

- With this instruction 6-function Joystick can be assemblen on a Avant 200 series loader
- This is an retrofit instruction



- Before assembling make sure that you find all of the components listed below in your retrofit kit
  - 66229 x1 Solenoid valve
  - A36854 x1 Joystick assy
  - A422334 x1 Wire Harness
  - A420134 x1 Lever for auxiliary hydraulics
  - 74761 x1 Knob for lever



 Components for the 6function joystick assembly





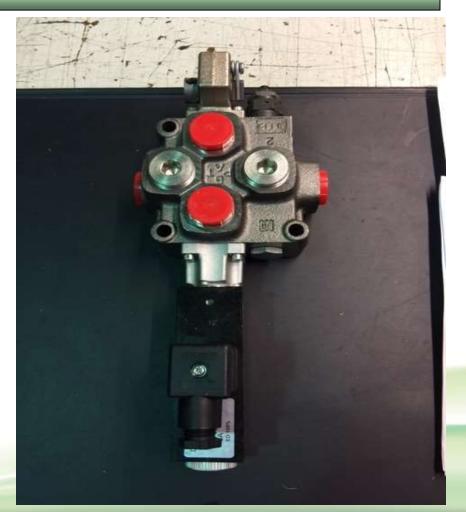
- Lower the boom down, shut the engine off and switch main switch off. Remove the rigthside covers to get an easy acces to the machines valves
- Turn the loader all way to left to bleed the oil from its valve to collector tray
- Before removing the valve it should be washed so you don't contaminate the hydraulic system.



- Mechanics have to mark the hoses for example marker pen and take a picture before removing the hoses
- Whit the picture re assembly is easier
- After marking the hoses you can remove them



- Remove the old valve and attach the fittings from old valve to new valve
- The new valve is p/n 66229 electric solenoidvalve
- After installing the valve the hoses can be re-installed to the same spots as on the old one





- When the valve is ready change the joystick to new version wich has the buttons to control the auxiliary hydraulics
- Joystick is changed to a model p/n A36854.



- How the articulated arm should be installed
- Tightening nut has a chamfer and it should be facing against the articulated arm





- The new joystick wich have the red and blue button for controlling the auxiliary hydraulics
- Also the manual valve has been replaced by the new solenoid valve







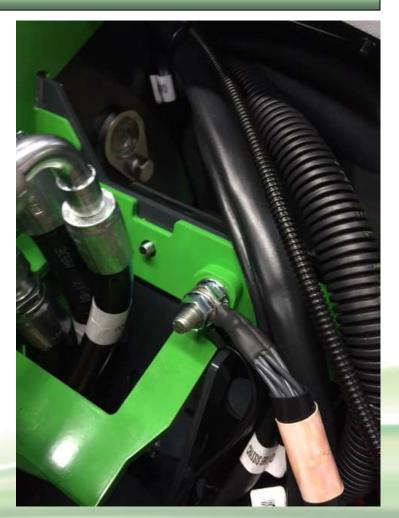


The 6-function joysticks wire harness is attached to its own place second lowest fuse.

The wire harness is routed to fuse box in the gap between dashboard and frame



 Attach the wire harnesses grounding wire to loaders grounding point





- After everything is attached test the auxiliary hydraulics
- If everything works and there aren't any leaks attach removed covers can be attached