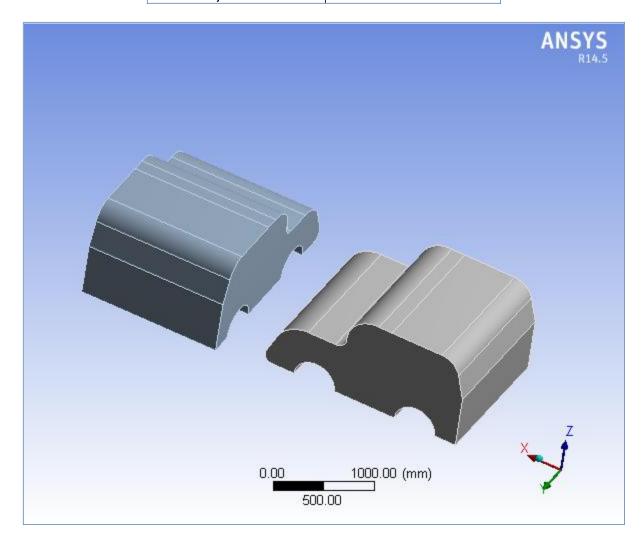
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Last Saved	Tuesday, February 19, 2019	
Product Version	14.5 Release	
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Save Project After Solution	No	



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Contents

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 - Body Interaction
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 - Initial Conditions
 - Pre-Stress (None)
 - Analysis Settings
 - <u>Velocity</u>
 - Solution (C6)
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Material Data

» Aluminum Alloy

Units

TABLE 1

Unit System	Metric (mm, kg, N, s, mV, mA) Degrees rad/s Celsius	
Angle	Degrees	
Rotational Velocity	rad/s	
Temperature	Celsius	

Model (C4)

Geometry

TABLE 2 Model (C4) > Geometry

Object Name	Geometry		
State	Fully Defined		
Defir	nition		
Source C:\Users\mech\Desktop\project\c1			
Туре	Iges		
Length Unit	Meters		
Display Style	Body Color		
Bounding Box			
Length X	4134.9 mm		
Length Y	2154.4 mm		
Length Z	1018. mm		
Properties			
	_		

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Volume	4.5792e+009 mm ³
Mass	12684 kg
Scale Factor Value	1.
Stati	stics
Bodies	2
Active Bodies	2
Nodes	18216
Elements	15488
Mesh Metric	None
Basic Geom	etry Options
Solid Bodies	Yes
Surface Bodies	Yes
Line Bodies	No
Parameters	Yes
Parameter Key	DS
Attributes	No
Named Selections	No
Material Properties	No
Advanced Geo	ometry Options
Use Associativity	Yes
Coordinate Systems	No
Reader Mode Saves Updated File	No
Use Instances	Yes
Smart CAD Update	No
Attach File Via Temp File	Yes
Temporary Directory	C:\Users\mech\AppData\Local\Temp
Analysis Type	3-D
Mixed Import Resolution	None
Decompose Disjoint Geometry	Yes
Enclosure and Symmetry Processing	Yes

TABLE 3
Model (C4) > Geometry > Parts

Model (C4) > Geometry > Parts		
Object Name	Part 1	Part 2
State	Meshed	
Graphics Properties		S
Visible		Yes
Transparency	1	
D	efinition	
Suppressed		No
Stiffness Behavior	Flexible	
Coordinate System	Default Coordinate System	
Reference Temperature	By Environment	
Reference Frame	Lagrangian	
Material		
Assignment	Aluminum Alloy	
Bounding Box		
Length X	2167.8 mm	1500. mm
Length Y	1519.2 mm	2154.4 mm
Length Z	10	00.6 mm
Properties		
Volume	2.2896	Se+009 mm³

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Mass	63	342.2 kg
Centroid X	-2468.6 mm	-2.0332e-002 mm
Centroid Y	1624.2 mm	1591.3 mm
Centroid Z	481.41 mm	463.98 mm
Moment of Inertia lp1	2.3899e+009 kg·mm ²	
Moment of Inertia Ip2	1.5852e+009 kg·mm²	
Moment of Inertia lp3	3.1828e+009 kg·mm ²	
Statistics		
Nodes	9108	
Elements	7744	
Mesh Metric		None

Coordinate Systems

TABLE 4
Model (C4) > Coordinate Systems > Coordinate System

Object Name	Global Coordinate System	
State	Fully Defined	
Definition		
Type Cartesian		
Origin		
Origin X	0. mm	
Origin Y	0. mm	
Origin Z	0. mm	
Directional Vectors		
X Axis Data	[1. 0. 0.]	
Y Axis Data	[0. 1. 0.]	
Z Axis Data	[0. 0. 1.]	

Connections

TABLE 5
Model (C4) > Connections

Object Name	Connections	
State	Fully Defined	
Auto Detection		
Generate Automatic Connection On Refresh	Yes	
Transparency		
Enabled	Yes	

TABLE 6
Model (C4) > Connections > Body Interactions

Object Name	Body Interactions	
State	Fully Defined	
Advanced		
Contact Detection	Trajectory	
Formulation	Penalty	
Body Self Contact	Program Controlled	
Element Self Contact	Program Controlled	
Tolerance	0.2	

TABLE 7

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Model (C4) > Connections > Body Interactions > Body Interaction

Object Name	Body Interaction	
State	Fully Defined	
Scope		
Scoping Method	Geometry Selection	
Geometry	All Bodies	
Definition		
Туре	Frictionless	
Suppressed	No	

Mesh

TABLE 8 Model (C4) > Mesh

	0011	
Object Name	Mesh	
State	Solved	
Defaults		
Physics Preference	Explicit	
Relevance	0	
Sizing		
Use Advanced Size Function	On: Curvature	
Relevance Center	Fine	
Initial Size Seed	Active Assembly	
Smoothing	High	
Transition	Slow	
Span Angle Center	Coarse	
Curvature Normal Angle	Default (70.3950°)	
Min Size	Default (0.696690 mm)	
Max Face Size	Default (69.6690 mm)	
Max Size	Default (139.340 mm)	
Growth Rate	Default (1.20)	
Minimum Edge Length	14.9120 mm	
Inflation		
Use Automatic Inflation	None	
Inflation Option	Smooth Transition	
Transition Ratio	0.272	
Maximum Layers	5	
Growth Rate	1.2	
Inflation Algorithm	Pre	
View Advanced Options	No	
Patch Conforming		
Triangle Surface Mesher	Program Controlled	
Advanced		
Shape Checking	Explicit	
Element Midside Nodes	Dropped	
Straight Sided Elements		
Number of Retries	0	
Extra Retries For Assembly	Yes	
Rigid Body Behavior	Full Mesh	
Mesh Morphing	Disabled	
Defeaturing		
Pinch Tolerance	Default (0.627020 mm)	

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Generate Pinch on Refresh	No	
Automatic Mesh Based Defeaturing	On	
Defeaturing Tolerance	Default (0.348340 mm)	
Statistics		
Nodes	18216	
Elements	15488	
Mesh Metric	None	

Explicit Dynamics (C5)

TABLE 9 Model (C4) > Analysis

Model (C4) > Analysis				
Object Name	Explicit Dynamics (C5)			
State	Solved			
Definit	tion			
Physics Type Structural				
Analysis Type	Explicit Dynamics			
Solver Target	AUTODYN			
Options				
Environment Temperature	22. °C			
Generate Input Only	No			

TABLE 10
Model (C4) > Explicit Dynamics (C5) > Initial Conditions

Ohio of Nove	Initial Constitions
Object Name	Initial Conditions
State	Fully Defined

TABLE 11
Model (C4) > Explicit Dynamics (C5) > Initial Condition

Object Name Pre-Stress (None					
State	Fully Defined				
Definition					
Pre-Stress Environment	None				

TABLE 12
Model (C4) > Explicit Dynamics (C5) > Analysis Settings

Model (C4) > Explicit Dynamics (C5) > Analysis Settings			
Object Name Analysis Settings			
State	Fully Defined		
	Analysis Settings Preference		
Туре	Program Controlled		
	Step Controls		
Resume From Cycle	0		
Maximum Number of Cycles	1e+07		
End Time	1.e-002 s		
Maximum Energy Error	0.1		
Reference Energy Cycle	0		
Initial Time Step	Program Controlled		
Minimum Time Step	Program Controlled		
Maximum Time Step	Program Controlled		
Time Step Safety Factor	0.9		
Characteristic Dimension	Diagonals		

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Automatic Mass Scaling	No
	Solver Controls
Precision	Double
Solve Units	mm, mg, ms
Beam Solution Type	Bending
Beam Time Step Safety Factor	0.5
Hex Integration Type	Exact
Shell Sublayers	3
Shell Shear Correction	
Factor	0.8333
Shell BWC Warp	Voo
Correction	Yes
Shell Thickness Update	Nodal
Tet Integration	Average Nodal Pressure
Shell Inertia Update	Recompute
Density Update	Program Controlled
Minimum Velocity	1.e-003 mm s^-1
Maximum Velocity	1.e+013 mm s^-1
Radius Cutoff	1.e-003
Minimum Strain Rate Cutoff	1.e-010
	Euler Domain Controls
Domain Size Definition	Program Controlled
Display Euler Domain	Yes
Scope	All Bodies
X Scale factor	1.2
Y Scale factor	1.2
Z Scale factor	1.2
Domain Resolution Definition	Total Cells
Total Cells	2.5e+05
Lower X Face	Flow Out
Lower Y Face	Flow Out
Lower Z Face	Flow Out
Upper X Face	Flow Out
Upper Y Face	Flow Out
Upper Z Face	Flow Out
Euler Tracking	By Body
Luiei Tracking	Damping Controls
Linear Artificial Viscosity	0.2
Quadratic Artificial	U.Z
Viscosity	1.
Linear Viscosity in Expansion	No
Hourglass Damping	AUTODYN Standard
Viscous Coefficient	0.1
Static Damping	0.
	Erosion Controls
On Geometric Strain Limit	Yes
Geometric Strain Limit	1.5
On Material Failure	No
On Minimum Element	No

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Time Step		
Retain Inertia of Eroded Material	Yes	
	Output Controls	
Save Results on	Equally Spaced Points	
Number of points	20	
Save Restart Files on	Equally Spaced Points	
Number of points	5	
Save Result Tracker Data	Cycles	
on		
Cycles	1	
Output Contact Forces	Off	
Analysis Data Management		
Solver Files Directory	C:\Users\mech\AppData\Local\Temp\WB_RISE_4724_2\unsaved_project_files\dp0 \SYS-2\MECH\	
Scratch Solver Files Directory		

TABLE 13
Model (C4) > Explicit Dynamics (C5) > Loads

Model (C4) > Explicit Dynamics (C5) > Loads		
Object Name	Velocity	
State	Fully Defined	
	Scope	
Scoping Method	Geometry Selection	
Geometry	1 Body	
D	efinition	
Type	Velocity	
Define By	Components	
Coordinate System	Global Coordinate System	
X Component	55000 mm/s (step applied)	
Y Component	Free	
Z Component	Free	
Suppressed	No	

FIGURE 1
Model (C4) > Explicit Dynamics (C5) > Velocity

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Solution (C6)

TABLE 14
Model (C4) > Explicit Dynamics (C5) > Solution

Object Name	Solution (C6)	
State	Solved	
Inforr	nation	
Status	Done	

TABLE 15
Model (C4) > Explicit Dynamics (C5) > Solution (C6) > Solution Information

Solution Information				
Solved				
rmation				
Solver Output				
2.5 s				
All				
Yes				

TABLE 16
Model (C4) > Explicit Dynamics (C5) > Solution (C6) > Results

widder (C4) > Explicit Dynamics (C3) > Solution (C0) > Results			
Object Name	Total Deformation	Equivalent Elastic Strain	Equivalent Stress
State	Solved		
Scope			
Scoping Method	Geometry Selection		
Geometry	All Bodies		
Definition			
Туре	Total Deformation	Equivalent Elastic Strain	Equivalent (von-Mises) Stress
			-

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Ву		Time	
Display Time		Last	
Calculate Time History		Yes	
Identifier			
Suppressed		No	
		Results	
Minimum	12.253 mm	2.7024e-005 mm/mm	1.0918 MPa
Maximum	550.21 mm	2.9581e-002 mm/mm	1733.5 MPa
Minimum Occurs On	Part 2	F	Part 1
Maximum Occurs On	eximum Occurs On Part 1 Part 2		
	Minimu	um Value Over Time	
Minimum 0. mm 0. mm/mm 0. MPa			0. MPa
Maximum	12.253 mm	2.7024e-005 mm/mm	1.246 MPa
	Maxim	um Value Over Time	
Minimum	0. mm	0. mm/mm	0. MPa
Maximum	550.21 mm	7.4035e-002 mm/mm	4506.3 MPa
		Information	
Time	1.0001e-002 s		
Set	Set 21		
Integration Point Results			
Display Option		Av	reraged

FIGURE 2
Model (C4) > Explicit Dynamics (C5) > Solution (C6) > Total Deformation

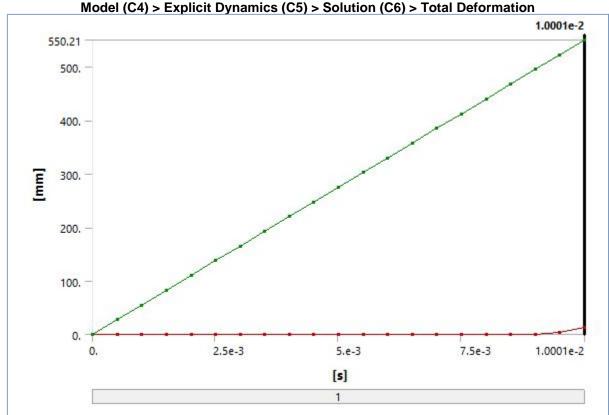


TABLE 17
Model (C4) > Explicit Dynamics (C5) > Solution (C6) > Total Deformation

2xpilot 2 y ilainio (00) > 00 iation (00) > 10 tai 2					
	Time [s]	Minimum [mm]	Maximum [mm]		
	1.1755e-038		0.		

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5.0047e-004		27.526
1.0021e-003		55.115
1.5007e-003		82.541
2.0024e-003		110.13
2.501e-003		137.56
3.0026e-003		165.15
3.5013e-003		192.57
4.0029e-003		220.16
4.5016e-003	0.	247.59
5.0002e-003		275.01
5.5018e-003		302.6
6.0005e-003		330.03
6.5021e-003		357.62
7.0007e-003		385.04
7.5024e-003		412.63
8.001e-003		440.06
8.5026e-003		467.65
9.0021e-003	8.2898e-003	495.14
9.5007e-003	3.4156	522.8
1.0001e-002	12.253	550.21

FIGURE 3
Model (C4) > Explicit Dynamics (C5) > Solution (C6) > Equivalent Elastic Strain

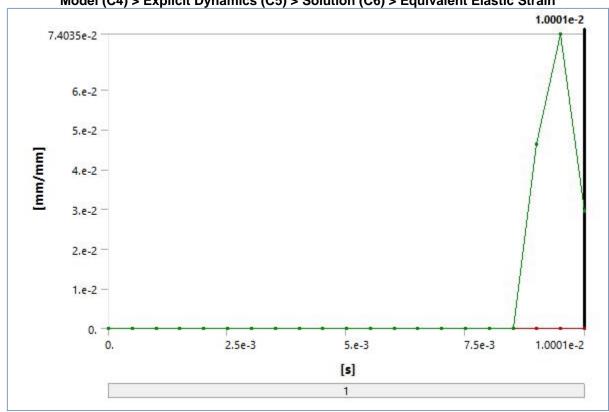


TABLE 18
Model (C4) > Explicit Dynamics (C5) > Solution (C6) > Equivalent Elastic Strain

Time [s]	Minimum [mm/mm]	Maximum [mm/mm]
1.1755e-038		
5.0047e-004		

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1.0021e-003 1.5007e-003 2.0024e-003 2.501e-003 3.0026e-003 4.0029e-003 4.5016e-003 5.0002e-003 5.5018e-003 6.0005e-003 7.0007e-003 7.5024e-003 8.001e-003 8.5026e-003	0.	0.
9.0021e-003		4.6374e-002
	1 7505 005	
9.5007e-003	1.7585e-005	7.4035e-002
1.0001e-002	2.7024e-005	2.9581e-002

FIGURE 4
Model (C4) > Explicit Dynamics (C5) > Solution (C6) > Equivalent Stress

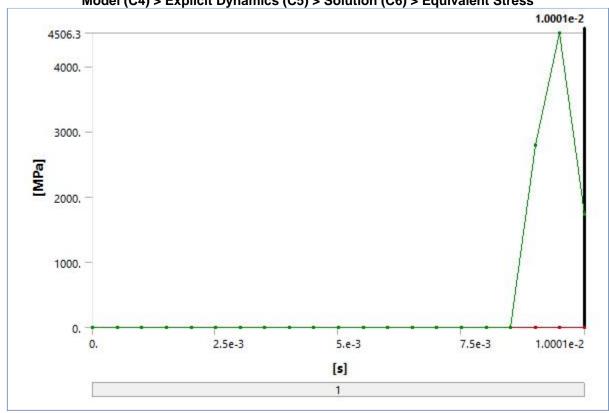


TABLE 19
Model (C4) > Explicit Dynamics (C5) > Solution (C6) > Equivalent Stress

Time [s]	Minimum [MPa]	Maximum [MPa]
1.1755e-038		
5.0047e-004		
1.0021e-003		

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1.5007e-003 2.0024e-003 2.501e-003 3.0026e-003 3.5013e-003 4.0029e-003 5.0002e-003 5.5018e-003 6.0005e-003 7.0007e-003 7.5024e-003 8.001e-003	0.	0.
8.5026e-003		
9.0021e-003		2786.5
9.5007e-003	1.246	4506.3
1.0001e-002	1.0918	1733.5

Material Data

Aluminum Alloy

TABLE 20 Aluminum Alloy > Constants

- Thumbur Thirdy F Constants		
Density	2.77e-006 kg mm^-3	
Coefficient of Thermal Expansion	2.3e-005 C^-1	
Specific Heat	8.75e+005 mJ kg^-1 C^-1	

TABLE 21 Aluminum Alloy > Compressive Ultimate Strength

Compressive Ultimate Strength MPa				
Compressive Chamate Carongan wir a	Compressive	Ultimate	Strength	MPa
	Comprocerve	Ommato	Carongan	IVII G
0		0		

TABLE 22 Aluminum Alloy > Compressive Yield Strength

Compressive Yield Strength MF	'n
280	

TABLE 23 Aluminum Alloy > Tensile Yield Strength

Ten	sile Yield Strength MPa
280	

TABLE 24 Aluminum Alloy > Tensile Ultimate Strength

Tensile Ultimate Strength MPa 310

TABLE 25

Aluminum Alloy > Isotropic Secant Coefficient of Thermal Expansion

Reference Temperature C

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22

TABLE 26
Aluminum Alloy > Isotropic Thermal Conductivity

,	
Thermal Conductivity W mm^-1 C^-1	Temperature C
0.114	-100
0.144	0
0.165	100
0.175	200

TABLE 27
Aluminum Alloy > Alternating Stress R-Ratio

١	iuminum Alloy > Altern	ating Stres	ss K-Kati
	Alternating Stress MPa	Cycles	R-Ratio
	275.8	1700	-1
	241.3	5000	-1
	206.8	34000	-1
	172.4	1.4e+005	-1
	137.9	8.e+005	-1
	117.2	2.4e+006	-1
	89.63	5.5e+007	-1
	82.74	1.e+008	-1
	170.6	50000	-0.5
	139.6	3.5e+005	-0.5
	108.6	3.7e+006	-0.5
	87.91	1.4e+007	-0.5
	77.57	5.e+007	-0.5
	72.39	1.e+008	-0.5
	144.8	50000	0
	120.7	1.9e+005	0
	103.4	1.3e+006	0
	93.08	4.4e+006	0
	86.18	1.2e+007	0
	72.39	1.e+008	0
	74.12	3.e+005	0.5
	70.67	1.5e+006	0.5
	66.36	1.2e+007	0.5
	62.05	1.e+008	0.5

TABLE 28
Aluminum Alloy > Isotropic Resistivity

Resistivity ohm mm	Temperature C
2.43e-005	0
2.67e-005	20
3.63e-005	100

TABLE 29
Aluminum Alloy > Isotropic Elasticity

Temperature C	Young's Modulus MPa	Poisson's Ratio	Bulk Modulus MPa	Shear Modulus MPa
	71000	0.33	69608	26692

TABLE 30
Aluminum Alloy > Isotropic Relative Permeability

Relative Permeability

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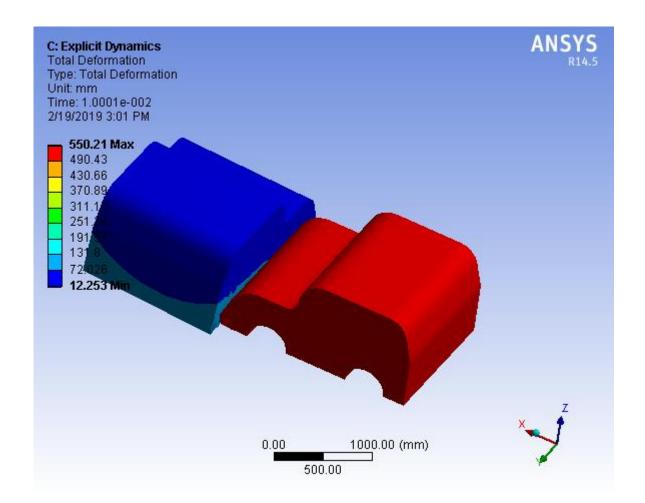
Total Deformation

Subject: 55+AL+AL+S+DEFORMATION

Author:

Prepared For:

Date Tuesday, February 19, 2019



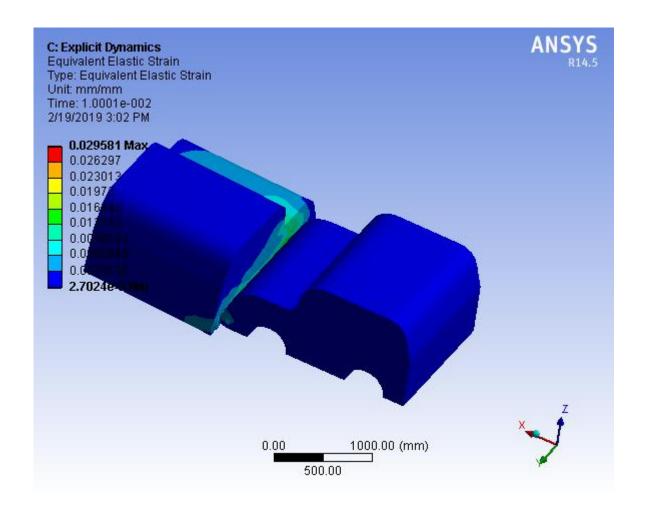
Equivalent Elastic Strain

Subject: 55+AL+AL+S+STRAIN

Author:

Prepared For:

Date Tuesday, February 19, 2019



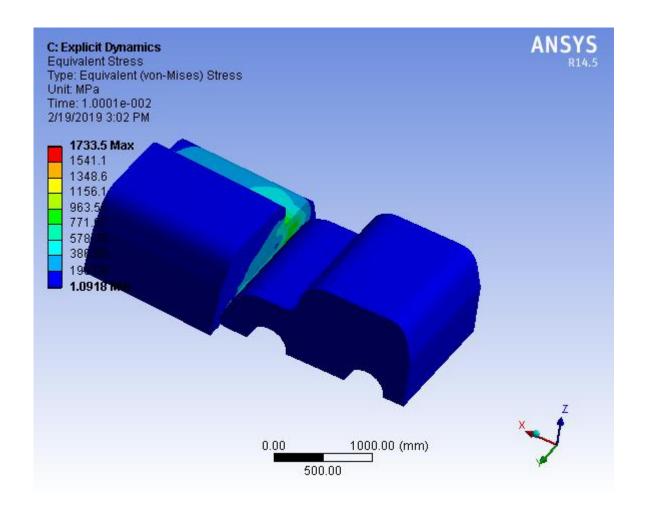
Equivalent Stress

Subject: 55+AL+AL+S+STRESS

Author:

Prepared For:

Date Tuesday, February 19, 2019

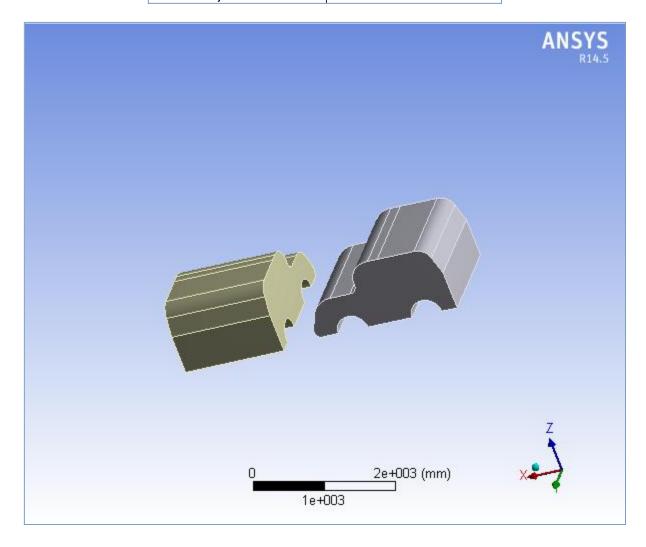


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Material Data

» Magnesium Alloy

Units

TABLE 1

Unit System	Metric (mm, kg, N, s, mV, mA) Degrees rad/s Celsius
Angle	Degrees
Rotational Velocity	rad/s
Temperature	Celsius

Model (D4)

Geometry

TABLE 2 Model (D4) > Geometry

woder (D+) > Geometry			
Geometry			
Fully Defined			
nition			
C:\Users\mech\Desktop\project\c1.igs			
Iges			
Meters			
Body Color			
Bounding Box			
4134.9 mm			
2154.4 mm			
1018. mm			
Properties			

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Volume	4.5792e+009 mm ³	
Mass	8242.5 kg	
Scale Factor Value	1.	
Statistics		
Bodies	2	
Active Bodies	2	
Nodes	18216	
Elements	15488	
Mesh Metric	None	
Basic Geom	etry Options	
Solid Bodies	Yes	
Surface Bodies	Yes	
Line Bodies	No	
Parameters	Yes	
Parameter Key	DS	
Attributes	No	
Named Selections	No	
Material Properties	No	
Advanced Geo	ometry Options	
Use Associativity	Yes	
Coordinate Systems	No	
Reader Mode Saves Updated File	No	
Use Instances	Yes	
Smart CAD Update	No	
Attach File Via Temp File	Yes	
Temporary Directory	C:\Users\mech\AppData\Local\Temp	
Analysis Type	3-D	
Mixed Import Resolution	None	
Decompose Disjoint Geometry	Yes	
Enclosure and Symmetry Processing	Yes	

TABLE 3
Model (D4) > Geometry > Parts

Model (D4) > Geometry > Parts			
Object Name	Part 1	Part 2	
State	Meshed		
Graphics Properties			
Visible		Yes	
Transparency		1	
Definition			
Suppressed	No		
Stiffness Behavior	Flexible		
Coordinate System	Default Co	ordinate System	
Reference Temperature	Ву Е	nvironment	
Reference Frame	La	grangian	
Material			
Assignment	Magnesium Alloy		
Bounding Box			
Length X	2167.8 mm	1500. mm	
Length Y	1519.2 mm	2154.4 mm	
Length Z	1000.6 mm		
Properties			
Volume	2.2896e+009 mm ³		

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Mass	4121.3 kg			
Centroid X	-2468.6 mm	-2.0332e-002 mm		
Centroid Y	1624.2 mm	1591.3 mm		
Centroid Z	481.41 mm	463.98 mm		
Moment of Inertia Ip1	1.553e-	+009 kg·mm²		
Moment of Inertia Ip2	1.0301e+009 kg·mm²			
Moment of Inertia lp3	2.0683e+009 kg·mm²			
S	Statistics			
Nodes	9108			
Elements	7744			
Mesh Metric	None			

Coordinate Systems

TABLE 4
Model (D4) > Coordinate Systems > Coordinate System

,				
Object Name	Global Coordinate System			
State	Fully Defined			
	Definition			
Туре	Cartesian			
Origin				
Origin X	0. mm			
Origin Y	0. mm			
Origin Z	0. mm			
Directional Vectors				
X Axis Data	[1. 0. 0.]			
Y Axis Data	[0. 1. 0.]			
Z Axis Data	[0. 0. 1.]			

Connections

TABLE 5 Model (D4) > Connections

model (D4) > Conficctions		
Object Name	Connections	
State	Fully Defined	
Auto Detection		
Generate Automatic Connection On Refresh	Yes	
Transparency		
Enabled	Yes	

TABLE 6
Model (D4) > Connections > Body Interactions

Object Name	Body Interactions	
State	·	
Advanced		
Contact Detection	Trajectory	
Formulation	Penalty	
Body Self Contact	Program Controlled	
Element Self Contact	Program Controlled	
Tolerance	0.2	

TABLE 7

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Model (D4) > Connections > Body Interactions > Body Interaction

Object Name	Body Interaction		
State	Fully Defined		
Scope			
Scoping Method	Geometry Selection		
Geometry	All Bodies		
Definition			
Туре	Frictionless		
Suppressed	No		

Mesh

TABLE 8 Model (D4) > Mesh

Object Name	Mesh		
State	Solved		
Defaults			
Physics Preference	Explicit		
Relevance	0		
Sizing			
Use Advanced Size Function	On: Curvature		
Relevance Center	Fine		
Initial Size Seed	Active Assembly		
Smoothing	High		
Transition	Slow		
Span Angle Center	Coarse		
Curvature Normal Angle	Default (70.3950 °)		
Min Size	Default (0.696690 mm)		
Max Face Size	Default (69.6690 mm)		
Max Size	Default (139.340 mm)		
Growth Rate	Default (1.20)		
Minimum Edge Length	14.9120 mm		
Inflation			
Use Automatic Inflation	None		
Inflation Option	Smooth Transition		
Transition Ratio	0.272		
Maximum Layers	5		
Growth Rate	1.2		
Inflation Algorithm	Pre		
View Advanced Options	No		
Patch Conforming			
Triangle Surface Mesher	Program Controlled		
Advanced			
Shape Checking	Explicit		
Element Midside Nodes	Dropped		
Straight Sided Elements			
Number of Retries	0		
Extra Retries For Assembly	Yes		
Rigid Body Behavior	Full Mesh		
Mesh Morphing	Disabled		
Defeaturing			
Pinch Tolerance	Default (0.627020 mm)		

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Generate Pinch on Refresh	No		
Automatic Mesh Based Defeaturing	On		
Defeaturing Tolerance	Default (0.348340 mm)		
Statistics			
Nodes	18216		
Elements	15488		
Mesh Metric	None		

Explicit Dynamics (D5)

TABLE 9
Model (D4) > Analysis

Model (D4) > Allalysis			
Object Name	Explicit Dynamics (D5)		
State	Solved		
Definition			
Physics Type	Structural		
Analysis Type	Explicit Dynamics		
Solver Target	AUTODYN		
Options			
Environment Temperature	22. °C		
Generate Input Only	No		

TABLE 10
Model (D4) > Explicit Dynamics (D5) > Initial Conditions

Object Name	Initial Conditions
State	Fully Defined

TABLE 11
Model (D4) > Explicit Dynamics (D5) > Initial Condition

. , , , , , , , , , , , , , , , , , , ,			
Object Name Pre-Stress (None			
State	Fully Defined		
Definition			
Pre-Stress Environment	None		

TABLE 12

Model (D4) > Explicit Dynamics (D5) > Analysis Settings			
Object Name	Analysis Settings		
State	Fully Defined		
	Analysis Settings Preference		
Туре	Program Controlled		
	Step Controls		
Resume From Cycle	0		
Maximum Number of Cycles	1e+07		
End Time	1.e-002 s		
Maximum Energy Error	0.1		
Reference Energy Cycle	0		
Initial Time Step	Program Controlled		
Minimum Time Step	Program Controlled		
Maximum Time Step	Program Controlled		
Time Step Safety Factor	0.9		
Characteristic Dimension	Diagonals		

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Automatic Mass Scaling	No
· · · · · · · · · · · · · · · ·	Solver Controls
Precision	Double
Solve Units	mm, mg, ms
Beam Solution Type	Bending
Beam Time Step Safety	-
Factor	0.5
Hex Integration Type	Exact
Shell Sublayers	3
Shell Shear Correction	
Factor	0.8333
Shell BWC Warp	V
Correction	Yes
Shell Thickness Update	Nodal
Tet Integration	Average Nodal Pressure
Shell Inertia Update	Recompute
Density Update	Program Controlled
Minimum Velocity	1.e-003 mm s^-1
Maximum Velocity	1.e+013 mm s^-1
Radius Cutoff	1.e-003
Minimum Strain Rate	1.e-010
Cutoff	Euler Domain Controls
Domain Size Definition	Program Controlled
Display Euler Domain	Yes
Scope Scope	All Bodies
X Scale factor	1.2
Y Scale factor	1.2
Z Scale factor	1.2
Domain Resolution	Total Cells
Definition	0.505
Total Cells	2.5e+05
Lower X Face	Flow Out
Lower Y Face	Flow Out
Lower Z Face	Flow Out
Upper X Face	Flow Out
Upper Y Face	Flow Out
Upper Z Face	Flow Out
Euler Tracking	By Body
11	Damping Controls
Linear Artificial Viscosity	0.2
Quadratic Artificial Viscosity	1.
Linear Viscosity in Expansion	No
Hourglass Damping	AUTODYN Standard
Viscous Coefficient	0.1
Static Damping	0.1
Static Damping	Erosion Controls
On Geometric Strain Limit	Yes
Geometric Strain Limit	1.5
On Material Failure	No
On Material Failule	
On Minimum Element	No

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Time Step			
Retain Inertia of Eroded Material	Yes		
	Output Controls		
Save Results on	Equally Spaced Points		
Number of points	20		
Save Restart Files on	Equally Spaced Points		
Number of points	5		
Save Result Tracker Data	Cycles		
on	Cycles		
Cycles	1		
Output Contact Forces	Off		
Analysis Data Management			
Solver Files Directory	C:\Users\mech\AppData\Local\Temp\WB_RISE_4724_2\unsaved_project_files\dp0 \SYS-3\MECH\		
Scratch Solver Files Directory			

TABLE 13 Model (D4) > Explicit Dynamics (D5) > Loads

Model (D4) > Explicit Dynamics (D5) > Loads			
Object Name	Velocity		
State	Fully Defined		
	Scope		
Scoping Method	Geometry Selection		
Geometry	1 Body		
Definition			
Type	Velocity		
Define By	Components		
Coordinate System	Global Coordinate System		
X Component	55000 mm/s (step applied)		
Y Component	Free		
Z Component	Free		
Suppressed	No		

FIGURE 1
Model (D4) > Explicit Dynamics (D5) > Velocity

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Solution (D6)

TABLE 14
Model (D4) > Explicit Dynamics (D5) > Solution

Object Name	Solution (D6)		
State	Solved		
Information			
Status	Done		

TABLE 15
Model (D4) > Explicit Dynamics (D5) > Solution (D6) > Solution Information

-xp.1011 2 / 114111100 (20) > 001411011 (20) > 0014111			
Object Name	Solution Information		
State	Solved		
Solution Information			
Solution Output	Solver Output		
Update Interval	2.5 s		
Display Points	All		
Display Filter During Solve	Yes		

TABLE 16
Model (D4) > Explicit Dynamics (D5) > Solution (D6) > Results

widder (D4) > Explicit Dynamics (D3) > Solution (D0) > Results			
Object Name	Total Deformation	Equivalent Elastic Strain	Equivalent Stress
State	Solved		
Scope			
Scoping Method	Geometry Selection		
Geometry	All Bodies		
Definition			
Туре	Total Deformation	Equivalent Elastic Strain	Equivalent (von-Mises) Stress

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Ву	Time			
Display Time		Last		
Calculate Time History		Yes		
Identifier				
Suppressed		No		
		Results		
Minimum	12.176 mm	2.184e-005 mm/mm	0.56559 MPa	
Maximum	550.16 mm	3.0022e-002 mm/mm	1121.9 MPa	
Minimum Occurs On	Part 2	Part 2 Part 1		
Maximum Occurs On	Part 1	Part 1 Part 2		
	Minimu	um Value Over Time		
Minimum	0. mm	0. mm/mm	0. MPa	
Maximum	12.176 mm	2.184e-005 mm/mm	0.67514 MPa	
	Maxim	um Value Over Time		
Minimum	0. mm	0. mm/mm	0. MPa	
Maximum	550.16 mm	7.4349e-002 mm/mm	2865.4 MPa	
Information				
Time	1.e-002 s			
Set 21				
Integration Point Results				
Display Option	on Averaged			

FIGURE 2
Model (D4) > Explicit Dynamics (D5) > Solution (D6) > Total Deformation

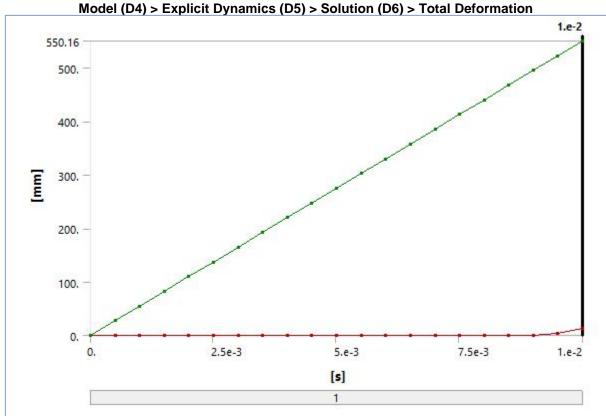


TABLE 17
Model (D4) > Explicit Dynamics (D5) > Solution (D6) > Total Deformation

-				
	Time [s]	Minimum [mm]	Maximum [mm]	
	1.1755e-038		0.	

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5.0143e-004		27.579
1.0011e-003		55.059
1.5007e-003		82.54
2.0004e-003		110.02
2.5e-003		137.5
3.0026e-003		165.14
3.5022e-003		192.62
4.0019e-003		220.1
4.5015e-003	0.	247.58
5.0012e-003		275.06
5.5008e-003		302.54
6.0005e-003		330.03
6.5001e-003		357.51
7.0027e-003		385.15
7.5023e-003		412.63
8.002e-003		440.11
8.5016e-003		467.59
9.002e-003	9.6327e-003	495.13
9.5006e-003	3.427	522.8
1.e-002	12.176	550.16

FIGURE 3
Model (D4) > Explicit Dynamics (D5) > Solution (D6) > Equivalent Elastic Strain

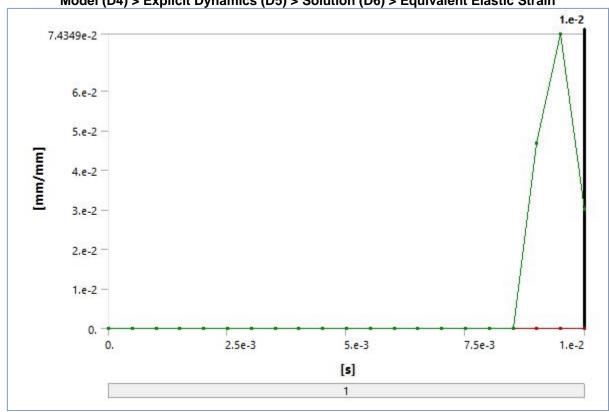


TABLE 18
Model (D4) > Explicit Dynamics (D5) > Solution (D6) > Equivalent Elastic Strain

Time [s]	Minimum [mm/mm]	Maximum [mm/mm]
1.1755e-038		
5.0143e-004		

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1.0011e-003 1.5007e-003 2.0004e-003 2.5e-003 3.0026e-003 4.0019e-003 4.5015e-003 5.0012e-003 5.5008e-003 6.0005e-003 7.0027e-003 7.5023e-003 8.002e-003 8.5016e-003	0.	0.
9.002e-003		4.683e-002
9.5006e-003	1.5051e-005	7.4349e-002
1.e-002	2.184e-005	3.0022e-002

FIGURE 4
Model (D4) > Explicit Dynamics (D5) > Solution (D6) > Equivalent Stress

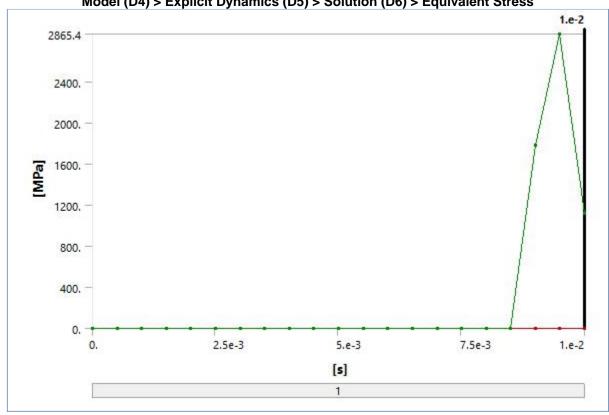


TABLE 19
Model (D4) > Explicit Dynamics (D5) > Solution (D6) > Equivalent Stress

	. ,	
Time [s]	Minimum [MPa]	Maximum [MPa]
1.1755e-038		
5.0143e-004		
1.0011e-003		

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1.5007e-003 2.0004e-003 2.5e-003 3.0026e-003 4.0019e-003 4.5015e-003 5.0012e-003 6.0005e-003 7.0027e-003 7.5023e-003	0.	0.
7.5023e-003 8.002e-003		
8.5016e-003		
9.002e-003		1785.9
9.5006e-003	0.67514	2865.4
1.e-002	0.56559	1121.9

Material Data

Magnesium Alloy

TABLE 20 Magnesium Alloy > Constants

magnoolam / moy / Gonotanto		
Density	1.8e-006 kg mm^-3	
Coefficient of Thermal Expansion	2.6e-005 C^-1	
Specific Heat	1.024e+006 mJ kg^-1 C^-1	
Thermal Conductivity	0.156 W mm^-1 C^-1	
Resistivity	7.7e-004 ohm mm	

TABLE 21

Magnesium Alloy > Compressive Ultimate Strength

Compressive Ultimate Strength MPa		
0		

TABLE 22 Magnesium Alloy > Compressive Yield Strength

Compressive Yield Strength MPa
193

TABLE 23 Magnesium Alloy > Tensile Yield Strength

_	
	Tensile Yield Strength MPa
	193

TABLE 24 Magnesium Alloy > Tensile Ultimate Strength

Tensile Ultimate Strength MPa 255

TABLE 25

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Magnesium Alloy > Isotropic Secant Coefficient of Thermal Expansion

Reference Temperature C 22

TABLE 26
Magnesium Alloy > Isotropic Elasticity

	Temperature C	Young's Modulus MPa	Poisson's Ratio	Bulk Modulus MPa	Shear Modulus MPa
		45000	0.35	50000	16667

TABLE 27 Magnesium Alloy > Isotropic Relative Permeability

Relative Permeability 10000

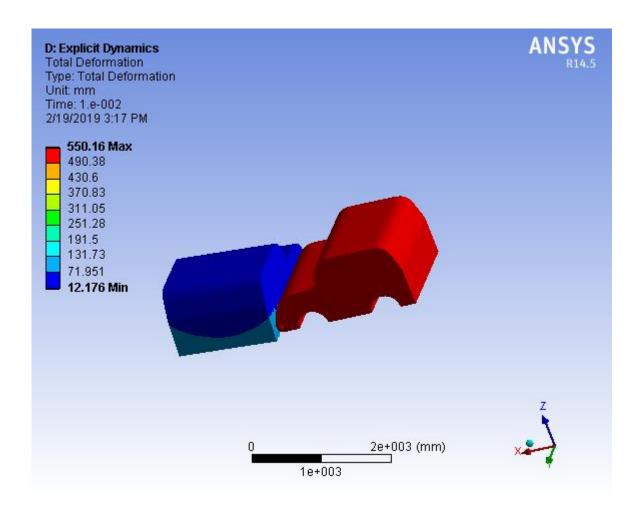
Total Deformation

Subject: 55+MG+MG+S+DEFORMATION

Author:

Prepared For:

Date Tuesday, February 19, 2019



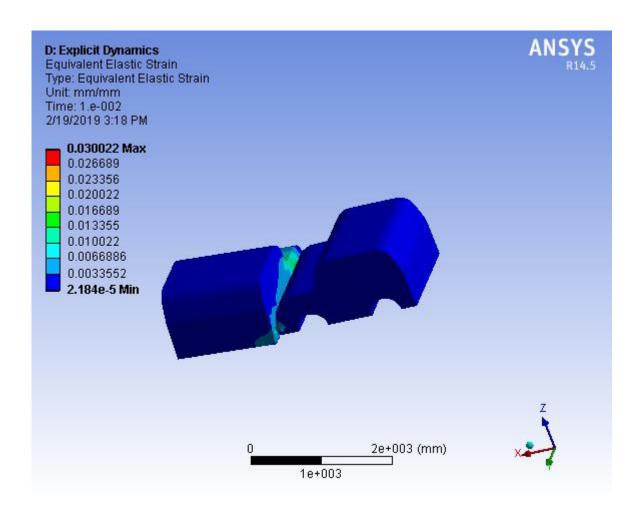
Equivalent Elastic Strain

Subject: 55+MG+MG+S+STRAIN

Author:

Prepared For:

Date Tuesday, February 19, 2019



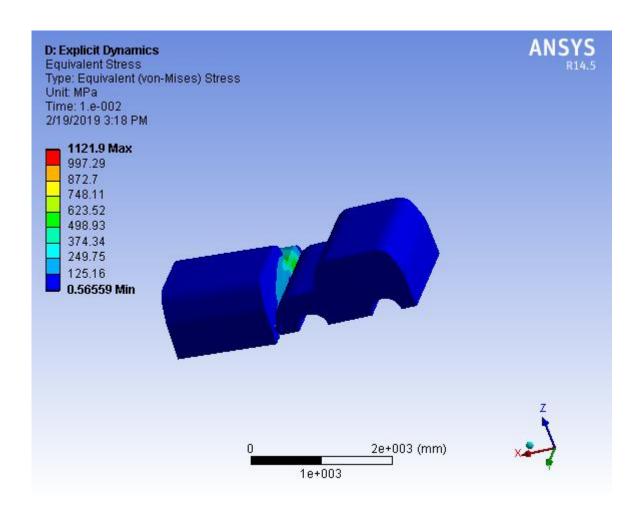
Equivalent Stress

Subject: 55+MG+MG+S+STRESS

Author:

Prepared For:

Date Tuesday, February 19, 2019

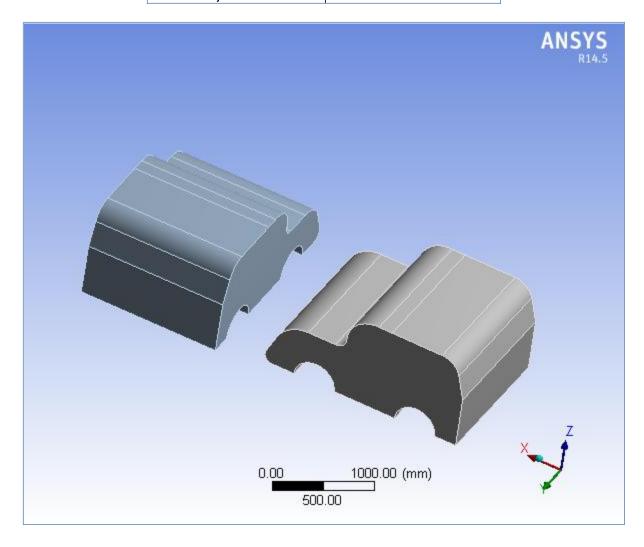


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Project

	Tuesday, February 19, 2019
Last Saved	Tuesday, February 19, 2019
Product Version	14.5 Release
Save Project Before Solution	No
Save Project After Solution	No



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Contents

- Units
- Model (C4)
 - o **Geometry**
 - Parts
 - » Coordinate Systems
 - » Connections
 - Body Interactions
 - Body Interaction
 - » Mesh
 - » Explicit Dynamics (C5)
 - Initial Conditions
 - Pre-Stress (None)
 - Analysis Settings
 - <u>Velocity</u>
 - Solution (C6)
 - Solution Information
 - Results

Material Data

» Aluminum Alloy

Units

TABLE 1

Unit System	Metric (mm, kg, N, s, mV, mA) Degrees rad/s Celsius
Angle	Degrees
Rotational Velocity	rad/s
Temperature	Celsius

Model (C4)

Geometry

TABLE 2 Model (C4) > Geometry

Object Name	Geometry		
State	Fully Defined		
Defir	nition		
Source	C:\Users\mech\Desktop\project\c1.igs		
Туре	Iges		
Length Unit	Meters		
Display Style	Body Color		
Bounding Box			
Length X	4134.9 mm		
Length Y	2154.4 mm		
Length Z	1018. mm		
Properties			

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Volume	4.5792e+009 mm ³
Mass	12684 kg
Scale Factor Value	1.
Stati	stics
Bodies	2
Active Bodies	2
Nodes	18216
Elements	15488
Mesh Metric	None
Basic Geom	etry Options
Solid Bodies	Yes
Surface Bodies	Yes
Line Bodies	No
Parameters	Yes
Parameter Key	DS
Attributes	No
Named Selections	No
Material Properties	No
Advanced Geo	ometry Options
Use Associativity	Yes
Coordinate Systems	No
Reader Mode Saves Updated File	No
Use Instances	Yes
Smart CAD Update	No
Attach File Via Temp File	Yes
Temporary Directory	C:\Users\mech\AppData\Local\Temp
Analysis Type	3-D
Mixed Import Resolution	None
Decompose Disjoint Geometry	Yes
Enclosure and Symmetry Processing	Yes

TABLE 3
Model (C4) > Geometry > Parts

Model (C4) > Geometry > Parts		
Object Name	Part 1	Part 2
State	Meshed	
Graphics Properties		
Visible		Yes
Transparency		1
Definition		
Suppressed	No	
Stiffness Behavior	Flexible	
Coordinate System	Default Co	ordinate System
Reference Temperature	By E	nvironment
Reference Frame	Lagrangian	
Material		
Assignment	Assignment Aluminum Alloy	
Bounding Box		
Length X	2167.8 mm	1500. mm
Length Y	1519.2 mm	2154.4 mm
Length Z	1000.6 mm	
Properties		
Volume	2.2896	Se+009 mm³

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Mass	63	342.2 kg
Centroid X	-2468.6 mm	-2.0332e-002 mm
Centroid Y	1624.2 mm	1591.3 mm
Centroid Z	481.41 mm	463.98 mm
Moment of Inertia lp1	2.38996	+009 kg⋅mm²
Moment of Inertia Ip2	1.5852e	+009 kg⋅mm²
Moment of Inertia lp3	3.18286	+009 kg⋅mm²
Statistics		
Nodes		9108
Elements		7744
Mesh Metric		None

Coordinate Systems

TABLE 4
Model (C4) > Coordinate Systems > Coordinate System

Object Name	Global Coordinate System	
State	Fully Defined	
	Definition	
Туре	Cartesian	
Origin		
Origin X	0. mm	
Origin Y	0. mm	
Origin Z	0. mm	
Directional Vectors		
X Axis Data	[1. 0. 0.]	
Y Axis Data	[0. 1. 0.]	
Z Axis Data	[0. 0. 1.]	

Connections

TABLE 5
Model (C4) > Connections

Object Name	Connections	
State	Fully Defined	
Auto Detection		
Generate Automatic Connection On Refresh	Yes	
Transparency		
Enabled	Yes	

TABLE 6
Model (C4) > Connections > Body Interactions

Object Name	Body Interactions	
State	Fully Defined	
Advanced		
Contact Detection	Trajectory	
Formulation	Penalty	
Body Self Contact	Program Controlled	
Element Self Contact	Program Controlled	
Tolerance	0.2	

TABLE 7

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Model (C4) > Connections > Body Interactions > Body Interaction

Object Name	Body Interaction	
State	Fully Defined	
Scope		
Scoping Method	Geometry Selection	
Geometry	All Bodies	
Definition		
Туре	Frictionless	
Suppressed	No	

Mesh

TABLE 8 Model (C4) > Mesh

	0011	
Object Name	Mesh	
State	Solved	
Defaults		
Physics Preference	Explicit	
Relevance	0	
Sizing		
Use Advanced Size Function	On: Curvature	
Relevance Center	Fine	
Initial Size Seed	Active Assembly	
Smoothing	High	
Transition	Slow	
Span Angle Center	Coarse	
Curvature Normal Angle	Default (70.3950°)	
Min Size	Default (0.696690 mm)	
Max Face Size	Default (69.6690 mm)	
Max Size	Default (139.340 mm)	
Growth Rate	Default (1.20)	
Minimum Edge Length	14.9120 mm	
Inflation		
Use Automatic Inflation	None	
Inflation Option	Smooth Transition	
Transition Ratio	0.272	
Maximum Layers	5	
Growth Rate	1.2	
Inflation Algorithm	Pre	
View Advanced Options	No	
Patch Conforming		
Triangle Surface Mesher	Program Controlled	
Advanced		
Shape Checking	Explicit	
Element Midside Nodes	Dropped	
Straight Sided Elements		
Number of Retries	0	
Extra Retries For Assembly	Yes	
Rigid Body Behavior	Full Mesh	
Mesh Morphing	Disabled	
Defeaturing		
Pinch Tolerance	Default (0.627020 mm)	

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Generate Pinch on Refresh	No	
Automatic Mesh Based Defeaturing	On	
Defeaturing Tolerance	Default (0.348340 mm)	
Statistics		
Nodes	18216	
Elements	15488	
Mesh Metric	None	

Explicit Dynamics (C5)

TABLE 9 Model (C4) > Analysis

Model (C4) > Analysis			
Object Name	Explicit Dynamics (C5)		
State	Solved		
Definition			
Physics Type	Structural		
Analysis Type	Explicit Dynamics		
Solver Target	AUTODYN		
Options			
Environment Temperature	22. °C		
Generate Input Only	No		

TABLE 10
Model (C4) > Explicit Dynamics (C5) > Initial Conditions

Object Name Little Constitute		Initial Constitions
	Object Name	Initial Conditions
	State	Fully Defined

TABLE 11
Model (C4) > Explicit Dynamics (C5) > Initial Condition

Object Name	Pre-Stress (None)		
State	Fully Defined		
Definition			
Pre-Stress Environment	None		

TABLE 12
Model (C4) > Explicit Dynamics (C5) > Analysis Settings

Model (C4) > Explicit Dynamics (C5) > Analysis Settings		
Object Name Analysis Settings		
State Fully Defined		
	Analysis Settings Preference	
Туре	Program Controlled	
	Step Controls	
Resume From Cycle	0	
Maximum Number of Cycles	1e+07	
End Time	1.e-002 s	
Maximum Energy Error	0.1	
Reference Energy Cycle	0	
Initial Time Step	Program Controlled	
Minimum Time Step	Program Controlled	
Maximum Time Step	Program Controlled	
Time Step Safety Factor	0.9	
Characteristic Dimension	Diagonals	

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Automatic Mass Scaling	No
	Solver Controls
Precision	Double
Solve Units	mm, mg, ms
Beam Solution Type	Bending
Beam Time Step Safety Factor	0.5
Hex Integration Type	Exact
Shell Sublayers	3
Shell Shear Correction	
Factor	0.8333
Shell BWC Warp	Voo
Correction	Yes
Shell Thickness Update	Nodal
Tet Integration	Average Nodal Pressure
Shell Inertia Update	Recompute
Density Update	Program Controlled
Minimum Velocity	1.e-003 mm s^-1
Maximum Velocity	1.e+013 mm s^-1
Radius Cutoff	1.e-003
Minimum Strain Rate Cutoff	1.e-010
	Euler Domain Controls
Domain Size Definition	Program Controlled
Display Euler Domain	Yes
Scope	All Bodies
X Scale factor	1.2
Y Scale factor	1.2
Z Scale factor	1.2
Domain Resolution Definition	Total Cells
Total Cells	2.5e+05
Lower X Face	Flow Out
Lower Y Face	Flow Out
Lower Z Face	Flow Out
Upper X Face	Flow Out
Upper Y Face	Flow Out
Upper Z Face	Flow Out
Euler Tracking	By Body
Luiei Tracking	Damping Controls
Linear Artificial Viscosity	0.2
Quadratic Artificial	U.Z
Viscosity	1.
Linear Viscosity in Expansion	No
Hourglass Damping	AUTODYN Standard
Viscous Coefficient	0.1
Static Damping	0.
	Erosion Controls
On Geometric Strain Limit	Yes
Geometric Strain Limit	1.5
On Material Failure	No
On Minimum Element	No

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Time Step	
Retain Inertia of Eroded Material	Yes
	Output Controls
Save Results on	Equally Spaced Points
Number of points	20
Save Restart Files on	Equally Spaced Points
Number of points	5
Save Result Tracker Data	Cycles
on	Cycles
Cycles	1
Output Contact Forces	Off
Analysis Data Management	
Solver Files Directory	C:\Users\mech\AppData\Local\Temp\WB_RISE_4724_2\unsaved_project_files\dp0 \SYS-2\MECH\
Scratch Solver Files Directory	

TABLE 13
Model (C4) > Explicit Dynamics (C5) > Loads

woder (C4) > Explicit Dynamics (C5) > Loads		
Velocity		
Fully Defined		
Scope		
Geometry Selection		
1 Body		
efinition		
Velocity		
Components		
Global Coordinate System		
60000 mm/s (step applied)		
Free		
Free		
No		

FIGURE 1
Model (C4) > Explicit Dynamics (C5) > Velocity

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Solution (C6)

TABLE 14
Model (C4) > Explicit Dynamics (C5) > Solution

Object Name	Solution (C6)	
State	Solved	
Information		
Status	Done	

TABLE 15
Model (C4) > Explicit Dynamics (C5) > Solution (C6) > Solution Information

Object Name	Solution Information		
State	Solved		
Solution Information			
Solution Output	Solver Output		
Update Interval	2.5 s		
Display Points	All		
Display Filter During Solve	Yes		

TABLE 16
Model (C4) > Explicit Dynamics (C5) > Solution (C6) > Results

model (C4) > Explicit Dynamics (C3) > Solution (C6) > Results			
Object Name	Total Deformation	Equivalent Elastic Strain	Equivalent Stress
State	Solved		
	Scope		
Scoping Method	Geometry Selection		
Geometry	All Bodies		
Definition			
Туре	Total Deformation	Equivalent Elastic Strain	Equivalent (von-Mises) Stress

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Ву		Time	
Display Time	Last		
Calculate Time History		Yes	
Identifier			
Suppressed		No	
		Results	
Minimum	36.029 mm	4.5456e-005 mm/mm	1.5682 MPa
Maximum	600.29 mm	9.0137e-003 mm/mm	625.29 MPa
Minimum Occurs On	Part 2	I	Part 1
Maximum Occurs On	Part 1 Part 2		Part 2
	Minimum Value Over Time		
Minimum	0. mm	0. mm/mm	0. MPa
Maximum	36.029 mm	4.5456e-005 mm/mm	2.0732 MPa
	Maximum Value Over Time		
Minimum	0. mm	0. mm/mm	0. MPa
Maximum	600.29 mm	7.3697e-002 mm/mm	4483.2 MPa
Information			
Time	1.0003e-002 s		
Set	21		
	Integration Point Results		
Display Option	Averaged		

FIGURE 2
Model (C4) > Explicit Dynamics (C5) > Solution (C6) > Total Deformation

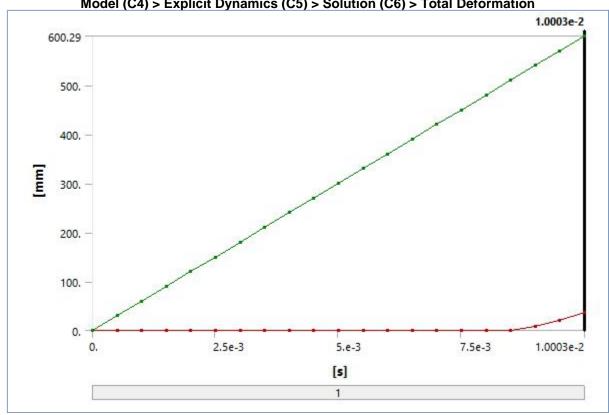


TABLE 17
Model (C4) > Explicit Dynamics (C5) > Solution (C6) > Total Deformation

-				
	Time [s]	Minimum [mm]	Maximum [mm]	
	1.1755e-038		0.	

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5.0046e-004		30.027
1.0021e-003		60.125
1.5007e-003		90.044
2.0024e-003		120.14
2.501e-003		150.06
3.0026e-003		180.16
3.5013e-003		210.08
4.0029e-003	0.	240.17
4.5015e-003	0.	270.09
5.0002e-003		300.01
5.5018e-003		330.11
6.0005e-003		360.03
6.5021e-003		390.13
7.0007e-003		420.04
7.5024e-003		450.14
8.001e-003		480.06
8.5001e-003	0.44065	510.13
9.0021e-003	7.7173	540.45
9.5019e-003	19.983	570.21
1.0003e-002	36.029	600.29

FIGURE 3
Model (C4) > Explicit Dynamics (C5) > Solution (C6) > Equivalent Elastic Strain

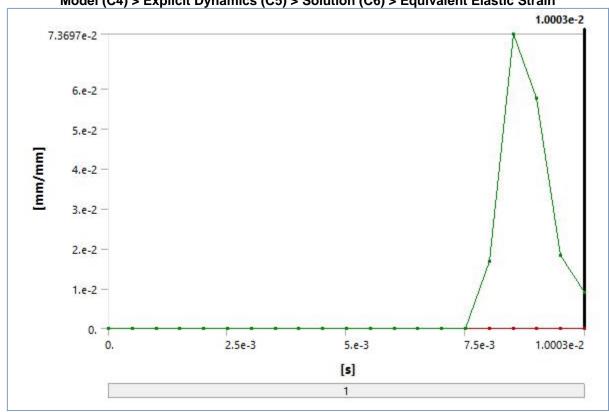


TABLE 18
Model (C4) > Explicit Dynamics (C5) > Solution (C6) > Equivalent Elastic Strain

Time [s]	Minimum [mm/mm]	Maximum [mm/mm]
1.1755e-038	-	
5.0046e-004		

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1.0021e-003 1.5007e-003 2.0024e-003 2.501e-003	e-003 e-003	
3.0026e-003 3.5013e-003		
4.0029e-003	0.	0.
4.5015e-003		0.
5.0002e-003		
5.5018e-003		
6.0005e-003		
6.5021e-003		
7.0007e-003		
7.5024e-003		
8.001e-003		1.6733e-002
8.5001e-003		7.3697e-002
9.0021e-003	2.92e-005	5.7546e-002
9.5019e-003	1.9161e-005	1.8342e-002
1.0003e-002	4.5456e-005	9.0137e-003

FIGURE 4
Model (C4) > Explicit Dynamics (C5) > Solution (C6) > Equivalent Stress

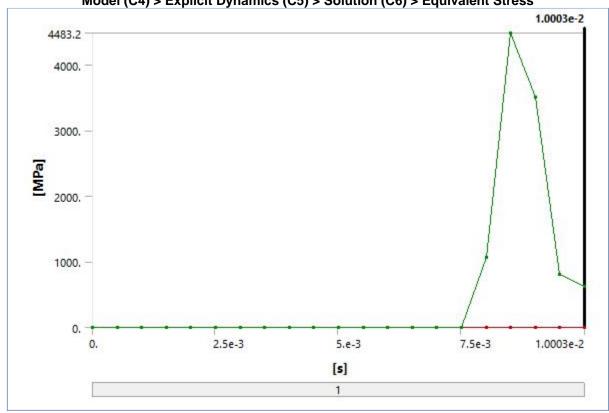


TABLE 19
Model (C4) > Explicit Dynamics (C5) > Solution (C6) > Equivalent Stress

Time [s]	Minimum [MPa]	Maximum [MPa]
1.1755e-038		
5.0046e-004		
1.0021e-003		

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1.5007e-003 2.0024e-003 2.501e-003 3.0026e-003 4.0029e-003 4.5015e-003 5.0002e-003 5.5018e-003 6.0005e-003 7.0007e-003	0.	0.
7.5024e-003		
8.001e-003		1068.7
8.5001e-003		4483.2
9.0021e-003	2.0732	3514.3
9.5019e-003	0.9936	805.75
1.0003e-002	1.5682	625.29

Material Data

Aluminum Alloy

TABLE 20 Aluminum Alloy > Constants

7.1.d.1.1.1.7.1			
Density	2.77e-006 kg mm^-3		
Coefficient of Thermal Expansion	2.3e-005 C^-1		
Specific Heat	8.75e+005 mJ kg^-1 C^-1		

TABLE 21 Aluminum Alloy > Compressive Ultimate Strength

Compressive Ultimate Strengt	h MPa
0	

TABLE 22 Aluminum Alloy > Compressive Yield Strength

Compressive Yield Strength MF	'n
280	

TABLE 23 Aluminum Alloy > Tensile Yield Strength

Tensile Yield Strength MPa		
280		

TABLE 24 Aluminum Alloy > Tensile Ultimate Strength

Tensile Ultimate Strength MPa 310

TABLE 25

Aluminum Alloy > Isotropic Secant Coefficient of Thermal Expansion

Reference Temperature C

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22

TABLE 26
Aluminum Alloy > Isotropic Thermal Conductivity

Thumburney Free Pro Therman Communication				
Thermal Conductivity W mm^-1 C^-1	Temperature C			
0.114	-100			
0.144	0			
0.165	100			
0.175	200			

TABLE 27
Aluminum Alloy > Alternating Stress R-Ratio

١	iuminum Alloy > Altern	ating Stres	ss K-Kati
	Alternating Stress MPa	Cycles	R-Ratio
	275.8	1700	-1
	241.3	5000	-1
	206.8	34000	-1
	172.4	1.4e+005	-1
	137.9	8.e+005	-1
	117.2	2.4e+006	-1
	89.63	5.5e+007	-1
	82.74	1.e+008	-1
	170.6	50000	-0.5
	139.6	3.5e+005	-0.5
	108.6	3.7e+006	-0.5
	87.91	1.4e+007	-0.5
	77.57	5.e+007	-0.5
	72.39	1.e+008	-0.5
	144.8	50000	0
	120.7	1.9e+005	0
	103.4	1.3e+006	0
	93.08	4.4e+006	0
	86.18	1.2e+007	0
	72.39	1.e+008	0
	74.12	3.e+005	0.5
	70.67	1.5e+006	0.5
	66.36	1.2e+007	0.5
	62.05	1.e+008	0.5

TABLE 28
Aluminum Alloy > Isotropic Resistivity

Resistivity ohm mm	Temperature C
2.43e-005	0
2.67e-005	20
3.63e-005	100

TABLE 29
Aluminum Alloy > Isotropic Elasticity

Temperature C	Young's Modulus MPa	Poisson's Ratio	Bulk Modulus MPa	Shear Modulus MPa
	71000	0.33	69608	26692

TABLE 30
Aluminum Alloy > Isotropic Relative Permeability

Relative Permeability

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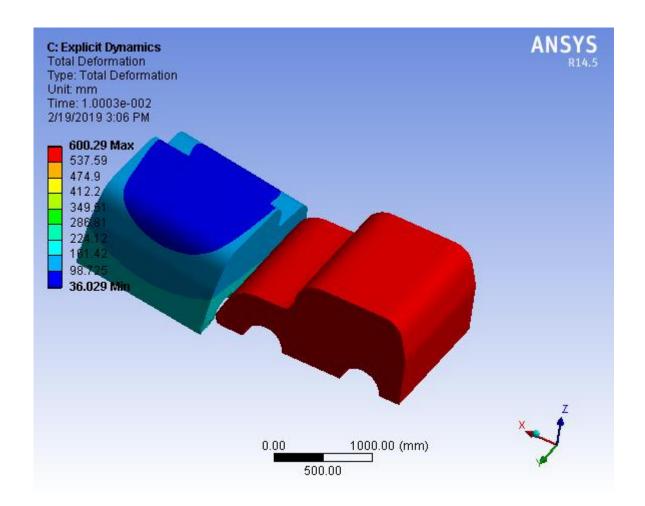
Total Deformation

Subject: 60+AL+AL+S+DEFORMATION

Author:

Prepared For:

Date Tuesday, February 19, 2019



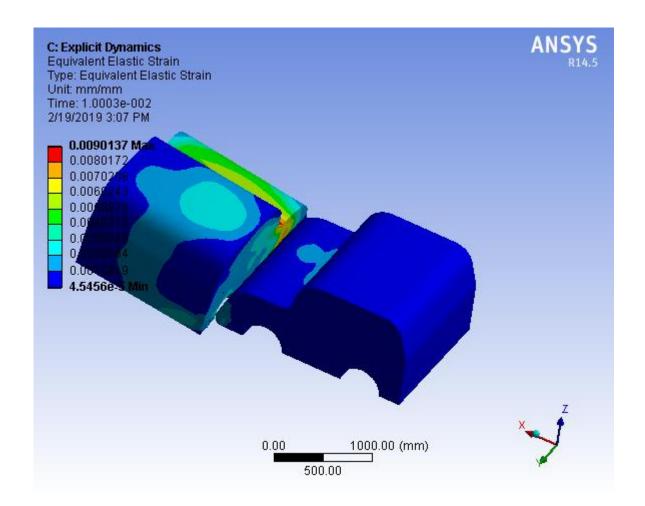
Equivalent Elastic Strain

Subject: 60+AL+AL+S+STRAIN

Author:

Prepared For:

Date Tuesday, February 19, 2019



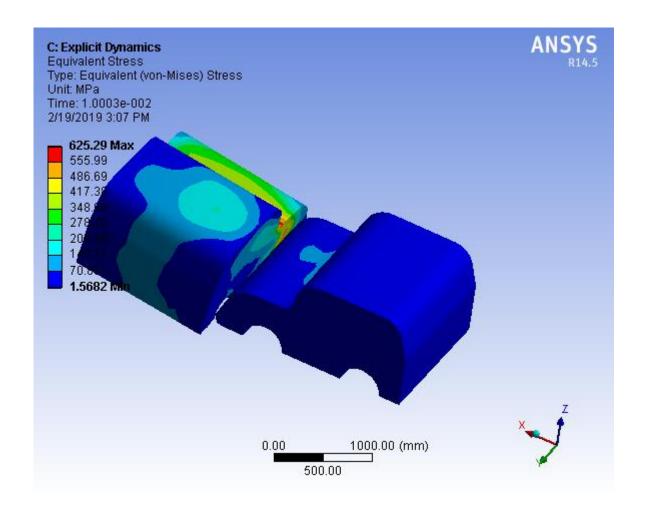
Equivalent Stress

Subject: 60+AL+AL+S+STRESS

Author:

Prepared For:

Date Tuesday, February 19, 2019

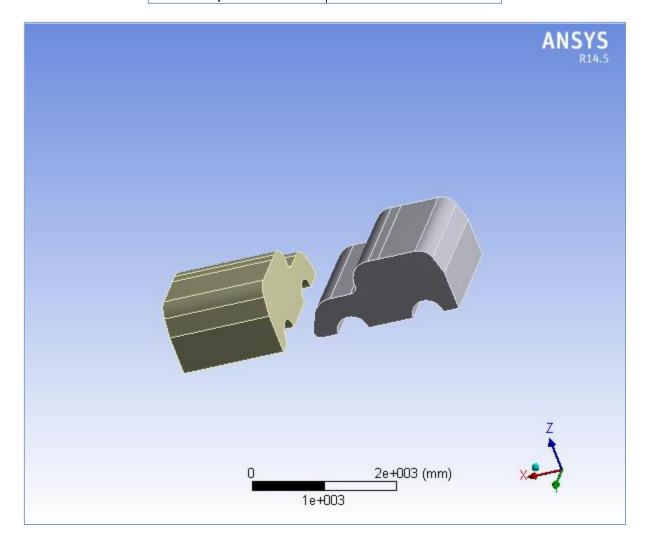


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Project

	Tuesday, February 19, 2019	
Last Saved	Tuesday, February 19, 2019	
Product Version	14.5 Release	
Save Project Before Solution	n No	
Save Project After Solution	No	



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Contents

- Units
- Model (D4)
 - o Geometry
 - Parts
 - » Coordinate Systems
 - » Connections
 - Body Interactions
 - Body Interaction
 - » Mesh
 - » Explicit Dynamics (D5)
 - Initial Conditions
 - Pre-Stress (None)
 - Analysis Settings
 - Velocity
 - Solution (D6)
 - Solution Information
 - Results

Material Data

» Magnesium Alloy

Units

TABLE 1

Unit System	Metric (mm, kg, N, s, mV, mA) Degrees rad/s Celsius	
Angle	Degrees	
Rotational Velocity	rad/s	
Temperature	Celsius	

Model (D4)

Geometry

TABLE 2 Model (D4) > Geometry

woder (D+) > Geometry		
Geometry		
Fully Defined		
nition		
C:\Users\mech\Desktop\project\c1.igs		
Iges		
Meters		
Body Color		
Bounding Box		
4134.9 mm		
2154.4 mm		
1018. mm		
Properties		

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Volume	4.5792e+009 mm ³
Mass	8242.5 kg
Scale Factor Value	1.
Stati	stics
Bodies	2
Active Bodies	2
Nodes	18216
Elements	15488
Mesh Metric	None
Basic Geom	etry Options
Solid Bodies	Yes
Surface Bodies	Yes
Line Bodies	No
Parameters	Yes
Parameter Key	DS
Attributes	No
Named Selections	No
Material Properties	No
Advanced Geo	ometry Options
Use Associativity	Yes
Coordinate Systems	No
Reader Mode Saves Updated File	No
Use Instances	Yes
Smart CAD Update	No
Attach File Via Temp File	Yes
Temporary Directory	C:\Users\mech\AppData\Local\Temp
Analysis Type	3-D
Mixed Import Resolution	None
Decompose Disjoint Geometry	Yes
Enclosure and Symmetry Processing	Yes

TABLE 3
Model (D4) > Geometry > Parts

Model (D4) > Geometry > Parts		
Object Name	Part 1	Part 2
State	Meshed	
Graphics Properties		S
Visible		Yes
Transparency	1	
Definition		
Suppressed	No	
Stiffness Behavior	Flexible	
Coordinate System	Default Coordinate System	
Reference Temperature	By Environment	
Reference Frame	Lagrangian	
Material		
Assignment	Magnesium Alloy	
Bounding Box		
Length X	2167.8 mm	1500. mm
Length Y	1519.2 mm	2154.4 mm
Length Z	1000.6 mm	
Properties		
Volume	2.2896e+009 mm ³	

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Mass	4121.3 kg	
Centroid X	-2468.6 mm	-2.0332e-002 mm
Centroid Y	1624.2 mm	1591.3 mm
Centroid Z	481.41 mm	463.98 mm
Moment of Inertia Ip1	1.553e+009 kg·mm²	
Moment of Inertia Ip2	1.0301e+009 kg·mm²	
Moment of Inertia lp3	2.0683e+009 kg·mm²	
Statistics		
Nodes	9108	
Elements	7744	
Mesh Metric	None	

Coordinate Systems

TABLE 4
Model (D4) > Coordinate Systems > Coordinate System

,		
Object Name	Global Coordinate System	
State	Fully Defined	
Definition		
Туре	Cartesian	
Origin		
Origin X	0. mm	
Origin Y	0. mm	
Origin Z	0. mm	
Directional Vectors		
X Axis Data	[1. 0. 0.]	
Y Axis Data	[0. 1. 0.]	
Z Axis Data	[0. 0. 1.]	

Connections

TABLE 5 Model (D4) > Connections

Object Name	Connections	
State	Fully Defined	
Auto Detection		
Generate Automatic Connection On Refresh	Yes	
Transparency		
Enabled	Yes	

TABLE 6
Model (D4) > Connections > Body Interactions

Object Name	Body Interactions	
State	·	
Advanced		
Contact Detection	Trajectory	
Formulation	Penalty	
Body Self Contact	Program Controlled	
Element Self Contact	Program Controlled	
Tolerance	0.2	

TABLE 7

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Model (D4) > Connections > Body Interactions > Body Interaction

Object Name	Body Interaction	
State	Fully Defined	
Scope		
Scoping Method	Geometry Selection	
Geometry	All Bodies	
Definition		
Туре	Frictionless	
Suppressed	No	

Mesh

TABLE 8 Model (D4) > Mesh

Object Name	Mesh	
State	Solved	
Defaults		
Physics Preference	Explicit	
Relevance	0	
Sizing		
Use Advanced Size Function	On: Curvature	
Relevance Center	Fine	
Initial Size Seed	Active Assembly	
Smoothing	High	
Transition	Slow	
Span Angle Center	Coarse	
Curvature Normal Angle	Default (70.3950 °)	
Min Size	Default (0.696690 mm)	
Max Face Size	Default (69.6690 mm)	
Max Size	Default (139.340 mm)	
Growth Rate	Default (1.20)	
Minimum Edge Length	14.9120 mm	
Inflation		
Use Automatic Inflation	None	
Inflation Option	Smooth Transition	
Transition Ratio	0.272	
Maximum Layers	5	
Growth Rate	1.2	
Inflation Algorithm	Pre	
View Advanced Options	No	
Patch Conforming		
Triangle Surface Mesher	Program Controlled	
Advanced		
Shape Checking	Explicit	
Element Midside Nodes	Dropped	
Straight Sided Elements		
Number of Retries	0	
Extra Retries For Assembly	Yes	
Rigid Body Behavior	Full Mesh	
Mesh Morphing	Disabled	
Defeaturing		
Pinch Tolerance	Default (0.627020 mm)	

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Generate Pinch on Refresh	No	
Automatic Mesh Based Defeaturing	On	
Defeaturing Tolerance	Default (0.348340 mm)	
Statistics		
Nodes	18216	
Elements	15488	
Mesh Metric	None	

Explicit Dynamics (D5)

TABLE 9
Model (D4) > Analysis

Woder (D4) > Ariarysis				
Object Name	Explicit Dynamics (D5)			
State	Solved			
Definit	Definition			
Physics Type Structural				
Analysis Type	Explicit Dynamics			
Solver Target	AUTODYN			
Options				
Environment Temperature	22. °C			
Generate Input Only	No			

TABLE 10
Model (D4) > Explicit Dynamics (D5) > Initial Conditions

Object Name	Initial Conditions
State	Fully Defined

TABLE 11
Model (D4) > Explicit Dynamics (D5) > Initial Condition

. , , , , , , , , , , , , , , , , , , ,				
Object Name Pre-Stress (No				
State	Fully Defined			
Definition				
Pre-Stress Environment	None			

TABLE 12

Model (D4) > Explicit Dynamics (D5) > Analysis Settings			
Object Name	Analysis Settings		
State	Fully Defined		
	Analysis Settings Preference		
Туре	Program Controlled		
	Step Controls		
Resume From Cycle	0		
Maximum Number of Cycles	1e+07		
End Time	1.e-002 s		
Maximum Energy Error	0.1		
Reference Energy Cycle	0		
Initial Time Step	Program Controlled		
Minimum Time Step	Program Controlled		
Maximum Time Step	Program Controlled		
Time Step Safety Factor	0.9		
Characteristic Dimension	Diagonals		

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Automatic Mass Scaling No					
· · · · · · · · · · · · · · · ·	Solver Controls				
Precision					
Solve Units	mm, mg, ms				
Beam Solution Type	Bending				
Beam Time Step Safety	3				
Factor 0.5					
Hex Integration Type	Exact				
Shell Sublayers	3				
Shell Shear Correction					
Factor	0.8333				
Shell BWC Warp	V				
Correction	Yes				
Shell Thickness Update	Nodal				
Tet Integration	Average Nodal Pressure				
Shell Inertia Update	Recompute				
Density Update	Program Controlled				
Minimum Velocity	1.e-003 mm s^-1				
Maximum Velocity	1.e+013 mm s^-1				
Radius Cutoff	1.e-003				
Minimum Strain Rate	1.e-010				
Cutoff	Euler Domain Controls				
Domain Size Definition	Program Controlled				
Display Euler Domain	Yes				
Scope Scope	All Bodies				
X Scale factor	1.2				
Y Scale factor	1.2				
Z Scale factor	1.2				
Domain Resolution	Total Cells				
Definition	0.505				
Total Cells	2.5e+05				
Lower X Face	Flow Out				
Lower Y Face	Flow Out				
Lower Z Face	Flow Out				
Upper X Face	Flow Out				
Upper Y Face	Flow Out				
Upper Z Face	Flow Out				
Euler Tracking	By Body				
11	Damping Controls				
Linear Artificial Viscosity	0.2				
Quadratic Artificial Viscosity	1.				
Linear Viscosity in Expansion	No				
Hourglass Damping	AUTODYN Standard				
Viscous Coefficient	0.1				
Static Damping	0.1				
Static Damping	Erosion Controls				
On Geometric Strain Limit	Yes				
Geometric Strain Limit	1.5				
On Material Failure	No				
On Material Failule					
On Minimum Element	No				

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Time Step		
Retain Inertia of Eroded Material	Yes	
Output Controls		
Save Results on	Equally Spaced Points	
Number of points	20	
Save Restart Files on	Equally Spaced Points	
Number of points	5	
Save Result Tracker Data	Cycles	
on	Cycles	
Cycles	1	
Output Contact Forces	Off	
	Analysis Data Management	
Solver Files Directory	C:\Users\mech\AppData\Local\Temp\WB_RISE_4724_2\unsaved_project_files\dp0 \SYS-3\MECH\	
Scratch Solver Files Directory		

TABLE 13
Model (D4) > Explicit Dynamics (D5) > Loads

Model (D4) > Explicit Dynamics (D5) > Loads		
Object Name	Velocity	
State	Fully Defined	
	Scope	
Scoping Method	Geometry Selection	
Geometry	1 Body	
Definition		
Type	Velocity	
Define By	Components	
Coordinate System	Global Coordinate System	
X Component	60000 mm/s (step applied)	
Y Component	Free	
Z Component	Free	
Suppressed	No	

FIGURE 1
Model (D4) > Explicit Dynamics (D5) > Velocity

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Solution (D6)

TABLE 14
Model (D4) > Explicit Dynamics (D5) > Solution

Object Name	Solution (D6)	
State	Solved	
Information		
Status	Done	

TABLE 15
Model (D4) > Explicit Dynamics (D5) > Solution (D6) > Solution Information

Solution Information				
Solved				
rmation				
Solver Output				
2.5 s				
All				
Yes				

TABLE 16
Model (D4) > Explicit Dynamics (D5) > Solution (D6) > Results

Object Name	Total Deformation	Equivalent Elastic Strain	Equivalent Stress
State	Solved		
Scope			
Scoping Method	Geometry Selection		
Geometry	All Bodies		
Definition			
Туре	Total Deformation	Equivalent Elastic Strain	Equivalent (von-Mises) Stress

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Ву		Time		
Display Time	Last			
Calculate Time History		Yes		
Identifier				
Suppressed		No		
		Results		
Minimum	35.636 mm	3.9739e-005 mm/mm	1.3203 MPa	
Maximum	600.26 mm	9.5194e-003 mm/mm	422.79 MPa	
Minimum Occurs On	Part 2	ļ ļ	Part 1	
Maximum Occurs On	Part 1	ļ I	Part 2	
	Minimu	ım Value Over Time		
Minimum 0. mm 0. mm/mm 0. MPa				
Maximum	35.636 mm	4.0831e-005 mm/mm	1.8374 MPa	
	Maxim	um Value Over Time		
Minimum	0. mm	0. mm/mm	0. MPa	
Maximum	600.26 mm	7.3987e-002 mm/mm	2845.7 MPa	
		Information		
Time	1.0002e-002 s			
Set	Set 21			
	Integration Point Results			
Display Option		Av	veraged	

FIGURE 2
Model (D4) > Explicit Dynamics (D5) > Solution (D6) > Total Deformation

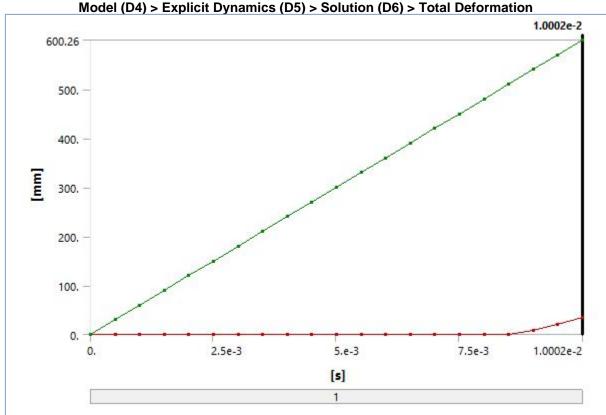


TABLE 17
Model (D4) > Explicit Dynamics (D5) > Solution (D6) > Total Deformation

2xpilott 2 yriaiiii 00 (20) > 00 iatioii (20) > 10 tai 2						
	Time [s]	Minimum [mm]	Maximum [mm]			
	1.1755e-038		0.			

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5.0142e-004		30.085	
1.0011e-003		60.064	
1.5007e-003		90.043	
2.0004e-003		120.02	
2.5e-003		150.	
3.0026e-003		180.15	
3.5022e-003		210.13	
4.0019e-003	0.	240.11	
4.5015e-003	0.	270.09	
5.0012e-003		300.07	
5.5008e-003		330.05	
6.0004e-003		360.03	
6.5001e-003		390.01	
7.0026e-003		420.16	
7.5023e-003		450.14	
8.0019e-003		480.12	
8.5017e-003	0.42121	510.23	
9.0001e-003	7.6559	540.34	
9.501e-003	19.804	570.18	
1.0002e-002	35.636	600.26	

FIGURE 3
Model (D4) > Explicit Dynamics (D5) > Solution (D6) > Equivalent Elastic Strain

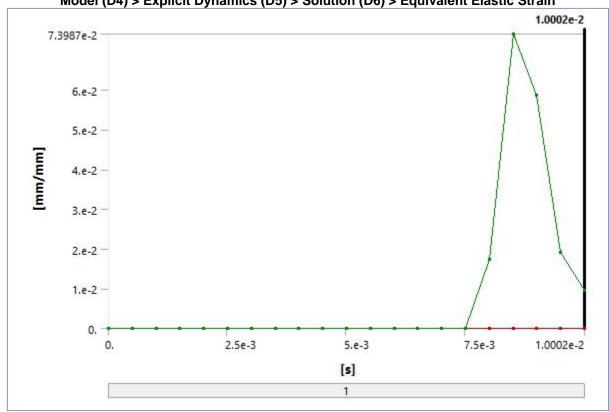


TABLE 18
Model (D4) > Explicit Dynamics (D5) > Solution (D6) > Equivalent Elastic Strain

Time [s]	Minimum [mm/mm]	Maximum [mm/mm]
1.1755e-038		
5.0142e-004		

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1.0011e-003 1.5007e-003 2.0004e-003		0.	
2.5e-003 3.0026e-003 3.5022e-003 4.0019e-003 4.5015e-003 5.0012e-003 6.0004e-003 6.5001e-003 7.0026e-003	0.		
7.5023e-003			
8.0019e-003		1.725e-002	
8.5017e-003		7.3987e-002	
9.0001e-003	4.0831e-005	5.8735e-002	
9.501e-003	2.2727e-005	1.906e-002	
1.0002e-002	3.9739e-005	9.5194e-003	

FIGURE 4
Model (D4) > Explicit Dynamics (D5) > Solution (D6) > Equivalent Stress

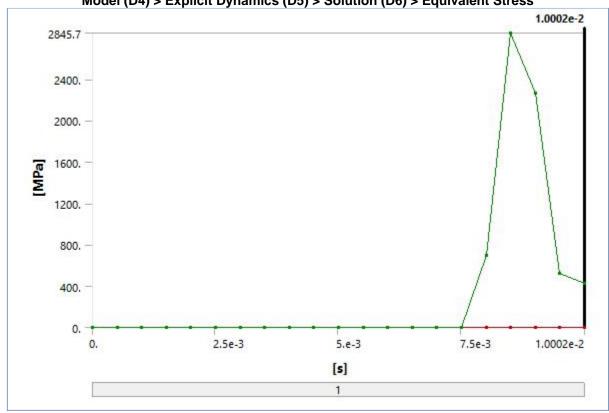


TABLE 19
Model (D4) > Explicit Dynamics (D5) > Solution (D6) > Equivalent Stress

Time [s]	Minimum [MPa]	Maximum [MPa]
1.1755e-038		
5.0142e-004		
1.0011e-003		

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1.5007e-003 2.0004e-003		
2.5e-003		
3.0026e-003		
3.5022e-003		
4.0019e-003		
4.5015e-003		0.
5.0012e-003	0.	
5.5008e-003		
6.0004e-003		
6.5001e-003		
7.0026e-003		
7.5023e-003		
8.0019e-003		698.78
8.5017e-003		2845.7
9.0001e-003	1.8374	2267.6
9.501e-003	0.60433	527.
1.0002e-002	1.3203	422.79

Material Data

Magnesium Alloy

TABLE 20 Magnesium Alloy > Constants

magnesiam Anoy > constants			
Density	1.8e-006 kg mm^-3		
Coefficient of Thermal Expansion	2.6e-005 C^-1		
Specific Heat	1.024e+006 mJ kg^-1 C^-1		
Thermal Conductivity	0.156 W mm^-1 C^-1		
Resistivity	7.7e-004 ohm mm		

TABLE 21

Magnesium Alloy > Compressive Ultimate Strength

Compressive Ultimate Strength MPa		
0		

TABLE 22 Magnesium Alloy > Compressive Yield Strength

Compressive Yield Strength MPa
193

TABLE 23 Magnesium Alloy > Tensile Yield Strength

Tensile Yield Strength MPa 193

TABLE 24 Magnesium Alloy > Tensile Ultimate Strength

Tensile Ultimate Strength MPa 255

TABLE 25

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Magnesium Alloy > Isotropic Secant Coefficient of Thermal Expansion

Reference Temperature C 22

TABLE 26
Magnesium Alloy > Isotropic Elasticity

		,		
Temperature C	Young's Modulus MPa	Poisson's Ratio	Bulk Modulus MPa	Shear Modulus MPa
	45000	0.35	50000	16667

TABLE 27 Magnesium Alloy > Isotropic Relative Permeability

Relative Permeability 10000

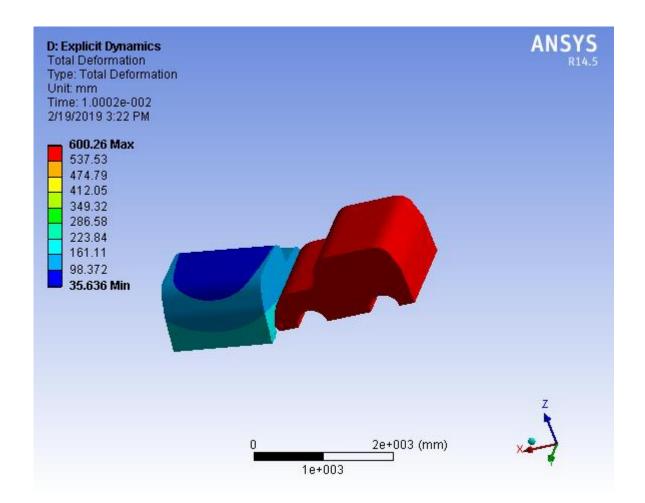
Total Deformation

Subject: 60+MG+MG+S+DEFORMATION

Author:

Prepared For:

Date Tuesday, February 19, 2019



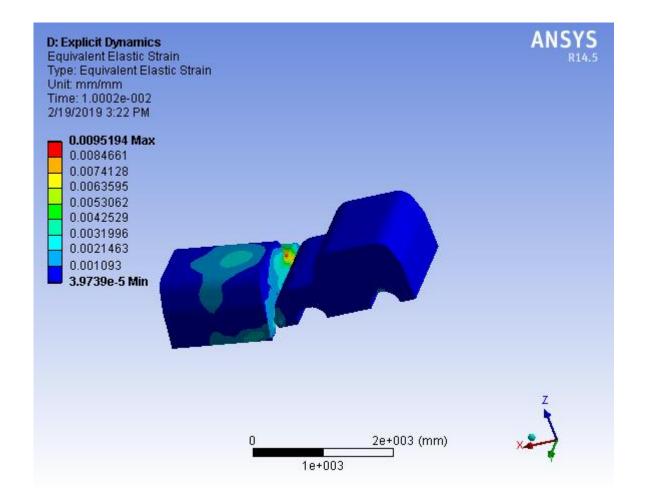
Equivalent Elastic Strain

Subject: 60+MG+MG+S+STRAIN

Author:

Prepared For:

Date Tuesday, February 19, 2019



Equivalent Stress

Subject: 60+MG+MG+S+STRESS

Author:

Prepared For:

Date Tuesday, February 19, 2019

