



# FUNCTIONAL SAFETY COURSE #1



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PUBLIC



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# Awareness of Functional Safety

- Introduction to Safety
- What is Functional Safety
- Functional Safety Standards & history
- General approach for risk management
- Systematic & Random failures, types of faults
- Risk management in the automotive
- Safety goals and safety integrity levels
- The ISO26262 standard

# 01.

## INTRODUCTION TO SAFETY



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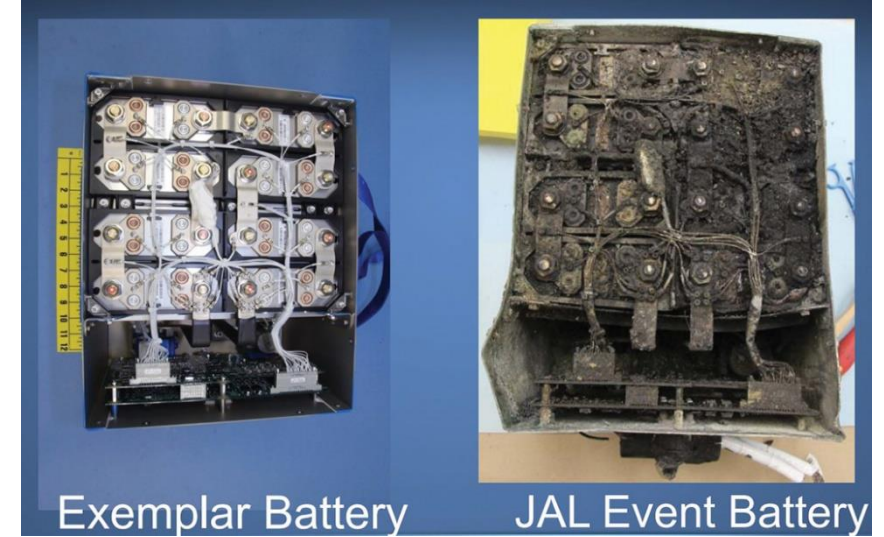
# Examples of accidents



Toyota Unintended Acceleration



The Ford Pinto Case



JAL B – 787



(Source: Tesla Motors Club)

Tesla Crash

4



Tesla's Fatal Crash

# Examples of accidents



# Examples of accidents





# Road Traffic Accidents: The Causes

| Critical Reasons | Number    | %    |
|------------------|-----------|------|
| Driver           | 2,046,000 | 94%  |
| Vehicles         | 44,000    | 2%   |
| Environment      | 52,000    | 2%   |
| Unknown          | 47,000    | 2%   |
| Total            | 2,189,000 | 100% |

Data source: NMVCCS

| Driver-Related Critical Reasons    | Number    | %    |
|------------------------------------|-----------|------|
| Recognition Error                  | 845,000   | 41%  |
| Decision Error                     | 684,000   | 33%  |
| Performance Error                  | 210,000   | 11%  |
| Non-performance Error (e.g. Sleep) | 145,000   | 7%   |
| Other                              | 162,000   | 8%   |
| Total                              | 2,046,000 | 100% |

Every year!

~1.3 M fatalities  
>50 M people seriously injured  
>\$3 trillion cost of road accidents  
>90% caused by human mistakes

We need to get the  
*Human Factor* out of the equation!

# 02.

## WHAT IS FUNCTIONAL SAFETY?



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# Awareness of Functional Safety





# What is Functional Safety?

Functional safety is the absence of **unreasonable risk** due to **hazards** caused by **malfunctioning** behavior of electrical or electronic **systems**



# What is Functional Safety?

FUNCTIONAL  
SAFETY



MATTER OF LIABILITY

Everyone involved in the development of a safety related project should be able to demonstrate freedom from negligence in case of product liability.

/!\ Not only the safety people involved in the project (manager, architect, assessor)



# Legal Consequences

Do you have to fulfill ISO 26262 by law? **NO**

However, in a Court of Law after a car accident you could be asked:

**Did you follow the state of the art? Are you free from negligence?**

- Functional safety standards are considered by law the minimum level of “state of the art” and have to be fulfilled
- Freedom of negligence must also be adhered to

# 03.

## FUNCTIONAL SAFETY STANDARDS & HISTORY

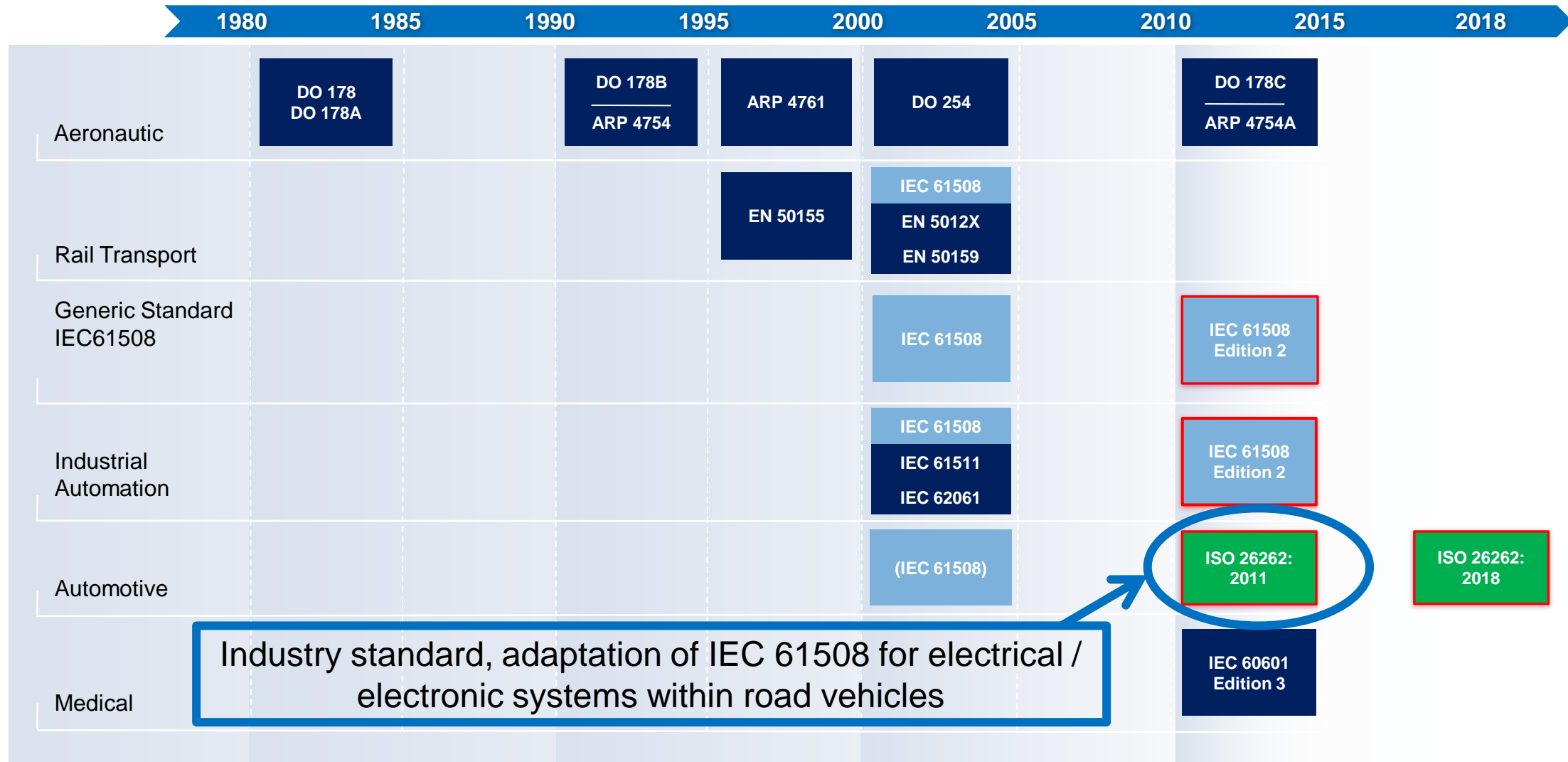


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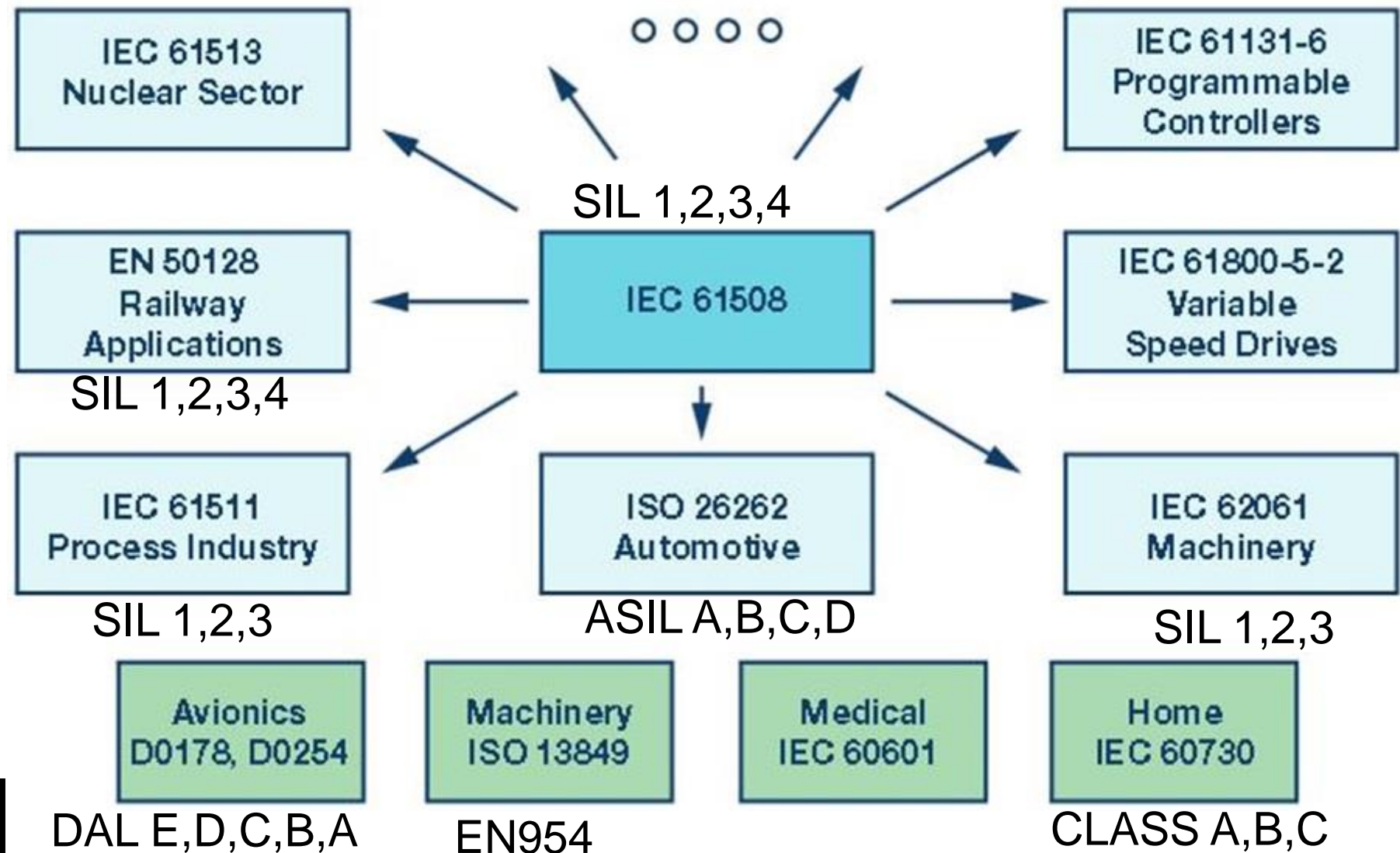
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# Functional Safety Standards : History





# Functional Safety Standard Landscape



# 04.

## GENERAL APPROACH FOR RISK MANAGEMENT



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# Functional Safety: A Bit Of Wording

**Fault:** abnormal condition or defect which may lead to a failure

**Failure:** inability of an element to perform a function

**Safety Mechanism:** detects failure and allow the system to react in accordance (i.e. bring the system in a safe state)

**Safe State:** it is the operating mode of the system, hardware, component without unreasonable level of risk

**Fault tolerant time (FTTI):** Is the maximum time a system may consume to detect and handle a fault, before resulting in a hazard



# Functional Safety - General Approach



Hazard and Risk  
Analysis



Mitigation



SAFE System

# Functional Safety - General Approach



## Hazard and Risk Analysis

- Identify the potential malfunctions of the system (failure modes)
- Assess the effects of these malfunctions and their impact on Safety
- Identify the list of feared events
- Classify their criticality (based on standards)
- Define/Calculate the characteristics of the feared event (Safe state, FTTI)

# Functional Safety - General Approach

- Define a Safety Architecture
- Identify mitigation measures
  - Detection measures
  - Control measures
- Implement the “Safety Mechanisms”



## Mitigation

- Verify the implementation of the Safety mechanisms
- Verify the effectiveness of the Safety mechanisms



# Functional Safety - General Approach



SAFE System

# 05.

## RISK MANAGEMENT IN THE AUTOMOTIVE

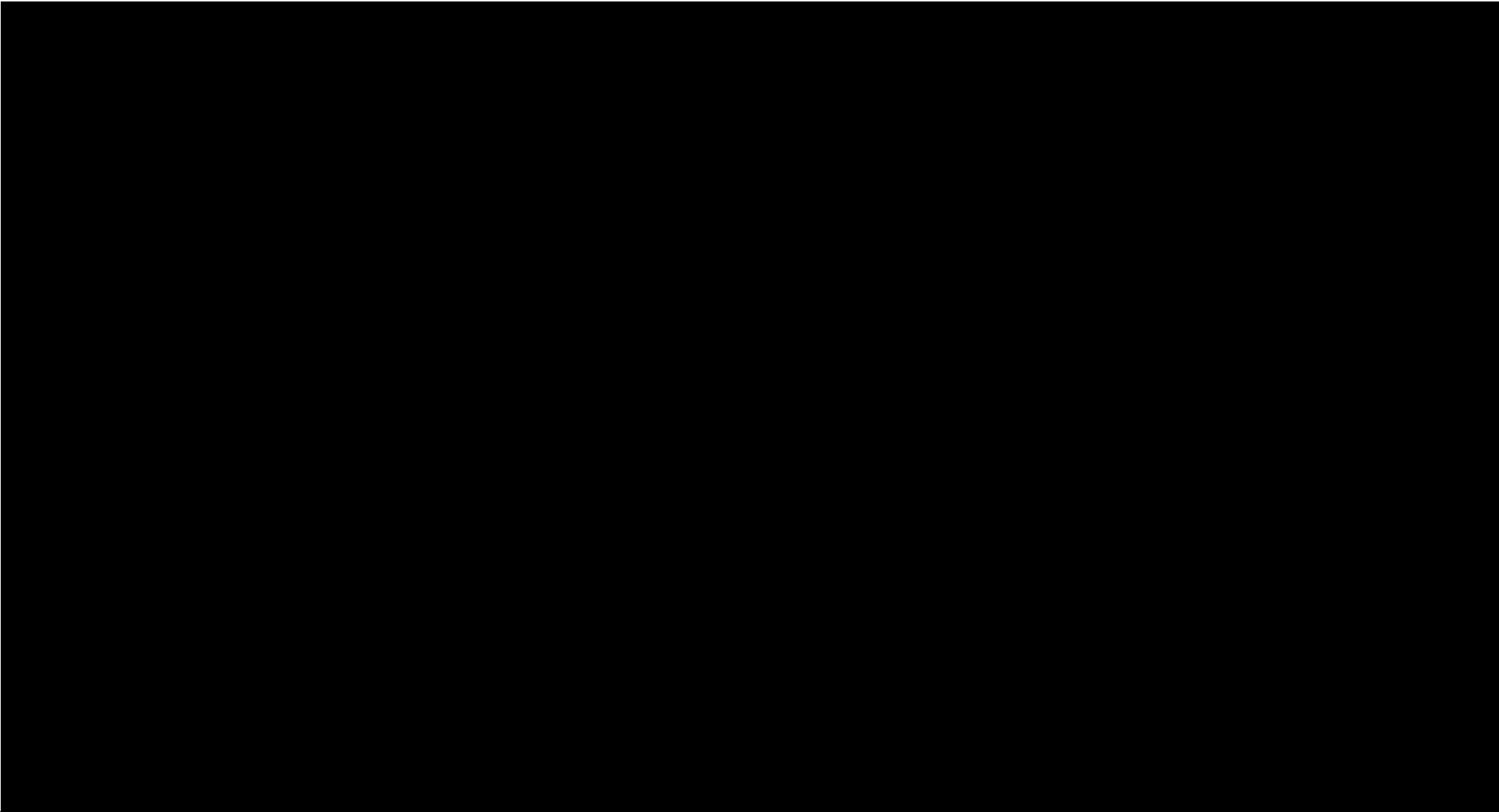


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# Automotive example





# Characteristics of A Safe System

## Safety

### FUNCTIONAL SAFETY

Zero accidents due to system failures

### SECURITY

Zero accidents by system hacks

### VEHICLE SAFETY

Zero accidents by human error (ADAS & SOTIF)

### DEVICE RELIABILITY

Zero components failures (robust product)

SOTIF: Safety of the intended functionality

# Quantify A Risk: Automotive Safety Integrity Level (ASIL) Definition

Severity



What is the level of injury ?

Exposure



How often is it likely to happen?

Controllability



Can the hazard be controlled

**ASIL**

An ASIL is defined for each Safety Goal

# Functional Safety - Integrity Level Evaluation

## E = Exposure

| Class | Description          |
|-------|----------------------|
| E0    | Incredible           |
| E1    | Very low probability |
| E2    | Low probability      |
| E3    | Medium probability   |
| E4    | High probability     |

## C = Controllability

| Class | Description                            |
|-------|--|
| C0    | Controllable in general                |
| C1    | Simply controllable                    |
| C2    | Normally controllable                  |
| C3    | Difficult to control or uncontrollable |

## S = Severity

| Class | Description  |
|-------|--|
| S0    | No injuries  |
| S1    | Light and moderate injuries                                    |
| S2    | Severe and life-threatening injuries (survival probable)       |
| S3    | Life-threatening injuries (survival uncertain), fatal injuries |

|           |               | C1 – SIMPLE | C2 – NORMAL | C3 – DIFFICULT |
|-----------|---------------|-------------|-------------|----------------|
| S1 LIGHT  | E1 (very low) | QM          | QM          | QM             |
|           | E2 (low)      | QM          | QM          | QM             |
|           | E3 (medium)   | QM          | QM          | A              |
|           | E4 (high)     | QM          | A           | B              |
| S2 SEVERE | E1 (very low) | QM          | QM          | QM             |
|           | E2 (low)      | QM          | QM          | A              |
|           | E3 (medium)   | QM          | A           | B              |
|           | E4 (high)     | A           | B           | C              |
| S3 FATAL  | E1 (very low) | QM          | QM          | A              |
|           | E2 (low)      | QM          | A           | B              |
|           | E3 (medium)   | A           | B           | C              |
|           | E4 (high)     | B           | C           | D              |

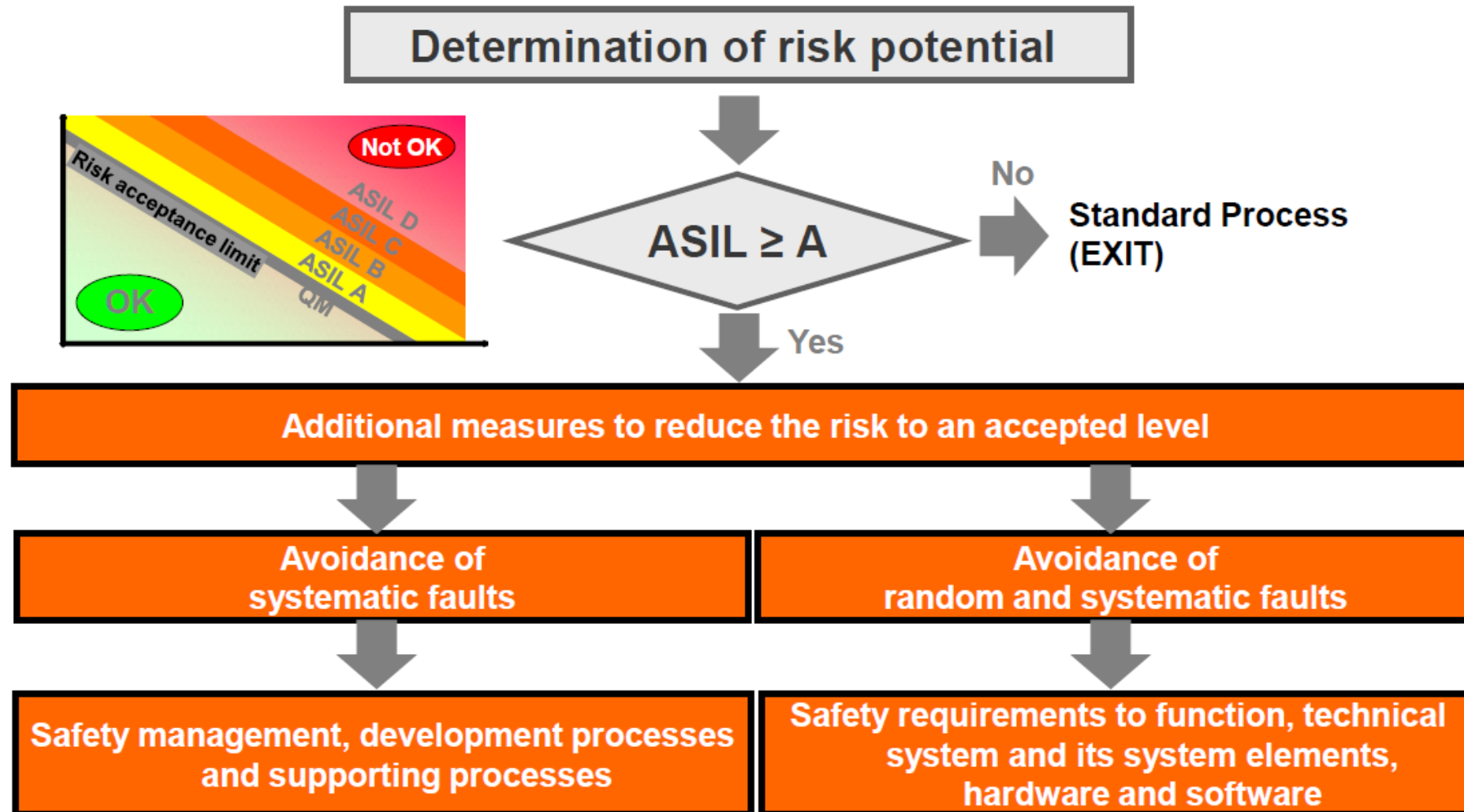
(QM: "quality managed" → no requirements from standard applied explicitly)

# Example of System and Corresponding Safety integrity Level

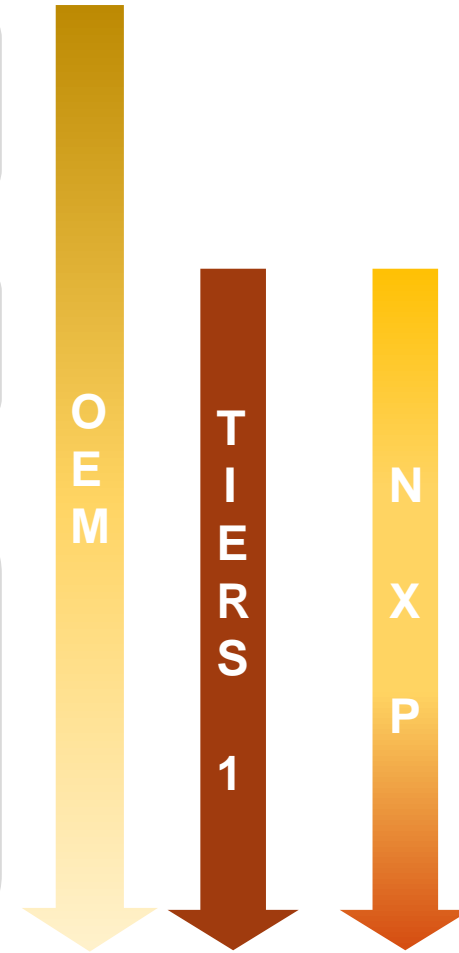
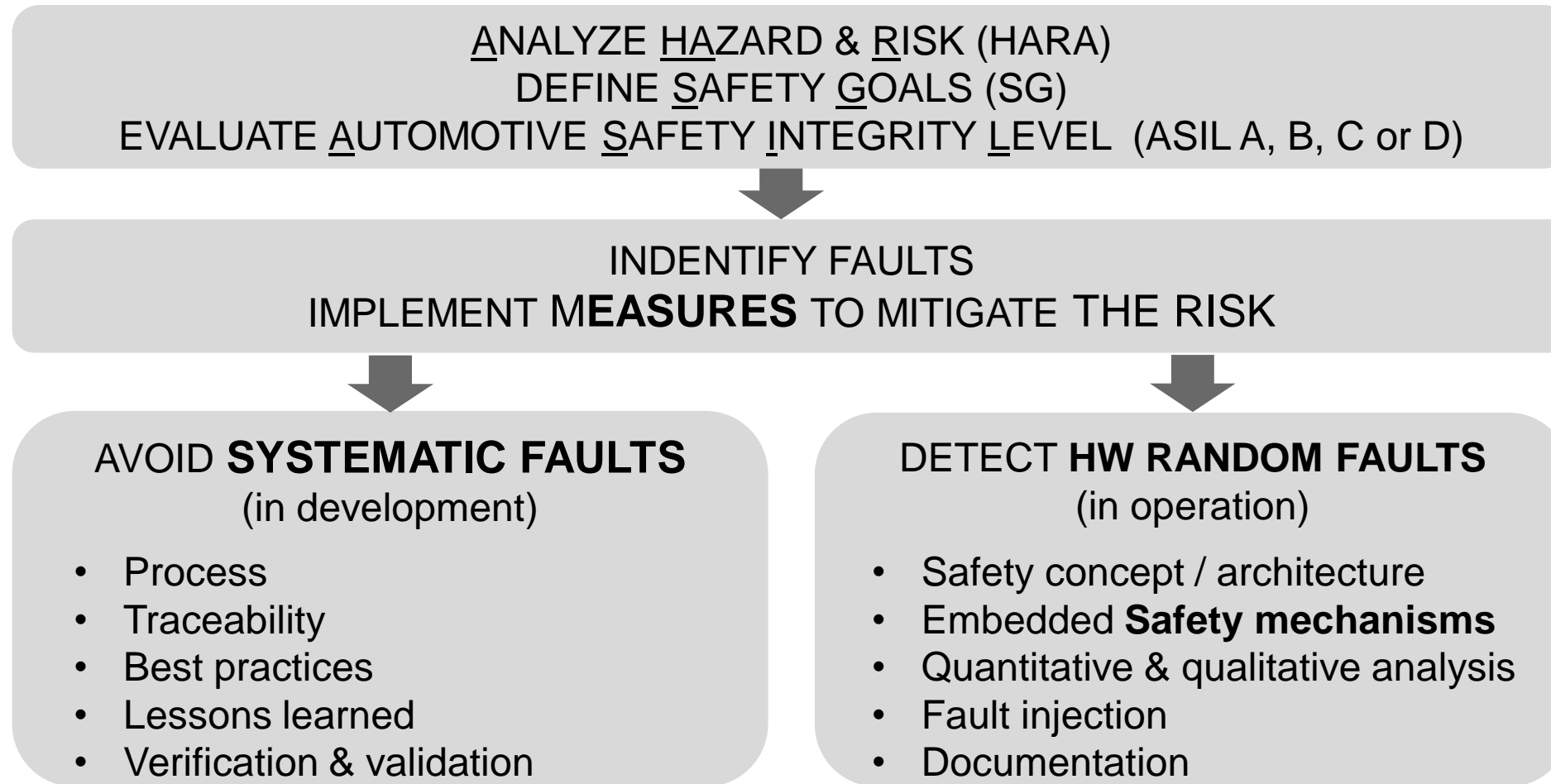
| Application / System                         | ASIL |
|--|------|
| Wiper  | A    |
| Computer Vision – mono / stereo camera       | B    |
| Radar  | B    |
| Lighting – low beam                          | B    |
| Battery Management system                    | D    |
| Chassis dynamic – suspension / damping       | C    |
| Gateway – ADAS controller - Fusion           | D    |
| Transmission – Dual Clutch Automatic Gearbox | D    |
| Braking – Electro-mechanic                   | D    |
| Airbag – (unwanted deployment)               | D    |
| Electric Power steering                      | D    |



# Functional Safety - Risk Management



# Functional Safety – Risk Management



# 06.

## SYSTEMATIC & RANDOM FAILURES, TYPES OF FAULTS



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# Types of failures

**Failure:** inability of an element to perform a function

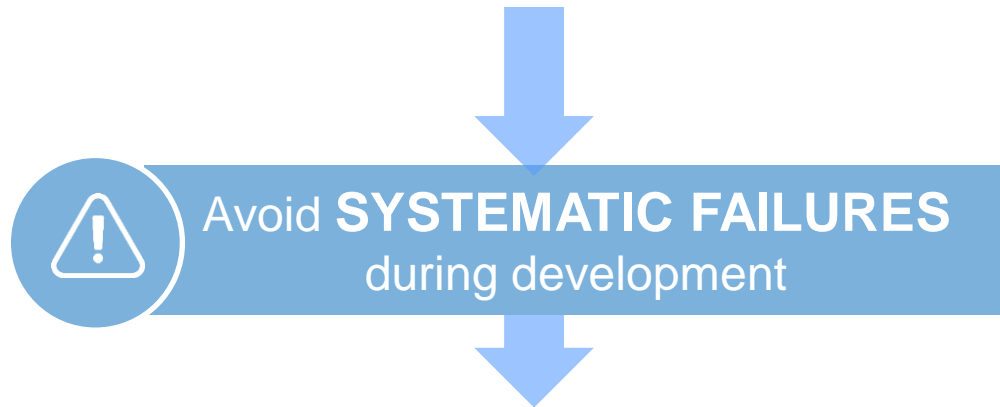
**Systematic failure:** it can be eliminated by applying a strong process, by reviews, by verifications and by testing

**Random failure:** can occur unpredictably during the lifetime of a system, hardware, integrated circuit component.



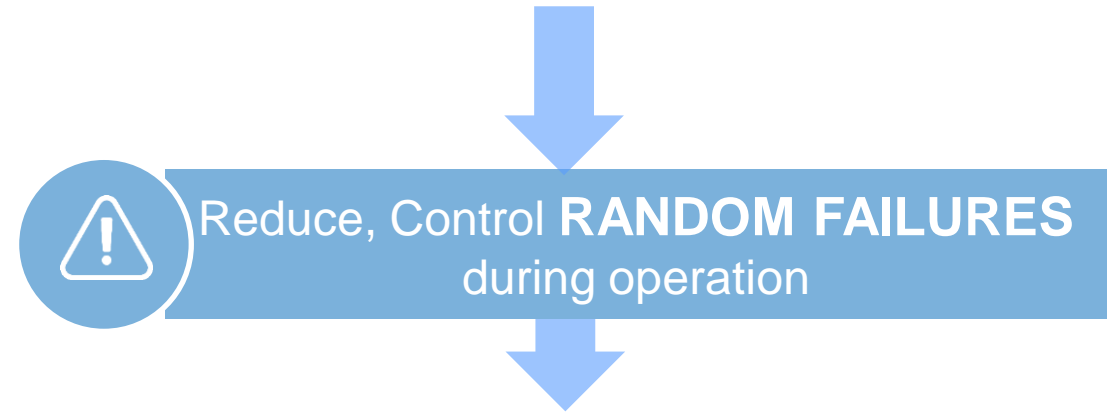
# Systematic & Random Failures

## For both HW and SW



- Process
- Safety management
- Best practices
- Lessons learned
- Verification & validation

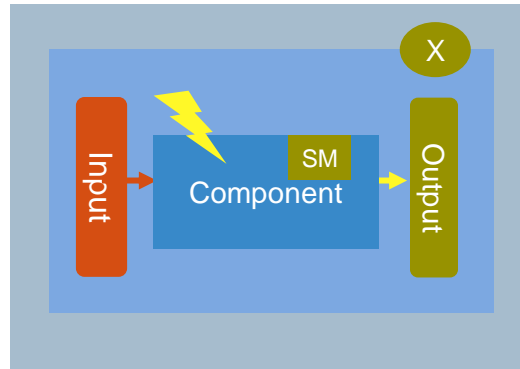
## Only for HW



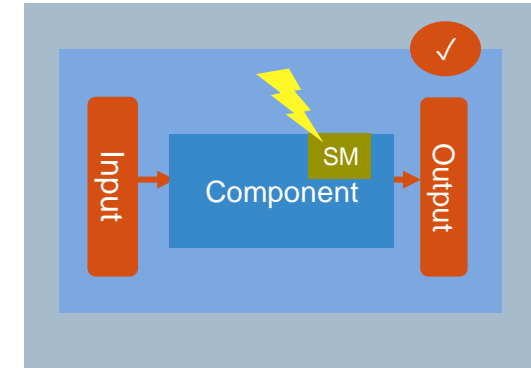
- System safe state
- Safety architecture
- Quantitative & qualitative analysis
- Documentation

# Functional Safety - Types of Faults

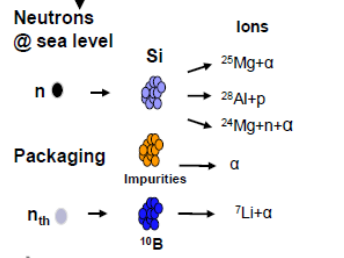
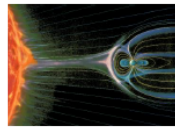
## Single Point Fault



## Latent Fault



## Transient Fault

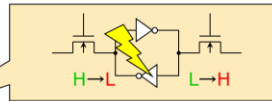


Nuclear Physics

### Soft Error Issue

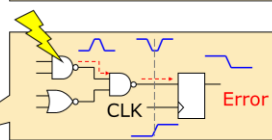
#### 1. SEU = Single Event Upset

- Data upset
- DRAM
- SRAM



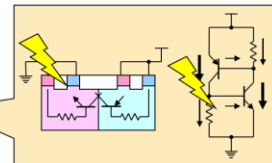
#### 2. SET = Single Event Transient

- Temporary logic data upset
- Error If Flip flop latch incorrect data
- Error rate become higher as higher frequency clock

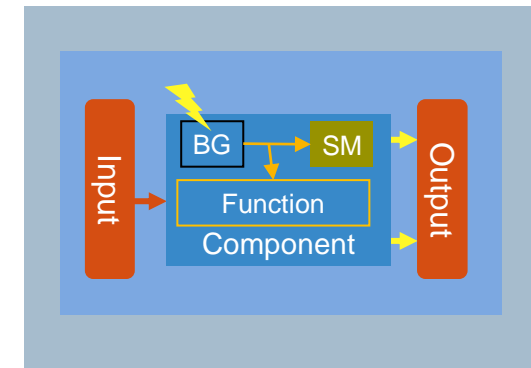


#### 3. SEL = Single Event Latch up

- Induced by PN isolation latch up



## Common Cause Fault



# 07.

## ISO 26262 STANDARD

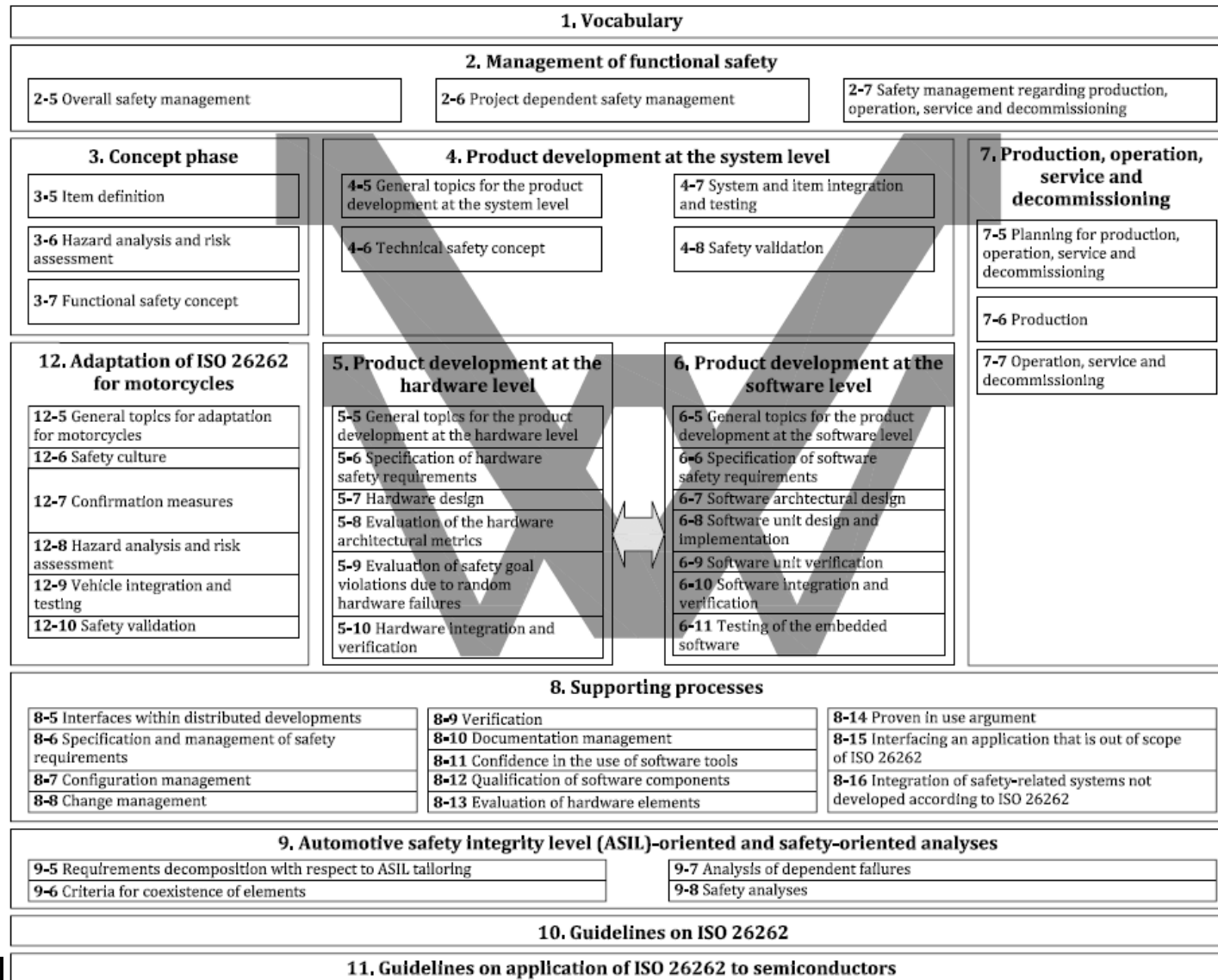


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# Functional Safety ISO 26262 - 2018 Overview



Part 1: Vocabulary

Part 2: Management of Functional Safety

Part 3: Concept Phase

Part 4: Product development at system level

Part 5: Product development at HW level

Part 6: Product development at SW level

Part 7: Production, operation, service and decommissioning

Part 8: Supporting processes

Part 9: Automotive Safety Integrity Level (ASIL) oriented and safety oriented analyses

Part 10: Guideline on ISO 26262

Part 11: Guideline on application of ISO26262 to semiconductors

Part 12: Adaptation of ISO26262 for motorcycles



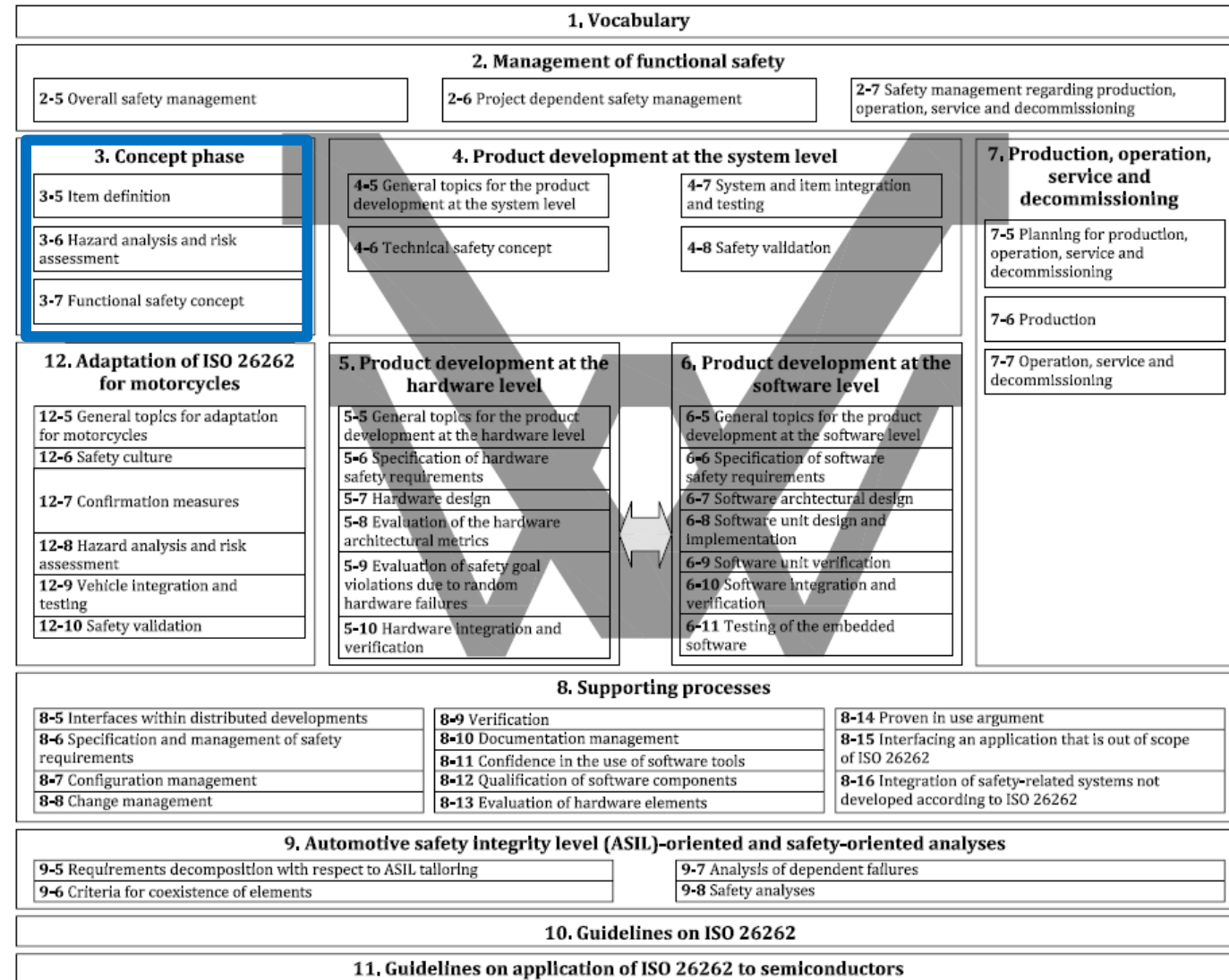
- Safety Lifecycle
- Safety Culture
- Competence Management
- Quality Management
- Tailoring



# Part 3: Concept Phase

Car OEM / Tier1

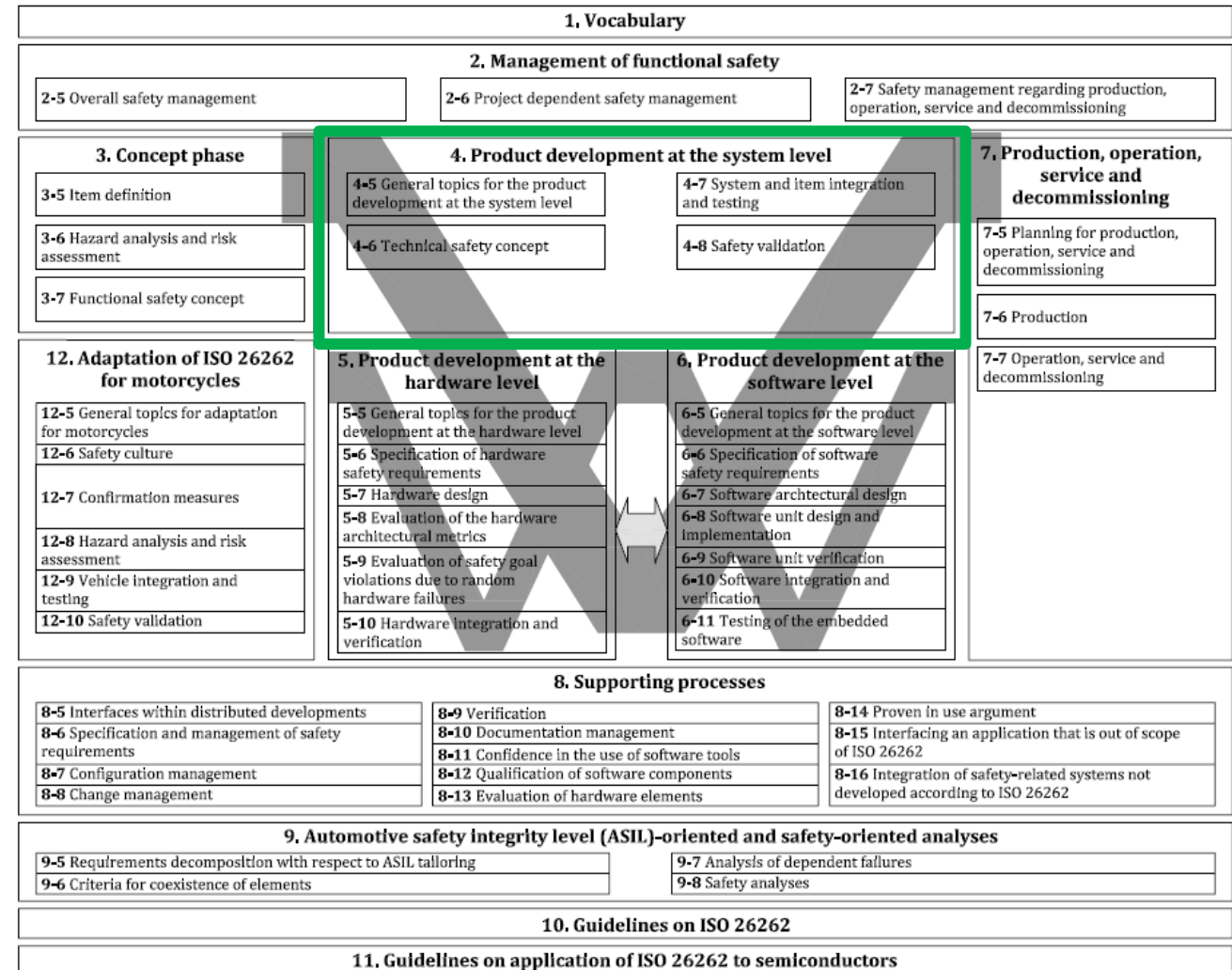
- Item definition
- HARA
- FSC



# Part 4: Product Development at the System Level

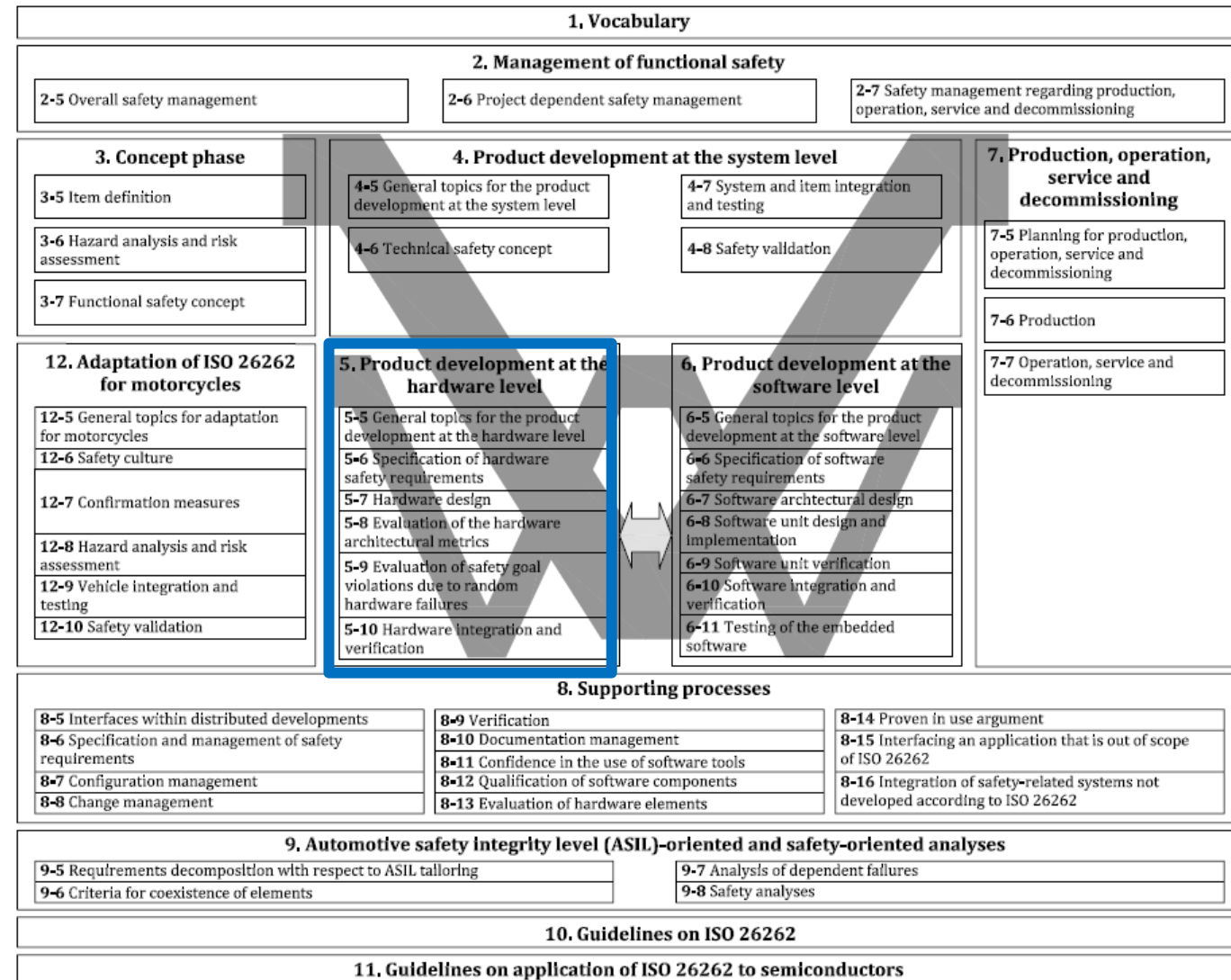
Car OEM / Tier1

- Technical Safety Requirements
- System Architectural Design
- Technical Safety Concept



# Part 5: Product development at the hardware level

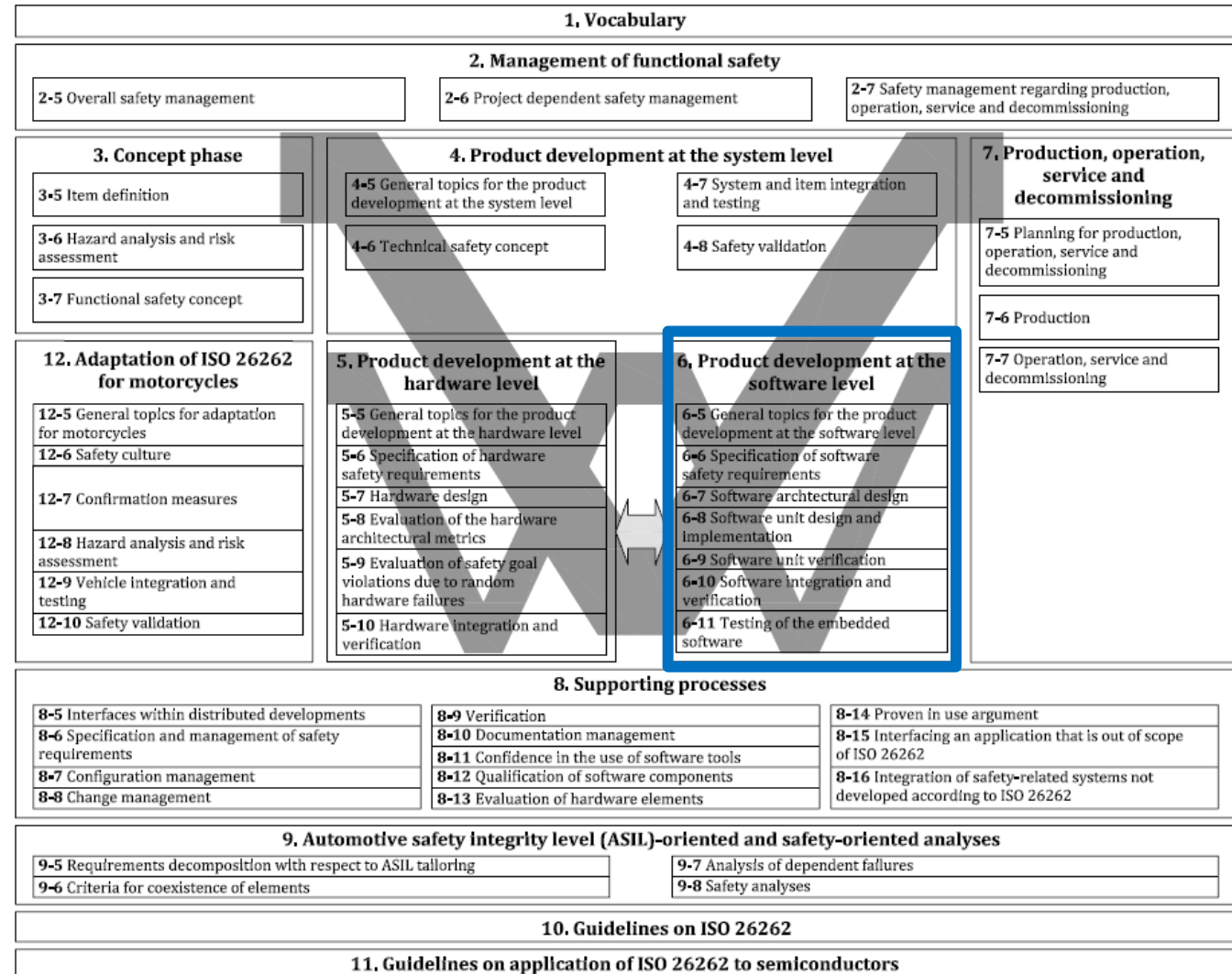
- HW Safety Requirements
- HW Architecture Design
- HW Metrics
- HW Verification





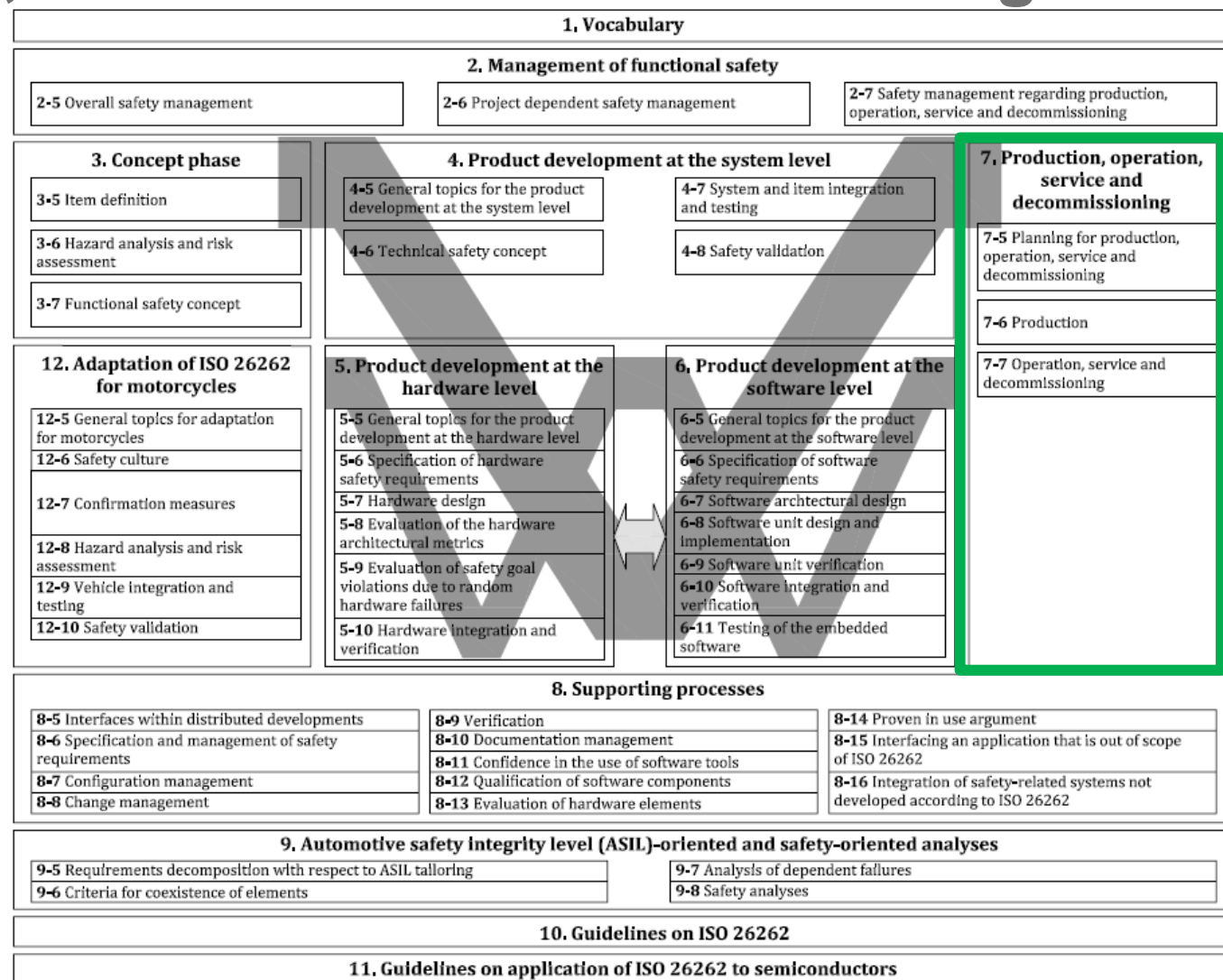
# Part 6: Product development at the software level

- SW Safety Requirements
- SW Architecture Design
- SW Verification



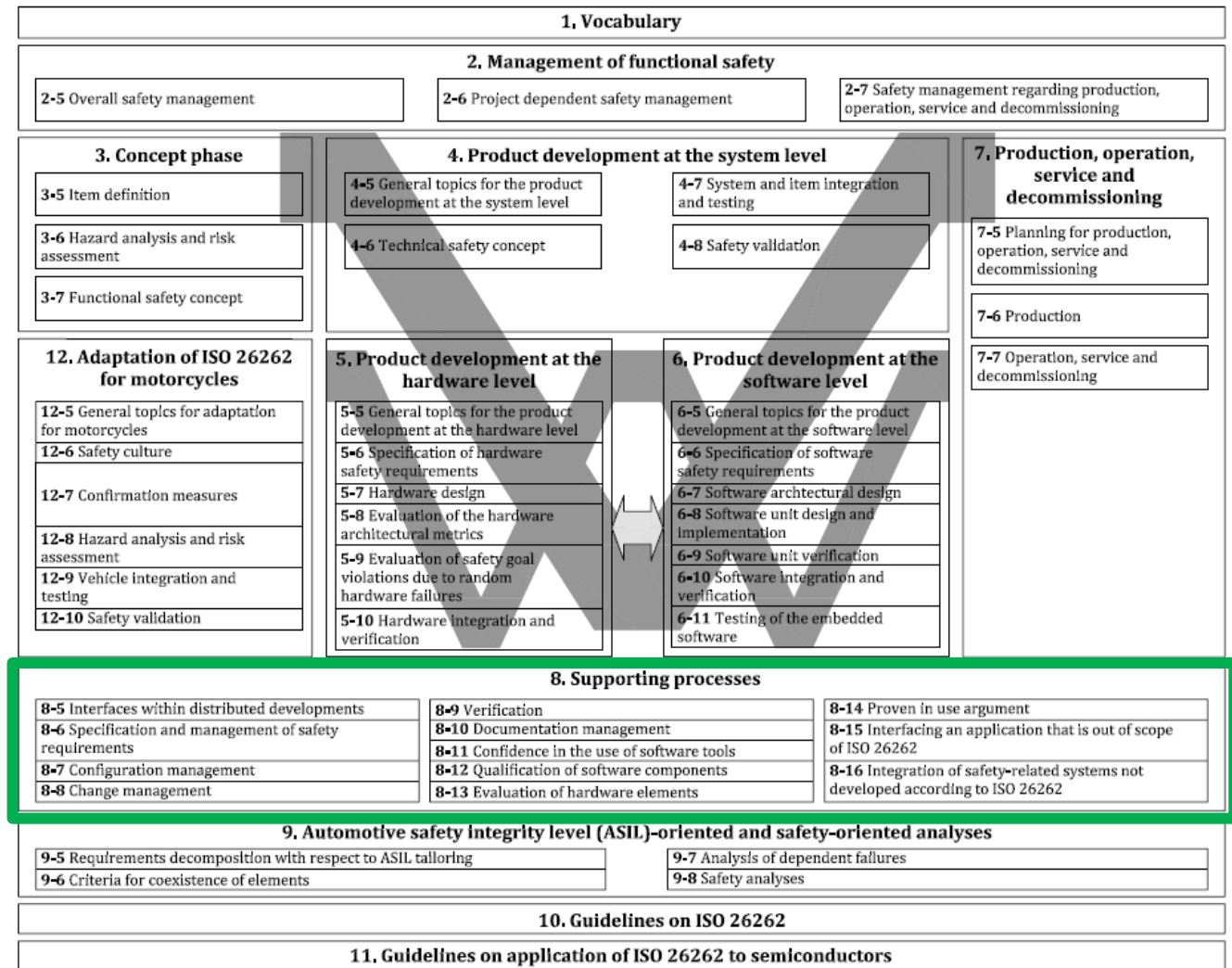
## Part 7: Production, operation, service and decommissioning

- Change management
- Field monitoring



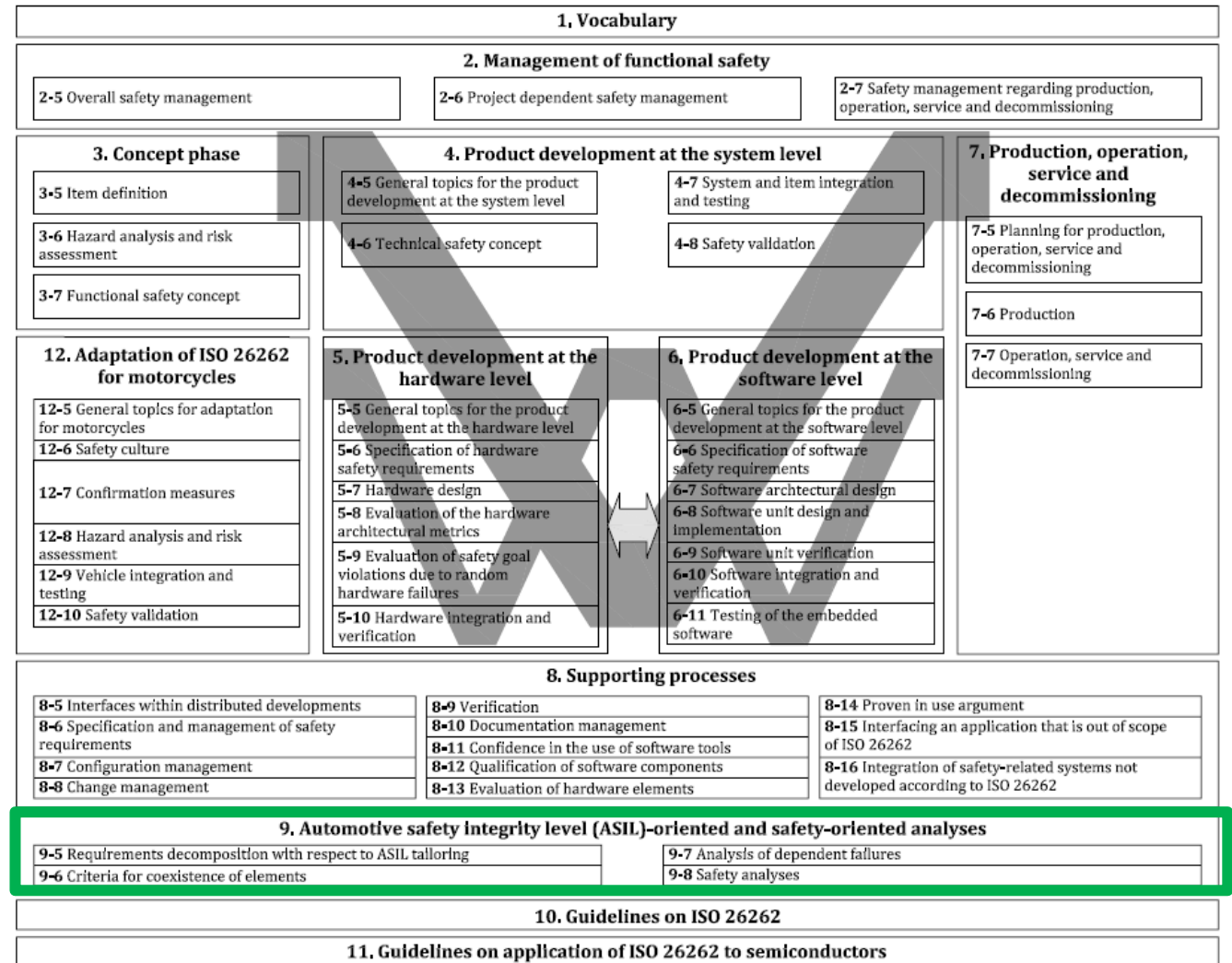
# Part 8: Supporting Processes

- Requirements Management
- Change/Config/Doc Management
- Distributed Development
- SW Tools
- Verification & Validation

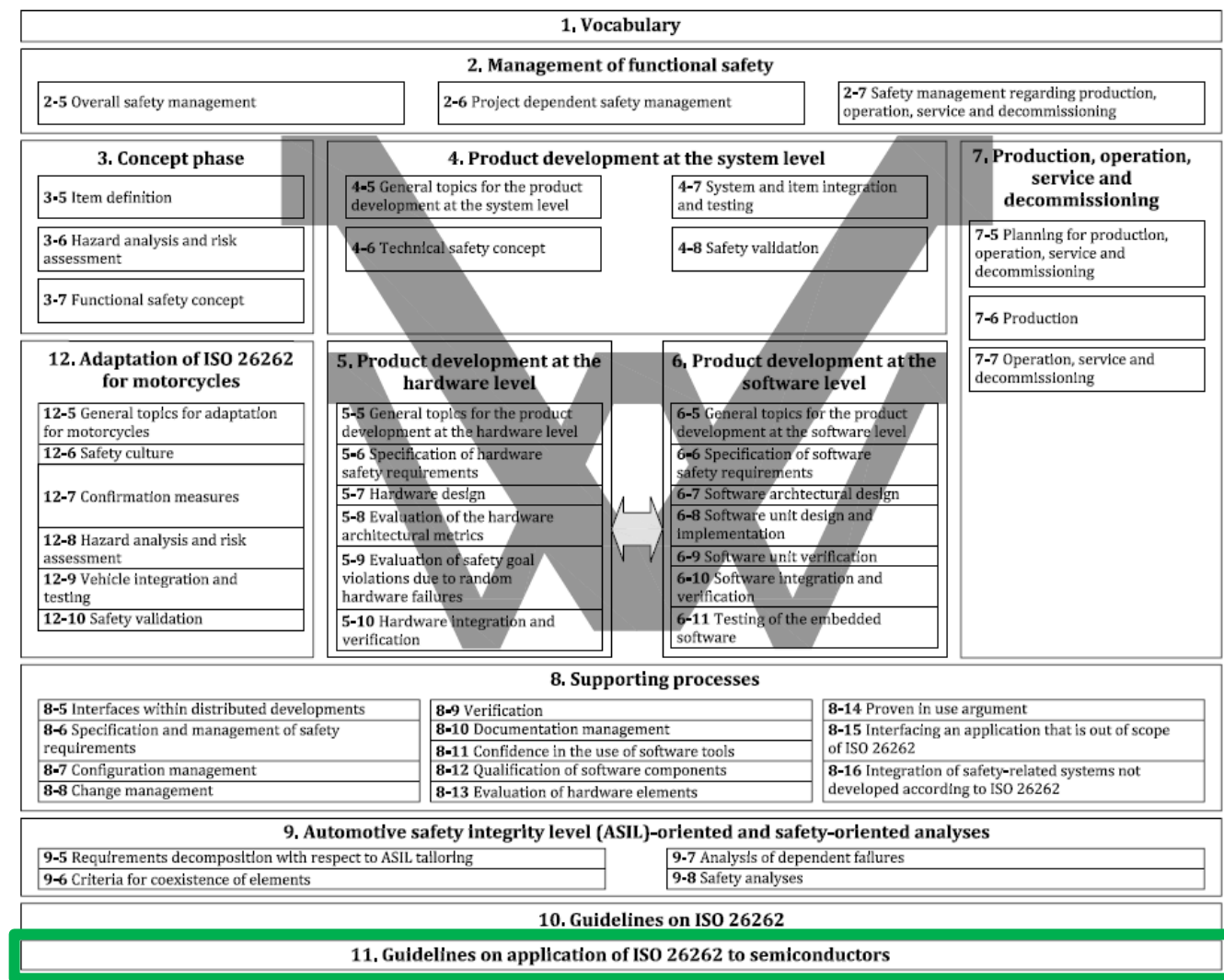


# Part 9: Automotive safety integrity level (ASIL) – oriented and safety oriented analysis

- FMEA, FMEDA, FTA, DFA
- ASIL decomposition



# Part 11: Guidelines on application of ISO26262 to semiconductors





# Conclusion

- Functional safety is part of the overall Safety
- Functional safety is about **RISK** assessment, prevention, protection
- Car OEMs set risk of **HAZARD** and **SAFETY GOALS** at System Level
- There are market driven reasons that mean that functional safety is a requirement for the future of **EVERY** safety related automotive development
- ISO 26262 process and ASIL definition provide the **FRAMEWORK** and **EVIDENCES** to demonstrate that safety objectives are met

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