Course Code	Course/Subject Name	Credits
MEC802	**Industrial Engineering and Management**	**04**

Objectives

1. To familiarise with concept of integration of various resources and the significance of optimizing them in manufacturing and allied Industries
2. To acquaint with various productivity enhancement techniques

Outcomes: Learner will be able to…

1. Illustrate the need for optimization of resources and its significance
2. Develop ability in integrating knowledge of design along with other aspects of value addition in the conceptualization and manufacturing stage of various products.
3. Demonstrate the concept of value analysis and its relevance.
4. Manage and implement different concepts involved in method study and understanding of work content in different situations.
5. Describe different aspects of work system design and facilities design pertinent to manufacturing industries.
6. Illustrate concepts of Agile manufacturing, Lean manufacturing and Flexible manufacturing

Modules	Detailed contents	Hrs.
01	**Introduction to Industrial Engineering** History and contribution, Industrial engineering approach, techniques of industrial engineering, objectives of industrial engineering, system approach to industrial engineering, definition and concept of productivity, productivity measurements, factors influencing productivity and productivity improvement techniques.	06
	Value Engineering and Value Analysis: Distinction between value engineering & value analysis and their Significance. Steps in value engineering & analysis and Check lists.	**05**
03	**Work study:** Method study, micro-motion study and principles of motion economy, Work measurement: time study, work sampling, standard data, PMTS; MOST	**10**
04	**Work system design:** Introduction to ergonomics and its scope in relation to work. Outline of discipline of anatomy, physiology and psychology, with respect to ergonomics building blocks such as anthropometry and biomechanics Job evaluation, merit rating, incentive schemes, wage administration and business process reengineering	**08**
05	**Facility Design:** Facility location factors and evaluation of alternate locations; types of plant layout and their evaluation; computer aided layout design techniques; assembly line balancing; materials handling systems Concepts of Group Technology and cellular manufacturing	**09**
06	**Agile manufacturing:**Introduction, Developing agile manufacturing, Integration of Product/Process Development, Application of IT/IS concepts, Agile supply chain management, Design of skill and knowledge and Computer control of Agile manufacturing. Flexible manufacturing, Lean Manufacturing, Value Stream Mapping	**10**

Assessment:

Internal Assessment for 20 marks:

Consisting **Two Compulsory Class Tests**

First test based on approximately 40% of contents and second test based on remaining contents (approximately 40% but excluding contents covered in Test I)

End Semester Examination:

Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.

1. Question paper will comprise of total **six questions**, **each carrying 20 marks**
2. **Question 1** will be **compulsory** and should **cover maximum contents of the curriculum**
3. **Remaining questions will be mixed in nature** (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3)
4. Only **Four questions need to be solved**.

References

1. Introduction to Work study, ILO, Geneva, and Oxford & IBH Pub Co. Pvt. Ltd.
2. Ergonomics at Work, Murrell
3. Plant Layout and Material Handling, James M. Apple, John Wiley & Sons
4. Facility Layout and Location – An Analytical Approach, Richard L. Francis& John A. White, Prentice Hall
5. Production Planning and Control, Samuel Elion
6. Production and Operations Management, Joseph G. Monks
7. Quality planning and analysis, J M Juran, FM Gryana, TMH
8. Total Quality Management, D. H. Bester Field et al. prentice hall
9. TQM in new product manufacturing, HG Menon; TMH
10. Industrial Engineering and Management by Dr Ravi Shankar