



INTERNATIONAL COUNCIL FOR HARMONISATION OF TECHNICAL
REQUIREMENTS FOR PHARMACEUTICALS FOR HUMAN USE

ICH HARMONISED GUIDELINE

**BIOEQUIVALENCE FOR IMMEDIATE-
RELEASE SOLID ORAL DOSAGE FORMS**

ADDITIONAL STRENGTHS BIOWAIVER

M13B

Draft version

Endorsed on 13 March 2025

Currently under public consultation

At Step 2 of the ICH Process, a consensus draft text or guideline, agreed by the appropriate ICH Expert Working Group, is transmitted by the ICH Assembly to the regulatory authorities of the ICH regions for internal and external consultation, according to national or regional procedures.

M13B
Document History

Code	History	Date
M13B	Endorsement by the Members of the ICH Assembly under <i>Step 2</i> and release for public consultation.	13/03/2025

Legal notice: This document is protected by copyright and may, with the exception of the ICH logo, be used, reproduced, incorporated into other works, adapted, modified, translated or distributed under a public license provided that ICH's copyright in the document is acknowledged at all times. In case of any adaption, modification or translation of the document, reasonable steps must be taken to clearly label, demarcate or otherwise identify that changes were made to or based on the original document. Any impression that the adaption, modification or translation of the original document is endorsed or sponsored by the ICH must be avoided.

The document is provided "as is" without warranty of any kind. In no event shall the ICH or the authors of the original document be liable for any claim, damages or other liability arising from the use of the document.

The above-mentioned permissions do not apply to content supplied by third parties. Therefore, for documents where the copyright vests in a third party, permission for reproduction must be obtained from this copyright holder.

ICH HARMONISED GUIDELINE
**BIOEQUIVALENCE FOR IMMEDIATE-
RELEASE SOLID ORAL DOSAGE FORMS**
**ADDITIONAL STRENGTHS BIOWAIVER
M13B**

ICH Consensus Guideline

TABLE OF CONTENTS

1 INTRODUCTION.....	2
1.1 Objective	2
1.2 Background	2
1.3 Scope	2
2 CRITERIA FOR BIOWAIVER OF ADDITIONAL STRENGTHS	3
2.1 PK Dose Proportionality of the Drug.....	3
2.2 Qualitative and Quantitative Composition Among Different Strengths (Manufacturing and Formulation Aspects)	3
2.2.1 <i>Product Composition</i>	3
2.2.2 <i>High-potency Drug Products</i>	4
2.2.3 <i>Manufacturing Process</i>	4
2.3 Dissolution Conditions (including Optimisation and Validation)	4
2.4 Assessment of Similarity.....	6
3 SPECIFIC TOPICS	8
3.1 Fixed Dose Combination Products.....	8
3.2 Bracketing Where the Above Criteria Are Not Met	8
3.3 Drug Substance Instability	9
4 DOCUMENTATION	10
5 GLOSSARY.....	11
ANNEX I: CONSIDERATIONS FOR DEVIATION FROM DIRECT COMPOSITIONAL PROPORTIONALITY	13
ANNEX II: DECISION TREE TO DETERMINE THE POSSIBILITY OF AN ADDITIONAL STRENGTH BIOWAIVER FOR NON-HIGH-RISK DRUG PRODUCTS	26

1 **1 INTRODUCTION**

2 **1.1 Objective**

3 This guideline is intended to provide recommendations on obtaining waivers of bioequivalence
4 (BE) studies for one or more additional strengths of a drug product in an application where *in vivo*
5 BE has been demonstrated for at least one of the strengths. The guideline is applicable during both
6 development and post-approval phases of orally administered immediate release (IR) solid dosage
7 forms designed to deliver drugs to the systemic circulation, such as tablets, capsules, and
8 granules/powders for oral suspension.

9 Deviations from the recommendations in this guideline may be acceptable if appropriate scientific
10 justification is provided. Applicants are encouraged to consult the regulatory authority(ies) when
11 an alternate approach is proposed or taken.

12 **1.2 Background**

13 BE for IR solid oral dosage forms with systemic action is largely established via *in vivo*
14 pharmacokinetic (PK) BE studies or comparative *in vitro* dissolution studies. For drug products
15 with multiple strengths, if BE has been demonstrated for at least one of the strengths via *in vivo*
16 BE study(ies), waivers of *in vivo* BE study(ies) may be possible for one or more of the additional
17 strengths based on comparative *in vitro* dissolution studies between the additional strength(s) and
18 the strength that has demonstrated BE, *i.e.*, the biobatch strength. To be eligible for this biowaiver
19 of additional strengths, specific criteria apply in terms of dose proportionality in PK, formulation
20 proportionality, and dissolution profile similarity in specific dissolution conditions.

21 M13B is intended to reduce the need for *in vivo* BE studies for additional strengths by
22 recommending the specific criteria needed to pursue a biowaiver of such studies.

23 **1.3 Scope**

24 The scientific and technical aspects of study design and data analysis to support BE assessment
25 based on PK endpoints for orally administered IR solid dosage forms have been described in ICH
26 M13A, *Guideline on Bioequivalence for Immediate-release Solid Oral Dosage Forms*.

27 M13B, the second guideline in the series, describes the scientific and technical aspects of

28 demonstrating BE for additional strengths of a drug product, *i.e.*, obtaining waiver(s) for one or
29 more strengths in an application with multiple strengths when BE has been demonstrated for at
30 least one of the strengths following ICH M13A.

31 M13B describes the additional strength(s) biowaiver criteria as they relate to a) the dose
32 proportionality in the PK of the drug (or drugs in the case of fixed dose combination (FDC)
33 products), b) the formulation proportionality of the drug substance(s) and excipients in the
34 additional strength(s) compared to the biobatch strength, and c) the similarity in dissolution
35 profiles between the additional strength(s) and the biobatch strength as demonstrated in the
36 dissolution conditions described in this guideline.

37 Alternative approaches to demonstrating BE of additional strength(s) such as *in vitro-in vivo*
38 correlations (IVIVCs) or other modelling approaches are not discussed in detail in M13B.
39 Applicants are encouraged to consult the regulatory authority(ies) when an alternate approach is
40 proposed or taken.

41 **2 CRITERIA FOR BIOWAIVER OF ADDITIONAL STRENGTHS**

42 **2.1 PK Dose Proportionality of the Drug**

43 As detailed in ICH M13A, the selection of biobatch strength(s) is based on the proportionality in
44 PK of the drug (or drugs in the case of an FDC) (see ICH M13A, Section 2.1.6).

45 **2.2 Qualitative and Quantitative Composition Among Different Strengths (Manufacturing and 46 Formulation Aspects)**

47 When multiple strengths of a product are proposed, biowaiver(s) for additional strength(s) may be
48 possible based on the qualitative and quantitative relationship between those formulations and the
49 formulation(s) of the biobatch strength(s).

50 **2.2.1 Product Composition**

51 For a biowaiver, the core formulation(s) of the additional strength(s) should be qualitatively the
52 same as that of the biobatch strength(s). Further, the composition of the core formulation(s) for the
53 additional strength(s) should be quantitatively proportional to that of the biobatch strength(s), *i.e.*,
54 each strength contains the same ingredients in the same proportion. Deviations from direct

55 proportionality for core composition between strengths can be considered as exceptions with
56 appropriate scientific justification (see Annex I).

57 Excipients present only to provide colour or flavour that are not expected to affect bioavailability
58 may generally vary between strengths.

59 Qualitative differences in non-functional tablet coating / capsule shell composition (other than
60 colourants) between the additional strength(s) and the biobatch strength(s) are discouraged and, if
61 used, should be justified with data to support that the change in tablet coating / capsule shell
62 composition will not impact bioavailability.

63 **2.2.2 *High-potency Drug Products***

64 When the amount of drug substance in the formulation is not more than 5% of the drug product
65 core weight in all strengths, a biowaiver for additional strength(s) may be possible if one of the
66 following conditions is met:

- 67 • The amounts of each excipient in the product core are constant between the additional and
68 biobatch strength(s) and only the amount of drug substance is changed.
- 69 • The amount of diluent/filler varies to account for the change in the amount of drug
70 substance (or solid dispersion intermediate if applicable) between the additional and
71 biobatch strength(s), while the amounts of other excipients remain constant.

72 **2.2.3 *Manufacturing Process***

73 The manufacturing process used for the additional strength(s) should be the same as that used for
74 the biobatch strength(s).

75 **2.3 Dissolution Conditions (including Optimisation and Validation)**

76 Similarity of *in vitro* dissolution should be demonstrated under all conditions between the
77 additional and biobatch strengths. The same batch(es) used in the BE study(ies) should be used
78 for comparative dissolution testing.

79 The following conditions should be employed in the comparative dissolution studies to
80 characterise the *in vitro* dissolution profile of the product:

- 81 • Apparatus: Compendial paddle or basket apparatuses
- 82 • Volume of dissolution medium: 900 ml or less
- 83 • Temperature of the dissolution medium: 37±1°C
- 84 • Agitation: paddle apparatus - 50 rpm
- 85 basket apparatus - 100 rpm
- 86 • At least 12 units of the additional strength and biobatch strength should be used for each
- 87 dissolution profile determination. For IR oral dosage forms other than tablets or capsules,
- 88 aliquots of at least 12 finished product unit preparations should be evaluated.
- 89 • Dissolution testing should be conducted for all strengths across the pH range (covering
- 90 physiological conditions). Dissolution should be tested for all strengths in multimedia, *i.e.*,
- 91 three compendial media covering the range of pH 1.2 - 6.8 (at or about pH 1.2, 4.5, and
- 92 6.8) and in the quality control (QC) medium (unless the medium is identical to one of the
- 93 three compendial media as described above).
- 94 • Surfactant may be used in only the QC medium and only when appropriately established
- 95 as part of dissolution method development.
- 96 • Samples should be filtered during collection, unless *in situ* detection methods are used.
- 97 • For gelatin capsules or tablets with gelatin coatings where cross-linking has been
- 98 demonstrated, the use of enzymes may be acceptable if appropriately justified.

99 The comparative *in vitro* dissolution experiments should use validated analytical methods that are
100 suitable for specific use and conditions for the determination of the drug substance.

101 Dissolution conditions should consider the solubility of the drug substance. At pH values where
102 solubility is limited, complete dissolution may not be achievable for all strengths, and dissolution
103 profiles may therefore differ between strengths. Such differences in dissolution may be due to the
104 absence of sink conditions, which can be demonstrated by similar dissolution profiles when testing
105 the same dose per vessel, *e.g.*, three tablets of 5 mg versus one tablet of 15 mg. If this is not feasible,
106 *e.g.*, due to an excessive number of individual units in the vessel, the same dissolution
107 behaviour/trend in the comparator product at the same strengths is considered suitable for
108 confirmation that intrinsic drug properties, such as pH-dependent solubility, rather than
109 formulation factors are the cause of the observed initial differences in dissolution profiles.

110 Other dissolution conditions, *e.g.*, compendial apparatuses and agitation speeds, may be

111 considered to overcome specific issues, *e.g.*, coning, if scientifically justified. For suspensions, a
112 rotational speed of 50 rpm is recommended with the paddle apparatus. A different rotation speed
113 may be used, if justified. All experimental conditions and results should be provided.

114 For details on sampling timepoint selection, refer to Section 2.4.

115 **2.4 Assessment of Similarity**

116 Dissolution profile similarity testing and any conclusions drawn from the results, can be
117 considered valid only if the dissolution profiles have been properly characterised as discussed in
118 more detail below.

119 Sampling time points should be chosen to adequately describe the complete dissolution profile.
120 The number of sampling time points will depend on the time it takes to reach a plateau to estimate
121 dissolution profile similarity. At least three time points are necessary (zero excluded) although
122 more than three time points are preferred to describe a dissolution profile, with the final time point
123 occurring when dissolution reaches $\geq 85\%$ for either the additional strength or biobatch strength,
124 or just after both strengths have reached a plateau (of $< 85\%$). A plateau is defined by three
125 successive time points differing by less than 5% in mean absolute dissolution. Dissolution tests
126 and sampling need not exceed two hours. Sampling time points should be selected to have
127 meaningful contribution to the calculated estimate of the difference between the additional strength
128 and the biobatch strength, such that the range of measured differences between the profiles is not
129 over-representing areas where the difference between the additional strength and the biobatch
130 strength dissolution profiles is small and not changing. More frequent sampling during the period
131 of greatest change in the dissolution profile should be employed. The additional strength and
132 biobatch strength dissolution profiles should be composed of identical time points. In principle,
133 not more than six time points should be included in the calculation of similarity.

134 The process for determining dissolution profile similarity for orally administered IR solid dosage
135 forms is described in the decision tree in Figure 1.

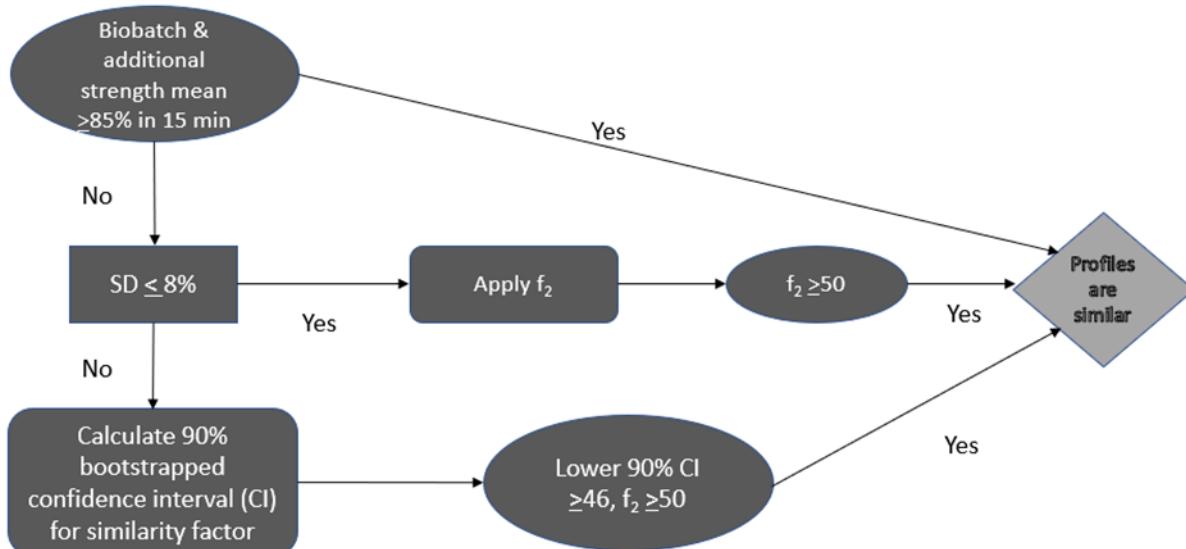
136 As described in Figure 1, when $\geq 85\%$ of the drug is dissolved within 15 minutes (very rapid
137 dissolution) for both the additional strength and biobatch strength mean dissolution profiles, no
138 further mathematical evaluation is needed, and similarity can be concluded.

139 When less than very rapid dissolution is observed for either the additional strength or biobatch
 140 strength and standard deviation (SD) is $\leq 8\%$ across all time points for both products, dissolution
 141 similarity can be determined using f_2 , the estimate of the similarity factor. An f_2 value of ≥ 50
 142 suggests that the two dissolution profiles are similar.

143 High variability is defined as an SD $> 8\%$ at any time point. If high variability is observed for either
 144 the additional strength or biobatch strength, then calculation of the 90% confidence interval (CI)
 145 for the similarity factor using bootstrapping methodology is recommended. To demonstrate
 146 dissolution similarity, the lower bound of the 90% bootstrapped CI for the similarity factor should
 147 be ≥ 46 and the point estimate (f_2) should be ≥ 50 .

148 The methods and criteria described above can also be applied when dissolution is incomplete, *i.e.*,
 149 not achieving 85% within two hours. However, when the maximum portion dissolved of both the
 150 additional strength and biobatch strength plateau below 10%, no similarity test needs to be applied,
 151 and similarity can be assumed.

152 **Figure 1: Decision tree for determining dissolution profile similarity using f_2**



153

154 **3 SPECIFIC TOPICS**155 **3.1 Fixed Dose Combination Products**

156 For oral IR FDCs that consist of multiple strengths, BE for each individual drug substance should
157 be demonstrated for the strength(s) as identified in ICH M13A Section 2.1.6. A biowaiver may be
158 applied for the additional strength(s).

159 When an FDC is formulated as a single blend or granulate (monolithic), the recommendations as
160 identified in Section 2.2.1 and Annex I are applicable to the proportionality in the formulation(s)
161 of the additional strength(s). The conditions regarding direct proportionality should be fulfilled for
162 each individual drug substance in the FDC. When considering the amount of one drug substance
163 in an FDC, the other drug substance(s) can be considered as excipient(s), *i.e.*, as diluent/filler. In
164 this case the proportionality rules should still be fulfilled (see Section 2.2.1 and Annex I).

165 When an FDC is formulated with the individual drug substances in separate layers, criteria for
166 proportionality in the formulation(s) of the additional strength(s) should follow those of non-FDCs
167 (see Section 2.2.1 and Annex I) and should be considered independently for each layer.

168 When the strengths (or layers, if applicable) in an FDC are not proportionally formulated (see
169 Section 2.2.1 and Annex I), BE should be demonstrated for all strengths. Alternatively, it may be
170 possible to apply a bracketing approach (see Section 3.2).

171 Dissolution data should be submitted for each individual drug substance in the FDC (see Section
172 2.3). When it is sufficient to show BE with one FDC strength, this strength is the biobatch strength
173 for dissolution comparison, and dissolution similarity between the additional strength(s) and the
174 biobatch strength should be demonstrated. The other dissolution examples in Section 3.2 for single
175 component products are also applicable to FDC products.

176 **3.2 Bracketing Where the Above Criteria Are Not Met**

177 Assuming qualitative similarity is maintained between strengths, a bracketing approach may be
178 used when BE assessment at more than two strengths is needed due to one or more of the following:

- 179 • Dissolution dissimilarity between strengths (see Section 2.4);

- 180 • Deviations from direct proportionality in core composition exceeding those described in
181 Annex I; or
182 • Non-dose proportional PK (see ICH M13A, Section 2.1.6).

183 If the strengths selected for BE assessment represent the extremes so that any differences in the
184 remaining strength(s) are covered by these extreme strengths, it is sufficient to conduct BE studies
185 on these strengths, *i.e.*, a waiver of BE study(ies) on the strength(s) in between can be applied.

186 Where BE assessment is needed under both fasting and fed conditions, and at two strengths due to
187 deviations from formulation proportionality, it may be sufficient to assess BE for one of the
188 strengths under both fasting and fed conditions. For the other strength, a waiver of either the fasting
189 or the fed study may be justified based on prior knowledge and/or PK data from the studies
190 conducted with the one strength. The condition selected (fasting or fed) to test the other strength
191 should follow the principles described in ICH M13A Section 2.1.5.

192 Dissolution profile comparison should demonstrate similarity in QC and multimedia conditions
193 based on the situation under consideration.

194 For example, in a situation where BE needs to be demonstrated with more than one strength, *e.g.*,
195 with three strengths, *in vivo* BE studies are conducted with the highest and lowest strengths, and
196 the middle strength is only dose proportional with the highest strength, then the highest strength
197 will be considered the biobatch strength for dissolution comparison with the middle strength.

198 As a further example, in a situation with three strengths and a bracketing approach is used such
199 that BE studies are conducted with the highest and lowest strengths, both the highest and lowest
200 strengths will be considered the biobatch strengths for dissolution comparison with the middle
201 strength. If the biobatch strengths show similar dissolution, then the middle strength should show
202 similar dissolution against either of these biobatch strengths. Alternatively, if the biobatch
203 strengths have different dissolution between themselves, the middle strength mean dissolution
204 profile should fall between the dissolution profiles of the high and low biobatch strengths.

205 **3.3 Drug Substance Instability**

206 In some cases, drug substance instability may preclude its classification within the
207 Biopharmaceutics Classification System (BCS), as described in ICH M9, *Biopharmaceutics*

208 *Classification System-based Biowaivers* Section 2.1 and 2.2. However, for the purpose of
209 additional strength biowaivers and to assign acceptable Level 1 or Level 2 deviations from direct
210 proportionality (see Annex I), applicants can provide additional data to justify time-dependent high
211 solubility. This can include concentration vs. time measurements for the drug substance and any
212 degradation products of the drug substance for the same duration as for the dissolution experiment.
213 If sufficient information cannot be provided to demonstrate time-dependent high solubility, the
214 drug substance should be considered low solubility within this context.

215 **4 DOCUMENTATION**

216 Applicants should develop a biowaiver report that includes the following:

- 217 • A rationale for additional strength(s) biowaiver strategy and biobatch strength(s) selection.
- 218 • A tabular listing of the biobatch strength(s) and the additional strength(s) with their
219 qualitative and quantitative compositions, excipient quantity per unit, and quantity of each
220 ingredient as a percentage of the total core weight. In case of deviations from direct
221 proportionality, a scientific rationale should be provided.
- 222 • A prospective analysis plan for dissolution profile comparison detailing the following:
 - 223 ○ Objective of the study;
 - 224 ○ Description of all test methods and media with a thorough description of experimental
225 settings and analytical methods, including information on the dissolution conditions
226 such as apparatus, de-aeration, filtration during sampling, volume, etc. The analytical
227 method employed should be fully described, including validation and qualification of
228 the analytical parameters;
 - 229 ○ Batch information for the additional and biobatch strengths [unit dose (strength and
230 assay), batch number, manufacturing date and batch size, expiry date];
 - 231 ○ Total number of units per strength. Data from at least 12 units of each of the additional
232 and biobatch strengths should be employed;
 - 233 ○ Number and distribution of sampling time points; and
 - 234 ○ Method for evaluation of similarity (see Section 2.4 and Figure 1).
- 235 • Dissolution results with tabulated individual and mean values as well as individual and
236 mean dissolution profiles of the additional and biobatch strengths.

- 237 • Dissolution similarity assessment
238 • Conclusions

239 **5 GLOSSARY**

240 **Bootstrapping:**

241 Bootstrapping is a resampling procedure that uses data from one sample to generate a sampling
242 distribution by repeatedly taking random samples with replacement from the known sample.

243 **Biobatch strength(s):**

244 The strength(s) of the drug product used in the *in vivo* BE study or studies.

245 **Bracketing approach:**

246 Is an approach of conducting BE studies on extreme strengths to support the demonstration of BE
247 for all strengths. For demonstrating BE for all strengths, it is sufficient to conduct BE studies on
248 the extreme strengths, *i.e.*, a waiver of BE studies on the strengths in between can be applied.

249 **Core formulation:**

250 Active and inactive ingredients that make up a drug product, not including tablet film coating or
251 capsule shell.

252 **Extreme strength(s):**

253 The strength(s) of the drug product that represent the largest difference in composition. Often, but
254 not always, these will be the highest and lowest strengths.

255 **f₂ (Estimated similarity factor):**

256 F₂, the similarity factor, is a model-independent measure for the comparison of two dissolution
257 profiles.

$$f_2 = 50 \cdot \log \frac{100}{\sqrt{1 + \frac{1}{P} \left[\sum_{j=1}^P (R_j - T_j)^2 \right]}}$$

258

259 where f_2 is the estimated similarity factor, P is the number of time points, R_j is the sample mean
260 percent biobatch (reference) strength dissolved at j^{th} time after initiation of the study, and T_j is the
261 sample mean percent test strength dissolved at j^{th} time after initiation of the study.

262 **Fixed dose combination:**

263 A single dosage form that contains two or more drug substances.

264 **High potency drug product:**

265 A drug product where the %w/w of a given drug substance is $\leq 5\%$ of the core weight in all
266 strengths.

267 **IVIVC:**

268 A predictive mathematical model describing the relationship between an *in vitro* property of a
269 dosage form (usually the rate or extent of drug dissolution or release) and a relevant *in vivo*
270 response, e.g., plasma drug concentration or amount of drug absorbed.

271 **Non-functional coating:**

272 A coating that does not alter the dissolution/release characteristics of the dosage form. For the
273 purpose of this guideline, coatings designed for functions such as appearance, stability, or strength
274 differentiation are considered non-functional for bioequivalence decisions.

275 **ANNEX I: CONSIDERATIONS FOR DEVIATION FROM DIRECT COMPOSITIONAL
276 PROPORTIONALITY**

277 Deviations from direct proportionality for core composition between strengths can be considered
278 with appropriate scientific justification. The rationale for deviations from direct proportionality
279 should be supported by the pharmaceutical development program for the products. The
280 justification for deviations from direct proportionality should consider the biopharmaceutical
281 properties of the drug substance(s), the complexity of the formulation and manufacturing
282 characteristics of the drug product, as well as the dissolution characteristics of the product
283 strengths.

284 When a rationale for deviation from direct proportionality arises from the pharmaceutical
285 development program, the BCS-defined solubility characteristics of the drug substance(s) (see ICH
286 M9) will be a primary factor in determining whether such a deviation can be justified within the
287 context of an additional strength biowaiver or whether additional BE data will be necessary to
288 support the deviation.

289 Deviations from direct proportionality for additional strengths containing highly soluble drug
290 substances are lower risk with respect to potential effects on relative bioavailability. Therefore,
291 with proper justification, deviations in amounts of excipients, based on excipient function, up to
292 Level 2 differences as described in Table 1 can be considered, provided the total core weight of
293 the additional strength does not deviate by more than 20% from the theoretical total core weight
294 of the additional strength version assuming direct proportionality, and similarity in dissolution
295 profiles is demonstrated in QC and multimedia conditions.

296 Deviations from direct proportionality for additional strength(s) containing low solubility drug
297 substances are greater risk with respect to potential effects of such deviation on relative
298 bioavailability and are, therefore, generally discouraged and need a strong scientific justification.
299 Applicants should address the pharmaceutical development needs necessitating such a deviation,
300 the complexity of the product, as well as a risk-based evaluation of the dissolution profiles between
301 the additional and biobatch strengths under both QC and multimedia conditions. Deviations can
302 be accepted if properly justified based on the following:

- 303 1) Deviations up to **Level 2** differences (see Table 1) can be considered for products
304 containing BCS low solubility drug substance(s) if:
- 305 a. at least rapid dissolution (dissolution $\geq 85\%$ in 30 minutes) is demonstrated in the
306 QC and at least one multimedia (without surfactant) condition (see Section 2.3);
307 and
- 308 b. the total core weight of the additional strength does not deviate by more than 20%
309 from the theoretical total core weight of the additional strength version assuming
310 direct proportionality.
- 311 2) Deviations up to **Level 1** (see Table 1) can be considered for products containing BCS low
312 solubility drug substance(s) if:
- 313 a. at least rapid dissolution is demonstrated in the QC medium;
- 314 b. sufficient, *i.e.*, at least 10%, dissolution is observed to allow f_2 profile comparison
315 under at least one multimedia (without surfactant) condition other than the QC
316 condition; and
- 317 c. the total core weight of the additional strength does not deviate by more than 10%
318 from the theoretical total core weight of the additional strength version assuming
319 direct proportionality.

320 In all cases, dissolution profile comparison should demonstrate similarity in QC and multimedia
321 conditions.

322 Refer to Annex II to aid in the interpretation of the biowaiver criteria for non-high-risk products.

323 High-risk products

324 Deviations from direct proportionality for additional strength(s) for drug products containing low
325 solubility drug substance(s) with formulation-manufacturing (process/technology) enhanced PK
326 performance are of significant risk with respect to potential effects on relative bioavailability (see
327 ICH M13A Section 2.1.5). For these high-risk drug products, because of the complexity of the
328 formulations, excipients functioning as the solubilizing or carrier matrix in the formulation, *e.g.*,
329 the dispersing excipient(s) in a solid dispersion formulation, should be directly proportional
330 between the additional and biobatch strengths. For products using an intermediate solid dispersion,
331 proportional amounts of the same intermediate should be used in the different strengths. Deviation

332 from proportionality for the remaining excipients will only be considered with strong justification
 333 and, if justified, these deviations should fall within Level 1 (see Table 1), provided at least rapid
 334 dissolution is demonstrated in the QC and at least one multimedia condition, and the total core
 335 weight of the additional strength does not deviate by more than 10% from the theoretical total core
 336 weight of the additional strength version assuming direct proportionality. Dissolution profile
 337 comparison should demonstrate similarity in QC and multimedia conditions.

338 **Table 1: Acceptable Level 1 and 2 formulation deviations in core excipient content relative**
 339 **to the biobatch strength to be considered with appropriate scientific justification for**
 340 **biowaiver, expressed as percent (w/w) ***

Function of excipient	Deviation (%w/w)	
	Level 1	Level 2
Diluent/Filler	5	10
Disintegrant		
Starch	3	6
Other	1	2
Binder	0.5	1
Lubricant		
Stearate salts	0.25	0.5
Others	1	2
Glidant (Fluidizing agent)		
Talc	1	2
Other	0.1	0.2
Total absolute value of excipient changes (%)	5	10

341 * **Note to Table 1** - This table provides levels of allowable differences in excipient content when
 342 direct proportionality between the additional and biobatch strengths cannot be achieved.
 343 Excipients with functions not described in the table, e.g., surfactants, should be present in direct
 344 proportion between strengths. Deviations from proportionality for these excipients or excipient
 345 differences outside of those described above, are generally not allowed and will need additional
 346 supporting information to provide adequate bridging to the biobatch strength.

347 **EXAMPLES OF APPLICATION OF BIOWAIVER PRINCIPLES**348 **Example 1: Direct proportionality of composition**

349 5 mg and 10 mg strengths of a drug product have been developed. A BE study has been conducted with the 10 mg strength (biobatch
 350 strength) comparing it to the 10 mg strength of the accepted comparator product. As illustrated in the following table, the formulation
 351 of the additional strength (5 mg) is directly proportional in composition to the formulation of the biobatch strength. If the criteria for
 352 dissolution similarity are satisfied, a biowaiver for the 5 mg strength is possible.

Component	Function	Strength (label claim)			
		10.0 mg		5.0 mg	
				Additional strength; directly proportional	Absolute % difference relative to core weights of additional strength
		Quantity per unit		Quantity per unit	
		mg	%*	mg	%*
Dry mixing					
Drug A	Active	10.0	6.7	5.0	6.7
				--	

ICH M13B Guideline

	ingredient					
Lactose monohydrate	Diluent/filler	128.8	85.9	64.4	85.9	0.0
Pregelatinised starch	Binder	7.4	4.9	3.7	4.9	0.0
Talc	Glidant	3.0	2.0	1.5	2.0	0.0
Lubrication						
Magnesium stearate	Lubricant	0.8	0.5	0.4	0.5	0.0
Total		150.0	100.0	75.0	100.0	
Total absolute value of excipient changes (%)						0.0
Total absolute value of deviation in total core weight of additional strength (%)					0.0	

353 *each ingredient expressed as a percentage of the total core weight

354

355 **Example 2: Acceptable Level 1 deviation from direct proportionality**

356 5 mg and 10 mg strengths containing a low solubility drug substance have been developed. A BE study has been conducted with the 10
 357 mg strength (the biobatch strength) comparing it to the 10 mg strength of the accepted comparator product. With respect to comparative
 358 dissolution, similarity in dissolution has been demonstrated for the QC medium and the three multimedia (more than 10% dissolution
 359 observed in at least one of the multimedia) but, at least rapid dissolution is only observed in the QC medium.

Component	Function	Strength (label claim)						
		10.0 mg		5.0 mg		5.0 mg		
				Additional strength; theoretical directly proportional version		Additional strength; deviating from direct proportionality		Absolute % difference relative to core weights of additional strength
		Quantity per unit		Quantity per unit		Quantity per unit		
		mg	%*	mg	%*	mg	%*	
Dry mixing								
Drug A	Active ingredient	10.0	6.7	5.0	6.7	5.0	6.2	--

ICH M13B Guideline

Lactose monohydrate	Diluent/filler	128.8	85.9	64.4	85.9	69.3	86.6	0.7
Pregelatinised starch	Binder	7.4	4.9	3.7	4.9	3.7	4.6	0.3
Talc	Glidant	3.0	2.0	1.5	2.0	1.5	1.9	0.1
Lubrication								
Magnesium stearate	Lubricant	0.8	0.5	0.4	0.5	0.5	0.6	0.1
Total		150.0	100.0	75.0	100.0	80.0	100.0	
Total absolute value of excipient changes (%)								1.2
Total absolute value of deviation in total core weight of additional strength (%) **						6.67		

360 *each ingredient expressed as a percentage of the total core weight

361 **absolute difference in total core weight between proposed additional strength and the theoretical directly proportional version of that
 362 strength divided by the total weight of the theoretical directly proportional version multiplied by 100, e.g., $(80-75)/75 * 100 = 6.7\%$.

363 As illustrated in the above table, the formulation of the additional strength (5 mg) deviates from direct proportionality in composition
 364 compared to the formulation of the biobatch strength. The %w/w differences for each excipient comply with the acceptable Level 1
 365 deviations as described in Table 1 and the total core weight of the additional strength does not deviate by more than 10% from the
 366 theoretical total core weight of the additional strength version assuming direct proportionality. As illustrated in Annex II, a biowaiver
 367 for the 5 mg strength is possible.

368 **Example 3: Level 1 deviation from direct proportionality that does not meet criteria**

369 5 mg and 10 mg strengths containing a low solubility drug substance have been developed. A BE study has been conducted with the 10
 370 mg strength (the biobatch strength) comparing it to the 10 mg strength of the accepted comparator product. With respect to comparative
 371 dissolution, similarity in dissolution has been demonstrated for the QC medium and the three multimedia (more than 10% dissolution
 372 observed in at least one of the multimedia) but, at least rapid dissolution is only observed in the QC medium.

Component	Function	Strength (label claim)			
		10.0 mg	5.0 mg	5.0 mg	
			Additional strength; theoretical directly proportional version	Additional strength; deviating from direct proportionality	Absolute % difference relative to core weights of additional strength
		Quantity per unit	Quantity per unit	Quantity per unit	

ICH M13B Guideline

		mg	%*	mg	%*	mg	%*	
Dry mixing								
Drug A	Active ingredient	10.0	6.7	5.0	6.7	5.0	5.6	--
Lactose monohydrate	Diluent/filler	128.8	85.9	64.4	85.9	77.6	87.5	1.6
Pregelatinised starch	Binder	7.4	4.9	3.7	4.9	4.0	4.5	0.4
Talc	Glidant	3.0	2.0	1.5	2.0	1.5	1.7	0.3
Lubrication								
Magnesium stearate	Lubricant	0.8	0.5	0.4	0.5	0.6	0.7	0.2
Total		150.0	100.0	75.0	100.0	88.7	100.0	
Total absolute value of excipient changes (%)								2.5
Total absolute value of deviation in total core						18.3		

weight of additional strength (%) **							
--------------------------------------	--	--	--	--	--	--	--

373 *each ingredient expressed as a percentage of the total core weight

374 **absolute difference in total core weight between proposed additional strength and the theoretical directly proportional version of that
 375 strength divided by the total weight of the theoretical directly proportional version multiplied by 100, e.g., $(88.7-75)/75 * 100 = 18.3\%$.

376 As illustrated in the above table, the formulation of the additional strength (5 mg) deviates from direct proportionality in composition
 377 compared to the formulation of the biobatch strength. The %w/w differences for each excipient comply with the acceptable Level 1
 378 deviations as described in Table 1, however, the total core weight of the additional strength deviates by more than 10% from the
 379 theoretical total core weight of the additional strength version assuming direct proportionality. As illustrated in Annex II, a biowaiver
 380 for the 5 mg strength is not possible based on the available data. Additional data is needed to support the 5 mg strength.

381 **Example 4: Example of bracketing approach for an FDC**

382 Four strengths of a monolithic FDC containing a low solubility drug substance (Drug A) and a high solubility drug substance (Drug B)
 383 have been developed. The amount of Drug A in the strengths remains constant, while the amount of Drug B varies across strengths. The
 384 strengths were all formulated to the same core weight.

385 For Drug A, similarity in dissolution has been demonstrated for the QC medium and the three multimedia (more than 10% dissolution
 386 observed in at least one of the multimedia) but, at least rapid dissolution is only observed in the QC medium. For Drug B, similarity in
 387 dissolution has been demonstrated for the QC medium and the three multimedia.

388

ICH M13B Guideline

Component	Function	Strength (label claim)							
		40 mg/20 mg		40 mg/15mg		40 mg/10mg		40 mg/5 mg	
		Quantity per unit		Quantity per unit		Quantity per unit		Quantity per unit	
		mg	%*	mg	%*	mg	%*	mg	%*
Drug A	Active ingredient	40.0	10.0	40.0	10.0	40.0	10.0	40.0	10.0
Drug B	Active ingredient	20.0	5.0	15.0	3.8	10.0	2.5	5.0	1.2
Lactose monohydrate	Diluent/filler	320.0	80.0	325.0	81.2	334.0	83.5	339.0	84.8
									4.8

ICH M13B Guideline

Pregelatinised starch	Binder	10.0	2.5	10.0	2.5	10.0	2.5	10.0	2.5	0.0
Magnesium stearate	Lubricant	10.0	2.5	10.0	2.5	6.0	1.5	6.0	1.5	1.0
Total		400.0	100.0	400.0	100.0	400.0	100.0	400.0	100.0	
Total absolute value of excipient changes (%)										5.8
Total absolute value of deviation in total core weight of additional strength (%) from theoretical directly proportional version considering Drug A		--		0.0		0.0		0.0		

389

*each ingredient expressed as a percentage of the total core weight

390 The amount of diluent/filler differs incrementally from highest to lowest strength, while the amount of lubricant is present in two
391 differing quantities across the strengths.

392 Factors to consider for Drug A: The %w/w difference in lubricant between the highest and lowest strengths is outside Level 1 allowable
393 deviations as shown in Table 1. Further, the total absolute value of excipient changes (% w/w) is outside the total difference allowed for
394 Level 1 deviations as shown in Table 1.

395 Factors to consider for Drug B: The amount of drug substance in each of the strengths is no more than 5% of the total core weight of the
396 strength so, the principles applicable to high-potency drugs can be applied (see Section 2.2.2). As such, the amount of drug substance in
397 the strengths can vary. However, the excipient deviations as discussed above for Drug A need to be considered.

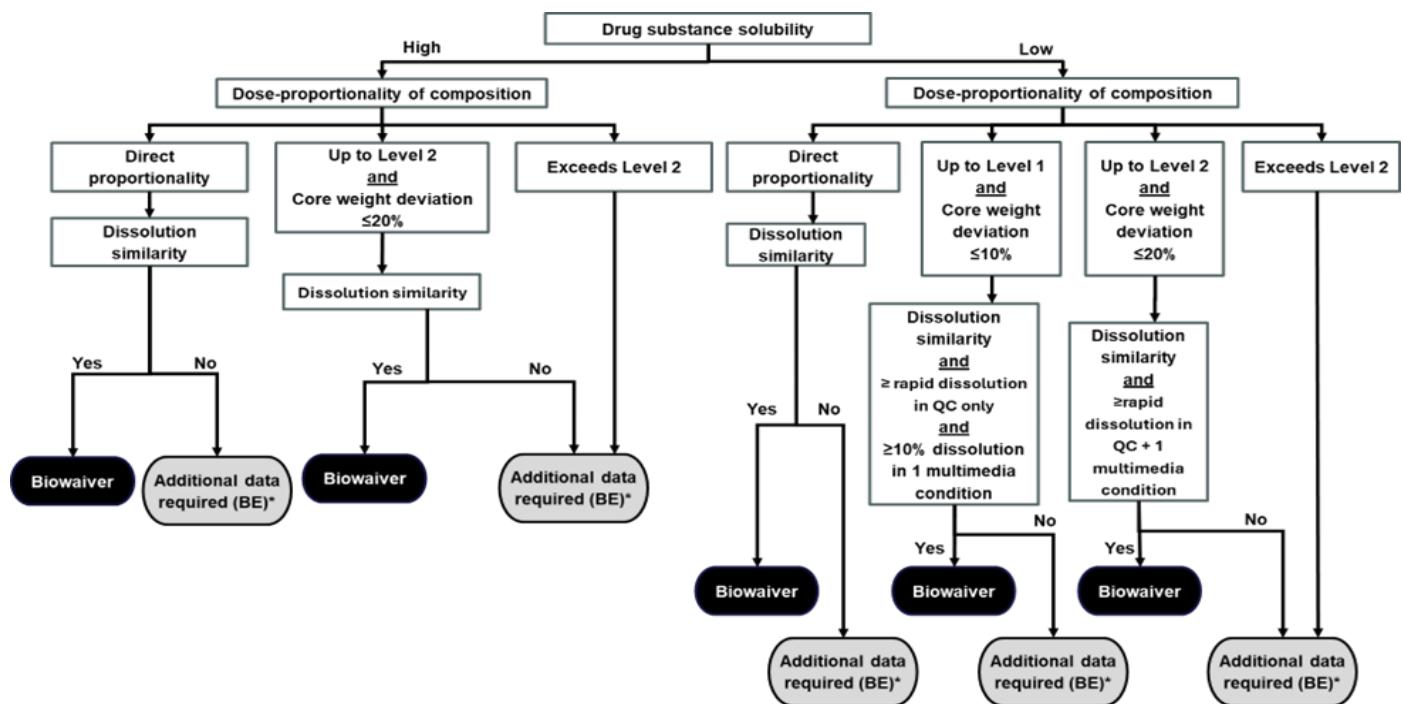
398 Considering the above factors, biowaivers for the lower strengths are not possible based on a BE study conducted with the highest
399 strength (40mg/20mg). However, since the differences in the formulations of the strengths are bracketed by the highest (40mg/20mg)
400 and lowest (40mg/5mg) strengths, waiver for the intermediate strengths (40 mg/10 mg and 40 mg/15 mg) may be possible based on BE
401 studies conducted with each of the lowest and highest strengths.

402 With respect to dissolution, as discussed in Section 3.2, if the biobatch strengths show similar dissolution, then the intermediate strengths
403 should show similar dissolution against either of these biobatch strengths. Alternatively, if the biobatch strengths have different
404 dissolution between themselves, the intermediate strengths mean dissolution profiles should fall within the dissolution boundaries of
405 these two biobatch strengths.

406 **ANNEX II: DECISION TREE TO DETERMINE THE POSSIBILITY OF AN**
 407 **ADDITIONAL STRENGTH BIOWAIVER FOR NON-HIGH-RISK DRUG PRODUCTS**

408 The decision tree below should be followed to determine whether a biowaiver is applicable for an
 409 additional strength for non-high-risk and non-high potency drug products.

410 **Figure 2: Decision tree to determine the possibility of a biowaiver for non-high-risk**
 411 **products***



412

413 *Footnotes:

414 Additional data needed (BE) - A biowaiver is not supported by the dose-proportionality and/or
 415 comparative dissolution data. The additional strength should be supported with a BE study(ies). In
 416 some situations, a bracketing approach may be applicable (see Section 3.2). Alternatively, an
 417 IVIVC or other modelling approach to support the additional strength may be considered if agreed
 418 by the relevant regulatory authority(ies).

419 Core weight deviation – refers to the % deviation of the total core weight of the additional strength
 420 relative to the theoretical total core weight of the additional strength version assuming direct
 421 proportionality (see Annex I).

ICH M13B Guideline

- 422 Direct proportionality - each strength contains the same ingredients in the same proportion (see
423 Section 2.2).
- 424 Dissolution similarity – See Section 2.4.
- 425 Level 1 or Level 2 – See Table 1, Annex I.