Course Code	Course/Subject Name	Credits
MEC703	**Production Planning and Control**	**4**

Objectives:

1. To provide an exposure to Production Planning & Control (PPC) and its significance in Manufacturing Industries
2. To give insight into the ongoing & futuristic trends in the control of inventory
3. To appraise about need and benefits of planning functions related to products and processes
4. To give exposure to production scheduling and sequencing so as to optimise resources

Outcomes: Learner will be able to…

1. Illustrate production planning functions and manage manufacturing functions in a better way
2. Develop competency in scheduling and sequencing of manufacturing operations
3. Forecast the demand of the product and prepare an aggregate plan
4. Develop the skills of Inventory Management and cost effectiveness
5. Create a logical approach to Line Balancing in various production systems
6. Implement techniques of manufacturing planning and control

Module	Details	Hrs
1	**Concepts of PPC:** 1.1. Manufacturing systems- components and types, need for PPC, functions of PPC, relationship of PPC with other functions 1.2. Factors influencing PPC in the organization, manufacturing methods- projects & jobbing products, batch, mass / flow production, continuous / process production. 1.3. Organization of PPC- status of PPC department, internal structure, degree of centralization, PPC as an integrated approach 1.4. Prerequisites of PPC – data pertaining to design, equipment, raw materials, tooling, performance standards, labour and operating systems	**06**
2	**Forecasting, Aggregate planning, Capacity planning** 2.1. Forecasting: Need for forecasting, role of forecasting in PPC, forecasting methods of qualitative type like judgment techniques. Forecasting methods of quantitative types like time series analysis, least square method, moving averagemethod, exponential smoothing method. Forecasting Errors and Forecasting Bias 2.2. Aggregate planning : Concept of aggregate planning, decision rules, strategies and methods 2.3. Capacity Planning: Measurement of capacity, Measures of capacity, Factors influencing effective capacity, short range, medium range and long range capacity planning, Rough cut capacity planning.	**08**
3	**Inventory Control:** 3.1. Basic concepts of inventory, Types of inventory, purpose of holding stock and influence of demand on inventory, Costs associated with Inventory management. 3.2. Inventory Models: Deterministic models - instantaneous stock replenishment model, Production model, planned shortages and price discount model, Probabilistic models- fixed quantity system(Q-system) and Fixed period system (p-system) 3.3. Selective Inventory Control techniques - ABC analysis, HML analysis and VED analysis	**08**
4	**Process Planning and Line Balancing** 4.1 Process planning: Prerequisite information requirement, steps in process planning, process planning in different situations, documents in process planning, machine / process selection & Computer Aided Process Planning 4.2 Line Balancing: objectives, constraints, terminology in assembly line, heuristic methods like Kilbridge-Wester, Largest Candidate rule, Rank positional weight	**08**
5	**Production Scheduling and Sequencing** 5.1 **Scheduling**: Inputs for scheduling, loading and scheduling devices, factors influencing scheduling, scheduling techniques, use of Gantt Charts and basic scheduling problems.	**10**

	Project scheduling by using elements of network analysis –PERT & CPM, cost analysis & crashing, resource leveling 5.2 **Sequencing:** Product sequencing, dispatching, progress report & expediting and control. Johnson's Rule for optimal sequence of N jobs on 2 machine. Process n Jobs on 3 Machines (n/3 problem) and Jackson Algorithm. Processing of 2 Jobs on m Machine (2/m) problem	
6	**MRP, MRP II, ERP** 6.1. Material Requirement planning(MRP) and Manufacturing Resource Planning (MRP-II) - general concepts, types of demands, Inputs to MRP, MRP objectives, outputs of MRP, Estimation of planned orderreleases. Benefits and Limitations of MRP II 6.2. Enterprise Resource Planning (ERP): Evolution, features, purpose of modeling an enterprise, information mapping, generic model of ERP, Modules in ERP, Methodology of implementation, critical success factors of ERP, Case studies of success and failure of ERP implementations, ERP packages	**08**

Assessment:

Internal Assessment for 20 marks:

Consisting **Two Compulsory Class Tests**

First test based on approximately 40% of contents and second test based on remaining contents (approximately 40% but excluding contents covered in Test I)

End Semester Examination:

Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.

1. Question paper will comprise of total **six questions**, **each carrying 20 marks**
2. **Question 1** will be **compulsory** and should **cover maximum contents of the curriculum**
3. **Remaining questions will be mixed in nature** (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3)
4. Only **Four questions need to be solved**.

References

1. Production Planning and Control – Samuel Eilon.
2. Production Planning and Control – L C Jamb
3. Production Planning and Control, W. Boltan-Longman Scientific & Technical
4. Production Systems- Planning, Analysis& Control, James. L. Riggs-John Wiley &Sons
5. Manufacturing Planning and Control Systems, Thomas E. Vollman, WilliamL.Berry& Others-Galgotia Publishers
6. Manufacturing Process Planning and Systems Engineering, AnandBewoor-Dreamtech Press
7. Production and Operations Management, S.N.Chary- TMH publishing company
8. Modernization & Manufacturing Management, L.C. Jhamb - Everest PublishingHouse