Errors:

1. The cardinality of the 'IncomeOf' should be (1, 1) as the relationship is an Identifying relationship.
2. The attribute "transimmision type" of the vehicle is not shown in the diagram.
3. Since two phone numbers of customer is taken, i.e. primary phone number and cellphone number, we change the attribute CustPhone to CustPrimaryPhone and add a new attribute CustCellPhone.
4. Two attributes are assigned to Expense Paid Date which is not needed. So, we delete one attribute.
5. Each payment is associated with one account for company accounting purposes. Hence, the maximum cardinality of the account in the "IncomeOf" relationship would be 1.
6. It is not specified whether it is compulsory for the customer to buy a vehicle. So, we make it optional.
7. The minimum cardinality of Vehicle in "MakesSales" relationship is not given. So, we assume that it is optional.

ER diagram: