

## A37278 Door for L-cabin, 200 series 2

- With this instruction door can be assembled on Avant 200 series loader
- This is a retrofit instruction

## A37278 Door for L-cabin, 200 series 2

- Before assembling make sure that you find all of the components listed below in your retrofit kit
  - A37153 Door frame
  - A421860 Door glass
  - 65026 Subplate door handle
  - 64981 Lockbody
  - 65025 Door handle
  - 65027 Subplate door handle
  - A422071 Fastening bracket
  - 64979 Pin door lock
  - A37154 Frame
  - 64989 Bracket holder
  - 64988 Holder belt
  - A422403 Decal
  - A422407 Finishing strip
  - 74503 Hexagonal screw M8x65
  - A422430 Adjusting plate
  - 74788 x4 Fastener, window
  - A422443 Rubber plate
  - A422462 Tiivistenauha

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- Remov left side sideglass p/n A419839 and frame p/n A421262
- Cover behind the seat p/n A418873 needs to be removed to assemble the doorframe on it's right place

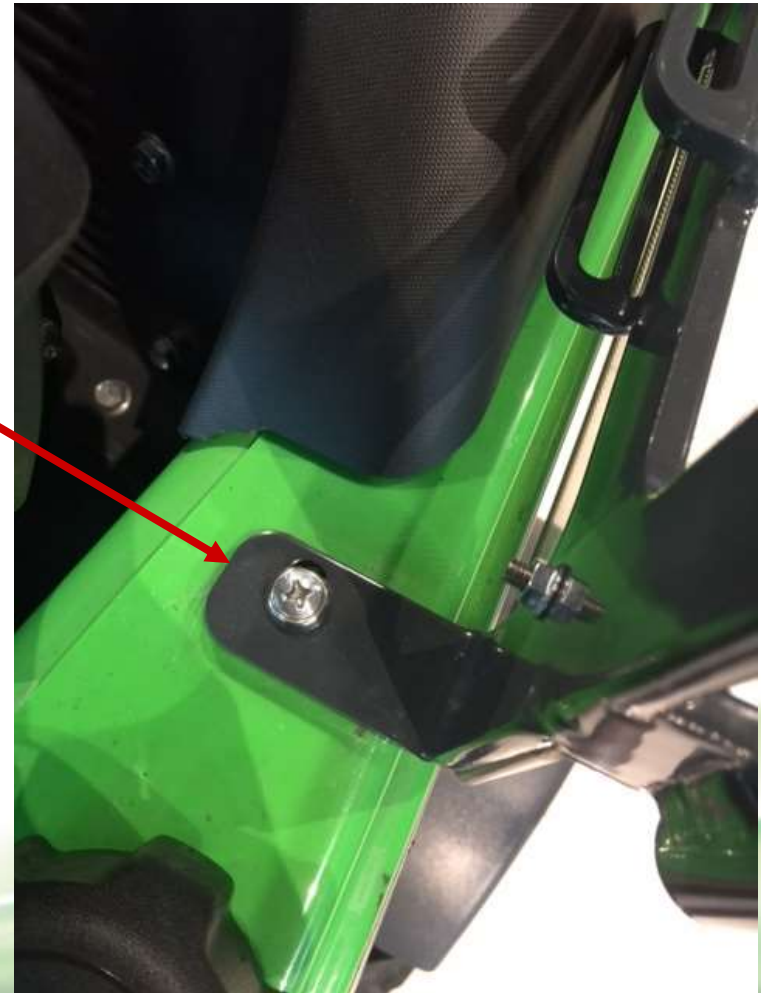
## A37278 Door for L-cabin, 200 series 2

- Frame is attached from top to machines safety canopy



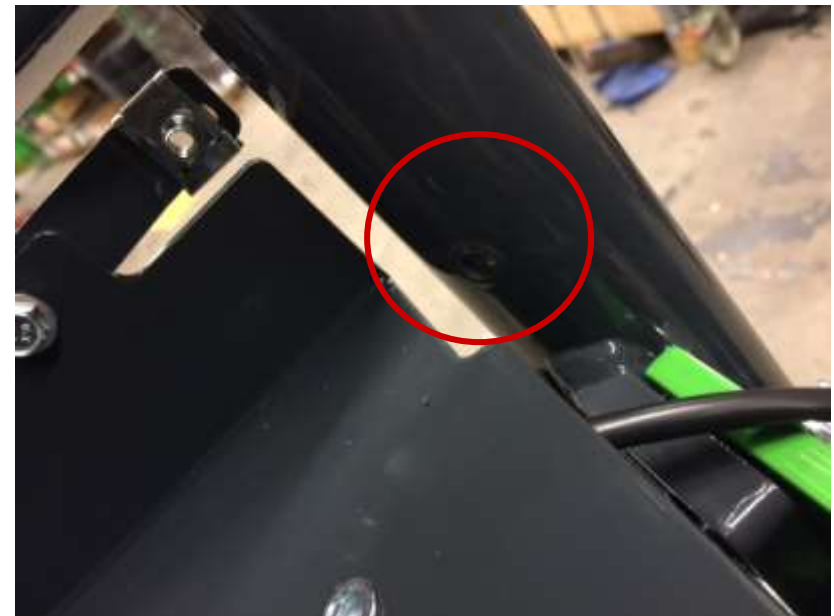
## A37278 Door for L-cabin, 200 series 2

- Frame is attached from bottom to machines frame



## A37278 Door for L-cabin, 200 series 2

- Safety canopy attaching point where the frame is attached
- Frame attaching spot





## A37278 Door for L-cabin, 200 series 2

- Frame attaching point stays under the back cover plate
- The cover plate have to be modified for the frame fitment
- The modification is shown on this picture



## A37278 Door for L-cabin, 200 series 2

- Door will be lifted on it's place





## A37278 Door for L-cabin, 200 series 2

- Door movement is reduced by rubber holder belt
- The movement is reduced so the door doesn't break the covers or the glass nor bend the frame



## A37278 Door for L-cabin, 200 series 2

- Door is locked by this lock pin
- The lock pin is attached to lock frame and it has one of the machines windshield attaching points



## A37278 Door for L-cabin, 200 series 2

- When everything is attached and installed on their places check that the door works
- If the pin is too far or too close you need to adjust it so the door works perfectly
- When it does you can put all removed covers back