

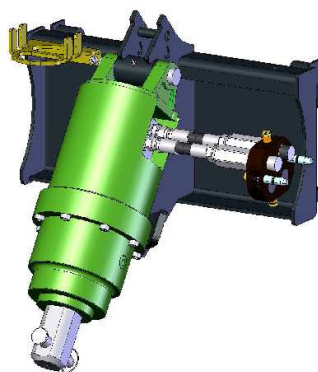


VARAOSALUETTELO

PART LIST

DELLISTA

ERSATZTEILLISTE



Maapora

Auger drive unit

Jordborr

Erdbohrer

A34436, A33552, A33551

A34032

23.3.2015

Rev. A 27.8.2015

Manufacturer:



AVANT TECNO OY

e-mail: sales@avanttecno.com

Ylötie 1

33470 Ylöjärvi

FINLAND

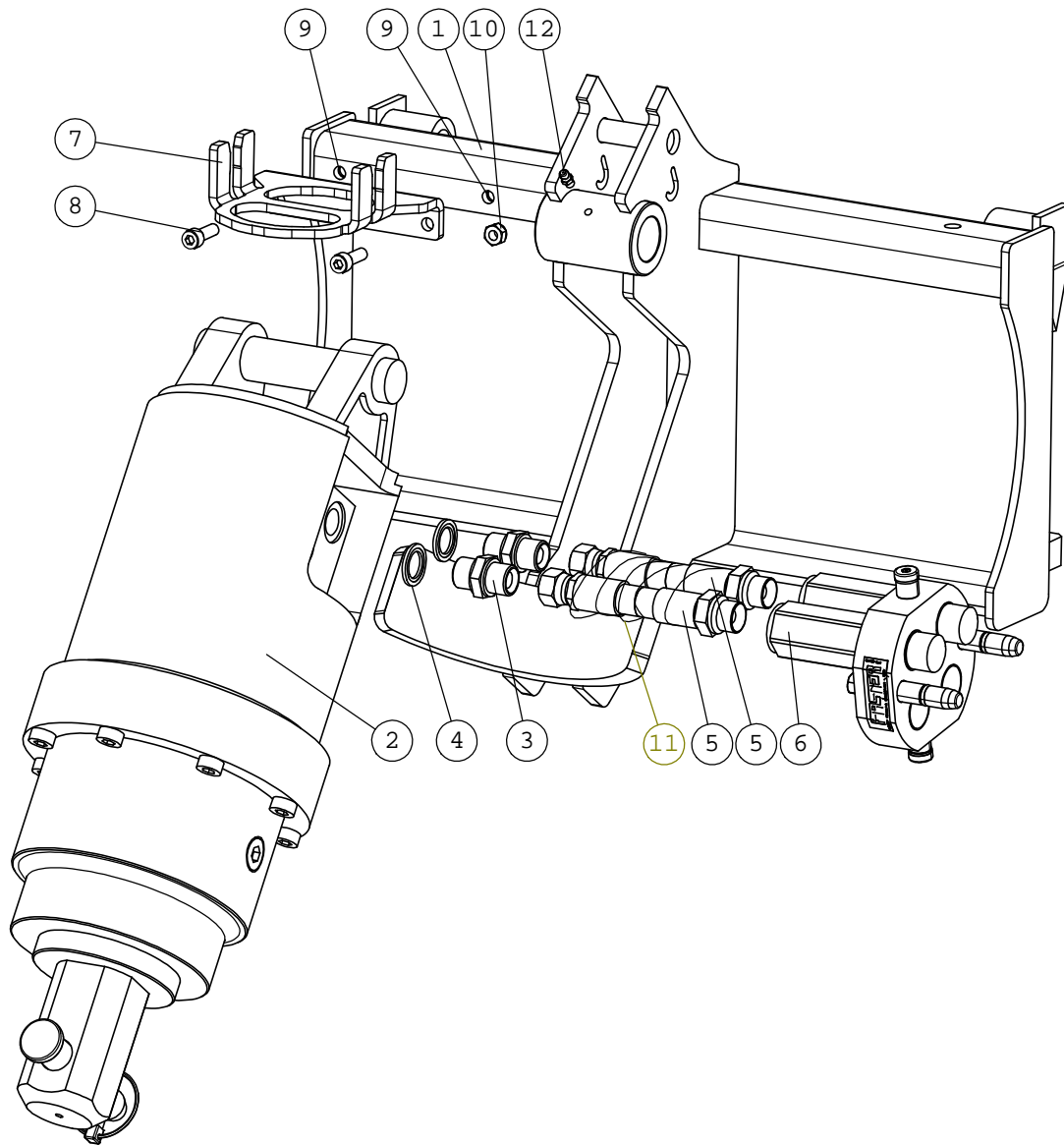
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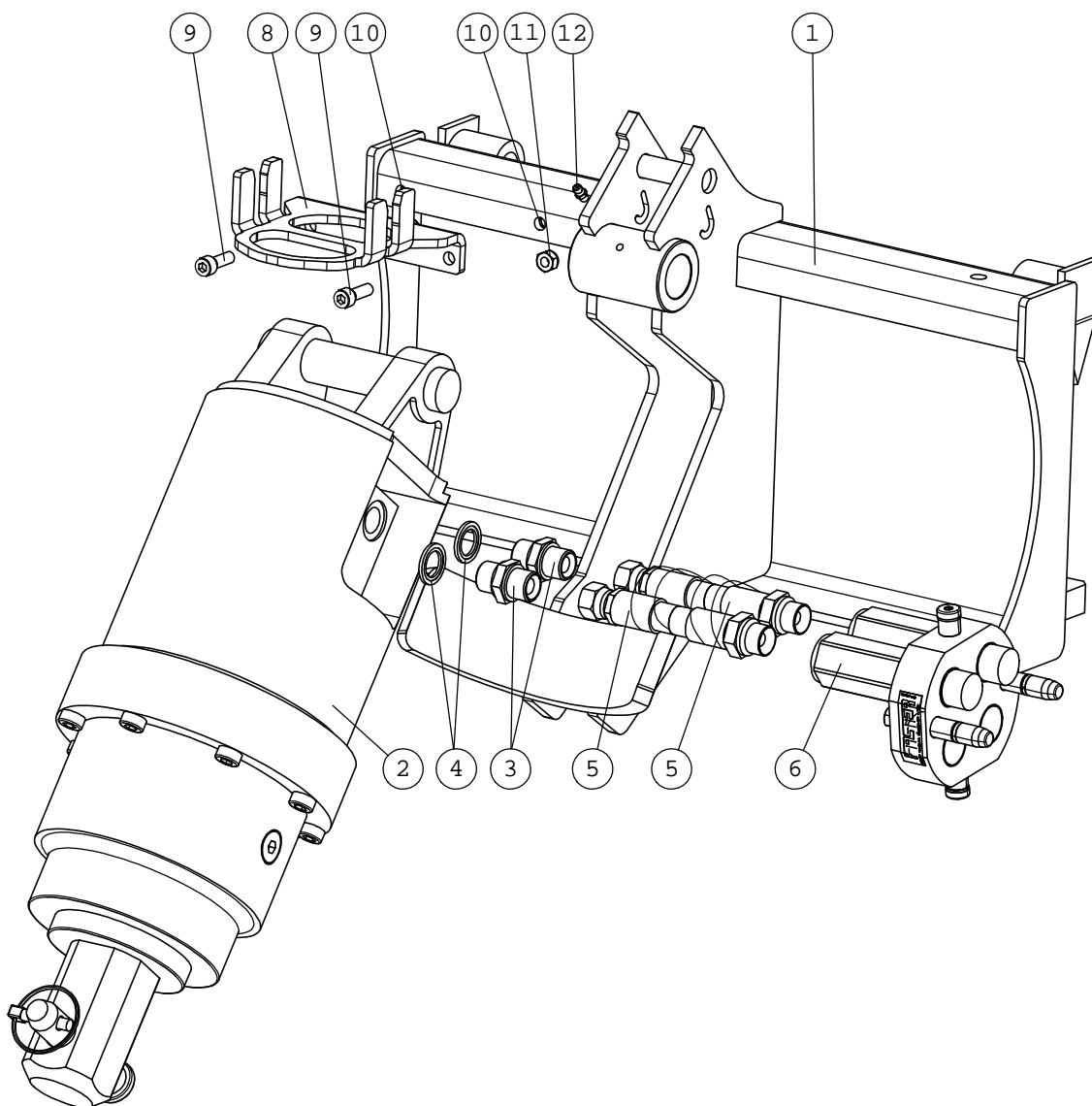
A34436 MAAPORAN PYÖR. YKSIKKÖ AUGER TORQUE D35

NRO REF POS TEIL	OSAN NRO PART NO BESTÄLL.NR BEST.NR	KPL QTY ST ST	NIMITYS	DESCRIPTION	BENÄMNING	BEZEICHNUNG
1	a36478	1	ADAPTERI	MOUNTING BRACKET, AU	FASTE, JORDBORR AUG	AUFNAHME, ERDBOHRER
2	66139	1	MAAPORAN PYÖRITYSYKS	AUGER DRIVE UNIT HD3	JORDBORR HD35 UTAN B	ERDBOHRGERÄT HD35 OH
3	73414	2	KAKSOISNIPPA R1/2"UK	UNION ADAPTER R1/2"U	DUBBELNIPPEL R1/2"U	GERADER STUTZE R1/2
4	73047	2	USIT-TIIVISTE R1/2"	USIT SEAL RING R/12"	USIT-PACKNING 1/2" F	USIT-DICHTUNGSSCHEIB
5	a415596	2	HYDR.LETKU L=1500	HYDR. HOSE L=1500	HYDRAULSLANG L=1500	HYDR. SCHLAUCH L=15
6	65251	1	PIKALIITINRYHMÄ	MULTI CONNECTOR, 2 C	FLERKOPPLING, 2 KOPP	MULTI-KUPPLUNG, 2 KU
7	a418927	1	PIKALIITINRYHMÄN	PARKING FOR MULTI CO	HÄLLARE TILL FLERKOP	HALTERUNG FÜR MULTIK
8	71884	2	KUUSIOKOLORUUVI	HEXAGONAL SCREW M	SEXKANTHÅLSKRUV M	INNENSECHSKANT - SCH
9	73122	2	ALUSLEVY M 8	WASHER M8 A8	BRICKA M8 A8,	UNTERLEGSCHIEBE M8
10	72320	2	KUUSIOMUTTERI ZN	NUT M8 NYLOC DIN 98	SEXKANTMUTTER M8 NY	SECHSKANTMUTTER M 8
11	a412416	1	SUOJASPIRAALI SP-032	HOSE PROTECTOR SPIRA	SLANGSKYDD, SPIRAL,	SCHLAUCHSCHUTZ SPIRA
12	72799	1	RASVANIPPA	GREASE NIPPLE M6	SMÖRJNIPPEL M6	SCHMIERNIPPEL M6 GER



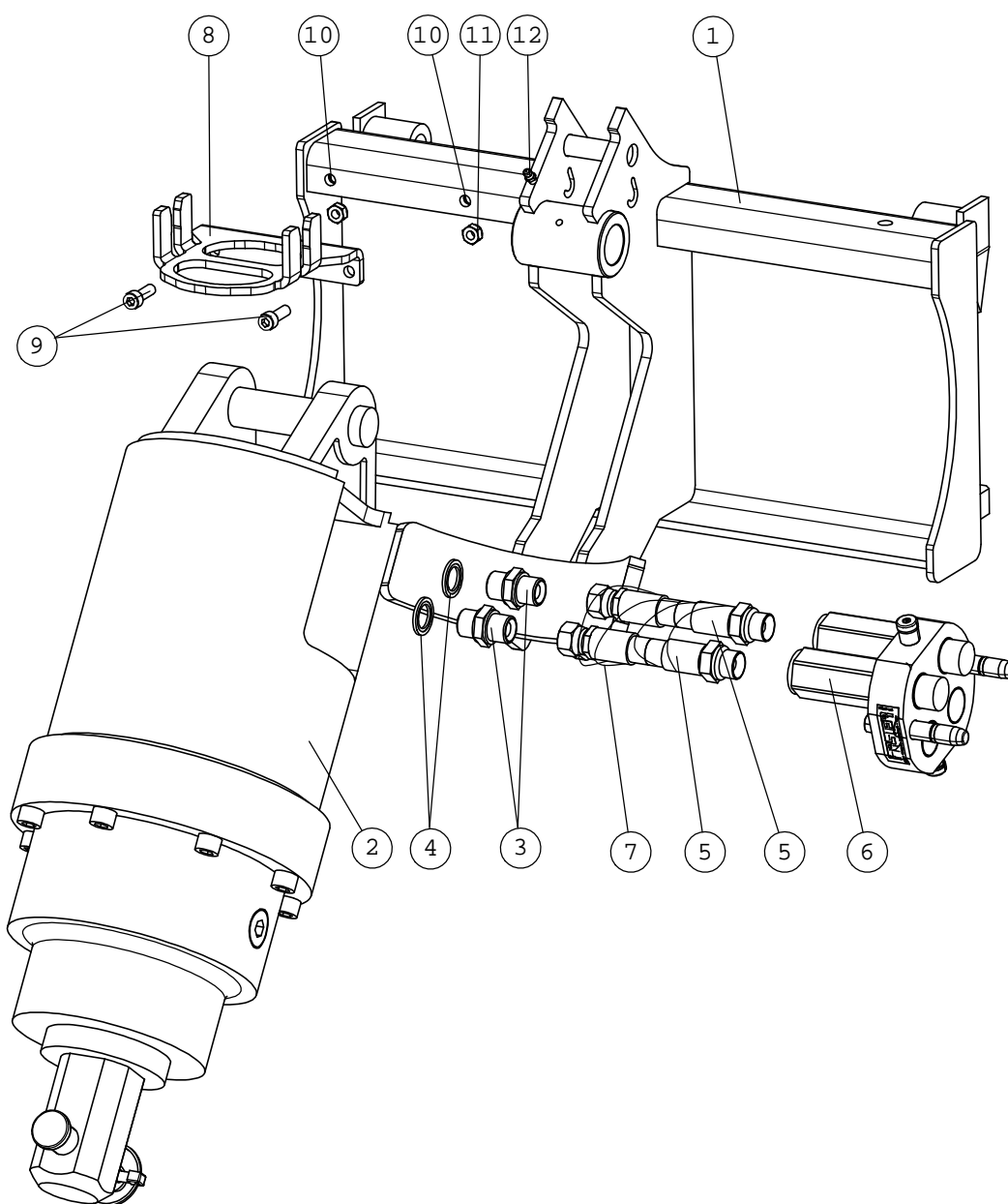
A33552 MAAPORAN PYÖR. YKSIKKÖ AUGER TORQUE D45

NRO REF POS TEIL	OSAN NRO PART NO BESTÄLL.NR BEST.NR	KPL QTY ST ST	NIMITYS	DESCRIPTION	BENÄMNING	BEZEICHNUNG
1	a36478	1	ADAPTERI	MOUNTING BRACKET, AU	FASTE, JORDBORR AUG	AUFNAHME, ERDBÖHRER
2	66140	1	MAAPORAN PYÖRITYSYKS	AUGER DRIVE UNIT HD4	JORDBORR HD45 UTAN B	ERDBÖHRGERÄT HD45 0H
3	73414	2	KAKSOISNIPPA R1/2"UK	UNION ADAPTER R1/2"U	DUBBELNIPPEL R1/2"U	GERADER STUTZE R1/2
4	73047	2	USIT-TIIVISTE R1/2"	USIT SEAL RING R/12"	USIT-PACKNING 1/2" F	USIT-DICHTUNGSSCHEIB
5	a415596	2	HYDR.LETKU L=1500	HYDR. HOSE L=1500	HYDRAULSLANG L=1500	HYDR. SCHLAUCH L=15
6	65251	1	PIKALIITINRYHMÄ	MULTI CONNECTOR, 2 C	FLERKOPPLING, 2 KOPP	MULTI-KUPPLUNG, 2 KU
7	a412416	1	SUOJASPIRAALI SP-032	HOSE PROTECTOR SPIRA	SLANGSKYDD, SPIRAL,	SCHLAUCHSCHUTZ SPIRA
8	a418927	1	PIKALIITINRYHMÄN	RELAY MOUNTING RAIL	MONTERINGSSKENA, REL	RELAISSCHIENE
9	71884	2	KUUSIÖKOLORUUVI	HEXAGONAL SCREW M	SEXKANTHÅLSKRUV M	INNENSECHSKANT - SCH
10	73122	2	ALUSLEVY M 8	WASHER M8 A8	BRICKA M8 A8,	UNTERLEGSCHIEBE M8
11	72320	2	KUUSIÖMUTTERI ZN	HEXAGONAL SCREW M 8	SEXKANTSKRUV M 8x2	SECHSKANTSCHRAUBE M8
12	72799	1	RASVANIPPA	GREASE NIPPLE M6	SMÖRJNIPPEL M6	SCHMIERNIPPEL M6 GER



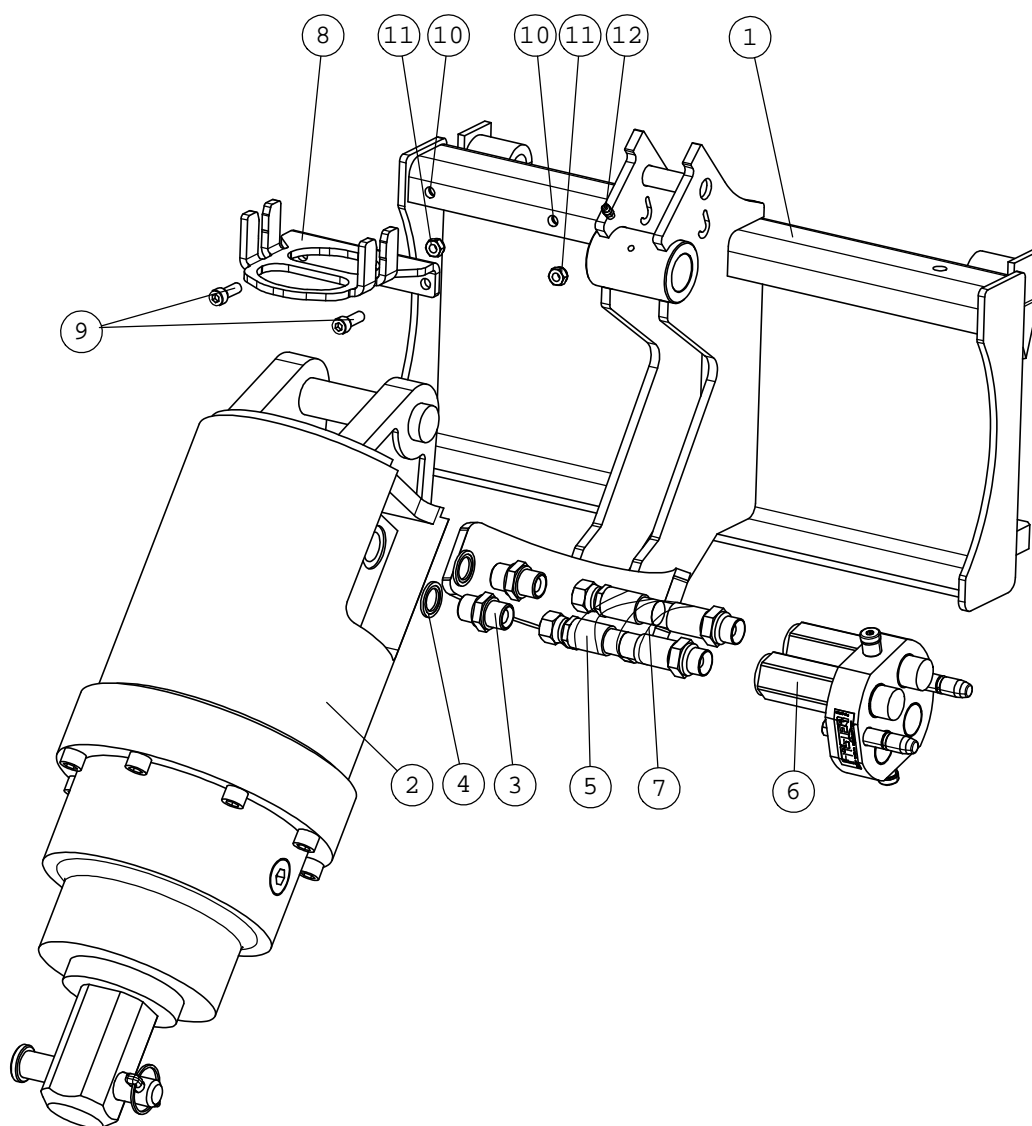
A33551 MAAPORAN PYÖR. YKSIKKÖ AUGER TORQUE D58

NRO REF POS TEIL	OSAN NRO PART NO BESTÄLL.NR BEST.NR	KPL QTY ST ST	NIMITYS	DESCRIPTION	BENÄMNING	BEZEICHNUNG
1	a36478	1	ADAPTERI	MOUNTING BRACKET, AU	FASTE, JORDBORR AUG	AUFNAHME, ERDBOHRER
2	66141	1	MAAPORAN PYÖRITYSYKS	AUGER DRIVE UNIT XHD	JORDBORR XHD58 UTAN	ERDBOHRGERÄT XHD58 O
3	73414	2	KAKSOISNIPPA R1/2"UK	UNION ADAPTER R1/2"U	DUBBELNIPPEL R1/2"U	GERADER STUTZE R1/2
4	73047	2	USIT-TIIVISTE R1/2"	USIT SEAL RING R1/2"	USIT-PACKNING 1/2" F	USIT-DICHTUNGSSCHEIB
5	a415596	2	HYDR.LETKU L=1500	HYDR. HOSE L=1500	HYDRAULSLANG L=1500	HYDR. SCHLAUCH L=15
6	65251	1	PIKALIITINRYHMÄ	MULTI CONNECTOR, 2 C	FLERKOPPLING, 2 KOPP	MULTI-KUPPLUNG, 2 KU
7	a412416	1	SUOJASPIRAALI SP-032	HOSE PROTECTOR SPIRA	SLANGSKYDD, SPIRAL,	SCHLAUCHSCHUTZ SPIRA
8	a418927	1	PIKALIITINRYHMÄN	PARKING FOR MULTI CO	HÅLLARE TILL FLERKOP	HALTERUNG FÜR MULTIK
9	71884	2	KUUSIÖKOLORUUVI	HEXAGONAL SCREW M	SEXKANTHÅLSKRUV M	INNENSECHSKANT - SCH
10	73122	2	ALUSLEVY M 8	WASHER M8 A8	BRICKA M8 A8,	UNTERLEGSCHIBE M8
11	72320	2	KUUSIOMUTTERI ZN	NUT M8 NYLOC DIN 98	SEXKANTMUTTER M8 NY	SECHSKANTMUTTER M 8
12	72799	1	RASVANIPPA	GREASE NIPPLE M6	SMÖRJNIPPEL M6	SCHMIERNIPPEL M6 GER



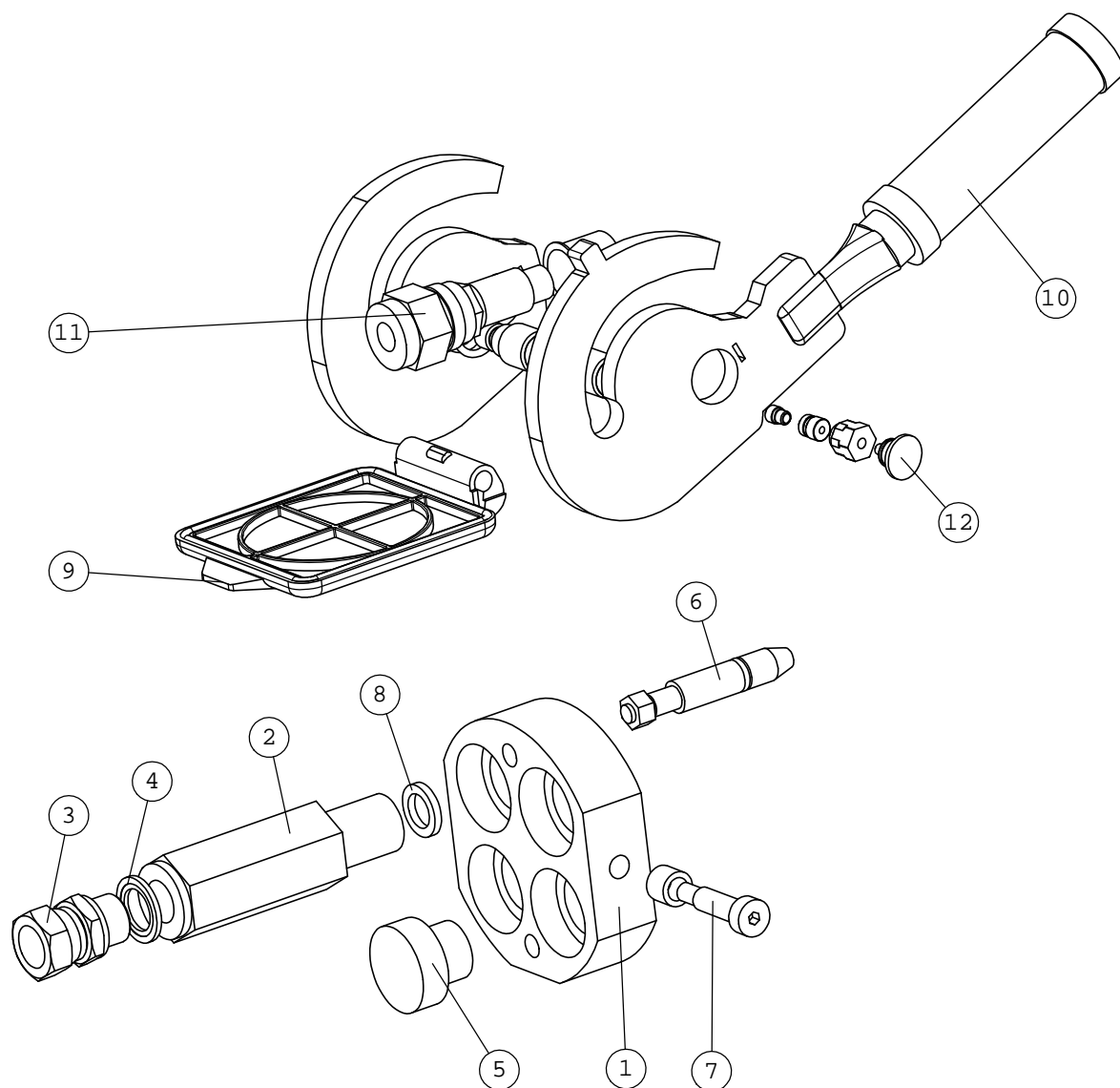
A34032 MAAPORAN PYÖR. YKS. AUGER TORQUE HD72

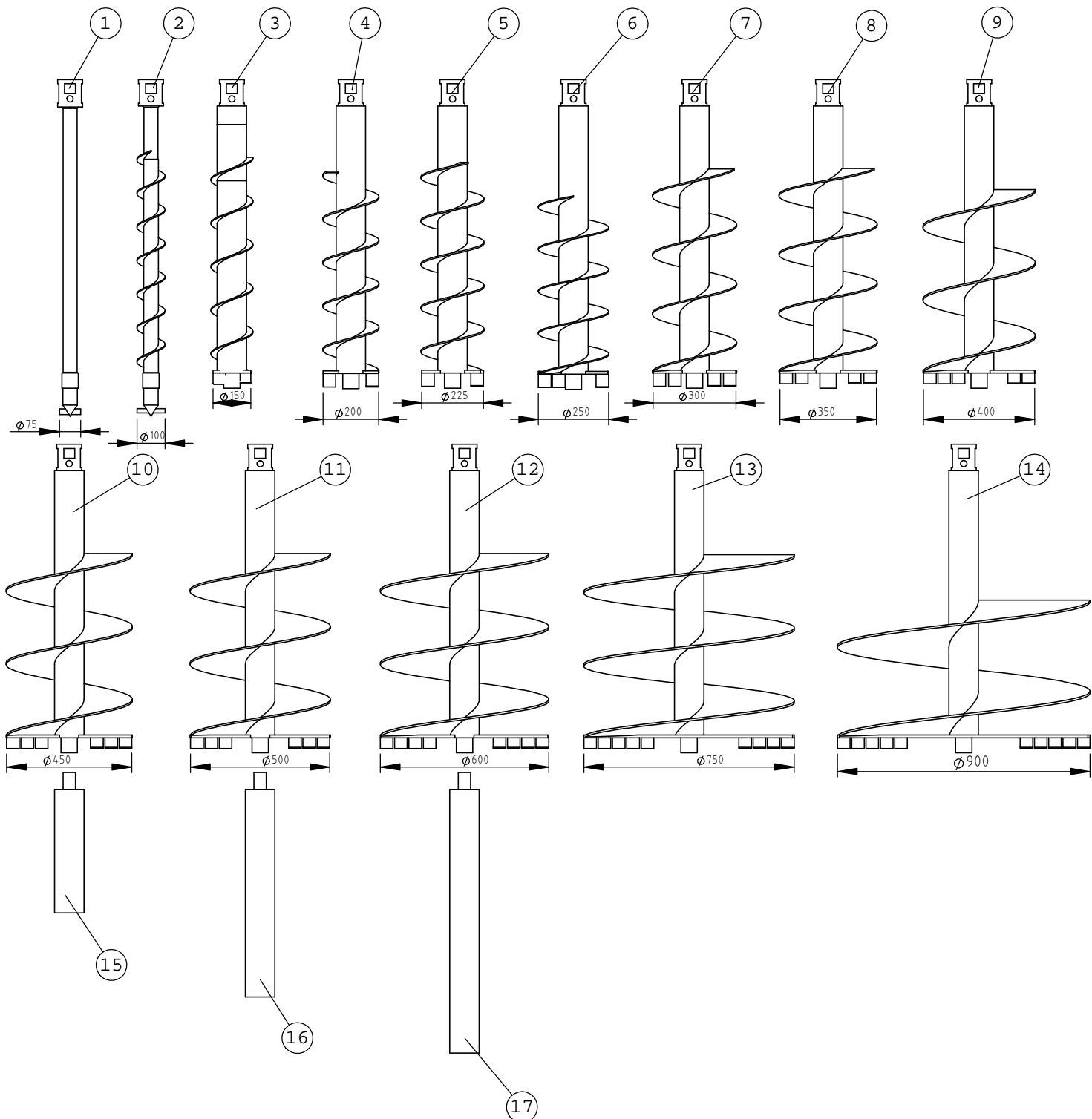
NRO REF POS TEIL	OSAN NRO PART NO BESTÄLL.NR BEST.NR	KPL QTY ST ST	NIMITYS	DESCRIPTION	BENÄMNING	BEZEICHNUNG
1	a36478	1	ADAPTERI	MOUNTING BRACKET, AU	FASTE, JORDBORR AUG	AUFNAHME, ERDBOHRER
2	66142	1	MAAPORAN PYÖRITYSYKS	AUGER DRIVE UNIT XHD	JORDBORR XHD72 UTAN	ERDBOHRGERAT XHD72 O
3	73414	2	KAKSOISNIPPA R1/2"UK	UNION ADAPTER R1/2"U	DUBBELNIPPEL R1/2"U	GERADER STUTZE R1/2
4	73047	2	USIT-TIIVISTE R1/2"	USIT SEAL RING R1/2"	USIT-PACKNING 1/2" F	USIT-DICHTUNGSSCHEIB
5	a415596	2	HYDR.LETKU L=1500	HYDR. HOSE L=1500	HYDRAULSLANG L=1500	HYDR. SCHLAUCH L=15
6	65251	1	PIKALIITINRYHMÄ	MULTI CONNECTOR, 2 C	FLERKOPPLING, 2 KOPP	MULTI-KUPPLUNG, 2 KU
7	a412416	1	SUOJASPIRAALI SP-032	HOSE PROTECTOR SPIRA	SLANGSKYDD, SPIRAL,	SCHLAUCHSCHUTZ SPIRA
8	a418927	1	PIKALIITINRYHMÄN	PARKING FOR MULTI CO	HÄLLARE TILL FLERKOP	HALTERUNG FÜR MULTIK
9	71884	2	KUUSIÖKOLORUUVI	HEXAGONAL SCREW M	SEXKANTHÅLSKRUV M	INNENSECHSKANT - SCH
10	73122	2	ALUSLEVY M 8	WASHER M8 A8	BRICKA M8 A8,	UNTERLEGSCHIEBE M8
11	72320	2	KUUSIÖMUTTERI ZN	NUT M8 NYLOC DIN 98	SEXKANTMUTTER M8 NY	SECHSKANTMUTTER M 8
12	72799	1	RASVANIPPA	GREASE NIPPLE M6	SMÖRJNIPPEL M6	SCHMIERNIPPEL M6 GER



A417531**PIKALIITINRYHMÄ****VARAOSAKOKOONPANO**

NRO REF POS TEIL	OSAN NRO PART NO BESTÄLL.NR BEST.NR	KPL QTY ST ST	NIMITYS	DESCRIPTION	BENÄMNING	BEZEICHNUNG
1	65628	1	PIKALIITINRUNKO KIT	MULTIFASTER MOBILE B	MULTIFASTER MOBILE B	MULTIFASTER MOBILE B
2	65627	1	PIKALIITIN UROS	CHECK VALVE CARTRIDG	KONTRASTVENTILPATRON	RÜCKSCHLAGVENTIL-PAT
3	65600	1	YHDYSNIPPA	CONNECTOR NIPPLE 8	FÖRBINDINGSNIPPEL	VERBINDUNGSNIPPEL
4	73047	1	USIT-TIIVISTE R1/2"	USIT SEAL RING R/12"	USIT-PACKNING 1/2" F	USIT-DICHTUNGSSCHEIB
5	65626	1	PIKALIITINTULPPA	PLUG, MULTI CONNECTO	PROPP, FLERSNABBKOPP	PROPFEN, KIT, MULTIK
6	65878	1	PIKALIITIN OHJAINPÄÄ	GUIDE PIN MULTIFASTE	STYRTAPP MULTIFASTER	STEUERBOLZEN MULTIFA
7	65879	1	PIKALIITIN LUKITUSTA	LOCKING PIN MULTIFAS	LÄSTAPP MULTIFASTER	VERRIEGELUNGSBOLZEN
8	65880	1	PIKALIITIN TIIVISTE	SEAL RING, MULTI CON	PACKNING, FLERSNABBK	DICHTUNG, MULTI-KUPP
9	65882	1	PIKALIITIN SUOJALEVY	CAP PLATE, KIT, MULT	LOCK, KIT, FLERSNABB	SCHUTZDECKEL, KIT, M
10	65884	1	PIKALIITIN LUKITUSVI	HANDLE, KIT, MULTI C	HANDTAG, KIT, FLERSN	GRIFF, KIT, MULTI-KU
11	65881	1	PIKALIITINRUNKO KIT	QUICK COUPLER, ON MU	SNABBKOPPLING, PÅ FL	SCHNELLKUPPLUNG, AUF
12	65883	1	PIKALIITIN LUKITUSPA	SAFETY BUTTON, KIT,	SAKERHETSKNAPP, KIT,	DRUCKKNOPF, KIT, MUL



A21684 MAAPORIEN PORAOSAT +MAAPORIEN JATKOKPL

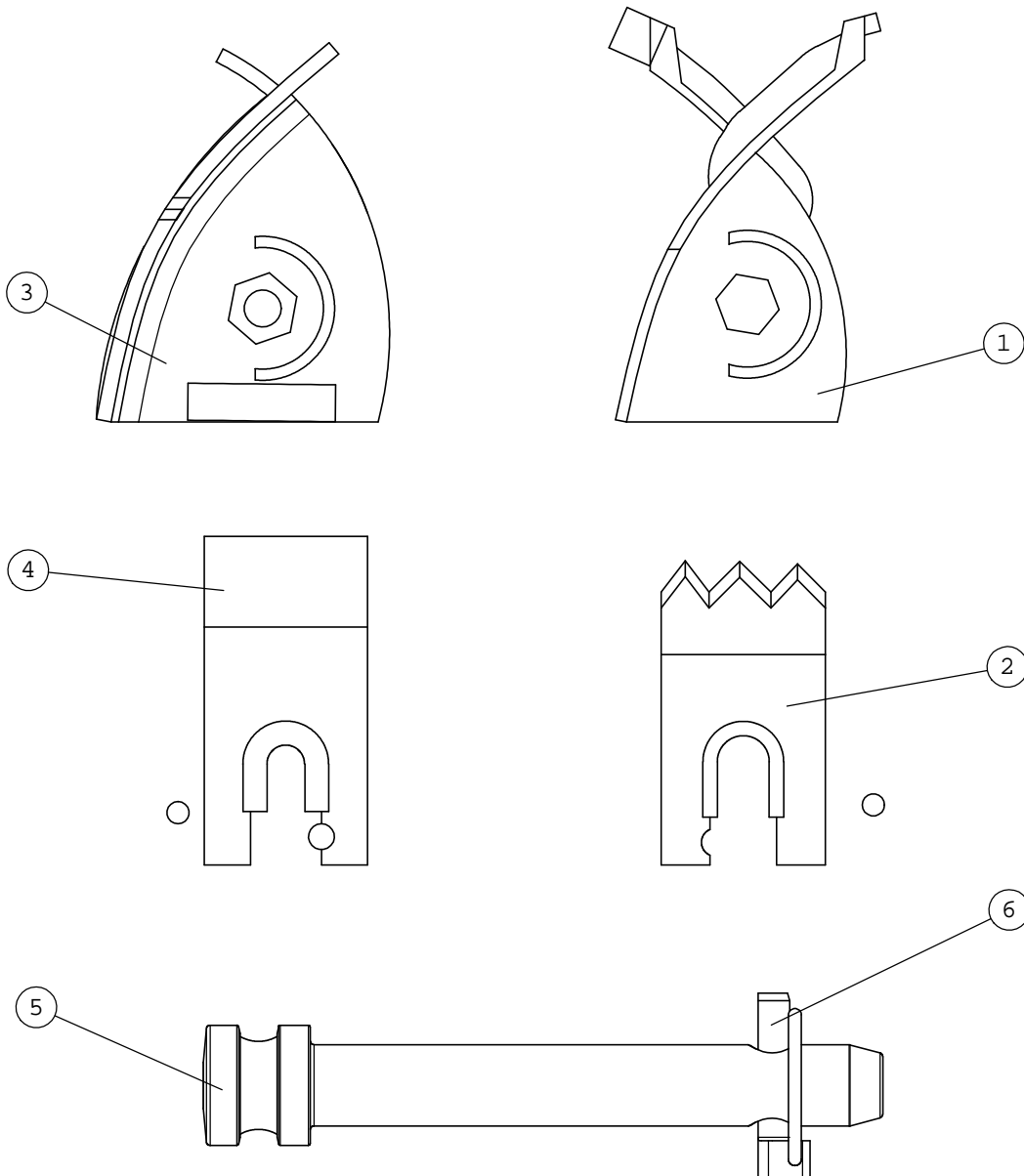
A21684 MAAPORIEN PORAOSAT +MAAPORIEN JATKOKPL

NRO REF POS TEIL	OSAN NRO PART NO BESTÄLL.NR BEST.NR	KPL QTY ST ST	NIMITYS	DESCRIPTION	BENÄMNING	BEZEICHNUNG
1	A34225	1	PORAOSA AUGER TORQUE	AUGER DRILL 75MM HD	BORRDEL 75MM HD AUGER	BOHRER 75MM HD AUGER
2	A33601	1	PORAOSA AUGER TORQUE	AUGER DRILL 100 MM T	BORRDEL 100 MM WOLFR	BOHRER 100 MM WOLFRA
3	A33608	1	PORAOSA AUGER TORQUE	AUGER DRILL 150 MM T	BORRDEL 150 MM WOLFR	BOHRER 150 MM WOLFRA
4	A33609	1	PORAOSA AUGER TORQUE	AUGER DRILL 200 MM T	BORRDEL 200 MM WOLFR	BOHRER 200 MM WOLFRA
5	A33610	1	PORAOSA AUGER TORQUE	AUGER DRILL 225 MM,	BORRDEL 225 MM, WOLF	BOHRER 225 MM, WOLFR
6	A33611	1	PORAOSA AUGER TORQUE	AUGER DRILL 250 MM,	BORRDEL 250 MM, WOLF	BOHRER 250 MM, WOLFR
7	A33612	1	PORAOSA AUGER TORQUE	AUGER DRILL 300 MM,	BORRDEL 300 MM, WOLF	BOHRER 300 MM, WOLFR
8	A33613	1	PORAOSA AUGER TORQUE	AUGER DRILL 350 MM T	BORRDEL 350 MM, WOLF	BOHRER 350 MM WOLFRA
9	A33614	1	PORAOSA AUGER TORQUE	AUGER DRILL 400 MM,	BORRDEL 400 MM, WOLF	BOHRER 400 MM, WOLFR
10	A33615	1	PORAOSA AUGER TORQUE	AUGER DRILL 450 MM,	BORRDEL 450 MM, WOLF	BOHRER 450 MM, WOLFR
11	A33616	1	PORAOSA AUGER TORQUE	AUGER DRILL 500 MM,	BORRDEL 500 MM, WOLF	BOHRER 500 MM, WOLFR
12	A33617	1	PORAOSA AUGER TORQUE	AUGER DRILL 600 MM,	BORRDEL 600 MM, WOLF	BOHRER 600 MM, WOLFR
13	A33618	1	PORAOSA AUGER TORQUE	AUGER DRILL 750 MM,	BORRDEL 750 MM, WOLF	BOHRER 750 MM, WOLFR
14	A33619	1	PORAOSA AUGER TORQUE	AUGER DRILL 900 MM,	BORRDEL 900 MM, WOLF	BOHRER 900 MM, WOLFR
15	A33546	1	MAAPORAN JATKO AUGER	EXTENSION 500 MM AUG	EXTENSION 500 MM JOR	VERLÄNGERUNG 500 MM
16	A32532	1	MAAPORAN JATKO AUGER	EXTENSION 800 MM AUG	EXTENSION 800 MM JOR	VERLÄNGERUNG 800 MM
17	A33554	1	MAAPORAN JATKO AUGER	AUGER EXTENSION SHAF	FÖRLÄNGNING 1000 MM	VERLÄNGERUNG 1000 MM

NRO REF POS TEIL	OSAN NRO PART NO BESTÄLL.NR BEST.NR	KPL QTY ST ST	NIMITYS	Number of teet of Drill Assembly
1	A34225	1	PORAOSA AUGER TORQUE	0
2	A33601	1	PORAOSA AUGER TORQUE	0
3	A33608	1	PORAOSA AUGER TORQUE	2
4	A33609	1	PORAOSA AUGER TORQUE	2
5	A33610	1	PORAOSA AUGER TORQUE	2
6	A33611	1	PORAOSA AUGER TORQUE	3
7	A33612	1	PORAOSA AUGER TORQUE	4
8	A33613	1	PORAOSA AUGER TORQUE	4
9	A33614	1	PORAOSA AUGER TORQUE	5
10	A33615	1	PORAOSA AUGER TORQUE	6
11	A33616	1	PORAOSA AUGER TORQUE	6
12	A33617	1	PORAOSA AUGER TORQUE	8
13	A33618	1	PORAOSA AUGER TORQUE	9
14	A33619	1	PORAOSA AUGER TORQUE	10
15	A33546	1	MAAPORAN JATKO AUGER	--
16	A32532	1	MAAPORAN JATKO AUGER	--
17	A33554	1	MAAPORAN JATKO AUGER	--

A36757 EARTH WEAR PARTS+ PIN+ CLIP

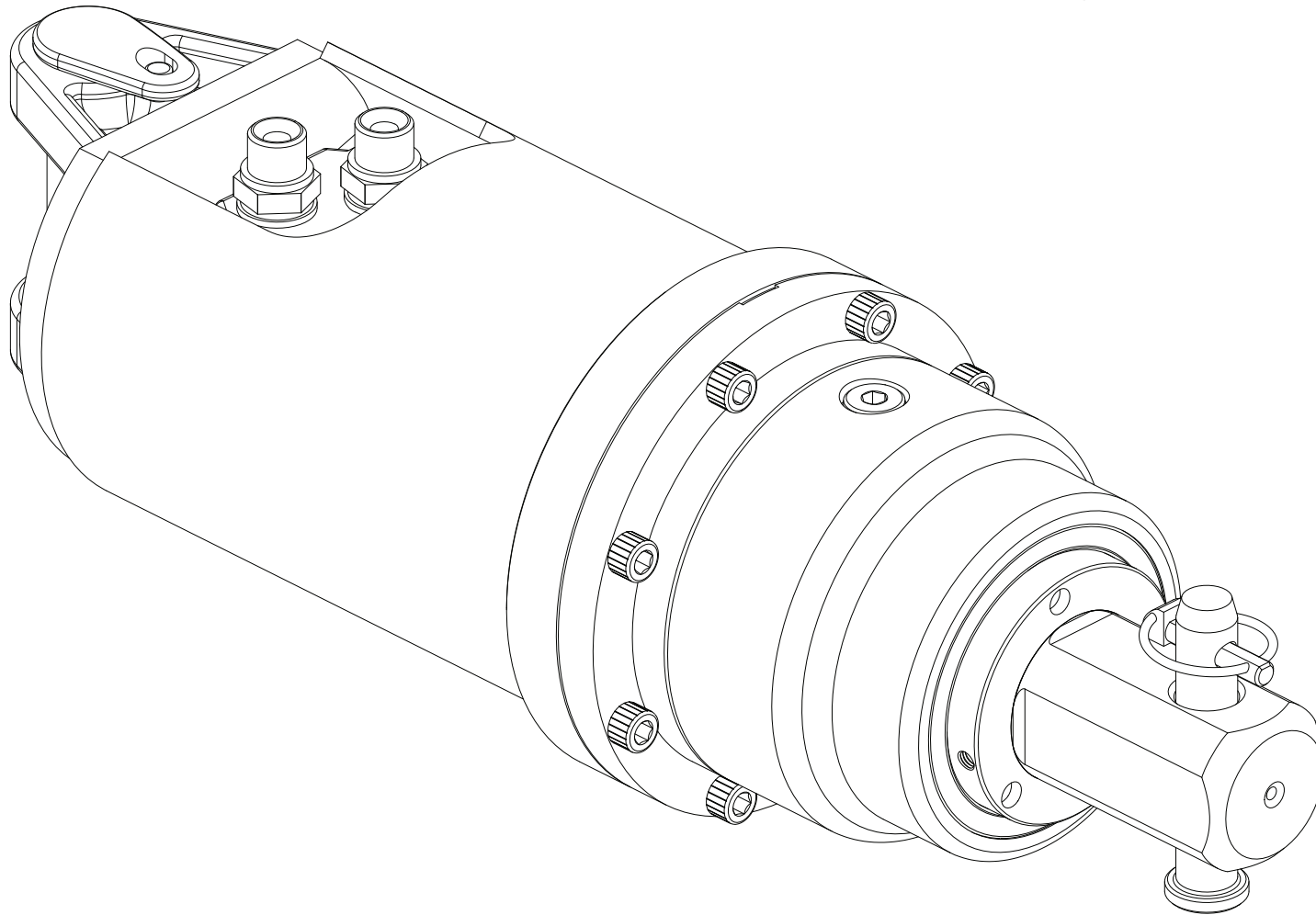
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1	A32561	1	KÄRKIKIERUKKA DIGGA	PILOT, TUNGSTEN, AUG	BORRSPETS WOLFRAM, J	BOHRERKOPF, WOLFRAM,
2	A32560	1	HAMMAS DIGGA TS-3 MF	TOOTH, TUNGSTEN, AUG	TAND, WOLFRAM, JORDB	ZAHN, WOLFRAM, ERDBO
3	A32535	1	KÄRKIKIERUKKA DIGGA	PILOT PM-1 EARTH FOR	BORRSPETS DIGGA PM-1	BOHRSPITZE PM-1 PLAI
4	A32536	1	HAMMAS DIGGA TS-1 PL	TOOTH DIGGA TS-1 PLA	TAND DIGGA TS-1 PLAI	ZAHN DIGGA TS-1 PLAI
5	66050	1	VETOVAREN TAPPI	LOWER-LINK PIN CAT	BULT CAT1 F22-114	UNTERLENKERBOLZEN CA
6	71727	1	RENGASSOKKA	LINCH PIN 9,5 MM	RINGSPLINT 9,5 MM	KLAPPSPLINT 9,5 MM



AVANT

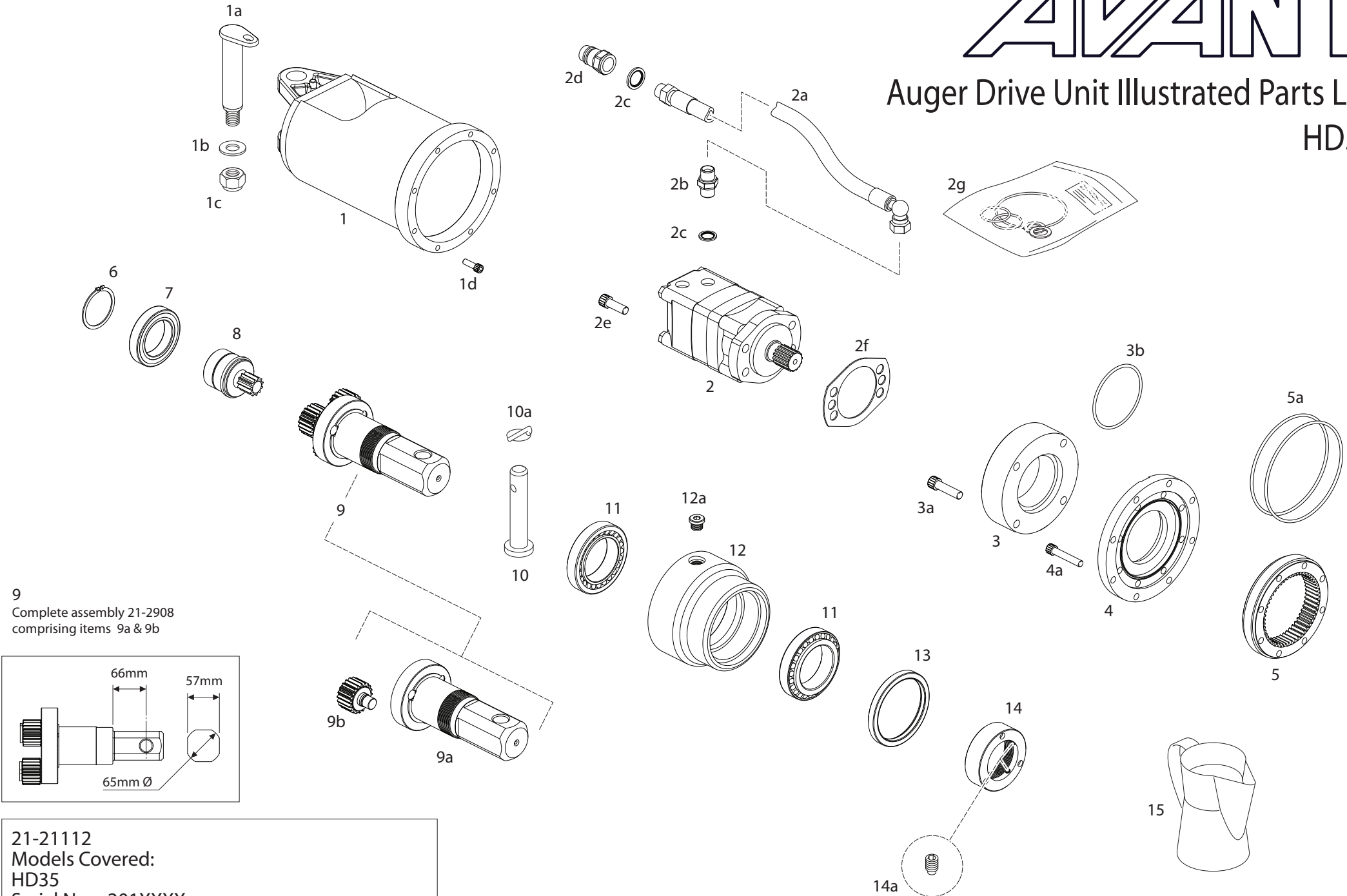
Auger Drive Unit Illustrated Parts List

HD35

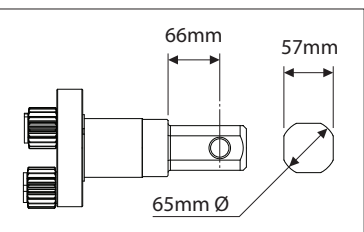


21-21112
Models Covered:
HD35
Serial Nos: 201XXXX
September 2008 Issue 1

Auger Drive Unit Illustrated Parts List HD35



9
Complete assembly 21-2908
comprising items 9a & 9b



21-21112
Models Covered:
HD35
Serial Nos: 201XXXX
September 2008 Issue 1



21-21112

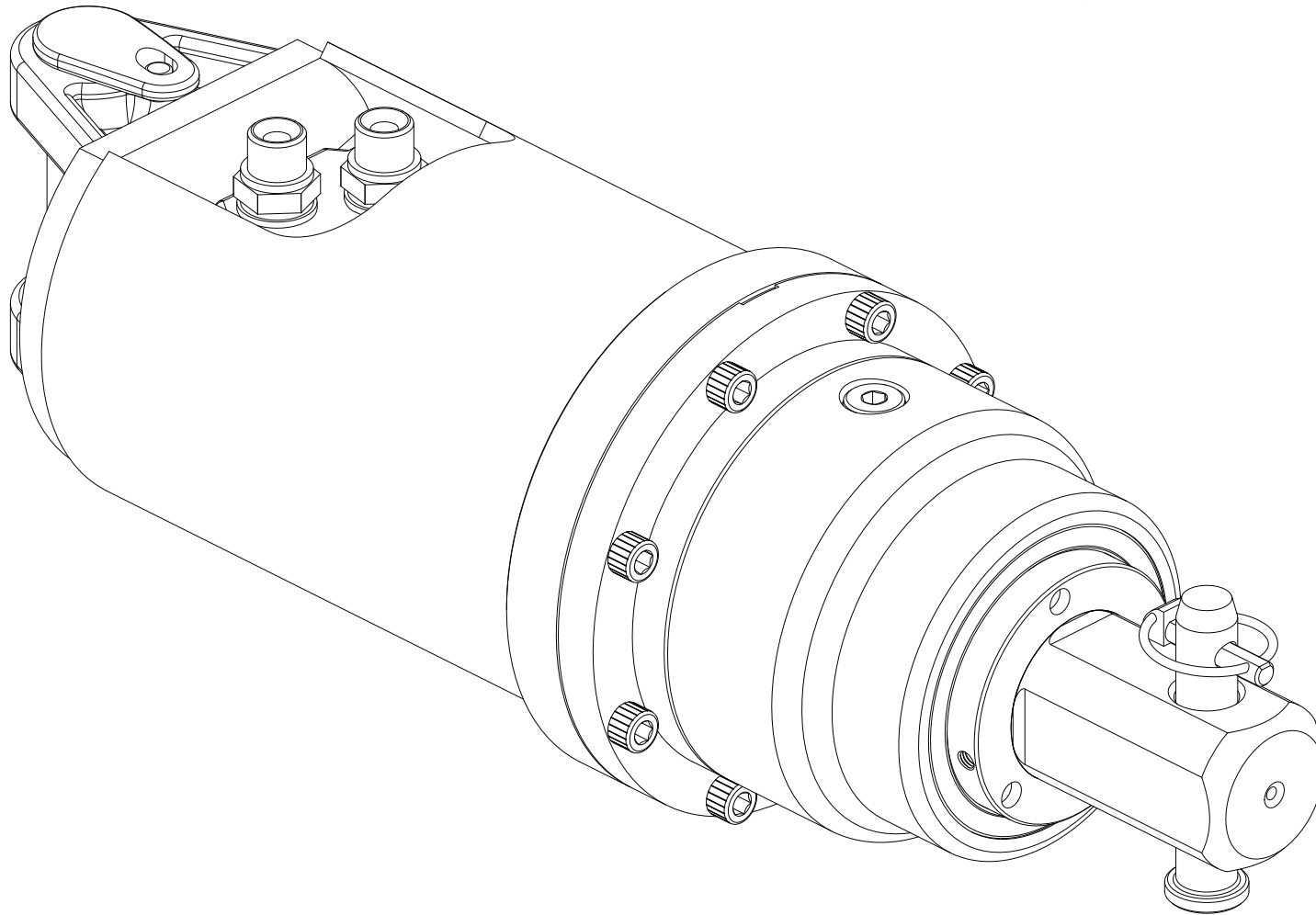
HD35 Auger Drive Unit Illustrated Parts List

ITEM	PART No	QTY	DESCRIPTION	NOTES	ITEM	PART No	QTY	DESCRIPTION	NOTES
1	23-2905	1	Hood Assembly		19	99-8203	1	Loctite -7471 Activator	
1a	23-2904	1	Hood Pin		20	99-8205	1	Loctite -243 Threadlocker	
1b	99-9157-Y	1	Washer M20		21	99-8212	1	Loctite -515 Flange Sealant	
1c	99-9187-Y	1	Nut Nyloc M20		22	99-8206	1	Loctite -270 Threadlocker	
1d	99-9134-035-Y	8	Socket Cap Screw M10 x 35	(20)	23	99-8214	1	Loctite -641 Bearing Retainer	
2	25-2204	1	Motor						
2a	99-7515	2	Hose	(Includes 2b - 2c)					
2b	99-7013	2	Adaptor						
2c	99-7003	4	Seal						
2d	99-7061M	2	Coupling						
2e	99-9135-030	4	Socket Cap Screw M12 x 30	(20)					
2f	99-1051	1	Gasket						
2g	25-2212	1	Seal Kit						
3	21-2008	1	Housing -Top Motor						
3a	99-9135-045	4	Socket Cap Screw M12 x 45	(20)					
3b	99-1530	1	O Ring (104.5mm ID)						
4	21-2002	1	Housing -Input						
4a	99-9134-050	8	Socket Cap Screw M10 x 50	(20)					
5	21-2004	1	Ring Gear						
5a	99-1531	2	O Ring (125mm ID)						
6	99-1601	1	Circlip						
7	99-1202	1	Bearing	(19) & (23)					
8	21-2009	1	Shaft Adaptor						
9	21-2908	1	Shaft Assembly -----	(Includes 9a & 9b)					
9a	21-2027-T	1	Shaft						
9b	21-2915	3	Gear Assembly	(22)					
10	30-0004	1	Pin						
10a	99-99020	1	Clip						
11	99-1103	2	Bearing -Taper	(19) & (23)					
12	21-2026	1	Housing -Output						
12a	21-2050	2	Plug 3/8"						
13	99-1504	1	Seal -Oil	(19) & (21)					
14	21-3006	1	Locking Nut	(19) & (21)					
14a	99-9213-012	2	Socket Set Screw M8 x 12	(20)					
15	99-8101	1	Gear Oil EP320 1 Litre	Capacity 0.4L					
16	99-5098	1	Label -Avant						
17	99-5020	1	Label -Caution						
18	99-51XX	1	Manual (State Language)						



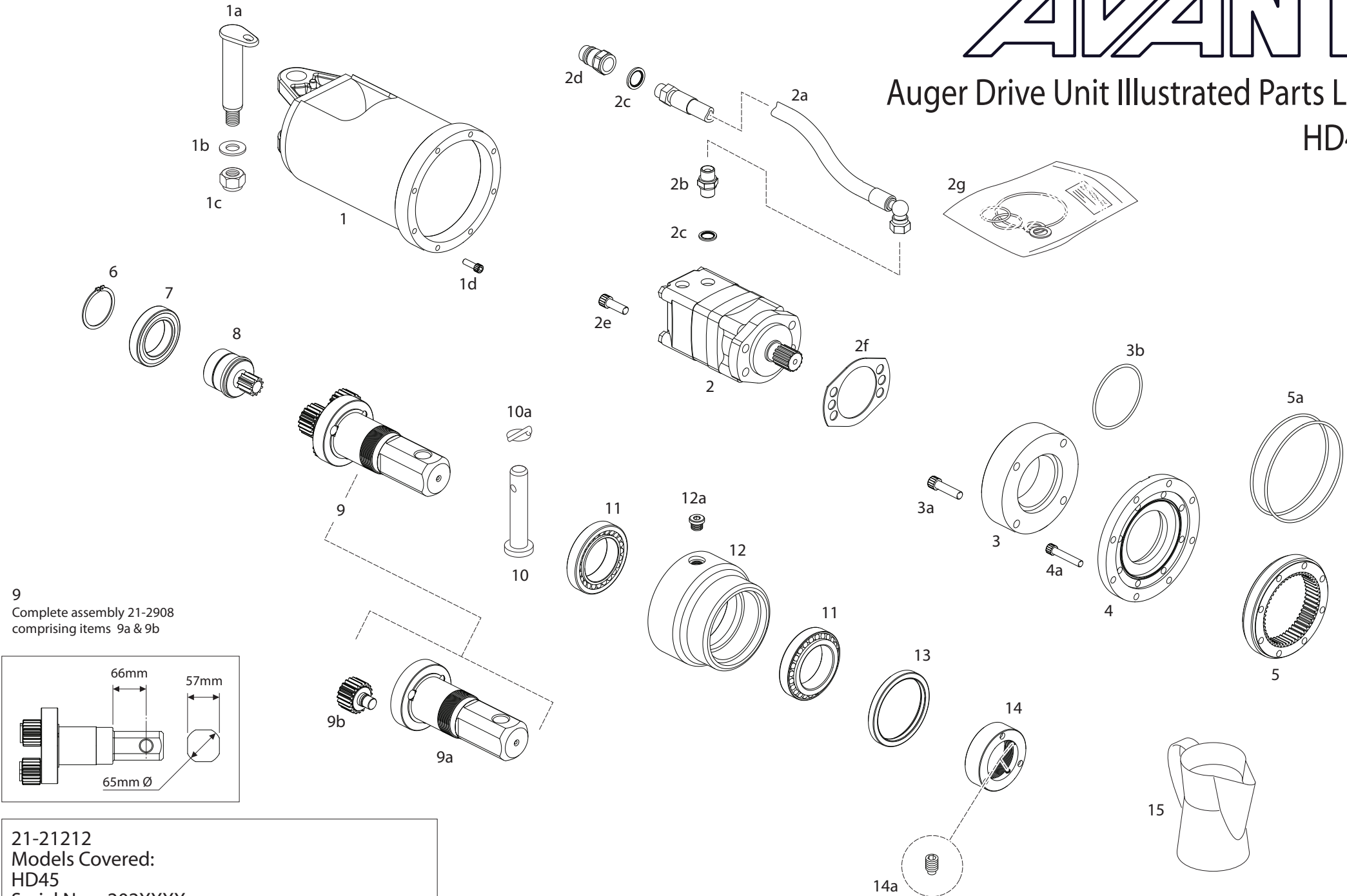
Auger Drive Unit Illustrated Parts List

HD45

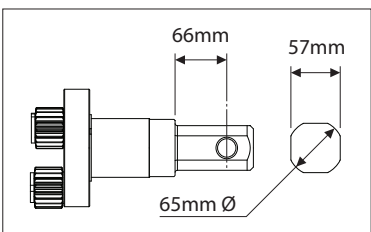


21-21212
Models Covered:
HD45
Serial Nos: 202XXXX
September 2008 Issue 1

Auger Drive Unit Illustrated Parts List HD45



9
Complete assembly 21-2908
comprising items 9a & 9b



21-21212
Models Covered:
HD45
Serial Nos: 202XXXX
September 2008 Issue 1



21-21212

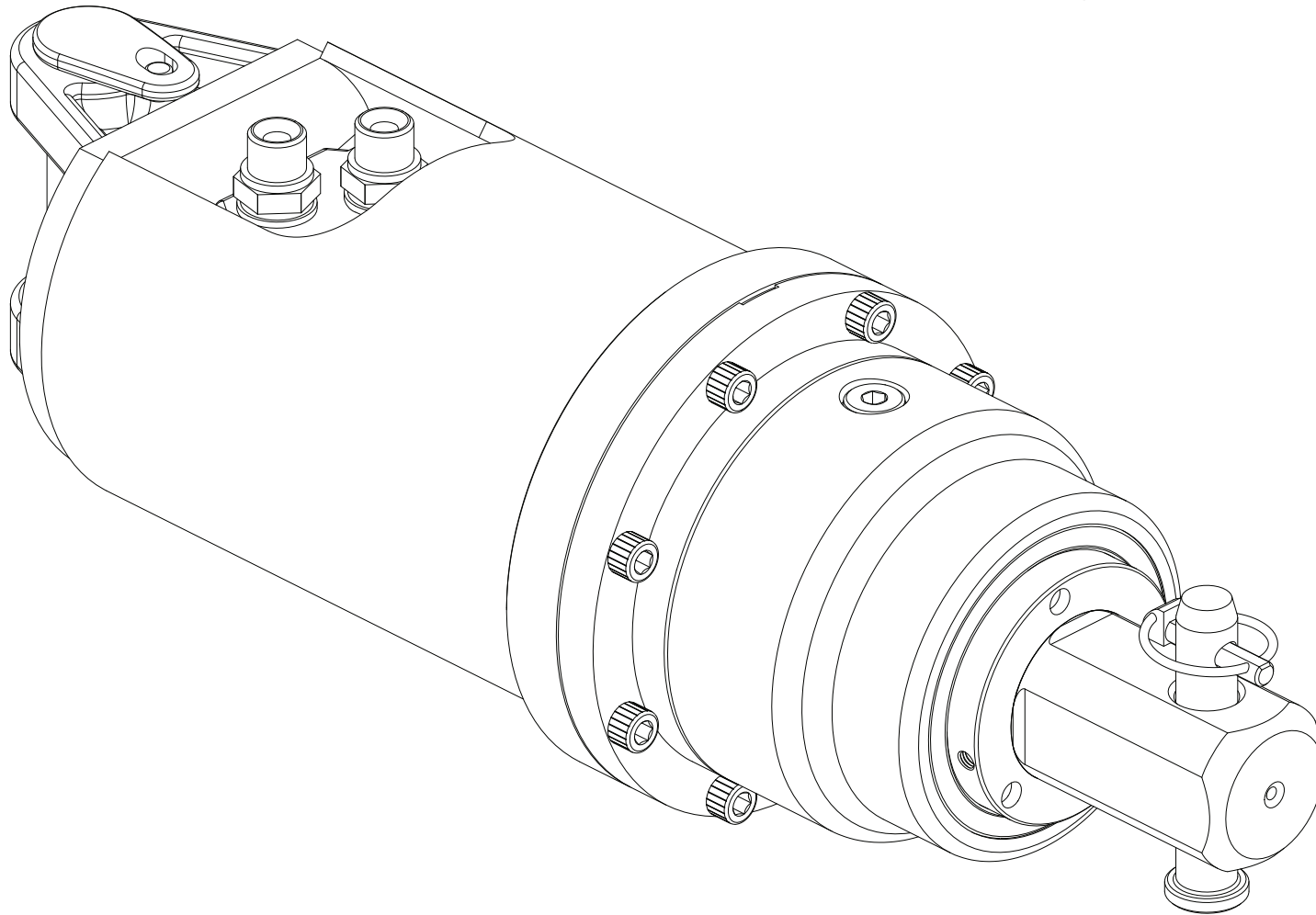
HD45 Auger Drive Unit Illustrated Parts List

ITEM	PART No	QTY	DESCRIPTION	NOTES	ITEM	PART No	QTY	DESCRIPTION	NOTES
1	23-2905	1	Hood Assembly		19	99-8203	1	Loctite -7471 Activator	
1a	23-2904	1	Hood Pin		20	99-8205	1	Loctite -243 Threadlocker	
1b	99-9157-Y	1	Washer M20		21	99-8212	1	Loctite -515 Flange Sealant	
1c	99-9187-Y	1	Nut Nyloc M20		22	99-8206	1	Loctite -270 Threadlocker	
1d	99-9134-035-Y	8	Socket Cap Screw M10 x 35	(20)	23	99-8214	1	Loctite -641 Bearing Retainer	
2	25-2205	1	Motor						
2a	99-7515	2	Hose	(Includes 2b - 2c)					
2b	99-7013	2	Adaptor						
2c	99-7003	4	Seal						
2d	99-7061M	2	Coupling						
2e	99-9135-030	4	Socket Cap Screw M12 x 30	(20)					
2f	99-1051	1	Gasket						
2g	25-2212	1	Seal Kit						
3	21-2008	1	Housing -Top Motor						
3a	99-9135-045	4	Socket Cap Screw M12 x 45	(20)					
3b	99-1530	1	O Ring (104.5mm ID)						
4	21-2002	1	Housing -Input						
4a	99-9134-050	8	Socket Cap Screw M10 x 50	(20)					
5	21-2004	1	Ring Gear						
5a	99-1531	2	O Ring (125mm ID)						
6	99-1601	1	Circlip						
7	99-1202	1	Bearing	(19) & (23)					
8	21-2009	1	Shaft Adaptor						
9	21-2908	1	Shaft Assembly -----	(Includes 9a & 9b)					
9a	21-2027-T	1	Shaft						
9b	21-2915	3	Gear Assembly	(22)					
10	30-0004	1	Pin						
10a	99-99020	1	Clip						
11	99-1103	2	Bearing -Taper	(19) & (23)					
12	21-2026	1	Housing -Output						
12a	21-2050	2	Plug 3/8"						
13	99-1504	1	Seal -Oil	(19) & (21)					
14	21-3006	1	Locking Nut	(19) & (21)					
14a	99-9213-012	2	Socket Set Screw M8 x 12	(20)					
15	99-8101	1	Gear Oil EP320 1 Litre	Capacity 0.4L					
16	99-5098	1	Label -Avant						
17	99-5020	1	Label -Caution						
18	99-51XX	1	Manual (State Language)						

AVANT

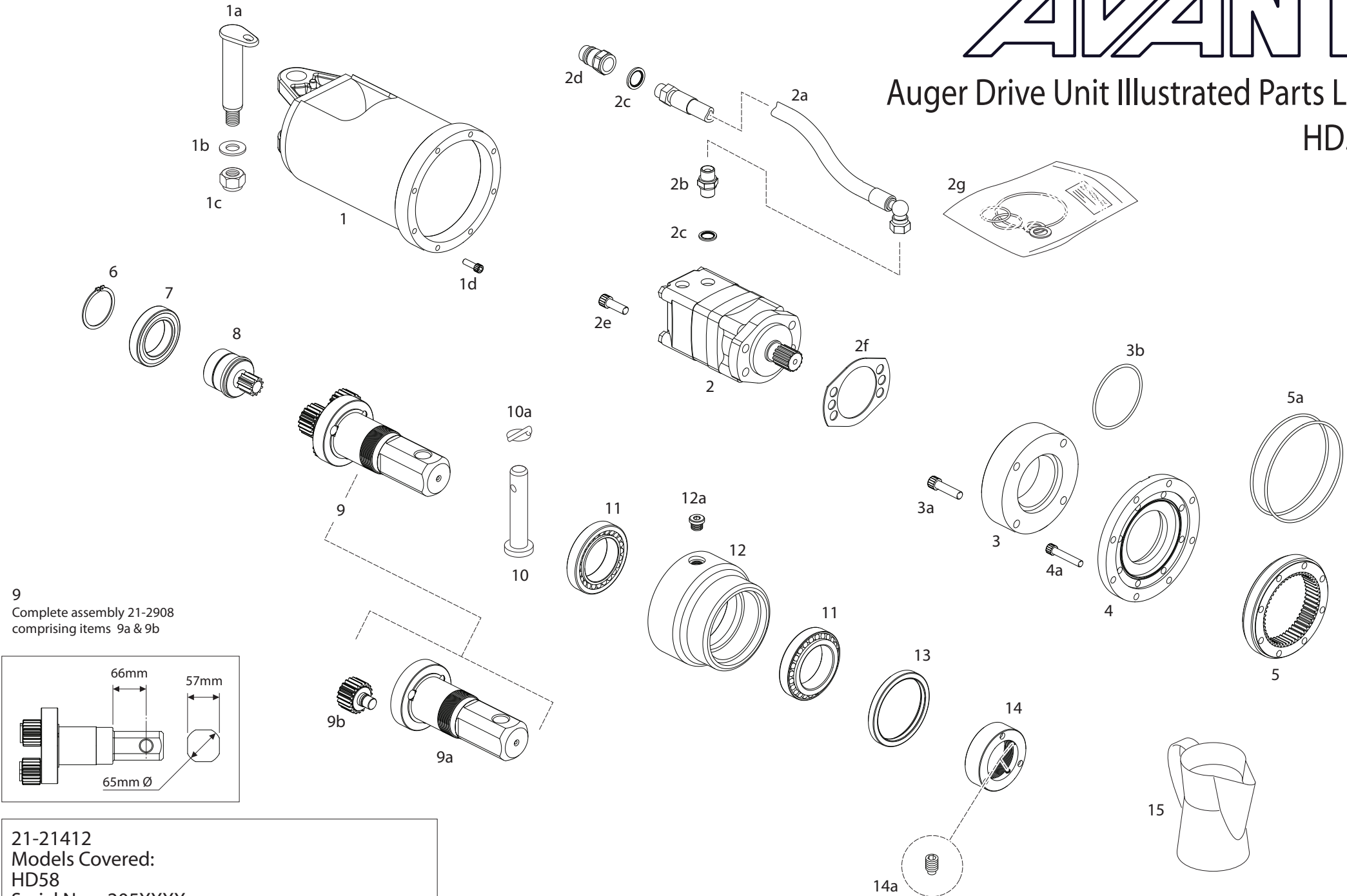
Auger Drive Unit Illustrated Parts List

HD58



21-21412
Models Covered:
HD58
Serial Nos: 205XXXX
September 2008 Issue 1

Auger Drive Unit Illustrated Parts List HD58



21-21412
Models Covered:
HD58
Serial Nos: 205XXXX
September 2008 Issue 1



21-21412

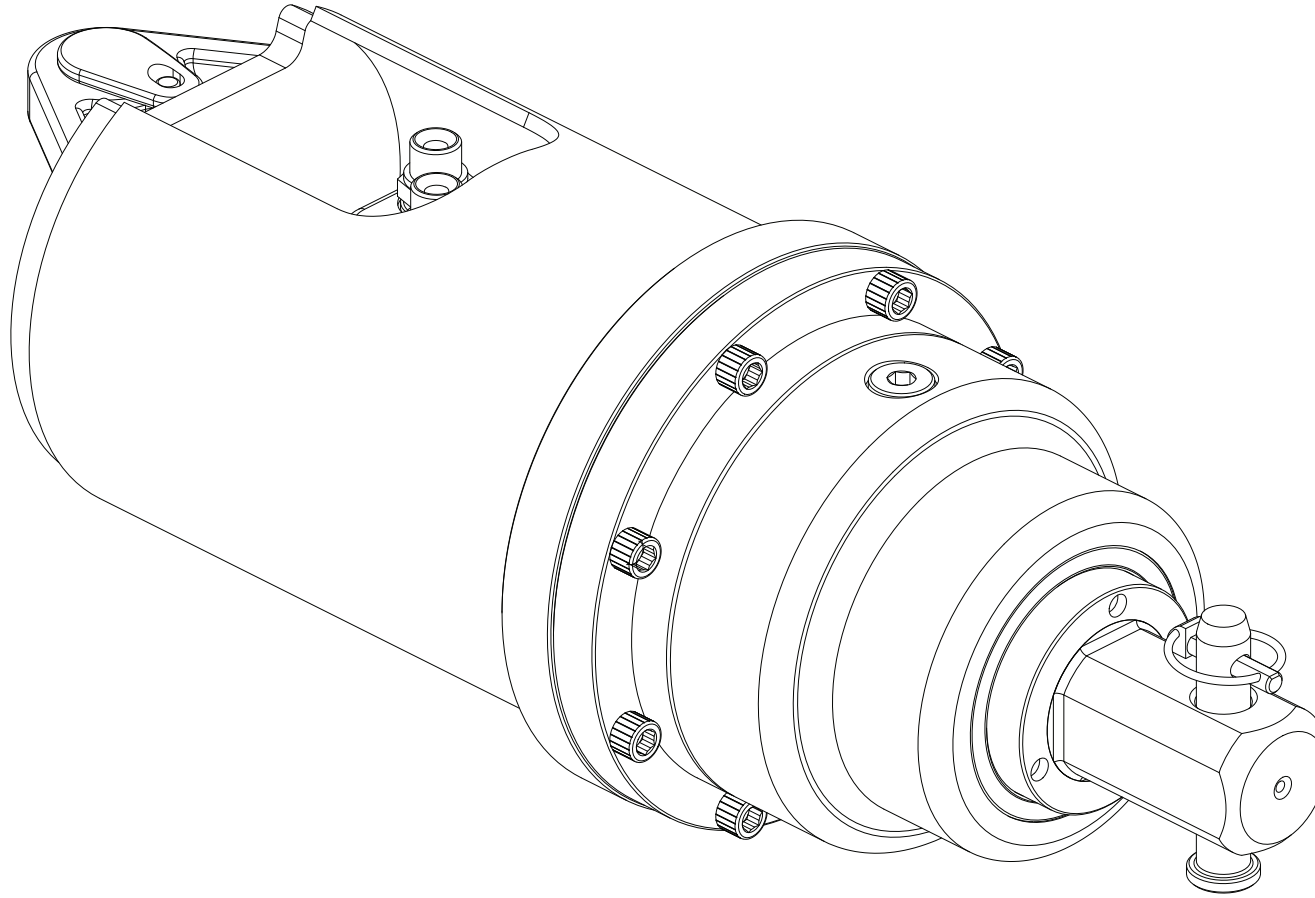
HD58 Auger Drive Unit Illustrated Parts List

ITEM	PART No	QTY	DESCRIPTION	NOTES	ITEM	PART No	QTY	DESCRIPTION	NOTES
1	23-2905	1	Hood Assembly		19	99-8203	1	Loctite -7471 Activator	
1a	23-2904	1	Hood Pin		20	99-8205	1	Loctite -243 Threadlocker	
1b	99-9157-Y	1	Washer M20		21	99-8212	1	Loctite -515 Flange Sealant	
1c	99-9187-Y	1	Nut Nyloc M20		22	99-8206	1	Loctite -270 Threadlocker	
1d	99-9134-035-Y	8	Socket Cap Screw M10 x 35	(20)	23	99-8214	1	Loctite -641 Bearing Retainer	
2	25-2206	1	Motor						
2a	99-7515	2	Hose	(Includes 2b - 2c)					
2b	99-7013	2	Adaptor						
2c	99-7003	4	Seal						
2d	99-7061M	2	Coupling						
2e	99-9135-030	4	Socket Cap Screw M12 x 30	(20)					
2f	99-1051	1	Gasket						
2g	25-2212	1	Seal Kit						
3	21-2008	1	Housing -Top Motor						
3a	99-9135-045	4	Socket Cap Screw M12 x 45	(20)					
3b	99-1530	1	O Ring (104.5mm ID)						
4	21-2002	1	Housing -Input						
4a	99-9134-050	8	Socket Cap Screw M10 x 50	(20)					
5	21-2004	1	Ring Gear						
5a	99-1531	2	O Ring (125mm ID)						
6	99-1601	1	Circlip						
7	99-1202	1	Bearing	(19) & (23)					
8	21-2009	1	Shaft Adaptor						
9	21-2908	1	Shaft Assembly -----	(Includes 9a & 9b)					
9a	21-2027-T	1	Shaft						
9b	21-2915	3	Gear Assembly	(22)					
10	30-0004	1	Pin						
10a	99-99020	1	Clip						
11	99-1103	2	Bearing -Taper	(19) & (23)					
12	21-2026	1	Housing -Output						
12a	21-2050	2	Plug 3/8"						
13	99-1504	1	Seal -Oil	(19) & (21)					
14	21-3006	1	Locking Nut	(19) & (21)					
14a	99-9213-012	2	Socket Set Screw M8 x 12	(20)					
15	99-8101	1	Gear Oil EP320 1 Litre	Capacity 0.4L					
16	99-5098	1	Label -Avant						
17	99-5020	1	Label -Caution						
18	99-51XX	1	Manual (State Language)						

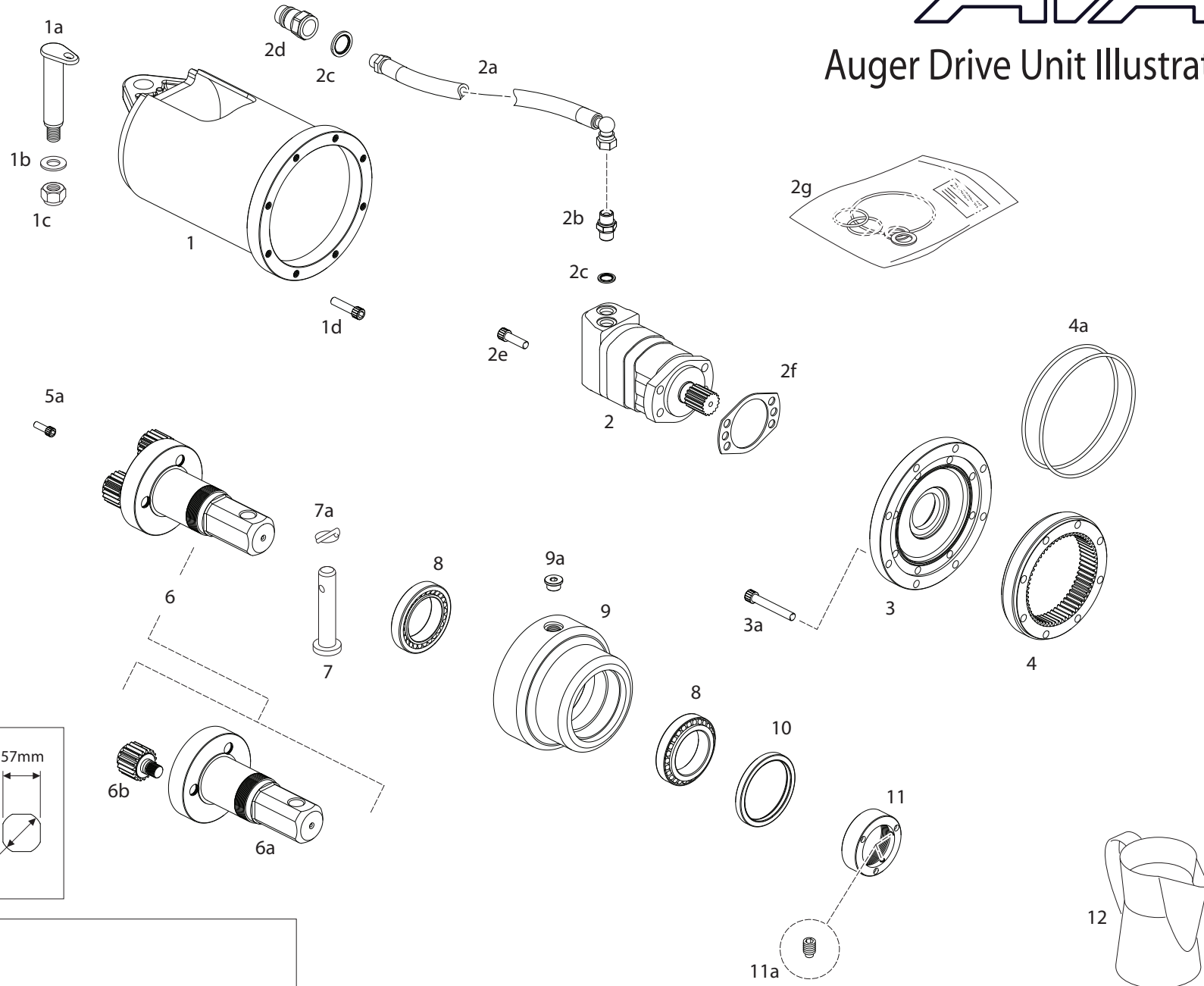
AVANT

Auger Drive Unit Illustrated Parts List

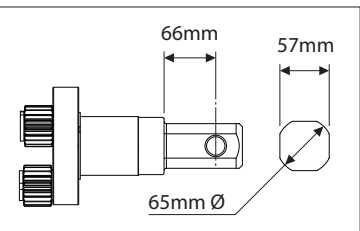
HD72



Auger Drive Unit Illustrated Parts List HD72



6
Complete assembly ??-????
comprising items 6a & 6b



21-33512S
Models Covered:
HD72
Serial Nos: 330XXXX
September 2008 Issue 1



21-33512S

HD72 Auger Drive Unit Illustrated Parts List

ITEM	PART No	QTY	DESCRIPTION	NOTES	ITEM	PART No	QTY	DESCRIPTION	NOTES
1	23-3901	1	Hood Assembly		20	99-8214	1	Loctite -641 Bearing Retainer	
1a	23-2904	1	Hood Pin						
1b	99-9157-Y	1	Washer M20						
1c	99-9187-Y	1	Nut Nyloc M20						
1d	99-9135-040-Y	8	Socket Cap Screw M12 x 40	(17)					
2	25-2309	1	Motor						
2a	99-7515	2	Hose	(Includes 2b - 2c)					
2b	99-7013	2	Adaptor						
2c	99-7003	4	Seal						
2d	99-7061M	2	Coupling						
2e	99-9135-035	4	Socket Cap Screw M12 x 35	(17)					
2f	99-1501	1	Gasket						
2g	25-2312	1	Seal Kit						
3	21-3041	1	Housing -Input						
3a	99-9135-075	8	Socket Cap Screw M12 x 75	(17)					
4	21-3004	1	Ring Gear						
4a	99-1532	2	O Ring (162mm ID)						
5	21-3049	1	Sun Gear						
5a	99-9145-025	1	Socket Cap Screw 3/8UNC x 1"	(17)					
6	21-3915	1	Shaft Assembly -----	(Includes 6a & 6b)					
6a	21-3053	1	Shaft						
6b	21-4912	3	Gear Assembly	(19)					
7	30-0004	1	Pin						
7a	99-99020	1	Clip						
8	99-1104	2	Bearing -Taper	(16) & (20)					
9	21-3018	1	Housing -Output						
9a	21-5071	2	Plug 1/2"						
10	99-1504	1	Seal -Oil	(16) & (18)					
11	21-3019	1	Locking Nut	(16) & (18)					
11a	99-9213-012	2	Socket Set Screw M8 x 12	(17)					
12	99-8101	1	Gear Oil EP320 1 Litre	Capacity 0.7L					
13	99-5098	1	Label -Avant						
14	99-5020	1	Label -Caution						
15	99-51XX	1	Manual (State Language)						
16	99-8203	1	Loctite -7471 Activator						
17	99-8205	1	Loctite -243 Threadlocker						
18	99-8212	1	Loctite -515 Flange Sealant						
19	99-8206	1	Loctite -270 Threadlocker						