

INSTALLATION INSTRUCTIONS FOR

A34624 LIGHT CABIN FOR 400 SERIES

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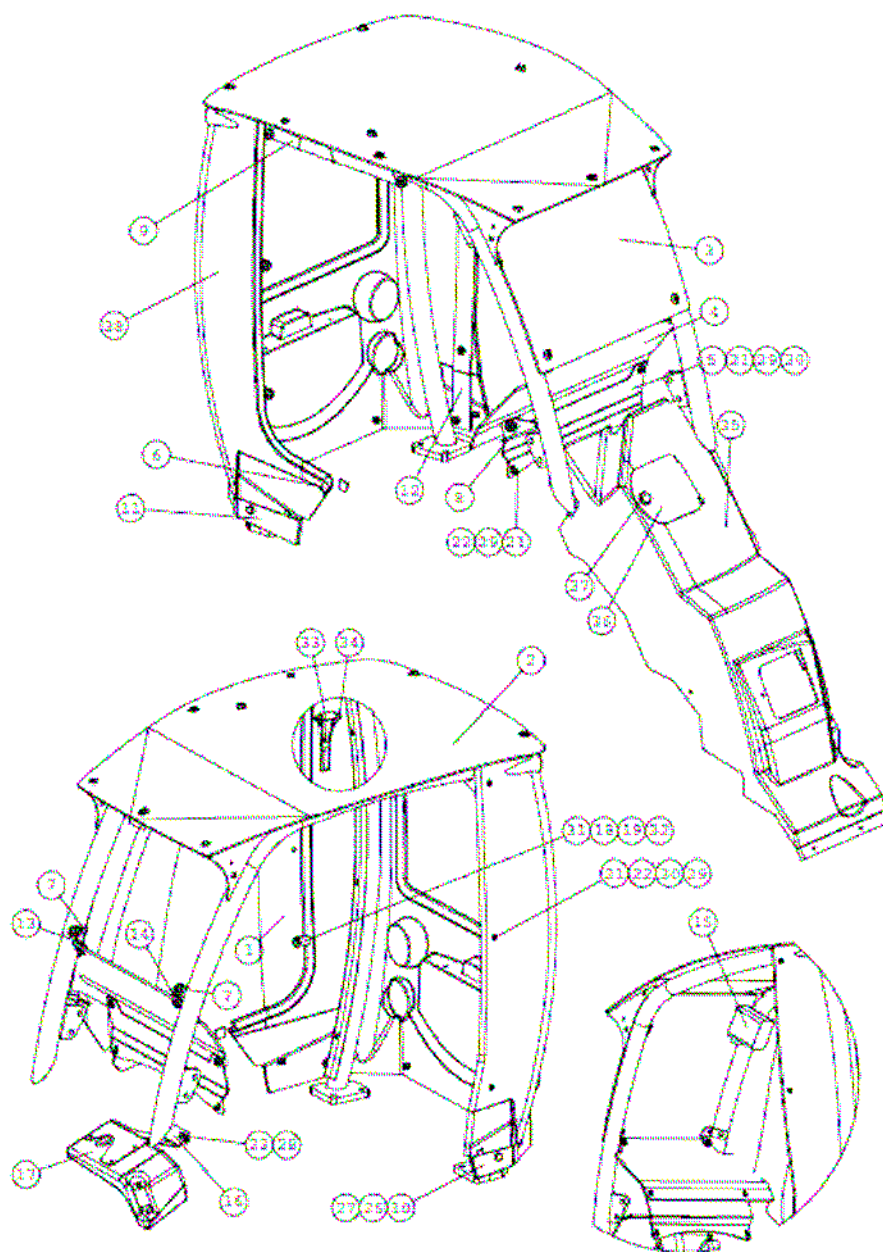
1. Foreword

The light cabin is designed for Avant 400 series loader.. The cabinets can be installed as after market options. It is recommended that two mechanics co-operate in the installation of windscreen and plastic parts. By following this instruction a trained mechanics can complete the installation in less than 4 hours. One should pay attention to the mounting of parts, as the plastic and glass parts may be damaged if not assembled properly.

Tools needed for installation of the cabinet.

Electric drill machine
5mm metal drill bit
M6 screw-cutting tool
Rotary file
2pcs. 13mm Fork wrench
2pcs. 15mm Fork wrench
4mm hex key
2ph cross screwdriver
Knife / box cutter

2. Parts lists



A34624 L-CABIN / AVANT 400

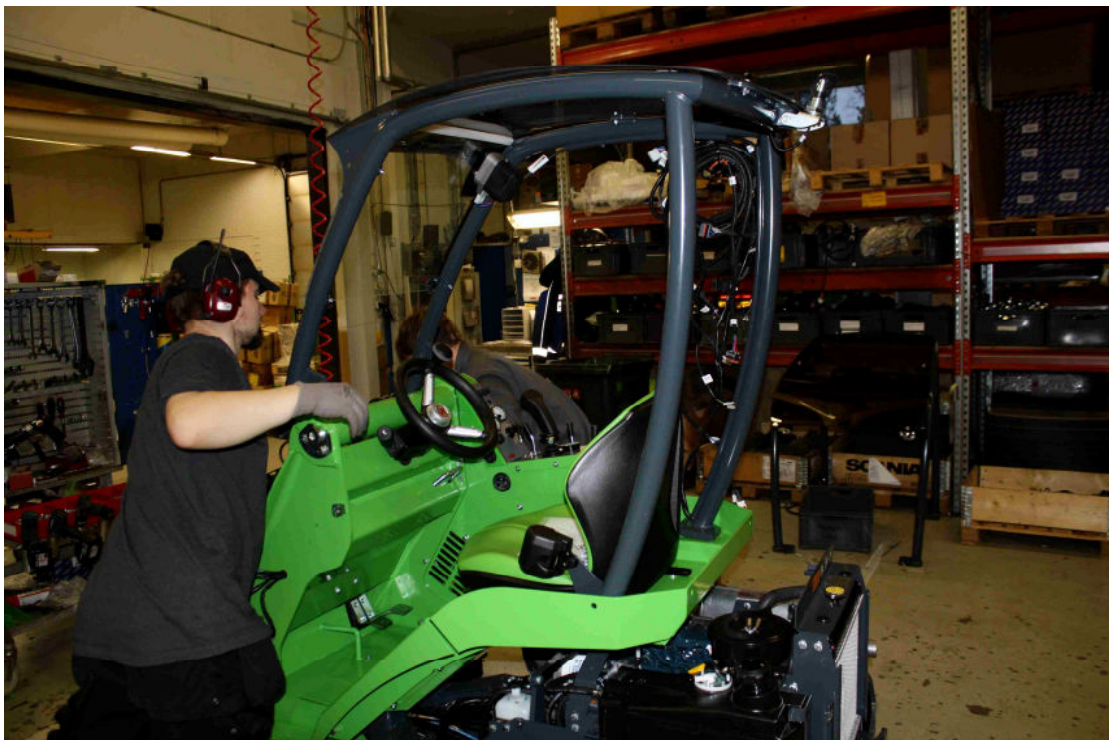
MFG REF POS TTL	QSAN HRO PART NO ECCSTALLAR BESTÄNR	KPL QTY ST ST	NIMTYS	DESCRIPTION	BENÄMNING	BEZEICHNUNG
1	A410014	1	SVULASA Ø102A	WINDOW RIGHT SIDE	SIDORUTA HÖDER	SEITENSCHIEBE RECHT
2	A410024	1	KATTOLAVY	ROOF PLATE 420	TAKSKIVA, PLOCH 420	DACHSCHIENEN 420
3	A410033	1	PUSULAS1	WINDSCREEN	FRAMPUTA	FRONTSCHIENEN
4	A410034	1	SVULASIN ALAKKUNN	WINDSCREEN LOWER RA	FRAMPUTA LÄMPE FON	FRONTSCHIENEN UNTERE
5	A410025	1	LASHKUNNKA	BRACKET, WINDSCREEN	FASTE, FRAMPUTA	AUFNAHME, FRONTSCHIENEN
6	A410038	1	KUNNET	BRACKET	FASTE	AUFNAHME
7	A410039	4	KUNNET PANKKA	BRACKET	FASTE	AUFNAHME
8	A410040	1	KUNNET KORNI	BRACKET, CORNER	FASTE, KORNI	AUFNAHME, ECKE
9	A410041	1	SLATUKI	BRACKET, UPPER	FASTE, OURE	AUFNAHME, OBERE
10	A410042	1	SVUTUKA, VASIN	SUPPORT, LEFT SIDE	FASTE, VANISTER SIDA	AUFNAHME, LINKE SEITE
11	A410043	1	SVUTUKA, ØIKER	SUPPORT, RIGHT SIDE	FASTE, HÖDER SIDA	AUFNAHME, RECHTE SEITE
12	A410044	1	ØIKERHÄRN	DOOR FRAME 420	DÖRRHÄRN 420	TÜRRAHMEN 420
13	A410045	1	LASHKUNNKA ØIKER	BRACKET, RIGHT WIND	FASTE, HÖDER, FRAMPUTA	AUFNAHME, RECHTS, ØIKER
14	A410046	1	LASHKUNNKA VASIN	BRACKET, LEFT WIND	FASTE, VANISTER, FRAM	AUFNAHME, LINKE, ØIKER
15	A410047	1	ØIKERHÄRN HÖDER	SLIDER MOTOR 12V, ØIKER	ØIKERHÄRN 12V, ØIKER	ØIKERHÄRN 12V, ØIKER
16	A410048	1	KUNNET	BRACKET	FASTE	AUFNAHME
17	A410049	1	PESUR	WINDSCREEN WIPER	WINDSCREENWIPER	SEITENSCHIENENWIPER
18	T4100	15	LASHKUNNKA	FASTENER, WINDOW	FASTE, RUTA	VERSCHLUSS, SCHIEBE
19	T4101	15	UPPER RUSTURAPÄÄN	GROSS HEAD SCREW 10x	KRYSKRAV, ØIKERHÄRN 10	ØIKERHÄRN 10, ØIKERHÄRN
20	T4102	2	UPPER RUSTURAPÄÄN	GROSS HEAD SCREW 10x	KRYSKRAV, ØIKERHÄRN 10	ØIKERHÄRN 10, ØIKERHÄRN
21	T4103	1	UPPER RUSTURAPÄÄN	HEAD COUNTERScrew H	KRYSKRAV, ØIKERHÄRN H	ØIKERHÄRN 10, ØIKERHÄRN
22	T4104	1	FLUSKIVY 10x10 H 10	WASHER 10x10 H 10	ØIKERHÄRN 10	ØIKERHÄRN 10, ØIKERHÄRN
23	T4105	15	FLUSKIVY 10x10 H 10	WASHER 10x10 H 10	ØIKERHÄRN 10	ØIKERHÄRN 10, ØIKERHÄRN
24	T4106	15	FLUSKIVY 10x10 H 10	WASHER 10x10 H 10	ØIKERHÄRN 10	ØIKERHÄRN 10, ØIKERHÄRN
25	T4107	4	FLUSKIVY 10x10 H 10	WASHER 10x10 H 10	ØIKERHÄRN 10	ØIKERHÄRN 10, ØIKERHÄRN
26	T4108	4	FLUSKIVY 10x10 H 10	WASHER 10x10 H 10	ØIKERHÄRN 10	ØIKERHÄRN 10, ØIKERHÄRN
27	T4109	15	FLUSKIVY 10x10 H 10	WASHER 10x10 H 10	ØIKERHÄRN 10	ØIKERHÄRN 10, ØIKERHÄRN
28	T4110	15	FLUSKIVY 10x10 H 10	WASHER 10x10 H 10	ØIKERHÄRN 10	ØIKERHÄRN 10, ØIKERHÄRN
29	T4111	15	FLUSKIVY 10x10 H 10	WASHER 10x10 H 10	ØIKERHÄRN 10	ØIKERHÄRN 10, ØIKERHÄRN
30	T4112	15	FLUSKIVY 10x10 H 10	WASHER 10x10 H 10	ØIKERHÄRN 10	ØIKERHÄRN 10, ØIKERHÄRN
31	A410050	2	PESUR	WIPER	HÖDER	SEITENSCHIENENWIPER
32	T4113	15	FLUSKIVY 10x10 H 10	WASHER 10x10 H 10	ØIKERHÄRN 10	ØIKERHÄRN 10, ØIKERHÄRN
33	A410051	1	PATAVASARA HÄRN	EMERGENCY HAMMER REAR	ØIKERHÄRN HÄRN R	ØIKERHÄRN HÄRN R
34	A410052	1	PATAVASARA HÄRN	BRACKET, ØIKERHÄRN H	FASTE, ØIKERHÄRN H	AUFNAHME, ØIKERHÄRN H
35	A410053	1	ØIKERHÄRN, HÄRN	COVER PLATE, FRONT E	ØIKERHÄRN, FRAM CEN	ØIKERHÄRN, ØIKERHÄRN
36	A410054	1	ØIKERHÄRN	ØIKERHÄRN	ØIKERHÄRN	ØIKERHÄRN
37	A410055	1	ØIKERHÄRN	ØIKERHÄRN	ØIKERHÄRN	ØIKERHÄRN
38	A410056	1	ØIKERHÄRN	ØIKERHÄRN	ØIKERHÄRN	ØIKERHÄRN

3. Fitting instructions

- Remove plastic covers from front frame.
- Remove cup holders that are on the sides of seat.
- Remove safety frame to make installation of roof and windscreen easy.



- Install wiper motor and wiper blade to the windscreen
- The washer hose is run through the safety frame right front pipe.
- Mount brackets for windscreen, wire harness and cable covers.
- The roof and support for side window.



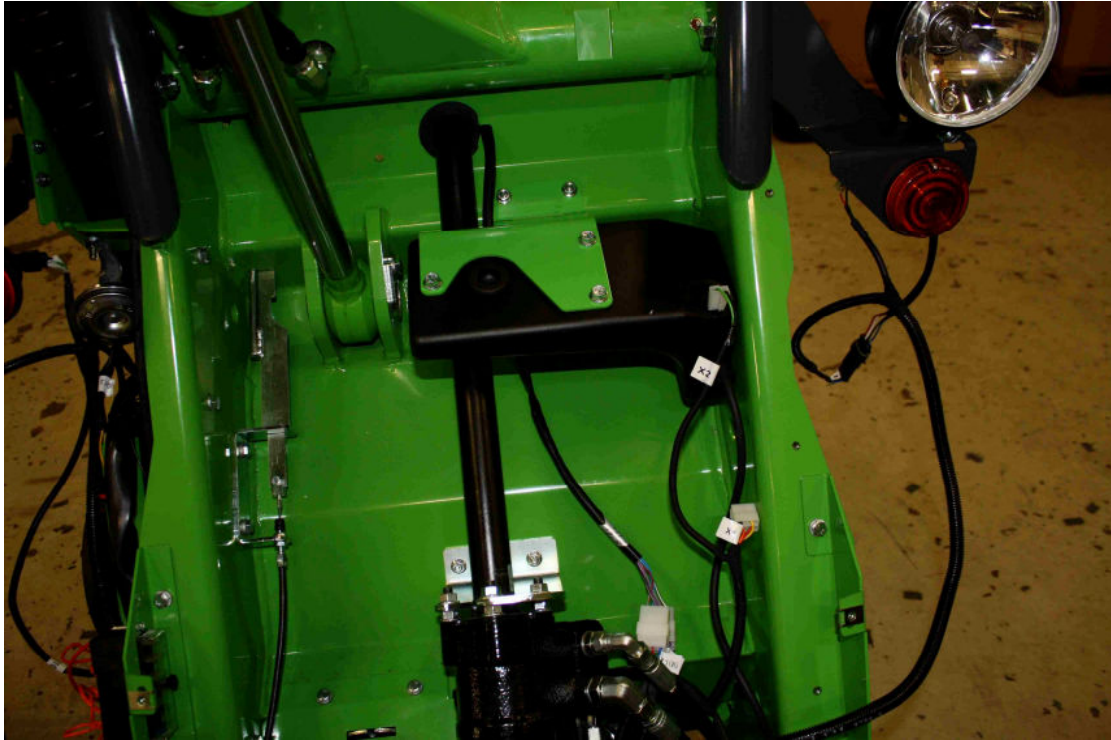
- Lift safety frame back to loader.



- Bolt the frame on



- Make cut to decal with sharp knife and twist the metal off to make place for the wiper switch (A)
- Connect the wire harness to switch



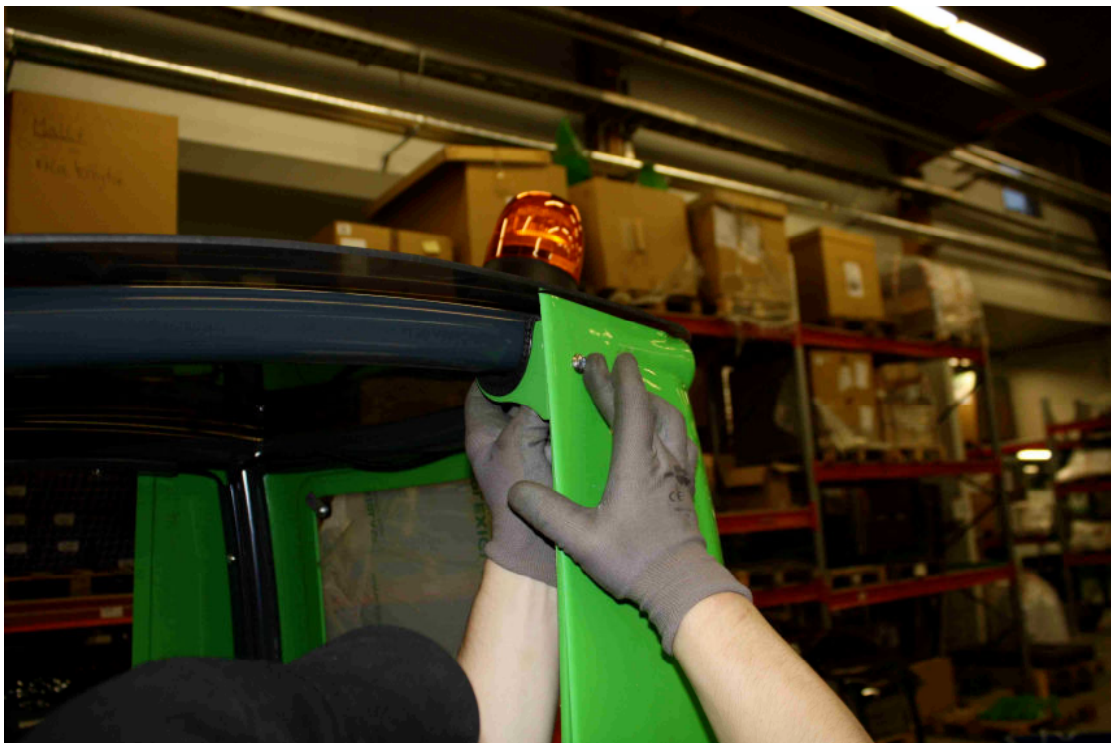
- Mount the washer tank and motor to front with the bracket.
- Route the wire harness X2 wires to washer. The X1 connectors are not in use for this model.



- lift the back wall into place and set bolts in the bottom to hold the cover.
- Side bolts are set with support pieces.



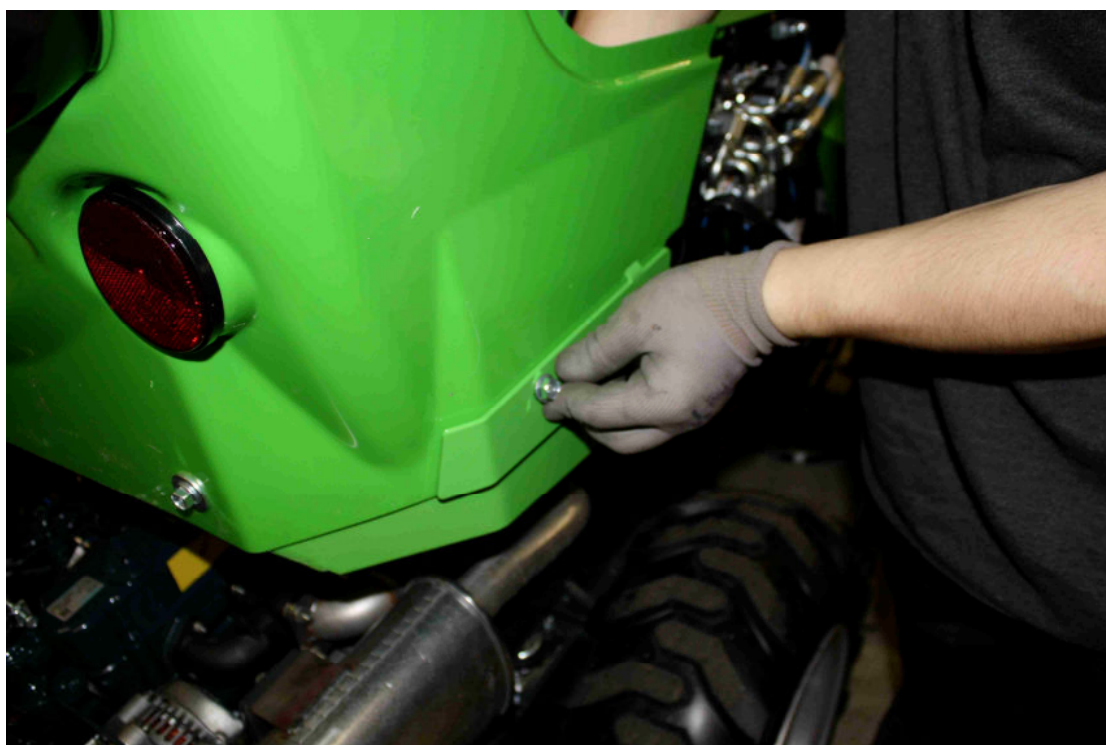
- Side wall support with escape hammer and damper rubber.



- Mount the side support and connect the top screw first



- Mount left side corner support piece together with the side support lower screw.



- Mount the right side corner support.



- Mount the holders before side window



- Mount the support bracket for the side window



- Mount the side window frame to the top support



- Front of the side window is connected next



- Small clips are used to tie the window to the back wall



- The Side window is pushed in and the bracket connected to the roof is tightened to place.



- The lower part of windscreen is attached



- The cover is attached to the screen plastic