p>Improve efficiency and thermal stability of the controller.</p> <p>Eliminate the impact of input side higher harmonics on the controller and reduce conduction and radiation interference generated by the controller.</p> |

- Do not install the capacitor or surge suppressor on the output side of the controller. Otherwise, it may cause faults to the controller or damage to the capacitor and surge suppressor.
- Inputs/Outputs (main circuit) of the controller contain harmonics, which may interfere with the communication device connected to the controller. Therefore, install an anti-interference filter to minimize the interference.

### 4.1.3 Peripheral Device Selection

#### ◆ Cable Selection

Table 4-2 Recommended cable sizes

| Controller Model                               | Main Circuit Cable (mm <sup>2</sup> ) | Control Circuit Cable (mm <sup>2</sup> ) | Grounding Cable (mm <sup>2</sup> ) |
|--|---------------------------------------|--|------------------------------------|
| Single-phase 220 V, range: 220–240 V, 50/60 Hz |                                       |  |                                    |
| NICE-L-C-2002                                  | 1                                     | 0.75                                     | 1                                  |
| NICE-L-C-2003                                  | 2.5                                   | 0.75                                     | 2.5                                |
| 220-NICE-L-C-4007                              | 4                                     | 0.75                                     | 4                                  |
| 220-NICE-L-C-4011                              | 6                                     | 0.75                                     | 6                                  |
| 220-NICE-L-C-4015                              | 6                                     | 0.75                                     | 6                                  |
| 220-NICE-L-C-4018                              | 6                                     | 0.75                                     | 6                                  |
| 220-NICE-L-C-4022                              | 10                                    | 0.75                                     | 10                                 |
| 220-NICE-L-C-4030                              | 16                                    | 0.75                                     | 16                                 |
| Three-phase 220 V, range: 220–240 V, 50/60 Hz  |                                       |  |                                    |
| NICE-L-C-2002                                  | 1.5                                   | 0.75                                     | 1.5                                |
| NICE-L-C-2003                                  | 2.5                                   | 0.75                                     | 2.5                                |
| 220-NICE-L-C-4007                              | 4                                     | 0.75                                     | 4                                  |
| 220-NICE-L-C-4011                              | 6                                     | 0.75                                     | 6                                  |
| 220-NICE-L-C-4015                              | 6                                     | 0.75                                     | 6                                  |
| 220-NICE-L-C-4018                              | 10                                    | 0.75                                     | 10                                 |
| 220-NICE-L-C-4022                              | 10                                    | 0.75                                     | 10                                 |
| 220-NICE-L-C-4030                              | 16                                    | 0.75                                     | 16                                 |
| Three-phase 380 V, range: 380–440 V, 50/60 Hz  |                                       |  |                                    |
| NICE-L-C-4002                                  | 0.75                                  | 0.75                                     | 0.75                               |
| NICE-L-C-4003                                  | 1.5                                   | 0.75                                     | 1.5                                |
| NICE-L-C-4005                                  | 2.5                                   | 0.75                                     | 2.5                                |
| NICE-L-C-4007                                  | 4                                     | 0.75                                     | 4                                  |
| NICE-L-C-4011                                  | 6                                     | 0.75                                     | 6                                  |
| NICE-L-C-4015                                  | 6                                     | 0.75                                     | 6                                  |
| NICE-L-C-4018                                  | 10                                    | 0.75                                     | 10                                 |
| NICE-L-C-4022                                  | 10                                    | 0.75                                     | 10                                 |
| NICE-L-C-4030                                  | 16                                    | 0.75                                     | 16                                 |
| NICE-L-C-4037                                  | 25                                    | 1.0                                      | 16                                 |
| NICE-L-C-4045                                  | 35                                    | 1.0                                      | 16                                 |
| NICE-L-C-4055                                  | 50                                    | 1.0                                      | 25                                 |
| NICE-L-C-4075                                  | 70                                    | 1.0                                      | 35                                 |
| NICE-L-C-4090                                  | 95                                    | 1.0                                      | 50                                 |
| NICE-L-C-4110                                  | 120                                   | 1.0                                      | 60                                 |
| NICE-L-C-4132                                  | 120                                   | 1.0                                      | 60                                 |
| NICE-L-C-4160                                  | 150                                   | 1.0                                      | 75                                 |

## ◆ Fuse, Contactor, Circuit Breaker, Reactors and Filters

For model selection of the EMC devices such as fuse, contactor, circuit breaker, reactors, and filters, refer to Chapter 12.

## ◆ Braking Components

The braking components are common optional parts provided by Inovance. For details, see section 4.3.

## ◆ Adaptable Motor

Table 4-3 Adaptable motor selection

| Controller Model                    | Power Capacity (kVA) | Input Current (A) | Output Current (A) | Adaptable Motor (kW) |
|-------------------------------------|----------------------|-------------------|--------------------|----------------------|
| Single-phase 220 V, range:220–240 V |                      |                   |                    |                      |
| NICE-L-C-2002                       | 2.0                  | 9.2               | 5.2                | 1.1                  |
| NICE-L-C-2003                       | 2.9                  | 13.3              | 7.5                | 1.5                  |
| 220-NICE-L-C-4007                   | 3.9                  | 17.9              | 10.3               | 2.2                  |
| 220-NICE-L-C-4011                   | 5.9                  | 25.3              | 15.5               | 3.7                  |
| 220-NICE-L-C-4015                   | 7.3                  | 31.3              | 19                 | 4.0                  |
| 220-NICE-L-C-4018                   | 8.6                  | 34.6              | 22.5               | 5.5                  |
| 220-NICE-L-C-4022                   | 10.6                 | 42.6              | 27.7               | 11                   |
| 220-NICE-L-C-4030                   | 13.1                 | 52.6              | 34.6               | 15                   |
| Three-phase 220 V, range: 220–240 V |                      |                   |                    |                      |
| NICE-L-C-2002                       | 4.0                  | 11.0              | 9.6                | 2.2                  |
| NICE-L-C-2003                       | 5.9                  | 17.0              | 14.0               | 3.7                  |
| 220-NICE-L-C-4007                   | 7.0                  | 20.5              | 18.0               | 4.0                  |
| 220-NICE-L-C-4011                   | 10.0                 | 29.0              | 27.0               | 5.5                  |
| 220-NICE-L-C-4015                   | 12.6                 | 36.0              | 33.0               | 7.5                  |
| 220-NICE-L-C-4018                   | 15.0                 | 41.0              | 39.0               | 11.0                 |
| 220-NICE-L-C-4022                   | 18.3                 | 49.0              | 48.0               | 15.0                 |
| 220-NICE-L-C-4030                   | 23.0                 | 62.0              | 60.0               | 18.5                 |
| Three-phase 380 V, range: 380–440 V |                      |                   |                    |                      |
| NICE-L-C-4002                       | 4.0                  | 6.5               | 5.1                | 2.2                  |
| NICE-L-C-4003                       | 5.9                  | 10.5              | 9.0                | 3.7                  |
| NICE-L-C-4005                       | 8.9                  | 14.8              | 13.0               | 5.5                  |
| NICE-L-C-4007                       | 11.0                 | 20.5              | 18.0               | 7.5                  |
| NICE-L-C-4011                       | 17.0                 | 29.0              | 27.0               | 11.0                 |
| NICE-L-C-4015                       | 21.0                 | 36.0              | 33.0               | 15.0                 |
| NICE-L-C-4018                       | 24.0                 | 41.0              | 39.0               | 18.5                 |
| NICE-L-C-4022                       | 30.0                 | 49.5              | 48.0               | 22.0                 |
| NICE-L-C-4030                       | 40.0                 | 62.0              | 60.0               | 30.0                 |
| NICE-L-C-4037                       | 57.0                 | 77.0              | 75.0               | 37.0                 |
| NICE-L-C-4045                       | 69.0                 | 93.0              | 91.0               | 45.0                 |

| Controller Model | Power Capacity (kVA) | Input Current (A) | Output Current (A) | Adaptable Motor (kW) |
|------------------|----------------------|-------------------|--------------------|----------------------|
| NICE-L-C-4055    | 85.0                 | 113.0             | 112.0              | 55.0                 |
| NICE-L-C-4075    | 114.0                | 157.5             | 150.0              | 75.0                 |
| NICE-L-C-4090    | 134.0                | 180.0             | 176.0              | 90.0                 |
| NICE-L-C-4110    | 160.0                | 214.0             | 210.0              | 110.0                |
| NICE-L-C-4132    | 192.0                | 256.0             | 253.0              | 132.0                |
| NICE-L-C-4160    | 231.0                | 307.0             | 304.0              | 160.0                |

## 4.2 List of Options

If any optional in the following table is required, specify it in your order.

Table 4-4 Options of the NICE3000<sup>new</sup>

| Name                         | Model      | Function  | Remark  |
|------------------------------|------------|---|---|
| External braking unit        | MDBUN      | It is provided for the modes of 37 kW and above.  | For details, see section 4.3.                                       |
|                              | MCTC-PG-A2 | It is used to adapt to the push-pull and open-collector incremental encoders.   | -   |
|                              | MCTC-PG-D  | It is used to adapt to the UVW differential encoder and applied to synchronous motor.   | -   |
|                              | MCTC-PG-E  | It requires 5 V power supply.   | -   |
|                              | MCTC-PG-F1 | It is used to adapt to the SIN/COS encoder.   | -   |
| PG card                      | MCTC-CTB   | It is used to adapt to the absolute encoder (Heidenhain ECN413/1313).   | -   |
|                              | MCTC-HCB   | The MCTC-CTB is the car control board of the NICE3000 <sup>new</sup> . It has 8 DI, 1 AI and 9 relay outputs (7 as standard configuration). It can communicate with the CCB and HCB simultaneously. | -   |
|                              | MCTC-CCB   | The HCB receives the passenger calls and displays the floor where the elevator is located and the running direction. It can also be used as car display board.                                      | A number of HCB models are available. For details, see section 4.4. |
|                              | MCTC-GCB   | The MCTC-CCB is another interface for passengers to interact with the control system. It mainly collects the car calls and outputs the call indicator state.  | -   |
|                              | MDKE       | The MCTC-GCB is used together with the NICE3000 <sup>new</sup> to implement group control of multiple elevators.  | -   |
| External LED operation panel | MDKE       | It is the external LED display and operation panel.   | It provides the RJ45 interface for connecting to the controller.    |
| LED operator                 | MDKE6      | It is the external LED display and operation panel.   | It can be used for copying parameter.                               |
| Extension cable              | MDCAB      | It is a standard 8-core network cable and can be connected to MDKE and MDKE6.   | The cable length is 3 m in the standard configuration.              |

## 4.3 Braking Components

### 1. Model selection

Table 4-5 Braking component selection

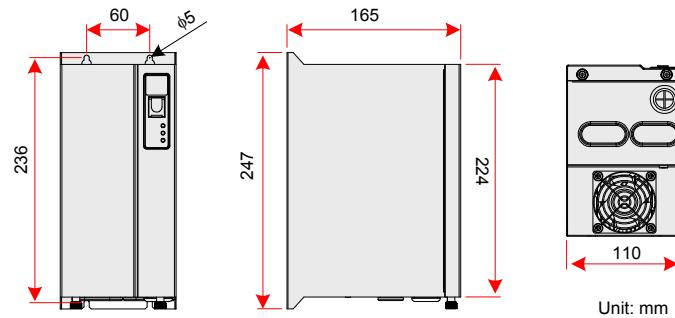
| Controller Model                     | Power of Adaptable Motor (kW) | Max. Resistance (Ω) | Min. Resistance (Ω) | Power of Regen. Resistor (W) | Braking Unit    |
|--------------------------------------|-------------------------------|---------------------|---------------------|------------------------------|-----------------|
| Single-phase 220 V, range: 220–240 V |                               |                     |                     |                              |                 |
| NICE-L-C-2002                        | 1.1                           | 145.0               | 125.0               | 300                          |                 |
| NICE-L-C-2003                        | 1.5                           | 105.0               | 90.0                | 450                          |                 |
| 220-NICE-L-C-4007                    | 2.2                           | 72.0                | 63.0                | 600                          | Built-in        |
| 220-NICE-L-C-4011                    | 3.7                           | 43.0                | 37.0                | 1100                         |                 |
| 220-NICE-L-C-4015                    | 4.0                           | 40.0                | 35.0                | 1200                         |                 |
| 220-NICE-L-C-4018                    | 5.5                           | 29.0                | 25.0                | 1600                         |                 |
| 220-NICE-L-C-4022                    | 11.0                          | 18.0                | 16.0                | 3500                         |                 |
| 220-NICE-L-C-4030                    | 15.0                          | 13.0                | 13.0                | 4500                         | Built-in        |
| Three-phase 220 V, range: 220–240 V  |                               |                     |                     |                              |                 |
| NICE-L-C-2002                        | 2.2                           | 72.0                | 65.0                | 600                          |                 |
| NICE-L-C-2003                        | 3.7                           | 54.0                | 50.0                | 1100                         |                 |
| 220-NICE-L-C-4007                    | 4.0                           | 40.0                | 35.0                | 1200                         |                 |
| 220-NICE-L-C-4011                    | 5.5                           | 29.0                | 25.0                | 1600                         |                 |
| 220-NICE-L-C-4015                    | 7.5                           | 26.0                | 22.0                | 2500                         | Built-in        |
| 220-NICE-L-C-4018                    | 11.0                          | 14.5                | 13.0                | 3500                         |                 |
| 220-NICE-L-C-4022                    | 15.0                          | 13.0                | 12.5                | 4500                         |                 |
| 220-NICE-L-C-4030                    | 18.5                          | 12.5                | 12.0                | 5500                         |                 |
| 220-NICE-L-C-4037                    | 22.0                          | 7.5                 | 6.0                 | 6500                         | MDBUN-60-2T     |
| 220-NICE-L-C-4045                    | 30.0                          | 5.5                 | 4.5                 | 9000                         | MDBUN-90-2T     |
| 220-NICE-L-C-4055                    | 37.0                          | 4.5                 | 3.5                 | 11000                        | MDBUN-60-2T x 2 |
| Three-phase 380 V, range: 380–440 V  |                               |                     |                     |                              |                 |
| NICE-L-C-4002                        | 2.2                           | 290                 | 230                 | 600                          |                 |
| NICE-L-C-4003                        | 3.7                           | 170                 | 135                 | 1100                         |                 |
| NICE-L-C-4005                        | 5.5                           | 115                 | 90                  | 1600                         |                 |
| NICE-L-C-4007                        | 7.5                           | 85                  | 65                  | 2500                         |                 |
| NICE-L-C-4011                        | 11                            | 55                  | 43                  | 3500                         | Built-in        |
| NICE-L-C-4015                        | 15                            | 43                  | 35                  | 4500                         |                 |
| NICE-L-C-4018                        | 18.5                          | 34.0                | 25                  | 5500                         |                 |
| NICE-L-C-4022                        | 22                            | 24                  | 22                  | 6500                         |                 |
| NICE-L-C-4030                        | 30                            | 20                  | 16                  | 9000                         |                 |
| NICE-L-C-4037                        | 37                            | 16.0                | 13                  | 11000                        | MDBUN-60-T      |
| NICE-L-C-4045                        | 45                            | 14.0                | 11                  | 13500                        | MDBUN-60-T      |
| NICE-L-C-4055                        | 55                            | 12.0                | 10                  | 16500                        | MDBUN-90-T      |
| NICE-L-C-4075                        | 75                            | 16 x 2              | 13 x 2              | 12000 x 2                    | MDBUN-60-T x 2  |
| NICE-L-C-4090                        | 90                            | 14 x 2              | 13 x 2              | 13500 x 2                    | MDBUN-60-T x 2  |
| NICE-L-C-4110                        | 110                           | 12 x 2              | 9 x 2               | 18000 x 2                    | MDBUN-90-T x 2  |
| NICE-L-C-4132                        | 132                           | 13.5 x 3            | 10.5 x 3            | 14000 x 3                    | MDBUN-90-T x 3  |
| NICE-L-C-4160                        | 160                           | 12 x 3              | 9 x 3               | 18000 x 3                    | MDBUN-90-T x 3  |



1. The preceding configuration takes the synchronous motor as an example. The asynchronous motor has poor energy transfer efficiency, and you can reduce the power of the regen. resistor or increase the resistance of the regen. resistor.
2. It is recommended that you select the regen. resistor closest to the minimum resistance.
3. "x 2" indicates that two sets are required. Take NICE-L-C-4110 as an example: "9 x 2, 18000 x 2, MDBUN-90-T x 2" indicates that two sets of (9 Ω, 15000 W) regen. resistor + MDBUN-90-T braking unit are connected in parallel to the controller. "x 3" indicates that three sets are required.

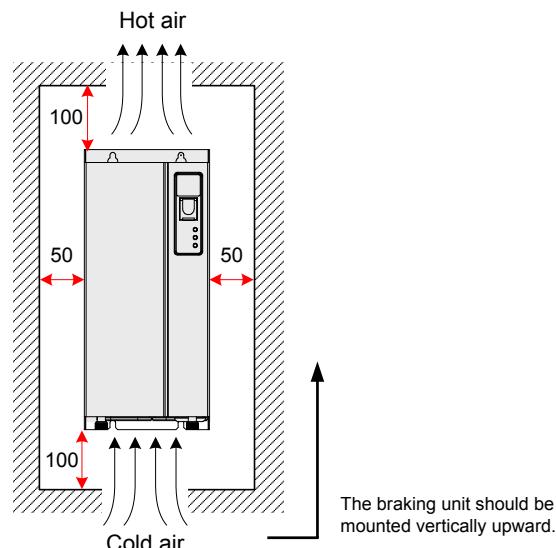
## 2. Mounting dimensions

Figure 4-2 Mounting dimensions of the braking unit



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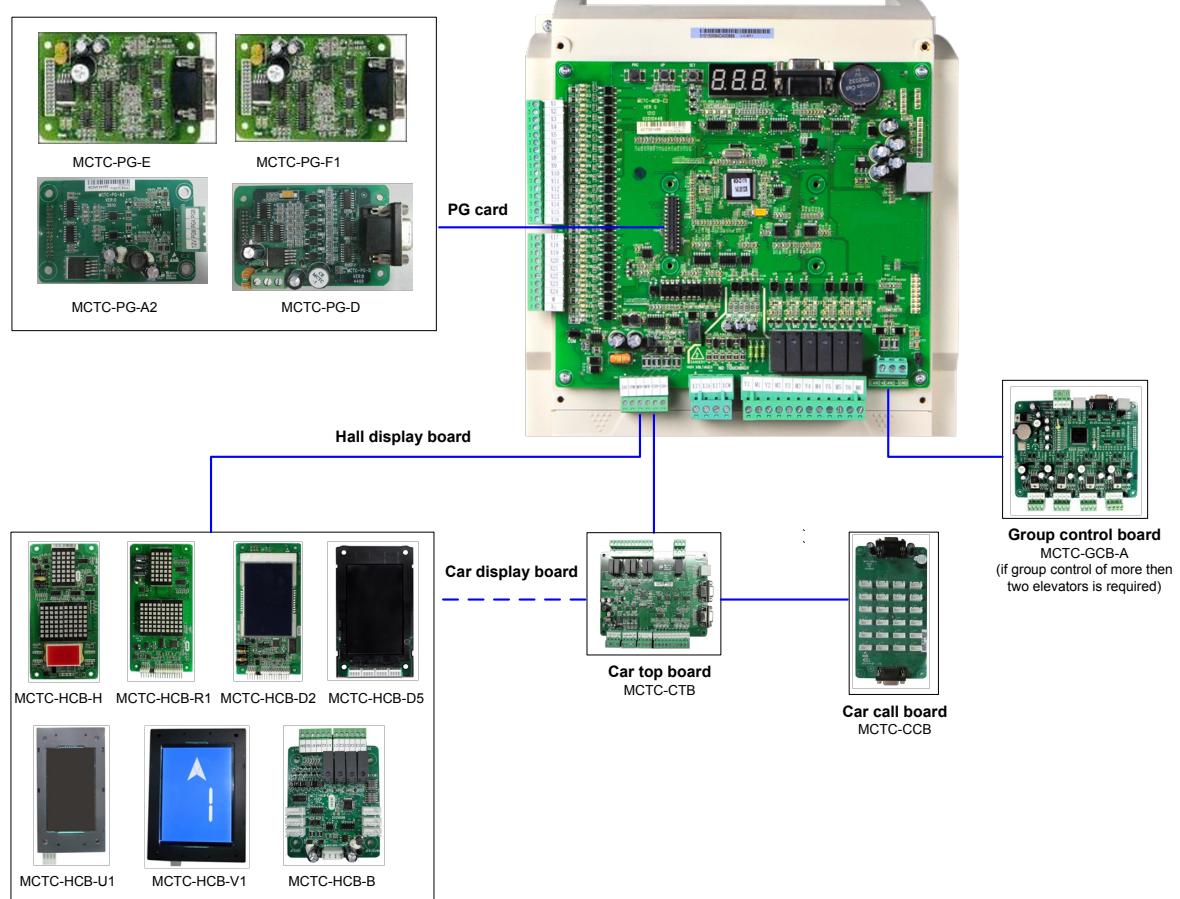
Figure 4-3 Clearance around the braking unit for mounting



For use and installation of the MDBUN series braking unit, refer to the MDBUN Series Braking Unit User Manual.

## 4.4 Optional Boards

The following figure shows the connection the optional boards to the controller.



#### 4.4.1 CTB Board (MCTC-CTB)

## 1. Appearance and mounting

The car top board (MCTC-CTB) is the elevator car control board of the NICE3000<sup>new</sup>. It includes 8 DI terminals, 1 AI terminal, and 9 relay output terminals (standard: 7). The following figures show the appearance and dimensions and installation method of the CTB.

Figure 4-4 Appearance and dimensions of the CTB

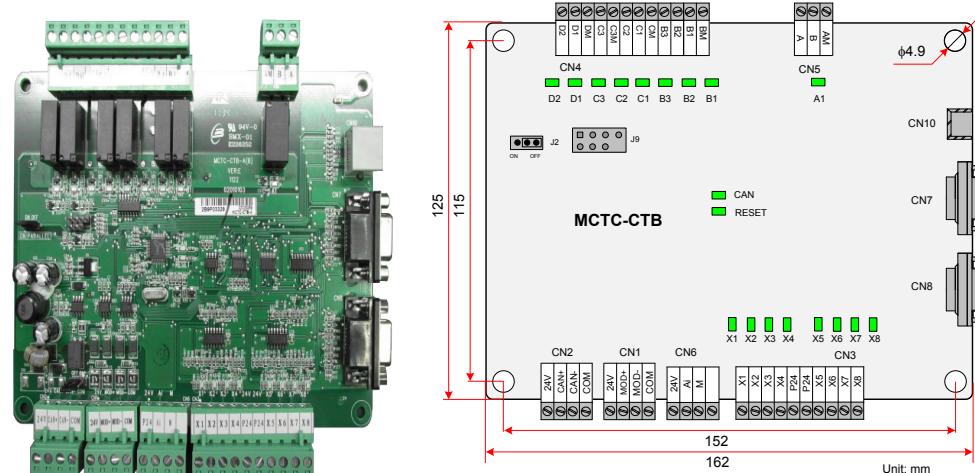
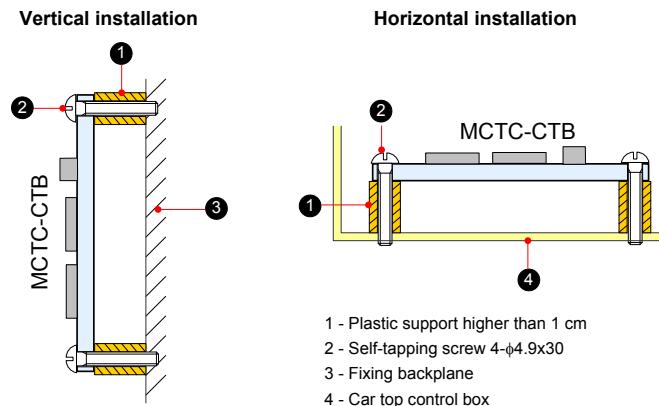


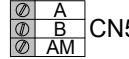
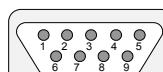
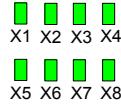
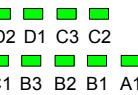
Figure 4-5 Installation method of the CTB (unit: mm)



## 2. Wiring of CTB Terminals

Table 4-6 Wiring description of CTB terminals

|               | Mark                           | Terminal Name  | Function Description                   | Terminal Arrangement   |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
|---------------|--------------------------------|--|--|--|---|-----|---|------|---|------|---|-----|---|-----|---|-----|---|----|---|-----|---|----|---|----|---|----|---|----|
| CN2           | +24V/COM                       | External 24 VDC power supply                                     | 24 VDC power supply for the entire CTB | <table border="1"> <tr><td>∅</td><td>24V</td></tr> <tr><td>∅</td><td>CAN+</td></tr> <tr><td>∅</td><td>CAN-</td></tr> <tr><td>∅</td><td>COM</td></tr> </table> CN2  | ∅ | 24V | ∅ | CAN+ | ∅ | CAN- | ∅ | COM |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | 24V                            |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | CAN+                           |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | CAN-                           |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | COM                            |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| CAN+/CAN-     | CANbus communication interface | Connecting the MCB for CANbus communication                      |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| CN1           | +24V/COM                       | 24 VDC power supply  | 24 VDC power supply for the HCB        | <table border="1"> <tr><td>∅</td><td>24V</td></tr> <tr><td>∅</td><td>MOD+</td></tr> <tr><td>∅</td><td>MOD-</td></tr> <tr><td>∅</td><td>COM</td></tr> </table> CN1  | ∅ | 24V | ∅ | MOD+ | ∅ | MOD- | ∅ | COM |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | 24V                            |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | MOD+                           |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | MOD-                           |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | COM                            |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| MOD+/<br>MOD- | Modbus communication           | Connecting the HCB for Modbus communication                      |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| CN6           | Ai-M                           | Load cell signal input   | 0–10 VDC                               | <table border="1"> <tr><td>∅</td><td>24V</td></tr> <tr><td>∅</td><td>Ai</td></tr> <tr><td>∅</td><td>M</td></tr> <tr><td>∅</td><td></td></tr> </table> CN6  | ∅ | 24V | ∅ | Ai   | ∅ | M    | ∅ |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | 24V                            |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | Ai                             |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | M                              |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             |                                |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| CN3           | P24                            | 24 VDC power supply  | DI common terminal                     | <table border="1"> <tr><td>∅</td><td>X1</td></tr> <tr><td>∅</td><td>X2</td></tr> <tr><td>∅</td><td>X3</td></tr> <tr><td>∅</td><td>X4</td></tr> <tr><td>∅</td><td>P24</td></tr> <tr><td>∅</td><td>P24</td></tr> <tr><td>∅</td><td>X5</td></tr> <tr><td>∅</td><td>X6</td></tr> <tr><td>∅</td><td>X7</td></tr> <tr><td>∅</td><td>X8</td></tr> </table> CN3  | ∅ | X1  | ∅ | X2   | ∅ | X3   | ∅ | X4  | ∅ | P24 | ∅ | P24 | ∅ | X5 | ∅ | X6  | ∅ | X7 | ∅ | X8 |   |    |   |    |
| ∅             | X1                             |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | X2                             |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | X3                             |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | X4                             |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | P24                            |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | P24                            |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | X5                             |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | X6                             |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | X7                             |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | X8                             |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| X1            | Light curtain 1                | DI terminal  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| X2            | Light curtain 2                | 1. Photocoupler isolation, unipolarity input                     |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| X3            | Door open limit 1              | 2. Input impedance: 3.3 kΩ                                       |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| X4            | Door open limit 2              | Signals of the CTB are active when there is 24 VDC power supply. |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| X5            | Door close limit 1             |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| X6            | Door close limit 2             |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| X7            | Full-load signal (100%)        |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| CN4           | X8                             | Overload signal (110%)   |  | <table border="1"> <tr><td>∅</td><td>BM</td></tr> <tr><td>∅</td><td>B1</td></tr> <tr><td>∅</td><td>B2</td></tr> <tr><td>∅</td><td>B3</td></tr> <tr><td>∅</td><td>CM</td></tr> <tr><td>∅</td><td>C1</td></tr> <tr><td>∅</td><td>C2</td></tr> <tr><td>∅</td><td>C3M</td></tr> <tr><td>∅</td><td>C3</td></tr> <tr><td>∅</td><td>DM</td></tr> <tr><td>∅</td><td>D1</td></tr> <tr><td>∅</td><td>D2</td></tr> </table> CN4 | ∅ | BM  | ∅ | B1   | ∅ | B2   | ∅ | B3  | ∅ | CM  | ∅ | C1  | ∅ | C2 | ∅ | C3M | ∅ | C3 | ∅ | DM | ∅ | D1 | ∅ | D2 |
| ∅             | BM                             |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | B1                             |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | B2                             |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | B3                             |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | CM                             |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | C1                             |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | C2                             |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | C3M                            |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | C3                             |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | DM                             |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | D1                             |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| ∅             | D2                             |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| B1-BM         | Door open signal 1             |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| B2-BM         | Door close signal 1            |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| B3-BM         | Forced door close 1            | Relay output terminal  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| C1-CM         | Door open signal 2             | Contact drive capacity:  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| C2-CM         | Door close signal 2            | 30 VDC, 1 A  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| C3-C3M        | Forced door close 2            |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
| D1-DM         | Up arrival signal              |  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |
|               | D2-DM                          | Down arrival signal  |  |  |   |     |   |      |   |      |   |     |   |     |   |     |   |    |   |     |   |    |   |    |   |    |   |    |

| Mark    | Terminal Name                               | Function Description   | Terminal Arrangement   |
|---------|---|--|--|
| CN5     | A-AM (NC contact)<br>B-AM (NO contact)      | Relay output terminal<br>Contact drive capacity:<br>250 VAC, 3 A or 30 VDC, 1 A  |  CN5  |
| CN7/CN8 | DB9-pin port for communication with the CCB | Connecting the CCB<br>CN7 mainly used for front door and ordinary calls<br>CN8 mainly used for back door and disability calls                      |  CN7/CN8  |
| CN10    | RJ45 interface                              | Connecting the external operation panel  |  CN10   |
| J2      | CTB address jumper in parallel control      | Setting the CTB addresses: Short OFF or do not connect the terminal for a single elevator. For the setting in parallel control, see section 6.2.3. |  J2   |
| 4       | CAN   | CANbus communication indicator   | This indicator blinks when communication between the CTB and the MCB is normal, and is steady on when a communication fault occurs.                      |
|         | RESET                                       | CANbus communication fault indicator   | This indicator blinks and the CANbus communication indicator is steady on when a fault occurs during communication between the CTB and the MCB.          |
|         | X1 to X8                                    | DI indicator   | This indicator is on (green) when the external input is active.<br> |
|         | A1, B1 to B3, C1 to C3,<br>D1 to D2         | Relay output indicator   | This indicator is on (green) when the system output is active.<br>  |
|         | J9  | Reserved   | It is factory reserved. Do not short it randomly. Otherwise, the controller may not be used properly.<br>-   |



- To prevent external interference on the communication, you are advised to use the shielded twisted pair as communication cables and lay them parallel.
- Connect cables to the terminals according to the terminal marks, and fix the cables well.

#### 4.4.2 Display Board (MCTC-HCB)

As an important interface between users and the control system, the MCTC-HCB receives hall calls and displays the current floor and running direction for the hall. This board can also be used as car display board.

Monarch provides many types of display boards. The following part describes only a few common types. If the types available cannot meet your requirements, you can use a parallel-serial conversion board (HCB-B) to make the board provided match your own. For any further requirement, contact us.

The common types to be described are listed in the following table.

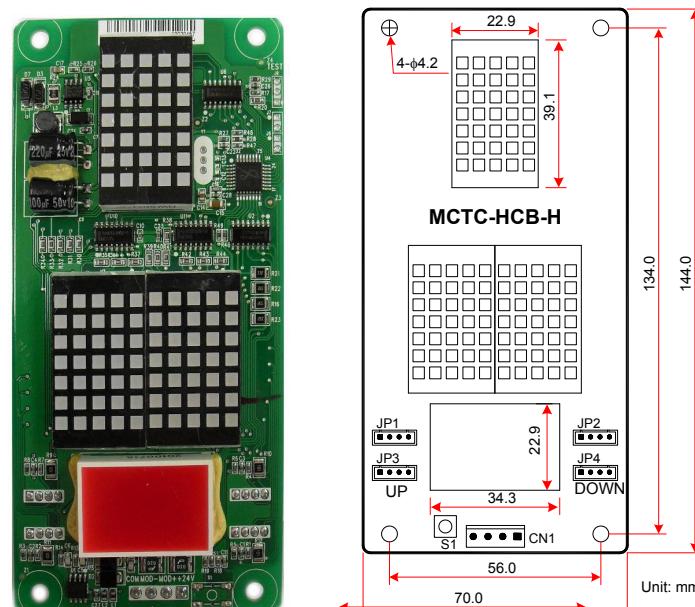
Table 4-7 Common HCB types

| Type   | Description  | Size (mm)          |
|--------|--|--------------------|
| HCB-H  | Dot-matrix display board (red)                                       | 144 x 70 x 18      |
| HCB-R1 | Ultrathin dot-matrix display board (red)                             | 144 x 70 x 10      |
| HCB-D2 | Ultrathin segment LCD display board (blue background white display)  | 144 x 70 x 10      |
| HCB-D5 | Ultrathin segment LCD display board (black background white display) | 136.5 x 76 x 9.3   |
| HCB-U1 | 4.3-inch segment LCD display board (blue background white display)   | 143.5 x 79.2 x 9.4 |
| HCB-V1 | 6.4-inch segment LCD display board (blue background white display)   | 131 x 184.6 x 14.2 |
| HCB-B  | No-display hall call board   | 70 x 84 x 20       |

### ◆ HCB-H (Dot-Matrix Display Board)

The following figure shows the appearance and dimensions of HCB-H.

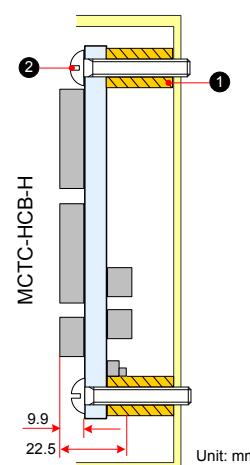
Figure 4-6 Appearance and dimensions of HCB-H



4

The following figure shows the installation method of HCB-H.

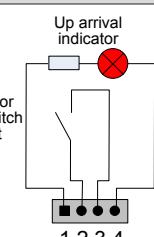
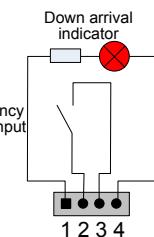
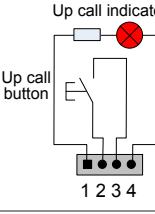
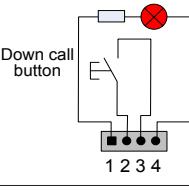
Figure 4-7 Installation method of HCB-H



1 - Plastic support higher than 1 cm  
2 - Self-tapping screw 4-φ4.9x30

The following table describes the input and output terminals of HCB-H.

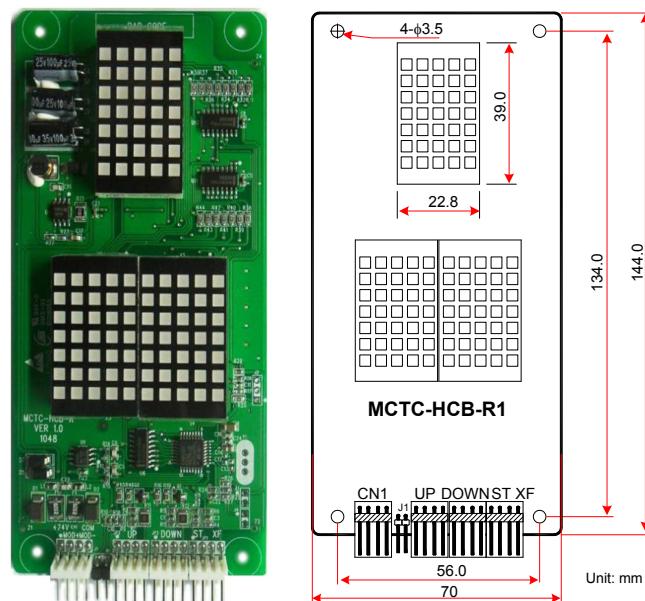
Table 4-8 Input and output terminals of HCB-H

| Terminal Name | Function  | Terminal Wiring   |
|---------------|---|---|
| JP1           | Interface for the elevator lock switch and up arrival indicator<br>Pins 2 and 3 are for switch input. Pins 1 and 4 are output of the up arrival indicator (24 VDC output, load capacity: 40 mA).      |    |
| JP2           | Interface for the fire emergency switch and down arrival indicator<br>Pins 2 and 3 are for switch input. Pins 1 and 4 are output of the down arrival indicator (24 VDC output, load capacity: 40 mA). |    |
| JP3           | Interface for the up call button and indicator<br>Pins 2 and 3 are for up call input. Pins 1 and 4 are power supply for the up call indicator (24 VDC output, load capacity: 40 mA).                  |   |
| JP4           | Interface for the down call button and indicator<br>Pins 2 and 3 are for down call input. Pins 1 and 4 are power supply for the down call indicator (24 VDC output, load capacity: 40 mA).            |  |
| S1            | Button for setting the floor address.<br>Hold down the button to adjust the floor address (range 0–56). After you stop pressing, the address number blinks three times and the setting is successful. |  |
| CN1           | Modbus communication and power supply terminal<br>Pins 2 and 3 are for Modbus communication. Pins 1 and 4 are for DC power supply.  |  |

## ◆ HCB-R1 (Ultrathin Dot-Matrix Display Board)

The following figure shows the appearance and dimensions of HCB-R1.

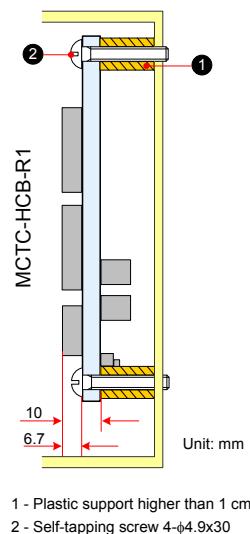
Figure 4-8 Appearance and dimensions of HCB-R1



4

The following figure shows the installation method of HCB-R1.

Figure 4-9 Installation method of HCB-R1

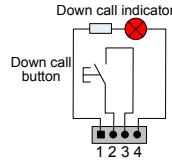
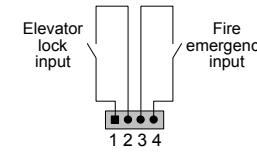


1 - Plastic support higher than 1 cm  
2 - Self-tapping screw 4-Ø4.9x30

The following table describes the input and output terminals.

Table 4-9 Input and output terminals of HCB-R1

| Terminal Name | Function   | Terminal Wiring                             |
|---------------|--|---|
| UP            | Interface for the up call button and indicator<br><br>Pins 2 and 3 are for up call input. Pins 1 and 4 are power supply for the up call indicator (24 VDC output, load capacity: 40 mA). | Up call indicator<br><br>Up call button<br> |

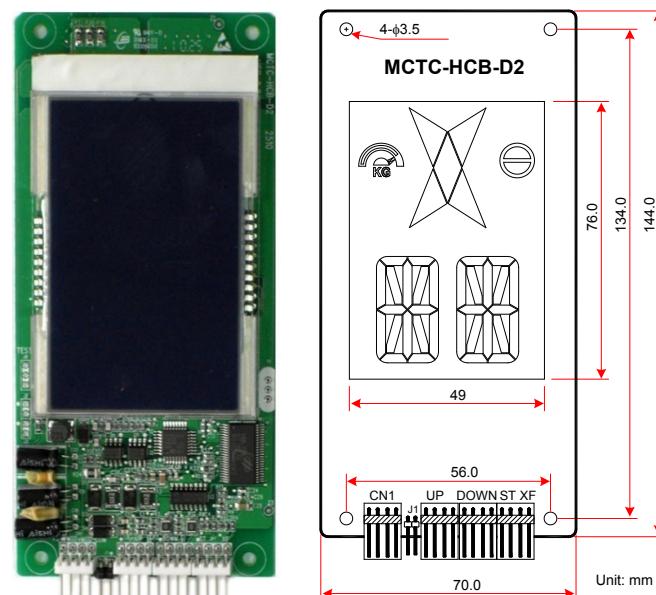
| Terminal Name | Function   | Terminal Wiring   |
|---------------|--|---|
| DOWN          | Interface for the down call button and indicator<br>Pins 2 and 3 are for down call input. Pins 1 and 4 are power supply for the down call indicator (24 VDC output, load capacity: 40 mA).               |  |
| XF/ST         | Interface for the fire emergency and elevator lock switches<br>Pins 1 and 2 are for elevator lock input. Pins 3 and 4 are for fire emergency input.  |  |
| J1            | Terminal for setting the floor address.<br>Short J1, and press the UP button or DOWN button to set the floor address (range 0–56). After the jumper cap is removed, the address is automatically stored. |  |
| CN1           | Modbus communication and power supply terminal<br>Pins 2 and 3 are for Modbus communication. Pins 1 and 4 are for DC power supply.   |  |

4

## ◆ HCB-D2 (Ultrathin Segment LCD Display Board)

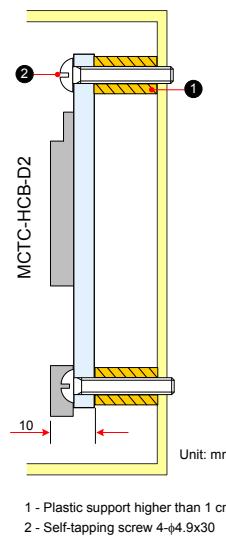
The following figure shows the appearance and dimensions of HCB-D2.

Figure 4-10 Appearance and dimensions of HCB-D2



The following figure shows the installation method of HCB-D2.

Figure 4-11 Installation method of HCB-D2



The following table describes the input and output terminals of HCB-D2.

Table 4-10 Input and output terminals of HCB-D2

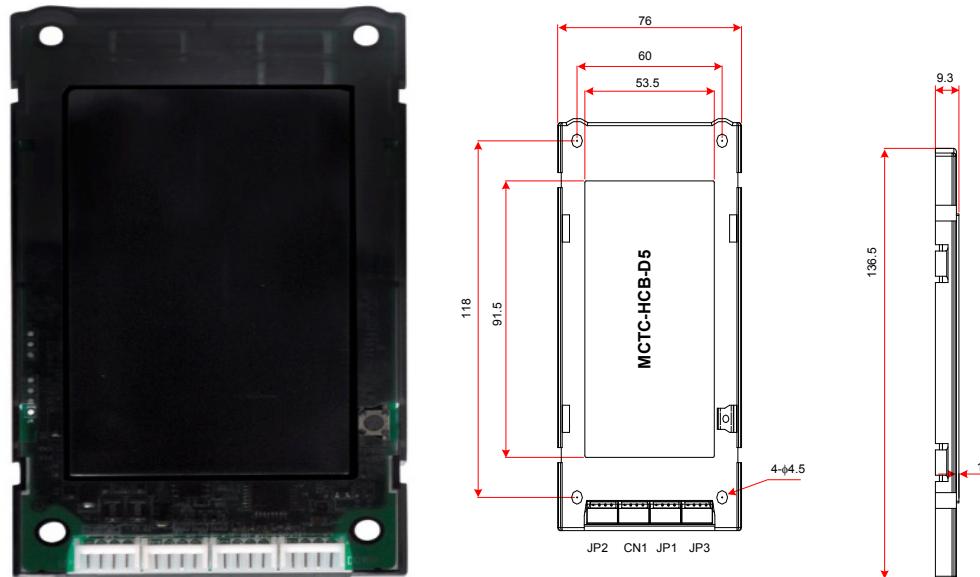
4

| Terminal Name | Function  | Terminal Wiring   |
|---------------|---|---|
| UP            | Interface for the up call button and indicator<br>Pins 2 and 3 are for up call input. Pins 1 and 4 are power supply for the up call indicator (24 VDC output, load capacity: 40 mA).                    | <p>Up call indicator</p> <p>Up call button</p> <p>1 2 3 4</p>         |
| DOWN          | Interface for the down call button and indicator<br>Pins 2 and 3 are for down call input. Pins 1 and 4 are power supply for the down call indicator (24 VDC output, load capacity: 40 mA).              | <p>Down call indicator</p> <p>Down call button</p> <p>1 2 3 4</p>     |
| XF/ST         | Interface for the fire emergency and elevator lock switch<br>Pins 1 and 2 are for elevator lock input. Pins 3 and 4 are for fire emergency input.   | <p>Elevator lock input</p> <p>Fire emergency input</p> <p>1 2 3 4</p> |
| J1            | Terminal for setting the floor address<br>Short J1, and press the UP button or DOWN button to set the floor address (range 0–56). After the jumper cap is removed, the address is automatically stored. | <p>J1</p>   |
| CN1           | Modbus communication and power supply terminal<br>Pins 2 and 3 are for Modbus communication.<br>Pins 1 and 4 are for power supply.  | <p>24V MOD+ MOD- COM</p> <p>1 2 3 4</p>                               |

## ◆ HCB-D5 (Ultrathin Segment LCD Display Board)

The following figure shows the appearance and dimensions of HCB-D5.

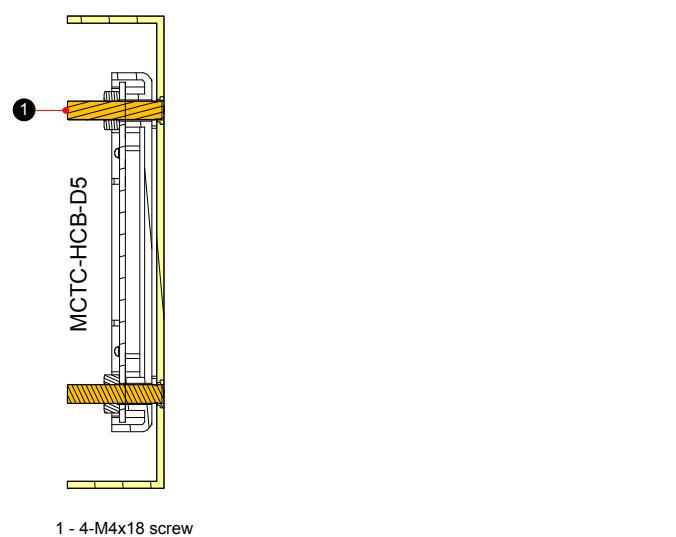
Figure 4-12 Appearance and dimensions of HCB-D5



4

The following figure shows the installation method of HCB-D5.

Figure 4-13 Installation method of HCB-D5

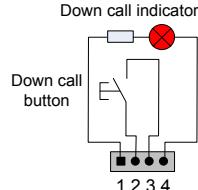
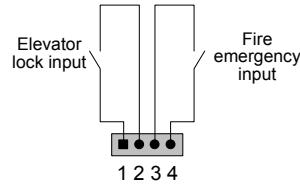


1 - 4-M4x18 screw

The following table describes the input and output terminals of HCB-D5.

Table 4-11 Input and output terminals of HCB-D5

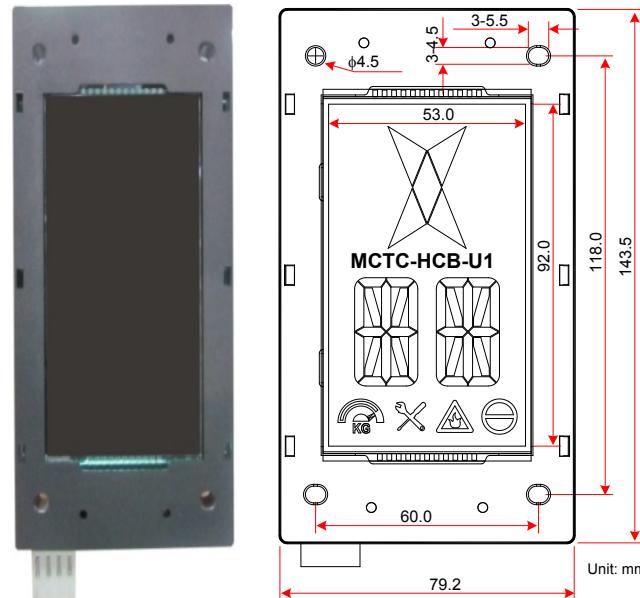
| Terminal Name | Function   | Terminal Wiring                             |
|---------------|--|---|
| JP2           | Interface for the up call button and indicator<br>Pins 2 and 3 are for up call input. Pins 1 and 4 are power supply for the up call indicator (24 VDC output, load capacity: 40 mA). | Up call indicator<br><br>Up call button<br> |

| Terminal Name | Function  | Terminal Wiring   |
|---------------|---|---|
| JP3           | Interface for the down call button and indicator<br>Pins 2 and 3 are for down call input. Pins 1 and 4 are power supply for the down call indicator (24 VDC output, load capacity: 40 mA).            | <br>Down call indicator<br>Down call button<br>1 2 3 4     |
| JP1           | Interface for the fire emergency and elevator lock switch<br>Pins 1 and 2 are for elevator lock input. Pins 3 and 4 are for fire emergency input.   | <br>Elevator lock input<br>Fire emergency input<br>1 2 3 4 |
| S1            | Button for setting the floor address.<br>Hold down the button to adjust the floor address (range 0–56). After you stop pressing, the address number blinks three times and the setting is successful. |    |
| CN1           | Modbus communication and power supply terminal.<br>Pins 2 and 3 are for Modbus communication.<br>Pins 1 and 4 are for power supply.   | <br>24V<br>MOD+<br>COM<br>1 2 3 4                          |

#### ◆ HCB-U1 (4.3-inch Segment LCD Display Board)

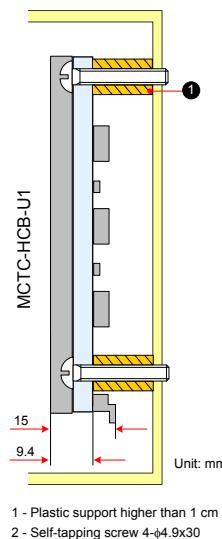
The following figure shows the appearance and dimensions of HCB-U1.

Figure 4-14 Appearance and dimensions of HCB-U1



The following figure shows the installation method of HCB-U1.

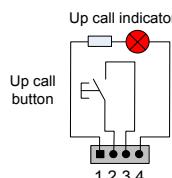
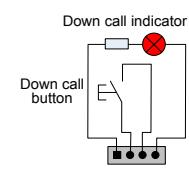
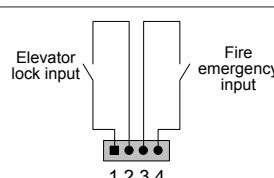
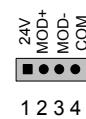
Figure 4-15 Installation method of HCB-U1



4

The following table describes the input and output terminals of HCB-U1.

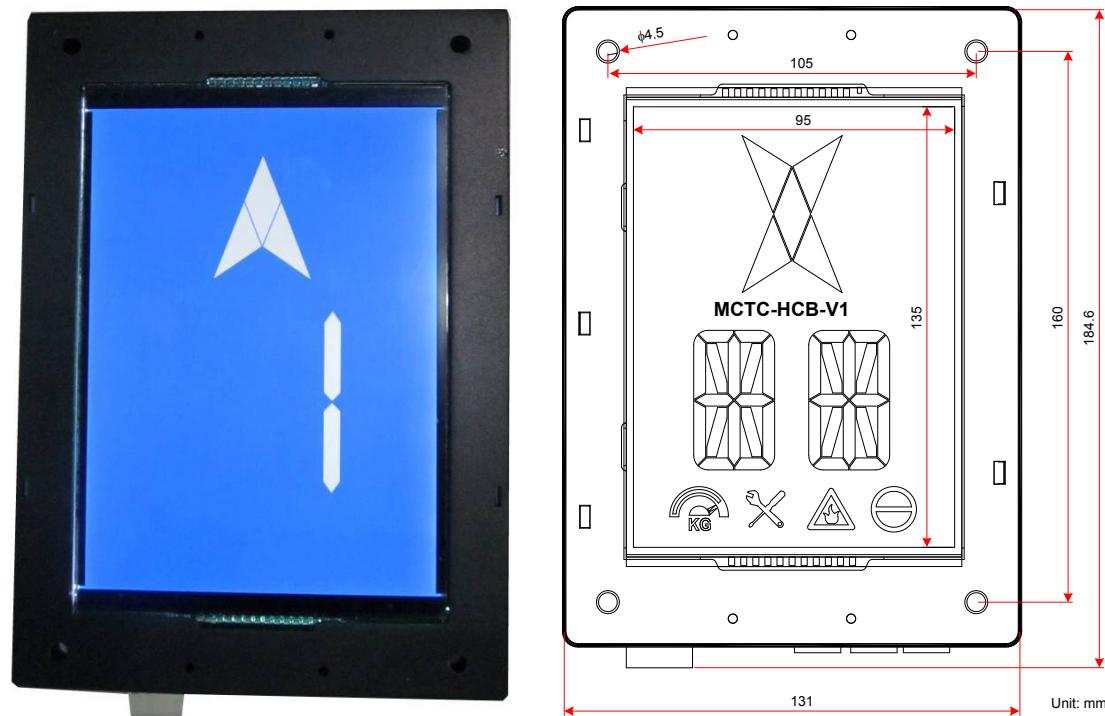
Table 4-12 Input and output terminals of HCB-U1

| Terminal Name | Function  | Terminal Wiring   |
|---------------|---|---|
| J1            | Interface for the up call button and indicator<br><br>Pins 2 and 3 are for up call input. Pins 1 and 4 are power supply for the up call indicator (24 VDC output, load capacity: 40 mA).                              |  <p>Up call indicator</p> <p>Up call button</p> <p>1 2 3 4</p>         |
| J2            | Interface for the down call button and indicator<br><br>Pins 2 and 3 are for down call input. Pins 1 and 4 are power supply for the down call indicator (24 VDC output, load capacity: 40 mA).                        |  <p>Down call indicator</p> <p>Down call button</p> <p>1 2 3 4</p>     |
| J3            | Interface for the fire emergency and elevator lock switches<br><br>Pins 1 and 2 are for elevator lock input. Pins 3 and 4 are for fire emergency input.   |  <p>Elevator lock input</p> <p>Fire emergency input</p> <p>1 2 3 4</p> |
| S1            | Button for setting the floor address.<br><br>Hold down the button to adjust the floor address (range: 0–56). After you stop pressing, the address number blinks three times, and therefore the setting is successful. |  <p>S1</p>   |
| CN1           | Modbus communication and power supply terminal<br><br>Pins 2 and 3 are for Modbus communication. Pins 1 and 4 are for DC power supply.  |  <p>24V<sup>+</sup> MOD<sup>+</sup> COM</p> <p>1 2 3 4</p>             |

### ◆ HCB-V1 (6.4-inch Segment LCD Display Board)

The following figure shows the appearance and dimensions of HCB-V1.

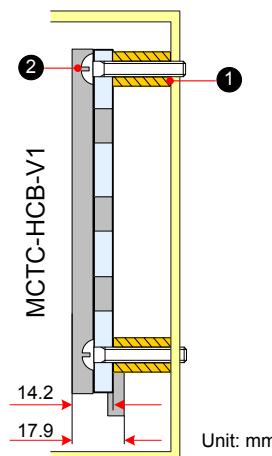
Figure 4-16 Appearance and dimensions of HCB-V1



4

The following figure shows the installation method of HCB-V1.

Figure 4-17 Installation method of HCB-V1

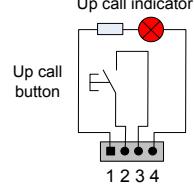
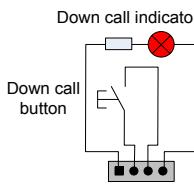
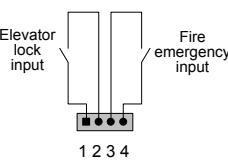
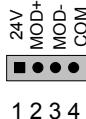


1 - Plastic support higher than 1 cm

2 - Self-tapping screw 4-Ø4.9x30

The following table describes the input and output terminals of HCB-V1.

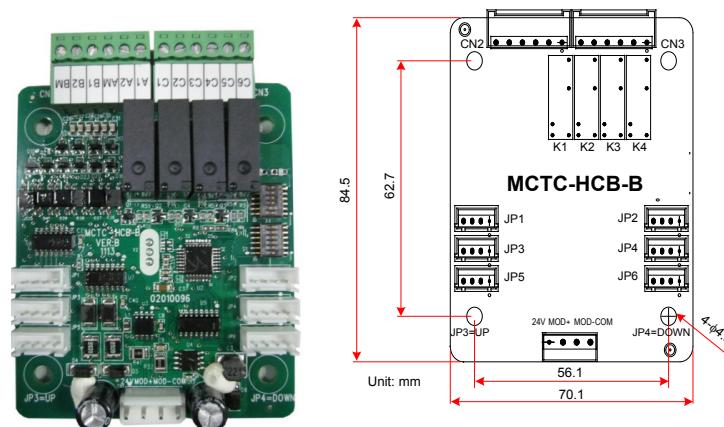
Table 4-13 Input and output terminals of HCB-V1

| Terminal Name | Function  | Terminal Wiring  |
|---------------|---|--|
| J1            | Interface for the up call button and indicator<br>Pins 2 and 3 are for up call input. Pins 1 and 4 are power supply for the up call indicator (24 VDC output, load capacity: 40 mA).                              | <br><b>Up call indicator</b><br>Up call button<br>1 2 3 4                 |
| J2            | Interface for the down call button and indicator<br>Pins 2 and 3 are for down call input. Pins 1 and 4 are power supply for the down call indicator (24 VDC output, load capacity: 40 mA).                        | <br><b>Down call indicator</b><br>Down call button<br>1 2 3 4             |
| J3            | Interface for the fire emergency and elevator lock switch<br>Pins 1 and 2 are for elevator lock input. Pins 3 and 4 are for fire emergency input.   | <br><b>Elevator lock input</b><br><b>Fire emergency input</b><br>1 2 3 4 |
| S1            | Button for setting the floor address.<br>Hold down the button to adjust the floor address (range: 0–56). After you stop pressing, the address number blinks three times, and therefore the setting is successful. | <br><b>S1</b>   |
| CN1           | Modbus communication and power supply terminal<br>Pins 2 and 3 are for Modbus communication. Pins 1 and 4 are for DC power supply.  | <br><b>24V</b> <b>MOD+</b> <b>MOD-</b> <b>COM</b><br>1 2 3 4            |

#### ◆ HCB-B (No Display Hall Call Board)

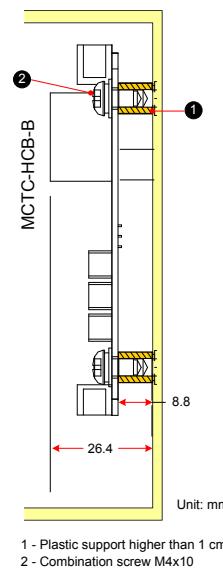
The following figure shows the appearance and dimensions of HCB-B.

Figure 4-18 Appearance and dimensions of HCB-B



The following figure shows the installation method of HCB-B.

Figure 4-19 Installation method of HCB-B

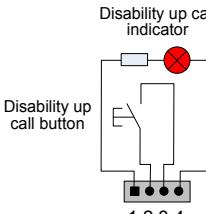
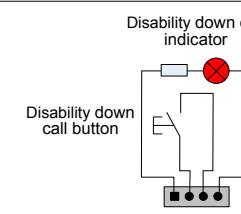
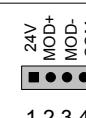
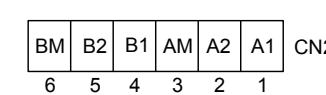


The following table describes the input and output terminals of HCB-B.

4

Table 4-14 Input and output terminals of HCB-B

| Terminal Name | Function   | Terminal Wiring   |
|---------------|--|---|
| JP1           | Interface for the elevator lock switch<br>Pins 2 and 3 are for switch input. Pins 1 and 4 are for output of the elevator lock indicator.             | <p>Elevator lock indicator</p> <p>Elevator lock button</p> <p>1 2 3 4</p> |
| JP2           | Interface for the fire emergency switch<br>Pins 2 and 3 are for switch input. Pins 1 and 4 are for output of the fire emergency indicator.           | <p>Fire emergency button</p> <p>Fire emergency button</p> <p>1 2 3 4</p>  |
| JP3           | Interface for the up call button and indicator<br>Pins 2 and 3 are for up call input. Pins 1 and 4 are power supply for the up call indicator.       | <p>Up call indicator</p> <p>Up call button</p> <p>1 2 3 4</p>             |
| JP4           | Interface for the down call button and indicator<br>Pins 2 and 3 are for down call input. Pins 1 and 4 are power supply for the down call indicator. | <p>Down call indicator</p> <p>Down call button</p> <p>1 2 3 4</p>         |

| Terminal Name | Function  | Terminal Wiring   |
|---------------|---|---|
| JP5           | Interface for the disability up call button and indicator<br>Pins 2 and 3 are for up call input. Pins 1 and 4 are power supply for the up call indicator.       |  <p>Disability up call indicator</p> <p>Disability up call button</p> <p>1 2 3 4</p>     |
| JP6           | Interface for the disability down call button and indicator<br>Pins 2 and 3 are for down call input. Pins 1 and 4 are power supply for the down call indicator. |  <p>Disability down call indicator</p> <p>Disability down call button</p> <p>1 2 3 4</p> |
| CN1           | Modbus communication and power supply terminal<br>Pins 2 and 3 are for Modbus communication. Pins 1 and 4 are for DC power supply.                              |  <p>24V<sup>+</sup> MOD<sup>+</sup> MOD<sup>-</sup> COM</p> <p>1 2 3 4</p>               |
| 4 CN2         | Relay output<br>For the definition of the pins, see Table 4-15.   |  <p>BM B2 B1 AM A2 A1 CN2</p> <p>6 5 4 3 2 1</p>  |

The HCB-B provides four relay outputs, K1, K2, K3, and K4, provided by CN2 terminals.

Table 4-15 Relay output and pin definition of CN2

| Relay | CN2 Pin | Common | Function Description   |
|-------|---------|--------|------------------------|
| K1    | A1      | AM     | Up arrival indicator   |
| K2    | A2      | AM     | Down arrival indicator |
| K3    | B1      | BM     | Up arrival gong        |
| K4    | B2      | BM     | Down arrival gong      |

The DIP switch S1 is used to set the floor address of the HCB-B, as described in the following table.

Table 4-16 Floor address setting by S1

| S1   | Floor Address Setting, Range: 0–63 |
|------|------------------------------------|
| S1.1 | Floor address selection Bit0       |
| S1.2 | Floor address selection Bit1       |
| S1.3 | Floor address selection Bit2       |
| S1.4 | Floor address selection Bit3       |
| S1.5 | Floor address selection Bit4       |
| S1.6 | Floor address selection Bit5       |

The DIP switch S2 is used to select the function of the HCB-B, as described in the following table.

Table 4-17 S2 description

| S2   | Function                            |
|------|-------------------------------------|
| S2.1 | Modbus termination resistor setting |
| S2.2 | HCB-B function selection            |
| S2.3 | HCB-B function selection            |

| S2   | Function                 |
|------|--------------------------|
| S2.4 | For test                 |
| S2.5 | HCB-B function selection |
| S2.6 | HCB-B function selection |

The HCB-B provides nine functions, which can be set according to the following table.

Table 4-18 Function setting of the HCB-B

| HCB-B Function   | S2.6 | S2.5 | S2.3 | S2.2 |
|--|------|------|------|------|
| 1. HCB-B function  | OFF  | OFF  | ON   | OFF  |
| 2. Binary output   | OFF  | OFF  | OFF  | ON   |
| 3. 7-segment function                                    | OFF  | OFF  | OFF  | OFF  |
| 4. BCD output  | OFF  | ON   | OFF  | OFF  |
| 5. Binary output with letter                             | OFF  | ON   | OFF  | ON   |
| 6. Disability function output                            | OFF  | ON   | ON   | OFF  |
| 7. In-car extension output                               | OFF  | ON   | ON   | ON   |
| 8. In-car output based on physical floor (binary output) | ON   | OFF  | OFF  | ON   |
| 9. Indication by hall arrival gong and indicator         | ON   | OFF  | OFF  | OFF  |

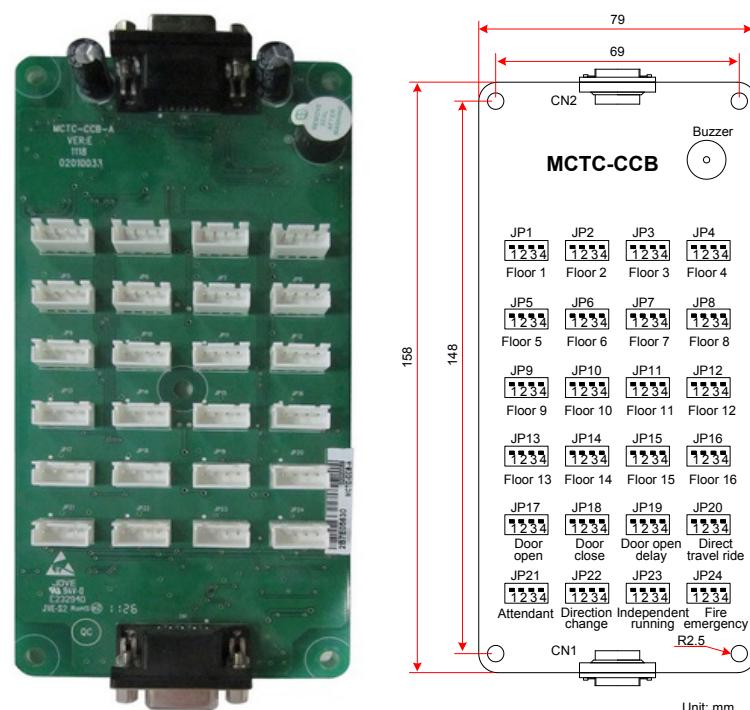
4

#### 4.4.3 CCB Board (MCTC-CCB)

The car call board (MCTC-CCB) is another interface between users and the control system. Each CCB comprises 24 inputs and 22 outputs, including 16 floor buttons and 8 functional signals. The CCB mainly collects button calls and outputs signals of the button call indicators. The need for 40-floor use can be implemented through cascaded connection. CN2 is an input connector and CN1 is a cascaded output connector.

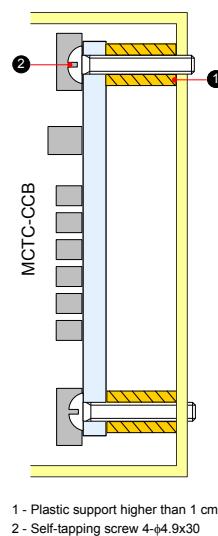
The following figure shows the appearance and dimensions of the CCB.

Figure 4-20 Appearance and dimensions of the CCB



The following figure shows the installation method of the CCB.

Figure 4-21 Installation method of the CCB



The following table describes the input and output terminals of the CCB.

4

Table 4-19 Input and output terminals of the CCB

| No. | Interface | Pins 2 and 3                 | Pins 1 and 4                   | Remarks           |
|-----|-----------|------------------------------|--------------------------------|-------------------|
| 1   | JP1       | Floor 1 button input         | Floor 1 display output         |                   |
| 2   | JP2       | Floor 2 button input         | Floor 2 display output         |                   |
| 3   | JP3       | Floor 3 button input         | Floor 3 display output         |                   |
| 4   | JP4       | Floor 4 button input         | Floor 4 display output         |                   |
| 5   | JP5       | Floor 5 button input         | Floor 5 display output         |                   |
| 6   | JP6       | Floor 6 button input         | Floor 6 display output         |                   |
| 7   | JP7       | Floor 7 button input         | Floor 7 display output         |                   |
| 8   | JP8       | Floor 8 button input         | Floor 8 display output         |                   |
| 9   | JP9       | Floor 9 button input         | Floor 9 display output         |                   |
| 10  | JP10      | Floor 10 button input        | Floor 10 display output        |                   |
| 11  | JP11      | Floor 11 button input        | Floor 11 display output        |                   |
| 12  | JP12      | Floor 12 button input        | Floor 12 display output        |                   |
| 13  | JP13      | Floor 13 button input        | Floor 13 display output        |                   |
| 14  | JP14      | Floor 14 button input        | Floor 14 display output        |                   |
| 15  | JP15      | Floor 15 button input        | Floor 15 display output        |                   |
| 16  | JP16      | Floor 16 button input        | Floor 16 display output        |                   |
| 17  | JP17      | Door open button input       | Door open display output       |                   |
| 18  | JP18      | Door close button input      | Door close display output      |                   |
| 19  | JP19      | Door open delay button input | Door open delay display output |                   |
| 20  | JP20      | Direct travel ride input     | Non-door zone stop output      |                   |
| 21  | JP21      | Attendant input              | Reserved                       | Invalid for CCB2. |
| 22  | JP22      | Direction change input       | Reserved                       |                   |
| 23  | JP23      | Independent running input    | Reserved                       |                   |
| 24  | JP24      | Fire emergency input         | Reserved                       |                   |

| No. | Interface | Pins 2 and 3 | Pins 1 and 4 | Remarks |
|-----|-----------|--------------|--------------|---------|
|-----|-----------|--------------|--------------|---------|

Note: Pins 1 and 2 are positive of power supply. The pin with white dot mark or that is rectangular is pin 1.



- Perform wiring strictly according to the terminal marks and ensure that the button is inserted securely.
- The MCTC-CCB has the same interfaces on both ends, and do not make wrong connection when connecting multiple boards in series.

#### 4.4.4 GCB Board (MCTC-GCB)

With together use of the group control board (GCB), the NICE3000<sup>new</sup> supports group control of elevators.

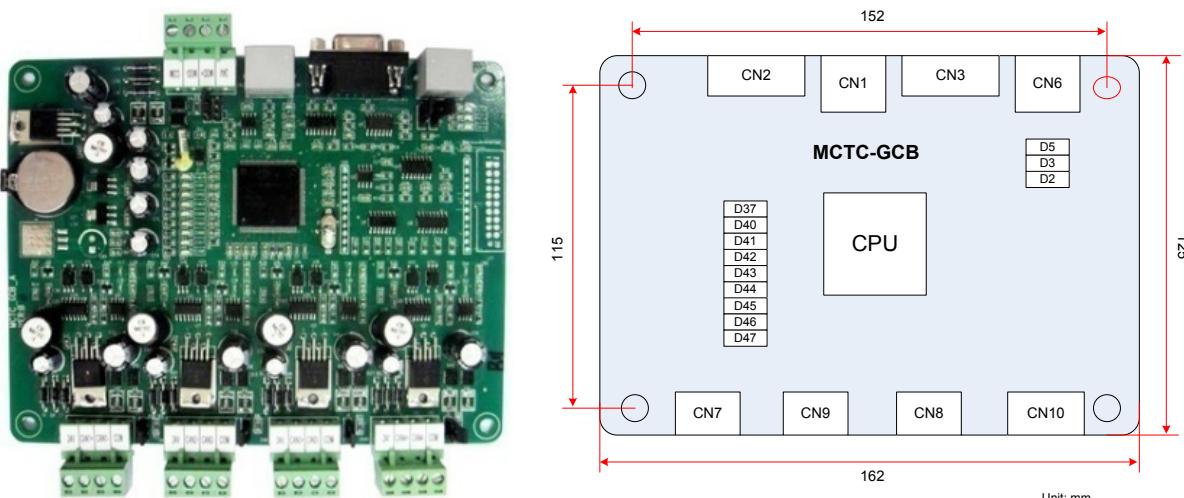
A single GCB (standard program) supports group control of 4 elevators, with a maximum of 40 floors.

Combination of two GCBs (customized program) supports group control of 5 to 8 elevators, with a maximum of 40 floors; for details on the customized program, contact us.

The following figure shows the appearance and dimensions of the GCB.

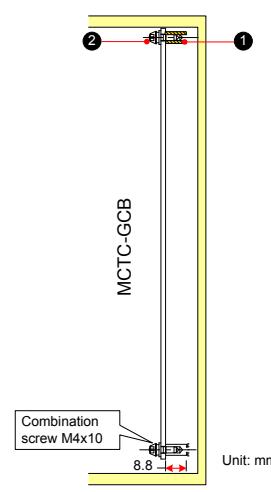
Figure 4-22 Appearance and dimensions of the GCB

4



The following figure shows the installation method of the GCB.

Figure 4-23 Installation method of the GCB



1 - Plastic support higher than 1 cm  
2 - Combination screw M4x10

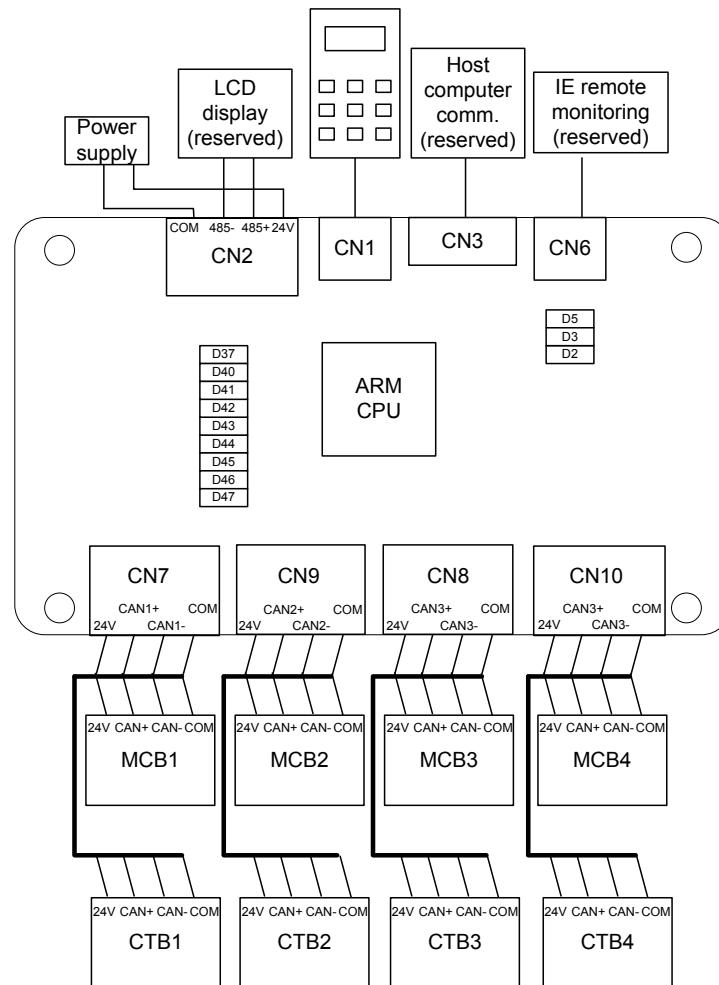
The following table describes the input and output terminals of the GCB.

Table 4-20 Input and output terminals of the GCB

| Mark     | Terminal Name                 | Function Description                    | Terminal Arrangement   |
|----------|-------------------------------|---|--|
| CN1      | Operation panel interface     | Connecting the external operation panel | CN1<br>  |
| +24V/COM | 24 VDC output                 | 24 VDC power supply for the entire GCB  | CN2<br>  |
| CN2      | Modbus communication terminal | LCD display and extension functions     |  |
| CN3      | 232 interface                 | Communicating with the host computer.   | CN3<br>  |
| 4        | CN6                           | Reserved                                | -<br>CN6<br>   |
| CN7      | +24V/COM                      | External 24 VDC power supply            | 24 VDC power supply for the corresponding CANbus communication module<br>CN7<br>   |
|          | CAN1+/CAN1-                   | CANbus communication terminal           | CANbus communication between the GCB and the MCB of each elevator in group control |
| CN8      | +24V/COM                      | External 24 VDC power supply            | 24 VDC power supply for the corresponding CANbus communication module<br>CN8<br>   |
|          | CAN2+/CAN2-                   | CANbus communication terminal           | CANbus communication between the GCB and the MCB of each elevator in group control |
| CN9      | +24V/COM                      | External 24 VDC power supply            | 24 VDC power supply for the corresponding CANbus communication module<br>CN9<br>   |
|          | CAN3+/CAN3-                   | CANbus communication terminal           | CANbus communication between the GCB and the MCB of each elevator in group control |
| CN10     | +24V/COM                      | External 24 VDC power supply            | 24 VDC power supply for the corresponding CANbus communication module<br>CN10<br>  |
|          | CAN4+/CAN4-                   | CANbus communication terminal           | CANbus communication between the GCB and the MCB of each elevator in group control |

The following figure shows the typical application of the GCB.

Figure 4-24 Typical application of the GCB

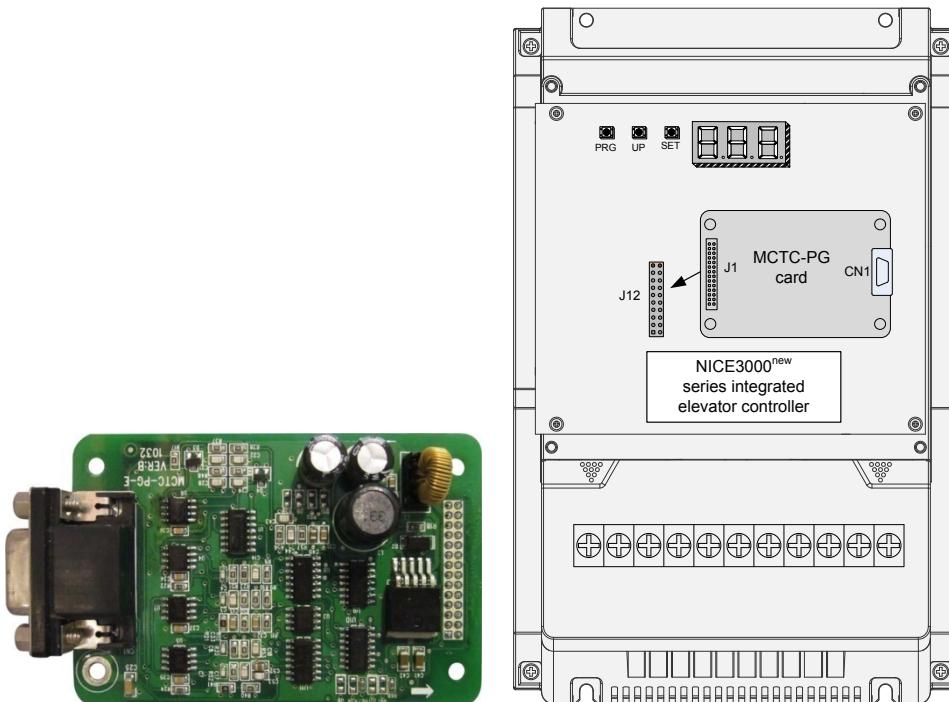


4

## 4.5 PG Card and Encoder

The NICE3000<sup>new</sup> can implement CLVC only with use of the MCTC-PG card. The following figures show the appearance of the MCTC-PG card and its installation on the controller. Directly insert the J1 terminal of the MCTC-PG card into the J12 terminal of the controller.

Figure 4-25 Appearance of the MCTC-PG card and its installation on the controller

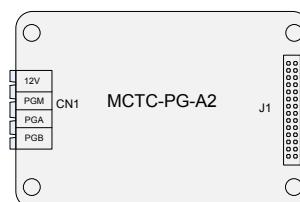
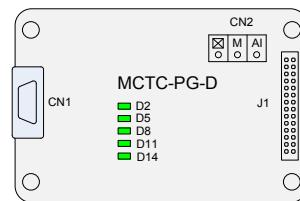
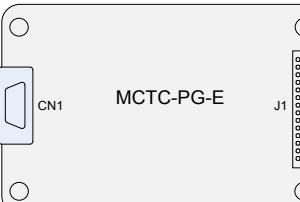


4

#### 4.5.1 Selection of MCTC-PG Cards

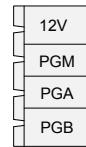
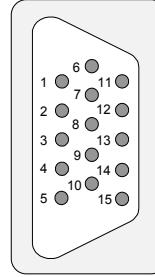
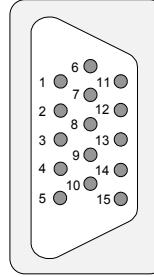
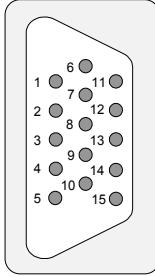
Monarch provides four PG card models, MCTC-PG-A2, MCTC-PG-D, MCTC-PG-E and MCTC-PG-F1 for different encoder types, as described in the following table.

Table 4-21 Selection of the MCTC-PG card models

| Encoder Type  | Adaptable PG Card | Appearance  |
|---|-------------------|---|
| Push-pull encoder<br>Open-collector incremental encoder | MCTC-PG-A2        |  |
| UVW encoder   | MCTC-PG-D         |  |
| SIN/COS encoder   | MCTC-PG-E         |  |

| Encoder Type                   | Adaptable PG Card | Appearance  |
|--------------------------------|-------------------|---|
| Absolute encoder (ECN413/1313) | MCTC-PG-F1        |  <p>MCTC-PG-F1</p> |

Table 4-22 Definitions of the CN1 terminals of different MCTC-PG card models

| MCTC-PG-A2   |     | MCTC-PG-D   |    |    |    |    |     |   | MCTC-PG-E   |    |     |    |    |   |    | MCTC-PG-F1  |            |    |                |  |  |  |
|--|-----|---|----|----|----|----|-----|---|---|----|-----|----|----|---|----|---|------------|----|----------------|--|--|--|
| 1  | 15V | 1   | A+ | 6  | NC | 11 | W+  | 1 | B-  | 6  | A-  | 11 | C- | 1 | B- | 6   | A-         | 11 | CLK-           |  |  |  |
| 2  | PGM | 2   | A- | 7  | U+ | 12 | W-  | 2 | NC  | 7  | COM | 12 | D+ | 2 | NC | 7   | GND        | 12 | DATA+          |  |  |  |
| 3  | PGA | 3   | B+ | 8  | U- | 13 | VCC | 3 | Z+  | 8  | B+  | 13 | D- | 3 | NC | 8   | B+         | 13 | DATA-          |  |  |  |
| 4  | PGB | 4   | B- | 9  | V+ | 14 | COM | 4 | Z-  | 9  | VCC | 14 | NC | 4 | NC | 9   | 5V<br>(Up) | 14 | NC             |  |  |  |
|  |     | 5   | NC | 10 | V- | 15 | NC  | 5 | A+  | 10 | C+  | 15 | NC | 5 | A+ | 10  | CLK+       | 15 | 5V<br>(Sensor) |  |  |  |
|  <p>CN1</p> |     |  <p>CN1</p> |    |    |    |    |     |   |  <p>CN1</p> |    |     |    |    |   |    |  <p>CN1</p> |            |    |                |  |  |  |

#### 4.5.2 Connection Between PG Card and Encoder

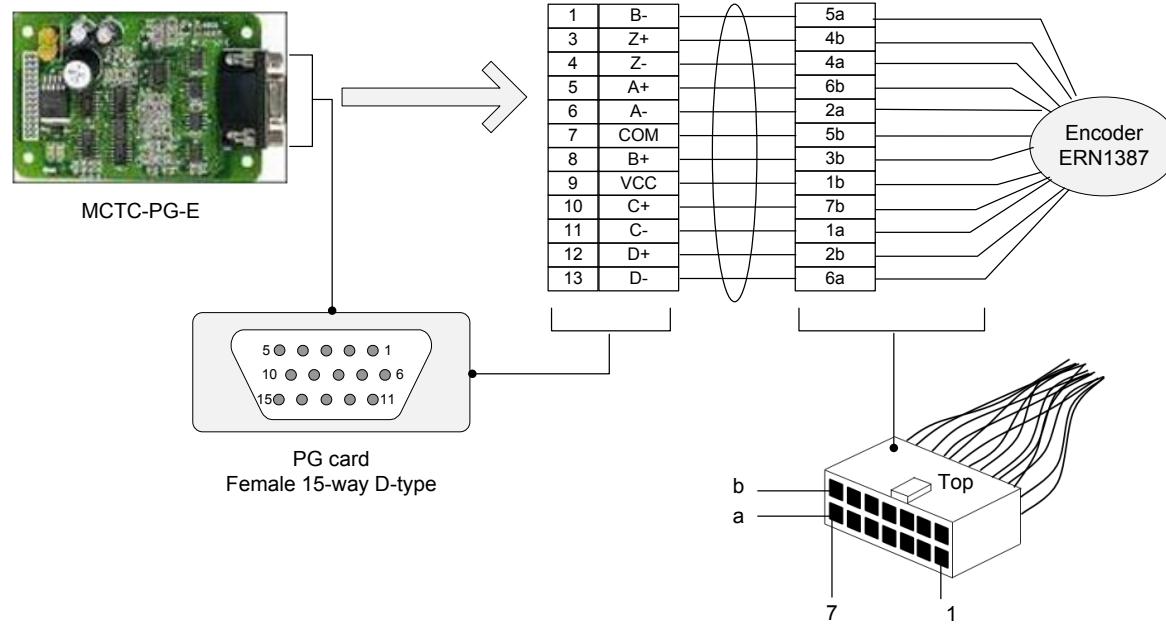
The MCTC-PG card is connected to the controller and the encoder as follows:

The J1 terminal and CN1 terminal of the MCTC-PG card are respectively connected to the J12 terminal of the MCB on the controller and the encoder of the motor.

Different MCTC-PG card models are connected to the MCB in the same way. The connection method to the encoder depends on the CN1 terminal of the model.

The following figure shows connections between MCTC-PG-E and the controller.

Figure 4-26 Connection between MCTC-PG-E and encoder ERN1387

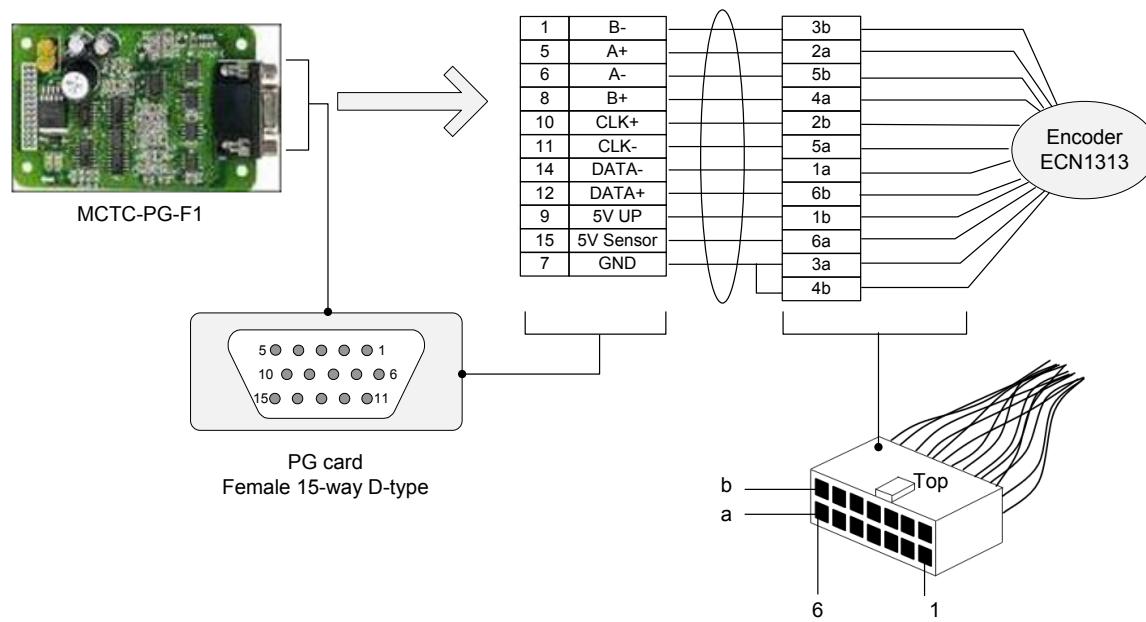


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Terminal definition of ERN1387 is described in the following table.

| Signal           | C- | A- | 0V<br>Thermistor | R- | B- | D- | Up<br>Thermistor | VCC | D+ | B+ | R+ | 0V | A+ | C+ |
|------------------|----|----|------------------|----|----|----|------------------|-----|----|----|----|----|----|----|
| Encoder Terminal | 1a | 2a | 3a               | 4a | 5a | 6a | 7a               | 1b  | 2b | 3b | 4b | 5b | 6b | 7b |

Figure 4-27 Connection between MCTC-PG-F1 and encoder ECN1313



Terminal definition of ERN1313 is described in the following table.

| Signal           | DATA- | A+ | GND | B+ | CLK- | 5V<br>SENSOR | 5V UP | CLK+ | B- | GND | A- | DATA+ |
|------------------|-------|----|-----|----|------|--------------|-------|------|----|-----|----|-------|
| Encoder Terminal | 1a    | 2a | 3a  | 4a | 5a   | 6a           | 1b    | 2b   | 3b | 4b  | 5b | 6b    |

#### 4.5.3 Precautions on Connecting PG Card

- The cable from the PG card to the encoder must be separated from the cables of the control circuit and the main circuit. Parallel cabling with close distance is forbidden.
- The cable from the PG card to the encoder must be a shielded cable. The shield must be connected to the PE on the controller side. To minimize interference, single-end grounding is suggested.
- The cable from the MCTC-PG card to the encoder must run through a separate duct and the metal shell is reliably grounded.



# 5

## Use of the Commissioning Tools

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|  |     |
|--|-----|
| 5.1 Use of the Onboard Keypad .....              | 98  |
| 5.1.1 Buttons and Display.....                   | 98  |
| 5.1.2 Menu Description .....                     | 99  |
| 5.2 Use of the LED Operation Panel (MDKE) .....  | 102 |
| 5.2.1 Introduction to the Operation Panel.....   | 102 |
| 5.2.2 Overall Arrangement of Function Codes..... | 104 |
| 5.2.3 Function Code Operations.....              | 105 |

# Chapter 5 Use of the Commissioning Tools

The NICE3000<sup>new</sup> supports five commissioning tools, as listed in the following table.

| Tool  | Function Description   | Remark   |
|---|--|--|
| Onboard 3-button keypad                           | It is used to enter the shaft commissioning commands and view floor information.   | Standard   |
| LED operation panel (MDKE)                        | It is used to view and modify parameters related to elevator drive and control.  | Optional   |
| LED operation panel (MDKE6)                       | It is used to upload and download controller parameters.   | Optional   |
| Host computer monitoring software (NEMS)          | It is used to monitor the current elevator state, view and modify all parameters, and upload and download parameters on the PC.  | Optional.<br>Download the software at <a href="http://www.szmctc.com">www.szmctc.com</a> . |
| Andriod cell phone commissioning software (EDSAP) | A Bluetooth module is used to connect the MCB and the Android cell phone installed with the commissioning software, through which you can commission the elevator, and upload and download parameters. | The software does not provide the English version currently.                               |

The following part describes the commonly used keypad and LED operation panel (MDKE) in detail.

5

## 5.1 Use of the Onboard Keypad

### 5.1.1 Buttons and Display

The onboard keypad consists of three 7-segment LEDs and three buttons. You can view information about the controller and enter simple commands on the keypad.

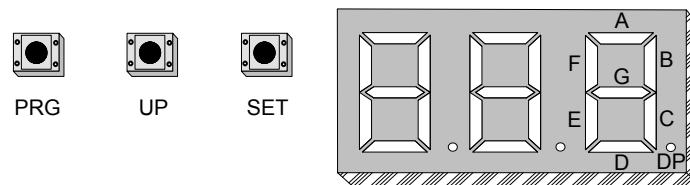


The keypad is exposed, and pay attentions to the following points during use:

1. Wear insulated gloves when performing operations on the keypad to prevent electric shock or damage to the controller components due to electrostatic discharge.
2. Do not use a metal or sharp tool to press the button to prevent the short circuit fault or damage to the components on the MCB.

The following figure shows the appearance of the keypad.

Figure 5-1 Appearance of the keypad

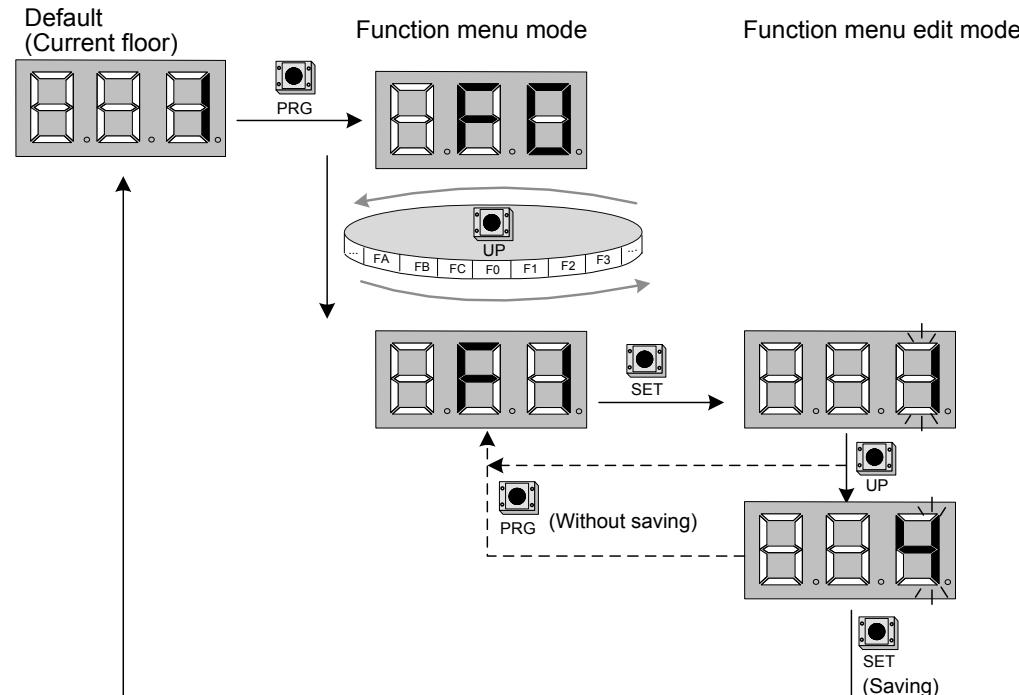


As shown in the preceding figure, the three buttons are PRG, UP, and SET. The functions of the three buttons are described in the following table.

| Button | Function  |
|--------|---|
| PRG    | Press this button in any state to exit the current operation and enter the function menu mode (that is, display the current function group number). |
| UP     | Press this button to increase the function group number or data.<br>In group F6 menu, this button is used as the door open command.                 |
| SET    | Enter the function menu edit mode; confirm and save the current operation.<br>In group F6 menu, this button is used as the door close command.      |

The following figure shows the setting of increasing the called floor to 5.

Figure 5-2 Setting the called floor



5

### 5.1.2 Menu Description

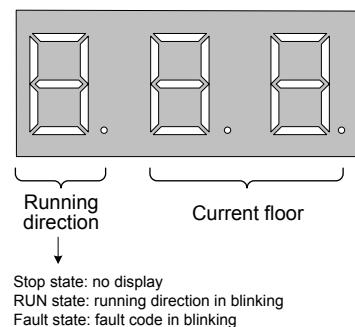
The function menus displayed on the keypad are described as follows:

- F0: display of floor and running direction

The F0 menu is displayed on the keypad by default upon power-on. The first LED indicates the running direction, while the last two LEDs indicate the current floor number of the elevator.

When the elevator stops, the first LED has no display. When the elevator runs, the first LED blinks to indicate the running direction.

When a system fault occurs, the 7-segment LEDs automatically display the fault code and blink. If the fault is reset automatically, the F0 menu is displayed.



- F1: command input of the running floor

After you enter the F1 menu, the 7-segment LEDs display the bottom floor (F6-01). You can press the UP button to set the destination floor within the range of lowest to top and then press the SET button to save the setting. The elevator runs to the destination floor, and the display switches over to the F0 menu at the same time.

- F2: fault reset and fault code display

After you enter the F2 menu, the 7-segment LEDs display "0". You can press the UP button to change the setting to 1 or 2.

5

Display "1": If you select this value and press the SET button, the system fault is reset. Then, the display automatically switches over to the F0 menu.

Display "2": If you select this value and press the SET button, the 7-segment LEDs display the 11 fault codes and occurrence time circularly. You can press the PRG button to exit.

- F3: time display

After you enter the F3 menu, the 7-segment LEDs display the current system time circularly.

- F4: contract number display

After you enter the F4 menu, the 7-segment LEDs display the user's contract number.

- F5: running times display

After you enter the F5 menu, the 7-segment LEDs display the elevator running times circularly.

- F6: door open/close control

After you enter the F6 menu, the 7-segment LEDs display "1-1", and the UP and SET buttons respectively stand for the door open button and door close button. You can press the PRG button to exit.

- F7: shaft auto-tuning command input

After you enter the F7 menu, the 7-segment LEDs display "0". You can select 0 or 1 here, where "1" indicates the shaft auto-tuning command available.

After you select "1" and press the SET button, shaft auto-tuning is implemented if the conditions are met. Meanwhile, the display switches over to the F0 menu. After shaft auto-tuning is complete, F7 is back to "0" automatically. If shaft auto-tuning conditions are not met, fault code "E35" is displayed.

- F8: test function

After you enter the F8 menu, the 7-segment LEDs display "0". The setting of F8 is described as follows:

- 1: Hall call forbidden
- 2: Door open forbidden
- 3: Overload forbidden
- 4: Limit switches disabled
- 6: Entering slip experiment state

After the setting is complete, press the SET button. Then the 7-segment LEDs display "E88" and blink, prompting that the elevator is being tested. When you press PRG to exit, F8 is back to 0 automatically.

- F9: reserved

- FA: auto-tuning

After you enter the FA menu, the 7-segment LEDs display "0". The setting range of FA is 1 and 2, as follows:

- 1: With-load auto-tuning
- 2: No-load auto-tuning

5

After the setting is complete, press the SET button. Then the 7-segment LEDs display "TUNE", and the elevator enters the auto-tuning state.

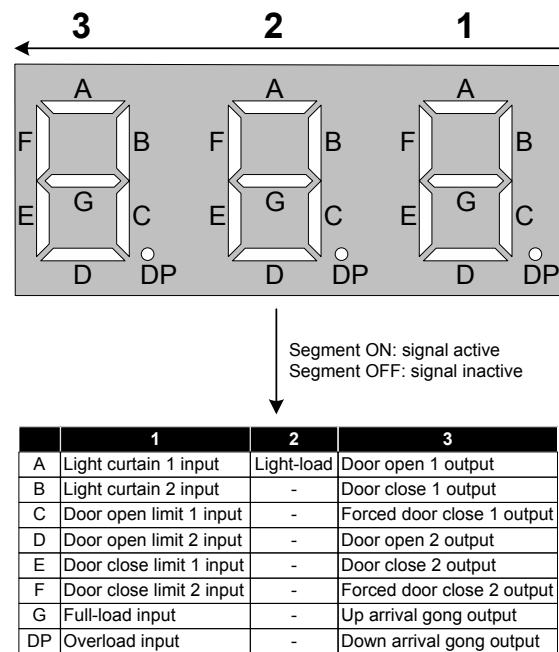
After confirming that the elevator meets the safe running conditions, press the SET button again to start auto-tuning.

After auto-tuning is complete, the 7-segment LEDs display the present angle for 2s, and then switch over to the F0 menu.

You can press the PRG button to exit the auto-tuning state.

- Fb: CTB state display

After you enter the Fb menu, the 7-segment LEDs display the input/output state of the CTB. The following figure shows the meaning of each segment of the LEDs.



- FC: elevator direction change (same as the function of F2-10)
  - 0: Direction unchanged
  - 1: Direction reversed

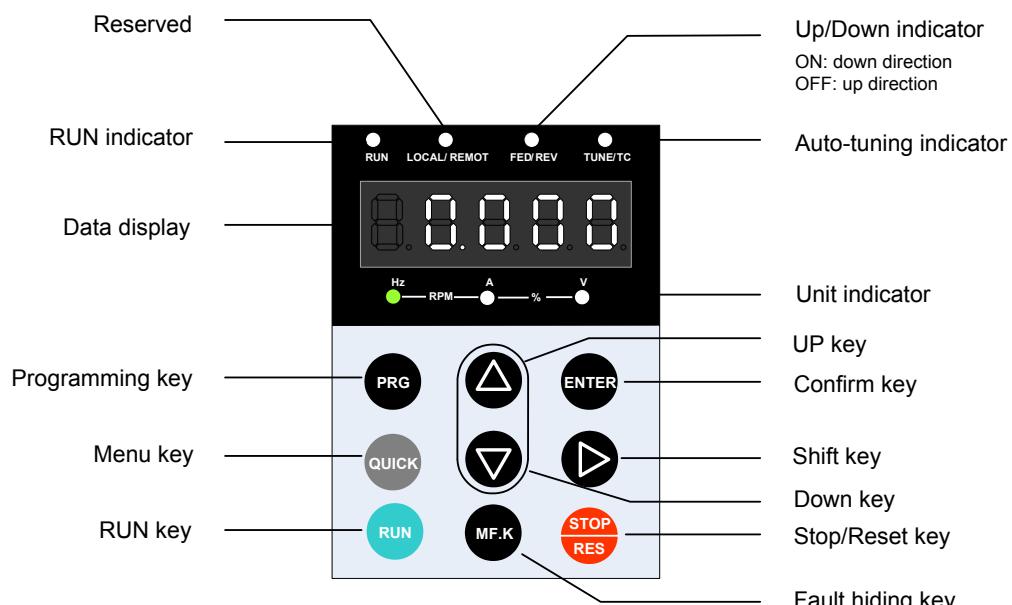
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## 5.2 Use of the LED Operation Panel (MDKE)

### 5.2.1 Introduction to the Operation Panel

The LED operation panel is connected to the RJ45 interface of the controller by using an 8-core flat cable. You can modify the parameters, monitor the working status and start or stop the controller by operating the operation panel. The following figure shows the LED operation panel.

Figure 5-3 LED operation panel diagram



## ◆ Status Indicators

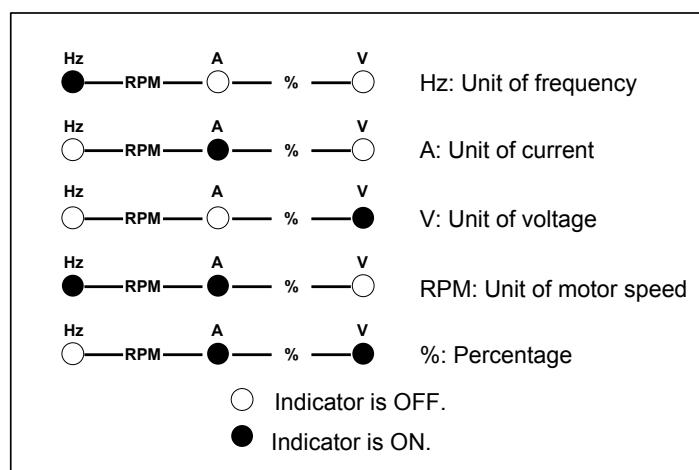
There are four red LED status indicators at the top of the operating panel.

| Indicator   | Indication   |
|---|--|
|  RUN         | OFF indicates the controller is in the stop state.<br>ON indicates the controller is in the running state. |
|  LOCAL/REMOT | Reserved   |
|  FWD/REV     | OFF indicates elevator in up direction.<br>ON indicates elevator in down direction.                        |
|  TUNE/TC     | ON indicates in auto-tuning state.   |

## ◆ Unit Indicators

There are three red unit indicators below the data display area. These indicators operate individually or in pairs to show the units used to display data, as shown in the following figure.

Figure 5-4 Unit indicator explanation



5

## ◆ LED Display

The five-digit LED data display can show the following range of information:

- Parameter value
- Monitoring information
- Fault code

The following table lists the LED display and actual data.

|             |   |   |   |   |   |   |   |   |   |   |   |   |
|-------------|---|---|---|---|---|---|---|---|---|---|---|---|
| LED Display | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | A | B |
| Actual Data | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | A | B |
| LED Display | C | c | D | E | F | L | N | P | R | T | U | u |
| Actual Data | C | c | D | E | F | L | N | P | R | T | U | u |

## ◆ Descriptions of Keys

5

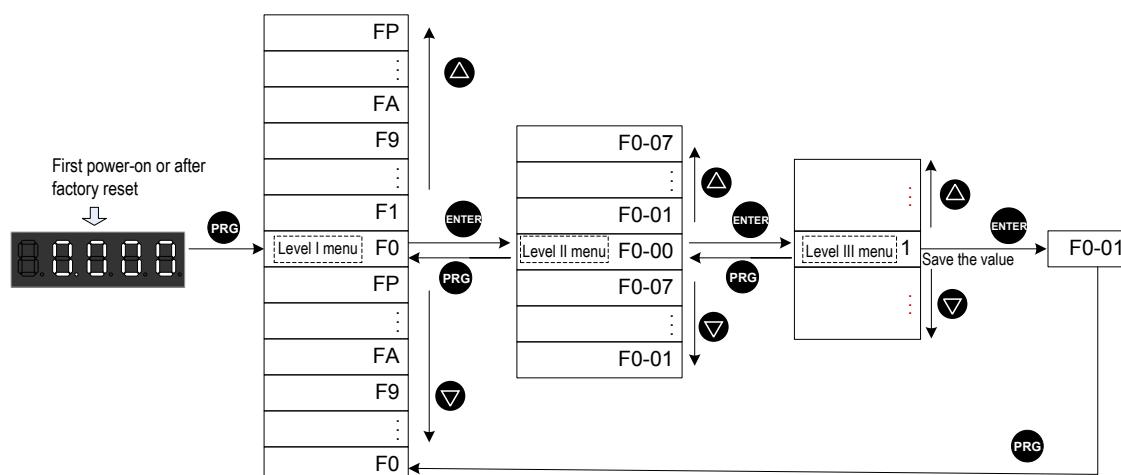
| Key | Name         | Function  |
|-----|--------------|---|
|     | Programming  | <ul style="list-style-type: none"> <li>Enter or exit the Level I menu.</li> <li>Return to the previous menu.</li> </ul>   |
|     | Enter        | <ul style="list-style-type: none"> <li>Enter the menu interfaces level by level.</li> <li>Confirm the parameter setting.</li> </ul>   |
|     | Up           | <ul style="list-style-type: none"> <li>When navigating a menu, it moves the selection up through the screens available.</li> <li>When editing a parameter value, it increases the displayed value.</li> </ul>   |
|     | Down         | <ul style="list-style-type: none"> <li>When navigating a menu, it moves the selection down through the screens available.</li> <li>When editing a parameter value, it decreases the displayed value.</li> </ul> |
|     | Shift        | <ul style="list-style-type: none"> <li>Select the displayed parameters in turn in the stop or running state.</li> <li>Select the digit to be modified when modifying a parameter value</li> </ul>               |
|     | Run          | <p>Start the controller in the operation panel control mode.</p> <p>Note: It is inactive when the controller is in distance control mode.</p>   |
|     | Stop/Reset   | <ul style="list-style-type: none"> <li>Stop the controller when it is in the RUN state.</li> <li>Perform a reset operation when the AC drive is in the FAULT state.</li> </ul>                                  |
|     | Fault hiding | Display or hide the fault information in the fault state, which facilitates parameter viewing.  |
|     | Quick        | Enter or exit Level-I quick menu.   |

### 5.2.2 Overall Arrangement of Function Codes

The NICE3000<sup>new</sup> operating panel has three levels of menu:

- Level I: function code group
- Level II: function code
- Level III: function parameter value

Figure 5-5 Three-level menu structure



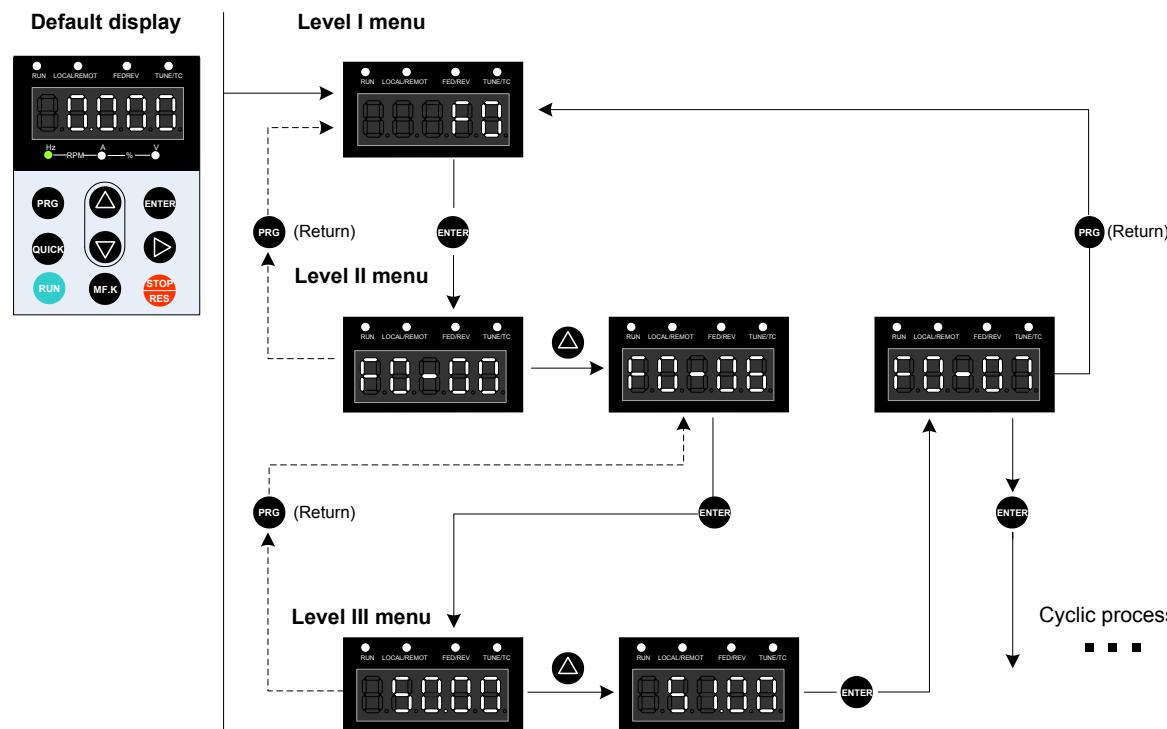
### 5.2.3 Function Code Operations

#### ◆ Viewing and Modifying

##### 1. Basic viewing and modifying procedure

The following figure shows the basic operation procedure of the LED operation panel.

Figure 5-6 Basic viewing and modifying procedure



Press to switch the blinking digit.

For example, to switch from F2-12 to F1-00, perform operations according to the following figure.



Press from a Level III menu to:

- Save the parameter value you have set;
- Return to the Level II menu, and then
- switch to the next function parameter.

Press **PRG** from a Level III menu to:

Return to the Level II menu without saving the parameter value, and remain at the current function code.

#### Unchangeable Parameters

When operating in Level III menus, if the parameter does not include a blinking digit, then it is not allowed to change that parameter. There are two possible reasons for this:

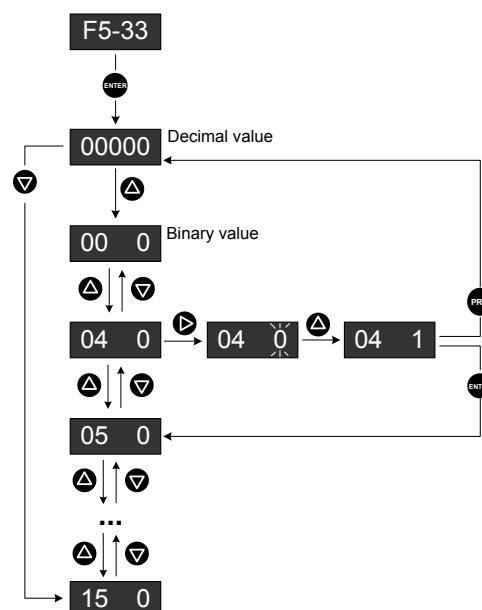
1) The function parameter you have selected is read-only. This is because:

- The display is showing the controller model.
- The display is showing an actual parameter detected by the system.
- The display is showing a running record parameter.

2) The displayed function parameter cannot be changed while the controller is in the RUN state. You can change these types of parameter only when the controller is in the stop state.

### 2. Viewing and modifying function codes in bit

5



### 3. Viewing modified parameters

| Function Code | Parameter Name                 | Setting Range                    |
|---------------|--------------------------------|----------------------------------|
| FP-02         | User-defined parameter display | 0: Invalid (Default)<br>1: Valid |

You can view the user-modified parameters.

Set FP-02 to 1, and the operation panel displays only the parameters that are different from the default setting.

If you want the operation panel to display all parameters, restore FP-02 to the default value 0.

## ◆ Saving and Restoring

After you change the value of any function parameter and press  to save the setting, the NICE3000<sup>new</sup> stores the changed value locally so that the change remains effective when you power on the controller next time. The NICE3000<sup>new</sup> also stores alarm information and cumulative running time statistics.

You can also restore the default parameter settings, or clear the running data by using the function parameter FP-01.

| Function Code | Parameter Name   | Setting Range                                 |
|---------------|------------------|---|
|               |                  | 0: No operation                               |
| FP-01         | Parameter update | 1: Restore default settings (except group F1) |
|               |                  | 2: Clear fault records                        |

If you set this parameter to 1 (Restore default settings), all parameters except group F1 are restored to the default settings. Be cautious with this setting.

## ◆ Password Security

The NICE3000<sup>new</sup> controller provides a security protection function that requires a user-defined password. Function parameter FP-00 implements this function.

To enable the password protection, do as follows:

- Set a non-zero value for FP-00. This value is the user-defined password.
- Make a written note of the value you have set for FP-00 and keep the note in a safe location. Remember the password that you set. If the password is forgotten, contact us to replace the control board.
- Press  to save the setting and exit the function parameter editing mode.

The password protection is successfully enabled. Then when you press , the display shows "----". You must enter the correct password to enter the programming menu.

To cancel password protection, do as follows:

- Use the current password to enter the function parameter editing mode.
- Set FP-00 to zero.
- Press  to save the setting and exit the function parameter editing mode.



# 6

## System Commissioning and Functions

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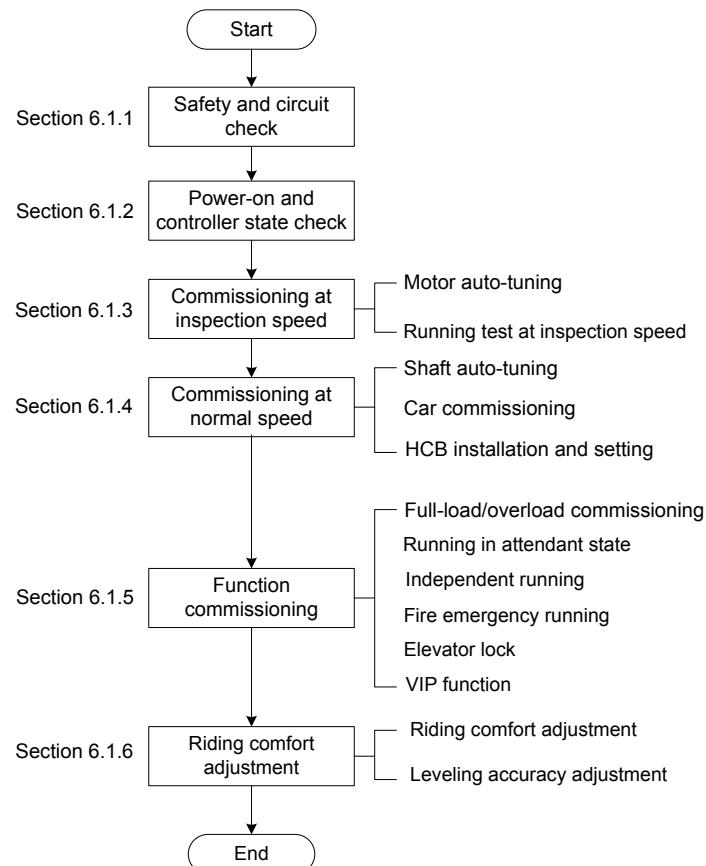
|   |     |
|---|-----|
| 6.1 System Commissioning Guide .....                        | 110 |
| 6.1.1 Safety and Circuit Check .....                        | 110 |
| 6.1.2 Power-on and Controller State Check .....             | 112 |
| 6.1.3 Commissioning at Inspection Speed .....               | 115 |
| 6.1.4 Commissioning at Normal Speed .....                   | 125 |
| 6.1.5 Function Commissioning .....                          | 132 |
| 6.1.6 Riding Comfort Adjustment .....                       | 140 |
| 6.2 System Functions .....                                  | 148 |
| 6.2.1 Recommended Shorting PMSM Stator Scheme .....         | 148 |
| 6.2.2 Automatic Emergency Evacuation at Power Failure ..... | 149 |
| 6.2.3 Parallel/Group Control .....                          | 154 |
| 6.2.4 Opposite Door Control .....                           | 158 |

# Chapter 6 System Commissioning and Functions

## 6.1 System Commissioning Guide

This chapter describes the basic commissioning guide of the NICE3000<sup>new</sup>. By following the instruction, you can perform complete commissioning on the elevator system and implement all basic normal running functions of the elevator.

Figure 6-1 Overall commissioning flowchart of the NICE3000<sup>new</sup>



6

### 6.1.1 Safety and Circuit Check

#### 1. System wiring diagram

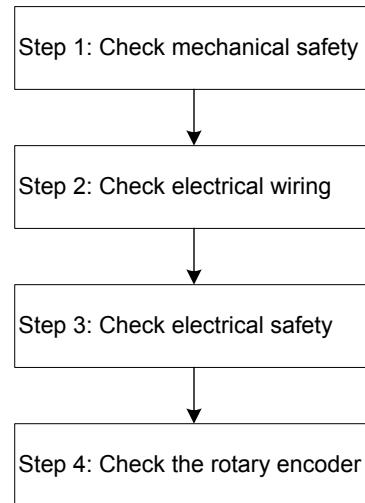
Refer to Figure 3-11 in section 3.2.1.



The input and output terminals of the NICE3000<sup>new</sup> has default setting at delivery. You can change the setting based on your requirements. The examples in this manual are all based on the default setting of the terminals.

#### 2. Safety check flowchart

Figure 6-2 Flowchart of safety and circuit check before power-on



#### Step 1: Check mechanical safety.

Check that the shaft is unobstructed, there is no person in the shaft, inside or on top of the car, and the conditions for elevator safe running are met.

#### Step 2: Check electrical wiring.

- The power supply R, S, T cables are wired correctly and securely.
- The UVW cables between the controller and the motor are wired correctly and securely.
- The controller (cabinet) and motor are grounded correctly.
- The safety circuit is conducted, and the emergency stop buttons and switches in the cabinet and in the equipment room can be enabled.
- The door lock circuit is conducted. The door lock circuit is disconnected when the car door or any hall door opens.

6

**DANGER**

#### ■ To guarantee safe running of elevator

- Short the safety circuit with caution. If the elevator starts running when the safety circuit is shorted, it will cause serious personal injury or even death.
- Before starting commissioning, ensure that there is no person in the shaft; otherwise, it will cause personal injury or even death.
- NEVER perform commissioning at normal speed when the safety circuit is shorted.
- NEVER short the door lock circuit during elevator startup and running. Failure to comply will result in serious personal injury or even death.

#### Step 3: Check electrical safety.

- The line voltage of the user power supply is within 380–440 VAC, and the phase unbalance degree does not exceed 3%.
- The total lead-in wire gauge and total switch capacity meet the requirements.
- There is no inter-phase or to-ground short circuit in the R, S, T power supply.

- There is no inter-phase or to-ground short circuit in the U, V, W phases of the controller. There is no inter-phase or to-ground short circuit in the U, V, W phases of the motor.
- There is no short circuit to ground short circuit on the output side of the transformer.
- There is no inter-phase or to-ground short circuit in the 220 V power supply.
- The 24 V power supply has no short circuit between positive and negative or to-ground short circuit.
- The CANbus/Modbus communication cable has no short circuit with the 24 V power supply or short circuit to ground.

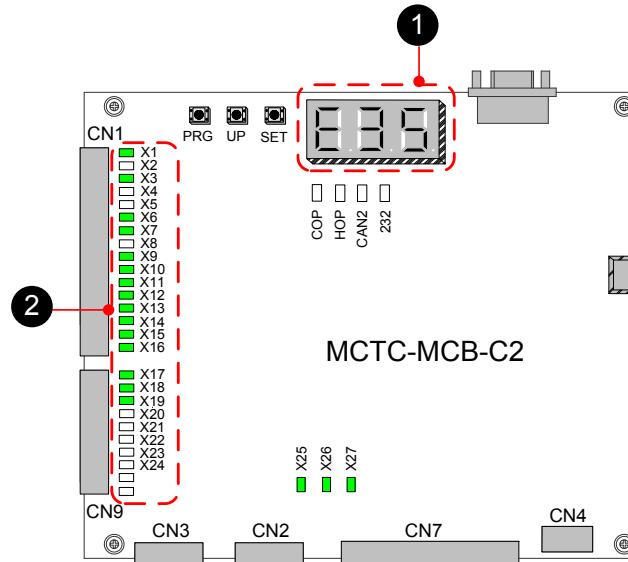
Step 4: Check the rotary encoder.

- The encoder is installed reliably with correct wiring.
- The encoder signal cables and strong-current circuit are laid in different ducts to prevent interference.
- The encoder cables are preferably directly connected to the control cabinet. If the cable is not long enough and an extension cable is required, the extension cable must be a shielded cable and preferably welded to the original encoder cables by using the soldering iron.
- The shield of the encoder cables is grounded on the end connected to the controller (only one end is grounded to prevent interference).

## 6 6.1.2 Power-on and Controller State Check

1. Apply the power. Check that the line voltage of the R, S, T phases of the controller is within 380–440 VAC, with the phase unbalance degree  $\leq 3\%$ . If it is abnormal, cut off the power, and check the power supply and the wiring of R, S, T cables on the controller.
2. Check that the power input voltage of the 24V terminal (CN3) on the MCB is 24 VDC  $\pm 15\%$ . If it is abnormal, cut off the power; check the switch-mode power supply and check whether the 24 VDC circuit is wired correctly.
3. Check that the controller is powered on properly.

Figure 6-3 MCB display after normal power-on



Note 1: There is display on the keypad.

Note 2: Certain inputs on the MCB are active.

a: The keypad has display after power-on. If there is no display on the keypad, check whether the power supply of the controller is normal.

b: If the input signal indicators shown in the preceding figure become ON, it indicates that the 24 VDC power supply is normal, and the X input terminals work properly. If none of the indicators is ON, it indicates that the 24 VDC power supply is abnormal, and you need to eliminate the problem.

6

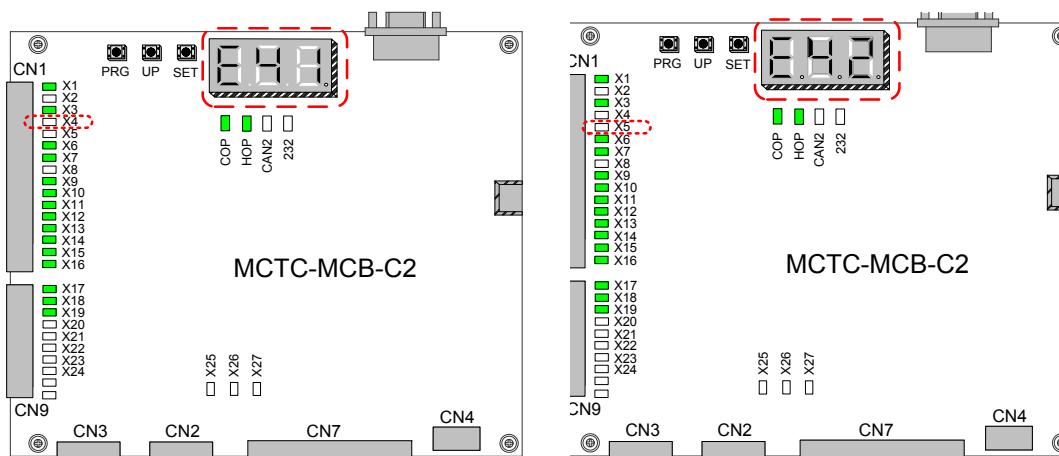
#### 4. Check the controller state and handle related faults accordingly as follows:

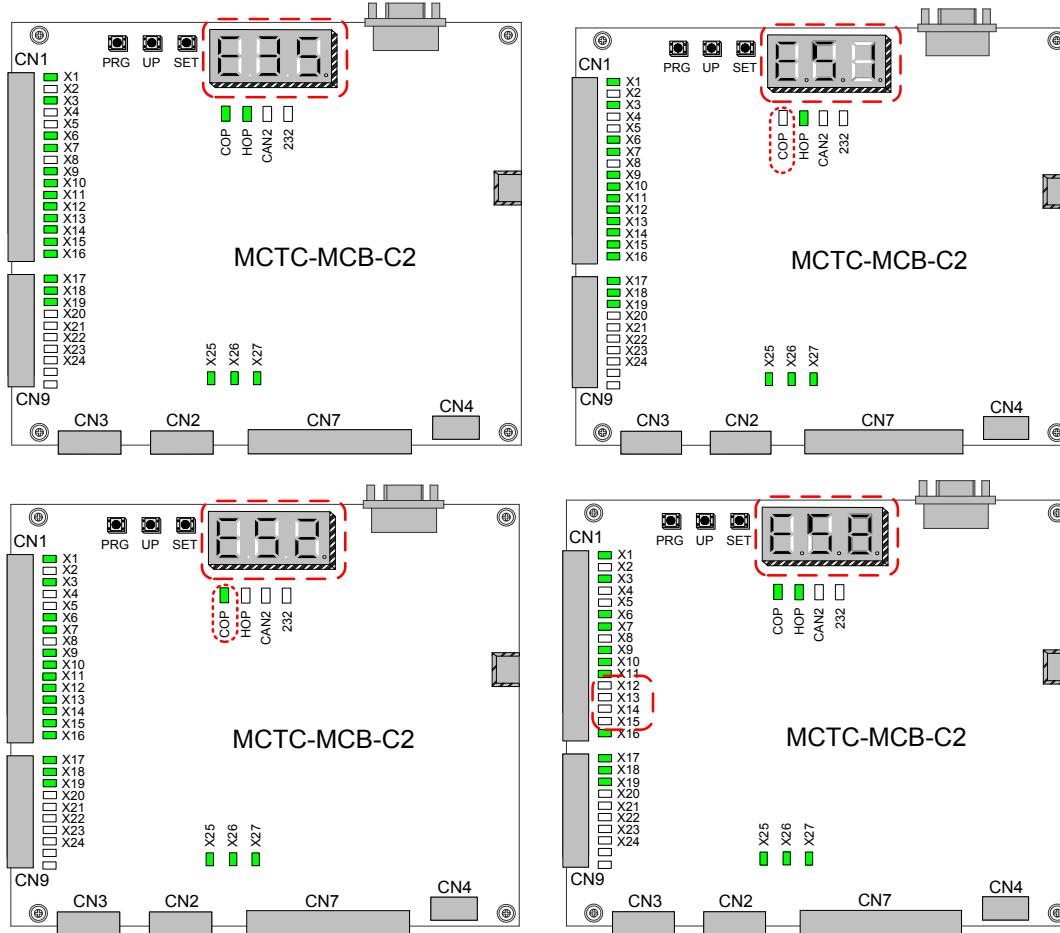
During commissioning especially at first-time power-on, certain faults may occur because the conditions for automatic elevator running are not met and certain peripheral signals are not connected.

Such faults include E41, E42, E35, E51, E52, and E58. The following part describes the MCB state at fault and handling of these faults.

- MCB state at occurrence of E41, E42, E35, E51, E52, and E58

Figure 6-4 MCB state at faults during commissioning





6

- Handling of faults E41, E42, E35, E51, E52, and E58 before commissioning at inspection speed

Table 6-1 Fault handling before commissioning at inspection speed

| Fault Code | Fault Name                      | Fault Description   | Handling Method  |
|------------|---------------------------------|---|--|
| E41        | Safety circuit fault            | 1. At this fault, the elevator cannot run or be commissioned.<br>2. By default, the safety circuit signal is connected to terminal X4.                            | Observe whether the signal indicator of input terminal X4 is ON. If this indicator is OFF, the safety circuit is disconnected. In this case, you need to repair the safety circuit. Then, you can perform commissioning at inspection speed.   |
| E42        | Door lock circuit fault         | 1. At this fault, the elevator cannot run or be commissioned.<br>2. By default, the door lock circuit signal is connected to terminal X5.                         | Observe whether the signal indicator of terminal X5 is ON. If this indicator is OFF, the door lock circuit is disconnected. In this case, you need to repair the door lock circuit. Then, you can perform commissioning at inspection speed.<br><br>NEVER short the door lock circuit for commissioning. |
| E35        | Shaft auto-tuning data abnormal | This fault is reported at each power-on because shaft auto-tuning is not performed. It does not affect commissioning at inspection speed.                         | Press <b>MF.K</b> on the operation panel to hide the fault display. Then, you can perform inspection at inspection speed.  |
| E51        | CAN communication fault         | 1. This fault does not affect commissioning at inspection speed, and it affects only commissioning at normal speed.<br>2. The COP indicator is OFF at this fault. |  |

| Fault Code | Fault Name                 | Fault Description   | Handling Method   |
|------------|----------------------------|---|---|
| E52        | HCB communication fault    | <p>1. This fault does not affect motor auto-tuning and commissioning at inspection speed.</p> <p>2. The HOP indicator is OFF at this fault.</p>   | Press <b>MF.K</b> on the operation panel to hide the fault display. Then, you can perform inspection at inspection speed.   |
| E58        | Position switches abnormal | <p>1. The elevator cannot run. You need to rectify the fault first and then perform commissioning at inspection speed.</p> <p>2. The fault cause may be: The feedback inputs of both up and down slow-down switches 1 are active; feedback inputs of both up and down limit switches are active simultaneously.</p> | <p>1. Terminals X14 and X15 are connected to the slow-down switches 1 (NC input). Observe whether the signal indicators of both X14 and X15 are OFF. Check whether the slow-down switches 1 are connected to X14 and X15 and act properly.</p> <p>2. Terminals X12 and X13 are connected to the up and down limit switches (NC input). Observe whether the signal indicators of both X12 and X13 are OFF. Check whether the limit switches are connected to X12 and X13 and act properly.</p> |

### 6.1.3 Commissioning at Inspection Speed

#### § Safety Precautions

Ensure that all installation and wiring comply with the electrical safety specifications before commissioning at inspection speed.

During auto-tuning involving car, pay attention to the running direction of the motor and prevent the elevator from getting too close to the terminal floor. You are advised to run the car to the floor far away (for example, more than 2 floors away) from the terminal floor, and then perform commissioning.

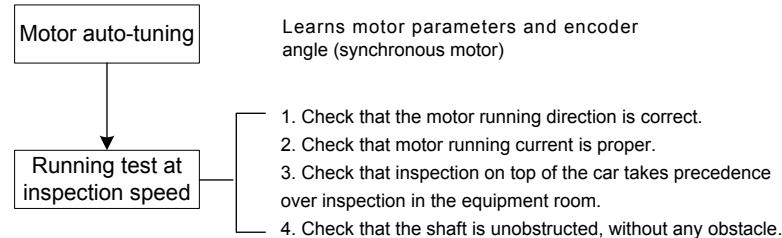
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For certain cabinets, "emergency electric RUN" is used instead of "inspection RUN". Note that "emergency electric RUN" shorts certain safety circuit in the shaft, and you need to pay more attentions to the safety when the car runs close to the terminal floor.



- The motor may rotate during auto-tuning. Keep a safety distance from the motor to prevent personal injury.
- During with-load motor auto-tuning, ensure that there is no person in the shaft to prevent personal injury or death.

Commissioning at inspection speed includes motor auto-tuning and running test at inspection speed.



## ◆ Motor Auto-tuning

### 1. Parameters related to motor auto-tuning

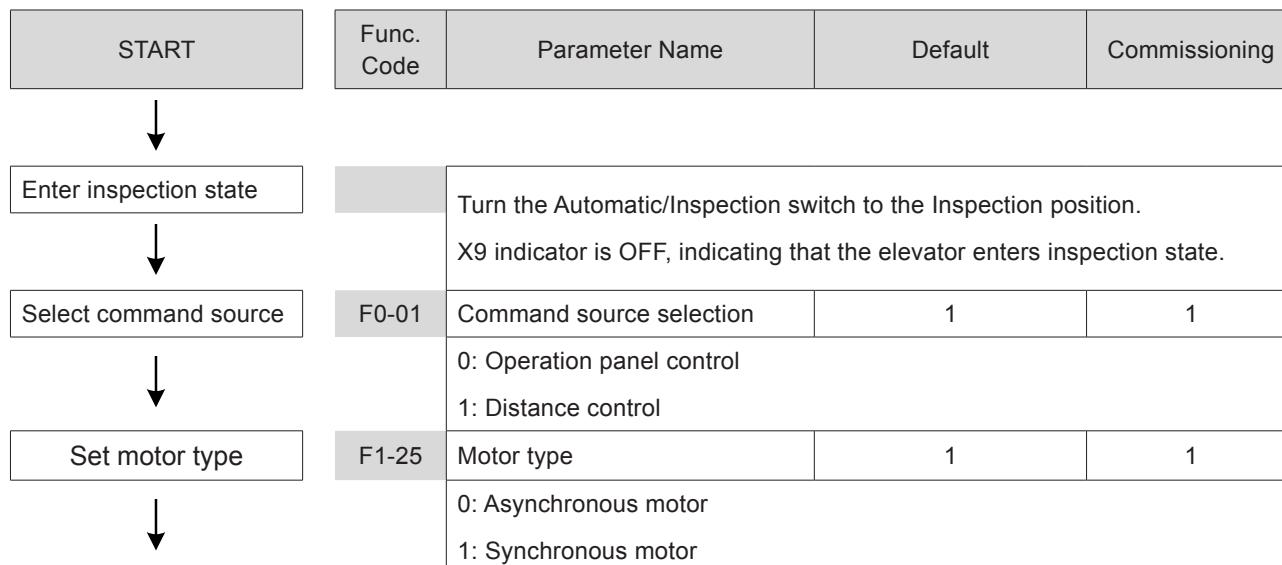
| Function Code  | Parameter Name                | Description   |
|----------------|-------------------------------|---|
| F1-25          | Motor type                    | 0: Asynchronous motor<br>1: Synchronous motor   |
| F1-00          | Encoder type                  | 0: SIN/COS encoder<br>1: UVW encoder<br>2: ABZ incremental encoder<br>3: ECN413/1313 absolute encoder |
| F1-12          | Encoder pulses per revolution | 0–10000   |
|                | Rated motor power             |   |
|                | Rated motor voltage           |   |
| F1-01 to F1-05 | Rated motor current           | These parameters are model dependent, and you need to manually input them according to the nameplate. |
|                | Rated motor frequency         |   |
|                | Rated motor rotational speed  |   |
| F0-01          | Command source selection      | 0: Operation panel control<br>1: Distance control   |
| F0-01          | Command source selection      | 0: Operation panel control<br>1: Distance control   |
|                |                               | 0: No operation<br>1: With-load auto-tuning<br>2: No-load auto-tuning<br>3: Shaft auto-tuning         |
| F1-11          | Auto-tuning mode              |   |

6

### 2. Motor auto-tuning flowcharts

#### ■ Synchronous motor auto-tuning

##### a. Synchronous motor with-load auto-tuning (motor connected with car)



| Continue               | Func. Code | Parameter Name   | Default         | Commissioning |
|------------------------|------------|--|-----------------|---------------|
| Set motor parameters   |            | Motor Nameplate  |                 |               |
|                        |            | Be sure that motor parameters are set correctly. Otherwise, faults will occur.   |                 |               |
|                        | F1-01      | Rated motor power  | Model dependent |               |
|                        |            | Unit: kW   |                 |               |
|                        | F1-02      | Rated motor voltage  | Model dependent |               |
|                        |            | Unit: V  |                 |               |
|                        | F1-03      | Rated motor current  | Model dependent |               |
|                        |            | Unit: A  |                 |               |
|                        | F1-04      | Rated motor frequency  | Model dependent |               |
|                        |            | Unit: Hz   |                 |               |
|                        | F1-05      | Rated motor speed  | Model dependent |               |
|                        |            | Unit: RPM  |                 |               |
| Set encoder parameters | F1-00      | Encoder type   | 0               |               |
|                        |            | 0: SIN/COS encoder<br>1: UVW encoder<br>2: ABZ incremental encoder<br>3: ECN413/1313 absolute encoder<br>Set F1-00 according to the actual encoder type.   |                 |               |
|                        | F1-12      | Encoder pulses per revolution  | 2048            |               |
|                        |            | Set this parameter according to the encoder nameplate.   |                 |               |
| Set auto-tuning mode   | F1-11      | Auto-tuning mode   | 0               | 1             |
|                        |            | 0: No operation<br>1: With-load auto-tuning<br>2: No-load auto-tuning<br>3: Shaft auto-tuning<br><br>After setting F1-11 to 1, press  on the operation panel. If the operation panel displays "TUNE", the system enters motor auto-tuning state.<br><br>If the operation panel displays "F1-12", the system fails to enter motor auto-tuning state.<br><br>You need to check:<br><ol style="list-style-type: none"><li>Whether the elevator is inspection state.</li><li>Whether the MCB displays faults to be rectified</li><li>Whether F0-01 is set to 1</li></ol> |                 |               |
| Perform auto-tuning    |            | Hold down the inspection UP/DOWN button during auto-tuning. After auto-tuning is completed, the controller automatically stops output, and then you can release the button.  |                 |               |
| Auto-tuning completed  |            | 1. After auto-tuning is completed, the keypad on the MCB displays the learnt encoder angle for 3s.<br>2. Ensure that the value deviation of F1-06 is within $\pm 5^\circ$ through multiple times of auto-tuning.   |                 |               |

## b. Synchronous motor no-load auto-tuning (motor disconnected from car)

| START                  | Func. Code | Parameter Name   | Default         | Commissioning |
|------------------------|------------|--|-----------------|---------------|
| ↓                      |            |  |                 |               |
| Enter inspection state |            | Turn the Automatic/Inspection switch to the Inspection position.<br>X9 indicator is OFF, indicating that the elevator enters inspection state.                           |                 |               |
| ↓                      |            |  |                 |               |
| Select command source  | F0-01      | Command source selection<br>0: Operation panel control<br>1: Distance control  | 1               | 0             |
| ↓                      |            |  |                 |               |
| Set motor type         | F1-25      | Motor type<br>0: Asynchronous motor<br>1: Synchronous motor  | 1               | 1             |
| ↓                      |            |  |                 |               |
| Set motor parameters   |            | Motor Nameplate<br>Be sure that motor parameters are set correctly. Otherwise, faults will occur.  |                 |               |
| ↓                      |            |  |                 |               |
|                        | F1-01      | Rated motor power<br>Unit: kW  | Model dependent |               |
|                        | F1-02      | Rated motor voltage<br>Unit: V   | Model dependent |               |
|                        | F1-03      | Rated motor current<br>Unit: A   | Model dependent |               |
|                        | F1-04      | Rated motor frequency<br>Unit: Hz  | Model dependent |               |
|                        | F1-05      | Rated motor speed<br>Unit: RPM   | Model dependent |               |
| ↓                      |            |  |                 |               |
| Set encoder parameters | F1-00      | Encoder type<br>0: SIN/COS encoder<br>1: UVW encoder<br>2: ABZ incremental encoder<br>3: ECN413/1313 absolute encoder<br>Set F1-00 according to the actual encoder type. | 0               |               |
| ↓                      |            |  |                 |               |
|                        | F1-12      | Encoder pulses per revolution<br>Set this parameter according to the encoder nameplate.  | 2048            |               |

| Continue              | Func. Code | Parameter Name   | Default | Commissioning |
|-----------------------|------------|--|---------|---------------|
| Set auto-tuning mode  | F1-11      | Auto-tuning mode   | 0       | 2             |
|                       |            | 0: No operation<br>1: With-load auto-tuning<br>2: No-load auto-tuning<br>3: Shaft auto-tuning<br><br>After setting F1-11 to 2, press  on the operation panel. If the operation panel displays "TUNE", the system enters motor auto-tuning state.<br><br>If the operation panel displays "F1-12", the system fails to enter motor auto-tuning state.<br><br>You need to check:<br>1. Whether the elevator is inspection state.<br>2. Whether the MCB displays faults to be rectified<br>3. Whether F0-01 is set to 0 |         |               |
| Perform auto-tuning   |            | 1. Release the brake manually.<br><br>2. Press  on the operation panel to start auto-tuning.<br><br>After auto-tuning is completed, the controller stops output automatically.  |         |               |
| Auto-tuning completed |            | 1. After auto-tuning is completed, the keypad on the MCB displays the learnt encoder angle for 3s.<br><br>2. Ensure that the value deviation of F1-06 is within $\pm 5^\circ$ through multiple times of auto-tuning.   |         |               |
| Restore F0-01 to 1    | F0-01      | Command source selection   | 1       | 1             |
|                       |            | After auto-tuning is completed, F0-01 must be restored to 1. Otherwise, the elevator cannot run.   |         |               |

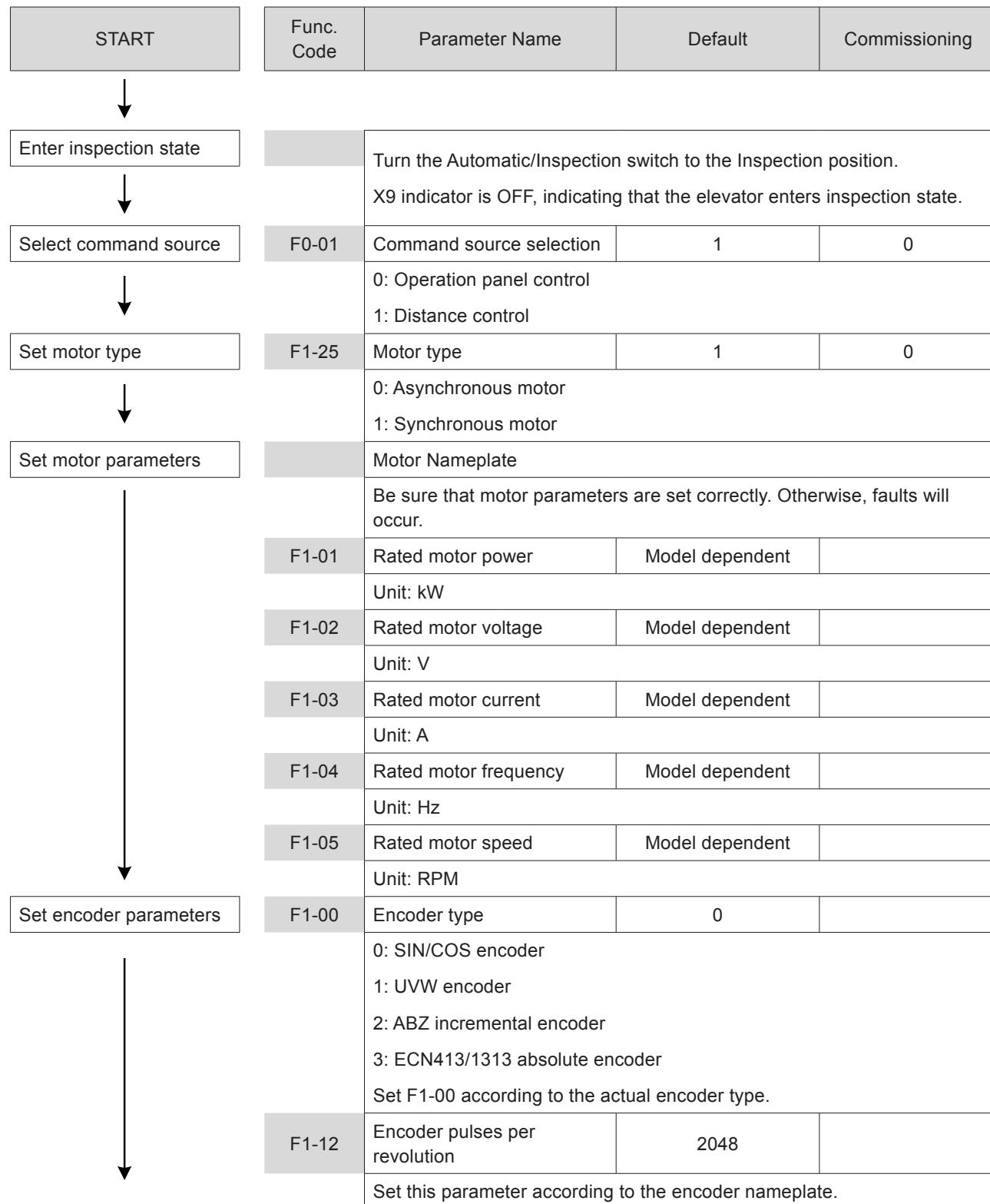
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Pay attention to the following precautions during synchronous motor auto-tuning:

- Synchronous motor auto-tuning learns encoder initial angle, motor wiring mode, stator resistance, shaft-D and shaft-Q inductance, and motor back EMF.
- Perform three or more times of auto-tuning; compare the obtained values of F1-06 (Encoder initial angle), and the value deviation of F1-06 shall be within  $\pm 5^\circ$ .
- Each time the encoder, encoder cable connection or motor wiring sequence is changed, perform motor auto-tuning again.
- You can modify F1-06 manually. The modification, however, takes effect only after power-on again. Therefore, after you replace the MCB, you can directly set F1-06 to the original value rather than performing motor auto-tuning; then, the controller can start to run after power-off and power on again.

■ Asynchronous motor auto-tuning

a. Asynchronous motor with-load auto-tuning ((motor connected with car)



```

graph TD
    A[Continue] --> B[Set auto-tuning mode]
    B --> C[Perform auto-tuning]
    C --> D[Auto-tuning completed]
    D --> E[Restore F0-01 to 1]
  
```

**Set auto-tuning mode**

| Func. Code  | Parameter Name   | Default | Commissioning |
|---|------------------|---------|---------------|
| F1-11   | Auto-tuning mode | 0       | 1             |
| 0: No operation<br>1: With-load auto-tuning<br>2: No-load auto-tuning<br>3: Shaft auto-tuning<br>After setting F1-11 to 1, press <b>ENTER</b> on the operation panel. If the operation panel displays "TUNE", the system enters motor auto-tuning state.<br>If the operation panel displays "F1-12", the system fails to enter motor auto-tuning state.<br>You need to check:<br>1. Whether the elevator is inspection state.<br>2. Whether the MCB displays faults to be rectified<br>3. Whether F0-01 is set to 0 |                  |         |               |

**Perform auto-tuning**

|   |  |  |  |
|---|--|--|--|
| Press <b>RUN</b> on the operation panel to start auto-tuning.<br>1. During with-load auto-tuning, the motor does not rotate, but there is current noise. The auto-tuning process lasts about several tens of seconds.<br>2. After auto-tuning is completed, the controller stops output automatically.<br>3. Five parameters F1-14 to F1-18 are obtained. |  |  |  |
|---|--|--|--|

**Auto-tuning completed**

|  |  |  |  |
|--|--|--|--|
|  |  |  |  |
|--|--|--|--|

**Restore F0-01 to 1**

| Func. Code   | Parameter Name           | Default | Commissioning |
|--|--------------------------|---------|---------------|
| F0-01  | Command source selection | 1       | 1             |
| After auto-tuning is completed, F0-01 must be restored to 1. Otherwise, the elevator cannot run. |                          |         |               |

6

**b. Asynchronous motor no-load auto-tuning**

**START**

| Func. Code | Parameter Name | Default | Commissioning |
|------------|----------------|---------|---------------|
|            |                |         |               |

**Enter inspection state**

|  |  |  |  |
|--|--|--|--|
| Turn the Automatic/Inspection switch to the Inspection position.<br>X9 indicator is OFF, indicating that the elevator enters inspection state. |  |  |  |
|--|--|--|--|

**Select command source**

| Func. Code  | Parameter Name           | Default | Commissioning |
|---|--------------------------|---------|---------------|
| F0-01   | Command source selection | 1       | 0             |
| 0: Operation panel control<br>1: Distance control |                          |         |               |

**Set motor type**

| Func. Code                                    | Parameter Name | Default | Commissioning |
|---|----------------|---------|---------------|
| F1-25   | Motor type     | 1       | 0             |
| 0: Asynchronous motor<br>1: Synchronous motor |                |         |               |

| Continue               | Func. Code | Parameter Name   | Default         | Commissioning |
|------------------------|------------|--|-----------------|---------------|
| Set motor parameters   |            | Motor Nameplate  |                 |               |
|                        |            | Be sure that motor parameters are set correctly. Otherwise, faults will occur.   |                 |               |
|                        | F1-01      | Rated motor power  | Model dependent |               |
|                        |            | Unit: kW   |                 |               |
|                        | F1-02      | Rated motor voltage  | Model dependent |               |
|                        |            | Unit: V  |                 |               |
|                        | F1-03      | Rated motor current  | Model dependent |               |
|                        |            | Unit: A  |                 |               |
|                        | F1-04      | Rated motor frequency  | Model dependent |               |
|                        |            | Unit: Hz   |                 |               |
|                        | F1-05      | Rated motor speed  | Model dependent |               |
|                        |            | Unit: RPM  |                 |               |
| Set encoder parameters | F1-00      | Encoder type   | 0               |               |
|                        |            | 0: SIN/COS encoder<br>1: UVW encoder<br>2: ABZ incremental encoder<br>3: ECN413/1313 absolute encoder  |                 |               |
|                        |            | Set F1-00 according to the actual encoder type.  |                 |               |
| 6                      | F1-12      | Encoder pulses per revolution  | 2048            |               |
|                        |            | Set this parameter according to the encoder nameplate.   |                 |               |
| Set auto-tuning mode   | F1-11      | Auto-tuning mode   | 0               | 2             |
|                        |            | 0: No operation<br>1: With-load auto-tuning<br>2: No-load auto-tuning<br>3: Shaft auto-tuning  |                 |               |
|                        |            | After setting F1-11 to 2, press  on the operation panel. If the operation panel displays "TUNE", the system enters motor auto-tuning state. |                 |               |
|                        |            | If the operation panel displays "F1-12", the system fails to enter motor auto-tuning state.  |                 |               |
|                        |            | You need to check:   |                 |               |
|                        |            | 1. Whether the elevator is inspection state.<br>2. Whether the MCB displays faults to be rectified<br>3. Whether F0-01 is set to 0   |                 |               |
| Perform auto-tuning    |            | 1. Release the brake manually.<br>2. Press  on the operation panel to start auto-tuning.  |                 |               |
|                        |            | After auto-tuning is completed, the controller stops output automatically.   |                 |               |
| Auto-tuning completed  |            |  |                 |               |

| Continue   | Func. Code | Parameter Name           | Default | Commissioning |
|--|------------|--------------------------|---------|---------------|
| Restore F0-01 to 1   | F0-01      | Command source selection | 1       | 1             |
| After auto-tuning is completed, F0-01 must be restored to 1. Otherwise, the elevator cannot run. |            |                          |         |               |

Pay attention to the following precautions during asynchronous motor auto-tuning:

The sequence of encoder phases A and B must be correct. If the sequence is incorrect, fault E38 is reported. To solve the problem, exchange phases A and B of the encoder.

#### ■ Output State of RUN and Brake Contactors and Motor State

The system handles the output commands to the RUN contactor or brake contactor differently in different motor auto-tuning modes, as described in the following table.

Table 6-2 Output state of RUN and brake contactors and motor state

| Control Object  | No-load auto-tuning |                    | With-load auto-tuning |                    |
|-----------------|---------------------|--------------------|-----------------------|--------------------|
|                 | Synchronous motor   | Asynchronous motor | Synchronous motor     | Asynchronous motor |
| RUN contactor   | Working             | Working            | Working               | Working            |
| Brake contactor | Not working         | Not working        | Working               | Not working        |
| Motor           | Rotate              | Rotate             | Rotate                | Not rotate         |

### 3. Possible faults and handling

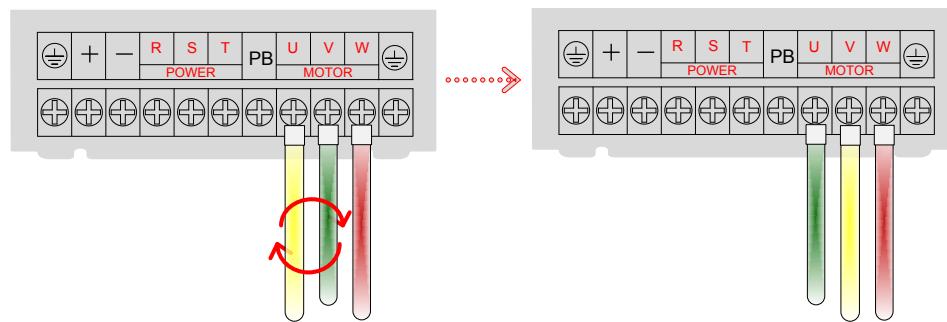
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- Auto-tuning fails, and fault E19 is reported.  
Check whether the encoder cables are broken; replace a new PG card and perform auto-tuning again.
- Auto-tuning fails, and fault E20 is reported.
  - a. Check whether the brake is released completely. If not, check whether power supply of the brake and power circuit are normal.
  - b. Check whether the encoder cables are broken.
  - c. Check whether there is interference on the encoder cables by observing whether the encoder cables are too close to the motor power cables.
  - d. Check whether the encoder is in good condition and installed securely.
  - e. The low-power motor (such as  $P \leq 5.5 \text{ kW}$ ) may jitter after auto-tuning starts. Decrease the value of F2-00 to within 10–40.
- The motor wiring sequence is incorrect, and E20 and E33 may be reported.
  - a. During no-load auto-tuning, if the motor wiring sequence is incorrect, E20 (FC-60) with fault subcode 3 (FC-61) will be reported.
  - b. During with-load auto-tuning, if the motor wiring sequence is incorrect, the synchronous motor will jitter abnormally during auto-tuning, E33 is reported, and auto-tuning stops.

For the asynchronous motor, there is no prompt during auto-tuning, but E33 is reported during running at inspection speed.

To solve the problem, exchange any two of the motor cables (exchange only once). Then, perform auto-tuning again.

Figure 6-5 Exchange motor cables



### ◆ Running Test at Inspection Speed

| Function Code | Parameter Name             | Setting Range                                   | Default   |
|---------------|----------------------------|---|-----------|
| F2-10         | Elevator running direction | 0: Direction unchanged<br>1: Direction reversed | 0         |
| F3-11         | Inspection speed           | 0.100–0.630 m/s                                 | 0.250 m/s |

1. Check that the motor running direction is correct.

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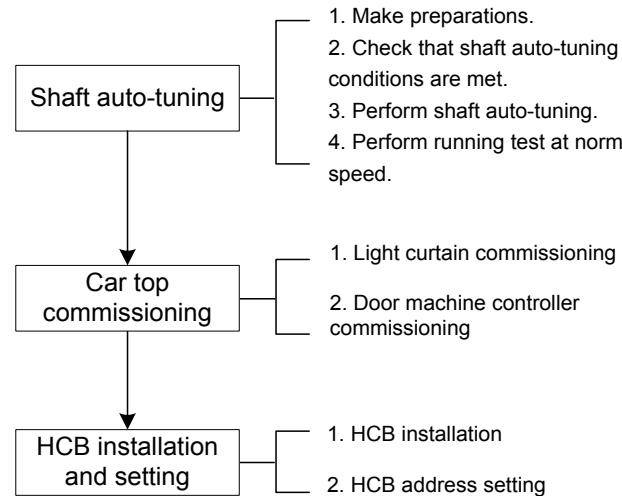
After auto-tuning is completed successfully, perform trial running at inspection speed to check whether the actual motor direction is the same as the command direction. If not, change F2-10 to correct the direction.

2. Check that the motor running current is normal.

During running at inspection speed, the current for motor no-load running is much smaller than the rated motor current, and the actual current during with-load constant-speed running is not larger than the rated motor current. If after multiple times of auto-tuning, the encoder angle deviation is small but the current during with-load constant-speed running is larger than the rated motor current, check:

- a. Whether the brake is released completely
  - b. Whether the elevator balance coefficient is normal
  - c. Whether the car or counterweight guide shoes are too tense
3. Check that car top inspection is enabled and inspection in equipment room is disabled. That is, inspection on top of the car takes precedence over inspection in the equipment room.
  4. Check that the shaft is unobstructed without any obstacles, so that the car will not be damaged.
  5. Check that the slow-down switches and limit switches are effective and pay special attention to safety when you run the car to the terminal floor. It is recommended that the running time and distance be not long each time, preventing over travel terminal or damage to the car.

### 6.1.4 Commissioning at Normal Speed



#### ◆ Shaft Auto-tuning

##### 1. Make preparations for shaft auto-tuning.

- Check that the shaft switches act properly, including final limit switches, limit switches, slow-down switches, and leveling sensors.
- Check that the acting sequence of the leveling sensors is correct.

Generally, one leveling sensor is installed. If multiple leveling sensors are installed, check that the acting sequence is correct. Take the situation with three sensors as an example:

6

Acting sequence of sensors at inspection up: up leveling sensor → door zone sensor → down leveling sensor

Acting sequence of sensors at inspection down: down leveling sensor → door zone sensor → up leveling sensor

- Check CANbus communication state. If fault E51 is not reported and the COP indicator on the MCB is steady ON, it indicates that CANbus communication between the MCB and the CTB is normal. If CANbus communication is abnormal, rectify fault E51 according to the solution described in Chapter 9.
- Set the related parameters.

| Function Code | Parameter Name               | Setting Range   | Default   | Remarks   |
|---------------|------------------------------|-----------------|-----------|---|
| F0-04         | Rated elevator speed         | 0.250–4.000 m/s | 1.600 m/s | -   |
| F6-00         | Top floor of the elevator    | F6-01 to 40     | 9         | Set it to the actual number of floors (number of actually installed leveling plates). |
| F6-01         | Bottom floor of the elevator | 1 to F6-00      | 1         | -   |

2. Check that the conditions for shaft auto-tuning have been met.

- The elevator is in the inspection state.
- The elevator is at the leveling position of the bottom floor.
- The down slow-down switch 1 signal input to the MCB is active.
- The NICE3000<sup>new</sup> is not in the fault state. If there is a fault, press  to reset the fault.



When there are only two floors, the elevator needs to run to below the bottom leveling position, that is, at least one leveling sensor is below the leveling plate. This is the prerequisite for successful shaft auto-tuning.

3. Perform shaft auto-tuning.

When the preceding conditions are met, start shaft auto-tuning by using any of the following methods:

- Set F1-11 to 3 on the operation panel.
- Set F7 to 1 on the keypad of the MCB.

After shaft auto-tuning starts, the elevator runs at the inspection speed set in F3-11 and stops after reaching the leveling plate of the top floor. Then, the keypad on the MCB displays the present floor number (top floor), indicating that shaft auto-tuning is successful.

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If fault E35 is reported during the process, it indicates that shaft auto-tuning fails. You need to rectify the fault according to the solution described in Chapter 9, and perform shaft auto-tuning again.

4. Perform running test at normal speed.

After shaft auto-tuning is completed successfully, running at normal speed may not be successful because the door controller and full-load/overload function are not commissioned. You can set parameters to enable the system to forbid door open and allow overload, and then perform running test at normal speed.

- Set F7-05 (Door open forbidden) to 1 (Yes).
- Set F7-06 (Overload function) to 1 (Enabled).
- Turn the inspection switch to the "Normal" state.
- Set F7-00 (Car call floor registered) to register a floor call and test the running at normal speed.

The call set in F7-00 is the same as car call inside the elevator. Set F7-00 to any floor number, and run the elevator at normal speed; check whether the motor, elevator, and controller are abnormal during the running.

It is recommended that you set F0-03 (Maximum running speed) to a small value for initial tests; after several times of tests are successful, set F0-03 to the required value.

- After the test is completed, restore all parameters in group F7 to 0.



The controller restores F7-00 to F7-02 and F7-05 to F7-07 to 0 after power-on again. If you need to continue the test, set these parameters again.

## ◆ Car Top Commissioning

Pay attentions to the following precautions before performing commissioning:

1. During car top commissioning, the operator stands on top of the car; to guarantee personal safety, ensure that car top inspection is enabled (inspection on top of the car takes precedence over inspection in the equipment room).
2. The MCTC-CTB is high level active by default.
3. This section takes the single-door elevator system as an example to describe the commissioning. The related signals include light curtain 1, door 1 open/close limit signal, and door 1 open/close output signal, as described in the following table.

Table 6-3 Car top commissioning-related signals

| CTB Terminal | Terminal Definition        |
|--------------|----------------------------|
| P24          | Common for X1 to X8 inputs |
| X1           | Light curtain 1 input      |
| X3           | Door 1 open limit input    |
| X5           | Door 1 close limit input   |
| BM           | Door 1 output common       |
| B1           | Door 1 open output         |
| B2           | Door 1 close output        |

For the double-door elevator system, the terminals controlling door 2 signals, such as light curtain 2 signals and door 2 open/close limit signals, have the same principle and monitoring mode as those of door 1. The details are not described here.

6

4. The system can monitor the input and output state of the light curtain and door machine signals and whether these signals are active.
  - You can view the signal indicators on the CTB to know the input/output state.

Figure 6-6 Input/output state indicated by CTB signal indicators

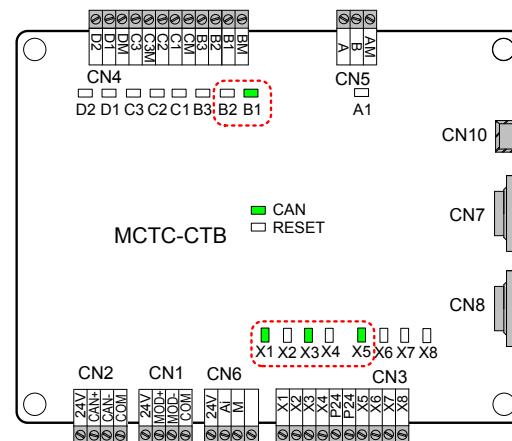
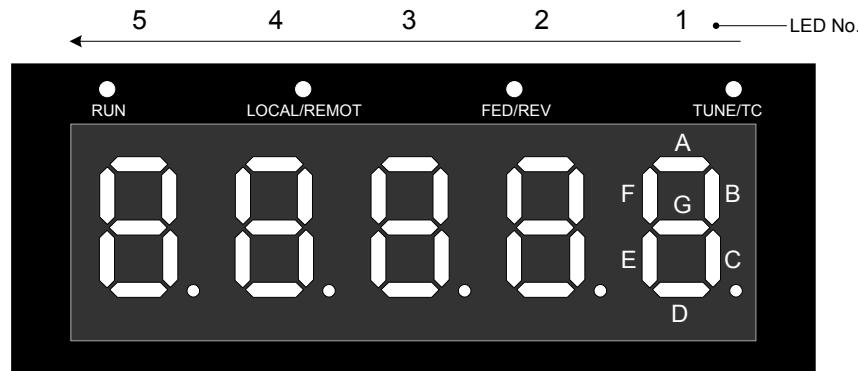


Table 6-4 Signal indicator state

| Indicator                           | Status Description  |
|-------------------------------------|---|
| X1 to X8 input signal indicator ON  | There is high level input to the corresponding input terminals. |
| B1 to B3 output signal indicator ON | The corresponding output terminal has output.                   |

- You can view F5-35 on the operation panel to see whether the light curtain and door machine signals are active.

Figure 6-7 Monitoring of I/O terminals in F5-35



Note:

1. Segments of LEDs 2 to 5 are marked in the same way as those of LED1.
2. Segment ON indicates that the signal is active.

| LED Segment | Indicated Signal            |
|-------------|-----------------------------|
| A           | Door 1 light curtain signal |
| LED 1 C     | Door 1 open limit signal    |
| E           | Door 1 close limit signal   |
| LED 3 A     | Door 1 open output          |
| B           | Door 1 close output         |

- 6
5. You need to set the NO/NC features of the CTB input signals in F5-25 and ensure that the setting is consistent with the NO/NC feature of the actual electrical switches (light curtain and door open/close limit switches). CTB control can be implemented only after you perform the setting correctly. If the NO/NC feature setting is inconsistent with the actual conditions, the door cannot open or close properly or fault E53 is reported.

| Bit of F5-25 | CTB Input Signal   |
|--------------|--|
| Bit0         | Used to set NO/NC feature of door 1 light curtain signal |
| Bit2         | Used to set NO/NC feature of door 1 open limit signal    |
| Bit4         | Used to set NO/NC feature of door 1 close limit signal   |

### ■ Light Curtain Commissioning

The procedure of light curtain commissioning is as follows:

Step 1: Check whether the light curtain wiring is correct and secure and whether the power voltage is proper.

Step 2: Observe the ON/OFF state of the corresponding signal indicator on the CTB to check whether the light curtain works in normal state.

Table 6-5 Checking light curtain state based on X1 signal indicator

|                                | Light Curtain Blocking State | State of X1 Signal Indicator |
|--------------------------------|------------------------------|------------------------------|
| Light curtain signal set to NO | Unblocked                    | Steady OFF                   |
|                                | Blocked                      | Steady ON                    |
| Light curtain signal set to NC | Unblocked                    | Steady ON                    |
|                                | Blocked                      | Steady OFF                   |

If the state of X1 signal indicator keeps unchanged or changes abnormally, it indicates that the light curtain is abnormal.

Step 3: After light curtain commissioning is completed, check whether the setting of F5-25 Bit0 is consistent with the actual NO/NC feature of the light curtain.

Table 6-6 Checking consistency between F5-25 and actual light curtain

| Signal                      | Light Curtain State Monitoring<br>(Segment A of LED1 in F5-35)                      |   | Signal State<br>Judging | Re-set F5-25 Bit0?  |
|-----------------------------|---|---|-------------------------|---|
|                             | Unblocked   | Blocked   |                         |   |
| Door 1 light curtain signal |   |   | Normal                  | Not required  |
|                             |  |  | Abnormal                | Set F5-25 Bit0 to the opposite state:<br>If the original value is 0, change it to 1.<br>If the original value is 1, change it to 0. |

6

### ■ Door Machine Controller Commissioning

The procedure of door machine controller commissioning is as follows:

Step 1: Check that F7-05 (Door open forbidden) is 0 (No).

Step 2: Check whether the door machine controller wiring is correct and secure and that the power voltage is proper.

Step 3: Commission the door machine controller, and check whether the input and output of the door machine controller are normal in terminal control mode.

1) Check that the door open/close output is normal:

Short BM/B1 on the CTB, and door 1 opens; short BM/B2, and door 1 closes. If the door acts abnormally after you short BM/B1 or BM/B2 on the CTB, check:

- a. Whether cable connection between the CTB and the door machine controller is correct
- b. Whether the function setting of door open/close input terminals is correct
- c. Whether door machine controller commissioning fails. If yes, perform commissioning again.

2) Check whether the door open/close limit signal feedback from the door machine controller is normal .

Observe the X terminal signal indicators on the CTB and judge whether feedback from the door

machine controller is normal, according to the following table.

Table 6-7 Judging door open/close limit

|  | Door State             | State of X3 Signal Indicator | State of X5 Signal Indicator |
|--|------------------------|------------------------------|------------------------------|
| Door open/close limit signal set to NO | At door open limit     | Steady ON                    | Steady OFF                   |
|  | During door open/close | Steady OFF                   | Steady OFF                   |
|  | At door close limit    | Steady OFF                   | Steady ON                    |
| Door open/close limit signal set to NC | At door open limit     | Steady OFF                   | Steady ON                    |
|  | During door open/close | Steady ON                    | Steady ON                    |
|  | At door close limit    | Steady ON                    | Steady OFF                   |

If the states of X3 and X5 signal indicators are inconsistent with the actual door state or keeps unchanged, check:

- Whether cable connection between the CTB and the door machine controller is correct
- Whether the function setting of door open/close output terminals is correct
- Whether door machine controller commissioning fails. If yes, perform commissioning again.

Step 4: After door machine controller commissioning is completed, check whether the setting of F5-25 Bit2/Bit4 is consistent with the actual NO/NC feature of door open/close limit signals.

Table 6-8 Checking consistency between F5-25 and actual door open/close limit signals

6

| Signal  | Signal State Monitoring |                     | Signal State Judging | Re-set F5-25 Bit2/Bit4?   |
|---|-------------------------|---------------------|----------------------|---|
|   | At Door Open Limit      | At Door Close Limit |                      |   |
| Door open limit signal<br>(Segment C of LED1 in F5-35)  |                         |                     | Normal               | Not required  |
|   |                         |                     |                      | Set F5-25 Bit2 to the opposite state:<br>If the original value is 0, change it to 1.<br>If the original value is 1, change it to 0. |
| Door close limit signal<br>(Segment E of LED1 in F5-35) |                         |                     | Normal               | Not required  |
|   |                         |                     |                      | Set F5-25 Bit4 to the opposite state:<br>If the original value is 0, change it to 1.<br>If the original value is 1, change it to 0. |

### ■ Handling of Common Door Control Problems

- In the door close state, the system sends a door open command but the door does not open.
  - a. Check whether the door open limit signal is always active.
  - b. Check whether there is door open output by viewing segment A of LED 3 in F5-35. If there is output (segment A ON), check:
    - Whether cable connection between the CTB and the door machine controller is correct
    - Whether the door machine controller works properly.
- The door does not open after reaching the open limit position.
  - a. Check whether the light curtain signal is always active.
  - b. Check whether there is door close output by viewing segment B of LED 3 in F5-35. If there is output (segment B ON), check:
    - Whether cable connection between the CTB and the door machine controller is correct
    - Whether the door machine controller works properly.
- The elevator does not open the door in door zone area and fault E53 is reported. Rectify the fault according to the solution described in Chapter 9.

### ◆ HCB Installation and Setting

6

This section describes HCB installation and setting of the single-door independent elevator system. For details on HCB installation setting of parallel elevator system and opposite door elevator system, refer to sections 6.2.3 and 6.2.4.

#### 1. HCB installation

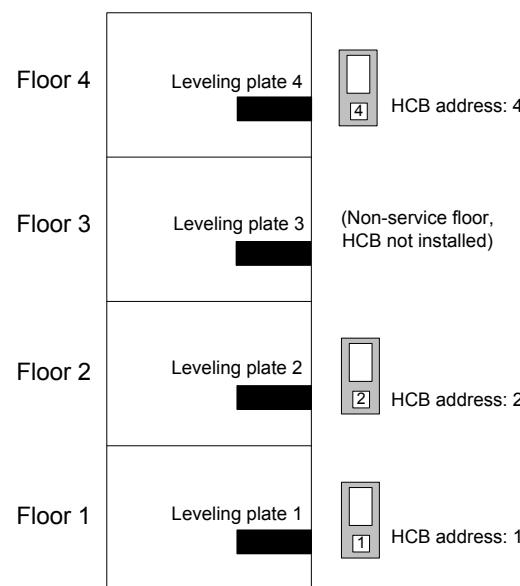
- Install an HCB for each service floor (non-service floors do not require the HCB), as shown in Figure 6-8.
- The HCB communicates with the MCB via Modbus. All HCBs are connected in parallel and then connected to the MCB.

#### 2. HCB address setting

- Set an address for each HCB. Otherwise, the HCB cannot be used.
- The address of each HCB must be unique. HCBs with the same address cannot be used. For details on how to set the address, see the description of the corresponding HCB in section 4.4.
- Set the address based on the floor leveling plate No.

From the bottom floor, set the address of the HCB for the floor where the Nth leveling plate is located to N, as shown in the following figure.

Figure 6-8 HCB installation and address setting



- After completing HCB installation and address setting, you can call the elevator by using the HCB to start normal-speed running.

### 6.1.5 Function Commissioning

#### ◆ Full-Load/Overload Commissioning

6



The full-load/overload switches must be commissioned correctly. If these switches are not commissioned or commissioned incorrectly, it will bring the following hazards:

- When the car is overloaded, the overload signal is not sent to the control system and the motor may not run properly after startup, which endanger passengers in the car.
- If the car is seriously overloaded, the car may also fall due to slip between the steel rope and the traction sheave even if the motor does not start up. This will cause injury to passengers in the car.

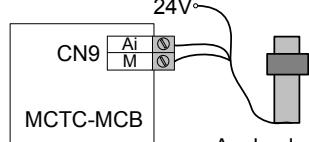
The elevator full-load/overload switches are classified into two types: analog and digital. The following part separately describes the parameter setting and commissioning of the two types.

#### 1. Commissioning of analog full-load/overload switches

##### ■ Wiring and parameter setting of analog full-load/overload switches

| Type             | Wiring Diagram | Parameter Setting            |
|------------------|----------------|------------------------------|
| Connected to CTB |                | F5-36 = 2 (CTB analog input) |

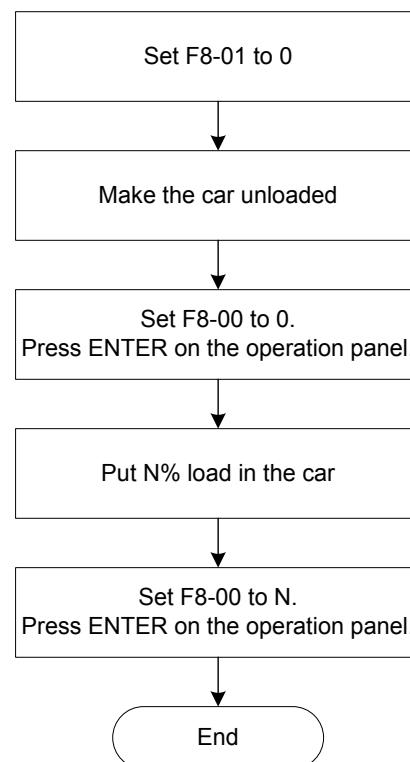
Terminals P24 and M on the CTB are respectively connected to power cable positive and negative of the analog load cell, and terminal Ai are connected to the signal cable of the analog load cell.

| Type             | Wiring Diagram   | Parameter Setting            |
|------------------|--|------------------------------|
| Connected to MCB |  <p>Analog load cell</p> | F5-36 = 3 (MCB analog input) |

### ■ Load cell auto-tuning

When the analog load cell is used, load cell auto-tuning must be performed; otherwise, the analog load cell cannot be used. Perform analog load cell auto-tuning to obtain the car full-load/overload data according to the following flowchart.

Figure 6-9 Analog load cell auto-tuning flowchart



6

The parameters involved in analog load cell auto-tuning are described in the following table.

| Function Code | Parameter Name                 | Setting Range   | Description   |
|---------------|--------------------------------|---|---|
| F8-00         | Load for load cell auto-tuning | 0–100   | Set the load ratio of the car properly during analog load cell auto-tuning. |
| F8-01         | Pre-torque selection           | 0: Pre-torque invalid<br>1: Load cell pre-torque compensation<br>2: Automatic pre-torque compensation | Set this parameter to 0 before starting analog load cell auto-tuning.       |

| Function Code | Parameter Name     | Setting Range | Description  |
|---------------|--------------------|---------------|--|
| F8-05         | Current car load   | 0–1023        | It displays the current load condition in the car. |
| F8-06         | Car no-load load   | 0–1023        | It records the obtained no-load condition.         |
| F8-07         | Car full-load load | 0–1023        | It records the obtained full-load condition.       |

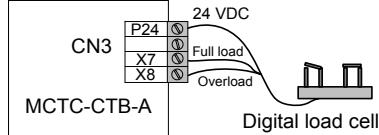
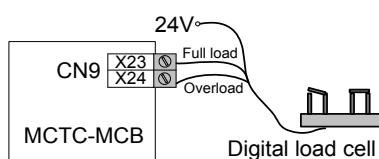
F8-06 and F8-07 respectively record the obtained no-load and full-load data after the load cell auto-tuning is successful. You can also monitor the current load condition in the car by viewing F8-05.

When the value of F8-05 exceeds the value of F8-07, the system reports overload warning, forbids door close, and stops elevator running.

Note that F8-05 to F8-07 record the binary data indicating the car load condition rather than the ratio of actual car data to the rated car load.

## 2. Commissioning of digital full-load/overload switches

### ■ Wiring and parameter setting of digital full-load/overload switches

| Type             | Wiring Diagram  | Parameter Setting             |
|------------------|---|-------------------------------|
| Connected to CTB | <br>The full-load signal and overload signal must be respectively connected to X7 and X8. | F5-36 = 1 (CTB digital input) |
| Connected to MCB | <br>This figure takes X23 and X24 inputs only as an example.                             | F5-36 = 0 (MCB digital input) |

6

The parameters involved in commissioning of digital full-load/overload switches are described in the following table.

| Function Code | Parameter Name            | Setting Range  | Value                     |
|---------------|---------------------------|--|---------------------------|
| F5-36         | Load cell input selection | 0: MCB digital input<br>1: CTB digital input<br>2: CTB analog input<br>3: MCB analog input | 0                         |
| F5-23         | X23 function selection    | 0–199  | 47 (Full-load signal, NC) |
| F5-24         | X24 function selection    | 0–199  | 46 (Overload signal, NC)  |

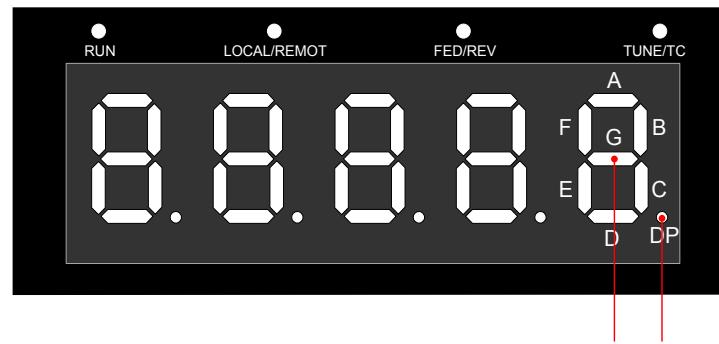


To guarantee running safety, the NC full-load/overload switches are recommended.

### ■ Monitoring of Full-Load/Overload Signal State

You can view F5-35 on the operation panel to see whether the full-load signal or the overload signal is active.

Figure 6-10 Monitoring of full-load/overload signals in F5-35



Segment G ON: full-load signal active

Segment DP ON: overload signal active

## ◆ Attendant Running

The attendant function is described as follows:

- The elevator responds to hall calls.
- The elevator does not close the door automatically. You need to hold down the door close button to close the door. During door close, if you release the door close button, the elevator opens the door again automatically.
- Direct travel ride and direction change can be implemented by respectively using JP20 and JP22 on the CCB.
- If the elevator that enters the attendant state is under parallel/group control, the hall calls of this elevator are responded to by other elevators in the parallel/group control system.
- JP21 on the MCTC-CCB-A is used for attendant signal input.

6

Note that the preceding description is the default setting of the system, and certain actions can be modified by setting the parameters.

The parameter setting related to the attendant function is described in the following table.

| Function Code | Parameter Name               | Setting Range   | Value |
|---------------|------------------------------|---|-------|
| F6-43         | Attendant function selection | Bit0: Calls cancelled after entering attendant state<br>Bit1: Not responding to hall calls<br>Bit2: Attendant/Automatic state switchover<br>Bit3: Door close at jogging<br>Bit4: Automatic door close<br>Bit5: Buzzer tweeting at intervals in attendant state<br>Bit6: Continuous buzzer tweeting in attendant state<br>Bit7: Car call button blinking to prompt | 0     |
| F5-00         | F5-00                        | Attendant/Automatic switchover time   | 3     |
| F6-41         | Program control selection 2  | Bit10: Elevator lock in the attendant state   | 0     |

For detailed descriptions of these parameters, refer to Chapter 8.

## ◆ Independent Running

The independent running function is described as follows:

- The elevator responds to only car calls; it does not respond to hall calls, and the registered hall call is cleared automatically.
- The elevator does not close the door automatically. You need to hold down the door close button to close the door. During door close, if you release the door close button, the elevator opens the door again automatically.
- If the elevator is under parallel/group control, it exits the parallel/group control system after entering the independent running state.
- Set FE-32 Bit9 to 1, and perform independent running signal input via JP23 on the MCTC-CCB-A.

## ◆ Fire Emergency Running

The fire emergency function is described as follows:

- The elevator clears car calls and hall calls automatically.
- The elevator stops at the nearest floor without opening the door, and then directly runs to the fire emergency floor.
- The elevator keeps the door open after arriving at the fire emergency floor.
- If the elevator is under parallel/group control, it exits the parallel/group control system after entering the fire emergency running state.

6

Note that the preceding description is the default setting of the system, and certain actions can be modified by setting the related parameters.

The firefighter function is described as follows:

- The elevator does not respond to hall calls. It responds to only the car call and only one car call can be registered.
- The elevator does not open or close the door automatically. You need to press the door open/close button (jog) to open/close the door.
- The light curtain signal input is inactive, and the safety edge signal input is active.

Note that the preceding description is the default setting of the system, and certain actions can be modified by setting the related parameters.

The input and output setting of fire emergency running and firefighter running is as follows:

### 1. Input setting:

- Generally, the fire emergency signal is input via the fire emergency switch on the HCB of any floor, and the firefighter signal is input via JP24 on the CCB. If these signals need to be input via the MCB, perform parameter setting (takes input terminal Xa and Xb as an example) according to the following table.

- The NICE3000<sup>new</sup> supports switchover between two fire emergency floors, and the switchover signal is input via the MCB (take input terminal Xc as an example).

## 2. Output setting:

The fire emergency floor arrival signal is output via output terminal Y on the MCB (take Y3 as an example).

The parameter setting related to fire emergency running and firefighter running is described in the following table.

| Function Code | Parameter Name        | Value  |
|---------------|-----------------------|--|
| F5-a          | Xa function selection | 11: NO fire emergency signal                   |
|               |                       | 43: NC fire emergency signal                   |
| F5-b          | Xb function selection | 23: NO firefighter running signal              |
|               |                       | 55: NC firefighter running signal              |
| F5-c          | Xc function selection | 72: NO fire emergency floor switchover signal  |
|               |                       | 104: NC fire emergency floor switchover signal |
| F5-28         | Y3 function selection | 4: Fire emergency floor arrival signal         |

The other parameters related to fire emergency running and firefighter running are listed in the following table.

| Function Code | Parameter Name                    | Setting Range  | Default |
|---------------|-----------------------------------|--|---------|
| F6-03         | Fire emergency floor 1            | F6-01 to F6-00   | 1       |
| F6-44         | Fire emergency function selection | Bit3: Arrival gong output in inspection or fire emergency state<br>Bit4: Multiple car calls registered in fire emergency state<br>Bit5: Retentive at power failure in fire emergency state<br>Bit6: Closing door by holding down the door close button<br>Bit8: Door close at car call registering<br>Bit9: Displaying hall calls in fire emergency state<br>Bit10: Firefighter forced running<br>Bit11: Exiting firefighter state upon arrival at fire emergency floor<br>Bit12: Not clearing car calls at reverse door open in firefighter running state<br>Bit14: Opening door by holding down the door open button<br>Bit15: Automatic door open at fire emergency floor | 16456   |
| F8-12         | Fire emergency floor 2            | 0 to F6-00   | 0       |

For detailed descriptions of these parameters, refer to Chapter 8.

## ◆ Elevator Lock

The elevator lock function is described as follows:

- After responding to all car calls that have been registered, the elevator returns to the elevator lock floor.
- After arriving at the elevator lock floor, the elevator opens the door, and then closes the door and stops automatic running.
- After the door closes, the elevator closes the lamp and fan in the car, and cancels hall call display.

Note that the preceding description is the default setting of the system, and certain actions can be modified by setting the related parameters.

The input setting of the elevator lock function is as follows:

Generally, the elevator lock signal is input via the elevator lock switch on the HCB of any floor. If this signal needs to be input via the MCB, perform parameter setting (takes input terminal Xd as an example) according to the following table.

| Function Code | Parameter Name        | Value  |
|---------------|-----------------------|--|
| F5-d          | Xd function selection | 28: NO elevator lock signal<br>60: NC elevator lock signal |
|               |                       |  |

The other parameters related to the elevator lock function are listed in the following table.

| Function Code | Parameter Name              | Setting Range   | Default |
|---------------|-----------------------------|---|---------|
| F6-04         | Elevator lock floor         | F6-01 to F6-00  | 1       |
| F6-38         | Elevator lock start time    | 00.00–23.59   | 00.00   |
| F6-39         | Elevator lock end time      | 00.00–23.59   | 00.00   |
| F6-40         | Program control selection 1 | Bit5: Timed elevator lock<br>Bit8: Elevator lock at door open                           | 0       |
| F6-41         | Program control selection 2 | Bit9: Display available at elevator lock<br>Bit10: Elevator lock in the attendant state | 0       |
| F6-42         | Program control selection 3 | Bit5: Clearing calls immediately at elevator lock                                       | 0       |

## ◆ VIP Function

The VIP function is described as follows:

- After the VIP function is enabled, the elevator first directly runs to the VIP floor and provides services for VIP persons.
- After entering the VIP state, the elevator clears current car calls and hall calls, and does not respond to hall calls; door open or close needs to be controlled manually.
- The VIP running times is set in F6-46 Bit8 .

F6-46 Bit8 = 1: The elevator responds to only one car call (the last one); after arriving at the floor required by the car call, the elevator automatically exits the VIP state.

F6-46 Bit8 = 0: The number of car calls is not limited. The elevator automatically exits the VIP state in one of the following conditions:

It does not enter the car call running within 30s after each time stop.

It has executed all car calls.

There is no car call 30s after the elevator enters the VIP state.

The following part describes how to set the VIP floor and use the VIP function.

## 1. Parameter setting

Assume that it is a 20-floor elevator, and the 8th floor needs to be set as the VIP floor.

| Function Code | Parameter Name                | Setting Range                         | Value    | Remarks  |
|---------------|-------------------------------|---------------------------------------|----------|--|
| F6-00         | Top floor of the elevator     | F6-01 to 40                           | 20       | These two parameters are used to set the top floor and bottom floor of the elevator, determined by the number of actually installed leveling plates. |
| F6-01         | Bottom floor of the elevator  | 1 to F6-00                            | 1        |  |
| F6-12         | VIP floor                     | 0 to F6-00                            | 8        | Set the 8th floor as the VIP floor.  |
| FE-32         | Elevator function selection 1 | Bit9: VIP function                    | Bit9 = 1 | The VIP function is enabled.   |
| F6-46         | VIP function selection        | Bit8: Number of VIP car calls limited | -        | Bit8 = 1: The elevator responds to only one car call (the last one).<br>Bit8 = 0: The number of car calls is not limited.                            |

## 2. Method of enabling VIP

6

### ■ VIP enabled by hall call at VIP floor

The elevator enters the VIP state only when there is a hall call (input by the up/down hall call button) at the VIP floor. F6-46 Bit0 needs to be set.

| Function Code | Parameter Name         | Setting Range                               | Value    | Remarks  |
|---------------|------------------------|---|----------|--|
| F6-46         | VIP function selection | Bit0: VIP enabled by hall call at VIP floor | Bit0 = 1 | When there is a hall call at the VIP floor, the elevator enters the VIP state. |

### ■ VIP enabled by terminal

The elevator enters the VIP state when the terminal for VIP hall call becomes ON. In this mode, when the terminal for VIP hall call becomes ON, the elevator directly runs to the VIP floor, automatically opens the door and wait for passengers. The parameters to be set are described in the following table.

| Function Code | Parameter Name         | Setting Range   | Value    | Remarks   |
|---------------|------------------------|---|----------|---|
| Fd-07         | HCB:JP1 input          | 0: Reserved<br>NO/NC input:<br>1/33: Elevator lock signal<br>2/34: Fire emergency signal<br>3/35: Present floor forbidden | 4        | 1. These parameters are used to set the functions of JP1 and JP2 on the HCB.<br>2. The setting is effective to the HCBs for all floors. |
| Fd-08         | HCB:JP2 input          | 4/36: VIP floor signal<br>5/37: Security floor signal<br>6/38: Door close button input                                    | 4        | 3. You can use either of JP1 and JP2 for VIP input.   |
| F6-46         | VIP function selection | Bit1: VIP enabled by terminal   | Bit1 = 1 | After the hall call input for the VIP function is active, the elevator enters the VIP state.  |

## 6.1.6 Riding Comfort Adjustment

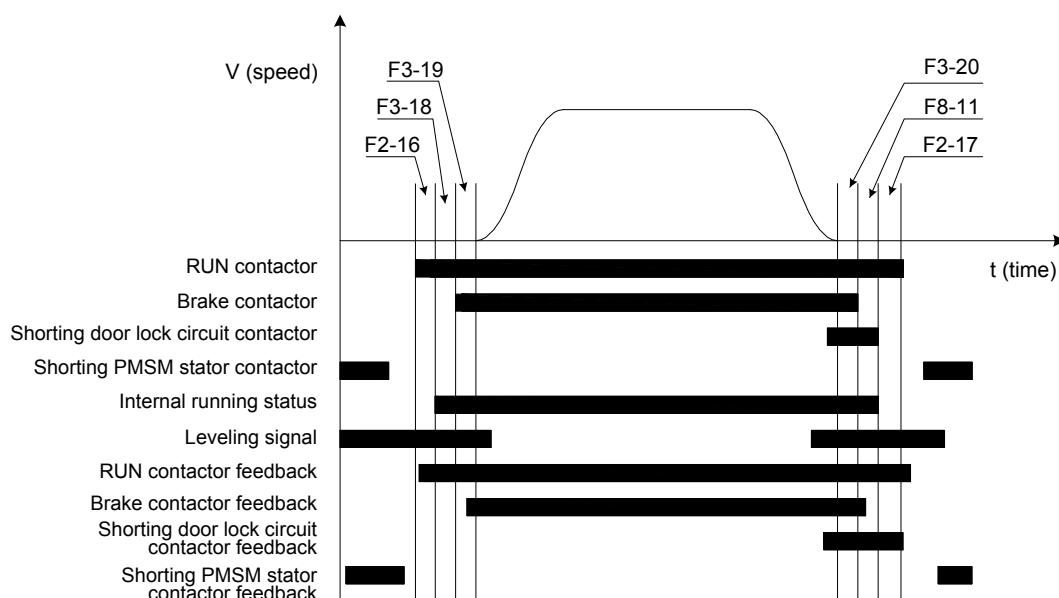
### ◆ Riding Comfort Adjustment

The riding comfort is an important factor of the elevator's overall performance. Improper installation of mechanical parts and improper parameter settings will cause discomfort. Enhancing the riding comfort mainly involves adjustment of system control and the elevator's mechanical construction.

#### 6

### 1. Performance adjustment of system control

Figure 6-11 Running time sequence



#### ■ Riding comfort adjustment at elevator startup and stop

The parameter setting related to riding comfort adjustment at elevator startup and stop is described in the following table.

| Function Code | Parameter Name                   | Setting Range | Default |
|---------------|----------------------------------|---------------|---------|
| F2-00         | Speed loop proportional gain Kp1 | 0–100         | 40      |

| Function Code | Parameter Name                   | Setting Range | Default |
|---------------|----------------------------------|---------------|---------|
| F2-01         | Speed loop integral time Ti1     | 0.01–10.00s   | 0.60s   |
| F2-03         | Speed loop proportional gain Kp2 | 0–100         | 35      |
| F2-04         | Speed loop integral time Ti2     | 0.01–10.00s   | 0.80s   |

### 1) Adjustment to abnormal motor startup

F2-00, F2-01, F2-03 and F2-04 are used to adjust the speed dynamic response characteristics of the motor.

- a. To achieve a faster system response, increase the proportional gain and reduce the integral time. However, too large proportional gain or too small integral time may lead to system oscillation.
- a. Decreasing the proportional gain and increasing the integral time will slow the dynamic response of the motor. However, too small proportional gain or too large integral time may cause motor speed tracking abnormality, resulting in fault E33 or instable leveling at stop.

The default setting is proper for most large-power motors, and you need not modify these parameters. These parameters need to be adjusted only for small-power motors ( $P \leq 5.5 \text{ kW}$ ) because they may have oscillation. To eliminate oscillation, do as follows:

Decrease the proportional gain first (between 10 and 40) to ensure that the system does not oscillate, and then reduce the integral time (between 0.1 and 0.8) to ensure that the system has quick response but small overshoot.

### 2) Adjustment to elevator startup

#### a. Adjustment for no-load-cell startup

The parameter setting related to riding comfort adjustment for no-load-cell startup is described in the following table.

| Function Code | Parameter Name                    | Setting Range                        | Default | Remarks   |
|---------------|-----------------------------------|--------------------------------------|---------|---|
| F8-01         | Pre-torque selection              | 0: Pre-torque invalid                |         |   |
|               |                                   | 1: Load cell pre-torque compensation | 0       | The no-load-cell startup function is enabled when F8-01 is set to 2.    |
|               |                                   | 2: Automatic pre-torque compensation |         |   |
| F2-11         | Position lock current coefficient | 0.20%–50.0%                          | 15%     | These are position lock parameters, and are valid only when F8-01 is 2. |
| F2-12         | Position lock speed loop Kp       | 0.00–2.00                            | 0.5     |   |
| F2-13         | Position lock speed loop KI       | 0.00–2.00                            | 0.6     |   |

When no-load-cell pre-torque compensation is used (F8-01 = 2), no analog load cell is required, and the controller quickly compensates the torque based on slight rotation change of the encoder at startup.

The default setting of F2-11 to F2-13 is proper for most large-power motors, and you need not modify these parameters. For the small-power motor ( $P \leq 5.5 \text{ kW}$ ), the motor may have oscillation or noise at with-load startup, and passengers in the car may have a strong feeling of car lurch. To eliminate

car lurch, do as follows:

- Decrease the value of F2-11 (between 5 and 15) to eliminate motor oscillation.
- Decrease the values of F2-12 and F2-13 (between 0.1 and 0.8) to reduce the motor noise and improve riding comfort at startup.

#### b. Adjustment for load cell startup

The parameter setting related to riding comfort adjustment for load cell startup is described in the following table.

| Function Code | Parameter Name       | Setting Range   | Default | Remarks                                     |
|---------------|----------------------|---|---------|---|
| F8-01         | Pre-torque selection | 0: Pre-torque invalid<br>1: Load cell pre-torque compensation<br>2: Automatic pre-torque compensation | 0       | When a load cell is used, set F8-01 to 1.   |
| F8-02         | Pre-torque offset    | 0.00–100.0%   | 50.0%   | These are pre-torque regulating parameters. |
| F8-03         | Drive gain           | 0.00–2.00   | 0.60    |   |
| F8-04         | Brake gain           | 0.00–2.00   | 0.60    |   |

When an analog load cell is used (F8-01 = 1 in this case), the controller identifies the braking or driving state according to the load cell signal and automatically calculates the required torque compensation value. F8-03 and F8-04 are used to adjust elevator startup when the analog load cell is used. The method of adjusting the two parameters are as follows:

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- In the driving state, increase F8-03 properly if there is rollback at elevator startup, and decrease F8-03 if there is car lurch at elevator startup.
- In the braking state, increase F8-04 properly if there is jerk in command direction at elevator startup, and decrease F8-04 if there is car lurch at elevator startup.

More details about these parameters are as follows:

- F8-02 (Pre-torque offset) is actually the elevator balance coefficient, namely, the percentage of the car load to the rated load when the car and counterweight are balanced. This parameter must be set correctly.
- F8-03 (Drive gain) or F8-04 (Brake gain) scales the elevator's present pre-torque coefficient when the motor runs at the drive or brake side. If the gain set is higher, then the calculated value of startup pro-torque compensation is higher.
- The motor's driving state and braking state are defined as follows:

Motor driving state: full-load up, no-load down

Motor braking state: full-load down, no-load up

#### 3) Handling of rollback at elevator startup and stop

The parameter setting related to rollback at elevator startup and stop is described in the following table.

| Function Code | Parameter Name      | Setting Range | Default |
|---------------|---------------------|---------------|---------|
| F3-19         | Brake release delay | 0.000–2.000s  | 0.600s  |

| Function Code | Parameter Name    | Setting Range | Default |
|---------------|-------------------|---------------|---------|
| F8-11         | Brake apply delay | 0.200–1.500s  | 0.200s  |

The system retains the zero-speed torque current output within the time set in F3-19 from the moment when the system sends the brake release command; this is to prevent rollback. If there is obvious rollback at elevator startup, increase F3-19 properly.

The system retains the zero-speed torque current output within the time set in F8-11 from the moment when the system sends the brake apply command; this is to prevent rollback. If there is obvious rollback at elevator startup, increase F8-11 properly.

#### 4) Handling of current noise at motor startup and stop

During elevator startup or stop, certain motors may generate noise when the current is applied before the brake is released or the current is removed after the brake is applied. To reduce motor noise, increase F2-16 or F2-17 properly.

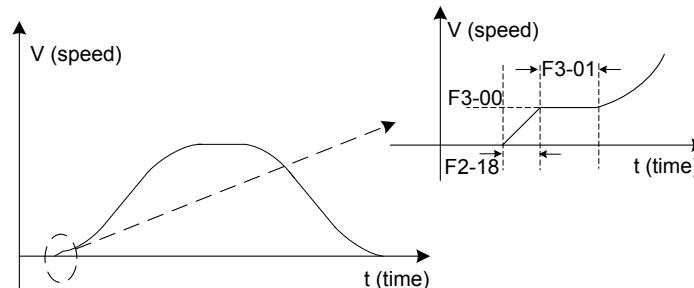
| Function Code | Parameter Name           | Setting Range | Default |
|---------------|--------------------------|---------------|---------|
| F2-16         | Torque acceleration time | 1–500 ms      | 1 ms    |
| F2-17         | Torque deceleration time | 1–500 ms      | 350 ms  |

#### 5) Adjustment at large mechanical static friction

| Function Code | Parameter Name            | Setting Range   | Default  |
|---------------|---------------------------|-----------------|----------|
| F2-18         | Startup acceleration time | 0.000–1.500 s   | 0.000s   |
| F3-00         | Startup speed             | 0.000–0.030 m/s | 0.000m/s |
| F3-01         | Startup holding time      | 0.000–0.500 s   | 0.000s   |

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Figure 6-12 Startup timing sequence for eliminating static friction



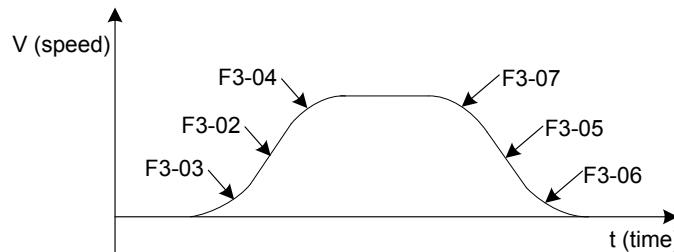
Bad riding comfort due to static friction may often exist in villa elevators. When there is large friction between the guide shoes and the guide rails, large static friction generates at the moment of startup, leading to bad riding comfort. Make the system starts up at the specified speed by setting these parameters to eliminate friction and improve riding comfort.

#### ■ Riding comfort adjustment to the running curve

| Function Code | Parameter Name               | Setting Range              | Default               |
|---------------|------------------------------|----------------------------|-----------------------|
| F3-02         | Acceleration rate            | 0.200–1.500 s <sup>2</sup> | 0.600 /s <sup>2</sup> |
| F3-03         | Acceleration start jerk time | 0.300–4.000 s              | 2.500 s               |
| F3-04         | Acceleration end jerk time   | 0.300–4.000 s              | 2.500 s               |

| Function Code | Parameter Name               | Setting Range               | Default               |
|---------------|------------------------------|-----------------------------|-----------------------|
| F3-05         | Deceleration rate            | 0.200–1.500 /s <sup>2</sup> | 0.600 /s <sup>2</sup> |
| F3-06         | Deceleration end jerk time   | 0.300–4.000 s               | 2.500 s               |
| F3-07         | Deceleration start jerk time | 0.300–4.000 s               | 2.500 s               |

Figure 6-13 Running curve



F3-02, F3-03, and F3-04 are used to set the running curve during which the elevator accelerates from startup to the maximum speed. If the acceleration process is too short causing bad riding comfort, decrease the value of F3-02 and increase the values of F3-03 and F3-04 to make the acceleration curve smoother. If the acceleration process is too long, increase the value of F3-02 and decrease the values of F3-03 and F3-04.

Adjust F3-05, F3-06, and F3-07 similarly to make the deceleration process appropriate.

## 2. Adjustment of mechanical construction

### 6

The mechanical construction affecting the riding comfort involves installation of the guide rail, guide shoe, steel rope, and brake, balance of the car, and resonance caused by the car, guild rail and motor. For asynchronous motor, abrasion or improper installation of the gearbox may arouse poor riding comfort.

- Installation of the guide rail mainly involves verticality and surface flatness of the guide rail, smoothness of the guide rail connection and parallelism between two guide rails (including guide rails on the counterweight side).
- Tightness of the guide shoes (including the one on the counterweight side) also influences the riding comfort. The guide shoes must not be too loose or tight.
- The drive from the motor to the car totally depends on the steel rope. Large flexibility of the steel rope with irregular resistance during the car running may cause curly oscillation of the car. In addition, unbalanced stress of multiple steel ropes may cause the car to jitter during running.
- The riding comfort during running may be influenced if the brake arm is installed too tightly or released incompletely.
- If the car weight is unbalanced, it will cause uneven stress of the guide shoes that connect the car and the guide rail. As a result, the guide shoes will rub with the guide rail during running, affecting the riding comfort.
- For asynchronous motor, abrasion or improper installation of the gearbox may also affect the riding comfort.

- Resonance is an inherent character of a physical system, related to the material and quality of system components. If you are sure that the oscillation is caused by resonance, reduce the resonance by increasing or decreasing the car weight or counterweight and adding resonance absorbers at connections of the components (for example, place rubber blanket under the motor).

## ◆ Leveling Accuracy Adjustment

### 1. Description of leveling components

- The length of the leveling plate needs to match the leveling sensor.

When the leveling sensor runs across the leveling plate, each end of the leveling plate must protrude over the leveling sensor by at least 10 mm. All leveling plates must have the same length, with deviation smaller than 5 mm.

- Leveling sensor

The leveling plate must be vertical to the leveling sensor.

When the car arrives, the leveling plate must be into the leveling sensor by 2/3 of its own length.

- The NO-type photoelectric switches are recommended to improve signal sensing stability.

### 2. Leveling accuracy adjustment methods

There are two leveling accuracy adjustment methods, described as follows:

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#### a. All-floor adjustment

| Function Code | Parameter Name      | Setting Range | Default |
|---------------|---------------------|---------------|---------|
| F4-00         | Leveling adjustment | 0–60          | 30      |

F4-00 is used to adjust the car stop position at all floors. The setting of F4-00 is effective to all floors.

Increase F4-00 if under-leveling occurs at every floor and decrease F4-00 if over-leveling occurs at every floor.

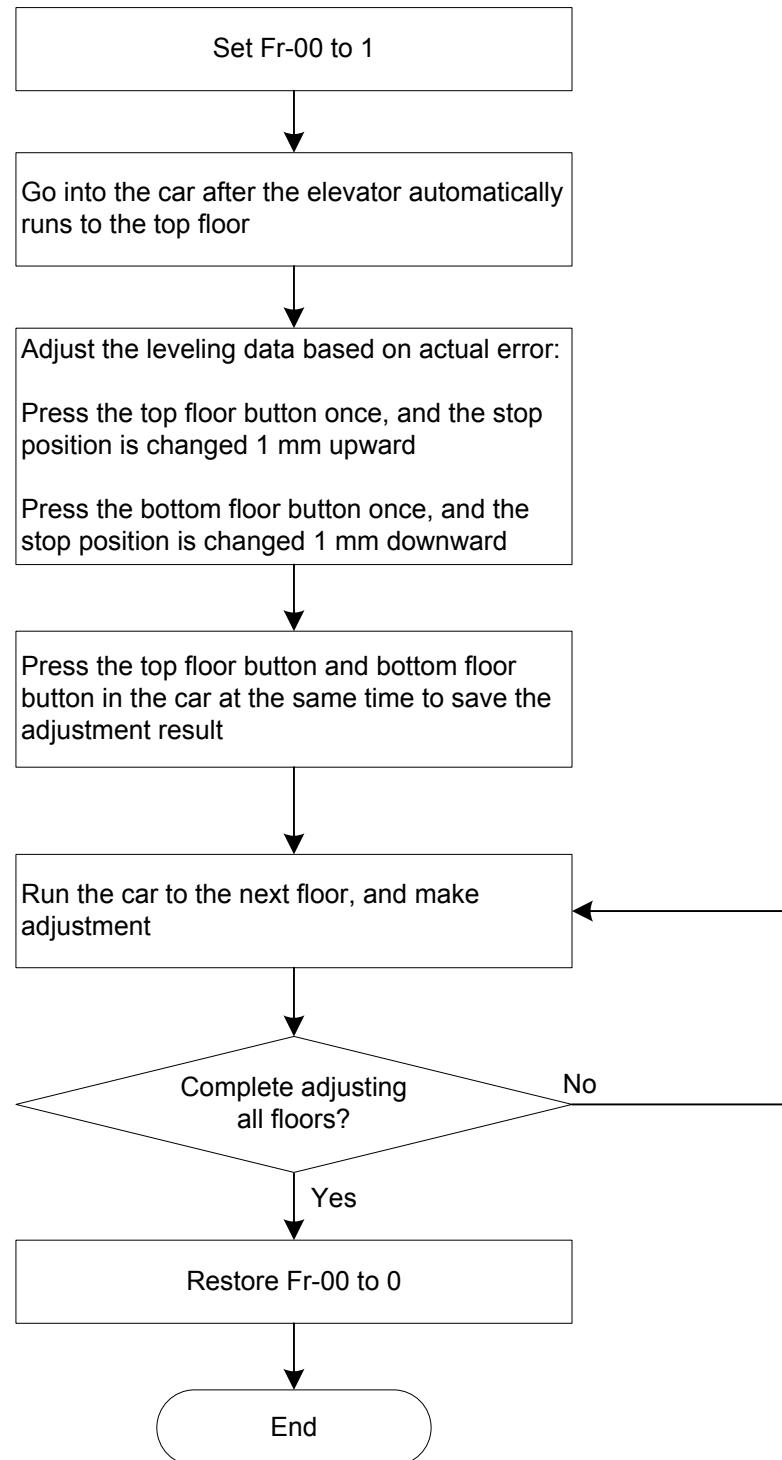
#### b. Single-floor adjustment

Adjust the car stop position at each floor separately by setting group Fr parameters.

| Function Code | Parameter Name                | Setting Range             | Default | Unit |
|---------------|-------------------------------|---------------------------|---------|------|
| Fr-00         | Leveling adjustment function  | 0: Disabled<br>1: Enabled | 0       | -    |
| Fr-01         | Leveling adjustment record 1  | 30030                     | mm      |      |
| Fr-02         | Leveling adjustment record 2  | 30030                     | mm      |      |
|               | ...                           | ...                       |         |      |
| Fr-20         | Leveling adjustment record 20 | 30030                     | mm      |      |

The flowchart of single-floor leveling accuracy adjustment is shown in the following figure.

Figure 6-14 Single-floor leveling accuracy adjustment



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More descriptions of the above adjustment steps are as follows:

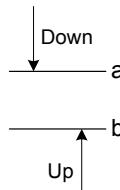
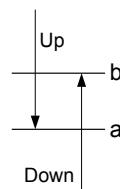
- Ensure that shaft auto-tuning is completed successfully, and the elevator runs properly at normal speed.
- After you set Fr-00 to 1, the elevator shields hall calls, automatically runs to the top floor, and keeps the door open after arrival.
- During adjustment, the car display board displays "00" or the value after adjustment. Positive value: up arrow + value, negative value: down arrow + value, adjustment range: ±30 mm

- After you save the adjustment result, the car display board displays the present floor.
- Note that if a certain floor need not adjustment, you also need to save the data once. Otherwise, you cannot register the car call.

### 3. Leveling accuracy adjustment guidelines

- If the stop positions when the elevator arrives at each floor are fixed and the same in up and down directions and the car is not leveled with the hall sill, make adjustment for related floors by setting group Fr parameters.
- If the stop positions when the elevator arrives at each floor are fixed but different in up and down directions, make adjustment by setting both F4-00 and group Fr parameters.

Firstly, adjust the leveling deviation at all floors by setting F4-00. Assume that the stop positions in down and up direction are respectively a and b, and perform the operation according to the following table.

| Type           | Diagram   | Calculation     | Adjustment Operation |
|----------------|---|-----------------|----------------------|
| Under-leveling |   | $H = (a - b)/2$ | $(F4-00) + H$        |
| Over-leveling  |  | $H = (b - a)/2$ | $(F4-00) - H$        |

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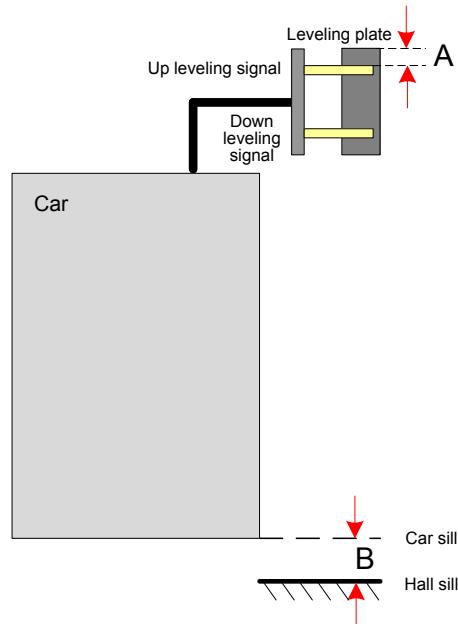
Then, adjust the stop positions of related floors by setting group Fr parameters.

Pay attentions to the following precautions:

- Prevent over-adjustment in group Fr parameters when the leveling deviation is too large.

Assume that when the car arrives at the leveling zone, the distance between the edge of the leveling sensor and the edge of the leveling plate is A, and the height deviation between the car sill and the hall sill upon car arrival is B. If  $B \geq A$  for a certain floor, you need to adjust the leveling plate position of this floor, to ensure that  $B \leq A$  upon car arrival. Otherwise, although you have adjusted the leveling accuracy by setting group Fr parameters, the elevator may still stop outside the leveling zone.

Figure 6-15 Leveling distance diagram



If the car stop position is not fixed at the same floor under different travels or loads, and height deviation between the car position and the hall sill are inconsistent at the same floor , it may be caused by improper speed loop parameters (group F2 parameters). To solve the problem, increase the speed loop proportional gain or decrease the speed loop integral time properly.

## 6

## 6.2 System Functions

### 6.2.1 Recommended Shorting PMSM Stator Scheme

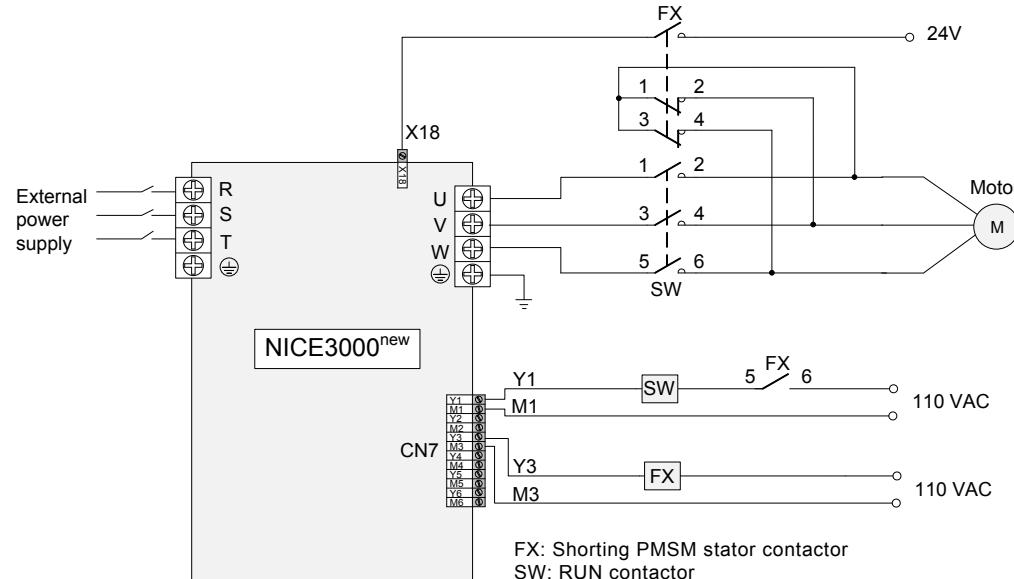
Shorting PMSM stator means shorting phases UVW of the PMSM, which produces resistance to restrict movement of the elevator car. In field application, an auxiliary NC contact is usually added to the NO contact of the output contactor to short PMSM UVW phases to achieve the effect. It is feasible in theory but may cause overcurrent actually. Due to the poor quality of the contactor and the wiring of adding the auxiliary contact, the residual current of the controller is still high when the outputs UVW are shorted at abnormal stop. This results in an overcurrent fault and may damage the controller or motor.

Monarch's shorting PMSM stator scheme is as follows:

1. An independent contactor for shorting PMSM stator is installed, and the NC contact of this contactor implements the function of shorting PMSM stator.
2. On the coil circuit of the RUN contactor, an NO contact of the shorting PMSM stator contactor is connected in serial, to ensure that output short circuit does not occur when the parameter setting is incorrect.

The following figure shows wiring of the independent shorting PMSM stator contactor.

Figure 6-16 Wiring of the independent shorting PMSM stator contactors



The parameter setting in shorting PMSM stator mode is described in the following table.

| Function Code | Parameter Name                | Value | Description  |
|---------------|-------------------------------|-------|--|
| F5-18         | X18 function selection        | 30    | Allocate X18 with "Input of shorting PMSM stator feedback signal".           |
| F5-28         | Y3 function selection         | 12    | Allocate Y3 with "Output of shorting PMSM stator contactor feedback signal". |
| FE-33         | Elevator function selection 2 | -     | Bit8 = 0: NC output contactor<br>Bit8 = 1: NO output contactor               |

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### 6.2.2 Automatic Emergency Evacuation at Power Failure

Passengers may be trapped in the car for a long time if power failure suddenly happens during use of the elevator. The emergency evacuation device needs to be configured in the system to solve the problem.

There are two emergency evacuation methods, described as follows:

| Automatic Emergency Evacuation Method           | Principle   |
|---|---|
| Emergency evacuation by controller drive        | After the mains power supply shuts down, the standby power supply is used to provide power to the system. The controller drives the motor, which runs the car to the leveling area to let passengers out.   |
| Emergency evacuation by shorting stator braking | After the mains power supply shuts down, the standby power supply is used to provide power to the system. The controller shorts the motor stator and releases the brake, making the car move slowly under the effect of the weighing difference between the car and the counterweight to the leveling area to let passengers out. |

There are two standby power supply modes in the industry

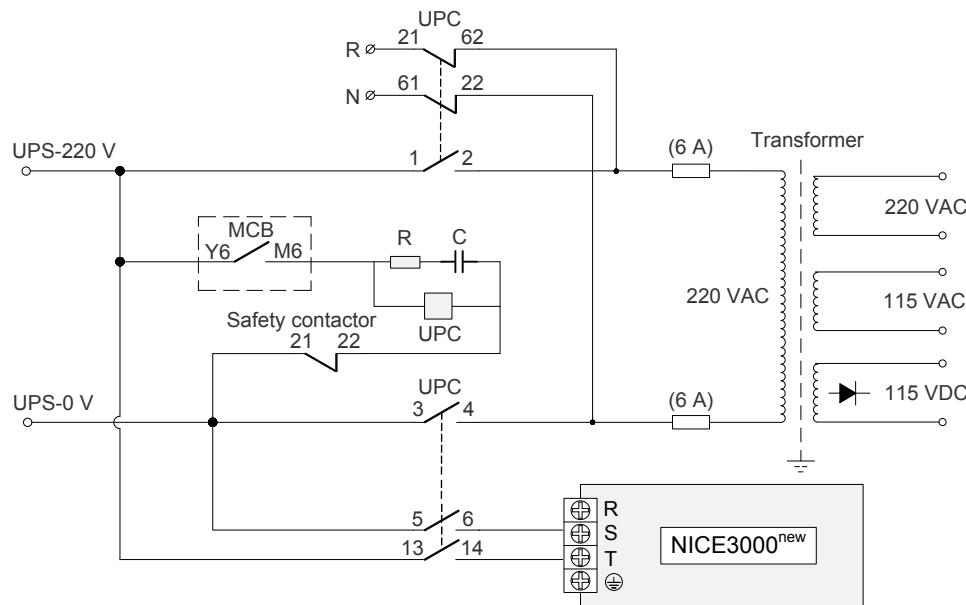
| Standby Power Supply                | Description  |
|-------------------------------------|--|
| Uninterrupted power supply<br>(UPS) | The (UPS) is used.<br>The UPS RUN contactor and UPS control circuit must added in the control cabinet. |

| Standby Power Supply  | Description   |
|---|---|
| The battery is used as the standby power supply.                |   |
| Automatic rescue device (ARD) for elevator emergency evacuation | Only the input terminal for emergency evacuation signal feedback must be reserved in the control cabinet. There is no other cost. The ARD itself has the control system which can diagnose the mains power supply status and performs emergency evacuation running. |

## 1. 220 V UPS

In this scheme, the 220 V UPS provides power supply to the main unit and the drive control circuit. The following figure shows the emergency 220 V UPS circuit.

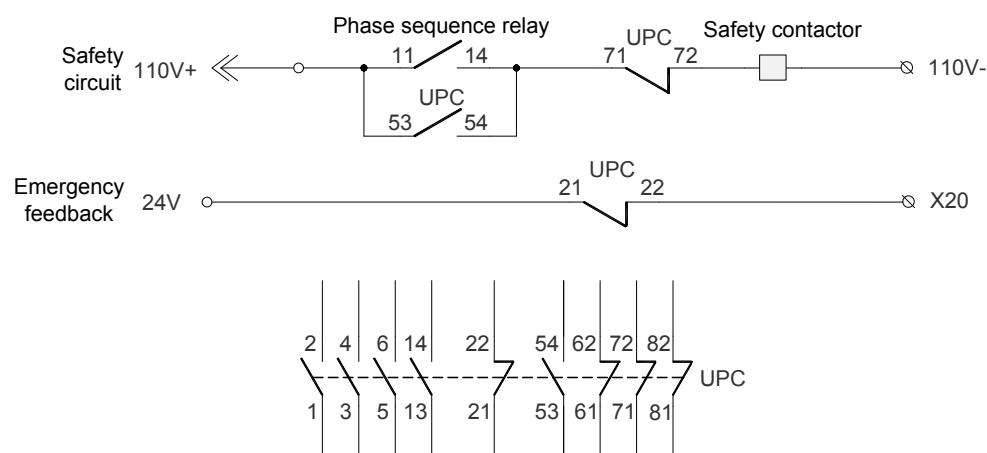
Figure 6-17 220 V UPS circuit



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The following figure shows various contacts of the contactors.

Figure 6-18 Various contacts of the contactors



The parameter setting related to emergency evacuation by controller drive is described in the following table.

| Function Code | Parameter Name                                       | Value  | Remarks  |
|---------------|--|--|--|
| F8-10         | Emergency evacuation operation mode at power failure | 1: UPS   | -  |
| F5-20 (X20)   | X20 function selection                               | 59 (UPS valid signal)                          | Assume that X20 is used as the NC input of emergency evacuation signal |
| F5-31 (Y6)    | Y6 function selection                                | 13 (Emergency evacuation automatic switchover) | Only Y6 can be used for emergency evacuation output.                   |

The parameter setting related to emergency evacuation by shorting stator braking is described in the following table.

| Function Code | Parameter Name                                       | Value  | Remarks  |
|---------------|--|--|--|
| F8-10         | Emergency evacuation operation mode at power failure | 0: Motor not running                           | -  |
| F5-20 (X20)   | X20 function selection                               | 59 (UPS valid signal)                          | Assume that X20 is used as the NC input of emergency evacuation signal |
| F5-31 (Y6)    | Y6 function selection                                | 13 (Emergency evacuation automatic switchover) | Only Y6 can be used for emergency evacuation output.                   |
| F6-45         | Bit15 (Shorting stator braking function)             | 1 (Enabled)                                    | Enable the function of shorting stator braking.                        |

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The UPS power is recommended in the following table.

Table 6-9 Recommended UPS power for each power class

| UPS Power           | Controller Power   |
|---------------------|--------------------|
| 1 kVA (700–800 W)   | P ≤ 5.5 kW         |
| 2 kVA (1400–1600 W) | 5.5 kW < P ≤ 11 kW |
| 3 kVA (2100–2400 W) | 15 kW ≤ P ≤ 22 kW  |

## 2. ARD for elevator emergency evacuation

The ARD supplies power to the main circuit and control circuit. The following figure shows the schematic diagram.

The elevator ARD has its own control system. Note that ARDs of different brands may have different control and output wiring; during use, refer to the corresponding user manual for the ARD.

This part describes only Monarch elevator ARD.

Figure 6-19 Wiring of three-phase (380 V) elevator ARD

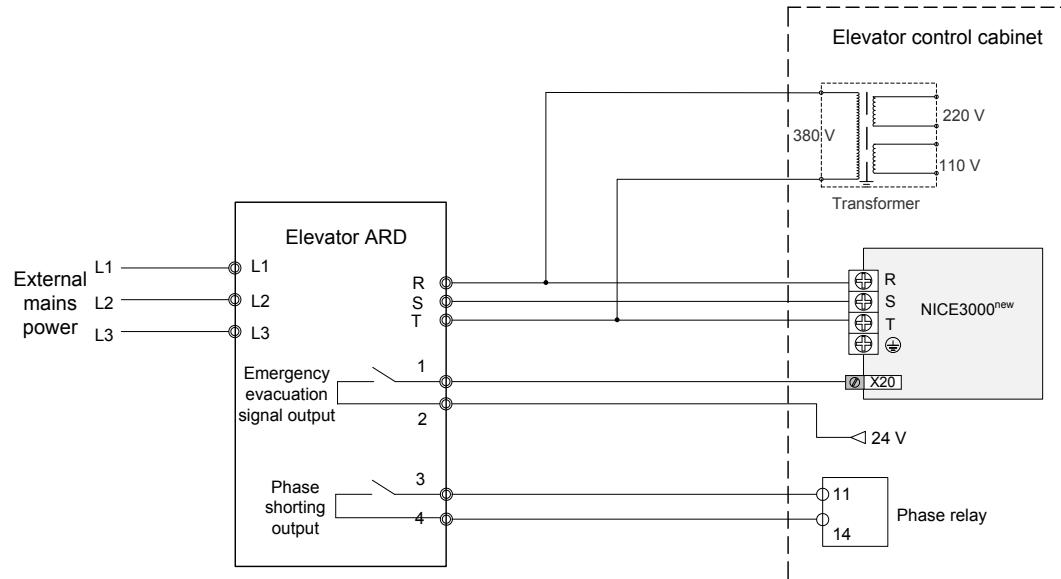
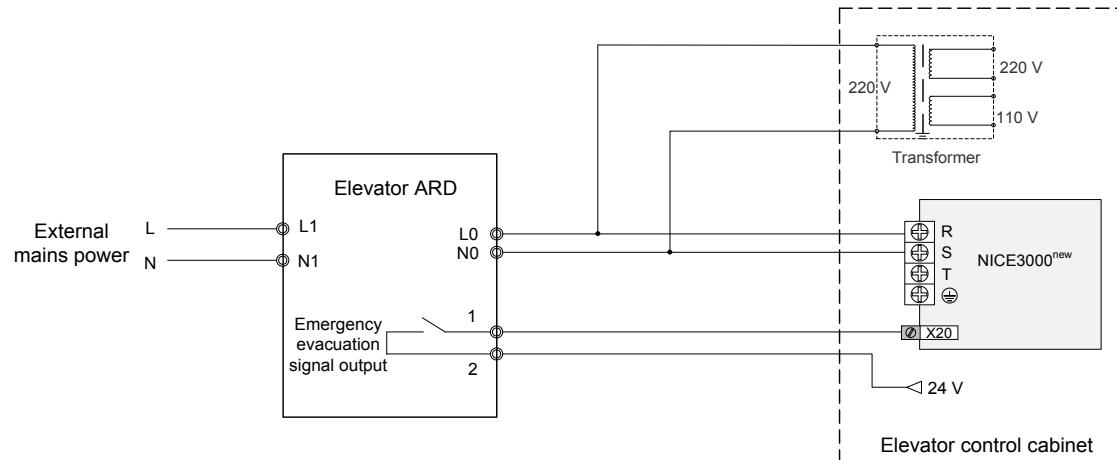


Figure 6-20 Wiring of single-phase (220 V) elevator ARD



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The parameter setting related to emergency evacuation by controller drive is described in the following table.

| Function Code | Parameter Name                                       | Value                            | Remarks   |
|---------------|--|----------------------------------|---|
| F8-10         | Emergency evacuation operation mode at power failure | 1: UPS                           | -   |
| F5-20 (X20)   | X20 function selection                               | 27 (Emergency evacuation signal) | Assume that X20 is used as the NO input of emergency evacuation signal. |

The parameter setting related to emergency evacuation by shorting stator braking is described in the following table.

| Function Code | Parameter Name                                       | Value                | Remarks |
|---------------|--|----------------------|---------|
| F8-10         | Emergency evacuation operation mode at power failure | 0: Motor not running | -       |

| Function Code | Parameter Name         | Value                            | Remarks   |
|---------------|------------------------|----------------------------------|---|
| F5-20 (X20)   | X20 function selection | 27 (Emergency evacuation signal) | Assume that X20 is used as the NO input of emergency evacuation signal. |



- Select the ARD with the nominal output power equal to or larger than the rated motor power.
- For the 380 V elevator ARD, only two phases are used for emergency evacuation output, and you need to ensure that wiring to the controller is correct; the output is single-phase 380 V, and you need to ensure that the transformer meets the requirements on the input side.

### 3. Other parameters related to emergency evacuation

| Function Code | Parameter Name  | Setting Range                |
|---------------|---|------------------------------|
| F3-22         | Acceleration rate at emergency evacuation             | 0.100–1.300 m/s <sup>2</sup> |
| F6-48         | Emergency evacuation switching speed                  | 0.010–0.630 m/s              |
| F6-49         | Evacuation parking floor                              | 0 to F6-00                   |
| F8-09         | Emergency evacuation operation speed at power failure | 0.05 m/s                     |

The detailed description of F6-45 is as follows.

| Bit   | Function Description   | Binary Setting |   |   |  | Remarks |   |   |
|-------|--|----------------|---|---|--|---------|---|---|
| Bit0  | Direction determine mode                                       | 0              | Automatically calculating the direction   | 0 | Load direction determining (based on load cell data or half-load signal) | 1       | Direction of nearest landing floor  | If the torque direction is automatically calculated, the no-load-cell function must be enabled, that is, F8-01 is set to 2. |
| Bit2  | Stop position  | 1              | Stop at the base floor  |   |  |         | -   |   |
|       |  | 0              | Stop at nearest landing floor   |   |  |         | -   |   |
| Bit4  | Startup compensation   | 1              | Startup torque compensation valid in emergency evacuation running   |   |  |         | When it is set that the torque direction is automatically calculated, automatic startup torque compensation is enabled. |   |
| Bit8  | Emergency evacuation running time protection                   | 1              | If the elevator does not arrive at the required floor after 50s emergency evacuation running time, E33 is reported. |   |  |         | This function is invalid when the function of switching over shorting stator braking mode to controller drive is used.  |   |
| Bit10 | Emergency buzzer output  | 1              | The buzzer output is active during UPS emergency evacuation running.  |   |  |         | -   |   |
| Bit12 | Shorting stator braking mode switched over to controller drive | 1              | Enable the function of switching over the shorting stator braking mode to controller drive.                         |   |  |         | -   |   |

| Bit   | Function Description   | Binary Setting             | Remarks   |
|-------|--|----------------------------|---|
| Bit13 | Mode of shorting stator braking mode switched over to controller drive | 1 Speed setting            | If the speed is still lower than the value set in F6-48 after the elevator is in shorting stator braking mode for 10s, the controller starts to drive the elevator. |
|       |  | 0 Time setting             | If the time of the shorting stator braking mode exceeds 50s, the controller starts to drive the elevator.   |
| Bit14 | Emergency evacuation exit mode   | 1 Exit at door close limit | -   |
|       |  | 0 Exit at door open limit  | -   |
| Bit15 | Shorting stator braking function                                       | 1 Enable this function.    | When this function is enabled, the setting of related function codes becomes effective.   |

### 6.2.3 Parallel/Group Control

The NICE3000<sup>new</sup> provides the function of elevator parallel or group control:

- Parallel control of 2 elevators implemented by directly using the CAN communication port
- Group control of multiple elevators with together use of the group control board

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#### ◆ Parallel Control

##### 1. Default parallel control scheme (CAN communication port CN3)

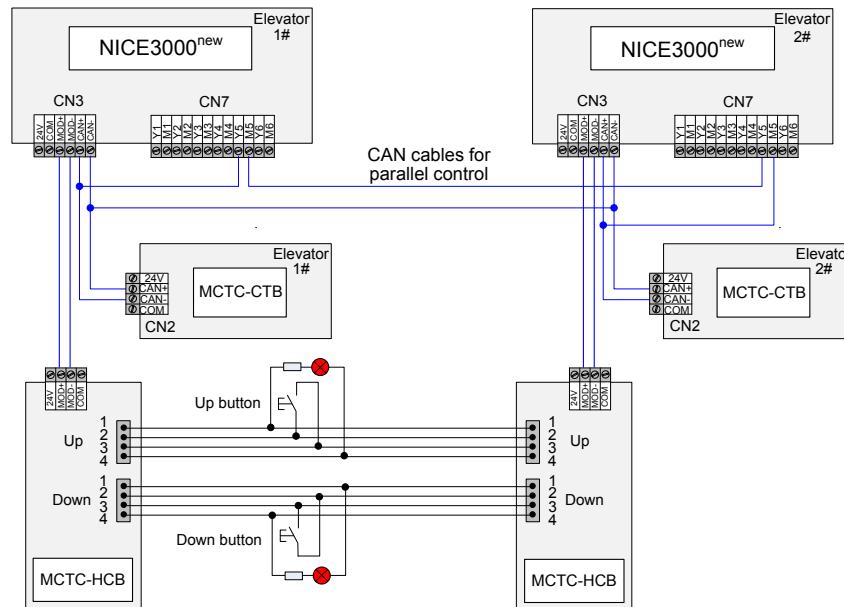
The following table describes the parameter setting of parallel control implemented at the CAN communication port CN3.

| Function Code | Parameter Name                             | Setting Range | Setting in Parallel Control             | Remarks                                       |
|---------------|--|---------------|---|---|
| F6-07         | Number of elevators in parallel/group mode | 1–8           | 2                                       |   |
| F6-08         | Elevator No.                               | 1–8           | Master elevator: 1<br>Slave elevator: 2 |   |
| F5-30         | Y5 function selection                      | -             | 14 (Controller healthy)                 | Assume that Y5 is used as the transfer relay. |

When the CAN communication port (CN3) is used to implement parallel control, you need to set the CTB addresses, as described in the following table.

| CTB                | Jumper Setting   | Description  |
|--------------------|--|--|
| CTB of elevator 1# |  J2 | Short J2 at the OFF position or do not connect it. Set the CTB as the master (address: 1). |
| CTB of elevator 2# |  J2 | Short J2 at the ON position or do not connect it. Set the CTB as the slave (address: 2).   |

Figure 6-21 Wiring of default parallel control scheme (CN3)



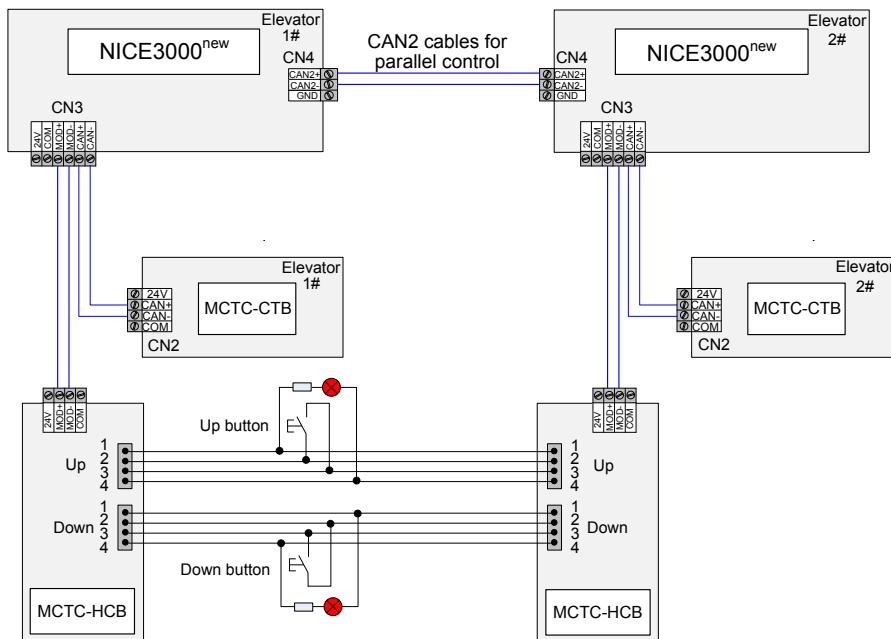
## 2. Alternative parallel control scheme (CAN2 communication port CN4)

The following table lists the parameter setting of parallel control implemented at the CAN2 communication port CN4.

| Function Code | Parameter Name                             | Setting Range | Setting in Parallel Control                           |   |
|---------------|--|---------------|---|---|
| F6-07         | Number of elevators in parallel/group mode | 1–8           | 2   | 6 |
| F6-08         | Elevator No.                               | 1–8           | Master elevator: 1<br>Slave elevator: 2               |   |
| F6-09         | Program control selection 2                | -             | Bit3 (Parallel/Group control implemented at CAN2) = 1 |   |

For this scheme, you need not set the CTB address.

Figure 6-22 Wiring of alternative parallel control scheme (CN4)



### 3. Use description of parallel control

- Definition of floors:

User floor: actual floor of the building

Physical floor: floor which either elevator stops at and provides service for or floor installed with the leveling plate.

- For the same physical floor, the leveling plate must be installed for both the elevators. Even if one elevator need not stop at a certain floor, the leveling plate must be installed at this floor for this elevator. You can set the service floors of this elevator so that it does not stop at this floor.
- The HCB addresses should be set according to physical floors. Parallel running can be implemented only when the HCB address set for one elevator is the same as that for the other elevator in terms of the same floor.
- The top floor (F6-00) and bottom floor (F6-01) of each elevator should be set based on the corresponding physical floors of this elevator.

Example:

Assume that there are two elevators in parallel mode:

Elevator 1# has one underground user floor and four overground user floors, but stops only at floor B1, floor 1, floor 2, and floor 3.

Elevator 2# has four overground user floors ,but stops only at floor 1, floor 3, and floor 4.

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Figure 6-23 Floor diagram of two elevators in parallel control

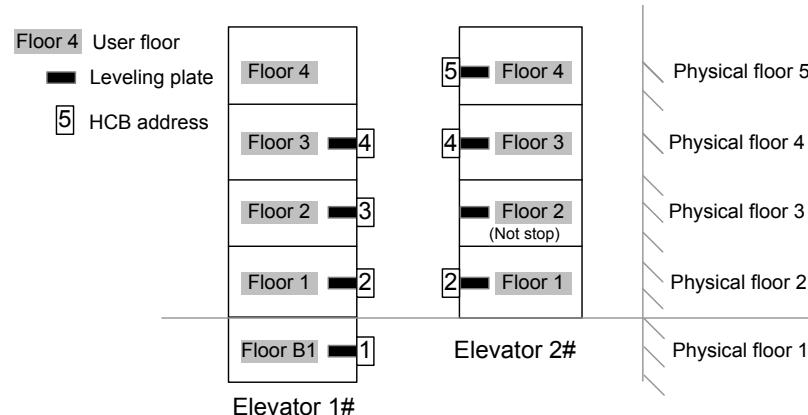


Table 6-10 Parameter setting and HCB addresses of two elevators

|                         | Elevator 1     |              |              | Elevator 2  |              |
|-------------------------|----------------|--------------|--------------|---|--------------|
| Actual floor            | Physical floor | HCB address  | HCB display  | HCB address   | HCB display  |
| B1                      | 1              | 1            | FE-01 = 1101 |   |              |
| 1                       | 2              | 2            | FE-02 = 1901 | 2   | FE-02 = 1901 |
| 2                       | 3              | 3            | FE-03 = 1902 | Non-stop floor, no hall call, but leveling plate required | FE-03 = 1902 |
| 3                       | 4              | 4            | FE-04 = 1903 | 4   | FE-04 = 1903 |
| 4                       | 5              | No hall call | No hall call | 5   | FE-05 = 1904 |
| Bottom floor<br>(F6-01) |                | 1            |              | 2   |              |
| Top floor (F6-00)       |                | 4            |              | 5   |              |
| Service floor (F6-05)   |                | 65535        |              | 65531 (not stop at physical floor 3)                      |              |

## ◆ Group Control

A GCB (MCTC-GCB-A) is additionally required to implement group control of more than two elevators.

- A single GCB supports group control of a maximum of 4 elevators.
- If group control of more than 4 elevators is required, two GCBs need to be installed. This scheme is customized. For details, consult us.

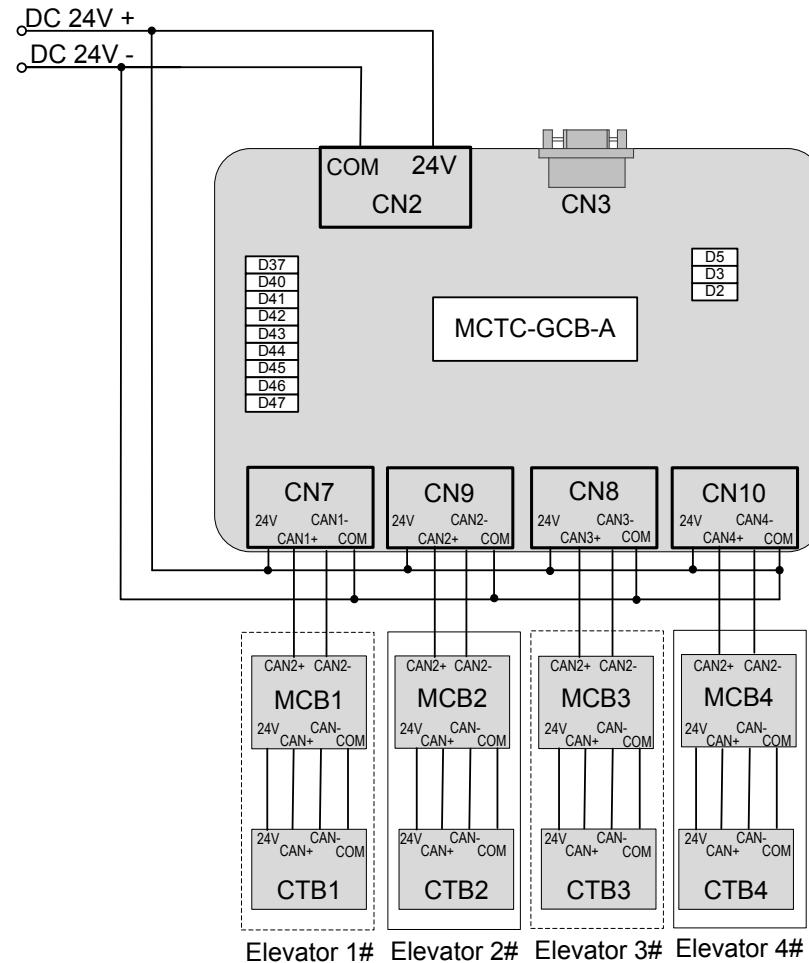
6

The parameter setting related to group control is described in the following table.

| Function Code | Parameter Name                             | Setting Range | Setting in Group Control   | Remarks   |
|---------------|--|---------------|--|---|
| F6-07         | Number of elevators in parallel/group mode | 1–8           | 1–8  | Set the value as the actual number of elevators in group control.   |
| F6-08         | Elevator No.                               | 1–8           | 1–8  | Value "1": elevator 1#<br>Value "2": elevator 2#<br>By analog.  |
| F6-09         | Program control selection 2                | -             | Bit3 = 1: Parallel/group control implemented at CAN2<br>Bit4: Group control in compatibility with NICE3000 | Set Bit3 to 1 when the CAN2 communication port CN4 is used for parallel/group control.<br>Set Bit4 to 1 when the NICE3000 is involved in group control. |

You need not set the CTB address for group control.

Figure 6-24 Wiring of group control



6

For more details on the MCTC-GCB, see the description in section 4.4.4.

#### 6.2.4 Opposite Door Control

The NICE3000<sup>new</sup> supports four opposite door control modes: mode 1, mode 2, mode 3, and mode 4, as described in the following table.

Table 6-11 Opposite door control modes

| Type   | Door Control Mode                              | Description  |
|--------|--|--|
| Mode 1 | Simultaneous control                           | The front door and back door acts simultaneously upon arrival for hall calls and car calls.  |
| Mode 2 | Hall call independent, car call simultaneous   | Hall call: The corresponding door opens upon arrival for hall calls from this door.<br>Car call: The front door and back door act simultaneously upon arrival for car calls.   |
| Mode 3 | Hall call independent, car call manual control | Hall call: The corresponding door opens upon arrival for hall calls from this door.<br>Car call: Upon arrival for car calls, the door to open is selected between the front door and back door by using the door switchover switch. There are two door open states for car call: only front door open and only back door open. |
| Mode 4 | Hall call independent, car call independent    | Hall call: The corresponding door opens upon arrival for hall calls from this door.<br>Car call: The corresponding door opens upon arrival for car calls from this door.   |

These opposite door control modes can be implemented by using two methods.

## ◆ Recommended Method

### 1. Method description

Table 6-12 Setting of recommended opposite door control method

| Type   | Door Control Mode                              | Parameter Setting           |  | Service Floor | HCB Address Setting                 | Operation Box CCB Wiring                              |
|--------|--|-----------------------------|--|---------------|-------------------------------------|---|
|        |  | Mode Selection              | Other Parameters                       |               |                                     |   |
| Mode 1 | Simultaneous control                           |                             | Fb-00 = 2,<br>FC-04 = 0<br>(N > F6-00) |               | 20                                  |   |
| Mode 2 | Hall call independent, car call simultaneous   | FC-04 = 1                   | Same as mode 1                         | 20            | HCB address of front door: 1~20     | The CCB of front door is connected to CN7 on the CTB. |
| Mode 3 | Hall call independent, car call manual control | FC-04 = 2<br>F6-40 Bit4 = 1 | Same as mode 1                         | 20            | HCB address of back door: N to N+20 | The CCB of back door is connected to CN8 on the CTB.  |
| Mode 4 | Hall call independent, car call independent    | FC-04 = 3                   | Same as mode 1                         | 20            |                                     |   |

In mode 3, the car door to open is controlled as follows:

- Control by button

Connect the button to JP16 on the CCB, and set F6-40 Bit2 to 1. When the button indicator is steady ON, only the front door opens; when the button indicator is steady OFF, only the back door opens

- Control by switch

Connect the switch to JP20 on the CCB, and set F6-40 Bit15 to 1. When JP20 is ON, only the front door opens; when JP20 is OFF, only the back door opens.

6

### 2. CCB wiring

For modes 1, 2, and 3, either a single operation box or double operation boxes are supported. The CCB wiring is shown in the following figures.

Figure 6-25 CCB wiring of single operation box

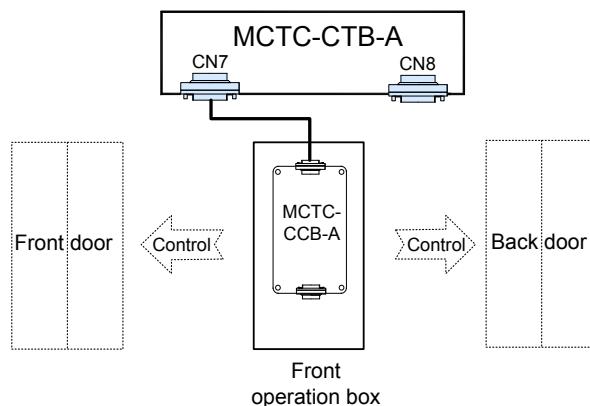
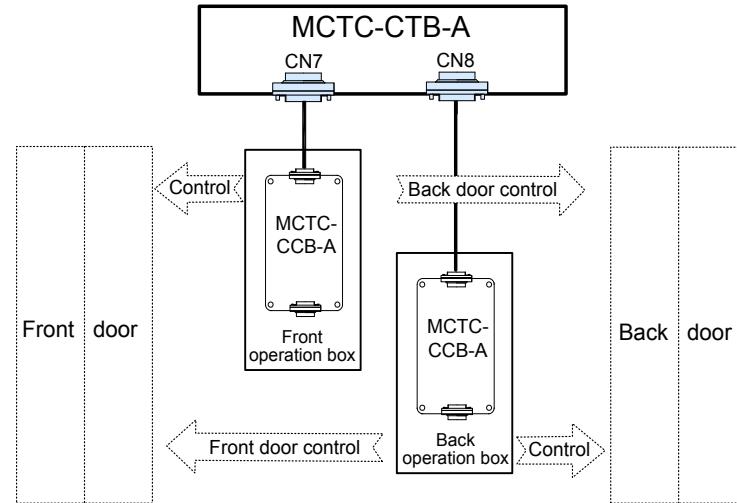
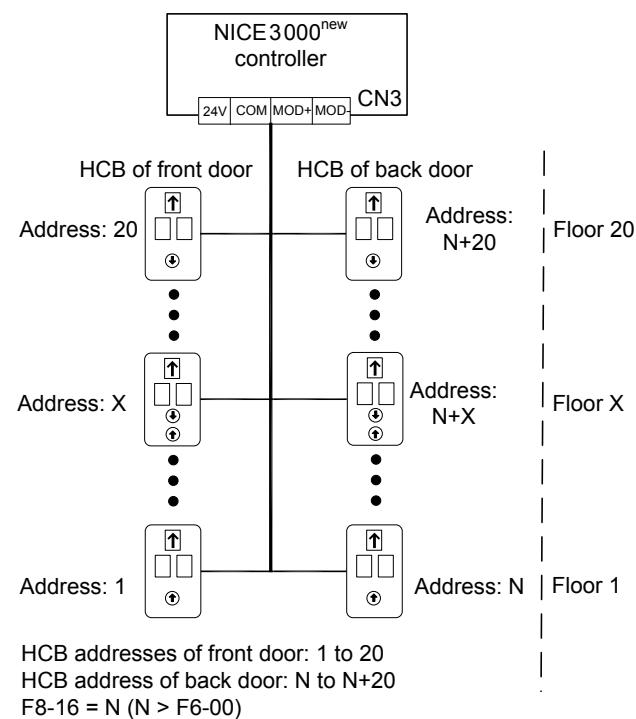


Figure 6-26 CCB wiring of double operation boxes



### 3. HCB setting

Figure 6-27 HCB setting diagram



## ◆ Supplementary Method (Old Method of NICE3000)

This method is the old one used in the NICE3000. The NICE3000<sup>new</sup> is compatible with this old method.

### 1. Method description

Table 6-13 Parameter setting of old opposite door control method

| Type   | Door Control Mode                              | Parameter Setting           |                               | Service Floor | HCB Address Setting             | Operation Box CCB Wiring   |
|--------|--|-----------------------------|-------------------------------|---------------|---------------------------------|--|
|        |  | Mode Selection              | Other Parameters              |               |                                 |  |
| Mode 1 | Simultaneous control                           | FC-04 = 0                   | Fb-00 = 2,<br>FE-33 Bit15 = 1 | 15            |                                 | The CCB of front door is connected to CN7 on the CTB.                  |
| Mode 2 | Hall call independent, car call simultaneous   | FC-04 = 1                   | Same as mode 1                | 15            | HCB address of front door: 1-15 | The CCB of back door is connected to CN8 on the CTB.                   |
| Mode 3 | Hall call independent, car call manual control | FC-04 = 2<br>F6-40 Bit4 = 1 | Same as mode 1                | 15            | HCB address of back door: 17-31 | The CCB of front door is connected to CN7 on the CTB.                  |
| Mode 4 | Hall call independent, car call independent    | FC-04 = 3                   | Same as mode 1                | 15            |                                 | The CCB of back door is connected to the CCB of front door in cascade. |

In mode 3, the car door to open is selected by the control switch in the car. The control switch is connected to JP16 on the CCB. When JP16 is ON, only the front door opens; when JP16 is OFF, only the back door opens.

6

### 2. CCB wiring

The following figures show the CCB wiring of modes 1, 2, and 3.

Figure 6-28 CCB wiring of single operation box (old method)

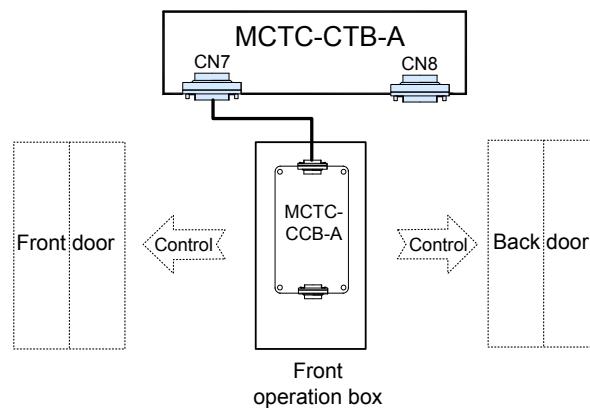
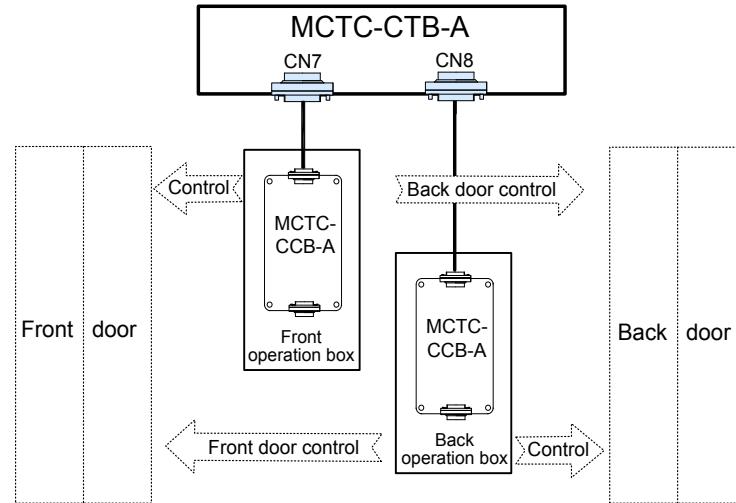
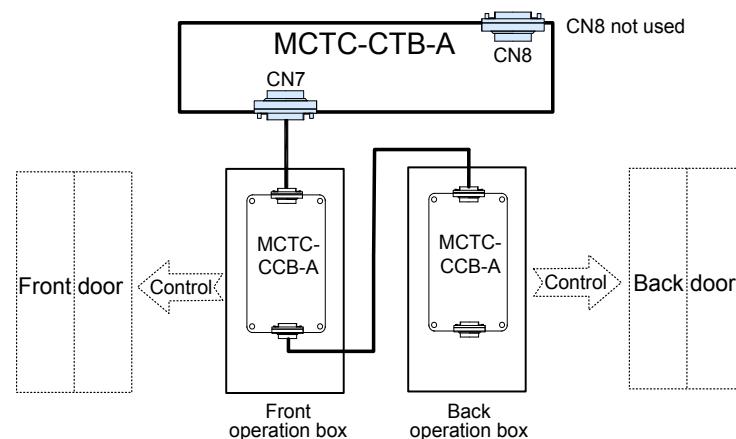


Figure 6-29 CCB wiring of double operation boxes (old method)



The following figure shows the CCB wiring of mode 4.

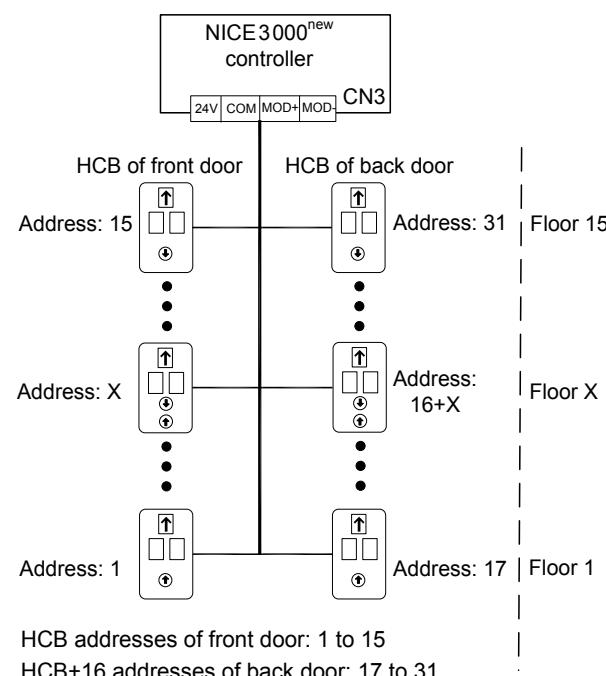
Figure 6-30 CCB wiring of mode 4 (old method)



6

### 3. HCB setting

Figure 6-31 HCB setting of 15-floor opposite door control (old method)



# 7

## Function Code Table

---

|                                |     |
|--------------------------------|-----|
| 7.1 Brief Introduction .....   | 164 |
| 7.2 Function Code Groups ..... | 164 |
| 7.3 Function Code Table.....   | 165 |

## Chapter 7 Function Code Table

### 7.1 Brief Introduction

- There are a total of 18 function code groups, each of which includes several function codes. The function codes adopt the three-level menu. The function code group number is Level-I menu; the function code number is Level-II menu; the function code setting is Level-III menu.
- The meaning of each column in the function code table is as follows:

| Item           | Definition  |
|----------------|---|
| Function code  | Indicates the function code number.   |
| Parameter name | Indicates the parameter name of the function code.  |
| Setting range  | Indicates the setting range of the parameter.   |
| Default        | Indicates the default setting of the parameter at factory.                                |
| Unit           | Indicates the measurement unit of the parameter.  |
| Property       | Indicates whether the parameter can be modified (including the modification conditions).  |
| Page           | Indicates the page that provides detailed description of this function code in Chapter 8. |

The modification property of the parameters includes three types, described as follows:

"☆": The parameter can be modified when the controller is in either stop or running state.

"★": The parameter cannot be modified when the controller is in the running state.

7

"●": The parameter is the actually measured value and cannot be modified.

The system automatically restricts the modification property of all parameters to prevent mal-function.

### 7.2 Function Code Groups

On the operation panel, press  and then  or 

|    |                              |    |                                |
|----|------------------------------|----|--------------------------------|
| F0 | Basic parameters             | F9 | Time parameters                |
| F1 | Motor parameters             | FA | Keypad setting parameters      |
| F2 | Vector control parameters    | Fb | Door function parameters       |
| F3 | Running control parameters   | FC | Protection function parameters |
| F4 | Floor parameters             | Fd | Communication parameters       |
| F5 | Terminal function parameters | FE | Elevator function parameters   |
| F6 | Basic elevator parameters    | FF | Factory parameters             |
| F7 | Test function parameters     | FP | User parameters                |
| F8 | Enhanced function parameters | Fr | Leveling adjustment parameters |

## 7.3 Function Code Table

| Function Code              | Parameter Name                                 | Setting Range  | Default         | Unit       | Property | Page |
|----------------------------|--|--|-----------------|------------|----------|------|
| Group F0: Basic parameters |  |  |                 |            |          |      |
| F0-00                      | Control mode                                   | 0: Sensorless vector control (SVC)<br>1: Closed-loop vector control (CLVC)<br>2: Voltage/Frequency (V/F) control | 1               | -          | ★        | 192  |
| F0-01                      | Command source selection                       | 0: Operation panel control<br>1: Distance control  | 1               | -          | ★        | 192  |
| F0-02                      | Running speed under operation panel control    | 0.050 to F0-04   | 0.050           | m/s        | ☆        | 193  |
| F0-03                      | Maximum running speed                          | 0.250 to F0-04   | 1.600           | m/s        | ★        | 193  |
| F0-04                      | Rated elevator speed                           | 0.250–4.000  | 1.600           | m/s        | ★        | 193  |
| F0-05                      | Rated elevator load                            | 300–9999   | 1000            | kg         | ★        | 194  |
| F0-06                      | Maximum frequency                              | 20.00–99.00  | 50.00           | Hz         | ★        | 194  |
| F0-07                      | Carrier frequency                              | 0.5–16.0   | 6.0             | kHz        | ★        | 194  |
| Group F1: Motor parameters |  |  |                 |            |          |      |
| F1-00                      | Encoder type                                   | 0: SIN/COS encoder<br>1: UVW encoder<br>2: ABZ incremental encoder<br>3: ECN413/1313 absolute encoder            | 0               | -          | ★        | 195  |
| F1-01                      | Rated motor power                              | 0.7–75.0   | Model dependent | kW         | ★        | 195  |
| F1-02                      | Rated motor voltage                            | 0–600  | Model dependent | V          | ★        | 195  |
| F1-03                      | Rated motor current                            | 0.00–655.00  | Model dependent | A          | ★        | 195  |
| F1-04                      | Rated motor frequency                          | 0.00–99.00   | Model dependent | Hz         | ★        | 195  |
| F1-05                      | Rated motor speed                              | 0–3000   | Model dependent | RPM        | ★        | 195  |
| F1-06                      | Encoder initial angle (synchronous motor)      | 0.0–359.9  | 0               | Degree (°) | ★        | 196  |
| F1-07                      | Encoder angle at power-off (synchronous motor) | 0.0–359.9  | 0               | Degree (°) | ★        | 196  |
| F1-08                      | Synchronous motor wiring mode                  | 0–15   | 0               | -          | ★        | 196  |

| Function Code | Parameter Name                           | Setting Range   | Default                                       | Unit | Property | Page |     |
|---------------|--|---|---|------|----------|------|-----|
| F1-09         | Current filter time (synchronous motor)  | 0–3   | 0   | -    | ★        | 197  |     |
| F1-10         | Encoder verification selection           | 0–65535   | 0   | -    | ★        | 195  |     |
| F1-11         | Auto-tuning mode                         | 0: No operation<br>1: With-load auto-tuning<br>2: No-load auto-tuning<br>3: Shaft auto-tuning | 0   | -    | ★        | 195  |     |
| F1-12         | Encoder pulses per revolution            | 0–10000   | 2048  | PPR  | ★        | 195  |     |
| F1-13         | Encoder wire-breaking detection time     | 0–10.0  | 1.0   | s    | ★        | 197  |     |
| F1-14         | Stator resistance (asynchronous motor)   | 0.000–30.000  | Model dependent                               | Ω    | ★        | 196  |     |
| F1-15         | Rotor resistance (asynchronous motor)    | 0.000–30.000  | Model dependent                               | Ω    | ★        | 196  |     |
| F1-16         | Leakage inductance (asynchronous motor)  | 0.00–300.00   | Model dependent                               | mH   | ★        | 196  |     |
| F1-17         | Mutual inductance (asynchronous motor)   | 0.1–3000.0  | Model dependent                               | mH   | ★        | 196  |     |
| F1-18         | Magnetizing current (asynchronous motor) | 0.01–300.00   | Model dependent                               | A    | ★        | 196  |     |
| 7             | F1-19                                    | Shaft Q inductance (torque)   | 0.00–650.00                                   | 3.00 | mH       | ★    | 196 |
|               | F1-20                                    | Shaft D inductance (excitation)   | 0.00–650.00                                   | 3.00 | mH       | ★    | 196 |
|               | F1-21                                    | Back EMF  | 0–65535                                       | 0    | -        | ★    | 196 |
|               | F1-25                                    | Motor type  | 0: Asynchronous motor<br>1: Synchronous motor | 1    | -        | ★    | 195 |
|               | Group F2: Vector control parameters      |   |   |      |          |      |     |
| F2-00         | Speed loop proportional gain Kp1         | 0–100   | 40  | -    | ★        | 197  |     |
| F2-01         | Speed loop integral time Ti1             | 0.01–10.00  | 0.60  | s    | ★        | 197  |     |
| F2-02         | Switchover frequency 1                   | 0.00 to F2-05   | 2.00  | Hz   | ★        | 197  |     |
| F2-03         | Speed loop proportional gain Kp2         | 0–100   | 35  | -    | ★        | 197  |     |
| F2-04         | Speed loop integral time Tp2             | 0.01–10.00  | 0.80  | s    | ★        | 197  |     |
| F2-05         | Switchover frequency 2                   | F2-02 to F0-06  | 5.00  | Hz   | ★        | 197  |     |
| F2-06         | Current loop Kp1 (torque)                | 10–500  | 60  | -    | ★        | 198  |     |

| Function Code                        | Parameter Name                 | Setting Range                                   | Default | Unit             | Property | Page |
|--------------------------------------|--------------------------------|---|---------|------------------|----------|------|
| F2-07                                | Current loop Kp1 (torque)      | 10–500  | 30      | -                | ★        | 198  |
| F2-08                                | Torque upper limit             | 0.0–200.0                                       | 150.0   | %                | ★        | 199  |
| F2-10                                | Elevator running direction     | 0: Direction unchanged<br>1: Direction reversed | 0       | -                | ★        | 199  |
| F2-11                                | Zero servo current coefficient | 0.20–50.0                                       | 15      | -                | ★        | 198  |
| F2-12                                | Zero servo speed loop Kp       | 0.00–2.00                                       | 0.5     | -                | ★        | 198  |
| F2-13                                | Zero servo speed loop Ki       | 0.00–2.00                                       | 0.6     | -                | ★        | 198  |
| F2-16                                | Torque acceleration time       | 1–500   | 1       | ms               | ★        | 198  |
| F2-17                                | Torque deceleration time       | 1–500   | 350     | ms               | ★        | 198  |
| F2-18                                | Startup acceleration time      | 0.000–1.500                                     | 0.000   | s                | ★        | 199  |
| Group F3: Running control parameters |                                |   |         |                  |          |      |
| F3-00                                | Startup speed                  | 0.000–0.030                                     | 0.000   | m/s              | ★        | 199  |
| F3-01                                | Startup holding time           | 0.000–0.500                                     | 0.000   | s                | ★        | 199  |
| F3-02                                | Acceleration rate              | 0.200–1.500                                     | 0.600   | m/s <sup>2</sup> | ★        | 199  |
| F3-03                                | Acceleration start jerk time   | 0.300–4.000                                     | 2.500   | s                | ★        | 199  |
| F3-04                                | Acceleration end jerk time     | 0.300–4.000                                     | 2.500   | s                | ★        | 199  |
| F3-05                                | Deceleration rate              | 0.200–1.500                                     | 0.600   | m/s <sup>2</sup> | ★        | 199  |
| F3-06                                | Deceleration end jerk time     | 0.300–4.000                                     | 2.500   | s                | ★        | 199  |
| F3-07                                | Deceleration start jerk time   | 0.300–4.000                                     | 2.500   | s                | ★        | 199  |
| F3-08                                | Special deceleration rate      | 0.200–1.500                                     | 0.900   | m/s <sup>2</sup> | ★        | 202  |
| F3-09                                | Pre-deceleration distance      | 0–90.0  | 0.0     | mm               | ★        | 199  |
| F3-10                                | Re-leveling speed              | 0.000–0.080                                     | 0.040   | m/s              | ★        | 193  |
| F3-11                                | Inspection speed               | 0.100–0.630                                     | 0.250   | m/s              | ★        | 193  |
| F3-12                                | Position of up slow-down 1     | 0.000–300.00                                    | 0.00    | m                | ★        | 202  |
| F3-13                                | Position of down slow-down 1   | 0.000–300.00                                    | 0.00    | m                | ★        | 202  |
| F3-14                                | Position of up slow-down 2     | 0.000–300.00                                    | 0.00    | m                | ★        | 202  |
| F3-15                                | Position of down slow-down 2   | 0.000–300.00                                    | 0.00    | m                | ★        | 202  |

| Function Code              | Parameter Name                            | Setting Range             | Default | Unit             | Property | Page |
|----------------------------|---|---------------------------|---------|------------------|----------|------|
| F3-16                      | Position of up slow-down 3                | 0.000–300.00              | 0.00    | m                | ★        | 202  |
| F3-17                      | Position of down slow-down 3              | 0.000–300.00              | 0.00    | m                | ★        | 202  |
| F3-18                      | Zero-speed control time at startup        | 0.000–1.000               | 0.200   | s                | ★        | 201  |
| F3-19                      | Brake release delay                       | 0.000–2.000               | 0.600   | s                | ★        | 201  |
| F3-20                      | Zero-speed control time at end            | 0.000–1.000               | 0.300   | s                | ★        | 201  |
| F3-21                      | Low-speed re-leveling speed               | 0.080 to F3-11            | 0.100   | m/s              | ★        | 193  |
| F3-22                      | Acceleration rate at emergency evacuation | 0.100–1.300               | 0.100   | m/s <sup>2</sup> | ★        | 219  |
| F3-24                      | Slip experiment function                  | 0: Disabled<br>1: Enabled | 0       | -                | ★        | 202  |
| Group F4: Floor parameters |   |                           |         |                  |          |      |
| F4-00                      | Leveling adjustment                       | 0–60                      | 30      | mm               | ★        | 252  |
| F4-01                      | Current floor                             | F6-01 to F6-00            | 1       | -                | ★        | 202  |
| F4-02                      | High byte of current floor position       | 0–65535                   | 1       | Pulses           | ●        | 202  |
| F4-03                      | Low byte of current floor position        | 0–65535                   | 34464   | Pulses           | ●        | 202  |
| F4-04                      | Length 1 of leveling plate                | 0–65535                   | 0       | Pulses           | ★        | 203  |
| F4-05                      | Length 2 of leveling plate                | 0–65535                   | 0       | Pulses           | ★        | 203  |
| F4-06                      | High byte of floor height 1               | 0–65535                   | 0       | Pulses           | ★        | 203  |
| F4-07                      | Low byte of floor height 1                | 0–65535                   | 0       | Pulses           | ★        | 203  |
| F4-08                      | High byte of floor height 2               | 0–65535                   | 0       | Pulses           | ★        | 203  |
| F4-09                      | Low byte of floor height 2                | 0–65535                   | 0       | Pulses           | ★        | 203  |
| F4-10                      | High byte of floor height 3               | 0–65535                   | 0       | Pulses           | ★        | 203  |
| F4-11                      | Low byte of floor height 3                | 0–65535                   | 0       | Pulses           | ★        | 203  |
| F4-12                      | High byte of floor height 4               | 0–65535                   | 0       | Pulses           | ★        | 203  |
| F4-13                      | Low byte of floor height 4                | 0–65535                   | 0       | Pulses           | ★        | 203  |
| F4-14                      | High byte of floor height 5               | 0–65535                   | 0       | Pulses           | ★        |      |

| Function Code                          | Parameter Name                      | Setting Range | Default | Unit   | Property | Page |
|--|-------------------------------------|---------------|---------|--------|----------|------|
| F4-15                                  | Low byte of floor height 5          | 0–65535       | 0       | Pulses | ★        | 203  |
| F4-16                                  | High byte of floor height 6         | 0–65535       | 0       | Pulses | ★        | 203  |
| F4-17                                  | Low byte of floor height 6          | 0–65535       | 0       | Pulses | ★        | 203  |
| F4-18                                  | High byte of floor height 7         | 0–65535       | 0       | Pulses | ★        | 203  |
| F4-19                                  | Low byte of floor height 7          | 0–65535       | 0       | Pulses | ★        | 203  |
| F4-20                                  | High byte of floor height 8         | 0–65535       | 0       | Pulses | ★        | 203  |
| F4-21                                  | Low byte of floor height 8          | 0–65535       | 0       | Pulses | ★        | 203  |
| F4-22                                  | High byte of floor height 9         | 0–65535       | 0       | Pulses | ★        | 203  |
| F4-23                                  | Low byte of floor height 9          | 0–65535       | 0       | Pulses | ★        | 203  |
| F4-24                                  | High byte of floor height 10        | 0–65535       | 0       | Pulses | ★        | 203  |
| F4-25                                  | Low byte of floor height 10         | 0–65535       | 0       | Pulses | ★        | 203  |
| Floor height 11 to floor height 37     |                                     |               |         |        |          |      |
| F4-80                                  | High byte of floor height 38        | 0–65535       | 0       | Pulses | ★        | 203  |
| F4-81                                  | Low byte of floor height 38         | 0–65535       | 0       | Pulses | ★        | 203  |
| F4-82                                  | High byte of floor height 39        | 0–65535       | 0       | Pulses | ★        | 203  |
| F4-83                                  | Low byte of floor height 39         | 0–65535       | 0       | Pulses | ★        | 203  |
| Group F5: Terminal function parameters |                                     |               |         |        |          |      |
| F5-00                                  | Attendant/Automatic switchover time | 3–200         | 3       | s      | ★        | 218  |

| Function Code | Parameter Name              | Setting Range   | Default | Unit | Property | Page |
|---------------|-----------------------------|---|---------|------|----------|------|
| F5-01         | X1 function selection       | 01/33: Up leveling signal NO/NC<br>03/35: Door zone signal NO/NC<br>02/34: Down leveling signal NO/NC | 33      | -    | ★        | 204  |
| F5-02         | X2 function selection       | 04/36: Safety circuit feedback NO/NC<br>05/37: Door lock circuit feedback NO/NC                       | 35      | -    | ★        | 204  |
| F5-03         | X3 function selection       | 06/38: RUN contactor feedback NO/NC<br>07/39: Brake contactor feedback NO/NC                          | 34      | -    | ★        | 204  |
| F5-04         | X4 function selection       | 22/54: Shorting door lock circuit contactor feedback NO/NC<br>08/40: Inspection signal NO/NC          | 4       | -    | ★        | 204  |
| F5-05         | X5 function selection       | 09/41: Inspection up signal NO/NC<br>10/42: Inspection down signal NO/NC                              | 5       | -    | ★        | 204  |
| F5-06         | X6 function selection       | 12/44: Up limit signal NO/NC<br>13/45: Down limit signal NO/NC<br>14/46: Overload signal NO/NC        | 38      | -    | ★        | 204  |
| 7             | F5-07 X7 function selection | 15/47: Full-load signal NO/NC<br>16/48: Up slow-down 1 signal NO/NC                                   | 39      | -    | ★        | 204  |
| F5-08         | X8 function selection       | 17/49: Down slow-down 1 signal NO/NC<br>18/50: Up slow-down 2 signal NO/NC                            | 22      | -    | ★        | 204  |
| F5-09         | X9 function selection       | 19/51: Down slow-down 2 signal NO/NC<br>Others:   | 40      | -    | ★        | 204  |
| F5-10         | X10 function selection      | 00: Invalid<br>11/43: Fire emergency signal NO/NC   | 09      | -    | ★        | 204  |
| F5-11         | X11 function selection      | 20/52: Up slow-down 3 signal NO/NC<br>21/53: Down slow-down 3 signal NO/NC                            | 10      | -    | ★        | 204  |
| F5-12         | X12 function selection      | 23/55: Firefighter running signal NO/NC   | 44      | -    | ★        | 204  |

(To be continued)

| Function Code | Parameter Name                  | Setting Range  | Default | Unit | Property | Page |
|---------------|---------------------------------|--|---------|------|----------|------|
| F5-13         | X13 function selection          | 24/56: Door machine 1 light curtain signal NO/NC<br>25/57: Door machine 2 light curtain signal NO/NC | 45      | -    | ★        | 204  |
| F5-14         | X14 function selection          | 26/58: Brake travel switch 1 NO/NC   | 48      | -    | ★        | 204  |
| F5-15         | X15 function selection          | 27/59: Emergency evacuation signal NO/NC<br>28/60: Elevator lock signal NO/NC                        | 49      | -    | ★        | 204  |
| F5-16         | X16 function selection          | 29/61: Safety circuit 2 feedback NO/NC<br>30/62: Shorting PMSM stator feedback NO/NC                 | 50      | -    | ★        | 204  |
| F5-17         | X17 function selection          | 31/63: Door lock circuit 2 feedback NO/NC<br>32/64: Reserved   | 51      | -    | ★        | 204  |
| F5-18         | X18 function selection          | 65/97: Door machine 1 safety edge signal NO/NC   | 00      | -    | ★        | 204  |
| F5-19         | X19 function selection          | 66/98: Door machine 2 safety edge signal NO/NC<br>67/99: Motor overheat signal NO/NC                 | 00      | -    | ★        | 204  |
| F5-20         | X20 function selection          | 68/100: Earthquake signal NO/NC<br>69/101: Back door forbidden signal NO/NC                          | 00      | -    | ★        | 204  |
| F5-21         | X21 function selection          | 70/102: Light-load signal NO/NC<br>71/103: Half-load signal NO/NC                                    | 00      | -    | ★        | 204  |
| F5-22         | X22 function selection          | 72/104: Fire emergency floor switchover signal NO/NC<br>76/108: Door 1 open input NO/NC              | 00      | -    | ★        | 204  |
| F5-23         | X23 function selection          | 77/109: Door 2 open input NO/NC<br>78/110: Brake travel switch 2 input NO/NC                         | 00      | -    | ★        | 204  |
| F5-24         | X24 function selection<br>(End) |  | 00      | -    | ★        | 204  |
| F5-25         | CTB input type                  | 0~511  | 320     | -    | ★        | 209  |

| Function Code | Parameter Name              | Setting Range   | Default | Unit | Property | Page |
|---------------|-----------------------------|---|---------|------|----------|------|
| F5-26         | Y1 function selection       | 01: RUN contactor control<br>02: Brake contactor control  | 1       | -    | ★        | 207  |
| F5-27         | Y2 function selection       | 03: Shorting door lock circuit contactor control  | 2       | -    | ★        | 207  |
| F5-28         | Y3 function selection       | 04: Fire emergency floor arrival feedback   | 3       | -    | ★        | 207  |
| F5-29         | Y4 function selection       | Others:<br>00: Invalid  | 4       | -    | ★        | 207  |
| F5-30         | Y5 function selection       | 05: Door 1 open<br>06: Door 1 close<br>07: Door 2 open<br>08: Door 2 close<br>09: Brake and RUN contactors healthy<br>10: Fault state<br>11: Running monitor<br>12: Shorting PMSM stator contactor<br>13: Emergency evacuation automatic switchover<br>14: System healthy | 0       | -    | ★        | 207  |
| F5-31         | Y6 function selection       | 15: Emergency buzzer control<br>16: Higher-voltage startup of brake<br>17: Elevator running in up direction<br>18: Lamp/Fan running<br>19: Medical sterilization<br>20: Non-door zone stop<br>21: Electric lock<br>22: Non-service state                                  | 0       | -    | ★        | 207  |
| F5-32         | Communication state display | -   | -       | -    | ●        | 209  |

| Function Code                       | Parameter Name                             | Setting Range  | Default | Unit | Property | Page |
|-------------------------------------|--|--|---------|------|----------|------|
| F5-33                               | Terminal program control                   | Bit3: Elevator fire emergency requirement for Hong Kong<br>Bit4: Arrival gong disabled at night<br>Bit6: Door lock disconnected at inspection switched over to normal running<br>Bit7: Fault code not displayed on the keypad<br>Bit8: Door open command cancelled immediately at door open limit<br>Bit9: Car stop and zero-speed torque holding at abnormal brake feedback | 0       | -    | ★        | 256  |
| F5-34                               | Terminal state display                     | Monitoring of I/O terminals on MCB   | -       | -    | ●        | 213  |
| F5-35                               | Terminal state display                     | Monitoring of I/O terminals on CTB, CCB and HCB  | -       | -    | ●        | 213  |
| F5-36                               | Load cell input selection                  | 0: MCB digital input   |         |      |          |      |
|                                     |  | 1: CTB digital input   | 1       | -    | ★        | 209  |
|                                     |  | 2: CTB analog input  |         |      |          |      |
|                                     |  | 3: MCB analog input  |         |      |          |      |
| F5-37                               | X25 function selection                     | 0: Invalid   | 0       | -    | ★        | 207  |
| F5-38                               | X26 function selection                     | 4: Safety circuit signal   | 0       | -    | ★        | 207  |
| F5-39                               | X27 function selection                     | 5: Door lock circuit signal  | 0       | -    | ★        | 207  |
| Group F6: Basic elevator parameters |  |  |         |      |          |      |
| F6-00                               | Top floor of the elevator                  | F6-01 to 40  | 9       | -    | ★        | 214  |
| F6-01                               | Bottom floor of the elevator               | 1 to F6-00   | 1       | -    | ★        | 214  |
| F6-02                               | Parking floor                              | F6-01 to F6-00   | 1       | -    | ★        | 217  |
| F6-03                               | Fire emergency floor                       | F6-01 to F6-00   | 1       | -    | ★        | 221  |
| F6-04                               | Elevator lock floor                        | F6-01 to F6-00   | 1       | -    | ★        | 223  |
| F6-05                               | Service floors 1                           | 0-65535  | 65535   | -    | ★        | 214  |
| F6-06                               | Service floors 2                           | 0-65535  | 65535   | -    | ★        | 214  |
| F6-07                               | Number of elevators in parallel/group mode | 1-8  | 1       | -    | ★        | 217  |
| F6-08                               | Elevator No.                               | 1-8  | 1       | -    | ★        | 217  |

| Function Code | Parameter Name                            | Setting Range  | Default | Unit  | Property | Page |
|---------------|---|--|---------|-------|----------|------|
| F6-09         | Elevator program control                  | <p>Bit0: Dispersed waiting</p> <p>Bit3: Parallel/Group control implemented at CAN2</p> <p>Bit4: Group control in compatibility with NICE3000</p> <p>Bit6: Clear floor number and display direction in advance</p> <p>Bit8: Unidirectional hall call (single hall call button)</p> <p>Bit 9: Not detecting analog wire breaking</p> <p>Bit10: Err30 judgment at re-leveling cancellation</p> <p>Bit14: Time interval detection of safety circuit 2 and door lock circuit 2</p>  | 0       | -     | ★        | 217  |
| F6-10         | Leveling sensor filter time               | 10–50  | 14      | ms    | ★        | 221  |
| F6-11         | Elevator function selection               | <p>Bit1: Disabling returning to base floor for verification</p> <p>Bit2: Cancelling auto sequential arrange of hall call floor addresses to be displayed</p> <p>Bit5: Current detection valid at startup for synchronous motor</p> <p>Bit6: Reversing MCB lamp output</p> <p>Bit7: Door open valid at non-door zone in the inspection state</p> <p>Bit8: Door open and close once after inspection turned to normal</p> <p>Bit10: Buzzer not tweet upon re-leveling</p> <p>Bit11: Super short floor function</p> <p>Bit12: Fault auto reset</p> <p>Bit13: Err53 fault auto reset</p> <p>Bit14: Up slow-down not reset for super short floor</p> <p>Bit15: Down slow-down not reset for super short floor</p> | 8448    | -     | ★        | 221  |
| F6-12         | VIP floor                                 | 0 to F6-00   | 0       | -     | ★        | 220  |
| F6-13         | Security floor                            | 0 to F6-00   | 0       | -     | ★        | 223  |
| F6-14         | Start time of down collective selective 1 | 00.00–23.59  | 00.00   | HH.MM | ☆        | 217  |
| F6-15         | End time of down collective selective 1   | 00.00–23.59  | 00.00   | HH.MM | ☆        | 217  |

| Function Code | Parameter Name                                | Setting Range  | Default | Unit  | Property | Page |
|---------------|---|----------------|---------|-------|----------|------|
| F6-16         | Start time of down collective selective 2     | 00.00–23.59    | 00.00   | HH.MM | ☆        | 217  |
| F6-17         | End time of down collective selective 2       | 00.00–23.59    | 00.00   | HH.MM | ☆        | 217  |
| F6-18         | Start time of time-based floor service 1      | 00.00–23.59    | 00.00   | HH.MM | ☆        | 216  |
| F6-19         | End time of time-based floor service 1        | 00.00–23.59    | 00.00   | HH.MM | ☆        | 216  |
| F6-20         | Service floor 1 of time-based floor service 1 | 0–65535        | 65535   | -     | ☆        | 216  |
| F6-21         | Service floor 2 of time-based floor service 1 | 0–65535        | 65535   | -     | ☆        | 216  |
| F6-22         | Start time of time-based floor service 2      | 00.00–23.59    | 00.00   | HH.MM | ☆        | 216  |
| F6-23         | End time of time-based floor service 2        | 00.00–23.59    | 00.00   | HH.MM | ☆        | 216  |
| F6-24         | Service floor 1 of time-based floor service 2 | 0–65535        | 65535   | -     | ☆        | 216  |
| F6-25         | Service floor 2 of time-based floor service 2 | 0–65535        | 65535   | -     | ☆        | 216  |
| F6-26         | Peak 1 start time                             | 00.00–23.59    | 00.00   | HH.MM | ☆        | 217  |
| F6-27         | Peak 1 end time                               | 00.00–23.59    | 00.00   | HH.MM | ☆        | 217  |
| F6-28         | Peak 1 floor                                  | F6-01 to F6-00 | 1       | -     | ★        | 218  |
| F6-29         | Peak 2 start time                             | 00.00–23.59    | 00.00   | HH.MM | ☆        | 218  |
| F6-30         | Peak 2 end time                               | 00.00–23.59    | 00.00   | HH.MM | ☆        | 218  |
| F6-31         | Peak 2 floor                                  | F6-01 to F6-00 | 1       | -     | ★        | 218  |
| F6-35         | Service floor 3                               | 0–65535        | 65535   | -     | ☆        | 214  |
| F6-36         | Service floor 3 of time-based floor service 1 | 0–65535        | 65535   | -     | ☆        | 216  |
| F6-37         | Service floor 3 of time-based floor service 2 | 0–65535        | 65535   | -     | ☆        | 216  |
| F6-38         | Elevator lock start time                      | 00.00–23.59    | 00.00   | HH.MM | ☆        | 223  |
| F6-39         | Elevator lock end time                        | 00.00–23.59    | 00.00   | HH.MM | ☆        | 223  |

| Function Code | Parameter Name              | Setting Range  | Default | Unit | Property | Page |
|---------------|-----------------------------|--|---------|------|----------|------|
| F6-40         | Program control selection 1 | Bit0: Disability function<br>Bit1: Soft limit function<br>Bit2: JP16 input used as back door selection<br>Bit3: JP16 input used as the back door open signal<br>Bit4: Opening only one door of opposite doors under manual control<br>Bit5: Timed elevator lock<br>Bit6: Manual door<br>Bit9: Disabling reverse floor number clear<br>Bit10: Displaying next arriving floor number<br>Bit11: Responding to car calls first<br>Bit12: Car call assisted command in single door used as disability function<br>Bit13: Folding command used as disability function and back door function<br>Bit14: Car call command folding<br>Bit15: JP20 used for switchover to back door<br><br>Bit2: Inspection to stop due to slow-down 1<br>Bit4: Buzzer tweet during door open delay<br>Bit6: Cancelling door open delay<br>Bit8: Elevator lock at door open<br>Bit9: Display available at elevator lock<br><br>Bit10: Elevator lock in the attendant state<br>Bit11: Blinking at arrival (within the time set in F6-47)<br>Bit12: Door re-open during door open delay<br>Bit13: Door re-open after car call of the present floor | 0       | -    | ★        | 221  |
| F6-41         | Program control selection 2 |  | 0       | -    | ★        | 223  |

| Function Code | Parameter Name                    | Setting Range   | Default | Unit | Property | Page |
|---------------|-----------------------------------|---|---------|------|----------|------|
| F6-42         | Program control selection 3       | <p>Bit1: Cancelling door open/close command at delay after door open/close limit</p> <p>Bit2: Not judging door lock state at door close output</p> <p>Bit3: Door close command output during running</p> <p>Bit4: Returning to base floor for verification at first-time power-on</p> <p>Bit5: Clearing calls immediately at elevator lock</p>  | 0       | -    | ★        | 221  |
| F6-43         | Attendant function selection      | <p>Bit0: Calls cancelled after entering attendant state</p> <p>Bit1: Not responding to hall calls</p> <p>Bit2: Attendant/Automatic state switchover</p> <p>Bit3: Door close at jogging</p> <p>Bit4: Automatic door close</p> <p>Bit5: Buzzer tweeting at intervals in attendant state</p> <p>Bit6: Buzzer tweeting at intervals in attendant state</p> <p>Bit7: Car call button blinking to prompt</p>  | 0       | -    | ★        | 218  |
| F6-44         | Fire emergency function selection | <p>Bit3: Arrival gong output in inspection or fire emergency state</p> <p>Bit4: Multiple car calls registered in fire emergency state</p> <p>Bit5: Retentive at power failure in fire emergency state</p> <p>Bit6: Closing door by holding down the door close button</p> <p>Bit8: Door close at car call registering</p> <p>Bit9: Displaying hall calls in fire emergency state</p> <p>Bit10: Firefighter forced running</p> <p>Bit11: Exiting firefighter state upon arrival at fire emergency floor</p> <p>Bit12: Not clearing car calls at reverse door open in firefighter running state</p> <p>Bit14: Opening door by holding down the door open button</p> <p>Bit15: Automatic door open at fire emergency floor</p> | 16456   | -    | ★        | 222  |

| Function Code                      | Parameter Name                          | Setting Range  | Default | Unit | Property | Page |
|------------------------------------|---|--|---------|------|----------|------|
| F6-45                              | Emergency evacuation function selection | Bit0-Bit1: Direction determine mode<br>(00: Automatically calculating direction; 01: Load direction determining; 10: Direction of nearest landing floor)<br>Bit2: Stopping at evacuation parking floor<br>Bit4: Compensation at startup<br>Bit8: Emergency running time protection<br>Bit10: Emergency buzzer output<br>Bit12: Shorting stator braking mode switched over to controller drive<br>Bit13: Mode of shorting stator braking mode switched over to controller drive<br>Bit14: Emergency evacuation exit mode<br>Bit15: Shorting stator braking function | 0       | -    | ★        | 219  |
| F6-46                              | VIP function selection                  | Bit0: VIP enabled by hall call (at VIP floor)<br>Bit1: VIP enabled by terminal<br>Bit8: Number of VIP car calls limited  | 0       | s    | ★        | 220  |
| F6-47                              | Blinking advance time                   | 0.0–15.0   | 0       | s    | ☆        | 221  |
| F6-48                              | Emergency evacuation switching speed    | 0.010–0.630  | 0.010   | m/s  | ★        | 193  |
| F6-49                              | Evacuation parking floor                | 0 to F6-00   | 0       | -    | ★        | 219  |
| Group F7: Test function parameters |   |  |         |      |          |      |
| F7-00                              | Car call floor registered               | 0 to F6-00   | 0       | -    | ☆        | 224  |
| F7-01                              | Up call floor registered                | 0 to F6-00   | 0       | -    | ☆        | 224  |
| F7-02                              | Down call floor registered              | 0 to F6-00   | 0       | -    | ☆        | 224  |
| F7-03                              | Random running times                    | 0–60000  | 0       | -    | ☆        | 224  |
| F7-04                              | Hall call forbidden                     | 0: No<br>1: Yes  | 0       | -    | ☆        | 224  |
| F7-05                              | Door open forbidden                     | 0: No<br>1: Yes  | 0       | -    | ☆        | 224  |

| Function Code                          | Parameter Name  | Setting Range   | Default | Unit | Property | Page     |
|--|---|---|---------|------|----------|----------|
| F7-06                                  | Overload function                                     | 0: Disabled<br>1: Enabled   | 0       | -    | ☆        | 224      |
| F7-07                                  | Limit switch forbidden                                | 0: No<br>1: Yes   | 0       | -    | ☆        | 224      |
| F7-08                                  | Time interval of random running                       | 0–1000  | 0       | s    | ☆        | 224      |
| Group F8: Enhanced function parameters |   |   |         |      |          |          |
| F8-00                                  | Load for load cell auto-tuning                        | 0–100   | 0       | %    | ★        | 225      |
| F8-01                                  | Pre-torque selection                                  | 0: Pre-torque invalid<br>1: Load cell pre-torque compensation<br>2: Automatic pre-torque compensation   | 0       | -    | ★        | 225      |
|  |   |   |         |      |          |          |
|  |   |   |         |      |          |          |
| F8-02                                  | Pre-torque offset                                     | 0.0–100.0   | 50.0    | %    | ★        | 225      |
| F8-03                                  | Drive gain  | 0.00–2.00   | 0.60    | -    | ★        | 226      |
| F8-04                                  | Brake gain  | 0.00–2.00   | 0.60    | -    | ★        | 226      |
| F8-05                                  | Current car load                                      | 0–1023  | 0       | -    | ●        | 225      |
| F8-06                                  | Car no-load load                                      | 0–1023  | 0       | -    | ★        | 225      |
| F8-07                                  | Car full-load load                                    | 0–1023  | 100     | -    | ★        | 225      |
| F8-08                                  | Anti-nuisance function                                | 0: Anti-nuisance function disabled<br>1: Nuisance judged by load cell<br>2: Nuisance judged by light curtain<br>4: Nuisance judged by light-load signal | 0       | -    | ☆        | 226      |
|  |   |   |         |      |          |          |
|  |   |   |         |      |          |          |
|  |   |   |         |      |          |          |
| F8-09                                  | Emergency evacuation operation speed at power failure | 0.000 to F3-11  | 0.050   | m/s  | ★        | 193, 219 |
| F8-10                                  | Emergency evacuation operation mode at power failure  | 0: Motor not running<br>1: UPS<br>2: 48 V battery power supply  | 0       | -    | ★        | 219      |
|  |   |   |         |      |          |          |
|  |   |   |         |      |          |          |
| F8-11                                  | Brake apply delay                                     | 0.200–1.500   | 0.600s  | s    | ★        | 201      |
| F8-12                                  | Fire emergency floor 2                                | 0 to F6-00  | 0       | -    | ★        | 221      |
| F8-14                                  | HCB communication rate                                | Bit0 = 0: HCB communication baud rate 9600 bps<br>Bit0 = 1: HCB communication baud rate 38400 bps<br>Bit4: Energy saving of HCB communication           | 0       | -    | ☆        | 227      |
|  |   |   |         |      |          |          |
|  |   |   |         |      |          |          |

| Function Code                       | Parameter Name                               | Setting Range                          | Default        | Unit       | Property | Page |
|-------------------------------------|--|--|----------------|------------|----------|------|
| F8-16                               | Start address of hall call auxiliary command | 0–40                                   | 0              | -          | ☆        | 227  |
| F8-17                               | Hall call address check                      | 0–1                                    | 0              | -          | ☆        | 227  |
| Group F9: Time parameters           |  |  |                |            |          |      |
| F9-00                               | Idle time before returning to base floor     | 0–240                                  | 10             | min        | ☆        | 217  |
| F9-01                               | Time for fan and lamp to be turned off       | 0–240                                  | 2              | min        | ☆        | 227  |
| F9-02                               | Motor running time limit                     | 0–45                                   | 45             | s          | ★        | 228  |
| F9-03                               | Clock: year                                  | 2000–2100                              | Current year   | YYYY       | ☆        | 228  |
| F9-04                               | Clock: month                                 | 1–12                                   | Current month  | MM         | ☆        | 228  |
| F9-05                               | Clock: day                                   | 1–31                                   | Current day    | DD         | ☆        | 228  |
| F9-06                               | Clock: hour                                  | 0–23                                   | Current hour   | HH         | ☆        | 228  |
| F9-07                               | Clock: minute                                | 0–59                                   | Current minute | MM         | ☆        | 228  |
| F9-09                               | Accumulative running time                    | 0–65535                                | 0              | h          | ●        | 228  |
| F9-11                               | High byte of running times                   | 0–9999                                 | 0              | -          | ●        | 228  |
| F9-12                               | Low byte of running times                    | 0–9999                                 | 0              | -          | ●        | 228  |
| F9-13                               | Maintenance notification period              | 0–99                                   | 0              | day        | ★        | 228  |
| Group FA: Keypad setting parameters |  |  |                |            |          |      |
| FA-00                               | Keypad display selection                     | 0: Reversed display of physical floor  |                |            |          |      |
|                                     |  | 1: Positive display of physical floor  |                |            |          |      |
|                                     |  | 2: Reversed display of hall call floor |                |            |          |      |
|                                     |  | 3: Positive display of hall call floor |                |            |          |      |
| FA-01                               | Display in running state                     | 1–65535                                | 65535          | -          | ☆        | 229  |
| FA-02                               | Display in stop state                        | 1–65535                                | 65535          | -          | ☆        | 230  |
| FA-03                               | Current encoder angle                        | 0.0–359.9                              | 0.0            | Degree (°) | ●        | 243  |
| FA-05                               | MCB board software                           | 0–65535                                | 0              | -          | ●        | 243  |
| FA-06                               | Drive board software                         | 0–65535                                | 0              | -          | ●        | 243  |
| FA-07                               | Heatsink temperature                         | 0–100                                  | 0              | °C         | ●        | 243  |

| Function Code                      | Parameter Name                                | Setting Range          | Default | Unit | Property | Page |
|------------------------------------|---|------------------------|---------|------|----------|------|
| FA-11                              | Pre-torque current                            | 0.0–200.0              | 0       | %    | ●        | 243  |
| FA-12                              | Logic information                             | 0–65535                | 0       | -    | ●        | 234  |
| FA-13                              | Curve information                             | 0–65535                | 0       | -    | ●        | 235  |
| FA-14                              | Set speed                                     | 0.000–4.000            | 0       | m/s  | ●        | 243  |
| FA-15                              | Feedback speed                                | 0.000–4.000            | 0       | m/s  | ●        | 243  |
| FA-16                              | Bus voltage                                   | 0–999.9                | 0       | V    | ●        | 243  |
| FA-17                              | Present position                              | 0.00–300.0             | 0       | m    | ●        | 243  |
| FA-18                              | Output current                                | 0.0–999.9              | 0       | A    | ●        | 243  |
| FA-19                              | Output frequency                              | 0.00–99.99             | 0       | Hz   | ●        | 243  |
| FA-20                              | Torque current                                | 0.0–999.9              | 0       | A    | ●        | 243  |
| FA-21                              | Output voltage                                | 0–999.9                | 0       | V    | ●        | 243  |
| FA-22                              | Output torque                                 | 0–100                  | 0       | %    | ●        | 243  |
| FA-23                              | Output power                                  | 0.00–99.99             | 0       | kW   | ●        | 243  |
| FA-24                              | Communication interference                    | 0–65535                | 0       | -    | ●        | 212  |
| FA-26                              | Input state 1                                 | 0–65535                | 0       | -    | ●        | 235  |
| FA-27                              | Input state 2                                 | 0–65535                | 0       | -    | ●        | 235  |
| FA-28                              | Input state 3                                 | 0–65535                | 0       | -    | ●        | 235  |
| FA-30                              | Input state 5                                 | 0–65535                | 0       | -    | ●        | 235  |
| FA-31                              | Output state 1                                | 0–65535                | 0       | -    | ●        | 235  |
| FA-32                              | Output state 2                                | 0–65535                | 0       | -    | ●        | 235  |
| FA-33                              | Car input state                               | 0–65535                | 0       | -    | ●        | 239  |
| FA-34                              | Car output state                              | 0–65535                | 0       | -    | ●        | 239  |
| FA-35                              | Hall state                                    | 0–65535                | 0       | -    | ●        | 241  |
| FA-36                              | System state 1                                | 0–65535                | 0       | -    | ●        | 241  |
| FA-37                              | System state 2                                | 0–65535                | 0       | -    | ●        | 241  |
| FA-46                              | Hall call communication state 1               | 0–65535 (floors 1–16)  | 0       | -    | ●        | 210  |
| FA-47                              | Hall call communication state 2               | 0–65535 (floors 17–32) | 0       | -    | ●        | 210  |
| FA-48                              | Hall call communication state 3               | 0–65535 (floors 33–40) | 0       | -    | ●        | 210  |
| Group Fb: Door function parameters |   |                        |         |      |          |      |
| Fb-00                              | Number of door machine(s)                     | 1–2                    | 1       | -    | ★        | 244  |
| Fb-01                              | CTB software                                  | 00–999                 | 0       | -    | ●        | 243  |
| Fb-02                              | Door machine 1 service floors 1 (floors 1–16) | 0–65535                | 65535   | -    | ☆        | 215  |

| Function Code | Parameter Name                                 | Setting Range                               | Default | Unit | Property | Page |  |  |  |
|---------------|--|---|---------|------|----------|------|--|--|--|
| Fb-03         | Door machine 1 service floors 2 (floors 17–32) | 0–65535                                     | 65535   | -    | ☆        | 215  |  |  |  |
| Fb-04         | Door machine 2 service floors 1 (floors 1–16)  | 0–65535                                     | 65535   | -    | ☆        | 216  |  |  |  |
| Fb-05         | Door machine 2 service floors 2 (floors 17–32) | 0–65535                                     | 65535   | -    | ☆        | 216  |  |  |  |
| Fb-06         | Door open protection time                      | 5–99  | 10      | s    | ☆        | 244  |  |  |  |
| Fb-07         | Arrival gong output delay                      | 0–1000                                      | 0       | ms   | ☆        | 244  |  |  |  |
| Fb-08         | Door close protection time                     | 5–99  | 15      | s    | ☆        | 244  |  |  |  |
| Fb-09         | Door open/close protection times               | 0–20  | 0       | -    | ☆        | 245  |  |  |  |
| Fb-10         | Door state of standby elevator                 | 0: Closing the door as normal at base floor |         | 0    | -        | 245  |  |  |  |
|               |  | 1: Waiting with door open at base floor     |         |      |          |      |  |  |  |
|               |  | 2: Waiting with door open at each floor     |         |      |          |      |  |  |  |
| Fb-11         | Door open holding time for hall call           | 1–1000                                      | 5       | s    | ☆        | 245  |  |  |  |
| Fb-12         | Door open holding time for car call            | 1–1000                                      | 3       | s    | ☆        | 245  |  |  |  |
| Fb-13         | Door open holding time at base floor           | 1–1000                                      | 10      | s    | ☆        | 245  |  |  |  |
| Fb-14         | Door open delay                                | 10–1000                                     | 30      | s    | ☆        | 245  |  |  |  |
| Fb-15         | Special door open holding time                 | 10–1000                                     | 30      | s    | ☆        | 246  |  |  |  |
| Fb-16         | Manual door open holding time                  | 1–60  | 5       | s    | ☆        | 246  |  |  |  |
| Fb-17         | Holding time for forced door close             | 5–180                                       | 120     | s    | ☆        | 246  |  |  |  |
| Fb-18         | Door machine 1 service floors 3 (floors 33–40) | 0–65535                                     | 65535   | -    | ☆        | 216  |  |  |  |
| Fb-19         | Door machine 2 service floors 3 (floors 33–40) | 0–65535                                     | 65535   | -    | ☆        | 216  |  |  |  |

| Function Code                            | Parameter Name                            | Setting Range   | Default | Unit  | Property | Page |
|--|---|---|---------|-------|----------|------|
| Group FC: Protection function parameters |   |   |         |       |          |      |
| FC-00                                    | Program control for protection function   | Bit0: Short circuit to ground detection at power-on<br>Bit2: Decelerating to stop at valid light curtain<br>Bit9: Mode without door open/close limit<br>Bit10: Light-load input   | 0       | -     | ★        | 246  |
| FC-01                                    | Program control 2 for protection function | Bit0: Overload protection<br>Bit1: Canceling protection at output phase loss<br>Bit2: Canceling over-modulation function<br>Bit4: Light curtain judgment at door close limit<br>Bit5: Canceling SPI communication judgment<br>Bit14: Canceling protection at input phase loss | 65      | -     | ★        | 246  |
| FC-02                                    | Overload protection coefficient           | 0.50–10.00  | 1.00    | -     | ★        | 246  |
| FC-03                                    | Overload pre-warning coefficient          | 50–100  | 80      | %     | ★        | 246  |
| FC-04                                    | Opposite door selection                   | 0: Simultaneous control<br>1: Hall call independent, car call simultaneous<br>2: Hall call independent, car call manual control<br>3: Hall call independent, car call independent   | 0       | -     | ★        | 246  |
| FC-06                                    | Designated fault                          | 0–99  | 0       | -     | ☆        | 244  |
| FC-07                                    | Designated fault code                     | 0–9999  | 0       | -     | ●        | 247  |
| FC-08                                    | Designated fault subcode                  | 0–65535   | 0       | -     | ●        | 247  |
| FC-09                                    | Designated fault month and day            | 0–1231  | 0       | MM.DD | ●        | 247  |
| FC-10                                    | Designated fault hour and minute          | 0–23.59   | 0       | HH.MM | ●        | 247  |
| FC-11                                    | Logic information of designated fault     | 0–65535   | 0       | -     | ●        | 247  |
| FC-12                                    | Curve information of designated fault     | 0–65535   | 0       | -     | ●        | 247  |
| FC-13                                    | Set speed upon designated fault           | 0.000–4.000   | 0       | m/s   | ●        | 247  |
| FC-14                                    | Feedback speed upon designated fault      | 0.000–4.000   | 0       | m/s   | ●        | 247  |

| Function Code | Parameter Name                         | Setting Range | Default | Unit  | Property | Page |
|---------------|--|---------------|---------|-------|----------|------|
| FC-15         | Bus voltage upon designated fault      | 0.0~999.9     | 0       | v     | ●        | 247  |
| FC-16         | Current position upon designated fault | 0.0~300.0     | 0       | m     | ●        | 247  |
| FC-17         | Output current upon designated fault   | 0.0~999.9     | 0       | A     | ●        | 247  |
| FC-18         | Output frequency upon designated fault | 0.00~99.99    | 0       | Hz    | ●        | 247  |
| FC-19         | Torque current upon designated fault   | 0.0~999.9     | 0       | A     | ●        | 247  |
| FC-20         | 1st fault code                         | 0~9999        | 0       | -     | ●        | 247  |
| FC-21         | 1st fault subcode                      | 0~65535       | 0       | -     | ●        | 247  |
| FC-22         | 1st fault month and day                | 0~1231        | 0       | MM.DD | ●        | 247  |
| FC-23         | 1st fault hour and minute              | 0~23.59       | 0       | HH.MM | ●        | 247  |
| FC-24         | 2nd fault code                         | 0~9999        | 0       | -     | ●        | 247  |
| FC-25         | 2nd fault subcode                      | 0~65535       | 0       | -     | ●        | 247  |
| FC-26         | 2nd fault month and day                | 0~1231        | 0       | MM.DD | ●        | 248  |
| FC-27         | 2nd fault hour and minute              | 0~23.59       | 0       | HH.MM | ●        | 248  |
| FC-28         | 3rd fault code                         | 0~9999        | 0       | -     | ●        | 248  |
| FC-29         | 3rd fault subcode                      | 0~65535       | 0       | -     | ●        | 248  |
| FC-30         | 3rd fault month and day                | 0~1231        | 0       | MM.DD | ●        | 248  |
| FC-31         | 3rd fault hour and minute              | 0~23.59       | 0       | HH.MM | ●        | 248  |
| FC-32         | 4th fault code                         | 0~9999        | 0       | -     | ●        | 248  |
| FC-33         | 4th fault subcode                      | 0~65535       | 0       | -     | ●        | 248  |
| FC-34         | 4th fault month and day                | 0~1231        | 0       | MM.DD | ●        | 248  |
| FC-35         | 4th fault hour and minute              | 0~23.59       | 0       | HH.MM | ●        | 248  |
| ...           |  |               |         |       |          |      |
| FC-56         | 10th fault code                        | 0~9999        | 0       | -     | ●        | 248  |
| FC-57         | 10th fault subcode                     | 0~65535       | 0       | -     | ●        | 248  |
| FC-58         | 10th fault month and day               | 0~1231        | 0       | MM.DD | ●        | 248  |
| FC-59         | 10th fault hour and minute             | 0~23.59       | 0       | HH.MM | ●        | 248  |
| FC-60         | Latest fault code                      | 0~9999        | 0       | -     | ●        | 248  |
| FC-61         | Latest fault subcode                   | 0~65535       | 0       | -     | ●        | 248  |

| Function Code                         | Parameter Name                     | Setting Range                                       | Default | Unit  | Property | Page |
|---------------------------------------|------------------------------------|---|---------|-------|----------|------|
| FC-62                                 | Latest fault month and day         | 0–1231  | 0       | MM.DD | ●        | 248  |
| FC-63                                 | Latest fault hour and minute       | 0–23.59   | 0       | HH.MM | ●        | 248  |
| FC-64                                 | Logic information of latest fault  | 0–65535   | 0       | -     | ●        | 248  |
| FC-65                                 | Curve information of latest fault  | 0–65535   | 0       | -     | ●        | 248  |
| FC-66                                 | Set speed upon latest fault        | 0.000–4.000   | 0       | m/s   | ●        | 248  |
| FC-67                                 | Feedback speed upon latest fault   | 0.000–4.000   | 0       | m/s   | ●        | 248  |
| FC-68                                 | Bus voltage upon latest fault      | 0.0–999.9   | 0       | v     | ●        | 248  |
| FC-69                                 | Current position upon latest fault | 0.0–300.0   | 0       | m     | ●        | 248  |
| FC-70                                 | Output current upon latest fault   | 0–999.9   | 0       | A     | ●        | 248  |
| FC-71                                 | Output frequency upon latest fault | 0.00–99.99  | 0       | Hz    | ●        | 248  |
| FC-72                                 | Torque current upon latest fault   | 0.0–999.9   | 0       | A     | ●        | 248  |
| Group Fd: Communication parameters    |                                    |   |         |       |          |      |
| Fd-00                                 | Baud rate                          | 0: 9600<br>1: 38400                                 | 0       | bit/s | ★        | 249  |
| Fd-02                                 | Local address                      | 0–127<br>0: Broadcast address                       | 1       | -     | ★        | 249  |
| Fd-03                                 | Communication response delay       | 0–20  | 10      | ms    | ★        | 249  |
| Fd-04                                 | Communication timeout              | 0.0–60.0  | 0.0     | s     | ★        | 249  |
| Fd-05                                 | Re-leveling stop delay             | 0.00–2.00   | 0.00    | s     | ★        | 249  |
| 0: Reserved                           |                                    |   |         |       |          |      |
| Fd-07                                 | HCB:JP1 input                      | 1: Elevator lock signal<br>2: Fire emergency signal | 1       | -     | ★        | 223  |
| 3: Present floor forbidden            |                                    |   |         |       |          |      |
| 4: VIP floor signal                   |                                    |   |         |       |          |      |
| 5: Security floor signal              |                                    |   |         |       |          |      |
| 6 Door close button signal            |                                    |   |         |       |          |      |
| 7: Second fire emergency floor signal |                                    |   |         |       |          |      |
| 7                                     |                                    |   |         |       |          |      |
| Fd-08                                 | HCB:JP2 input                      |   | 2       | -     | ★        | 223  |

| Function Code                          | Parameter Name            | Setting Range   | Default | Unit | Property | Page |
|--|---------------------------|---|---------|------|----------|------|
| Fd-09                                  | HCB:JP1 output            | 0: Invalid<br>1: Up arrival indicator<br>2: Down arrival indicator<br>3: Fault output   | 1       | -    | ★        | 250  |
| Fd-10                                  | HCB:JP2 output            | 4: Non-door zone stop output<br>5: Non-service state output<br>6: Door close button indicator output  | 2       | -    | ★        | 250  |
| Fd-11                                  | HCB-B:JP1 input           | 0: Reserved   | 0       | -    | ★        | 250  |
| Fd-12                                  | HCB-B:JP2 input           | NO/NC input:<br>1/33: Light-load signal   | 0       | -    | ★        | 250  |
| Fd-13                                  | HCB-B:JP3 input           | 2/34: Half-load signal  | 0       | -    | ★        | 250  |
| Fd-14                                  | HCB-B:JP4 input           | 3/35: Door 2 selection<br>4/36: Door 2 restricted (back door forbidden)   | 0       | -    | ★        | 250  |
| Fd-15                                  | HCB-B:JP5 input           | 5/37: Door 1 safety edge  | 0       | -    | ★        | 250  |
| Fd-16                                  | HCB-B:JP6 input           | 6/38: Door 2 safety edge<br>7/39: Single/Double door selection  | 0       | -    | ★        | 250  |
| Fd-17                                  | HCB-B:A1 output           |   | 0       | -    | ★        | 250  |
| Fd-18                                  | HCB-B:A2 output           | 0: Reserved   | 0       | -    | ★        | 250  |
| Fd-19                                  | HCB-B:B1 output           | 1: Fault output   | 0       | -    | ★        | 250  |
| Fd-20                                  | HCB-B:B2 output           | 2: Non-door zone stop output  | 0       | -    | ★        | 250  |
| Fd-21                                  | HCB-B:C1 output           | 3: Non-service state output   | 0       | -    | ★        | 250  |
| Fd-22                                  | HCB-B:C2 output           | 4: Fire emergency output  | 0       | -    | ★        | 250  |
| Fd-23                                  | HCB-B:C3 output           | 5: Power failure emergency output   | 0       | -    | ★        |      |
| Fd-24                                  | HCB-B:C4 output           | 6: Door lock valid  | 0       | -    | ★        | 250  |
| Fd-25                                  | HCB-B:C5 output           | 7: Night output signal  | 0       | -    | ★        | 250  |
| Fd-26                                  | HCB-B:C6 output           |   | 0       | -    | ★        |      |
| Group FE: Elevator function parameters |                           |   |         |      |          |      |
| FE-00                                  | Collective selective mode | 0: Full collective selective<br>1: Down collective selective<br>2: Up collective selective  | 0       | -    | ★        | 216  |
| FE-01                                  | Floor 1 display           | The two high digits indicate the display code of the ten's digit, and the two low digits indicate the display code of the unit's digit.<br><br>00: Display "0"<br>01: Display "1" | 1901    | -    | ☆        | 251  |
| FE-02                                  | Floor 2 display           | 02: Display "2"<br>03: Display "3"<br>04: Display "4"<br><br>(To be continued)  | 1902    | -    | ☆        | 251  |

| Function Code                | Parameter Name            | Setting Range    | Default | Unit | Property | Page |
|------------------------------|---------------------------|------------------|---------|------|----------|------|
| FE-03                        | Floor 3 display           | 05: Display "5"  | 1903    | -    | ☆        | 251  |
| FE-04                        | Floor 4 display           | 06: Display "6"  | 1904    | -    | ☆        | 251  |
| FE-05                        | Floor 5 display           | 07: Display "7"  | 1905    | -    | ☆        | 251  |
| FE-06                        | Floor 6 display           | 08: Display "8"  | 1906    | -    | ☆        | 251  |
| FE-07                        | Floor 7 display           | 09: Display "9"  | 1907    | -    | ☆        | 251  |
| FE-08                        | Floor 8 display           | 10: Display "A"  | 1908    | -    | ☆        | 251  |
| FE-09                        | Floor 9 display           | 11: Display "B"  | 1909    | -    | ☆        | 251  |
| FE-10                        | Floor 10 display          | 12: Display "G"  | 0100    | -    | ☆        | 251  |
| FE-11                        | Floor 11 display          | 13: Display "H"  | 0101    | -    | ☆        | 251  |
| FE-12                        | Floor 12 display          | 14: Display "L"  | 0102    | -    | ☆        | 251  |
| FE-13                        | Floor 13 display          | 15: Display "M"  | 0103    | -    | ☆        | 251  |
| FE-14                        | Floor 14 display          | 16: Display "P"  | 0104    | -    | ☆        | 251  |
| FE-15                        | Floor 15 display          | 17: Display "R"  | 0105    |      | ☆        | 251  |
| Floor 16 to floor 30 display |                           | 18: Display "-"  |         |      |          | 251  |
| FE-31                        | Floor 31 display          | 19: No display   | 0301    | -    | ☆        | 251  |
| FE-35                        | Floor 32 display          | 20: Display "12" | 0302    | -    | ☆        | 251  |
| FE-36                        | Floor 33 display          | 21: Display "13" | 0303    | -    | ☆        | 251  |
| FE-37                        | Floor 34 display          | 22: Display "23" | 0304    | -    | ☆        | 251  |
| FE-38                        | Floor 35 display          | 23: Display "C"  | 0305    | -    | ☆        | 251  |
| FE-39                        | Floor 36 display          | 24: Display "D"  | 0306    | -    | ☆        | 251  |
| FE-40                        | Floor 37 display          | 25: Display "E"  | 0307    | -    | ☆        | 251  |
| FE-41                        | Floor 38 display          | 26: Display "F"  | 0308    | -    | ☆        | 251  |
| FE-42                        | Floor 39 display          | 27: Display "I"  | 0309    | -    | ☆        | 251  |
| FE-43                        | Floor 40 display          | 28: Display "J"  | 0400    | -    | ☆        | 251  |
| FE-52                        | Highest digit selection 1 | 29: Display "K"  | 0       | -    | ☆        | 251  |
| FE-53                        | Highest digit selection 2 | 30: Display "N"  | 0       | -    | ☆        | 251  |
| FE-54                        | Highest digit selection 3 | 31: Display "O"  | 0       | -    | ☆        | 251  |
| FE-55                        | Highest digit selection 4 | 32: Display "Q"  | 0       | -    | ☆        | 251  |
| FE-56                        | Highest digit selection 5 | 33: Display "S"  | 0       | -    | ☆        | 251  |
|                              |                           | 34: Display "T"  | 0       | -    | ☆        | 251  |
|                              |                           | 35: Display "U"  |         |      |          |      |
|                              |                           | 36: Display "V"  |         |      |          |      |
|                              |                           | 37: Display "W"  |         |      |          |      |
|                              |                           | 38: Display "X"  |         |      |          |      |
|                              |                           | 39: Display "Y"  | 0       | -    | ☆        | 251  |
|                              |                           | 40: Display "Z"  |         |      |          |      |
|                              |                           | 41: Display "15" |         |      |          |      |
|                              |                           | 42: Display "17" |         |      |          |      |
|                              |                           | 43: Display "19" |         |      |          |      |

| Function Code                            | Parameter Name                | Setting Range   | Default | Unit | Property | Page |
|--|-------------------------------|---|---------|------|----------|------|
| FE-32                                    | Elevator function selection 1 | Bit2: Re-leveling function<br>Bit3: Door pre-open function<br>Bit4: Stuck hall call cancellation<br>Bit5: Night security floor function<br>Bit6: Down collective selective peak service<br>Bit7: Parallel/Group control peak service<br>Bit8: Time-based service floor function<br>Bit9: VIP function<br>Bit11: Car call deletion<br>Bit12: Hall call deletion  | 34816   | -    | ☆        | 262  |
| FE-33                                    | Elevator function selection 2 | Bit1: Door open holding at open limit<br>Bit2: Door close command not output upon door close limit<br>Bit4: Auto reset for RUN and brake contactor stuck<br>Bit5: Slow-down switch stuck detection<br>Bit7: Forced door close<br>Bit8: NO/NC output selection of shorting motor stator contactor<br>Bit9: Immediate stop upon re-leveling<br>Bit13: High-speed elevator protection function<br>Bit15: Opposite door independent control | 36      | -    | ☆        | 263  |
| Group Fr: Leveling adjustment parameters |                               |   |         |      |          |      |
| Fr-00                                    | Leveling adjustment function  | 0: Disabled<br>1: Enabled   | 0       | -    | ★        | 252  |
| Fr-01                                    | Leveling adjustment record 1  |   | 30030   | mm   | ★        | 252  |
| Fr-02                                    | Leveling adjustment record 2  | 00000–60060   | 30030   | mm   | ★        | 252  |
| ...                                      |                               |   | ...     |      |          |      |
| Fr-20                                    | Leveling adjustment record 20 |   | 30030   | mm   | ★        | 252  |
| Group FF: Factory parameters             |                               |   |         |      |          |      |
| Group FP: User parameters                |                               |   |         |      |          |      |
| FP-00                                    | User password                 | 0–65535   | 0       | -    | ☆        | 254  |

| Function Code | Parameter Name                 | Setting Range   | Default | Unit | Property | Page |
|---------------|--------------------------------|---|---------|------|----------|------|
| FP-01         | Parameter update               | 0: No operation<br>1: Restore default setting (except group F1)<br>2: Clear fault records | 0       | -    | ★        | 254  |
| FP-02         | User-defined parameter display | 0: Invalid<br>1: Valid  | 0       | -    | ★        | 254  |
| FP-05         | Contract No. 2                 | 0–65535   | 0       | -    | ☆        | 255  |
| FP-06         | Contract No. 1                 | 0–65535   | 5555    | -    | ★        | 255  |



# 8

## Description of Function Codes

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|   |     |
|---|-----|
| 8.1 Basic Elevator Parameters .....   | 192 |
| 8.2 Motor Parameters .....  | 195 |
| 8.3 Vector Control Parameters .....   | 197 |
| 8.4 Running Control Parameters .....  | 199 |
| 8.5 Shaft Switch, Floor, and Position Parameters .....                        | 202 |
| 8.6 Terminal Function Selection .....   | 203 |
| 8.7 Communication and Terminal State Display .....                            | 209 |
| 8.8 Normal Running Function Parameters .....                                  | 214 |
| 8.9 Fire Emergency and Security Function Parameters .....                     | 221 |
| 8.10 Elevator Commissioning Parameters .....                                  | 224 |
| 8.11 Enhanced Function Parameters .....                                       | 225 |
| 8.12 Time Parameters .....  | 227 |
| 8.13 Operation Panel Parameter Display .....                                  | 229 |
| 8.14 Door Function Parameters .....   | 244 |
| 8.15 Protection Function Parameters .....                                     | 246 |
| 8.16 Fault Information View .....   | 247 |
| 8.17 Communication Parameters and HCB/HCB-B Terminal Function Selection ..... | 249 |
| 8.18 Elevator Function Parameters .....                                       | 251 |
| 8.19 Leveling Adjustment .....  | 252 |
| 8.20 User-related Parameters .....  | 254 |
| 8.21 Program Control and Function Set in Bit .....                            | 255 |

# Chapter 8 Description of Function Codes

## 8.1 Basic Elevator Parameters

### 8.1.1 Motor Control Mode

| Function Code | Parameter Name | Setting Range  | Default | Unit | Property |
|---------------|----------------|--|---------|------|----------|
| <b>F0-00</b>  | Control mode   | 0: Sensorless vector control (SVC)<br>1: Closed-loop vector control (CLVC)<br>2: Voltage/Frequency (V/F) control | 1       | -    | ★        |

It is used to set the control mode of the system, as described in the following table.

| Value                | Control Mode                      | Description  | Require Encoder? |
|----------------------|-----------------------------------|--|------------------|
| It is applicable to: |                                   |  |                  |
| 0                    | Sensorless vector control (SVC)   | <ul style="list-style-type: none"> <li>Low-speed running during no-load commissioning and fault judgment at inspection of the asynchronous motor</li> <li>Synchronous motor running on special conditions (used only by professional engineers, not described in this manual)</li> </ul> | No               |
| 1                    | Closed-loop vector control (CLVC) | It is applicable to normal running in distance control.  | Yes              |
| 2                    | Voltage/Frequency (V/F) control   | It is applicable to equipment detection (the ratio between the voltage and the frequency is fixed, control is simple, and the low-frequency output torque feature is poor).  | No               |

8

### 8.1.2 Command Source Selection

| Function Code | Parameter Name           | Setting Range                                     | Default | Unit | Property |
|---------------|--------------------------|---|---------|------|----------|
| <b>F0-01</b>  | Command source selection | 0: Operation panel control<br>1: Distance control | 1       | -    | ★        |

It is used to set the source of running commands and running speed references.

| Value | Command Source          | Working Mode               |  | Purpose  | Remarks  |
|-------|-------------------------|----------------------------|--|--|--|
|       |                         | X Input                    | Y Output   |  |  |
| 0     | Operation panel control | Not detect X input signals | Not output (The relay for the RUN contactor will output during motor auto-tuning.) | Used only during motor test or no-load auto-tuning | The controller is operated by pressing  and  on the operation panel, and the running speed is set by F0-02 (Running speed under operation panel control) |

| Value | Command Source   | Working Mode           |          | Purpose                             | Remarks  |
|-------|------------------|------------------------|----------|-------------------------------------|--|
|       |                  | X Input                | Y Output |                                     |  |
| 1     | Distance control | Detect X input signals | Output   | Used during normal elevator running | During inspection, the elevator runs at the speed set in F3-11. During normal running, the controller automatically calculates the speed and running curve for the elevator based on the distance between the current floor and the target floor within the rated elevator speed, implementing direct travel ride. |

### 8.1.3 Speed Setting

| Function Code | Parameter Name                              | Setting Range  | Default | Unit | Property |
|---------------|---|----------------|---------|------|----------|
| <b>F0-02</b>  | Running speed under operation panel control | 0.050 to F0-04 | 0.050   | m/s  | ★        |
| <b>F0-03</b>  | Maximum running speed                       | 0.250 to F0-04 | 1.600   | m/s  | ★        |
| <b>F0-04</b>  | Rated elevator speed                        | 0.250–4.000    | 1.600   | m/s  | ★        |
| <b>F3-10</b>  | Re-leveling speed                           | 0.000–0.080    | 0.040   | m/s  | ★        |
| <b>F3-11</b>  | Inspection speed                            | 0.100–0.630    | 0.250   | m/s  | ★        |
| <b>F3-21</b>  | Low-speed re-leveling speed                 | 0.080 to F3-11 | 0.100   | m/s  | ★        |
| <b>F6-48</b>  | Emergency evacuation switching speed        | 0.010–0.630    | 0.010   | m/s  | ★        |
| <b>F8-09</b>  | Emergency evacuation speed                  | 0.000 to F3-11 | 0.050   | m/s  | ★        |

- F0-02 is used to set the running speed in the operation panel control mode.

Note that this function is enabled only when F0-01 is set to 0 (Operation panel control).

- F0-03 is used to set the actual maximum running speed of the elevator. The value must be smaller than the rated elevator speed (F0-04).
- F0-04 is used to set the nominal rated speed of the elevator. The value of this parameter is dependent on the elevator mechanism and traction motor.
- F3-10 is used to set the elevator speed during re-leveling. This parameter is valid only when the pre-open module (MCTC-SCB-A) is added to implement the re-leveling function (set in FE-32).
- F3-11 is used to set the elevator speed during inspection and shaft auto-tuning.
- F3-21 is used to set the elevator speed of returning to the leveling position at normal non-leveling stop.
- F6-48 is used to set the switching speed at shorting stator braking mode switched over to controller drive via speed setting.
- F8-09 is used to set the speed for emergency evacuation operation at power failure.

### 8.1.4 Rated Elevator Load Setting

| Function Code | Parameter Name      | Setting Range | Default | Unit | Property |
|---------------|---------------------|---------------|---------|------|----------|
| <b>F0-05</b>  | Rated elevator load | 300–9999      | 1000    | kg   | ★        |

It is used to set the rated elevator load. This parameter is used for the anti-nuisance function.

### 8.1.5 Frequency Setting

| Function Code | Parameter Name    | Setting Range | Default | Unit | Property |
|---------------|-------------------|---------------|---------|------|----------|
| <b>F0-06</b>  | Maximum frequency | 20.00–99.00   | 50.00   | Hz   | ★        |

It is used to set the maximum output frequency of the system. This value must be larger than the rated motor frequency.

### 8.1.6 Reduction of Motor Noise and EMI

| Function Code | Parameter Name    | Setting Range | Default | Unit | Property |
|---------------|-------------------|---------------|---------|------|----------|
| <b>F0-07</b>  | Carrier frequency | 0.5–16.0      | 6.0     | kHz  | ★        |

It is used to set the carrier frequency of the controller.

The carrier frequency is closely related to the motor noise during running. When it is generally set above 6 kHz, mute running is achieved. It is recommended to set the carrier frequency to the lowest within the allowable noise, which reduces the controller loss and radio frequency interference.

When the carrier frequency reduces, the following factors also increase:

- Harmonics of output current
- Motor power loss
- Motor temperature rise

8

When the carrier frequency increases:

- Motor power loss and temperature rise declines.
- Power loss, system temperature rise and interference increase.

Adjusting the carrier frequency will exert influences on the aspects listed in the following table.

Table 8-1 Influences of carrier frequency adjustment

|                                 |       |       |
|---------------------------------|-------|-------|
| Carrier frequency               | Low   | High  |
| Motor noise                     | Large | Small |
| Output current waveform         | Bad   | Good  |
| Motor temperature rise          | High  | Low   |
| Controller temperature rise     | Low   | High  |
| Leakage current                 | Small | Large |
| External radiation interference | Small | Large |

## 8.2 Motor Parameters

### 8.2.1 Motor Type and Parameters

| Function Code | Parameter Name        | Setting Range                                 | Default         | Unit | Property |
|---------------|-----------------------|---|-----------------|------|----------|
| <b>F1-25</b>  | Motor type            | 0: Asynchronous motor<br>1: Synchronous motor | 1               | -    | ★        |
| <b>F1-01</b>  | Rated motor power     | 0.7–75.0                                      | Model dependent | kW   | ★        |
| <b>F1-02</b>  | Rated motor voltage   | 0–600   | Model dependent | V    | ★        |
| <b>F1-03</b>  | Rated motor current   | 0.00–655.00                                   | Model dependent | A    | ★        |
| <b>F1-04</b>  | Rated motor frequency | 0.00–99.00                                    | Model dependent | Hz   | ★        |
| <b>F1-05</b>  | Rated motor speed     | 0–3000  | Model dependent | RPM  | ★        |

Set these parameters according to the motor type and motor nameplate.

### 8.2.2 Encoder Parameters

| Function Code | Parameter Name                 | Setting Range   | Default | Unit | Property |
|---------------|--------------------------------|---|---------|------|----------|
| <b>F1-00</b>  | Encoder type                   | 0: SIN/COS encoder<br>1: UVW encoder<br>2: ABZ incremental encoder<br>3: ECN413/1313 absolute encoder | 0       | -    | ★        |
| <b>F1-10</b>  | Encoder verification selection | 0–65535   | 0       | -    | ★        |
| <b>F1-12</b>  | Encoder pulses per revolution  | 0–10000   | 2048    | PPR  | ★        |

- When F1-25 is set to 1 (Synchronous motor), set this parameter correctly before auto-tuning; otherwise, the motor cannot run properly.
- When F1-25 is set to 0 (Asynchronous motor), this parameter is automatically changed to 2. You need not modify it manually.

F1-10 is used to set encoder signal verification. This parameter is set by the manufacturer, and you need not modify it generally.

F1-12 is used to set the pulses per revolution of the encoder (according to the encoder nameplate).

### 8.2.3 Motor Auto-tuning Mode

| Function Code | Parameter Name   | Setting Range   | Default | Unit | Property |
|---------------|------------------|---|---------|------|----------|
| <b>F1-11</b>  | Auto-tuning mode | 0: No operation<br>1: With-load auto-tuning<br>2: No-load auto-tuning<br>3: Shaft auto-tuning | 0       | -    | ★        |

It is used to select the auto-tuning mode.

For details, see section 6.1.3.

### 8.2.4 Auto-tuning Parameters for Asynchronous Motor

| Function Code | Parameter Name      | Setting Range | Default         | Unit | Property |
|---------------|---------------------|---------------|-----------------|------|----------|
| <b>F1-14</b>  | Stator resistance   | 0.000–30.000  | Model dependent | Ω    | ★        |
| <b>F1-15</b>  | Rotor resistance    | 0.000–30.000  | Model dependent | Ω    | ★        |
| <b>F1-16</b>  | Leakage inductance  | 0.00–300.00   | Model dependent | mH   | ★        |
| <b>F1-17</b>  | Mutual inductance   | 0.1–3000.0    | Model dependent | mH   | ★        |
| <b>F1-18</b>  | Magnetizing current | 0.01–300.00   | Model dependent | A    | ★        |

These parameters are obtained by means of motor auto-tuning. After the motor auto-tuning is completed successfully, the values of these parameters are updated automatically.

If motor auto-tuning cannot be performed onsite, manually enter the values by referring to data of the motor with the same nameplate parameters.

Each time F1-01 (Rated motor power) of the asynchronous motor is modified, these parameters automatically resume to the default values for the standard motor.

### 8.2.5 Auto-tuning Parameters for Synchronous Motor

| Function Code | Parameter Name                  | Setting Range | Default | Unit       | Property |
|---------------|---------------------------------|---------------|---------|------------|----------|
| <b>F1-06</b>  | Encoder initial angle           | 0.0–359.9     | 0       | Degree (°) | ★        |
| <b>F1-07</b>  | Encoder angle at power-off      | 0.0–359.9     | 0       | Degree (°) | ★        |
| <b>F1-08</b>  | Synchronous motor wiring mode   | 0–15          | 0       | -          | ★        |
| <b>F1-19</b>  | Shaft Q inductance (torque)     | 0.00–650.00   | 3.00    | mH         | ★        |
| <b>F1-20</b>  | Shaft D inductance (excitation) | 0.00–650.00   | 3.00    | mH         | ★        |
| <b>F1-21</b>  | Back EMF                        | 0–65535       | 0       | -          | ★        |

These parameters are obtained by means of motor auto-tuning.

F1-06 specifies the encoder angle at zero point. After multiple times of auto-tuning, compare the obtained values, and the value deviation of F1-06 shall be within ±5°.

F1-07 specifies the angle of the magnetic pole when the motor is powered off. The value is recorded at power-off and is used for comparison at next power-on.

F1-08 specifies the motor wiring mode, that is, whether the output phase sequence of the drive board is consistent with the UVW phase sequence of the motor. If the value obtained by means of no-load auto-tuning is an even number, the phase sequence is correct. If the value is an odd number, the sequence is incorrect; in this case, exchange any two of UVW phases of the motor.

## 8.2.6 Other Motor Parameters

| Function Code | Parameter Name                          | Setting Range | Default | Unit | Property |
|---------------|---|---------------|---------|------|----------|
| <b>F1-09</b>  | Current filter time (synchronous motor) | 0–3           | 0       | -    | ★        |
| <b>F1-13</b>  | Encoder wire-breaking detection time    | 0–10.0        | 1.0     | s    | ★        |

F1-09 is used to set the current filter time, which suppresses the periodic vertical jitter. Increase the value in ascending order of 0.5 to achieve the optimum effect.

F1-13 is used to set the time that a wire-break fault lasts before being detected.

After the elevator starts running at non-zero speed, if there is no encoder signal input within the time set in this parameter, the system prompts the encoder fault and stops running.

When the value is smaller than 0.5s, this function is disabled.

## 8.3 Vector Control Parameters

### 8.3.1 Speed Loop PI Parameters

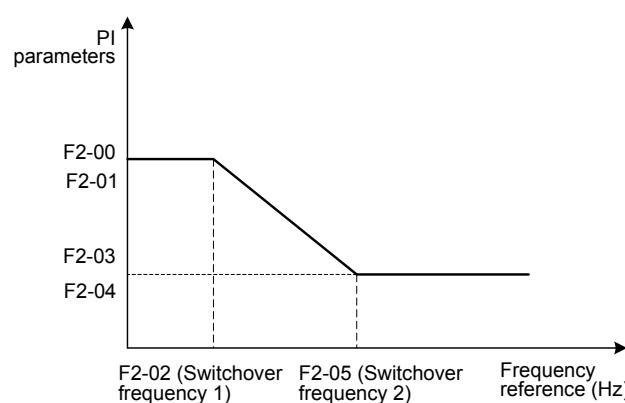
| Function Code | Parameter Name                   | Setting Range  | Default | Unit | Property |
|---------------|----------------------------------|----------------|---------|------|----------|
| <b>F2-00</b>  | Speed loop proportional gain Kp1 | 0–100          | 40      | -    | ★        |
| <b>F2-01</b>  | Speed loop integral time Ti1     | 0.01–10.00     | 0.60    | s    | ★        |
| <b>F2-02</b>  | Switchover frequency 1           | 0.00 to F2-05  | 2.00    | Hz   | ★        |
| <b>F2-03</b>  | Speed loop proportional gain Kp2 | 0–100          | 35      | -    | ★        |
| <b>F2-04</b>  | Speed loop integral time Ti2     | 0.01–10.00     | 0.80    | s    | ★        |
| <b>F2-05</b>  | Switchover frequency 2           | F2-02 to F0-06 | 5.00    | Hz   | ★        |

F2-00 and F2-01 are PI regulation parameters when the running frequency is smaller than the value of F2-02 (Switchover frequency 1).

F2-03 and F2-04 are PI regulation parameters when the running frequency is larger than the value of F2-05 (Switchover frequency 2).

If the running frequency is between F2-02 and F2-05, the speed loop PI parameters are obtained from the weighted average value of the two groups of PI parameters (F2-00, F2-01 and F2-03, F2-04), as shown in Figure 8-1.

Figure 8-1 Relationship between running frequencies and PI parameters



The speed dynamic response characteristics in vector control can be adjusted by setting the proportional gain and integral time of the speed regulator.

To achieve a faster system response, increase the proportional gain and reduce the integral time. Be aware that this may lead to system oscillation.

The recommended adjustment method is as follows:

If the default setting cannot meet the requirements, make proper adjustment. Decrease the proportional gain first to ensure that the system does not oscillate, and then reduce the integral time to ensure that the system has quick response but small overshoot.

If both F2-02 (Switchover frequency 1) and F2-05 (Switchover frequency 2) are 0, only F2-03 and F2-04 are valid.

### 8.3.2 Current Loop PI Parameters

| Function Code | Parameter Name            | Setting Range | Default | Unit | Property |
|---------------|---------------------------|---------------|---------|------|----------|
| <b>F2-06</b>  | Current loop Kp1 (torque) | 10–500        | 60      | -    | ★        |
| <b>F2-07</b>  | Current loop Kp1 (torque) | 10–500        | 30      | -    | ★        |

These two parameters are regulation parameters for the torque axis current loop.

These parameters are used as the torque axis current regulator in vector control. The best values of the parameters matching the motor characteristics are obtained by means of motor auto-tuning. You need not modify them generally.

### 8.3.3 Position Lock PI Parameters

| Function Code | Parameter Name                    | Setting Range | Default | Unit | Property |
|---------------|-----------------------------------|---------------|---------|------|----------|
| <b>F2-11</b>  | Position lock current coefficient | 0.20–50.0     | 15      | -    | ★        |
| <b>F2-12</b>  | Position lock speed loop Kp       | 0.00–2.00     | 0.5     | -    | ★        |
| <b>F2-13</b>  | Position lock speed loop Ki       | 0.00–2.00     | 0.6     | -    | ★        |

These parameters are used to adjust automatic pre-torque compensation in the case of no-load-cell. The no-load-cell startup function is enabled when F8-01 (Pre-torque selection) is set to 2 (Automatic pre-torque compensation).

Decrease the values of these parameters in the case of car lurch at startup, and increase the values in the case of rollback at startup. For details, see the description of section 6.1.6.

### 8.3.4 Torque Acceleration/Deceleration Time Setting

| Function Code | Parameter Name           | Setting Range | Default | Unit | Property |
|---------------|--------------------------|---------------|---------|------|----------|
| <b>F2-16</b>  | Torque acceleration time | 1–500         | 1       | ms   | ★        |
| <b>F2-17</b>  | Torque deceleration time | 1–500         | 350     | ms   | ★        |

These two parameters are used to set the acceleration time and deceleration time of the torque current.

- If the motor has abnormal sound when the current is applied at startup, increase the value of F2-16 to eliminate the abnormal sound.

- If the motor has abnormal sound when the current is withdrawn at stop, increase the value of F2-17 to eliminate the abnormal sound.

### 8.3.5 Other Vector Control Parameters

| Function Code | Parameter Name     | Setting Range | Default | Unit | Property |
|---------------|--------------------|---------------|---------|------|----------|
| <b>F2-08</b>  | Torque upper limit | 0.0–200.0     | 150.0   | %    | ★        |

It is used to set the torque upper limit of the motor. The value 100% corresponds to the rated output torque of the adaptable motor.

| Function Code | Parameter Name             | Setting Range | Default | Unit | Property |
|---------------|----------------------------|---------------|---------|------|----------|
| <b>F2-10</b>  | Elevator running direction | 0–1           | 0       | -    | ★        |

It is used to set the elevator running direction.

The values are as follows:

- 0: Direction unchanged
- 1: Direction reversed

You can modify this parameter to reverse the running direction (without changing the wiring of the motor).

When you perform inspection running for the first time after motor auto-tuning is successful, check whether the actual motor running direction is consistent with the inspection command direction. If not, change the motor running direction by setting F2-10 to consistent with the inspection command direction.

Pay attention to the setting of this parameter when restoring the default setting.

## 8.4 Running Control Parameters

### 8.4.1 Running Speed Curve Setting

8

| Function Code | Parameter Name               | Setting Range | Default | Unit             | Property |
|---------------|------------------------------|---------------|---------|------------------|----------|
| <b>F2-18</b>  | Startup acceleration time    | 0.000–1.500   | 0.000   | s                | ★        |
| <b>F3-00</b>  | Startup speed                | 0.000–0.030   | 0.000   | m/s              | ★        |
| <b>F3-01</b>  | Startup holding time         | 0.000–0.500   | 0.000   | s                | ★        |
| <b>F3-02</b>  | Acceleration rate            | 0.200–1.500   | 0.600   | m/s <sup>2</sup> | ★        |
| <b>F3-03</b>  | Acceleration start jerk time | 0.300–4.000   | 2.500   | s                | ★        |
| <b>F3-04</b>  | Acceleration end jerk time   | 0.300–4.000   | 2.500   | s                | ★        |
| <b>F3-05</b>  | Deceleration rate            | 0.200–1.500   | 0.600   | m/s <sup>2</sup> | ★        |
| <b>F3-06</b>  | Deceleration end jerk time   | 0.300–4.000   | 2.500   | s                | ★        |
| <b>F3-07</b>  | Deceleration start jerk time | 0.300–4.000   | 2.500   | s                | ★        |
| <b>F3-09</b>  | Pre-deceleration distance    | 0–90.0        | 0.0     | mm               | ★        |

Figure 8-2 Running speed curve

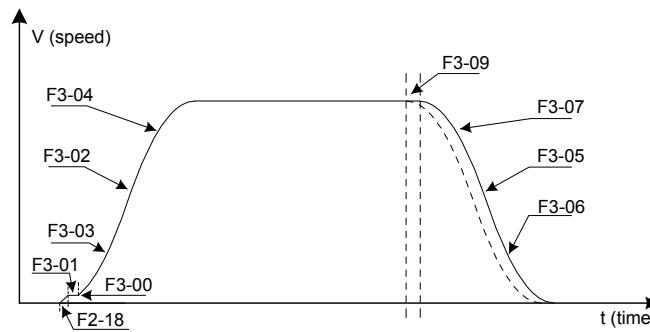
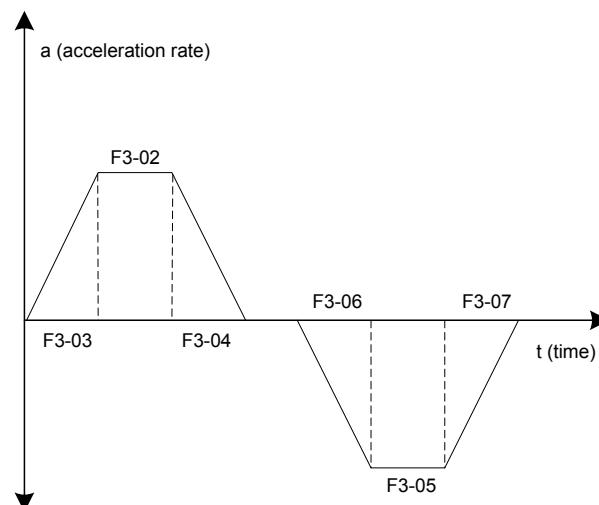


Figure 8-3 Acceleration rate curve



1. F2-18, F3-00, and F3-01 are used to set the acceleration time and holding time of the startup speed.

8

The parameters may reduce the terrace feeling at startup due to static friction between the guide rail and the guide shoes.

2. F3-02, F3-03, and F3-04 are used to set the running curve during acceleration of the elevator.
  - F3-02 is the acceleration rate of the elevator speed curve (uniform acceleration segment).
  - F3-03 is the time for the rate to increase from 0 to the value set in F3-02 in the speed curve (start jerk segment). The larger the value is, the smoother the jerk is.
  - F3-04 is the time for the rate to decrease from the value set in F3-02 to 0 in the speed curve (end jerk segment). The larger the value is, the smoother the jerk is.
3. F3-05, F3-06, and F3-07 are used to set the running curve during deceleration of the elevator.
  - F3-05 is the acceleration rate of the elevator speed curve (uniform deceleration segment).
  - F3-06 is the time for the rate to increase from 0 to the value set in F3-05 in the speed curve (end jerk segment). The larger the value is, the smoother the jerk is.
  - F3-07 is the time for the rate to decrease from the value set in F3-05 to 0 in the speed curve (start jerk segment). The larger the value is, the smoother the jerk is.

4. It is used to set the pre-deceleration distance of the elevator in distance control, as shown in Figure 8-2. This function is to eliminate the effect of encoder signal loss or leveling signal delay.

#### 8.4.2 Startup/Stop Running Sequence

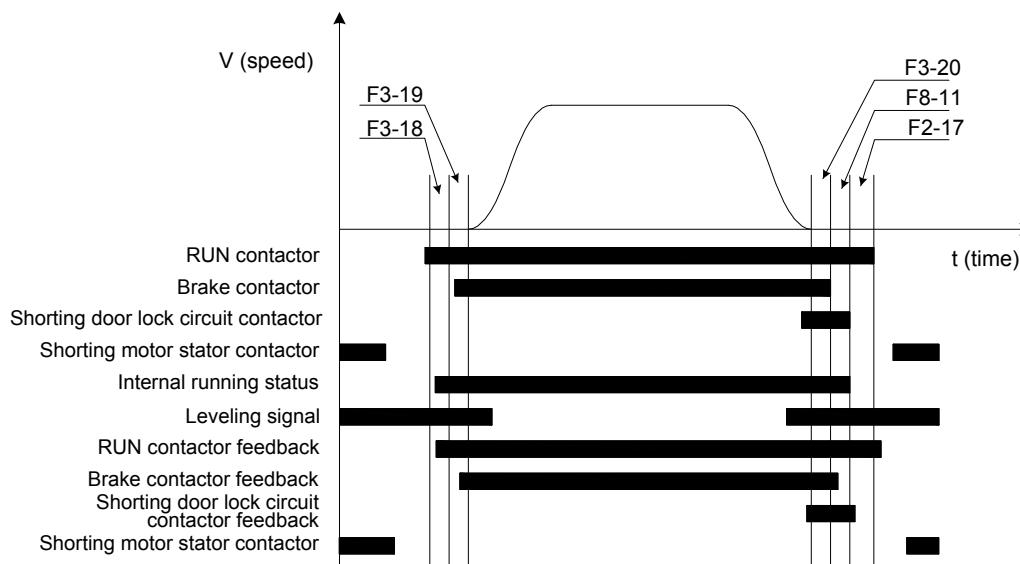
| Function Code | Parameter Name                     | Setting Range | Default | Unit | Property |
|---------------|------------------------------------|---------------|---------|------|----------|
| <b>F3-18</b>  | Zero-speed control time at startup | 0.000–1.000   | 0.200   | s    | ★        |
| <b>F3-19</b>  | Brake release delay                | 0.000–2.000   | 0.600   | s    | ★        |
| <b>F3-20</b>  | Zero-speed control time at end     | 0.000–1.000   | 0.300   | s    | ★        |
| <b>F8-11</b>  | Brake apply delay                  | 0.200–1.500   | 0.600s  | s    | ★        |

These parameters are used to set the time related to the zero-speed holding current output and braking action delay.

- F3-18 (Zero-speed control time at startup) specifies the time from output of the RUN contactor to output of the brake contactor, during which the controller performs excitation on the motor and outputs zero-speed current with large startup torque.
- F3-19 (Brake release delay) specifies the time from the moment when the system sends the brake release command to the moment when the brake is completely released, during which the system retains the zero-speed torque current output.
- F3-20 (Zero-speed control time at end) specifies the zero-speed output time when the running curve ends.
- F8-11 (Brake apply delay) specifies the time from the moment when the system sends the brake apply command to the moment when the brake is completely applied, during which the system retains the zero-speed torque current output.

Figure 8-4 Running time sequence

8



### 8.4.3 Slip Experiment

| Function Code | Parameter Name           | Setting Range             | Default | Unit | Property |
|---------------|--------------------------|---------------------------|---------|------|----------|
| <b>F3-24</b>  | Slip experiment function | 0: Disabled<br>1: Enabled | 1000    | kg   | ★        |

This parameter is used when the motor slip experiment is performed during elevator acceptance. If the slip experiment onsite is not successful, set this parameter to 1 to enable the slip experiment function. After the experiment is completed, restore the parameter to disable the function.

## 8.5 Shaft Switch, Floor, and Position Parameters

### 8.5.1 Shaft Slow-down and Special Deceleration Rate

| Function Code | Parameter Name               | Setting Range | Default | Unit             | Property |
|---------------|------------------------------|---------------|---------|------------------|----------|
| <b>F3-12</b>  | Position of up slow-down 1   | 0.000–300.00  | 0.00    | m                | ★        |
| <b>F3-13</b>  | Position of down slow-down 1 | 0.000–300.00  | 0.00    | m                | ★        |
| <b>F3-14</b>  | Position of up slow-down 2   | 0.000–300.00  | 0.00    | m                | ★        |
| <b>F3-15</b>  | Position of down slow-down 2 | 0.000–300.00  | 0.00    | m                | ★        |
| <b>F3-16</b>  | Position of up slow-down 3   | 0.000–300.00  | 0.00    | m                | ★        |
| <b>F3-17</b>  | Position of down slow-down 3 | 0.000–300.00  | 0.00    | m                | ★        |
| <b>F3-08</b>  | Special deceleration rate    | 0.200–1.500   | 0.900   | m/s <sup>2</sup> | ★        |

F3-12 to F3-17 specify the positions of all slow-down switches relative to the bottom leveling position, and the positions are automatically recorded during shaft auto-tuning. For the installation positions of the slow-down switches, see the description of section 3.4.2.

8

The NICE3000<sup>new</sup> supports a maximum of three pairs of slow-down switches. From two sides of the shaft to the middle, slow-down 1, slow-down 2, and slow-down 3 are installed in order; that is, slow-down 1 is installed near the terminal floor. There may be only one pair of slow-down switches for the low-speed elevator, and two or three pairs of slow-down switches for the high-speed elevator.

F3-08 is used to set the deceleration rate in elevator slow-down, inspection, and shaft auto-tuning.

This parameter is not used during normal running. It is used only when the elevator position is abnormal or the slow-down signal is abnormal.

The system automatically detects the speed when the elevator reaches a slow-down switch. If the detected speed or position is abnormal, the system enables the elevator to slow down at the special deceleration rate set in F3-08, preventing over travel top terminal or over travel bottom terminal.

### 8.5.2 Current Position Parameters

| Function Code | Parameter Name                      | Setting Range  | Default | Unit   | Property |
|---------------|-------------------------------------|----------------|---------|--------|----------|
| <b>F4-01</b>  | Current floor                       | F6-01 to F6-00 | 1       | -      | ★        |
| <b>F4-02</b>  | High byte of current floor position | 0–65535        | 1       | Pulses | ●        |
| <b>F4-03</b>  | Low byte of current floor position  | 0–65535        | 34464   | Pulses | ●        |

F4-01 indicates the current floor of the elevator car.

The system automatically changes the value of this parameter during running, and corrects it at leveling position (door open limit) after the up slow-down and down slow-down switches act. At non-bottom floor and top-floor leveling, you can also manually modify this parameter, but the value must be consistent with the actual current floor.

F4-02 and F4-03 indicate the absolute pulses of the current position of the elevator car relative to the bottom leveling position

The position data of the NICE3000<sup>new</sup> in the shaft is recorded in pulses. Each position is expressed by a 32-bit binary number, where the high 16 bits indicate the high byte of the floor position, and the low 16 bits indicate the low byte of the floor position.

### 8.5.3 Leveling Plate Length Parameters

| Function Code | Parameter Name             | Setting Range | Default | Unit | Property |
|---------------|----------------------------|---------------|---------|------|----------|
| <b>F4-04</b>  | Length 1 of leveling plate | 0–65535       | 0       | mm   | ★        |
| <b>F4-05</b>  | Length 2 of leveling plate | 0–65535       | 0       | mm   | ★        |

F4-04 indicates the pulses corresponding to the leveling plate length.

F4-05 indicates the pulses corresponding to the distance between the up and down leveling sensors.

These two parameters are automatically recorded during shaft auto-tuning.

For the relationship between the two parameters, see section 3.4.

### 8.5.4 Floor Height Parameters

| Function Code                          | Parameter Name               | Setting Range | Default | Unit   | Property |
|--|------------------------------|---------------|---------|--------|----------|
| <b>F4-06</b>                           | High byte of floor height 1  | 0–65535       | 0       | Pulses | ★        |
| <b>F4-07</b>                           | Low byte of floor height 1   | 0–65535       | 0       | Pulses | ★        |
| ...(Floor height 2 to floor height 38) |                              |               |         |        |          |
| <b>F4-82</b>                           | High byte of floor height 39 | 0–65535       | 0       | Pulses | ★        |
| <b>F4-83</b>                           | Low byte of floor height 39  | 0–65535       | 0       | Pulses | ★        |

8

These parameters indicate the pulses corresponding to the floor height i (between the leveling plates of floor n and floor i+1). Each floor height is expressed by a 32-bit binary number, where the high 16 bits indicate the high byte of the floor height, and the low 16 bits indicate the low byte of the floor height. On normal conditions, the floor height i of each floor is almost the same.

## 8.6 Terminal Function Selection

The NICE3000<sup>new</sup> provides 24 low-voltage DIs (X1 to X24), 3 higher-voltage DIs (X25 to X27), and 1 AI. All low-voltage inputs share the COM terminal; when the 24 VDC voltage is applied, the corresponding input indicator becomes ON.

### 8.6.1 Function Selection of Low-Voltage DI Terminals

| Function Code | Parameter Name         | Setting Range | Default | Unit | Property |
|---------------|------------------------|---------------|---------|------|----------|
| <b>F5-01</b>  | X1 function selection  |               | 33      | -    | ★        |
| <b>F5-02</b>  | X2 function selection  |               | 35      | -    | ★        |
| <b>F5-03</b>  | X3 function selection  |               | 34      | -    | ★        |
| ...           |                        | 0-199         | ...     | ...  |          |
| <b>F5-23</b>  | X23 function selection |               | 00      | -    | ★        |
| <b>F5-24</b>  | X24 function selection |               | 00      | -    | ★        |

These parameters are used to set the signals input to DI terminals X1 to X24.

A signal (except 0) must not be allocated to DI terminals repeatedly. If a signal cannot be selected, view whether this signal has been allocated to another terminal or is being used.

00: Invalid

Even if there is signal input to the terminal, the system has no response. You can allocate this signal to terminals that are not used to prevent malfunction.

01: Up leveling signal    02: Down leveling signal    03: Door zone signal

The NICE3000<sup>new</sup> system determines the elevator leveling position based on the leveling sensor signal. The system supports three types of leveling configuration: single door zone sensor, up and down leveling sensors, and door zone sensor plus the up/down leveling sensor.

The following table describes the sequence of received signals for the three types of leveling configurations.

| Leveling Configuration |                      |                  | Signal Receiving Sequence   |   |
|------------------------|----------------------|------------------|---|---|
| Up leveling sensor     | Down leveling sensor | Door zone sensor | Up direction  | Down direction  |
| No                     | No                   | Yes              | Door zone signal  |   |
| Yes                    | Yes                  | No               | Up leveling signal --> Down leveling signal                         | Down leveling signal --> Up leveling signal                         |
| Yes                    | Yes                  | Yes              | Up leveling signal --><br>Door zone signal --> Down leveling signal | Down leveling signal --><br>Door zone signal --> Up leveling signal |

If the leveling signal is abnormal (stuck or unavailable), the system reports fault Err22.

04: Safety circuit feedback    05: Door lock circuit feedback    29: Safety circuit 2 feedback    31: Door lock circuit 2 feedback

The safety circuit is important to safe and reliable running of the elevator, and the door lock circuit ensures that the hall door and car door are closed before the elevator starts to run. Valid feedback signals of the safety circuit and door lock circuit are necessary to elevator running.

It is recommended that these signals are set to NO input. If they are set to NC input, the system considers the input active even though there is no input. In this case, the actual state of the safety circuit cannot be detected, which may cause potential safety risks.

06: RUN contactor feedback 07: Brake contactor feedback 26: Brake travel switch 1 input 78: Brake travel switch 2 input

The system sends commands to the RUN and brake contactors and automatically detects the feedback from the RUN and brake contactors. If the commands and the feedback are inconsistent, the system reports a fault.

08: Inspection signal 09: Inspection up signal 10: Inspection down signal

When the Automatic/Inspection switch is set to the Inspection position, the elevator enters the inspection state; in this case, the system cancels all automatic running including the automatic door actions. When the inspection up signal or inspection down signal is valid, the elevator runs at the inspection speed.

11: Fire emergency signal

When the fire emergency switch is turned on, the elevator enters the fire emergency state, and immediately cancels the registered hall calls and car calls. The elevator stops at the nearest floor without opening the door, and then directly runs to the fire emergency floor and automatically opens the door after arrival.

12: Up limit signal 13: Down limit signal

When the elevator runs over the leveling position of the terminal floor but does not stop, the up limit signal and down limit signal are used as the stop switches at the terminal floors to prevent over travel top terminal or over travel bottom terminal.

14: Overload signal

When the elevator load exceeds 110% of the rated load during normal use, the elevator enters the overload state. Then the overload buzzer beeps, the overload indicator in the car becomes ON, and the elevator door keeps open. The overload signal becomes invalid when the door lock is applied. If the running with 110% of the rated load is required during inspection, you can set F7-06 to 1 to allow overload running (note that this function has potential safety risks and use it with caution).

It is recommended that the overload signal be set to NC input. If it is set to NO, the system cannot detect the overload state when the overload switch is damaged or the connection is broken, and the elevator running in this case may cause potential safety risks. It is also recommended that the up limit signal, down limit signal, and slow-down signal are set to NC input.

8

15: Full-load signal

When the elevator load is 80% to 110% of the rated load, the HCB displays the full-load state, and the elevator does not respond to hall calls.

16: Up slow-down 1 signal 17: Down slow-down 1 signal

18: Up slow-down 2 signal 19: Down slow-down 2 signal

20: Up slow-down 3 signal 21: Down slow-down 3 signal

The slow-down signals are used to enable the elevator to stop at the slow-down speed when the car position is abnormal, which is an important method to guarantee elevator safety.

The system automatically records the positions of the switches in group F3 during shaft auto-tuning.

22: Shorting door lock circuit contactor feedback

It is the feedback signal when the door lock circuit is shorted if the function of door pre-open upon arrival or re-leveling at door open is enabled for the elevator configured with the pre-open module. This is to ensure safety during the elevator running.

#### 23: Firefighter running signal

It is the firefighter switch signal and is used to enable the firefighter running. After the elevator returns to the fire emergency floor, the elevator enters the firefighter running state if the firefighter signal is active.

#### 24: Door machine 1 light curtain signal 25: Door machine 2 light curtain signal

They are used to detect the light curtain signals of door machine 1 and door machine 2 (if existing).

#### 27: Emergency evacuation signal

It is the emergency running signal at power failure. If it is active, it indicates that the elevator is running for emergency evacuation at power failure. For more details, see section 5.2.1.

#### 28: Elevator lock signal

If this signal is active, the elevator enters the locked state, returns to the elevator lock floor and does not respond to any calls until the signal becomes inactive. It has the same function as the hall call elevator lock signal.

#### 30: Shorting PMSM stator feedback

The shorting PMSM stator contactor protects the elevator from falling at high speed in the case of brake failure. This signal is used to monitor whether the shorting PMSM stator contactor is normal.

#### 65: Door machine 1 safety edge signal 66: Door machine 2 safety edge signal

They are used to detect the safety edge signal state of door machine 1 and door machine 2 (if existing).

#### 67: Motor overheat signal

8

If this signal remains active for more than 2s, the controller stops output and reports fault Err39 to prompt motor overheat. After this signal becomes inactive, Err39 is reset automatically and the system resumes to normal operation.

#### 68: Earthquake signal

If this signal remains active for more than 2s, the elevator enters the earthquake stop state, stops at the nearest landing floor and opens the door. Then the elevator starts running again after the earthquake signal becomes inactive.

#### 69: Back door forbidden signal

If double door machines are applied, this signal is used to prohibit the use of door machine 2.

#### 70: Light-load signal

It is used for nuisance judgment in the anti-nuisance function. If F8-08 Bit2 is set to 1, the system performs nuisance judgment by using the light-load switch. The load below 30% of the rated load is regarded as light load.

#### 71: Half-load signal

It is used for allocation of elevators in parallel or group mode and judgment of the emergency running

direction at power failure.

#### 72: Fire emergency floor switchover signal

The NICE3000<sup>new</sup> supports two fire emergency floors. By default, the elevator stops at fire emergency floor 1 in fire emergency state. If this signal is active, the elevator stops at fire emergency floor 2 in fire emergency state.

76: Door 1 open input 77: Door 2 open input

### 8.6.2 Function Selection of Higher-Voltage DI Terminals

| Function Code | Parameter Name         | Setting Range               | Default | Unit | Property |
|---------------|------------------------|-----------------------------|---------|------|----------|
| <b>F5-37</b>  | X25 function selection | 0: Invalid                  | 0       | -    | ★        |
| <b>F5-38</b>  | X26 function selection | 4: Safety circuit signal    | 0       | -    | ★        |
| <b>F5-39</b>  | X27 function selection | 5: Door lock circuit signal | 0       | -    | ★        |

These parameters are used to set signals input to heavy-current detection input terminals X25 to X27.

### 8.6.3 Function Selection of DO Terminals

| Function Code | Parameter Name        | Setting Range | Default | Unit | Property |
|---------------|-----------------------|---------------|---------|------|----------|
| <b>F5-26</b>  | Y1 function selection |               | 1       | -    | ★        |
| <b>F5-27</b>  | Y2 function selection |               | 2       | -    | ★        |
| <b>F5-28</b>  | Y3 function selection |               | 3       | -    | ★        |
| <b>F5-29</b>  | Y4 function selection | 0–31          | 4       | -    | ★        |
| <b>F5-30</b>  | Y5 function selection |               | 0       | -    | ★        |
| <b>F5-31</b>  | Y6 function selection |               | 0       | -    | ★        |

These parameters are used to set signals output by relay output terminals Y1 to Y6.

8

00: Invalid

The terminal has no function.

01: RUN contactor control      02: Brake contactor control      03: Shorting door lock circuit contactor control

The terminal with one of these signals controls whether the contactor is opened or closed.

04: Fire emergency floor arrival signal feedback

In the fire emergency state, the system sends the feedback signal for monitoring after the elevator stops at the fire emergency floor.

05: Door machine 1 open      06: Door machine 1 close      07: Door machine 2 open      08: Door machine 2 close

The terminal with one of these signals is used to control open and close of door 1 or 2.

09: Brake and RUN contactors healthy

When the brake and RUN contactors operate properly (non-Err36/Err37 state), the system sends the

feedback signal for monitoring.

#### 10: Fault state

The terminal with the signal has output when the system is in the level-3, level-4 or level-5 fault state.

#### 11: Running monitor

The terminal with the signal has output when the controller is running.

#### 12: Shorting PMSM stator contactor

When the shorting PMSM stator contactor is applied in synchronous motor, the terminal with the signal is used to control whether the contactor is closed or opened. For details, see section 6.2.1.

#### 13: Emergency evacuation automatic switchover

When detecting that the bus voltage declines to a certain value after power failure occurs on the mains supply, the controller outputs this signal and uses the battery for temporary power supply, implementing emergency evacuation running.

Only Y6/M6 can be allocated with this signal because the controller needs to depend on its residual power to drive the relay at power failure of the mains supply.

#### 14: System healthy

The terminal with the signal has output when the system operates properly.

#### 15: Emergency buzzer control

The terminal with the signal has output when the system is in the emergency evacuation running state.

The buzzer tweets to prompt.

#### 16: Higher-voltage startup of brake

8

This signal is used for the brake that keeps the release state with voltage reduction. The terminal with this signal keeps the output for 4s to release the brake, and then the voltage is reduced to keep the brake release state.

#### 17: Elevator running in up direction

The terminal with the signal has output when the elevator runs in the up direction.

#### 18: Lamp/Fan running

It is used for the lamp/fan running output, the same as the energy saving control output of the CTB.

#### 19: Medical sterilization

It is used to control the output of the ultraviolet sterilizing lamp signal. After the elevator stops running and the lamp/fan stops operating, the medical sterilization output is started.

#### 20: Non-door zone stop

The terminal with this signal has output when the elevator stops at the non-door zone.

#### 21: Electric lock

It is used to control applying and releasing of the electric lock in the case of manual door.

## 22: Non-service state

It is output when the elevator is in the non-service state and cannot respond to hall calls.

### 8.6.4 Load Cell Channel Selection

| Function Code | Parameter Name            | Setting Range | Default | Unit | Property |
|---------------|---------------------------|---------------|---------|------|----------|
| <b>F5-36</b>  | Load cell input selection | 0–3           | 1       | -    | ★        |

It is used to set the channel of setting the elevator load cell signal. When a load cell device is used, set this parameter correctly first.

The values are as follows:

- 0: MCB digital input
- 1: CTB digital input
- 2: CTB analog input
- 3: MCB analog input

### 8.6.5 CTB Input Type Selection

| Function Code | Parameter Name | Setting Range | Default | Unit | Property |
|---------------|----------------|---------------|---------|------|----------|
| <b>F5-25</b>  | CTB input type | 0–511         | 320     | -    | ★        |

It is used to define the input signal type (NO/NC) of the CTB by binary bit. Each bit of the function code defines a signal, as described in the following table.

If a bit is set to 1, the signal indicated by this bit is NO input; if this bit is set to 0, this signal is NC input. For details on how to view and set this function code, see the descriptions in section 8.21.1.

For example, the input signal types of the CTB of an elevator are set as follows:

| Bit  | Parameter Name       | Default | Bit  | Parameter Name              | Default |
|------|----------------------|---------|------|-----------------------------|---------|
| Bit0 | Door 1 light curtain | 0       | Bit5 | Door 2 close limit          | 0       |
| Bit1 | Door 2 light curtain | 0       | Bit6 | Full-load signal (digital)  | 1       |
| Bit2 | Door 1 open limit    | 0       | Bit7 | Overload signal (digital)   | 0       |
| Bit3 | Door 2 open limit    | 0       | Bit8 | Light-load signal (digital) | 1       |
| Bit4 | Door 1 close limit   | 0       |      | 0: NC input; 1: NO input    |         |

8

## 8.7 Communication and Terminal State Display

### 8.7.1 MCB Communication State Display

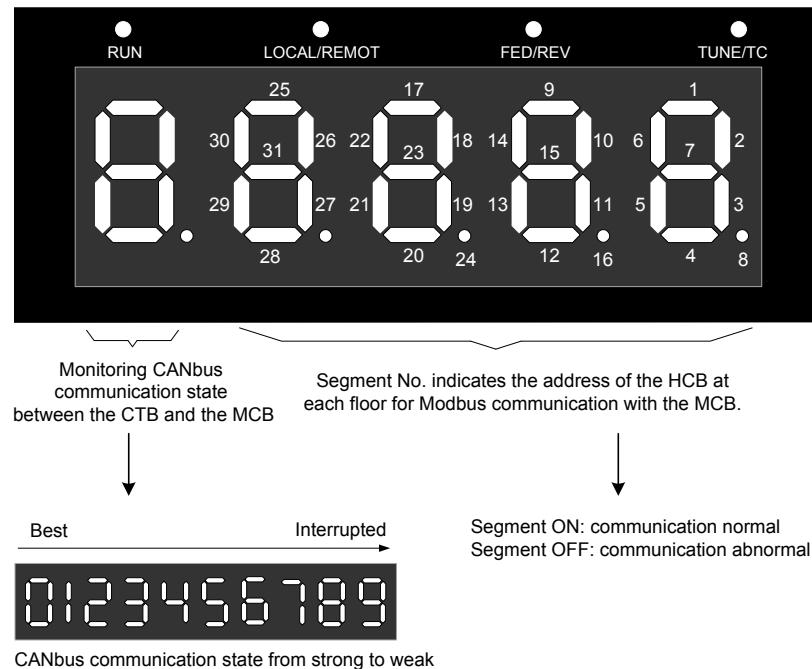
| Function Code | Parameter Name              | Setting Range | Default | Unit | Property |
|---------------|-----------------------------|---------------|---------|------|----------|
| <b>F5-32</b>  | Communication state display | -             | -       | -    | ●        |

It is used to monitor the state of CANbus communication with the CTB and Modbus communication with

the HCB.

When you enter the menu of F5-32, the LEDs on the operation panel indicate the current HCB communication state.

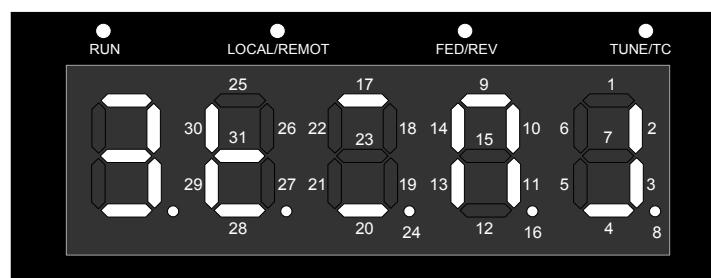
Figure 8-5 F5-32 communication state monitoring



For example, if the LEDs are shown as the following figure, it indicates that Modbus communication of addresses 1, 5, 6, 7, 12, 15, 16, 18, 19, 21, 22, 23, 25, 26 and 27 is abnormal, and Modbus communication of other addresses is normal. CANbus communication state displayed by the LED is 3, indicating normal communication.

Figure 8-6 Example of LED display indicating the communication state

8



## 8.7.2 HCB Communication State Display

| Function Code | Parameter Name            | Setting Range | Default | Unit | Property |
|---------------|---------------------------|---------------|---------|------|----------|
| <b>FA-46</b>  | HCB communication state 1 | 0–65535       | 0       | -    | ●        |
| <b>FA-47</b>  | HCB communication state 2 | 0–65535       | 0       | -    | ●        |
| <b>FA-48</b>  | HCB communication state 3 | 0–65535       | 0       | -    | ●        |

These parameters display the communication state between HCBs of all floors and the MCB.

FA-46, FA-47, and FA-48 respectively indicate the communication state of floors 1 to 16, 17 to 32, and 33 to 40.

Figure 8-7 FA-46 HCB communication state 1

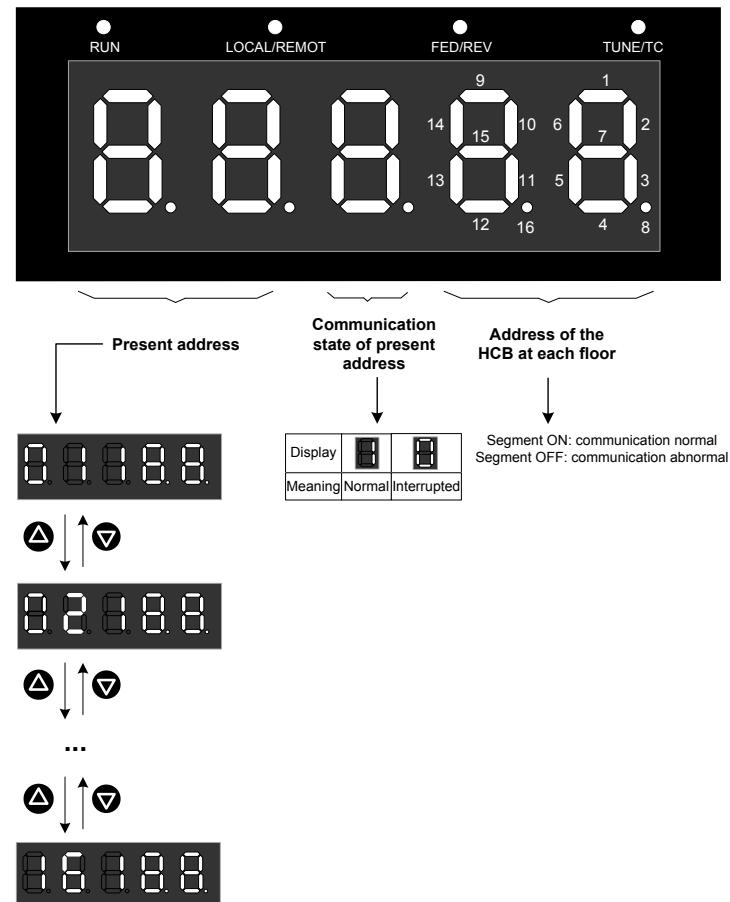


Figure 8-8 FA-47 HCB communication state 2

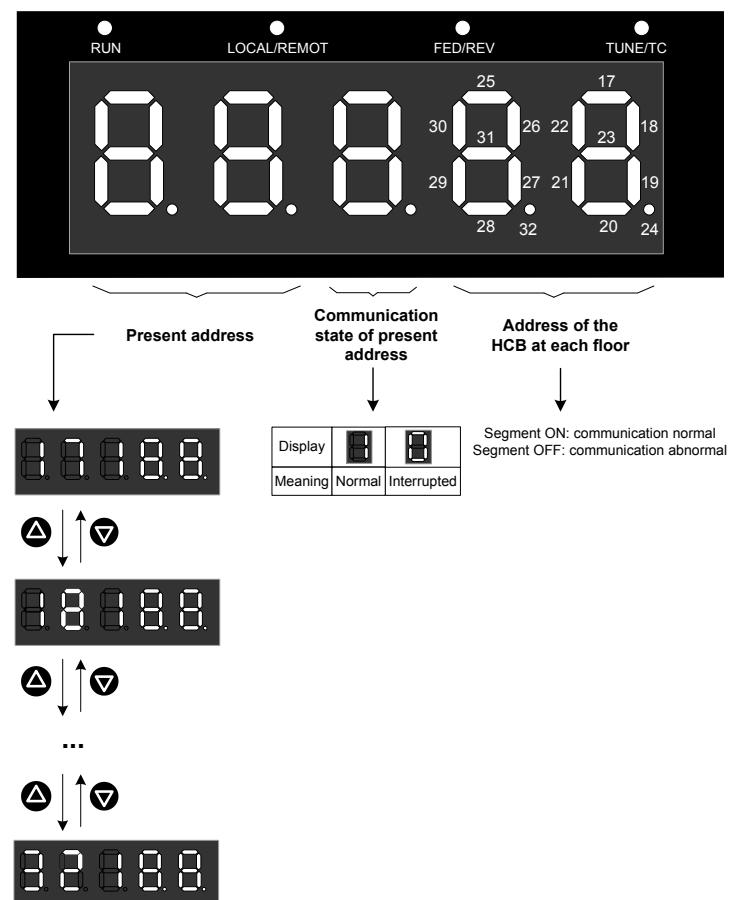
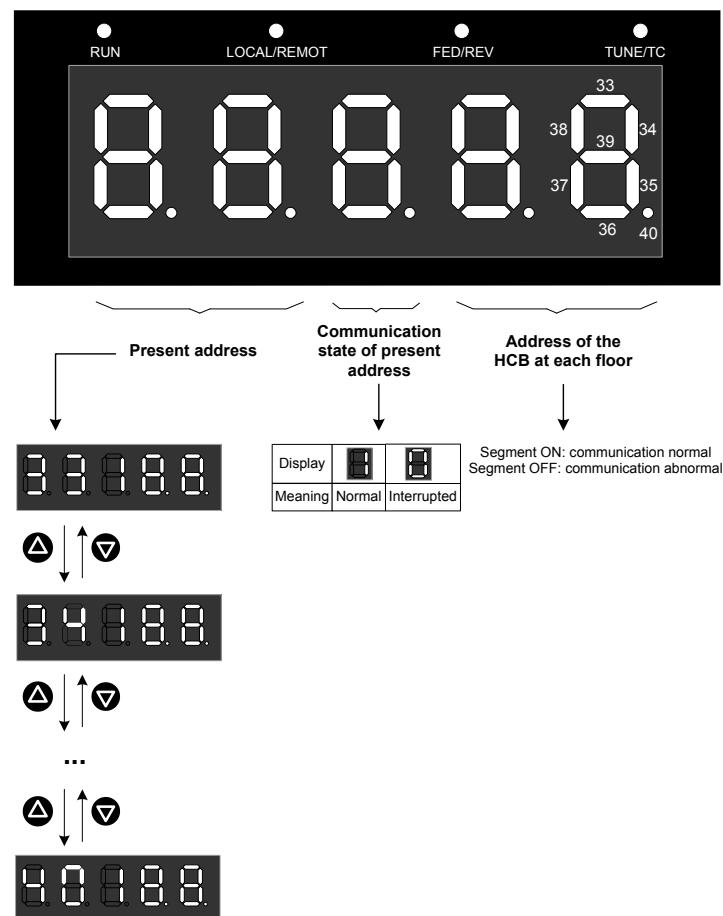


Figure 8-9 FA-48 HCB communication state 3

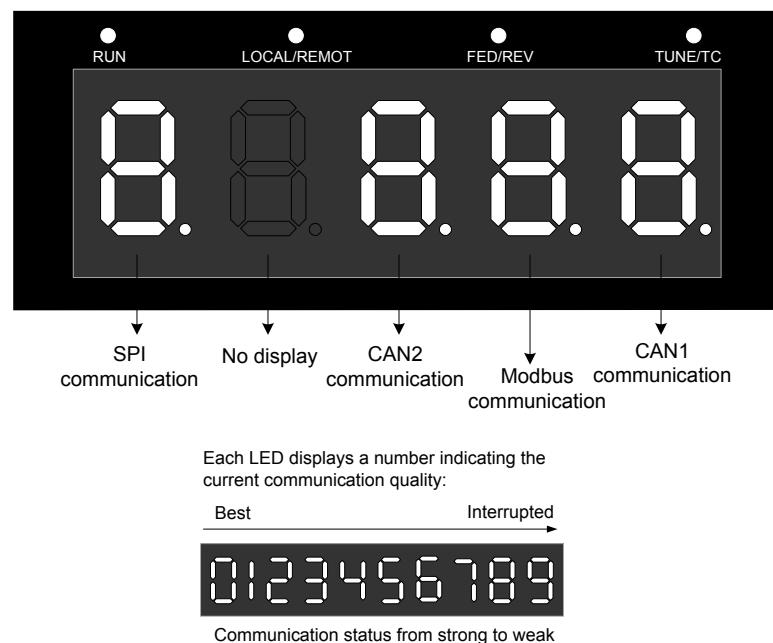


### 8.7.3 Communication Interference Display

| Function Code     | Parameter Name             | Setting Range | Default | Unit | Property |
|-------------------|----------------------------|---------------|---------|------|----------|
| 8<br><b>FA-24</b> | Communication interference | 0–65535       | 0       | -    | ●        |

It displays the current communication quality of the system, as described in the following figure.

Figure 8-10 FA-24 communication interference display



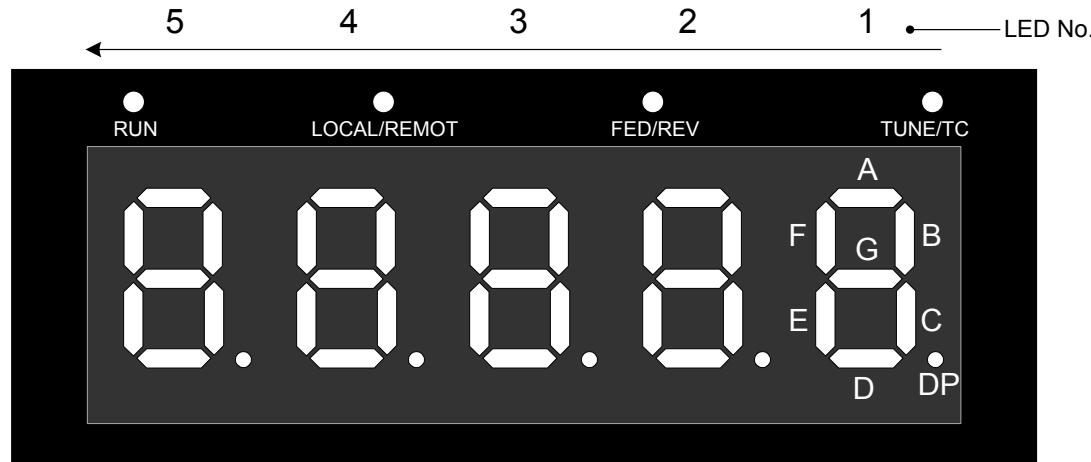
### 8.7.4 Terminal State Display

| Function Code | Parameter Name         | Setting Range                                   | Default | Unit | Property |
|---------------|------------------------|---|---------|------|----------|
| <b>F5-34</b>  | Terminal state display | Monitoring of I/O terminals on MCB              | -       | -    | ●        |
| <b>F5-35</b>  | Terminal state display | Monitoring of I/O terminals on CTB, CCB and HCB | -       | -    | ●        |

These parameters are used to monitor the state of all I/O terminals of the system.

The segments of the five LEDs displayed are defined as follows.

Figure 8-11 Monitoring of all I/O terminals



Note:

1. Segments of LEDs 2 to 5 are marked in the same way as those of LED 1.
2. Segment ON: signal active  
Segment OFF: signal inactive

| F5-34 Terminal state display |                              |                        |   |   |  |
|------------------------------|------------------------------|------------------------|---|---|--|
|                              | 1                            | 2                      | 3   | 4                                       | 5  |
| A                            | -                            | Inspection signal      | Up slow-down 1 signal                         | Door machine 1 light curtain            | Reserved                                     |
| B                            | Up leveling signal           | Inspection up signal   | Down slow-down 1 signal                       | Door machine 2 light curtain            | RUN contactor output                         |
| C                            | Down leveling signal         | Inspection down signal | Up slow-down 2 signal                         | Brake contactor feedback 2              | Brake contactor output                       |
| D                            | Door zone signal             | Fire emergency signal  | Down slow-down 2 signal                       | UPS input                               | Shorting door lock circuit contactor control |
| E                            | Safety circuit feedback 1    | Up limit signal        | Up slow-down 3 signal                         | Elevator lock input                     | Fire emergency floor arrival signal          |
| F                            | Door lock circuit feedback 1 | Down limit signal      | Down slow-down 3 signal                       | Safety circuit feedback 2               | -  |
| G                            | RUN contactor feedback       | Overload signal        | Shorting door lock circuit contactor feedback | Shorting PMSM stator contactor feedback | -  |
| DP                           | Brake contactor feedback 1   | Full-load signal       | Firefighter running signal                    | Door lock circuit feedback 2            | -  |

| F5-35 Terminal state display |                      |                              |                     |                                |                                |
|------------------------------|----------------------|------------------------------|---------------------|--------------------------------|--------------------------------|
|                              | 1                    | 2                            | 3                   | 4                              | 5                              |
| A                            | Door 1 light curtain | Door open button             | Door 1 open output  | Door open button display       | System light curtain state 1   |
| B                            | Door 2 light curtain | Door close button            | Door 1 close output | Door close button display      | System light curtain state 2   |
| C                            | Door 1 open limit    | Door open delay button       | Door lock signal    | Door open delay button display | Hall call elevator lock input  |
| D                            | Door 2 open limit    | Direct travel ride signal    | Door 1 open output  | Non-door zone stop             | Hall call fire emergency input |
| E                            | Door 1 close limit   | Attendant signal             | Door 2close output  | Reserved                       | Full-load signal               |
| F                            | Door 2 close limit   | Direction change signal      | Door lock signal    | Buzzer output                  | Overload signal                |
| G                            | Full-load signal     | Independent running signal   | Up arrival gong     | Reserved                       | -                              |
| DP                           | Overload signal      | Firefighter operation signal | Down arrival gong   | Energy saving sign             | -                              |

## 8.8 Normal Running Function Parameters

### 8.8.1 Top/Bottom Floor Setting

| Function Code | Parameter Name               | Setting Range | Default | Unit | Property |
|---------------|------------------------------|---------------|---------|------|----------|
| <b>F6-00</b>  | Top floor of the elevator    | F6-01 to 40   | 9       | -    | ★        |
| <b>F6-01</b>  | Bottom floor of the elevator | 1 to F6-00    | 1       | -    | ★        |

These two parameters are used to set the top floor and bottom floor of the elevator, determined by the number of actually installed leveling plates.

8

### 8.8.2 Service Floor Setting

| Function Code | Parameter Name                  | Setting Range | Default | Unit | Property |
|---------------|---------------------------------|---------------|---------|------|----------|
| <b>F6-05</b>  | Service floors 1 (floors 1–16)  | 0–65535       | 65535   | -    | ★        |
| <b>F6-06</b>  | Service floors 2 (floors 17–32) | 0–65535       | 65535   | -    | ★        |
| <b>F6-35</b>  | Service floors 3 (floors 33–40) | 0–65535       | 65535   | -    | ★        |

These parameters are used to set the service floors among floors 1–40. F6-05 (Service floors 1) corresponds to floors 1–16. F6-06 (Service floors 2) corresponds to floors 17–32. F6-35 (Service floors 3) corresponds to floors 33–40.

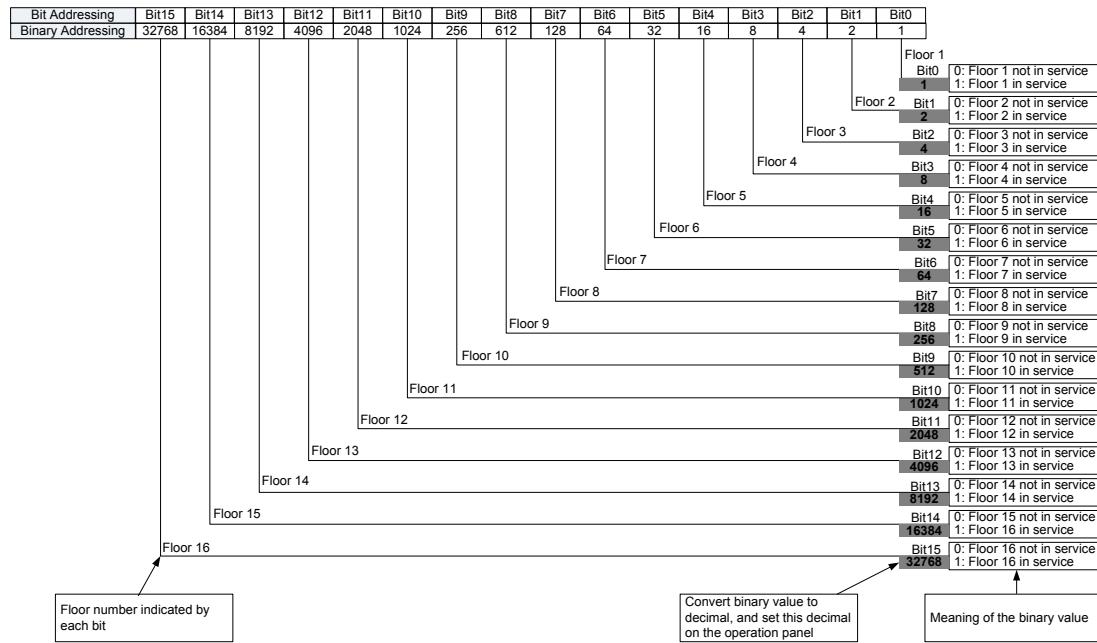
These parameters are set in the similar way.

The following part takes F6-05 as an example to describe how to set the service floors.

F6-05 is enabled through bit addressing.

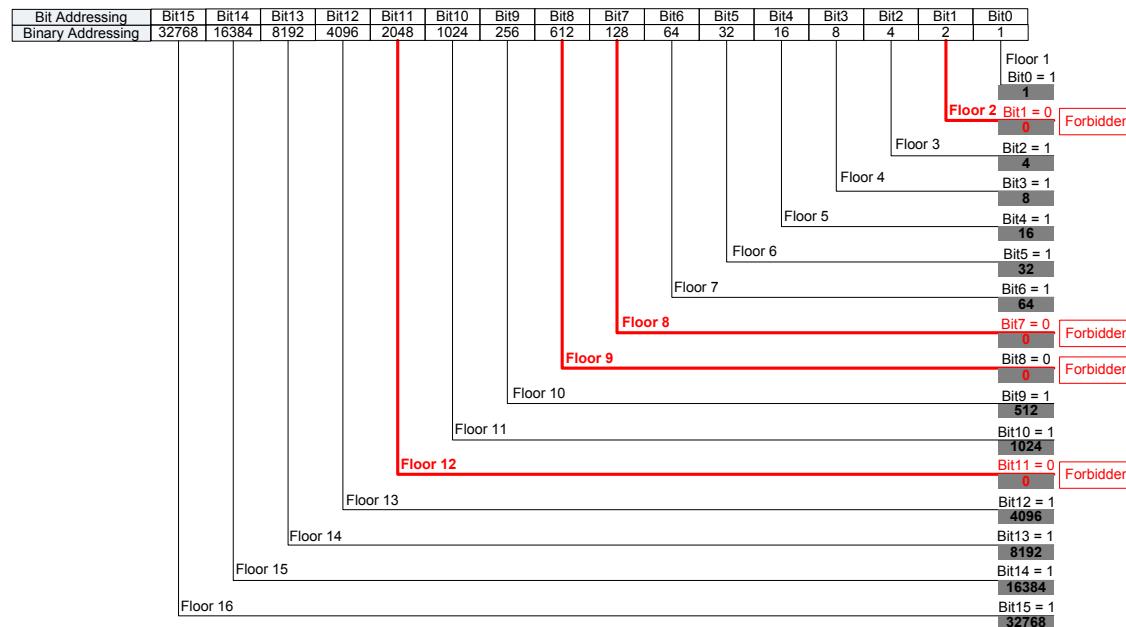
The 16 bits of the function code respectively correspond to 16 floors. If a bit is set to 1, the elevator will respond to calls of this floor; if this bit is set to 0, the elevator will not respond to calls of this floor.

Figure 8-12 Converting binary value of F6-05 to decimal



**Example:**

If floors 2, 8, 9, and 12 of a 16-floor elevator need to be forbidden, and all other floors are in service, we need to set Bit1, Bit7, Bit8, and Bit11 corresponding to floors 2, 8, 9, and 12 to 0, and set the other bits to 1, as shown in the following figure.



Convert the binary value to decimal:

$$1 + 4 + 8 + 16 + 32 + 64 + 512 + 1024 + 4096 + 8192 + 16384 + 32768 = 63101$$

Then, enter "63101" for F6-05 on the operation panel.

| Function Code | Parameter Name                                 | Setting Range | Default | Unit | Property |
|---------------|--|---------------|---------|------|----------|
| <b>Fb-02</b>  | Door machine 1 service floors 1 (floors 1–16)  | 0–65535       | 65535   | -    | ☆        |
| <b>Fb-03</b>  | Door machine 1 service floors 2 (floors 17–32) | 0–65535       | 65535   | -    | ☆        |

| Function Code | Parameter Name                                 | Setting Range | Default | Unit | Property |
|---------------|--|---------------|---------|------|----------|
| <b>Fb-18</b>  | Door machine 1 service floors 3 (floors 33–40) | 0–65535       | 65535   | -    | ★        |
| <b>Fb-04</b>  | Door machine 2 service floors 1 (floors 1–16)  | 0–65535       | 65535   | -    | ★        |
| <b>Fb-05</b>  | Door machine 2 service floors 2 (floors 17–32) | 0–65535       | 65535   | -    | ★        |
| <b>Fb-19</b>  | Door machine 2 service floors 3 (floors 33–40) | 0–65535       | 65535   | -    | ★        |

These parameters are used to set the service floors of door machine 1 and door machine 2.

The setting method is the same as that for F6-05.

| Function Code | Parameter Name                                | Setting Range                  | Default | Unit  | Property |
|---------------|---|--------------------------------|---------|-------|----------|
| <b>FE-32</b>  | Elevator function selection 1                 | Bit8: Time-based floor service | 0       | -     | ★        |
| <b>F6-18</b>  | Start time of time-based floor service 1      | 00.00–23.59                    | 00.00   | HH.MM | ★        |
| <b>F6-19</b>  | End time of time-based floor service 1        | 00.00–23.59                    | 00.00   | HH.MM | ★        |
| <b>F6-20</b>  | Service floor 1 of time-based floor service 1 | 0–65535                        | 65535   | -     | ★        |
| <b>F6-21</b>  | Service floor 2 of time-based floor service 1 | 0–65535                        | 65535   | -     | ★        |
| <b>F6-36</b>  | Service floor 3 of time-based floor service 1 | 0–65535                        | 65535   | -     | ★        |
| <b>F6-22</b>  | Start time of time-based floor service 2      | 00.00–23.59                    | 00.00   | HH.MM | ★        |
| <b>F6-23</b>  | End time of time-based floor service 2        | 00.00–23.59                    | 00.00   | HH.MM | ★        |
| <b>F6-24</b>  | Service floor 1 of time-based floor service 2 | 0–65535                        | 65535   | -     | ★        |
| <b>F6-25</b>  | Service floor 2 of time-based floor service 2 | 0–65535                        | 65535   | -     | ★        |
| <b>F6-37</b>  | Service floor 3 of time-based floor service 2 | 0–65535                        | 65535   | -     | ★        |

To enable the time-based floor service, set FE-32 Bit8 to 1. Then, you can set the time range and service floors of two groups of time-based floor services.

8

Service floor 1 corresponds to floors 1–16, service floor 2 corresponds to floors 17–32, and service floor 3 corresponds to floors 33–30.

In the time period of time-based floor service 1 (set by F6-18 and F6-19), the elevator responds to the service floors set by F6-20, F6-21 and F6-36 but ignores the service floors set by F6-05, F6-06 and F5-35.

The setting of time-based service floors is the same as that of service floors in F6-05.

### 8.8.3 Collective Selective Function

| Function Code | Parameter Name            | Setting Range | Default | Unit | Property |
|---------------|---------------------------|---------------|---------|------|----------|
| <b>FE-00</b>  | Collective selective mode | 0–2           | 0       | -    | ★        |

It is used to set the collective selective mode of the system.

The values are as follows:

- 0: Full collective selective

The elevator responds to both up and down hall calls.

- 1: Down collective selective

The elevator responds to down hall calls but does not respond to up hall calls.

- 2: Up collective selective

The elevator responds to hall up calls but does not respond to hall down calls.

| Function Code | Parameter Name                            | Setting Range                                | Default | Unit  | Property |
|---------------|---|--|---------|-------|----------|
| <b>FE-32</b>  | Elevator function selection 1             | Bit6: Down collective selective peak service | 0       | -     | ★        |
| <b>F6-14</b>  | Start time of down collective selective 1 | 00.00–23.59                                  | 00.00   | HH.MM | ★        |
| <b>F6-15</b>  | End time of down collective selective 1   | 00.00–23.59                                  | 00.00   | HH.MM | ★        |
| <b>F6-16</b>  | Start time of down collective selective 2 | 00.00–23.59                                  | 00.00   | HH.MM | ★        |
| <b>F6-17</b>  | End time of down collective selective 2   | 00.00–23.59                                  | 00.00   | HH.MM | ★        |

To enable the down collective selective peak service, set FE-32 Bit6 to 1.

F6-14 to F6-17 define the time periods of down collective selective 1 and down collective selective 2, during which, the elevator responds to only downward hall calls.

#### 8.8.4 Setting for Returning to Parking Floor at Idle

| Function Code | Parameter Name                           | Setting Range  | Default | Unit | Property |
|---------------|--|----------------|---------|------|----------|
| <b>F6-02</b>  | Parking floor                            | F6-01 to F6-00 | 1       | -    | ★        |
| <b>F9-00</b>  | Idle time before returning to base floor | 0–240          | 10      | min  | ★        |

When the idle time of the elevator exceeds the value set in F9-00, the elevator returns to the parking floor set in F6-02 automatically.

#### 8.8.5 Parallel/Group Control Function

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| Function Code | Parameter Name                             | Setting Range   | Default | Unit | Property |
|---------------|--|---|---------|------|----------|
| <b>F6-07</b>  | Number of elevators in parallel/group mode | 1–8   | 1       | -    | ★        |
| <b>F6-08</b>  | Elevator No.                               | 1–8   | 1       | -    | ★        |
| <b>F6-09</b>  | Elevator program control                   | Bit0: Dispersed waiting<br>Bit3: Parallel/Group control implemented at CAN2<br>Bit4: Group control in compatibility with NICE3000 | 0       | -    | ★        |

F6-07 and F6-08 are used to set the number of elevators and elevator No. in parallel/group mode.

Bit0 to Bit4 of F6-09 are used to set different parallel/group control modes. For details, see section 6.2.3.

| Function Code | Parameter Name                | Setting Range                             | Default | Unit  | Property |
|---------------|-------------------------------|---|---------|-------|----------|
| <b>FE-32</b>  | Elevator function selection 1 | Bit7: Parallel/Group control peak service | 0       | -     | ★        |
| <b>F6-26</b>  | Peak 1 start time             | 00.00–23.59                               | 00.00   | HH.MM | ★        |
| <b>F6-27</b>  | Peak 1 end time               | 00.00–23.59                               | 00.00   | HH.MM | ★        |

| Function Code | Parameter Name    | Setting Range  | Default | Unit  | Property |
|---------------|-------------------|----------------|---------|-------|----------|
| <b>F6-28</b>  | Peak 1 floor      | F6-01 to F6-00 | 1       | -     | ★        |
| <b>F6-29</b>  | Peak 2 start time | 00.00–23.59    | 00.00   | HH.MM | ☆        |
| <b>F6-30</b>  | Peak 2 end time   | 00.00–23.59    | 00.00   | HH.MM | ☆        |
| <b>F6-31</b>  | Peak 2 floor      | F6-01 to F6-00 | 1       | -     | ★        |

To enable the parallel/group control peak service, set FE-32 Bit7 to 1.

F6-26 to F6-28 are used to set peak service time period 1 and corresponding service floors.

F6-29 to F6-31 are used to set peak service time period 2 and corresponding service floors.

During a peak time period, if there are more than three car calls from the peak floor, the elevator enters the peak service state. At the moment, the car calls from the peak floor are valid all the time. The elevator returns to this floor if it is idle.

### 8.8.6 Attendant Function

| Function Code | Parameter Name                      | Setting Range | Default | Unit | Property |
|---------------|-------------------------------------|---------------|---------|------|----------|
| <b>F5-00</b>  | Attendant/Automatic switchover time | 3–200         | 3       | s    | ★        |
| <b>F6-43</b>  | Attendant function selection        | 0–65535       | 0       | -    | ★        |

If there is a hall call at non-current floor in attendant state, the system automatically switches over to the automatic (normal) state after the time set in this parameter. After this running is completed, the system automatically restores to the attendant state (F6-43 Bit2 must be set to 1).

When the value of this parameter is smaller than 5, this function is disabled, and the system is in the normal attendant state.

F6-43 is used to select the attendant-related elevator functions. Each bit of the function code defines a function, as described in the following table.

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If a bit is set to 1, the function indicated by this bit is enabled; if this bit is set to 0, the function is disabled. For details on how to view and set this function code, see the descriptions in section 8.21.1.

The functions defined by the binary bits of F6-43 are described in the following table.

| Bit  | Function  | Description   | Default |
|------|---|---|---------|
| Bit0 | Calls cancelled after entering attendant state  | All car calls and hall calls are cancelled after the system enters the attendant state for the first time.      | 0       |
| Bit1 | Not responding to hall calls                    | The car blinks inside, prompting there is a hall call, but the system does not respond.                         | 0       |
| Bit2 | Attendant/Automatic state switchover            | If this function is enabled, the setting of F5-00 is valid.   | 0       |
| Bit3 | Door close at jogging                           | The elevator door closes after the attendant presses the door close button manually.                            | 0       |
| Bit4 | Automatic door close                            | It is the same as the normal state. After the door open holding time is reached, the door closes automatically. | 0       |
| Bit5 | Buzzer tweeting at intervals in attendant state | When the hall call floor and the car call floor are different, the buzzer tweets 2.5s at intervals.             | 0       |

| Bit  | Function                                      | Description  | Default |
|------|---|--|---------|
| Bit6 | Continuous buzzer tweeting in attendant state | When the hall call floor and the car call floor are different, the buzzer tweets continuously.               | 0       |
| Bit7 | Car call button blinking to prompt            | When the hall call input is active, the car call button for the corresponding floor blinks to give a prompt. | 0       |

### 8.8.7 Emergency Evacuation Function

| Function Code | Parameter Name  | Setting Range  | Default | Unit             | Property |
|---------------|---|----------------|---------|------------------|----------|
| <b>F8-09</b>  | Emergency evacuation operation speed at power failure | 0.000 to F3-11 | 0.050   | m/s              | ★        |
| <b>F3-22</b>  | Acceleration rate at emergency evacuation             | 0.100–1.300    | 0.100   | m/s <sup>2</sup> | ★        |
| <b>F8-10</b>  | Emergency evacuation operation mode at power failure  | 0–2            | 0       | -                | ★        |
| <b>F6-45</b>  | Emergency evacuation function selection               | 0–65535        | 0       | -                | ★        |
| <b>F6-49</b>  | Emergency evacuation parking floor                    | 0 to F6-00     | 0       | -                | ★        |

F8-09 is used to set the speed for emergency evacuation operation at power failure.

F3-22 is used to set the acceleration rate at emergency evacuation.

F8-10 is used to set the emergency evacuation operation mode at power failure.

- 0: Motor not running
- 1: UPS
- 2: 48 V battery power supply

F6-45 is used to select the attendant-related elevator functions. Each bit of the function code defines a function, as described in the following table.

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If a bit is set to 1, the function indicated by this bit is enabled; if this bit is set to 0, the function is disabled. For details on how to view and set this function code, see the descriptions in section 8.21.1.

When F6-45 Bit2 = 1, the elevator stops at the emergency evacuation parking floor set in F6-49.

When F6-45 Bit2 = 0, the elevator stops at the nearest landing floor.

The functions defined by the binary bits of F6-45 are described in the following table.

| Bit  | Function                             | Description  |                                     |   |  |   |                                    | Default |  |  |  |
|------|--------------------------------------|--|-------------------------------------|---|--|---|------------------------------------|---------|--|--|--|
| Bit0 | Direction determine mode             | 0  | Automatically calculating direction | 0 | Load direction determining (based on load cell data or half-load signal) | 1 | Direction of nearest landing floor | 0       |  |  |  |
| Bit1 |                                      | 0  |                                     | 1 |  | 0 |                                    |         |  |  |  |
| Bit2 | Stopping at evacuation parking floor | During evacuation running, the elevator arrives at the evacuation parking floor set in F6-49 (it must be a non-zero value and is a service floor). Otherwise, the elevator stops at the nearest floor. |                                     |   |  |   |                                    | 0       |  |  |  |
| Bit3 | Reserved                             | -  |                                     |   |  |   |                                    | 0       |  |  |  |
| Bit4 | Compensation at startup              | The non-load-cell startup is still valid in the process of evacuation running.   |                                     |   |  |   |                                    | 0       |  |  |  |

| Bit   | Function   | Description  | Default |
|-------|--|--|---------|
| Bit5  | Reserved   | -  | 0       |
| Bit6  | Reserved   | -  | 0       |
| Bit7  | Reserved   | -  | 0       |
| Bit8  | Emergency running time protection                                      | If the elevator does not arrive at the required floor after 50s emergency evacuation running time, Err33 is reported. In this case, the function of switching over shorting stator braking mode to controller drive based on the time setting cannot be implemented. | 0       |
| Bit9  | Reserved   | -  | 0       |
| Bit10 | Emergency buzzer output  | The buzzer tweets at intervals in the emergency evacuation running state.  | 0       |
| Bit11 | Reserved   | -  | 0       |
| Bit12 | Shorting stator braking mode switched over to controller drive         | It enables the function of switching over shorting stator braking mode to controller drive.  | 0       |
| Bit13 | Mode of shorting stator braking mode switched over to controller drive | 0 Time setting<br>If the time of the shorting stator braking mode exceeds 50s, the controller starts to drive the elevator.  | 0       |
|       |  | 1 Speed setting<br>If the speed is still smaller than the value of F6-48 after 10s in the shorting stator braking mode, the controller starts to drive the elevator.   |         |
| Bit14 | Emergency evacuation exit mode   | 0 The system exits emergency evacuation when receiving the door open limit signal from the elevator that arrives at the target floor.  | 0       |
|       |  | 1 The system exits emergency evacuation when receiving the door close limit signal from the elevator that arrives at the target floor.   |         |
| Bit15 | Shorting stator braking function                                       | When this function is enabled (Bit15 = 1), the setting of related function codes becomes effective.  | 0       |

## 8

For details on the emergency evacuation function, see section 6.2.2.

### 8.8.8 VIP Function

| Function Code | Parameter Name         | Setting Range | Default | Unit | Property |
|---------------|------------------------|---------------|---------|------|----------|
| <b>F6-12</b>  | VIP floor              | 0 to F6-00    | 0       | -    | ★        |
| <b>F6-46</b>  | VIP function selection | 0–65535       | 0       | -    | ★        |

F6-12 is used to set the VIP floor.

F6-46 is used to select the elevator VIP function. Each bit of the function code defines a function, as described in the following table.

If a bit is set to 1, the function indicated by this bit is enabled; if this bit is set to 0, the function is disabled. For details on how to view and set this function code, see the descriptions in section 8.21.1.

The functions defined by the binary bits of F6-46 are described in the following table.

| Bit  | Function                              | Description  | Default |
|------|---------------------------------------|--|---------|
| Bit0 | VIP enabled by hall call at VIP floor | After this function is enabled, the system enters VIP running. | 0       |

| Bit          | Function                        | Description   | Default |
|--------------|---------------------------------|---|---------|
| Bit1         | VIP enabled by terminal         | After the terminal for VIP hall call becomes ON, the system enters VIP running.                 | 0       |
| Bit2 to Bit7 | Reserved                        | -   | 0       |
| Bit8         | Number of VIP car calls limited | If this function is enabled, only one car call can be selected simultaneously in the VIP state. | 0       |

For detailed descriptions on the VIP function, see section 6.1.5.

### 8.8.9 Leveling Sensor and Arrival Gong Time Setting

| Function Code | Parameter Name              | Setting Range | Default | Unit | Property |
|---------------|-----------------------------|---------------|---------|------|----------|
| <b>F6-10</b>  | Leveling sensor filter time | 10–50         | 14      | ms   | ★        |
| <b>F6-47</b>  | Blinking advance time       | 0.0–15.0      | 0       | s    | ☆        |

F6-10 indicates the delay time from the moment when the leveling sensor acts to the moment when the leveling signal becomes active. You need not modify it.

F6-47 is used to set the blinking advance time when the elevator arrives the floor required by the car call.

### 8.8.10 Other Normal Running Parameters

| Function Code | Parameter Name              | Setting Range | Default | Unit | Property |
|---------------|-----------------------------|---------------|---------|------|----------|
| <b>F6-09</b>  | Elevator program control    | 0–65535       | 0       | -    | ★        |
| <b>F6-11</b>  | Elevator function selection | 0–65535       | 8448    | -    | ★        |
| <b>F6-40</b>  | Program control selection 1 | 0–65535       | 0       | -    | ★        |
| <b>F6-41</b>  | Program control selection 2 | 0–65535       | 0       | -    | ★        |
| <b>F6-42</b>  | Program control selection 3 | 0–65535       | 0       | -    | ★        |

For descriptions of these parameters, see section 8.21.

8

## 8.9 Fire Emergency and Security Function Parameters

### 8.9.1 Fire Emergency Function

| Function Code | Parameter Name         | Setting Range               | Default | Unit | Property |
|---------------|------------------------|-----------------------------|---------|------|----------|
| <b>F6-03</b>  | Fire emergency floor 1 | F6-01 to F6-00              | 1       | -    | ★        |
| <b>F8-12</b>  | Fire emergency floor 2 | 0 to F6-00                  | 0       | -    | ★        |
| <b>Fd-08</b>  | HCB:JP2 input          | 2/34: Fire emergency signal | 2       | -    | ★        |

After the fire emergency signal is active (input by means of the fire emergency key switch at hall or input terminal with signal 11/43), the elevator returns to the fire emergency floor without responding to any all, and waits at the floor.

The NICE3000<sup>new</sup> supports two fire emergency floors. The elevator stops at fire emergency floor 1 by default; if the DI with signal 72/104 (Fire emergency floor switchover signal) is ON, the elevator stops at fire emergency floor 2.

After entering the fire emergency running state (fire emergency signal input by input terminal with signal

11/43 active), the elevator will not open or close the door automatically. You need to open or close the door by jog operation (optional) implemented on the door open or close button. In this state, the elevator responds only to car calls, and only one car call can be registered each time.

Other fire emergency-related functions are set in F6-44.

| Function Code | Parameter Name                    | Setting Range | Default | Unit | Property |
|---------------|-----------------------------------|---------------|---------|------|----------|
| <b>F6-44</b>  | Fire emergency function selection | 0–65535       | 16456   | -    | ★        |

F6-44 is used to select the fire emergency-related functions. Each bit of the function code defines a function, as described in the following table.

If a bit is set to 1, the function indicated by this bit is enabled; if this bit is set to 0, the function is disabled. For details on how to view and set this function code, see the descriptions in section 8.21.1.

The functions defined by the binary bits of F6-44 are described in the following table.

| Bit          | Function   | Description   | Default |
|--------------|--|---|---------|
| Bit0 to Bit2 | Reserved   | -   | 0       |
| Bit3         | Arrival gong output in inspection or fire emergency state                | The arrival gong is output in the inspection or fire emergency state.   | 0       |
| Bit4         | Multiple car calls registered in fire emergency state                    | Multiple car calls can be registered in the fire emergency state. If this function is disabled, only one car call can be registered.  | 0       |
| Bit5         | Retentive at power failure in fire emergency state                       | In the fire emergency state, the current system and car state will be memorized at power failure and be resumed after the system is powered on again.   | 0       |
| Bit6         | Closing door by holding down the door close button                       | In the fire emergency state, the door close process can be completed only by holding down the door close button until the door close limit is reached. Otherwise, it will be switched over to door open automatically.  | 0       |
| Bit7         | Reserved   | -   | 0       |
| Bit8         | Door close at car call registering                                       | The elevator enters the door close process automatically if a car call is registered.   | 0       |
| Bit9         | Displaying hall calls in fire emergency state                            | Hall calls are displayed in the fire emergency state.   | 0       |
| Bit10        | Firefighter forced running   | <p>JP22 is used for firefighter forced running input.</p> <p>In the firefighter running state, when the JP22 input switch and the door close button are enabled simultaneously, the buzzer tweets and the system outputs the door close signal. If the door lock is not enabled within 10s, the system outputs the shorting door lock circuit contactor signal, and the elevator starts running (used together with SCB-A).</p> | 0       |
| Bit11        | Exiting firefighter state upon arrival at fire emergency floor           | The system can exit the firefighter state only after the elevator arrives at the fire emergency floor.  | 0       |
| Bit12        | Not clearing car calls at reverse door open in firefighter running state | In the firefighter running state, the car calls that have been registered are not cleared at reverse door open.   | 0       |
| Bit13        | Reserved   | -   | 0       |

| Bit   | Function  | Description  | Default |
|-------|---|--|---------|
| Bit14 | Opening door by holding down the door open button | In the fire emergency state, the door open process can be completed only by holding down the door open button until the door open limit is reached. Otherwise, it will be switched over to door close automatically. | 0       |
| Bit15 | Automatic door open at fire emergency floor       | The door opens automatically after the elevator arrives at the fire emergency floor.   | 0       |

## 8.9.2 Security Floor Function

| Function Code | Parameter Name                | Setting Range                       | Default | Unit | Property |
|---------------|-------------------------------|-------------------------------------|---------|------|----------|
| <b>FE-32</b>  | Elevator function selection 1 | Bit5: Night security floor function | 0       | -    | ☆        |
| <b>F6-13</b>  | Security floor                | 0 to F6-00                          | 0       | -    | ★        |
| <b>Fd-07</b>  | HCB:JP1 input                 | 5/37: Security floor signal         | 0       | -    | ★        |
| <b>Fd-08</b>  | HCB:JP2 input                 | 5/37: Security floor signal         | 0       | -    | ★        |

F6-13 is used to set the security floor of the elevator. If the security signal is active or it is during the night security period, the elevator runs to the security floor first every time, opens and closes the door once, and then runs to the target floor.

The elevator can be made to stop at the security floor in the following two ways:

- Fd-07/Fd-08 is set to 5/37 (Security signal). If the security signal is active, the elevator enters the security state.
- The night security floor function is enabled (FE-32 Bit5 = 2), the elevator enters the security state from 22:00 p.m. to 6:00 a.m.

## 8.9.3 Elevator Lock Function

| Function Code | Parameter Name              | Setting Range              | Default | Unit  | Property |
|---------------|-----------------------------|----------------------------|---------|-------|----------|
| <b>F6-04</b>  | Elevator lock floor         | F6-01 to F6-00             | 1       | -     | ★        |
| <b>F6-40</b>  | Program control selection 1 | Bit5: Timed elevator lock  | 0       | -     | ★        |
| <b>F6-38</b>  | Elevator lock start time    | 00.00–23.59                | 00.00   | HH.MM | ☆        |
| <b>F6-39</b>  | Elevator lock end time      | 00.00–23.59                | 00.00   | HH.MM | ☆        |
| <b>Fd-07</b>  | HCB: JP1 input              | 1/33: Elevator lock signal | 1       | -     | ★        |

F6-04 is used to set the elevator lock floor. In the automatic running state, if the elevator lock switch is turned on or the set elevator lock time is reached, the elevator cancels all registered hall calls and responds to all registered car calls, returns to the elevator lock floor, stops automatic running, and closes the lamp and fan in the car; after the door closes, the elevator cancels hall call display.

The elevator can switch to the locked state in the following two ways:

- F6-40 Bit5 = 1, to enable the timed elevator lock function.  
F6-38 and F6-39 are used to set the elevator lock time period, during which the elevator is in locked state.
- Fd-07 = 1/33, to enable the hall elevator lock switch

## 8.10 Elevator Commissioning Parameters

Before performing elevator commissioning, check whether the shaft is unobstructed and all related parameters are set correctly.

First run the elevator at inspection speed to the middle floor to ensure correct running direction. Run a single floor call, and then run multiple floor calls.

After the commissioning is completed, check whether the parameters in this section are set properly.

### 8.10.1 Car Call and Hall Call Test

| Function Code | Parameter Name             | Setting Range | Default | Unit | Property |
|---------------|----------------------------|---------------|---------|------|----------|
| <b>F7-00</b>  | Car call floor registered  | 0 to F6-00    | 0       | -    | ☆        |
| <b>F7-01</b>  | Up call floor registered   | 0 to F6-00    | 0       | -    | ☆        |
| <b>F7-02</b>  | Down call floor registered | 0 to F6-00    | 0       | -    | ☆        |

These parameters are used to set the destination floors at elevator commissioning or repairing. They can be respectively used as the car call button, hall call up button and hall call down button. They remain valid after the commissioning command is input, and become invalid until they are set to 0 or the system suffers power failure.

### 8.10.2 Random Running Test

| Function Code | Parameter Name                  | Setting Range | Default | Unit | Property |
|---------------|---------------------------------|---------------|---------|------|----------|
| <b>F7-03</b>  | Random running times            | 0–60000       | 0       | -    | ☆        |
| <b>F7-08</b>  | Time interval of random running | 0–1000        | 0       | s    | ☆        |

8

The NICE3000<sup>new</sup> has the random automatic running function. If the setting of F7-03 is greater than 60000, the system keeps implementing random automatic running until you set F7-03 to 0.

You can set the time interval between two times of random running in F7-08.

### 8.10.3 Hall Call, Door Open, Overload, and Limit Enable

| Function Code | Parameter Name         | Setting Range             | Default | Unit | Property |
|---------------|------------------------|---------------------------|---------|------|----------|
| <b>F7-04</b>  | Hall call forbidden    | 0: No<br>1: Yes           | 0       | -    | ☆        |
| <b>F7-05</b>  | Door open forbidden    | 0: No<br>1: Yes           | 0       | -    | ☆        |
| <b>F7-06</b>  | Overload function      | 0: Disabled<br>1: Enabled | 0       | -    | ☆        |
| <b>F7-07</b>  | Limit switch forbidden | 0: No<br>1: Yes           | 0       | -    | ☆        |

- F7-04 is used to forbid the hall calls.

0: No (hall call allowed)

1: Yes (hall call forbidden)

- F7-05 is used to forbid door open.

0: No (door open allowed)

1: Yes (door open forbidden)

Note that continuous running of the elevator without opening the door accelerates overheating of the controller module. Long-time use in such mode may cause overheat protection, and therefore, use the function with caution.

- F7-06 is used to set the overload function.

0: Disabled (overload forbidden)

1: Enabled (overload allowed)

Note that overload is allowed (F7-06 = 1) only in the heavy-load test. Once the test is complete, forbid overload running immediately.

- F7-07 is used to forbid limit switches.

0: No (Limit switch enabled)

1: Yes (Limit switch disabled)

The limit switch is disabled (F7-07 = 1) only in the test of the final limit switch. Use the function with caution.

## 8.11 Enhanced Function Parameters

### 8.11.1 Load Cell Auto-tuning

8

| Function Code | Parameter Name                 | Setting Range | Default | Unit | Property |
|---------------|--------------------------------|---------------|---------|------|----------|
| <b>F8-00</b>  | Load for load cell auto-tuning | 0–100         | 0       | %    | ★        |
| <b>F8-01</b>  | Pre-torque selection           | 0–2           | 0       | -    | ★        |
| <b>F8-02</b>  | Pre-torque offset              | 0.0–100.0     | 50.0    | %    | ★        |
| <b>F8-05</b>  | Current car load               | 0–1023        | 0       | -    | ●        |
| <b>F8-06</b>  | Car no-load load               | 0–1023        | 0       | -    | ★        |
| <b>F8-07</b>  | Car full-load load             | 0–1023        | 100     | -    | ★        |

To perform load cell auto-tuning, do as follows:

Step 1: Ensure that F8-01 is set to 0 and F5-36 (Load cell input selection) is set to 2 (CTB analog input) or 3 (MCB analog input) to make the system allow load cell auto tuning.

Step 2: Stop the elevator at any floor, with the car in the no-load state. Set F8-00 to 0 and press .

Step 3: Put N% load in the car. Then set F8-00 to N and press .

For example, if you put 500 kg load in the elevator with rated load of 1000 kg, set F8-00 to 50.

After the load-cell auto-tuning is completed, the corresponding no-load and full-load data will be recorded

in F8-06 and F8-07. You can also manually input the data according to the actual situation.

- F8-01 is used to set the pre-torque compensation mode at startup of the elevator.

The values are as follows:

0: Pre-torque invalid

Load cell auto-tuning is allowed.

1: Load cell pre-torque compensation

With a load cell, the system implements the pre-torque compensation function.

2: Automatic pre-torque compensation

The system automatically adjusts the compensated torque at startup without a load cell.

If F8-01 is set to 1, the system outputs the torque matching the load in advance to ensure the riding comfort at startup. The output torque is limited by F2-08 (Torque upper limit). When the load torque is greater than the set torque upper limit, the output torque of the system is the torque upper limit.

- F8-02 is used to set the pre-torque offset. It is actually the balance coefficient of the elevator, indicating the percentage of the car load to the rated load when the counterweight and the car weight are balanced.
- F8-05 is readable and reflects the load condition in the car. The value is sampled by the NICE3000<sup>new</sup> by using a load cell to judge overload or full-load, or calculate the torque current for load cell pre-torque compensation.
- F8-06 and F8-07 respectively records the car no-load and full-load conditions in the car. They are AD sampling values.

## 8

### 8.11.2 Pre-torque Gain

| Function Code | Parameter Name | Setting Range | Default | Unit | Property |
|---------------|----------------|---------------|---------|------|----------|
| <b>F8-03</b>  | Drive gain     | 0.00–2.00     | 0.60    | -    | ★        |
| <b>F8-04</b>  | Brake gain     | 0.00–2.00     | 0.60    | -    | ★        |

These two parameters are used to set the pre-torque gain when the elevator runs on the drive side or the brake side.

For details, see section 6.1.6.

### 8.11.3 Anti-nuisance Function

| Function Code | Parameter Name         | Setting Range | Default | Unit | Property |
|---------------|------------------------|---------------|---------|------|----------|
| <b>F8-08</b>  | Anti-nuisance function | 0, 1, 2, 4    | 0       | -    | ☆        |

It is the criteria for judging whether nuisance exists.

The values are as follows:

- 0: Anti-nuisance function disabled

- 1: Nuisance judged by load cell

A load cell is required. The system judges whether nuisance exists by comparing the load cell data and the number of car calls.

- 2: Nuisance judged by light curtain

The system determines that nuisance exists when the light curtain does not act after the elevator stops at arrival for three consecutive times.

- 4: Nuisance judged by light-load signal

If the light-load signal is active, the system determines that nuisance exists when the number of car calls is greater than a certain value.

When the system determines that the elevator is in the nuisance state, it cancels all car calls. In this case, call calls need to be registered again.

#### 8.11.4 Hall Call Communication Parameters

| Function Code                     | Parameter Name                               | Setting Range                            | Default | Unit | Property |
|-----------------------------------|--|--|---------|------|----------|
| Bit0: HCB communication baud rate |  |  |         |      |          |
| <b>F8-14</b>                      | HCB communication rate                       | Bit4: Energy saving of HCB communication | 0       | -    | ☆        |
| <b>F8-16</b>                      | Start address of hall call auxiliary command | 0~40                                     | 0       | -    | ★        |
| <b>F8-17</b>                      | Hall call address check                      | 0~1                                      | 0       | -    | ★        |

- F8-14 Bit0 = 0: The communication baud rate between the MCB and HCB is 9600 bps.
- F8-14 Bit0 = 1, the communication baud rate between the MCB and HCB is 38400 bps.

Note that only the NICE3000<sup>new</sup> series products supports 38400 bps, and the NICE3000 supports only 9600 bps. The system automatically determines the communication baud rate, and generally, you need not set this parameter.

8

F8-16 is used to set the HCB start address of the back door in opposite door mode.

HCB address of back door = HCB address of front door at the same floor + F8-16

If F8-17 is set to 1, the HCB no longer displays the current floor information of the car but displays the set address of itself, convenient for inspection in the case of wrong floor address setting. This function is valid only when the communication baud rate is 38400 bps.

#### 8.12 Time Parameters

| Function Code | Parameter Name                           | Setting Range | Default | Unit | Property |
|---------------|--|---------------|---------|------|----------|
| <b>F9-00</b>  | Idle time before returning to base floor | 0~240         | 10      | min  | ☆        |

It is used to set the idle time of the elevator before returning to the base floor.

When the idle time of the elevator exceeds the setting of this parameter, the elevator returns to the base floor.

| Function Code | Parameter Name                         | Setting Range | Default | Unit | Property |
|---------------|--|---------------|---------|------|----------|
| <b>F9-01</b>  | Time for fan and lamp to be turned off | 0–240         | 2       | min  | ★        |

It is used to set the time that fan and lamp stays ON before being turned off automatically.

If there is no running command in the automatic running state, the system turns off the fan and lamp automatically after the time set in this parameter.

| Function Code | Parameter Name           | Setting Range | Default | Unit | Property |
|---------------|--------------------------|---------------|---------|------|----------|
| <b>F9-02</b>  | Motor running time limit | 0–45          | 45      | s    | ★        |

It is used to set the running time limit of the motor.

In normal running state, if the continuous motor running time in the same direction between two adjacent floors exceeds the setting of this parameter but no leveling signal is received, the system will perform protection.

This parameter is mainly used for over-time protection in the case of steel rope slipping on the traction sheave.

If this parameter is set to a value smaller than 3s, it becomes invalid.

| Function Code | Parameter Name | Setting Range | Default        | Unit | Property |
|---------------|----------------|---------------|----------------|------|----------|
| <b>F9-03</b>  | Clock: year    | 2000–2100     | Current year   | YYYY | ★        |
| <b>F9-04</b>  | Clock: month   | 1–12          | Current month  | MM   | ★        |
| <b>F9-05</b>  | Clock: day     | 1–31          | Current day    | DD   | ★        |
| <b>F9-06</b>  | Clock: hour    | 0–23          | Current hour   | HH   | ★        |
| <b>F9-07</b>  | Clock: minute  | 0–59          | Current minute | MM   | ★        |

These parameters are used to set the current date and time of the system.

## 8

Time keeping is supported at power failure. You need to set the current system time correctly so that functions related to the time can be implemented.

| Function Code | Parameter Name             | Setting Range | Default | Unit | Property |
|---------------|----------------------------|---------------|---------|------|----------|
| <b>F9-09</b>  | Accumulative running time  | 0–65535       | 0       | h    | ●        |
| <b>F9-11</b>  | High byte of running times | 0–9999        | 0       | -    | ●        |
| <b>F9-12</b>  | Low byte of running times  | 0–9999        | 0       | -    | ●        |

These parameters are used to view the actual accumulative running time and running times of the elevator.

Running times of the elevator = F9-11 × 10000 + F9-12.

| Function Code | Parameter Name                  | Setting Range | Default | Unit | Property |
|---------------|---------------------------------|---------------|---------|------|----------|
| <b>F9-13</b>  | Maintenance notification period | 0–99          | 0       | day  | ★        |

It is the forced maintenance notification function. When this parameter is set to a non-zero value, this function is enabled, and the system starts to count the days. If there is no power-off operation during the counting and the counted days reaches the value of this parameter, the elevator enters the parking state and the system reports Err08, notifying that the elevator must be maintained and cannot run. Maintenance personnel need to power off and maintain the elevator, and then the system clears the value to 0 and

starts counting again.

If this parameter is set to 0, this function is disabled.

## 8.13 Operation Panel Parameter Display

### 8.13.1 Parameter Display in Running/Stop State

| Function Code | Parameter Name           | Setting Range | Default | Unit | Property |
|---------------|--------------------------|---------------|---------|------|----------|
| <b>FA-01</b>  | Display in running state | 1–65535       | 65535   | -    | ☆        |

It is used to set the running parameters displayed on the operation panel when the elevator is in the running state.

FA-01 includes 16 binary bits, each defining a parameter. A total of 16 parameters can be displayed during running.

The 16 binary bits correspond to the running parameters listed in the following table.

| Bit  | Parameter Name           | Default | Bit   | Parameter Name    | Default |
|------|--------------------------|---------|-------|-------------------|---------|
| Bit0 | Running speed            | 1       | Bit8  | Output terminal   | 1       |
| Bit1 | Set speed                | 1       | Bit9  | Current floor     | 1       |
| Bit2 | Bus voltage              | 1       | Bit10 | Current position  | 1       |
| Bit3 | Output voltage           | 1       | Bit11 | Car load          | 1       |
| Bit4 | Output current           | 1       | Bit12 | CTB input state   | 1       |
| Bit5 | Output frequency         | 1       | Bit13 | CTB output state  | 1       |
| Bit6 | Input terminal low bits  | 1       | Bit14 | System state      | 1       |
| Bit7 | Input terminal high bits | 1       | Bit15 | Pre-toque current | 1       |

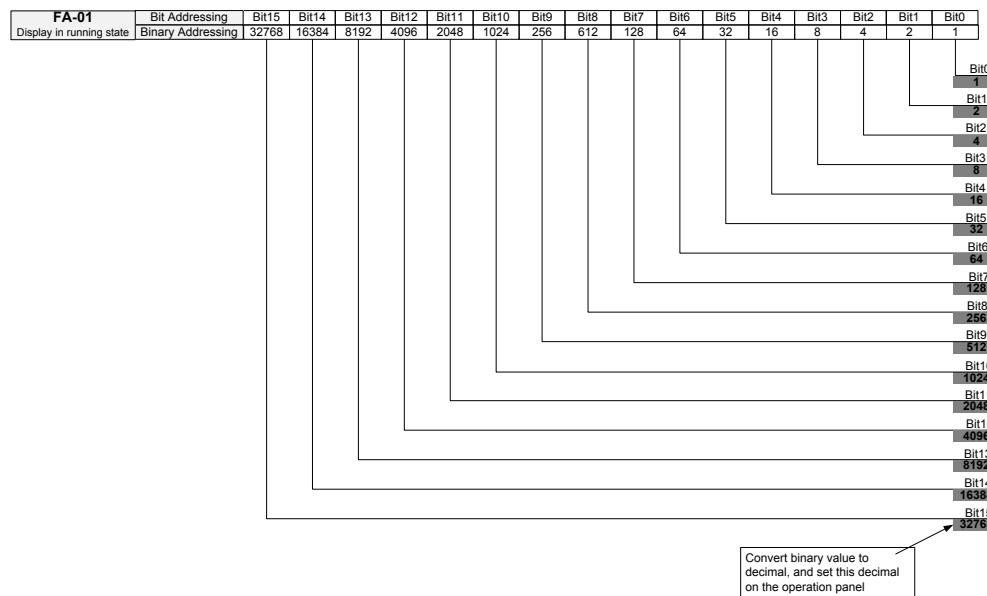
The method of setting FA-01 is as follows:

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If a bit is set to 1, the parameter indicated by this bit is displayed; if this bit is set to 0, the parameter is not displayed.

Convert the sum of binary values of all 16 bits to decimal, and then set the decimal on the operation panel.

Figure 8-13 Converting binary value of FA-01 to decimal



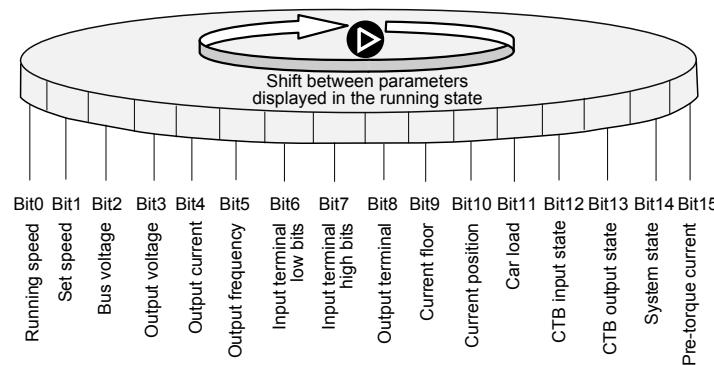
By default, all 16 parameters are displayed; therefore, the value set on the operation panel is:

$$1 + 2 + 4 + \dots + 32768 = 65535$$

The method of viewing FA-01 is as follows:

In the running state, the display of FA-01 is a decimal value. You can press to view the parameter indicated by each bit circularly.

Figure 8-14 Shift between parameters displayed in the running state



| Function Code | Parameter Name        | Setting Range | Default | Unit | Property |
|---------------|-----------------------|---------------|---------|------|----------|
| <b>FA-02</b>  | Display in stop state | 1–65535       | 65535   | -    | ☆        |

FA-01 includes 16 binary bits, each defining a parameters. A total of 16 parameters can be displayed at stop.

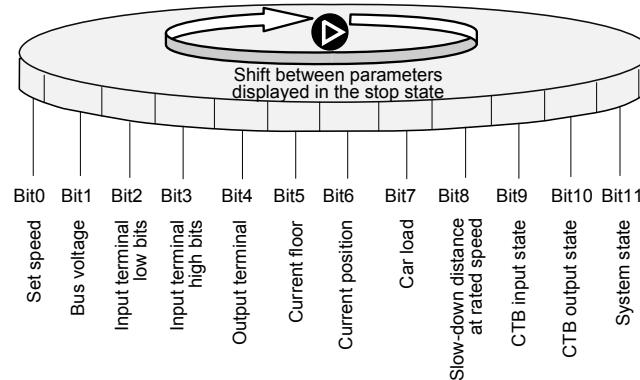
The 16 binary bits correspond to the parameters listed in the following table.

| Bit  | Parameter Name           | Default | Bit   | Parameter Name                    | Default |
|------|--------------------------|---------|-------|-----------------------------------|---------|
| Bit0 | Set speed                | 1       | Bit8  | Slow-down distance at rated speed | 1       |
| Bit1 | Bus voltage              | 1       | Bit9  | CTB input state                   | 1       |
| Bit2 | Input terminal low bits  | 1       | Bit10 | CTB output state                  | 1       |
| Bit3 | Input terminal high bits | 1       | Bit11 | System state                      | 1       |

| Bit  | Parameter Name   | Default | Bit   | Parameter Name | Default |
|------|------------------|---------|-------|----------------|---------|
| Bit4 | Output terminal  | 1       | Bit12 | Reserved       | 0       |
| Bit5 | Current floor    | 1       | Bit13 | Reserved       | 0       |
| Bit6 | Current position | 1       | Bit14 | Reserved       | 0       |
| Bit7 | Car load         | 1       | Bit15 | Reserved       | 0       |

The method of setting and viewing FA-02 is similar to that of FA-01.

Figure 8-15 Shift between parameters displayed in the stop state



The running and stop parameters of the NICE3000<sup>new</sup> system are the important references for engineers to perform commissioning on site. The parameters are described as follows:

1. Running speed: indicates the actual running speed of the elevator.  
Its maximum value is F0-03 (Maximum running speed), in unit of m/s.
2. Set speed: indicates the set speed of the NICE3000<sup>new</sup> system during elevator running. It is the running speed calculated by the system theoretically at which the elevator should run. Its unit is m/s.
3. Bus voltage: indicates the DC bus voltage of the NICE3000<sup>new</sup> system, in unit of m/s.
4. Output voltage: indicates the effective value of the equivalent voltage of the PWM wave output by the NICE3000<sup>new</sup> system, in unit of V.
5. Output current: indicates the effective value of the actual current when the NICE3000<sup>new</sup> system drives the motor to turn, in unit of A.
6. Output frequency: indicates the actual frequency of the motor during running. It has a fixed corresponding relationship with the running speed. The unit is Hz.
7. Input terminal low bits: indicate the signal states of input terminals by bit.

A total of 16 bits are defined as below:

| Bit  | Meaning                   | Bit   | Meaning                |
|------|---------------------------|-------|------------------------|
| Bit0 | Reserved                  | Bit8  | Inspection signal      |
| Bit1 | Up leveling signal        | Bit9  | Inspection up signal   |
| Bit2 | Down leveling signal      | Bit10 | Inspection down signal |
| Bit3 | Door zone signal          | Bit11 | Fire emergency signal  |
| Bit4 | Safety circuit feedback 1 | Bit12 | Up limit signal        |

| Bit  | Meaning                      | Bit   | Meaning           |
|------|------------------------------|-------|-------------------|
| Bit5 | Door lock circuit feedback 1 | Bit13 | Down limit signal |
| Bit6 | RUN contactor feedback       | Bit14 | Overload signal   |
| Bit7 | Brake contactor feedback 1   | Bit15 | Full-load signal  |

After entering FA-01 or FA-02, you can press  to view the parameter indicated by each bit circularly. If the bit in FA-01 or FA-02 indicating parameter "Input terminal low bits" is set to 1, the operation panel displays the value of this parameter in decimal.

Convert the decimal to binary, and you can know the setting of each bit in this parameter. If a bit is 1, the signal indicated by this bit is active; if this bit is 0, the indicated signal is inactive.

#### 8. Input terminal high bits: indicates the signal states of input terminals by bit.

A total of 16 bits are defined as below:

| Bit  | Meaning                                       | Bit   | Meaning                                 |
|------|---|-------|---|
| Bit0 | Up slow-down 1 signal                         | Bit8  | Door machine 1 light curtain            |
| Bit1 | Down slow-down 1 signal                       | Bit9  | Door machine 2 light curtain            |
| Bit2 | Up slow-down 2 signal                         | Bit10 | Brake travel switch 2 input             |
| Bit3 | Down slow-down 2 signal                       | Bit11 | Emergency evacuation signal             |
| Bit4 | Up slow-down 3 signal                         | Bit12 | Elevator lock signal                    |
| Bit5 | Down slow-down 3 signal                       | Bit13 | Safety circuit 2 feedback               |
| Bit6 | Shorting door lock circuit contactor feedback | Bit14 | Shorting PMSM stator contactor feedback |
| Bit7 | Motor overheat signal                         | Bit15 | Door lock circuit 2 feedback            |

The method of viewing this parameter is the same as that of parameter "Input terminal low bits".

#### 9. Output terminal: indicates the signal states of output terminals by bit.

A total of 16 bits are defined as below:

| Bit  | Meaning                                     | Bit   | Meaning                  |
|------|---|-------|--------------------------|
| Bit0 | Reserved                                    | Bit8  | Door 2 close             |
| Bit1 | RUN contactor control                       | Bit9  | Contactors healthy       |
| Bit2 | Brake contactor control                     | Bit10 | Fault state              |
| Bit3 | Shorting door lock circuit contactor output | Bit11 | Running monitor          |
| Bit4 | Fire emergency floor arrival feedback       | Bit12 | Reserved                 |
| Bit5 | Door 1 open                                 | Bit13 | Reserved                 |
| Bit6 | Door 1 close                                | Bit14 | Reserved                 |
| Bit7 | Door 2 open                                 | Bit15 | Emergency buzzer control |

The method of viewing this parameter is the same as that of parameter "Input terminal low bits".

10. Current floor: indicates the information of the physical floor where the elevator is located. It is the same as the value of F4-01.
11. Current position: indicates the absolute distance from the current elevator car to the leveling plate of the first floor, in unit of m.

12. Car load: indicates the percentage of the car load to the rated load judged by the NICE3000<sup>new</sup> system based on data from the sensor, in unit of %.
13. CTB input state: indicates the CTB input states by bit.

A total of 16 bits are defined as below:

| Bit  | Meaning            | Bit   | Meaning                      |
|------|--------------------|-------|------------------------------|
| Bit0 | Light curtain 1    | Bit8  | Door open button             |
| Bit1 | Light curtain 2    | Bit9  | Door close button            |
| Bit2 | Door open limit 1  | Bit10 | Door open delay button       |
| Bit3 | Door open limit 2  | Bit11 | Direct travel ride signal    |
| Bit4 | Door close limit 1 | Bit12 | Attendant signal             |
| Bit5 | Door close limit 2 | Bit13 | Direction change signal      |
| Bit6 | Full-load signal   | Bit14 | Independent running signal   |
| Bit7 | Overload signal    | Bit15 | Firefighter operation signal |

The method of viewing this parameter is the same as that of parameter "Input terminal low bits".

14. CTB output state: indicates the CTB output states by bit.

A total of 16 bits are defined as below:

| Bit  | Meaning                  | Bit   | Meaning                        |
|------|--------------------------|-------|--------------------------------|
| Bit0 | Door open output 1       | Bit8  | Door open button display       |
| Bit1 | Door close output 1      | Bit9  | Door close button display      |
| Bit2 | Door lock signal         | Bit10 | Door open delay button display |
| Bit3 | Door open output 2       | Bit11 | Non-door zone stop             |
| Bit4 | Door close output 2      | Bit12 | Reserved                       |
| Bit5 | Door lock signal         | Bit13 | Buzzer output                  |
| Bit6 | Up arrival gong signal   | Bit14 | Reserved                       |
| Bit7 | Down arrival gong signal | Bit15 | Energy saving signal           |

8

The method of viewing this parameter is the same as that of parameter "Input terminal low bits".

15. System state: indicates the system states by bit.

A total of 16 bits are defined as below:

| Bit  | Meaning                                | Bit   | Meaning                              |
|------|--|-------|--------------------------------------|
| Bit0 | Light curtain state 1                  | Bit8  | Car state:<br>1: Door open           |
| Bit1 | Light curtain state 2                  | Bit9  | 2: Door open holding                 |
| Bit2 | Hall elevator lock (indicated on HCB)  | Bit10 | 3: Door close<br>4: Door close limit |
| Bit3 | Hall fire emergency (indicated on HCB) | Bit11 | 5: Running                           |

| Bit  | Meaning   | Bit   | Meaning   |
|------|---|-------|-----------|
| Bit4 | Elevator state:<br>0: Inspection                                  | Bit12 | Full-load |
| Bit5 | 1: Shaft auto-tuning<br>3: Return to base floor at fire emergency | Bit13 | Overload  |
| Bit6 | 4: Firefighter operation<br>6: Attendant operation                | Bit14 | Reserved  |
| Bit7 | 7: Automatic (normal)   | Bit15 | Reserved  |

The method of viewing this parameter is the same as that of parameter "Input terminal low bits".

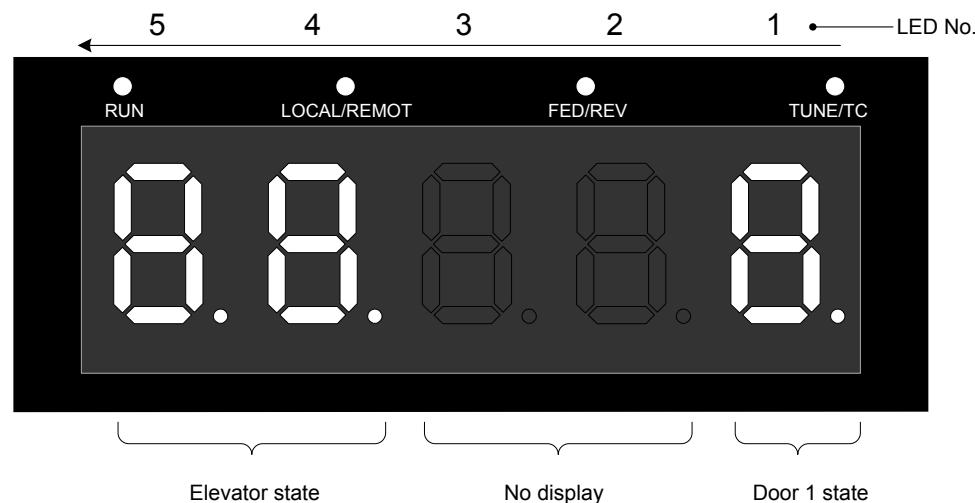
16. Pre-torque current: indicates the percentage of the pre-torque current compensated by the NICE3000<sup>new</sup> system at startup to the rated current, in unit of %.

### 8.13.2 Elevator and Door State Display

| Function Code | Parameter Name    | Setting Range | Default | Unit | Property |
|---------------|-------------------|---------------|---------|------|----------|
| <b>FA-12</b>  | Logic information | 0~65535       | 0       | -    | ●        |

It displays the elevator and door state.

Figure 8-16 Elevator and door state display

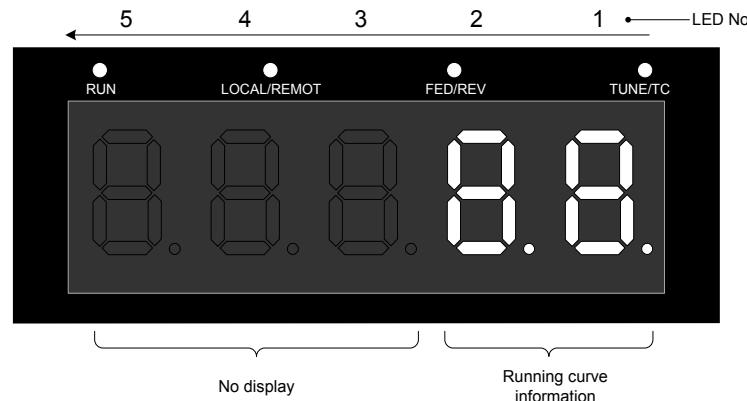


|                    |            |  |                                    |   |
|--------------------|------------|--|------------------------------------|---|
| 1                  | 2          | 3  | 4                                  | 5 |
| Door 1 State       | No Display | Elevator State                               |                                    |   |
| 0 Waiting state    |            | 00 Inspection state                          | 08 Elevator lock                   |   |
| 1 Door open state  |            | 01 Shaft auto-tuning                         | 09 Idle elevator parking           |   |
| 2 Door open limit  |            | 02 Micro-leveling                            | 10 Re-leveling at inspection speed |   |
| 3 Door close state |            | 03 Returning to base floor at fire emergency | 11 Emergency evacuation operation  |   |
| 4 Door close limit |            | 04 Firefighter operation                     | 12 Motor auto-tuning               |   |
| - -                |            | 05 Fault state                               | 13 Keypad control                  |   |
| - -                |            | 06 Attendant operation                       | 14 Base floor check                |   |
| - -                |            | 07 Automatic running                         | 15 VIP state                       |   |

### 8.13.3 System Running Curve Display

| Function Code | Parameter Name    | Setting Range | Default | Unit | Property |
|---------------|-------------------|---------------|---------|------|----------|
| <b>FA-13</b>  | Curve information | 0–65535       | 0       | -    | ●        |

It displays the system running curve information



| 1                 | 2                            | 3          | 4                           | 5 |
|-------------------|------------------------------|------------|-----------------------------|---|
| Curve Information |                              | No Display |                             |   |
| 00                | Standby state                | 09         | Deceleration start segment  |   |
| 01                | Zero-speed start segment     | 10         | Linear deceleration segment |   |
| 02                | Zero-speed holding segment   | 11         | Deceleration end segment    |   |
| 03                | Reserved                     | 12         | Zero speed at stop          |   |
| 04                | Startup speed stage          | 13         | Current stop stage          | - |
| 05                | Acceleration start segment   | 14         | Reserved                    |   |
| 06                | Linear acceleration segment  | 15         | Stop data processing        |   |
| 07                | Acceleration end segment     | 16-20      | Auto-tuning stage           |   |
| 08                | Stable-speed running segment | 21         | Emergency operation         |   |

8

### 8.13.5 MCB Input/Output State Display

| Function Code | Parameter Name | Setting Range | Default | Unit | Property |
|---------------|----------------|---------------|---------|------|----------|
| <b>FA-26</b>  | Input state 1  | 0–65535       | 0       | -    | ●        |
| <b>FA-27</b>  | Input state 2  | 0–65535       | 0       | -    | ●        |
| <b>FA-28</b>  | Input state 3  | 0–65535       | 0       | -    | ●        |
| <b>FA-30</b>  | Input state 5  | 0–65535       | 0       | -    | ●        |
| <b>FA-31</b>  | Output state 1 | 0–65535       | 0       | -    | ●        |
| <b>FA-32</b>  | Output state 2 | 0–65535       | 0       | -    | ●        |

These parameters display the system input and output states.

Figure 8-17 FA-26 Input state

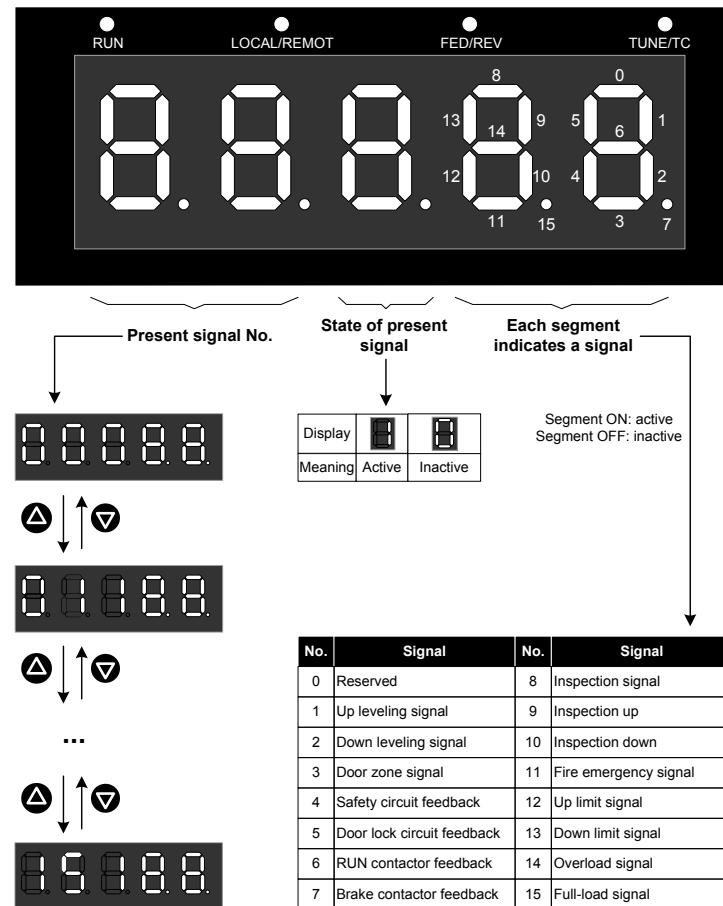
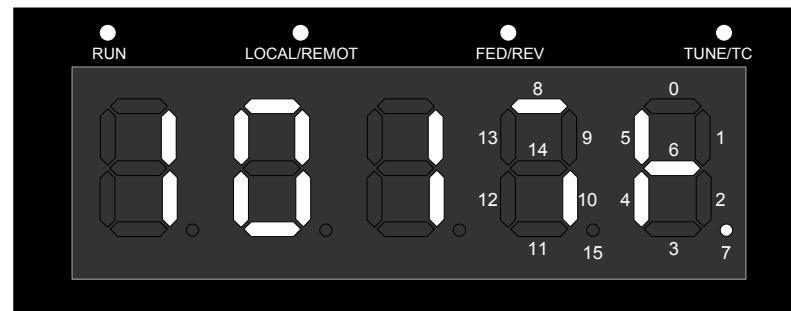


Figure 8-18 Example display of FA-26



According to the preceding figure, the currently viewed signal 10 (Inspection down) is 1 (Active); besides signal 10, signals 4 (Safety circuit feedback), 5 (Door lock circuit feedback), 6 (RUN contactor feedback), 7 (Brake contactor feedback), and 8 (Inspection signal) are active.

Figure 8-19 FA-27 Input state 2

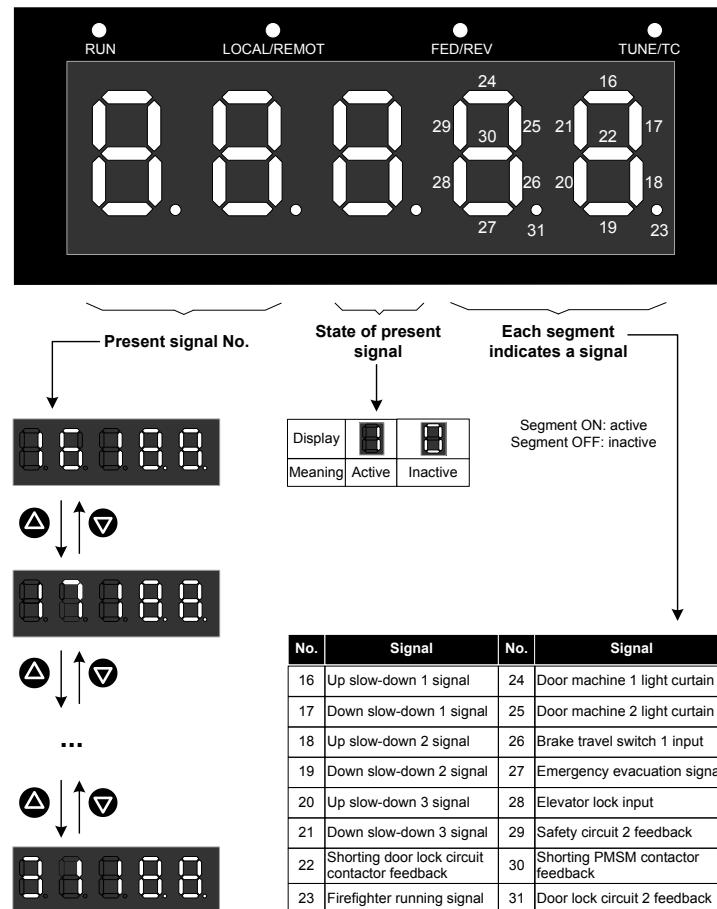


Figure 8-20 FA-28 Input state 3

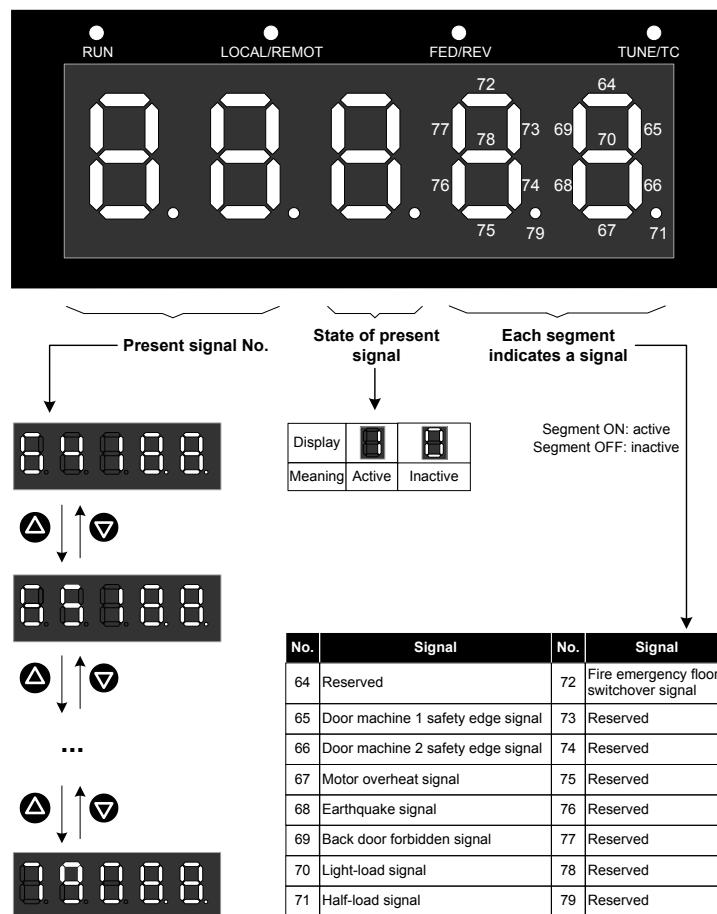


Figure 8-21 FA-30 Input state 5

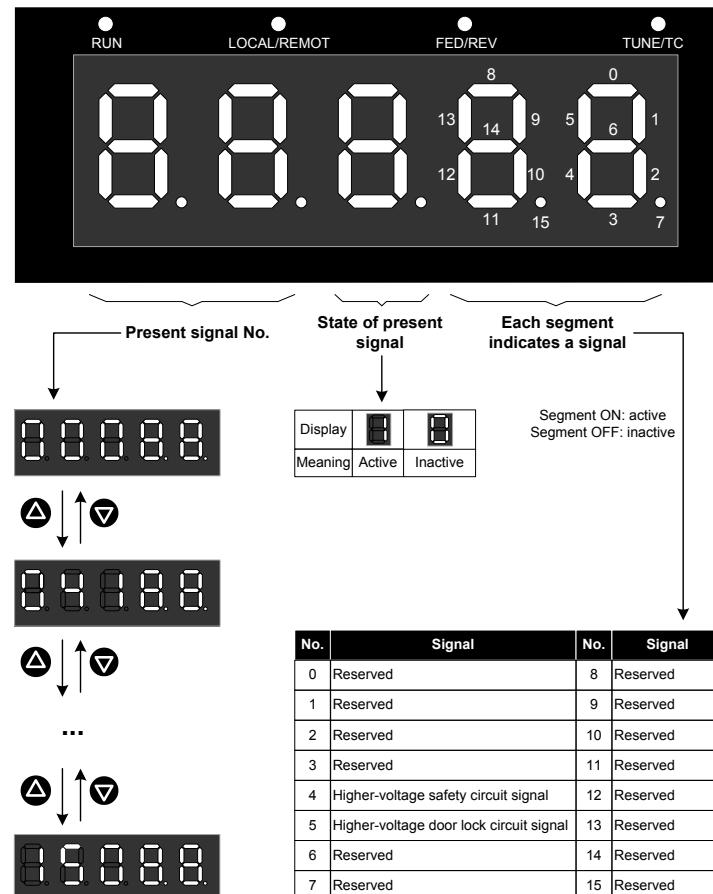


Figure 8-22 FA-31 Output state 1

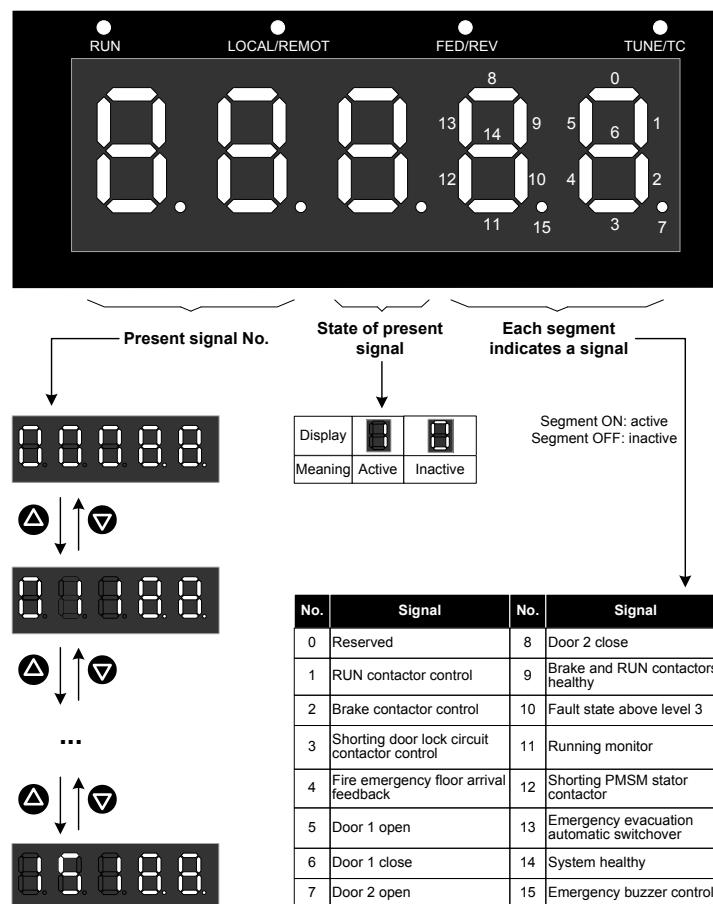
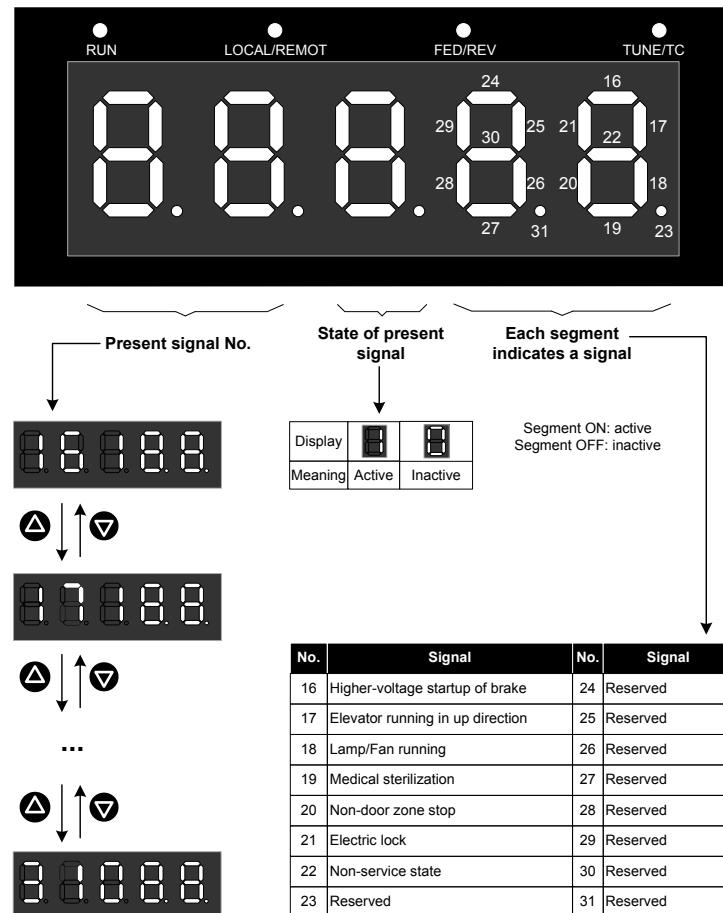


Figure 8-23 FA-32 Output state 2



### 8.13.6 Car Input/Output State Display

| Function Code | Parameter Name   | Setting Range | Default | Unit | Property |
|---------------|------------------|---------------|---------|------|----------|
| <b>FA-33</b>  | Car input state  | 0-65535       | 0       | -    | ●        |
| <b>FA-34</b>  | Car output state | 0-65535       | 0       | -    | ●        |

They are used to display the car input and output states.

Figure 8-24 FA-33 Car input state

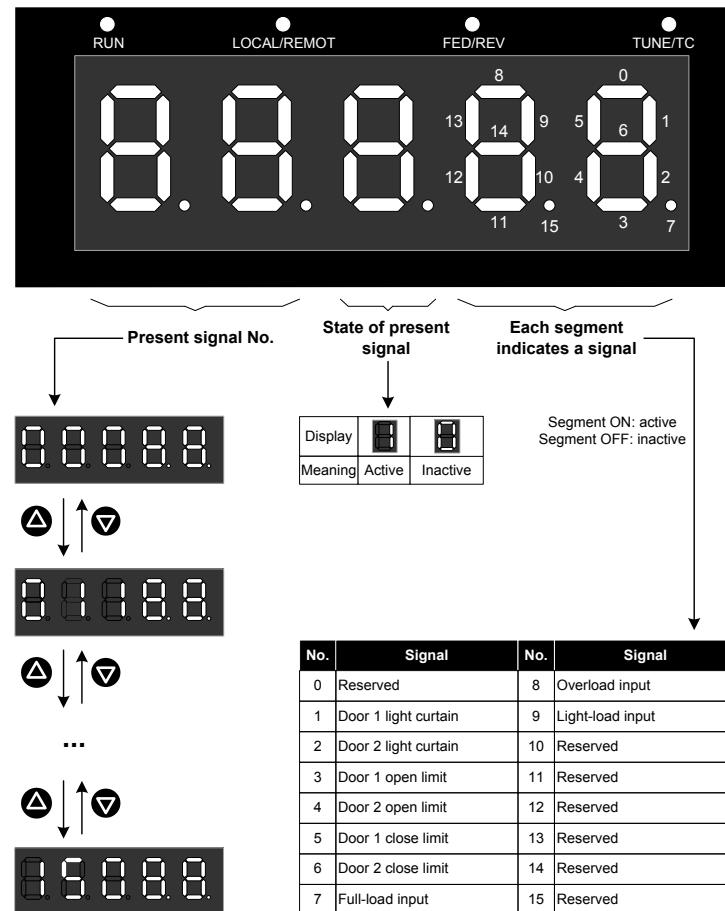
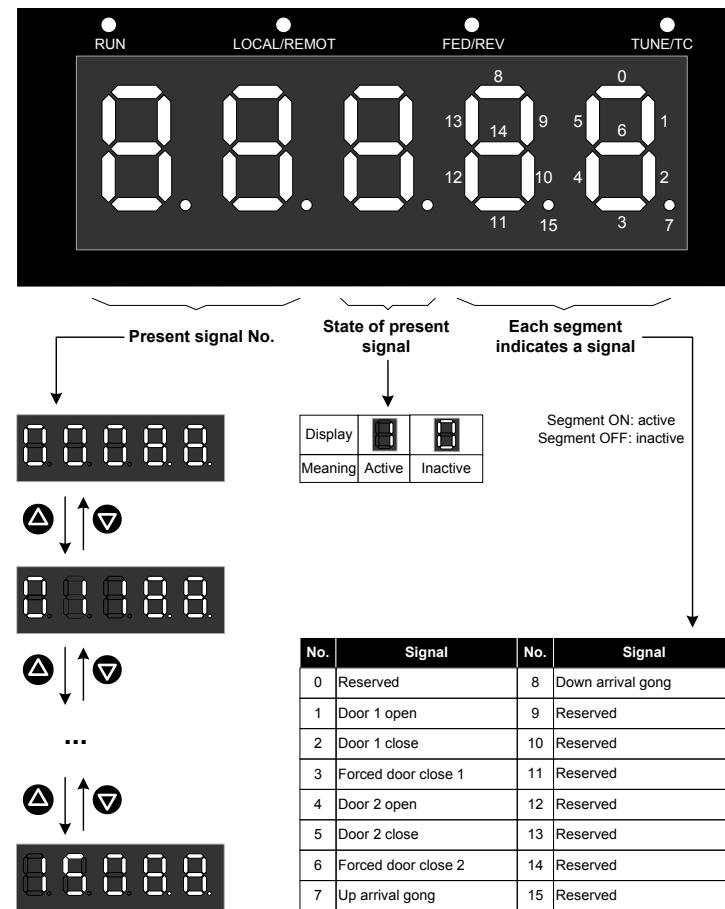


Figure 8-25 FA-34 Car output state



### 8.13.7 Hall State and System State Display

| Function Code | Parameter Name | Setting Range | Default | Unit | Property |
|---------------|----------------|---------------|---------|------|----------|
| <b>FA-35</b>  | Hall state     | 0–65535       | 0       | -    | ●        |
| <b>FA-36</b>  | System state 1 | 0–65535       | 0       | -    | ●        |
| <b>FA-37</b>  | System state 2 | 0–65535       | 0       | -    | ●        |

They are used to display the car input and output states.

Figure 8-26 FA-35 Hall state

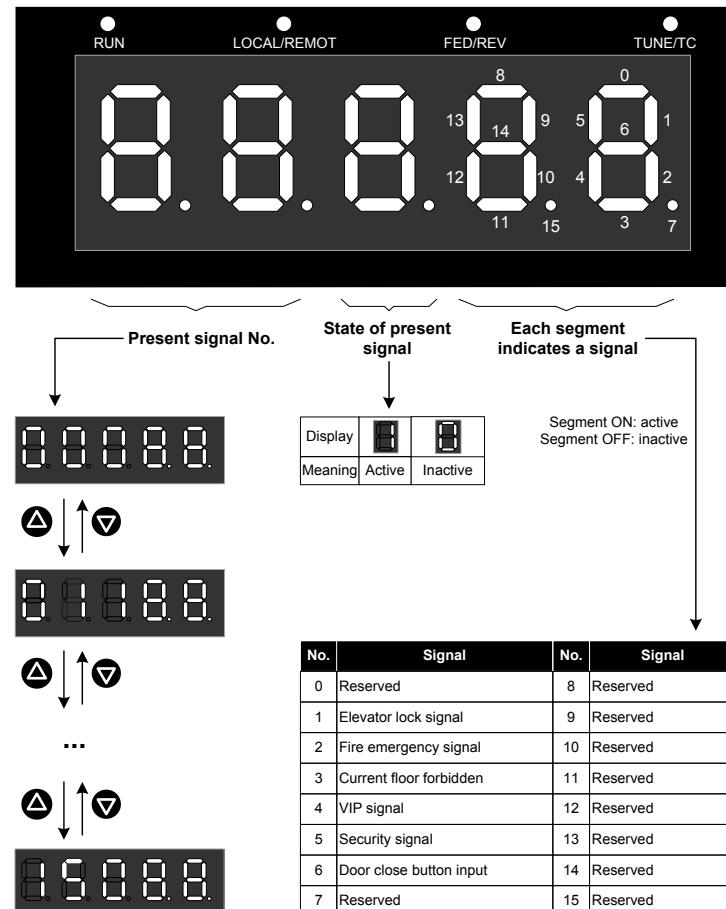


Figure 8-27 FA-36 System state 1

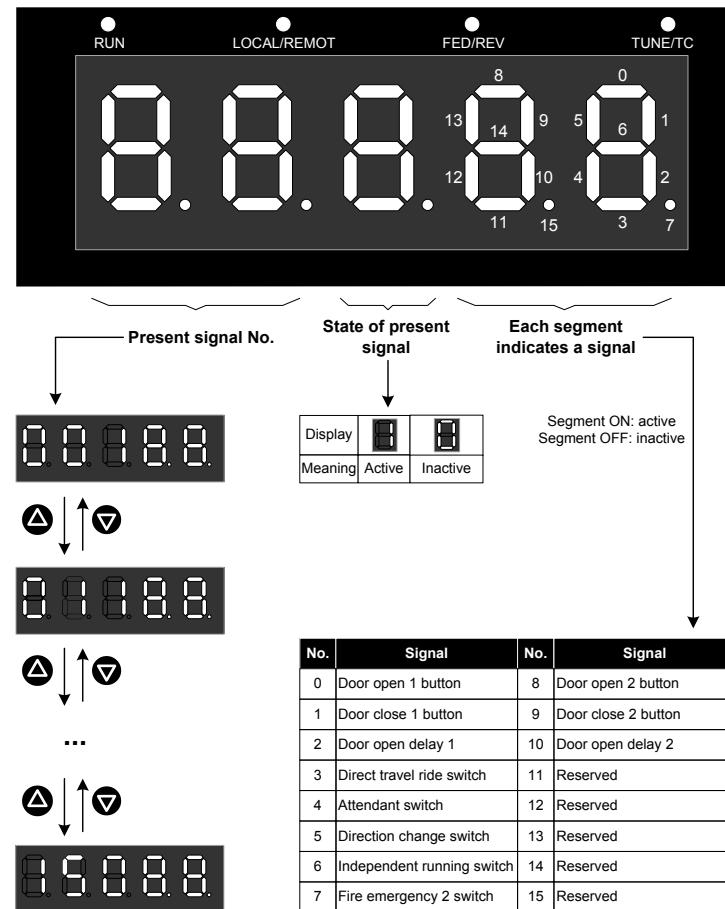
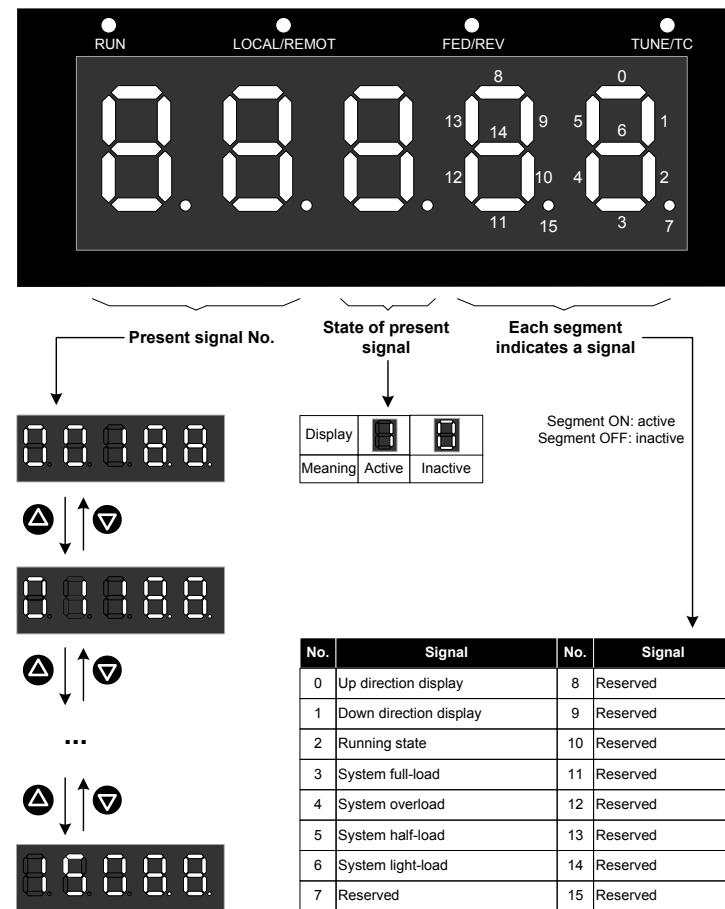


Figure 8-28 FA-37 System state 2



### 8.13.8 Software Version View

| Function Code | Parameter Name       | Setting Range | Default | Unit | Property |
|---------------|----------------------|---------------|---------|------|----------|
| <b>FA-05</b>  | MCB board software   | 0–65535       | 0       | -    | ●        |
| <b>FA-06</b>  | Drive board software | 0–65535       | 0       | -    | ●        |
| <b>Fb-01</b>  | CTB software         | 00–999        | 0       | -    | ●        |

FA-05 displays the software versions.

For example, if the MCB version is V16.00-F15.00-L01.00. When you view FA-05, the operation panel displays the customer No. F15.00; after 3s, it displays the main version and sub version 16.00. Press



, and the operation panel displays the customized and process version L01.00.

FA-06 and FB-01 respectively displays the versions of the drive board and CTB.

### 8.13.9 Other Parameter Display

| Function Code | Parameter Name        | Setting Range | Default | Unit       | Property |
|---------------|-----------------------|---------------|---------|------------|----------|
| <b>FA-03</b>  | Current encoder angle | 0.0–359.9     | 0.0     | Degree (°) | ●        |
| <b>FA-07</b>  | Heatsink temperature  | 0–100         | 0       | °C         | ●        |
| <b>FA-11</b>  | Pre-torque current    | 0.0–200.0     | 0       | %          | ●        |
| <b>FA-14</b>  | Set speed             | 0.000–4.000   | 0       | m/s        | ●        |
| <b>FA-15</b>  | Feedback speed        | 0.000–4.000   | 0       | m/s        | ●        |
| <b>FA-16</b>  | Bus voltage           | 0–999.9       | 0       | V          | ●        |
| <b>FA-17</b>  | Present position      | 0.00–300.0    | 0       | m          | ●        |
| <b>FA-18</b>  | Output current        | 0.0–999.9     | 0       | A          | ●        |
| <b>FA-19</b>  | Output frequency      | 0.00–99.99    | 0       | Hz         | ●        |
| <b>FA-20</b>  | Torque current        | 0.0–999.9     | 0       | A          | ●        |
| <b>FA-21</b>  | Output voltage        | 0–999.9       | 0       | V          | ●        |
| <b>FA-22</b>  | Output torque         | 0–100         | 0       | %          | ●        |
| <b>FA-23</b>  | Output power          | 0.00–99.99    | 0       | kW         | ●        |

8

FA-03 displays the real-time encoder angle. This parameter cannot be modified.

FA-07 displays the current temperature of the heatsink.

Normally, the heatsink temperature is below 40°C. When the heatsink temperature is too high, the system lowers the carrier frequency automatically to reduce heat. When the heatsink temperature rises to a certain value, the system reports the module overheat fault and stops running.

FA-11 displays the percentage of pre-torque current to the rated current (positive/negative display, indicating driving or braking).

FA-14 to FA-23 display the current performance state of the system (the output torque and output power supports positive/negative display).

### 8.13.10 Keypad Display Selection

| Function Code | Parameter Name           | Setting Range | Default | Unit | Property |
|---------------|--------------------------|---------------|---------|------|----------|
| <b>FA-00</b>  | Keypad display selection | 0–3           | 3       | -    | ★        |

The NICE3000<sup>new</sup> system has three buttons and three 7-segment LEDs on the MCB. You can change the display content through the setting of this parameter.

- 0: Reversed display of physical floor
- 1: Positive display of physical floor
- 2: Reversed display of hall call floor
- 3: Positive display of hall call floor

## 8.14 Door Function Parameters

### 8.14.1 Door Machine and Opposite Door Function

| Function Code | Parameter Name                  | Setting Range | Default | Unit | Property |
|---------------|---------------------------------|---------------|---------|------|----------|
| <b>Fb-00</b>  | Number of door machine(s)       | 1–2           | 1       | -    | ★        |
| <b>FC-04</b>  | Opposite door control selection | 0–3           | 0       | -    | ★        |

- Fb-00 is used to set the number of door machine(s). Set it to 1 if there is only one door, and 2 if there are double doors.
- FC-04 is used to set opposite door-related control function.

8

The values are as follows:

- 0: Simultaneous control
- 1: Hall call independent, car call simultaneous
- 2: Hall call independent, car call manual control
- 3: Hall call independent, car call independent

For details on the use of the opposite door, see section 6.2.4.

### 8.14.2 Door Open/Close Time and Arrive Gong Delay

| Function Code | Parameter Name             | Setting Range | Default | Unit | Property |
|---------------|----------------------------|---------------|---------|------|----------|
| <b>Fb-06</b>  | Door open protection time  | 5–99          | 10      | s    | ★        |
| <b>Fb-07</b>  | Arrival gong output delay  | 0–1000        | 0       | ms   | ★        |
| <b>Fb-08</b>  | Door close protection time | 5–99          | 15      | s    | ★        |

- FB-06 is used to set the door open protection time.

After outputting the door open command, if the system does not receive the door open limit signal after the time set in this parameter, the system re-opens the door. When the door open/close

times reach the value set in Fb-09, the system reports fault Err48.

- FB-07 is used to set the arrival gong output delay.

When the value of this parameter is larger than 10 and the car display is switched over to the destination floor, the system outputs the arrival gong after the time set in this parameter. If the value is smaller than 10, the system outputs the arrival gong at stop.

- FB-08 is used to set the door close protection time.

After outputting the door close command, if the system does not receive the door close limit signal after the time set in this parameter, the system re-closes the door. When the door open/close times reach the value set in Fb-09, the system reports fault Err49.

### 8.14.3 Door Re-open Times and Door State at Standby

| Function Code | Parameter Name                   | Setting Range | Default | Unit | Property |
|---------------|----------------------------------|---------------|---------|------|----------|
| <b>Fb-09</b>  | Door open/close protection times | 0–20          | 0       | -    | ☆        |
| <b>Fb-10</b>  | Door state of standby elevator   | 0–2           | 0       | -    | ☆        |

- Fb-09 is used to set the door re-open/re-close times allowed when door open/close is abnormal.
- Fb-10 is used to set the door state when the elevator is in stop and standby state.

The values are as follows:

- 0: Closing the door as normal at base floor
- 1: Waiting with door open at base floor
- 2: Waiting with door open at each floor

### 8.14.4 Door Open Holding Time

| Function Code | Parameter Name                              | Setting Range | Default | Unit | Property |
|---------------|---|---------------|---------|------|----------|
| <b>Fb-11</b>  | Door open holding time for hall call        | 1–1000        | 5       | s    | ☆        |
| <b>Fb-12</b>  | Door open holding time for car call         | 1–1000        | 3       | s    | ☆        |
| <b>Fb-13</b>  | Door open holding time at base floor        | 1–1000        | 10      | s    | ☆        |
| <b>Fb-14</b>  | Door open holding time at such signal input | 10–1000       | 30      | s    | ☆        |

Fb-11 is used to set the door open holding time when there is a hall call. The elevator closes the door immediately after receiving a door close command.

Fb-12 is used to set the door open holding time when there is a car call. The elevator closes the door immediately after receiving a door close command.

Fb-13 is used to set the door open holding time after the elevator arrives at the base floor. The elevator closes the door immediately after receiving a door close command.

Fb-14 is used to set the door open holding time when there is door open delay input. The elevator closes the door immediately after receiving a door close command.

### 8.14.5 Special Door Open, Manual Holding, and Forced Door Close Time

| Function Code | Parameter Name                     | Setting Range | Default | Unit | Property |
|---------------|------------------------------------|---------------|---------|------|----------|
| <b>Fb-15</b>  | Special door open holding time     | 10–1000       | 30      | s    | ★        |
| <b>Fb-16</b>  | Manual door open holding time      | 1–60          | 5       | s    | ★        |
| <b>Fb-17</b>  | Holding time for forced door close | 5–180         | 120     | s    | ★        |

- FB-15 is used to set the door open holding time when there is a disability call.
- FB-16 is used to set the door open limit delay in the case of manual door. This parameter is valid when the manual door function is used.
- FB-17 is used to set the holding time before forced door close is implemented.

If the forced door close function is enabled, the system enters the forced door close state and sends a forced door close signal when there is no door close signal after the time set in this parameter is reached.

## 8.15 Protection Function Parameters

### 8.15.1 Motor Overload Protection

| Function Code | Parameter Name                            | Setting Range             | Default | Unit | Property |
|---------------|---|---------------------------|---------|------|----------|
| <b>FC-01</b>  | Program control 2 for protection function | Bit0: Overload protection | 1       | -    | ★        |
| <b>FC-02</b>  | Overload protection coefficient           | 0.50–10.00                | 1.00    | -    | ★        |
| <b>FC-03</b>  | Overload pre-warning coefficient          | 50–100                    | 80      | %    | ★        |

FC-01 Bit0 = 0: overload protection disabled; BIT0 = 1: overload protection enabled

8

For details on the description and setting method of FC-01, see section 8.21.1.

After detecting that the output current exceeds (FC-02 x Rated motor current) and the duration lasts the time specified in the inverse time lag curve, the controller outputs fault Err11 indicating motor overload.

After detecting that the output current exceeds (FC-03 x Rated motor current) and the duration lasts the time specified in the inverse time lag curve, the controller outputs a pre-warning signal.

### 8.15.2 Controller Protection

| Function Code | Parameter Name                            | Setting Range   | Default | Unit | Property |
|---------------|---|---|---------|------|----------|
| <b>FC-00</b>  | Program control for protection function   | Bit0: Short circuit to ground detection at power-on                                       | 0       | -    | ★        |
| <b>FC-01</b>  | Program control 2 for protection function | Bit0: Canceling protection at output phase loss, Canceling protection at input phase loss | 0       | -    | ★        |

#### 1. Short circuit to ground detection at power-on

- FC-00 Bit0 = 1: The controller detects the short circuit to ground fault at power-on. If detecting the fault, the controller blocks the output immediately and reports the fault.

- FC-00 Bit0 = 0: The controller does not detect the short circuit to ground fault at power-on.
2. Protection at output phase loss
- FC-01 Bit1 = 1: Protection at output phase loss is cancelled.
  - FC-01 Bit1 = 0: The controller detects and reports the output phase loss fault.
3. Protection at input phase loss
- FC-01 Bit14 = 1: Protection at input phase loss is cancelled.
  - FC-01 Bit14 = 0: The controller detects and reports the input phase loss fault.

## 8.16 Fault Information View

### 8.16.1 Designated Fault Information

| Function Code | Parameter Name                         | Setting Range | Default | Unit  | Property |
|---------------|--|---------------|---------|-------|----------|
| <b>FC-06</b>  | Designated fault                       | 0–99          | 0       | -     | ☆        |
| <b>FC-07</b>  | Designated fault code                  | 0–9999        | 0       | -     | ●        |
| <b>FC-08</b>  | Designated fault subcode               | 0–65535       | 0       | -     | ●        |
| <b>FC-09</b>  | Designated fault month and day         | 0–1231        | 0       | MM.DD | ●        |
| <b>FC-10</b>  | Designated fault hour and minute       | 0–23.59       | 0       | HH.MM | ●        |
| <b>FC-11</b>  | Logic information of designated fault  | 0–65535       | 0       | -     | ●        |
| <b>FC-12</b>  | Curve information of designated fault  | 0–65535       | 0       | -     | ●        |
| <b>FC-13</b>  | Set speed upon designated fault        | 0.000–4.000   | 0       | m/s   | ●        |
| <b>FC-14</b>  | Feedback speed upon designated fault   | 0.000–4.000   | 0       | m/s   | ●        |
| <b>FC-15</b>  | Bus voltage upon designated fault      | 0.0–999.9     | 0       | V     | ●        |
| <b>FC-16</b>  | Current position upon designated fault | 0.0–300.0     | 0       | m     | ●        |
| <b>FC-17</b>  | Output current upon designated fault   | 0.0–999.9     | 0       | A     | ●        |
| <b>FC-18</b>  | Output frequency upon designated fault | 0.00–99.99    | 0       | Hz    | ●        |
| <b>FC-19</b>  | Torque current upon designated fault   | 0.0–999.9     | 0       | A     | ●        |

These parameters are used to monitor the designated fault code. The information about the designated fault code is saved in parameters of FC-07 to FC-19, and will not be overwritten.

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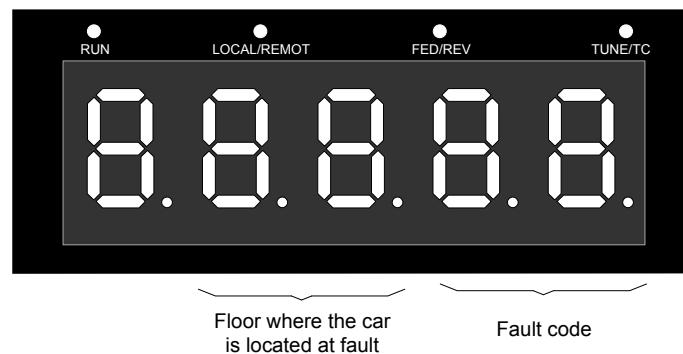
### 8.16.2 Last 10 Fault Information

| Function Code | Parameter Name            | Setting Range | Default | Unit  | Property |
|---------------|---------------------------|---------------|---------|-------|----------|
| <b>FC-20</b>  | 1st fault code            | 0–9999        | 0       | -     | ●        |
| <b>FC-21</b>  | 1st fault subcode         | 0–65535       | 0       | -     | ●        |
| <b>FC-22</b>  | 1st fault month and day   | 0–1231        | 0       | MM.DD | ●        |
| <b>FC-23</b>  | 1st fault hour and minute | 0–23.59       | 0       | HH.MM | ●        |
| <b>FC-24</b>  | 2nd fault code            | 0–9999        | 0       | -     | ●        |
| <b>FC-25</b>  | 2nd fault subcode         | 0–65535       | 0       | -     | ●        |

| Function Code | Parameter Name             | Setting Range | Default | Unit  | Property |
|---------------|----------------------------|---------------|---------|-------|----------|
| <b>FC-26</b>  | 2nd fault month and day    | 0–1231        | 0       | MM.DD | ●        |
| <b>FC-27</b>  | 2nd fault hour and minute  | 0–23.59       | 0       | HH.MM | ●        |
|               |                            | ...           |         |       |          |
| <b>FC-56</b>  | 10th fault code            | 0–9999        | 0       | -     | ●        |
| <b>FC-57</b>  | 10th fault subcode         | 0–65535       | 0       | -     | ●        |
| <b>FC-58</b>  | 10th fault month and day   | 0–1231        | 0       | MM.DD | ●        |
| <b>FC-59</b>  | 10th fault hour and minute | 0–23.59       | 0       | HH.MM | ●        |

These parameters record the latest 10 faults of the elevator.

Figure 8-29 Fault code display



For example, if FC-20 is displayed as 88.88, indicating that the 1st fault code is Err35 and the car is near floor 8 when this fault occurs.

The fault subcode is used to locate the causes of the fault. The specific fault time is recorded in month, day, hour and minute.

### 8

#### 8.16.3 Latest 10 Fault Information

| Function Code | Parameter Name                     | Setting Range | Default | Unit  | Property |
|---------------|------------------------------------|---------------|---------|-------|----------|
| <b>FC-60</b>  | Latest fault code                  | 0–9999        | 0       | -     | ●        |
| <b>FC-61</b>  | Latest fault subcode               | 0–65535       | 0       | -     | ●        |
| <b>FC-62</b>  | Latest fault month and day         | 0–1231        | 0       | MM.DD | ●        |
| <b>FC-63</b>  | Latest fault hour and minute       | 0–23.59       | 0       | HH.MM | ●        |
| <b>FC-64</b>  | Logic information of latest fault  | 0–65535       | 0       | -     | ●        |
| <b>FC-65</b>  | Curve information of latest fault  | 0–65535       | 0       | -     | ●        |
| <b>FC-66</b>  | Set speed upon latest fault        | 0.000–4.000   | 0       | m/s   | ●        |
| <b>FC-67</b>  | Feedback speed upon latest fault   | 0.000–4.000   | 0       | m/s   | ●        |
| <b>FC-68</b>  | Bus voltage upon latest fault      | 0.0–999.9     | 0       | V     | ●        |
| <b>FC-69</b>  | Current position upon latest fault | 0.0–300.0     | 0       | m     | ●        |
| <b>FC-70</b>  | Output current upon latest fault   | 0–999.9       | 0       | A     | ●        |
| <b>FC-71</b>  | Output frequency upon latest fault | 0.00–99.99    | 0       | Hz    | ●        |
| <b>FC-72</b>  | Torque current upon latest fault   | 0.0–999.9     | 0       | A     | ●        |

## 8.17 Communication Parameters and HCB/HCB-B Terminal Function Selection

### 8.17.1 Communication Parameters

| Function Code | Parameter Name               | Setting Range                 | Default | Unit | Property |
|---------------|------------------------------|-------------------------------|---------|------|----------|
| <b>Fd-00</b>  | Baud rate                    | 0: 9600<br>1: 38400           | 0       | bps  | ★        |
| <b>Fd-02</b>  | Local address                | 0–127<br>0: Broadcast address | 1       | -    | ★        |
| <b>Fd-03</b>  | Communication response delay | 0–20                          | 10      | ms   | ★        |
| <b>Fd-04</b>  | Communication timeout        | 0.0–60.0<br>0: Invalid        | 0.0     | s    | ★        |

These RS232 serial port communication parameters are used for monitor software communication in the host computer.

Fd-00 specifies the baud rate for serial communication. Fd-02 specifies the address of the controller. The setting of these two parameters must be consistent with the setting of the serial port parameters on the host computer.

Fd-03 specifies the delay for the controller to send data by means of the serial port.

Fd-04 specifies the communication timeout time of the serial port. Transmission of each frame must be completed within the time set in Fd-04; otherwise, a communication fault occurs.

### 8.17.2 HCB Terminal Function Selection

| Function Code | Parameter Name | Setting Range   | Default | Unit | Property | 8 |
|---------------|----------------|---|---------|------|----------|---|
| <b>Fd-07</b>  | HCB:JP1 input  | 0: Reserved<br>1: Elevator lock signal<br>2: Fire emergency signal<br>3: Present floor forbidden<br>4: VIP floor signal | 1       | -    | ★        |   |
| <b>Fd-08</b>  | HCB:JP2 input  | 5: Security floor signal<br>6 Door close button signal<br>7: Second fire emergency floor signal                         | 2       | -    | ★        |   |

These parameters are used to set the functions of pins 2 and 3 of JP1 and JP2 on the HCB.

The setting is effective to the HCBs at all floors.

| Function Code | Parameter Name | Setting Range   | Default | Unit | Property |
|---------------|----------------|---|---------|------|----------|
|               |                | 0: Invalid  |         |      |          |
| <b>Fd-09</b>  | HCB:JP1 output | 1: Up arrival indicator<br>2: Down arrival indicator<br>3: Fault output<br>4: Non-door zone stop output | 1       | -    | ★        |
| <b>Fd-10</b>  | HCB:JP2 output | 5: Non-service state output<br>6: Door close button indicator output                                    | 2       | -    | ★        |

These parameters are used to set the functions of pins 1 and 4 of JP1 and JP2 on the HCB.

The setting is effective to the HCBs for all floors.

### 8.17.3 HCB-B Terminal Function Selection

| Function Code | Parameter Name  | Setting Range  | Default | Unit | Property |
|---------------|-----------------|--|---------|------|----------|
| <b>Fd-11</b>  | HCB-B:JP1 input | 0: Reserved<br>NO/NC input:<br>1/33: Light-load signal | 0       | -    | ★        |
| <b>Fd-12</b>  | HCB-B:JP2 input | 1/34: Half-load signal<br>3/35: Door 2 selection       | 0       | -    | ★        |
| <b>Fd-13</b>  | HCB-B:JP3 input | 4/36: Door 2 restricted (back door forbidden)          | 0       | -    | ★        |
| <b>Fd-14</b>  | HCB-B:JP4 input | 5/37: Door 1 safety edge<br>6/38: Door 2 safety edge   | 0       | -    | ★        |
| <b>Fd-15</b>  | HCB-B:JP5 input | 7/39: Single/Double door selection                     | 0       | -    | ★        |
| <b>Fd-16</b>  | HCB-B:JP6 input |  |         |      |          |

8

These parameters are used to set the functions of pins 2 and 3 of JP1 to JP6 on the HCB-B no-display parallel-serial conversion board.

The setting is effective to all HCB-Bs connected to the system.

| Function Code | Parameter Name  | Setting Range                     | Default | Unit | Property |
|---------------|-----------------|-----------------------------------|---------|------|----------|
| <b>Fd-17</b>  | HCB-B:A1 output |                                   | 0       | -    | ★        |
| <b>Fd-18</b>  | HCB-B:A2 output | 0: Reserved                       | 0       | -    | ★        |
| <b>Fd-19</b>  | HCB-B:B1 output | 1: Fault output                   | 0       | -    | ★        |
| <b>Fd-20</b>  | HCB-B:B2 output | 2: Non-door zone stop output      | 0       | -    | ★        |
| <b>Fd-21</b>  | HCB-B:C1 output | 3: Non-service state output       | 0       | -    | ★        |
| <b>Fd-22</b>  | HCB-B:C2 output | 4: Fire emergency output          | 0       | -    | ★        |
| <b>Fd-23</b>  | HCB-B:C3 output | 5: Power failure emergency output | 0       | -    | ★        |
| <b>Fd-24</b>  | HCB-B:C4 output | 6: Door lock valid                | 0       | -    | ★        |
| <b>Fd-25</b>  | HCB-B:C5 output | 7: Night output signal            | 0       | -    | ★        |
| <b>Fd-26</b>  | HCB-B:C6 output |                                   | 0       | -    | ★        |

These parameters are used to set the functions of four relay outputs and six open-collector outputs on the HCB-B no-display parallel-serial conversion board.

The setting is effective to all HCB-Bs connected to the system.

## 8.18 Elevator Function Parameters

### 8.18.1 Floor Display Setting

| Function Code                | Parameter Name   | Setting Range    |                  | Default | Unit | Property |
|------------------------------|------------------|------------------|------------------|---------|------|----------|
| <b>FE-01</b>                 | Floor 1 display  | 00: Display "0"  | 22: Display "23" | 1901    | -    | ☆        |
| <b>FE-02</b>                 | Floor 2 display  | 01: Display "1"  | 23: Display "C"  | 1902    | -    | ☆        |
| <b>FE-03</b>                 | Floor 3 display  | 02: Display "2"  | 24: Display "D"  | 1903    | -    | ☆        |
| <b>FE-04</b>                 | Floor 4 display  | 03: Display "3"  | 25: Display "E"  | 1904    | -    | ☆        |
| <b>FE-05</b>                 | Floor 5 display  | 04: Display "4"  | 26: Display "F"  | 1905    | -    | ☆        |
| <b>FE-06</b>                 | Floor 6 display  | 05: Display "5"  | 27: Display "I"  | 1906    | -    | ☆        |
| <b>FE-07</b>                 | Floor 7 display  | 06: Display "6"  | 28: Display "J"  | 1907    | -    | ☆        |
| <b>FE-08</b>                 | Floor 8 display  | 07: Display "7"  | 29: Display "K"  | 1908    | -    | ☆        |
| <b>FE-09</b>                 | Floor 9 display  | 08: Display "8"  | 30: Display "N"  | 1909    | -    | ☆        |
| <b>FE-10</b>                 | Floor 10 display | 09: Display "9"  | 31: Display "O"  | 0100    | -    | ☆        |
| Floor 11 to floor 30 display |                  | 10: Display "A"  | 32: Display "Q"  | ...     |      |          |
| <b>FE-31</b>                 | Floor 31 display | 11: Display "B"  | 33: Display "S"  | 0301    | -    | ☆        |
| <b>FE-35</b>                 | Floor 32 display | 12: Display "G"  | 34: Display "T"  | 0302    | -    | ☆        |
| <b>FE-36</b>                 | Floor 33 display | 13: Display "H"  | 35: Display "U"  | 0303    | -    | ☆        |
| <b>FE-37</b>                 | Floor 34 display | 14: Display "L"  | 36: Display "V"  | 0304    | -    | ☆        |
| <b>FE-38</b>                 | Floor 35 display | 15: Display "M"  | 37: Display "W"  | 0305    | -    | ☆        |
| <b>FE-39</b>                 | Floor 36 display | 16: Display "P"  | 38: Display "X"  | 0306    | -    | ☆        |
| <b>FE-40</b>                 | Floor 37 display | 17: Display "R"  | 39: Display "Y"  | 0307    | -    | ☆        |
| <b>FE-41</b>                 | Floor 38 display | 18: Display "-"  | 40: Display "Z"  | 0308    | -    | ☆        |
| <b>FE-42</b>                 | Floor 39 display | 19: No display   | 41: Display "15" | 0309    | -    | ☆        |
| <b>FE-43</b>                 | Floor 40 display | 20: Display "12" | 42: Display "17" | 0400    | -    | ☆        |
|                              |                  | 21: Display "13" | 43: Display "19" |         |      |          |

These parameters are used to set the display of each floor. The setting range is 0000–9999, where the two high digits indicate the display code of the ten's digit, and the two low digits indicate the display code of the unit's digit.

## 8.18.2 Floor Special Display Setting

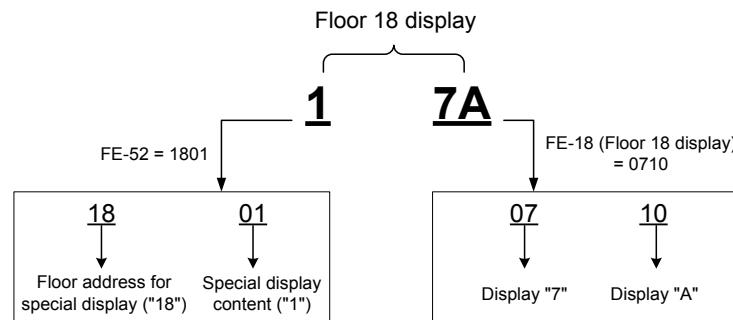
| Function Code | Parameter Name            | Setting Range | Default | Unit | Property |
|---------------|---------------------------|---------------|---------|------|----------|
| <b>FE-52</b>  | Highest digit selection 1 |               | 0       | -    | ★        |
| <b>FE-53</b>  | Highest digit selection 2 |               | 0       | -    | ★        |
| <b>FE-54</b>  | Highest digit selection 3 | 0–4099        | 0       | -    | ★        |
| <b>FE-55</b>  | Highest digit selection 4 |               | 0       | -    | ★        |
| <b>FE-56</b>  | Highest digit selection 5 |               | 0       | -    | ★        |

When the 2-digit display cannot meet the requirement, you can add the third-digit display by setting these parameters as follows:

Step 1: Set the two high digits for indicating the floor address that requires special display, and set the two low digits for indicating the display content.

For example, if floor 18 needs to be displayed as "17A", set FE-18 to 0710 (displaying "7A") and then set the FE-52 to 1801 (displaying "1").

Figure 8-30 Setting floor 18 display to "17A"



Step 2: Set F8-14 Bit0 to 1.

8

Step 3: Power off the system and power it on again.

## 8.19 Leveling Adjustment

| Function Code | Parameter Name                | Setting Range             | Default | Unit | Property |
|---------------|-------------------------------|---------------------------|---------|------|----------|
| <b>F4-00</b>  | Leveling adjustment           | 0–60                      | 30      | mm   | ★        |
| <b>Fr-00</b>  | Leveling adjustment function  | 0: Disabled<br>1: Enabled | 0       | -    | ★        |
| <b>Fr-01</b>  | Leveling adjustment record 1  |                           | 30030   | mm   | ★        |
| <b>Fr-02</b>  | Leveling adjustment record 2  | 00000–60060               | 30030   | mm   | ★        |
| ...           |                               |                           | ...     |      |          |
| <b>Fr-20</b>  | Leveling adjustment record 20 |                           | 30030   | mm   | ★        |

- F4-00 is used to adjust the leveling accuracy at elevator stop.

If over-leveling occurs at all floors during elevator stop, decrease the value of this parameter properly. If under-leveling occurs at all floors during elevator stop, increase the value of this parameter properly.

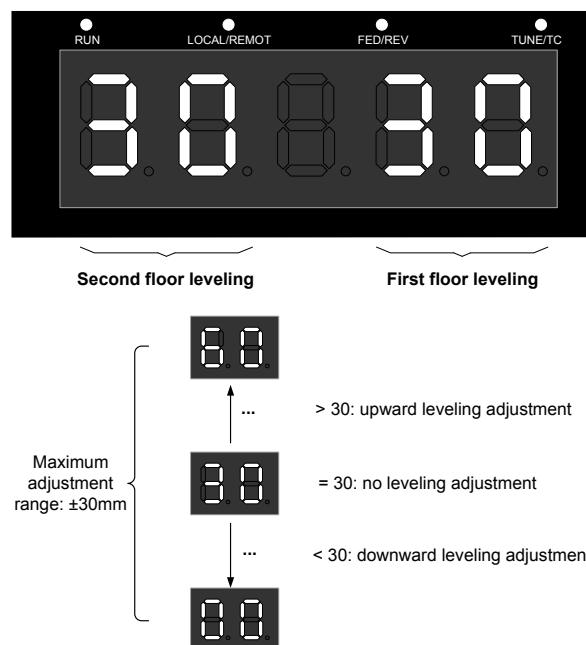
This parameter takes effect to leveling of all floors. Therefore, if leveling at a single floor is inaccurate, adjust the position of the leveling plate.

The NICE3000<sup>new</sup> has the advanced distance control algorithm and adopts many methods to ensure reliability of direct travel ride. Generally you need not modify this parameter.

- Fr-01 to Fr-20 record the leveling adjustment values. Each parameter records the adjustment information of two floors, and therefore, the adjustment information of 40 floors can be recorded totally.

The method of viewing the record is shown in the following figure.

Figure 8-31 Viewing the leveling adjustment record



As shown in the preceding figure, the left two LEDs and the right two LEDs respectively show the adjustment bases of the first floor and second floor. If the value is larger than 30, it is upward leveling adjustment; if the value is smaller than 30, it is downward leveling adjustment. The default value "30" indicates that there is no leveling adjustment. The maximum adjustment range is  $\pm 30$  mm.

8

The leveling adjustment method is as follows:

1. Ensure that shaft auto-tuning is completed successfully, and the elevator runs properly at normal speed.
2. Set Fr-00 to 1 to enable the car leveling adjustment function. Then, the elevator shields hall calls, automatically runs to the top floor, and keeps the door open after arrival. If the elevator is at the top floor, it directly keeps the door open.
3. Go into the car, press the top floor button on the CCB once, and the leveling position is changed 1 mm upward; press the bottom floor button on the CCB once, and the leveling position is changed 1 mm downward. The value is displayed on the car display board.
4. Positive value: up arrow + value, negative value: down arrow + value, adjustment range:  $\pm 30$  mm
5. After completing adjustment for the present floor, press the top floor button and bottom floor button at the same time to save the adjustment result. The car display restores to the normal state. If the

leveling position of the present floor need not be adjusted, press the top floor button and bottom floor button at the same time to exit the leveling adjustment state. Then, car calls can be registered.

6. Press the door close button, and press the button for the next floor. The elevator runs to the next floor and keeps the door open after arrival. Then, you can perform leveling adjustment.
7. After completing adjustment for all floors, set Fr-00 to 0 to disable the leveling adjustment function. Otherwise, the elevator cannot be used.

## 8.20 User-related Parameters

### 8.20.1 User Password, Setting Restoration and Check

| Function Code | Parameter Name                 | Setting Range   | Default | Unit | Property |
|---------------|--------------------------------|---|---------|------|----------|
| <b>FP-00</b>  | User password                  | 0–65535<br>0: No operation  | 0       | -    | ☆        |
| <b>FP-01</b>  | Parameter update               | 1: Restore default setting<br>(except group F1)<br>2: Clear fault records | 0       | -    | ★        |
| <b>FP-02</b>  | User-defined parameter display | 0: Invalid<br>1: Valid  | 0       | -    | ★        |

- FP-00 is used to set the user password.

If it is set to any non-zero number, the password protection function is enabled. After a password has been set and taken effect, you must enter the correct password in order to enter the menu. If the entered password is incorrect, you cannot view or modify parameters.

If FP-00 is set to 00000, the previously set user password is cleared, and the password protection function is disabled.

Remember the password that you set. If the password is set incorrectly or forgotten, contact our technical support to replace the control board.

- If you set FP-01 to 1 (Restore default settings), all parameters except group F1 are restored to the default settings. Be cautious with this setting.
- FP-02 is used to set whether to display the parameters that are modified.

When it is set to 1, the parameters that are different from the default setting are displayed.

### 8.20.2 Contract No. Check

| Function Code | Parameter Name | Setting Range | Default | Unit | Property |
|---------------|----------------|---------------|---------|------|----------|
| <b>FP-05</b>  | Contract No. 2 | 0–65535       | 0       | -    | ☆        |
| <b>FP-06</b>  | Contract No. 1 | 0–65535       | 5555    | -    | ★        |

These two parameters are used for the HCB or door machine software requiring contract No. check. If the contract No. check fails, the system cannot work properly.

You need not change these parameters generally.

## 8.21 Program Control and Function Set in Bit

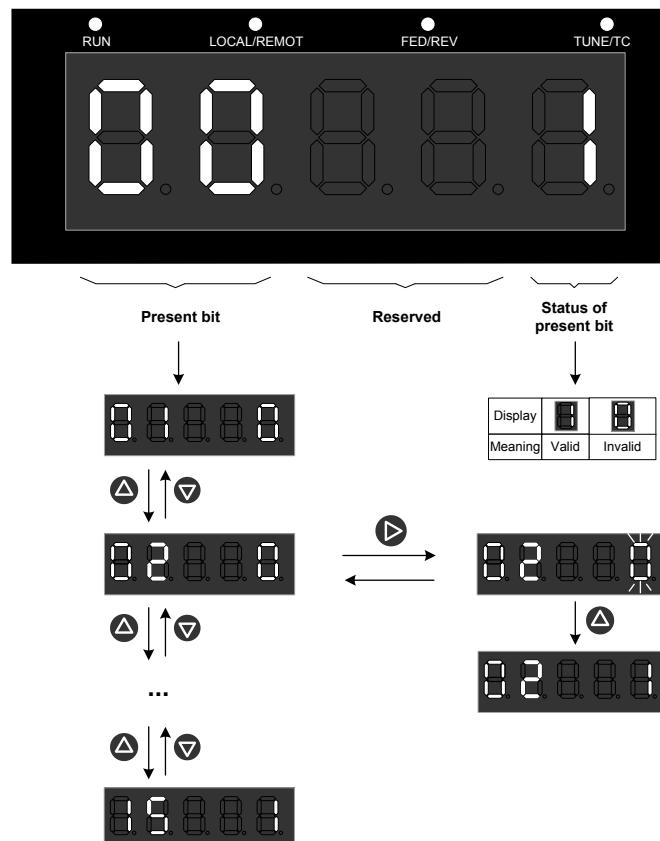
### 8.21.1 How to View and Set Function Code in Bit

Certain function codes are viewed and modified in bit. The following part takes Fx-xx (containing 16 bits, each defining a function) as an example to describe how to view and modify such function codes.

The methods of viewing Fx-xx are as follows:

- Method 1 (viewing decimal value): After you enter Fx-xx, the operation panel displays a decimal number, corresponding to the sum of all the valid binary values. The decimal number can be viewed only and cannot be changed.
- Method 2 (viewing value of each bit): On the decimal number display interface, press  $\Delta$  or  $\nabla$ , and the operation panel displays the value of each bit cyclically.

Figure 8-32 Viewing Fx-xx in bit

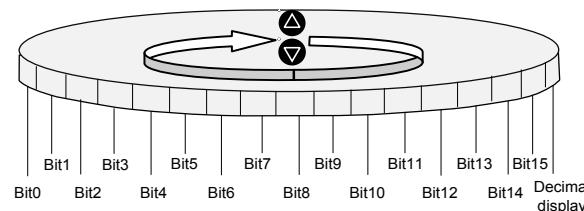


The preceding figure shows that Bit0 is valid, that is, the function defined by Bit0 is enabled.

The method of setting Fx-xx is as follows:

You can set a total of 16 bits (Bit0 to Bit15). Press  $\Delta$  or  $\nabla$  on the operation panel to view the bits cyclically, and press  $\triangleright$  to set the status of the present bit.

Figure 8-33 Viewing bits cyclically



## 8.21.2 Function Codes in Bit

The function codes that can be viewed and set in bit are listed in the following table.

| Function Code | Description                           |
|---------------|---------------------------------------|
| F5-25         | See the description in section 8.6.5. |
| F5-33         |                                       |
| F6-09         |                                       |
| F6-11         | See the following part.               |
| F6-40         |                                       |
| F6-41         |                                       |
| F6-42         |                                       |
| F6-43         | See the description in section 8.8.6. |
| F6-44         | See the description in section 8.9.1. |
| F6-45         | See the description in section 8.8.7. |
| FC-00         |                                       |
| FC-01         | See the following part.               |
| FE-32         |                                       |
| FE-33         |                                       |

8

### ◆ F5-33 Terminal Program Control

| Function Code | Parameter Name           | Setting Range | Default | Unit | Property |
|---------------|--------------------------|---------------|---------|------|----------|
| <b>F5-33</b>  | Terminal program control | 0–65535       | 0       | -    | ★        |

F5-33 is used to select the elevator functions. Each bit of the function code defines a function, as described in the following table.

If a bit is set to 1, the function indicated by this bit is enabled; if this bit is set to 0, the function is disabled. For details on how to view and set this function code, see the descriptions in section 8.21.1.

The functions defined by the binary bits of F5-33 are described in the following table.

| Bit  | Function   | Description   | Default |
|------|--|---|---------|
| Bit3 | Elevator fire emergency requirement for Hong Kong                    | If it is enabled, the fire emergency functions in F6-44 applied to Hong Kong become enabled automatically.              | 0       |
| Bit4 | Arrival gong disabled at night                                       | The arrival gong is disabled from 22:00 p.m. to 7:00 a.m.   | 0       |
| Bit6 | Door lock disconnected at inspection switched over to normal running | The door lock is additionally disconnected once when the inspection state is switched over to the normal running state. | 0       |

| Bit  | Function  | Description  | Default |
|------|---|--|---------|
| Bit7 | Fault code not displayed on the keypad                            | The keypad does not blink to display the fault code.   | 0       |
| Bit8 | Door open command cancelled immediately at door open limit        | The system immediately cancels the door open command after receiving the door open limit.  | 0       |
| Bit9 | Car stop and zero-speed torque holding at abnormal brake feedback | When the brake feedback is abnormal, the elevator arrives at the door-zone position and stops. The door keeps closed, and the system holds torque output as long as possible. After the system is overloaded, there is no torque output, and the elevator may fall in this case. Be cautious of using this function. | 0       |

## ◆ F6-09 Elevator Program Control

| Function Code | Parameter Name           | Setting Range | Default | Unit | Property |
|---------------|--------------------------|---------------|---------|------|----------|
| <b>F6-09</b>  | Elevator program control | 0–65535       | 0       | -    | ★        |

F6-09 is used to select the elevator functions. Each bit of the function code defines a function, as described in the following table.

If a bit is set to 1, the function indicated by this bit is enabled; if this bit is set to 0, the function is disabled. For details on how to view and set this function code, see the descriptions in section 8.21.1.

The functions defined by the binary bits of F6-09 are described in the following table.

| Bit   | Function  | Description   | Default |
|-------|---|---|---------|
| Bit0  | Dispersed waiting   | In single elevator or parallel/group mode, if this function is enabled, an idle elevator will not return to the base floor.<br>In group mode, this function is used together with the group control board to implement dispersed waiting. | 0       |
| Bit3  | Parallel/Group control implemented at CAN2                          | This function is enabled when the parallel/group mode is implemented at CAN2 on the MCB.  | 0       |
| Bit4  | Group control in compatibility with NICE3000                        | This function is used when the NICE3000 is involved in the group control system. The setting of this bit must be the same as that for all the other elevators in the group.   | 0       |
| Bit6  | Clear floor number and display direction in advance                 | The displayed floor number is cleared before the elevator reaches the target floor.<br>If the elevator needs to change the direction, the changed direction is displayed in advance.  | 0       |
| Bit8  | Single hall call button   | It is applied to applications where there is only one hall call button.   | 0       |
| Bit9  | Not detecting analog wire breaking                                  | The system does not detect analog wire breaking during normal running.  | 0       |
| Bit10 | Err30 judgment at re-leveling cancellation                          | It indicates Err30 judgment when re-leveling is cancelled.  | 0       |
| Bit14 | Time interval detection of safety circuit 2 and door lock circuit 2 | If the states of safety circuits 1 and 2 or the states of door lock circuits 1 and 2 are inconsistent, the system will prohibit running. After the states restore normal, the system is powered on again and starts running.              | 0       |

## ◆ F6-11 Elevator Function Selection

| Function Code | Parameter Name              | Setting Range | Default | Unit | Property |
|---------------|-----------------------------|---------------|---------|------|----------|
| F6-11         | Elevator function selection | 0-65535       | 8448    | -    | ★        |

F6-11 is used to select the elevator functions. Each bit of the function code defines a function, as described in the following table.

If a bit is set to 1, the function indicated by this bit is enabled; if this bit is set to 0, the function is disabled. For details on how to view and set this function code, see the descriptions in section 8.21.1.

The functions defined by the binary bits of F6-11 are described in the following table.

| Bit   | Function  | Description  | Default |
|-------|---|--|---------|
| Bit1  | Disabling returning to base floor for verification                              | The function of returning to base floor for verification due to large deviation of the car position is disabled.   | 0       |
| Bit2  | Cancelling auto sequential arrange of hall call floor addresses to be displayed | If the display of a floor in group FE is set to 1, the following floors to be displayed are automatically arranged in the ascending order.   | 0       |
| Bit5  | Current detection valid at startup for synchronous motor                        | The controller performs output current detection when the synchronous motor is started up. If the current is abnormal, the output will be locked and the running will be forbidden.  | 0       |
| Bit6  | Reversing MCB lamp output   | After this function is enabled, the MCB lamp output logic is reversed.   | 0       |
| Bit7  | Door open valid at non-door zone in the inspection state                        | In the inspection state, you can open/close the door by pressing the door open/close button at the non-door zone.  | 0       |
| Bit8  | Door open and close once after inspection turned to normal                      | The elevator door opens and closes once after the system turns from first-time inspection to normal running.   | 1       |
| Bit10 | Buzzer not tweet upon re-leveling   | The buzzer inside the car does not tweet upon re-leveling.   | 0       |
| Bit11 | Super short floor function  | The controller cannot perform shaft-tuning if the floor height is less than 500 mm. After this function is enabled, shaft-tuning can be performed normally.  | 0       |
| Bit12 | Fault auto reset  | The controller automatically resets the faults once every hour.  | 0       |
| Bit13 | Err53 fault auto reset  | When Err53 is reported, if the conditions of door open limit valid and door lock release are satisfied, the controller resets Err53 automatically. A maximum of three times of auto reset is allowed.                      | 1       |
| Bit14 | Up slow-down not reset for super short floor                                    | If this function is enabled, the up slow-down 1 signal does not reset floor display. The down slow-down 1 signal still resets floor display. This is valid only when the customized super short floor function is enabled. | 0       |
| Bit15 | Down slow-down not reset for super short floor                                  | If this function is enabled, the down slow-down 1 signal does not reset floor display. The up slow-down 1 signal still resets floor display. This is valid only when the customized super short floor function is enabled. | 0       |

## ◆ F6-40 Program Control Selection 1

| Function Code | Parameter Name              | Setting Range | Default | Unit | Property |
|---------------|-----------------------------|---------------|---------|------|----------|
| <b>F6-40</b>  | Program control selection 1 | 0–65535       | 0       | -    | ★        |

F6-40 is used to select program control functions. Each bit of the function code defines a function, as described in the following table.

If a bit is set to 1, the function indicated by this bit is enabled; if this bit is set to 0, the function is disabled. For details on how to view and set this function code, see the descriptions in section 8.21.1.

The functions defined by the binary bits of F6-40 are described in the following table.

| Bit   | Function   | Description   | Default |
|-------|--|---|---------|
| Bit0  | Disability function  | It is used to enable or disable the disability function.  | 0       |
| Bit1  | Soft limit function  | When the up slow-down and down leveling signals are active and the up leveling signal is inactive, the system considers that the up limit is performed. It is the same for the down limit signal.   | 0       |
| Bit2  | JP16 input used as back door selection                               | This function is enabled if the opposite door function is used.<br>When JP16 has input, the elevator opens only the back door.<br>When IP16 has no input, the elevator opens only the front door.   | 0       |
| Bit3  | JP16 input used as the back door open signal                         | JP16 is used for the input of the back door open signal.  | 0       |
| Bit4  | Opening only one door of opposite doors under manual control         | This function is enabled only in the opposite door control mode 2 (hall call independent, opposite-door manual control). In this case, only one door opens each time while the other door must stay in the door close limit state.<br><br>In group Fd, the HCB-B extended input includes "Single/Double door selection". If this input is active, both doors open if there is a car call. | 0       |
| Bit5  | Timed elevator lock  | F6-38/F6-39 is valid only when this function is enabled.  | 0       |
| Bit6  | Manual door  | This function is used for the elevator with manual door.  | 0       |
| Bit7  | Reserved   | -   | 0       |
| Bit8  | Reserved   | -   | 0       |
| Bit9  | Disabling reverse floor number clear                                 | The system clears all the current car calls every time the elevator changes the direction by default. When this function is enabled, the function of clearing reverse floor numbers is disabled.  | 0       |
| Bit10 | Displaying next arriving floor number                                | The next floor to be arrived at is displayed during elevator running.   | 0       |
| Bit11 | Responding to car calls first  | The system responds to hall calls only after executing all car calls.   | 0       |
| Bit12 | Car call assisted command in single door used as disability function | You can set the auxiliary command terminal (CN8) on the CTB for input of the disability calls (folding command not required).   | 0       |
| Bit13 | Folding command used as disability function and back door function   | It is valid only when the function of Bit14 is enabled.<br><br>Bit13 = 1: Disability<br>Bit13 = 0: Back door  | 0       |

| Bit   | Function                              | Description   | Default |
|-------|---------------------------------------|---|---------|
| Bit14 | Car call command folding              | Function disabled: CN7 is used for front door calls or ordinary calls, and CN8 is used for back door calls or disability calls.<br>Function enabled: For CN7 and CN8, inputs 1 to 16 are used for front door calls or ordinary calls, and inputs 17 to 32 are used for back door calls or disability calls. | 0       |
| Bit15 | JP20 used for switchover to back door | JP20 is used for input of switchover between the front door and the back door.  | 0       |

## ◆ F6-41 Program Control Selection 2

| Function Code | Parameter Name              | Setting Range | Default | Unit | Property |
|---------------|-----------------------------|---------------|---------|------|----------|
| <b>F6-41</b>  | Program control selection 2 | 0–65535       | 0       | -    | ★        |

F6-41 is used to select program control functions. Each bit of the function code defines a function, as described in the following table.

If a bit is set to 1, the function indicated by this bit is enabled; if this bit is set to 0, the function is disabled. For details on how to view and set this function code, see the descriptions in section 8.21.1.

The functions defined by the binary bits of F6-41 are described in the following table.

| Bit   | Function   | Description   | Default |
|-------|--|---|---------|
| Bit0  | Reserved   | -   | 0       |
| Bit1  | Reserved   | -   | 0       |
| Bit2  | Inspection to stop due to slow-down 1            | During inspection running, if the slow-down 1 acts, the system decelerates to stop.                     | 0       |
| Bit3  | Reserved   | -   | 0       |
| Bit4  | Buzzer tweet during door open delay              | The buzzer will tweet when the door open delay time set in Fb-14 is reached.                            | 0       |
| Bit5  | Reserved   | -   | 0       |
| Bit6  | Cancelling door open delay                       | Door open delay is cancelled when the door open delay button is pressed again.                          | 0       |
| Bit7  | Reserved   | -   | 0       |
| Bit8  | Elevator lock at door open                       | In the elevator lock state, the elevator keeps the door open at the elevator lock floor.                | 0       |
| Bit9  | Display available at elevator lock               | In the elevator lock state, hall calls are displayed normally.  | 0       |
| Bit10 | Elevator lock in the attendant state             | The elevator is locked properly in the attendant state.   | 0       |
| Bit11 | Blinking at arrival                              | The car display blinks when the elevator arrives at a floor. The blinking advance time is set in F6-47. | 0       |
| Bit12 | Door re-open during door open delay              | The door re-opens if the door open delay input is active during door close.                             | 0       |
| Bit13 | Door re-open after car call of the present floor | The door re-opens if the car call of the present floor is valid during door close.                      | 0       |

## ◆ F6-42 Program Control Selection 3

| Function Code | Parameter Name              | Setting Range | Default | Unit | Property |
|---------------|-----------------------------|---------------|---------|------|----------|
| <b>F6-42</b>  | Program control selection 3 | 0–65535       | 0       | -    | ★        |

F6-42 is used to select program control functions. Each bit of the function code defines a function, as described in the following table.

If a bit is set to 1, the function indicated by this bit is enabled; if this bit is set to 0, the function is disabled. For details on how to view and set this function code, see the descriptions in section 8.21.1.

The functions defined by the binary bits of F6-42 are described in the following table.

| Bit  | Function  | Description   | Default |
|------|---|---|---------|
| Bit0 | Reserved  | -   | 0       |
| Bit1 | Cancelling door open/close command at delay after door open/close limit | Bit1 = 1: The door open/close command is cancelled at the delay of 1s after door open/close limit.  | 0       |
| Bit2 | Not judging door lock state at door close output                        | On normal conditions, the system determines that the door is completely closed only when the door close limit signal is active and the door lock is applied.<br>If this function is enabled, the system need not judge the door lock state.   | 0       |
| Bit3 | Door close command output during running                                | The door close command is output continuously during the elevator running.  | 0       |
| Bit4 | Returning to base floor for verification at first-time power-on         | The elevator runs to the bottom floor for verification at power-on for the first time.  | 0       |
| Bit5 | Clearing calls immediately at elevator lock                             | Bit5 = 1: After the elevator lock signal becomes active, the elevator clears all car calls and hall calls and lands at the elevator base floor.<br>Bit5 = 0: After the elevator lock signal becomes active, the elevator clears hall calls and responds to all registered car calls, and then lands at the elevator base floor. | 0       |

8

## ◆ FC-00 Program Control for Protection Function

| Function Code | Parameter Name                          | Setting Range | Default | Unit | Property |
|---------------|---|---------------|---------|------|----------|
| <b>FC-00</b>  | Program control for protection function | 0–65535       | 0       | -    | ★        |

FC-00 is used to set program control related to protection functions. Each bit of the function code defines a function, as described in the following table.

If a bit is set to 1, the function indicated by this bit is enabled; if this bit is set to 0, the function is disabled. For details on how to view and set this function code, see the descriptions in section 8.21.1.

The functions defined by the binary bits of FC-00 are described in the following table.

| Bit  | Function                                      | Description  | Default |
|------|---|--|---------|
| Bit0 | Short circuit to ground detection at power-on | Whether the motor is short circuited to ground is detected at power-on.<br>If the motor is short circuited to ground, the controller blocks the output immediately, and reports the fault. | 0       |

| Bit   | Function                                    | Description  | Default |
|-------|---|--|---------|
| Bit1  | Reserved                                    | -  | 0       |
| Bit2  | Decelerating to stop at valid light curtain | During normal-speed running, the elevator decelerates to stop immediately after the light curtain acts, and then runs to the registered destination floor after the light curtain restores. This function is mainly used in the case of manual door.   | 0       |
| Bit9  | Mode without door open/close limit          | In this mode, the door open/close limit signal is not required, and the system automatically judges door open/close limit. The system determines that door open limit is implemented 3s after the door open command is output and door close limit is implemented 3s after the door close command is output. | 0       |
| Bit10 | Light-load input                            | Input signal 24/56 is used for light-load input.   | 0       |

### ◆ FC-01 Program Control 2 for Protection Function

| Function Code | Parameter Name                            | Setting Range | Default | Unit | Property |
|---------------|---|---------------|---------|------|----------|
| <b>FC-01</b>  | Program control 2 for protection function | 0–65535       | 65      | -    | ★        |

FC-01 is used to set program control related to protection functions. Each bit of the function code defines a function, as described in the following table.

If a bit is set to 1, the function indicated by this bit is enabled; if this bit is set to 0, the function is disabled. For details on how to view and set this function code, see the descriptions in section 8.21.1.

The functions defined by the binary bits of FC-01 are described in the following table.

| Bit          | Function                                   | Description  | Default |
|--------------|--|--|---------|
| Bit0         | Overload protection                        | It sets whether to implement overload protection.  | 1       |
| Bit1         | Canceling protection at output phase loss  | It sets whether to implement protection at output phase loss.  | 0       |
| Bit4         | Light curtain judgment at door close limit | At door close limit, the door re-opens if the light curtain is valid.  | 0       |
| Bit5         | Canceling SPI communication judgment       | It sets whether to implement wire-breaking detection on SPI communication between the MCB and the drive board. | 0       |
| Bit6 to Bit8 | Reserved                                   | -  | 0       |
| Bit14        | Canceling protection at input phase loss   | It sets whether to implement protection at input phase loss.   | 0       |

### ◆ FE-32 Elevator Function Selection

| Function Code | Parameter Name              | Setting Range | Default | Unit | Property |
|---------------|-----------------------------|---------------|---------|------|----------|
| <b>FE-32</b>  | Elevator function selection | 0–65535       | 34816   | -    | ★        |

FE-32 is used to select the elevator functions. Each bit of the function code defines a function, as described in the following table.

If a bit is set to 1, the function indicated by this bit is enabled; if this bit is set to 0, the function is disabled. For details on how to view and set this function code, see the descriptions in section 8.21.1.

The functions defined by the binary bits of FE-32 are described in the following table.

| Bit            | Function                               | Description   | Default |
|----------------|--|---|---------|
| Bit0 to Bit1   | Reserved                               | -   | 0       |
| Bit2           | Re-leveling function                   | The elevator performs re-leveling at a low speed with door open. An external shorting door lock circuit contactor needs to be used together.  | 0       |
| Bit3           | Door pre-open function                 | During normal stop, when the elevator speed is smaller than a certain value and the door zone signal is active, the system shorts the door lock by means of the shorting door lock circuit contactor and outputs the door open signal, implementing door pre-open. This improves the elevator use efficiency. | 0       |
| Bit4           | Stuck hall call cancellation           | The system automatically identifies the state of the hall call buttons. If the state is abnormal, the system cancels the stuck hall call.   | 0       |
| Bit5           | Night security floor function          | From 10:00 p.m to 6:00 a.m., the elevator runs to the security floor first every time, stops and opens the door, and then runs to the destination floor.  | 0       |
| Bit6           | Down collective selective peak service | The peak service at down collective selective is used.  | 0       |
| Bit7           | Parallel/Group control peak service    | The peak service is used.   | 0       |
| Bit8           | Time-based service floor function      | For details, see the description of related parameters in group F6.   | 0       |
| Bit9           | VIP function                           | The VIP function is used.   | 0       |
| Bit10          | Reserved                               | -   | 0       |
| Bit11          | Car call deletion                      | A call can be deleted by pressing the button twice consecutively.   | 1       |
| Bit12          | Hall call deletion                     |   | 0       |
| Bit13 to Bit15 | Reserved                               | -   | 0       |

## ◆ FE-33 Elevator Function Selection

8

| Function Code | Parameter Name              | Setting Range | Default | Unit | Property |
|---------------|-----------------------------|---------------|---------|------|----------|
| <b>FE-33</b>  | Elevator function selection | 0–65535       | 36      | -    | ☆        |

FE-33 is used to select the elevator functions. Each bit of the function code defines a function, as described in the following table.

If a bit is set to 1, the function indicated by this bit is enabled; if this bit is set to 0, the function is disabled. For details on how to view and set this function code, see the descriptions in section 8.21.1.

The functions defined by the binary bits of FE-33 are described in the following table.

| Bit  | Function  | Description   | Default |
|------|---|---|---------|
| Bit0 | Reserved  | -   | 0       |
| Bit1 | Door open holding at open limit                     | The system still outputs the door open command upon door open limit.      | 0       |
| Bit2 | Door close command not output upon door close limit | The system stops outputting the door close command upon door close limit. | 1       |

| Bit            | Function  | Description  | Default |
|----------------|---|--|---------|
| Bit3           | Reserved  | -  | 0       |
| Bit4           | Auto reset for RUN and brake contactor stuck              | If the feedback of the RUN and brake contactors is abnormal, faults Err36 and Err37 are reported, and you need to manually reset the system.<br>With this function, the system resets automatically after the fault symptom disappears. A maximum of three auto reset times are supported. | 0       |
| Bit5           | Slow-down switch stuck detection                          | The system detects the state of slow-down switches. Once detecting that a slow-down switch is stuck, the system instructs the elevator to slow down immediately and reports a corresponding fault.   | 1       |
| Bit6           | Reserved  | -  | 0       |
| Bit7           | Forced door close   | If the door still does not close within the time set in Fb-17 in automatic state, the system outputs the forced door close signal; at this moment, the light curtain becomes invalid and the buzzer tweets.  | 0       |
| Bit8           | NO/NC output selection of shorting motor stator contactor | Bit8 = 0: NC output contactor<br>Bit8 = 1: NO output contactor   | 0       |
| Bit9           | Immediate stop upon re-leveling                           | The elevator decelerates to stop immediately after receiving a single leveling signal during re-leveling. By default, when receiving a leveling signal, the elevator stops after the re-leveling stop delay set in Fd-05.  | 0       |
| Bit10 to Bit12 | Reserved  | -  | 0       |
| Bit13          | High-speed elevator protection function                   | A maximum allowable speed is set when the car is in the slow-down switch position. When the elevator exceeds the speed at the position, the system outputs a protection signal.  | 0       |
| Bit14          | Reserved  | -  | 0       |
| Bit15          | Opposite door independent control                         | For details, see section 6.2.4.  | 0       |

# 9

## Troubleshooting

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|   |     |
|---|-----|
| 9.1 Description of Fault Levels .....           | 266 |
| 9.2 Fault Information and Troubleshooting ..... | 267 |

# Chapter 9 Troubleshooting

## § Safety Information



Do not wire the controller while the power is on, and keep all circuit breakers in OFF state. Failure to comply may result in electric shock.



- Make sure to ground the controller according to local laws and regulations. Failure to comply may result in electric shock or a fire.
- Never remove the protective cover or touch the internal circuit while the power is on. Failure to comply may result in electric shock.
- Never allow unqualified personnel to perform any maintenance, inspection or part replacement work.
- When installing the controller inside the enclosed cabinet, use the cooling fan or air conditioner to keep the air inlet temperature below 50°C. Failure to comply may result in overheating or even a fire.
- Tighten all screws based on the stated tightening torque. Failure to comply may result in electric shock or a fire.
- Always confirm the input voltage is within the nameplate rating. Failure to comply may result in electric shock or a fire.
- Keep flammable and combustible materials away from the controller.



- Never transport the controller by carrying the front cover. Otherwise, the main body of the controller may fall off, resulting in personal injury.
- Always handle the controller with care.
- Do not use the controller if there are damaged or missing parts.
- Cover the top of the controller with a temporary cloth or paper during installation so as to prevent foreign matter such as metal shavings, oil and water from falling into the controller. After the installation is completed, remove the temporary cloth or paper.
- Follow the proper electrostatic discharge (ESD) procedures when operating the controller. Failure to comply will damage the internal circuit of the controller.

9

## 9.1 Description of Fault Levels

The NICE3000<sup>new</sup> has almost 60 pieces of alarm information and protective functions. It monitors various input signals, running conditions and feedback signals. If a fault occurs, the system implements the relevant protective function and displays the fault code.

The controller is a complicated electronic control system and the displayed fault information is graded into five levels according to the severity. The faults of different levels are handled according to the following

table.

Table 9-1 Fault levels

| Category | Action   | Remarks   |
|----------|--|---|
| Level 1  | 1. Display the fault code.<br>2. Output the fault relay action command.                  | 1A: The elevator running is not affected on any condition.  |
|          | 1. Display fault code.<br>2. Output the fault relay action command.                      | 2A: The parallel/group control function is disabled.  |
| Level 2  | 2. Output the fault relay action command.<br>3. Continue normal running of the elevator. | 2B: The door pre-open/re-leveling function is disabled.   |
|          | 1. Display the fault code.<br>2. Output the fault relay action command.                  | 3A: In low-speed running, the elevator stops at special deceleration rate, and cannot restart.  |
| Level 3  | 3. Stop output and apply the brake immediately after stop.                               | 3B: In low-speed running, the elevator does not stop. In normal-speed running, the elevator stops, and then can start running at low speed after a delay of 3s. |
|          | 1. Display the fault code.<br>2. Output the fault relay action command.                  | 4A: In low-speed running, the elevator stops under special deceleration rate, and cannot restart.   |
|          | 3. In distance control, the elevator decelerates to stop and cannot run again.           | 4B: In low-speed running, the elevator does not stop. In normal-speed running, the elevator stops, and then can start running at low speed after a delay of 3s. |
| Level 4  | 1. Display the fault code.<br>2. Output the fault relay action command.                  | 4C: In low-speed running, the elevator does not stop. In normal-speed running, the elevator stops, and then can start running at low speed after a delay of 3s. |
|          | 3. The elevator stops immediately.   | 5A: In low-speed running, the elevator stops immediately and cannot restart.  |
|          |  | 5B: In low-speed running, the elevator does not stop. In normal-speed running, the elevator stops, and then can start running at low speed after a delay of 3s. |
| Level 5  |  |   |

## 9.2 Fault Information and Troubleshooting

If a fault is reported, the system performs corresponding processing based on the fault level. Handle the fault according to the possible causes described in the following table.

Table 9-2 Fault codes and troubleshooting

| Fault Code | Name                            | Possible Causes  | Solution  | Level |
|------------|---------------------------------|--|---|-------|
| Err02      | Overcurrent during acceleration | <ul style="list-style-type: none"> <li>The main circuit output is grounded or short circuited.</li> <li>Motor auto-tuning is performed improperly.</li> <li>The encoder signal is incorrect.</li> </ul>  | <p>1. Check the contactors:</p> <ul style="list-style-type: none"> <li>Check whether the RUN contactor at the controller output side is normal.</li> <li>Check whether the shorting PMSM stator contactor causes short circuit at the controller output side.</li> </ul> <p>2. Check motor cables:</p> <ul style="list-style-type: none"> <li>Check whether the motor cables have damaged jacket, possibly short circuited to ground, and connected securely.</li> <li>Check insulation of motor power terminals, and check whether the motor winding is short circuited or grounded.</li> </ul> <p>3. Check motor parameters:</p> <ul style="list-style-type: none"> <li>Check whether motor parameters comply with the nameplate.</li> <li>Perform motor auto-tuning again.</li> </ul> <p>4. Check the encoder:</p> <ul style="list-style-type: none"> <li>Check whether encoder pulses per revolution (PPR) is set correctly.</li> <li>Check whether the encoder signal is interfered with, whether the encoder cable runs through the duct independently, whether the cable is too long, and whether the shield is grounded at one end.</li> <li>Check whether the encoder is installed reliably, whether the rotating shaft is connected to the motor shaft reliably by observing whether the encoder is stable during normal-speed running.</li> <li>Check whether the encoder wirings are correct. For asynchronous motor, perform SVC and compare the current to judge whether the encoder works properly.</li> </ul> | 5A    |
| Err03      | Overcurrent during deceleration | <ul style="list-style-type: none"> <li>The main circuit output is grounded or short circuited.</li> <li>Motor auto-tuning is performed improperly.</li> <li>The deceleration rate is too short.</li> <li>The encoder signal is incorrect.</li> </ul> |   | 5A    |
| Err04      | Overcurrent at constant speed   | <ul style="list-style-type: none"> <li>The main circuit output is grounded or short circuited.</li> <li>Motor auto-tuning is performed properly.</li> <li>The encoder is seriously interfered with.</li> </ul>                                       |   | 5A    |

| Fault Code | Name                                    | Possible Causes  | Solution  | Level |
|------------|---|--|---|-------|
| Err05      | Overvoltage during acceleration         | <ul style="list-style-type: none"> <li>The input voltage is too high.</li> <li>The regeneration power of the motor is too high.</li> <li>The braking resistance is too large, or the braking unit fails.</li> <li>The acceleration rate is too short.</li> </ul> | <ol style="list-style-type: none"> <li>Check whether the input voltage is too high. Observe whether the bus voltage is too high (normal: 540–580 V for 380 voltage input).</li> <li>Check for the balance coefficient.</li> <li>Check whether the bus voltage rises too quickly during running. If yes, the regen. resistor does not work or its model is improper:</li> </ol> <ul style="list-style-type: none"> <li>Check whether the cable connecting the regen. resistor is damaged, whether the cooper wire touches the ground, and whether the connection is reliable.</li> </ul> | 5A    |
| Err06      | Overvoltage during deceleration         | <ul style="list-style-type: none"> <li>The input voltage is too high.</li> <li>The braking resistance is too large, or the braking unit fails.</li> <li>The deceleration rate is too short.</li> </ul>   | <ul style="list-style-type: none"> <li>Check whether the resistance is proper based on the recommendation in chapter 4 and select a proper regen. resistor.</li> <li>If a braking unit is used, check whether the braking unit works properly and whether the model is proper.</li> </ul>   | 5A    |
| Err07      | Overvoltage at constant speed           | <ul style="list-style-type: none"> <li>The input voltage is too high.</li> <li>The braking resistance is too large, or the braking unit fails.</li> </ul>  | <ol style="list-style-type: none"> <li>If the resistance of the regen. resistor is proper and overvoltage occurs each time when the elevator reaches the target speed, decrease the values of F2-01 or F2-04 to reduce the curve following error and prevent overvoltage due to system overshoot.</li> <li>Check whether the acceleration/deceleration rate is too short when Err05 and Err06 is reported.</li> </ol>   | 5A    |
| Err08      | Maintenance notification period reached | The elevator is not maintained within the notification period.   | <ul style="list-style-type: none"> <li>Power-off and maintain the elevator.</li> <li>Disable the maintenance notification function by setting F9-13 to 0.</li> <li>Contact us or directly our agent.</li> </ul>   | 5A    |
| Err09      | Undervoltage                            | <ul style="list-style-type: none"> <li>Instantaneous power failure occurs on the input power supply.</li> <li>The input voltage is too low.</li> <li>The drive control board fails.</li> </ul>   | <ul style="list-style-type: none"> <li>Check whether the external power voltage is too low.</li> <li>Check whether the power fails during running.</li> <li>Check whether wiring of all power input cables is secure.</li> <li>Contact us or directly our agent.</li> </ul>   | 5A    |

| Fault Code | Name                    | Possible Causes  | Solution   | Level |
|------------|-------------------------|--|--|-------|
| Err10      | Controller overload     | <ul style="list-style-type: none"> <li>This fault is reported generally when the controller runs at the current higher than the rated value for a long time. The causes include:</li> <li>The mechanical resistance is too large.</li> <li>The balance coefficient is improper.</li> <li>The encoder feedback signal is abnormal.</li> <li>Motor auto-tuning is not performed properly (the elevator running current is higher than the normal in this case).</li> </ul> | <p>1. Eliminate mechanical problems:</p> <ul style="list-style-type: none"> <li>Check whether the brake is released, and whether the brake power supply is normal.</li> <li>Check whether the balance coefficient is proper.</li> <li>Check whether the guide shoes are too tight.</li> </ul> <p>2. Check the motor auto-tuning result:</p> <ul style="list-style-type: none"> <li>Check whether the encoder feedback signal and parameter setting are correct, and whether the initial angle of the encoder for the PMSM is correct.</li> <li>Check the motor parameter setting and perform motor auto-tuning again.</li> </ul> <p>3. If this fault is reported when the slip experiment is carried on, perform the slip experiment by using the function set in F3-24.</p> | 4A    |
| Err11      | Motor overload          | <ul style="list-style-type: none"> <li>FC-02 is set improperly.</li> <li>The mechanical resistance is too large.</li> <li>The balance coefficient is improper.</li> </ul>  | <ul style="list-style-type: none"> <li>Restore FC-02 to the default value.</li> <li>Refer to the solution of Err10.</li> </ul>   | 3A    |
| Err12      | Power supply phase loss | <ul style="list-style-type: none"> <li>The power input phases are not symmetric.</li> <li>The drive control board fails.</li> </ul>  | <ul style="list-style-type: none"> <li>Check whether the three phases of power supply are balanced and whether the power voltage is normal. If not, adjust the power supply.</li> <li>Contact us or directly our agent.</li> </ul>   | 4A    |
| Err13      | Power output phase loss | <ul style="list-style-type: none"> <li>The output wiring of the main circuit is loose.</li> <li>The motor is damaged.</li> </ul>   | <ul style="list-style-type: none"> <li>Check whether the motor wiring is secure.</li> <li>Check whether the RUN contactor on the output side is normal.</li> <li>Eliminate the motor fault.</li> </ul>   | 4A    |
| Err14      | Module overheat         | <ul style="list-style-type: none"> <li>The ambient temperature is too high.</li> <li>The fan is damaged.</li> <li>The air filter is clogged.</li> </ul>  | <ul style="list-style-type: none"> <li>Lower the ambient temperature.</li> <li>Clear the air filter.</li> <li>Replace the damaged fan.</li> </ul>  | 5A    |

| Fault Code | Name                  | Possible Causes  | Solution   | Level |
|------------|-----------------------|--|--|-------|
| Err15      | Output abnormal       | <ul style="list-style-type: none"> <li>● Braking (resistor) short occurs on the output side.</li> <li>● The RUN contactor is abnormal.</li> </ul>              | <ul style="list-style-type: none"> <li>● Check wiring of the regen. resistor and braking unit is correct, without short circuit.</li> <li>● Check whether the main contactor works properly and whether there is arch or stuck problem.</li> <li>● Contact us or directly our agent.</li> </ul>  | 5A    |
| Err16      | Current control fault | <ul style="list-style-type: none"> <li>● Subcodes 1, 2: The current deviation is too large.</li> <li>● Subcode 3: The speed deviation is too large.</li> </ul> | <p>Subcodes 1, 2:</p> <ul style="list-style-type: none"> <li>● Check whether the input voltage is low (often in temporary power supply).</li> <li>● Check whether cable connection between the controller and the motor is secure.</li> <li>● Check whether the RUN contactor works properly.</li> </ul> <p>Subcode 3:</p> <ul style="list-style-type: none"> <li>● Check the circuit of the encoder:</li> </ul> <p>Check whether encoder pulses per revolution (PPR) is set correctly.</p> <p>Check whether the encoder signal is interfered with, whether the encoder cable runs through the duct independently, whether the cable is too long, and whether the shield is grounded at one end.</p> <p>Check whether the encoder is installed reliably, whether the rotating shaft is connected to the motor shaft reliably by observing whether the encoder is stable during normal-speed running.</p> <ul style="list-style-type: none"> <li>● Check whether the motor parameters are correct, and perform motor auto-tuning again.</li> <li>● Increase the torque upper limit in F2-08.</li> </ul> | 5A    |

| Fault Code | Name  | Possible Causes   | Solution   | Level |
|------------|---|---|--|-------|
| Err17      | Encoder interference during motor auto-tuning | <ul style="list-style-type: none"> <li>• Subcode 1: Reserved.</li> <li>• Subcode 2: The SIN/COS encoder signal is abnormal.</li> <li>• Subcode 3: The UVW encoder signal is abnormal.</li> </ul>  | <p>Subcode 2:</p> <ul style="list-style-type: none"> <li>• Serious interference exists in the C, D, and Z signals of the SIN/COS encoder. Check whether the encoder c cable is laid separately from the power cables, and whether system grounding is reliable.</li> <li>• Check whether the PG card is wired correctly.</li> </ul> <p>Subcode 3:</p> <ul style="list-style-type: none"> <li>• Serious interference exists in the U, V, and W signals of the UVW encoder. Check whether the encoder c cable is laid separately from the power cables, and whether system grounding is reliable.</li> <li>• Check whether the PG card is wired correctly.</li> </ul>  | 5A    |
| Err18      | Current detection fault                       | The drive control board fails.  | Contact us or directly our agent.  | 5A    |
| Err19      | Motor auto-tuning fault                       | <ul style="list-style-type: none"> <li>• Subcode 1: Learning the stator resistance fails.</li> <li>• Subcodes 5, 6: Learning the magnetic pole position fails.</li> <li>• Subcode 8: Reserved.</li> <li>• Subcode 11: Saving the angle fails at synchronous motor angle-free auto-tuning.</li> <li>• Subcodes 101, 102: Motor auto-tuning fails.</li> </ul> | <p>Subcodes 1, 5, 6:</p> <p>Check the motor wiring and whether phase loss occurs on the contactor at the output side.</p> <p>Subcode 11:</p> <p>At angle-free motor auto-tuning, the power is cut off when the motor rotary displacement is too small, and this fault is reported at direct running upon power-on again. To rectify the fault, perform angle-free motor auto-tuning again and make the motor runs for consecutive three revolutions.</p> <p>Subcode 101:</p> <ul style="list-style-type: none"> <li>• Synchronous motor with-load auto-tuning times out.</li> <li>• Check encoder wiring is correct, or replace the PG card and perform motor auto-tuning again.</li> </ul> <p>Subcode 102:</p> <ul style="list-style-type: none"> <li>• Motor auto-tuning times out in operation panel control mode.</li> <li>• Check encoder wiring is correct, or replace the PG card and perform motor auto-tuning again.</li> </ul> | 5A    |

| Fault Code | Name                     | Possible Causes  | Solution   | Level |
|------------|--------------------------|--|--|-------|
| Err20      | Speed feedback incorrect | <ul style="list-style-type: none"> <li>● Subcode 1: The encoder signal is not detected during synchronous motor no-load auto-tuning.</li> <li>● Subcode 2: Reserved.</li> <li>● Subcode 3: The phase sequence of the motor is incorrect.</li> <li>● Subcode 4: Z signal cannot be detected during synchronous motor auto-tuning.</li> <li>● Subcode 5: The cables of the SIN/COS encoder break.</li> <li>● Subcode 7: The cables of the UVW encoder break.</li> <li>● Subcode 8: Reserved</li> <li>● Subcode 9: The speed deviation is too large.</li> <li>● Subcode 10, 11: Reserved.</li> <li>● Subcode 12: The encoder AB signals are lost at startup.</li> <li>● Subcode 13: The encoder AB signals are lost during running.</li> <li>● Subcodes 14–18: Reserved.</li> <li>● Subcode 19: The signals of the SIN/COS encoder are seriously interfered with during running.</li> <li>● Subcode 55: The signals of the SIN/COS encoder are seriously interfered with or CD signals are incorrect during motor auto-tuning.</li> </ul> | <p>Subcode 1, 4, 5, 7:</p> <ul style="list-style-type: none"> <li>● Check whether the encoder signal circuit is normal.</li> <li>● Check whether the PG card is normal.</li> </ul> <p>Subcode 3:</p> <p>Exchange any two phases of the motor UVW cables.</p> <p>Subcode 9:</p> <ul style="list-style-type: none"> <li>● The angle of the synchronous motor is abnormal. Perform motor auto-tuning again.</li> <li>● The speed loop proportional gain is small or integral time is large. Increase the proportional gain or decrease the integral time properly.</li> </ul> <p>Subcode 12:</p> <ul style="list-style-type: none"> <li>● Check whether the brake has been released.</li> <li>● Check whether AB signal cables of the encoder break.</li> <li>● If the motor cannot be started at the slip experiment, perform the slip experiment by using the function set in F3-24.</li> </ul> <p>Subcode 13:</p> <p>AB signals of the encoder become loss suddenly. Check whether encoder wiring is correct, whether strong interference exists, or the motor is stuck due to sudden power failure of the brake during running.</p> <p>Subcode 19:</p> <p>The encoder analog signals are seriously interfered with during motor running, or encoder signals are in poor contact. You need to check the encoder circuit.</p> <p>Subcode 55:</p> <p>The encoder analog signals are seriously interfered with during motor auto-tuning, or encoder CD signals are in wrong sequence.</p> | 5A    |

| Fault Code | Name   | Possible Causes  | Solution   | Level |
|------------|--|--|--|-------|
| Err22      | Leveling signal abnormal                         | <ul style="list-style-type: none"> <li>Subcode 101: The leveling signal is stuck.</li> <li>Subcode 102: The leveling signal is lost.</li> <li>Subcode 103: The leveling position deviation is too large in elevator auto-running state.</li> </ul> | <p>Subcodes 101, 102:</p> <ul style="list-style-type: none"> <li>Check whether the leveling and door zone sensors work properly.</li> <li>Check the installation verticality and depth of the leveling plates.</li> <li>Check the leveling signal input points of the MCB.</li> </ul> <p>Subcode 103:</p> <p>Check whether the steel rope slips.</p>   | 1A    |
| Err23      | Motor short circuit to ground                    | Short circuit to ground exists on the motor side.  | Check whether short circuit to ground exists on the motor side.  | 5A    |
| Err24      | RTC clock fault                                  | Subcode 101: The RTC clock information of the MCB is abnormal.   | <p>Subcode 101:</p> <ul style="list-style-type: none"> <li>Replace the clock battery.</li> <li>Replace the MCB.</li> </ul>   | 3B    |
| Err25      | Storage data abnormal                            | <p>Subcodes 101, 102:</p> <p>The storage data of the MCB is abnormal.</p>  | <p>Subcodes 101, 102:</p> <p>Contact us or directly our agent.</p>   | 4A    |
| Err26      | Earthquake signal                                | Subcode 101: The earthquake signal is active and the duration exceeds 2s.  | Subcode 101: Check that the earthquake signal is consistent with the parameter setting (NC, NO) of the MCB.  | 3B    |
| Err29      | Shorting PMSM stator contactor feedback abnormal | Subcode 101: Feedback of the shorting PMSM stator contactor is abnormal.   | <p>Subcode 101:</p> <ul style="list-style-type: none"> <li>Check that the signal feature (NO, NC) of the feedback contact on the contactor is correct.</li> <li>Check that the contactor and corresponding feedback contact act correctly.</li> <li>Check the coil circuit of the shorting PMSM stator contactor.</li> </ul>   | 5A    |
| Err30      | Elevator position abnormal                       | <p>Subcodes 101, 102:</p> <p>In the normal-speed running or re-leveling running mode, the running time is larger than the smaller of F9-02 and (FA-38 + 10), but the leveling signal has no change.</p>  | <p>Subcodes 101, 102:</p> <ul style="list-style-type: none"> <li>Check whether the leveling signal cables are connected reliably and whether the signal copper wires may touch the ground or be short circuited with other signal cables.</li> <li>Check whether the distance between two floors is too large or the re-leveling time set in F3-21 is too short, causing over long re-leveling running time.</li> <li>Check whether signal loss exists in the encoder circuits.</li> </ul> | 4A    |

| Fault Code | Name                            | Possible Causes  | Solution   | Level |
|------------|---------------------------------|--|--|-------|
| Err33      | Elevator speed abnormal         | <ul style="list-style-type: none"> <li>Subcode 101: The detected running speed during normal-speed running exceeds the limit.</li> <li>Subcode 102: The speed exceeds the limit during inspection or shaft auto-tuning.</li> <li>Subcode 103: The speed exceeds the limit in shorting stator braking mode.</li> <li>Subcode 104: The speed exceeds the limit during emergency running.</li> <li>Subcode 105: The emergency running time protection function is enabled (set in Bit8 of F6-45), and the running time exceeds 50s, causing the timeout fault.</li> </ul> | <p>Subcode 101:</p> <ul style="list-style-type: none"> <li>Check whether the parameter setting and wiring of the encoder are correct.</li> <li>Check the setting of motor nameplate parameters. Perform motor auto-tuning again.</li> </ul> <p>Subcode 102:</p> <p>Attempt to decrease the inspection speed or perform motor auto-tuning again.</p> <p>Subcode 103:</p> <p>Check whether the shorting PMSM stator function is enabled.</p> <p>Subcodes 104, 105:</p> <ul style="list-style-type: none"> <li>Check whether the emergency power capacity meets the requirements.</li> <li>Check whether the emergency running speed is set properly.</li> </ul>  | 5A    |
| Err34      | Logic fault                     | Logic of the MCB is abnormal.  | Contact us or directly our agent to replace the MCB.   | 5A    |
| Err35      | Shaft auto-tuning data abnormal | <ul style="list-style-type: none"> <li>Subcode 101: When shaft auto-tuning is started, the elevator is not at the bottom floor or the down slow-down switch is invalid.</li> <li>Subcode 102: The system is not in the inspection state (inspection switch not turned on) when shaft auto-tuning is performed.</li> <li>Subcode 103: It is judged upon power-on that shaft auto-tuning is not performed.</li> <li>Subcodes 104, 113, 114: In distance control mode, it is judged at running startup that shaft auto-tuning is not performed.</li> </ul>                | <p>1. Handling at inspection-speed commissioning:</p> <p>Err35 (subcode 103) is reported at each power-on because shaft auto-tuning is not performed before inspection-speed commissioning. This fault does not affect inspection-speed commissioning and you can hide the fault directly on the operation panel.</p> <p>2. Handling at normal-speed commissioning and running:</p> <p>Subcode 101:</p> <p>Check that the down slow-down switch is valid, and that F4-01 (Current floor) is set to the bottom floor number.</p> <p>Subcode 102:</p> <p>Check that the inspection switch is turned to inspection state.</p> <p>Subcodes 103, 104, 113, 114:</p> <p>Perform shaft auto-tuning again.</p> | 4C    |

(To be continued)

(To be continued)

| Fault Code | Name                            | Possible Causes  | Solution   | Level |
|------------|---------------------------------|--|--|-------|
| Err35      | Shaft auto-tuning data abnormal | <ul style="list-style-type: none"> <li>• Subcode 105: The elevator running direction and the pulse change are inconsistent.</li> <li>• Subcodes 106, 107, 109: The plate pulse length sensed at up/down leveling is abnormal.</li> <li>• Subcodes 108, 110: No leveling signal is received within 45s continuous running.</li> <li>• Subcodes 111, 115: The stored floor height is smaller than 50 cm.</li> <li>• Subcode 112: The floor when auto-tuning is completed is not the top floor.</li> </ul> <p>(End)</p> | <p>Subcode 105:</p> <p>Check whether the elevator running direction is consistent with the pulse change in F4-03: F4-03 increases in up direction and decreases in down direction. If not, change the value of F2-10 to ensure consistency.</p> <p>Subcode 106, 107, 109:</p> <ul style="list-style-type: none"> <li>• Check that NO/NC state of the leveling sensor is set correctly.</li> <li>• Check whether the leveling plates are inserted properly and whether there is strong power interference if the leveling sensor signal blinks.</li> <li>• Check whether the leveling plate is too long for the asynchronous motor.</li> </ul> <p>Subcodes 108, 110:</p> <ul style="list-style-type: none"> <li>• Check whether wiring of the leveling sensor is correct.</li> <li>• Check whether the floor distance is too large, causing running time-out. Increase the speed set in F3-11 and perform shaft auto-tuning again to ensure that learning the floors can be completed within 45s.</li> </ul> <p>Subcodes 111, 115:</p> <p>Enable the super short floor function if the floor distance is less than 50 cm. If the floor distance is normal, check installation of the leveling plate for this floor and check the sensor.</p> <p>Subcode 112:</p> <p>Check whether the setting of F6-00 (Top floor of the elevator) is smaller than the actual condition.</p> <p>(End)</p> | 4C    |

| Fault Code | Name                              | Possible Causes  | Solution   | Level   |
|------------|-----------------------------------|--|--|---------|
| Err36      | RUN contactor feedback abnormal   | <ul style="list-style-type: none"> <li>Subcode 101: The feedback of the RUN contactor is active, but the contactor has no output.</li> <li>Subcode 102: The controller outputs the RUN signal but receives no RUN feedback.</li> <li>Subcode 103: The startup current of the asynchronous motor is too small.</li> <li>Subcode 104: When both feedback signals of the RUN contactor are enabled, their states are inconsistent.</li> </ul>   | <p>Subcodes 101, 102, 104:</p> <ul style="list-style-type: none"> <li>Check whether the feedback contact of the contactor acts properly.</li> <li>Check the signal feature (NO, NC) of the feedback contact.</li> </ul> <p>Subcode 103:</p> <ul style="list-style-type: none"> <li>Check whether the output cables UVW of the controller are connected properly.</li> <li>Check whether the control circuit of the RUN contactor coil is normal.</li> </ul>  | 5A      |
| Err37      | Brake contactor feedback abnormal | <ul style="list-style-type: none"> <li>Subcode 101: The output of the brake contactor is inconsistent with the feedback.</li> <li>Subcode 102: When both feedback signals of the brake contactor are enabled, their states are inconsistent.</li> <li>Subcode 103: The output of the brake contactor is inconsistent with the brake travel switch 1 feedback.</li> <li>Subcode 104: When both feedback signals of brake travel switch 1 are enabled, their states are inconsistent.</li> <li>Subcode 105: The brake contactor feedback is valid before the brake contactor opens.</li> <li>Subcode 106: The output of the brake contactor is inconsistent with the brake travel switch 2 feedback.</li> <li>Subcode 107: When both feedback signal of brake travel switch 2 are enabled, their states are inconsistent.</li> </ul> | <p>Subcode 101:</p> <ul style="list-style-type: none"> <li>Check whether the brake contactor opens and closes properly.</li> <li>Check the signal feature (NO, NC) of the feedback contact on the brake contactor is set correctly.</li> <li>Check whether the feedback circuit of the brake contactor is normal.</li> </ul> <p>Subcode 102:</p> <ul style="list-style-type: none"> <li>Check whether the signal feature (NO, NC) of the multi-way contacts is set correctly.</li> <li>Check whether the states of the multi-way feedback contacts are consistent.</li> </ul> <p>Subcode 103, 105:</p> <ul style="list-style-type: none"> <li>Check whether the signal feature (NO, NC) of the brake travel switch 1/2 feedback is set correctly.</li> <li>Check whether the circuit of the brake travel switch 1/2 feedback is normal.</li> </ul> <p>Subcode 104, 107:</p> <ul style="list-style-type: none"> <li>Check whether the signal feature (NO, NC) of the brake travel switch 1/2 feedback is set correctly.</li> <li>Check whether the states of the multi-way feedback contacts are consistent.</li> </ul> <p>Subcode 105:</p> <p>Check whether the feedback contact of the brake contactor mal-functions.</p> | 5A<br>9 |

| Fault Code | Name                                  | Possible Causes   | Solution  | Level |
|------------|---------------------------------------|---|---|-------|
| Err38      | Encoder signal abnormal               | <ul style="list-style-type: none"> <li>Subcode 101: The pulses in F4-03 does not change within the time threshold in of F1-13.</li> <li>Subcode 102: F4-03 increases in down direction.</li> <li>Subcode 103: F4-03 decreases in up direction.</li> <li>Subcode 104: The SVC is used in distance control mode.</li> </ul> | <p>Subcode 101:</p> <ul style="list-style-type: none"> <li>Check whether the encoder is used correctly.</li> <li>Check whether the brake works properly.</li> </ul> <p>Subcodes 102, 103:</p> <p>Check whether parameter setting and wiring of the encoder are correct.</p> <p>Subcode 104:</p> <p>Set F0-00 (Control mode) to 1 (Closed-loop vector control) in distance control mode.</p> | 5A    |
| Err39      | Motor overheat                        | Subcode 101: The motor overheat relay input remains valid for a certain time.   | <ul style="list-style-type: none"> <li>Check whether the parameter setting (NO, NC) is correct.</li> <li>Check whether the thermal protection relay socket is normal.</li> <li>Check whether the motor is used properly and whether it is damaged.</li> <li>Improve cooling conditions of the motor.</li> </ul>   | 3A    |
| Err40      | Reserved                              | -   | -   | -     |
| Err41      | Safety circuit disconnected           | Subcode 101: The safety circuit signal becomes OFF.   | <p>Subcode 101:</p> <ul style="list-style-type: none"> <li>Check the safety circuit switches and their states.</li> <li>Check whether the external power supply is normal.</li> <li>Check whether the safety circuit contactor acts properly.</li> <li>Confirm the signal feature (NO, NC) of the feedback contact of the safety circuit contactor.</li> </ul>                              | 5A    |
| Err42      | Door lock disconnected during running | Subcodes 101, 102: The door lock circuit feedback is invalid during the elevator running.   | <p>Subcodes 101, 102:</p> <ul style="list-style-type: none"> <li>Check whether the hall door lock and the car door lock are in good contact.</li> <li>Check whether the door lock contactor acts properly.</li> <li>Check the signal feature (NO, NC) of the feedback contact on the door lock contactor.</li> <li>Check whether the external power supply is normal.</li> </ul>            | 5A    |

| Fault Code | Name                       | Possible Causes  | Solution   | Level |
|------------|----------------------------|--|--|-------|
| Err43      | Up limit signal abnormal   | Subcode 101: The up limit switch acts when the elevator is running in the up direction.  | <p>Subcode 101:</p> <ul style="list-style-type: none"> <li>Check the signal feature (NO, NC) of the up limit switch.</li> <li>Check whether the up limit switch is in good contact.</li> <li>Check whether the limit switch is installed at a relatively low position and acts even when the elevator arrives at the terminal floor normally.</li> </ul>   | 4C    |
| Err44      | Down limit signal abnormal | Subcode 101: The down limit switch acts when the elevator is running in the down direction.  | <p>Subcode 101:</p> <ul style="list-style-type: none"> <li>Check the signal feature (NO, NC) of the down limit switch.</li> <li>Check whether the down limit switch is in good contact.</li> <li>Check whether the limit switch is installed at a relatively high position and thus acts even when the elevator arrives at the terminal floor normally.</li> </ul>   | 4C    |
| Err45      | Slow-down switch abnormal  | <ul style="list-style-type: none"> <li>Subcode 101: The down slow-down distance is insufficient during shaft auto-tuning.</li> <li>Subcode 102: The up slow-down distance is insufficient during shaft auto-tuning.</li> <li>Subcode 103: The slow-down switch is stuck or abnormal during normal running.</li> </ul>  | <p>Subcodes 101 to 103:</p> <ul style="list-style-type: none"> <li>Check whether the up slow-down switch and the down slow-down switch are in good contact.</li> <li>Check the signal feature (NO, NC) of the up slow-down switch and the down slow-down switch.</li> <li>Ensure that the obtained slow-down distance satisfies the slow-down requirement at the elevator speed.</li> </ul>  | 4B    |
| Err46      | Re-leveling abnormal       | <ul style="list-style-type: none"> <li>Subcode 101: The leveling signal is inactive during re-leveling.</li> <li>Subcode 102: The re-leveling running speed exceeds 0.1 m/s.</li> <li>Subcode 103: At startup of normal-speed running, the re-leveling state is valid and there is shorting door lock circuit feedback..</li> <li>Subcode 104: During re-leveling, no shorting door lock circuit feedback or door lock signal is received 2s after shorting door lock circuit output.</li> </ul> | <p>Subcode 101: Check whether the leveling signal is normal.</p> <p>Subcode 102: Check whether the encoder is used properly.</p> <p>Subcodes 103, 104:</p> <ul style="list-style-type: none"> <li>Check whether the signal of the leveling sensor is normal.</li> <li>Check the signal feature (NO, NC) of the feedback contact on the shorting door lock circuit contactor, and check the relay and wiring of the SCB-A board.</li> </ul> | 2B    |

| Fault Code | Name  | Possible Causes  | Solution  | Level |
|------------|---|--|---|-------|
| Err47      | Shorting door lock circuit contactor abnormal | <ul style="list-style-type: none"> <li>Subcode 101: During re-leveling or pre-open running, the shorting door lock circuit contactor outputs for continuous 2s, but the feedback is invalid and the door lock is disconnected.</li> <li>Subcode 102: During re-leveling or pre-open running, the shorting door lock circuit contactor has no output, but the feedback is valid for continuous 2s.</li> <li>Subcode 103: During re-leveling or pre-open running, the output time of the shorting door lock circuit contactor is larger than 15s.</li> </ul> | <p>Subcodes 101, 102:</p> <ul style="list-style-type: none"> <li>Check the signal feature (NO, NC) of the feedback contact on the shorting door lock circuit contactor.</li> <li>Check whether the shorting door lock circuit contactor acts properly.</li> </ul> <p>Subcode 103:</p> <ul style="list-style-type: none"> <li>Check whether the leveling and re-leveling signals are normal.</li> <li>Check whether the re-leveling speed is set too low.</li> </ul> | 2B    |
| Err48      | Door open fault                               | Subcode 101: The consecutive times that the door does not open to the limit reaches the setting in Fb-09.  | <ul style="list-style-type: none"> <li>Check whether the door machine system works properly.</li> <li>Check whether the CTB output is normal.</li> <li>Check whether the door open limit signal and door lock signal are normal.</li> </ul>   | 5A    |
| Err49      | Door close fault                              | Subcode 101: The consecutive times that the door does not open to the limit reaches the setting in Fb-09.  | <ul style="list-style-type: none"> <li>Check whether the door machine system works properly.</li> <li>Check whether the CTB output is normal.</li> <li>Check whether the door close limit signal and door lock signal are normal.</li> </ul>  | 5A    |
| Err50      | Consecutive loss of leveling signal           | <p>Subcode 101:</p> <p>Leveling signal stuck is detected for three consecutive times.</p> <p>Subcode 102:</p> <p>Leveling signal loss is detected for three consecutive times.</p>   | <p>Subcodes 101, 102:</p> <ul style="list-style-type: none"> <li>Check whether the leveling and door zone sensors work properly.</li> <li>Check the installation verticality and depth of the leveling plates.</li> <li>Check the leveling signal input points of the MCB.</li> <li>Check whether the steel rope slips.</li> </ul>  | 5A    |

| Fault Code | Name                       | Possible Causes  | Solution  | Level |
|------------|----------------------------|--|---|-------|
| Err51      | CAN communication abnormal | Subcode 101: Feedback data of CANbus communication with the CTB remains incorrect. | <p>1. Handling at inspection-speed commissioning:</p> <p>This fault does not affect inspection-speed commissioning and you can hide the fault directly on the operation panel.</p> <p>2. Handling at normal-speed commissioning and running:</p> <p>Subcode 101:</p> <ul style="list-style-type: none"> <li>• Check the communication cable connection.</li> <li>• Check the power supply of the CTB.</li> <li>• Check whether the 24 V power supply of the controller is normal.</li> <li>• Check whether there is strong-power interference on communication.</li> </ul>            | 1A    |
| Err52      | HCB communication abnormal | Subcode 101: Feedback data of Modbus communication with the HCB remains incorrect. | <p>1. Handling at inspection-speed commissioning:</p> <p>This fault does not affect inspection-speed commissioning and you can hide the fault directly on the operation panel.</p> <p>2. Handling at normal-speed commissioning and running:</p> <p>Subcode 101:</p> <ul style="list-style-type: none"> <li>• Check the communication cable connection.</li> <li>• Check whether the 24 V power supply of the controller is normal.</li> <li>• Check whether the HCB addresses are repeated.</li> <li>• Check whether there is strong-power interference on communication.</li> </ul> | 1A    |

| Fault Code | Name   | Possible Causes   | Solution  | Level |
|------------|--|---|---|-------|
| Err53      | Door lock fault  | <ul style="list-style-type: none"> <li>Subcode 101: The door lock feedback signal remains active 3s after door open output.</li> <li>Subcode 102: The states of the door lock multi-way feedback contacts are inconsistent 3s after door open output.</li> <li>Subcode 103: Reserved.</li> <li>Subcode 104: The higher-voltage and low-voltage door lock signals are inconsistent.</li> </ul> | <p>Subcode 101:</p> <ul style="list-style-type: none"> <li>Check whether the door lock circuit is normal.</li> <li>Check whether the feedback contact of the door lock contactor acts properly.</li> <li>Check whether the system receives the door open limit signal when the door lock signal is valid.</li> </ul> <p>Subcode 102:</p> <p>Check whether when the hall door lock signal and the car door lock signal are detected separately, the detected states of the hall door locks and car door lock are inconsistent.</p> <p>Subcode 104:</p> <ul style="list-style-type: none"> <li>When the higher-voltage and low-voltage door lock signals are detected at the same time, the time when the MCB receives the two signals has a deviation of above 1.5s. This causes system protection.</li> <li>This subcode is reset at power-off and power-on again.</li> </ul> | 5A    |
| Err54      | Overcurrent at inspection startup                        | <ul style="list-style-type: none"> <li>Subcode 101: reserved</li> <li>Subcode 102: The current at startup for inspection exceeds 120% of the rated current.</li> </ul>  | <p>Subcode 102:</p> <ul style="list-style-type: none"> <li>Reduce the load</li> <li>Change Bit1 of FC-00 to 1 to cancel the startup current detection function.</li> </ul>  | 5A    |
| Err55      | Stop at another landing floor                            | Subcode 101: During automatic running of the elevator, the door open limit is not received within the time threshold in Fb-06.  | Subcode 101: Check the door open limit signal at the present floor.   | 1A    |
| Err57      | Serial peripheral interface (SPI) communication abnormal | <ul style="list-style-type: none"> <li>Subcodes 101, 102: The SPI communication is abnormal. No correct data is received with 2s of DSP communication.</li> <li>Subcode 103: The MCB does not match the AC drive.</li> </ul>  | <p>Subcodes 101, 102:</p> <p>Check the wiring between the control board and the drive board.</p> <p>Subcode 103:</p> <p>Contact us or directly our agent.</p>   | 5A    |

| Fault Code | Name                             | Possible Causes  | Solution   | Level |
|------------|----------------------------------|--|--|-------|
| Err58      | Shaft position switches abnormal | <ul style="list-style-type: none"> <li>Subcode 101: The up slow-down switch and down slow-down switch are disconnected simultaneously.</li> <li>Subcode 102: The up limit feedback and down limit feedback are disconnected simultaneously.</li> </ul> | <p>Subcodes 101, 102:</p> <ul style="list-style-type: none"> <li>Check whether the signal feature (NO, NC) of the slow-down switches and limit switches are consistent with the parameter setting of the MCB.</li> <li>Check whether malfunction of the slow-down switches and limit switches exists.</li> </ul> | 4B    |
| Err62      | Analog input cable broken        | <p>Subcode 101:<br/>The current car load (F8-05) is smaller than the car no-load load (F8-06) and the deviation is larger than the threshold.</p>  | <p>Subcode 101:</p> <ul style="list-style-type: none"> <li>Check whether F5-36 is set correctly.</li> <li>Check whether the analog input cable of the CTB or MCB is connected incorrectly or broken.</li> <li>Adjust the load cell switch function.</li> </ul>   | 1A    |



- Fault Err41 is not recorded in the elevator stop state.
- Fault Err42 is reset automatically when the door lock circuit is shorted or 1s after the fault occurs in the door zone.
- If faults Err51, Err52, and E57 persist, they are recorded once every one hour.



# 10

## Technical Data

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|  |     |
|--|-----|
| 10.1 General Technical Specifications..... | 286 |
| 10.2 Derating .....                        | 287 |
| 10.3 Comparison with NICE3000 .....        | 288 |

# Chapter 10 Technical Data

## 10.1 General Technical Specifications

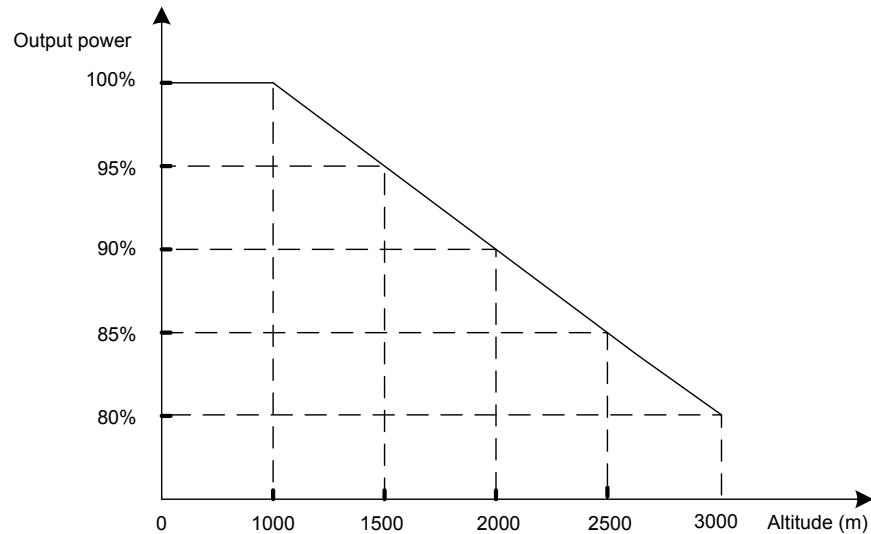
Table 10-1 NICE3000<sup>new</sup> technical specifications

| Item                 | Specification  |
|----------------------|--|
| Basic specifications | Maximum frequency 99 Hz  |
|                      | Carrier frequency 2–16 kHz, adjusted automatically based on the load features  |
|                      | <ul style="list-style-type: none"> <li>• Sensorless vector control (SVC)</li> </ul>  |
|                      | <ul style="list-style-type: none"> <li>• Closed-loop vector control (CLVC)</li> </ul>  |
|                      | <ul style="list-style-type: none"> <li>• Voltage/Frequency (V/F) control</li> </ul>  |
|                      | <ul style="list-style-type: none"> <li>• 0.5 Hz: 180% (SVC)</li> </ul>   |
|                      | <ul style="list-style-type: none"> <li>• 0 Hz: 200% (CLVC)</li> </ul>  |
|                      | <ul style="list-style-type: none"> <li>• 1:100 (SVC)</li> </ul>  |
|                      | <ul style="list-style-type: none"> <li>• 1:1000 (CLVC)</li> </ul>  |
|                      | <ul style="list-style-type: none"> <li>• 1:50 (V/F)</li> </ul>   |
|                      | <ul style="list-style-type: none"> <li>• <math>\pm 0.5\%</math> (SVC)</li> </ul>   |
|                      | <ul style="list-style-type: none"> <li>• <math>\pm 0.05\%</math> (CLVC)</li> </ul>   |
|                      | Torque control accuracy $\pm 5\%$ (CLVC)   |
|                      | Overload 60s for 150% of the rated current, 1s for 200% of the rated current   |
|                      | Motor auto-tuning With-load auto-tuning; no-load auto-tuning   |
|                      | Distance control Direct travel ride mode in which the leveling position can be adjusted flexibly   |
|                      | Acceleration/<br>Deceleration curve N curves generated automatically   |
|                      | Slow-down New reliable slow-down function, automatically identifying the position of the slow-down shelf   |
|                      | Shaft auto-tuning 32-bit data, recording the position in the shaft accurately  |
|                      | Leveling adjustment Flexible and easy leveling adjustment function   |
|                      | Startup torque compensation <ul style="list-style-type: none"> <li>• Load cell startup pre-torque compensation</li> <li>• No-load-cell startup pre-torque self-adaption</li> </ul> |
|                      | Real-time clock Real-time clock for time-based floor service, peak service and automatic password  |
|                      | Test function Easy to implement multiple elevators commissioning functions.  |
|                      | Fault protection Solutions to different levels of elevator faults  |
|                      | Intelligent management Remote monitoring, user management, and group control adjustment  |
|                      | Security check of peripheral devices after power-on Security check of peripheral devices, such as grounding and short circuit, after power-on                                      |
|                      | Status monitor Monitoring the state of feedback signals to ensure that the elevator works properly   |

|                       | Item                      | Specification   |
|-----------------------|---------------------------|---|
|                       | Digital input (DI)        | 24 x DI<br>Input specification: 24 V, 5 mA<br>3 heavy-current detection input terminals of safety circuit and door lock circuit |
| I/O feature           | Analog input (AI)         | Input specification: 95–125 V   |
|                       | Communication port        | AI (voltage range: –10 V to +10 V)<br>2 CANbus communication ports<br>1 Modbus communication port                               |
|                       | Output terminal block     | 6 relay outputs<br>The terminals can be allocated with different functions.   |
|                       | Encoder interface         | Supporting different encoders by using an optional PG card  |
| Operation and display | Keypad                    | 3-digit LED display, implementing certain commissioning functions   |
|                       | LED operation panel       | 5-digit LED display, querying/modifying most parameters and monitoring the system state   |
|                       | Status monitor            | Connecting the control system and the host computer, convenient for querying/motoring the system state.                         |
| Environment           | Altitude                  | Below 1000 m (de-rated 1% for each 100 m higher)  |
|                       | Ambient temperature       | –10°C to 40°C (de-rated if the ambient temperature is above 40°C, maximum temperature: 50°C)                                    |
|                       | Humidity                  | Maximum relative humidity 95%, non-condensing   |
|                       | Vibration                 | Maximum vibration: 5.9 m/s <sup>2</sup> (10–55 Hz, 0.35 mm)   |
|                       | Storage temperature       | –20°C to 60°C   |
|                       | IP level                  | IP20  |
|                       | Pollution degree          | PD2   |
|                       | Power distribution system | TN, TT  |

## 10.2 Derating

As the altitude increases, the output power of the NICE3000<sup>new</sup> must be derated according to the following figure.

Figure 10-1 Derating and NICE3000<sup>new</sup> output power

### 10.3 Comparison with NICE3000

| Item                     | NICE3000   | NICE3000 <sup>new</sup>   |
|--------------------------|--|---|
| Maximum number of floors | 31 (standard)  | 40 (standard)   |
| Maximum elevator speed   | 4 m/s  | 4 m/s   |
| I/O terminals            | 24 inputs, 6 outputs   | 24 inputs, 6 outputs, 3 higher-voltage inputs   |
| CANbus                   | 1 x CANbus   | 2 x CANbus  |
| Modbus                   | 1 x Modbus   | 1 x Modbus  |
| Motor driving type       | Separate control for synchronous and asynchronous motors             | Integrated control for synchronous and asynchronous motors  |
| No-load-cell startup     | Supporting SIN/COS encoder only                                      | <p>Supporting:</p> <ul style="list-style-type: none"> <li>• Push-pull encoder</li> <li>• Open-collector incremental encoder</li> <li>• UVW encoder</li> <li>• SIN/COS encoder</li> <li>• Endat encoder</li> </ul> |
| Control mode             | Sensorless vector control (SVC)<br>Closed-loop vector control (CLVC) | <ul style="list-style-type: none"> <li>• Sensorless vector control (SVC)</li> <li>• Closed-loop vector control (CLVC)</li> <li>• Voltage/Frequency (V/F) control</li> </ul>                                       |
| Inside-car commissioning | Not support  | Support   |

# 11

## Inspection and Maintenance

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|   |     |
|---|-----|
| 11.1 Daily Inspection .....                     | 291 |
| 11.2 Periodic Inspection .....                  | 291 |
| 11.3 Replacement of Vulnerable Components ..... | 293 |
| 11.3.1 Cooling Fan.....                         | 293 |
| 11.3.2 Electrolytic Capacitor .....             | 294 |
| 11.4 Storage .....                              | 295 |

# Chapter 11 Inspection and Mainetenance

## § Safety Information



### ■ To Prevent Electric Shock

- Never perform wiring at power-on. Cut off all power supplies and wait for at least ten minutes so that the residual voltage on capacitors can discharge safely. Wait at least the required interval before power-on again.
- Never modify wiring, disconnect the cable, remove the optional board or replace the cooling fan while the controller is running.
- Make sure to connect the grounding terminal of the motor to ground. Otherwise, you will suffer electric shock when touching the motor housing.
- Installation, wiring, commissioning, inspection & maintenance, and component replacement must be performed only by qualified technicians.



### ■ To Prevent Fire

- NEVER run the controller with the protective cover removed.
- The drawings in the manual are sometimes shown without covers or protective guards. Remember to install the covers or protective guards as specified first, and then perform operations in accordance with the instructions.
- Tighten all terminal screws based on the specified tightening torque.
- This is to prevent cable connection from overheating after becoming loose.
- Never misconnect the main circuit.
- This is to ensure that the input voltage is within the allowable range. Incorrect power voltage of the main circuit may result in a fire.
- Keep flammable materials far away from the controller or mount the controller on incombustible surfaces such as a metal wall.



11

- Replace the cooling fan in correct ways as specified in this chapter.
- Ensure the correct air outlet direction of the fan. Incorrect direction will weaken the cooling effect.
- Never install or remove the motor while the controller is running. Failure to comply may result in electric shock and damage to the controller.
- Use shielded cables for control circuit wiring. Meanwhile, connect the shield to ground reliably at one end to prevent controller malfunction.
- Never modify the controller circuit. Failure to comply will damage the controller.
- Make sure to connect the controller output terminals to the motor terminals correctly.
- If it is necessary to change the motor rotation direction, exchange any two of the controller U, V, W cables.
- Never operate the controller that has been damaged.
- This is to prevent further damage to external equipment.

## 11.1 Daily Inspection

The influence of the ambient temperature, humidity, dust and vibration will cause aging of components inside the controller, which may cause potential faults or reduce the service life of the controller. Therefore, it is necessary to carry out daily and periodic inspection.

Check the following items every day to avoid deterioration in performance or product failure. Copy this checklist and sign the "checked" column after each inspection.

| Inspection Item          | Inspection Points  | Correction   | Checked |
|--------------------------|--|--|---------|
| Motor                    | Check whether abnormal oscillation or noise exists.  | <ul style="list-style-type: none"> <li>Check the mechanical connection.</li> <li>Check the power phases of the motor.</li> <li>Tighten all loose screws.</li> </ul>  |         |
| Cooling fan              | Check whether the cooling fans of the controller and the motor work abnormally.                                | <ul style="list-style-type: none"> <li>Check running of the cooling fan of the controller.</li> <li>Check running of the cooling fan of the controller.</li> <li>Check whether the air filter is clogged.</li> <li>Check whether the ambient temperature is within the allowable range.</li> </ul> |         |
| Installation environment | Check whether the cabinet and cable duct are abnormal.   | <ul style="list-style-type: none"> <li>Check whether insulation of the input and output cables is damaged.</li> <li>Check whether the copper bar and terminals are loose and corroded.</li> </ul>  |         |
| Load                     | Check whether the controller output current exceeds the controller rating and motor rating for a certain time. | <ul style="list-style-type: none"> <li>Check for setting of motor parameters.</li> <li>Check for excessive load.</li> <li>Check for mechanical vibration (&lt; 0.6 g on normal condition).</li> </ul>  |         |
| Input voltage            | Check the main power supply and the control voltage.   | <ul style="list-style-type: none"> <li>Adjust the input voltage to the allowable range.</li> <li>Check for starting of heavy load.</li> </ul>  |         |

## 11.2 Periodic Inspection



11

### ■ To Prevent Electric Shock

- Never perform inspection at power-on.
- Cut off all power supplies and wait for at least ten minutes before any inspection so that the residual voltage on capacitors can discharge safely.

Perform periodic inspection in places where daily inspection is difficult:

- Always keep the controller clean.
- Clear away the dust especially metal powder on the surface of the controller, to prevent the dust from entering the controller.

- Clear the oil dirt from the cooling fan of the controller.

More frequent inspection will be required if it is used in harsh environments, such as:

- High ambient temperature
- Frequent starting and stopping
- Fluctuations in the AC power supply or load
- Excessive vibrations or shock
- Dust, metal dust, salt, sulfuric acid, chlorine atmospheres
- Poor storage conditions

Check the following items periodically to avoid deterioration in performance or product failure. Copy this checklist and sign the "checked" column after each inspection.

| Inspection Item                                      | Inspection Points   | Correction  | Checked |
|--|---|---|---------|
| General  | Check for wastes, dirt and dust on the surface of the controller.   | <ul style="list-style-type: none"> <li>● Confirm that the cabinet is powered off.</li> <li>● Use a vacuum cleaner (rather than directly touch components) to suck up wastes and dust.</li> <li>● Wipe the surface dirt difficult to clean with alcohol and wait until the surface becomes dry.</li> </ul> |         |
| Cables   | <ul style="list-style-type: none"> <li>● Check whether the power cables and connections discolor.</li> <li>● Check whether the insulation layer is aged or wears.</li> </ul>  | <ul style="list-style-type: none"> <li>● Replace the cracked cable.</li> <li>● Replace the damaged terminals.</li> </ul>  |         |
| Peripheral devices such as electromagnetic contactor | <ul style="list-style-type: none"> <li>● Check whether the contactor is in poor contact or whether abnormal noise exists for its operation.</li> <li>● Check whether short circuit, water seepage, swelling or cracking occurs on any peripheral device.</li> </ul> | Replace the abnormal peripheral device.   |         |
| Air filter   | <ul style="list-style-type: none"> <li>● Check whether the air filter and heatsink are clogged.</li> <li>● Check whether the fan is damaged.</li> </ul>   | <ul style="list-style-type: none"> <li>● Clean the air filter.</li> <li>● Replace the fan.</li> </ul>   |         |
| Control circuit                                      | <ul style="list-style-type: none"> <li>● Check whether the control components are in poor contact.</li> <li>● Check whether terminal screws are loose.</li> <li>● Check whether insulation of control cables is cracked.</li> </ul>                                 | <ul style="list-style-type: none"> <li>● Clear away the foreign matters on the surface of control cables and terminals.</li> <li>● Replace the damaged or corroded control cables.</li> </ul>   |         |

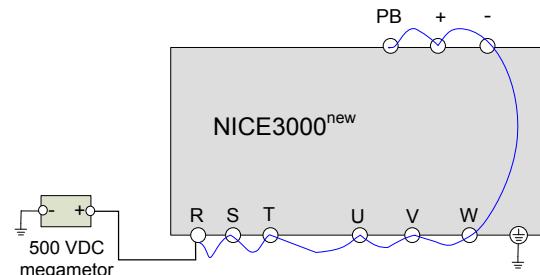
Before measuring the insulating resistance with megameter (500 VDC megameter recommended), disconnect the main circuit cables from the controller.

Do not use the insulating resistance meter to test the insulation of the control circuit. The high voltage test

need not be performed again because it has been completed before delivery.

The measured insulating resistance must be greater than 5 MΩ.

Figure 11-1 Main circuit insulation test

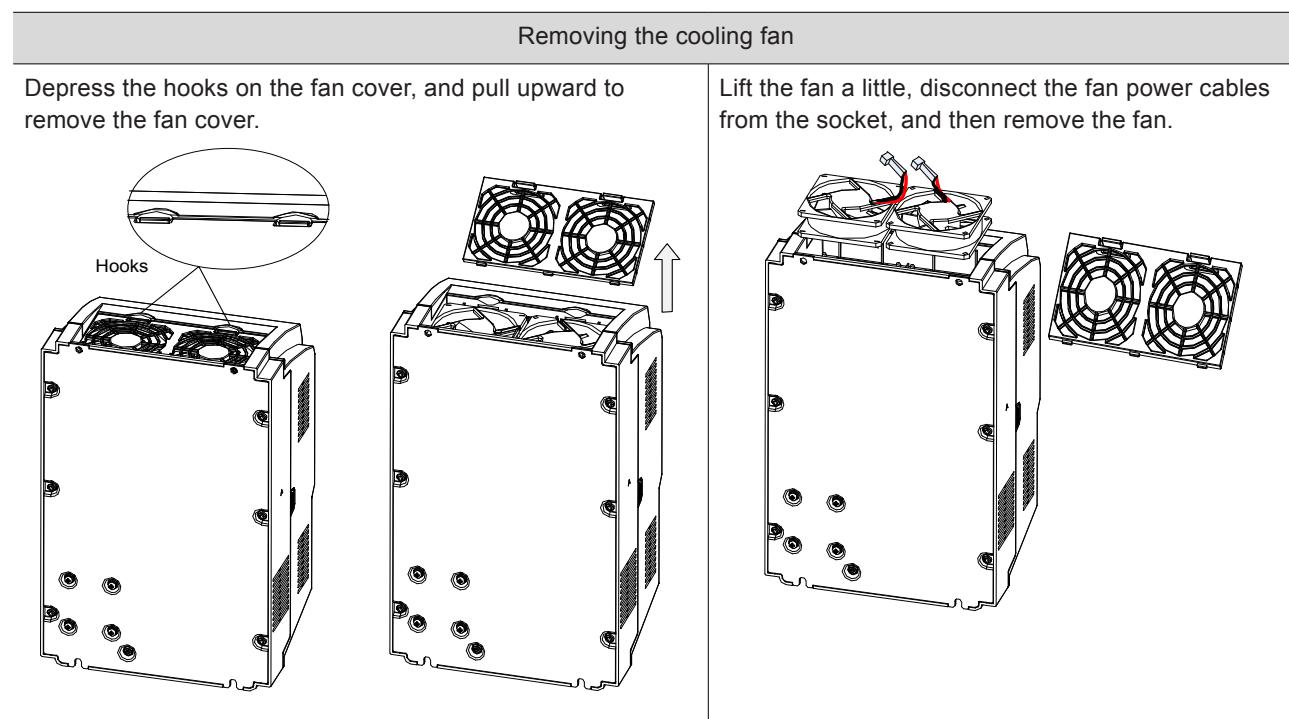


## 11.3 Replacement of Vulnerable Components

### 11.3.1 Cooling Fan

| Component   | Possible Cause | Judging Criteria   |
|-------------|----------------|--|
| Cooking fan | Bearing worn   | <ul style="list-style-type: none"> <li>• Whether there is crack on the blade</li> </ul>                    |
|             | Blade aging    | <ul style="list-style-type: none"> <li>• Whether there is abnormal vibration noise upon startup</li> </ul> |

#### ◆ Removing and Installing the Cooling Fan of a Plastic Housing



### Installing the cooling fan

Reverse the procedure above to reinstall the fan.

1. Connect the fan power cable to the socket.
2. Put the fan into the controller, and ensure mounting hole alignment.

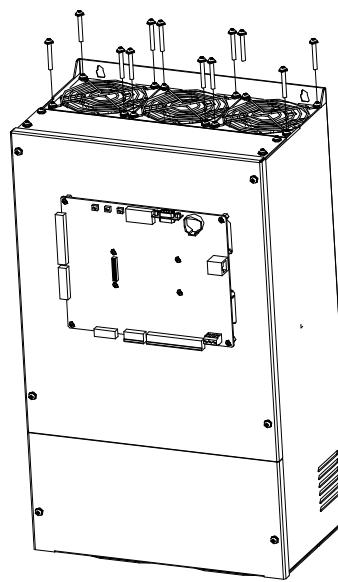
Pay attention to the direction arrow on the fan, and lay the fan in the specified direction to ensure upward air flow direction.

3. Press in the hooks on the fan cover into the controller, and guide the fan cover until it clicks back into place.

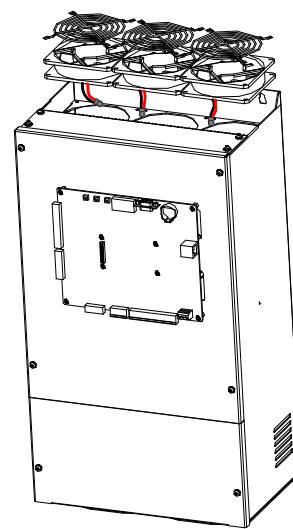
## ◆ Removing and Installing the Fan of a Sheet Metal Housing

### Removing the cooling fan

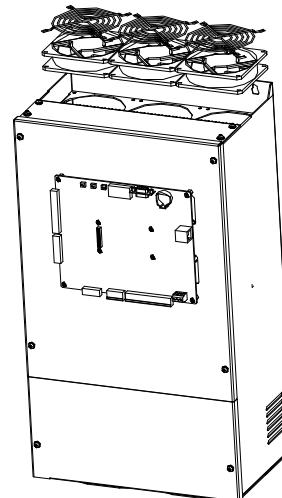
1. Loosen and remove the screws on the fan cover by using a screwdriver.



2. Lift the fan cover and fan a little, and disconnect the fan power cable from the socket.



3. Remove the fan cover and fan.



### Installing the cooling fan

Reverse the procedure above to reinstall the fan.

Align the mounting holes on the fan with the mounting positions inside the controller.

Ensure correct air flow direction after reinstallment.

### 11.3.2 Electrolytic Capacitor

11

| Component              | Possible Cause  | Judging Criteria   | Replacement  |
|------------------------|---|--|--|
| Electrolytic capacitor | <ul style="list-style-type: none"> <li>• Input power supply in poor quality</li> <li>• High ambient temperature</li> <li>• Frequent load jumping</li> <li>• Electrolytic aging</li> </ul> | <ul style="list-style-type: none"> <li>• Whether there is liquid leakage.</li> <li>• Whether the safe valve has projected.</li> <li>• Measure the static capacitance.</li> <li>• Measure the insulating resistance.</li> </ul> | <ul style="list-style-type: none"> <li>• Replacement of electrolytic capacitor will influence internal components of the controller.</li> <li>• Do not replace the electrolytic capacitor yourself. If replacement is required, contact us.</li> </ul> |

## 11.4 Storage

For storage of the controller, pay attention to the following two aspects:

- Pack the controller with the original packing box provided by Monarch.
- Do not put the controller in the environment of high humidity or temperature, or direct sunlight for a long time.
- Long-term storage degrades the electrolytic capacitor. Thus, the controller must be energized once every six months, each time lasting at least 5 hours. The input voltage must be increased slowly to the rated value with the regulator.



# 12

## EMC

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|  |     |
|--|-----|
| 12.1 CE Mark.....                              | 298 |
| 12.2 CE Low Voltage Directive Compliance ..... | 298 |
| 12.3 EMC Guidelines Compliance.....            | 299 |
| 12.4 Definition of Terms.....                  | 299 |
| 12.5 Selection of Peripheral EMC Devices.....  | 300 |
| 12.5.1 AC Input Reactor .....                  | 300 |
| 12.5.2 EMC Filter .....                        | 304 |
| 12.5.3 dv/dt Reactor .....                     | 306 |
| 12.5.4 Common-Mode Filter .....                | 307 |
| 12.6 Circuit Breaker and Fuse Selection .....  | 308 |
| 12.7 Shielded Cable .....                      | 310 |
| 12.7.1 Shielded Cable Requirements .....       | 310 |
| 12.7.2 Cabling Requirements .....              | 310 |
| 12.8 Solutions to Current Leakage.....         | 311 |
| 12.9 Solutions to EMC Interference.....        | 312 |

## Chapter 12 EMC

### 12.1 CE Mark



The CE mark indicates compliance with European safety and environmental regulations. It is required for engaging in business and commerce in Europe.

European standards include the Machinery Directive for machine manufacturers, the Low Voltage Directive for electronics manufacturers, and the EMC guidelines for controlling noise.

Certain NICE3000<sup>new</sup> models are labeled with the CE mark based on the following EMC guidelines and the Low Voltage Directive.

- Low Voltage Directive: 2006/95/EC
- EMC Guidelines: 2004/108/EC

Machines and devices used in combination with this controller must also be CE certified and labeled. The integrator who integrates the controller with the CE mark into other devices has the responsibility of ensuring compliance with CE standards and verifying that conditions meet European standards.

### 12.2 CE Low Voltage Directive Compliance

This controller has been tested according to IEC 61800-5-1: 2007, and it complies with the Low Voltage Directive.

To enable machines and devices integrating this controller to comply with the Low Voltage Directive, be sure to meet the following conditions.

- Mounting Location

Mount the controller in places with pollution not higher than severity 2 and overvoltage category 3 in accordance with IEC60664.

- Installing Fuse on the Input Side

To prevent accidents caused by short circuit, install fuse on the input side and the fuse must comply with the UL standard.

12

Select the fuse according to Table 12-13.

For input current and output current of the controller, refer to Table 2-1 in section 2.4.

- Preventing Entry of Foreign Objects

The controller must be installed inside a cabinet. The final system installing the controller must have covers providing fire, electrical, and mechanical protection, and satisfy the regional laws & regulations and related IEC requirements.

- Grounding

If using an controller of the 400 V class, tie the neutral point of the controller power supply to ground.

### ◆ Wiring Example

For the wiring example of controller complying with the Low Voltage Directive, see Figure 3-11 in Chapter 3

## 12.3 EMC Guidelines Compliance

Electromagnetic compatibility (EMC) describes the ability of electronic and electrical devices or systems to work properly in the electromagnetic environment and not to generate electromagnetic interference that influences other local devices or systems.

In other words, EMC includes two aspects: The electromagnetic interference generated by a device or system must be restricted within a certain limit; the device or system must have sufficient immunity to the electromagnetic interference in the environment.

The controller satisfies the European EMC directive 2004/108/EC and the standard EN 61800-3: 2004 +A1: 2012 Category C2. The controllers are applied to both the first environment and the second environment.



When applied in the first environment, the controller may generate radio interference. Besides the CE compliance described in this chapter, take measures to avoid the radio interference if required.

To enable the controller to meet the EMC standard, users need to install the EMC filter on the input side of the controller, use the shielded cable as the output cables, and ensure that the filter is grounded reliably and that the shield of the output cables is 360° grounded.

The integrator of the system installed with the controller is responsible for compliance of the system with the European EMC directive and standard EN 61800-3: 2004 +A1: 2012 Category C2, C3 or C4 according to the system application environment.

## 12.4 Definition of Terms

- First Environment

Environment that includes domestic premises, it also includes establishments directly connected without intermediate transformers to a low-voltage power supply network which supplies buildings used for domestic purposes.

- Second Environment

Environment that includes all establishments other than those directly connected to a low-voltage power supply network which supplies buildings used for domestic purposes

- Category C1 Controller

Power Controller System (PDS) of rated voltage less than 1 000 V, intended for use in the first environment

- Category C2 Controller

PDS of rated voltage less than 1 000 V, which is neither a plug in device nor a movable device and, when used in the first environment, is intended to be installed and commissioned only by a professional person.

- Category C3 Controller

PDS of rated voltage less than 1 000 V, intended for use in the second environment and not intended for use in the first environment

- Category C4 Controller

PDS of rated voltage equal to or above 1 000 V, or rated current equal to or above 400 A, or intended for use in complex systems in the second environment

## 12.5 Selection of Peripheral EMC Devices

### 12.5.1 AC Input Reactor

An AC input reactor is installed to eliminate the harmonic current on the input side. As an optional device, the reactor can be installed externally to meet strict requirements of an application environment for harmonics.

The recommended AC input reactor manufacturer and models are listed in the following table.

#### 1. Recommended AC input reactor models

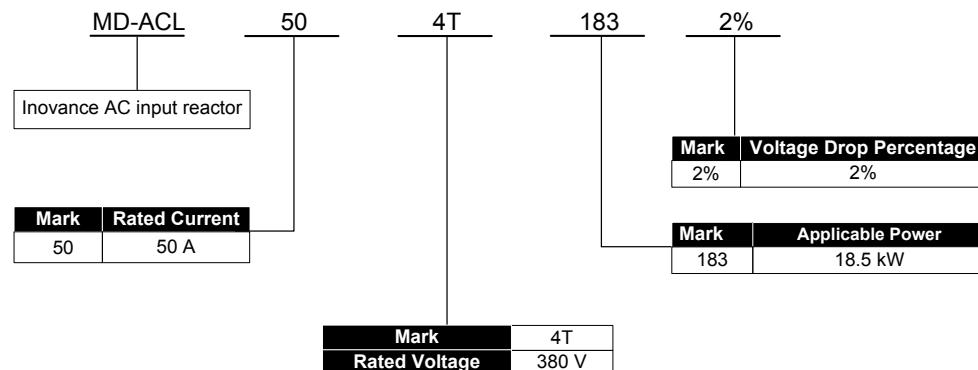
Table 12-1 Recommended AC input reactor models

| Controller Model                    | Rated Input Current (A) | AC Reactor Model<br>(Inovance) |
|-------------------------------------|-------------------------|--------------------------------|
| Three-phase 380 V, range: 380–440 V |                         |                                |
| NICE-L-C-4002                       | 6.5                     | MD-ACL-7-4T-222-2%             |
| NICE-L-C-4003                       | 10.5                    | MD-ACL-15-4T-552-2%            |
| NICE-L-C-4005                       | 14.8                    | MD-ACL-15-4T-552-2%            |
| NICE-L-C-4007                       | 20.5                    | MD-ACL-30-4T-113-2%            |
| NICE-L-C-4011                       | 29.0                    | MD-ACL-30-4T-113-2%            |
| NICE-L-C-4015                       | 36.0                    | MD-ACL-40-4T-153-2%            |
| NICE-L-C-4018                       | 41.0                    | MD-ACL-50-4T-183-2%            |
| NICE-L-C-4022                       | 49.5                    | MD-ACL-50-4T-183-2%            |
| NICE-L-C-4030                       | 62.0                    | MD-ACL-80-4T-303-2%            |
| NICE-L-C-4037                       | 77.0                    | MD-ACL-80-4T-303-2%            |
| NICE-L-C-4045                       | 93.0                    | MD-ACL-120-4T-453-2%           |
| NICE-L-C-4055                       | 113.0                   | MD-ACL-120-4T-453-2%           |
| NICE-L-C-4075                       | 157.5                   | MD-ACL-200-4T-753-2%           |

| Controller Model                    | Rated Input Current (A) | AC Reactor Model<br>(Inovance) |
|-------------------------------------|-------------------------|--------------------------------|
| NICE-L-C-4090                       | 180.0                   | MD-ACL-200-4T-753-2%           |
| NICE-L-C-4110                       | 214.0                   | MD-ACL-250-4T-114-2%           |
| NICE-L-C-4132                       | 256.0                   | MD-ACL-330-4T-164-2%           |
| NICE-L-C-4160                       | 307.0                   | MD-ACL-330-4T-164-2%           |
| Three-phase 220 V, range: 220–240 V |                         |                                |
| NICE-L-C-2002                       | 11.0                    | MD-ACL-15-4T-552-2%            |
| NICE-L-C-2003                       | 17.0                    | MD-ACL-30-4T-113-2%            |
| 220-NICE-L-C-4007                   | 20.5                    | MD-ACL-30-4T-113-2%            |
| 220-NICE-L-C-4011                   | 29.0                    | MD-ACL-30-4T-113-2%            |
| 220-NICE-L-C-4015                   | 36.0                    | MD-ACL-50-4T-153-2%            |
| 220-NICE-L-C-4018                   | 41.0                    | MD-ACL-50-4T-183-2%            |
| 220-NICE-L-C-4022                   | 49.0                    | MD-ACL-50-4T-183-2%            |
| 220-NICE-L-C-4030                   | 62.0                    | MD-ACL-80-4T-303-2%            |

## 2. Designation rule

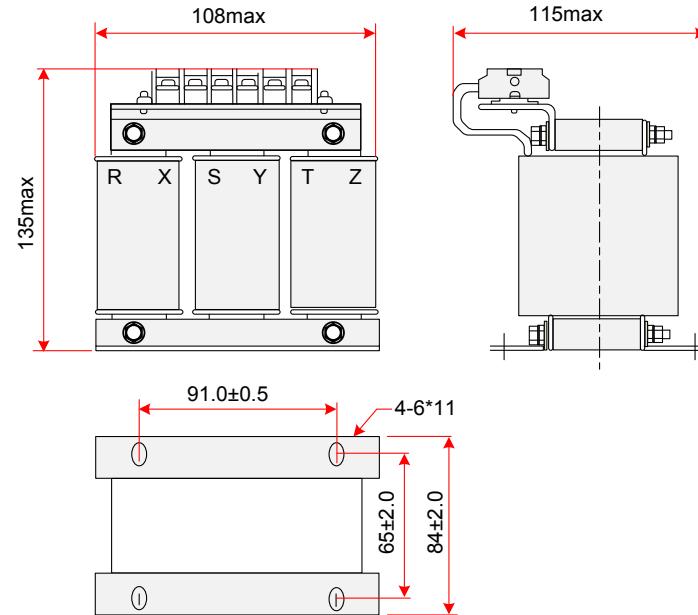
Figure 12-1 Designation rules of AC input reactor



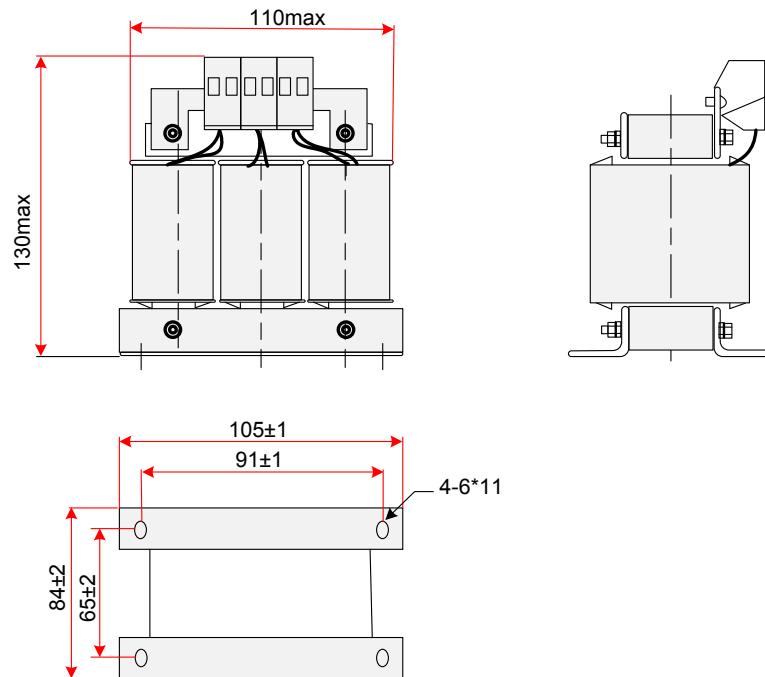
### 3. Physical dimensions of AC input reactor

Figure 12-2 Physical dimension diagram of 7–15 AAC input reactor

#### 1) 7 AAC reactor



#### 2) 10 AAC reactor



## 3) 15 A AC reactor

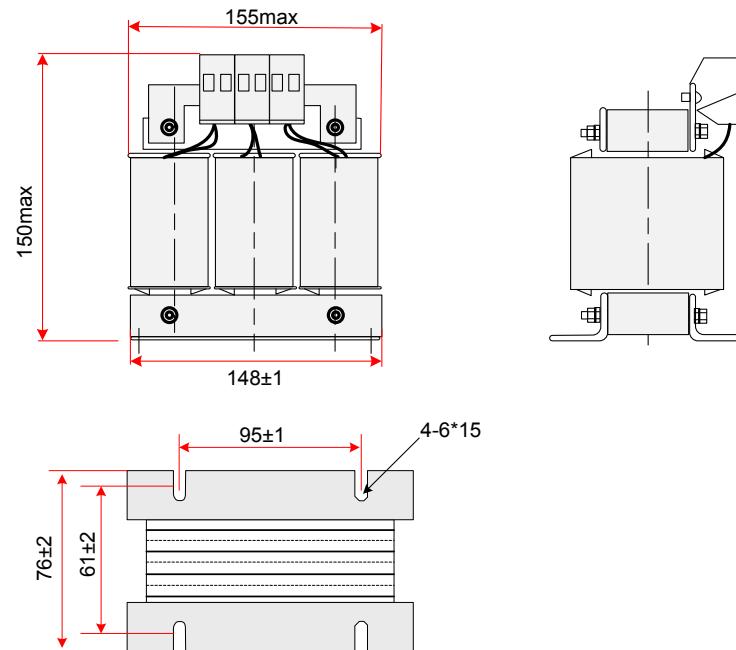


Figure 12-3 Physical dimension diagram of 30–120 A AC input reactor

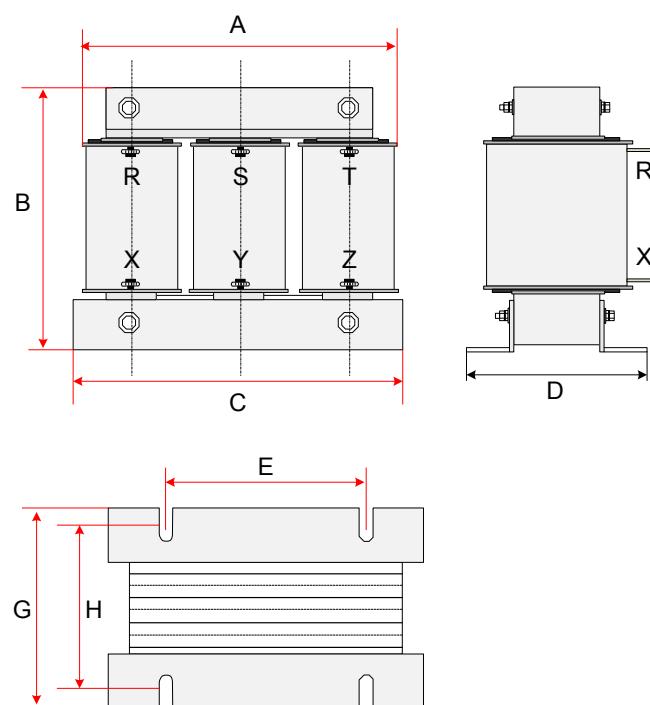


Table 12-2 Physical dimensions of 50–120 A AC reactor

| Rated Current<br>(A) | A    | B   | C   | D   | E   | F      | G   | H  |
|----------------------|------|-----|-----|-----|-----|--------|-----|----|
|                      | (mm) |     |     |     |     |        |     | 12 |
| 30                   | 155  | 130 | 148 | 150 | 95  | 6*15   | 95  | 80 |
| 40                   | 155  | 130 | 148 | 150 | 95  | 6*15   | 95  | 80 |
| 50                   | 155  | 130 | 148 | 150 | 95  | 6*15   | 95  | 80 |
| 80                   | 195  | 160 | 188 | 150 | 120 | 8.5*20 | 92  | 72 |
| 120                  | 195  | 160 | 188 | 135 | 120 | 8.5*20 | 112 | 72 |

Figure 12-4 Physical dimension diagram of 150–330 A AC reactor

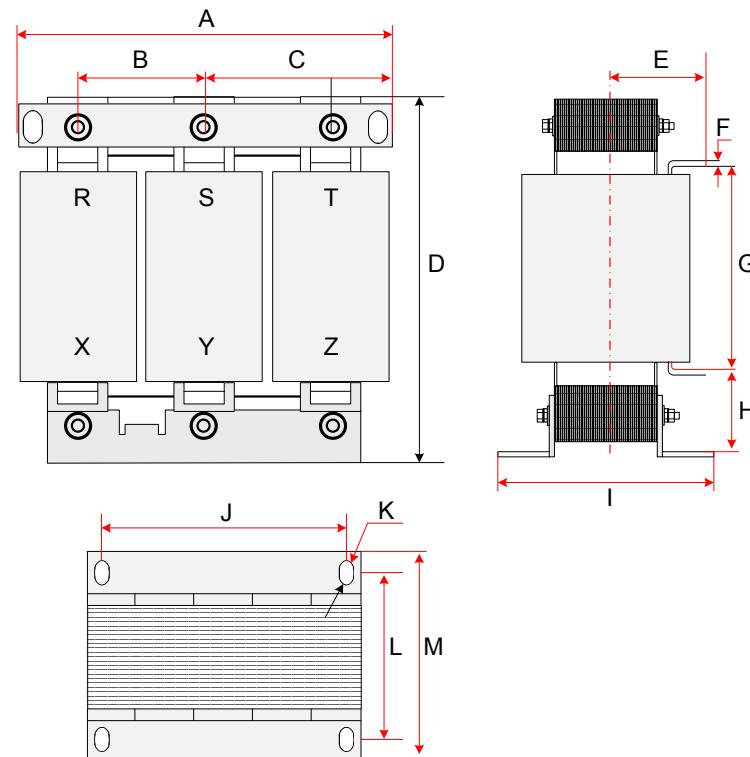


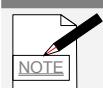
Table 12-3 Physical dimensions of 150–330 A AC reactor

| Rated Current<br>(A) | A    | B  | C  | D   | E   | F | G   | H  | I   | J   | K     | L   | M   |
|----------------------|------|----|----|-----|-----|---|-----|----|-----|-----|-------|-----|-----|
|                      | (mm) |    |    |     |     |   |     |    |     |     |       |     |     |
| 150                  | 250  | 81 | 81 | 230 | 92  | 5 | 140 | 38 | 155 | 182 | 11*18 | 76  | 102 |
| 200                  | 250  | 81 | 81 | 230 | 102 | 5 | 140 | 40 | 175 | 182 | 11*18 | 96  | 122 |
| 250                  | 250  | 81 | 81 | 230 | 102 | 5 | 155 | 50 | 175 | 182 | 11*18 | 96  | 122 |
| 330                  | 290  | 95 | 95 | 275 | 107 | 5 | 155 | 60 | 180 | 214 | 11*18 | 100 | 126 |



The dimensions of the AC reactors provided here are for reference only, and the actual dimensions are subject to the material product.

## 12.5.2 EMC Filter



Select a cable as short as possible to connect the filter and the controller. The cable length must be less than 30 cm. Make sure to connect the filter and the controller to the same grounding reference surface to implement reliable grounding of the filter. Otherwise, the desired filtering effect will not be achieved.

### 12

#### 1. Standard EMC Filter

This type of filters satisfy the EN 61800-3 category C2 and EN12015 requirement of CE certification. Connect the filter to ground reliably and ensure that the length of the cable connecting the controller and the filter is less than 30 cm. For detailed specification on cables, see Table 4-2.

Schaffner and Jianli filters are recommended, as listed in the following table.

Table 12-4 Recommended standard EMC filter manufacturers and models

| Controller Model                     | Power Capacity (kVA) | Rated Input Current | EMC Filter Model (Changzhou Jianli) | EMC Filter Model (Schaffner) |
|--------------------------------------|----------------------|---------------------|-------------------------------------|------------------------------|
| Three-phase 380 V, range: 380–440 V  |                      |                     |                                     |                              |
| NICE-L-C-4002                        | 4.0                  | 6.5                 | DL-10EBK5                           | FN 3258-7-44                 |
| NICE-L-C-4003                        | 5.9                  | 10.5                | DL-16EBK5                           | FN 3258-16-44                |
| NICE-L-C-4005                        | 8.9                  | 14.8                | DL-16EBK5                           | FN 3258-16-44                |
| NICE-L-C-4007                        | 11.0                 | 20.5                | DL-25EBK5                           | FN 3258-30-33                |
| NICE-L-C-4011                        | 17.0                 | 29.0                | DL-35EBK5                           | FN 3258-30-33                |
| NICE-L-C-4015                        | 21.0                 | 36.0                | DL-50EBK5                           | FN 3258-42-33                |
| NICE-L-C-4018                        | 24.0                 | 41.0                | DL-50EBK5                           | FN 3258-42-33                |
| NICE-L-C-4022                        | 30.0                 | 49.5                | DL-50EBK5                           | FN 3258-55-34                |
| NICE-L-C-4030                        | 40.0                 | 62.0                | DL-65EBK5                           | FN 3258-75-34                |
| NICE-L-C-4037                        | 57.0                 | 77.0                | DL-80EBK5                           | FN 3258-100-35               |
| NICE-L-C-4045                        | 69.0                 | 93.0                | DL-100EBK5                          | FN 3258-100-35               |
| NICE-L-C-4055                        | 85.0                 | 113.0               | DL-130EBK5                          | FN 3258-130-35               |
| NICE-L-C-4075                        | 114.0                | 157.5               | DL-160EBK5                          | FN 3258-180-40               |
| NICE-L-C-4090                        | 134.0                | 180.0               | DL-200EBK5                          | FN 3258-180-40               |
| NICE-L-C-4110                        | 160.0                | 214.0               | DL-250EBK5                          | FN 3270H-250-99              |
| NICE-L-C-4132                        | 192.0                | 256.0               | DL-300EBK3                          | FN 3270H-320-99              |
| NICE-L-C-4160                        | 231.0                | 307.0               | DL-400EBK3                          | FN 3270H-320-99              |
| Three-phase 220 V, range: 220–240 V  |                      |                     |                                     |                              |
| NICE-L-C-2002                        | 4.0                  | 11.0                | DL-16EBK5                           | FN 3258-16-44                |
| NICE-L-C-2003                        | 5.9                  | 17.0                | DL-25EBK5                           | FN 3258-30-33                |
| 220-NICE-L-C-4007                    | 7.0                  | 20.5                | DL-25EBK5                           | FN 3258-30-33                |
| 220-NICE-L-C-4011                    | 10.0                 | 29.0                | DL-35EBK5                           | FN 3258-30-33                |
| 220-NICE-L-C-4015                    | 12.6                 | 36.0                | DL-50EBK5                           | FN 3258-42-33                |
| 220-NICE-L-C-4018                    | 15                   | 41.0                | DL-50EBK5                           | FN 3258-42-33                |
| 220-NICE-L-C-4022                    | 18.3                 | 49.0                | DL-50EBK5                           | FN 3258-55-34                |
| 220-NICE-L-C-4030                    | 23                   | 62.0                | DL-65EBK5                           | FN 3258-75-34                |
| Single-phase 220 V, range: 220–240 V |                      |                     |                                     |                              |
| NICE-L-C-2002                        | 2.0                  | 9.2                 | DL-20TH1                            | FN2090-20-06                 |
| NICE-L-C-2003                        | 2.9                  | 13.3                | DL-20TH1                            | FN2090-20-06                 |
| 220-NICE-L-C-4007                    | 3.9                  | 17.9                | DL-20TH1                            | FN2090-30-08                 |
| 220-NICE-L-C-4011                    | 5.9                  | 25.3                | DL-30TH1                            | FN2090-30-08                 |
| 220-NICE-L-C-4015                    | 7.3                  | 31.3                | DL-40TH1                            | FN 2010-60-24                |
| 220-NICE-L-C-4018                    | 8.6                  | 34.6                | DL-40TH1                            | FN 2010-60-24                |
| 220-NICE-L-C-4022                    | 10.6                 | 42.6                | DL-100TH1                           | FN 2010-60-24                |
| 220-NICE-L-C-4030                    | 13.1                 | 52.6                | DL-100TH1                           | FN 2010-60-24                |

## 2. Simple EMC filter

A simple EMC filter is installed to suppress surrounding interference affecting the controller and interference generated by the controller during running.

Connect the simple EMC filter to ground reliably and ensure that the length of the cable connecting the controller and the filter is less than 30 cm.

Table 12-5 Recommended EMC filter manufacturers and models

| Controller Model                    | Power Capacity (kVA) | Rated Input Current (A) | MC Filter Model<br>(Changzhou Jianli) |
|-------------------------------------|----------------------|-------------------------|---------------------------------------|
| Three-phase 380 V, range: 380–440 V |                      |                         |                                       |
| NICE-L-C-4002                       | 4.0                  | 6.5                     | DL-15EB1/10                           |
| NICE-L-C-4003                       | 5.9                  | 10.5                    | DL-15EB1/10                           |
| NICE-L-C-4005                       | 8.9                  | 14.8                    | DL-15EB1/10                           |
| NICE-L-C-4007                       | 11.0                 | 20.5                    | DL-35EB1/10                           |
| NICE-L-C-4011                       | 17.0                 | 29.0                    | DL-35EB1/10                           |
| NICE-L-C-4015                       | 21.0                 | 36.0                    | DL-65EB1/10                           |
| NICE-L-C-4018                       | 24.0                 | 41.0                    | DL-65EB1/10                           |
| NICE-L-C-4022                       | 30.0                 | 49.5                    | DL-65EB1/10                           |
| NICE-L-C-4030                       | 40.0                 | 62.0                    | DL-65EB1/10                           |
| NICE-L-C-4037                       | 57.0                 | 77.0                    | DL-120EBK5                            |
| NICE-L-C-4045                       | 69.0                 | 93.0                    | DL-120EBK5                            |
| NICE-L-C-4055                       | 85.0                 | 113.0                   | DL-120EB1/10                          |
| NICE-L-C-4075                       | 114.0                | 157.5                   | DL-180EB1/10                          |
| NICE-L-C-4090                       | 134.0                | 180.0                   | DL-180EB1/10                          |
| NICE-L-C-4110                       | 160.0                | 214.0                   | None                                  |
| NICE-L-C-4132                       | 192.0                | 256.0                   | None                                  |
| NICE-L-C-4160                       | 231.0                | 307.0                   | None                                  |
| Three-phase 220 V, range: 220–240 V |                      |                         |                                       |
| NICE-L-C-2002                       | 4.0                  | 11.0                    | DL-15EB1/10                           |
| NICE-L-C-2003                       | 5.9                  | 17.0                    | DL-35EB1/10                           |
| 220-NICE-L-C-4007                   | 7.0                  | 20.5                    | DL-35EB1/10                           |
| 220-NICE-L-C-4011                   | 10.0                 | 29.0                    | DL-35EB1/10                           |
| 220-NICE-L-C-4015                   | 12.6                 | 36.0                    | DL-65EB1/10                           |
| 220-NICE-L-C-4018                   | 15.0                 | 41.0                    | DL-65EB1/10                           |
| 220-NICE-L-C-4022                   | 18.3                 | 49.0                    | DL-65EB1/10                           |
| 220-NICE-L-C-4030                   | 23.0                 | 62.0                    | DL-65EB1/10                           |

For details on the EMC filter, refer to the product documents of corresponding manufacturer.

### 12.5.3 dv/dt Reactor

A dv/dt reactor is installed on the output side to reduce large dv/dt, protecting the motor windings from insulation breakdown, reduce motor temperature and extend the motor service life, and meanwhile reduce

interference on surrounding devices.

### 1. Recommended dv/dt reactor models (Schaffner)

Table 12-11 Recommended dv/dt reactor models (Schaffner)

| dv/dt Reactor Model | Rated Current at 40°C (A) | Rated Power of Standard Motor (kW) | Rated Inductance (mH) | Power Consumption (W) | I/O Terminal Selection |    |   | Total (kg) |
|---------------------|---------------------------|------------------------------------|-----------------------|-----------------------|------------------------|----|---|------------|
|                     |                           |                                    |                       |                       |                        |    |   |            |
| RWK 305-4-KL        | 4                         | 1.5                                | 1.47                  | 22                    | KL                     | -  | - | 1.2        |
| RWK 305-7.8-KL      | 7.8                       | 3                                  | 0.754                 | 25                    | KL                     | -  | - | 1.2        |
| RWK 305-10-KL       | 10                        | 4                                  | 0.588                 | 30                    | KL                     | -  | - | 1.8        |
| RWK 305-14-KL       | 14                        | 5.5                                | 0.42                  | 34                    | KL                     | -  | - | 2.2        |
| RWK 305-17-KL       | 17                        | 7.5                                | 0.346                 | 38                    | KL                     | -  | - | 2.5        |
| RWK 305-24-KL       | 24                        | 11                                 | 0.245                 | 45                    | KL                     | -  | - | 2.5        |
| RWK 305-32-KL       | 32                        | 15                                 | 0.184                 | 55                    | KL                     | -  | - | 3.9        |
| RWK 305-45-KL       | 45                        | 22                                 | 0.131                 | 60                    | KL                     | -  | - | 6.1        |
| RWK 305-60-KL       | 60                        | 30                                 | 0.098                 | 65                    | KL                     | -  | - | 6.1        |
| RWK 305-72-KL       | 72                        | 37                                 | 0.082                 | 70                    | KL                     | -  | - | 6.1        |
| RWK 305-90-KL       | 90                        | 45                                 | 0.065                 | 75                    | KL                     | -  | - | 7.4        |
| RWK 305-110-KL      | 110                       | 55                                 | 0.053                 | 90                    | KL                     | -  | - | 8.2        |
| RWK 305-124-KS      | 124                       | 55                                 | 0.047                 | 110                   | -                      | KS | - | 8.2        |
| RWK 305-143-KS      | 143                       | 75                                 | 0.041                 | 115                   | -                      | KS | - | 10.7       |
| RWK 305-156-KS      | 156                       | 75                                 | 0.038                 | 120                   | -                      | KS | - | 10.7       |
| RWK 305-170-KS      | 170                       | 90                                 | 0.035                 | 130                   | -                      | KS | - | 10.7       |
| RWK 305-182-KS      | 182                       | 90                                 | 0.032                 | 140                   | -                      | KS | - | 16         |
| RWK 305-230-KS      | 230                       | 132                                | 0.026                 | 180                   | -                      | KS | - | 22         |
| RWK 305-280-KS      | 280                       | 160                                | 0.021                 | 220                   | -                      | KS | - | 29         |
| RWK 305-330-KS      | 330                       | 160                                | 0.018                 | 240                   | -                      | KS | - | 32         |
| RWK 305-400-S       | 400                       | 200                                | 0.015                 | 330                   | -                      | -  | S | 34         |
| RWK 305-500-S       | 500                       | 250                                | 0.012                 | 340                   | -                      | -  | S | 35         |
| RWK 305-600-S       | 600                       | 355                                | 0.01                  | 380                   | -                      | -  | S | 37         |
| RWK 305-680-S       | 680                       | 400                                | 0.009                 | 410                   | -                      | -  | S | 38         |
| RWK 305-790-S       | 790                       | 450                                | 0.007                 | 590                   | -                      | -  | S | 43         |
| RWK 305-910-S       | 910                       | 500                                | 0.006                 | 740                   | -                      | -  | S | 49         |
| RWK 305-1100-S      | 1100                      | 630                                | 0.005                 | 760                   | -                      | -  | S | 66         |

#### 12.5.4 Common-Mode Filter

The common-mode filter is installed on the output side (close to the controller) to reduce the bearing current and reduce interference on the surrounding devices.

The following figure shows installation of the common-mode filter.

Figure 12-11 Installation of the common-mode filter

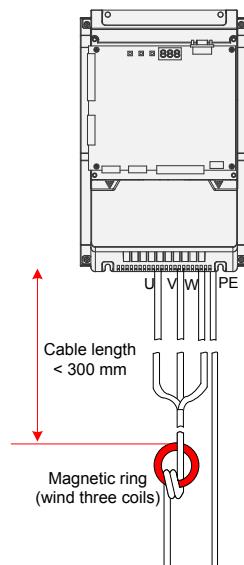


Table 12-12 Recommended common-mode filter model

| Common-Mode Filter Model | SN       | Dimensions<br>(Outer Diameter x Inner Diameter x Thickness) |
|--------------------------|----------|---|
| DY644020H                | 11013031 | 64 x 40 x 20 mm   |
| DY805020H                | 11013032 | 80 x 50 x 20 mm   |
| DY1207030H               | 11013033 | 120 x 70 x 30 mm  |

## 12.6 Circuit Breaker and Fuse Selection

The earth leakage current of the controller is larger than 3.5 A, requiring grounding protection.

The controller produces DC leakage current inside protective conductor, thus a B-type (delay-time) ELCB must be used.

When the ELCB malfunction occurs, you can:

- Use an ELCB of higher rated operating current or use a B-type ELCB.
- Reduce the carrier frequency of the AC drive.
- Shorten the length of drive cables of the motor.
- Take more leakage current suppression measures.

The following table lists the recommended models of the fuse, circuit breaker, and contactor.

Table 12-13 Recommended models of the fuse, circuit breaker, and contactor.

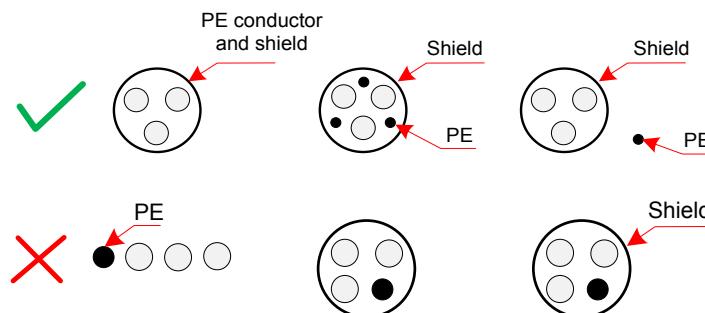
| Controller Model                              | Fuse (Bussmann FWH Series, UL Certificated) | Circuit Breaker (A) | Contactor (A) |
|---|---|---------------------|---------------|
| Single-phase 220 V, range:220–240 V, 50/60 Hz |   |                     |               |
| NICE-L-C-2002                                 | FWH-35B                                     | 16                  | 12            |
| NICE-L-C-2003                                 | FWH-35B                                     | 20                  | 18            |
| 220-NICE-L-C-4007                             | FWH-35B                                     | 25                  | 18            |
| 220-NICE-L-C-4011                             | FWH-40B                                     | 40                  | 25            |
| 220-NICE-L-C-4015                             | FWH-50B                                     | 50                  | 32            |
| 220-NICE-L-C-4018                             | FWH-60B                                     | 50                  | 38            |
| 220-NICE-L-C-4022                             | FWH-70B                                     | 63                  | 50            |
| 220-NICE-L-C-4030                             | FWH-80B                                     | 80                  | 65            |
| Three-phase 220 V, range: 220–240 V, 50/60 Hz |   |                     |               |
| NICE-L-C-2002                                 | FWH-35B                                     | 16                  | 12            |
| NICE-L-C-2003                                 | FWH-35B                                     | 25                  | 18            |
| 220-NICE-L-C-4007                             | FWH-35B                                     | 32                  | 25            |
| 220-NICE-L-C-4011                             | FWH-45B                                     | 40                  | 32            |
| 220-NICE-L-C-4015                             | FWH-60B                                     | 50                  | 38            |
| 220-NICE-L-C-4018                             | FWH-70B                                     | 63                  | 40            |
| 220-NICE-L-C-4022                             | FWH-80B                                     | 80                  | 50            |
| 220-NICE-L-C-4030                             | FWH-125B                                    | 100                 | 65            |
| Three-phase 380 V, range: 380–440 V, 50/60 Hz |   |                     |               |
| NICE-L-C-4002                                 | FWH-35B                                     | 10                  | 9             |
| NICE-L-C-4003                                 | FWH-35B                                     | 16                  | 12            |
| NICE-L-C-4005                                 | FWH-35B                                     | 25                  | 18            |
| NICE-L-C-4007                                 | FWH-35B                                     | 32                  | 25            |
| NICE-L-C-4011                                 | FWH-45B                                     | 40                  | 32            |
| NICE-L-C-4015                                 | FWH-60B                                     | 50                  | 38            |
| NICE-L-C-4018                                 | FWH-70B                                     | 63                  | 40            |
| NICE-L-C-4022                                 | FWH-80B                                     | 80                  | 50            |
| NICE-L-C-4030                                 | FWH-100B                                    | 100                 | 65            |
| NICE-L-C-4037                                 | FWH-125B                                    | 100                 | 80            |
| NICE-L-C-4045                                 | FWH-150B                                    | 160                 | 95            |
| NICE-L-C-4055                                 | FWH-200B                                    | 160                 | 115           |
| NICE-L-C-4075                                 | FWH-275A                                    | 225                 | 170           |
| NICE-L-C-4090                                 | FWH-300A                                    | 250                 | 205           |
| NICE-L-C-4110                                 | FWH-350A                                    | 315                 | 245           |
| NICE-L-C-4132                                 | FWH-400A                                    | 350                 | 300           |
| NICE-L-C-4160                                 | FWH-500A                                    | 400                 | 300           |

## 12.7 Shielded Cable

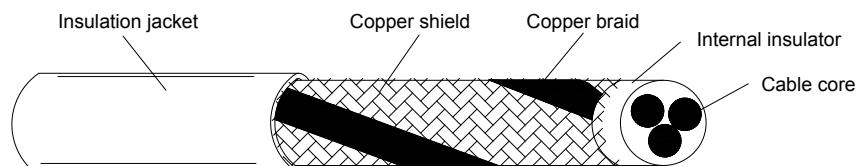
### 12.7.1 Shielded Cable Requirements

The shielded cable must be used to satisfy the EMC requirements of CE marking. Shielded cables are classified into three-conductor cable and four-conductor cable. If conductivity of the cable shield is not sufficient, add an independent PE cable, or use a four-conductor cable, of which one phase conductor is PE cable.

The three-conductor cable and four-conductor cable are shown in the following figure.



To suppress emission and conduction of the radio frequency interference effectively, the shield of the shielded cable is cooper braid. The braided density of the cooper braid should be greater than 90% to enhance the shielding efficiency and conductivity, as shown in the following figure.



For grounding of the shielded cable, see section 3.2.2.

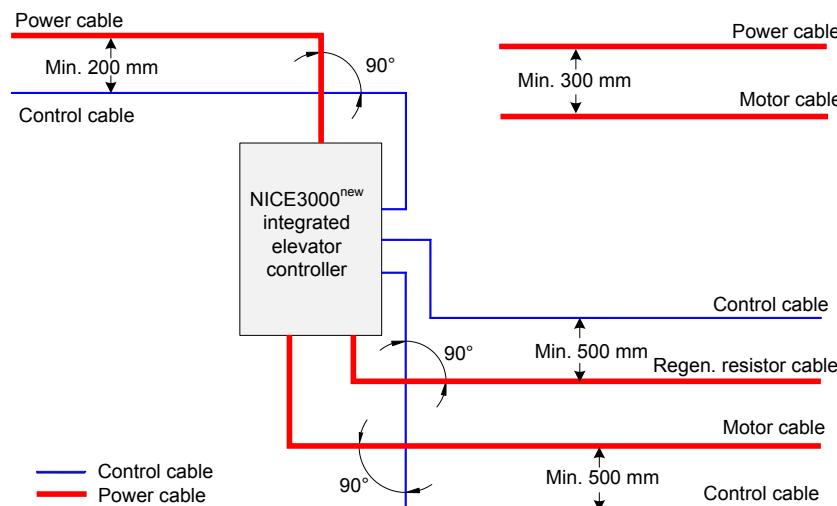
### 12.7.2 Cabling Requirements

- The motor cable and PE shielded conducting wire (twisted shielded) should be as short as possible to reduce electromagnetic radiation and external stray current and capacitive current of the cable. If the motor cable is over 100 meters long, an output filter or dv/dt reactor is required.
- It is recommended that all control cables use shielded cables.
- The motor cables must be far away from other cables. The motor several controllers can be laid in parallel.
- It is recommended that the motor cables, power input cables and control cables be laid in different ducts. To avoid electromagnetic interference caused by rapid change of the output voltage of the controller, the motor cables and other cables must not be laid side by side for a long distance.
- If the control cable must run across the power cable, make sure they are arranged at an angle of close to 90°. Other cables must not run across the controller.
- The power input and output cables of the controller and weak-current signal cables (such as control cable) should be laid vertically (if possible) rather than in parallel.

- The cable ducts must be in good connection and well grounded. Aluminium ducts can be used to improve electric potential.
- The filter, controller and motor should be connected to the system (machinery or appliance) properly, with spraying protection at the installation part and conductive metal in full contact.

For more cabling details, see section 3.2.

The following figure shows the recommended cabling diagram.



## 12.8 Solutions to Current Leakage

The controller outputs high-speed pulse voltage, producing high-frequency leakage current during running of the controller. Each controller produces above 100 mA leakage current. Therefore, it is necessary to select an ELCB with rated operating current of 100 mA above.

The controller generates DC leakage current in protective conductor. In this case, a time-delay B-type ELCB must be used. If multiple controllers are used, an ELCB must be provided for each controller.

The factors that influence the leakage current are as follows:

- Controller capacity
- Carrier frequency
- Type and length of motor cable
- EMI filter

When the leakage current causes the ELCB to act, you should:

- Increase the sensitivity current of the ELCB.
- Replace it with a time-delay B-type ELCB with high-frequency suppression function.
- Reduce the carrier frequency.
- Shorten the length of the output cables.
- Install a current leakage suppression device.
- Use Chint Electric and Schneider brands.

## 12.9 Solutions to EMC Interference

The controller generates very strong interference. Although EMC measures are taken, the interference may still exist due to improper cabling or grounding during use. When the controller interferes with other devices, adopt the following solutions.

| Interference Type                      | Solution   |
|--|--|
| ELCB tripping                          | <ul style="list-style-type: none"> <li>• Reduce the carrier frequency.</li> <li>• Shorten the length of the controller cables.</li> <li>• Wind a magnetic ring around the controller input cables except the PE cable.</li> <li>• For tripping at the moment of power-on, cut off the large capacitor to ground on the power input side by disconnecting the grounding side of the external or built-in filter and disconnecting the grounding side of the Y capacitor to ground of the input terminals .</li> <li>• For tripping during controller running or when controller is enabled, take leakage current suppression measures (install a leakage current filter, install safety capacitor + wind magnetic ring, wind magnetic ring).</li> </ul> |
| Controller interference during running | <ul style="list-style-type: none"> <li>• Connect the motor housing to the PE of the controller.</li> <li>• Connect the PE of the controller to the PE of the mains voltage.</li> <li>• Wind the power input cables with a magnetic ring.</li> <li>• Add a safety capacitor or magnetic ring to the interfered signal terminal.</li> <li>• Add an extra common ground.</li> </ul>   |
| Communication interference             | <p>Connect the motor housing to the PE of the controller.</p> <p>Connect the PE of the controller to the PE of the mains voltage.</p> <p>Wind the power input cable with magnetic rings.</p> <p>Add a termination resistor between the communication cable source and the load side.</p> <p>Add a common grounding cable besides the communication differential cable.</p> <p>Use a shielded cable as the communication cable and connect the cable shield to the common ground.</p> <p>Adopt daisy chain mode for multi-node communication and reserve branch length of less than 30 cm.</p>  |
| I/O interference                       | <p>Enlarge the capacitance at the low-speed DI. A maximum of 0.11 uF capacitance is suggested.</p> <p>Enlarge the capacitance at the AI. A maximum of 0.22 uF is suggested.</p>  |

## Acronyms & Abbreviations

| Acronym & Abbreviation | Expansion                            |
|------------------------|--------------------------------------|
| AC, DC                 | Alternating current, direct current  |
| AI/AO                  | Analog input, analog output          |
| ARD                    | Automatic rescue device              |
| CCB                    | Car control board                    |
| CLVC                   | Closed-loop vector control           |
| CTB                    | Car top board                        |
| DI/DO                  | Digital input, digital output        |
| ELCB                   | Earth leakage circuit breaker        |
| EMI                    | Electromagnetic interference         |
| ESD                    | Electrostatic discharge              |
| GCB                    | Group control board                  |
| HCB                    | Hall control board                   |
| LVD                    | low voltage directive                |
| MCB                    | Main control board                   |
| MCCB                   | Molded case circuit breaker          |
| NO, NC                 | Normally open, normally closed       |
| PMSM                   | Permanent magnetic synchronous motor |
| RCD                    | Residual current device              |
| SPI                    | Serial peripheral interface          |
| SVC                    | Sensorless vector control            |
| UPS                    | Uninterrupted power supply           |
| V/F                    | Voltage/Frequency (V/F) control      |



| Indexes   |   | 288  |     |
|---|---|--|-----|
|   | Comparison with NICE3000                          | 288  |     |
|   | Contract No. Check                                | 254  |     |
|   | Control Circuit Cable Sizes and Tightening Torque | 46   |     |
| <b>A</b>  |   |  |     |
| AC Input Reactor                                | 300   | Control circuit terminal arrangement         | 44  |
| Adaptable Motor                                 | 68  | Control circuit terminal description         | 44  |
| Analog Differential Input (AI)                  | 50  | Control circuit wiring                       | 46  |
| Anti-nuisance Function                          | 226   | Controller Protection                        | 246 |
| Attendant Function                              | 218   | Cooling Fan                                  | 293 |
| Attendant Running                               | 135   | CTB Board                                    | 72  |
| Auto-tuning Parameters for Asynchronous Motor   | 196   | CTB Input Type Selection                     | 209 |
| Auto-tuning Parameters for Synchronous Motor    | 196   | Current Loop PI Parameters                   | 198 |
| Automatic Emergency Evacuation at Power Failure | 149   | Current Position Parameters                  | 202 |
|   | <b>D</b>  |  |     |
| <b>B</b>  |   |  |     |
| Basic Elevator Parameters                       | 192   | Daily Inspection                             | 291 |
| Basic functions                                 | 3   | Definition of Terms                          | 299 |
| Braking Components                              | 70  | Derating                                     | 287 |
|   |   | Designated Fault Information                 | 247 |
|   |   | Designation Rule and Nameplate               | 22  |
| <b>C</b>  |   |  |     |
| Cable Selection                                 | 67  | Digital Input (DI)                           | 48  |
| Cabling Requirements                            | 310   | Display Board                                | 74  |
| CAN Communication                               | 57  | Door Function Parameters                     | 244 |
| Car Call and Hall Call Test                     | 224   | Door Machine and Opposite Door Function      | 244 |
| Car Input/Output State Display                  | 239   | Door Machine Controller Commissioning        | 129 |
| Car Top Commissioning                           | 127   | Door Open Holding Time                       | 245 |
| CCB Board                                       | 87  | Door Open/Close Time and Arrive Gong Delay   | 244 |
| CE Low Voltage Directive Compliance             | 298   | Door Re-open Times and Door State at Standby | 245 |
| CE Mark   | 298   | dv/dt Reactor                                | 307 |
| Circuit Breaker and Fuse Selection              | 308   | <b>E</b>                                     |     |
| Collective Selective Function                   | 216   | Electrolytic Capacitor                       | 294 |
| Command Source Selection                        | 192   | Elevator and Door State Display              | 234 |
| Commissioning at Inspection Speed               | 115   | Elevator Commissioning Parameters            | 224 |
| Commissioning at Normal Speed                   | 125   | Elevator Function Parameters                 | 251 |
| commissioning flowchart                         | 110   | Elevator Lock                                | 138 |
| Common-Mode Filter                              | 308   | Elevator Lock Function                       | 223 |
| Communication and Terminal State Display        | 209   | EMC Filter                                   | 304 |
| Communication Interference Display              | 212   | EMC Guidelines Compliance                    | 299 |
| Communication Parameters                        | 249   | Emergency Evacuation Function                | 219 |
|   |   | Encoder Parameters                           | 195 |

|   |     |  |     |
|---|-----|--|-----|
| Enhanced Function Parameters                      | 225 |  | 224 |
| Exploded Views of Components                      | 23  | Hall State and System State Display            | 241 |
|   |     | HCB Communication State Display                | 210 |
| <b>F</b>  |     | HCB Installation and Setting                   | 131 |
| F5-33 Terminal Program Control                    | 256 | HCB Terminal Function Selection                | 249 |
| F6-09 Elevator Program Control                    | 257 | HCB-B  | 84  |
| F6-11 Elevator Function Selection                 | 258 | HCB-B Terminal Function Selection              | 250 |
| F6-40 Program Control Selection 1                 | 259 | HCB-D2   | 78  |
| F6-41 Program Control Selection 2                 | 260 | HCB-D5   | 80  |
| F6-42 Program Control Selection 3                 | 261 | HCB-H  | 75  |
| Fault codes and troubleshooting                   | 268 | HCB-R1   | 77  |
| Fault Information View                            | 247 | HCB-U1   | 81  |
| Fault levels                                      | 267 | HCB-V1   | 83  |
| FC-00 Program Control for Protection Function     | 261 | How to View and Set Function Code in Bit       | 255 |
| FC-01 Program Control 2 for Protection Function   | 262 |  |     |
|   |     | <b>I</b>                                       |     |
| FE-32 Elevator Function Selection                 | 262 | Independent Running                            | 136 |
| FE-33 Elevator Function Selection                 | 263 |  |     |
| Final Limit Switches                              | 61  | <b>L</b>                                       |     |
| Fire Emergency and Security Function Parameters   | 221 | Last 10 Fault Information                      | 247 |
| Fire Emergency Function                           | 221 | Latest 10 Fault Information                    | 248 |
| Fire Emergency Running                            | 136 | LED Operation Panel                            | 102 |
| Floor Display Setting                             | 251 | LED operation panel diagram                    | 102 |
| Floor Height Parameters                           | 203 | Leveling Accuracy Adjustment                   | 145 |
| Floor Special Display Setting                     | 252 | Leveling Adjustment                            | 252 |
| Full-Load/Overload Commissioning                  | 132 | Leveling Plate Length Parameters               | 203 |
| Function Code Table                               | 165 | Leveling Sensor and Arrival Gong Time Setting  | 221 |
| Function Codes in Bit                             | 256 | Leveling Signals                               | 59  |
| Function Commissioning                            | 132 | Light Curtain Commissioning                    | 128 |
| Function Selection of DO Terminals                | 207 | Limit Switches                                 | 61  |
| Function Selection of Higher-Voltage DI Terminals | 207 | Load cell auto-tuning                          | 133 |
| Function Selection of Low-Voltage DI Terminals    | 204 | Load Cell Auto-tuning                          | 225 |
|   |     | Load Cell Channel Selection                    | 209 |
| <b>G</b>  |     | <b>M</b>                                       |     |
| GCB Board   | 89  | Main Circuit Cable Sizes and Tightening Torque | 41  |
| General Technical Specifications                  | 286 | Main circuit terminal descriptions             | 37  |
| Group Control                                     | 157 | Main circuit wiring                            | 38  |
|   |     | MCB Communication State Display                | 209 |
| <b>H</b>  |     | MCB Input/Output State Display                 | 235 |
| Hall Call Communication Parameters                | 227 | Modbus Communication                           | 52  |
| Hall Call, Door Open, Overload, and Limit Enable  |     | Models and Specifications                      | 24  |

|   |   |  |     |
|---|---|--|-----|
| Motor Auto-tuning                       | 116   | Removing and Reattaching Terminal Cover        | 33  |
| Motor Auto-tuning Mode                  | 195   | Replacement of Vulnerable Components           | 293 |
| Motor Control Mode                      | 192   | Riding Comfort Adjustment                      | 140 |
| Motor Overload Protection               | 246   | Running Control Parameters                     | 199 |
| Motor Parameters                        | 195   | Running Speed Curve Setting                    | 199 |
| Motor Type and Parameters               | 195   | Running Test at Inspection Speed               | 124 |
| Mounting clearance requirements         | 28  |  |     |
| Mounting dimensions requirements        | 29  | <b>S</b>                                       |     |
| Mounting environment requirements       | 28  | Safety and Circuit Check                       | 110 |
| Mounting orientation requirements       | 31  | Security Floor Function                        | 223 |
| Mounting Procedure                      | 32  | Selection of Peripheral EMC Devices            | 300 |
| <b>N</b>                                |   | Service Floor Setting                          | 214 |
| Normal Running Function Parameters      | 214   | Setting for Returning to Parking Floor at Idle | 217 |
| <b>O</b>                                |   | Shaft Position Signals                         | 58  |
| Onboard Keypad                          |   | Shaft Slow-down and Special Deceleration Rate  |     |
| Operation Panel Parameter Display       | 98  |  | 202 |
| Opposite Door Control                   | 229   | Shaft Switch, Floor, and Position Parameters   | 202 |
| Optional functions                      | 158   | Shat Auto-tuning                               | 125 |
| Options of the NICE3000new              | 8   | Shielded Cable                                 | 310 |
| Overall terminal arrangement            | 69  | Shielded Cable Requirements                    | 310 |
| <b>P</b>                                | 69  | Shorting PMSM Stator Scheme                    | 148 |
| Parallel Control                        | 35  | Slip Experiment                                | 202 |
| Parallel/Group Control                  | 154   | Slow-Down Switches                             | 60  |
| Parallel/Group Control Function         | 154   | Software Version View                          | 243 |
| Parameter Display in Running/Stop State | 217   | Solutions to Current Leakage                   | 311 |
| Periodic Inspection                     | 229   | Solutions to EMC Interference                  | 312 |
| Peripheral Device Connection            | 291   | Special Door Open, Manual Holding, and Forced  |     |
| Peripheral Device Descriptions          | 64  | Door Close Time                                | 246 |
| PG Card and Encoder                     | 65  | Speed Loop PI Parameters                       | 197 |
| Position Lock PI Parameters             | 91  | Speed Setting                                  | 193 |
| Power-on and Controller State Check     | 198   | Standard System Wiring Diagram                 | 35  |
| Pre-torque Gain                         | 112   | Startup/Stop Running Sequence                  | 201 |
| Program Control and Function Set in Bit | 226   | Storage  | 295 |
| Protection Function Parameters          | 255   | System Configuration                           | 25  |
| <b>R</b>                                | 246   | System Running Curve Display                   | 235 |
| Random Running Test                     | T   |  |     |
| Rated Elevator Load Setting             | Terminal Function Selection                   | 203  |     |
| Reduction of Motor Noise and EMI        | Terminal State Display                        | 213  |     |
|   | Time Parameters                               | 227  |     |
|   | Top/Bottom Floor Setting                      | 214  |     |
|   | Torque Acceleration/Deceleration Time Setting | 198  |     |

## U

|  |     |
|--|-----|
| User Password, Setting Restoration and Check | 254 |
| User-related Parameters                      | 254 |

## V

|                           |         |
|---------------------------|---------|
| Vector Control Parameters | 197     |
| VIP Function              | 138,220 |

## W

|                  |    |
|------------------|----|
| Wiring Checklist | 47 |
|------------------|----|

## Revision History

| Date          | Version | Revision   |
|---------------|---------|--|
| February 2013 | V0.0    | First issue.   |
| March 2014    | V1.0    | Corrected and updated certain information.   |
|               |         | Large revision, including:   |
| February 2015 | V1.1    | <ul style="list-style-type: none"><li>• Adjusted the structure of chapters.</li><li>• Revised Chapter 3, 6, and 8 greatly.</li><li>• Added descriptions of HCB and GCB and more other details.</li></ul> |

## Warranty Agreement

1. The warranty period of the product is 18 months from date of manufacturing. During the warranty period, if the product fails or is damaged under the condition of normal use by following the instructions, Inova will be responsible for free maintenance.
2. Within the warranty period, maintenance will be charged for the damages caused by the following reasons:
  - Improper use or repair/modification without prior permission
  - Fire, flood, abnormal voltage, other disasters and secondary disaster
  - Hardware damage caused by dropping or transportation after procurement
  - Improper operation
  - Trouble out of the equipment (for example, external device)
3. If there is any failure or damage to the product, please correctly fill out the Product Warranty Card in detail.
4. The maintenance fee is charged according to the latest Maintenance Price List of Monarch.
5. The Product Warranty Card is not re-issued. Please keep the card and present it to the maintenance personnel when asking for maintenance.
6. If there is any problem during the service, contact us or our agent directly.
7. This agreement shall be interpreted by Suzhou MONARCH Control Technology Co., Ltd.

Suzhou MONARCH Control Technology Co., Ltd.

Address: No.16, Youxiang Road, Yuexi Town, Wuzhong District, Suzhou, P.R.China

P.C.: 215104

Website: <http://www.szmctc.cn>

## Product Warranty Card

|                      |                                 |                 |
|----------------------|---------------------------------|-----------------|
| Customer information | Company address:                |                 |
|                      | Company name:                   | Contact person: |
|                      | P.C.:                           | Tel or Email.:  |
| Product information  | Product model:                  |                 |
|                      | Product barcode (Attach here):  |                 |
|                      | Name of supplier:               |                 |
| Failure information  | (Maintenance time and content): |                 |
|                      | Maintenance personnel:          |                 |

# Monarch

## NICE3000<sup>new</sup>

Integrated Elevator Controller

# Monarch

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