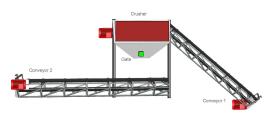
SoftPLC Project





■ Background

Use background color: False Background color: 16777215

■Interface VAR_IN_OUT

END_VAR

■ Visual Element List

■Rectangle ld: 39

Element name: GenElemInst_39

Static optimized: True

Type of element: Rectangle

Position

X: -3

Y: 511

Width: 800

Height: 90

Angle: 0

Center

X: 397

Y: 556

Colors

Normal state

Frame color

Transparency: 255

Fill color

Transparency: 255

Alarmstate

Frame color

Transparency: 255

Fill color

Transparency: 255

Use gradient color: False

Gradient setting

Gradient

Color1: Color [Black]

```
Color2: Color [White]
    Brightnesscolor: Color [Black]
 Element look
  Line width: 1
  Fill attributes: Filled
  Line style: Solid
 Text properties
  Horizontal alignment: Centered
  Vertical alignment: Centered
  Text format: Default
  Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
  Font color
    Transparency: 255
 Absolute movement
  Use real values: False
 Font variables
  Size:, <pt>
 Color variables
  Toggle color: <toggle/tap variable>
 Inputconfiguration
  OnDialogClosed: Configure...
  OnMouseClick: Configure...
  OnMouseDown: Configure...
  OnMouseEnter: Configure...
  OnMouseLeave: Configure...
  OnMouseMove: Configure...
  OnMouseUp: Configure...
  Toggle
    Toggle on up if captured: False
  Тар
    Tap FALSE: False
    Tap on enter if captured: False
Image Id: 20
 Element name: GenElemInst_20
 Type of element: Image
 Static optimized: True
 Static ID: ImagePool.Motor 5
 Show frame: False
 Clipping: False
 Transparent: False
 Transparent color: Black
 Scaling type: Anisotropic
 Horizontal alignment: Left
 Vertical alignment: Top
 Position
  X: 599
  Y: 452
  Width: 43
  Height: 26
  Angle: 0
 Center
  X: 620
```

```
Y: 465
 Colors
  Color
    Transparency: 255
  Alarm color
    Transparency: 255
 Element look
  Line width: 1
  Line style: Solid
 Text properties
  Horizontal alignment: Centered
  Vertical alignment: Centered
  Text format: Default
  Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
  Font color
    Transparency: 255
 Font variables
  Size:, <pt>
 Color variables
  Toggle color: <toggle/tap variable>
 Inputconfiguration
  OnDialogClosed: Configure...
  OnMouseClick: Configure...
  OnMouseDown: Configure...
  OnMouseEnter: Configure...
  OnMouseLeave: Configure...
  OnMouseMove: Configure...
  OnMouseUp: Configure...

☐ Image Id: 22
 Element name: GenElemInst_22
 Type of element: Image
 Static optimized: False
 Static ID: ImagePool.Motor 5green
 Show frame: False
 Clipping: False
 Transparent: False
 Transparent color: Black
 Scaling type: Anisotropic
 Horizontal alignment: Left
 Vertical alignment: Top
 Position
  X: 597
  Y: 452
  Width: 41
  Height: 24
  Angle: 0
 Center
  X: 617
  Y: 464
 Colors
   Color
```

Transparency: 255

```
Alarm color
    Transparency: 255
 Element look
  Line width: 1
  Line style: Solid
 Text properties
  Horizontal alignment: Centered
  Vertical alignment: Centered
  Text format: Default
  Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
  Font color
    Transparency: 255
 Font variables
  Size:, <pt>
 Color variables
  Toggle color: <toggle/tap variable>
 State variables
  Invisible: InputConveyorCoil=0
 Inputconfiguration
  OnDialogClosed: Configure...
  OnMouseClick: Configure...
  OnMouseDown: Configure...
  OnMouseEnter: Configure...
  OnMouseLeave: Configure...
  OnMouseMove: Configure...
  OnMouseUp: Configure...

☐ Image Id: 24
 Element name: GenElemInst_24
 Type of element: Image
 Static optimized: False
 Static ID: ImagePool.Motor 5red
 Show frame: False
 Clipping: False
 Transparent: False
 Transparent color: Black
 Scaling type: Anisotropic
 Horizontal alignment: Left
 Vertical alignment: Top
 Position
  X: 595
  Y: 451
  Width: 46
  Height: 27
  Angle: 0
 Center
  X: 618
  Y: 464
 Colors
   Color
    Transparency: 255
  Alarm color
```

Transparency: 255

```
Element look
  Line width: 1
  Line style: Solid
 Text properties
  Horizontal alignment: Centered
  Vertical alignment: Centered
  Text format: Default
  Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
  Font color
    Transparency: 255
 Font variables
  Size:, <pt>
 Color variables
  Toggle color: <toggle/tap variable>
 State variables
  Invisible: Fault=0
 Inputconfiguration
  OnDialogClosed: Configure...
  OnMouseClick: Configure...
  OnMouseDown: Configure...
  OnMouseEnter: Configure...
  OnMouseLeave: Configure...
  OnMouseMove: Configure...
  OnMouseUp: Configure...

Image Id: 14

■ Image Id: 14
 Element name: GenElemInst_14
 Type of element: Image
 Static optimized: True
 Static ID: ImagePool.Motor 5
 Show frame: False
 Clipping: False
 Transparent: False
 Transparent color: Black
 Scaling type: Anisotropic
 Horizontal alignment: Left
 Vertical alignment: Top
 Position
  X: 248
  Y: 262
  Width: 43
  Height: 26
  Angle: 0
 Center
  X: 269
  Y: 275
 Colors
   Color
    Transparency: 255
  Alarm color
    Transparency: 255
 Element look
```

Line width: 1

Line style: Solid Text properties Horizontal alignment: Centered Vertical alignment: Centered Text format: Default Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0] Transparency: 255 Font variables Size:, <pt> Color variables Toggle color: <toggle/tap variable> Inputconfiguration OnDialogClosed: Configure... OnMouseClick: Configure... OnMouseDown: Configure... OnMouseEnter: Configure... OnMouseLeave: Configure... OnMouseMove: Configure... OnMouseUp: Configure... Image Id: 16

■ Image Id: 16 Element name: GenElemInst_16 Type of element: Image Static optimized: False Static ID: ImagePool.Motor 5green Show frame: False Clipping: False Transparent: False Transparent color: Black Scaling type: Anisotropic Horizontal alignment: Left Vertical alignment: Top Position X: 246 Y: 262 Width: 41 Height: 24 Angle: 0 Center X: 266 Y: 274 Colors Color Transparency: 255 Alarm color Transparency: 255 Element look Line width: 1 Line style: Solid Text properties Horizontal alignment: Centered

Vertical alignment: Centered

```
Text format: Default
  Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
    Transparency: 255
 Font variables
  Size:, <pt>
 Color variables
  Toggle color: <toggle/tap variable>
 State variables
  Invisible: CrusherCoil=0
 Inputconfiguration
  OnDialogClosed: Configure...
  OnMouseClick: Configure...
  OnMouseDown: Configure...
  OnMouseEnter: Configure...
  OnMouseLeave: Configure...
  OnMouseMove: Configure...
  OnMouseUp: Configure...

☐ Image Id: 18
 Element name: GenElemInst_18
 Type of element: Image
 Static optimized: False
 Static ID: ImagePool.Motor 5red
 Show frame: False
 Clipping: False
 Transparent: False
 Transparent color: Black
 Scaling type: Anisotropic
 Horizontal alignment: Left
 Vertical alignment: Top
 Position
  X: 241
  Y: 261
  Width: 46
  Height: 27
  Angle: 0
 Center
  X: 264
  Y: 274
 Colors
  Color
    Transparency: 255
  Alarm color
    Transparency: 255
 Element look
  Line width: 1
  Line style: Solid
 Text properties
  Horizontal alignment: Centered
  Vertical alignment: Centered
  Text format: Default
```

Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]

Font color Transparency: 255 Font variables Size:, <pt> Color variables Toggle color: <toggle/tap variable> State variables Invisible: Fault=0 Inputconfiguration OnDialogClosed: Configure... OnMouseClick: Configure... OnMouseDown: Configure... OnMouseEnter: Configure... OnMouseLeave: Configure... OnMouseMove: Configure... OnMouseUp: Configure... ■Rectangle Id: 7 Element name: GenElemInst_7 Static optimized: True Type of element: Rectangle Position X: 423 Y: 240 Width: 8 Height: 206 Angle: 0 Center X: 427 Y: 343 Colors Normal state Frame color Transparency: 255 Fill color Transparency: 255 Alarmstate Frame color Transparency: 255 Fill color Transparency: 255 Use gradient color: True Gradient setting Gradient Color1: Color [Black] Color2: Color [White] Brightnesscolor: Color [Black] Element look Line width: 1 Fill attributes: Filled Line style: Solid Text properties

Horizontal alignment: Centered

```
Vertical alignment: Centered
  Text format: Default
  Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
  Font color
    Transparency: 255
 Absolute movement
  Use real values: False
 Font variables
  Size:, <pt>
 Color variables
  Toggle color: <toggle/tap variable>
 Inputconfiguration
  OnDialogClosed: Configure...
  OnMouseClick: Configure...
  OnMouseDown: Configure...
  OnMouseEnter: Configure...
  OnMouseLeave: Configure...
  OnMouseMove: Configure...
  OnMouseUp: Configure...
  Toggle
    Toggle on up if captured: False
    Tap FALSE: False
    Tap on enter if captured: False
■Rectangle Id: 5
 Element name: GenElemInst_5
 Static optimized: True
 Type of element: Rectangle
 Position
  X: 277
  Y: 238
  Width: 8
  Height: 206
  Angle: 0
 Center
  X: 281
  Y: 341
 Colors
  Normal state
    Frame color
      Transparency: 255
    Fill color
      Transparency: 255
  Alarmstate
    Frame color
      Transparency: 255
    Fill color
      Transparency: 255
 Use gradient color: True
 Gradient setting
  Gradient
```

Color1: Color [Black]

```
Color2: Color [White]
    Brightnesscolor: Color [Black]
 Element look
  Line width: 1
  Fill attributes: Filled
  Line style: Solid
 Text properties
  Horizontal alignment: Centered
  Vertical alignment: Centered
  Text format: Default
  Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
  Font color
    Transparency: 255
 Absolute movement
  Use real values: False
 Font variables
  Size:, <pt>
 Color variables
  Toggle color: <toggle/tap variable>
 Inputconfiguration
  OnDialogClosed: Configure...
  OnMouseClick: Configure...
  OnMouseDown: Configure...
  OnMouseEnter: Configure...
  OnMouseLeave: Configure...
  OnMouseMove: Configure...
  OnMouseUp: Configure...
  Toggle
    Toggle on up if captured: False
  Тар
    Tap FALSE: False
    Tap on enter if captured: False

Image Id: 2

□ Image Id: 2
 Element name: GenElemInst_3
 Type of element: Image
 Static optimized: True
 Static ID: ImagePool.TiltedConv
 Show frame: False
 Clipping: False
 Transparent: True
 Transparent color: Black
 Scaling type: Anisotropic
 Horizontal alignment: Left
 Vertical alignment: Top
 Position
  X: 320
  Y: 173
  Width: 424
  Height: 356
  Angle: 0
 Center
  X: 532
```

```
Y: 351
 Colors
  Color
    Transparency: 255
  Alarm color
    Transparency: 255
 Element look
  Line width: 1
  Line style: Solid
 Text properties
  Horizontal alignment: Centered
  Vertical alignment: Centered
  Text format: Default
  Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
  Font color
    Transparency: 255
 Font variables
  Size:, <pt>
 Color variables
  Toggle color: <toggle/tap variable>
 Inputconfiguration
  OnDialogClosed: Configure...
  OnMouseClick: Configure...
  OnMouseDown: Configure...
  OnMouseEnter: Configure...
  OnMouseLeave: Configure...
  OnMouseMove: Configure...
  OnMouseUp: Configure...

☐ Image Id: 0
 Element name: GenElemInst_1
 Type of element: Image
 Static optimized: True
 Static ID: ImagePool.Conv
 Show frame: False
 Clipping: False
 Transparent: True
 Transparent color: Black
 Scaling type: Anisotropic
 Horizontal alignment: Left
 Vertical alignment: Top
 Position
  X: 18
  Y: 257
  Width: 408
  Height: 292
  Angle: 0
 Center
  X: 222
  Y: 403
 Colors
   Color
```

Transparency: 255

```
Alarm color
    Transparency: 255
 Element look
   Line width: 1
   Line style: Solid
 Text properties
   Horizontal alignment: Centered
   Vertical alignment: Centered
   Text format: Default
   Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
   Font color
    Transparency: 255
 Font variables
   Size:, <pt>
 Color variables
   Toggle color: <toggle/tap variable>
 Inputconfiguration
   OnDialogClosed: Configure...
   OnMouseClick: Configure...
   OnMouseDown: Configure...
   OnMouseEnter: Configure...
   OnMouseLeave: Configure...
   OnMouseMove: Configure...
   OnMouseUp: Configure...

Image Id: 1

Image Id: 1

Image Id: 1
 Element name: GenElemInst_2
 Type of element: Image
 Static optimized: True
 Static ID: ImagePool.Silo
 Show frame: False
 Clipping: False
 Transparent: True
 Transparent color: Black
 Scaling type: Anisotropic
 Horizontal alignment: Left
 Vertical alignment: Top
 Position
  X: 210
   Y: 228
  Width: 296
   Height: 133
   Angle: 0
 Center
   X: 358
   Y: 294
 Colors
   Color
    Transparency: 255
   Alarm color
    Transparency: 255
 Element look
```

Line width: 1

```
Line style: Solid
 Text properties
  Horizontal alignment: Centered
  Vertical alignment: Centered
  Text format: Default
  Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
    Transparency: 255
 Font variables
  Size:, <pt>
 Color variables
  Toggle color: <toggle/tap variable>
 Inputconfiguration
  OnDialogClosed: Configure...
  OnMouseClick: Configure...
  OnMouseDown: Configure...
  OnMouseEnter: Configure...
  OnMouseLeave: Configure...
  OnMouseMove: Configure...
  OnMouseUp: Configure...
■Rectangle Id: 26
 Element name: GenElemInst_26
 Static optimized: True
 Type of element: Rectangle
 Position
  X: 346
  Y: 323
  Width: 12
  Height: 12
  Angle: 0
 Center
  X: 352
  Y: 329
 Colors
  Normal state
    Frame color
      Transparency: 255
    Fill color
      Transparency: 255
  Alarmstate
    Frame color
      Transparency: 255
    Fill color
      Transparency: 255
 Use gradient color: True
 Gradient setting
  Gradient
    Color1: Color [A=255, R=0, G=0, B=0]
    Color2: Color [A=255, R=255, G=255, B=255]
    Brightnesscolor: Color [A=255, R=0, G=0, B=0]
 Element look
  Line width: 1
```

Fill attributes: Filled Line style: Solid Text properties Horizontal alignment: Centered Vertical alignment: Centered Text format: Default Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0] Font color Transparency: 255 Absolute movement Use real values: False Font variables Size:, <pt> Color variables Toggle color: <toggle/tap variable> Inputconfiguration OnDialogClosed: Configure... OnMouseClick: Configure... OnMouseDown: Configure... OnMouseEnter: Configure... OnMouseLeave: Configure... OnMouseMove: Configure... OnMouseUp: Configure... Toggle Toggle on up if captured: False Tap Tap FALSE: False Tap on enter if captured: False ■Rectangle Id: 28 Element name: GenElemInst_28 Static optimized: False Type of element: Rectangle Position X: 347 Y: 324 Width: 12 Height: 12 Angle: 0 Center X: 353 Y: 330 Colors Normal state Frame color Transparency: 255 Fill color Transparency: 255 Alarmstate Frame color Transparency: 255 Fill color Transparency: 255

Use gradient color: False Gradient setting Gradient Color1: Color [A=255, R=0, G=0, B=0] Color2: Color [A=255, R=255, G=255, B=255] Brightnesscolor: Color [A=255, R=0, G=0, B=0] Element look Line width: 1 Fill attributes: Filled Line style: Solid Text properties Horizontal alignment: Centered Vertical alignment: Centered Text format: Default Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0] Font color Transparency: 255 Absolute movement Use real values: False Font variables Size:, <pt> Color variables Toggle color: <toggle/tap variable> State variables Invisible: GateCoil=0 Inputconfiguration OnDialogClosed: Configure... OnMouseClick: Configure... OnMouseDown: Configure... OnMouseEnter: Configure... OnMouseLeave: Configure... OnMouseMove: Configure... OnMouseUp: Configure... Toggle Toggle on up if captured: False Tap Tap FALSE: False Tap on enter if captured: False ☐Image Id: 8 Element name: GenElemInst 8 Type of element: Image Static optimized: True Static ID: ImagePool.Motor 5 Show frame: False Clipping: False Transparent: False Transparent color: Black Scaling type: Anisotropic Horizontal alignment: Left Vertical alignment: Top Position

X: 12

```
Y: 398
  Width: 43
  Height: 26
  Angle: 0
 Center
  X: 33
  Y: 411
 Colors
  Color
    Transparency: 255
  Alarm color
    Transparency: 255
 Element look
  Line width: 1
  Line style: Solid
 Text properties
  Horizontal alignment: Centered
  Vertical alignment: Centered
  Text format: Default
  Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
  Font color
    Transparency: 255
 Font variables
  Size:, <pt>
 Color variables
  Toggle color: <toggle/tap variable>
 Inputconfiguration
  OnDialogClosed: Configure...
  OnMouseClick: Configure...
  OnMouseDown: Configure...
  OnMouseEnter: Configure...
  OnMouseLeave: Configure...
  OnMouseMove: Configure...
  OnMouseUp: Configure...
Element name: GenElemInst_11
 Type of element: Image
 Static optimized: False
 Static ID: ImagePool.Motor 5green
 Show frame: False
 Clipping: False
 Transparent: False
 Transparent color: Black
 Scaling type: Anisotropic
 Horizontal alignment: Left
 Vertical alignment: Top
 Position
  X: 10
  Y: 398
  Width: 41
  Height: 24
```

Angle: 0

```
Center
  X: 30
  Y: 410
 Colors
  Color
    Transparency: 255
  Alarm color
    Transparency: 255
 Element look
  Line width: 1
  Line style: Solid
 Text properties
  Horizontal alignment: Centered
  Vertical alignment: Centered
  Text format: Default
  Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
  Font color
    Transparency: 255
 Font variables
  Size:, <pt>
 Color variables
  Toggle color: <toggle/tap variable>
 State variables
  Invisible: OutputConveyorCoil=0
 Inputconfiguration
  OnDialogClosed: Configure...
  OnMouseClick: Configure...
  OnMouseDown: Configure...
  OnMouseEnter: Configure...
  OnMouseLeave: Configure...
  OnMouseMove: Configure...
  OnMouseUp: Configure...

☐ Image Id: 12
 Element name: GenElemInst_12
 Type of element: Image
 Static optimized: False
 Static ID: ImagePool.Motor 5red
 Show frame: False
 Clipping: False
 Transparent: False
 Transparent color: Black
 Scaling type: Anisotropic
 Horizontal alignment: Left
 Vertical alignment: Top
 Position
  X: 8
  Y: 397
  Width: 46
  Height: 27
  Angle: 0
 Center
```

X: 31

```
Y: 410
 Colors
  Color
    Transparency: 255
  Alarm color
    Transparency: 255
 Element look
  Line width: 1
  Line style: Solid
 Text properties
  Horizontal alignment: Centered
  Vertical alignment: Centered
  Text format: Default
  Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
  Font color
    Transparency: 255
 Font variables
  Size:, <pt>
 Color variables
  Toggle color: <toggle/tap variable>
 State variables
  Invisible: Fault=0
 Inputconfiguration
  OnDialogClosed: Configure...
  OnMouseClick: Configure...
  OnMouseDown: Configure...
  OnMouseEnter: Configure...
  OnMouseLeave: Configure...
  OnMouseMove: Configure...
  OnMouseUp: Configure...
■Rectangle Id: 30
 Element name: GenElemInst_30
 Static optimized: True
 Type of element: Rectangle
 Position
  X: 34
  Y: 9
  Width: 2
  Height: 0
  Angle: 0
 Center
  X: 35
  Y: 9
 Colors
  Normal state
    Frame color
      Transparency: 255
    Fill color
      Transparency: 255
   Alarmstate
    Frame color
      Transparency: 255
```

```
Fill color
      Transparency: 255
 Use gradient color: False
 Gradient setting
  Gradient
    Color1: Color [Black]
    Color2: Color [White]
    Brightnesscolor: Color [Black]
 Element look
  Line width: 1
  Fill attributes: Filled
  Line style: Solid
 Text properties
  Horizontal alignment: Centered
  Vertical alignment: Centered
  Text format: Default
  Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
  Font color
    Transparency: 255
 Absolute movement
  Use real values: False
 Font variables
  Size:, <pt>
 Color variables
  Toggle color: <toggle/tap variable>
 Inputconfiguration
  OnDialogClosed: Configure...
  OnMouseClick: Configure...
  OnMouseDown: Configure...
  OnMouseEnter: Configure...
  OnMouseLeave: Configure...
  OnMouseMove: Configure...
  OnMouseUp: Configure...
  Toggle
    Toggle on up if captured: False
  Tap
    Tap FALSE: False
    Tap on enter if captured: False
■Rectangle Id: 32
 Element name: GenElemInst 32
 Static optimized: True
 Type of element: Rectangle
 Position
  X: 0
  Y: 2
  Width: 801
  Height: 45
  Angle: 0
 Center
  X: 400
  Y: 24
 Colors
```

Normal state Frame color Transparency: 255 Fill color Transparency: 255 Alarmstate Frame color Transparency: 255 Fill color Transparency: 255 Use gradient color: False Gradient setting Gradient Color1: Color [Black] Color2: Color [White] Brightnesscolor: Color [Black] Element look Line width: 1 Fill attributes: Filled Line style: Solid Text properties Horizontal alignment: Centered Vertical alignment: Centered Text format: Default Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0] Font color Transparency: 255 Absolute movement Use real values: False Font variables Size:, <pt> Color variables Toggle color: <toggle/tap variable> Inputconfiguration OnDialogClosed: Configure... OnMouseClick: Configure... OnMouseDown: Configure... OnMouseEnter: Configure... OnMouseLeave: Configure... OnMouseMove: Configure... OnMouseUp: Configure... Toggle Toggle on up if captured: False Tap FALSE: False Tap on enter if captured: False TLabel Id: 34 Element name: GenElemInst 34 Type of element: Label Static optimized: True Text ID: 70

Texts

Text: SoftPLC Project Position X: 241 Y: 13 Width: 267 Height: 33 Text properties Horizontal alignment: Centered Vertical alignment: Centered Text format: Default Font: Arial;28;Bold;Color [A=255, R=255, G=255, B=255] Font color Transparency: 255 Push switch ld: 35 Element name: GenElemInst_35 Type of element: Push switch Static optimized: False Position X: 81 Y: 520 Width: 41 Height: 38 Variable: PLC_PRG.StartButton Image settings Transparent: False Transparent color: Black Isotropic type: Isotropic Horizontal alignment: Left Vertical alignment: Top Element behavior: Image tapper Tap FALSE: False Background Image: Green Push switch ld: 37 Element name: GenElemInst 37 Type of element: Push switch Static optimized: False Position X: 28 Y: 521 Width: 41 Height: 38 Variable: PLC_PRG.StopButton Image settings Transparent: False Transparent color: Black Isotropic type: Isotropic Horizontal alignment: Left Vertical alignment: Top Element behavior: Image tapper Tap FALSE: False Background

```
Image: Red
TLabel Id: 40
 Element name: GenElemInst 40
 Type of element: Label
 Static optimized: True
 Text ID: 650
 Texts
  Text: Start
 Position
  X: 27
  Y: 559
  Width: 150
  Height: 30
 Text properties
  Horizontal alignment: Centered
  Vertical alignment: Centered
  Text format: Default
  Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
  Font color
    Transparency: 255
TLabel Id: 41
 Element name: GenElemInst_41
 Type of element: Label
 Static optimized: True
 Text ID: 789
 Texts
  Text: Stop
 Position
  X: -30
  Y: 557
  Width: 150
  Height: 30
 Text properties
  Horizontal alignment: Centered
  Vertical alignment: Centered
  Text format: Default
  Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
  Font color
    Transparency: 255
™Text field Id: 42
 Element name: GenElemInst_42
 Type of element: Text field
 Static optimized: False
 Text ID: 574
 Position
  X: 164
  Y: 526
  Width: 80
  Height: 30
 Colors
  Normal state
    Frame color
```

Transparency: 255 Fill color Transparency: 255 Alarmstate Frame color Transparency: 255 Fill color Transparency: 255 Element look Line width: 1 Fill attributes: Filled Line style: Solid Shadow type: From style Texts Text: %i Hz Text properties Horizontal alignment: Centered Vertical alignment: Centered Text format: Default Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0] Font color Transparency: 255 Text variables Text variable: PLC_PRG.Conv1Freq Font variables Size:, <pt> Color variables Toggle color: <toggle/tap variable> Inputconfiguration OnDialogClosed: Configure... OnMouseClick Input Action ♦ Write a Variable Type: VisuDialogs.Numpad Variable: <Text output variable> Minimum value: 0 Maximum value: 1023 Password: False Dialog position type: UseGlobalSetting OnMouseDown: Configure... OnMouseEnter: Configure... OnMouseLeave: Configure... OnMouseMove: Configure... OnMouseUp: Configure... Toggle Toggle on up if captured: False Tap Tap FALSE: False Tap on enter if captured: False ™Text field Id: 44 Element name: GenElemInst_44

Type of element: Text field

Static optimized: False Text ID: 574 Position X: 285 Y: 527 Width: 80 Height: 30 Colors Normal state Frame color Transparency: 255 Fill color Transparency: 255 Alarmstate Frame color Transparency: 255 Fill color Transparency: 255 Element look Line width: 1 Fill attributes: Filled Line style: Solid Shadow type: From style Texts Text: %i Hz Text properties Horizontal alignment: Centered Vertical alignment: Centered Text format: Default Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0] Font color Transparency: 255 Text variables Text variable: PLC_PRG.CrusherFreq Font variables Size:, <pt> Color variables Toggle color: <toggle/tap variable> Inputconfiguration OnDialogClosed: Configure... OnMouseClick Input Action ♦ Write a Variable Type: VisuDialogs.Numpad Variable: <Text output variable> Minimum value: 0 Maximum value: 1023 Password: False Dialog position type: UseGlobalSetting OnMouseDown: Configure... OnMouseEnter: Configure...

OnMouseLeave: Configure...

OnMouseMove: Configure... OnMouseUp: Configure... Toggle Toggle on up if captured: False Tap FALSE: False Tap on enter if captured: False ™Text field Id: 46 Element name: GenElemInst_46 Type of element: Text field Static optimized: False Text ID: 574 Position X: 386 Y: 528 Width: 80 Height: 30 Colors Normal state Frame color Transparency: 255 Fill color Transparency: 255 Alarmstate Frame color Transparency: 255 Fill color Transparency: 255 Element look Line width: 1 Fill attributes: Filled Line style: Solid Shadow type: From style Texts Text: %i Hz Text properties Horizontal alignment: Centered Vertical alignment: Centered Text format: Default Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0] Font color Transparency: 255 Text variables Text variable: PLC_PRG.Conv2Freq Font variables Size:, <pt> Color variables Toggle color: <toggle/tap variable> Inputconfiguration OnDialogClosed: Configure... OnMouseClick Input Action

```
♦ Write a Variable

       Type: VisuDialogs.Numpad
       Variable: <Text output variable>
       Minimum value: 0
       Maximum value: 1023
       Password: False
       Dialog position type: UseGlobalSetting
  OnMouseDown: Configure...
  OnMouseEnter: Configure...
  OnMouseLeave: Configure...
  OnMouseMove: Configure...
  OnMouseUp: Configure...
  Toggle
    Toggle on up if captured: False
    Tap FALSE: False
    Tap on enter if captured: False
TLabel Id: 47
 Element name: GenElemInst_47
 Type of element: Label
 Static optimized: True
 Text ID: 902
 Texts
  Text: Conveyor 1 Freq
 Position
  X: 126
  Y: 560
  Width: 150
  Height: 30
 Text properties
  Horizontal alignment: Centered
  Vertical alignment: Centered
  Text format: Default
  Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
  Font color
    Transparency: 255
TLabel Id: 49
 Element name: GenElemInst_49
 Type of element: Label
 Static optimized: True
 Text ID: 200
 Texts
  Text: Crusher Freq
 Position
  X: 249
  Y: 562
  Width: 150
  Height: 30
 Text properties
  Horizontal alignment: Centered
  Vertical alignment: Centered
```

Text format: Default

```
Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
  Font color
    Transparency: 255
TLabel Id: 51
 Element name: GenElemInst_51
 Type of element: Label
 Static optimized: True
 Text ID: 412
 Texts
  Text: Conveyor 2 Freq
 Position
  X: 346
  Y: 562
  Width: 150
  Height: 30
 Text properties
  Horizontal alignment: Centered
  Vertical alignment: Centered
  Text format: Default
  Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
  Font color
    Transparency: 255
TLabel Id: 52
 Element name: GenElemInst_52
 Type of element: Label
 Static optimized: True
 Text ID: 851
 Texts
  Text: Conveyor 1
 Position
  X: 473
  Y: 440
  Width: 150
  Height: 30
 Text properties
  Horizontal alignment: Centered
  Vertical alignment: Centered
  Text format: Default
  Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
  Font color
    Transparency: 255
TLabel Id: 54
 Element name: GenElemInst 54
 Type of element: Label
 Static optimized: True
 Text ID: 535
 Texts
  Text: Crusher
 Position
  X: 272
  Y: 210
  Width: 150
```

Height: 30 Text properties Horizontal alignment: Centered Vertical alignment: Centered Text format: Default Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0] Transparency: 255 TLabel Id: 55 Element name: GenElemInst_55 Type of element: Label Static optimized: True Text ID: 27 Texts Text: Conveyor 2 Position X: 12 Y: 359 Width: 150 Height: 30 Text properties Horizontal alignment: Centered Vertical alignment: Centered Text format: Default Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0] Font color Transparency: 255 TLabel Id: 57 Element name: GenElemInst_57 Type of element: Label Static optimized: True Text ID: 500 Texts Text: Gate Position X: 239 Y: 330 Width: 150 Height: 30 Text properties Horizontal alignment: Centered Vertical alignment: Centered Text format: Default Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0] Font color Transparency: 255 ■Rectangle Id: 59 Element name: GenElemInst 59 Static optimized: False Type of element: Rectangle Position

X: 285

```
Y: 243
 Width: 141
 Height: 53
 Angle: 0
Center
 X: 355
 Y: 269
Colors
 Normal state
   Frame color
    Transparency: 255
   Fill color
     Transparency: 255
 Alarmstate
   Frame color
    Transparency: 255
   Fill color
    Transparency: 255
Use gradient color: False
Gradient setting
 Gradient
   Color1: Color [Black]
   Color2: Color [White]
   Brightnesscolor: Color [Black]
Element look
 Line width: 1
 Fill attributes: Filled
 Line style: Solid
Text properties
 Horizontal alignment: Centered
 Vertical alignment: Centered
 Text format: Default
 Font: Arial;12;Regular;Font-Default-Color, Color [A=255, R=0, G=0, B=0]
 Font color
   Transparency: 255
Absolute movement
 Use real values: False
Font variables
 Size:, <pt>
Color variables
 Toggle color: <toggle/tap variable>
State variables
 Invisible: LevelSensor=0
Inputconfiguration
 OnDialogClosed: Configure...
 OnMouseClick: Configure...
 OnMouseDown: Configure...
 OnMouseEnter: Configure...
 OnMouseLeave: Configure...
 OnMouseMove: Configure...
 OnMouseUp: Configure...
```

Toggle

Toggle on up if captured: False

Тар

Tap FALSE: False

Tap on enter if captured: False

TLabel Id: 3

Element name: GenElemInst_60

Type of element: Label Static optimized: True

Text ID: 103 Texts

Text: Nahid Ferdous

Position
X: 569
Y: 11
Width: 223
Height: 28
Text properties

Horizontal alignment: Centered Vertical alignment: Centered

Text format: Linebreak

Font: Arial;12;Regular;Element-Table-SelectionColor, Color [A=255, R=150, G=214, B=0]

Font color

Transparency: 255